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A colorful palette of solutions

BASF offers a comprehensive palette of coloring solutions that gives you the intense colors you demand for your plastics. Our pigments provide you with reliable quality, consistent processing behavior, reduced scrap rates, and enhanced productivity, and they enable you to find the optimal combination of coloring value and processing efficiency. Furthermore, our portfolio has been systematically reviewed and evaluated with our Sustainable Solution Steering method, which allows us to assess the sustainability performance of each of our products in its specific application. We create chemistry that makes performance love sustainable solutions.

For coloring plastic, we identified downstream cost savings, energy efficiency, resource efficiency, and durability, as well as health and safety, as the key drivers for more sustainable solutions.

Pigments that contribute substantially to these drivers along the value chain have been classified at BASF as Sustainability Accelerators.

The detailed analysis of our portfolio and externally assured method of clustering our products allow us to offer you and your customers' industries the solutions you need. Let's take a joint look at your specific requirements and find out how we can further improve both your, as well as our, BASF's sustainability profile!

Learn more about BASF's commitment to driving sustainable solutions at: www.basf.com/sustainability

Explanation of data

Color shades

All organic pigment shades shown here are based on a full shade concentration of 0.2% pigment; violets are an exception, where 0.1% pigment was used. In the white reductions, the illustrations are based on the respective pigment concentration to achieve 1/3 ISD based on 5% TiO₂.

Inorganic pigment shades are based on a full shade concentration of 2% pigment and a ratio of 1:4 for white reductions.

Application performance

A selection of performance data of the most important properties in polyolefin (HDPE) and PVC (Ba/Zn-stabilized, flexible PVC) is presented here. All data given is for the corresponding base pigment, unless otherwise stated. Pigment concentrations used are those based on powder pigments.

Organic pigments: Full shade (FS): 0.1%

White reduction (WR): 0.1% + 1% TiO₂ (ratio 1:10)

Inorganic pigments: Full shade (FS): 1%

White reduction (WR): 0.5% + 2% TiO₂ (ratio 1:4)

Heat resistance (HDPE)

Heat resistance was determined by injection molding in accordance with ISO 12877-2.

The results show the highest temperature at which the color difference, versus a standard, is no greater than GS 4 on the ISO 105-A02 grayscale for assessing color change.

For most of the Sicotan® and Sicopal® products, and some high-performance organic pigments, a GS rating of 5 is achieved at the highest testing temperature of 300 °C. Therefore, heat resistance above 300 °C can be achieved under certain circumstances.

Polymer suitability

Possible fields of application are shown in the table, opposite each pigment. Please note that these are intended only as a general guide.

Migration (HDPE and PVC-p)

Migration resistance was determined in accordance with DIN 53775 by direct contact between the colored test sheet and a white, flexible PVC contact sheet.

Staining of the contact sheet was assessed using the ISO 105-A03 grayscale (GS) for assessing staining, with GS 5 denoting no migration and steps 4 to 5 being subdivided.

Light fastness (HDPE and PVC-p)

Light fastness was determined using Xenon lamp exposure tests in accordance with the equivalent test methods ISO 4892-2 or ISO 105-B02.

The samples were assessed against the 1–8 Blue Wool Scale as described in ISO 105-B02, Blue Wool 8 denoting the highest light fastness.

Explanation of data

Hot light fastness* (PVC-p)

Exposure was carried out to 600 kJ/m² in accordance with ASTM SAE J2412 (formally ASTM SAE J1885).

Color changes were assessed using the ISO 105-A02 grayscale (GS) for assessing color change, with GS 5 denoting no change and GS 1 denoting the lowest hot light fastness.

Weather resistance* (HDPE and PVC-p)

Weather resistance was determined using Xenon light exposure tests in accordance with the equivalent test methods ASTM G155, ISO 4892-2, or the former Ciba internal test method WOM 119/50.

The HDPE samples were exposed for up to 3,000 hours and the PVC-p samples for up to 5,000 hours.

Color changes were assessed using the ISO 105-A02 grayscale (GS) for assessing color change, with GS 5 denoting no change and GS 1 denoting the lowest weather resistance.

Warping (HDPE)

Influence on the warping tendency of injection-molded HDPE articles was determined in accordance with ISO 294-4/ASTM D955.

Warping tendency was assessed as follows:

- None (N): No significant influence under laboratory test conditions and widely confirmed in practice.
- Low (L): Slight influence determined in laboratory testing but successful in practice.
- High (H): Significant influence in the laboratory and in practice.
 Use for large or complex HDPE injection moldings is not recommended.

1/3 ISD (HDPE and PVC-p)

Color strength is indicated by the number of parts of colored pigment that, in combination with a defined percentage of ${\rm TiO_2}$ in a particular polymer or compound, gives 1/3 International Standard Depth (ISD) as described in DIN 53.235.

Density

Density was determined in a pycnometer, as described in ISO/R 787-10, and is expressed as g/cm³.

Bulk density

Bulk density was determined by the weight of a product sample that can be contained in a vessel of specified volume and is expressed as kg/l. Assessment was in accordance with ISO/R 787-11.

Product form

Certain inorganic pigments are also available in a fine granule (FG) form. This product form is low-dusting and free-flowing.

^{*} Hot light fastness and weather resistance ratings below GS 3 are not included in this pattern card. Products with a low performance are not recommended for these applications.



Organic pigments usually provide the broadest possible coverage of the color space – from vivid opaque or transparent mass tones to reduced tint shades. When used in demanding engineering plastics or diluted for pastel shades, organic pigments may exhibit limitations in performance with regards to processing efficiency or fastness to light or weathering.

Key portfolio

Product	Color shade	Chemical type	Key properties
Cinquasia®	Red – Pink / Magenta – Violet	Quinacridones	
	Yellow to Red – Brown	Azo condensation	_
Cromonhtol®	Yellow - Orange	Benzimidazolone	High-performance pigments for the most important plastic
Cromophtal®	Yellow	Pteridine	types and end-uses, usually combining outstanding colo-
	Violet	Dioxazine	ristic properties, excellent lightfastness, heat and chemical resistance; in addition, select products offer excellent
Iraanin@	Yellow – Orange	Isoindolinone	weather resistance or can be used in more demanding
Irgazin®	Orange – Red – Rubine	DPP	engineering plastics
Dolingon®	Red - Violet	Perylene	_
Paliogen®	Blue	Indanthrone	_
Heliogen®	Blue – Green	Cu-phthalocyanine	High-performance pigments that dominate the entire blue and green color space thanks to excellent cost/performance balance
	Yellow	Isoindoline	With their outstanding coloring efficiency, these medium- to
Paliotol®	Yellow	Quinophtalone	high-performance pigments are designed to efficiently cover most indoor uses for industrial or consumer applications in
	Yellow – Orange – Red	Azo salt / Disazo	either plastics or fibers
Irgalite®	Yellow - Orange - Red - Rubine	2B, 4B BONA lake	Classical organic pigments with fair processing and end-use performance for non-critical applications

□ Limited suitability	■ Recommended
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				App	Applications											App	olicatio	n perfor	rmance)																			
				Ger	neral								ı	ibers		HD	PE								PVC-	-p						Physic	al proper	ties		Avai	lable p	eparati	ions
Product	Sustainability Accelerator*	Full shade (FS)	White reduction (WR)	PVC	РО	PS	ABS	PA6	PET	O	PMMA	Rubber	PUR		. 4	Migration FS 0.1%	Heat FS 0.1%	Heat WR 1:10	Light FS O 1%		Light WR 1:10	Weather (3,000 h) FS 0.1%	Weather (3,000 h) WR 1:10	Warping	Migration FS 0.1%	Light FS 0.1%	Light WR 1:10	Hot light (600 kJ) FS 0.1%	Hot light (600 kJ) WR 1:10	Weather (5,000 h) FS 0.1%	Weather (5,000 h) WR 1:10	$1/3$ ISD in HDPE (1% TiO $_2$)	1/3 ISD in PVC (1% TiO ₂)	Density	Bulk density	Eupolen® PE	Microlen® MC	Micranyl® Q	Microlith® KP
Paliotol® Yellow K 0961 old: Paliotol® Yellow K 0961 HD C.I. Pigment Yellow 138** Quinophthalone	-				•	•		-		•		•	•] -	4–5	5 280) 27(0 8.	0 7	7.0	-	-	L	4.5	7–8	7.0	5.0	4–5	-	-	0.21	0.18	1.80	0.40	٠	-	-	-
Cromophtal® Yellow K 0990 FP old: Cromophtal® Yellow 8GNP C.I. Pigment Yellow 128 Disazo condensation	•			•	•			-	-	-	-	•	•		-	5.0	260) 260	0 8.	0 7-	-8	4–5	3.0	N	5.0	8.0	7–8	5.0	4–5	4–5	4.0	0.21	0.20	1.47	0.13	-	-	-	-
Paliotol® Yellow K 1070 old: Irgalite® Yellow WGP C.I. Pigment Yellow 168 Monoazo salt	-			•	•			-	-	-	-	•			-	5.0	260) 24(0 7.	0 7	7.0	3.0	-	N	5.0	7–8	7.0	-	-	-	-	0.37	0.37	1.66	0.25	-	•	•	-
Cromophtal® Yellow K 1210 FP old: Cromophtal® Yellow 3GNP C.I. Pigment Yellow 93 Disazo condensation	-			•	•	•		-	-	-		•	•		-	5.0	280) 280	0 8.	0 6	-7	4.0	-	N	5.0	8.0	7–8	5.0	5.0	4.0	3–4	0.15	0.15	1.45	0.14	-	•	•	•
Paliotol® Yellow K 1300 FP C.I. Pigment Yellow 155 Disazo condensation	•			•	•	•	-	-	-	-	-	-	•		-	4.2	260) 260	0 7.	0 6-	-7	3–4	-	L	4.8	8.0	7–8	5.0	4.0	4–5	3	0.15	0.15	1.40	0.20	-	٠	-	-
Cromophtal® Yellow K 1310 old: Cromophtal® Yellow 4GV C.I. Pigment Yellow 215 Pteridine	•				•	•	•	•	-	-	-			-	-	5.0	300	300	0 7.	0 7	7.0	4–5	4.0	L	5.0	7–8	7.0	4.0	4.0	-	-	0.18	0.15	1.62	0.30	•	-	-	-
Irgalite® Yellow K 1320 old: Irgalite® Yellow BRMO C.I. Pigment Yellow 14*** Diarylide	-			•		-	-	-	-	-	-	•	•		-	2–3	3 200) 200	0 6–	7 6	6.0	-	-	-	4.7	6.0	6.0	-	-	-	-	0.13	0.11	1.63	0.21	-	-	-	-
Cromophtal® Yellow K 1410 old: Cromophtal® Yellow 2G0 C.I. Pigment Yellow 180 Benzimidazolone	•			•	•	•		-		•	•				-	5.0	300	300	0 7–	8 7	7.0	4–5	-	L	5.0	8.0	7–8	5.0	4.0	4.0	-	0.15	0.11	1.40	0.21	-	•	-	-

The color shade is indicative. The actual shade in use depends on the formulation and may vary.

* Product that has been evaluated with BASF's Sustainable Solution Steering method and contributes substantially to sustainability in the value chain.

^{**} Products with this C.I. number may vary in color and resistance properties in different polymer systems.

*** At temperatures above 200 °C, diarylide pigments may decompose. Users are advised to follow the recommendations of ETAD information No. 2.

□ Limited suitability	Recommended
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				App	olicatio	ns										Appl	ication	perforn	nance												Dharais	-1	41		A	lalala sa		
				Gen	neral								Fib	ers		HDP	Έ							PVC	-р						Physic	al prope	ties		Ava	ilable p	reparat	ions
Product	Sustainability Accelerator*	Full shade (FS)	White reduction (WR)	PVC	PO	PS	ABS	PA0 DET		PMMA	Rubber	PUR	ЬР	PET	PA	Migration FS 0.1%	Heat FS 0.1%	Heat WR 1:10	Light FS 0.1%	Light WR 1:10	Weather (3,000 h) FS 0.1%	Weather (3,000 h) WR 1:10	Warping	Migration FS 0.1%	Light FS 0.1%	Light WR 1:10	Hot light (600 kJ) FS 0.1%	Hot light (600 kJ) WR 1:10	Weather (5,000 h) FS 0.1%	Weather (5,000 h) WR 1:10	1/3 ISD in HDPE (1% TiO_{2})	1/3 ISD in PVC (1% TiO ₂)	Density	Bulk density	Eupolen® PE	Microlen® MC	Micranyl® Q	Microlith® KP
Irgalite® Yellow K 1415 C.I. Pigment Yellow 13*** Diarylide	-			•		-	-		-	-	•	•	-	-	-	4.6	200	200	7–8	6–7	-	-	-	5.0	7.0	6.0	-	-	-	-	0.10	0.08	1.34	0.21	-	٠	-	-
Paliotol® Yellow K 1420 old: Irgalite® Yellow WSR C.I. Pigment Yellow 62 Monoazo salt	-			•	•				-	-			-	-	-	5.0	250	260	7.0	7.0	-	-	L	5.0	7.0	7.0	-	-	-	-	0.35	0.33	1.59	0.20	-	٠	-	-
Cromophtal® Yellow K 1500 FP old: Cromophtal® Yellow GRP C.I. Pigment Yellow 95 Disazo condensation	-			•	•	•			-		•	•	•	-	-	5	280	280	7–8	6–7	3	-	N	5	8	7–8	4–5	4–5	3–4	-	0.14	0.13	1.36	0.14	-	•	•	-
Paliotol® Yellow K 1700 C.I. Pigment Yellow 183 Monoazo salt	-			•	•	•	= [] ■	•		•		-	5	300	280	7	6–7	-	-	L	5	7	6	4	3–4	-	-	0.23	0.18	1.70	0.10	-	-	-	-
Irgalite® Yellow K 1740 old: Irgalite® Yellow B3RN C.I. Pigment Yellow 83*** Diarylide	-			•		-	-		-	-	•	•	-	-	-	4.4	200	200	7	7	-	-	-	5	8	7–8	5	3–4	-	-	0.07	0.05	1.51	0.20	-	•	•	•
Paliotol® Yellow K 1750 C.I. Pigment Yellow 229 Monoazo salt	•			•	•				-		•		-	-	-	5	300	300	7	5–6	-	-	N	5	6–7	6	2–3	2–3	-	-	0.15	0.12	1.61	0.19	-	٠	-	-
Paliotol® Yellow K 1760 FP old: Cromophtal® Yellow HRPN C.I. Pigment Yellow 191:1 Monoazo salt	-			•	•	•	I] ■	•		•	-	-	5	300	300	7	6–7	3–4	-	N	5	8	7	4–5	3–4	-	-	0.35	0.31	1.43	0.21	•	-	•	-
Paliotol® Yellow K 1800 old: Paliotol® Yellow K 2270 C.I. Pigment Yellow 183 Monoazo salt	-			•	•		- [] ■	•	•	•	-	-	5	300	300	7	6–7	3–4	-	L	5	8	7	4–5	3–4	-	-	0.43	0.34	1.80	0.40	•	-	-	-

The color shade is indicative. The actual shade in use depends on the formulation and may vary.

* Product that has been evaluated with BASF's Sustainable Solution Steering method and contributes substantially to sustainability in the value chain.

^{**} Products with this C.I. number may vary in color and resistance properties in different polymer systems.

*** At temperatures above 200 °C, diarylide pigments may decompose. Users are advised to follow the recommendations of ETAD information No. 2.

□ Limited suitability	■ Recommended

	Applications													Ap	oplica	tion pe	erforma	ance																					
				Ge	neral									Fibers		Н	DPE								PVC	-р						Physic	al proper	ties		Ava	ilable p	repara	ions
Product	Sustainability Accelerator*	Full shade (FS)	White reduction (WR)	PVC	ЬО	PS	ABS	PA6	PET	S .	PMMA	Rubber	PUR	PP 10	- L	Microstico ES 0.1%	Miglation Fo 0.1%	Heat FS 0.1%	Heat WR 1:10	Light FS 0.1%	Light WR 1:10	Weather (3,000 h) FS 0.1%	Weather (3,000 h) WR 1:10	Warping	Migration FS 0.1%	Light FS 0.1%	Light WR 1:10	Hot light (600 kJ) FS 0.1%	Hot light (600 kJ) WR 1:10	Weather (5,000 h) FS 0.1%	Weather (5,000 h) WR 1:10	1/3 ISD in HDPE (1% TiO ₂)	1/3 ISD in PVC (1% TiO ₂)	Density	Bulk density	Eupolen® PE	Microlen® MC	Micranyl® Q	Microlith® KP
Paliotol® Yellow K 1841 FP C.I. Pigment Yellow 139** Isoindoline	•			٠			-	-	-	-	-		-	•		. 5	5 2	240	240	8	7	3	-	L	4.5	7	6	3–4	3–4	-	-	0.14	0.10	1.60	0.30	•	-	-	-
Irgazin® Yellow K 2060 FP old: Cromophtal® Yellow 3RLP C.I. Pigment Yellow 110 Isoindolinone	•			•	•	•	•	-	-	-	-	•	•	_ ·			5 3	300	300	7–8	8	4–5	4	Н	5	8	8	4–5	4–5	4–5	4–5	0.30	0.30	1.80	0.23	•	•	•	•
Irgazin® Yellow K 2070 old: Cromophtal® Yellow 2RLTS C.I. Pigment Yellow 110 Isoindolinone	•			•				-	-	-	-	•			-		5 3	300	300	8	8	4–5	3–4	Н	5	8	8	4–5	4–5	4–5	4–5	0.26	0.20	1.67	0.25	-	•	•	•
Irgazin® Yellow K 2080 old: Cromophtal® Yellow 2RLP C.I. Pigment Yellow 110 Isoindolinone	•			•	•	•	•	-	-	-	-	•	•	•			5 3	300	300	8	8	4–5	3–4	Н	5	8	8	4–5	4–5	4–5	4–5	0.24	0.22	1.78	0.27	-	-	-	-
Irgazin® Orange K 2890 old: Cromophtal® Orange 2G C.I. Pigment Orange 61 Isoindolinone	•			•	•	•		-	-	- [•	•	•	-		5 3	300	300	7–8	7–8	4–5	3	Н	4.9	8	8	5	5	4	3–4	0.23	0.20	1.66	0.30	-	-	-	-
Irgazin® Orange K 2910 old: Cromophtal® DPP Orange TRP C.I. Pigment Orange 71 Diketopyrrolopyrrole (DPP)	-				•	•		-	-	-	-	•		•			5 3	300	300	7–8	7–8	4	-	L	5	7–8	7–8	4–5	4	-	-	0.23	0.17	1.40	0.17	-	•	-	-
Paliotol® Orange K 2920 C.I. Pigment Orange 79** Azo salt	•			•	•			-					•		-	. 5	5 2	280	280	5	4	-	-	L	5	5	4	-	-	-	-	0.30	0.27	1.70	0.18	-	-	-	-
Irgalite® Orange K 2925 old: Irgalite® Orange F2G C.I. Pigment Orange 34*** Diarylide	-			•		-	-	-	-	-	-	•	•			. 3-	-4 2	200	200	6–7	5	-	-	-	4.7	6–7	5–6	-	-	-	-	0.16	0.10	1.37	0.16	-	•	-	-

The color shade is indicative. The actual shade in use depends on the formulation and may vary.

* Product that has been evaluated with BASF's Sustainable Solution Steering method and contributes substantially to sustainability in the value chain.

** Products with this C.1. number may vary in color and resistance properties in different polymer systems.

*** At temperatures above 200 °C, diarylide pigments may decompose. Users are advised to follow the recommendations of ETAD information No. 2.

Limi	ted suit	ability	Recommended
Limi	ted suit	ability	Recommenaea

				Ann	pplications										Δ	Annlic:	ation n	erform	ance																			
					neral) I IO							Fibers	3		HDPE		,01101111	21100					PVC-	-p						Physic	al proper	ties		Avail	able pre	eparatio	ons
Product	Sustainability Accelerator*	Full shade (FS)	White reduction (WR)	PVC	РО	PS	ABS	PA6	0	PMMA	Rubber	PUR	ЬР	PET	PA :	Migration FS 0.1%	Heat FS 0.1%	Heat WR 1:10	Light FS 0.1%	Light WR 1:10	Weather (3,000 h) FS 0.1%	Weather (3,000 h) WR 1:10	Warping	Migration FS 0.1%	Light FS 0.1%	Light WR 1:10	Hot light (600 kJ) FS 0.1%	Hot light (600 kJ) WR 1:10	Weather (5,000 h) FS 0.1%	Weather (5,000 h) WR 1:10	1/3 ISD in HDPE (1% $\mathrm{TiO_2}$)	1/3 ISD in PVC (1% TiO ₂)	Density	Bulk density	Eupolen® PE	Microlen® MC	Micranyl® Q	Microlith® KP
Cromophtal® Orange K 2960 old: Cromophtal® Orange GP C.I. Pigment Orange 64 Benzimidazolone	-			•	•	•	•				•	•		-	-	5	300	300	8	7–8	3–4	-	L	5	7–8	7–8	4–5	3–4	-	-	0.21	0.21	1.59	0.39	-	•	•	-
Irgazin® Orange K 2990 old: Irgazin® DPP Orange RA C.I. Pigment Orange 73 Diketopyrrolopyrrole (DPP)	-			•		-	-		-	-	•	•	-	-	- 4	4.9	300	280	8	7	4	-	Н	4.6	7–8	6–7	3–4	-	-	-	0.35	0.37	1.30	0.29	-	-	-	-
Cromophtal® Brown K 3001 old: Cromophtal® Brown 5R C.I. Pigment Brown 23 Disazo condensation	-			•					-		•	•	-	-	-	5	260	260	6–7	7	5	3–4	-	4.9	8	7–8	5	5	4	-	0.16	0.15	1.55	0.21	-	-	-	•
Cromophtal® Scarlet K 3540 old: Cromophtal® Scarlet RN C.I. Pigment Red 166 Disazo condensation	-			•	•	•			-		•	•	•	-	-	5	300	300	7–8	7–8	3–4	-	Н	5	8	7	5	4–5	3–4	-	0.20	0.18	1.47	0.19	-	-	•	•
Paliogen® Red K 3580 C.I. Pigment Red 149 Perylene	-			•	•	•				•	-	•	•		•	5	280	280	8	7	4	3	Н	5	8	7–8	5	3–4	4	-	0.15	0.12	1.40	0.23	-	-	•	-
Irgazin® Flame Red K 3800 old: Cromophtal® DPP Flame Red FP C.I. Pigment Red 272 Diketopyrrolopyrrole (DPP)	•			ŀ			-		-	-	•	•		-	- 4	4.9	300	300	7–8	7–8	3–4	-	L	4.9	7–8	7	4	3–4	3–4	-	0.18	0.15	1.38	0.18	-	•	-	-
Cromophtal® Red K 3830 old: Cromophtal® Red G C.I. Pigment Red 220 Disazo condensation	-				•	•			-	-				- 1		5	300	300	7–8	7–8	3	-	N	4.8	7	7	-	-	-	-	0.20	0.17	1.40	0.25	-	-	-	-
Irgazin® Red K 3840 old: Cromophtal® Red 2030 C.I. Pigment Red 254 Diketopyrrolopyrrole (DPP)	•			•	•	•			-	-	•	•	•	-	-	5	300	300	8	8	4	-	Н	5	8	8	5	5	5	3	0.16	0.15	1.63	0.18	-	•	•	•

The color shade is indicative. The actual shade in use depends on the formulation and may vary.

* Product that has been evaluated with BASF's Sustainable Solution Steering method and contributes substantially to sustainability in the value chain.

		J . J .																														Limited s	suitability		■ Reco	ommen	ded	
				App	olicatio	ns										Appli	cation	oerform	ance												Physic	al proper	ties		Ava	ilable pi	renarat	ions
				Ger	neral								Fibe	ers		HDPI								PVC-	р						Tilyolo	агргорог	1100		7 (00	паото рі	орагас	0110
Product	Sustainability Accelerator*	Full shade (FS)	White reduction (WR)	PVC	Ю	PS	ABS	PET 0		PMMA	Rubber	PUR	ЬЬ	PET	РА	Migration FS 0.1%	Heat FS 0.1%	Heat WR 1:10	Light FS 0.1%	Light WR 1:10	Weather (3,000 h) FS 0.1%	Weather (3,000 h) WR 1:10	Warping	Migration FS 0.1%	Light FS 0.1%	Light WR 1:10	Hot light (600 kJ) FS 0.1%	Hot light (600 kJ) WR 1:10	Weather (5,000 h) FS 0.1%	Weather (5,000 h) WR 1:10	1/3 ISD in HDPE (1% TiO $_{\scriptscriptstyle 2}$)	1/3 ISD in PVC (1% TiO ₂)	Density	Bulk density	Eupolen® PE	Microlen® MC	Micranyl® Q	Microlith® KP
Irgazin® Red K 3840 LW old: Cromophtal® Red 2028 C.I. Pigment Red 254 Diketopyrrolopyrrole (DPP)	٠				•				-	-			•	-	-	5	300	300	8	8	4	-	N	5	8	7–8	4–5	4–5	4–5	3–4	0.16	0.15	1.63	0.18	-	٠	-	-
Irgazin® Red K 3845 old: Irgazin® DPP Red BO C.I. Pigment Red 254 Diketopyrrolopyrrole (DPP)	-			•	•	•		-	-		•		-	-	-	5	300	300	8	8	5	3	Н	5	8	8	5	5	5	3–4	0.23	0.23	1.62	0.33	-	-	-	•
Irgazin® Red K 3845 LW old: Cromophtal® DPP Red BOC C.I. Pigment Red 254 Diketopyrrolopyrrole (DPP)	•				•	•			-		•	-	-	-	-	5	300	300	8	8	5	3	L	-	-	-	-	-	-	-	0.23	-	1.62	0.33	-	•	-	-
Cromophtal® Red K 3890 FP old: Cromophtal® Red BRNP C.I. Pigment Red 144 Disazo condensation	-			ŀ	•	•	•	- [ı [•		•	-	-	5	300	300	7–8	7	3	-	Н	4.9	8	7–8	5	5	3–4	-	0.14	0.12	1.52	0.14	-	•	•	•
Cromophtal® Red K 3900 FP old: Cromophtal® Red BNFP PP C.I. Pigment Red 214 Disazo condensation	-			ŀ	•	•	= [■] ■	•		•	•	-	5	300	300	7–8	7	4–5	-	Н	5	8	7–8	5	5	3	-	0.14	0.13	1.55	0.10	-	-	-	-
Paliogen® Red K 3911 old: Paliogen® Red K 3911 HD C.I. Pigment Red 178 Perylene	-			•	•	•		■] ■	•	•	•			5	300	300	8	7	3–4	-	Н	5	8	7	5	4	-	-	0.26	0.18	1.60	0.22	•	-	-	-
Cromophtal® Red K 4035 old: Cromophtal® Red 2B C.I. Pigment Red 221 Disazo condensation	-			•		-	-		-	-	•	•	-	-	-	5	260	260	7–8	6–7	3	-	-	5	7–8	6–7	5	3	-	-	0.12	0.11	1.33	0.30	-	-	•	-
Irgalite® Red K 4060 FP old: Irgalite® Red 2BSP C.I. Pigment Red 48:3**	-				•				-	-	-	•	•	-	-	5	240	260	6	4	-	-	L	5	6	5–6	-	-	-	-	0.17	0.14	1.82	0.22	-	•	-	-

BONA (Sr)

The color shade is indicative. The actual shade in use depends on the formulation and may vary.

* Product that has been evaluated with BASF's Sustainable Solution Steering method and contributes substantially to sustainability in the value chain.

** Products with this C.I. number may vary in color and resistance properties in different polymer systems.

□ Limited suitability	Recommended
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				App	plicatio	ns										Appli	cation	oerform	ance												Dharaia				A	lala la va va		
				Ger	neral								Fibe	rs		HDPE								PVC-	р						Physic	al proper	ties		Avai	able pr	eparati	ons
Product	Sustainability Accelerator*	Full shade (FS)	White reduction (WR)	PVC	РО	PS	ABS	PA6	- C	PMMA	Rubber	PUR	ЬР	PET	РА	Migration FS 0.1%	Heat FS 0.1%	Heat WR 1:10	Light FS 0.1%	Light WR 1:10	Weather (3,000 h) FS 0.1%	Weather (3,000 h) WR 1:10	Warping	Migration FS 0.1%	Light FS 0.1%	Light WR 1:10	Hot light (600 kJ) FS 0.1%	Hot light (600 kJ) WR 1:10	Weather (5,000 h) FS 0.1%	Weather (5,000 h) WR 1:10	1/3 ISD in HDPE (1% TiO_{2})	1/3 ISD in PVC (1% TiO2)	Density	Bulk density	Eupolen® PE	Microlen® MC	Micranyl® Q	Microlith® KP
Irgazin® Rubine K 4080 / K 4085 old: Cromophtal® Rubine TR / Irgazin® DPP Rubine TR C.I. Pigment Red 264 Diketopyrrolopyrrole (DPP)	•			•	•] -	-	•	•	•	•	-	5	300	300	7–8	7–8	4–5	3	N	5	8	7–8	5	3–4	4–5	-	0.11	0.09	1.40	0.26	-	•	-	-
Paliogen® Red K 4180 C.I. Pigment Red 179 Perylene	•			•	•	•					•	•	•		•	5	300	300	8	8	5	4	Н	5	8	8	5	5	5	4–5	0.17	0.13	1.50	0.36	-	-	-	-
Cinquasia® Red K 4104 old: Cromophtal® Red 2020 C.I. Pigment Violet 19 Quinacridone	•			•	•	•	•	- [] -	-	•	•	•	•	-	5	300	300	8	8	4–5	3–4	L	5	8	8	5	5	4–5	3–4	0.37	0.33	1.51	0.21	-	•	-	-
Cinquasia® Red K 4111 old: Cromophtal® Red TBR C.I. Pigment Violet 19 Quinacridone	-			•	•	•			-	-	•	•		-	-	4.8	260	260	8	8	4–5	3	L	5	8	7–8	4–5	4–5	4	-	0.29	0.29	1.50	0.24	-	-	•	-
Irgalite® Red K 4170 FP old: Irgalite® Red 2BP C.I. Pigment Red 48:2** BONA (Ca)	-			•	•		-		-	-	•	•	•	-	-	5	220	240	7	6	-	-	L	5	7	6	-	-	-	-	0.13	0.12	1.57	0.18	-	•	•	-
Irgalite® Rubine K 4270 FP old: Irgalite® Rubine 4BP C.I. Pigment Red 57:1** BONA (Ca)	-			•	•		-		-	-	•	•	•	-	-	5	240	260	6–7	4–5	-	-	L	5	6	4	-	-	-	-	0.15	0.10	1.50	0.17	-	•	•	-
Irgalite® Rubine K 4275 FP old: Irgalite® Rubine 4BFP C.I. Pigment Red 57:1** BONA (Ca)	-			•	•		-		-	-	•	•	•	-	-	5	220	240	6–7	4	-	-	L	5	6–7	6	-	-	-	-	0.15	0.10	1.57	0.22	-	-	-	-
Cinquasia® Red K 4330 old: Cinquasia® Red B RT-195-D — Quinacridone	-			•	•	•		- [] -	-	•	•	•		-	5	290	300	8	8	4	-	L	5	8	8	5	4–5	4–5	4	0.30	0.29	1.59	0.20	-	•	-	-

The color shade is indicative. The actual shade in use depends on the formulation and may vary.

* Product that has been evaluated with BASF's Sustainable Solution Steering method and contributes substantially to sustainability in the value chain.v

** Products with this C.I. number may vary in color and resistance properties in different polymer systems.

□ Limited suitability	Recommended
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				Apr.	olicatio	200											Annli	ootion	perform	manca																					
				Ger		DIIS								Fibe	re		HDPI		periori	mance	₹					PVC	-n						Physic	cal prope	rties		,	Availab	ole pre	eparatio	ons
Product	Sustainability Accelerator*	Full shade (FS)	White reduction (WR)	PVC	Od	PS	ABS	PA6	PET	PC	PMMA	Rubber	æ	dd	PET	PA	Migration FS 0.1%	Heat FS 0.1%	Heat WR 1:10	Light FS 0.1%		Light WR 1:10	Weather (3,000 h) FS 0.1%	Weather (3,000 h) WR 1:10	Warping	Migration FS 0.1%	Light FS 0.1%	Light WR 1:10	Hot light (600 kJ) FS 0.1%	Hot light (600 kJ) WR 1:10	Weather (5,000 h) FS 0.1%	Weather (5,000 h) WR 1:10	1/3 ISD in HDPE (1% TiO ₂)	1/3 ISD in PVC (1% TiO ₂)	Density	Bulk density		Eupolen® PE	Microlen® MC	Micranyl® Q	Microlith® KP
Cinquasia® Pink K 4410 old: Cromophtal® Pink 2000 C.I. Pigment Red 122 Quinacridone	-						•	-		-		•	•				5	300	300) 8	}	8	4–5	3–4	L	5	8	8	5	5	4–5	4–5	0.20	0.20	1.50	0.10	0		-	-	-
Cinquasia® Pink K 4430 FP old: Cromophtal® Pink PT C.I. Pigment Red 122 Quinacridone	-			•	•	•	•	-		- 1		•	•	•	•	•	5	300	300) 8	3	8	4–5	3–4	L	5	8	7–8	5	5	4–5	4–5	0.20	0.19	1.49	0.15	5	-	•	-	_
Cinquasia® Magenta K 4535 FP old: Cromophtal® Magenta P C.I. Pigment Red 202 Quinacridone	-			•	•	•	•	•	•	-		•	•	•	•	•	5	300	300) 8	}	8	4	3	L	5	8	7–8	5	4–5	4–5	4	0.23	0.20	1.67	0.14	4	-	•	-	•
Cinquasia® Violet K 5350 FP old: Cromophtal® Violet RP C.I. Pigment Violet 19 Quinacridone	-			•	•	•		-		-	-	•	•	•	•	-	5	300	300) 8	3 7	' - 8	4	-	L	5	7–8	7	4–5	4	4	3	0.23	0.15	1.49	0.17	7	-	-	•	-
Paliogen® Red Violet K 5411 old: Paliogen® Red Violet K 5011 C.I. Pigment Violet 29 Perylene	•				•	•					•	•	•	•	•	•	5	300	300) 8	3	8	4	3	Н	5	8	8	5	5	5	3–4	0.18	0.06	1.60	0.23	3	-	-	-	-
Cromophtal® Violet K 5700 old: Cromophtal® Violet B C.I. Pigment Violet 37 Dioxazine	-			•	•	•	-	-		-	-	•	•		-	-	4.9	280	260) 8	3 7	'–8	4–5	3	L	5	7–8	6–7	4–5	-	3–4	-	0.09	0.07	1.32	0.38	8	-	•	•	•
Cromophtal® Violet K 5800 old: Cromophtal® Violet GT C.I. Pigment Violet 23 Dioxazine	-				_		-			-	-	•	•	•	-	•	3–4	240	260) 7-	-8 3	I–4	4	3–4	L	4.3	8	6–7	4–5	3	4–5	-	0.07	0.06	1.42	0.35	5	-	•	-	-

The color shade is indicative. The actual shade in use depends on the formulation and may vary.

* Product that has been evaluated with BASF's Sustainable Solution Steering method and contributes substantially to sustainability in the value chain.

□ Limited suitability	Recommended
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				App	olicatio	ons										Ар	plicati	tion pe	erforma	ance												Dharaia	-1			A	lalala .a.		
				Ger	neral								F	ibers		HD	PE								PVC	-р						Physic	al proper	ties		Avai	iabie pi	eparati	ons
Product	Sustainability Accelerator*	Full shade (FS)	White reduction (WR)	PVC	РО	PS	ABS	PA6	L L	J	AMMA AM	Rubber	X0.4		H 40	Migration FS 0.1%	(Heat FS 0.1%	Heat WR 1:10	Light FS 0.1%	Light WR 1:10	Weather (3,000 h) FS 0.1%	Weather (3,000 h) WR 1:10	Warping	Migration FS 0.1%	Light FS 0.1%	Light WR 1:10	Hot light (600 kJ) FS 0.1%	Hot light (600 kJ) WR 1:10	Weather (5,000 h) FS 0.1%	Weather (5,000 h) WR 1:10	$1/3$ ISD in HDPE (1% TiO $_{\scriptscriptstyle 2}$)	1/3 ISD in PVC (1% TiO ₂)	Density	Bulk density	Eupolen® PE	Microlen® MC	Micranyl® Q	Microlith® KP
Heliogen® Blue K 6860 C.I. Pigment Blue 15 Cu-phthalocyanine	-			٠		-	-	-	-	-	- 1	-		-		5	2	220	220	8	8	5	5	Н	5	8	8	5	3–4	3–4	3–4	0.09	0.08	1.62	0.21	-	-	-	-
Heliogen [®] Blue K 6902 C.I. Pigment Blue 15:1 Cu-phthalocyanine	-			•	•	•	•	•	•	•	•	-	•			5	3	300	300	8	8	5	5	Н	5	8	8	5	4–5	4–5	4	0.11	0.09	1.60	0.32	•	-	-	-
Heliogen® Blue K 6907 C.I. Pigment Blue 15:1 Cu-phthalocyanine	-			•	•	•	-	-	•	•	•	-				I 5	3	300	300	8	8	5	5	Н	5	8	8	4–5	4–5	5	4	0.10	0.08	1.60	0.32	•	•	-	-
Heliogen® Blue K 6911 / K 6912 FP old: Heliogen® Blue K 6911 D / FP C.I. Pigment Blue 15:1 Cu-phthalocyanine	-				•	•	•	•	•	•	•	•	• •			ı 5	3	300	300	8	8	5	5	Н	5	8	8	4–5	4–5	5	4	0.09	0.07	1.60	0.33	-	•	•	-
Heliogen® Blue K 6916 C.I. Pigment Blue 15:1 Cu-phthalocyanine	-				•			-			_ I	-				5	2	260	280	7–8	7–8	4–5	4–5	Н	4.5	8	6–7	5	3–4	5	4	0.09	0.08	1.60	0.20	-	•	-	-
Heliogen® Blue K 7090 FP C.I. Pigment Blue 15:3 Cu-phthalocyanine	-			•	•	•	•	•	•	•	•	-	•			ı 5	2	280	280	8	8	5	5	Н	5	8	8	4–5	5	4–5	4–5	0.12	0.09	1.60	0.20	•	-	•	•
Heliogen® Blue K 7096 old: Irgalite® Blue GBP C.I. Pigment Blue 15:3 Cu-phthalocyanine	-			•	•	•	•	•	•	•	•		•	•		5	3	300	300	8	8	5	5	Н	5	7–8	7–8	4–5	4–5	4–5	3–4	0.11	0.09	1.60	0.32	-	-	-	-
Heliogen® Blue K 7104 LW C.I. Pigment Blue 15:4 Cu-phthalocyanine	•			•	•	•	•	•		•	•	-	•	-		5	3	300	300	8	8	5	5	L	5	8	8	4–5	4	4	3–4	0.11	0.09	1.60	0.20	•	-	-	-

The color shade is indicative. The actual shade in use depends on the formulation and may vary.

* Product that has been evaluated with BASF's Sustainable Solution Steering method and contributes substantially to sustainability in the value chain.

■ Recommended

☐ Limited suitability

				App	plicatio	ons										App	ication	perform	nance												Dhusia	al proper	lina		Augil	able pre		
				Gei	neral								Fi	bers		HDF	E							PVC	-р						Physic	ai proper	ues		Avaii	able pre	эраган	IS
Product	Sustainability Accelerator*	Full shade (FS)	White reduction (WR)	PVC	РО	PS	ABS	PA6	PET		PMMA	Rubber		PET	PA	Migration FS 0.1%	Heat FS 0.1%	Heat WR 1:10	Light FS 0.1%	Light WR 1:10	Weather (3,000 h) FS 0.1%	Weather (3,000 h) WR 1:10	Warping	Migration FS 0.1%	Light FS 0.1%	Light WR 1:10	Hot light (600 kJ) FS 0.1%	Hot light (600 kJ) WR 1:10	Weather (5,000 h) FS 0.1%	Weather (5,000 h) WR 1:10	$1/3$ ISD in HDPE (1% TiO $_2$)	1/3 ISD in PVC (1% TiO ₂)	Density	Bulk density	Eupolen® PE	Microlen® MC	Micranyl® Q	Microlith® KP
Heliogen® Green K 8730 / FP C.I. Pigment Green 7 Cu-phthalocyanine	-			٠	•	•	•			•	•			•	•	5	300	300	8	8	5	5	Н	5	8	8	5	5	5	4–5	0.24	0.19	2.10	0.30	٠	٠	٠	•
Heliogen® Green K 9360 C.I. Pigment Green 36 Cu-phthalocyanine	-			٠	•	•			•	•	•					5	300	300	8	8	5	5	Н	5	8	8	5	5	5	4–5	0.30	0.26	2.10	0.40	٠	-	-	-
Lumogen® Black FK 4280 C.I. Pigment Black Perylene	•			•	•	•	•	•	•	•						4.8	300	300	7–8	7–8	4–5	4–5	Н	5	8	8	5	5	4–5	3–4	0.16	0.12	1.63	0.13	-	-	-	-
Lumogen® Black FK 4281 C.I. Pigment Black Perylene	•			•	•	•	•	-	•	•	•] [4.8	300	300	7–8	7–8	4–5	4–5	Н	5	7	7	5	4–5	4	3–4	0.24	0.18	1.71	0.13	-	-	-	-

The color shade is indicative. The actual shade in use depends on the formulation and may vary.

* Product that has been evaluated with BASF's Sustainable Solution Steering method and contributes substantially to sustainability in the value chain.



The perfect complement to organic pigments, inorganic pigments do offer very robust processing performance even for highly demanding engineering plastics or for warping sensitive applications. Also, as base components or as shading partners, they ensure ultimate durability for most end-uses.

Key portfolio

Product	Color shade	Chemical type	Key properties
Sicotan®	Yellow — Brown	CICP (Ni, Cr Titanate)	These inorganic, mixed-phase pigments have outstanding fastness to heat, light, weather, chemicals, and solvents – even in very low concentrations. Their exceptionally high heat and chemical resistance makes them suitable for almost all polymer types
	Yellow	Bismuth Vanadate	
C:I®	Orange	Sn-titanate	These inorganic pigments, with their spinel structure, are based on various metal oxides. All have outstanding fastness
Sicopal®	Blue – Green	Cobalt pigments	to light and weather, and most of them achieve the highest
	Brown - Black	Iron mixed oxides	- Heat resistance
Sicotrans®	Red	Iron oxides	These extremely fine and transparent iron oxide red pigments have excellent fastness to heat, light, and weather

☐ Limited suitability ■ Recommended

				App	olicatio	ns									qqA	ication p	erforma	nce																
					neral								Fibers		HDF								PVC-p	1						Physic	al proper	ties		
Product	coelerator*														,0					(3,000 h) FS 1%	(3,000 h) WR 1:4		9			kJ) FS 1%	kJ) WR 1:4	h) FS 1%	h) WR 1:4	(1% TiO₂)			Availal forms	
	Sustainability Accelerator*	Full shade (FS)	White reduction (WR)	PVC	Ю	PS	ABS PA6	PET	PC	PMMA	Rubber	PUR	4 E	- A	Migration FS 1%	Heat FS 1%	Heat WR 1:4	Light FS 1%	Light WR 1:4	Weather (3,000	Weather (3,000	Warping	Migration FS 1%	Light FS 1%	Light WR 1:4	Hot light (600 K.	Hot light (600 K.	Weather (5,000	Weather (5,000 l	1/3 ISD in PVC	Density	Bulk density	Powder	Fine granule
Sicotan® Yellow K 1010 C.I. Pigment Yellow 53 Ni/Sb/Ti oxide	-			•	•	•		•	•	•	•	•			5	300	300	8	8	5	5	N	5	8	8	5	5	5	5	3.3 (1/9 ISD)	4.50	0.90	•	-
Sicotan® Yellow K 1011 FG C.I. Pigment Yellow 53 Ni/Sb/Ti oxide	•			•	•	•		•	•	•	•	•			5	300	300	8	8	5	5	N	5	8	8	5	5	5	5	3.1 (1/9 ISD)	4.40	0.80	•	•
Sicotan® Yellow K 2001 FG C.I. Pigment Brown 24 Cr/Sb/Ti oxide	٠			•	•	•		-	•	•	•	•			5	300	300	8	8	5	5	N	5	8	8	5	5	5	5	2.7	4.50	0.60	٠	•
Sicotan® Yellow K 2011 C.I. Pigment Brown 24 Cr/Sb/Ti oxide	-			•	•	•		-	•	•	•	•			5	300	300	8	8	5	5	N	5	8	8	5	5	5	5	3.8	4.50	0.70	•	-
Sicotan® Yellow K 2111 FG C.I. Pigment Brown 24 Cr/Sb/Ti oxide	٠			•	•	•		•	•	•	•	•			5	300	300	8	8	5	5	N	5	8	8	5	5	5	5	3.0	4.40	0.80	•	•
Sicotan® Yellow K 2112 FG C.I. Pigment Brown 24 Cr/Sb/Ti oxide	•			•	•	•		•	•	•	•	•			5	300	300	8	8	5	5	N	5	8	8	5	5	5	5	3.4	4.40	0.90	•	•
Sicotan® Brown K 2611 C.I. Pigment Yellow 164 Mn/Sb/Ti oxide	-			•	•	•		•	•	•	-	•			5	300	300	8	8	5	5	N	5	8	8	5	5	5	5	3.2	4.30	0.90	•	-
Sicotan® Brown K 2711 C.I. Pigment Yellow 164 Mn/Sb/Ti oxide	-			•	•	-		•	•	•	-	•			5	300	300	8	8	5	5	N	5	8	8	5	5	5	5	2.5	4.80	0.90	•	-

The color shade is indicative. The actual shade in use depends on the formulation and may vary.

* Product that has been evaluated with BASF's Sustainable Solution Steering method and contributes substantially to sustainability in the value chain.

☐ Limited suitability ■ Recommended

				Apr	olicatio	ins									Ann	ication r	performa	ance																	
				Ger									Fibers		HDF		5011011110							PVC-p							Physic	al proper	ties		
Product	coelerator*														, 0						(3,000 h) FS 1%	(3,000 h) WR 1:4		,0			kJ) FS 1%	kJ) WR 1:4	h) FS 1%	h) WR 1:4	(1% TiO ₂)			Availal forms	
	Sustainability Accelerator*	Full shade (FS)	White reduction (WR)	PVC	ВО	PS	ABS	PET	PC	PMMA	Rubber	PUR	d 1	PA PE	Migration FS 1%	Heat FS 1%	Heat WR 1:4	(L	Light FS 1%	Light WR 1:4	Weather (3,000	Weather (3,000	Warping	Migration FS 1%	Light FS 1%	Light WR 1:4	Hot light (600 K.	Hot light (600 k	Weather (5,000 l	Weather (5,000 l	1/3 ISD in PVC (19	Density	Bulk density	Powder	Fine granule
Sicopal® Yellow K 1120 FG C.I. Pigment Yellow 184 Bismuth vanadate	•						o -	-					-		5	250	260)	8	8	5	5	N	5	8	8	-	-	-	-	1.0	4.10	0.80	-	•
Sicopal® Yellow K 1160 FG C.I. Pigment Yellow 184 Bismuth vanadate	-				•	•	_ _			•	•				5	280	260)	8	8	5	5	N	5	8	8	-	-	-	-	1.6	4.10	0.80	-	•
Sicopal® Orange K 2430 C.I. Pigment Orange 82 Sn/Zn/Ti oxide	-			٠	•	•		•	•	-	•	•			5	300	300)	8	8	5	5	N	5	8	8	5	5	5	5	2.2	4.80	0.75	•	-
Sicopal® Brown K 2595 C.I. Pigment Yellow 119 Zn/Fe oxide	-				•	•		•	•	•	•	•			5	300	300)	8	8	5	5	N	5	8	8	-	-	-	-	1.6	5.30	0.70	•	-
Sicopal® Brown K 2795 FG C.I. Pigment Brown 29 Fe/Cr oxide	•			•	•	•		•	•	•	•	•			5	300	300)	8	8	5	5	N	5	8	8	-	-	-	-	0.5	5.20	0.50	-	•
Sicopal® Blue K 6210 C.I. Pigment Blue 28 Co/Al oxide	-			•	•	•		•	•	-	•	•			5	300	300)	8	8	5	5	N	5	8	8	5	5	5	5	3.4	4.00	0.50	•	-
Sicopal® Blue K 6310 C.I. Pigment Blue 28 Co/Al oxide	-			•	•	•		•	•	-	•	•			5	300	300)	8	8	5	5	N	5	8	8	5	5	5	5	3.1	4.50	0.40	•	-
Sicopal® Blue K 7210 C.I. Pigment Blue 36 Co/Al/Cr oxide	-			•	•	•		•	•	-	•	•			5	300	300)	8	8	5	5	N	5	8	8	5	5	5	5	2.6	4.50	0.50	•	-

The color shade is indicative. The actual shade in use depends on the formulation and may vary.

* Product that has been evaluated with BASF's Sustainable Solution Steering method and contributes substantially to sustainability in the value chain.

□ Limited suitability	Recommended
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				App	olicatio	ons									Д	Applica	ation per	formano	ce												Di .				
				Ger	neral								Fiber	3	H	HDPE								PVC-p)						Physic	al propert	ies		
Product	ccelerator*																				(3,000 h) FS 1%	(3,000 h) WR 1:4					kJ) FS 1%) WR 1:4	h) FS 1%	h) WR 1:4	(1% TiO ₂)			Availa forms	
	Sustainability Ac	Full shade (FS)	White reduction (WR)	PVC	Ю	PS	ABS	PET 130	PC	PMMA	Rubber	PUR	<u></u>		₹	Migration FS 1%	Heat FS 1%	Heat WR 1:4	Light FS 1%	Light WR 1:4	Weather (3,000	Weather (3,000	Warping	Migration FS 1%	Light FS 1%	Light WR 1:4	Hot light (600 kJ	Hot light (600 kJ)	Weather (5,000 h)	Weather (5,000	1/3 ISD in PVC (Density	Bulk density	Powder	Fine granule
Sicopal® Green K 9610 C.I. Pigment Green 50 Co/Ti/Ni/Zn oxide	-			•	•	•	•	•	•	•	•	•				5	300	300	8	8	5	5	N	5	8	8	5	5	5	5	2.9	4.90	0.90	•	-
Sicopal® Green K 9715 C.I. Pigment Green 50 Co/Ti/Ni/Zn oxide	-			•	•	•	•		•	•	•	•				5	300	300	8	8	5	5	N	5	8	8	5	5	5	5	2.9	5.4	0.51	•	-
Sicopal® Black K 0090 C.I. Pigment Black 27 Co/Cr/Fe/Mn oxide	-			•	•	•	•		•	•	-	-				5	300	300	8	8	5	5	N	5	8	8	5	5	5	5	1.5	4.90	1.00	•	-
Sicopal® Black K 0095 C.I. Pigment Brown 29 Fe/Cr oxide	•			•	•	•	•	•	•	•	•	-				5	300	300	8	8	5	5	N	5	8	8	5	5	5	5	1.4	5.20	0.70	•	-

The color shade is indicative. The actual shade in use depends on the formulation and may vary.

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□ Limited suitability	Recommended
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Product				Applications General Fibers										Application performance HDPE							PVC-p							Physical properties							
	Sustainability Accelerator*	Full shade (FS)	White reduction (MR)	PVC	ЬО	PS	ABS PA6	PET	PC	PMMA	Rubber	PUR	Ь	PET	ن ا	Migration 170	Heat FS 1%	Heat WR 1:4	Light FS 1%	Light WR 1:4	Weather (3,000 h) FS 1%	Weather (3,000 h) WR 1:4	Warping	Migration FS 1%	Light FS 1%	Light WR 1:4	Hot light (600 kJ) FS 1%	Hot light (600 kJ) WR 1:4	Weather (5,000 h) FS 1%	Weather (5,000 h) WR 1:4	1/3 ISD in PVC (1% TiO_{2})	Density	Bulk density	Availal forms	
Sicotrans® Red K 2819 C.I. Pigment Red 101 Iron oxide	-				•	•		•	•	•	•	•			_	<u>,</u>	300	300	8	8	5	5	N	5	8	8	-	-	-	-	0.58	4.40	0.30	٠	-
Sicotrans® Red K 2915 C.I. Pigment Red 101 Iron oxide	-			-	•	•		•	•	•	•	•			_	5	300	300	8	8	5	5	N	5	8	8	-	-	-	-	0.27	5.10	0.50	•	-

The color shade is indicative. The actual shade in use depends on the formulation and may vary.

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