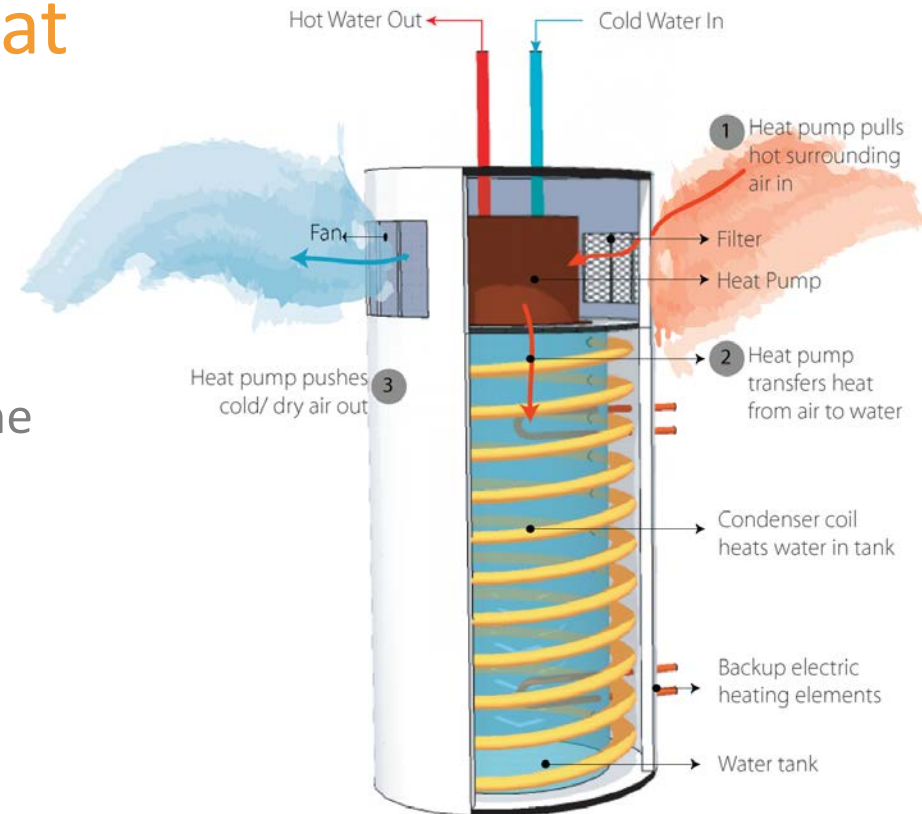


Predicting Real World Heat Pump Water Heater Performance

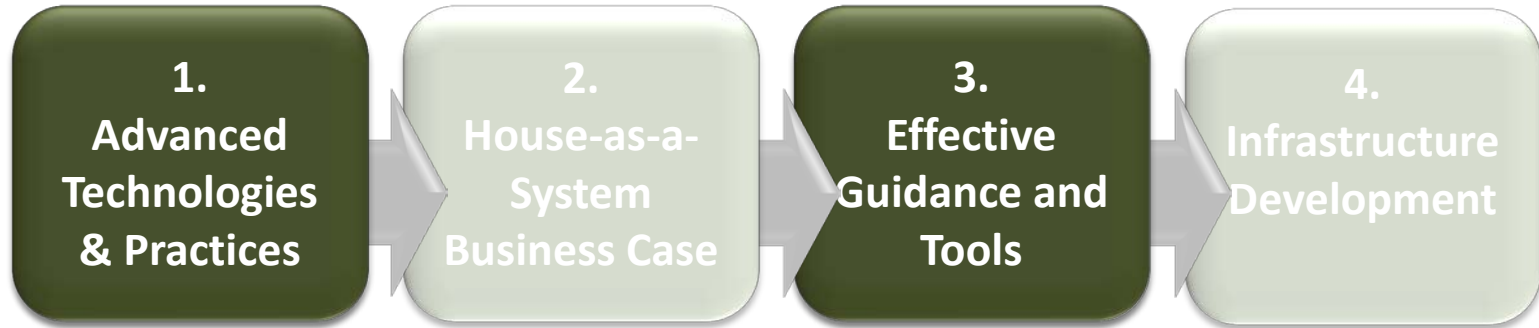
Based on Performance of 14 sites in the Northeast

Carl Shapiro
Steven Winter Associates, Inc.





Building America Innovations



This research is paving the way for key innovations:

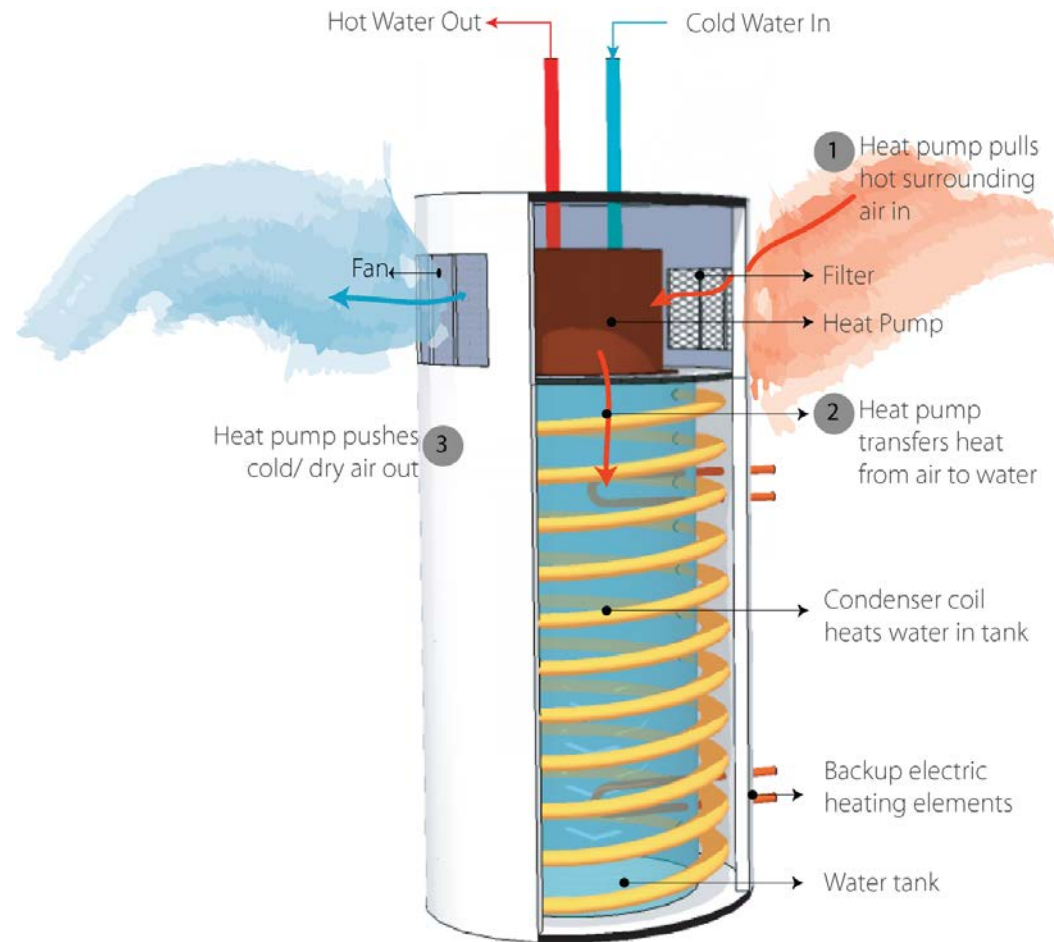
- Understanding in-field HPWH performance
- Developing guidelines for industry partners to ensure best practice HPWH installation

Outline

- What are HPWHs and how well do they perform?
- Modeling the real world performance of HPWHs
- Installation issues associated with HPWHs and recommendations



What is a HPWH?



New Products



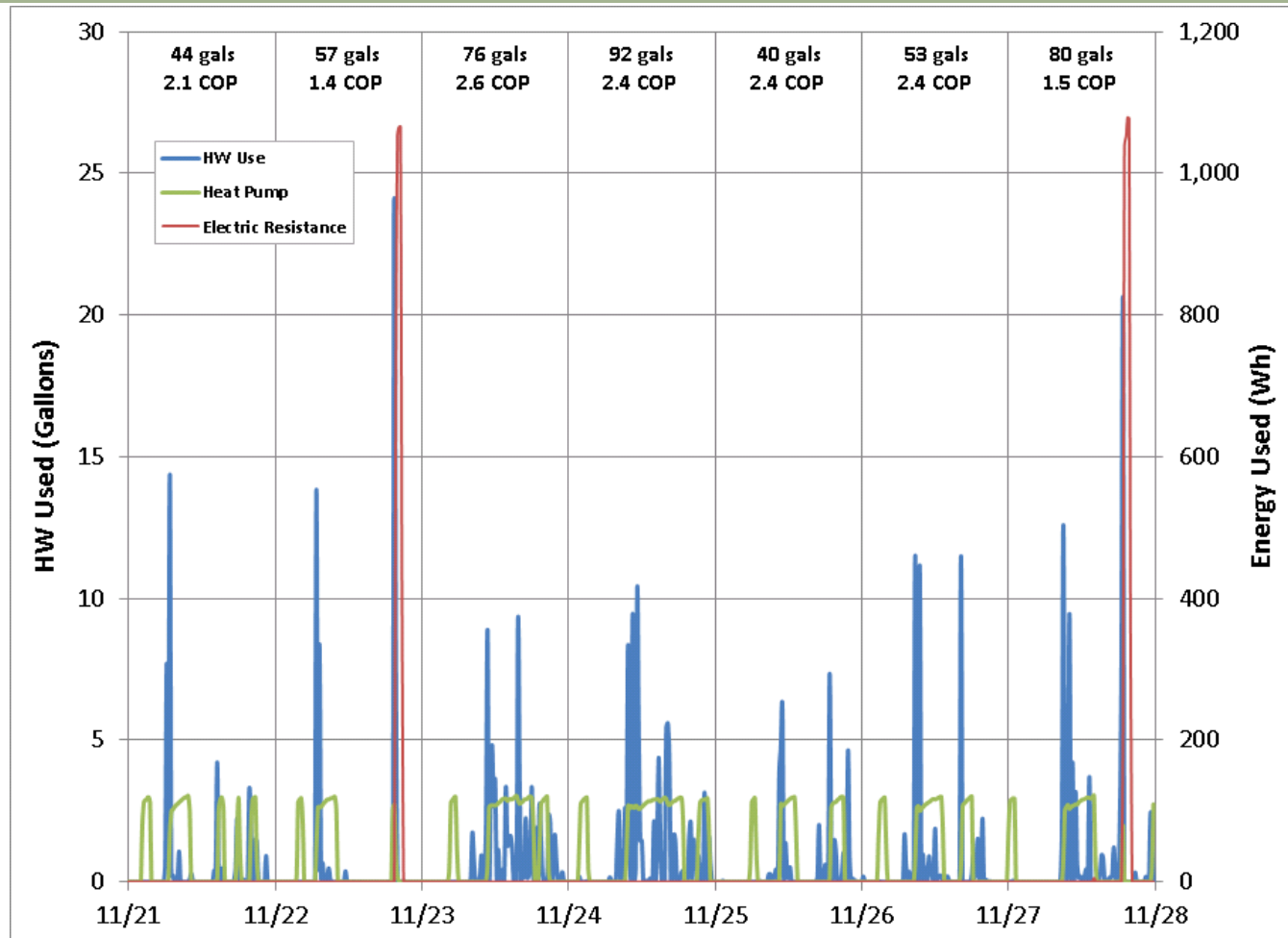
HPWH Monitoring

- Monitored 14 HPWHs at sites in MA and RI for over 1 year
- COPs ranged from 1.0 to 2.6

	No. Monitored	Capacity (gal)	Energy Factor	First Hour Rating (gal)	COP	% Electric Resistance
AO Smith	2	60/80	2.33	68.0/84.0	2.0 - 2.6	0% - 11%
General Electric	10	50	2.35	63.0	1.0 - 2.1	5% - 78%
Stiebel Eltron	2	80	2.51	78.6	2.0 - 2.3	2% - 8%

GE: Typical Operation

2 adults + 2 kids
120°F HW setpoint
Avg. of 41 gals/day
Total Calculated COP = 2.0



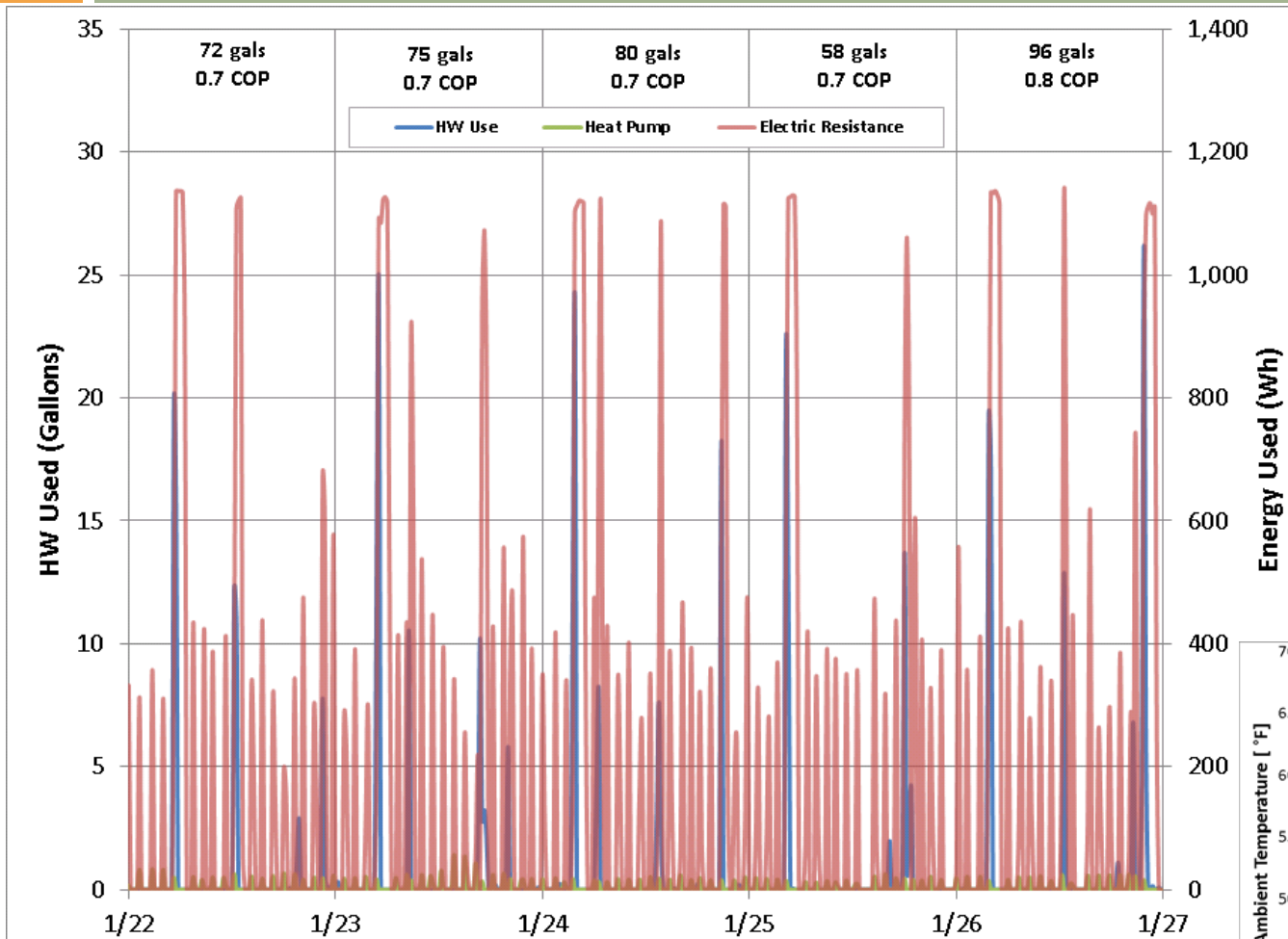
GE: Cold Basement

2 adults

130°F HW setpoint

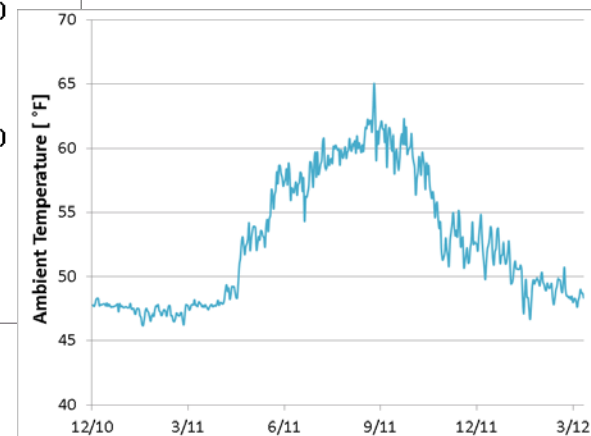
Avg. of 64 gals/day

Total Calculated COP = 1.0



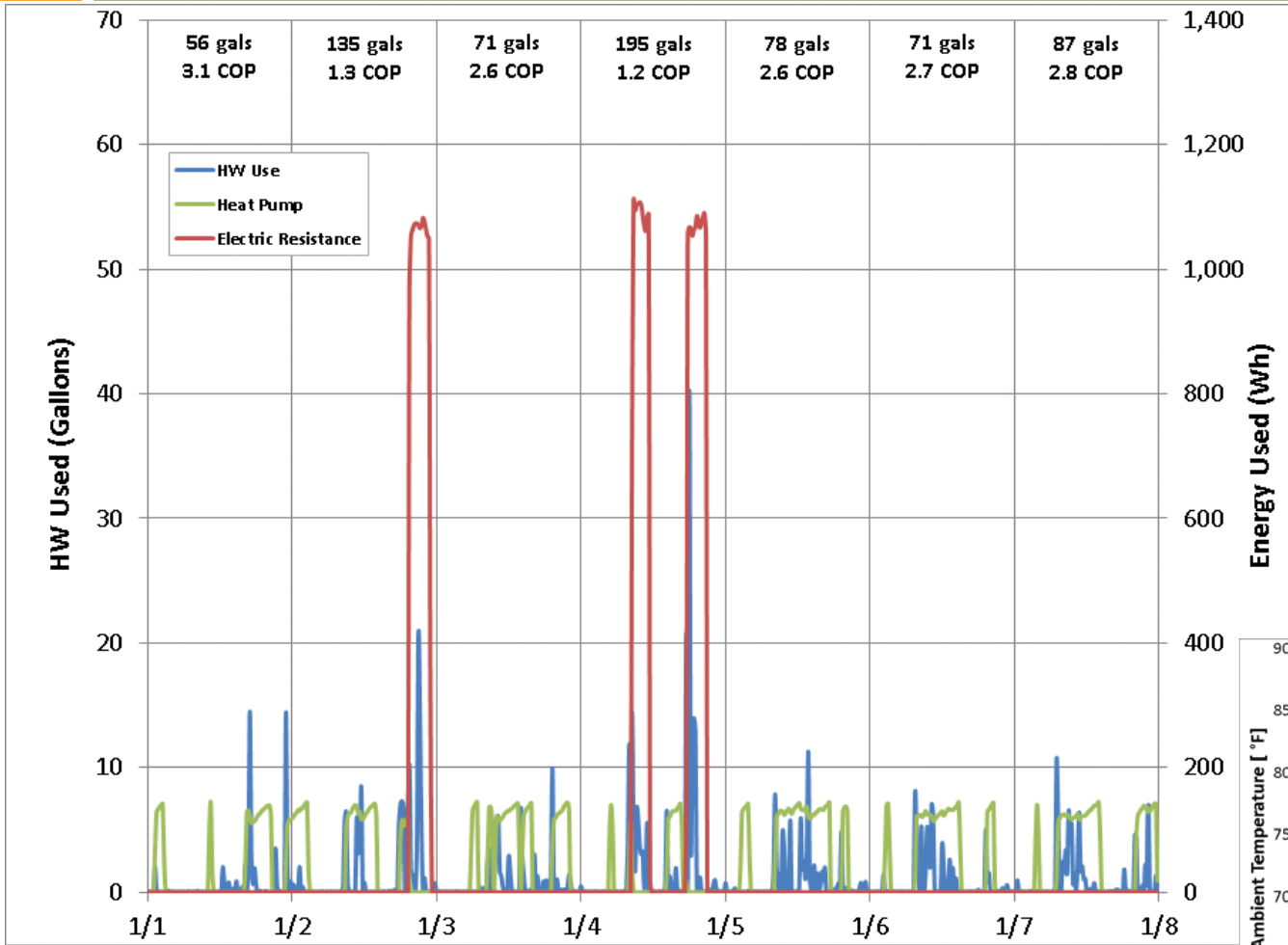
Avg. ambient temp = 53°F

Month COP ranges from
0.7-1.6.

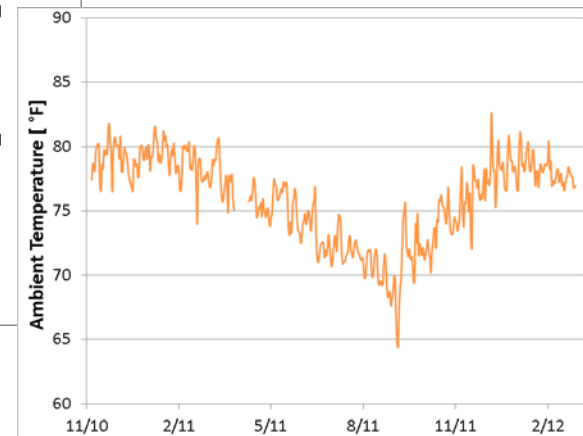


GE: Warm Basement

2 adults + 3 kids
 140°F HW setpoint
 Avg. of 72 gals/day
 Total Calculated COP = 1.5



Avg. ambient temp = 76°F



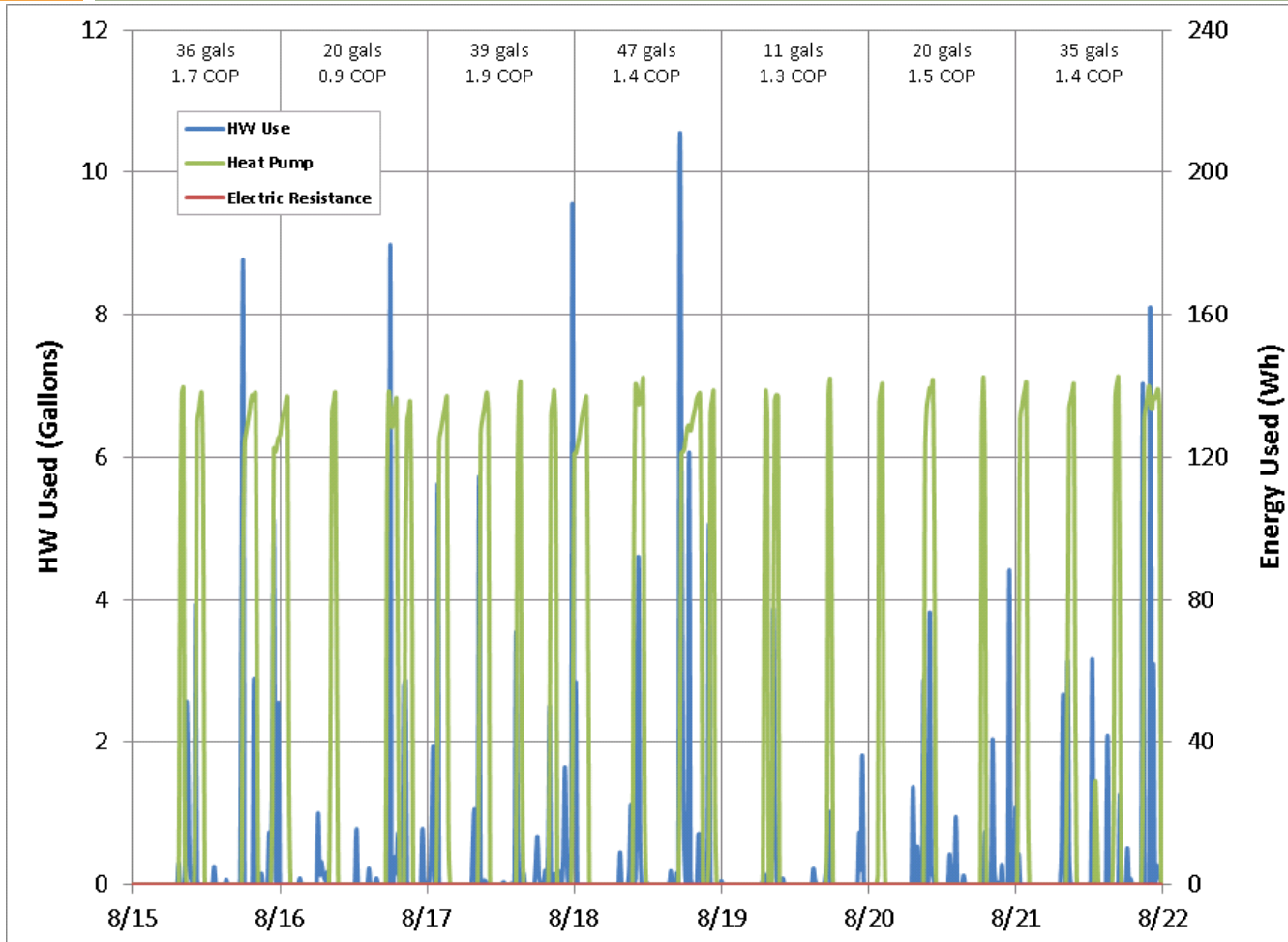
GE: Low HW Use

2 adults

130°F HW setpoint

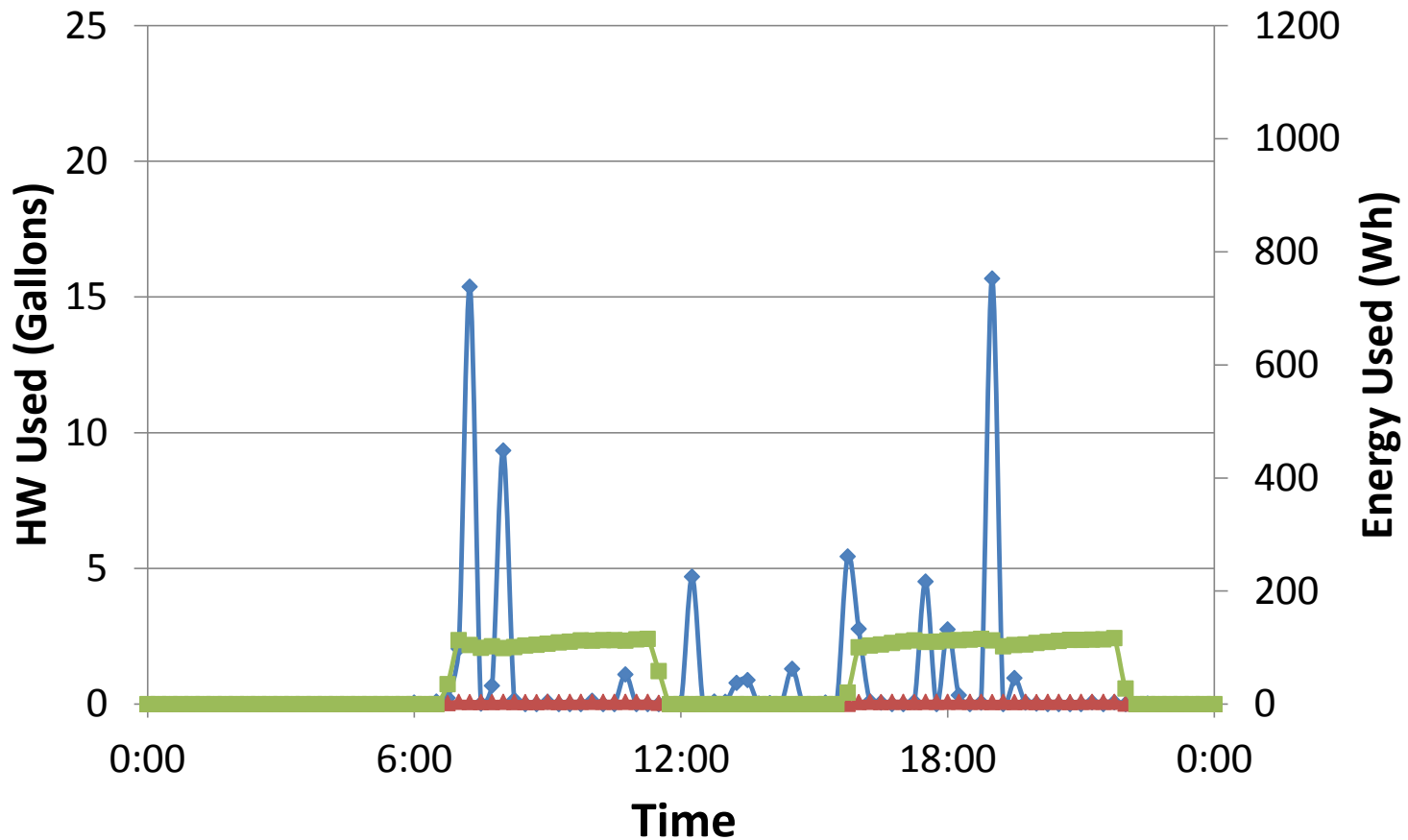
Avg. of 32 gals/day

Total Calculated COP = 1.4



Avg. ambient temp = 70°F
Minimal electric resistance use over monitoring period.

Dec. 6: 70 gallons, 0% Elec. Res.

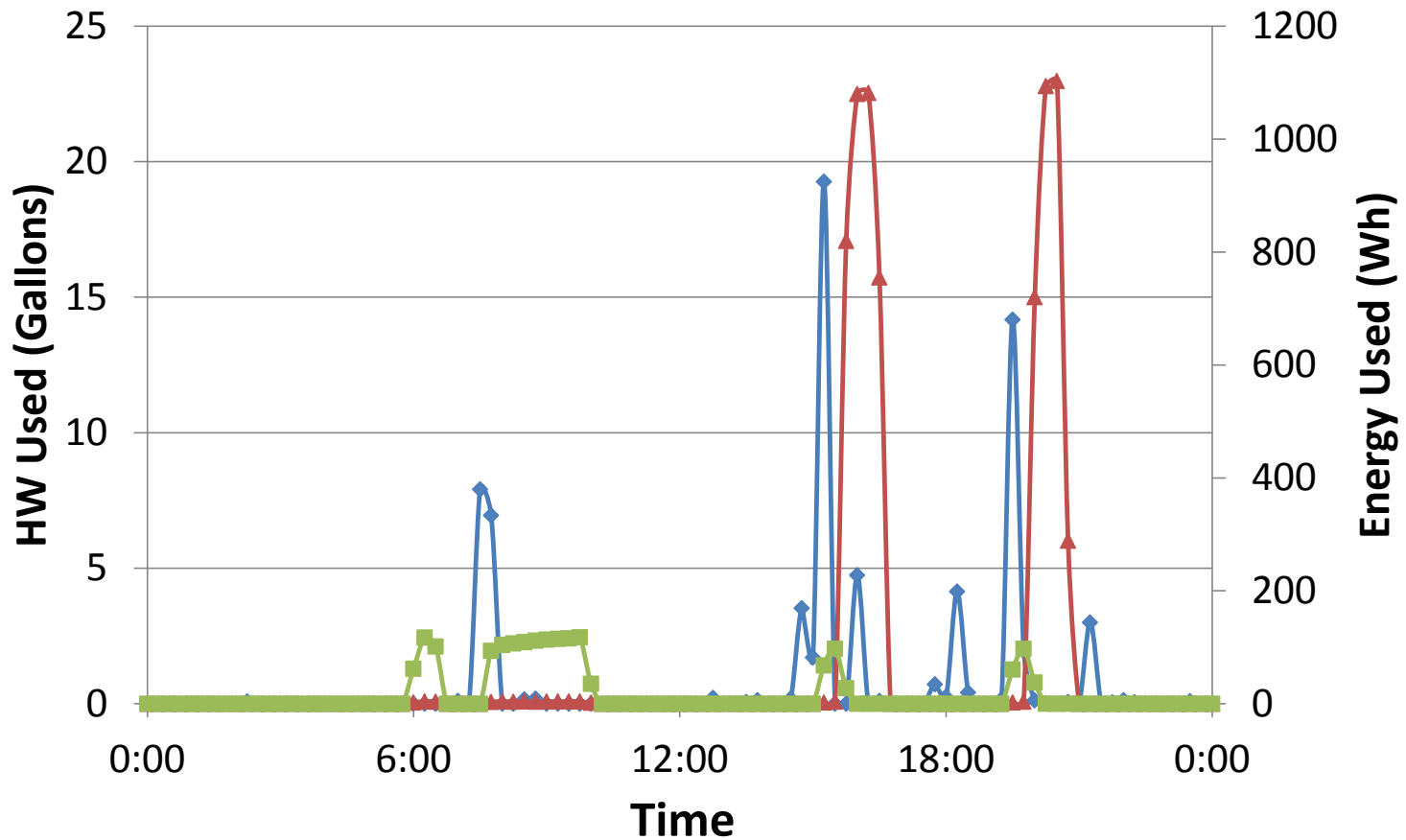


—◆— HW Used (gallons)

—▲— Resistance [Wh]

—■— Heat Pump (Wh)

Nov. 30: 71 gallons, 81% Elec. Res.

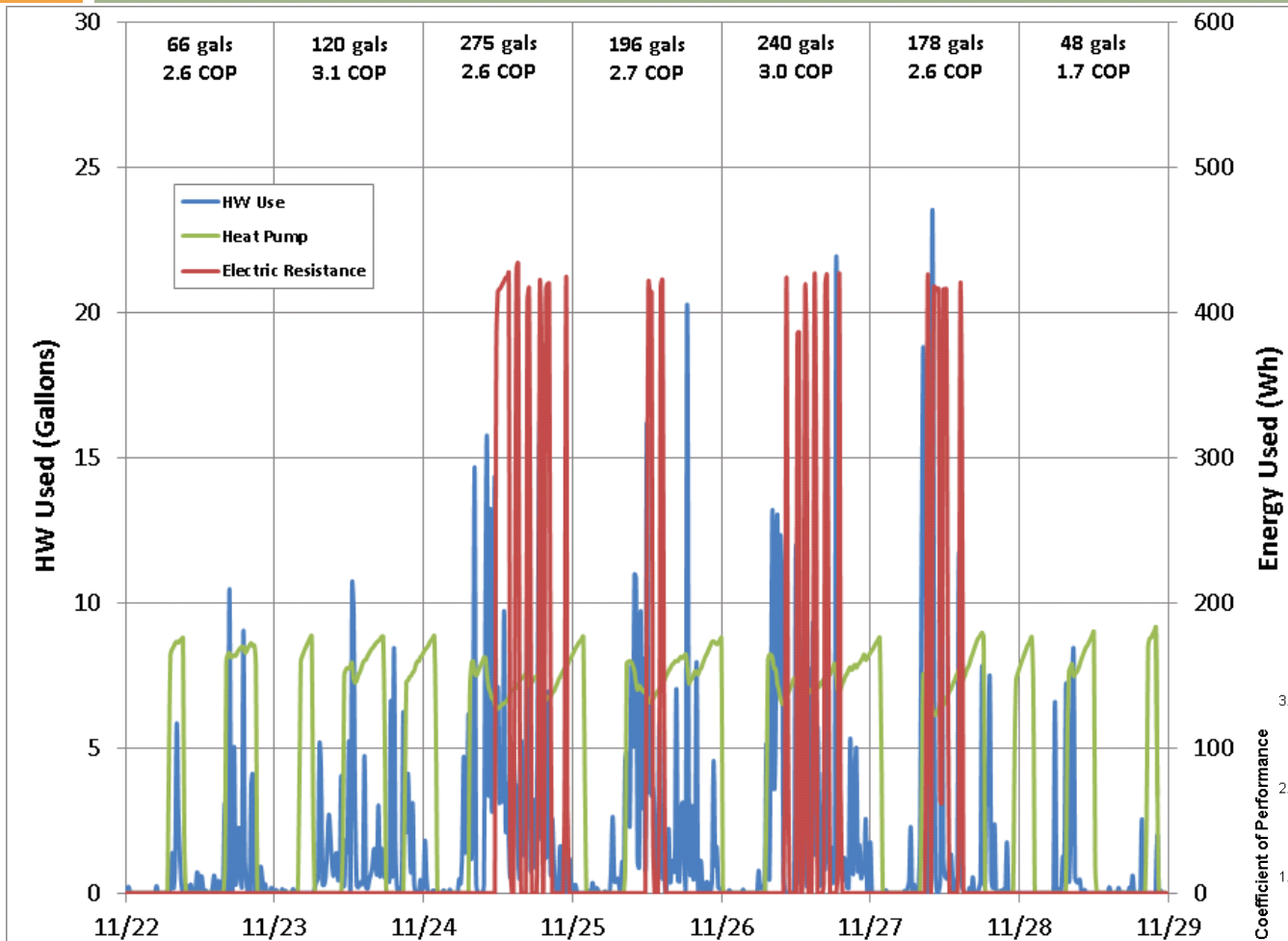


◆ HW Used (gallons)

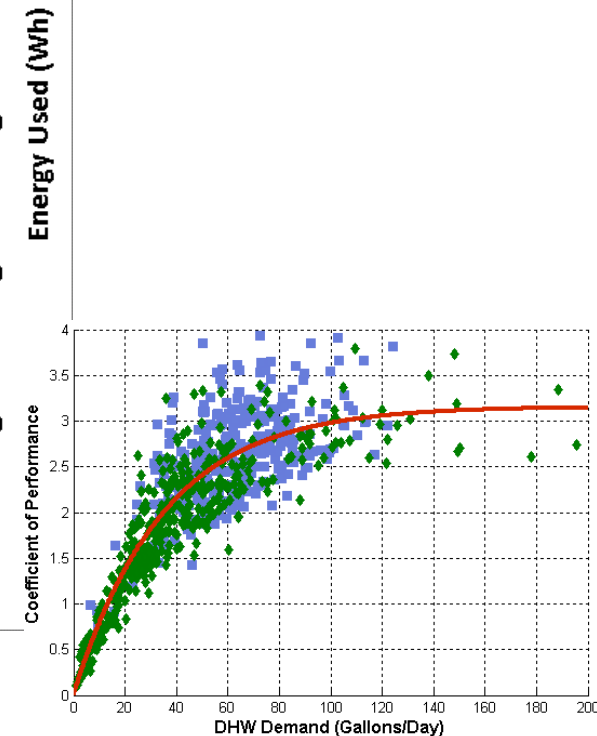
▲ Resistance [Wh]

■ Heat Pump (Wh)

Stiebel-Eltron: High HW Use



2 adults
 140°F HW setpoint
 Avg. of 41 gals/day
 Total Calculated COP = 2.0
 Avg. Ambient Temp = 68°F



Model Goals

- Want to develop model to accurately predict COP
 - ▣ Identify variables that affect performance
 - ▣ Identify best period for analysis
 - ▣ Find equation that easily and accurately predicts COP

- Ongoing project



What Affects Performance

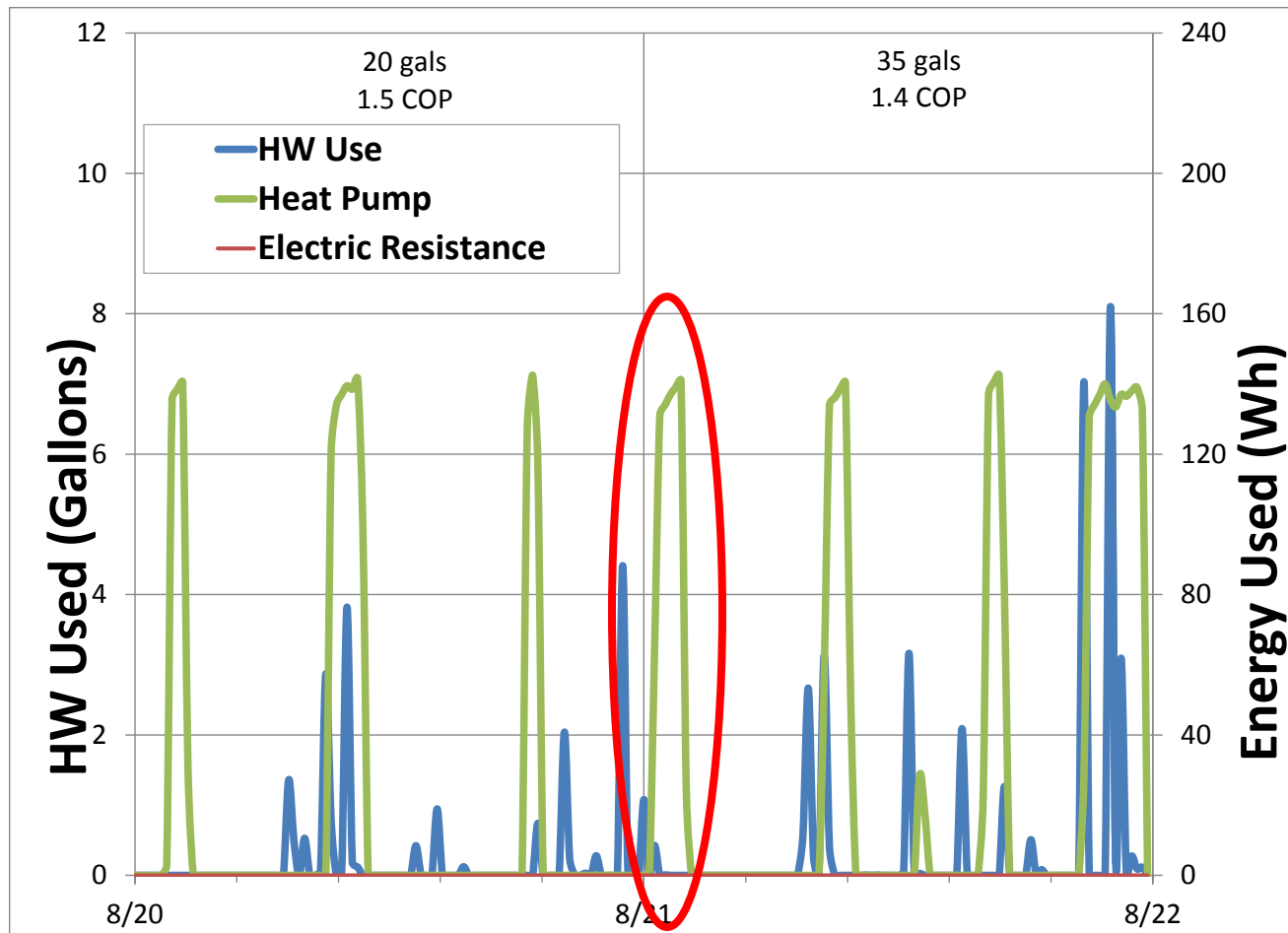
- COP depends on:
 - ▣ Ambient Temperature
 - ▣ Ambient Relative Humidity
 - ▣ Setpoint Temperature
 - ▣ Mains Temperature
 - ▣ Water Draw Profile
 - Total Volume
 - Draw Pattern



Choosing an Analysis Period

- Yearly
 - ▣ Sample size too small
 - ▣ No discernible patterns from data
- Daily
 - ▣ HPWHs have slow recovery and heating can flow into next day

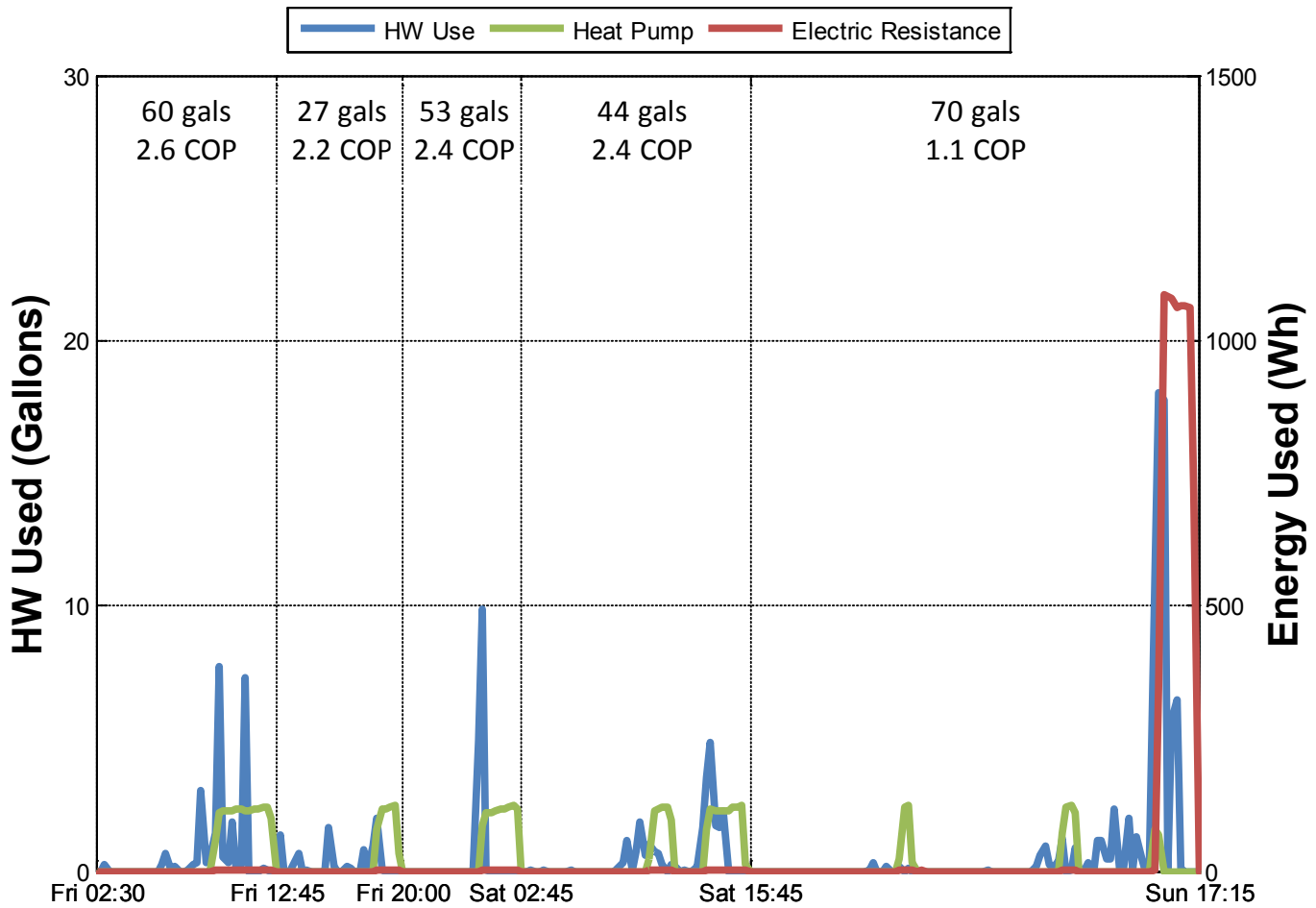
Choosing an Analysis Period



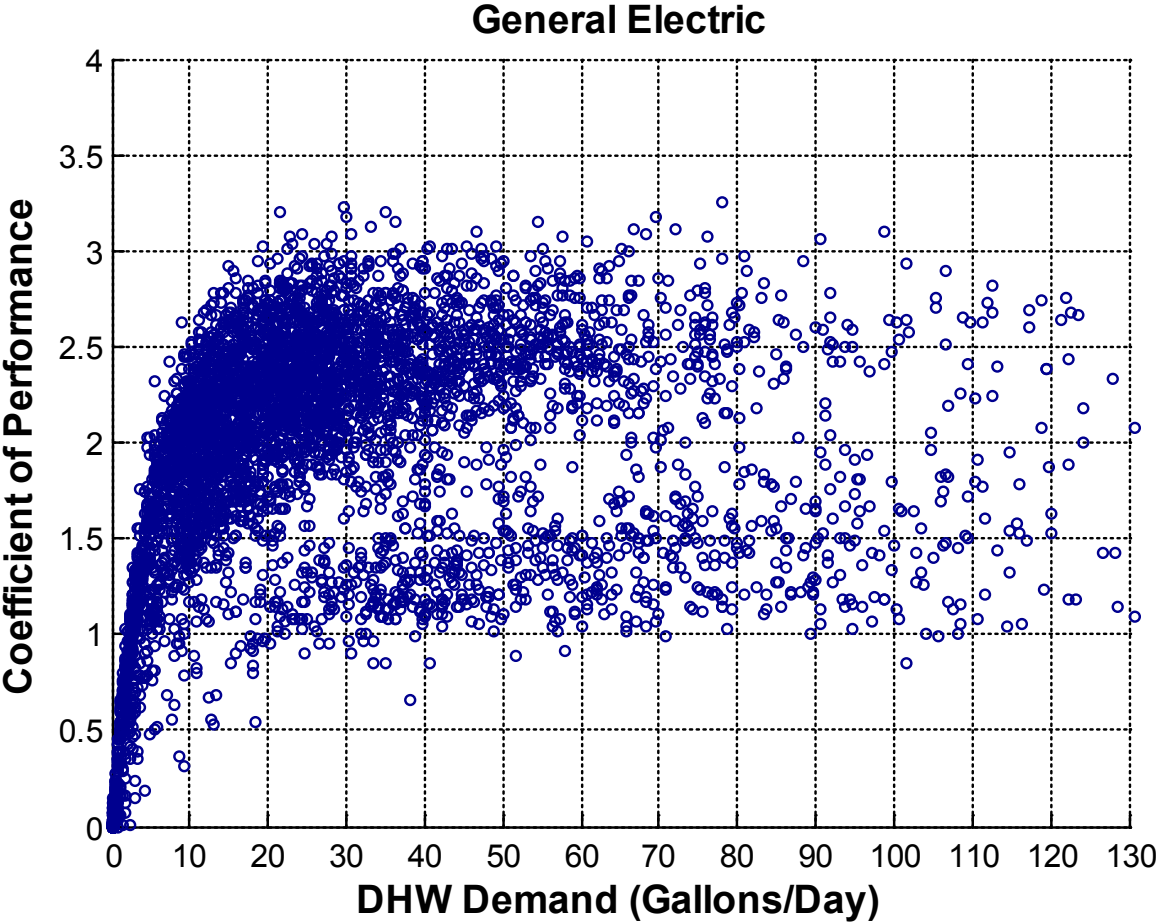
Choosing an Analysis Period

- Yearly
 - ▣ Sample size too small
 - ▣ No discernible patterns from data
- Daily
 - ▣ HPWHs have slow recovery and heating can flow into next day
- Solution: find Periods $> 4\text{hrs}$ with energy balance = 0
 - ▣ Tank Fully Heated \rightarrow Fully Heated

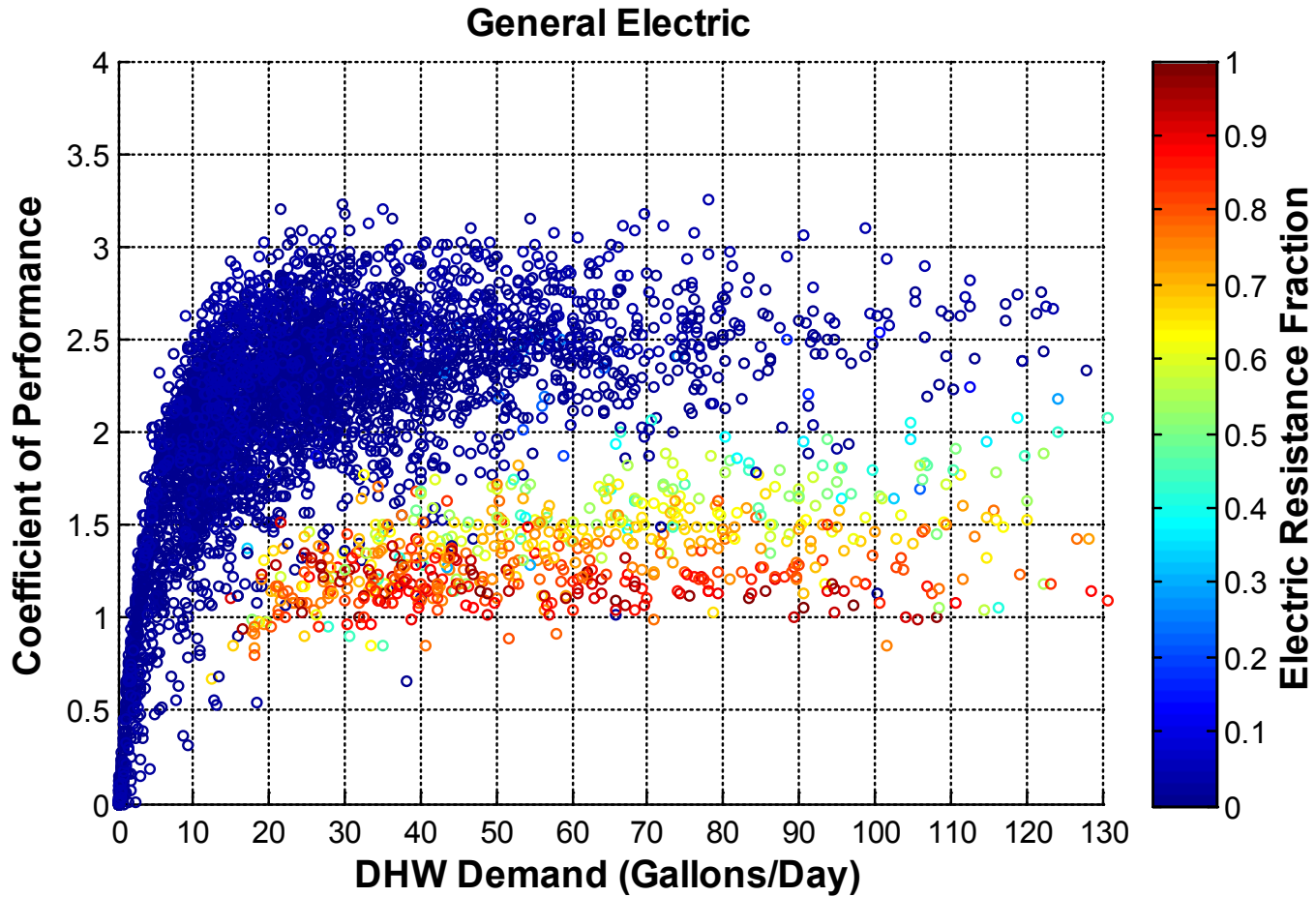




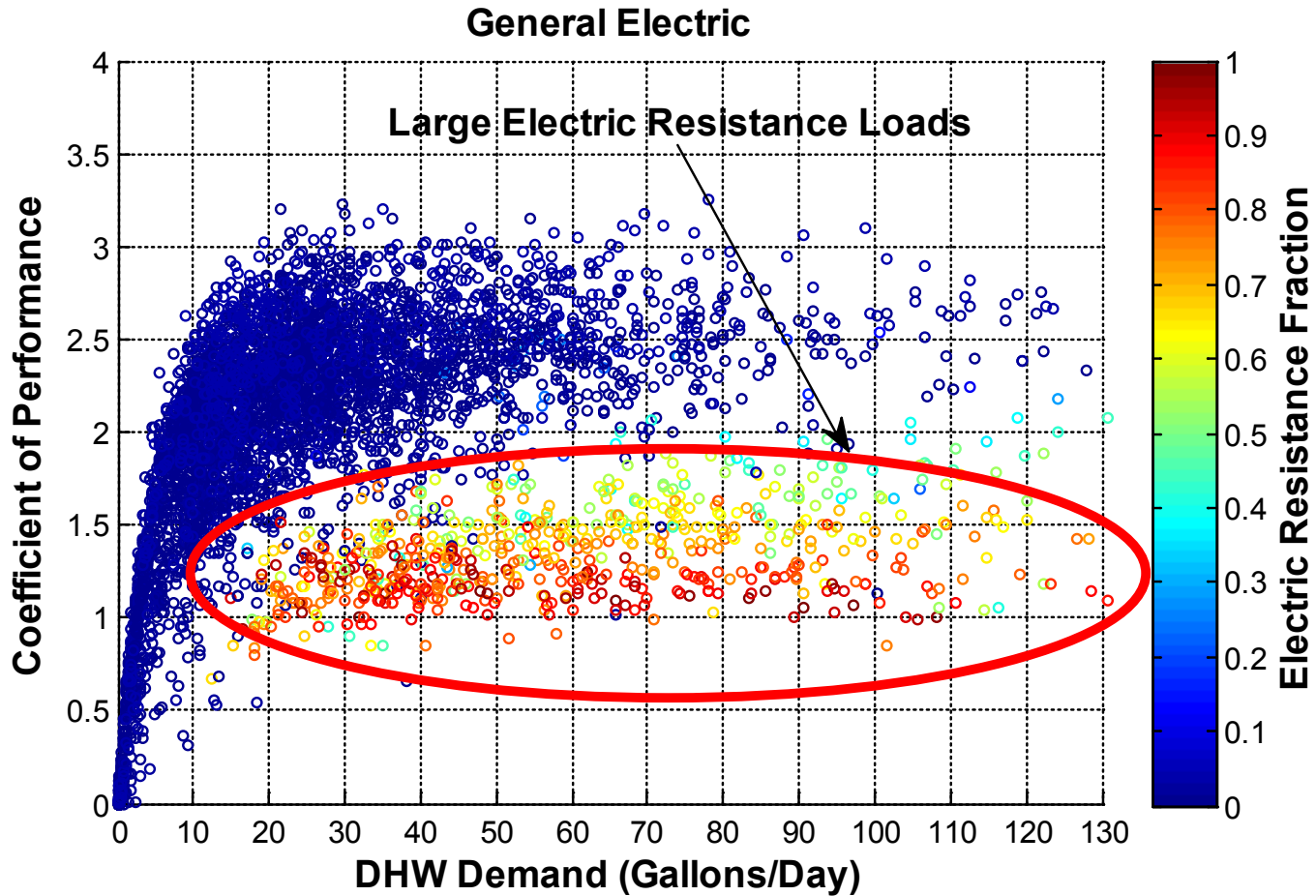
Performance Data



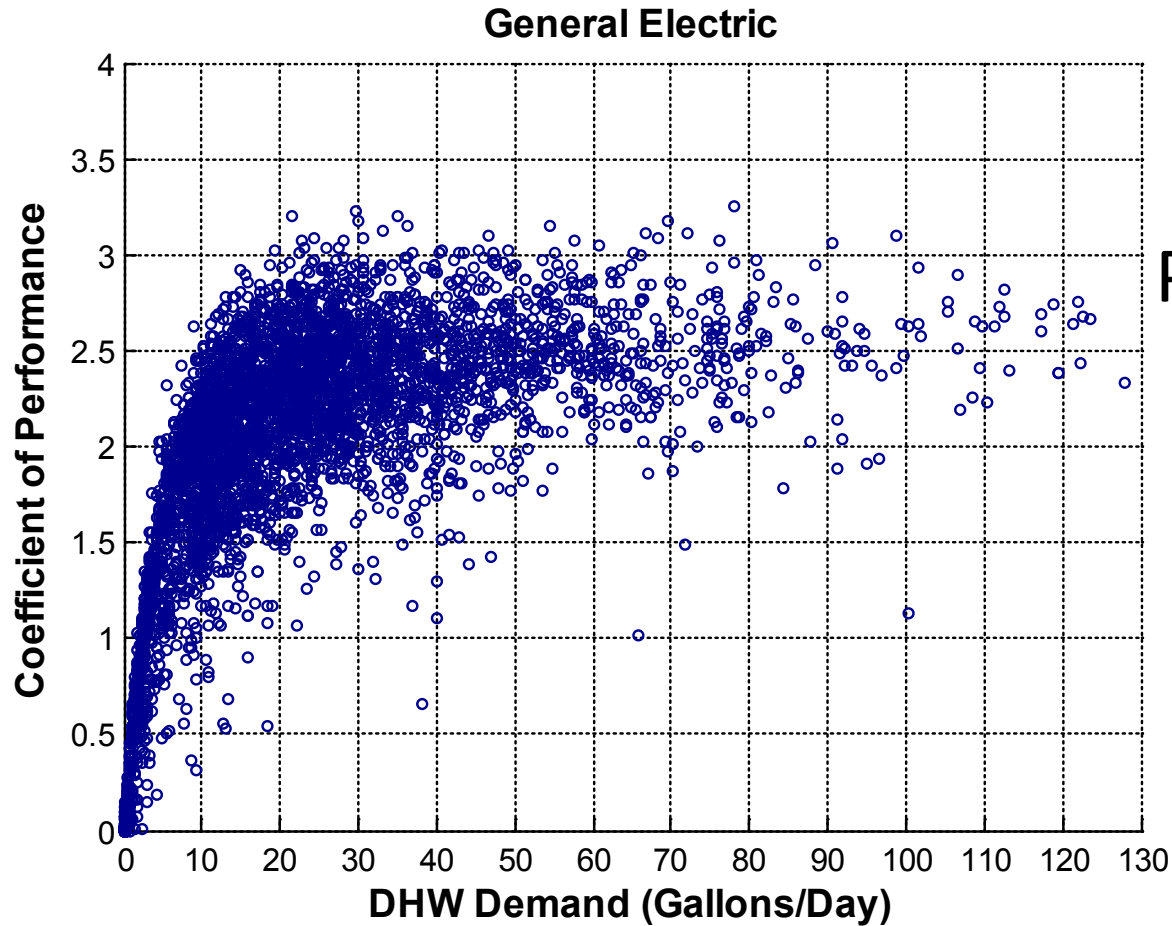
Performance Data



Performance Data



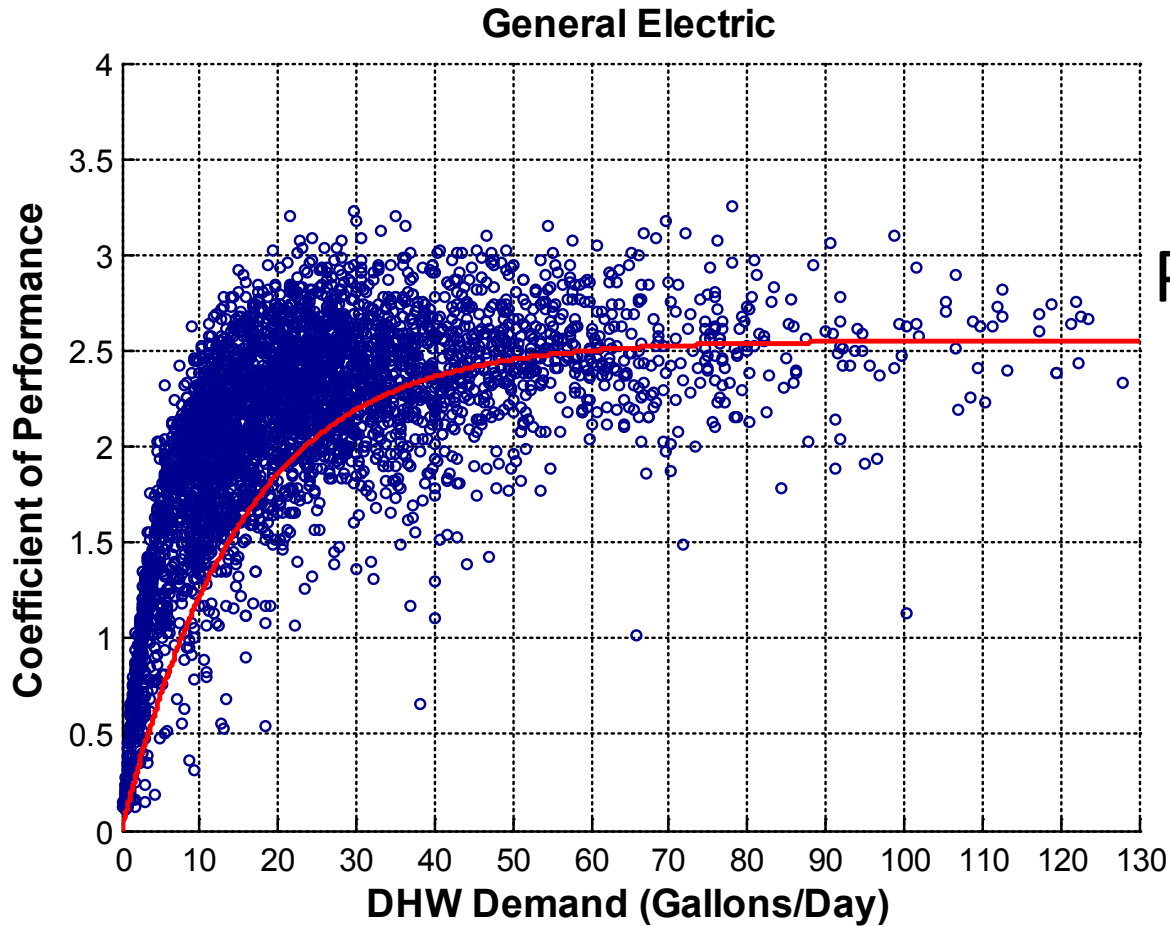
Performance Data



Periods with
electric
resistance
fractions
< 0.04



Performance Data



Performance Model Overview

- Model based on first principles and performance curves
- 5 independent variables (previously mentioned)
- 1 dependent variable (COP)
- 4 regression coefficients
 - ▣ a_1 , a_2 , and a_3 describe heat pump efficiency¹
 - ▣ UA describes tank losses

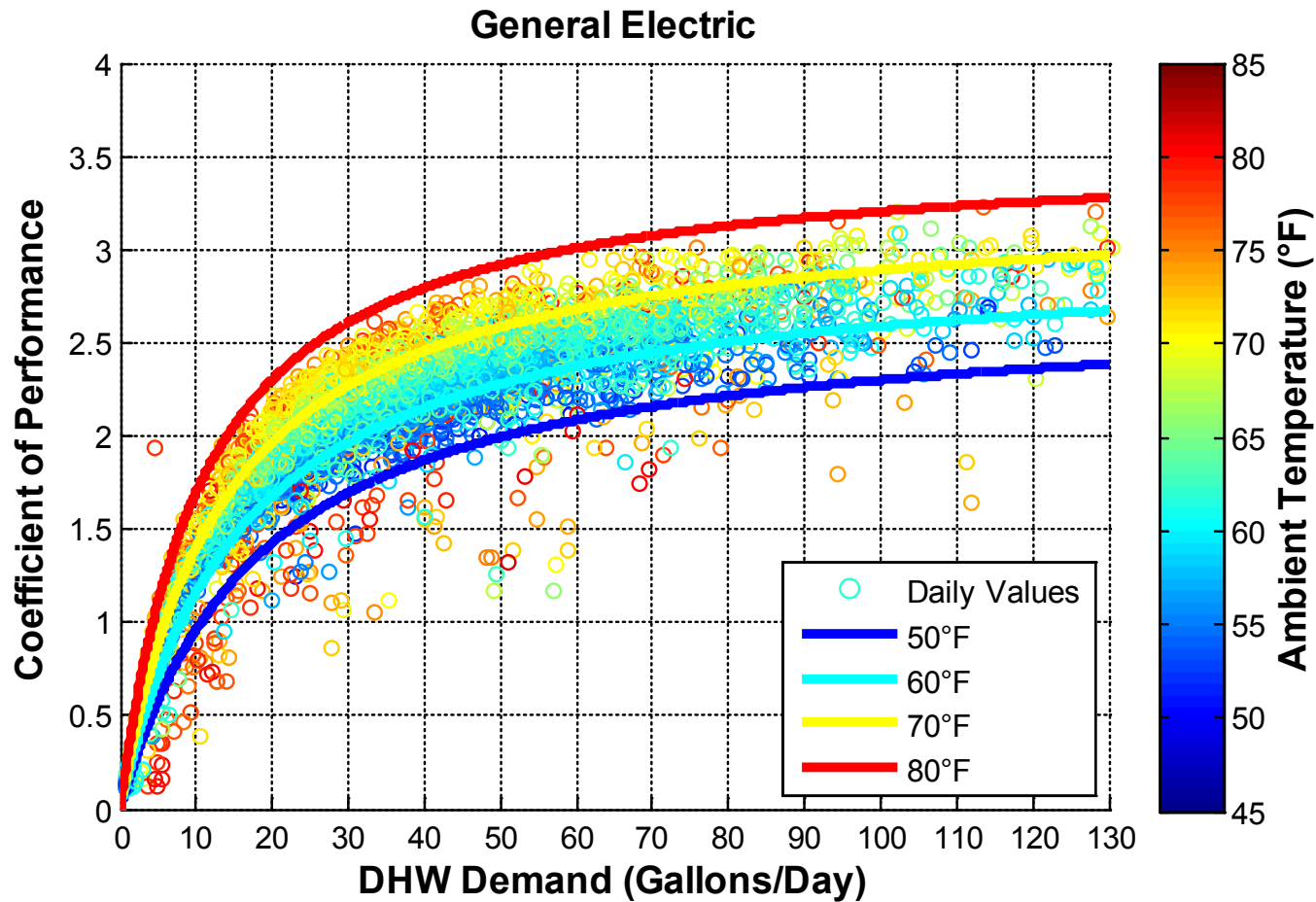
¹ Morrison, G.L.; Anderson, T.; Behnia, M. (2004). "Seasonal Performance Rating of Heat Pump Water Heaters." *Solar Energy*, 76, pp. 147-152.

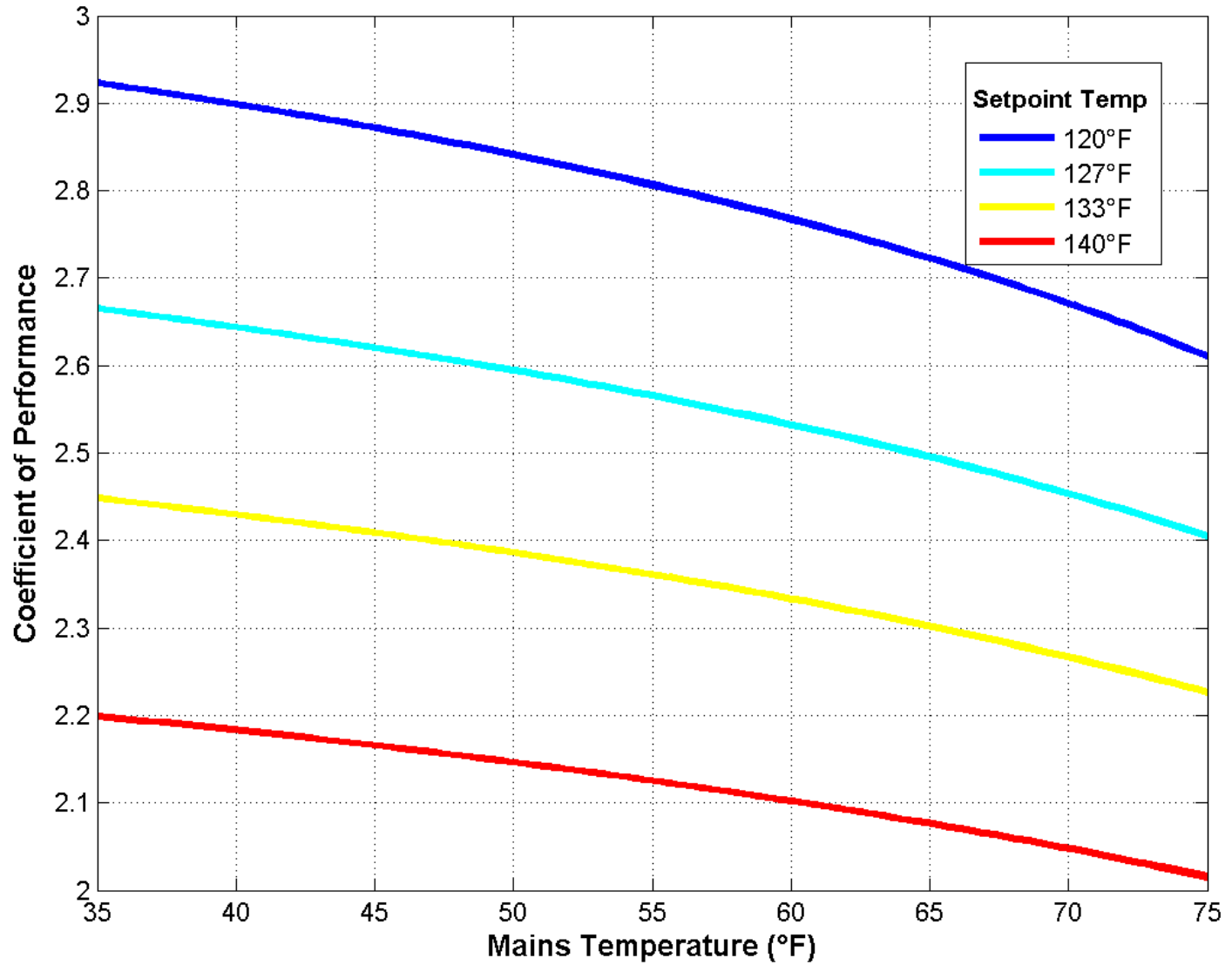


Model Regression Results

	UA	a_1	a_2	a_3	N	R^2	z
AO Smith 80 gallon	8.72	4.91	-2.85E-2	-2.23E-9	386	0.980	137
AO Smith 60 gallon	6.49	4.31	-2.17E-2	-1.71E-10	247	0.930	56.7
General Electric	6.14	4.80	-2.78E-2	-5.46E-11	4121	0.917	213
Stiebel Eltron	15.0	7.49	-4.96E-2	-4.12E-11	742	0.967	148

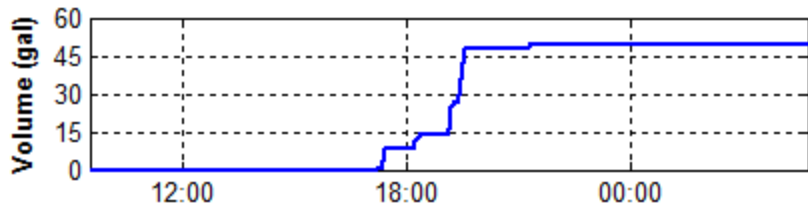
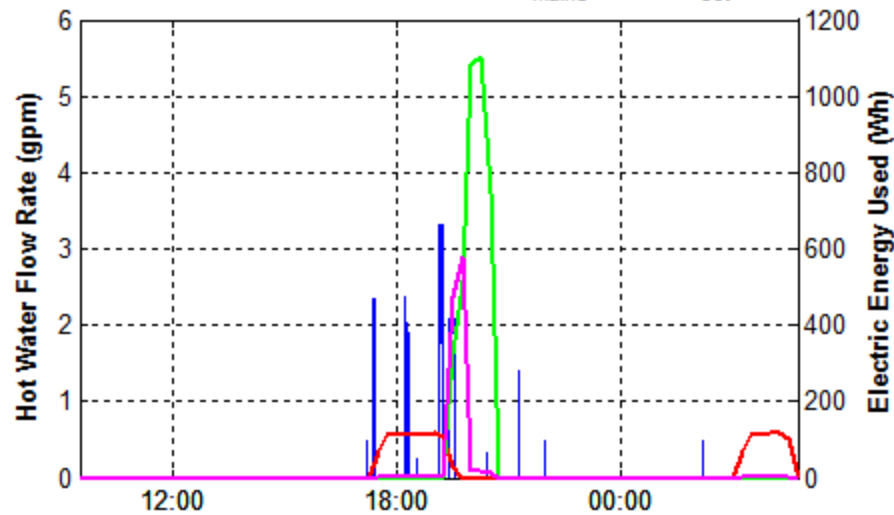
Model Regression Results



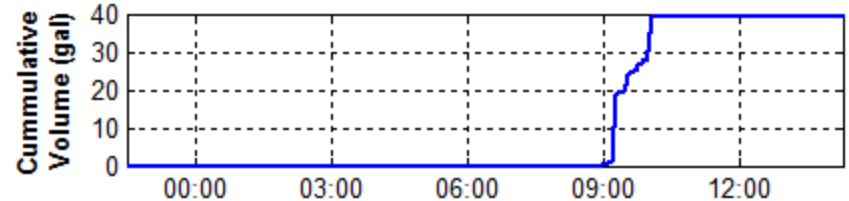
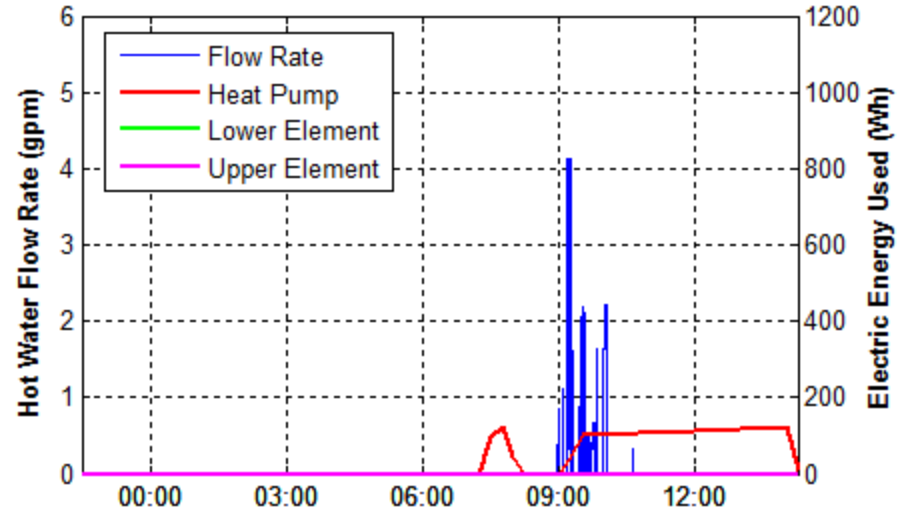


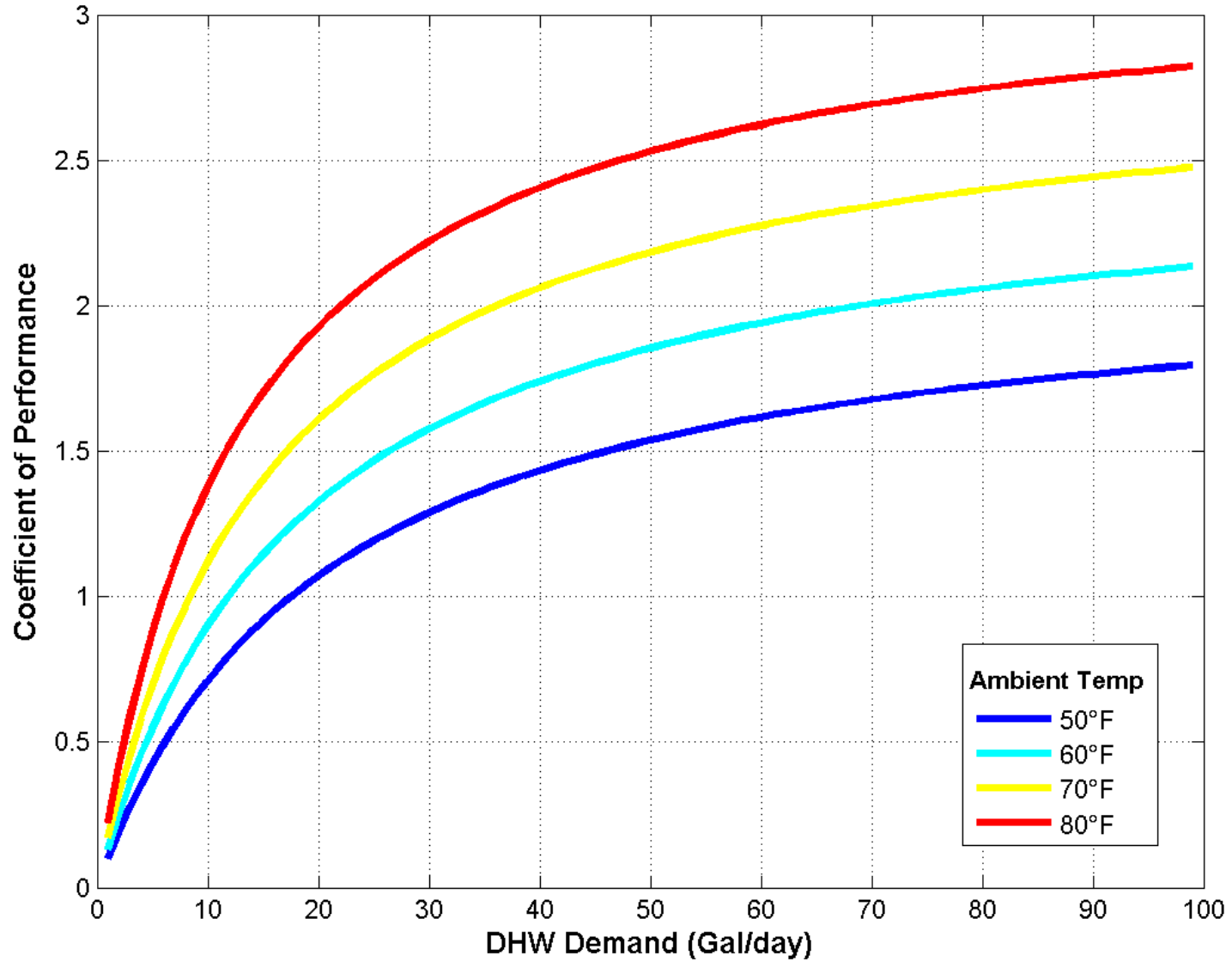
HPWH Performance - Unpredictable

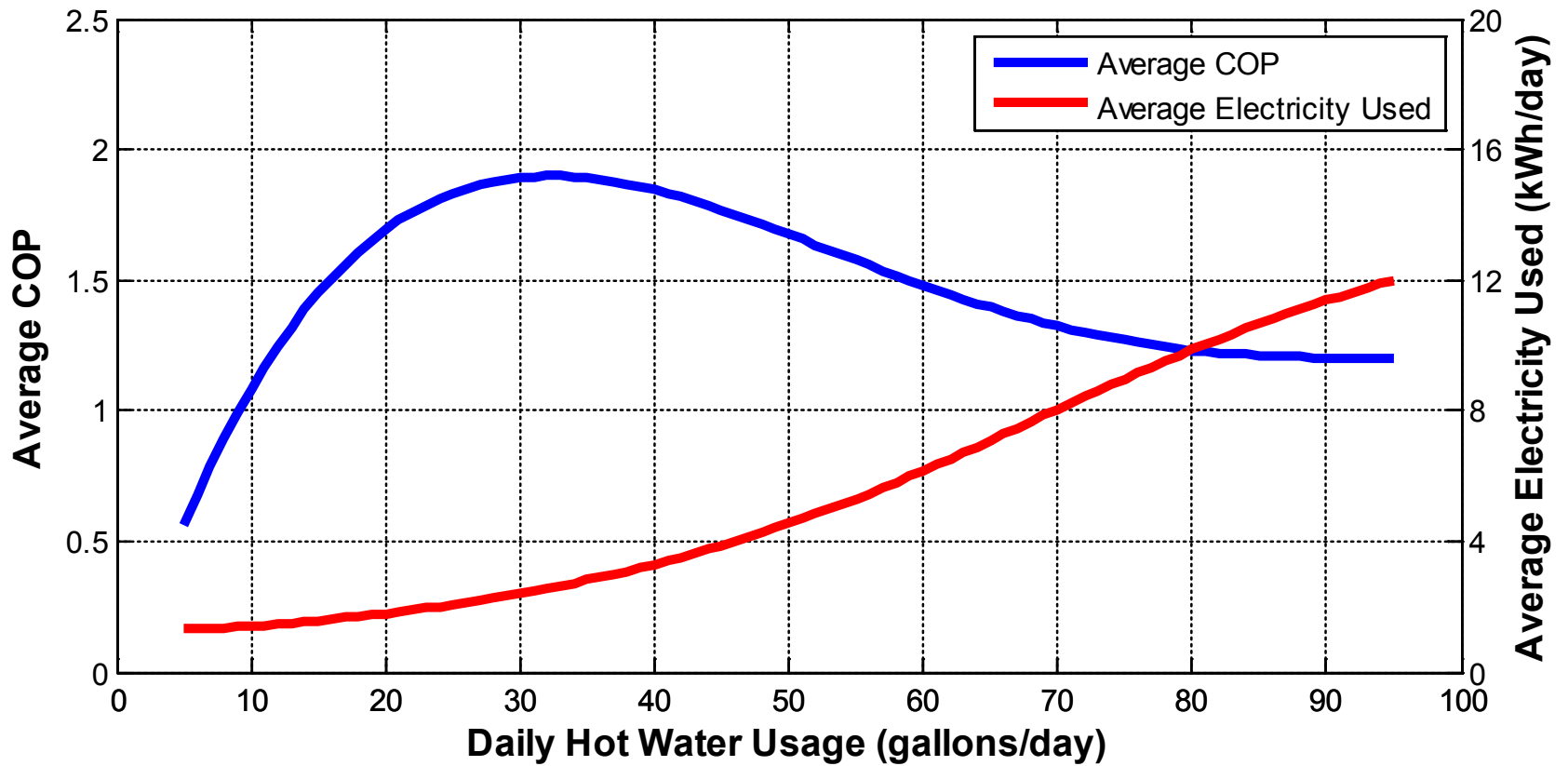
Site3; COP = 1.4; T = 63.7; RH = 50%; T_{mains} = 54.3; T_{set} = 125;



Site8; COP = 2.78; T = 64.3; RH = 41%; T_{mains} = 55.9; T_{set} = 125;







Proper HPWH Installation

- Space Requirements
- Tank Volume
- Comfort & Noise
- Managing Condensate
- Mixing Valves and Setpoint Temperature
- Filter Maintenance
- Heat Traps (any tank water heater)



Space Requirements

- Most manufacturers specify 750 to 1000 ft³ of space
- Vents should not be obstructed.



Yes!

No!



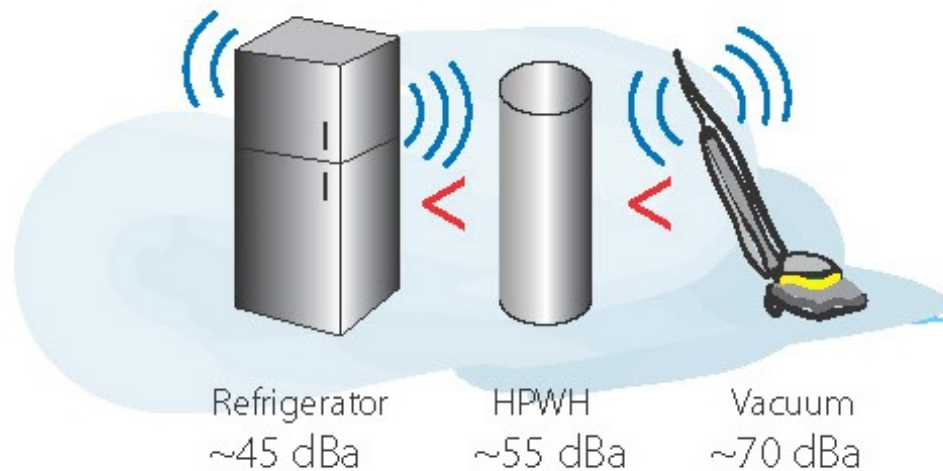
Tank Volume

BIGGER IS BETTER



Comfort & Noise

- HPWH cools space – comfort problems in winter.
- Creates more noise than other water heaters.



Managing Condensate

- Install condensate pump, if needed
- Place on blocks
- Install drain pan



Proper Installation



HPWH Sitting in Water

Mixing Valves and Temperature

- Unlike most water heaters, increasing the setpoint of HPWHs can increase efficiency
- Mixing Valves are needed if the setpoint is greater than 130°F
- Good practice below 130°F



Filter Maintenance

- Filters in HPWHs must be regularly cleaned.
- Educating the homeowners is crucial!



Heat Traps

- Heat traps should be installed to prevent thermosiphoning
- Thermosiphoning can significantly increase thermal losses from tank!
- Insulate your pipes



No Heat Traps
Installed



Heat Traps
Correctly Installed

Heat Traps

Builder Resources

■ Code Considerations

- By 2015, all electric water heaters > 55 gallons must be HPWH.
- Utilities have rebates (up to \$1000)

■ References:

- BA Measure Guideline
- QI Guideline for Northeast
- Recent Home Energy Article

www.buildingamerica.gov



World Class Research...

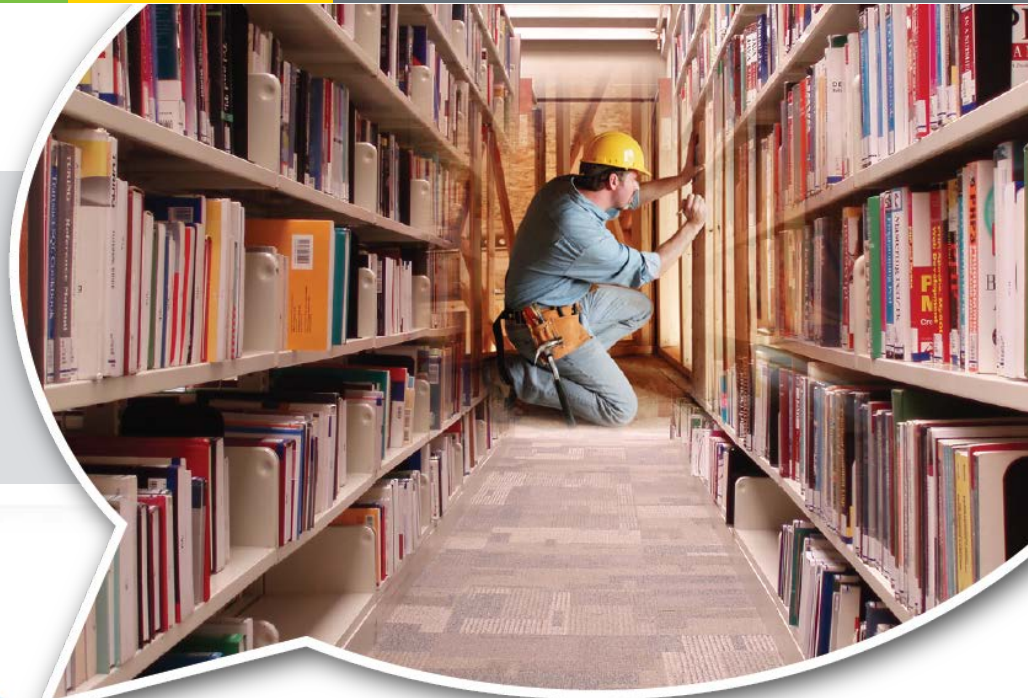
U.S. DEPARTMENT OF
ENERGY

Energy Efficiency &
Renewable Energy

... at Your Fingertips

Building America Solution Center

COMING IN JANUARY



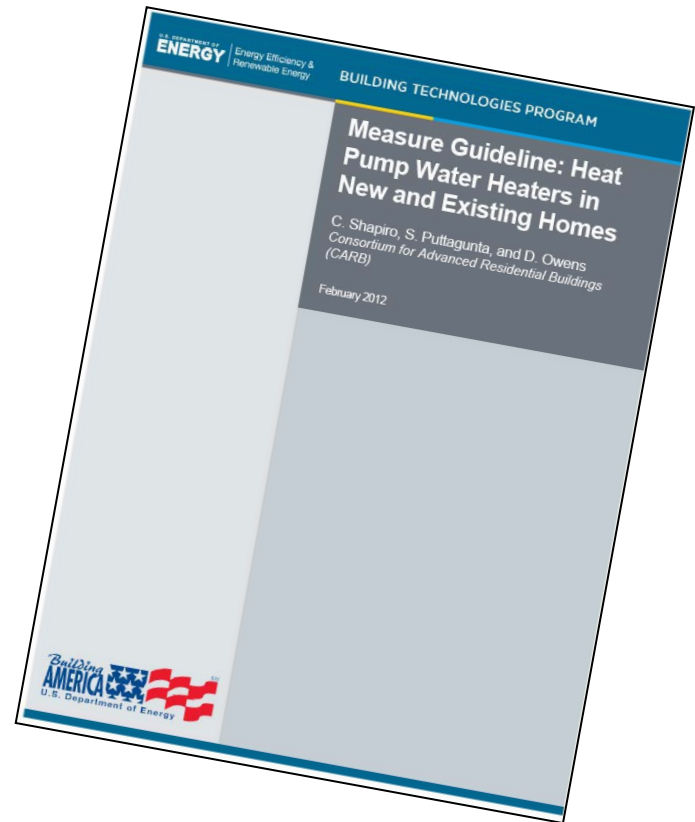
Contact Info

Steven Winter Associates, Inc.
61 Washington St.
Norwalk, CT 06854
203-857-0200

Srikanth Puttagunta
sri@swinter.com

Robb Aldrich
raldrich@swinter.com

Carl Shapiro
cshapiro@swinter.com



http://apps1.eere.energy.gov/buildings/publications/pdfs/building_america/measure_guide_hpwh.pdf



Steven Winter Associates, Inc.
Improving the Built Environment Since 1972