

MPOR Instrument Series



Pocket Instruments with USB-Interface for Convenient and Fast Coating Thickness Measurement on Virtually all Metals



MPOR instrument series - Overview

Overview of the various models of the MPOR instrument series

Instrument models	Application			Probe	Probe	USB	Bluetooth®
	NC/Fe	NF/Fe	NC/NF	integrated in the instrument case	with cable permanently connected at the instrument	Mini USB port	module integrated in the instrument
PERMASCOPE® MPOR 605-117, see page 3	•	•		•		•	
PERMASCOPE® MPOR-FP 605-118, see page 3	•	•			•	•	
ISOSCOPE® MPOR 605-116, see page 7			•	•		•	
DUALSCOPE® MPOR 605-097, see page 11	•	•	•	•		•	
DUALSCOPE® MPOR-FP 605-114, see page 11	•	•	•		•	•	
DUALSCOPE® MPOR-FPW 605-239, see page 11	•	•	•		•	•	
DUALSCOPE® MPOR-FP-BT 605-388, see page 11	•	•	•		•	•	•
DUALSCOPE® MPORH-FP 605-115, see page 15	•	•	•		•	•	

NC/Fe: Non conductive coating material on ferrous metals
 NF/Fe: Non magnetic coating material on ferrous metals
 NC/NF: Non conductive coating material on non-ferrous metals

PERMASCOPE® MPOR

PERMASCOPE® MPOR-FP

Pocket Instruments with PC-Interface for
Convenient and Fast Coating Thickness
Measurement on Steel and Iron



Description

Instrument properties	<p>The PERMASCOPE measuring instruments measure coating thicknesses easily, quickly, non-destructively and with the precision that is typical for all Fischer instruments.</p> <ul style="list-style-type: none">• Ideal for onsite applications due to the compact size, the light weight and the robust and durable instrument design• Intuitive operation of the menu navigation and graphic display. The display turns automatically, like a smart phone• Second display for reading the measurement results directly on the top side of the instrument, e.g., for measuring overhead• Different languages are selectable• Manufacturer's certificate, included in the scope of supply
Generating measurements	<ul style="list-style-type: none">• The specimen's shape and permeability have a comparatively low influence on the measurement results• Two special measuring modes in accordance with the measurement regulations IMO PSPC (90/10-Rule) and SSPC-PA2

Applications

Examples	<p>Steel or iron substrates (Fe)</p> <ul style="list-style-type: none">• Zinc, chromium, copper, paint, varnish and plastic coatings on steel, iron or cast iron (Fe)• Measurements both on smooth and rough surfaces <p>The instruments are particularly suited for highly precise measurements of thin coating.</p>
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Models

	<ul style="list-style-type: none">• PERMASCOPE MPOR: Probe integrated in the measuring instrument for single-handed operation• PERMASCOPE MPOR-FP: Probe with cable (80 cm; 31.5 ") permanently connected to the instrument, for measurements on various specimen shapes
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Evaluation

Statistics	Display of mean value, standard deviation, MIN, MAX and number of measurements per block
PC software included in the scope of supply	PC software FISCHER DataCenter with the following functionality: Transferring and archiving measurement data, comprehensive statistical and graphical evaluations, easy creation and printing of inspection reports

Measuring Modes

Standard (Std)	Standard measuring mode for simple, universal coating thickness measurements, all measurement functions are available.
IMO PSPC 90/10 (90.10)	90/10 rule stored in the instrument for coating thickness measurements according to the requirements of the "Performance Standard for Protective Coatings" of the International Maritime Organization (IMO PSPC).
SSPC-PA2 (SSPC)	Coating thickness measurement according to the test specification SSPC-PA2 of the Society for Protective Coatings (SSPC).

Measurement Functions

Block size	Adjustable between 2 and 20 single readings per block
Tolerance limits	Adjustable, depending on the selected measuring mode
Offset value	In the standard mode, the freely adjustable offset value is deducted automatically from the measured value. Thus, one obtains the thickness of the top coating if for instance the interim coating is known.
Units of measurement	Selectable μm or mils
Continuous display mode	Measurement in "continuous display mode" for continuous sampling of the surfaces, e.g., in the manufacture of tanks and containers.
Normalization	Adaptation to the substrate material and the shape of the specimen.
Calibration	<i>Factory calibration</i> Each individual instrument is factory calibrated at several reference points with the greatest care to ensure the highest possible degree of trueness. <i>Corrective calibration (Adjustment)</i> Adaptation to the substrate material and the shape of the specimen and to a thickness value using a calibration foil. <i>Simple Calibration</i> Adaptation to the coating and substrate material in one step using a coated reference part with a coating thickness higher than 200 μm (7.87 inches). Nevertheless, this kind of calibration supplies only a lower accuracy as specified in the sections Trueness and Repeatability Precision.

General Features

Measuring method	Magnetic induction method (ISO 2178, ASTM D7091, Measurement of non-magnetic coatings on magnetic substrates)
Probe	Probe tip radius: 2 mm (78 mils); Probe tip material: Hard metal
Data memory	Max. 10,000 individual readings; the contents of the memory is retained even without batteries
Measuring frequency	More than 70 measurements per minute
Measurement acquisition	Automatic upon placement of the probe; indication of the measurement with a beep visually with a green lit LED
Display limit value violation	Acoustically through 2 short beeps and visually with a red lit LED
Display	<ul style="list-style-type: none">• Graphic display with an automatically turning display in order to read the measurement results in many different instrument positions• LCD display on the top side of the instrument, e.g., for reading the measurement value for measuring overhead
Languages	Many different display languages are selectable: German, English and several other European and Asian languages
USB port	2.0 compatible, mini type B socket, for connecting a PC
Data transfer	Single readings, mean values, group separator
Admissible ambient temperature range during operation	0 ... +40 °C (+32 ... +104 °F)

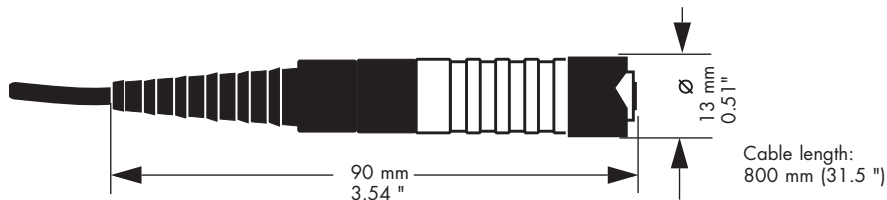
PERMASCOPE® MPOR Models

Weight (incl. batteries)	MPOR: 137 g (4.8 oz) MPOR-FP: 184 g (6.5 oz)
Power supply	2 Batteries, LR6, AA, 1.5 V

Dimensions

Instrument Width: 64 mm (2.5 "); depth: 28 mm (1.1 "); height: 85 mm (3.35 ")

Probe of instrument MPOR-FP



Measurement Range

0 ... 2500 μm (97.5 mils)

Trueness

based on Fischer factory calibration standards	0 ... 100 μm : $\leq 1.5 \mu\text{m}$	0 ... 3.9 mils: ≤ 0.06 mils
	100 ... 1000 μm : ≤ 1.5 % of reading	3.9 ... 39 mils: ≤ 1.5 % of reading
	1000 ... 2500 μm : ≤ 3 % of reading	39 ... 97.5 mils: ≤ 3 % of reading

Repeatability Precision

based on Fischer factory calibration standards, 5 single measurement readings on each standard	0 ... 100 μm : $\leq 0.3 \mu\text{m}$	0 ... 3.9 mils: ≤ 0.0117 mils
	100 ... 2500 μm : ≤ 0.3 % of reading	3.9 ... 97.5 mils: ≤ 0.3 % of reading

Ordering Data

605-117	PERMASCOPE MPOR, probe integrated in the measuring instrument
605-118	PERMASCOPE MPOR-FP, probe with cable (80 cm; 31.5 ") permanently connected to the instrument

Scope of Supply

Instrument case; instrument encased in an impact protective cover; lanyard; 2 batteries; metal plate NF/FE for testing purposes; calibration foil (foil thickness about 75 μm (2.95 inches)); operator's manual; manufacturer's certificate; USB cable; support CD with USB drivers, software program FISCHER DataCenter for convenient evaluating, documenting and archiving of the measurement data, software program PC-Datex for exporting the measurement data to an Excel spreadsheet

PERMASCOPE® is a registered trademark of Helmut Fischer GmbH Institut für Elektronik und Messtechnik in Germany and in other countries.

www.helmut-fischer.com

ISOSCOPE® MPOR

Pocket Instrument with PC-Interface for
Convenient and Fast
Coating Thickness Measurement on
Virtually all Non-Ferrous Metals



Description

Instrument properties	<p>The ISOSCOPE measuring instrument measures coating thicknesses easily, quickly, non-destructively and with the precision that is typical for all Fischer instruments.</p> <ul style="list-style-type: none"> • Ideal for onsite applications due to the compact size, the light weight and the robust and durable instrument design • Intuitive operation of the menu navigation and graphic display. The display turns automatically, like a smart phone • Second display for reading the measurement results directly on the top side of the instrument, e.g., for measuring overhead • Different languages are selectable • Manufacturer's certificate, included in the scope of supply
Generating measurements	<ul style="list-style-type: none"> • The specimen's shape and permeability have a comparatively low influence on the measurement results • Patented conductivity compensation for measurements on non-magnetic substrate materials • Two special measuring modes in accordance with the measurement regulations IMO PSPC (90/10-Rule) and SSPC-PA2

Applications

Examples	<p>Nonferrous metal substrates (NF)</p> <ul style="list-style-type: none"> • Paint, varnish or plastic coatings on aluminium, copper or brass • Anodized coatings on aluminium <p>The instrument is particularly suited for highly precise measurements of thin coatings.</p>
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Evaluation

Statistics	Display of mean value, standard deviation, MIN, MAX and number of measurements per block
PC software included in the scope of supply	PC software FISCHER DataCenter with the following functionality: Transferring and archiving measurement data, comprehensive statistical and graphical evaluations, easy creation and printing of inspection reports

Measuring Modes

Standard (Std)	Standard measuring mode for simple, universal coating thickness measurements, all measurement functions are available.
IMO PSPC 90/10 (90.10)	90/10 rule stored in the instrument for coating thickness measurements according to the requirements of the "Performance Standard for Protective Coatings" of the International Maritime Organization (IMO PSPC).
SSPC-PA2 (SSPC)	Coating thickness measurement according to the test specification SSPC-PA2 of the Society for Protective Coatings (SSPC).

Measurement Functions

Block size	Adjustable between 2 and 20 single readings per block
Tolerance limits	Adjustable, depending on the selected measuring mode
Offset value	In the standard mode, the freely adjustable offset value is deducted automatically from the measured value. Thus, one obtains the thickness of the top coating if for instance the interim coating is known.
Units of measurement	Selectable μm or mils
Continuous display mode	Measurement in "continuous display mode" for continuous sampling of the surfaces, e.g., in the manufacture of tanks and containers.
Normalization	Adaptation to the substrate material and the shape of the specimen.
Calibration	<p><i>Factory calibration</i></p> <p>Each individual instrument is factory calibrated at several reference points with the greatest care to ensure the highest possible degree of trueness.</p> <p><i>Corrective calibration (Adjustment)</i></p> <p>Adaptation to the substrate material and the shape of the specimen and to a thickness value using a calibration foil.</p> <p><i>Simple Calibration</i></p> <p>Adaption to the coating and substrate material in one step using a coated reference part with a coating thickness higher than 200 μm (7.87 inches). Nevertheless, this kind of calibration supplies only a lower accuracy as specified in the sections Trueness and Repeatability Precision.</p>

General Features

Measuring method	Eddy current method (ISO 2360, ASTM D7091, Measurement of non-conductive coatings on non-magnetic substrate metals)
Probe	Probe tip radius: 1.2 mm (46.8 mils); Probe tip material: Ruby
Data memory	Max. 10,000 individual readings; the contents of the memory is retained even without batteries
Measuring frequency	More than 70 measurements per minute
Measurement acquisition	Automatic upon placement of the probe; indication of the measurement with a beep visually with a green lit LED
Display limit value violation	Acoustically through 2 short beeps and visually with a red lit LED
Display	<ul style="list-style-type: none">• Graphic display with an automatically turning display in order to read the measurement results in many different instrument positions• LCD display on the top side of the instrument, e.g., for reading the measurement value for measuring overhead
Languages	Many different display languages are selectable: German, English and several other European and Asian languages
USB port	2.0 compatible, mini type B socket, for connecting a PC
Data transfer	Single readings, mean values, group separator
Admissible ambient temperature range during operation	0 ... +40 °C (+32 ... +104 °F)

ISOSCOPE® MPOR

Weight (incl. batteries)	137 g (4.8 oz)
Power supply	2 Batteries, LR6, AA, 1.5 V
Dimensions (W x D x H)	Width: 64 mm (2.5 "); depth: 28 mm (1.1 "); height: 85 mm (3.35 ")

Measurement Range

0 ... 1200 μm (46.8 mils)

Trueness

based on Fischer factory calibration standards	0 ... 70 μm : $\leq 1.0 \mu\text{m}$	0 ... 2.7 mils: ≤ 0.039 mils
	70 ... 250 μm : $\leq 1.5 \%$ of reading	2.7 ... 9.75 mils: $\leq 1.5 \%$ of reading
	250 ... 1000 μm : $\leq 3 \%$ of reading	9.75 ... 39 mils: $\leq 3 \%$ of reading

Repeatability Precision

based on Fischer factory calibration standards, 5 single measurement readings on each standard	0 ... 50 μm : $\leq 0.25 \mu\text{m}$	0 ... 2 mils: ≤ 0.0098 mils
	50 ... 1000 μm : $\leq 0.5 \%$ of reading	2 ... 39 mils: $\leq 0.5 \%$ of reading

Ordering Data

605-116	ISOSCOPE MPOR, probe integrated in the measuring instrument
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Scope of Supply

Instrument case; instrument encased in an impact protective cover; lanyard; 2 batteries; metal plate ISO/NF for testing purposes; calibration foil (foil thickness about 75 μm (2.95 inches)); operator's manual; manufacturer's certificate; USB cable; support CD with USB drivers, software program FISCHER DataCenter for convenient evaluating, documenting and archiving of the measurement data, software program PC-Datex for exporting the measurement data to an Excel spreadsheet

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DUALSCOPE® MPOR
DUALSCOPE® MPOR-FP
DUALSCOPE® MPOR-FPW
DUALSCOPE® MPOR-FP-BT

Pocket Instruments with PC-Interface for
Convenient and Fast Coating Thickness
Measurement on Virtually all Metals



Description

Instrument properties	<p>The DUALSCOPE MPOR and MPOR-FP instruments measure coating thicknesses easily, quickly, non-destructively and with the precision that is typical for all Fischer instruments.</p> <ul style="list-style-type: none"> • Ideal for onsite applications due to the compact size, the light weight and the robust and durable instrument design • Intuitive operation of the menu navigation and graphic display. The display turns automatically, like a smart phone • Second display for reading the measurement results directly on the top side of the instrument, e.g., for measuring overhead • Different languages are selectable • Manufacturer's certificate, included in the scope of supply
Generating measurements	<ul style="list-style-type: none"> • The specimen's shape and permeability have a comparatively low influence on the measurement results • Patented conductivity compensation for measurements on non-magnetic substrate materials • Two special measuring modes in accordance with the measurement regulations IMO PSPC (90/10-Rule) and SSPC-PA2

Applications

	Steel or iron substrates (Fe)	Nonferrous metal substrates (NF)
Examples	<ul style="list-style-type: none"> • Zinc, chromium, copper, paint, varnish and plastic coatings on steel, iron or cast iron (Fe) 	<ul style="list-style-type: none"> • Paint, varnish or plastic coatings on aluminium, copper or brass • Anodized coatings on aluminium

The instruments are applicable for measurements both on smooth and rough surfaces

Models

- DUALSCOPE MPOR: Probe integrated in the measuring instrument for single-handed operation
- DUALSCOPE MPOR-FP: Probe with cable (80 cm; 31.5 ") permanently connected to the instrument, for measurements on various specimen shapes
- DUALSCOPE MPOR-FPW: Angled probe with cable (80 cm; 31.5 ") permanently connected to the instrument, for measurements on various specimen shapes and in pipes and cavities
- DUALSCOPE MPOR-FP-BT: Probe with cable (80 cm; 31.5 ") permanently connected to the instrument and a Bluetooth[®] interface additional to the USB port, for measurements on various specimen shapes

Evaluation

Statistics	Display of mean value, standard deviation, MIN, MAX and number of measurements per block
PC software included in the scope of supply	PC software FISCHER DataCenter with the following functionality: Transferring and archiving measurement data, comprehensive statistical and graphical evaluations, easy creation and printing of inspection reports

Measuring Modes

Standard (Std)	Standard measuring mode for simple, universal coating thickness measurements, all measurement functions are available.
IMO PSPC 90/10 (90.10)	90/10 rule stored in the instrument for coating thickness measurements according to the requirements of the "Performance Standard for Protective Coatings" of the International Maritime Organization (IMO PSPC).
SSPC-PA2 (SSPC)	Coating thickness measurement according to the test specification SSPC-PA2 of the Society for Protective Coatings (SSPC).

Measurement Functions

Block size	Adjustable between 2 and 20 single readings per block
Tolerance limits	Adjustable, depending on the selected measuring mode
Offset value	In the standard mode, the freely adjustable offset value is deducted automatically from the measured value. Thus, one obtains the thickness of the top coating if for instance the interim coating is known.
Units of measurement	Selectable μm or mils
Continuous display mode	Measurement in "continuous display mode" for continuous sampling of the surfaces, e.g., in the manufacture of tanks and containers.
Normalization	Adaptation to the substrate material and the shape of the specimen.
Calibration	<i>Factory calibration</i> Each individual instrument is factory calibrated at several reference points with the greatest care to ensure the highest possible degree of trueness. <i>Corrective calibration (Adjustment)</i> Adaptation to the substrate material and the shape of the specimen and to a thickness value using a calibration foil. <i>Simple Calibration</i> Adaptation to the coating and substrate material in one step using a coated reference part with a coating thickness higher than 200 μm (7.87 inches). Nevertheless, this kind of calibration supplies only a lower accuracy as specified in the sections Trueness and Repeatability Precision.

General Features

Measuring method	Magnetic induction method (ISO 2178, ASTM D7091, Measurement of non-magnetic coatings on magnetic substrates); Eddy current method (ISO 2360, ASTM D7091, Measurement of non-conductive coatings on non-magnetic substrate metals); Automatic selection of the measuring method corresponding to the substrate material
Probe	Probe tip radius: 2 mm (78 mils); Probe tip material: Hard metal
Data memory	Max. 10,000 individual readings; the contents of the memory is retained even without batteries
Measuring frequency	More than 70 measurements per minute
Measurement acquisition	Automatic upon placement of the probe; indication of the measurement with a beep visually with a green lit LED
Display limit value violation	Acoustically through 2 short beeps and visually with a red lit LED
Display	<ul style="list-style-type: none">• Graphic display with an automatically turning display in order to read the measurement results in many different instrument positions• LCD display on the top side of the instrument, e.g., for reading the measurement value for measuring overhead
Languages	Many different display languages are selectable: German, English and several other European and Asian languages
USB port	2.0 compatible, mini type B socket, for connecting a PC
Bluetooth interface model DUALSCOPE MPOR-FP-BT only	Bluetooth module integrated in the instrument model DUALSCOPE MPOR-FP-BT, Bluetooth v2.1 + EDR, class 2
Data transfer	Single readings, mean values, group separator
Admissible ambient temperature range during operation	0 ... +40 °C (+32 ... +104 °F)

DUALSCOPE® MPOR Models

Weight (incl. batteries)

MPOR: approx. 137 g (4.8 oz); MPOR-FP, MPOR-FPW, MPOR-FP-BT: approx. 184 g (6.5 oz)

Power supply

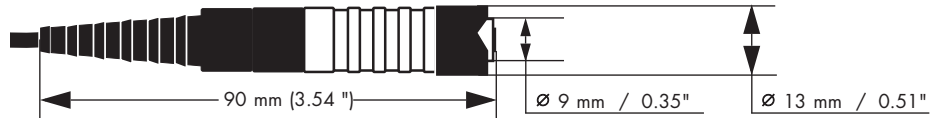
2 Batteries, LR6, AA, 1.5 V

Dimensions

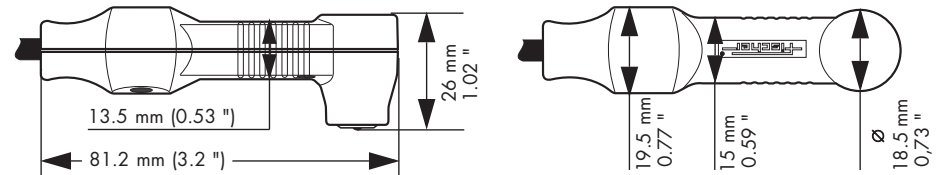
Instrument

Width: 64 mm (2.52 "); Depth: 28 mm (1.10 "); Height: 85 mm (3.35 ")

Probe of instruments MPOR-FP
Cable length: 800 mm (31.5 ")



Probe of instruments MPOR-FPW
Cable length: 800 mm (31.5 ")



Measurement Range

Steel or iron substrates (Fe)

Nonferrous metal substrates (NF)

0 ... 2000 µm (78 mils)

0 ... 2000 µm (78 mils)

Trueness

based on Fischer factory calibration standards

Steel or iron substrates (Fe)

Nonferrous metal substrates (NF)

0 ... 75 µm: ≤ 1.5 µm
75 ... 1000 µm: ≤ 2 % of nominal value
1000 ... 2000 µm: ≤ 3 % of nominal value
0 ... 2.9 mils: ≤ 0.06 mils
2.9 ... 39 mils: ≤ 2 % of nominal value
39 ... 78 mils: ≤ 3 % of nominal value

0 ... 50 µm: ≤ 1 µm
50 ... 1000 µm: ≤ 2 % of nominal value
1000 ... 2000 µm: ≤ 3 % of nominal value
0 ... 2 mils: ≤ 0.039 mils
2 ... 39 mils: ≤ 2 % of nominal value
39 ... 78 mils: ≤ 3 % of nominal value

Repeatability Precision

based on Fischer factory calibration standards, 5 single readings on each standard

Steel or iron substrates (Fe)

Nonferrous metal substrates (NF)

0 ... 50 µm: ≤ 0.25 µm
50 ... 2000 µm: ≤ 0.5 % of reading
0 ... 2 mils: ≤ 0.0098 mils
2 ... 78 mils: ≤ 0.5 % of reading

0 ... 100 µm: ≤ 0.5 µm
100 ... 2000 µm: ≤ 0.5 % of reading
0 ... 3.9 mils: ≤ 0.0195 mils
3.9 ... 78 mils: ≤ 0.5 % of reading

Ordering Data

605-097

DUALSCOPE MPOR, probe integrated in the measuring instrument

605-114

DUALSCOPE MPOR-FP, probe with cable permanently connected to the instrument

605-239

DUALSCOPE MPOR-FPW, angled probe with cable permanently connected to the instrument

605-388

DUALSCOPE MPOR-FP-BT, probe with cable permanently connected to the instrument and a Bluetooth interface additional to the USB port

Scope of Supply

Instrument case; instrument encased in an impact protective cover; lanyard; 2 batteries; metal plates NF/FE and ISO/NF for testing purposes; calibration foil (foil thickness about 75 µm (2.95 inches)); operator's manual; manufacturer's certificate; USB cable; support CD with USB drivers, software program FISCHER DataCenter for convenient evaluating, documenting and archiving of the measurement data, software program PC-Datex for exporting the measurement data to an Excel spreadsheet

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DUALSCOPE® MPORH-FP

Pocket Instrument with PC-Interface for Convenient and Fast Coating Thickness Measurement, especially on Thick Metal Coatings or Protective Coatings on Virtually all Metals



Description

Instrument properties	<p>The DUALSCOPE MPORH-FP measuring instrument measures thick coatings easily, quickly, non-destructively and with the precision that is typical for all Fischer instruments.</p> <ul style="list-style-type: none"> • Ideal for onsite applications due to the compact size, the light weight and the robust and durable instrument design • Intuitive operation of the menu navigation and graphic display. The display turns automatically, like a smart phone • Second display for reading the measurement results directly on the top side of the instrument, e.g., for measuring overhead • Different languages are selectable • Manufacturer's certificate, included in the scope of supply 	
Generating measurements	<ul style="list-style-type: none"> • The specimen's shape and permeability have a comparatively low influence on the measurement results • Patented conductivity compensation for measurements on non-magnetic substrate materials • Two special measuring modes in accordance with the measurement regulations IMO PSPC (90/10-Rule) and SSPC-PA2 	

Applications

	Steel or iron substrates (Fe)	Nonferrous metal substrates (NF)
Examples	<ul style="list-style-type: none"> • Zinc, chromium, copper, paint, varnish and plastic coatings on steel, iron or cast iron (Fe) 	<ul style="list-style-type: none"> • Paint, varnish or plastic coatings on aluminium, copper or brass • Anodized coatings on aluminium
<p>The instrument is particularly suited for measurements on thick metal coatings (e. g. 300 µm/11.8 mils copper) and thick protective coatings (e. g. 5 mm/197 mils enamel) on steel and iron.</p>		

Evaluation

Statistics	Display of mean value, standard deviation, MIN, MAX and number of measurements per block
PC software included in the scope of supply	PC software FISCHER DataCenter with the following functionality: Transferring and archiving measurement data, comprehensive statistical and graphical evaluations, easy creation and printing of inspection reports

Measuring Modes

Standard (Std)	Standard measuring mode for simple, universal coating thickness measurements, all measurement functions are available.
IMO PSPC 90/10 (90.10)	90/10 rule stored in the instrument for coating thickness measurements according to the requirements of the "Performance Standard for Protective Coatings" of the International Maritime Organization (IMO PSPC).
SSPC-PA2 (SSPC)	Coating thickness measurement according to the test specification SSPC-PA2 of the Society for Protective Coatings (SSPC).

Measurement Functions

Block size	Adjustable between 2 and 20 single readings per block
Tolerance limits	Adjustable, depending on the selected measuring mode
Offset value	In the standard mode, the freely adjustable offset value is deducted automatically from the measured value. Thus, one obtains the thickness of the top coating if for instance the interim coating is known.
Units of measurement	Selectable μm or mils
Continuous display mode	Measurement in "continuous display mode" for continuous sampling of the surfaces, e.g., in the manufacture of tanks and containers.
Normalization	Adaptation to the substrate material and the shape of the specimen.
Calibration	<i>Factory calibration</i> Each individual instrument is factory calibrated at several reference points with the greatest care to ensure the highest possible degree of trueness. <i>Corrective calibration (Adjustment)</i> Adaptation to the substrate material and the shape of the specimen and to a thickness value using a calibration foil. <i>Simple Calibration</i> Adaption to the coating and substrate material in one step using a coated reference part with a coating thickness higher than 200 μm (7.87 inches). Nevertheless, this kind of calibration supplies only a lower accuracy as specified in the sections Trueness and Repeatability Precision.

General Features

Measuring method	Magnetic method (ISO 2178, ASTM D7091, Measurement of non-magnetic coatings on magnetic substrates); Eddy current method (ISO 2360, ASTM D7091, Measurement of non-conductive coatings on non-magnetic substrate metals); Automatic selection of the measuring method corresponding to the substrate material
Probe	Probe tip radius: 1.2 mm (46.8 mils); Probe tip material: Ruby
Data memory	Max. 10,000 individual readings; the contents of the memory is retained even without batteries
Measuring frequency	More than 70 measurements per minute
Measurement acquisition	Automatic upon placement of the probe; indication of the measurement with a beep visually with a green lit LED
Display limit value violation	Acoustically through 2 short beeps and visually with a red lit LED
Display	<ul style="list-style-type: none">• Graphic display with an automatically turning display in order to read the measurement results in many different instrument positions• LCD display on the top side of the instrument, e.g., for reading the measurement value for measuring overhead
Languages	Many different display languages are selectable: German, English and several other European and Asian languages
USB port	2.0 compatible, mini type B socket, for connecting a PC
Data transfer	Single readings, mean values, group separator
Power supply	2 Batteries, LR6, AA, 1.5 V

DUALSCOPE® MPORH-FP

Admissible ambient temperature range during operation

0 ... +40 °C (+32 ... +104 °F)

Weight (incl. batteries)

184 g (6.5 oz)

Dimensions (W x D x H)

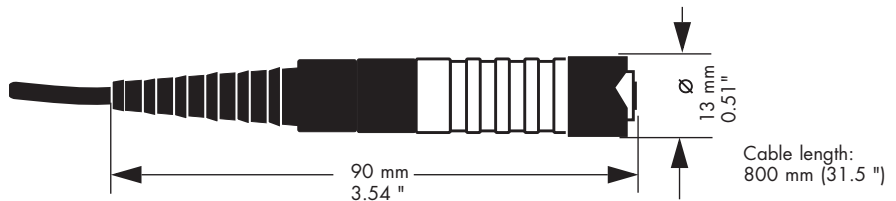
Width: 64 mm (2.5 "); Depth: 28 mm (1.1 "); Height: 85 mm (3.35 ")

Dimensions

Instrument

Width: 64 mm (2.52 "); Depth: 28 mm (1.10 "); Height: 85 mm (3.35 ")

Probe of instrument MPOR-FP



Measurement Range

Steel or iron substrates (Fe)

Nonferrous metal substrates (NF)

0 ... 7000 µm (273 mils)

0 ... 2500 µm (97.5 mils)

Trueness

based on Fischer factory calibration standards

Steel or iron substrates (Fe)

Nonferrous metal substrates (NF)

0 ... 150 µm: ≤ 5 µm
 150 ... 3000 µm: ≤ 3 % of reading
 3000 ... 6000 µm: ≤ 5 % of reading
 0 ... 5.85 mils: ≤ 0.195 mils
 5.85 ... 117 mils: ≤ 2 % of reading
 117 ... 234 mils: ≤ 5 % of reading

0 ... 50 µm: ≤ 1 µm
 50 ... 1000 µm: ≤ 2 % of reading
 1000 ... 2200 µm: ≤ 3 % of reading
 0 ... 2 mils: ≤ 0.039 mils
 2 ... 39 mils: ≤ 2 % of reading
 39 ... 85.8 mils: ≤ 3 % of reading

Repeatability Precision

based on Fischer factory calibration standards, 5 single measurement readings on each standard

Steel or iron substrates (Fe)

Nonferrous metal substrates (NF)

0 ... 200 µm: ≤ 2 µm
 200 ... 6000 µm: ≤ 1 % of reading
 0 ... 7.8 mils: ≤ 0.078 mils
 7.8 ... 234 mils: ≤ 1 % of reading

0 ... 50 µm: ≤ 0.5 µm
 50 ... 1000 µm: ≤ 1 % of reading
 1000 ... 2200 µm: ≤ 1.5 % of reading
 0 ... 2 mils: ≤ 0.0195 mils
 2 ... 39 mils: ≤ 1 % of reading
 39 ... 85.8 mils: ≤ 1.5 % of reading

Ordering Data

605-115

DUALSCOPE MPORH-FP, probe with cable (80 cm; 31.5 ") permanently connected to the instrument

Scope of Supply

Instrument case; instrument encased in an impact protective cover; lanyard; 2 batteries; metal plates NF/FE and ISO/NF for testing purposes; calibration foil (foil thickness about 75 µm und 500 µm (2.95 and 19.7 inches)); operator's manual; manufacturer's certificate; USB cable; support CD with USB drivers, software program FISCHER DataCenter for convenient evaluating, documenting and archiving of the measurement data, software program PC-Datex for exporting the measurement data to an Excel spreadsheet

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