

# **Product Catalog**

# Quantum Climate Changer Model CLCP<sub>Euro</sub>

0.5 - 31 m<sup>3</sup>/s (1000 - 65000 CFM)







November 2017

# IND-PRC005A-EN



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# Introduction

# The Foundation Grows Deeper With The Introduction Of The All New The Quantum CLCP <sub>Euro</sub> Leading The Way To High Performance Building Climate Control

#### **Technological Leadership**

Trane's pioneering leadership in making building work better for life has seen many milestone in recent years. In 1989, Trane revolutionized the HVAC industry with the development of the Modular Climate Changer<sup>TM</sup> Air Handler.

Using a "building block" approach to air handler design, Trane dramatically increased the flexibility of cataloged air handlers and systems.

The Quantum Climate Changer followed in 1992 with introduction of Aluminum-pentapost frames and doubled skin panels.

This was superseded with the industry leading Performances certified CLCP<sub>Euro</sub>. As customer demand for even greater flexibility, performance and customization grows, Trane continues this innovative legacy.

The CLCP<sub>Euro</sub>, today marks the next milestone of performance which takes the Quantum line into performance driven applications.

Trane global engineering is renowned for reliable, high quality, environmentally responsible designs. Critical performance applications require confidence in your flexible air-handling system. Trane experts provide testing, tools, and data to give precise and predictable performance. Trane engineered solutions tailored to your specific performance requirements include:

- Energy recovery
- Dehumidification
- Energy efficiency
- Demanding high static applications
- Meeting stringent IAQ standards.

3 CLCP Family lines are available to help you design the right product for your application

- 25mm CLCPEuro 25
- 50mm CLCPEuro 50
- 50mm CLCP<sub>Euro</sub> XP

Check with your local Trane Sales engineer to decide which best meets your needs.

## **Shared Knowledge**

Trane custom application and design engineers work directly with you and Trane sales team help you create a safe, comfortable and efficient indoor environment for new and existing buildings, or develop stringently controlled conditions for process applications. It's almost like having your own custom design team.

## The First Step

Designing for a hospital? Electronics plants? Pharmaceutical facility? A university R&D Lab? Trane has experts experienced in these vertical markets and others to help you design and deliver the greatest value.

For a successful flexible air-handling Project, in these critical process environments, involve your local Trane sales team early - communication is key.

Your Trane team includes factory application and design engineers with the expertise and systems knowledge to help you specify the optimal HVAC package for your new or existing building.



## From Standard Commercial AHUs to Customized Flexibility

Trane CLCP<sub>Euro</sub> Air Handlers offers flexibility and performances demanded by process sensitive operations in the healthcare, electronics life-sciences and pharmaceutical markets. Whether your specific need is in specialized ventilation monitoring capabilities, a unique footprint, a high performance thermal and leakage casing, engineered dehumidification, Trane engineers will work closely with you to understand and meet your specifications, schedule, and budget.

With Trane custom air handlers you can "fine-tune" your performance to exactly meet your specifications. Trane can make recommendations on component selection based on pre-tested performance data gathered in our labs, positioning you to make a more informed decision.

Though you are not limited to components Trane has pre tested, Trane validated performance is available for many options, including:

- Trane coils with:
  - A unique, high-efficient fin design, optimizing the coil to the nearest fin-per-foot
  - One of the highest moisture carryover limits in the industry
- Fans with precise vibration, balancing and performance standards.
- Traq airflow monitoring stations (outdoor air)
- Trane energy recovery packages and energy efficiency packages
- Unit sound data per partial ARI 260 covering, discharge, inlet and inlet + casing.
- Trane CDQ (Cool, Dry, Quiet) desiccant dehumidification
  - Breaks the dew-point barrier using standard equipment
  - Uses less energy than comparable systems
- Full Factory Mounted Controls (FMC) packages on your AHUs. (Unit level power, sensor and intelligence).

## **No Surprises**

Data that we have gathered through years of testing in our research and development labs enables us to more accurately predict your specific unit performance. This data, used to engineer your custom air handler design, includes:

- ARI Standard 410 compliance coil performance
- Unit casings designed for :
  - comfort and process applications up to 8 inches w.g. of total static pressure (2000Pa)
- Unit air leakage rates that certify up to Eurovent Class L1 [highest in it's class], further improves IAQ.
- Eurovent Class D1 strength certification. [highest in it's class]
- Unit thermal performance up to Eurovent TB1. [Highest in it's class]
- Unit acoustical performance

In addition to testing our designs in the laboratory, factory performance testing is also available for complete peace of mind. From running fans, to pressure testing our coils, to operating the controls, we provide you performance data in which you can be confident. You have enough to manage with your project.

You don't need any last minute surprises with your CLCP<sub>Euro</sub> Air Handler.

The Quantum CLCP<sub>Euro</sub>. Built For Performance.



# **Model Number Descriptions**

## Description

#### Digit 1 thru 9

CLCP <sub>Euro</sub> 25	= CLCP <sub>Euro</sub> -25mm-Eurovent
	Certified
CLCP <sub>Euro</sub> 50	= CLCP <sub>Euro</sub> -50mm-Eurovent
	Certified
CLCPEuroXP	= CLCP <sub>Euro</sub> XP(50mm)
	Eurovent Certified

#### Digit 10, 11, 12 — Casing Sizes:

003 03A 004 005 006 007 008 009 010 011 012 013 014 015 016 018 020 022 025 028 030 032 035 038 042 045 048 050 055 040 060 062 080 085 065 070 090 095 100 110 120

#### Digit 13, 14, 15, 16 —

#### **Casing Parametric Dimension:**

0404(003) 0504(03A) 0604(004) 0704(005) 0804(006) 0904(007) 1004(008) 1104(009) 0806(010) 0906(011) 1003(012) 1106(013) 1206(014) 1107(015) 1008(016) 1108(018) 1208(020) 1209(022) 1210(025) 1310(028) 1212(030) 1312(032) 1412(035) 1512(038) 1612(040) 1712(042) 1812(045) 1912(048) 2012(050) 2013(055) 2014(060) 2114(062) 2214(065) 2414(070) 2614(080) 2814(085) 3014(090) 3214(095) 3216(100) 3217(110) 3218(120)

#### **Digit 17**—Insulation Type:

A = 25mm PU B = 50mm PU S = Special

#### Digit 18 — Country Of Origin:

M = Malaysia

#### Digit 19 — Fan Model:

(Examples)	
(FDA0900CM)	(ADH09000R)
(BDB1000XM)	(RDH05000K1)
(ADA0400TM)	(RDA04000K)

#### Digit 20, 21— Fan Arrangement:

<b>.</b>	0	
01 = ARR 1	02 = ARR 2	03 = ARR 3
04 = ARR 4	05 = ARR 5	06 = ARR 6
07 = ARR 7	08 = ARR 8	09 = ARR 9
$10 = ARR \ 10$	11 = ARR 11	$12 = ARR \ 12$
XX = None	SS = Special	

#### Digit 22, 23, 24- Motor Pole, kW Eff (22 Motor Pole:)

N	· · · · · · · · · · · · · · · · · · ·	
2 = 2 Pole	4 = 4 Pole	5 = 4/6 Pole
6 = 6 Pole	7 = 4/8 Pole	8 = 8 Pole
T = 10 Pole	X = None	

#### (23 Motor kW:)

A = 0.18 kW	$\mathbf{B} = 0.37 \mathrm{kW}$	C = 0.55 kW	
D = 0.75 kW	E = 1.1 kW	F = 1.5 kW	
G = 2.2kW	H = 3kW	J = 4kW	
K = 5.5 kW	L = 7.5 kW	M = 11kW	
N = 15kW	O = 18.5kW	P = 22kW	
Q = 30kW	R = 37kW	T = 45 kW	
U = 55kW	V = 75 kW	W = 90kW	
Y = 110kW	Z = 132kW	X = None	

#### (24 Efficiency:)

1 = IE1 (STD Eff)	2 = IE2 (Hi Eff)
3 = IE3 (Premium Eff)	X = None

#### Digit 25 — Electrical rating of Motor : Volt/Phase/Hz.

D = 380-415 V / 3 Ph / 50 HzE = 200 V / 3 Ph / 50 HzF = 230 V / 3 Ph / 60 HzG = 380 V / 3 Ph / 60 HzH = 440 V / 3 Ph / 60 HzJ = 460 V / 3 Ph / 60 HzK = 480 V / 3 Ph / 60 HzL = 200 V/3 Ph 60 HzM = 380 V / 3 Ph / 50 HzN = 400 V / 3 Ph / 50 HzP = 415 V / 3 Ph / 50 HzNone

#### Digit 26 — Fan Pulley Size Digit 27, 28 — Fan Shaft Diameter,--mm Digit 29 — Motor Pullev Size Digit30,31—Motor Shaft Diameter,--mm

0 /			
A = 63	B = 67	C = 71	D = 75
E = 80	F = 85	G = 90	H = 95
I = 100	J = 106	K = 112	L= 118
M = 125	N = 132	O = 140	P = 150
Q = 160	R = 170	S = 180	T = 190
U = 200	V=212	W = 224	Y = 236
Z = 250	$\Psi = 265$	1 = 280	и = 300
2 = 315	3 = 335	<b>Ə</b> = 355	$f{L} = 375$
4 = 400	Я = 425	5 = 450	<b>¢</b> = 475
6 = 500	$\Omega = 530$	7 = 560	8 = 630
9 = 710	X = None		

#### Digit 32 — Belt Type

A=SPA B=SPB C=SPC Z=SPZ X=None Digit 33,34,35,36 —Belt Length, ---- mm

#### Digit 37 — Pulley Grooves

0	•	
1 = 1Groove	2 = 2Groove	3 = 3Groove
4 = 4Groove	5 = 5Groove	X = None

#### Digit 38 — Pre-Filter Media

- A = 2" TA-Pleated (30% Eff), G4 B = 2" WA (20% Eff), G3 C = 2" ALUMINUM, G2 D = 4" TA-Pleated (30% Eff), G4 S = SPECIAL
- X = None

#### Digit 39 & 40 — Filter Media #1 & #2

Digit 07 a 10 I inter interna int a int
A = 2" TA-Pleated (30% Eff), G4
B = 2" WA (20% Eff) G3
C = 2" ALUMINUM, G2
D = 4" TA-Pleated (30% Eff) G4
E = HEPA (99.97%) H13
F = HEPA (99.99%) H13
G = 15" Bag (65% Eff) F6
H = 15" Bag (85% Eff) F7
I = 15" Bag (95% Eff) F8
J = 4" Cartridge (65% Eff) F6
K = 4" Cartridge (85% Eff) F7
L = 4" Cartridge (95% Eff) F8
M = 21" Bag (65% Eff) F6
N = 21" Bag (85% Eff) F7
O = 21" Bag (95% Eff) F8
P = 12" Cartridge (65% Eff) F6
Q = 12" Cartridge (85% Eff) F7
R = 12" Cartridge (95% Eff) F8
S = 10" Bag (85% Eff) F7
T = 10" Bag (95% Eff) F8
U = Biocell (95% Eff) F9
V = PTFE
X = None

#### Digit 41 — Coil Section #1, Type:

D = DL(1/2" Tube)	L = LL(1/2" Tube)
W = WL(1/2" Tube)	H = WLH (1/2" Tube)
V = WL(3/8" Tube)	F = FD(1/2" Tube)
A = A(1/2" Tube)	B = AA(1/2" Tube)
S = Special	

#### Digit 42 — Coil Connection:

L = LH R = RH B = Both Sides X = None

#### Digit 43,44 — Coil Rows:

01 = 1 Row	02 = 2  Row	03 = 3  Row	
04 = 4 Row	05 = 5  Row	06 = 6  Row	
08 = 8  Row	10 = 10  Row	12 = 12  Row	
XX = without coil			

#### Digit 45,46,47 — Coil Fin Series (FPF):

100 - 168 Fins per Foot XXX = without coil SSS = Special

#### **Digit 48** — Coil Turbulator: Y = YesX = No

#### Digit 49 — Coil Section # 2, Type D = DL (1/2" Tube)L = LL (1/2" Tube)W = WL (1/2" Tube)H = WLH (1/2" Tube)Q = WLQ (1/2" Tube) V = WL (3/8" Tube)F = FD (1/2" Tube)A = A (1/2" Tube) B = AA (1/2" Tube) S = Special



#### Digit 50 — Coil Connection:

L = LH R = RH B = Both Sides X = None

#### Digit 51,52 — Coil Rows :

01 = 1 Row 02 = 2 Row 03 = 3 Row 04 = 4 Row 05 = 5 Row 06 = 6 Row 08 = 8 Row 10 = 10 Row 12 = 12 Row XX = without coil

#### Digit 53,54,55 — Coil Fin Series (FPF):

100 - 168 Fins per FootXXX = without coilSSS = Special

#### Digit 56 — Coil Turbulator:

X = No Y = Yes

#### Digit 57 — Coil Section # 3, Type

#### Digit 58 — Coil Connection:

L = LH R = RH B = Both Sides X = None

#### Digit 59,60 — Coil Rows :

01 = 1  Row	02 = 2  Row	03 = 3  Row
04 = 4 Row	05 = 5  Row	06 = 6  Row
08 = 8  Row	10 = 10  Row	12 = 12  Row
XX = without	coil	

#### Digit 61,62,63 — Coil Fin Series (FPF): 100 - 168 Fins per Foot XXX = without coil

#### **Digit 64** — Coil Turbulator:

X = No Y = Yes

#### Digit 65 — Service Digit,

D = 8 New Unit Sizes Added - Jan 2016



# **CLCP<sub>Euro</sub>** Features and Benefits

## Low Leak Construction

Unique casing design allows the casing to meet Eurovent Casing Air Leakage Standard, L1 (CLCP<sub>Euro</sub> XP) Refer to the Eurovent Result Summary Chart for details.

## **Excellent Condensate Management**

Dual pitched sloping drain pan allows for total condensate removal. A unique IAQ feature development to prevent stagnant water in air handling units.

## **Environmental Friendly Materials**

High-grade aluminum frame is non-corrosive and is easily clean-able. All these features will further enhance indoor air quality.

## **Design for Routine Cleaning**

Double wall panel construction allows for easy cleaning and disinfecting of the interior surfaces. Panel and frame design allows for easy removal of side panels for maximum access to internal areas. Interior is mostly of a flushed, clean construction.

## **High Grade Aluminum Frame**

Frame is constructed of extruded aluminum channels for structural rigidity and lightness. The frame shall be a full thermal break design (CLCP<sub>Euro</sub> XP).

## **Injected Polyurethane Foam Panels**

All panels are injected with high efficiency polyurethane foam insulation. Foamed panels provide superior thermal resistance properties, and have excellent acoustic and vibration absorption characteristics. In addition, polyurethane foam does not absorb moisture and will not promote fungus growth. The PU Foam used is CFC free.

# **High Efficiency Performance**

Patented Delta-Flo slit fin heat transfer technology gives maximum cooling and dehumidification. Trane engineered fan systems provide maximum airflow while minimizing vibration, acoustic levels and power consumption.

## Suitable for High Performance Application

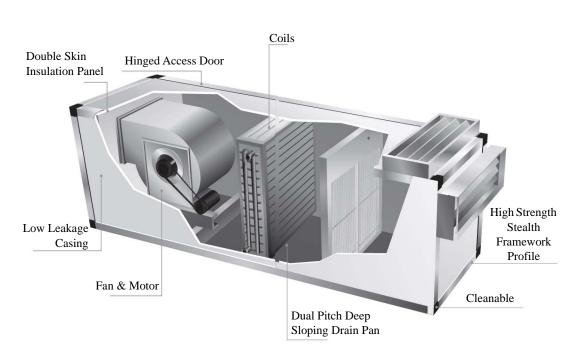
Addresses the needs of electronics, healthcare, life-sciences and pharmaceuticals.

## **Sturdy Unit Construction**

The  $CLCP_{Euro}$  XP and  $CLCP_{Euro}$  50mm, flexibility is contributed by the structural integrity pentapost and panel construction. The casing strength is designed to meet European Standard EN 1886; 2006, Class D1.



#### **CLCPEuro Features and Benefits**



## **Optimized Coils**

Flexibility characterizes the CLCP broad coil offering. The variety of types, sizes, arrangements and materials enables you to select a coil optimized for the application pressure drop and capacity requirements. Options include;

- 2 to 12 rows, <sup>1</sup>/<sub>2</sub> inch OD chilled water coils and two separate cooling coil in series to meet high capacity requirement.
- 1 and 2 rows, <sup>1</sup>/<sub>2</sub> inch OD hot water coils.
- 4 and 6 rows, <sup>1</sup>/<sub>2</sub> inch OD refrigerant coils. (multiple circuiting options)
- $1 \operatorname{row} \frac{1}{2}$  inch OD, distributing type steam coils.
- Infinitely variable fin spacing (IVS).
- Stainless steel coil casing (option). Copper fins.
- Coated aluminum fin for corrosion resistance.
- Header drain and vent connections.

## **Performance Assurance and Commitment to Quality**

Trane combines comprehensive performance certifications with thorough laboratory testing and manufacturing methods. Together these elements help to ensure that each CLCP operates predictably and reliably throughout the life of the unit. All fans are tested as per ANSI/AMCA 210, ANSI/ASHRAE Standard 51 - Laboratory Method of Testing Fans Rating and AMCA 300 "Reverberant Room Method for Sound Testing of Fans." All coil capacities, pressure drops and selection procedures are rated in accordance to ARI Standard 410. All coils are leak and proof tested to minimum 375 psig.

CLCPs are manufactured in a facility that is certified to MS ISO9001.



#### **CLCPEuro Features and Benefits**

	EUROVENT TEST RESULTS											
APPLICATION	Eurovent	CLCPEuro	CLCPEuro	CLCPEuro XP								
	Classification	25mm	50mm	50mm								
Casing Thermal Transmittance	TT Class	T3	T2	T2								
Casing Thermal Bridging	TBF	TB3	TB3	TB1								
Casing Strength	CS Class	D1(M)	D1(M)	D1(M)								
Casing Leakage @ -400 Pa	CAL Class	L2 (M)	L1 (M)	L1 (M)								
Casing Leakage @ +700 Pa	CAL Class	L3 (M)	>L3 (M)	L1 (M)								
Filter Frame Bypass	FBL Class	F9 (M)	F9 (M)	F9 (M)								
		Highest In Class										



## **TOPSS Selection**

TOPSS (Trane Official Product Selection System) provides for a single interface for calculating and selecting over 40 different Trane products worldwide, including CLCP Air Handler, heating, cooling and refrigerant coils performance.

You enter a set of conditions and desired performances criteria into TOPSS and the program will determine product configurations that meet or exceed those required parameter.

After performing the calculations, TOPSS provides an interface for reviewing, printing, graphing, selecting, exporting schedules to Microsoft Excel<sup>TM</sup>, Word<sup>TM</sup>, Adobe Reader<sup>TM</sup> documents or even e-mailing your equipment selections to your Trane sales engineer.



Heat Pipes are not included in the Eurovent certified range.



# **CLCPEuro** Quick Select

## Chart

CLCP		Airflow	Airflow	Airflow	Total	External	Unit Din	nension		Unit	Water	Motor
Model	Module	@1.0m/s	@2.5m/s	@3.0m/s	Cooling	Static		il+Filter+Mi	xing Box]	Weight	Flow rate	Installed
Size	Size	Face Velocity	Face Velocity	Face Velocity	Capacity	Pressure		Height	Length	0		Power
		m3/s	m3/s	m3/s	kW	Pa	mm	mm	mm	kg	L/s	kW
003	0404	0.24	0.6	0.72	5.95	500	748	868	1988	252	0.26	1.1
004	0604	0.4	1	1.2	10.71	500	1058	868	1988	316	0.46	2.2
005	0704	0.48	1.2	1.44	20.28	500	1213	868	1988	354	0.88	3
006	0804	0.56	1.4	1.68	23.77	500	1368	868	1988	405	1.03	3
008	1004	0.4	1	1.2	22.55	500	1678	868	1988	463	0.98	1.5
010	0806	0.904	2.26	2.712	38.63	500	1368	1178	1988	537	1.67	7.5
012	1006	1.168	2.92	3.504	57.57	500	1678	1178	2143	630	2.49	5.5
013	1106	1.32	3.3	3.96	69.43	500	1833	1178	2298	705	3.01	11
014	1206	1.44	3.6	4.32	75.77	500	1988	1178	2143	718	3.28	7.5
016	1008	1.6	4	4.8	79.29	500	1678	1488	2143	760	3.44	7.5
020	1208	1.972	4.93	5.916	104.37	500	1988	1488	2298	933	4.52	11
022	1209	2.12	5.3	6.36	113.61	500	1988	1643	2298	974	4.92	11
025	1210	2.452	6.13	7.356	130.14	500	1988	1798	2608	1146	5.64	11
028	1310	2.68	6.7	8.04	145.34	500	2143	1798	2736	1240	6.3	11
030	1212	2.96	7.4	8.88	156.38	500	1988	2108	2763	1356	6.78	15
032	1312	3.24	8.1	9.72	174.8	500	2143	2108	2891	1407	7.58	15
035	1412	3.48	8.7	10.44	191.85	500	2298	2108	2891	1462	8.31	15
040	1612	4.04	10.1	12.12	228.81	500	2608	2108	3046	1710	9.92	18.5
045	1812	4.6	11.5	13.8	266	500	2918	2108	3046	1910	11.53	22
048	1912	4.88	12.2	14.64	284.66	500	3073	2108	3046	1961	12.34	22
050	2012	5.16	12.9	15.48	301.72	500	3228	2108	3201	2134	13.08	22
055	2013	5.56	13.9	16.68	326.61	500	3228	2263	3201	2293	14.16	30
060	2014	6.04	15.1	18.12	354.94	500	3228	2418	3356	2456	15.38	30
062	2114	6.28	15.7	18.84	324.83	500	3383	2418	3356	2511	14.08	30
065	2214	6.68	16.7	20.04	349.27	500	3538	2418	3511	2716	15.14	30
070	2412	7.324	18.31	21.972	392.23	500	3848	2418	3666	2926	17	30
080	2614	7.964	19.91	23.892	434.76	500	4158	2418	3666	3188	18.84	37
085	2814	8.6	21.5	25.8	477.29	500	4468	2418	3821	3388	20.69	37
090	3014	9.244	23.11	27.732	520.22	500	4778	2418	3821	3572	22.55	45
095	3214	9.9	24.75	29.7	563.69	500	5088	2418	3821	3692	24.43	45
100	3216	11.08	27.7	33.24	636.14	500	5088	2733	4286	4346	27.57	45
110	3217	11.6	29	34.8	427.44	500	5088	2888	4286	4354	18.53	45
120	3218	12.4	31	37.2	453.66	500	5088	3043	4286	4590	19.66	55

Notes: 1. Nominal Cooling Capacities are based on a EDB 26.7C / EWB 19.4C and a EWT 6.7C / LWT 12.2C

- 2. Unit dimensions and weight includes a BC fan (arrangement 1), 4R 144FPF coil [models 003 100] section, bag & prefilter plus mixing box sections for a 50mm CLCPC platform.
- 3. 25mm CLCP models are limited to CLCP 003 to CLCP 050
- 4. The data above, with the exception of weight and dimension are applicable to the CLCP Euro, CLCP, CLCP XP-TB1 and the CLCP XP-TB1
- 5. For Module defination, the 1st 2 digits signify the units width, and the 2nd 2 digits signify the units height. This does not include frame, base or potrusion dimension.

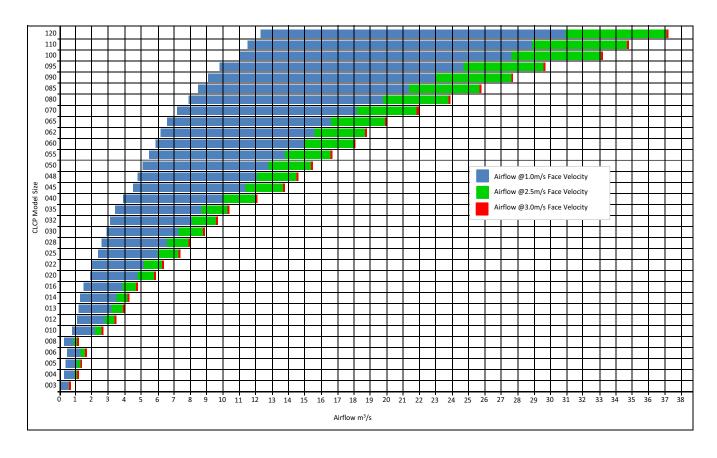
#### QUICK DIMENSIONS

Appendix General Submittal Packages.



**CLCP**Euro Quick Select

# Graph





# **General Data**

Casing

## **Casing Type**

- Extruded frame of engineering grade aluminum gives the CLCP excellent rigidity.
- Casing Strength is certified to meet European standard EN 1886:1998, D1
- Specialized casing construction available for L1, L2,L3 type leakage classification ratings.
- Panels are of double wall construction injected with foam insulation to provide a rigid sturdy and easily cleaned enclosure. All 50mm panels are fully thermal break. PU Foam is CFC free.
- The CLCP<sub>Euro</sub> XP is designed to suit the technical requirement of each application. Design is specially suitable for healthcare, electronics, life-sciences and pharmaceuticals where condensation concerns exists, IAQ requirements abound and where cleanable-flush interiors are needed.

## Panel

The panels are manufactured by injection of polyurethane foam insulation between two metal skins to produce a rigid and totally enclosed panel of 25mm or 50mm nominal thickness. This double wall construction keeps the insulation out of the air stream and contributes towards improved indoor air quality. The panels are also easily cleanable. CLCP<sub>Euro</sub> XP panels shall be internally reverted to allow L1 casing leakage certification.

The insulating material is a two component closed cell, rigid polyurethane foam. Insulating Materials Specification: Thermal conductivity 'K' Factor = 0.02 W/mK. Polyurethane foam used is CFC Free.

Panel Thickness:

Overall average panel nominal thickness shall be either 25mm or 50mm. (CLCPEuro 25/50, CLCPEuro XP).

The exterior and inner wall's panel coating comes with a variety of choice

- Standard offering: galvanized pre painted exterior wall and galvanized steel sheet on inner wall.
- Option: galvanized pre painted steel sheet on exterior and inner wall

	Key Product	Differentiation	Chart		
	CLCP <sub>Euro</sub> 25mm	CLCP <sub>Euro</sub> 50mm	CLCP <sub>Euro</sub> XP		
	25	50	ХР		
Casing Thickness	ng Thickness 25mm 50mm		50mm		
Panel Installation	wedge lock	wedge lock	Wedge lock + internal revert		
Range	003 - 050	030 - 120	003 - 120		
Frame Construction	Single Extruded Alun	ninum Pentapost Frame	Thermal Break Aluminum Frame		
	Internally insulated	PE @ Fan Selection	Not Required		
Breakpoint	Frame to Frame Aluminu	um Breakpoint Connection	TB1 Aluminum Frames with Integrated Thermal breaks		
Eurovent Certification	Yes	Yes	Yes		

The variations allow for product positioning into the right application.

For example: IAQ, Acoustic, Energy, Thermally sensitive job, would be best suited with the CLCP<sub>Euro</sub> XP.



## Fan

#### **Types Of Fans**

CLCP Air Handling units are designed to provide accurate performance in order to meet the sophisticated building air conditioning requirement.

CLCP Air Handling units are supplied with double inlet, double supplied with double inlet, double width (DIDW) centrifugal blowers.

- Forward curved blade (FC)
- Backward curved blade (BC)
- Airfoil blade (AF)
- Direct Drive plenum fan (single inlet)
- Fan casing are constructed of galvanized steel with a series of punched holes or nutserts allowing the fixing of accessories such as frames or support structure thus providing a variety of discharge positions
- The impeller (blade) is galvanized steel finish for FC and painted steel for BC and securely fixed to the solid straight shaft.
- All fan impellers are statically and dynamically balanced by the ISO 1940 and AMCA 204/3-G2.5 quality.
- Fan shaft are carbon steel (C45) grade and machined to tolerances ISO 286-2 Grade G6 standard.

#### **Optional**

- Fan walls for access, redundancy, energy efficiency applications
- Standby fans
  - Built in airflow station for airflow monitoring

## Vibration Isolator

#### Two types of isolator are:

- 1" Deflection spring
- 2" Deflection spring

The isolators selected shall have a minimum 80% isolation efficiency.



**Standby Systems** 





Standby Motor





Starter





**Stacked Fan Section** 



Humudity Control - CDQ Units

## Coils

#### Coils

#### General

- The cooling coil shall be mounted over the dual pitched slopping drain pan to ensure water condensate flowing. •
- Coil performances are designed in accordance to ARI Standard 410. •
- All coils shall be counter flow design. •
- The Delta Flo coils design that shall have the following criteria as above •

		Coils Range of Standard Rating Conditions										
Description		Cooling Coils			Heating Coils							
Item	Volatile Refrigerant (DX)	Chilled/Cold Water (CHW)	Cold Ethylene Glycol Solution	Steam	Hot Water (HW)	Hot Ethylene Glycol Solution						
Face Velocity; FPM (m/s)	200 ~ 800 (1.0 ~ 4.0)	200 ~ 800 (1.0 ~ 4.0)	200 ~ 800 (1.0 ~ 4.0)	200 ~ 1,500 (1.0 ~ 8.0)	200 ~ 1,500 (1.0 ~ 8.0)	200 ~ 1,500 (1.0 ~ 8.0)						
EDB; <sup>o</sup> F ( <sup>o</sup> C)	65 ~ 100 (18 ~ 38)	65 ~ 100 (18 ~ 38)	65 ~ 100 (18 ~ 38)	-20 ~ 100 (-29 ~ 38)	0.0 ~ 100 (-18 ~ 38)	-20 ~ 100 (-29 ~ 38)						
EWB; <sup>0</sup> F ( <sup>0</sup> C)	60 ~ 85 (16 ~ 29)	60 ~ 85 (16 ~ 29)	60 ~ 85 (16 ~ 29)	-	-	-						
EWT; <sup>0</sup> F ( <sup>0</sup> C)	-	35 ~ 65 (1.7 ~ 18)	0.0 ~ 90 (-18 ~ 32)	-	120 ~ 250 (49 ~ 121)	0.0 ~ 200 (-18 ~ 93)						
Water Velocity (Inside Tube); Ft/s (m/s)	-	1.0 ~ 8.0 (0.3 ~ 2.4)	1.0 ~ 6.0 (0.3 ~ 1.8)	-	0.5 ~ 8.0 (0.1 ~ 2.4)	0.5 ~ 6.0 (0.1 ~ 1.8)						
Saturated Suction Temperature; <sup>o</sup> F ( <sup>o</sup> C)	34 ~ 55 (1.1 ~ 12.8)	-	-	-	-	-						
Minimum Superheat; <sup>0</sup> F ( <sup>0</sup> C)	6.0 (-14.4)	-	-	-	-	-						

\* Coils operating range condition and performance shall be rated in accordance with AHRI 410 standard requirement.



#### **CLCP Coil Types Availability**

#### Chilled Cooling & Hot Water, Refrigerant and Steam Coil

			End Header's		Fin Matetrial Options /	Tube Size &	Max. Standard Op (Tube S	
Coil Type	Description	Coil Rows	Connection	Header's Material Options	Fin Per Foot Number	Material	Working Pressure Psig (kPA)	Temperature <sup>0</sup> F ( <sup>0</sup> C)
WL	General Purpose Chilled & Hot Water Coll Single-Row Serpentine (Full Circuiting)	2, 3, 4, 5, 6, 8, 10, 12	Same Side	Steel_Threaded End (BSPT) Copper, Plain End Copper c/w Brass Adapter_Threaded End	Aluminium 120 - 168_Heating & Copper 110 - 168_Heating &	1/2 " OD Copper		1 ( 0)
WLQ	General Purpose Hot Water Coil Quarter-Row Serpentine (Quarter Circuiting)	1	Same Side	Copper, Plain End Copper c/w Brass Adapter_Threaded End	Aluminium 120 - 168_Heating Copper 110 - 168_Heating	1/2 " OD Copper		
WLH	General Purpose Hot Water Coil Half-Row Serpentine (Half Circuiting)	1	Same Side	Copper, Plain End Copper c/w Brass Adapter_Threaded End	Aluminium 120 - 168_Heating Copper 110 - 168_Heating	1/2 " OD Copper	N	
WLH	General Purpose Chilled & Hot Water Coil Half-Row Serpentine (Half Circuiting) (Available on CLCP 003 thru 028 Only)	2, 3, 4	Same Side	Steel_Threaded End (BSPT) Copper, Plain End Copper c/w Brass Adapter_Threaded End	Aluminium 120 - 168_Heating & Copper 110 - 168_Heating &	1/2 " OD Copper	250 PSIG (	220º F (104º C
DL	Drainable Chilled Water Coil Single-Row Serpentine (Full Circuiting) (Available on CLCP 030 thru 120 Only)	2, 4, 6, 8	Same Side	Steel_Threaded End (BSPT) Copper, Plain End Copper c/w Brass Adapter_Threaded End	Aluminium 120 - 168_Cooling Copper 110 - 168_Cooling	1/2 " OD Copper	(1724 kPa)	104º C)
ш	Drainable Chilled Water Coil Double-Row Serpentine (Double Full Circuiting)	4, 6, 8, 10, 12	Same Side	Steel_Threaded End (BSPT) Copper, Plain End Copper c/w Brass Adapter_Threaded End	Aluminium 1/2 " OD 120 - 168_Cooling Copper Copper 110 - 168_Cooling		_ ~	
FD	Refrigerant DX Cooling Coil Only R22, R407C, R410A	4, 6	Same Side	Copper, Plain End	Aluminium 120 - 168_Cooling Copper 110 - 168_Cooling	1/2 " OD Copper		
	Steam Coil - "A" Type - FULL Row Feed Steam Coil - "AA" Type - HALF Row Feed	1	Opposite Side	Steel_Threaded End (BSPT)	Aluminium 120 - 168_Heating	1/2 " OD Copper		

1. All coil length are available in 1 inch increments.

2. All fin spacing are available in 1 fin per foot increments

3. Turbulators are available for type WL and LL coils. This option is useful when water velocities are low (less than 4 ft/sec) to obtain maximum tube side heat transfer. The use of turbulators is equivalent to doubling the water velocity though the tubes.

4. All water coils can be used in cooling and heating applications

5. Circuiting options for type FD coils are: Standard (Single Distributor) and Intertwined circuiting



#### **CLCP** Coil Dimensional Data Sheet

## Chilled Cooling & Hot Water Coil

Model	Coil Fa	ce Area	Actual F	in Height	Finned	Length	Coil Section	HW	CHW	CHW / HW	CHW / HW	CHW / HW	CHW
Unit Size	Ft <sup>2</sup>	M <sup>2</sup>	in	mm	in	mm	Arrangement Types *	WLH: 1 R	WLH: 2,3,4 R	WL / DL: 2 R	3WL: 3 R	WL: 4,6,8,10,12 R	LL: 4,6,8,10,12 R
003 (0404)	2.83	0.26	23.75	603.25	17.2	436.00	1	WLQ: 1 R		-	5WL: 5 R	DL: 4,6,8,10,12 R	
03A (0504)	3.84	0.36	23.75	603.25	23.3	591.00	1		â	ล้อ	â	ร้อ	
004 (0604)	4.84	0.45	23.75	603.25	29.4	746.00	1		1.5" BSPT (DN40), (Cu. 1 5/8" OD)	1.5" BSPT (DN40), (Cu. 1 5/8" OD)	1.5" BSPT (DN40), (Cu. 1 5/8" OD)	1.5" BSPT (DN40), (Cu. 1 5/8" OD)	
005 (0704)	5.85	0.54	23.75	603.25	35.5	901.00	1		T (D	T (D	T (D ;/8"	T (D	
006 (0804)	6.86	0.64	23.75	603.25	41.6	1056.00	1		BSP 15	BSP 15	BSP 15	BSP 15	
007 (0904) 008 (1004)	7.86 8.87	0.73	23.75 23.75	603.25 603.25	47.7 53.8	1211.00 1366.00	1		.5" (Cu	.5" (Cu	.5" (Cu	"5" (Cu	
009 (1104)	9.88	0.92	23.75	603.25	59.9	1521.00	1		1	-	1	-	
010 (0806)	10.10	0.94	35.00	889.00	41.6	1056.00	1		-		<u>.</u>	<u>à.</u>	
011 (0906)	11.59	1.08	35.00	889.00	47.7	1211.00	1		(Cu. 2 1/8" OD)		2" BSPT(DN50), (Cu. 21/8" OD)	2" BSPT(DN50), (Cu. 21/8" OD)	
012 (1006)	13.07	1.21	35.00	889.00	53.8	1366.00	1		1/8		2" T(DN 21	"2" 1 2 1 0 0)	
013 (1106)	14.55	1.35	35.00	889.00	59.9	1521.00	1		2		(cu	(Cri	
014 (1206) 015 (1107)	16.04 17.13	1.49 1.59	35.00 41.25	889.00 1047.75	66.0 59.8	1676.00 1519.00	1		(Cu.		-	_	
015 (1107)	17.71	1.65	47.50	1206.50	53.7	1364.00	1				D) (2	0 (2	
018 (1108)	19.73	1.83	47.50	1206.50	59.8	1519.00	1		50),		DN6	DNG -	
020 (1208)	21.74	2.02	47.50	1206.50	65.9	1674.00	1		NQ)		5/8	5/8	
022 (1209)	24.60	2.29	53.75	1365.25	65.9	1674.00	1		BSPT(DN 50),		2.5" BSPT(DN65), (Cu. 2 5/8" OD)	2.5" BSPT(DN65), (Cu. 2 5/8" OD)	
025 (1210)	27.46	2.55	60.00	1524.00	65.9	1674.00	1		2" B		2.5' (C	2.5 (C	
028 (1310)	30.00	2.79	60.00 35.00	1524.00 889.00	72.0	1829.00	1						
030 (1212)	32.04	2.98	35.00	889.00	65.9	1674.00	2						
000 (1010)	25.00		35.00	889.00	72.0	1000.00					Ē	2	
032 (1312)	35.00	3.25	35.00	889.00	72.0	1829.00	2				8	8	
035 (1412)	37.43	3.48	35.00 35.00	889.00 889.00	77.0	1955.80	2				1/8"	1/8"	(ao
038 (1512)	40.35	3.75	35.00 35.00	889.00 889.00	83.0	2108.20	2				(Cu. 21/8" OD)	(Cu. 21/8" OD)	(cu. 2 5/8" OD)
040 (1612)	43.26	4.02	35.00 35.00	889.00 889.00	89.0	2260.60	2	C		â			(Cu. 2
042 (1712)	46.18	4.29	35.00 35.00 35.00	889.00 889.00	95.0	2413.00	2	1 5/8" OD, Cu		1/8" (	50),	50),	
045 (1812)	49.10	4.56	35.00 35.00 35.00	889.00 889.00	101.0	2565.40	2	1 5/8		(cu. 2 1/8" OD)	2" BSPT(DN50),	2" BSPT(DN50),	N65),
048 (1912)	52.01	4.83	35.00 35.00 35.00	889.00 889.00	107.0	2717.80	2				2" BSI	2" BSI	2.5" BSPT(DN65),
050 (2012)	54.93	5.10	35.00 35.00 35.00	889.00 889.00	113.0	2870.20	2			50),			2.5" B
055 (2013)	58.85	5.47	37.50 37.50	952.50 952.50	113.0	2870.20	3			2" BSPT(DN50),			
060 (2014)	63.76	5.92	40.00	1016.00 1047.75	113.0	2870.20	3			2" BS	(Q		
062 (2114)	67.14	6.24	40.00	1016.00 1047.75	119.0	3022.60	3				(cu. 25/8" OD)		
065 (2214)	70.53	6.55	40.00 41.25	1016.00 1047.75	125.0	3175.00	3				(cu. 2	5/8" OD)	
070 (2414)	77.30	7.18	40.00 41.25	1016.00 1047.75	137.0	3479.80	3					8	
080 (2614)	84.07	7.81	40.00	1016.00 1047.75	149.0	3784.60	3				JN65),	(Cu.	
085 (2814)	90.84	8.44	40.00 41.25	1016.00 1047.75	161.0	4089.40	3				2.5" BSPT(DN65),	35),	
090 (3014)	97.61	9.07	40.00 41.25	1016.00 1047.75	173.0	4394.20	3				2.5"	T(DN6	
095 (3214)	104.38	9.70	40.00 41.25	1016.00 1047.75	185.0	4699.00	3					2.5" BSPT(DN65),	
100 (3216)	118.84	11.04	46.25 46.25	1174.75 1174.75	185.0	4699.00	3					· ·	
110 (3217)	125.26	11.64	46.25 51.25	1174.75 1301.75	185.0	4699.00	3						
120 <mark>(</mark> 3218)	131.68	12.23	51.25 51.25	1301.75 1301.75	185.0	4699.00	3						

\* Coil section arrangement types diagram can refer to coil connection dimension pages for more detail illustration.



#### **CLCP Coil Dimensional**

Steam Coil (Type "A" & "AA")

MODEL Unit Size	Coil Fa	ace Area	Actual F	in Height	Coil Fac	e Length
0.20	ft <sup>2</sup>	m <sup>2</sup>	in	mm	in	mm
003 (0404)	2.08	0.19	20.00	508	15	381
03A (0504)	2.92	0.27	20.00	508	21	533
004 (0604)	3.75	0.35	20.00	508	27	686
005 (0704)	4.58	0.43	20.00	508	33	838
006 (0804)	5.42	0.50	20.00	508	39	991
007 (0904)	6.25	0.58	20.00	508	45	1143
008 (1004)	7.08	0.66	20.00	508	51	1295
009 (1104)	7.92	0.74	20.00	508	57	1448
010 (0806)	8.80	0.82	32.50	826	39	991
011 (0906)	10.16	0.94	32.50	826	45	1143
012 (1006)	11.51	1.07	32.50	826	51	1295
013 (1106)	12.86	1.20	32.50	826	57	1448
014 (1206)	14.22	1.32	32.50	826	63	1600
015 (1107)	12.86	1.20	32.50	826	57	1448
			20.00	508		
016 (1008)	14.17	1.32	20.00	508	51	1295
018 (1108)	15.83	1.47	20.00	508	57	1448
			20.00	508		
020 (1208)	17.50	1.63	20.00 20.00	508 508	63	1600
022 (4000)	17.50	1.00	20.00	508	60	1000
022 (1209)	17.50	1.63	20.00	508	63	1600
025 (1210)	22.97	2.13	20.00	508	63	1600
			20.00	508 508		
028 (1310)	25.16	2.34	20.00	508	69	1753
030 (1212)	28.44	2.64	32.50	826	63	1600
	20111		32.50 32.50	826		
032 (1312)	31.15	2.89	32.50	826 826	69	1753
025 (1412)	33.85	3.15	32.50	826	75	1905
035 (1412)	33.85	3.15	32.50	826	75	1905
038 (1512)	33.85	3.15	32.50	826	81	2057
			32.50 32.50	826 826		
040 (1612)	39.27	3.65	32.50	826	87	2210
042 (1712)	39.27	3.65	32.50	826	93	2362
			32.50 32.50	826 826		
045 (1812)	44.69	4.15	32.50	826	99	2515
048 (1912)	47.40	4.40	32.50	826	105	2667
040 (1312)	47.40	4.40	32.50	826	105	2007
050 (2012)	50.10	4.65	32.50 32.50	826 826	111	2819
055 (0040)	50.40	4.05	32.50	826		0040
055 (2013)	50.10	4.65	32.50	826	111	2819
000 (001 1)	67.04	5.07	20.00	508		0010
060 (2014)	57.81	5.37	20.00 35.00	508 889	111	2819
			20.00	508		
062 (2114)	60.94	5.66	20.00	508	117	2972
			35.00	889 508		
065 (2214)	64.06	5.95	20.00 20.00	508	123	3124
/			35.00	889		
			20.00	508		
070 (2414)	70.31	6.53	20.00 35.00	508 889	135	3429
		-	20.00	508		
080 (2614)	76.56	7.11	20.00	508	147	3734
			35.00	889		
085 (2814)	82.81	7.69	20.00 20.00	508 508	159	4039
505 (2014)	02.01	7.09	35.00	889	138	+039
			20.00	508		
090 (3014)	89.06	8.27	20.00	508	171	4343
			35.00 20.00	889 508		
095 (3214)	95.31	8.85	20.00	508	183	4648
			35.00	889		
			20.00	508		
100 (3216)	95.31	8.85	20.00 35.00	508 889	183	4648
			20.00	508		
110 (3217)	95.31	8.85	20.00	508	183	4648
			35.00	889		
120 (3218)	95.31	8.85	20.00 20.00	508 508	183	4648
(20 (3210)	50.31	0.00	20.00	508 889	100	+040
* All Lipit Size			0 : 2 1/2" BEDT			

35.00
 All Unit Sizes, STEAM INLET Connection Pipe Size : 2-1/2" BSPT
 All Unit Sizes, CONDENSATE OUTLET Connection Pipe Size : 1-1/2" BSPT



#### **CLCP Coil Dimensional Data Sheet**

#### Refrigerant DX Coil: STANDARD Circuiting Type

			STANDAR	D Circuit	ting Type			Numbe	r Unit of	Conn	ection Piping	g Size Ø
MODEL			OTARDAR	Doncar	ang Type			Distr	ibutor	Liqui	d OD	Suction OD
Unit Size	Coil Face		Actual Fin H	leight	Coil Face	Length	Number	Mar	nifold	1/4"	3/16"	
	ft <sup>2</sup>	m²	in	mm	in	mm	of Rows	No	Yes	Dist.Tube	Dist.Tube	
003 (0404)	2.83	0.26	23.75	603	17.2	436	4/6	1	-			
03A (0504)	3.84	0.36	23.75	603	23.3	591	4/6	1	-			
004 (0604)	4.84	0.45	23.75	603	29.4	746	4/6	1	-			
005 (0704)	5.85	0.54	23.75	603	35.5	901	4/6	1	-	1-1/8"	7/8"	
006 (0804)	6.86	0.64	23.75	603	41.6	1056	4/6	1	-	1-1/0	110	
007 (0904)	7.86	0.73	23.75	603	47.7	1211	4 / 6	1	-			
008 (1004)	8.87	0.82	23.75	603	53.8	1366	4/6	1	-			1-5/8"
009 (1104)	9.88	0.92	23.75	603	59.9	1521	4 / 6	1	-			
010 (0806)	10.10	0.94	35.00	889	41.6	1056	4/6	1	-			
011 (0906)	11.59	1.08	35.00	889	47.7	1211	4 / 6	1	-			
012 (1006)	13.07	1.21	35.00	889	53.8	1366	4/6	1	-	4.0/08	4.4/07	
013 (1106)	14.55	1.35	35.00	889	59.9	1521	4/6	1	-	1-3/8"	1-1/8"	
014 (1206)	16.04	1.49	35.00	889	66.0	1676	4/6	1	-			
015 (1107)	17.13	1.59	41.25	1048	59.8	1519	4/6	1	-			
016 (1008)	17.71	1.65	47.50	1207	53.7	1364	-	-	-	-	-	-
018 (1108)	19.73	1.83	47.50	1207	59.8	1519	-	-	-	-	-	-
020 (1208)	21.74	2.02	47.50	1207	65.9	1674	-	-	-	-	-	-
022 (1209)	24.60	2.29	53.75	1365	65.9	1674	-	-	-	-	-	-
025 (1210)	27.46	2.55	60.00	1524	65.9	1674	-	-	-	-	-	-
028 (1310)	30.00	2.79	60.00	1524	72.0	1829	-	-	-	-	-	-
030 (1212)	32.04	2.98	70.00	1778	65.9	1674	4/6	1/1	1			
032 (1312)	35.00	3.25	70.00	1778	72.0	1829	4/6	1/1	1			
035 (1412)	37.43	3.48	70.00	1778	77.0	1956	4/6	1/1	1			
038 (1512)	40.35	3.75	70.00	1778	83.0	2108	4 / 6	1/1	1			
040 (1612)	43.26	4.02	70.00	1778	89.0	2261	4/6	1/1	1	1-3/8"	1-1/8"	1-5/8"
042 (1712)	46.18	4.29	70.00	1778	95.0	2413	4 / 6	1/1	1			
045 (1812)	49.10	4.29	70.00	1778	101.0	2565.4	4/6	1/1	1			
048 (1912)	52.01	4.83	70.00	1778	107.0	2718	4/6	1/1	1			
050 (2012)	54.93	5.10	70.00	1778	113.0	2870	4/6	1/1	1			

\* 1 number equal to to 1 unit of distributor and TXV on indoor evaporator DX coils circuiting number for connection with each number outdoor condensing unit circuiting.



#### **CLCP Coil Dimensional Data Sheet**

#### Refrigerant DX Coil: INTERWINED Circuiting Type

			INTERTWINE	D Circui	ting Type			Number	Unit of	Conn	ection Piping	g Size Ø
MODEL			INTERT WINE	.D Circu	ang rype			Distri	outor	Liqui	d OD	Suction OD
Unit Size	Coil Face		Actual Fin I	leight	Coil Face L	.ength	Number	Mani	fold	1/4"	3/16"	
	ft <sup>2</sup>	m²	in	mm	in	mm	of Rows	No	Yes	Dist.Tube	Dist.Tube	
003 (0404)	2.83	0.26	23.75	603	17.2	436	4/6	1/1	1			
03A (0504)	3.84	0.36	23.75	603	23.3	591	4/6	1/1	1			
004 (0604)	4.84	0.45	23.75	603	29.4	746	4/6	1/1	1			
005 (0704)	5.85	0.54	23.75	603	35.5	901	4/6	1/1	1	1-1/8"	7/8"	1-5/8"
006 (0804)	6.86	0.64	23.75	603	41.6	1056	4/6	1/1	1			
007 (0904)	7.86	0.73	23.75	603	47.7	1211	4/6	1/1	1			
008 (1004)	8.87	0.82	23.75	603	53.8	1366	4/6	1/1	1			
009 (1104)	9.88	0.92	23.75	603	59.9	1521	4/6	1/1	1			
010 (0806)	10.10	0.94	35.00	889	41.6	1056	4/6	1/1	1			
011 (0906)	11.59	1.08	35.00	889	47.7	1211	4/6	1/1	1			
012 (1006)	13.07	1.21 1.35	35.00	889	53.8	1366 1521	4/6	1/1	1	1-3/8"	1-1/8"	1-5/8"
013 (1106)	14.55 16.04	1.35	35.00	889 889	59.9	1676	4/6	1/1	1			
014 (1206)			35.00		66.0				-			
015 (1107)	17.13	1.59	41.25	1048	59.8	1519	4/6	1/1	1			
016 (1008)	17.71 19.73	1.65 1.83	47.50	1207 1207	53.7	1364 1519	4/6	1/1/1/1	1/1	1-1/8"	7/8"	1-5/8"
018 (1108) 020 (1208)	21.74	2.02	47.50 47.50	1207	59.8 65.9	1674	4/6	1/1/1/1 1/1/1/1	1/1	1-1/0	//0	1-0/0
020 (1208)	24.60	2.02		1365		1674	4/6	1/1/1/1	1/1			
	27.46	2.55	53.75	1524	65.9	1674	4/6	1/1/1/1	1/1			
025 (1210) 028 (1310)	30.00	2.55	60.00 60.00	1524	65.9 72.0	1829	4/6	1/1/1/1	1/1			
030 (1212)	32.04	2.98	70.00	1778	65.9	1674	4/6		1/1			
030 (1212) 032 (1312)	35.00	3.25	70.00	1778	72.0	1829	4/6	1/1/1/1	1/1			
032 (1312)	37.43	3.48	70.00	1778	72.0	1956	4/6	1/1/1/1 1/1/1/1	1/1			
038 (1412)	40.35	3.40	70.00	1778	83.0	2108	4/6	1/1/1/1	1/1	1-3/8"	1-1/8"	1-5/8"
040 (1612)	43.26	4.02	70.00	1778	89.0	2261	4/6	1/1/1/1	1/1			
042 (1712)	46.18	4.29	70.00	1778	95.0	2413	4/6	1/1/1/1	1/1			
045 (1812)	49.10	4.56	70.00	1778	101.0	2565	4/6	1/1/1/1	1/1			
048 (1912)	52.01	4.83	70.00	1778	107.0	2718	4/6	1/1/1/1	1/1			
050 (2012)	54.93	5.10	70.00	1778	113.0	2870	4/6	1/1/1/1	1/1			
			37.50	953				1/1/1/1	1/1			
055 (2013)	58.85	5.47	37.50	953	113.0	2870	4/6	1/1/1/1	1/1			
000 (2014)	60.70	5.00	40	1016	112.0	0070	410	1/1/1/1	1/1			
060 (2014)	63.76	5.92	41.25	1048	113.0	2870	4/6	1/1/1/1	1/1			
062 (2114)	67.14	6.24	40	1016	119.0	3023	4/6	1/1/1/1	1/1			
	07.14	0.24	41.25	1048	110.0	0020	470	1/1/1/1	1/1			
065 (2214)	70.53	6.55	40	1016	125.0	3175	4/6	1/1/1/1	1/1			
			41.25	1048				1/1/1/1	1/1			
070 (2414)	77.30	7.18	40 41.25	1016 1048	137.0	3480	4/6	1/1/1/1	1/1			
			41.25	1048				1/1/1/1	1/1			
080 (2614)	84.07	7.81	41.25	1048	149.0	3785	4/6	1/1/1/1	1/1			
			40	1016				1/1/1/1	1/1	1-1/8"	7/8"	1-5/8"
085 (2814)	90.84	8.44	41.25	1048	161.0	4089	4/6	1/1/1/1	1/1			
090 (3014)	97.61	9.07	40	1016	173.0	4394	4/6	1/1/1/1	1/1			
090 (3014)	97.01	9.07	41.25	1048	173.0	4594	470	1/1/1/1	1/1			
095 (3214)	104.38	9.70	40	1016	185.0	4699	4/6	1/1/1/1	1/1			
(3214)	101.00	0.10	41.25	1048	100.0	1000	470	1/1/1/1	1/1			
100 (3216)	118.84	11.04	46.25	1175	185.0	4699	4/6	1/1/1/1	1/1			
			46.25	1175	= = =			1/1/1/1	1/1			
110 (3217)	125.26	11.64	46.25	1175	185.0	4699	4/6	1/1/1/1	1/1			
			51.25	1302		-		1/1/1/1	1/1			
120 (3218)	131.68	12.23	51.25 51.25	1302	185.0	4699	4/6	1/1/1/1	1/1			
			51.25	1302				1/1/1/1	1/1			

\* 1 number equal to to 1 unit of distributor and TXV on indoor evaporator DX coils circuiting number for connection with each number outdoor condensing unit circuiting.



**General Data** 

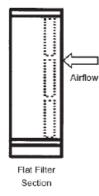
## Filters

## General

CLCP air handling unit offers wide range of filters to meet are filtration requirement in various types of commercial and industrial air conditioning applications. Filter type offered are:

- a. Washable and throwaway type flat filters.
- b. Bag and cartridge type filters
- c. Hepa filters
- d. Carbon or gas filters, etc

#### **Flat Filter**



a) Washable Filter

The filter media consist of selected synthetic fibers. An exclusive bonding technology provides the media withhigh numbers of fibers per square meter for a given weight. Its characteristics are relatively low resistance to airflow and high dust holding capacity. The media can be cleaned.

- In warm water (30<sup>0</sup> 40<sup>0</sup>C) with addition of a household detergent if necessary. Drying should be done on a flat surface.
- by blowing with compressed air in the opposite direction of filter airflow.

Washable Filter - F	Product Information
Normal Sizes (inch)	: 12 x 24
	20 x 24, 24 x 24
Filter Depth (mm)	: 50
Average Arrestance	: 80 - 85%

b)Throwaway Filter

Unique "pleat" design assures total usage of the filter media, maximum dust holding capacity and extended service life. Its greater dust holding capacity not only extends replacement intervals, but considerably lengthens the service life of any other secondary filters in the systems.

The media used is a lofted, high performance, non-woven, reinforced cotton and synthetic fabric. Filter media shall be of high density glass mirco fibers laminated to all glass woven mesh backing. The filter media shall have an average arrestance of 90 - 92%. The filter is categorized as a 30% efficiency filter.

Throwaway Filter		
Normal Sizes (inch)	:	12 x 24
		20 x 24, 24 x 24
Filter Depth (mm)	:	50
Average Arrestance	:	90 - 92%
Average Efficiency	:	25 - 30%





Flexible and Varied Filter Offering for IAQ and process filteration



## **High Efficiency Filter Section**

#### a. Big Filter

The filter is an extended surface non supported pocket filter which offers high efficiency, low resistance, compactness and unusual dust-holding capacity. When placed in ventilating system, the pockets of the filtering media inflate for maximum efficiency and dust holding capacity.

Filter efficiency is determined by the size and quality of fibers per square inch in each efficiency category. The media is manufactured to rigid specifications that assure an extremely large amount of dirt-catching surface area to catch mircoscopic contaminants.

The exclusive pocket design allows every channel to fully inflate while maintaining the amount of space between pockets. Clean air can freely exit from front to back. Some manufacturer's design permit adjacent pockets to touch when inflated which significantly reduces dust holding capacity.

Each filter pocket is attached to a support frame that fits into a U-channel header. Each pocket support frame is then mechanically fastened to the adjacent frame forming a rigid construction. The positive locking arrangement forms an air tight seal and also virtually eliminates the possibility of pocket separation from the header as resistance increase.

Bag Filter - Produc	t Ir	formation
Normal Sizes (inch)	:	12 x 24
		20 x 24, 24 x 24
Filter Depth (mm)	:	10 in, 21 in
Average Efficiency	:	60 - 62%
	:	80 - 85%
	:	90 - 95%

#### b. Cartridge Filter

The filters are ideally suited to variable volume systems. Being totally rigid, performance is not affected by changes in air velocity or fan shutdown, and their configuration is not altered by accumulation of dirt. High loft glass fiber media is laminated to which provides positive support, optimizes dust holding capacity, and precludes fiber emission, as compared to flat glass media.

All double wall fiber board contour stabilizers, diagonal support provide rigidity, durability, consistent integrity and performance reliability throughout the filter's life.

The lofted media and exclusive radial pleats provide a high dust holding capacity, extending the life of the filter. The filter will operate at air volumes considerably below rates velocity and capacity. Initial resistance is reduced, performance is improved and service life is extended

od	uct Information
:	12 x 24
	20 x 24, 24 x 24
:	100
:	60 - 65%
:	80 - 85%
:	90 - 95%



# **Mechanical Specifications**

## General

The units must be rigged and lifted in strict accordance with the installation, Operation and Maintenance manual. The units are to be installed in strict accordance with the specifications.

Unit may be shipped fully assembled or disassembled to the minimum module size in accordance with shipping or job site requirements. Units shall have break point if manufacturer found appropriate for easy handling and transportation. Break points shall have full independent frames, for rigid frame to frame connections.

## **Unit Construction**

The casing shall have a perimeter thermal break frame with a modular system, based on standardized double wall panels. Removal of side panels must not effect the structural integrity of the unit. Casing strength shall be designed to meet European Standard EN 1886: 1998, Class D1

The framework shall be made from non-corrosive recyclable extruded aluminum channels fitted together non metal corner pieces. A Thermal break construction is mandatory (CLCP<sub>Euro</sub> XP)

The casing panel shall be attached to the frame through a wedge and frame, exerting pressure evenly onto the panel and seal attached to the frame, and hence a better air tight cabinet construction. The casing shall be engineered to meet Eurovent air leakage requirement, (50mm models) per table

The casing shall be able to with stand up to 8 inches of total static pressure. Closed-cell foam gasketing shall be provided where modules where modules are joined, for CLCP<sub>Euro</sub> 25/50mm models. TB1 Certified Thermal Break Breakpoints shall be used for CLCP<sub>Euro</sub> XP AHUs.

The floor panels shall have double wall construction to allow maintenance personnel access without damage to the isolation.

The whole unit shall be mounted on a galvanized sheet steel base frame for shipment and handling. The minimum height of the floor-mounting base shall be 120mm and designed to ensure air circulation and avoid entrapment of moisture below the unit. The base frame is to be used in lieu of concrete plinths or other additional bases that are used on site. However for high static pressure application additional concrete plinths or other additional bases is required at site to raise the AHU for drain pan's U-trap.

## **Double-Wall Panel**

The outer panel wall shall be whether resistant polyester powder painted and shall allow for easy cleaning. The inner wall shall be galvanized steel. The paint shall be ultra violet resistant, weather resistant for outdoor application, offering excellent weather resistance properties.

The panels shall be either 25mm or 50mm thick double wall type with injected polyurethane foam insulation for a rigid non-vibration construction. The panel insulation shall not absorb moisture and must be not resistant. The insulation material shall be totally enclosed in the AHU to avoid any possibility of insulation being exposed to air stream. The panel insulation shall have a heat transfer "K" value of 0.02 w/mK. Exposed Insulation system shall meet UL 94, standard for safety and flame-ability of plastic material for parts in devices and appliances. PU foam, panels shall be flush mounted, leaving no exposed gaps between panels and frame to minimize potential air leaks.

## **Drain Pans**

Coil, moisture eliminator and humidifier shall be provided with an insulated, galvanized or stainless steel (option), dual pitch sloping drain pan to allow for proper condensate removal. The galvanized drain pan shall be painted with mastic compound (bitumen) for corrosion protection.

## **Access and Inspection Doors**

Access doors shall be constructed with a double-wall panel that compresses evenly a durable seal onto a rigid frame. The seal around the full perimeter of the access door's frame shall be used to prevent air leakage. The doors shall be hinged or latched.



## View Window

A view window shall be made of 5mm thick transparent Plexiglas's type on inner and outer wall panel with a rubber grommet seal and fitted on double wall panel. The mounting location shall be flexible and upon customer's requirement.

## Service Light

A factory-mounted, weather-resistant (enclosed and gasketed), vapor-tight, light fixture shall be provided, fixture shall be equipped with plastic switch box, single phase wiring, PL lamp comes with ballast and reflector. External light switches shall be IP55

## **Fan Module**

The fan assembly shall be checked and dynamically balanced to ISO 1940 or equivalent. Fan shaft shall be properly sized and protectively coated. Fan wheels shall be keyed to fan shaft shall be solid and designed so that fan shaft does not pass through its first critical speed as the unit comes up to its rated rpm. Fan modules shall be provided with an access door. Access side for both side of fan shall be an option.Fc, BC, AF fans of varied diameters and bearing construction shall be available for varied application choices.

## FC Fan Modules

Fan shall be double-width, double-inlet and multi-blade type as produced by the unit manufacturer. Fan shall be forward curved (FC) as required for stable operation, low noise and optimum energy efficiency. Fan shall be equipped with bearing with an L-50 life (average life) of up to 200,000 hours. The multi blade shall be made of galvanized steel and the solid shaft shall be made of carbon steel: C45, machined and polished to tolerance of standard ISO 286-2-Grade G6. Protective coat of anti rusting shall be applied to all bare surfaces of shafts at the factory. The fans shall be licensed to bear the AMCA Air and Sound Certified Ratings seal. The test standard used shall be ANSI/AMCA 210. ANSI/ASHRAE Standard 51 "Laboratory Method of Testing Fans for Rating" and AMCA 300 "Reverberant Room method for Sound Testing of fans".

## **BC Fan Modules**

Non Overloading, Fan shall be double-width, double-inlet, manufacturer. Fan shall be backward curve (BC) as required for stable operation, high static pressure and optimum energy efficiency. Fan shall be equipped with bearing with an L-50 life (average life) of up to 200,000 hours. The multiple blades shall be made of treated steel with paint for corrosion resistant. the solid shaft shall be made of carbon steel: C45, machined and polished to tolerance of standard ISO 286-2-Grade G6. Protective coat of anti rusting shall be applied to all bare surfaces of shafts at the factory. The fans shall be licensed to bear the AMCA Air and Sound Certified Ratings seal. The test standard used shall be ANSI/AMCA 210, ANSI/ASHRAE Standard 51 "Laboratory Method of Testing Fans for Rating" and AMCA 300 "Reverberant Room Method for Sound Testing of Fans".

## **AF Fan Modules**

The fan shall be double-width, double-inlet, multiple blade type as produced by the unit manufacturer. Fan shall be backward inclined airfoil (AF).

## **Fan Modulation**

Variable Frequency Drive (Option) For variable air volume applications, airflow shall be modulated by a variable frequency drive controlling fan speed.

## **Plug Fans Modules**

Direct Drive Plug Fans shall be available with factory installed VFDs. Fans shall be available in various diameters to meet desired airflow, static, efficiency and noise criteria.

## **Fan Isolation**

Fan connection shall be from unit casing by a flexible canvas duct mounted at the fan discharge outlet.

a) One-Inch Spring Isolators (Option) Fan and motor assembly shall be internally isolated from the unit casing with 1-inch deflection spring isolators, furnished and installed by the unit manufacturer.

b) Two-inch Spring Isolators (Option) Fan and motor assembly shall be internally isolated from the unit casing. The isolated. The isolation system shall be designed to take higher isolation efficiency than 1" spring isolator.

## Drive

The drive assembly shall consist of V-belt taper-lock pulley and electric motor. The V-belt type shall be SPZ. SPA, SPB or SPC grades, oil and heat resistant, anti static and avoiding electric discharges. The pulley and shaft assembly shall be using taper-lock bush with Allen set screws for easy and quick assemble and dis-assemble process. Drive shall be selected at 1.5 service factor.

Fixed Pitch

Drives shall be constant speed with fixed pitch sheaves.

## Motors

Motor shall be mounted integral to an isolated fan assembly furnished by the unit manufacturer. Motor shall be mounted inside the unit casing on a sliding base to permit adjustment of drive belt tension.

Standard motor shall be horizontal foot mounting, induction motor squirrel cage, totally enclosed fan-cooled with IP55 protection with class F insulation and suitable for operation at ambient temperature of 40 degree C. IE1, IE2, IE3 efficiency classes shall be available.

#### Motor Options

Volt/3 pH/60 Hz
Efficiency Motors
ium Efficiency Motor
omer Selected Motor Sources
osion Proof Motor
Speed Motor

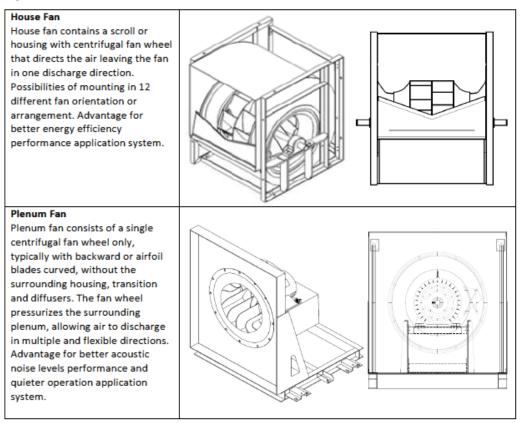
## **Fan Series**

The fan type shall be provided as required for stable operation and optimum energy efficiency. The fan wheel shall be statically and dynamically balanced tested at the factory as a complete fan section assembly (fan wheel, motor, drive and pulley & belts). Fan wheels shall be keyed to the shaft to prevent slipping. The fan shaft to prevent slipping the fan shafts shall be solid carbon steel with anti-rusty protection painted. The fan section shall be provided with an access door on the drive side of the fan for services. All fans series are suitable for supply, return and exhaust application in commercial, industrials process and any HVAC systems requirement as shown in Figure 1.



**Mechanical Specifications** 

#### Figure 1



## FC & BC AF House Fan Series - Double Inlet Double Width (DIDW) Centrifugal Fans

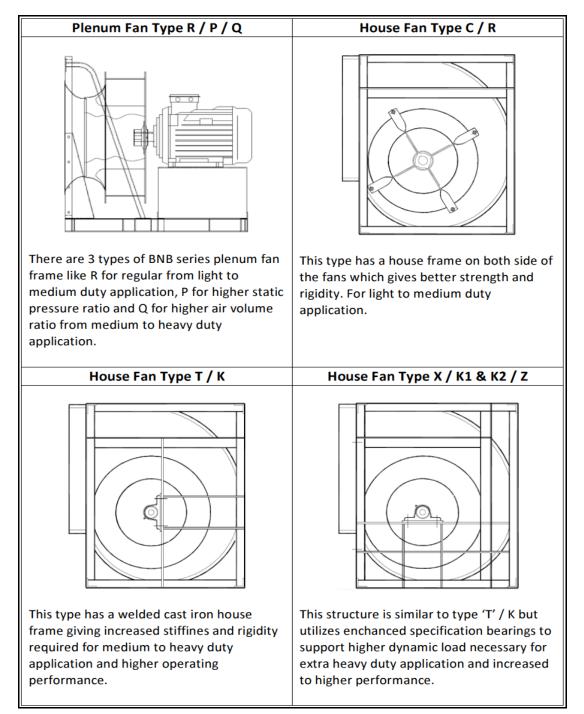
The house fan shall be a double inlet double width (DIDW), multiple blade impeller of forward curved (FC), backward curved (BC) and backward inclined airfoil (AF) centrifugals types. The fan shall be equipped with selfaligning, antifriction bearings with an L-50 life of 200,000 hours as calculated as per ANSI/AFBMA Standard 9. Fan performance shall be certified as complying with AMCA Standard 210. The house fan shall be standard belt driven and direct driven upon request only. The house fan series available in few structure frame types as shown in Figure 2.

#### BC & AF Plenum Fan Series - Single Inlet Single Width (SISW) Centrifugal Fans

The plenum fan shall be a single inlet single width (SISW), multiple blade impeller centrifugals fan. The fan blades shall be backward curved (BC) or inclined airfoil (AF) upon request only. Plenum fan with direct driven compulsory need with VFD as motor starter. Generally designed with motor and drive contained in the discharge plenum area. Plenum fan sections containing multiple fans array system shall be controlled using a common control signal, such as the duct static pressure transducer control signal to modulate each fan speed. The plenum fan shall be standard direct driven and belt driven upon request only. The plenum fan series available in few structure frame types as shown in Figure 2.



#### Figure 2





**Mechanical Specifications** 

odel Size	Optimized 1	Standard Fan	Oversize 1	
03 (0404)	FC/BC 180	FC/BC 200	FC/BC 225	
04 (0604)	FC/BC 200	FC/BC 225	FC/BC 250	
005 (0704)	FC/BC 225	FC/BC 250	FC/BC 280	1
06 (0604)	FC/BC 225	FC/BC 250	FC/BC 280	
008 (0804)	FC/BC 250	FC/BC 280	FC/BC/AF 315	
010 (0806)	FC/BC 280	FC/BC/AF 315	FC/BC/AF 355	1
012 (1006)	FC/BC/AF 315	FC/BC/AF 355	FC/BC/AF 400	1
013 (1106)	FC/BC/AF 315	FC/BC/AF 355	FC/BC/AF 400	
014 (1206)	FC/BC/AF 355	FC/BC/AF 400	FC/BC/AF 450	1
016 (1008)	FC/BC/AF 400	FC/BC/AF 450	FC/BC/AF 500	
020 (1208)	FC/BC/AF 450	FC/BC/AF 500	FC/BC/AF 560	
022 (1209)	FC/BC/AF 450	FC/BC/AF 500	FC/BC/AF 560	1
025 (1210)	FC/BC/AF 500	FC/BC/AF 560	FC/BC/AF 630	
028 (1310)	FC/BC/AF 500	FC/BC/AF 560	FC/BC/AF 630	
030 (1212)	FC/BC/AF 500	FC/BC/AF 560	FC/BC/AF 630	1
032 (1312)	FC/BC/AF 500	FC/BC/AF 560	FC/BC/AF 630	- 2
035 (1412)	FC/BC/AF 560	FC/BC/AF 630	FC/BC/AF 710	24
040 (1612)	FC/BC/AF 630	FC/BC/AF 710	FC/BC/AF 800	
045 (1812)	FC/BC/AF 630	FC/BC/AF 710	FC/BC/AF 800	/
048 (1912)	FC/BC/AF 630	FC/BC/AF 710	FC/BC/AF 800	
050 (2012)	FC/BC/AF 710	FC/BC/AF 800	FC/BC/AF 900	
055 (2013)	FC/BC/AF 710	FC/BC/AF 800	FC/BC/AF 900	
060 (2014)	FC/BC/AF 710	FC/BC/AF 800	FC/BC/AF 900	
062 (2114)	FC/BC/AF 710	FC/BC/AF 800	FC/BC/AF 900	
065 (2214)	FC/BC/AF 800	FC/BC/AF 900	FC/BC/AF 1000	
070 (2414)	FC/BC/AF 800	FC/BC/AF 900	FC/BC/AF 1000	
080 (2614)	FC/BC/AF 900	FC/BC/AF 1000	-	
085 (2814)	FC/BC/AF 900	FC/BC/AF 1000	-	
090 (3014)	FC/BC/AF 900	FC/BC/AF1000	-	
095 (3214)	FC/BC/AF 900	FC/BC/AF 1000	-	
100 (3216)	FC/BC/AF 1000	FC/BC/AF 1120	-	
110 (3217)	FC/BC/AF 1120	BC/AF 1250	-	]
120 (3218)	FC/BC/AF 1120	BC/AF 1250	-	

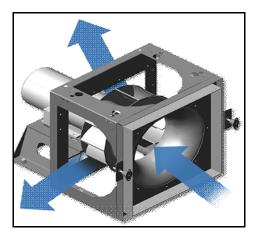
The house fan rotation and discharge arrangement are in accordance with AMCA standard 99-2406-83.

**Mechanical Specifications** 

#### Model Size Optimized 2 Optimized 1 Standard Fan Oversize 1 Oversize 2 010 (0806) BNB 400 BNB 315 BNB 355 --012 (1006) 013 (1106) BNB 355 BNB 400 ---014 (1206) BNB 450 BNB 500 BNB 560 016 (1008) --BNB 500 BNB 560 BNB 630 020 (1208) -BNB 560 BNB 630 BNB 710 022 (1209) --025 (1210) 028 (1310) BNB 630 BNB 710 BNB 800 --030 (1212) 032 (1312) BNB 900 035 (1412) BNB 710 BNB 800 BNB 1000 -040 (1612) 045 (1812) -BNB 800 **BNB 900** BNB 1000 048 (1912) 050 (2012) -BNB 800 BNB 900 BNB 1000 BNB 1120 055 (2013) 060 (2014) BNB 800 BNB 900 BNB 1000 BNB 1120 BNB 1250 062 (2114) 065 (2214) 070 (2414) 080 (2614) BNB 900 BNB 1000 BNB 1120 BNB 1250 085 (2814) 090 (3014) 095 (3214) 100 (3216) BNB 1000 BNB 1120 BNB 1250 110 (3217) -. 120 (3218)

#### **Plenum Fan Size Option Table**

The operating limit size of BNB series is set according with the requirement of class I and II limit as defined in AMCA standard 99-2408-69





## **Coil Module**

Coils shall be installed such that unit casing enclose headers and return bends. Coil shall be designed to maximize the utilization of the available unit cross-section area. Coil connections shall be clearly labeled on outside of units. Coil shall be cartridge type mounted on steel channel for easy removability. Coils shall have aluminum fins and seamless copper tubes. Coated aluminum (for corrosion protection used near the sea) and copper fins shall be an option. The fins shall be sine-wave design with slits for better heat transfer efficiency and moisture carry-over limit performance. Fins shall have collars drawn, belled and firmly bonded to tubes by mechanical expansion of the tubes. Capacities, pressure drops and selection procedure shall be designed in accordance with ARI Standard 410. The copper tube shall be 0.5 inch OD. Coil casing shall be 1.5mm thick galvanized steel (standard) or stainless) steel (option) or with formed end supports and top and bottom channels. Coil casing shall be a series of drain holes at the bottom channels to insure condensate drainage.

If stacked coil are installed in the unit, intermediate drainpan shall be installed between coils to drain condensate to the main drain pans without flooding the lower coils or passing condensate through the air stream of the lower coil. The coil working pressure at site shall not exceed the leak test value on each coil type given below.

## Water Coils

Supply and return headers shall be clearly labeled on the outside of the unit to ensure that direction of coil water flow is counter to direction of unit airflow. Coils shall be tested to 375 psig. Fin spacing density shall be optimized to meet heat transfer requirements through a variable fin spacing density coil and tabulators.

The headers shall be constructed of round steel pipe with BSPT external threaded. All headers shall be fitted with air venting and water draining plug.

Header connection option:

- Unthreaded copper header connection Copper header with BSPT external threaded brass adapter for quick job site connection.
- Steel header with steel flanges for quick job site connection.

## **Refrigerant Cooling Coils**

Suction and liquid line connections plate fins and seamless copper tubes shall be clearly labeled on the outside of the unit. Coils shall be leak tested to 450 psig (17 bar) air pressure under water. After testing, insides of coils are to be dried: all connections are to be sealed and coils shall be shipped with a charge of dry nitrogen. Suction headers shall be constructed of cooper tubing. Suction connections shall penetrate unit casings to allow for external connections to refrigerant lines. Coils shall have equalizing vertical distributors sized according to the capacities of the coils. TXVs shall be optional for internal installation. R410a, R22 and R407c Refrigerant types shall be available.

## **Steam Heating Coils**

Steam coils shall be pitched in the unit for proper drainage of steam condensate from coils. Coils shall be leak tested to 375 psig air pressure under water. Steam header and condensate header connections are to be constructed of round steel. Steam header connection shall be located opposite with condensate header.

## **Filter Modules**

Filter sections shall have filter racks, an access door for filter removal and block-offs as required to prevent air by pass around filters. Modules shall be supplied with 2-inch or 4-inch angled or high capacity, cartridge, bag and final filters. Filter shall be sized so as not to exceed scheduled face velocities.



## **Pleated Filter Media Throwaway**

Filters shall be 2-inch or 4-inch thick non-woven fabric, treated with adhesive and continuously laminated to a supported steel wire grid. Filters shall have a rated average dust spot efficiency of not less than 25 to 30 percent when tested in accordance with ASHREA 52-1-1992 atmospheric dust spot method. Filter access shall be accessed from either right or left hand side as standard. Back access shall be an option.

## Washable or Permanent Filters

Filters shall be 2-inch synthetic fibers capable of operating up to 600 fpm face velocity. Filter media shall be layers of cleanable wire maze. Filter frame shall be constructed of galvanized steel. Filter access shall be accessed from either right or left hand side as standard. Back access shall be an option.

## **Hi-Capacity Filters**

Filter shall be 2-inch throwaway as standard. Option for pleated media and washable. The filter shall be fixed in angular (Zig-zag) form for higher duct holding capacity. Filter frame shall be constructed of galvanized steel. Filter accessed from either right or left hand side a standard.

## **Cartridge Filters**

Filter shall be constructed by pleating a continuous sheet of fine-fiber glass media into closely spaced pleats with safe-edged separators. This filter shall be sealed into a fiber boards frame assembled in a rigid manner to prevent air leakage. All cartridge filters shall be furnished with a 2-inch prefilter to provide extended cartridge life. Filters shall have a rated average dust spot efficiency of not less than 60 percent when tested in accordance with ASHREA 52-1-1002 atmospheric dust spot method Manufacture shall supply back access filter rack support and holding clips that capable of holding cartridge filters and prefilters.

## **Bag Filters**

Filters shall be synthetic fiber media with spun backing to keep synthetic fibers from eroding downstream. Stitching method shall permit bag to retain pleat shape and air pocket when in operation without the use of wire basket support. Filters shall have a rated average dust spot efficiency of not less than 60 percent when tested in accordance with ASHRAE 52-1-1992 atmospheric dust spot method.

#### Access

With the exception of final filters, all filter access shall be from the back to minimize casing air leakage, accessible through hinged doors. Side access filters through latched doors are available where section lengths need reduction.

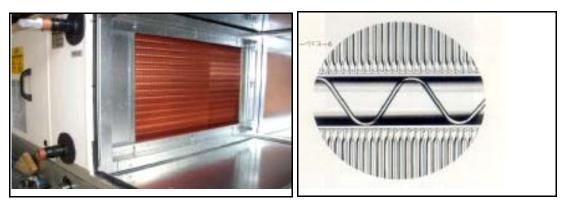


# **Mechanical Specifications Graphic Appendix**



**Aluminum Airfoil Damper Options** 

*Note:* Specification related to casing performances, reference the CLCP<sub>Euro</sub> XP. For CLCP<sub>Euro</sub> XP 25mm & CLCP<sub>Euro</sub> XP 50mm casing performances, please cross reference the Eurovent Summary Table, Page...



Varied Coil Types and Material



**Coil Types** 





**Factory Acceptance Testing Facility** 

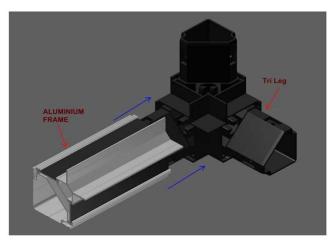




UV Lighting Packages



## Mechanical Specifications Graphic Appendix



3 Legs Corner TB1 Profile Assembly



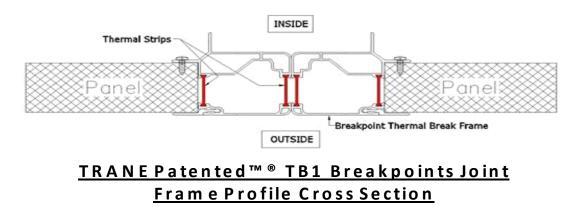
3 Legs Corner Units Casing Frame



TB1 Frame Profile Cross Section



## **Mechanical Specifications Graphic Appendix**





# **Factory Mounted Control General Specification**

## **Electro-Mechanical Motor Starter**

Each Starter shall be properly sized, factory mounted in a full metal enclosure, and wired to the fan motor to facilitate heating, ventilation, and/or timely completion of the project.

The starter package shall include:

- hand-off-Auto (H-O-A) selector switch
- Manual reset overloads
- Starter Status, Overload Status, HOA Auto Status, Remote Start, EM Stop, External Protection Input.
- Thermistor Relay (option)
- Isolator, through-the-door- interlocking (option)
- ELCB, only available for 4-wire system (option)

Unit with Factory-Mounted Controls shall include start-stop wiring from controller start-stop relay to the starter.

### Advantages:

Factory-mounted starter shall be engineered, mounted, wired, and tested by factory to reduce costs, improve reliability, and save time at unit start-up.



## Variable Frequency Drive (VFD) : TR200-IP55, TR150-IP20

Each VFD shall be properly sized, factory mounted, wired to the fan motor to facilitate heating, ventilation, and/or timely completion of the project.

The VFD package shall include:

- Electronic manual speed control
- Hand-off-Auto (H-O-A) selector switch
- · Inlet fuses to provide maximum protection against inlet short circuit
- Overload protection
- Phase to phase short circuit protection
- Ground fault protection.
- Thermistor wiring only for motor c/w thermistor option
- External Enclosure (option)
- TR150 (IP20) + external enclosure : for indoor or outdoor with shelter protection only

Unit with Factory-Mounted Controls shall include binary output on/off wiring, analogue status and trip status wiring, between the VFD and controller.



### **Factory Mounted Control General Specification**

### **Advantages:**

Factory-mounted starter shall be mounted, wired, and tested by factory, to reduce costs, improve reliability, and save time at unit start-up.

Trane TR-150 & TR200 uses the latest technological advancements in power electronics and is the most compact drive in its class to ensure optimized energy use in our AHUs.

Energy Savings

Installed & maintenance Cost Savings

Trouble Free Operation

Easy To Install

Easy to Use

BMS Compatible

Energy Logging

Harmonics Control





## **Electric Heater & Starter**

### UL listed heating element

An electrical heat coil is a relatively inexpensive first cost heating option compared to central plant boiler systems. Heating elements are factory-installed, UL-listed.

Options available

- 1. Heater system c/w Termination Only
- 2. Heater system c/w Heater Starter with standalone temperature controller
- 3. Heater system c/w Heater Starter without standalone temperature controller

### Advantages:

Both heaters and the auxiliary safeties are pre-installed, saving the installer much work and costs. The fully factory

fety.





## Ultraviolet (UVC) Lamp

Adopting Ultraviolet Germicidal Irradiation for the Greening of HVAC Systems.

The CLCPs come with 3 EAQ Options to choose from when considering supply air decontamination:

- Coil and Drain-pan disinfection. Low intensity UVC.
- Coil, Drain-pan and airstream disinfection. High intensity UVC.
- Trane Photo Catalytic Oxidation system for clean, odor free indoor air.

### Advantages:

- **Option 1** "Cooling Coil & Drain Pan Disinfection". In the application UV-C lamps are positioned inside the AHU to keep interior components (primarily cooling coils and drain pans) clean, and thereby reduce both routine AHU system maintenance and the energy costs of operating the AHU system. <u>LOWEST COST</u> ALTERNATIVE to DISINFECTING COIL & DRAIN PAN.
- **Option 2** "Air & Drain Pan/Coil Disinfection". UV-C lamps are sized and positioned in the air stream within the AHU to expose and "kill" susceptible microbial particles flowing through the building's air distribution system, while disinfecting the coil and drain pan.



## **Factory-Mounted DDC System**

### **Field Programmable Controller**

A dedicated, programmable, direct digital-controller with the appropriate point capabilities shall be unit-mounted on each air handling unit.

An operator display shall be optional to facilitate local monitoring, troubleshooting, and changing of setpoints.

#### Advantages:

Factory-mounted direct digital control (DDC) system shall be engineered, mounted, wired and tested by factory, to reduce costs, improve reliability, and save time at unit start-up.

All factory-mounted controls shall be covered by the air handling manufacturer's standard warranty.

### **Factory-Mounted Control Options (Electronic End Devices)**

All factory-mounted control devices shall be provided to accommodate integration into existing building systems.

Devices provided shall be wired to standard point locations of a unit-mounted direct digital controller, or shall be wired to terminal blocks for a remote controller for unit without unit-mounted controller.

### Advantages:

Factory-mounted control devices shall be wired and tested by factory, to reduce costs, improve reliability, and save time at unit start-up.

Control devices enable equipment ready for monitoring and control by unit-mounted controller, or remote controller/BAS:



### **Factory Mounted Control General Specification**

#### Mixing Section Damper Actuators

Spring return actuators shall be mounted with the outdoor air damper linked as normally closed and return air damper linked as normally opened.

### Air Flow Measuring Stations (Traq Damper)

Airflow monitoring stations shall provide a 2-10Vdc signal, which is corresponds to cfm.

#### Fan Discharge Temperature Sensors

A probe temperature sensor shall mounted in the fan discharge.

#### Averaging Temperature Sensors

An averaging temperature sensor shall be serpentine across the functional section. Bends of the capillaries shall be curved with capillary clips to prevent crimping and minimize wear.

#### Low Limit Switches

A low temperature limit switch with manual reset shall be wired to monitor low temperature condition to avoid overcooling, or icing of cooling coil. Capillaries are serpentine across the coil, bends of the capillaries shall be curved with capillary clips to prevent crimping and minimize wear.

### Airflow Switches

A differential pressure switch piped to the discharge and suction sides of the fan shall indicate fan status.

#### **Dirty Filter Switches**

A differential pressure switch piped to both sides of filter shall indicate filter status

Humidity & Temperature Sensors, CO2 Sensors, Smoke Detector

A probe sensor shall be mounted at the return damper to monitor RH%, Temperature, CO2 level, and smoke particles of return air.



## **Trane Catalytic Air Cleaning System (TCACS)-Photo Catalytic Oxidation** (PCO) + Ultraviolet Germicidal Irradiation (UVGI)

The presence of various undesirable gases and vapour's (particularly formaldehyde, radon, oxidants, and volitile organic compounds, or VOCs) indoors can be detrimental to building occupants, materials, and contents. Controlling VOC concentrations is particularly challenging - hundreds of them are present, few are unique to any one source, and there are many potential sources, some of which emit several VOCs.

One approach to neutralize the contaminants in the air can be done through air cleaning mechanisms UVC/PCO technology to reduce volatile organic compounds (VOC's) through photo catalytic oxidation without the creation of ozone or by-products.

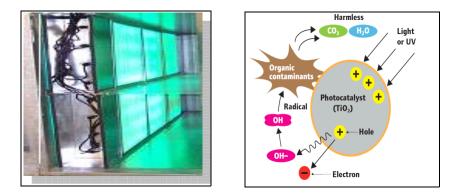


### Advantages:

The Trane Catalytic Air Cleaning System combines three proven technologies to address all types of indoor air contaminants - particles, gases and bio aerosols High-efficiency particle filtration, ultraviolet germicidal irradiation (UVG) and photo catalysis (PCO) merge to improve IAQ in spaces with low level odors and areas with a threat of, or concern for, the airborne spread of disease

This unique air cleaning process employed by this system involves three technologies that holistically control the broad range of airborne contaminants commonly found in commercial buildings:

- High-efficiency particle capture
- Ultraviolet germicidal irradiation (UVGI)
- Photo-catalytic oxidation (PCO)



### **Electrostatic Air Cleaner (Electronic Filter)**

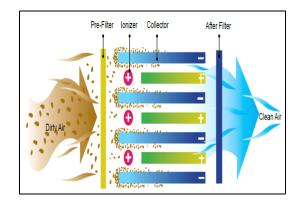
Contaminated air is drawn by the motor/blower through a washable metal mesh pre-filter which traps large dust particles. The remaining particles, some as small as 0.01 micron, pass into a strong electrical field (ionizing section) where the particulates receive an electrical charge. The charged particles then pass into a collector plate section made up of a series of equally spaced parallel plates. Each alternate plate is charged with same polarity as the particles, which repel, while the interleaving plates are grounded, which attract and collect the contaminants. The contaminants are held in these plates until they are washed away. Air cleaners trap dry particulates like dust, dirt, lint pollens, haze particles etc.

### Advantages:

- Pre-filter screen collect larger contaminants.
- Collects particles from 0.01 micron and above.
- State of art power supply ensures peak operating efficiency.
- Power supply incorporates arc suppression features.
- Dual ionizing and collecting voltages for better efficiency.
- On/Wash/Check indicators
  - BMS relay contacts for connection to building management systems.
- Collection cells are "front loaded" making it easier for maintenance.
- Superior performance compared to conventional media filters.
- Low pressure drop
  - Reduces HVAC operating costs.
  - · Easy maintenance.
- Unlike disposable media filters, cells are made of aluminum and washable.
- Improves overall indoor air quality in the building.



### Factory Mounted Control General Specification





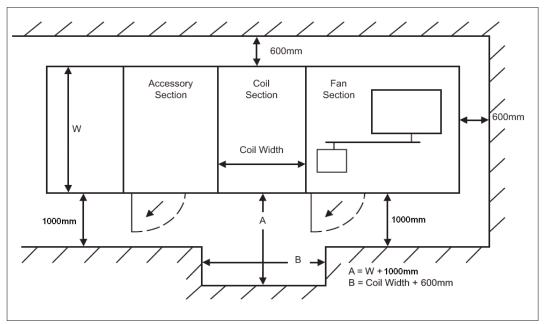


# **Installation Consideration**

### Service Clearance

The purpose of this section is to provide the Quantum XP site installation consideration. Refer to installation, Operation and Maintenance manual for detailed installation information. When selecting and preparing the unit site, follow these guidelines:

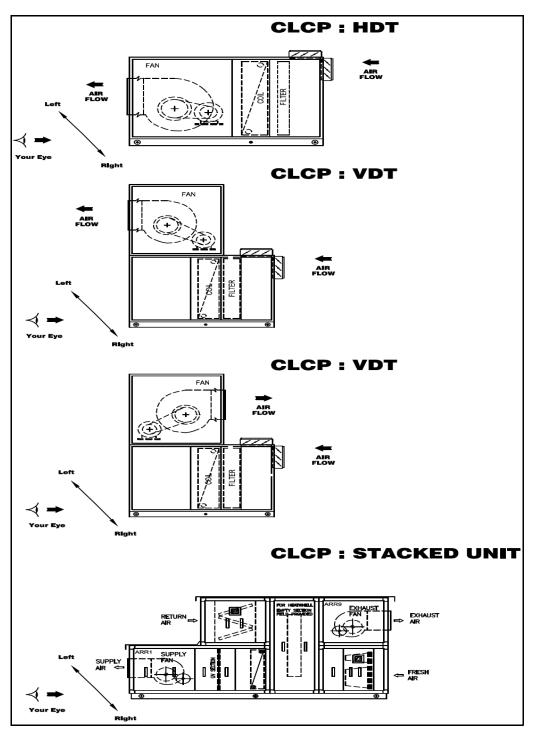
- 1. Ensure that the site can support the total weight of the unit.
- 2. Allow sufficient space for service access. The below figure give the recommended space allowances for filters, coil removal, fan shaft removal and motor started maintenance. As unit configurations will vary, refer to unit submittals for specific location of access doors, accessories, motor starter, etc.
- 3. Confirm that the foundation of the mounting platform is large enough to include the unit dimensions plus services access. Refer to unit submittals for specific dimension. Certain unit maybe suspended from the ceiling. The recommended method for ceiling suspending air handler is with structural channels that run the full length of the unit. The factory shall provide the support with an external support at the base. Do not suspend air handler from the top of the unit. Serious safety risks exist if the unit is not suspended in the proper manner.
- 4. The floor or foundation must be level for proper coil drainage and condensate flow.
- 5. Allow the proper height for coil piping and condensate drain requirements. It may be necessary to elevate the unit when piping the condensate drain. Insufficient height could inhibit condensate drainage and result in flooding the unit or equipment room.
- 6. Provide adequate lighting for maintenance personnel to perform maintenance duties.



Access Side Clearances

## **Define Unit Handling Left Or Right**

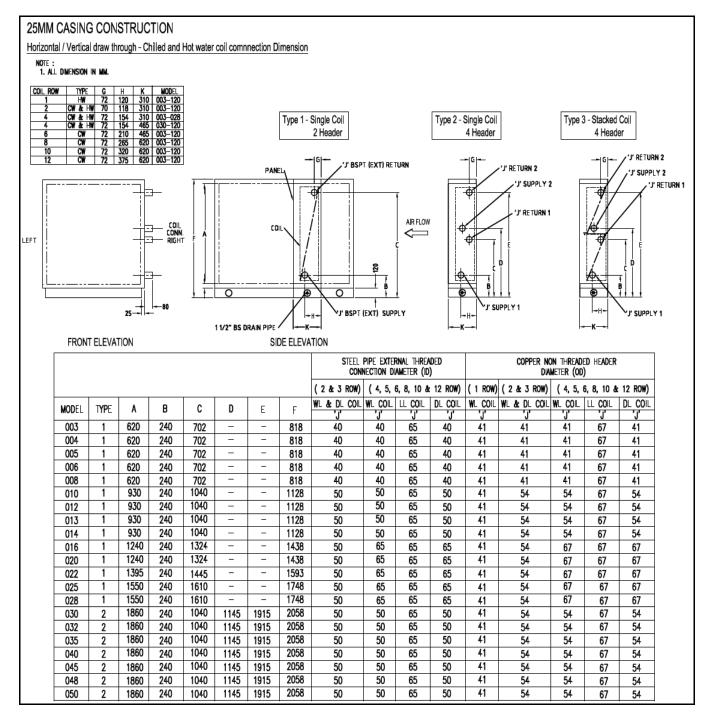
Unit handling, LEFT (LH) or RIGHT (RH) for coil connectors, drain, door location & etc. is expressed when facing the airflow through the coil.



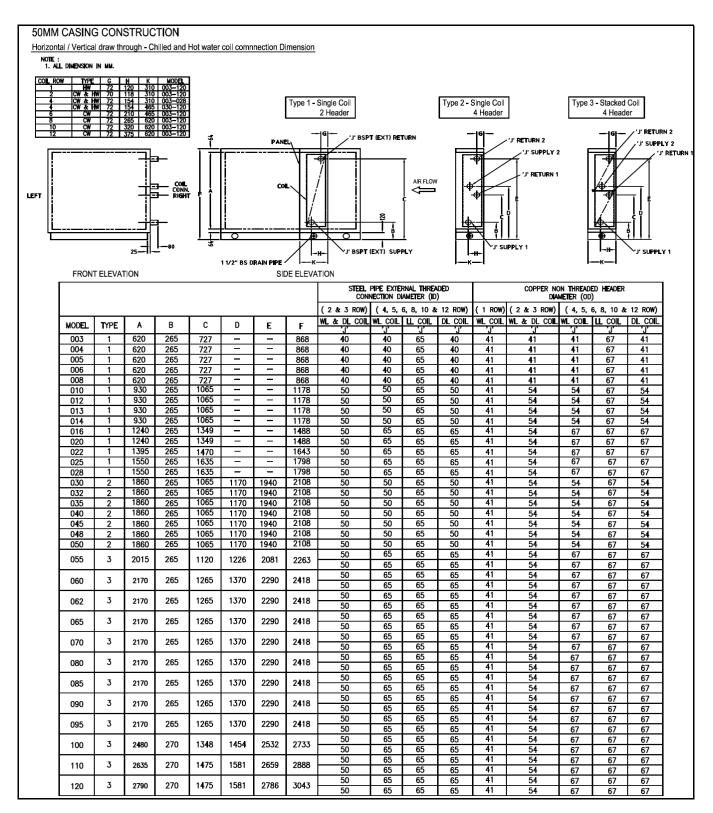
43



## **Coil Connection Dimension**



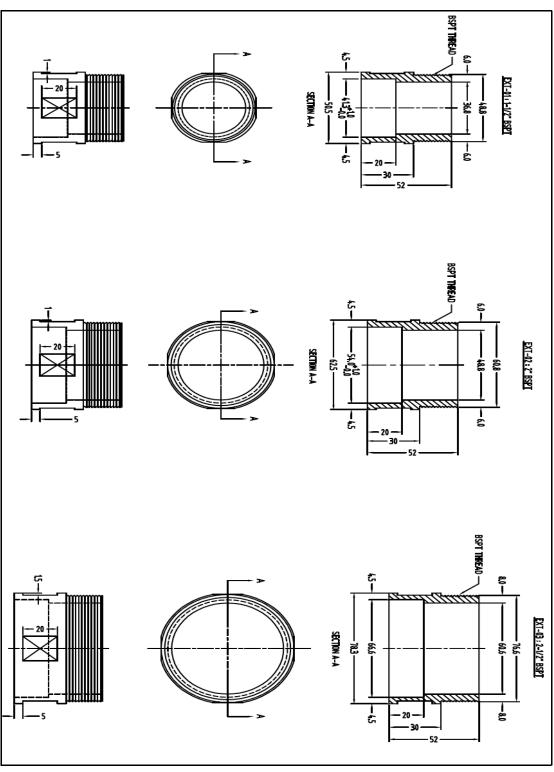
## **Coil Connection Dimension**





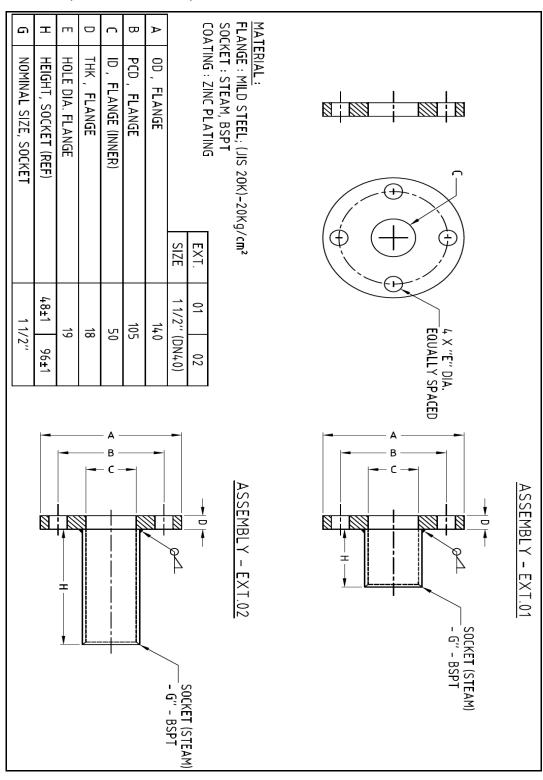
Installation Consideration

# Coil Connection Brass Adaptor (For Cu. Header)





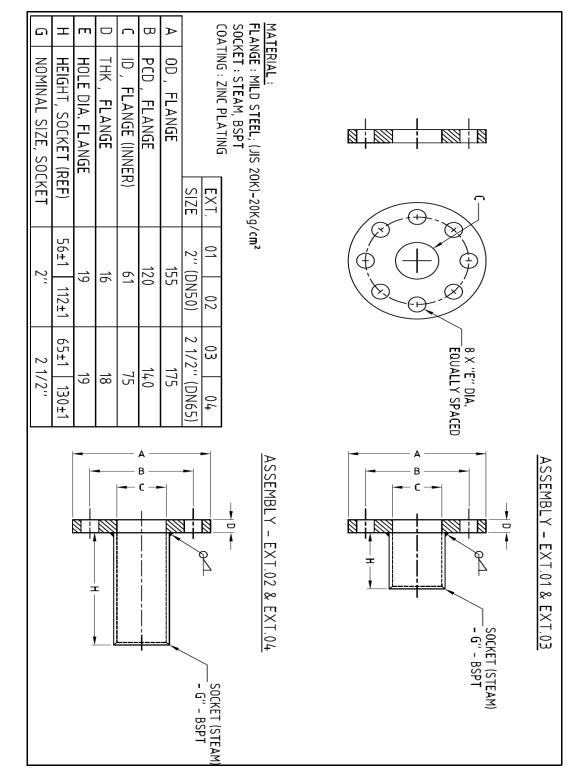
# Coil Connection Flange - Socket Weld (1 1/2" - BSPT)





## **Coil Connection**

# Flange - Socket Weld (2" & 2 1/2" - BSPT)

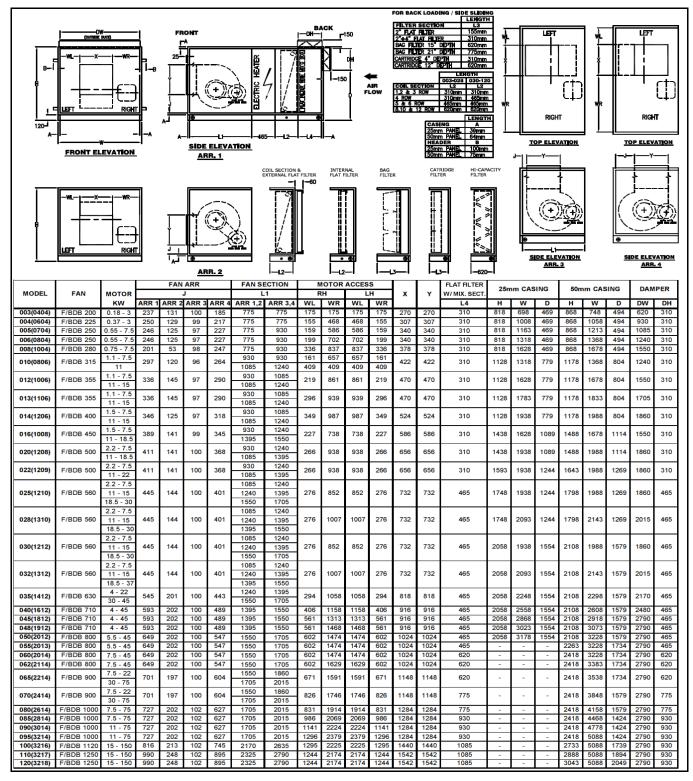




## Appendix :

# Dimensional Data HDT (Single Motor)

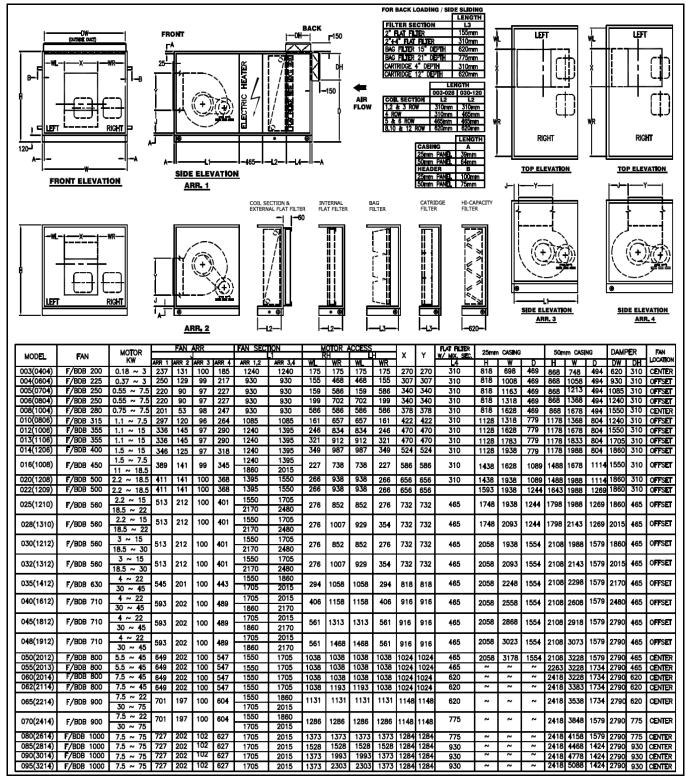
## **Unit Dimensions**





## **Dimensional Data HDT (Dual Motor)**

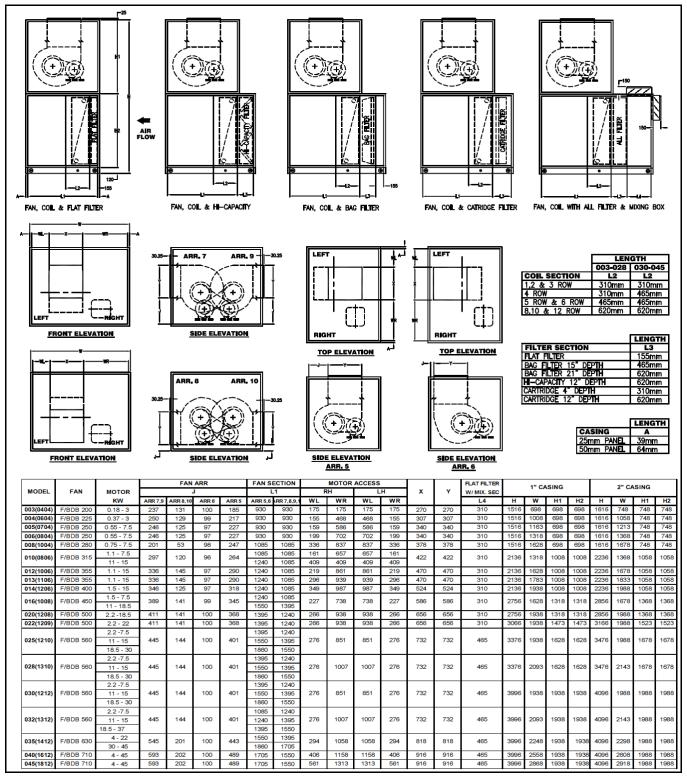
### **Unit Dimensions**





## **Dimensional Data VDT (Single Motor)**

**Unit Dimensions** 





# Filter Dimension (Nominal) and Arrangement

# High Capacity Angle Filter

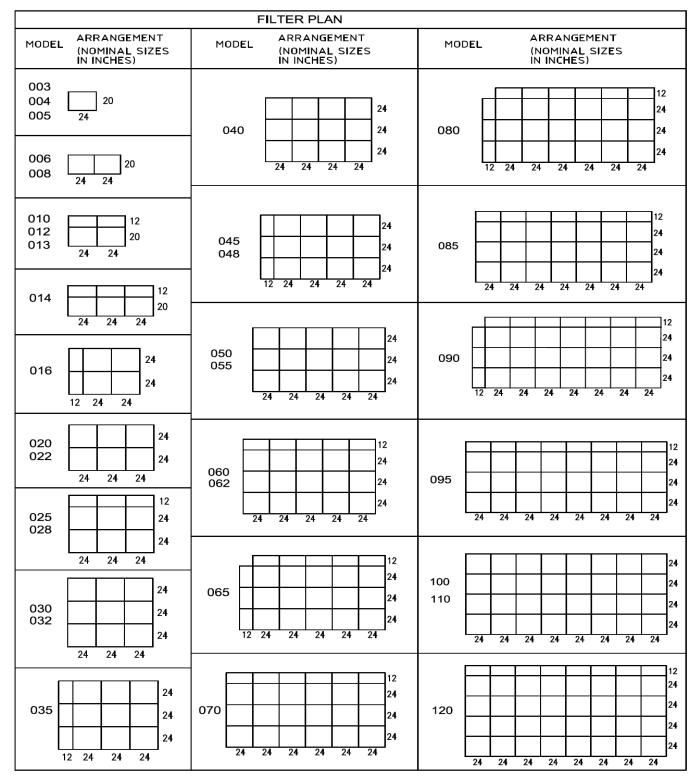
	FILTER	R PLAN		
MODEL	DIMENSION	FILTER	MODEL	Γ
003	2 ROWS - 24" X 20"	ARRANGEMENT 20 24	040	
00 <b>4</b>	2 ROWS - 24" X 20"	20 24	0 <b>4</b> 5	
005	2 ROWS - 24" X 20"	20 24	048	
006	2 ROWS - 48" X 20"	24 24 20	050	
008	2 ROWS - 48" X 20"	20 24 24 20	055	
010	4 ROWS - 48" X 20"	24 24 20	060	
012	4 ROWS - 48" X 20"	24 24 20	062	
013	4 ROWS - 48" X 20"	<b>24</b> 24 20	065	
01 <b>4</b>	4 ROWS - 72" X 20"	20 24 24 24 24	070	
016	5 ROWS - 48" X 20"	<b>24</b> 24 20	080	
020	5 ROWS — 72"X 20"	24 24 24 24 20	085	
022	5 ROWS - 72" X 20"	24 24 24 24 20	090	
025	7 ROWS - 72" X 20"	20 24 24 24 24	095	
028	7 ROWS — 72"X 20"	20 24 24 24 24	100	
030	8 ROWS - 72" X 20"	20 24 24 24 24	110	
032	8 ROWS — 72" X 20"	20 24 24 24 24	120	
035	8 ROWS - 72" X 20"	24 24 24 20		

FILTER PLAN			
MODEL	DIMENSION	FILTER ARRANGEMENT	
0 <b>4</b> 0	8 ROWS - 96" X 20"	24 24 24 24 24	
045	8 ROWS - 96" X 20"	24 24 24 24 24 24 24 24 24 24 24 24 24 2	
0 <b>4</b> 8	8 ROWS - 96" X 20"	24 24 24 24 24 24 24 24 24 24 24 24 24 2	
050	8 ROWS - 120" X 20"	24 24 24 24 24 24 24 24 24 24 24 24 24 2	
055	8 ROWS - 120" X 20"	24 24 24 24 24 24 24 24 24 24 24 24 24 2	
060	9 ROWS - 120" X 20"	24 24 24 24 24 24 24 24 24 24 24 24 24 2	
062	9 ROWS - 120" X 20"	20 24 24 24 24 24 24	
065	9 ROWS - 120" X 20"	24 24 24 24 24 24 24 24 24 24 24 24 24 2	
070	9 ROWS - 1 <b>44</b> " X 20"	24 24 24 24 24 24 24 24 24 24 24 24 24 2	
080	9 ROWS - 1 <b>44"</b> X 20"	24 24 24 24 24 24 24 24 24 24 24 24 24 2	
085	9 ROWS - 168" X 20"	24      24<	
090	9 ROWS - 168" X 20"	24      24<	
095	9 ROWS - 168" X 20"	20 24 24 24 24 24 24 24 24	
100	10 ROWS - 168" X 20"	24      24<	
110	11 ROWS - 168" X 20"	24      24<	
120	12 ROWS - 168" X 20"	24      24<	

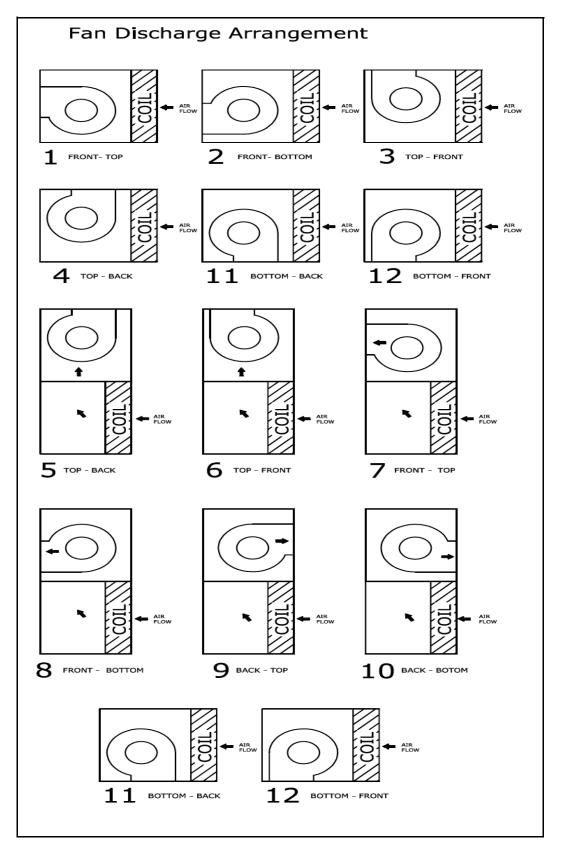


## Filter Dimension (Nominal) and Arrangement

## Flat Filter. Bag Filter & Cartridge Filter



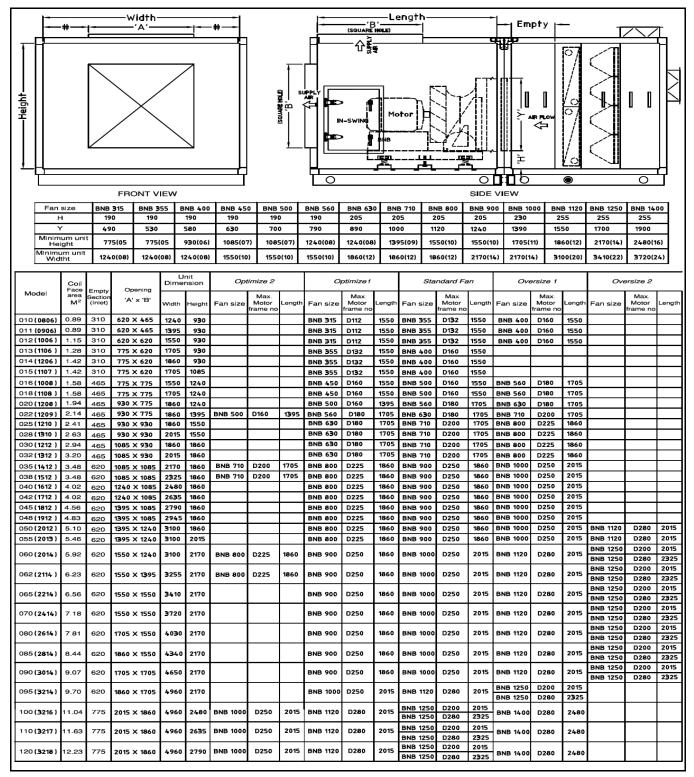






## Plug Fan

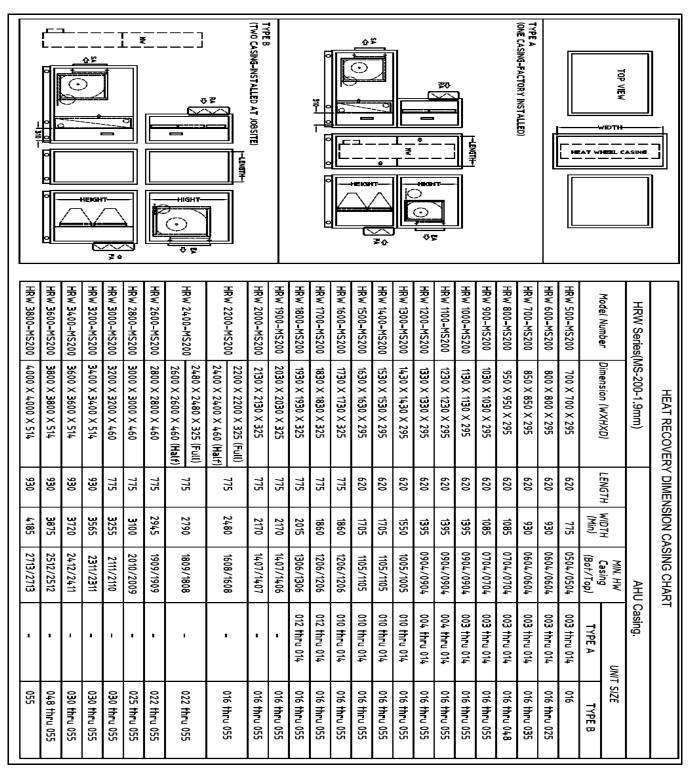
## **Dimensional Data**





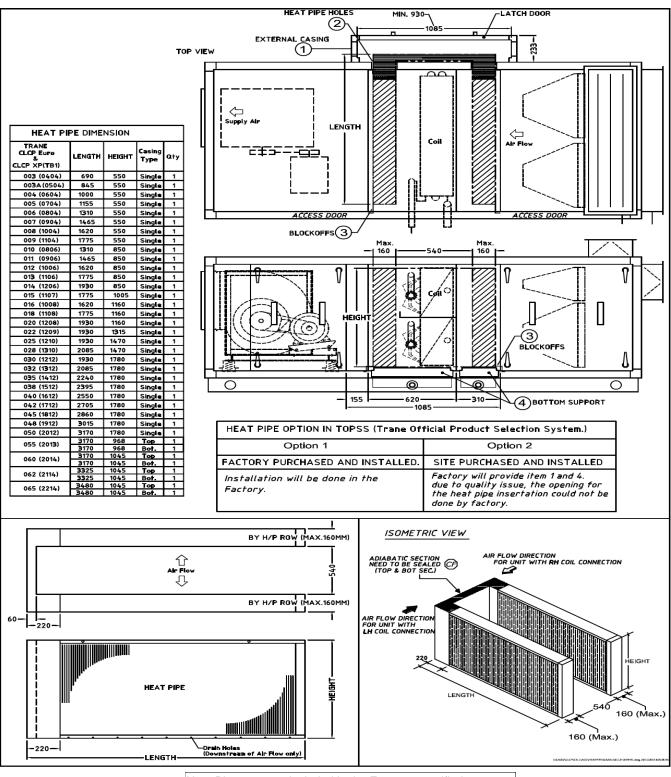
## **Heat Recovery Wheel**

## **Dimensional Data**





## Heat Pipe Dimensional Data



Heat Pipes are not included in the Eurovent certified range.



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