

Yes, you can:

\land WARNING

DO NOT OPERATE THIS EQUIPMENT WITHOUT FIRST READING AND UNDERSTANDING THIS MANUAL. IF YOU ARE UNABLE TO UNDERSTAND THE WARNINGS, CAUTIONS, AND INSTRUCTIONS, CONTACT INVACARE TECHNICAL SERVICES BEFORE ATTEMPTING TO USE THIS EQUIPMENT -OTHERWISE SERIOUS INJURY OR PROPERTY DAMAGE MAY RESULT.

ACCESSORIES

There are many different types of humidifiers, oxygen tubing, cannulas and masks that can be used with this device. You should contact your local home care provider for recommendations on which of these devices will be best for you. They should also give you advice on the proper usage, maintenance, and cleaning.

A WARNING

Invacare products are specifically designed and manufactured for use in conjunction with Invacare accessories. Accessories designed by other manufacturers have not been tested by Invacare and are not recommended for use with Invacare products.

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SPECIAL NOTES

| signal word | MEANING |
|-------------|---|
| DANGER | Danger indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. |
| WARNING | Warning indicates a potentially hazardous situation which, if not avoided, could result in death or seri- ous injury. |
| CAUTION | Caution indicates a potentially hazardous situation which, if not avoided, may result in property dam- age. |

NOTICE

The information contained in this document is subject to change without notice.

A DANGER

Users MUST not smoke while using this device. Keep all matches, lighted cigarettes or other sources of ignition out of the room in which this product is located. No smoking signs should be prominently displayed. Textiles and other materials that normally would not burn are easily ignited and burn with great intensity in oxygen enriched air. Failure to observe this warning can result in severe fire, property damage and cause physical injury or death.

SECTION I-GENERAL GUIDELINES

In order to ensure the safe installation, assembly and operation of the Platinum concentrator these instructions MUST be followed.

CAUTION

"Caution: Federal law restricts this device to sale or rental by or on order of a physician, or any other practitioner licensed by the law of the State in which he/she practices to use or order the use of this device."

A WARNING

SECTION I - GENERAL GUIDELINES contains important information for the safe operation and use of this product. DO NOT use this product or any available optional equipment without first completely reading and understanding these instructions and any additional instructional material such as Owner's Manuals, Service Manuals or Instruction Sheets supplied with this product or optional equipment. If you are unable to understand the Warnings, Cautions or Instructions, contact a healthcare professional, dealer or technical personnel before attempting to use this equipment - otherwise, injury or damage may occur.

Risk of electric shock. DO NOT disassemble. Refer servicing to qualified service personnel.

The use of oxygen therapy requires that special care be taken to reduce the risk of fire. Any materials that will burn in air, and some that will not, are easily ignited and burn rapidly in high concentrations of oxygen. For safety concerns, it is necessary that all sources of ignition be kept away from the product and preferably out of the room in which it is being used. NO SMOKING signs should be prominently displayed.

SECTION I-GENERAL GUIDELINES

A spontaneous and violent ignition may occur if oil, grease or greasy substances come in contact with oxygen under pressure. These substances MUST be kept away from the oxygen concentrator, tubing and connections, and all other oxygen equipment. DO NOT use any lubricants unless recommended by Invacare.

For optimum performance, Invacare recommends that each concentrator be on and running for a minimum of 30 minutes at a time. Shorter periods of operation may reduce maximum product life.

If the concentrator has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged, or dropped into water, call qualified technician for examination and repair.

Keep the cord away from heated or hot surfaces.

DO NOT move or relocate concentrator by pulling on the cord.

NEVER drop or insert any object into any opening.

NEVER block the air openings of the product or place it on a soft surface, such as a bed or couch, where the air opening may be blocked. Keep the openings free from lint, hair and the like. Fill humidifier with water to the level shown by the manufacturer. DO NOT overfill.

Keep unit at least three (3) inches away from walls, draperies, furniture, and the like.

Invacare recommends that Crush-Proof oxygen tubing be used with this product and not exceed 50 ft. (15.2m) in length. Recommended use for Platinum 10 is up to 25 ft. in length of high flow tubing.

MAINTENANCE

The Invacare Oxygen Concentrator was specifically designed to minimize routine preventive maintenance. Only professionals of the healthcare field or persons fully conversant with this process such as authorized or factory trained personnel should perform preventive maintenance or performance adjustments on the oxygen concentrator.

RADIO FREQUENCY INTERFERENCE

Most electronic equipment is influenced by Radio Frequency Interference (RFI). Caution should be exercised with regard to the use of portable communications equipment in the area around such equipment.

TO REDUCE THE RISK OF BURNS, ELECTROCUTION, FIRE OR INJURY TO PERSONS.

Avoid using while bathing. If continuous usage is required by the physician's prescription:

The concentrator MUST be located in another room at least seven (7) feet from the bath.

DO NOT come in contact with the concentrator while wet.

DO NOT place or store product where it can drop into water or other liquid.

DO NOT reach for product that has fallen into water. Unplug IMMEDIATELY.

A product should NEVER be left unattended when plugged in.

This device is to be used only in accordance with the prescription of a physician and this Owner's Manual. If at any time the patient or attendant conclude that the patient is receiving an insufficient amount of oxygen, the supplier and/or physician should be contacted immediately.

DO NOT change the L/min. setting on the flowmeter unless a change has been prescribed by your physician or therapist.

SECTION I-GENERAL GUIDELINES

Close supervision is necessary when this product is used near children or physically-challenged individuals.

Use this product for only intended use as described in this manual.

DO NOT connect the concentrator in parallel or series with other oxygen concentrators or oxygen therapy devices.

Use of some administration accessories or certain humidifiers not specified for use with oxygen concentrator may impair the performance.

In certain circumstances oxygen therapy can be hazardous. Invacare recommends that you seek medical advice before using this machine.

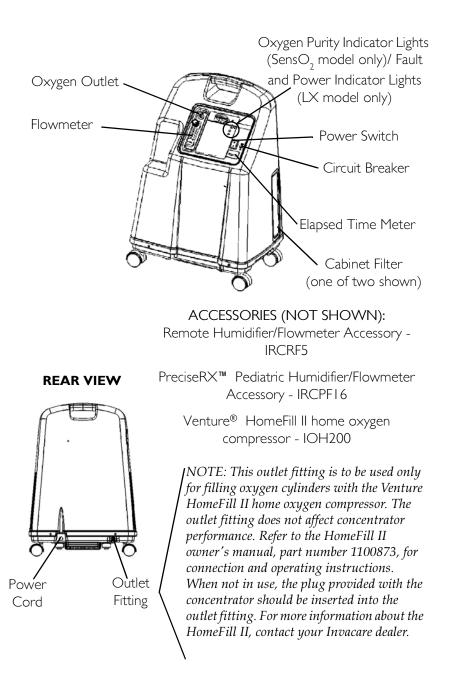
This equipment is to be used as an oxygen supplement and is not considered life supporting or life sustaining.

Avoid creation of any spark near medical oxygen equipment. This includes sparks from static electricity created by any type of friction.

POLARIZED PLUG INSTRUCTION

As a safety feature, this appliance has a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician. DO NOT attempt to defeat this safety feature.

SECTION 2—FEATURES



SECTION 3—HANDLING

The concentrator should always be kept in the upright position to prevent cabinet damage while being transported. The shipping container has been designed to assure maximum protection of the concentrator.

If the concentrator is to be reshipped by common carrier, additional cartons are available from Invacare.

Unpacking

- 1. Check for any obvious damage to the carton or its contents. If damage is evident, notify the carrier, or your local dealer.
- 2. Remove all loose packing from the carton.
- 3. Carefully remove all the components from the carton.

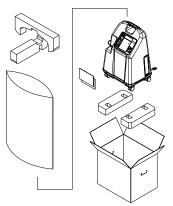


FIGURE 3.1 Unpacking

NOTE: Unless the oxygen concentrator is to be used immediately, retain containers and packing materials for storage until use of the concentrator is required.

Inspection

1. Inspect/examine exterior of the oxygen concentrator for nicks, dents, scratches or other damages. Inspect all components.

Storage

- 1. Store the repackaged oxygen concentrator in a dry area.
- 2. DO NOT place other objects on top of the repackaged concentrator.

SECTION 4—SPECIFICATIONS

| Electrical Requirements: | 120 VAC ± 10% (132 VAC/108 VAC), 60 Hz |
|---|--|
| Rated Current Input: | Platinum 5 and XL: 4.3 A |
| | Platinum 10: 4.7 A |
| Sound Level: | Platinum 5 and XL: 50 dB Average |
| | Platinum 10: 58 dB Average |
| Altitude: | Platinum 5 and XL - Up to 6,000 ft. (1828 meters) above sea level without degradation of concentration levels. From 6,000 ft. (1828 meters) to 13,129 ft. (4000 meters) below 90% efficiency |
| | Platinum 10 - Up to 4,000 ft. (1230 meters) above sea level without degradation of con- centration levels. From 4,000 ft. (1230 meters) to 13,129 ft. (4000 meters) below 90% efficiency |
| *Oxygen Output Concentration Levels: | All 5LXO2/5LX models 95.6% to 87% at 0.5 to 5 L/min. and all 10LXO2/10LX models 95.6% to 87% at 2 L to 10 L/min. |
| Maximum Outlet Pressure: | 5 ± 0.5 psi. (34.5 ± 3.45 kPa.) |

*NOTE: Stated concentration levels achieved after initial warm-up period (approximately 30 minutes).

5LXO₂ INDICATORS:

| Label Symbol | O ₂ Purity | Indicator Lights |
|-----------------|-----------------------------|--|
| | SYSTEM FAILURE Below 73% | RED - Continuous Audible Alarm Sieve-GARD™ Compressor Shutdown |
| | 73% to 85% | YELLOW |
| O ₂ | SYSTEM OKAY Over 85% | GREEN |

5LX INDICATORS:

| Label Symbol | Status | Indicator Lights |
|-----------------|----------------|------------------|
| A | SYSTEM FAILURE | RED |
| I/O | SYSTEM OKAY | GREEN |

| Flow Range: | Platinum 5 and XL - 0.5 to 5 L/min. For flowrates less than 1 L/min., we recommend the use of the Invacare Pediatric Flowmeter IRCPF16 Accessory. |
|---|--|
| | Platinum 10 - 2 L/min. to 10 L/min |
| Low Flow Alarm: | Platinum 5 - 0 L/min. to 0.5 L/min., Platinum 10 - 0 L/min. to 1 L/min. Rapid Audible Alarm Beeping (No Accessories Connected) |
| Average Power Consumption: | Platinum 5 and XL: 400W Platinum 10: 585W |
| Pressure Relief Mechanism Operational at: | 35 psi ± 3.5 psi (241 kPa ± 24.1 kPa) |
| Change in maximum recom- mended flow when back pres- sure of 7kPa is applied: | 0.7 L/min. |

| Filters: | Cabinet (2), Outlet HEPA and Compressor Inlet. | |
|-----------------------------------|--|--|
| Safety System: | Current overload or line surge shutdown. High temperature compressor shutdown. High Pressure Alarm w/compressor shut- down. Low Pressure Alarm w/compressor shutdown. Battery Free Power Loss Alarm. SensO ₂ Oxygen System (SensO ₂ Model) Low Flow Alarm. | |
| Width: | 18 3/8 in. ± 3/8 in. (46.7 cm ± 1 cm) | |
| Height: | 26 3/8 in. ± 3/8 in. (67.0 cm ± 1 cm) | |
| Depth: | 14 3/8 in. ± 3/8 in. (36.5 cm ± 1 cm) | |
| Weight: | Platinum 5 and XL: 52 lbs ± 2 lbs (23.6 kg ± 1 kg) | |
| | Platinum 10: 53 lbs \pm 2 lbs (24.0 kg \pm 1 kg) | |
| Shipping Weight: | Platinum 5 and XL: 58 lbs ± 2 lbs (26.3 kg ± 1 kg) | |
| | Platinum 10: 60 lbs \pm 2 lbs (27.2 kg \pm 1 kg) | |
| Operating Ambient Temperature: | 50°F - 95°F (10°C - 35°C) at 20-60% relative humidity | |
| Exhaust: | Platinum 5 and XL: Less than Ambient + 35°F (+19°C). | |
| | Platinum 10: Less than Ambient + 45°F (+25°C). | |
| Oxygen Output: | Platinum 5 and XL: Less than Ambient + 4°F (+2°C). | |
| | Platinum 10: Less than Ambient + 8°F (+4.4°C). | |
| Cabinet: | Impact Resistant flame-retardant plastic cab- inet that conforms to UL 94-V0. | |
| Regulatory Listing: | Double Insulated Product ETL certified complying with UL 1097 ETL certified to CSA C22.2 No. 68 | |
| Electrical: | No extension cords. | |

SECTION 4—SPECIFICATIONS

| Placement: | No closer than three (3) inches from any wall, furniture, draperies, or similar surfaces. |
|---|---|
| Tubing: | 7 ft cannula with a maximum 50 ft of Crush-Proof Tubing (DO NOT pinch). Platinum 10: Recommended use up to 25 ft high flow tubing with high flow cannula at all flow rates. |
| Relative Humidity: | 20 to 60% |
| Time of Operation: | Up to 24 hours per day. |
| Recommended Storage and Shipping Temperature: | -20°F to 150°F (-29°C to 65°C), at 15-95% relative humidity |

NOTES

NOTES

Please Seal with Tape Before Mailing



REGISTER YOUR PRODUCT!

The benefits of registering:

- I. Safeguard your investment.
- 2. Ensure long term maintenance and servicing of your purchase.
- 3. Receive updates with product information, maintenance tips, and industry news.
- 4. Invacare can contact you or your provider, if servicing is needed on your product.
- 5. It will enable Invacare to improve product designs based on your input and needs.

Register ONLINE at www.invacare.com - or -Complete form and mail.

Any registration information you submit will be used by Invacare Corporation only, and protected as required by applicable laws and regulations.

PRODUCT REGISTRATION FORM

| NAME | |
|-------------------|----------------|
| ADDRESS | |
| | STATE/PROVINCE |
| ZIP/POSTAL CODE | |
| EMAIL | PHONE NO |
| INVACARE MODEL NO | |
| serial no | |
| PURCHASED FROM | |
| | |

| I. □ M | Method of pu ledicare | urchase: (check all □ Insurance | that apply) D Medicaid | Other | |
|-----------|---|--|-------------------------------|--------------------|-------------------|
| 2. 🗆 S | | was purchased for Parent | r use by: (check or Grouse | ne) I Other | |
| 3. □ ⊢ | Product was lome | purchased for use □ Facility | at: □ Other | | |
| 4. 🖵 P | | n Invacare produc □ Features (list f | | | |
| | octor 🕒 The | d you to Invacare erapist | Relative | Dealer/Provider | Other No Referral |
| 6. | What additio | nal features, if any, | , would you like to | o see on this prod | luct? |
| 7. | | ke information sen a particular medica | | | hat may be |
| | | st any condition(s) h v available Invacare p | | | |
| 8. | Would you like to receive updated information via email or regular mail about the Invacare home medical products sold by Invacare's dealers? I Yes I No | | | | |
| 9. | What would you like to see on the Invacare website? | | | | |
| 10. | Would you like to be part of future online surveys for Invacare products? Yes No | | | oducts? 🗅 Yes | |
| 11. | User's Year o | of birth: | | | |
| Cor | poration, CRM I | ish not to receive fut Department, 39400 ⊺ ve will remove you fr | Taylor Parkway, Elyr | | |

TO FIND MORE INFORMATION ABOUT OUR PRODUCTS, VISIT WWW.INVACARE.COM



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POSTAGE WILL BE PAID BY ADDRESSEE

39400 TAYLOR PARKWAY INVACARE CORPORATION ELYRIA OH 44035-9836 **CRM DEPARTMENT**

SECTION 5-OPERATING

Introduction

Your oxygen concentrator is intended for individual use in the home. It is an electronically operated device that separates oxygen from room air. It provides high concentration of oxygen directly to you through a nasal cannula. Clinical studies have documented that oxygen concentrators are therapeutically equivalent to other types of oxygen delivery systems.

Your provider will show you how to use your oxygen concentrator. He/She should be contacted with any questions or problems regarding your oxygen concentrator. This owner's manual will tell you about your concentrator and will serve as a reference as you use your concentrator.

Select a Location

You may select a room in your house where using your oxygen concentrator would be most convenient. Your concentrator can be easily rolled from room to room on its casters.

Your oxygen concentrator will perform best when operated under the following conditions. Usage in environments other than those described may result in the need for increased equipment maintenance. The air intake of the unit should be located in a well ventilated area to avoid airborne pollutants and/or fumes.

Recommended End-User Guidelines for Optimum Performance

| Temperature: | 50°F - 95°F (10°C - 35°C) | |
|-------------------------|--|--|
| Electrical: | No extension cords. | |
| Placement: | No closer than three (3) inches from the wall, furniture, draperies, or similar surfaces. | |
| Tubing and Cannula: | 7 ft cannula with a maximum 50 ft of Crush-Proof Tubing (DO NOT pinch). | |
| | Platinum 10: Recommended use up to 25 ft high flow tubing with high flow cannula at all flow rates. | |
| Environment: | Smoke and soot-free. No confined spaces (Example: No closets). | |
| Relative Humidity: | 20 to 60% | |
| Time of Operation: | Up to 24 hours per day. | |
| Flow Rate | Platinum 5 and XL: From 0.5 L/min. to 5 L/min. For flow rates less than 1 L/min., use the Pediatric Flowmeter Accessory. | |
| | Platinum 10: From 2 L/min. to 10 L/min | |
| Minimum Operating Time: | 30 Minutes | |

NOTE: Ensure that your concentrator is at least three (3) inches away from walls, draperies or furniture to assure sufficient air flow. Avoid deep pile carpets and heaters, radiators or hot air registers.

Plug in Power Cord

1. Plug in power cord to an electrical outlet.

Connect Humidifier (If So Prescribed)

NOTE: For this procedure, refer to FIGURE 5.1 - FIGURE 5.4.

1. Fill humidifier with distilled water to the level indicated by the manufacturer. (For Platinum 5,XL - recommended humidifiers are: Invacare 3260, 003-40, or 006-40).

A WARNING

DO NOT overfill humidifier.

Replace the humidifier cap and securely tighten.

DO NOT reverse the oxygen input and output connections. Water from the humidifier bottle will travel through the cannula back to the patient.



FIGURE 5.1 Filling the Humidifier

2. Place the humidifier bottle in the humidifier compartment.

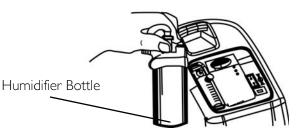


FIGURE 5.2 Humidifier Compartment

3. Remove the filter access door located on the side of the concentrator. Insert a flathead screwdriver in the plate groove on the top edge of the filter access door and gently pry the filter access door open. Refer to Detail "A" in FIGURE 5.3.

SECTION 5—OPERATING INSTRUCTIONS

- 4. The humidifier adapter is next to the inlet filter. Pull up and remove the humidifier bottle adapter. Refer to Detail "B" in FIGURE 5.3.
- 5. Attach it to the humidifier by turning the wing nut on the humidifier bottle counterclockwise until it is securely fastened. Refer to Detail "C" in FIGURE 5.3.

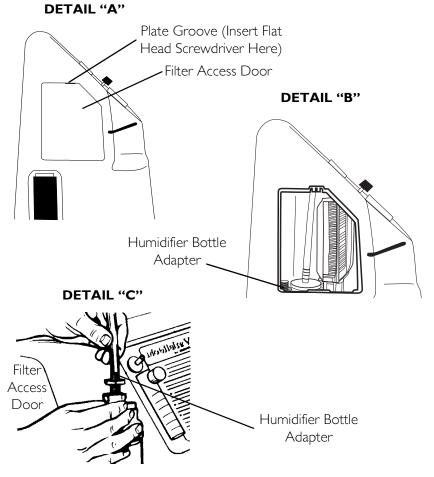


FIGURE 5.3 Attaching the Humidifier Bottle Adapter

6. Attach oxygen tubing from the humidifier bottle to oxygen outlet connector on the oxygen concentrator.

- 7. Attach the cannula/patient supply tubing to the humidifier bottle outlet.
- 8. After assembly, ensure that oxygen is flowing through the cannula.

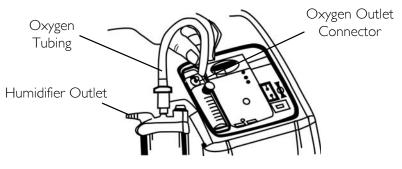


FIGURE 5.4 Attaching the Oxygen Tubing

A WARNING

For optimum performance, Invacare recommends that each concentrator be on and running for a minimum of 30 minutes at a time. Shorter periods of operation may reduce maximum product life.

Power Switch

NOTE: For this procedure, refer to FIGURE 5.5.

 Press power switch to on position. All the panel lights and the audible alarm will come on for one second, indicating that the unit is functioning properly. After one second, only the GREEN system ok/power light will stay on.

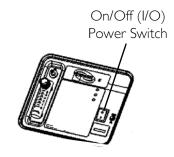


FIGURE 5.5 Power Switch

Flowrate

NOTE: For this procedure, refer to FIGURE 5.6.

1. Turn the flowrate knob to the setting prescribed by your physician or therapist.

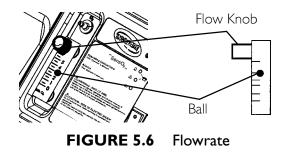
A WARNING

DO NOT change the L/min. setting on the flowmeter unless a change has been prescribed by your physician or therapist.

NOTE: To properly read the flowmeter, locate the prescribed flowrate line on the flowmeter. Next, turn the flow knob until the ball rises to the line. Now, center the ball on the L/min. line prescribed.

2. If the flowrate on the flowmeter ever falls below 0.5 L/min. for Platinum 5 (1 L/min. for Platinum 10) for more than about one minute, the LOW FLOW alarm will be triggered. This is a rapid beeping of the audible alarm. Check your tubing or accessories for blocked or kinked tubing or a defective humidifier bottle. After rated flow is restored, more than 0.5 L/min. for Platinum 5 (1 L/min. for Platinum 10), the LOW FLOW audible alarm will go off.

NOTE: The use of some accessories such as the pediatric flowstand and the HomeFill II compressor will deactivate the Low Flow Alarm.



SensO₂ Oxygen Purity Indicator (If Your Unit Features the O₂ Sensor Feature)

This feature monitors the purity of oxygen generated by the oxygen concentrator. If purity falls below factory preset standards, indicator lights on the control panel will illuminate.

Initial Startup of the Concentrator

NOTE: Concentrator may be used during the initial start warm-up time (approximately 30 min.) while waiting for the O_2 purity to reach maximum.

When the unit is turned on, the GREEN light will come on (SYSTEM OK/O₂ greater than 85%). After five (5) minutes, the oxygen sensor will be operating normally and will control the indicator lights depending on oxygen concentration values.

Explanation of Oxygen Purity Indicator Lights

NOTE: For this procedure, refer to FIGURE 5.7.

GREEN light (O_2) - Normal Operation.

YELLOW light (\triangle) - Call supplier IMMEDIATELY. You may continue to use the concentrator unless instructed otherwise by your supplier. Be certain that backup oxygen is nearby.

RED light (\triangle)- Total unit shutdown. Switch IMMEDIATELY to backup oxygen supply. Call supplier IMMEDIATELY.

GREEN light - with YELLOW light flashing - Call supplier IMMEDIATELY. Oxygen sensor malfunctioning; you may continue to use the concentrator.

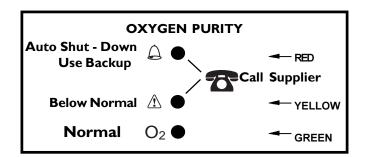


FIGURE 5.7 SensO2 Oxygen Purity Indicator (If Your Unit Features the O2 Sensor Feature)

Indicators (If Your Unit Does Not Feature the O_2 Sensor)

NOTE: For this procedure, refer to FIGURE 5.8.

LX models indicator Light Explanation

RED light (\triangle) - Total Unit Shut-Down. Switch immediately to a back-up oxygen supply. Call supplier IMMEDIATELY.

GREEN light (I/O) - On/Off. System okay.

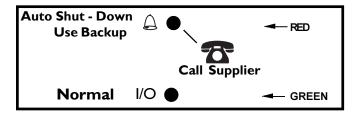


FIGURE 5.8 Indicators (If Your Unit Does Not Feature the O2 Sensor)

SECTION 6-MAINTENANCE

NOTE: The Invacare concentrators are specifically designed to minimize routine preventive maintenance. In places with high dust or soot levels, maintenance may need to be performed more often. Only authorized or factory-trained personnel should perform preventive maintenance on the concentrator. Power should be disconnected before beginning preventive maintenance on the Invacare concentrator.

NOTE: At a minimum, preventive maintenance MUST be performed according to the maintenance record guidelines.Refer to <u>PREVENTIVE MAINTENANCE RECORD</u> on page 31.

Routine Maintenance

NOTE: The following routine maintenance should be performed more frequently. See recommended intervals in each section and preventive maintenance record.

Cleaning the Cabinet Filter

NOTE: For this procedure, refer to FIGURE 6.1.

NOTE: There are two (2) cabinet filters one (1) located on each side of the cabinet.

1. Remove each filter and clean at least once a week depending on environmental conditions.

NOTE: Environmental conditions that may require more frequent cleaning of the filters include but are not limited to: high dust, smoking, air pollutants, etc.

- 2. Clean the cabinet filters with a vacuum cleaner or wash in warm soapy water and rinse thoroughly.
- 3. Dry the filters thoroughly before reinstallation.

CAUTION

DO NOT operate the concentrator without the filters installed.

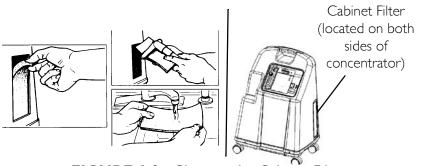


FIGURE 6.1 Cleaning the Cabinet Filter

Cabinet

∆ WARNING

UNPLUG the concentrator when cleaning. To avoid electrical shock, DO NOT remove cabinet.

1. Clean the cabinet with a mild household cleaner and non-abrasive cloth or sponge.

Humidifier

NOTE: To clean the oxygen humidifier, follow the instructions provided by the manufacturer. If none are provided, follow these steps:

- 1. Clean the humidifier every day.
- 2. Wash it in soapy water and rinse it with a solution of ten (10) parts water and one (1) part vinegar.
- 3. Rinse thoroughly with hot water and refill with distilled water to the level shown on the humidifier.

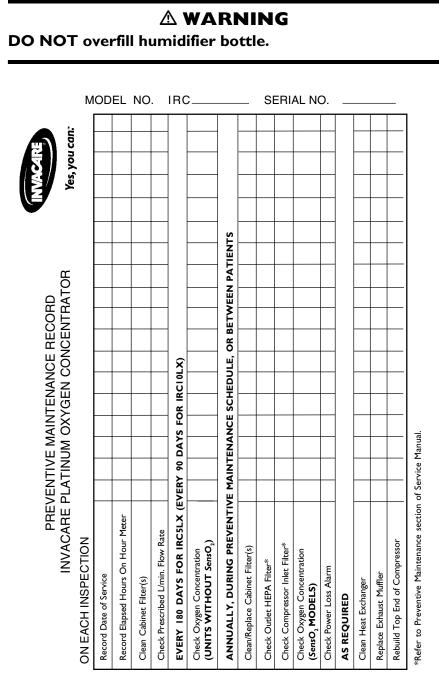


FIGURE 6.2 Preventive Maintenance Record

SECTION 7—TROUBLESHOOTING GUIDE

| SYMPTOM: | PROBABLE CAUSE: | SOLUTION: |
|---|---|---|
| Alarm: | Main Power Loss: | I. Insert plug into outlet. |
| SHORT BEEPS, LONG PAUSE | I. Power cord NOT plugged in. | 2. Inspect house circuit breakers or fuses. If problem recurs, use a different outlet. |
| Concentrator NOT operating, power switch ON. | 2. No power at outlet. | 3. Call Service Provider. |
| ВеерВеер | 3. Tripped circuit breaker. | |
| Alarm: CONTINUOUS Concentrator NOT operating, Power Switch ON. | System Failure: I. Unit overheating due to blocked air intake. 2. Insufficient power at outlet. 3. Internal repairs required | Ia. Remove and clean cabinet filters. Ib. Move oxygen concentrator at least three (3) inches away from walls, draperies or furniture. 2. Do not use extension |
| Beeeeeeep | required | 2. Do not use extension cords. Move to another elec- trical outlet or circuit. 3. Call Service Provider. |

| SYMPTOM: | PROBABLE CAUSE: | solution: |
|---------------------------------------|--|--|
| YELLOW or RED LIGHT Illumi- | I. Low oxygen purity.* | I. Clean or Replace filters. |
| nated. | 2. Kinked or blocked tub- | 2. Inspect for kinks or block- |
| | ing, cannula or humidi- fier.* | ages. Correct, clean or replace item. Once cor- |
| | | rected, turn power OFF for |
| Alarm: CONTINUOUS | 3. Flowmeter set at 0.5 L/min. for Platinum 5 and | 60 seconds and then turn power back ON. |
| On red light only. | I L/min. for Platinum 10 | power back ON. |
| | or less.* | 3. Check flowmeter is set to |
| | 4. Unit overheating due | 1.0 L/min. or more. (Refer to RECOMMENDED |
| | to blocked air intake. | END-USER GUIDELINES |
| | E lasufficient - survey of | FOR OPTIMUM PERFOR- |
| * Only applies to | 5. Insufficient power at outlet. | MANCE on page 22. |
| $5LXO_2$ and | | 4.a. Remove and clean cabinet |
| 10LXO ₂ SensO ₂ | 6. Internal repairs required. | filters. |
| models. | | 4b. Move concentrator at |
| | | least three (3) inches from |
| | | walls, draperies, and furni- ture. |
| | | 5. Do not use extension |
| | | cords. Move to another elec- |
| | | trical outlet or circuit. |
| | | 6. Call Service Provider. |
| GREEN LIGHT | I. Internal repairs | 1. Call Service Provider. |
| with YELLOW Light Flashing. | required. | |

SECTION 7—TROUBLESHOOTING GUIDE

| SYMPTOM: | PROBABLE CAUSE: | SOLUTION: |
|----------------------|--|--|
| Alarm: RAPID | LOW FLOW ALARM Ia. Kinked or blocked tubing, cannula or humid- | Ia. Inspect for kinks or blockages. Correct, clean or replace item. Once |
| ВеерВеер ВеерВеер | ifier. Ib. Flowmeter set at 0.5 L/min. for Platinum 5 and | corrected, turn power OFF for 60 seconds and then turn power back ON. |
| | I L/min. for Platinum 10 or less. | Ib. Reset flowmeter to pre- scribed flowrate. If prescribed flowrate is below 0.5 L/min., use the Pediatric Flowmeter IRCPF16. |

LIMITED WARRANTY

NOTE: THE WARRANTY BELOW HAS BEEN DRAFTED TO COMPLY WITH FEDERAL LAW APPLICABLE TO PRODUCTS MANUFACTURED AFTER JULY 4, 1975.

This warranty is extended only to original purchaser of our products. This warranty gives you specific legal rights and you may also have other legal rights which may vary from state to state.

Invacare Corporation warrants its Platinum Oxygen Concentrator to be free from defects in materials and workmanship from date of purchase: Platinum 5 and XL for a period of five (5) years, Platinum 10 for a period of three (3) years. The 4-way valve body carries a lifetime warranty from date of purchase. DO NOT open or ATTEMPT TO service valve body. This will void any and all warranty applicable to the valve body. If within such warranty period any such product shall be proven to Invacare Corporation's satisfaction to be defective, such product shall be repaired or replaced, at Invacare Corporation's option. This warranty only applies to the labor for repairs performed by the Invacare Service Department or authorized Invacare Authorized Service Centers. It does not apply to the labor performed by the purchaser or user. This warranty does not include normal wear and tear or shipping charges. Invacare Corporation's sole obligation and your exclusive remedy under this warranty shall be limited to such repair or replacement. Routine maintenance items, such as filters, are excluded from this warranty.

For warranty service, please contact Invacare Corporation's service department at the toll free number on the back cover.

Upon receiving notice of an alleged defect in a product, Invacare Corporation will issue a serialized return authorization. It shall then be the responsibility of the purchaser to return the entire unit or remove, at purchaser's cost, the defective component part(s) identified, pack the component part(s) in a manner to avoid shipping damage and to ship the component part(s) to either Invacare Corporation's plant or service center as specified by Invacare Corporation in advance. Defective component part(s) must be returned for warranty inspection using the serial number as identification within thirty (30) days of return authorization date. Do not return products to our factory without prior consent. C.O.D. shipments will be refused; please prepay shipping charges.

LIMITATIONS AND EXCLUSIONS: THE FOREGOING WARRANTY SHALL NOT APPLY TO PRODUCTS SUBJECTED TO NEGLIGENCE, ACCIDENT, IMPROPER OPERATION, MAINTENANCE OR STORAGE, SOOT OR SMOKE-FILLED ENVIRONMENTS, OR OTHER THAN NORMAL APPLICATION, USE OR SERVICE, OR TO PRODUCTS MODIFIED WITHOUT INVACARE CORPORATION'S EXPRESS WRITTEN CONSENT (INCLUDING, BUT NOT LIMITED TO, MODIFICATION THROUGH THE USE OF **UNAUTHORIZED PARTS OR ATTACHMENTS) OR TO PRODUCTS** DAMAGED BY REASON OF REPAIRS MADE TO ANY COMPONENT WITHOUT THE SPECIFIC CONSENT OF INVACARE CORPORATION OR TO PRODUCTS DAMAGED BY **CIRCUMSTANCES BEYOND INVACARE CORPORATION'S** CONTROL. THE FOREGOING EXPRESS WARRANTY IS EXCLUSIVE AND IN LIEU OF ANY OTHER WARRANTIES WHATSOEVER. WHETHER EXPRESS OR IMPLIED. INCLUDING THE IMPLIED WARRANTIES OF MERCHANTIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. AND THE SOLE REMEDY FOR VIOLATIONS OF ANY WARRANTY WHATSOEVER. SHALL BE LIMITED TO REPAIR OR REPLACEMENT OF THE DEFECTIVE PRODUCT PERSUANT TO THE TERMS CONTAINED HEREIN. THE APPLICATION OF ANY IMPLIED WARRANTY WHATSOEVER SHALL NOT EXTEND BEYOND THE DURATION OF THE EXPRESS WARRANTY PROVIDED HEREIN. INVACARE SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES WHATSOEVER.

SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGE, OR LIMITATION OF HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE EXCLUSION AND LIMITATION MAY NOT APPLY TO YOU.

THIS WARRANTY SHALL BE EXTENDED TO COMPLY WITH STATE/PROVINCIAL LAWS AND REQUIREMENTS.

This product may be manufactured under one or more of the following patents: US 5,906,672 and US 5,917,135. Other patents pending.



USA One Invacare Way Elyria, Ohio USA 44036-2125 800-333-6900

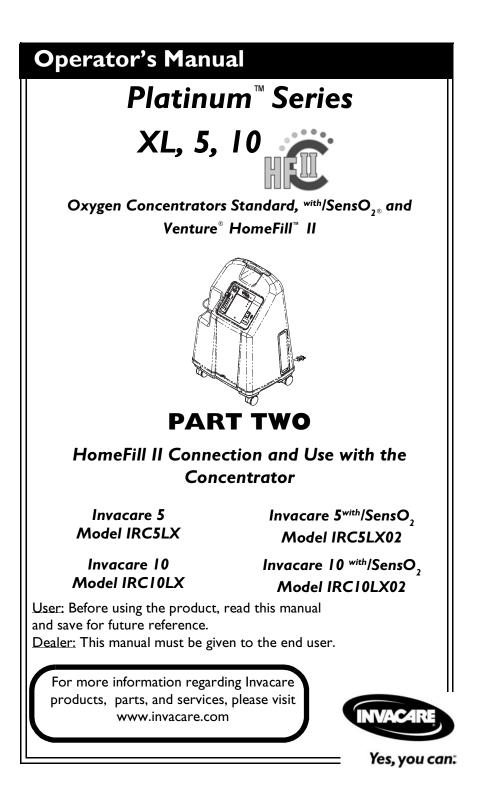
Invacare Corporation

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Part No 1118353 Rev D - 6/05 Asm. No. 1106664



\land WARNING

DO NOT OPERATE THIS EQUIPMENT WITHOUT FIRST READING AND UNDERSTANDING THIS MANUAL. IF YOU ARE UNABLE TO UNDERSTAND THE WARNINGS, CAUTIONS, AND INSTRUCTIONS, CONTACT INVACARE TECHNICAL SERVICES BEFORE ATTEMPTING TO USE THIS EQUIPMENT -OTHERWISE, SERIOUS INJURY OR PROPERTY DAMAGE MAY RESULT.

ACCESSORIES

There are many different types of humidifiers, oxygen tubing, cannulas and masks that can be used with this device. You should contact your local home care provider for recommendations on which of these devices will be best for you. They should also give you advice on the proper usage, maintenance, and cleaning.

▲ WARNING

Invacare products are specifically designed and manufactured for use in conjunction with Invacare accessories. Accessories designed by other manufacturers have not been tested by Invacare and are not recommended for use with Invacare products.

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SPECIAL NOTES

WARNING/CAUTION notices used in this manual apply to hazards or unsafe practices which could result in personal injury or property damage.

NOTICE

THE INFORMATION CONTAINED IN THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE.

A DANGER

Users MUST NOT SMOKE while using this device. Keep all matches, lighted cigarettes or other sources of ignition out of the room in which this product is located. NO SMOKING signs should be prominently displayed. Textiles and other materials that normally would not burn are easily ignited and burn with great intensity in oxygen enriched air. Failure to observe this warning can result in severe fire, property damage and cause physical injury or DEATH.

HOMEFILL II INFORMATION

HomeFill II is an accessory device to the oxygen concentrator that enables the patient to refill custom portable oxygen cylinders for personal use.

A WARNING

DO NOT install, assemble or operate the HomeFill II compressor without first reading and understanding the compressor owner's manual, the concentrator owner's manual, and the oxygen cylinder warning label. If you are unable to understand the warnings, cautions and instructions, contact a dealer or technical personnel if applicable before attempting to install this equipment otherwise, injury or damage may occur.

Check all parts for shipping damage. In case of damage, DO NOT use. Contact Invacare for further instruction.

NOTICE

The Venture HomeFill II compressor is for use with specially designed Invacare Platinum 5, 10 and XL HomeFill II compatible concentrators.

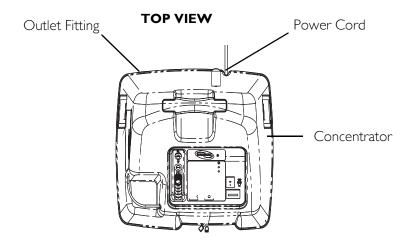
The concentrator can be set to the following maximum flowrates when operating with HomeFill II compressor:

Platinum 5 and XL: 3 L/min. or less.

Plaitinum 10: 5 L/min. or less.

To determine if your concentrator is HomeFill II compatible, examine the lower right corner of the rear of the concentrator for an outlet fitting, refer to illustration on next page.

HOMEFILL II INFORMATION



SECTION I-GENERAL GUIDELINES

NOTICE

Refer to Venture HomeFill II Compressor Owner's Manual, 1100873, for detailed information on all warnings, use, care and maintenance of the HomeFill II compressor.

In order to ensure the safe installation, assembly and operation of the Venture HomeFil II Compressor these instructions must be followed.

"Caution: Federal law restricts this device to sale by or on order of a physician, or any other practitioner licensed by the law of the State in which he/she practices to use or order the use of this device."

The use of this device is limited to the oxygen patient. Cylinders MUST be used ONLY by the oxygen patient and are not to be distributed to any other individual for any purpose.

The maximum patient flow while filling cylinders with the IOH200 is 3 L/min for Platinum 5 and XL, 5 L/min. for Platinum 10. Patients with a higher prescribed flow should not transfill while receiving supplemental oxygen treatment from the Platinum Concentrator.

NEVER block the air openings of the product or place it on a soft surface, such as a bed or couch, where the air opening may be blocked. Keep the openings free from lint, hair and the like.

DO NOT disassemble. There are minimal serviceable parts on the Venture HomeFill II Compressor. If any service is required, contact Invacare Technical Service.

DO NOT allow oil from your hands or other source to come into contact with the regulator or cylinder valve connection. These solutions may be flammable and cause injury. The HomeFill II is equipped with a high pressure relief valve to ensure the user's safety. When activated, this safety feature will make an extremely loud noise. If this noise occurs, turn the unit off and contact your Home Health Care Provider or Service Representative.

Before moving or repositioning either the compressor or concentrator, always disconnect the AC power cords and the interconnect hose between the compressor and concentrator. Failure to do so may result in damage to the unit or personal injury.

Children should always be supervised around the HomeFill II unit. When used with the HomeFill table or similar elevated support surfaces, a child could pull over any such table causing the unit to fall. Failure to observe this warning may result in personal injury or product damage.

Handling

Use extreme care when handling and filling an oxygen cylinder. Full oxygen cylinders are under pressure and can become a projectile if dropped or mishandled.

NEVER transport a compressor with a cylinder connected to or stored on the compressor, otherwise injury or damage can occur.

DO NOT store filled oxygen bottles near a furnace, hot water tank, in the trunk of a car or other high temperature area. Storage in areas such as this can result in bursting of the bottle or fire.

SECTION 2-INITIAL SETUP

NOTE: Dealers Only - Refer to Dealer Information in Owner's Manual, part number 1100873, before performing this procedure.

Compressor Initial Setup Checklist

Before operating the HomeFill II Compressor for the first time, complete the following checklist:

- Choose a location for the compressor.
- □ Transport the compressor to the desired location.
- □ Connect the power cord to the compressor.
- □ Connect the compressor to the concentrator.

Choosing a Location

The compressor should be at least three (3) inches away from walls, draperies or furniture to ensure sufficient air flow.

Avoid placing the compressor next to heaters, radiators or hot air registers.

Do not use in a closet.

The compressor should sit on a hard flat stable surface, such as a table.

Transporting the Compressor

NOTE: For this procedure, refer to FIGURE 2.1.

A WARNING

NEVER transport a compressor with a cylinder connected to or stored on the compressor, otherwise injury or damage can occur.

\triangle CAUTION

When transporting the compressor, be careful not to bump the compressor or the connectors into obstacles. Otherwise, damage to the compressor may occur.

- There are two (2) methods to safely transport the compressor:
 - A. One hand Grasp the hand grip at the bottom rear of the compressor.
 - B. Two hands Grasp the hand grips on the sides of the compressor.

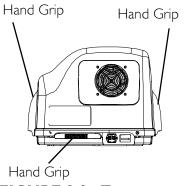
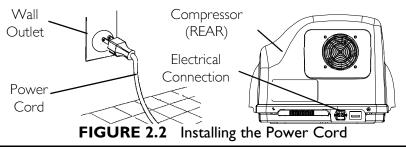


FIGURE 2.1 Transporting the Compressor

Installing the Power Cord

NOTE: For this procedure, refer to FIGURE 2.2.

- 1. Ensure the compressor is on a hard flat stable surface, such as a table.
- 2. Plug the power cord into the electric connector in the back of the compressor.
- 3. Plug the opposite end of the power cord into the wall outlet.



Connecting the Compressor to the Concentrator

NOTE: For this procedure, refer to FIGURE 2.3.

- 1. Insert one (1) end of the interconnect hose into the outlet fitting on the back of the concentrator (Detail "A").
- 2. Insert the opposite end of the interconnect hose into the inlet fitting on the side of the compressor (Detail "B").

NOTE: The metal tabs on the concentrator outlet fitting and the compressor inlet fitting will pop out with an audible "click" when the end of the interconnect hose is properly installed (Detail "C").

3. Loop any excess interconnect hose and secure to the back of the concentrator with the fastening straps (not shown).

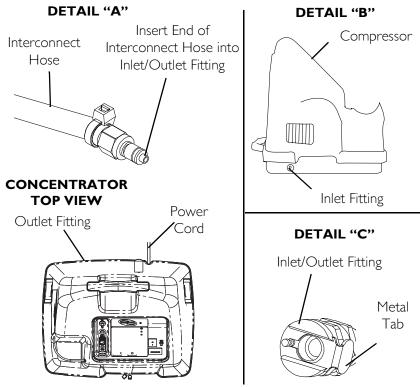


FIGURE 2.3 Connecting the Compressor to the Concentrator

NOTES

Please Seal with Tape Before Mailing



REGISTER YOUR PRODUCT!

The benefits of registering:

- I. Safeguard your investment.
- 2. Ensure long term maintenance and servicing of your purchase.
- 3. Receive updates with product information, maintenance tips, and industry news.
- 4. Invacare can contact you or your provider, if servicing is needed on your product.
- 5. It will enable Invacare to improve product designs based on your input and needs.

Register ONLINE at www.invacare.com - or -Complete form and mail.

Any registration information you submit will be used by Invacare Corporation only, and protected as required by applicable laws and regulations.

PRODUCT REGISTRATION FORM

| NAME | |
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| | STATE/PROVINCE |
| ZIP/POSTAL CODE | |
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| INVACARE MODEL NO | |
| SERIAL NO | |
| PURCHASED FROM | |
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| I. □ M | Method of pu ledicare | urchase: (check all Insurance | that apply) D Medicaid | Other | | | |
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| 2. 🗆 S | | was purchased for | use by: (check o Spouse | ne) □ Other | | | |
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| 4. 🖵 P | • | an Invacare product □ Features (list f | | | | | |
| | octor 🕒 The | d you to Invacare p erapist □ Friend (circle one): TV, R | 🗆 Relative 🛛 | Dealer/Provider | Other No Referral | | |
| 6. | What additional features, if any, would you like to see on this product? | | | | | | |
| 7. | Would you like information sent to you about Invacare products that may be available for a particular medical condition? Yes No If yes, please list any condition(s) here and we will send you information by email and/or mail about any available Invacare products that may help treat, care for or manage such condition(s): | | | | | | |
| | | | | | | | |
| 8. | Would you like to receive updated information via email or regular mail about the Invacare home medical products sold by Invacare's dealers? | | | | | | |
| 9. | What would you like to see on the Invacare website? | | | | | | |
| 10. | Would you li D No | ike to be part of fu | ture online surve | ys for Invacare pro | oducts? 🗅 Yes | | |
| 11. | User's Year o | of birth: | | | | | |
| Cor | poration, CRM | ish not to receive fut Department, 39400 1 ve will remove you fr | Taylor Parkway, Elyı | | | | |

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SECTION 4—COMPRESSOR OPERATION

Compressor Operation Checklist

NOTE: For this procedure, refer to FIGURE 4.1.

Each time the HomeFill II Compressor is used to fill a cylinder, complete the following checklist:

- Ensure the concentrator has been on for at least thirty (30) minutes. Refer to the concentrator Owner's Manual, Part One.
- □ Perform the prefill inspection on the cylinder.
- □ Connect the cylinder to the compressor.
- □ Turn the compressor on.
- □ Examine the indicator lights on the control panel.
- Disconnect and remove the full cylinder.
- □ Turn the compressor off.
- □ If filling another cylinder, repeat this checklist.

Cylinder Prefill Inspection

A WARNING

ONLY use cylinders that have the Invacare Venture HomeFill II connection and the label shown in FIGURE 4.1.

All cylinders must be inspected before attempting to fill. Otherwise, injury or damage may occur.

The Hydrostatic Testing Date

Aluminum cylinders must undergo testing every five (5) years.

A WARNING

DO NOT fill cylinders that have not been tested in the past five (5) years. Otherwise, serious personal may result. Contact your dealer for replacement.

External Examination

- 1. Examine the outside of the cylinder for the following conditions, and replace the cylinder if they exist:
 - A. Dents or dings
 - B. Arc burns
 - C. Oil or grease
 - D. Any other signs of damage that might cause a cylinder to be unacceptable or unsafe for use.
- 2. Examine the cylinder for evidence of fire or thermal damage. Evidence includes charring or blistering of the paint, or other protective coating or heat sensitive indicator. If fire or thermal damage is found, replace the cylinder.
- 3. Inspect the regulator assembly for the following, and replace if found:
 - A. Debris, oil or grease
 - B. Noticeable signs of damage
 - C. Signs of corrosion inside the valve
 - D. Signs of excessive heat or fire damage

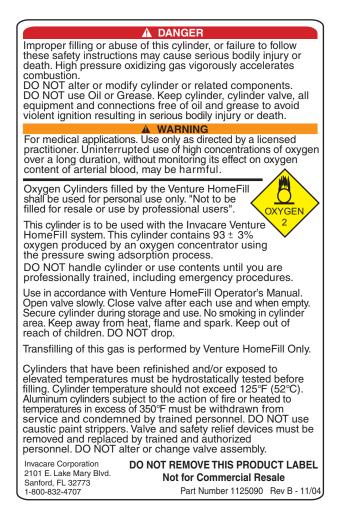


FIGURE 4.1 Cylinder Prefill Inspection

Connecting/Disconnecting the Cylinder to the Compressor

Connecting

NOTE: For this procedure, refer to FIGURE 4.2.

A WARNING

DO NOT modify ANY connections on the HomeFill II compressor. Never use tools of any kind to connect/disconnect the cylinder and the compressor. Otherwise, severe injury and/or damage may occur.

DO NOT drop oxygen cylinders. Use both hands when handling/transporting oxygen cylinders. Otherwise, injury or damage may occur.

DO NOT use a liquid leak detector to test for leaks.

1. Examine the cylinder gauge. If the cylinder pressure is **less** than 1500 psig., proceed to STEP 2.

NOTE: If the cylinder pressure is GREATER than 1500 psig., DO NOT attempt to top off this cylinder. It may not fill.

- 2. Set the regulator flow dial on the cylinder to OFF.
- 3. Remove the connector fillport cover (if present).
- 4. Position the cylinder in the compressor cradle.
- 5. Align the cylinder fillport with the connector fillport.
- 6. Grasp the connector fillport just below the outer ring.

NOTE: Your hand should rest against the bottom of the outer ring during this procedure.

7. Push UP on the outer ring of the connector fillport while pushing DOWN on the cylinder to insert the cylinder fillport into the connector fillport.

\triangle CAUTION

DO NOT connect the cannula connection to the HomeFill II unit, otherwise the conserving cylinder will not work properly.

NOTE: The cylinder is properly connected when an audible "click" is heard.

Disconnecting

NOTE: For this procedure, refer to FIGURE 4.2.

A WARNING

Never use tools of any kind to connect/disconnect the cylinder and the compressor. Otherwise, severe injury and/or damage may occur.

- 1. Press the compressor power switch to the OFF (O) position.
- 2. Grasp the outer ring of the connector fillport and PULL DOWN.
- 3. Lift up on the cylinder to remove from the connector fillport.
- 4. Place the fillport connector cover onto the connector fillport.

NOTE: The connector fillport cover should be used whenever cylinders are not being filled.

SECTION 4—COMPRESSOR OPERATION

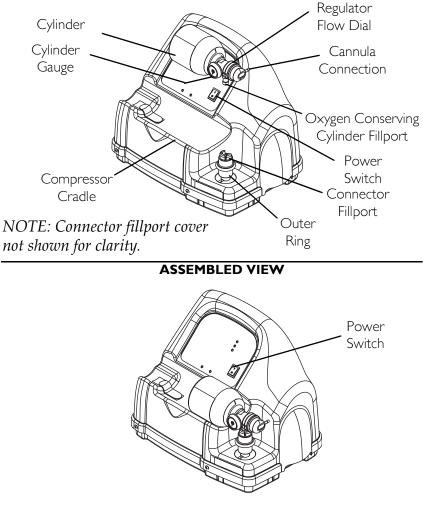


FIGURE 4.2 Connecting/Disconnecting the Cylinder to the Compressor

Turning the Compressor On

NOTE: For this procedure, refer to FIGURE 4.3.

1. Make sure the concentrator is on. Refer to the Concentrator Owner's Manual, Part One.

\triangle CAUTION

The concentrator flow rate to the patient must be set at maximin: 3 L/min. or less for Platinum 5, XL and 5 L/min. for Platinum 10. Otherwise, the oxygen level to the compressor will be <90% and the compressor will not fill the cylinder.

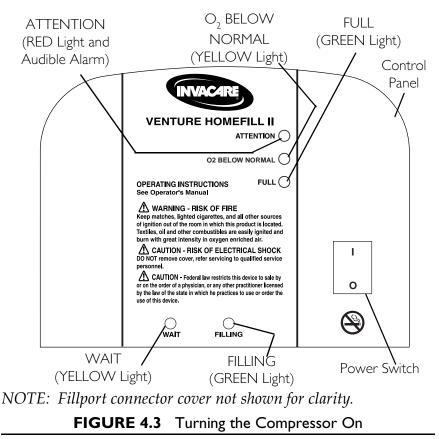
- Set the concentrator flow rate to the patient to 3 L/min. or less for Platinum 5 and 5 L/min. or less for Platinum 10. Refer to the Concentrator Owner's Manual, Part One.
- 3. Make sure the cylinder is connected to the compressor. Refer to <u>Connecting/Disconnecting the Cylinder to the</u> <u>Compressor</u> on page 20.
- 4. Push the power switch on the control panel to the ON position.
- 5. Examine the control panel. The following sequence of events should occur:
 - A. 0-3 minutes The WAIT (YELLOW) light will be lit while the compressor warms up.
 - B. After 3 minutes The FILLING (GREEN) light will be on while the cylinder is filling.
 - C. The FULL (GREEN) light will be on when the cylinder is finished filling. Proceed to STEP 6.

SECTION 4—COMPRESSOR OPERATION

NOTE: The O_2 BELOW NORMAL (YELLOW) light may come on if the oxygen level from the concentrator has not yet reached or drops below 90%. The compressor will begin or resume filling when the oxygen level reaches 90%. If light does not go off within 10 minutes, refer to the troubleshooting section of the HomeFill II Owner's Manual (Part No. 1100873).

NOTE: If the ATTENTION (RED) light and audible alarm are on. Refer to the Troubleshooting section of the HomeFill II Owner's Manual (Part no. 1100873).

6. Remove the full cylinder. Refer to <u>Connecting/Disconnecting the Cylinder to the</u> <u>Compressor</u> on page 20.



Platinum[™] Series

Setting the Flow Knob to the Prescribed Setting

NOTE: For this procedure, refer to FIGURE 4.4.

- 1. Attach the nasal cannula to the outlet fitting of the cylinder.
- 2. Turn the flow knob to the L/min. setting prescribed by your physician or therapist.

A WARNING

As changing the L/min. setting on the flow knob will affect the dose of oxygen delivered, DO NOT readjust the L/min. setting unless directed by your physician or therapist.

3. To turn the flow of oxygen OFF, turn the flow knob counter-clockwise to the OFF (O) position.

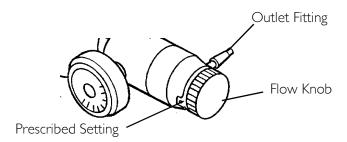


FIGURE 4.4 Setting the Flow Knob to the Prescribed Setting

NOTICE

Refer to Venture HomeFill II Compressor Owner's Manual, 1100873, for detailed information on all warnings, use, care and maintenance of the HomeFill II compressor.

CONCENTRATOR WARRANTY

NOTE: THE WARRANTY BELOW HAS BEEN DRAFTED TO COMPLY WITH FEDERAL LAW APPLICABLE TO PRODUCTS MANUFACTURED AFTER JULY 4, 1975.

This warranty is extended only to original purchaser of our products. This warranty gives you specific legal rights and you may also have other legal rights which may vary from state to state.

Invacare Corporation warrants its Platinum Oxygen Concentrator to be free from defects in materials and workmanship from date of purchase:

Platinum 5 and XL for a period of five (5) years, Platinum 10 for a period of three (3) years.

The 4-way valve body carries a lifetime warranty from date of purchase. DO NOT OPEN OR ATTEMPT TO SERVICE VALVE BODY. This will void any and all warranty applicable to the valve body. If within such warranty period any such product shall be proven to Invacare Corporation's satisfaction to be defective, such product shall be repaired or replaced, at Invacare Corporation's option. This warranty only applies to the labor for repairs performed by the Invacare Service Department or Invacare Service Centers. It does not apply to the labor performed by the purchaser or user. This warranty does not include normal wear and tear or shipping charges. Invacare Corporation's sole obligation and your exclusive remedy under this warranty shall be limited to such repair or replacement. Routine maintenance items, such as filters, are excluded from this warranty.

For warranty service, please contact Invacare Corporation's Service Department at the toll free number on the back cover.

Upon receiving notice of an alleged defect in a product, Invacare Corporation will issue a serialized return authorization. It shall then be the responsibility of the purchaser to return the entire unit or remove, at purchaser's cost, the defective component part(s) identified, pack the component part(s) in a manner to avoid shipping damage and to ship the component part(s) to either Invacare Corporation's plant or service center as specified by Invacare Corporation in advance. Defective component part(s) must be returned for warranty inspection using the serial number as identification within thirty (30) days of return authorization date. Do not return products to our factory without prior consent. C.O.D. shipments will be refused; please prepay shipping charges. LIMITATIONS AND EXCLUSIONS: THE FOREGOING WARRANTY SHALL NOT APPLY TO PRODUCTS SUBJECTED TO NEGLIGENCE, ACCIDENT, IMPROPER OPERATION, MAINTENANCE OR STORAGE, SOOT OR SMOKE-FILLED ENVIRONMENTS, OR OTHER THAN NORMAL APPLICATION, USE OR SERVICE, OR TO PRODUCTS MODIFIED WITHOUT INVACARE CORPORATION'S EXPRESS WRITTEN CONSENT (INCLUDING, BUT NOT LIMITED TO, MODIFICATION THROUGH THE USE OF UNAUTHORIZED PARTS OR ATTACHMENTS) OR TO PRODUCTS DAMAGED BY REASON OF REPAIRS MADE TO ANY COMPONENT WITHOUT THE SPECIFIC CONSENT OF INVACARE CORPORATION OR TO PRODUCTS DAMAGED BY CIRCUMSTANCES BEYOND INVACARE CORPORATION'S CONTROL.

THE FOREGOING EXPRESS WARRANTY IS EXCLUSIVE AND IN LIEU OF ANY OTHER WARRANTIES WHATSOEVER, WHETHER EXPRESS OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTIBILITY AND FITNESS FOR A PARTICULAR PURPOSE, AND THE SOLE REMEDY FOR VIOLATIONS OF ANY WARRANTY WHATSOEVER, SHALL BE LIMITED TO REPAIR OR REPLACEMENT OF THE DEFECTIVE PRODUCT PERSUANT TO THE TERMS CONTAINED HEREIN. THE APPLICATION OF ANY IMPLIED WARRANTY WHATSOEVER SHALL NOT EXTEND BEYOND THE DURATION OF THE EXPRESS WARRANTY PROVIDED HEREIN. INVACARE SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES WHATSOEVER.

SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGE, OR LIMITATION OF HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE EXCLUSION AND LIMITATION MAY NOT APPLY TO YOU.

THIS WARRANTY SHALL BE EXTENDED TO COMPLY WITH STATE/PROVINCIAL LAWS AND REQUIREMENTS.

Invacare Corporation



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