

# LUBRICANTS AND SURFACE TREATMENTS

**GREASES ASSEMBLY PASTES** OILS **SURFACE TREATMENTS** LOCTITE LUBRICANTS THE ULTIMATE ANSWER TO YOUR LUBRICATION PROBLEMS



## LUBRICANTS AND SURFACE TREATMENTS

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# INTRODUCING A NEW RANGE OF SPECIALIST LUBRICANTS

Loctite's new range of specialist lubricants and surface treatments overcome many lubrication problems in manufacturing and maintenance, repair and overhaul.

This new, advanced range includes vegetable, mineral and synthetic based products meeting the requirements of any application.

The general requirements of lubricants can be described as follows:

- Reduce friction
- Reduce wear
- Ensure protection against corrosion
- Dissipate heat
- Compatible with the working environments









### **GREASES**

Loctite's greases are made of mineral or synthetic oil combined with a thickening agent, e.g. lithium soap or inorganic material such as silica gel.

The use of additives expands the properties of this range to protect against corrosion, oxidation and withstand high temperatures and extreme pressures.

#### **APPLICATIONS**



## Loctite 8101\* Chain lubricant

- Anti-fling properties.
- Water resistant.
- Resists temperatures up to 170°C

Lubrication of open mechanisms such as chains and gears.



#### Loctite 8102

High performance grease

- High temperature resistance (up to 200°C).
- Withstands high loads at medium and high speeds.
- Can be used in humid conditions.

Lubrication of rolling and plain bearings, open gears under heavy loads and slideways.



#### Loctite 8103 MoS<sub>2</sub> Grease

- Good temperature resistance (up to 150°C).
- Withstands high loads at all speeds, shock loads and vibration.

Lubrication of cylindrical taper roller bearings, plain bearings, splined shafts, leadscrews and slideways.



#### Loctite 8104

Food approved silicone grease

- High temperature resistance (up to 200°C).
- Food approved (FDA listed ingredients for USDA category H1 and CNERNA Guide 1992).

Lubrication of most elastomeric and plastic parts. Suitable for valves and seals in food processing environments and under wet conditions.



#### Loctite 8105

Food approved mineral grease

- Resists temperatures up to 150°C.
- Food approved (FDA listed ingredients for USDA category H1 and CNERNA Guide 1992).
- Suitable for the pharmaceutical industry.

Lubrication of rolling and plain bearings, open gears and slideways in food and pharmaceutical industries.



#### Loctite 8106

Multi-purpose grease

Resists temperatures up to 150°C.

Lubrication of rolling and plain bearings, open gears and slideways.

<sup>\*</sup>Aerosol product.

## **ASSEMBLY PASTES**

Loctite's range of assembly pastes prevent seizing during assembly and inhibit corrosion of parts which are exposed to aggressive conditions and extreme temperatures.

	APPLICATIONS			
Loctite 8150/Loctite 8151* Aluminium anti-seize  Ideal for static and slow moving assemblies.  Withstands high loads.  Resists temperatures up to 900°C.	Threads, leadscrews, hinges etc.			
Loctite 8152 Copper paste anti-seize  Ideal for static and slow moving assemblies. Resists arcing. Resists temperatures up to 1100°C.	Electrical contacts, threads etc.			
Loctite 8153*/Loctite 8156  Metal free anti-seize  Ideal for static and slow moving assemblies.  Temperature resistance: Loctite 8153: 700°C.  Loctite 8156: 900°C.  Use on non-ferrous metals.	Threads, leadscrews, hinges etc. where cleanliness is important.			
Loctite 8154*/Loctite 8155  MoS <sub>2</sub> Assembly paste  Ideal for static and slow moving assemblies.  Prevents press fits from galling  Temperature resistance up to 450°C.  Reduces risk of wear on start up.	Assembly of precision components such as bearings, gears, bushes onto shafts.			
*Aerosol product.				

### **OILS**

This range of oils is especially for lubricating industrial machinery.

#### **APPLICATIONS** Loctite 8000/Loctite 8001\* Lubrication of chains, conveyors and open mechanisms. Food approved mineral oil Resists temperatures up to 120°C. Suitable for food and pharmaceutical industries. Food approved (FDA listed ingredients for USDA category H1 and CNERNA Guide 1992). Loctite 8010/Loctite 8011\* Lubrication of chains, conveyors and open mechanisms particularly in high temperature High temperature synthetic oil environments. Resists temperatures up to 250°C. Loctite 8020/Loctite 8021\* Lubrication of conveyor belts, plastic guides and elastomeric parts. Food approved silicone oil Resists temperatures up to 200°C. Food approved (FDA listed ingredients for USDA category H1 and CNERNA Guide 1992). Ideal for plastic and elastomeric parts. Loctite 8030/Loctite 8031\* To be used when drilling, sawing or tapping steel and most non-ferrous metals. Cutting oil It is especially designed for use with Protects cutting tools in operation. stainless steel. Increases tool life. Improves cutting performance. Ideal for use with stainless steel. Loctite 8191 Dry lubrication of moving parts to reduce friction and wear. Ideal for use on cams, MoS<sub>2</sub> anti-friction coating gears, slideways and stamping tools. Resists temperatures up to 450°C. Dri-film lubrication. Protects surfaces from fretting corrosion. Enhances the performance of oils and greases. Dry lubrication of moving parts to reduce Loctite 8192 friction and wear. Ideal for use on conveyor PTFE coating belts, slideways and cams, particularly in the Resists temperatures up to 260°C. food processing industry. Food approved (meets CNERNA Guide 1992 for France). Dry clean film lubrication. \*Aerosol product.

## **SURFACE TREATMENTS**

Products from the range prevent corrosion of equipment during storage, and facilitate the stripping down of seized parts.

#### **APPLICATIONS** Loctite 7800 Long term protection of metal assemblies. Especially suitable for protecting welds from Zinc spray corrosion on galvanised parts Provides excellent cathodic protection on ferrous metals. Resists temperatures up to 550°C. Can be used as a primer before painting. Loctite 7801 For finishing and to touch-up metal parts after welding or machining. Aluminium spray Provides protection against corrosion. Resists temperatures up to 550°C. High quality finish. Loctite 7802 Protection of spare parts, cutting tools etc. during storage. Varnish spray Provides long term protection. Resists temperatures up to 80°C. Easy to remove with most solvents. Loctite 7803 Long term protection of metal assemblies such as moulds, machines and outdoor Metal protection coating spray installations. Non drying, tack free coating. Provides long term corrosion protection. Compatible with most plastics and elastomeric materials. Loctite 8201 Light lubrication of metals and most plastic materials. Ideal for freeing seized or Five way spray corroded parts e.g. bolts, nuts, hinges etc. Frees, lubricates, cleans. Displaces moisture. Prevents corrosion. Loctite 8202 Protection of machined parts, tools, moulds, equipment etc. during storage. Metal protection oil spray Non drying film. Prevents corrosion. Loctite 7039 Cleaning electrical contacts on relays, switchgear etc. Contact cleaner spray Does not effect insulating varnishes. Displaces moisture. Forms water repellent film.

## Product and Ordering Information OILS

Produci	Appearance	<i>8</i> 356	Vigooni	Flash Poi.	2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2	N   eq     159  10e0     10e0	And	Ordening No.
8000	Light yellow liquid	Mineral	40	250	-20 to +120	1800	1litre can	2105063
8001	Colourless liquid	Mineral	11	N.A.	-20 to +120	1800	400 ml aerosol	2105036
8010	Colourless liquid	Synthetic	87	273	-30 to +250	1260	1 litre can	2105064
8011	Colourless liquid	Synthetic	11	N.A.	-30 to +250	1260	400 ml aerosol	2105037
8020	Colourless liquid	Silicone	2	65	-50 to +200 <sup>(2)</sup>	N.A.	1 litre can	2105065
8021	Colourless liquid	Silicone	10	N.A.	-50 to +200	N.A.	400 ml aerosol	2105038
8030	Light yellow liquid	Mineral	175	>300	N.R.	5000	250 ml can	2105039
8031	Light yellow liquid	Mineral	46	N.A.	N.R.	5000	400 ml aerosol	2105040
8191	Black dry film	MoS <sub>2</sub> varnish	N.R.	N.A.	-180 to +450	N.A.	400ml aerosol	2105058
8192	White dry film	PTFE varnish	N.R.	N.A.	-180 to +260	N.A.	400 ml aerosol	2105059

#### **SURFACE TREATMENTS**

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7800	Grey dry film	Zinc	N.R.	N.A.	Max. 550	N.R.	400 ml aerosol	2105032
7801	Grey dry film	Aluminium	N.R.	N.A.	Max. 550	N.R.	400 ml aerosol	2105033
7802	Blue dry film	Resin	N.R.	N.A.	-10 to +80	N.R.	400 ml aerosol	2105034
7803	Amber liquid	Mineral	11	N.A.	-10 to +40	N.R.	400 ml aerosol	2105035
8201	Light yellow liquid	Mineral/ vegetable	11	N.A.	-30 to +50	N.R.	400 ml aerosol	2105060
8202	Light yellow liquid	Mineral	12	N.A.	-30 to +50	N.R.	400 ml aerosol	2105061
7039	Colourless liquid	Mineral	10	N.A.	N.R.	N.R.	400 ml aerosol	2105031

<sup>(2)</sup> After complete evaporation of solvents.

For further information, please consult appropriate Product Information Sheet

<sup>(3)</sup> Viscosity (cSt or mm<sup>2</sup>/s) at 40°C for bulks; at 20°C for aerosols.

N.A. - Not applicable.

N.R. - Not relevant.

## **Product and Ordering Information**

#### **GREASES**

Poden	on the same	Base oul and	Inc.	Ordo Opio.	2° Mile .	Section 2.	Soco Characterics	150,169 peo;	W. You	Ordering Mo
8101	Amber high tack paste	Synthetic E.P.	Lithium soap	>190	2	-25 to +170	N.A.	3150	400 ml aerosol	2105041
8102	Beige high tack paste	Mineral E.P.	Lithium soap complex	290	2	-30 to +200	500,000	3150	400 ml cartridge 1 litre can	2105042 2105043
8103	Black smooth paste	Mineral E.P. MoS <sub>2</sub>	Lithium soap	>190	2	-20 to +150	500,000	3500	400 ml cartridge 1 litre can	2105044 2105045
8104	Colourless smooth paste	Silicone	Silica Gel	none	2/3	-50 to +200	50,000	N.A.	75 ml tube 1 litre can	2105046 2105047
8105	Colourless smooth paste	Mineral/ synthetic	Inorganic gel	none	2	-20 to +150	150,000	1600	400 ml cartridge 1 litre can	2105048 2105049
8106	Light brown smooth paste	Mineral E.P.	Lithium soap	185	2	-15 to +150	450,000	2500	400 ml cartridge 1 litre can	2105050 2105051

#### **ASSEMBLY PASTES**

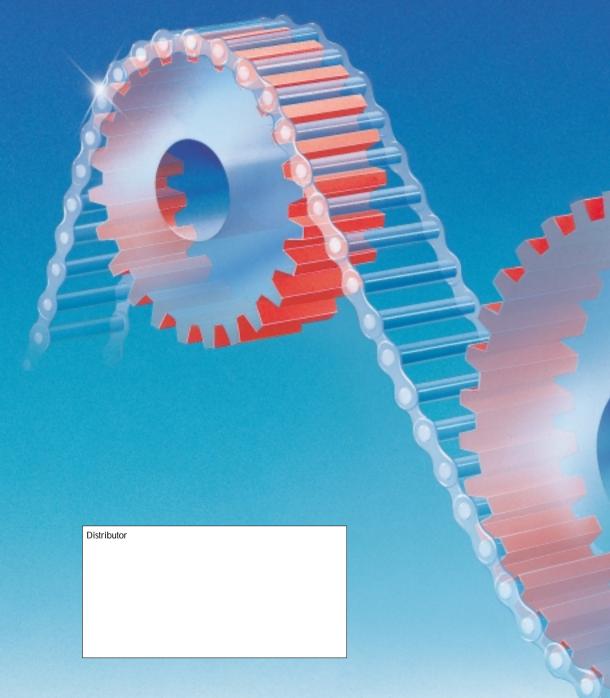
Produc	on the same	Base oil and	moterne.	0000	2, 145 V	2. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	Seed States DW ariesies	159/169 x 607	W. Dee	Ordening No.
8150	Grey smooth paste	Mineral	Inorganic gel	none	0	-30 to +900	N.A.	4900	500g can	2105052
8151	Grey smooth paste	Mineral	Inorganic gel	none	0	-30 to +900	N.A.	4900	400 ml aerosol	2105062
8152	Copper smooth paste	Mineral	Inorganic gel	none	2	-35 to +1100	N.A.	4300	1 litre can	2105053
8153	White smooth paste	Mineral E.P.	Lithium soap	none	2	-25 to +700	N.A.	4800	400 ml aerosol	2105054
8156	White smooth paste	Mineral E.P.	Inorganic gel	none	2	-25 to +900	N.A.	5800	500 g brush/can	2105057
8154	Black smooth paste	Synthetic MoS <sub>2</sub>	none	none	N.A.	-35 to +450	N.A.	5400	400 ml aerosol	2105055
8155	Black smooth paste	Mineral MoS <sub>2</sub>	Mineral wax	45	0	-20 to +450	N.A.	none	1 litre can	2105056

<sup>(1)</sup> N.L.G.I. – National Lubricating Grease Institute classification.

N.A. - Not applicable.

N.R. - Not relevant.

For further information, please consult appropriate Product Information Sheet



## Loctite UK Ltd