## 17 Polyethylene Pipe, Location Material



#### **POLYETHYLENE PIPE**

Polyethylene pipe has been approved for use with propane since 1979. It may be fusion welded or mechanically connected, and used only underground with 30 pounds maximum pressure.
Polyethylene piping is a safe and economical method of satisfying industrial, commercial & residential customers' needs for long runs of underground piping. No worry of corrosion.



Size	SDR / Wall Thickness	500' Roll	1000' Roll
½" IPS	SDR 9.3; 0.090"		PE2406-12
½" CTS	SDR 7.0; 0.090"	PE2406-12CTS*	
			250' Roll
3/4" IPS	SDR 11.0; 0.095"	PE2406-34	PE2406-34-250*
1" IPS	SDR 11.0; 0.119"	PE2406-100	
1" CTS	SDR 11.5; 0.099"	PE2406-100CTS	PE24061CTS250*
11/4" IPS	SDR 10.0; 0.166"	PE2406-114	
			40' Straight Lengths
2" IPS	SDR 11.0; 0.216"	PE2406-200	PE2406-200-40**
3" IPS	SDR 11.5; 0.304"	PE2406-300	PE2406-300-40**
4" IPS	SDR 11.5; 0.391"		PE2406-400-40**
6" IPS	SDR 11.5; 0.567"		PE2406-600-40**
8" IPS	SDR 11.5; 0.750"		PE2406-800-40**

<sup>\*</sup> UPS shippable package

#### TRACER SPACER

The TracerSpacer is a simple, low cost, snap-on device designed to provide a consistent separation between plastic pipe and its tracer wire.



RMI Part No.	Description
TS 150X6	TRACER SNAP WIRE RETAINER 1-1/2"x6"
TS 2X12	TRACER SNAP WIRE RETAINER 2"x12"
TS 2X6	TRACER SNAP WIRE RETAINER 2"x6"
TS-0.75X6	TRACER SNAP WIRE RETAINER 3/4"x6"
TS-1X2	TRACER SNAP WIRE RETAINER 1"x2"
TS-1X6	TRACER SNAP WIRE RETAINER 1"x6"
TS-1"X6'	TRACER SNAP WIRE RETAINER 1"x6 ft
TS-1-1/4"X2"	TRACER SNAP WIRE RETAINER 1-1/4"x2"
TS-1-1/4"X12"	TRACER SNAP 1-1/4"X12"
TS-1.25X6	TRACER SNAP WIRE RETAINER 1-1/4"x6"
TS-1IDX6	TRACER SNAP 1"X6" WITH EFV TAG
TS-2-1/2"X12"	TRACER SNAP 2-1/2"X12"
TS-3/4"X12"	TRACER SNAP 3/4"X12"
TS-3/4"X2"	TRACER SNAP RETAINER 3/4"x2"
TS-3/4"X6'	TRACER SNAP WIRE RETAINER 3/4"x6 ft
TS1-1/2"X12"	TRACER SNAP 1-1/2"X12"
TS050	TRACER SPACER 1/2"
TS075	TRACER SPACER 3/4"
TS100	TRACER SPACER 1"
TS125	TRACER SPACER 1-1/4"
TS200	TRACER SPACER 2"
TS300	TRACER SPACER, 3"
TS400	TRACER SPACER, 4"

Tel: 800-628-5044

#### POLY COATED TRACER WIRE "COPPERHEAD"

Copperhead Reinforced Tracer Wire, the intelligent choice for tracer wire. Copperhead Reinforced Tracer Wire combines the strength of hi-carbon steel with the conductivity and corrosion resistance of copper through a metallurgical bonding process. The result: a more cost-effective composite with superior performance characteristics over traditional 100% copper wire.

RMI Part No.	Description				
14-1	14 gauge poly tracer wire - 500' spool				
12-1	12 gauge poly tracer wire - 500' spool				
	Copperhead Tracer Wire				
14-1-CCS	14 gauge tracer wire - 500' spool				
12-1-CCS	12 gauge tracer wire - 500' spool				
90120	GEL-LUG				



### LOCATOR TAPE & FLAGS "CAUTION GAS LINE LINE BELOW"



Bury locator tape 6" below grade directly above polyethylene pipe. Metalic and non-metalic tape is available.

RMI Part No.	Description	
GT-3	Metallic Locator Tape	
NT-3	Non-metallic Locator Tape	
1.61-3	3" Non-metallic Yellow Tape w/"Caution" Marking Only	
78-004	Yellow marking flags, 4" x 5" - 100 Count	

Fax: 800-243-8341

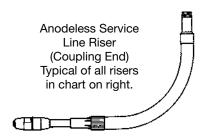
Bay Murray Inc. Edition 11

<sup>\*\*</sup>Minimum of five 40' lengths. Non stock, FOB factory.



#### **ANODELESS SERVICE LINE** PERMASERT MECHANICAL RISERS

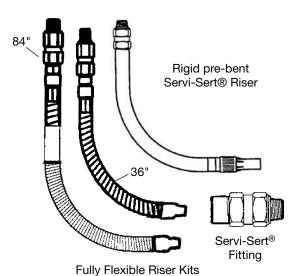
Perfection anodeless riser with Permasert coupling installed, which allows for fast, easy, and reliable mechanical connection.





Anodeless w/ Permasert	Anodeless w/ Permasert	Size	
30" Vert. x 24" Horiz.	18" Vert. x 18" Horiz. (For underground tanks)	Plastic (Inlet)	Pipe (Outlet)
77253	77205	1/2" CTS	1/2"
75192*	77195**	1/2" CTS	3/4"
79206*		¾" IPS	3/4"
77120*		1" CTS	3/4"
78442*		1" IPS	1"
75901*		11/4" IPS	11/4"
75906*		2" IPS	2"

<sup>\*</sup> IAPMO listed version; required in Canada.



#### ANODELESS SERVI-SERT FIELD-ASSEMBLED RISERS W/ LINERS

Riser allows the installer to run the polyethylene pipe to a Permasert connector located at the service head adapter. Choice of pre-bent epoxy coated pipe, flexible with stub riser, or fully flexible kit. Complies with NFPA-58, 1995 Edition and CAN/CGA-B149.2-M95. The fully flexible riser kit can be used to connect the plastic service line to the tank. No more need to have a coupling, fusion, transition or copper fitting below ground.

Fully Flexible Riser Kit*			Stub Flexible Riser w/ Liner	• • • • • • • • • • • • • • • • • • • •		Siz	е
36"	60"	84"	36" Flex w/ Nipple	30" Vert. x 24" Horiz.	Fitting**	Plastic	Pipe
71354		71353	71351	71350	71110	1/2" CTS	1/2"
71356		71355	71463	71453	71100	½" CTS	3/4"
71410	71411	71412	71721	71304	71161	¾" IPS	3/4"
			71731		71160	1" IPS	1"
			71600	71720	71151	1" CTS	1"

<sup>\*</sup>Conforms to requirements of NFPA58.

# Anodeless Service Line Riser © Ray Murray Inc. Edition Transition Fitting

Tel: 800-628-5044

#### **ANODELESS RISERS**

Service risers are pre-bent to 30" vertical x 24" horizontal. Anodeless risers require no cathodic protection, since the outside epoxy coated casing is not the gas carrier-plastic runs all the way through. Risers and transition fittings can be used with mechanical or fusion fittings

#### TRANSITION FITTINGS

Transition fitting is epoxy coated and should be cathodically protected.

Size		Anodeless Riser	Transition Fittings
Pipe	Plastic	30" Vert. x 24" Horiz.	Straight 18"
1/2"	1/2" IPS		TF-12X12
1/2"	1/2" CTS		TF-12X12CTS
3/4"	½" IPS	TRA-34X12	TF-34X12
3/4"	½" CTS	TRA-34X12CTS	TF-34X12CTS
3/4"	¾" IPS	TRA-34X34	TF-34X34
3/4"	1" CTS	TRA-34X100CTS**	TF-34X100CTS
1"	¾" IPS	TRA-100X34	
1"	1" IPS	TRA-100X100	TF-100X100
1"	1" CTS	TRA-100X100CTS**	TF-100X100CTS
11/4"	11/4" IPS	TRA-114X114	TF-114X114
2"	2" IPS	TRA-200X200*	TF-200X200
3"	3" IPS	TRA-300X300*	TF-300X300
4"	4" IPS	TRA-400X400*	TF-400X400

Stub risers-with fused polyethylene 90° elbow and polyethylene pipe pigtail. \*\* Non Stock

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<sup>\*\*</sup> Also available in 22" Vert. x 18" Horiz. (Part # 77201)

Servi-Sert fitting for use with pipe only. Not used with risers.

### 19 Permasert Mechanical Couplings



#### PE100 PERMASERT MECHANICAL COUPLINGS

Perfection offers a complete, mechanically joined polyethylene LP gas distribution system that complies with NFPA-58. In addition, the Perfection line of products meet or exceeds the applicable requirements of:

ASTM D-2513; US DOT Part 192; CSA B137.4 and IAPMO.

New PE100 material fused on all Perfection fittings offer several significant performance enhancements including ability to join PE2406 and PE3408 pipe, superior resistance to Rapid Crack Propagation and superior resistance to Slow Crack Growth. PE100 has been used around the world for over 20 years.

The heart of the system is the non-corrosive mechanical fitting. These fittings are available in sizes  $\frac{1}{2}$  & 1" CTS;  $\frac{1}{2}$ " through 8" IPS.

The mechanical coupling makes service line installations safe and simple. The coupling is not only "pull-out proof", it is also incredibly easy to install.





Permasert® Mechanical Coupling
MECHANICAL COUPLING

RMI Part No.	PE Pipe Size	SDR Size	Wall Thickness
50100	1/2" CTS	SDR7	0.090"
50701A	1/2" IPS	SDR9.3	0.090"
50030	3/4" IPS	SDR11	0.095"
50103	1" CTS	SDR11.5	0.099"
50601	1" IPS	SDR11	0.119"

SDR10

SDR11

0.216



**Coppersert™ Transition Coupling** 

### COPPERSERT COPPER TO PE FITTING

RMI Part No.	PE Pipe Size	Copper Size	Wall Thickness
41007	½" CTS	%" O.D.	0.090"
41013	1/2" CTS	½" O.D.	0.090"
41002	1/2" CTS	%" O.D.	0.090"
41130	¾" IPS	%" O.D.	0.090"
41150	1" CTS	%" O.D.	0.090"
41153	1" CTS	½" O.D.	0.090"

The self-contained steel stiffener guarantees proper alignment, provides support, and further promotes sealing power and pullout resistance.

50314

NOTE: Installer must be certified.

RMI Part No.	Size	SDR/Wall	Size	SDR/Wall
50751	1½" CTS	SDR7.0 (0.090")	1/2" IPS	SDR9.3 (0.090")
50969	1/2" CTS	SDR7.0 (0.090")	3/4" IPS	SDR11 (0.095")
50149	1/2" CTS	SDR7.0 (0.090")	1" CTS	SDR11.5 (0.099")
50641	1/2" CTS	SDR7.0 (0.090")	1" IPS	SDR11 (0.119"
50756	1/2" IPS	SDR9.3 (0.090")	3/4" IPS	SDR11 (0.095")
50148	3/4" IPS	SDR11 (0.095")	1" CTS	SDR11.5 (0.099")
51432	3/4" IPS	SDR11 (0.095")	1" IPS	SDR11 (0.119")
50195010	3/4" IPS	SDR11 (0.095")	11/4" IPS	SDR10 (0.166")
50623	1" CTS	SDR11.5 (0.099")	1" IPS	SDR11 (0.119")
50192	1" CTS	SDR11.5 (0.099")	11/4" IPS	SDR10 (0.166")
50343010	1" IPS	SDR11 (0.119")	11/4" IPS	SDR10 (0.166")
50333010	11/4" IPS	SDR10 (0.166")	2" IPS	SDR11 (0.216")

#### PE100 REDUCING COUPLINGS

50035010 11/<sub>4</sub>" IPS

2" IPS



Permasert® Reducing Coupling

#### PE100 WYES & REDUCING WYES

- Creates a "branch" in each dwelling service line for the installation of multiple service lines.
- Use of a blind end cap allows installation of a full piping system to a housing development.



RMI Part No.	Description	Size	SDR/Wall
51702	WYE	1/2" CTS	.090
51701Y	WYE w/blind end caps	1/2" CTS	.090
51704Y	WYE	1 CTS	.099
51766Y	Reducing WYE	3/4" IPS X 1/2" CTS	.090

#### PE100 REPAIR COUPLINGS



Locate and inspect a damaged pipe and simply and easily repair damaged section with size of coupling required. No need for fusion, welding, or taping. Save on repair time.

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RMI Part No.	Size	Length	SDR / Wall Thickness
50056	½" CTS	12"	SDR7 (0.090")
50740	1/2" IPS	12"	SDR9.3 (0.090")
50175	¾" IPS	12"	SDR11 (0.095")
50172	1" CTS	12"	0.099" / 0.103"
50640	1" IPS	13"	SDR11 (0.119")
50320100	11/4" IPS	131/4"	SDR10 (0.166")
50341*	2" IPS	15½"	SDR11 (0.216")

\*IMPORTANT: 11/4" and 2" have special installation instructions provided on packaging.

#### PE100 BLIND END CAPS / STUBS



End Cap/Stub
Used to safely shut
off service or to
close the end of a
service line. Only
open end of "stub"
is functional. Both

RMI Part No.	Size	SDR / Wall	Туре
50016	1½" CTS	0.090"	Cap
50716	1/2" IPS	0.090"	Cap
50026	3/4" IPS	SDR11	Cap
50045	1" CTS	0.099"/ 0.103"	Cap
50033	11/4" IPS	SDR10	Cap
50317	2" IPS	SDR11	Cap
50612	1" IPS	SDR11	Stub

Fax: 800-243-8341

ends of blind "cap" may be used as a coupling.

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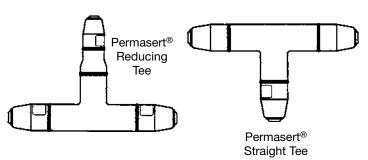


### Permasert Mechanical Couplings, Valves



### PE100 PERMASERT MECHANICAL TEE COUPLINGS

Remarkably easy to use. Available in same size Tee or a 3–way reducing configuration. Same lasting grip as in mechanical couplings. No need for tools, fusion or wrenches.



#### **PE100 REDUCING TEES**

RMI Part No.	Size	SDR / Wall	Size	SDR / Wall	Size	SDR / Wall
50731	1/2" IPS	SDR 9.3	1/2" IPS	SDR 9.3	1/2" CTS	0.090"
51335	1/2" CTS	0.090"	1/2" CTS	0.090"	1" CTS	0.090"
50461	3/4" IPS	SDR 11	3/4" IPS	SDR 11	1/2" CTS	0.090"
50632	1" IPS	SDR 11	1" IPS	SDR 11	1/2" CTS	0.090"
50451	1" CTS	0.099"/ 0.103"	1" CTS	0.099"/ 0.103	1/2" CTS	0.090"
50635	1" IPS	SDR 11	1" IPS	SDR 11	3/4" IPS	SDR 11
51325	11/4" IPS	SDR 10	11/ <sub>4</sub> " IPS	SDR 10	3/4" IPS	SDR 11
50328100	11/4" IPS	SDR 10	11/ <sub>4</sub> " IPS	SDR 10	1" CTS	0.099"/ 0.103"
50348100	2" IPS	SDR 11	2" IPS	SDR 11	1" CTS	0.099"/ 0.103"
51323100	2" IPS	SDR 11	2" IPS	SDR 11	11/4" IPS	SDR 10

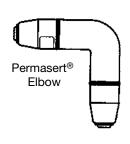
#### **PE100 STRAIGHT TEES**

RMI Part No.	Size	SDR / Wall
50199	1/2" CTS	0.090"
50730100	1/2" IPS	SDR 9.3
50929	3/4" IPS	SDR 11
50292	1" CTS	0.099" / 0.103"
50634	1" IPS	SDR 11
50327010	11/4" IPS	SDR 10
50316	2" IPS	SDR 11



#### PE100 PERMASERT 90° ELBOW COUPLING

As with other Perfection mechanical connections, elbows are easy to use and reliable. No tools or fusion are required.



RMI Part No.	Size	SDR / Wall
50294	½" CTS	0.090"
50732100	½" IPS	SDR 9.3
51620	¾" IPS	SDR 11
51333	1" CTS	0.099"/ 0.103"
50636	1" IPS	SDR 11
50325010	11/4" IPS	SDR 10
50315	2" IPS	SDR 11

#### PERFECTION EFV VALVES

To help accomplish this fundamental task, more and more utilities are taking safeguards to minimize occurrences of blowing gas due to pipe line breaks caused by third party damage and natural disasters. And the easiest, most dependable, and economical way is with an EFV excess flow valve from Elster Perfection.



Ray Murray Inc. Edition

RMI Part No.	Description	
51474	1/2" CTS Coupling w/EFV	
50584	3/4" IPS Coupling w/EFV	
51476	1" CTS Coupling w/EFV	
51636	1" IPS Coupling w/EFV	

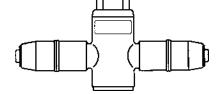
\*Other configurations available



### PE100 PERMASERT SHUT-OFF VALVES

Polyethlene shut-off valve is compatible with all PE gas distribution systems. Valve is rated equivalent to the maximum allowable operating pressure of PE piping to which it is connected.

Part No.	Size	SDR / Wall
45051	1/2" CTS	0.090"
45100	3/4" IPS	SDR 11
45071	1" CTS	0.099"/ 0.103"
45200	1" IPS	SDR 11
45170100	11/4" IPS	SDR 10
46011	2" IPS	SDR 11



Permasert® Polyethylene Shut-off Valve

#### PERMASERT ASSEMBLY ASSIST TOOLS

Assist tool allows for easy installation of 11/4" and 2" Permasert fittings.

RMI Part No.	Description
51055	11/4" Assist Tool
51050	2" Assist Tool



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Order online at www.raymurray.com or call for personal assistance

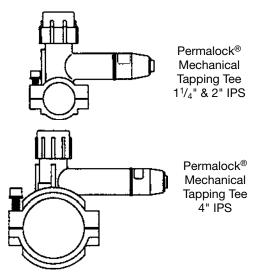
Fax: 800-243-8341

### 21 Self Tapping Tees, UG Shut-Off Valves



#### PERFECTION PERMALOCK SELF TAPPING TEE

Permalock mechanical tapping tee provides a simple gas tight, non-heat fusion polyethylene service line connection. No special tools required for installation. (Standard socket set and Allen wrenches needed.)



RMI Part No.	Main Size	Outlet*	SDR / Wall
54201	11/4" IPS	½" CTS	0.090"
55702	2" IPS	½" CTS	0.090"
55901	2" IPS	¾" IPS	SDR 11
55951A	2" IPS	1" IPS	SDR 11
55990	2" IPS	2" IPS	SDR 11
54102	3" IPS	½" CTS	0.090"
54150	3" IPS	2" IPS	SDR 11
55902	4" IPS	¾" IPS	SDR 11
55992	4" IPS	2" IPS	SDR 11

<sup>\*</sup> Outlet is a Permasert mechanical fitting.



### PERMASERT® XL LARGE DIAMETER MECHANICAL COUPLINGS

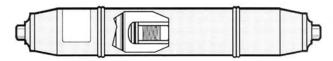


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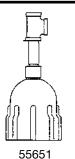
RMI Part No.	Size
55161	2" IPS - SDR 11
55131	3" IPS - SDR 11/11.5
55101	4" IPS - SDR 11/11.5
55182	6" IPS - SDR 11.5
55196	8" IPS - SDR 11.5

#### **IN-LINE EXCESS FLOW VALVE**

Permasert couplings with built-in excess flow valve meets the requirements for jurisdictional piping systems under US DOT CFR Title 49, Part 192.381. Used primarily at each branch off a main line feeding a residence or small commercial building.



		Excess FI	ow Rate
RMI Part No.	Permasert Coupling	SCFH Propane	BTU Propane
51474	1½" CTS.SDR 0.090	250	630,000
50584	3/4" IPS SDR 11.0	250	630,000





#### PRESSURE TEST CAP AND TOOL KIT

Adaptor threads to top of saddle tee for testing branch line.

### HANDLEY FUSION UNDERGROUND SERVICE VALVE





#### WRENCHES FOR VALVES

RMI Part No.	Valve Size Description	
PWCBL3.5	3/4"- 3"	Wrench for curb box lid
SRVW15	3/4"- 11/4"	15" Rod wrench for valve
SRVW24	3/4"- 11/4"	24" Rod wrench for valve

#### **CURB BOXES**

RMI Part No.	Description	Valve Size	Adj. Height
445-S	Curb Box w/support	1/2"- 11/4"	24"
445-L	Curb Box	2"	24"
445EXT	15" Extension for 445-S	-	
GHA4-3	4" ID Heavy Duty	2"- 3"	32"- 44"
GHAB6-3	6" ID Heavy Duty	4"	32"- 44"

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Ray Murray Inc. Edition 11



### **Electrofusion Machine and Equipment**

#### **ELECTROFUSION MACHINE AND EQUIPMENT**

Electrofusion is an automated method of joining PE pipe with integral heating elements. Electrofusion offers several advantages over traditional heat fusion procedures. Electrofusion will create a fusion that is stronger than the surrounding pipe. While using a computerized processor to determine the fusion requirements of the particular fitting removes "human" element. If anything interferes with the completion of the fusion joint, the processor will detect the problem and alert the operator. The processor allows for documentation that every fusion was completed properly. Ray Murray, Inc. offers a full line of electrofusion equipment and fittings - contact RMI for assistance in laying out and quoting of your job.

#### **ELECTROFUSION MACHINE**

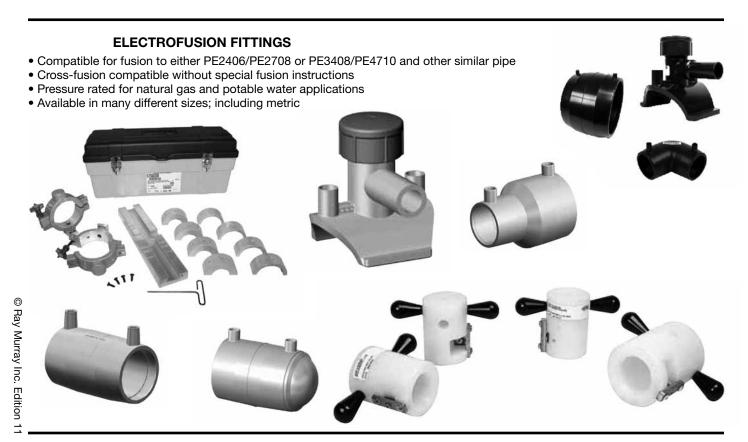
- · Robust, cast aluminum housing
- Intuitive user guidance menu
- Protective transport box and pouch for barcode pen
- USB interface for memory download and software update
- Prevention of electrical damage
- Clear and explicit error messages
- Worldwide training, support and service network
- Water resistant design to IP54 standards



Fax: 800-243-8341

RMI Part No.	Description
MSA340	Easy Fuse 115V Electrofusion machine w/GPS

# RAY MURRAY, INC. OFFERS A FULL LINE OF ELECTROFUSION EQUPMENT AND FITTINGS – CONTACT RMI FOR ASSITANCE IN LAYING OUT AND QUOTING OF YOUR JOB.



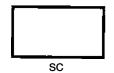
Tel: 800-628-5044

# **Fusion Fittings for Polyethylene Pipe**

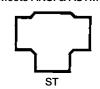


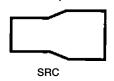
#### **SOCKET FUSION FITTINGS / REDUCER COUPLINGS**

"Highest Quality"... Meets ANSI & ASTM standards and requirements.











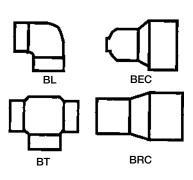
Ci-o/			RMI I	Part No.			RMI	Part No.
Size/ Style	IPS x IPS Couplings						CTS x CTS Couplings	
Style	1/2" IPS	¾" IPS	1" IPS	1¼" IPS	2" IPS	3" IPS	1/2" CTS	1" CTS
Coupling	SC-12	SC-34	SC-100	SC-114	SC-200	SC-300	SC-12CTS	SC-100CTS
90° Elbow	SL-12	SL-34	SL-100	SL-114	SL-200	SL-300	SL-12CTS	SL-100CTS
Tee	ST-12	ST-34	ST-100	ST-114	ST-200	ST-300	ST-12CTS	ST-100CTS
End Cap	SEC-12	SEC-34	SEC-100	SEC-114	SEC-200	SEC-300	SEC-12CTS	SEC-100CTS
	IPS x CTS Reducer Couplings							
½" CTS	SRC-12X12CTS	SRC-34X12CTS	SRC-100X12CTS	SRC-114X12CTS				SRC-100CX12CT
1" CTS				SRC-114X100CT	SRC-200X100CT			
	IPS x IPS Reducers						-	
½" IPS		SRC-34X12	SRC-100X12	SRC-114X12				
3/4" IPS			SRC-100X34	SRC-114X34				
1" IPS				SRC-114X100	SRC-200X100			
11/4" IPS					SRC-200X114		Ì	
2" IPS		-		-		SRC-300X200		

IPS = Iron Pipe Size (An I.D. measurement)

CTS = Copper Tubing Size (An O.D. measurement)

#### **BUTT FUSION FITTINGS / REDUCER COUPLINGS (IPS ONLY)**

	RMI Part No.						
Size/Style	rle IPS x IPS Couplings						
	¾" IPS	1" IPS	11/4" IPS	2" IPS	3" IPS	4" IPS	6" IPS
90º Elbow	BL-34	BL-100	BL-114	BL-200	BL-300	BL-400	BL-600
Tee	BT-34	BT-100	BT-114	BT-200	BT-300	BT-400	BT-600
End Cap	BEC-34	BEC-100	BEC-114	BEC-200	BEC-300	BEC-400	BEC-600
	IPS x IPS Reducer Couplings						
¾" IPS		BRC-100x34					
1" IPS			BRC-114x100				
11/4" IPS				BRC-200x114			
2" IPS					BRC-300x200	BRC-400x200	BRC-600x200



#### **BUTT FUSION TOOL KIT**



Kit includes: BS-4 Machine, 1 1/4", 2", and 3" BS-4 liners, electric trimmer, model 4 heater and heater faces, heater muff, job cart

RMI Part No.	Description		
BS4-K	Butt Fusion Tool Kit; 1 1/4"-4"		

Rental unit available

Tel: 800-628-5044

**TOOLS FOR 3" PE PIPE** Tools to make fabrication of 3" pipe easier.



TC4QP

109-400	3" Chamfer Tool
PPS12	Plastic Pipe Saw
TC4QP	3" Plastic Pipe Cutter

Fax: 800-243-8341

PPS12

Ray Murray Inc. Edition 11



# **Socket Fusion Equipment and Accessories**

#### **ELECTRIC HEATING TOOL**

Thermostatically heats to 500 degrees. Requires 115 volts. Extension handle is available for easier fusion.



EB3000 w/EB0000

RMI Part No.	Description	Pipe Size
EB3000	Model 2 Electric Fusion, 1000 watts	1/2"-2"
EB0000	Extension handle, Models 2 & 4	

**HEATER MUFF** 

For keeping the heating tool warm between fusions. Excellent protection for the fusion faces to prevent any damage during use.

RMI Part No.	Item
HM3000	Heater Muff



RMI Part No.	Pipe Size
SP2620CTS	1/2" CTS
SP2750	3/ <sub>4</sub> " IPS
SP2010	1" IPS
SP2110CTS	1" CTS
SP2120	11/4" IPS
SP2020	2" IPS

#### **HEATER SOCKET FUSION FACES**

Required on the EB3000 and HH3000 for each size pipe.





SP2750

#### **COLD RING**

Used for rounding out pipe and prevents the socket fitting from sliding on to the pipe too far. One for each size pipe is required.



RMI Part No.	Pipe Size
CR0620CTS	1/2" CTS
CR0750	3/4" IPS
CR0010	1" IPS
CR0110CTS	1" CTS
CR0120	11/4"IPS
CR0020	2" IPS

#### **CHAMFERING TOOL DEPTH GAUGE COMBINATION**



DGCH34

Handy tool for accurate sizing to proper depth on pipe. One tool is required for each size of pipe.

RMI Part No.	Pipe Size	Description
DGCH12CTS	1/2" CTS	Chamfer tool / Depth Gauge
DGCH34	3/4" IPS	Chamfer tool / Depth Gauge
DGCH100	1" IPS	Chamfer tool / Depth Gauge
DGCH100CTS	1" CTS	Chamfer tool / Depth Gauge
DGCH114	11/4" IPS	Chamfer tool / Depth Gauge
DGCH200	2" IPS	Chamfer tool / Depth Gauge

#### **SHEARS**

Ratchet type to clean cut plastic pipe up to 2".







RMI Part No.	rt No. Description	
55190	Plastic cutter ½" - 1"	
SHEARS	½" - 1¼" Plastic pipe shears	
SHEARS-2	½" - 2" Plastic pipe shears	
BLADE	Replacement blade for SHEARS	
BLADE-2	Replacement blade for SHEARS-2	

#### PERMASERT CHAMFER TOOLS

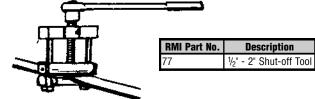
Chamfering tool permits the tubing to be completely stabbed without damaging the internal seals on Permasert connectors.



RMI Part No.	Description
51005	½" CTS x 1" CTS Chamfer Tool
51006	1/2" IPS x 3/4" IPS
51028002	1" IPS x 11/4" IPS
51040	2" IPS Chamfer Tool
51016	½ " CTS x ¾" IPS

#### PLASTIC PIPE SHUT-OFF TOOL

Designed to stop gas flow at any accessible point. Useable up to 2" PE Pipe.



Tel: 800-628-5044

### **RAY MURRAY, INC.**

Fax: 800-243-8341