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Introduction

Key systems

Patented key systems prevent unauthorized duplication of keys providing greater key control and reduced threat of a compromised key system. Everest 29 keyway families provide the flexibility to secure and restrict the most sensitive openings in a facility while maintaining access control across the entire system.

Everest 29TM is patent protected through 2029 and delivers a higher level of security because it cannot be duplicated without authorization. The backward compatibility of Everest 29 keyways to the legacy Everest keyways provides you with flexibility and security that adapts to your needs. Everest 29 keys will work in existing Everest keyway, but current Everest keys will not work in new Everest 29 keyway. This is because of the patent enabling feature of Everest 29 and what prohibits duplication of the new Everest 29 keys.

Everest 29, Everest, and Classic key systems can be enhanced and restricted to limited distribution with the addition of Primus XP. Primus XP, Schlage's high security sidebar cylinder mechanism, introduces an added level of security control. It delivers patented key control, geographical exclusivity, and pick resistance with the option of adding UL 437 drill resistance.

Whether you're retrofitting a building or implementing a key system for a newly constructed complex, Schlage key systems deliver the security you need at every level throughout your building, campus, or worldwide facility.

Ever	rest 29 key	way	Ev	erest keyw	vay	Cla	Classic keyway		
AEVEREST 29. XP	▲EVEREST 29 PRIMUS	▲EVEREST 29	AEVEREST PRIMUSXP	AEVEREST° PRIMUS	 ▲EVEREST®	PRIMUS XP	PRIMUS.	CLASSIC	
•	•	•							Patented until 2029
			•			•			Patented until 2024
				•	•				Patented until 2014
•	•	•	•	•	•	•	•	•	Commercial applications
•	•		•	•		•	•		Maximum key duplication restrictions
		•		•	•				Some key duplication restrictions
								•	No key duplication restrictions
		•			•				SFIC available
		•			•				Check pin
•	•		•	•		•	•		Finger pins/side bar configuration
•			•			•			#7 Finger pin used for added security
•	•	•	•	•	•	•	•	•	Bulk pack available
•	•	•	•	•	•			•	Master keying available for all levels
						•			Master keying available for levels 1+, 2, 3 and 4
							•		Master keying available for levels 2, 3 and 4

Primus and Primus XP compatibility

Primus and Primus XP cylinders can be incorporated into any system using classic keyways including master keyed systems with no adverse effects on the system's expansion.

Everest Primus and Everest Primus XP compatibility

Everest 29 Primus, Everest Primus, Everest 29 Primus XP, and Everest Primus XP cylinders can be incorporated into any system using the Everest 29 and Everest keyway including master keyed systems with no adverse effects on the system's expansion. This would include use with Everest 29 and Everest Open cylinders and Everest 29 and Everest Restricted cylinders.

Everest 29 Primus XP Key (will operate both cylinders) Everest 29 Primus XP Cylinder Conventional Everest 29 Cylinder

Conventional Everest 29 Key

(will not operate Everest 29 Primus cylinder)

Everest compatibility

Serviceability

It is unnecessary to invest in any additional servicing equipment for pinning than what is needed to service conventional cylinders. The side bitting is cut into the key blanks at the factory and the keys are able to be combinated using standard key cutting equipment.

Cylinder differences 🛦 EVEREST 29, A EVEREST 29. XP PRIMITS PRIMUS. PRIMUS XP **&** EVEREST. **▲EVEREST** PRIMUS Keys and key bows The word "Primus" is The word "Primus" is The word "Primus" is The word "Primus" is stamped on the front of stamped on the back of stamped on the back of stamped on the front of the key bow. the key bow. the key bow. the key bow. Standard key is embossed Standard key is embossed Standard key is embossed Standard key is embossed on one side. Plain bow on both sides. Available on both sides. Available on one side. Plain bow available. embossed on only one embossed on only one available. 20% larger than 20% larger than Classic Primus keys with a Same as Classic Key Same as Classic Keys Classic Primus keys with a larger stamping area on shape with limited shape with limited larger stamping area on key bow. key bow. stamping space. stamping space. U.S. Patents U.S. 7,159,424 US 5,715,717, 5,809,816, US 5,715,717, 5,809,816, None 7,665,337 7,159,424, 7,665,337 Id numbers Locksmith ID stamped on Locksmith ID stamped on ID numbers stamped on ID numbers stamped on Level 1+ Keys. Level 1+ keys. every key. every key. Key sections stamping Optional Optional Standard. Key sections Standard. Key sections stamped on all keys and stamped on all keys and plugs plugs. Master keying* Available for Level 2, 3, and Available for Level 1+, 2, 3, Available for all sections and Available for all sections and 4 keying systems. and 4 keying systems. all levels. all levels. (Nominal) key thickness .092" .092" .106" .106" #7 Finger pin available No Yes Yes

^{*} Ordering Primus master keyed products is similar to ordering any other Schlage master keyed products with the one addition of the necessary Primus forms (Face sheet and signature form as needed, see page 43-46).

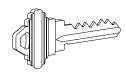
Terminology

Keyways

Classic

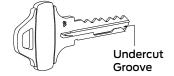
Schlage pin tumbler keyways which existed before Everest keyways.

Obverse is the name of the open family of keyways (C, E, etc.) and there are three other families of restricted keyways: Reverse, Numbered, and Quad.



Everest

Cylinders and keys which incorporate all new keyways with the patented undercut groove on the right side of the key section.

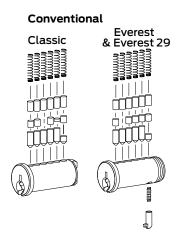


Everest 29 S Family refers to the open family of keyways. R Family (for SFIC) and T Family keyways are restricted.

Cylinder mechanisms

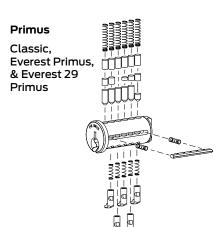
Conventional cylinders

Standard cylinders which incorporate a series of locking top pins.



Primus cylinders

Schlage's high security sidebar cylinder mechanism provides key control, geographical exclusivity, and pick resistance, standard. UL437 drill resistance is optional. Primus keys operate conventional cylinders.



Key control

Restricted keyways

Special non-stock keyways set aside for limited use and a higher degree of key control.

A letter of authorization from the end user is required to process orders for Restriced keys, blanks, and cylinders.

Open keyways

Standard keyways available without any ordering formalities. S Family (Everest 29), C Family (Everest) and Obverse (Classic) keyways are open.

Cylinder category

Full size

Pertaining to cylinders (including interchangeable cores), keys, and keyways based on the industry standard plug diameter of about 1/2". All Schlage cylinders except SFIC are full size.

Small format interchangeable core (SFIC)

A core providing patented key control that is completely interchangeable with Best and its other clones, offered in Everest 29 R, Everest B Family restricted keyways. No Primus version exists.

Pins, springs, keys and keyways are based on a plug diameter smaller than the standard $\frac{1}{2}$.

Full Size Examples









Full Size IC Ke

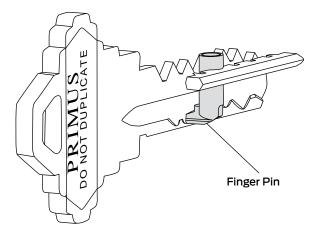
Key-in-Knob/Lever

Construction and operating principles

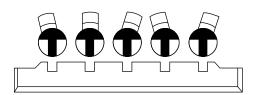
The Primus/Primus XP cylinder is a conventional Schlage cylinder with a few modifications. A sidebar and finger pins are added to the conventional cylinder to provide additional security.

The Primus/Primus XP key has a secondary bitting on the side of the blade to accommodate the finger pins. When the key is inserted, each of the side bit cuts lifts the finger pin and rotates it so that the notches in the side bar align with the notches in the back of the finger pins.

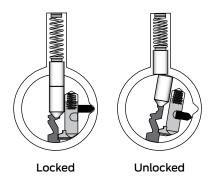
When all notches on the side bar and back of the finger pins are aligned and the regular pins are aligned at the shear line the plug is free to rotate.

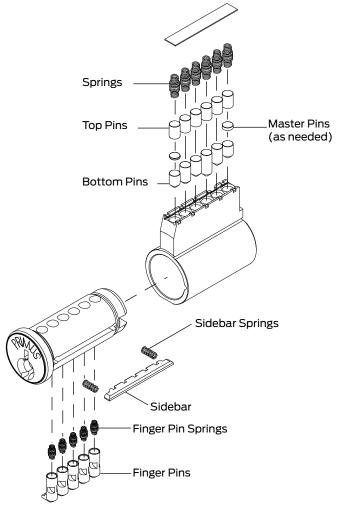


Secondary side bitting



Finger pins rotated





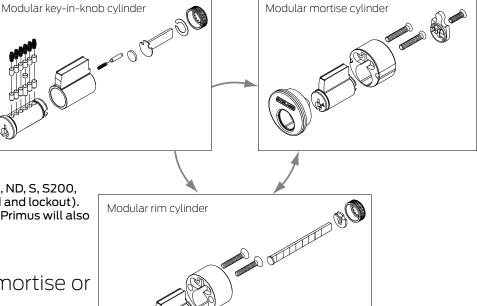
Modular cylinders

Introduced in April 2010, the Schlage modular cylinder provides easy convertibility between key-in-lever to mortise and rim cylinders. These benefits make Schlage cylinder inventory flexible, reduce the size and cost of inventory and customer lead time, and increase customer satisfaction. With a few modular components in stock, the cylinder type and finish required will always be on hand. The modular cylinder accepts a tailpiece or a mortise cam.

accept the modular cylinders.

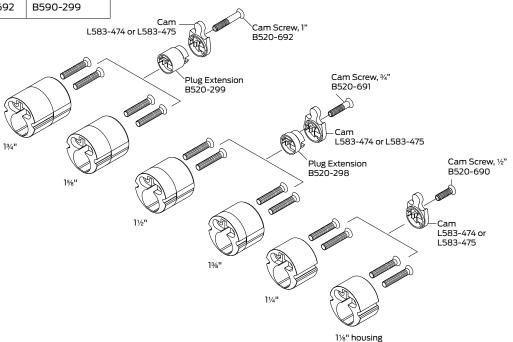
components in stock, the cylinder type and finish required will always be on hand. The modular cylinder accepts a tailpiece or a mortise cam.

Product line availability: A, AL, B, CL, D, H, L, ND, S, S200, Kryptonite (PL, KS, KC), and Rim (standard and lockout). All competitive locks that accept Everest® Primus will also



Key-in-knob to modular mortise or rim cylinder conversion

Modular housing interchangeability							
Housing		Cam	Plug extension				
Part no.	Size	Part number					
B520-721	11/8"	L583-474	B520-690	_			
B520-722	11/4"	L583-475	B520-690	_			
B520-723	13/8"	L583-474	B520-691	B590-298			
B520-724	11/2"	L583-475	B520-691	B590-298			
B520-725	15/8"	L583-474	B520-692	B590-299			
B520-726	13/4"	L583-475	B520-692	B590-299			

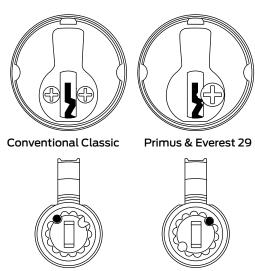


Cam and tailpiece differences

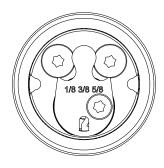
Prior to April 2010, the cams and tailpieces used in the Primus/Primus XP cylinders were different than conventional cams and tailpieces because of the location of the sidebar and finger pins.

The illustrations below are rear views of the mortise cylinder as well as the key-in-knob/key-in-lever cylinders showing the differences in screw and cap pin locations. All Everest 29 keyway cylinders use the Primus/Primus XP screw and cap pin location.

Traditional cylinders (prior to July 2010)



Modular cylinders





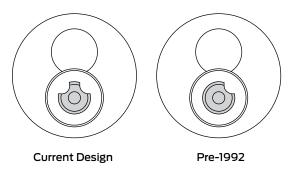
KIK, KIL, Everest 29, Primus, & Classic

Mortise

Full size interchangeable core (FSIC)

Schlage introduced its Full Size Interchangeable Core (FSIC) in 1984. Like the key-in-knob/key-in-lever cylinders, the core uses a cap pin and spring mechanism, but the cap pin also serves to drive the cam or tailpiece.

Housings and tailpieces manufactured before the Primus core was introduced only had clearance for the conventional cap pin. Now, all FSIC housings and tailpieces are made to accommodate both cap pin locations.



UL437

Each Schlage cylinder is available in a standard configuration as well as with a UL437 option. The catalog numbers associated with a standard cylinder are 20-7XX while the catalog numbers associated with the UL437 cylinder are 20-5XX.

The UL437 Primus / Primus XP cylinders incorporate drill resistant components for additional security.

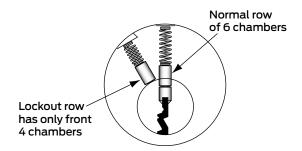
Modular cylinder note:

With the introduction of the Modular Cylinder, the cap pin & spring location was moved to the upper right when viewed from the rear. Additionally, the cam attachment types were standardized to a single screw attachment. Cams are available to fit multiple manufacturers' lock designs and are separated by increments. One cam covers 1/8", 3/8", and 5/8", and the other cam is designed for 1/4", 1/2", and 3/4" increments.

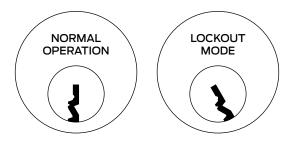
Lockout cylinder

The Primus/Primus XP lockout cylinder is for use in applications in which it is necessary to temporarily disable the cylinder. It is essentially a very basic access control device.

The lockout cylinder utilizes a standard 6-pin chamber row as well as a 4-pin chamber row with a special key.



When the plug is in its standard operating position all keys will operate the lock. To temporarily disable to regular operating keys, the plug can be turned with the special key to align the bottom pins with the lockout row of pins.

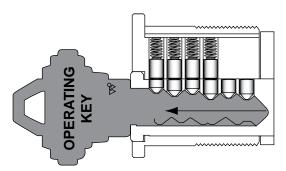


Pinning rules

- The fifth cut must be at least a #3 depth and the sixth cut must be equal to or deeper than the fifth cut.
- Lockout cylinders must NOT be master keyed. When keys are inserted quickly, master pins may remain in the shell. This could cause a lockout, trap an operating key, or just prevent further operation of the cylinder.

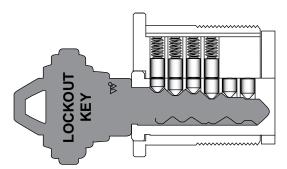
How the lockout cylinder works

Operating key turned to the Lockout Position



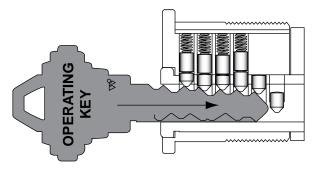
The operating key cannot be removed in the lockout position because the back two pins are unable to disengage from the key

Lockout key turned to the lockout position



The last two notches in the key are removed allowing the key to exit the cylinder.

Operating key entering in lockout position

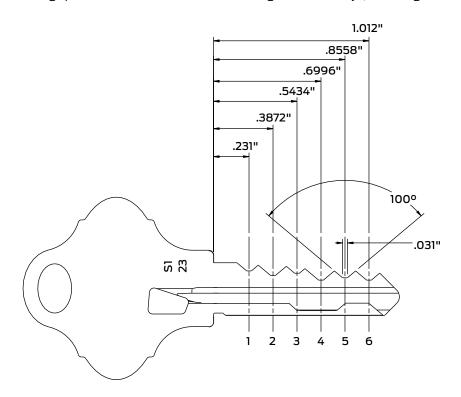


The operating key cannot enter the cylinder because the back two pins are not able to settle into their bitting spaces on the key.

NOTE: Lockout cylinders are not available in the new modular cylinder design.

Key bitting specifications

The following specifications are the same for Schlage Classic™ keys, including Primus®



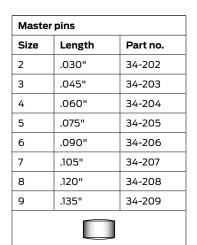
MACS = 7	
Increment:	0.15"
Progression:	Two Step
Blade Width:	.343"
Depth Tolerance:	+ .002" - 0
Spacing Tolerance:	± .001"

Root depths					
0	.335"		5	.260"	
1	.320"		6	.245"	
2	.305"		7	.230"	
3	.290"		8	.215"	
4	.275"		9	.200"	

Cuts are read and written bow to tip. The patented Primus side bitting process is done at the Schlage factory. Key blanks have side bitting already milled.

Pins and springs

Bottom pins						
Size	Length	Part no.				
0	.165"	34-300				
1	.180"	34-301				
2	.195"	34-302				
3	.210"	34-303				
4	.225"	34-304				
5	.240"	34-305				
6	.255"	34-306				
7	.270"	34-307				
8	.285"	34-308				
9	.300"	34-309				
34 303						



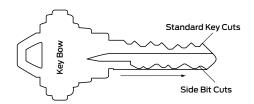
Other pins and springs					
Description Part no.					
Tumbler Spring	C503-113				
Finger Pin Spring	C603-951				
Sidebar	C603-950				
Sidebar Spring	C603-952				
Cap Pin	C503-116				
Cap Pin Spring	C503-115				

Finger pins				
Size	Part no.			
1	34-001			
2	34-002			
3	34-003			
4	34-004			
5	34-005			
6	34-006			

Top pins					
Size	Length	Part no.	Application		
1	.235"	34-101	Plug total = 0, 1, 2, 3		
2	.200"	34-102	Plug total = 4, 5, 6		
3	.165"	34-103	Plug total = 7, 8, 9		
1.05 1.					

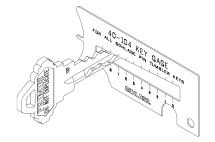
Reading keys

All keys will have exactly six Standard cuts and five Side Bit cuts, which should be read from the bow of the key to the tip.



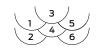
Standard cuts

Standard key cuts should be read using the Schlage Key Gauge (40-104). Insert key into widest end and slide until key stops. The nearest number is the key cut depth.

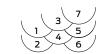


Side bit cuts

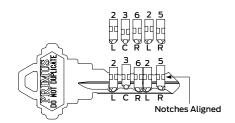
There are six side bit cut possibilities for Primus and Everest Primus and seven side bit cut possibilities for Primus XP and Everest Primus XP.



Primus® and Everest® Primus®

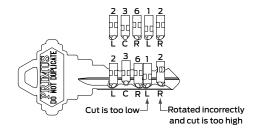


Primus® XP and Everest® Primus® XP



Each of the side cuts raise and swivel the finger pin in order to align the notch in the pin to the notch in the side bar.

If a side cut is misread, the pin will not align with the side bar by being too high, too low or rotated in the wrong direction.

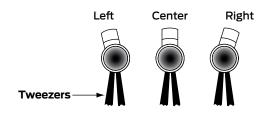


Reading side pins

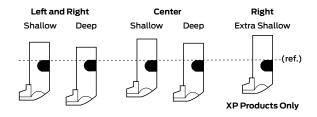
Learning to read finger pins is useful because pins can get spilled or mixed in with other size finger pins.

In 1998 the bottom of the finger pin was redesigned. This does not affect the functionality of the pins or the technique used for reading the pins.

Determine the angle



2. Determine the depth



3. Convert angle and depth to numbers

	Left	Center	Right
Deep	2	4	6
Shallow	1	3	5
Extra shallow			7

Key control levels overview

Below is a chart that provides an overview and comparison of the different Key Control levels. In-depth information is covered in the pages following.

Dealer controlled systems

Dealer controlled systems are sold and serviced by the locksmith or dealer who sold the system. End users must order keys and request servicing through the original dealer.

End user exclusive systems

End User Exclusive Systems are sold directly to and controlled by the end user. The systems are generally sold to larger businesses or those that need a very high level of security. Side bit milling is exclusive to the end user based on either a random assignment, the first two digits of the zip code, time zone or on a nationwide basis.



Classic Primus XP

Ideal for existing key systems patent protected through 2024



Everest 29 Primus XP

Ideal for new key systems patent protected through 2029



National non-exclusive

Stocked by distributors and resold to end users via commercial locksmiths: All Level 1 locksmiths have the same side bit millings.



Owned & stocked by dealers; resold to end users. Keys bear unique Dealer ID based upon three digit zip-code exclusivity of side bit milling.

Dealer exclusive

Dealers that sell directly to end users are eligible for side bit milling exclusivity. Exclusivity is for the dealer physical location time



End user exclusive

Exclusivity is based on either random assignment or on the first 2 digits of the zip code, depending on end user commitment.



Exclusivity is based on either a time zone or nationwide basis. depending on end user commitment.

Typical applications

- · Strip mall shops
- Small businesses
- Upscale homes
- · Small businesses
- Restaurants
- · Doctor's offices
- Office buildings
- Banks
- · Private schools
- · Healthcare residences
- Educational facilities
- Healthcare facilities
- Large office complexes
- Government buildings
- Detention centers
- Franchises

Consider Everest 29 open for commercial exclusivity

Dealer exclusive

Owned & stocked by dealers; resold to end users. Keys bear unique Dealer ID based upon three digit zip-code exclusivity of side bit milling.

Dealer exclusive

Dealers that sell directly to end users are eligible for side bit milling exclusivity. Exclusivity is for the dealer physical location time zone.



Controlled System

User Exclusive Systems

ᇤ





End-user exclusive

Exclusivity is based on random assignment, on the first 2 digits of the zip code, on time zone, or on a nationwide basis, depending on end user commitment.

exclusive system

Primus and Primus XP level 1

Overview for end user

- · Level 1 is designed for small to medium size husinesses
- Keys cannot be duplicated at hardware stores or mall key stands.
- ID cards are issued from the original locksmith.
- Keys are available from any Level 1 dealer in the country by presenting the proper identification and the key to be duplicated.
- All keys must be cut by a security dealer.
- The end user does not have access to key blanks.

Overview for locksmith or security dealer

- Easy introduction to Primus and Primus XP sales.
- · Same side bitting nationwide.
- · No minimum order required.
- No sole source relationship with distributor or customers
- · Level 1 contract required with each distributor used to purchase products.

As covered in the contract, it is important for a Level 1 dealer:

- to safeguard Primus and Primus XP key blanks
- not to give, sell or lend key blanks to anyone under any circumstances
- to sell directly to end users only
- · to issue a Level 1 ID card to each end user
- to require ID card and signatures before duplicating any Level 1 kevs
- · to maintain accurate records of all keys.

Keyways and keying options

Level 1 is primarily for upgrading users of C or E keyway conventional cylinders, so CP and EP are the principle keyways at this level. However, the other five keyways are available through some distributors.

- Level 1 is not appropriate for large key systems.
- The side bittings chosen for Level 1 keys limit master key systems to one keyway.
- Multi-section key blanks cannot be made because of the incompatible side bittings of the lower level keys.
- Level 1 cylinders are shipped 0-bitted.
- · All keying is done in the field.

Sequence numbers

The sequence number is a 4-digit code which identifies the combination of side bitting + keyway. Since the side bittings of Level 1 are shared by all dealers nationwide, there is only one sequence number per keyway. The sequence number can be used to distinguish inventory for dealers and distributors who stock more than one level of Primus.



SCHLAGE/ 123456 ABC LOCKSMITH CO. 123456 000001

Locksmith ID Number

the distributor who sold

this side bitting to the

Primus Number (First six digits) identifies

locksmith.

Six digits assigned to each Level One Plus locksmith by Schlage. This number is stamped on all One Plus key blanks at the factory. Locksmiths are only permitted to make keys corresponding to cards with their own ID number.

Color Stripe

Color Stripe Level One ID cards have a red stripe which matches the stripe on the Level One cylinder box.

Dealer Name

Card Serial Number Allows the locksmith to maintain records on valid and invalid cards.

ΕP

1006

Primus XP							
Side bitting 62766							
Sequence # Section							
1001	СР						
1002	EFP						
1003	FGP						
Side bitting	22473						
Sequence #	Section						
1004	CEP						
1005	FP						
1006	EP						

Primus and Primus XP level 1+

Overview for end user

- Designed for small to medium size key systems.
- Limits availability of keys to one locksmith company.
- Only the company that maintains the key records and key issue authorizations for the end user's system can cut the keys.
- The end user receives an ID card from the original locksmith company.
- The end user presents ID card to the locksmith together with signature card to obtain additional keys.
- · All keys bear the locksmith's 6-digit ID number.
- · No other locksmiths are permitted to cut keys.
- The end user does not have access to key blanks.

Overview for locksmith or security dealer

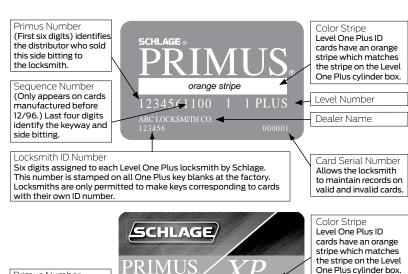
- Ties end users to dealer for their Primus and Primus XP systems.
- Primus Level 1+ Locksmith is tied to the wholesaler for key blanks. Primus XP Level 1+ Locksmith can purchase key blanks from any wholesaler and will be given side bitting exclusivity based on the first 3 digits of the locksmith's zip code.
- · Key blanks are stamped with dealer ID number.
- Classic Wholesaler has its own side bitting and selects which of its dealers will handle the product.
- Keys bear a unique ID based upon side-bitting.
- Other locksmiths in the area may have the same side bitting, but are not authorized to cut keys with other dealer's ID number
- Primus Level 1+ wholesalers stock 0-bitted cylinders with their side combination. Primus XP Level 1+ wholesalers can stock subassembled bulk, KA, KD.
- Key blanks are shipped from Schlage and invoiced through the wholesaler.

Becoming a level 1+ dealer

To become a Level 1+ dealer, sign the appropriate contract with your wholesaler and purchase the prevailing minimum dollar amount of inventory. Dealer's ability to sell high security products and provide end user service must be reviewed and approved by a Schlage SSC sales manager.

As covered in the contract, it is important for a Level 1+ dealer:

- not to cut keys for any other Primus and Primus XP Level 1+ systems as identified by the ID number on each key
- to safeguard Primus and Primus XP Level 1+ key blanks and ID cards
- not to give, sell or lend key blanks to anyone under any circumstances
- to require and validate a signature before duplicating any Level 1+ keys
- to maintain accurate records of all keys cut.



Primus Number (First six digits) identifies the distributor who sold this side bitting to the locksmith. PRIMUS XP

123456

ABC LOCKSMITH CO.
123456

0000001

Dealer Name

Locksmith ID Number

Six digits assigned to each Level One Plus locksmith by Schlage. This number is stamped on all One Plus key blanks at the factory. Locksmiths are only permitted to make keys corresponding to cards with their own ID number.

Card Serial Number Allows the locksmith to maintain records on valid and invalid cards.

Keyways and keying options

- · Level 1+ is not appropriate for large key systems.
- · Key blanks are not available to institutional locksmiths.
- · Side bittings for Level 1+ limit systems to one keyway.
- Multi-section key blanks cannot be made because of the incompatible side bittings of the lower level keys.
- Primus Level 1+ cylinders are shipped 0-bitted. Primus XP Level 1+ can be shipped 0-bitted, KA, KD, MK and bulk packed.

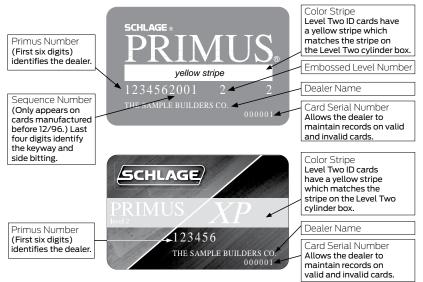
Sequence numbers

The sequence number is a 4-digit code which identifies the combination of side bitting + keyway. Since virtually every Schlage wholesaler and Locksmith carrying Primus XP Level 1+ product has a different side bitting and some carry more than one, the sequence number can be useful to separate inventory having the same keyway but different side bittings. At Level 1+, each sequence number is assigned to one specific wholesaler. With Primus XP, the use of sequence numbers was discontinued.

Primus and Primus XP Level 2

Overview for end user

- Designed for medium to large size key systems.
- Availability of keys is limited to one specific hardware dealer.
- The end user enters into a sole source relationship with the dealer.
- The original dealer is the only one that can supply keys.
- The end user receives an ID card from the original dealer.
- The end user presents an ID card together with signature to obtain additional keys.
- · The end user does not have access to key blanks.
- No other hardware dealers or locksmiths in the area have access to blanks with the dealer's side bitting.



Overview for locksmith or security dealer

- Requires a substantial inventory buy-in.
- Ties all end users to a dealer for Primus and Primus XP Level 2 keys.
- The dealer must provide key duplication and cylinder service because the end user cannot go elsewhere for keys.
- Each dealer is assigned a time zone exclusive pair of side bittings.
- No two dealers in the same time zone will have the same side bittings.

Level 2S

This side bitting is assigned to the dealer for KA and KD stock, and key systems the dealer generates in the field. The dealer must maintain all records for these systems.

Becoming a level 2 dealer

To become a Level 2 dealer, sign the appropriate contract with Schlage and purchase the prevailing minimum dollar amount of inventory. The dealer's ability to sell high security products and provide end user service must be reviewed and approved by a Schlage SSC sales manager.

As covered in the contract, it is important for a Level 2 dealer:

- to safeguard Primus and Primus XP Level 2 key blanks and ID cards
- not to give, sell or lend key blanks to anyone under any circumstances
- to require and validate a signature before duplicating any Level 2 keys
- to maintain accurate records of all keys cut
- to not make any Level 2 keys for systems generated by dealers in other time zones who may have the same side bitting.

Keyways and keying options

The geographical exclusivity of Level 2 makes it impractical to illustrate or list all the side bittings. New ones are issued every day around the country.

- The dealer is responsible for all key bittings and key control measures.
- Multi-section keys are available for this level.
- The LP blank is made of stainless steel and cannot be cut on most key machines in the field. Therefore, most customers should order cut keys rather than blanks.

Primus and Primus XP Level 3 and 4

Overview for end user

- Schlage's highest level of key control and exclusivity on Classic keyways.
- Levels 3 and 4 use the same authorization procedures.
- Levels 3 and 4 differ only by the amount of geographical exclusivity purchased.
- · The end user has access to key blanks and cuts keys.
- The end user generates and maintains their own key system.
- A signed original Primus Face Sheet and signature card are required to set up initial End User Level systems.
- Every order must include a signed original Face Sheet which is closely checked for an authorized signature. No faxes or photocopies are acceptable due to the ease of forgery.
- The end user can get competitive bids and order End User Level material from any one of a large number of authorized dealers nationwide.

The degree of geographical exclusivity of end user side bitting is determined with the initial order as listed below.

Level 3U

Fewer than 60 cylinders. Schlage randomly assigns a side bitting from a small pool of combinations which may be repeated locally. There are no guarantees of geographical exclusivity.

Level 3G (geographical)

More than 60 cylinders. Schlage assigns an exclusive side bitting based on the first two digits of the end user's zip code.

Level 4Z (time zone)

Minimum of 2000 cylinders over two years or pay a fee.

The end user buys exclusivity of one side bitting within the end user's time zone and country.

Level 4N (nationwide)

Minimum of 4000 cylinders over two years or pay a fee.

The end user buys nationwide exclusivity of one side bitting.

Overview for locksmith or security dealer

- These levels are for end users who want to cut their own keys and/or generate their own key system.
- Dealers already selling Level 2 or 8 are authorized to sell Level 3 and 4 products.
- Level 1+ and 7 dealers must sign an additional key control contract, but there is no buy-in required.
- The degree of geographical exclusivity is determined by the end user's commitment to cylinder volume and separate exclusivity purchases.

Keyways and keying options

The geographical exclusivity of these levels makes it impractical to illustrate or list all the side bittings. New ones are issued every day around the country.

- · Dealers cannot stock this level.
- All cylinders, keys and blanks are shipped to the end user's designated location.
- Multi-section keys are available for this level, so it will accommodate larger systems.
- In the Obverse keyway family, the end user can use up to six keyways. Larger systems must either be broken up or furnished in Quad restricted keyways. (Restricted means that Schlage requires a letter of authorization from the end user even for conventional keys and blanks on these key sections.)

Everest Primus and Everest Primus XP level 7

Overview for end user

- Designed for small to medium sized key systems.
- Availability of keys is limited to one specific locksmith company.
- The end user enters into a sole source relationship with a commercial locksmith company.
- The original supplier is the only company that can supply additional keys.
- End user receives an ID card from the original locksmith.
- Present ID card and signature to obtain additional keys.
- · All keys bear the locksmith's six-digit ID number.
- · The end user does not have access to key blanks.
- · No other locksmiths are permitted to cut keys.

Overview for locksmith or security dealer

- Everest Primus Level 7 Locksmith tied to wholesaler for key blanks. Everest Primus XP Level 7 Locksmith can purchase key blanks from any wholesaler and will be given side bitting exclusivity based on the first three digits of locksmith's zip code.
- Other locksmiths in the area may have the same side bitting.
- Everest Primus Level 7 wholesalers stock 0-bitted cylinders with their side combination. Everest Primus XP Level 7 can be ordered KA, KD and MK.
- Key blanks are shipped to dealer from Schlage and invoiced through the wholesaler.

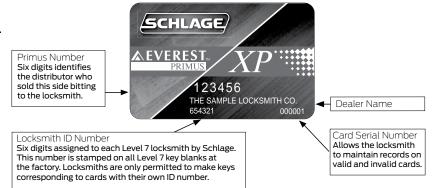
Becoming a level 7 dealer

To become a Level 7 dealer, sign the appropriate contract with the wholesaler and purchase the prevailing minimum dollar amount of inventory. Dealer's ability to sell high security products and provide end user service must be reviewed and approved by a Schlage SSC sales manager.

As covered in the contract, it is important for a Level 7 dealer:

- not to cut keys for any other Everest Primus and Everest Primus XP Level 7 systems as identified by the ID number on each key
- to safeguard Everest Primus and Everest Primus XP Level 7 key blanks and ID cards
- not to give, sell or lend key blanks to anyone under any circumstances
- to require and validate a signature before duplicating any Level 7 keys
- · to maintain accurate records of all keys cut.





Keyways and keying options

Everest Open C family keyways are now Schlage's default keyways for new commercial key systems as well as for more commercial stock product. At Level 7, all Everest C family keyways are available, allowing integration into any existing system using these new Schlage keyways, as well as the ability to begin new C family key systems.

The last cut of the side bittings at this level is always shallow (1, 3 or 5) to raise the check pin of conventional Everest cylinders.

- Level 7 is not appropriate for key systems where the end user needs to cut keys on site.
- · Key blanks are not available to institutional locksmiths.
- Level 7 cylinders are shipped 0-bitted, KA, KD, MK or bulk packed.

Everest Primus and Everest Primus XP level 8

Overview for end user

- · Designed for small to large size key systems.
- Availability of keys is limited to one specific dealer.
- The end user enters into a sole source relationship with the dealer.
- The original dealer is the only one that can supply keys.
- The end user receives an ID card from the original dealer.
- The end user presents ID card together with signature to obtain additional keys.
- · End user does not have access to key blanks.
- No other hardware dealers or locksmiths in the area have access to blanks with the dealer's side bitting.

Overview for locksmith or security dealer

- · Requires a substantial inventory buy-in.
- Ties all end users to dealer for Everest Primus and Everest Primus XP Level 8 keys.
- Dealer must provide key duplication and cylinder service because end user cannot go elsewhere for keys.
- Each dealer is assigned one time zone exclusive side bitting.
- No two dealers in the same time zone will have the same side bittings.

Becoming a level 8 dealer

To become a Level 8 dealer, sign the appropriate contract with Schlage and purchase the prevailing minimum dollar amount of inventory. Dealer's ability to sell high security products and provide end user service must be reviewed and approved by a Schlage SSC sales manager. As covered in the contract, it is important for a Level 8 dealer:

- to safeguard Everest Primus and Everest Primus XP Level 8 key blanks and ID cards
- not to give, sell or lend key blanks to anyone under any circumstances
- to sell directly to end users only
- to require and validate a signature before duplicating any Level 8 keys
- · to maintain accurate records of all keys cut
- to not make any Level 8 keys for systems generated by dealers in other time zones who may have the same side bitting.





Keyways and keying options

The geographical exclusivity of Level 8 makes it impractical to illustrate or list all the side bittings. New ones are issued every day around the country.

- The last cut of side bittings at Level 8 is always shallow (1, 3 or 5) to raise the check pin of conventional Everest cylinders.
- With the ten Everest C family keyways available, large key systems are possible.
- Unlike Level 2, each Level 8 dealer is assigned one side bitting and the corresponding sequence numbers.

There is no differentiation between factory and fieldoriginated systems.

Everest Primus and Everest Primus XP Level 9

Overview for end user

- Schlage's highest level of key control and exclusivity on Everest keyways.
- Level 9 is subdivided to be flexible for the amount of geographical exclusivity purchased.
- Side bit milling is assigned to the end user based on the exclusivity purchased. See level and commitments listed below.
- The end user has access to key blanks and cuts keys.
- The end user generates and maintains their own key system.
- A signed original Primus Face Sheet and signature card are required initially to set up End User Level systems.
- Every order must include a signed original Face Sheet which is closely checked for an authorized signature. No faxes or photocopies are acceptable due to the ease of forgery.
- The end user can get competitive bids and order End User Level material from any one of a large number of authorized dealers nationwide.

The degree of geographical exclusivity of end user side bitting is determined with the initial order as listed below.

Level 9U (universal)

Fewer than 60 Cylinders. Schlage randomly assigns a side bitting from a small pool of combinations which may be repeated locally. There are no guarantees of geographical exclusivity.

Level 9G (geographical)

More than 60 cylinders. Schlage assigns an exclusive side bitting based on the first two digits of the end user's zip code.

Level 9Z (time zone)

Minimum of 2000 cylinders over two years or pay a fee. The end user buys exclusivity of one side bitting within a time zone and country.

Level 9N (nationwide)

Minimum of 4000 cylinders over two years or pay a fee. The end user buys nationwide exclusivity of one side bitting.

Overview for locksmith or security dealer

- These levels are for end users who want to cut their own keys and/or generate their own key system.
- Dealers already selling Level 2 or 8 are authorized to sell Level 9 products.
- Level 1+ and 7 dealers must sign an additional key control contract, but no buy-in is required.
- The degree of geographical exclusivity is determined by the end user's commitment to cylinder volume and separate exclusivity purchases.
- · No ID cards are issued at this level.
- All authorization is done with the Primus Face Sheet and Signature Card.
- Schlage requires an original signature on a Primus Face Sheet to process each order.
- Unless Level 9 side bitting is bought outright, Schlage reviews cylinder volume annually and if the contractual commitment is not met, has the option to lower the project to Level 9U and place the side bitting into the Level 9U pool for other end users.

Keyways and keying options

The geographical exclusivity of these levels makes it impractical to illustrate or list all the side bittings. New ones are issued every day around the country.

- Dealers can stock bulk-pack sub-assembled cylinders.
- All cylinders, key and blanks are shipped to the end user's designated location.
- Multi-section keys are available for this level, to accommodate larger systems.
- The last cut of the side bittings at this level is normally shallow (1, 3 or 5) to raise the check pin of conventional Everest cylinders. However, side bittings with a deep last cut are also available at Level 9, provided that the key system will never incorporate conventional cylinders.

Everest D family restricted keyways are also available at Level 9. Use these keyways when patented key control is also required for the conventional (non-Primus) keys on the job.

Schlage does not publish full details on the Everest D family restricted keyways for security reasons. However, the keyway structure is the same as that of the C family keyways.

The Everest D family key section can be cut on Schlage Everest D key punch (40-099) or a rotary key cutting machine.

Key control procedures: dealer controlled systems

Identification cards

The dealer is responsible for stocking ID cards for levels 1, 1+, 2, 7 and 8 and verifying all authorized signatures to issue new keys as key blanks are not permitted to be sold to end users.

The card for each level bears a unique colored stripe, dealer information and a signature panel on the back. When receiving an order for new keys, it is the responsibility of the dealer to verify the signature on the back of the card.

ID Cards (Order in multiples of 50)



ID Cards (Order in multiples of 50)



Level 1	40-061
Level 1+	40-065
Level 2	40-062
Everest Primus	40-060*

Specify level 7 or 8

- Level 1 40-061-XP

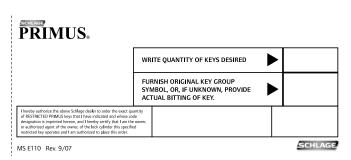
 Level 1+ 40-065-XP

 Level 2 40-062-XP

 Everest Primus 40-060-XP*
- * Specify level 7 or 8

Restricted key order form

The Restricted Key Order Form is available for no charge and makes the process of tracking keys very easy. If used with a manual credit card machine, the form is able to be imprinted with the numbers embossed on the card and provides space to complete the number of keys requested as well as the key symbol or bitting. The end user receives one copy for his records and the dealer retains a copy in his records.



Primus control register MS-E160

Though not required, dealers should use this form (or create their own form) to track key issues, inaccurate cuts, key blank shipments received and discrepancies.

Issuing ID cards

It is recommended that the dealer consistently use one of the following procedures to issue ID cards to end user customers.

- Issue a card to each end user or authorized signatory.
 The end user must keep the card and present it each time a key is requested. Verify the signature with the back of the card and verify the validity of the card in the log book.
- Issue a card to each end user or authorized signatory. Keep all signed cards in a secure location with the key records. Verify the signature on the back of the card and validity of the card in the log book each time a key is requested.
- When multiple signatures are required, use the Primus Signature Card. This can be used in addition to or instead of ID cards for the Dealer Levels. This method should not be used with Level 1 as the end user may request keys from any Level 1 dealer.

Managing lost, stolen or invalidated cards

Each ID card has a unique serial number in the lower right corner. If a card is reported lost or stolen or a business changes authorized personnel and a previously authorized card holder refuses to surrender a card, the dealer must note in his log that the card is no longer valid to obtain keys.

Card serial number and signature verification should be part of every key authorization.

Managing key blank inventory

It is important to keep an accurate record of key blank inventory and a detailed log of keys issued in case a question arises from an end user or law enforcement agency.

Each incoming order of Primus blanks should be logged with a transaction on a Restricted Key Order Form, signed and dated by the employee who received and counted the blanks.

All inaccurate cuts should also be documented on one of these forms, signed and dated by the employee who handled the transaction and logged into the main book.

The total number of key blanks received, minus inaccurate cuts and keys issued, should always equal the number still on hand. The dealer should reconcile the log periodically and also log and discrepancies at that time. Discrepancies may indicate a breach in security or a careless employee.

Key control procedures: end user controlled systems

Signature verification

Authorization for the end user levels is performed at the Schlage Key Control Center. The dealer is responsible for submitting the end user's signed forms to Schlage with each order.

Primus signature card

The Primus Signature Card is found at the back of this manual and should be used to register each project and its authorized signatories with the factory.

The dealer should complete the form with the end user (job) name, street address and zip code. The zip code is used to maintain the varying degrees of geographical exclusivity offered at the end user levels.

There is space for up to five authorized signatures on the signature card. All signatures will have equal authority to order locks, keys, key blanks and cylinders unless otherwise noted. The signature at the top of the list has authority to add and delete signatures from the card, so it is important that the appropriate person is the top signer.

Primus face sheet form

The Primus Face Sheet form is located in the back of this manual and is required for every Primus or Primus XP factory order.

Levels 3, 4 and 9 are the highest levels of key control. For this reason, no faxed or photocopied signatures will be accepted by the Primus Key Control Center.

It is permissible to fax or photocopy the blank forms in order to speed up the authorization process when the end user has no blank forms. However, once the page is signed it becomes an original and cannot be faxed or photocopied, then submitted for an order.

It is also possible to order a supply of blank forms at no charge using the following form numbers:

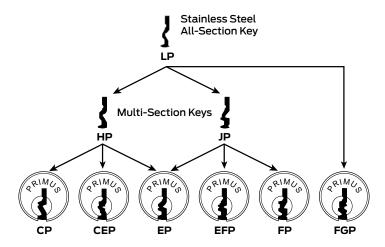
Signature Card	MS-E130
Face Sheet	MS-E120

Classic Primus and Classic Primus XP keyways

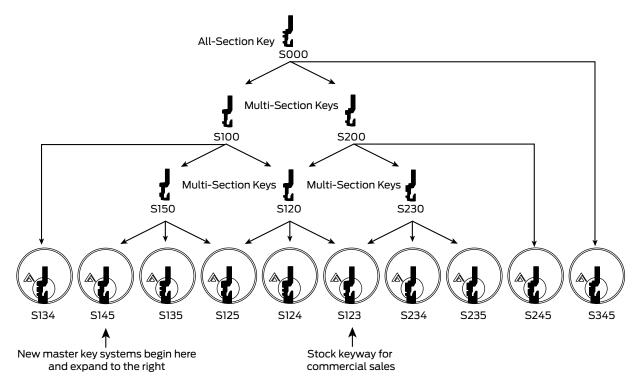
Level 1 and Level 1+ keyways



Level 2, 3 and 4 keyways

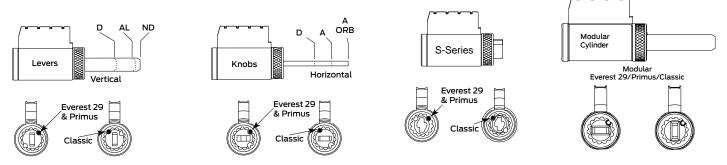


Everest 29 Primus and Everest 29 Primus XP keyways



Key-in-knob/key-in-lever cylinders

The part numbers for assembled Classic Primus and Everest Primus cylinders are the same, except for the keyway suffix. To order XP products, add the suffix "-XP" to the end of the complete cylinder number. (Example, "20-793-XP S123" is Everest 29 Primus XP cylinder with a S123 keyway.)



Note: Everest & Primus and Classic cap pin positions are non-modular

Schlage lock sets

Series	Design	Cylinder mechanism	Complete cyl	inder	Keyway	Tailpiece		Plug	Shell
A, H	Except Orbit	Primus®	20-724		Classic	A301-337		33-136	A508-655
		Primus XP	20-724-XP		Everest 29			33-119	
		Primus UL437	20-524		Classic			33-154	
		Primus XP UL437	20-524-XP		Everest 29			33-221	
A, H	Orbit	Primus	20-724-122		Classic	A301-338		33-136	A508-655
		Primus XP	20-724-122-XI	P	Everest 29			33-119	
		Primus UL437	20-524-122		Classic			33-154	
		Primus XP UL437	20-524-122-X	Р	Everest 29			33-221	
AL	All	Primus	20-728		Classic	A700-031		33-136	A508-655
		Primus XP	20-728-XP		Everest 29			33-119	
		Primus UL437	20-528		Classic			33-154	
		Primus XP UL437	20-528-XP		Everest 29			33-221	
D Knobs	All	Primus	Std Door	2-2½" Door	Classic	Std Door	2-2½" Door	33-136	A508-655
		Primus XP	20-748	20-724	Everest 29	C603-524	A301-337	33-119	
		Primus UL437	20-748-XP	20-724-XP	Classic			33-154	
		Primus XP UL437	20-548	20-524	Everest 29			33-221	
			20-548-XP	20-524-XP					
ND Levers	All	Primus	20-765		Classic	N523-022		33-136	A508-655
		Primus XP	20-765-XP		Everest 29			33-119	
		Primus UL437	20-565		Classic			33-154	
		Primus XP UL437	20-565-XP		Everest 29			33-221	
S and	All	Primus	20-752		Classic	S605-231		33-136	A508-655
S200		Primus XP	20-752-XP		Everest 29			33-119	
		Primus UL437	20-552		Classic			33-154	
		Primus XP UL437	20-552-XP		Everest 29			33-221	

Note: For more information on modular cylinders, see page 9.

Key-in-knob/key-in-lever competitive cylinders

Side view	Lock series	Cylinder mechanism	Complete cylinder	Keyway	Tailpiece	Plug	Shell
	CL3300	Primus®	20-762	Classic	N523-022	33-136	A201-683
		Primus XP	20-762-XP	Everest 29		33-119	1
		Primus UL437	20-562	Classic		33-154	1
		Primus XP UL437	20-562-XP	Everest 29		33-221	-
	CL3400,	Primus	20-739	Classic	A301-338	33-136	A201-683
 	CL3600	Primus XP	20-739-XP	Everest 29		33-119	1
		Primus UL437	20-539	Classic		33-154	1
		Primus XP UL437	20-539-XP	Everest 29		33-221	1
	CK4200,	Primus	20-727	Classic	_	33-081	A201-690
	UT5200	Primus XP	20-727-XP	Everest 29		33-222	
	(since 1963)	Primus UL437	20-527	Classic		33- 080	
		Primus XP UL437	20-527-XP	Everest 29	=	33-223	-
Sargent cylinders	•		•	'		•	'
<u>√ </u>	7L, 8L, 10 Line Levers	Primus	20-719	Classic	C604-243	33-163	A201-683
Washer		Primus XP	20-719-XP	Everest 29		33-162	1
		Primus UL437	20-519	Classic		33-224	
		Primus XP UL437	20-519-XP	Everest 29		33-225	1
	7, 8, 9 Line	Primus	20-720	Classic	C303-437 Assembly with cap	33-163	A508-637
	Knobs	Primus XP	20-720-XP	Everest 29		33-162	
		Primus UL437	20-520	Classic		33-224	
		Primus XP UL437	20-520-XP	Everest 29		33-225	
	6 Line, Except	Primus	20-726	Classic	C604-243	33-163	A508-63
	B Knob	Primus XP	20-726-XP	Everest 29		33-162	1
		Primus UL437	20-526	Classic		33-224	1
		Primus XP UL437	20-526-XP	Everest 29	7	33-225	1
⁄ale cylinders							
/ A501-783	5300LN,	Primus	20-747	Classic	A301-043	33-163	A201-683
Blocking Disc	5400LN Levers	Primus XP	20-747-XP	Everest 29		33-162	7,201 003
		Primus UL437	20-547	Classic		33-224	
		Primus XP UL437	20-547-XP	Everest 29		33-225	1
	5300, 5400,	Primus	20-723	Classic	B520-409	33-163	A201-683
	6200 Knobs	Primus XP	20-723-XP	Everest 29	7	33-162	1
		Primus UL437	20-523	Classic	7	33-224	1
		Primus XP UL437	20-523-XP	Everest 29	1	33-225	1

AD-Series key-in-lever cylinders

Ad-Series chassis	Lever style	Cylinder mechanism	Complete cylinder	Keyway	Tailpiece	Plug	Shell
CY	All	Primus [®]	20-750	Classic	C604-243	33-136	A201-683
		Primus XP	20-750-XP	Everest 29		33-134	
		Primus UL437	20-550	Classic		33-154	
		Primus XP UL437	20-550-XP	Everest 29		33-221	
MS, MD	All	Primus	20-854	Classic	23538085	33-136	A201-683
		Primus XP	20-854-XP	Everest 29		33-134	
		Primus UL437	20-554	Classic		33-154	
		Primus XP UL437	20-554-XP	Everest 29		33-221	
993R, 993S, 993M	ATH, 8AT	Primus	20-750	Classic	C604-243	33-136	A201-683
		Primus XP	20-750-XP	Everest 29		33-134	
		Primus UL437	20-550	Classic		33-154	
		Primus XP UL437	20-550-XP	Everest 29		33-221	
	Except ATH, 8AT	Primus	20-854	Classic	23538085	33-136	A201-683
		Primus XP	20-854-XP	Everest 29		33-136	
		Primus UL437	20-554	Classic		33-154	
		Primus XP UL437	20-554-XP	Everest 29		33-221	

AD-Series competitor cylinder tailpieces

AD-Series chassis	Lever style	Lever cylinder type		Tailpiece
CY	All	Sargent	LD	23433626
		Sargent	D	23433634
		Corbin Russwin	JD	23433634
		Yale	JD	23433642
MS, MD	All	Sargent	LD	23443427
		Sargent	D	23443435
		Corbin Russwin	D	23443435
		Yale	D	23443443
993R, 993S, 993M	ATH, 8AT	Sargent	LD	23433626
		Sargent	D	23433634
		Corbin Russwin	D	23433634
		Yale	D	23433642
	Except ATH, 8AT	Sargent	LD	23443427
		Sargent	D	23443435
		Corbin Russwin	D	23443435
		Yale	JD	23443443

AD-Series Schlage full size cylinder tailpiece

For all chassis types, tailpiece part number: 23446339.

Mortise cylinders

Traditional cam			Description	Cylinder mechanism	Complete cylinder
L583-254 Classic	For cylinders prior to July 2010	L583-153 Everest 29 & Primus	Cylinder Only: L & N Escutcheons	Primus Controlled Access	20-793
				Primus UL437	20-593
			Cylinder With Compression Ring and Spring: Rose Trim	Primus Controlled Access	20-787
Modular cam*			Cylinder With Compression Ring and Spring:	Primus UL437	20-587
L583-474**	For modular cylinders	L583-475***	Rose Trim	Primus Lockout	20-717
1/8 3/8 5/8	introduced July 2010	1/4 1/2 3/4		Primus UL437 Lockout	20-517

Schlage L9060 o	Schlage L9060 outside and other straight cam applications							
Traditional cam			Description	Cylinder mechanism	Complete cylinder			
B502-191 Classic	For cylinders prior to July 2010	B502-948 Everest 29 & Primus	Cylinder Only: L & N Escutcheons	Primus Controlled Access	20-701			
				Primus UL437	20-501			
) (Cylinder With Compression Ring and Spring:	Primus Controlled Access	20-700			
			Rose Trim	Primus UL437	20-500			
Modular cam*			Cylinder With Compression Ring and Spring:	Primus Lockout	20-715			
L583-476**	For modular cylinders	L583-477***	Rose Trim	Primus UL437 Lockout	20-515			
1/6 3/8 5/8	introduced July 2010	1/4 1/2 3/4						

Traditional cam			Description			Cylinder mechanism	Complete cylinder
B502-292 Classic	For cylinders prior to July 2010	B502-944 Everest 29 & Primus	Cylinder with Compression Ring & Spring		Primus Lockout	20-718	
						Primus UL437 Lockout	20-518
Modular cam*			Cylinder with 3/8" Blocking Ring			Primus Controlled Access	20-706
L583-446**	For modular cylinders	L583-447***				Primus UL437	20-506
1/6 3/6 5/8	introduced July 2010	14 12 34					
AR 4070 traditional o	am		AR 4070 modu	AR 4070 modular cam* Cylinder		Primus Controlled Access	20-708
B502-380 Classic	For cylinders prior to July 2010	B502-945 Everest 29 & Primus	B520-743**	B520-744***	Only	Primus UL437	20-508
			1/8 3/8 6/8	1/4 1/2 2/4			

^{*} Modular cylinder cams may be used with Classic, Everest and Primus key sections. Use appropriate cam for cylinder housing size.

NOTE: For more information on modular cylinders, see page 9. To order any of the XP products, add the suffix "-XP" to the end of the complete cylinder number.

Traditional cams are available as parts only and cannot be ordered with complete cylinders.

Schlage Primus mortise cylinder cams to operate other manufacturers' locks

Tra	ditional cams	Мос	dular cams*		Description
			Sizes 1½, 1¾, 1½,	Sizes 1½, 1½, 1¾,	
	B520-366	2010	B520-730	B520-731	Corbin Russwin© DL4000 Series (Old Corbin 420 and Russwin 1503) Previously known as XB11-656
prior to July 2010	B520-309	cylinders introduced July ;	B520-732	B520-733	Corbin Russwin© ML2200 Series (Old Corbin 7000- 9000 and Russwin 4000-5000) All functions except ML2255 and ML2242 inside Previously known as XB11-629
For cylinders pri	B520-367	modular cylinders ir	B520-734	B520-735	Corbin Russwin© A65 ML2200 master ring deadbolt functions manufactured before 6/10/93 and old Russwin cast iron residential Locks Previously known as XB11-887
	B520-329	Forn	B520-736	B520-737	Yale© 2160, Arrow© #004, Sargent© 13-0660 (All functions except 16 inside and 50 outside) Previously known as XB11-631

^{**} For cylinder housing sizes 11/8, 13/8, 15/8"

^{***} For cylinder housing sizes $1\frac{1}{4}$, $1\frac{1}{2}$, $1\frac{3}{4}$ "

Concealed shell mortise cylinders

Schlage L-Series (except L9060 outside)								
Cams			Description	Cylinder mechanism	Complete cylinder			
to	L583-254 Classic	L583-153 Everest 29 & Primus	Cylinder Only: L Escutcheon	Primus Controlled Access	20-789			
For cylinders prior July 2010				Primus XP Controlled Access	20-789-XP			
				Primus UL437	20-589			
				Primus XP UL437	20-589-XP			

Schlage L9060 outside					
Cams			Description	Cylinder mechanism	Complete cylinder
July	B502-191 Classic	B502-948 Everest 29 & Primus	Cylinder Only: L Escutcheon	Primus Controlled Access	24-767
or to				Primus XP Controlled Access	24-767-XP
cylinders prior 2010				Primus UL437	24-567
ylind				Primus XP UL437	24-567-XP
For o					

^{*} Modular cylinder cams may be used with Classic, Everest and Primus key sections. Use appropriate cam for cylinder housing size.

NOTE: For more information on modular cylinders, see page 9.

Traditional cams are available as parts only and cannot be ordered with complete cylinders; however, concealed shell mortise cylinders are the exception to this rule.

Mortise full size cylinders

Schlage L-Series (except L9060 outside)				
Cam	Description	Cylinder mechanism	Complete cylinder	
L583-489	Cylinder with Compression Ring & Spring: L & N Escutcheons	Primus Core	20-798	
		Primus XP Core	20-798-XP	
79	Cylinder with Compression Ring, Spring and %" Blocking Ring: Rose	Primus Core	20-776	
	Trim	Primus XP Core	20-776-XP	

Schlage L9060 outside			
Cam	Description	Cylinder mechanism	Complete cylinder
K510-680	Cylinder with Compression Ring & Spring: L & N Escutcheons	Primus Core	20-798
		Primus XP Core	20-798-XP
	Cylinder with Compression Ring, Spring and 3/8" Blocking Ring: Rose	Primus Core	20-776
(0)	Trim	Primus XP Core	20-776-XP

Von Duprin, Monarch and other straight cam applications				
Cam	Description	Cylinder mechanism	Complete cylinder	
K510-730	Cylinder with Compression Ring & Spring	Primus Core	20-763	
		Primus XP Core	20-763-XP	
	Cylinder with Compression Ring, Spring and 3/8" Blocking Ring	Primus Core	20-771	
		Primus XP Core	20-771-XP	

Adams Rite MS, 4070, 4500 and 4700 Series				
Cam Description Cylinder mechanism Complete cylinder				
K510-711	B520-378 Adams Rite 4070	Cylinder with Compression Ring, Spring and 3/16" and 3/8" Blocking Rings	Primus Core	20-798
\cap			Primus XP Core	20-798-XP
			Primus Core	20-776
			Primus XP Core	20-776-XP

Full size interchangeable cores

	Description	Part number
	Primus® Core	20-740
SCHLAGE	Primus XP Core	20-740-XP
	Primus Core less logo	20-741
	Primus XP Core less logo	20-741-XP

Deadlock cylinders

Function	Door thickness	Primus® keyway type	Cylinder less housing	Tailpiece	Plug	Shell
B760	13/8" – 21/2"	Classic	20-744	B610-084	33-136	A201-683
B763		Everest 29			33-119	
B760-XP		Classic XP	20-744-XP		33-136	
B763-XP		Everest 29 XP			33-119	
B761	13/8" – 2"	Classic	20-742	B610-082	33-136	
3764		Everest 29			33-119	
3761-XP		Classic XP	20-742-XP		33-136	
3764-XP		Everest 29 XP			33-119	
B761	2"- 21/2"	Classic	20-743	B610-083	33-136	
B764		Everest 29			33-119	
B761-XP		Classic XP	20-743-XP		33-136	
B764-XP		Everest 29 XP			33-119	
B762	13/8" – 2"	Classic	20-745	B610-085	33-136	
		Everest 29			33-119	
B762-XP		Classic XP	20-745-XP		33-136	
		Everest 29 XP			33-119	
B762	2"- 2½"	Classic	20-746	B610-086	33-136	
		Everest 29			33-119	
B762-XP		Classic XP	20-746-XP		33-136	
		Everest 29 XP			33-119	
B860	13/8" – 21/2"	Classic	20-544	B610-084	33-154	
B863		Everest 29			33-221	
B860-XP		Classic XP	20-544-XP		33-154	
B863-XP		Everest 29 XP			33-221	
B861	13/8" – 2"	Classic	20-542	B610-082	33-154	
B864		Everest 29			33-221	
B861-XP		Classic XP	20-542-XP		33-154	
B864-XP		Everest 29 XP			33-221	
B861	2"-21/2"	Classic	20-543	B610-083	33-154	
B864		Everest 29			33-221	
B861-XP		Classic XP	20-543-XP		33-154	
B864-XP		Everest 29 XP			33-221	
B862	13/8" – 2"	Classic	20-545	B610-085	33-154	
		Everest 29			33-221	
B862-XP		Classic XP	20-545-XP		33-154	
		Everest 29 XP			33-221	
B862	2"-21/2"	Classic	20-546	B610-086	33-154	
		Everest 29			33-221	
B862-XP		Classic XP	20-546-XP		33-154	
		Everest 29 XP			33-221	

Cabinet lock and portable security cylinders

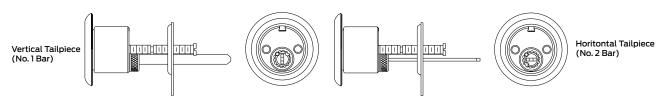


CL-Series cabinet lock cylinders						
Application	Cylinder mechanism	Complete cylinder	Keyway type	Plug	Shell	Actuator
Door	Primus [®]	20-772	Classic	33-136	A201-683	CL10-360
	Primus XP	20-772-XP	Everest 29	33-119		
	Primus UL437	20-572	Classic	33-154		
	Primus XP UL437	20-572-XP	Everest 29	33-221		
Drawer	Primus	20-774	Classic	33-136	A201-683	
	Primus XP	20-774-XP	Everest 29	33-119		
	Primus UL437	20-574	Classic	33-154		
	Primus XP UL437	20-574-XP	Everest 29	33-221		

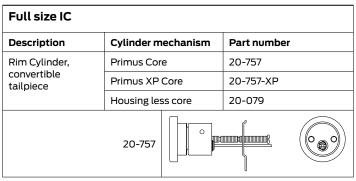
Series	Cylinder mechanism	Complete cylinder	Keyway type	Plug	Shell	Actuator
KS Series	Primus®	47-743	Classic	33-136	A201-683	KZ32DA0
	Primus XP	47-743-XP	Everest 29	33-119		
	Primus UL437	47-542	Classic	33-154		
	Primus XP UL437	47-542-XP	Everest 29	33-221		
KC Series	Primus	47-744	Classic	33-136	A201-683	KZ34DA0
	Primus XP	47-744-XP	Everest 29	33-119		
	Primus UL437	47-543	Classic	33-154		
	Primus XP UL437	47-543-XP	Everest 29	33-221		

Rim cylinders

Rim cylinders

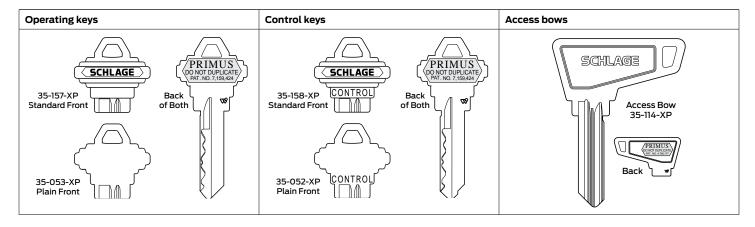


Standard (non-IC) and lockout				
Description	Cylinder mechanism	Complete cylinders		
Rim cylinder,	Primus	20-709		
vertical tailpiece	Primus UL437	20-509		
Rim cylinder,	Primus	20-710		
horizontal tailpiece	Primus UL437	20-510		
Rim cylinder	Primus	20-716		
lockout, horizontal tailpiece	Primus UL437	20-516		



Note: To order any of the XP products, add the suffix "-XP" to the end of the complete cylinder number.

Classic Primus keys



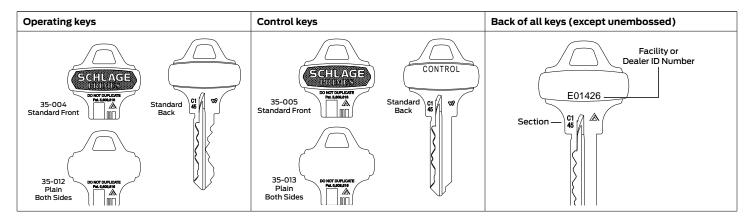
Key blanks		
Part number	Description	
35-157-XP	Standard bow, embossed both sides	
35-171-XP	Standard bow, stainless steel LP section key	
35-158-XP	Control key, standard bow, embossed both sides	
35-052-XP	Control key, standard bow, unembossed one side, "PRIMUS" logo on one side	
35-115-XP	Large bow, embossed both sides	
35-116-XP	Access bow, embossed both sides	
35-159-XP	Lockout key, standard bow, embossed both sides	

Cut keys		
Part number	Description	
48-157-XP	Standard bow, embossed both sides	
48-053-XP	Standard bow, unembossed one side, "PRIMUS" logo on one side	
48-171-XP	Standard bow, stainless steel LP section key	
48-158-XP	Control key, standard bow, embossed both sides	
48-052-XP	Control key, standard bow, unembossed one side, "PRIMUS" logo on one side	
48-172-XP	Control key, stainless steel LP section control key	
48-115-XP	Large bow, embossed both sides	
48-116-XP	Access bow, embossed both sides	
48-159-XP	Lockout key, standard bow, embossed both sides	

Master keys				
Part number	Description			
49-157-XP	Standard bow, embossed both sides			
49-053-XP	Standard bow, unembossed one side, "PRIMUS" logo on one side			
49-171-XP	Standard bow, stainless steel LP section key			
49-158-XP	Control key, standard bow, embossed both sides			
49-052-XP	Control key, standard bow, unembossed one side, "PRIMUS" logo on one side			
49-115-XP	Large bow, embossed both sides			
49-116-XP	Access bow, embossed both sides			
49-172-XP	Control key, stainless steel LP section control key			

Note: To order any of the XP products, add the suffix "-XP" to the end of the complete cylinder number.

Everest Primus keys



Standard front			Plain both sides			Back of all except		
Everest 29 Primus XP		Everest 29 Primus	Everest 29 Primus XP		Everest 29 Primus		Everest 29 Primus XP	Everest 29 Primus
35-199-XP	SCHLAGE PRIMUS P	35-199	35-138-XP		35-138 Control		35-100-XP	35-199
Operating		Operating	Control	ATTENTED DO NOT CONTLINE	35-215	31 46	35-273-XP	35-273
35-273-XP		35-273	35-215-XP Operating		Operating		35-216-XP	35-216

Key blanks				
Everest 29	Everest	Description		
35-199-XP	35-004-XP	6-Pin	Standard bow, embossed one side	
35-215-XP	35-012-XP		Standard bow, unembossed	
35-273-XP	35-005-XP	Control	Control key, standard bow, embossed one side	
35-138-XP	35-013-XP		Control key, standard bow, unembossed	
35-216-XP	35-006-XP	Lockout	Lockout key, standard bow, embossed one side	
35-218-XP	35-019-XP		Lockout key, standard bow, unembossed	

Cut keys				
Everest 29	Everest	Description	Description	
48-199-XP	48-004-XP	6-Pin	Standard bow, embossed one side	
48-215-XP	48-012-XP		Standard bow, unembossed	
48-273-XP	48-005-XP	Control	Control key, standard bow, embossed one side	
48-013-XP	48-020-XP		Control key, standard bow, unembossed	
48-216-XP	48-006-XP	Lockout	Lockout key, standard bow, embossed one side	
48-218-XP	48-019-XP		Lockout key, standard bow, unembossed	

Master keys				
Everest 29	Everest	Description		
49-199-XP	49-004-XP	6-Pin	Standard bow, embossed one side	
49-215-XP	49-012-XP		Standard bow, unembossed	
49-273-XP	49-005-XP	Control	Control key, standard bow, embossed one side	
49-023-XP	49-020-XP		Control key, standard bow, unembossed	

Note: To order any of the XP products, simply add the suffix "-XP" to the end of the complete cylinder number

Bulk packs

10-Piece bulk pack key-in-knob/key-in-lever cylinders					
Contents (10 each)	Cylinder mechanism	Keyway type	Bulk pack number		
Loaded Shells, Plugs, Caps, Cap Pins, Cap Pin Springs	Primus/Primus XP	Classic	09-833		
		Everest 29	09-764		

Notes: Specify keyway and finish: 606 or 626. Primus key blanks must be ordered separately.

10-Piece bulk pack mortise cylinders			
Contents (10 each)	Cylinder mechanism	Keyway type	Bulk pack number
Loaded Shells, Plugs, Cam, Screws	Primus/Primus XP	Classic	09-835
		Everest 29	09-767

Notes: Specify keyway, finish: 606 or 626, and 118 or 114 length. Primus key blanks must be ordered separately.

Bulk pack mortise cylinder cam and collars					
Contents (10 each)	Description	Keyway type	Bulk pack number		
B502-948 cam	Straight Cam	Classic Primus and	09-761		
L583-153 cam	L-Series Cam	Everest 29 Primus	09-762		
B502-944 cams, 36-079-037 blocking rings, B220-050 set screw packs	Adams Rite Kit		09-763*		
36-083, compression ring	Compression rings and springs		09-419		

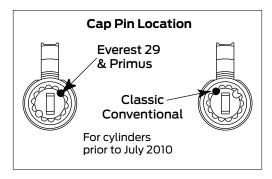
^{*} Specify finish: 605, 606, 612, 613, 625, 626

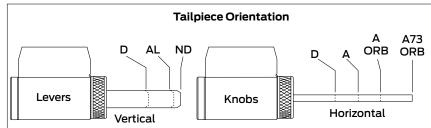
10-Piece bulk pack rim cylinders			
Contents (10 each)	Cylinder mechanism	Keyway type	Bulk pack number
Loaded Shells, Plugs, Caps, Cap Pins, Collars, Tailpieces, Drivers, Cap Pin Springs, Screws & Back Plate Packs	Primus/Primus XP	Classic	09-834
		Everest 29	09-765

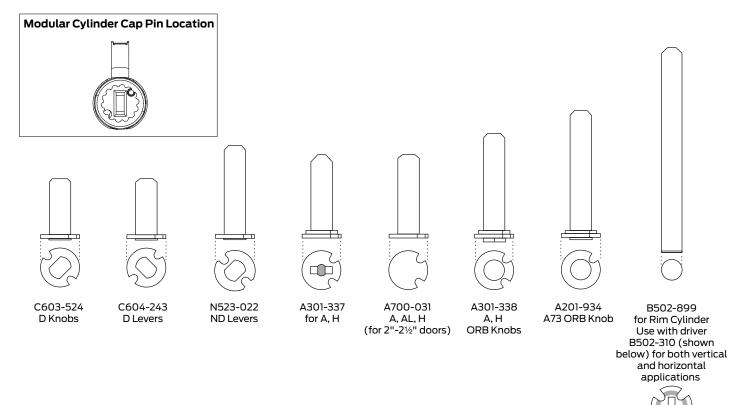
10-Piece bulk pack interchangeable cores			
Contents (10 each)	Cylinder mechanism	Keyway type	Bulk pack number
Loaded Shells, Plugs, Caps, Cap Pins and Springs, Actuating Rings, Actuating	Primus/Primus XP	Classic	09-836
Pins, Control Pins		Everest 29	09-766

Note: To order any of the XP products, add the suffix "-XP" to the end of the complete cylinder number.

Tailpieces





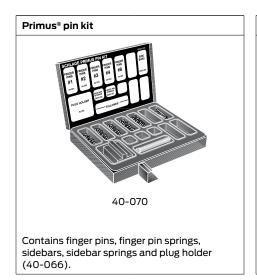


Multiple tailpiece key-in-knob/key-in-lever cylinders

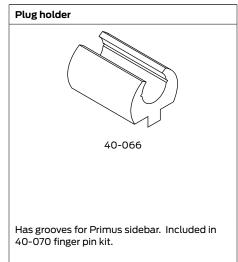
Keyways	Contents	Part number
Primus/Primus XP	(1) Pre-assembled cylinder 0-bitted, less tailpiece and keys	40-700/40-700-XP
All Keyways (Classic, Everest, and Everest 29)	(1) A301-338 tailpiece, A and H-Series Orbit	Controlled Access
	(1) A700-031 tailpiece, AL-Series	
	(1) C604-243 tailpiece, D-Series Levers	
	(1) N523-022 tailpiece, ND-Series Levers (black)	40-500/40-500-XP
	(2) C503-115 cap pin springs	UL437 Listed
	(2) C503-116 cap pins	

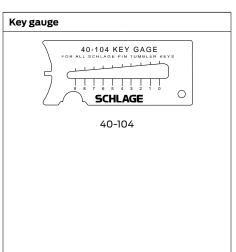
Note: Specify keyway and finish: 606 or 626.

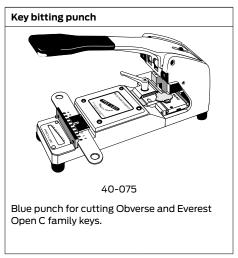
Tools and sales support items

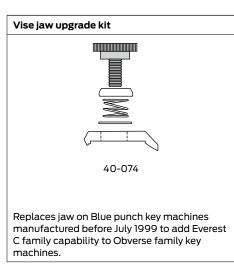












ID cards	
Level 1 ID Card	40-061
Level 1+ ID Card	40-065
Level 2 ID Card	40-062
Everest Primus ID	40-060*
Level 1 XP ID Card	40-061-XP
Level 1+ XP ID Card	40-065-XP
Level 2 XP ID Card	40-062-XP
Everest XP Primus ID	40-060-XP*

Face Sheet	MS-E120
Other cylinder tools	
Cap Removal Tool	M540-056

MS-E110

MS-E160 MS-E130

Forms

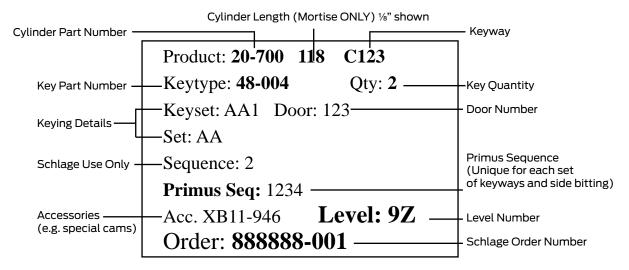
Key Order Form

Signature Card

Primus Control Register

Specify Level 7 or 8

Interpreting box labels



Three parts to key control

How do you account for issued keys? How do you know who has keys to areas of your building or campus? Facilities with proper key control procedures in place know the answers to these questions.

To help facility and security personnel to know who has access to the mechanical locks in their buildings, Schlage offers a three-part solution.

1. Key issue policies

Without a sensible key control policy backed by top management, security can deteriorate quickly. The key control policy should specifically define who may authorize keys to be cut.

Issuing master and grand master keys must be done based on actual need. After all, it does little good to prevent keys from being duplicated externally if many "legitimate" copies of the top master key are issued, increasing risk of loss or theft.

Consider the following ideas which may be utilized (and modified as needed) if deemed appropriate for your facility:

- Establish suitable management levels (department head, shop foreman, etc.) to authorize keys to be cut or issued to employees. Control high level access by requiring higher level approval for master and grand master keys.
- · Collect a deposit for all keys issued.
- Require employees to sign a receipt stating that his/her final paycheck will be withheld until all keys are returned. This requires coordination with the Human Resources or Accounting Department.
- Have the key holder or the department manager sign a receipt making them responsible for the cost of rekeying any areas operated by the lost or stolen key.
- Serial number all keys to track multiple copies of the same key issued to different persons. This allows the key control center to trace any key to the rightful key holder.
- Include language on a key receipt that forbids lending of keys to other employees.
- Conduct periodic spot checks to make sure employees have their issued keys.
- Do not store quantities of unused master keys. Destroy them or provide secure storage if necessary.
- Trades, contractors, and maintenance personnel should turn in their master keys at the end of their shifts and pick them up again the next day.
- Enforce adherence to policies with consequences.

2. Track issued keys with SiteMaster 200

(11) STER 200

Implementing a system to track each and every issued key is critical to provide immediate information about who has access to any given area at any given time. Schlage SiteMaster 200 helps provide this critical information.

SiteMaster 200 has fields for key holder name, key symbol (code), serial number of key, door name, number, etc. Once the data has been entered you can sort it in a variety of ways to produce reports or simply look up an individual person, key, door, etc.

To be effective, one person should be designated responsible for maintaining the database, with backup personnel designated as necessary. Too many people with access to the database can lead to a breakdown in the integrity of the information.

3. Use patented keys

Be sure Parts 1 and 2 are in place.

Install Primus or Everest Primus patented keyways and you can be reasonably sure that your keys won't be copied. It would be difficult, time consuming, and a violation of federal patent law to make an unauthorized copy of a Primus XP or Everest Primus XP key. A person who makes an unauthorized Primus XP or Everest Primus XP key could be subjected to legal action from Schlage.

Ordering Primus

Cylinders

Everest Primus/Everest Primus XP and Classic Primus/ Primus XP complete cylinders have the same pricing and part numbers. As with Classic Primus Levels 3 and 4, face sheets are required for Level 9 orders.

To order

- Select the Primus cylinder from the cylinder Price Book pages.
- If a specific keyway is desired, specify the Classic or Everest keyway.
- 3. Specify keying, finish, cylinder length, or any other fields as necessary.

Example:

How to order a zero-bitted Everest Primus XP non-UL cylinder with a 626 finish and C123 keyway for a D-Series Lever lock:

Step 1: The Primus cylinder part number is 20-750-XP

Step 2: The keyway desired is C123

Step 3: The keying is zero bitted (000000) and the finish desired is 626.

Order: 20-750 626-XP C123-000000

Cylinder bulk packs

All Primus and Primus XP products are available in a Bulk Pack (see Bulk packs on page 37). No signatures or authorizations are required when ordering Bulk Pack Cylinders.

To Order:

- Choose your Bulk Pack from the Price Book pages based on the cylinder format, finish, and keyway. Check the Express Stock listing for faster delivery.
- For key-in-knob/lever or mortise cylinders, choose the required tailpieces or cams and collars from the existing Everest Bulk Pack tailpiece, cam and collar offering (Everest, Classic Primus, and Everest Primus all use the same tailpieces).
- 3. If needed, order a 40-070 Primus pin kit or Primus components.
- 4. Order keys as needed.

Note: Orders for Level 9 keys must be accompanied by a face sheet.

Primus[©] face sheet

Level 3, 4, and 9 order authorization

Authorized Signature



This original form must be mailed to Schlage Commercial Division with your order. Faxed copies not acceptable

Distributor information onl	y:				
Distributor name			Dat	te	
Account #			Distributor PO	#	
Primus security level:					
3U (no exclusivity)	4Z (time zo	ne exclusivity)	9U (no exclusivity)	9Z (time zon	e exclusivity)
3G (2-digit zip exclusivity)	4N (nation)	wide exclusivity)	9G (2-digit zip exclusivity) 9N (nationw	ide exclusivity)
Classic ke	— eyways		Everest®/Eve	rest 29™ keywa	yS
New If new, complete project in	formation and	l attach Primus' si	gnature card (Schlage form 009	160).	
Project name (please print or type	e)				
Street (no P.O. Box)			City	State	Zip
Existing If existing please indicate	ate Primus #		(From Primus I.D. Card)		
Name and phone# of individual w	vho is knowled	geable about this	project, should any clarification	be necessary:	
Name			Phone		
Shipping instructions:					
lasterkeys may be whipped to a sepa n additional charge in accordance wi Order shipping address:				hlage's current price	
Location Name			Location Name		
Attention			Attention		
Street (no P.O. Box)			Street (no P.O. Box)		
City	State	Zip	City	State	Zip
Master key only shipping add	dress:		All keys shipping addres	S:	
Location Name			Location Name		
Attention			Attention		
Street (no P.O. Box)			Street (no P.O. Box)		
City	State	Zip	City	State	Zip
Signature block: I hereby authorize the above Schlaowner, or authorized agent of the this order.					

Date

Allegion Security Technologies Schlage

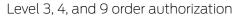
Attn.: Primus Order Processing 3899 Hancock Expressway Security, CO 80911

The Primus face sheet must be completed and attached to your order form. An incomplete Primus face sheet will cause unnecessary delays in order processing.

Faxed copies not acceptable.



Primus® signature card





This signature card establishes authorization to purchase additional primus high security product for the security system installed at the address below.

This original form must be mailed to Schlage Commercial Division with your order. Faxed copies not acceptable

Primi	us Security Level:					
	3U (no exclusivity)	4Z (time zone exclusivity)	9U (no exclusi	vity) 9	Z (time zone e	xclusivity)
	3G (2-digit zip exclusivity)	4N (nationwide exclusivity)	9G (2-digit zip	exclusivity) 9	N (nationwide	exclusivity)
	Classic	keyways	Ever	est®/Everest 29	™ keyways	
— Proje	ct information:					
Pro	oject name (please print or	type)				
Stı	reet (no P.O. Box)		City		State	Zip
	orized owner signatu	• •				
	estrictions are not indicated le to control other signers o	d and in multiple signature case: n this form.	s, the first signature v	will be regarded a	s the primary a	authority
1.						
	Name		Street (no P.O.	Box)		
	Position/Title		City	State	Zip	
	Signature	Date	Phone #			
2	2. Name		Street (no P.O.	Box)		
	Position/Title		City	State	Zip	
				State		
	Signature	Date	Phone #			
3						
	Name		Street (no P.O.	Box)		
	Position/Title		City	State	Zip	
	Signature	Date	Phone #			
4	Name		Street (no P.O.	Box)		
	Position/Title		City	State	Zip	
		 Date	Phone #		· .	
	Signature	Date	Priorie #			
5			Street (no DO	Davi		
	Name		Street (no P.O.	BOX)		
	Position/Title		City	State	Zip	-
	Signature	Date	Phone #			

Dealer or locksmith account # Primus #		Name/title		
Address	Phone FAX		FAX	
City Sta	ate Zip			
Contact 1 (please print or type)		Contact 2 (please	print or type)	
Contact 1 signature		Contact 2 signature		
Owner authorization/signature	Date	Effective from (Mc	onth/date/year) to (Month/date/year)	
Special note:				
authorization (as noted	d above), the Dealer or Pri	ed the Dealer or Primus Loc mus Locksmith agrees to ta the Primus signature card b		
ecial instructions:				
se indicate any restriction to auth	orized individuals listed o	n this form when purchasin	g additional Primus product or duplica	
r requesting changes to Schlage	at the address below. Prin upon request. We sugges	nus signature cards are avai	n Authorized signature and send with lable from authorized Schlage Primus nis completed form for your records. A	
ease mail the original co	py to: Allegion	Security Technolog	gies - Schlage	

Dealer or Primus locksmith authorization (option with owner authorization/signature)

Faxed copies not acceptable

Security, CO 80911

3899 Hancock Expressway



About Allegion

Allegion (NYSE: ALLE) creates peace of mind by pioneering safety and security. As a \$2 billion provider of security solutions for homes and businesses, Allegion employs more than 7,800 people and sells products in more than 120 countries across the world. Allegion comprises 23 global brands, including strategic brands CISA® Interflex® LCN® Schlage® and Von Duprin®

For more, visit www.allegion.com.

aptiQ ■ LCN ■ SCHLAGE ■ STEELCRAFT ■ VON DUPRIN

