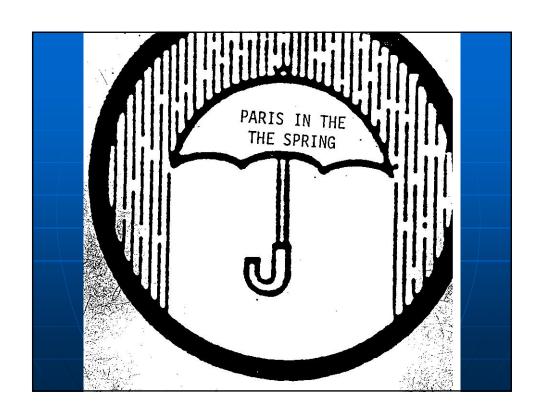
Process for Identifying Confined Spaces

Warren K Brown, CSP, ARM, CSHM

Wynn Stewart, of Dupont --

"It ain't what you forget that hurts you, it's what you know for sure that just ain't so."









- PROOF OF THE NEED
- SOME DEFINITIONS
- THE PROCESS
- DOCUMENTING THE PROCESS

- PROOF OF NEED
 - Fatalities usually result from lack of procedure.
 - Unapproved lighting system results in fire
 - Flammable gas leaked into space
 - Failure to follow lockout procedure
 - Equipment failure or malfunction
 - No test for toxic or oxygen deficient atmosphere
 - Entry was made for no known reason
 - Failed to use safety harness and lifeline

Altruism

- Unselfish regard for others and the behavior may be harmful to the person exhibiting altruism.
- Studies have indicated that we may be programmed biologically to help others in an altruistic manner.
- Safety professionals must remind would be rescuers to beware of the risk associated with a rescue.

Altruism

- It is important to point out the dangers that may surround a confined space rescue. If you attempt a rescue without appropriate precautions you may die and others who may be involved may die.
- Remind your audience of the importance of not being misled by their altruistic feelings.

Confined Space Fatalities

- From Safteng.net
- **(2014= 49)**
- **(2013= 85)**
- (2012 = 54)
- -(2011 = 62)
- \bullet (2010 = 112)
- (2009 = 73) (2008 = 137)

WORKED KILLED IN STEEL MILL FURNANCE: A steel mill worker was accidentally locked in a 250 degree furnace and tried to claw his way out before he died, Lima police said. Sections of insulation around the door of the machine at the plant had been ripped away.

43, had been in the furnace about six hours before fellow employees found his body Sunday, Shawnee Twp. police said.

Man suffocates in corn bin

An Auglaize County man died Friday after he apparently fell into a corn bin at Auglaize Farmers in Uniopolis and suffocated, authorities said. Thomas 62, of Cridersville was pronounced dead at the scene by the Auglaize County coroner. The Auglaize County sheriff's office said body was found about 2:45 p.m.

ONE KILLED, ONE HURT AT LANDFILL: Robert 25, of Dellroy was killed Monday when he fell from a ladder into a 35-foot shaft at a landfill near the Stark County-Carroll County line. A co-worker, Thomas 26, climbed down the ladder but lost consciousness at the base of the shaft, Stark County Sheriff W. Bruce Umpleby said. It is unknown what overcame the sheriff said. Of Malvern was in critical condition Tuesday at Aultman Hospital.

FUMES FATAL FOR RESCUER: Thomas , 26, of Malvern, died Thursday from injuries he received while trying to rescue a coworker from a Sandy Twp. landfill well near Akron. Robert 25, of Dellroy, died Monday when he fell about 30 feet into 4 to 5 feet of water at the base of a well shaft. had gone down to rescue when he was overcome by fumes and gases and had to be pulled up by other workers.

Sewer-line work fatal for 2 men

TWINSBURG — Two men suffocated Friday while they were working on a sewer line at a Summit County housing development.

The men were working for an engineering survey company that was a subcontractor on the sewer line at a new housing development between Akron and Cleveland, Twinsburg Fire Chief Richard Racine said.

One man entered the manhole but could not escape after he began to feel faint. The second man apparently tried to save him.

Racine said the victims were 26 and 53 years old.

Solvent kills worker

A 19-year-old Springfield man who died Friday in an industrial accident was overcome after he went into a vat of degreasing chemicals to retrieve a clipboard he'd dropped, a co-worker said. The ac-Dead is cident occurred at Industries in Springfield. The vat contained trichloroethylene, a cleaning solvent that can cause unconsciousness and death in high concentrations. A co-worker said dropped a clipboard of papers into the vat and climbed into the vat to retrieve it.

Incident- 2/4/10- Minnesota

After nearly 8 hours emergency workers rescued an elevator manager who was trapped inside a corn silo. At about 7:30 PM the manager was rescued from the 50 foot deep silo he fell into at 11:20 AM. When a truck was being loaded he went into the silo to loosen a clog-the corn shifted below him pinning him against the wall chest deep. Rescue workers built a plywood box around him and scooped the corn out. After nearly 8 hours he was lowered to the ground with a SCBA on his back placed there by rescue workers. He survived the ordeal.

Incident- 2/9/10- Wisconsin

A man was freed from a grain bin after being trapped for 4 hours with no apparent injuries. Rescue workers used saws to cut through the sides of the metal grain bin to unload grain so they could reach the victim. They had to use front end loaders to move the grain that poured out. Grain bin entrapment can be deadly. According to Texas A&M university extension, more than 200 farmers in the US alone have died in grain bin suffocation incidents over the past three decades.

Incident-2/9/10

 Construction worker dies inside unused sewer line attempting to pull out a valve. Likely he was exposed to hydrogen sulfide but not determined yet. Investigation to determine if procedures for entry were followed. Managers indicated that procedures for confined spaces should have been followed.

Incident-12/31/09-Africa

Four employees lost their lives in a steel mill oven. Initial information indicates that there may have been nitrogen gas at a high level in the oven. The oven had been idle for a week to allow maintenance work to be performed.

Incident- 1/7/10-Southeast Asia

Preliminary information indicated high water levels and the workers had no safety equipment other than a flashlight. An official indicated that equipment was available but evidently was not used. This type of work is generally not performed by regular employees and the workers may have not received significant safety training. Rain at the time caused higher than expected water levels.

Incidents-2/2010

 Five more deaths and three near death in US and Philippines—Working inside underground storage tanks putting coatings on tanks—unclear how much confined space entry procedure in place at this time.

November 2014 Incident

- Long time employee died from grain engulfment in a grain storage binvictim had been trained and was using appropriate equipment and following company confined space entry procedures.
- This event occurred in Minnesota

February 2014 Incident

Grain bin was being unloaded-victim had been in and out of bin but was thought to have left the scene-when it was determined that he had not left the scene, after 6.5 hours of emptying the bin the victim was located inside the bin-coroner pronounced him dead at the scene.

April 2012 Incident

 Five workers installing piping in shaft valve in a glass making plant in Northwest China suffocated.
 Investigation was continuing.

January 2012 Incident

 Worker cleaning a boiler in a chemical factory died from inhaling a poisionous gas-his son and an engineer suffer same fate as they attempted a rescue-fire service eventually removed the victims.

DEFINITIONS:

- A confined space is an area that:
 - has limited or restricted means of entry or exit-and
 - is large enough for a worker to enter and perform an assigned task-and
 - is not designed for continuous employee occupancy.

Any open top tank or pit more than four (4) feet deep that meets the above conditions is also considered a confined space.

- STORAGE TANKS
- DEGREASERS
- PITS
- VENTILATION DUCTS
- MACHINERY PITS
- VESSELS
- MANHOLES

- BOILERS
- FURNACES
- VATS
- SEWERS
- TUNNELS
- SILOS
- OPEN SURFACE TANKS

that a worker cannot completely enter but may as a result of the work task requirements introduce an atmospheric hazard. Even though the space does not strictly meet the confined space requirements, some confined space procedures may need to be used.

- Entry into a confined space occurs when any part of the entrants body enters the opening into the space.
- What has previously been stored in a confined space must be considered.
- What is being taken into a confined space must be considered also.

- Classifying confined spaces:
 - All confined spaces must be evaluated and classified as :
 - non-permit confined space
 - permit-required confined space

People are then informed by posted signs at each space and a confined space log should be maintained and updated as conditions warrant.

- Non-permit confined space:
 - A confined space that does not contain or have the potential to contain any hazard capable of causing death or serious physical harm. Examples would be areas with natural or permanent ventilation that will not allow accumulations of hazardous atmospheres. If there is a change in configuration the area must be reevaluated.

- Permit-required confined space contains or has potential to contain one or more of:
 - Atmosphere hazard
 - Engulfment hazard
 - Configuration hazard
 - Any other recognized serious safety or health hazard

- Hazardous atmosphere may expose employee to serious risk of death, incapacitation, impairment, injury or acute illness.
- Hazardous atmosphere:
 - Oxygen concentration is below 19.5% or above 23.5%
 - Flammable gas, vapor or mist exceeds 10% of its lower flammable limit(LFL)

- Airborne dust concentration meeting or exceeding the LFL.
- Atmospheric concentration of a substance whose TLV exceeds acceptable standards.
- Any other atmospheric hazard that could impair an employees ability to escape or be IDLH.

- Engulfment hazard:
 - Surrounding and capture of a person by a liquid or finely divided flowable solid substance such as grain, salt, sand or plastic pellets. The substance can either plug the respiratory system or constrict breathing by exerting pressure on the outside of the body. Trenching cave-ins could fall into this category as well as bridged materials in a silo for example.

Configuration hazards:

 An internal configuration that could trap and or asphyxiate an employee.
 Examples could be inwardly converging walls or a chute that tapers to a smaller cross section. Mixing tanks, grain processing tanks, sand chutes and duct work could fall into this category.

IDENTIFYING CONFINED SPACES

Other Hazards:

 A hazard capable of causing death or serious physical harm. Examples could be high pressure gas lines, steam lines, footing problems, temperature extremes, electrical concerns, minimum work room and mechanical problems.

- The process:
 - Procure a confined space hazard analysis form
 - Analyze maps and drawings of your facilities-you will need at least three maps and drawings-one of the main floor, one of the underground environment and one of the roof.
 Additional floors, mezzanines, vaults and penthouses must be looked at as well. Don't forget the area around the perimeter of your facility.

- Document the process :
 - Complete a Confined Space Hazard Analysis Form for each suspected space.
 - All spaces that are considered confined spaces are then transferred to the confined space log.
 - Create a separate log for permit and non-permit confined spaces.
 - Have the spaces marked with an appropriate sign.

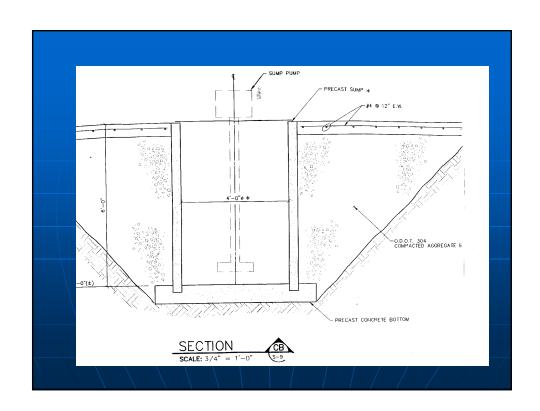
- The process (continued):
 - When looking at the maps and drawings be looking for manholes, pits, tanks, storm drains, furnaces, bins, hoppers, vaults, vessels, silos and ducts.
 - Make an all important walk through looking at potential sites identified in the preliminary evaluation as well as sites observed during the walk through.

CONFINED SPACE	E HAZARD ANALYSIS FORM	
Description of Space		
DateColumn #	Machine #	
Is the area a confined space? (Must m		
2. Is large enough for a worker to enter 3. Is not designed for continuous emplo		
	deep. ause it contains one or more of the following hazards:	
(A non-permit required confined space could	never contain one of these hazards.)	
I. Almospheric Hazard Oxygen concentration concern Flammable substance concern Dust concentration concern Toxic substance concern Pressure Vacuum concern Other atmospheric concern	4. Other Serious Hazards High pressure stem lines Natural gas lines Chemical/hazardous material lines Mechanical concerns Other serious concerns Describe	
Describe	5. Additional Concerns	
Engulfment Hazard Engulfment by liquids Engulfment by flowable solid Other cogaliment concern Describe.	Insecure footing WestBupper conditions Electrical concern Chemicalhazardous material residue Minimum work room Poor Leghting Excessive noise Emmorature extremes	
Configuration Hazard Floors slope downward and/or taper Walts converge inward Obstructions and/or difficult to exit Other configuration concerns Describe	Competative extreme Weather conditions Adherons Adherons Adherons Falling objects Falling objects Sharp asofaces(objects Poor Venillation	
Comments:		
Confepace gpt 4-17-00 REV 2 Written by Cherie Paddock, cle	1 of 1 rk. Approved by	
		/

Hazard	Analysis Form
and Description of Space	Date
ID#Bay/Column	Name(Person completing form)
ns: Determine if the area is a confined space. Mark all boxes	(Person completing form) that apply.
a being reviewed is a confined space because it: has limited or res	stricted means of entry or exit is not designed for continuous employee or a worker to enter and perform the task assigned occupancy
a being reviewed is a confined space because it meets the conditions ah	nove and: Lis an open-top tank or pit more than 4 feet deep
ns: if the area is a confined space, determine if it is permit-rea	quired. Mark all boxes that apply.
•	tial to contain:
Atmospheric Hazard Source:	Configuration Hazard Source:
oxygen concentration below 19.5% or above 23.5%	☐ floors slope downward, en/or taper to small cross-section
flammable substances at or above 10% LFL	inwardly converging walls
dust concentration at or above its LFL	other configuration hazard
toxic substance exposure in excess of permissible limits	Describe: Controls: Temporary platform Fall Hazard Equipment
☐ other atmospheric conditions that may be IDLH	Other
Describe: nuols: UP Ventilate space Remove Source Lockout Other	Additional Comments:
ditional Comments:	Other Serious Hazards Source:
Engulfment Hazard	☐ high pressure steam lines
Source:	□ natural gas fines
engulfment by liquid	chemical/hazardous material lines
engulfinent by flowable solid substances	☐ mechanical hazards
Other engulfment hazard	Other serious hazards

cure footir			ise cxcessive heat or cold [Johnstructions = asbestos = organic materials
trical haza	ards = animal, insects, etc	wet/slippery condition	ns Dother (describe)	N
LS.:	PRODUCE TO THE RESERVE TO THE PROPERTY OF THE			
500000		-		
	Atmospheric Requi	rements		Special Procedures
add com info	aplete the blank lines as indi- itional toxic substances that uplete the blank lines as indic rmation regarding atmosphe- ord it in the space provided.	cated. Also list any require testing and ated. If any additional	Directions: Identify any may be need	equipment, instructions or procedures that ed to ensure a safe entry operation. Mark all pply and complete the blank lines as indicated.
or:	Equipment to Use:	Acceptable <u>Entry Conditions</u>	Equipment Needed	
E	4-Gas Monitor	19.5-23.5 %	ventilation equipment	Describe: Continuous Forced Air
2	4-Gas Monitor	less than 10 %	respiratory equipment	Describe:
or:	Equipment to Use	Acceptable Entry Conditions	☐ lighting equipment	Describe: GFCl or low voltage
	4-Gas Monitor	less than 20 ppm	Communication equipment	Describe: 2-wav Radio
3	4-Gas Monitor	less than 10 ppm	personal protective equipm	ent Coveralls Glasses Gloves Other
40.500.00			☐ barriers and guarding	Describe:
			fire extinguishing equip	Describe:
			other	Describe:
inuous mon	nitoring required See (identify subst	Above ance and equipment)	Rescue Procedures and	Equipment
dic moniror	ring required Following interring is introduced	uption of work or if new hazard	Refer to Security Rescue P	lanning worksheet
nal testing	information:			Tined Space Classification ☐ Permit Required ☐ Alternate Procedure

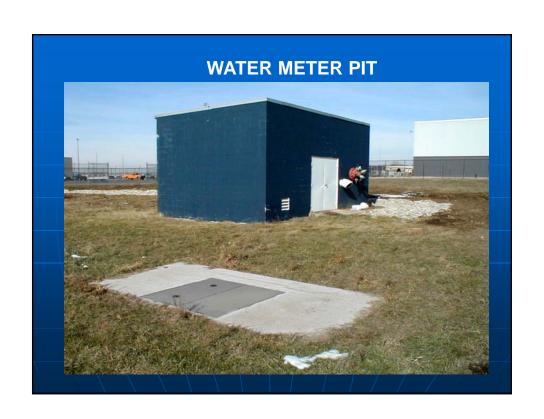




























	PLANT		CONFIN	CONFINED SPACES LOG DATE			
			DATE				
	ADDRES	S	NAME				
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