Weasler®

AFTERMARKET

PRODUCT GUIDE

CONSTANT VELOCITY DRIVELINES & COMPONENTS

CONSTANT VELOCITY

• NORTH AMERICAN •

• METRIC •

SAFETY SECTION

WARNING!

- Be certain to disengage PTO shaft and to turn off the tractor before making any operational maintenance inspections or repairs. Keep clear of the machine until all parts have stopped moving.
- NEVER operate an implement with driveline guards missing or in a damaged condition.
- Guards must rotate freely on the yokes.

SAFETY DECALS

PART NO.: 13-10022

IMPORTANT

- **CHECK THAT *GUARD MISSING DECAL* ON STEEL TUBE UNDER INNER GUARD AND *ROTATING DRIVELINE DECAL* ON OUTER GUARD ARE FIRMLY AFFIXED, UNDAMAGED AND READABLE - *IF NOT, REPLACE*.**
- **GUARDS MUST ROTATE FREELY ON YOKES**

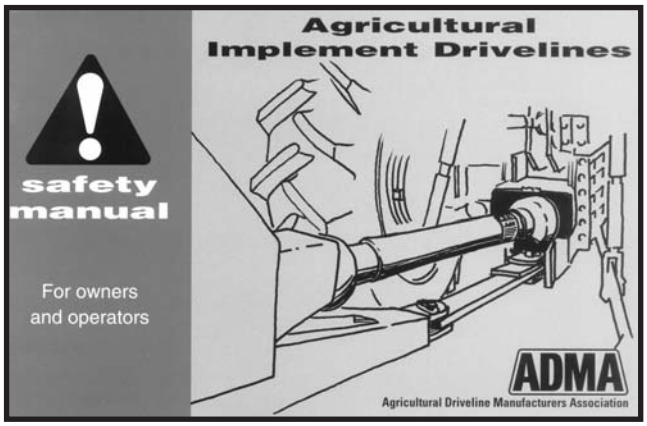
PART NO.: 13-10021

FOR USE ON IMPLEMENT END ONLY

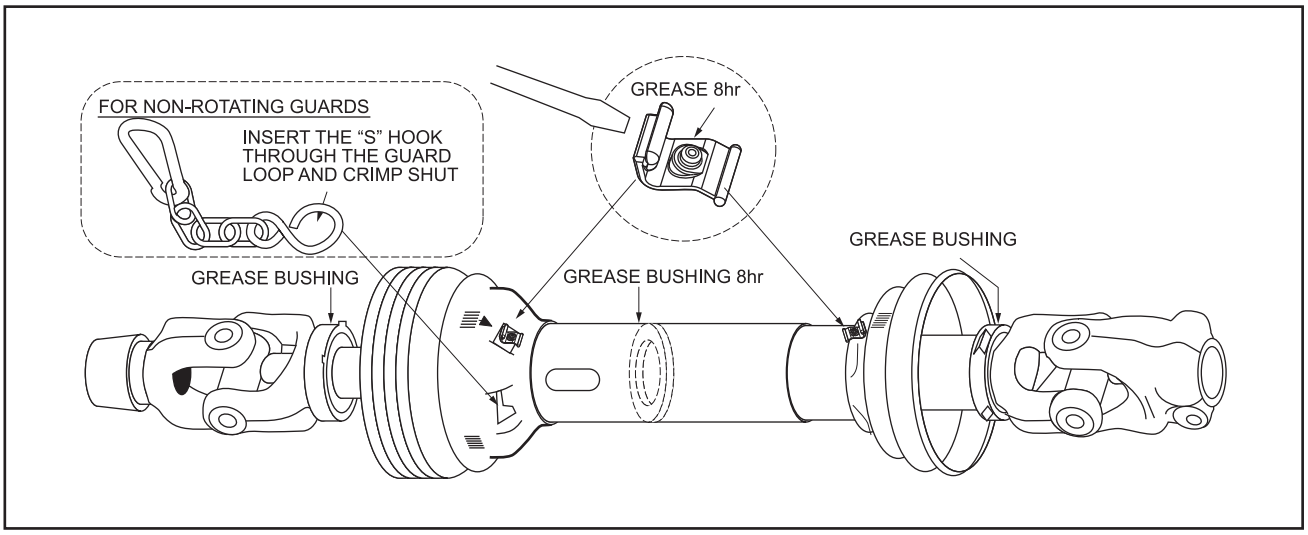
ALL CLUTCHES MUST BE USED ON THE IMPLEMENT END ONLY
Yellow decal is provided on clutch.

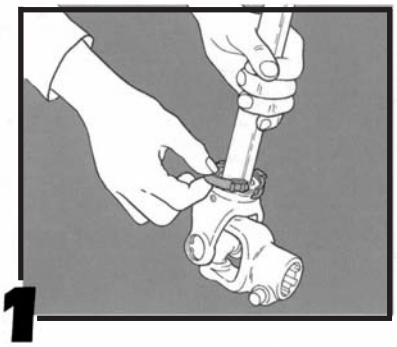
SAFETY MANUAL -

The *Agricultural Driveline Manufacturers Association* (ADMA) has printed a Safety Manual for owners and operators of agricultural machinery. Copies can be ordered from Weasler.
PART NO.: 56-15123

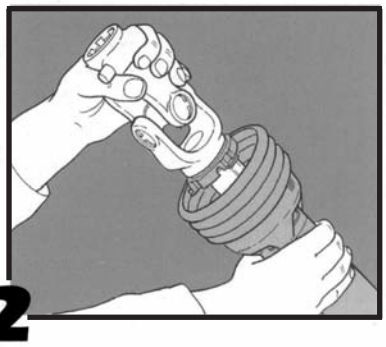


INSTRUCTIONS FOR REMOVAL AND INSTALLATION OF EASY LOCK GUARDS

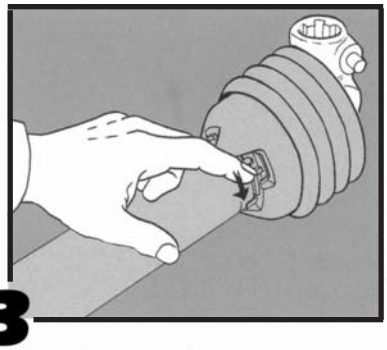




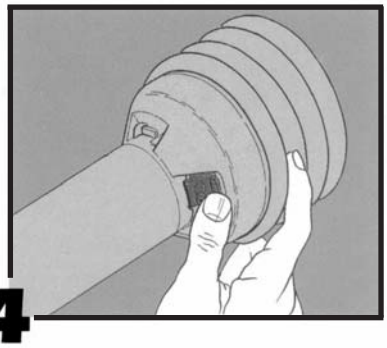
1 Clean and grease bearing raceway before the nylon bearing is placed in the groove. Grease any remaining nylon bearings in guard.



2 Slide guard half over driveline and insert nylon bearing tabs into the openings in the guard.



3 Turn the nylon bearing until it engages into the guard.

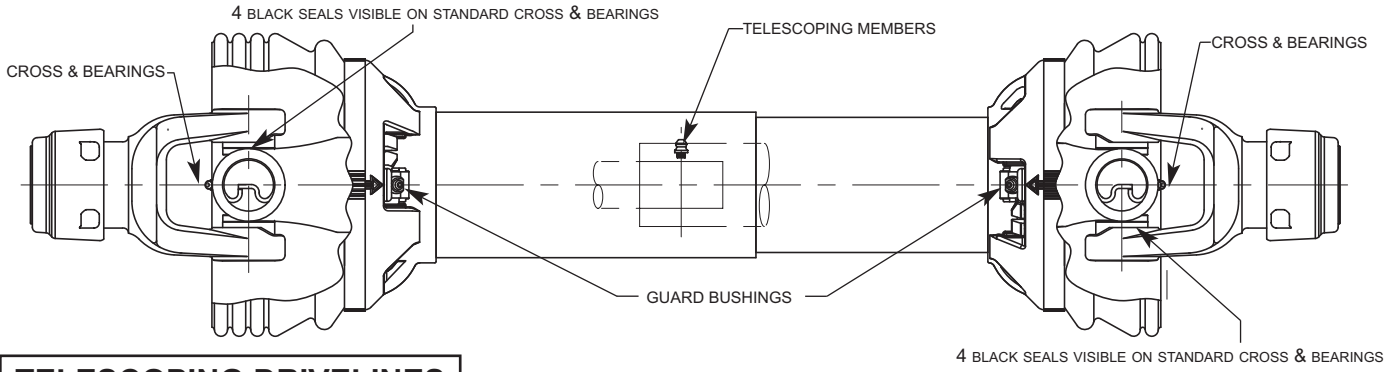


4 Push *Easy Lock* clip into position. The nylon bearing and guard are now secure. ***GUARDS MUST ROTATE FREELY ON YOKES***.

5 ***TO REMOVE GUARD*** - Use screwdriver to release Easy Lock clip. Turn the nylon bearings to disengage from the guard and remove guard.

GREASING RECOMMENDATIONS

Be certain to follow greasing instructions as identified below:



TELESCOPING DRIVELINES

LUBRICATE ALL FITTINGS WITH A GOOD QUALITY LITHIUM SOAP COMPATIBLE E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING NO MORE THAN 1% MOLYBDENUM DISULFIDE.

AN E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING 3% MOLYBDENUM DISULFIDE MAY BE SUBSTITUTED IN THE TELESCOPING MEMBERS ONLY.

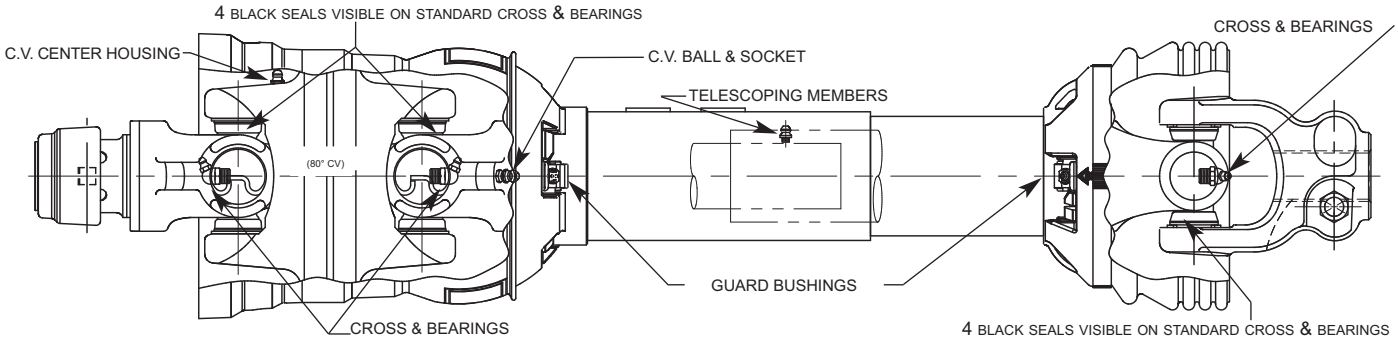
LOCATION	STANDARD INTERVAL	EXTENDED LUBE INTERVAL	LEVER ACTION PUMPS
CROSS & BEARINGS	*8 HRS.	50 HRS.	2-3
TELESCOPING MEMBERS	8 HRS.	50 HRS.	8-10
CE & NON-ROTATING GUARD BUSHINGS (1000 RPM MAX.)	8 HRS.	50 HRS.	2

ROTATING GUARD BUSHINGS SHOULD BE LUBRICATED UPON REPLACEMENT

*CONSTANT ANGLE APPLICATIONS MAY REQUIRE A LUBE INTERVAL OF 4 HOURS

CAUTION!! REPLACEMENT PARTS ARE NOT LUBRICATED

REPLACEMENT PARTS MUST BE LUBRICATED AT TIME OF ASSEMBLY AND DURING USE PER THE LUBE RECOMMENDATIONS



80° CONSTANT VELOCITY DRIVELINES

LUBRICATE ALL FITTINGS WITH A GOOD QUALITY LITHIUM SOAP COMPATIBLE E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING NO MORE THAN 1% MOLYBDENUM DISULFIDE.

AN E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING 3% MOLYBDENUM DISULFIDE MAY BE SUBSTITUTED IN THE TELESCOPING MEMBERS ONLY.

LOCATION	STANDARD INTERVAL	EXTENDED LUBE INTERVAL	LEVER ACTION PUMPS
CROSS & BEARINGS	*8 HRS.	50 HRS.	2-3
TELESCOPING MEMBERS	8 HRS.	50 HRS.	8-10
CV BALL & SOCKET	*8 HRS.	50 HRS.	4-6
CV CENTER HOUSING	24 HRS.	50 HRS.	12-15
CE & NON-ROTATING GUARD BUSHINGS (1000 RPM MAX.)	8 HRS.	50 HRS.	2

ROTATING GUARD BUSHINGS SHOULD BE LUBRICATED UPON REPLACEMENT

*CONSTANT ANGLE APPLICATIONS MAY REQUIRE A LUBE INTERVAL OF 4 HOURS

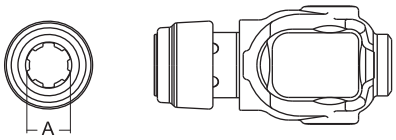
CAUTION!! REPLACEMENT PARTS ARE NOT LUBRICATED

REPLACEMENT PARTS MUST BE LUBRICATED AT TIME OF ASSEMBLY AND DURING USE PER THE LUBE RECOMMENDATIONS

80° CV Category 3

UNEQUAL ARM

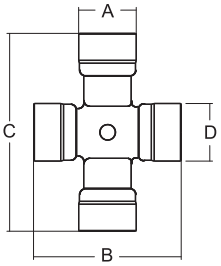
Tractor Yoke



Auto-Lok
Repair Kit #13004000

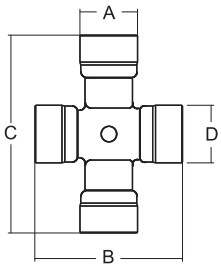
Stock Number	Dim. "A" Bore
111-1406	1 3/8" × 6 Spl.
111-1421	1 3/8" × 21 Spl.

Cross & Bearing Kit
(R-Kit)



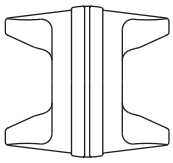
Stock Number	Dim. "A"	Dim. "B"	Dim. "C"	Dim. "D"
200-1430	1 1/8"	2 5/8"	4 1/4"	1 1/8"

Extended Lubrication Cross & Bearing Kit
(E-Kit)



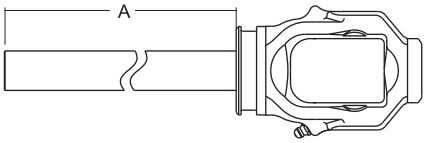
Stock Number	Dim. "A"	Dim. "B"	Dim. "C"	Dim. "D"
201-1430	1 1/8"	2 5/8"	4 1/4"	1 1/8"

Center Housing



Stock Number	
550-1430	*No Longer Available In Unequal Arm*
Order Replacement Joint & Shaft Assembly Part # 15553800 or 15653800	

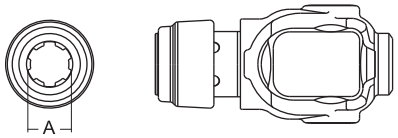
Yoke & Shaft



Stock Number	
10101400	*No Longer Available In Unequal Arm*
Order Replacement Joint & Shaft Assembly Part # 15553800 or 15653800	

EQUAL ARM

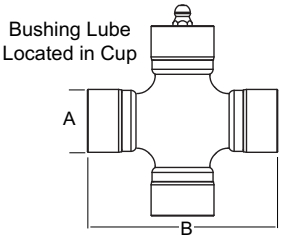
Tractor Yoke



Auto-Lok
Repair Kit #13004000

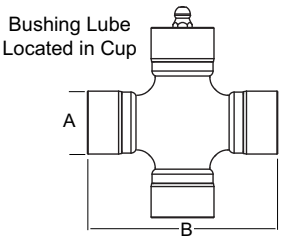
Stock Number	Dim. "A" Bore
121-1406	1 3/8" × 6 Spl.
121-1421	1 3/8" × 21 Spl.

Cross & Bearing Kit
(R-Kit)



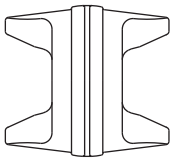
Stock Number	Dim. "A"	Dim. "B"
203-0310	27mm (1.07")	81.78mm (3.22")

Extended Lubrication Cross & Bearing Kit
(E-Kit)



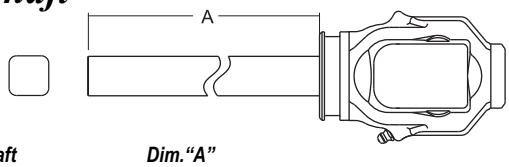
Stock Number	Dim. "A"	Dim. "B"
204-0310	27mm (1.07")	81.78mm (3.22")

Center Housing



Stock Number
515-1430

Yoke & Shaft



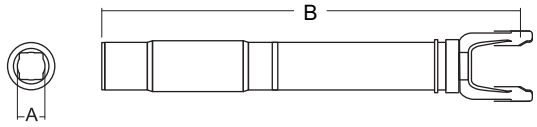
Stock Number	Shaft Size.	Dim."A" Shaft Length
10103800	1" x 1 1/8" Rect.	27"

CONSTANT VELOCITY

80° CV Category 3 ...continued

UNEQUAL ARM

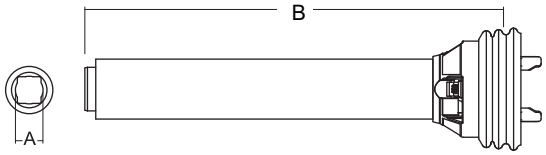
Yoke, Tube & Sleeve Assembly



Stock Number	Dim. "A" Bore	Overall Driveline Length	Dim. "B" *CL to end of Sleeve
11101448	1" × 1 1/8" Rect.	48"	31.63"

*CL = Centerline

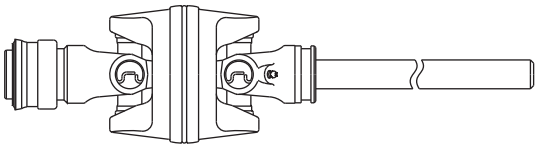
Yoke, Tube & Sleeve Assembly w/Guard



Stock Number	Dim. "A" Bore	Overall Driveline Length	Dim. "B" *CL to end of Sleeve
17501448	1" × 1 1/8" Rect.	48"	31.63"

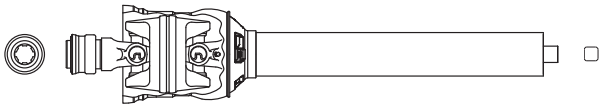
*CL = Centerline

Joint & Shaft



Stock Number		
15501406	*No Longer Available in Unequal Arm*	Use Part No. 15553800
15601421	*No longer Available in Unequal Arm*	Use Part No. 15653800

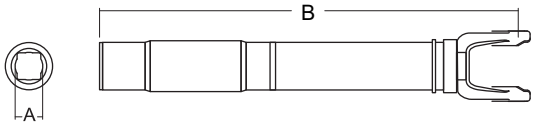
Joint & Shaft w/Guard



Stock Number		
19501406	*No Longer Available In Unequal Arm*	Use Part No. 19553800
19601421	*No Longer Available in Unequal Arm*	Use Part No. 19653800

EQUAL ARM

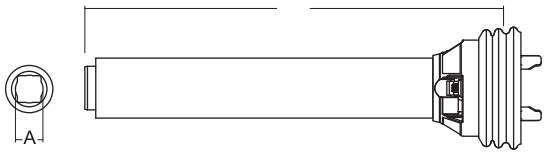
Yoke, Tube & Sleeve Assembly



Stock Number	Dim. "A" Bore	Overall Driveline Length	Dim. "B" *CL to end of Sleeve
11101448	1" × 1 1/8" Rect.	48"	31.63"

*CL = Centerline

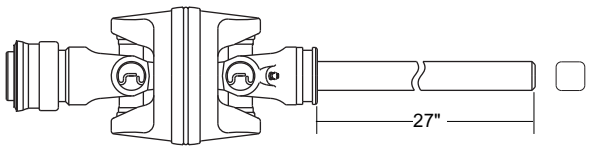
Yoke, Tube & Sleeve Assembly w/Guard



Stock Number	Dim. "A" Bore	Overall Driveline Length	Dim. "B" *CL to end of Sleeve
17501448	1" × 1 1/8" Rect.	48"	31.63"

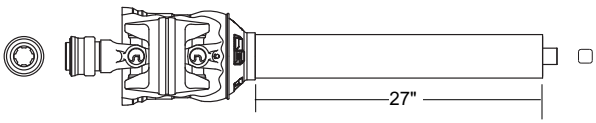
*CL = Centerline

Joint & Shaft



Stock Number	Shaft Size	Shaft Length	Tractor Yoke
15553800	1" x 1 1/8" Rect.	27"	1 3/8" x 6 Spl.
15653800	1" x 1 1/8" Rect.	27"	1 3/8" x 21 Spl.

Joint & Shaft w/Guard

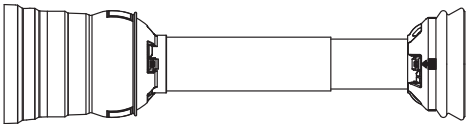


Stock Number	Shaft Size	Shaft Length	Tractor Yoke
19553800	1" x 1 1/8" Rect.	27"	1 3/8" x 6 Spl.
19653800	1" x 1 1/8" Rect.	27"	1 3/8" x 21 Spl.

80° CV Category 3 ...continued

UNEQUAL ARM

Guard



Bearings supplied with Guard

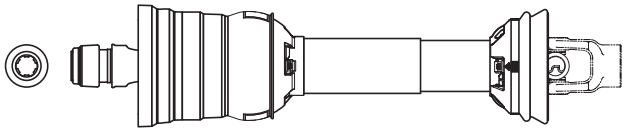
Stock Number	Overall Driveline Length	Bearing Kit (2-per kit)
912-1448	48"	921-1400
912-1458	58"	921-1400
912-1467	67"	921-1400

Assembly instructions included with guard
Note: When installing Guards observe the following:
1) Install proper nylon bearing
2) Guards must rotate freely on yokes

Easy Lock ™ Replacement Kit

Part Number: 13005000 (4-per Kit)

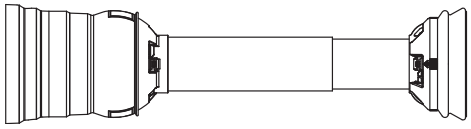
Drivelines



Stock Number		
14501448	*No Longer Available In Unequal Arm*	Use Part No. 14553848
14501458	*Obsolete*	
14501467	*Obsolete*	
14601448	*No Longer Available in Unequal Arm*	Use Part No. 14653848
14601458	*Obsolete*	
14601467	*Obsolete*	

EQUAL ARM

Guard



Bearings supplied with Guard

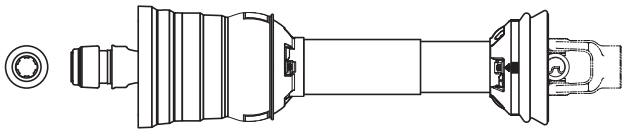
Stock Number	Overall Driveline Length	Bearing Kit (2-per kit)
912-1448	48"	921-1400
912-1458	58"	921-1400
912-1467	67"	921-1400

Assembly instructions included with guard
Note: When installing Guards observe the following:
1) Install proper nylon bearing
2) Guards must rotate freely on yokes

Easy Lock ™ Replacement Kit

Part Number: 13005000 (4-per Kit)

Drivelines



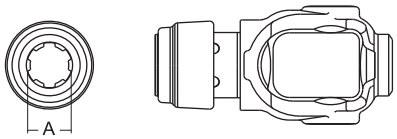
Stock Number	Dim. "A" Overall Com. Length	Max Overall Ext. Length	Tractor Yoke
14553848*	48"	66	1 3/8" × 6 Spl. AL
14653848*	48"	66	1 3/8" × 21 Spl. AL

**(Order implement yoke and cross & bearing kit separately as required)*

80° CV Category 4

UNEQUAL ARM

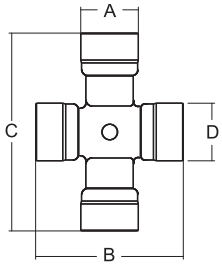
Tractor Yoke



Auto-Lok
Repair Kit Part #13004000

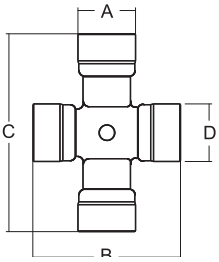
Stock Number	Dim. "A" Bore
113-3506	1 3/8" × 6 Spl.
113-3520	1 3/4" × 20 Spl.
113-3521	1 3/8" × 21 Spl.

Cross & Bearing Kit
(R-Kit)



Stock Number	Dim. "A"	Dim. "B"	Dim. "C"	Dim. "D"
200-3540	1 1/8"	3 7/32"	4 1/4"	1 1/4"

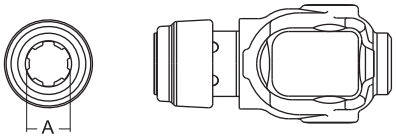
Extended Lubrication Cross & Bearing Kit
(E-Kit)



Stock Number	Dim. "A"	Dim. "B"	Dim. "C"	Dim. "D"
201-3540	1 1/8"	3 7/32"	4 1/4"	1 1/4"

EQUAL ARM

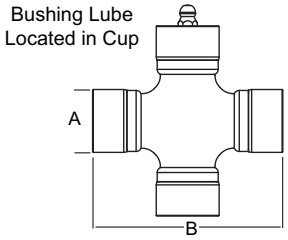
Tractor Yoke



Auto-Lok
Repair Kit Part #1300400

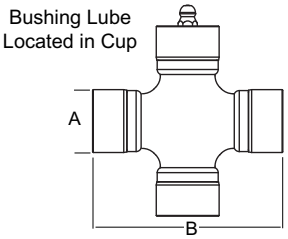
Stock Number	Dim. "A" Bore
111-8606	1 3/8" × 6 Spl.
111-8620	1 3/4" × 20 Spl.
111-8621	1 3/8" × 21 Spl.

Cross & Bearing Kit
(R-Kit)



Stock Number	Dim. "A"	Dim. "B"
203-8692	30.22mm (1.19")	92.0mm (3.63")

Extended Lubrication Cross & Bearing Kit
(E-Kit)

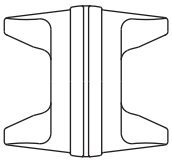


Stock Number	Dim. "A"	Dim. "B"
204-8692	30.22mm (1.19")	92.0mm (3.63")

80° CV Category 4...continued

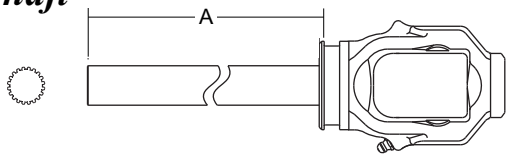
UNEQUAL ARM

Center Housing



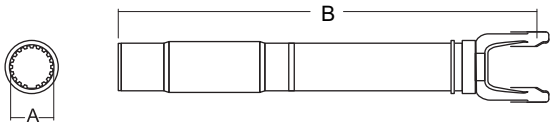
Stock Number
550-3540 *No Longer Available in Unequal Arm*
Order Replacement Joint & Shaft Assembly Part # 15558600 or 15658600 or 15758600

Yoke & Shaft



Stock Number	Shaft Size	Major Dim.	Dim. "A" Shaft Length
10103501	1 5/16" × 20 Spl.	1.3801/1.375	27"

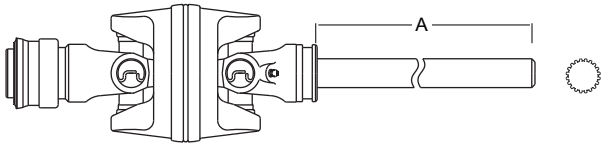
Yoke, Tube & Sleeve Assembly



Stock Number	Dim. "A" Bore	Overall Driveline Length	Dim. "B" *CL to end of Sleeve
11113548	1 5/16" × 20 Spl.	48"	32"
11113558	1 5/16" × 20 Spl.	58"	41.63"

*CL = Centerline

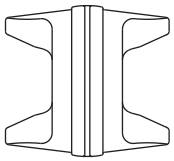
Joint & Shaft



Stock Number	
15503540 *No Longer Available In Unequal Arm*	*Use Part No.* 15558600
15603540 *No Longer Available In Unequal Arm*	*Use Part No.* 15658600
15703540 *No Longer Available In Unequal Arm*	*Use Part No.* 15758600

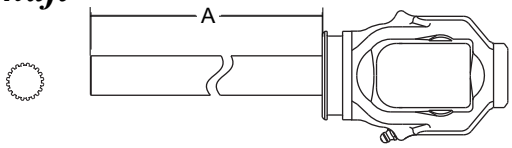
EQUAL ARM

Center Housing



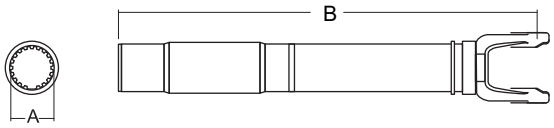
Stock Number
515-8600

Yoke & Shaft



Stock Number	Shaft Size	Major Dim.	Dim. "A" Shaft Length
10108600	1 5/16" × 20 Spl.	1.3801/1.375	27"

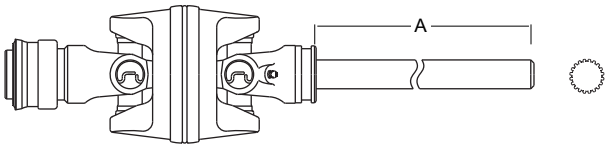
Yoke, Tube & Sleeve Assembly



Stock Number	Dim. "A" Bore	Overall Driveline Length	Dim. "B" *CL to end of Sleeve
11113548	1 5/16" × 20 Spl.	48"	32"
11113558	1 5/16" × 20 Spl.	58"	41.63"

*CL = Centerline

Joint & Shaft

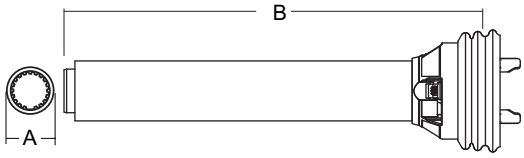


Stock Number	Shaft Size	Dim A Shaft Length	Tractor Yoke
15558600	1 5/16" × 20 Spl.	27"	1 3/8" × 6 Spl.
15658600	1 5/16" × 20 Spl.	27"	1 3/8" × 21 Spl.
15758600	1 5/16" × 20 Spl.	27"	1 3/4" × 20 Spl.

80° CV Category 4...continued

UNEQUAL ARM

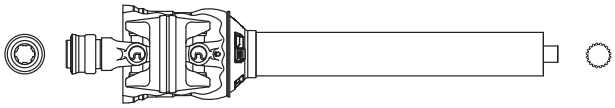
Yoke, Tube & Sleeve Assembly w/Guard



Stock Number	Dim."A" Bore	Overall Driveline Length	Dim. "B" *CL to end of Sleeve
17513548	1 5/16" × 20 Spl.	48"	32"
17513558	1 5/16" × 20 Spl.	58"	41.63"

*CL = Centerline

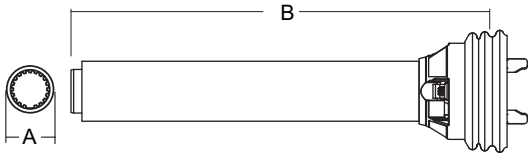
Joint & Shaft w/Guard



Stock Number		
19503540	*No Longer Available in Unequal Arm*	Use Part No. 19558600
19603540	*No Longer Available in Uneqal Arm*	Use Part No. 19658600
19703540	*No Longer Available in Unequal Arm*	Use Part No. 19758600

EQUAL ARM

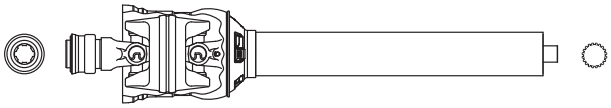
Yoke, Tube & Sleeve Assembly w/Guard



Stock Number	Dim. "A" Bore	Overall Driveline Length	Dim. "B" *CL to end of Sleeve
17513548	1 5/16" × 20 Spl.	48"	32"
17513558	1 5/16" × 20 Spl.	58"	41.63"

*CL = Centerline

Joint & Shaft w/Guard

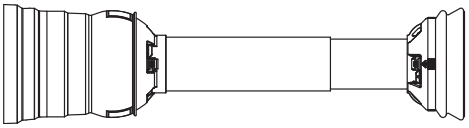


Stock Number	Shaft Size	Shaft Length	Tractor Yoke
19558600	1 5/16" × 20 Spl.	27.5"	1 3/8" × 6 Spl.
19658600	1 5/16" × 20 Spl.	27.5"	1 3/8" × 21 Spl.
19758600	1 5/16" × 20 Spl.	27.5"	1 3/4" × 20 Spl.

80° CV Category 4...continued

UNEQUAL ARM

Guard



Bearings supplied with Guard

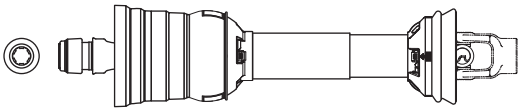
Stock Number	Overall Driveline Length	Bearing Kit (2-per kit)
912-1448	48"	921-1400
912-1458	58"	921-1400
912-1467	67"	921-1400

Assembly instructions included with guard
Note: When installing Guards observe the following:
1) Install proper nylon bearing
2) Guards must rotate freely on yokes.

Easy Lock ™ Replacement Kit

Part Number: 13005000 (4-per Kit)

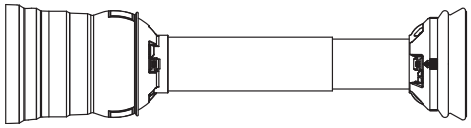
Drivelines



Stock Number		
14513548	*No Longer Available In Unequal Arm*	Use Part No. 14558648
14513558	*No Longer Available In Unequal Arm*	Use Part No. 14558658
14513567	Obsolete	
14613548	*No Longer Available In Unequal Arm*	Use Part No. 14658648
14613558	*No Longer Available In Unequal Arm*	Use Part No. 14658658
14613567	Obsolete	
14713548	*No Longer Available In Unequal Arm*	Use Part No. 14758648
14713558	*No Longer Available In Unequal Arm*	Use Part No. 14758658
14713567	Obsolete	

EQUAL ARM

Guard



Bearings supplied with Guard

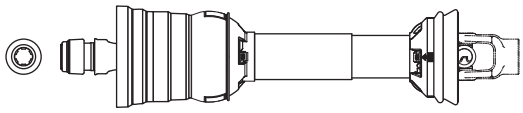
Stock Number	Overall Driveline Length	Bearing Kit (2-per kit)
912-1448	48"	921-1400
912-1458	58"	921-1400
912-1467	67"	921-1400

Assembly instructions included with guard
Note: When installing Guards observe the following:
1) Install proper nylon bearing
2) Guards must rotate freely on yokes.

Easy Lock ™ Replacement Kit

Part Number: 13005000 (4-per Kit)

Drivelines

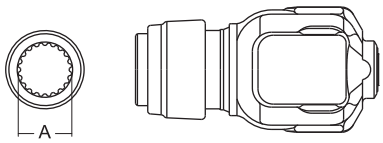


Stock Number	Dim. "A" Overall Com. Length	Max Overall Ext. Length	Tractor Yoke
14558648*	48"	69"	1 3/8" × 6 Spl. AL
14558658*	58"	80"	1 3/8" × 6 Spl. AL
14658648*	48"	69"	1 3/8" × 21 Spl. AL
14658658*	58"	80"	1 3/8" × 21 Spl. AL
14758648*	48"	69"	1 3/4" × 20 Spl. AL
14758658*	58"	80"	1 3/4" × 20 Spl. AL

**(Order implement yoke and cross & bearing kit separately as required)*

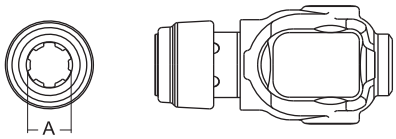
80° CV Category 5 Unequal Arm

Tractor Yoke



Safety Slide Lock
Repair Kit - Page 83

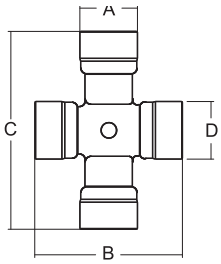
Stock Number	Dim. "A" Bore
107-3506	1 3/8" × 6 Spl.
107-3520	1 3/4" × 20 Spl.
107-3521	1 3/8" × 21 Spl.



Auto-Lok
Repair Kit - Page 83

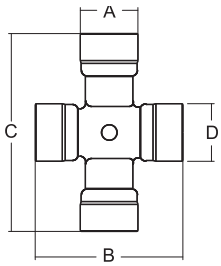
Stock Number	Dim. "A" Bore
111-3506	1 3/8" × 6 Spl.
111-3520	1 3/4" × 20 Spl.
111-3521	1 3/8" × 21 Spl.

Cross & Bearing Kit
(R-Kit)



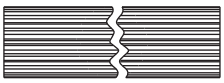
Stock Number	Dim. "A"	Dim. "B"	Dim. "C"	Dim. "D"
200-3545	1 1/4"	3 7/32"	4 5/16"	1 1/4"

Extended Lubrication Cross & Bearing Kit
(E-Kit)



Stock Number	Dim. "A"	Dim. "B"	Dim. "C"	Dim. "D"
201-3545	1 1/4"	3 7/32"	4 5/16"	1 1/4"

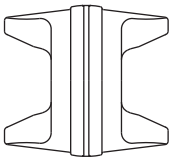
Shaft



1 11/16" × 20 Spline
Induction Hardened

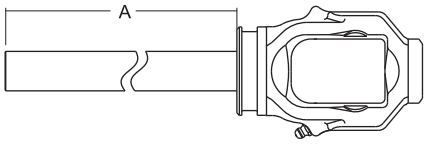
Stock Number	Length	Major Dim.
404-2720	3'	1.790/1.785

Center Housing



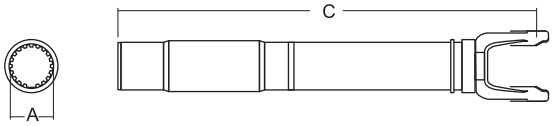
Stock Number
550-3545

Yoke & Shaft



Stock Number	Shaft Size	Dim. "A" Shaft Length
10103500	1 11/16" × 20 Spl.	27"

Yoke, Tube & Sleeve Assembly

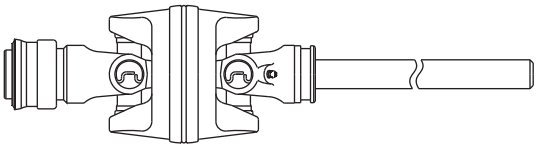


Stock Number	Dim. "A" Bore	Overall Driveline Length	Dim. "B" *CL to end of Sleeve
11103548	1 11/16" × 20 Spl.	48"	29.38"
11103558	1 11/16" × 20 Spl.	58"	39.38"
11103567	1 11/16" × 20 Spl.	67"	48.38"
11103573	1 11/16" × 20 Spl.	73"	54.38"
11103579	1 11/16" × 20 Spl.	79"	60.38"
11104448	1 11/16" × 20 Spl.	48"	28.88"
11104458	1 11/16" × 20 Spl.	58"	38.88"
11104467	1 11/16" × 20 Spl.	67"	47.88"
11104473	1 11/16" × 20 Spl.	73"	53.88"
11104479	1 11/16" × 20 Spl.	79"	59.88"

*CL = Centerline

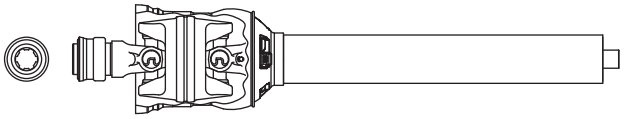
80° CV Category 5 Unequal Arm...continued

Joint & Shaft



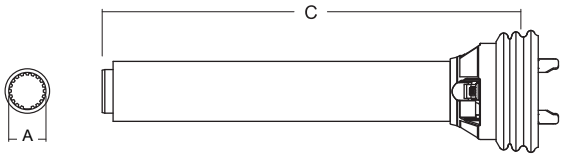
Stock Number	Shaft Size	Shaft Length	Tractor Yoke
15503506	1 11/16" × 20 Spl.	27"	1 3/8" × 6 Spl.
15603521	1 11/16" × 20 Spl.	27"	1 3/8" × 21 Spl.
15703520	1 11/16" × 20 Spl.	27"	1 3/4" 20 Spl.

Joint & Shaft w/Guard



Stock Number	Shaft Size	Shaft Length	Tractor Yoke
19503506	1 11/16" × 20 Spl.	27 1/4"	1 3/8" × 6 Spl.
19603521	1 11/16" × 20 Spl.	27 1/4"	1 3/8" × 21 Spl.
19703520	1 11/16" × 20 Spl.	27 1/4"	1 3/4" × 20 Spl.

Yoke, Tube & Sleeve Assembly w/Guard



Stock Number	Dim. "A" Bore	Overall Driveline Length	Dim. "C" *CL to end of Sleeve
17503548	1 11/16" × 20 Spl.	48"	29.38"
17503558	1 11/16" × 20 Spl.	58"	39.38"
17503567	1 11/16" × 20 Spl.	67"	48.38"
17503573	1 11/16" × 20 Spl.	73"	54.38"
17503579	1 11/16" × 20 Spl.	79"	60.38"
17504448	1 11/16" × 20 Spl.	48"	28.88
17504458	1 11/16" × 20 Spl.	58"	38.88"
17504467	1 11/16" × 20 Spl.	67"	47.88"
17504473	1 11/16" × 20 Spl.	73"	53.88"
17504479	1 11/16" × 20 Spl.	79"	59.87"

*CL = Centerline

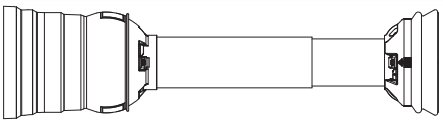
Driveline Tractor Tube Half Assembly w/Guard

Stock Number	Tractor Yoke	Dim. "A" Bore	Tube Half
92-14503559	1 3/8" × 6 Spl.	1 11/16" x 20 Spl.	2 1/2" OD
92-14603559	1 3/8" × 21 Spl.	1 11/16" x 20 Spl.	2 1/2" OD

NOTE: *The above two part numbers are provided with CV, tibe and slip sleeve assembled. CV TUBE HALF to connect to TRACTOR PTO.*

80° CV Category 5 Unequal Arm...continued

Guard



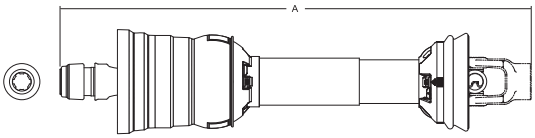
Bearings supplied with Guard

Stock Number	Overall Driveline Length	Bearing Kit (2 per kit)
912-3548	48"	921-3500
912-3558	58"	921-3500
912-3567	67"	921-3500
912-3573	73"	921-3500
912-3579	79"	921-3500

Assembly instructions included with guard
Note: When installing Guards observe the following:
1) Install proper nylon bearing (See Page 13)
2) Guards must rotate freely on yokes

Easy Lock ™ Replacement Kit

Part Number: 13005000 (4-per Kit)



Drivelines

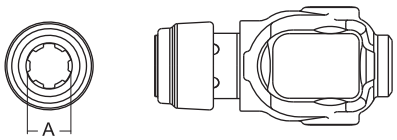
Stock Number	Shaft Size	Dim. "A" Overall Compressed Length	Maximum Overall Extended Operating Length	Tractor Yoke	Implement Yoke
14503500	1 11/16" × 20 Spl.	58"	79"	1 3/8" × 6 Spl. AL	1 3/8" × 6 Spl. w/Friction Cl.
14503501	1 11/16" × 20 Spl.	67"	88"	1 3/8" × 6 Spl. AL	1 3/8" × 21 Spl. w/Friction Cl.
14503502	1 11/16" × 20 Spl.	58"	79"	1 3/8" × 6 Spl. AL	1 3/8" × 6 Spl w/Friction Cl.
14503548	1 11/16" × 20 Spl.	48"	67"	1 3/8" × 6 Spl. SSL	*
14503558	1 11/16" × 20 Spl.	58"	77"	1 3/8" × 6 Spl. SSL	*
14503567	1 11/16" × 20 Spl.	67"	84"	1 3/8" × 6 Spl. SSL	*
14503573	1 11/16" × 20 Spl.	73"	92"	1 3/8" × 6 Spl. SSL	*
14503579	1 11/16" × 20 Spl.	79"	96"	1 3/8" × 6 Spl. SSL	*
14504448	1 11/16" × 20 Spl.	48"	67"	1 3/8" × 6 Spl. SSL	*
14504458	1 11/16" × 20 Spl.	58"	77"	1 3/8" × 6 Spl. SSL	*
14504467	1 11/16" × 20 Spl.	67"	84"	1 3/8" × 6 Spl. SSL	*
14504473	1 11/16" × 20 Spl.	73"	92"	1 3/8" × 6 Spl. SSL	*
14504479	1 11/16" × 20 Spl.	79"	96"	1 3/8" × 6 Spl. SSL	*
14603500	1 11/16" × 20 Spl.	58"	79"	1 3/8" × 21 Spl. AL	1 3/8" × 6 Spl. w/Friction Cl.
14603548	1 11/16" × 20 Spl.	48"	67"	1 3/8" × 21 Spl. SSL	*
14603558	1 11/16" × 20 Spl.	58"	77"	1 3/8" × 21 Spl. SSL	*
14603567	1 11/16" × 20 Spl.	67"	84"	1 3/8" × 21 Spl. SSL	*
14603573	1 11/16" × 20 Spl.	73"	92"	1 3/8" × 21 Spl. SSL	*
14603579	1 11/16" × 20 Spl.	79"	96"	1 3/8" × 21 Spl. SSL	*
14604448	1 11/16" × 20 Spl.	48"	67"	1 3/8" × 21 Spl. SSL	*
14604458	1 11/16" × 20 Spl.	58"	77"	1 3/8" × 21 Spl. SSL	*
14604467	1 11/16" × 20 Spl.	67"	84"	1 3/8" × 21 Spl. SSL	*
14604473	1 11/16" × 20 Spl.	73"	92"	1 3/8" × 21 Spl. SSL	*
14604479	1 11/16" × 20 Spl.	79"	96"	1 3/8" × 21 Spl. SSL	*
14703548	1 11/16" × 20 Spl.	48"	67"	1 3/4" × 20 Spl. AL	*
14703558	1 11/16" × 20 Spl.	58"	77"	1 3/4" × 20 Spl. AL	*
14703567	1 11/16" × 20 Spl.	67"	84"	1 3/4" × 20 Spl. AL	*
14703573	1 11/16" × 20 Spl.	73"	92"	1 3/4" × 20 Spl. AL	*
14703579	1 11/16" × 20 Spl.	79"	96"	1 3/4" × 20 Spl. AL	*
14704448	1 11/16" × 20 Spl.	48"	67"	1 3/4" × 20 Spl. AL	*
14704458	1 11/16" × 20 Spl.	58"	77"	1 3/4" × 20 Spl. AL	*
14704467	1 11/16" × 20 Spl.	67"	84"	1 3/4" × 20 Spl. AL	*
14704473	1 11/16" × 20 Spl.	73"	92"	1 3/4" × 20 Spl. AL	*
14704479	1 11/16" × 20 Spl.	79"	96"	1 3/4" × 20 Spl. AL	*

**(Order implement yoke and cross & bearing kit separately as required)*

80° CV Category 6

UNEQUAL ARM

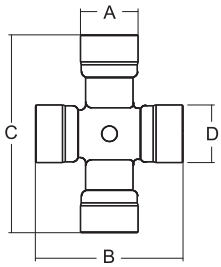
Tractor Yoke



Auto-Lok
Repair Kit Part # 13004000

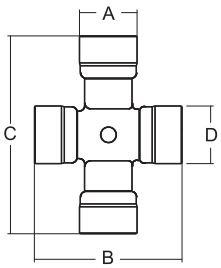
Stock Number	Dim. "A" Bore
111-5506	1 3/8" × 6 Spl.
111-5520	1 3/4" × 20 Spl.
111-5521	1 3/8" × 21 Spl.

Cross & Bearing Kit
(R-Kit)



Stock Number	Dim. "A"	Dim. "B"	Dim. "C"	Dim. "D"
200-5556	1 5/16"	3 23/32"	4 5/16"	1 17/32"

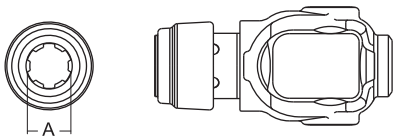
Extended Lubrication Cross & Bearing Kit
(E-Kit)



Stock Number	Dim. "A"	Dim. "B"	Dim. "C"	Dim. "D"
201-5556	1 5/16"	3 23/32"	4 5/16"	1 17/32"

EQUAL ARM

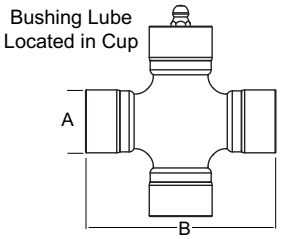
Tractor Yoke



Auto-Lok
Repair Kit Part # 13004000

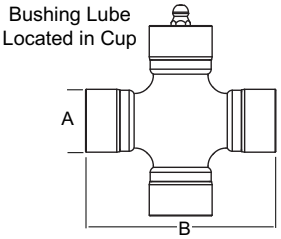
Stock Number	Dim. "A" Bore
111-6806	1 3/8" × 6 Spl.
111-6820	1 3/4" × 20 Spl.
111-6821	1 3/8" × 21 Spl.

Cross & Bearing Kit
(R-Kit)



Stock Number	Dim. "A"	Dim. "B"
203-6806	34.94 mm (1 3/8")	106.5 mm (4 3/16")

Extended Lubrication Cross & Bearing Kit
(E-Kit)



Stock Number	Dim. "A"	Dim. "B"
204-6806	34.94 mm (1 3/8")	106.5 mm (4 3/16")

80° CV Category 6...continued

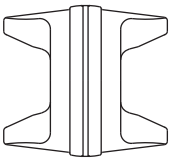
UNEQUAL ARM

Shaft

1 11/16" × 20 Spline
Induction Hardened

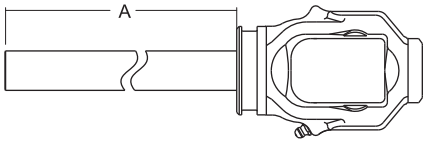
Stock Number	Length	Major Dim.
404-2720	3'	1.790/1.785

Center Housing



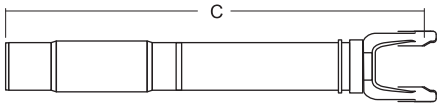
Stock Number
550-5556 *No Longer Available in Unequal Arm*
Order Replacement Joint & Shaft Assembly Part No. 15556800 or 15656800 or 15756800

Yoke & Shaft



Stock Number
10105500 *No Longer Available in Unequal Arm*
Order Replacement Joint & Shaft Assembly Part No. 15556800 or 15656800 or 15756800

Yoke, Tube & Sleeve Assembly



Stock Number	Dim. "A" Bore	Overall Driveline Length	Dim. "C" *CL to end of Sleeve
11105548	1 11/16" × 20 Spl.	48"	28.88"
11105558	1 11/16" × 20 Spl.	58"	38.88"
11105567	1 11/16" × 20 Spl.	67"	47.88"
11105573	1 11/16" × 20 Spl.	73"	53.88"
11105579	1 11/16" × 20 Spl.	79"	59.88"

*CL = Centerline

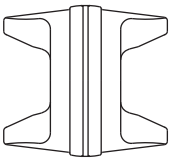
EQUAL ARM

Shaft

1 11/16" × 20 Spline
Induction Hardened

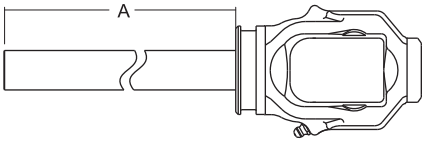
Stock Number	Length	Major Dim.
404-2720	3'	1.790/1.785

Center Housing



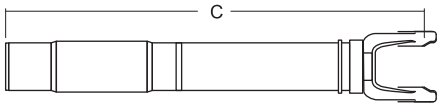
Stock Number
515-6800

Yoke & Shaft



Stock Number	Shaft Size	Dim. "A" Shaft Length
10106800	1 11/16" × 20 Spl.	27"

Yoke, Tube & Sleeve Assembly



Stock Number	Dim. "A" Bore	Overall Driveline Length	Dim. "C" *CL to end of Sleeve
11105548	1 11/16" × 20 Spl.	48"	28.88"
11105558	1 11/16" × 20 Spl.	58"	38.88"
11105567	1 11/16" × 20 Spl.	67"	47.88"
11105573	1 11/16" × 20 Spl.	73"	53.88"
11105579	1 11/16" × 20 Spl.	79"	59.88"

*CL = Centerline

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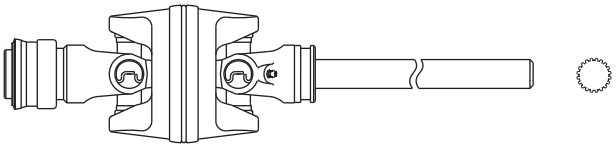
80° CV Category 6...continued

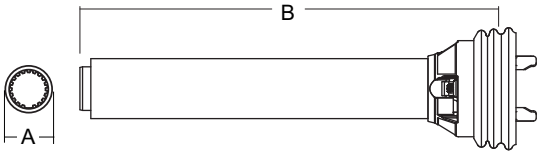
UNEQUAL ARM

Joint & Shaft



Stock Number		
15505506	*No Longer Available in Unequal Arm*	Use Part No. 15556800
15605521	*No Longer Available in Unequal Arm*	Use Part No. 15656800
15705520	*No Longer Available in Unequal Arm*	Use Part No. 15756800

Yoke, Tube & Sleeve Assembly w/Guard

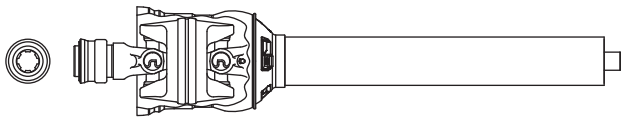


Stock Number	Dim. "A" Bore	Overall Driveline Length	Dim. "B" *CL to end of Sleeve	Implement Yoke
17505548	1 11/16" × 20 Spl.	48"	28.88"	**
17505558	1 11/16" × 20 Spl.	58"	38.88"	**
17505567	1 11/16" × 20 Spl.	67"	47.88"	**
17505573	1 11/16" × 20 Spl.	73"	53.88	**
17505579	1 11/16" × 20 Spl.	79"	59.88"	**
92-14505551	1 11/16" × 20 Spl.	51"	30.75"	1 3/4" × 20 Spl.
92-14505555	1 11/16" × 20 Spl.	55"	34.75"	1 3/8" × 6 Spl.
92-14515555	1 11/16" × 20 Spl.	55"	34.75"	1 3/4" × 20 Spl.

*CL = Centerline

***(Order implement yoke and cross & bearing kit separately as required)*

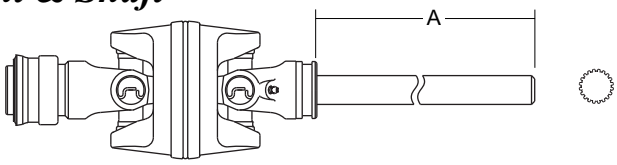
Joint & Shaft w/Guard



Stock Number		
19505506	*No Longer Available in Unequal Arm*	Use Part No. 19556800
19605521	*No Longer Available in Unequal Arm*	Use Part No. 19656800
19705520	*No Longer Available in Unequal Arm*	Use Part No. 19756800
93-14505555	*No Longer Available in Unequal Arm*	Use Part No. 93-14556855
93-14605555	*No Longer Available in Unequal Arm*	Use Part No. 93-14656855
93-14705555	*No Longer Available in Unequal Arm*	Use Part No. 93-14756855

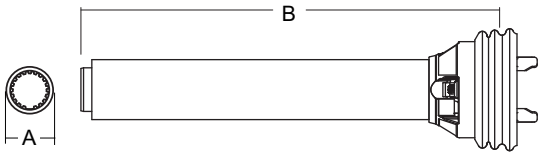
EQUAL ARM

Joint & Shaft



Stock Number	Shaft Size	"A" Shaft Length	Tractor Yoke
15556800	1 11/16" × 20 Spl.	27"	1 3/8" × 6 Spl.
15656800	1 11/16" × 20 Spl.	27"	1 3/8" × 21 Spl.
15756800	1 11/16" × 20 Spl.	27"	1 3/4" × 20 Spl.

Yoke, Tube & Sleeve Assembly w/Guard

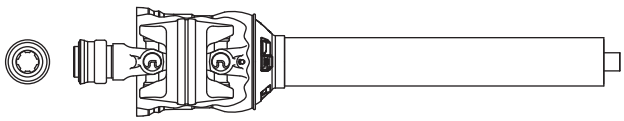


Stock Number	Dim. "A" Bore	Overall Driveline Length	Dim. "B" *CL to end of Sleeve	Implement Yoke
17505548	1 11/16" × 20 Spl.	48"	28.88"	**
17505558	1 11/16" × 20 Spl.	58"	38.88"	**
17505567	1 11/16" × 20 Spl.	67"	47.88"	**
17505573	1 11/16" × 20 Spl.	73"	53.88	**
17505579	1 11/16" × 20 Spl.	79"	59.88"	**
92-14505551	1 11/16" × 20 Spl.	51"	30.75"	1 3/4" × 20 Spl.
92-14505555	1 11/16" × 20 Spl.	55"	34.75"	1 3/8" × 6 Spl.
92-14515555	1 11/16" × 20 Spl.	55"	34.75"	1 3/4" × 20 Spl.

*CL = Centerline

***(Order implement yoke and cross & bearing kit separately as required)*

Joint & Shaft w/Guard

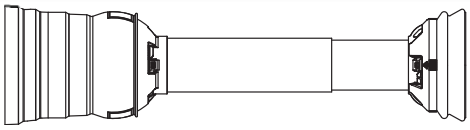


Stock Number	Shaft Size	Shaft Length	Tractor Yoke
19556800	1 11/16" × 20 Spl.	27.5"	1 3/8" × 6 Spl.
19656800	1 11/16" × 20 Spl.	27.5"	1 3/8" × 21 Spl.
19756800	1 11/16" × 20 Spl.	27.5"	1 3/4" × 20 Spl.
93-14556855	1 11/16" × 20 Spl.	30.63"	1 3/8" × 6 Spl.
93-14656855	1 11/16" × 20 Spl.	30.63"	1 3/8" × 21 Spl.
93-14756855	1 11/16" × 20 Spl.	30.63"	1 3/4" × 20 Spl.

80° CV Category 6...continued

UNEQUAL ARM

Guard



Bearings supplied with Guard

Stock Number	Overall Driveline Length	Bearing Kit (2 per kit)
912-5548	48"	921-5500
912-5558	58"	921-5500
912-5567	67"	921-5500
912-5573	73"	921-5500
912-5579	79"	921-5500

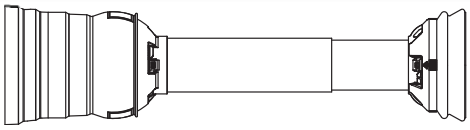
Assembly instructions included with guard
Note: When installing Guards observe the following:
1) Install proper nylon bearing
2) Guards must rotate freely on yokes

Easy Lock ™ Replacement Kit

Part Number: 13005000 (4-per Kit)

EQUAL ARM

Guard



Bearings supplied with Guard

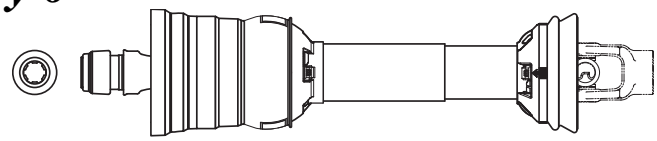
Stock Number	Overall Driveline Length	Bearing Kit (2 per kit)
912-5548	48"	921-5500
912-5555	55"	921-5500
912-5558	58"	921-5500
912-5567	67"	921-5500
912-5573	73"	921-5500
912-5579	79"	921-5500

Assembly instructions included with guard
Note: When installing Guards observe the following:
1) Install proper nylon bearing
2) Guards must rotate freely on yokes

Easy Lock ™ Replacement Kit

Part Number: 13005000 (4-per Kit)

80° CV Category 6...continued



UNEQUAL ARM

Stock Number		
14505548	*No Longer Available In Unequal Arm*	Use Part No. 14556848
14505551	*No Longer Available In Unequal Arm*	Use Part No. 14556851
14505555	*No Longer Available In Unequal Arm*	Use Part No. 14556855
14505558	*No Longer Available In Unequal Arm*	Use Part No. 14556858
14505567	*No Longer Available In Unequal Arm*	Use Part No. 14556867
14505573	OBSOLETE	
14505579	OBSOLETE	
14515555	*No Longer Available In Unequal Arm*	Use Part No. 14566855
14605548	*No Longer Available In Unequal Arm*	Use Part No. 14656848
14605551	*No Longer Available In Unequal Arm*	Use Part No. 14656851
14605555	*No Longer Available In Unequal Arm*	Use Part No. 14656855
14605558	*No Longer Available In Unequal Arm*	Use Part No. 14656858
14605567	*No Longer Available In Unequal Arm*	Use Part No. 14656867
14605573	OBSOLETE	
14605579	OBSOLETE	
14615555	*No Longer Available In Unequal Arm*	Use Part No. 14666855
14625555	OBSOLETE	
14635555	OBSOLETE	
14705548	*No Longer Available In Unequal Arm*	Use Part No.14756848
14705551	*No Longer Available In Unequal Arm*	Use Part No. 14756851
14705555	*No Longer Available In Unequal Arm*	Use Part No. 14756855
14705558	*No Longer Available In Unequal Arm*	Use Part No. 14756858
14705567	*No Longer Available In Unequal Arm*	Use Part No. 14756867
14705573	OBSOLETE	
14705579	OBSOLETE	
14715555	*No Longer Available In Unequal Arm*	Use Part No. 14766855
14725555	OBSOLETE	
14735555	OBSOLETE	

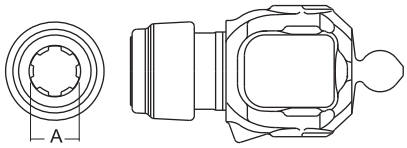
EQUAL ARM

Stock Number	Shaft Size	Dim. "A" Overall Compressed Length	Maximum Overall Extended Operating Length	Tractor Yoke	Implement Yoke
14556848	1 11/16 x 20 Spl.	48"	70.63"	1 3/8" x 6 Spl. AL	*
14556851	1 11/16 x 20 Spl	51"'	68"	1 3/8" x 6 Spl. AL	1 3/4" x 20 Spl. Clamp
14556855	1 11/16 x 20 Spl.	55"	78.75"	1 3/8" x 6 Spl. AL	1 3/8" x 6 Spl. Clamp
14556858	1 11/16 x 20 Spl.	58"	77.79"	1 3/8" x 6 Spl. AL	*
14556867	1 11/16 x 20 Spl.	67"	86.79"	1 3/8" x 6 Spl. AL	*
14566855	1 11/16 x 20 Spl.	55"	78.75"	1 3/8" x 6 Spl. AL	1 3/4" x 20 Spl. Clamp
14656848	1 11/16 x 20 Spl.	48"	70.63"	1 3/8" x 21 Spl. AL	*
14656851	1 11/16 x 20 Spl	51"	68"	1 3/8" x 21 Spl. AL	1 3/4" x 20 Spl. Clamp
14656855	1 11/16 x 20 Spl.	55"	78.75"	1 3/8" x 21 Spl. AL	1 3/8" x 6 Spl. Clamp
14656858	1 11/16 x 20 Spl.	58"	77.79"	1 3/8" x 21 Spl. AL	*
14656867	1 11/16 x 20 Spl.	67"	86.79"	1 3/8" x 21 Spl. AL	*
14666855	1 11/16 x 20 Spl.	55"	78.75"	1 3/8" x 21 Spl. AL	1 3/4" x 20 Spl. Clamp
14756848	1 11/16 x 20 Spl.	48"	70.63"	1 3/4" x 20 Spl. AL	*
14756851	1 11/16 x 20 Spl	51"	51"	1 3/4" x 20 Spl. AL	1 3/4" x 20 Spl. Clamp
14756855	1 11/16 x 20 Spl.	55"	78.75"	1 3/4" x 20 Spl. AL	1 3/8" x 6 Spl. Clamp
14756858	1 11/16 x 20 Spl.	58"	77.79"	1 3/4" x 20 Spl. AL	*
14756867	1 11/16 x 20 Spl.	67"	86.79"	1 3/4" x 20 Spl. AL	*
14766855	1 11/16 x 20 Spl.	55"	78.75"	1 3/4" x 20 Spl. AL	1 3/4" x 20 Spl. Clamp

**(Order implement yoke and cross and bearing kit separately as required)*

50° Constant Velocity Components

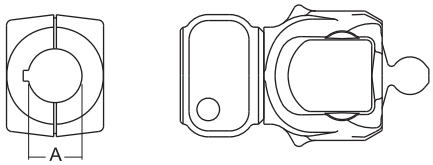
Tractor Yoke



Repair Kit - Page 83

Stock Number	Series	Dim. "A" Bore
150-1406	14	1 3/8" × 6 Spl.
150-1421	14	1 3/8" × 21 Spl.
151-3506	35	1 3/8" × 6 Spl.
151-3521	35	1 3/8" × 21 Spl.

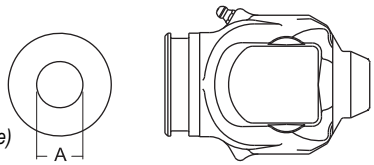
Clamp Yoke



With Keyway

Stock Number	Series	Dim. "A" Bore
857-1420	14	1 1/4"
857-3520	35	1 1/4"
857-3524	35	1 1/2"

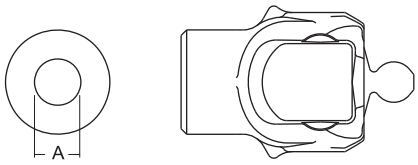
Shaft Weld Yoke



(Guard must rotate freely on the yoke)

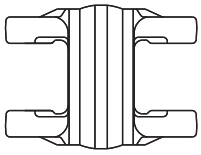
Stock Number	Series	Dim."A" Bore
350-1400	14	1" Rd.

Stock Bore



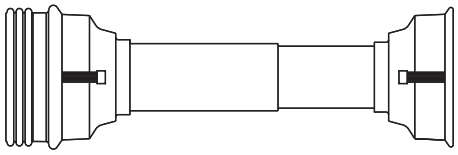
Stock Number	Series	Dim. "A" Bore
859-1400	14	1"
859-3500	35	1"

Center Housing



Stock Number	Series
555-1400	14
555-3500	35

Guard



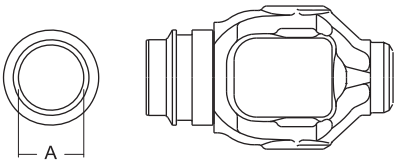
Stock Number
950-1430

(Guard must rotate freely on the yokes)

NOTE:

*Outer Guard is larger in order to shield CV half of the driveline.
*50° CV joint and shaft half most commonly connects to the implement…ie: grain auger. Also, ball shear connects to the tractor PTO, which is the tube half.

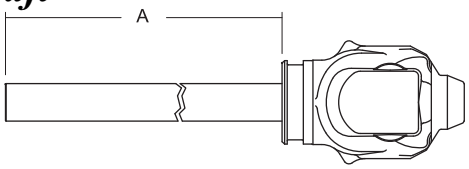
Tube Yoke



(Guard must rotate freely on yoke)

Stock Number	Series	Dim."A" Bore
750-3500	35	1 5/8"

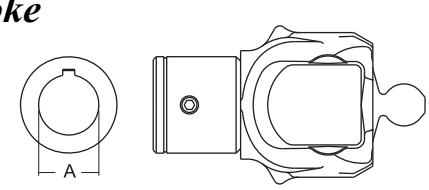
Yoke & Shaft



Stock Number	Series	Shaft Size	Dim. "A"
10501400	14	1" × 1 1/8" Rect.	29.38"

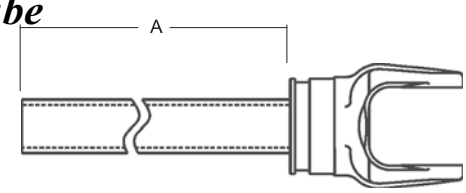
Implement Yoke

Round Bore
with keyway and pinhole



Stock Number	Series	Dim. "A" Bore
850-1420	14 *(w/1/4" keyway & 2 set screws)*	1 1/4"
851-1420	14 *(w/1/4" keyway & 1/4" pinhole)*	1 1/4"
850-1422	14 *(w/5/16" keyway & 1/4" pinhole)*	1 3/8"
850-3522	35 *(w/5/16" keyway & 1/4" pinhole)*	1 3/8"

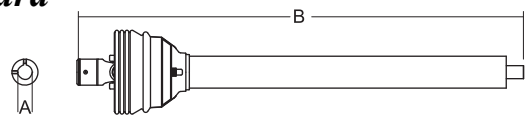
Yoke & Tube



Stock Number	Series	Tube Size	Dim. "A"
11501400	14	1 1/4" × 1 3/8" Rect.	34"

50° Constant Velocity Components

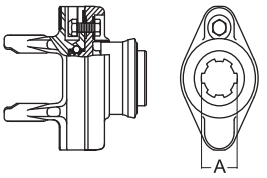
Joint & Shaft Half with Guard



With Keyway, (2) Set Screws and Pinhole

Stock Number	Series	Dim. "A" Bore	Dim. "B"
19501420	14	1 1/4" Rd.	39.63"

Ball Shear Device

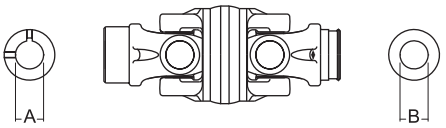


With Spring Lok

Stock Number	Dim. "A" Bore	Shear Bolt
104-1406	1 3/8" × 6 Spl.	(1) 5/16" - 18 Gr. 5

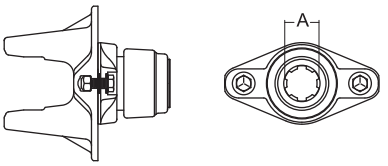
CONSTANT VELOCITY

Constant Velocity Joint



Stock Number	Series	Dim. "A" Bore	Dim. "B" Bore
18501420	14	1 1/4" Rd.*	1"
18511420	14	1 1/4" Rd.**	1"

*(w/1/4"keyway & 2 set screws)
**(w/keyway and pinhole)



Stock Number	Dim. "A" Bore	Shear Bolt
104-3506	1 3/8" × 6 Spl.	(2) 3/8" - 16 Gr. 5

Applications of 50° CV

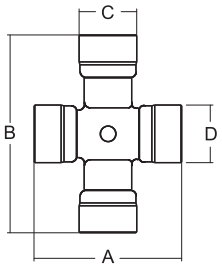
Grain Augers
Compost Turners
Front-Mount Riding Mowers
Mower Conditioners
Potato Harvesters
Tub Grinders

Category 4 *(Interchanges with Walterscheid AW35)*

UNEQUAL ARM

Cross & Bearing Kit
(R-Kit)

Snap Ring Located In Yoke



Stock Number	Dim. "A" mm	Dim. "A" in	Dim. "B" mm	Dim. "B" in	Dim. "C" mm	Dim. "C" in	Dim. "D" mm	Dim. "D" in
200-7694	76	2 63/64" (2.99)	94.0	3 45/64" (3.700)	27	1 1/16" (1.06)	32	1 7/64" (1.26)

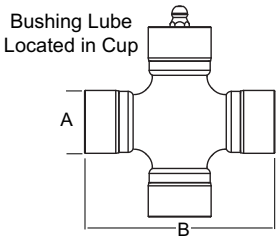
Cross & Bearing Kit
(E-Kit)

Stock Number	Dim. "A" mm	Dim. "A" in	Dim. "B" mm	Dim. "B" in	Dim. "C" mm	Dim. "C" in	Dim. "D" mm	Dim. "D" in
201-7694	76	2 63/64" (2.99)	94.0	3 45/64" (3.700)	27	1 1/16" (1.06)	32	1 7/64" (1.26)

CONSTANT VELOCITY

EQUAL ARM

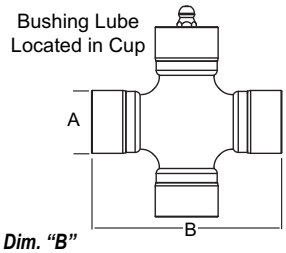
Cross & Bearing Kit
(R-Kit)



Snap Ring Located In Yoke

Stock Number	Dim. "A" mm	Dim. "A" in.	Dim. "B" mm	Dim. "B" in
203-8692	30.2	1.19"	92.0	3.62"

Extended Lubrication Cross & Bearing Kit
(E-Kit)

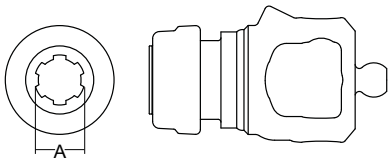


Stock Number	Dim. "A" mm	Dim. "A" in	Dim. "B" mm	Dim. "B" in
204-8692	30.2	1.19"	92.0	3.62"

Category 4 ...(Interchanges with Walterscheid AW35)

UNEQUAL ARM

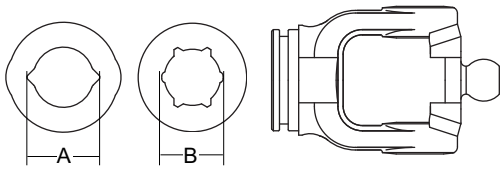
Tractor Yoke



Safety Slide Lock

Stock Number	Dim. "A" Bore
107-7606	1 3/8" × 6 Spl.
107-7620	1 3/4" × 20 Spl.
107-7621	1 3/8" × 21 Spl.

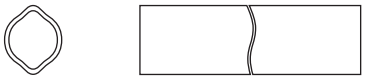
Inner Profile Yoke



With Bearing Groove
(Guard must rotate freely on yoke)

Stock Number	Dim. "A" Bore mm	Dim. "A" Bore in	Dim. "B" Bore mm	Dim. "B" Bore in
301-7639	40.0	1 9/16" (1.56)		
301-7651			51.0	2 1/64" (2.01)

Outer Tube

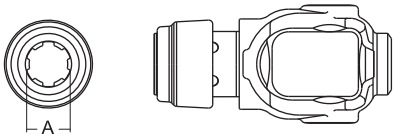


48.0 (4.0 Wall)
4.0 Wall (Special)

Stock Number	Length mm	Length in
606-7648	1000	39 3/8" (39.37)

EQUAL ARM

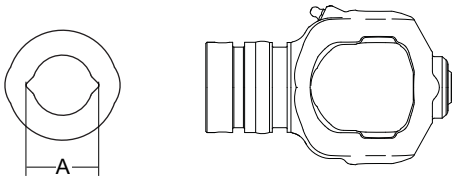
Tractor Yoke



Auto Lock
Repair Kit Part # 13004000

Stock Number	Dim. "A" Bore
111-8606	1 3/8" × 6 Spl.
111-8620	1 3/4" × 20 Spl.
111-8621	1 3/8" × 21 Spl.

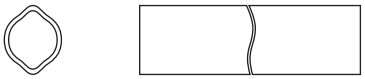
Inner Profile Yoke



With Bearing Groove
(Guard must rotate freely on yoke)

Stock Number	Dim. "A" Bore mm	Dim. "A" Bore in
314-8639	40.0	1 9/16" (1.56)

Outer Tube



48.0 (4.0 Wall)
4.0 Wall (Special)

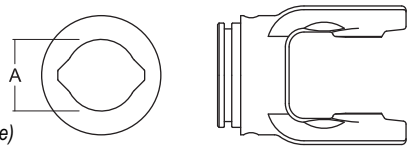
Stock Number	Length mm	Length in
606-7648	1000	39 3/8" (39.37)

CONSTANT VELOCITY

Category 4 ...continued (Interchanges with Walterscheid AW35)

UNEQUAL ARM

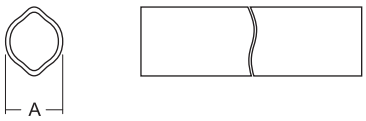
Outer Profile Yoke



With Bearing Groove
(Guard must rotate freely on yoke)

Stock Number	Dim. "A" Bore mm	in
700-7648	48.0	1 7/8" (1.890)

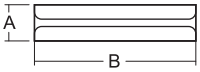
Inner Tube



40.0 (4.8 Wall)"
Rilsan Coating

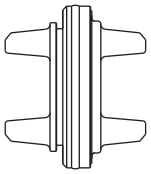
Stock Number	Dim. "A" mm	in	Length mm	in
402-7639	40.0	1 9/16" (1.56)	1000	39 3/8" (39.37)

Roll Pin



Stock Number	Dim. "A" mm	in	Dim. "B" mm	in
508-1080	10.0	13/32" (.406)	80.0	3 5/32" (3.156)

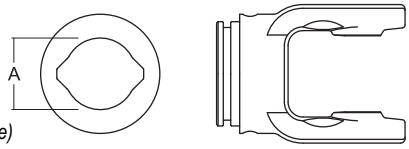
Center Housing



Stock Number
550-7600

EQUAL ARM

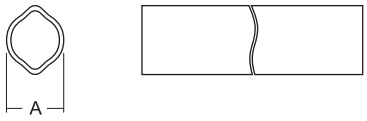
Outer Profile Yoke



With Bearing Groove
(Guard must rotate freely on yoke)

Stock Number	Dim. "A" Bore mm	in
700-7648	48.0	1 7/8" (1.890)

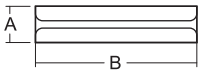
Inner Tube



40.0 (4.8 Wall)"
Rilsan Coating

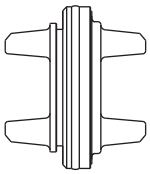
Stock Number	Dim. "A" mm	in	Length mm	in
402-7639	40.0	1 9/16" (1.56)	1000	39 3/8" (39.37)

Roll Pin



Stock Number	Dim. "A" mm	in	Dim. "B" mm	in
508-1080	10.0	13/32" (.406)	80.0	3 5/32" (3.156)

Center Housing

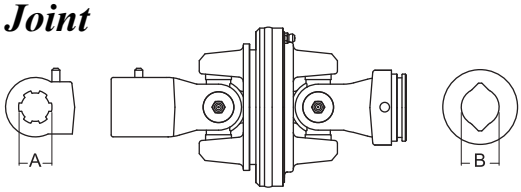


Stock Number
515-8600

Category 4 ...(Interchanges with Walterscheid AW35)

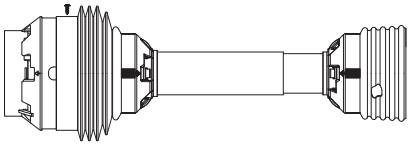
UNEQUAL ARM

80° C.V. Joint



StockDim. Number	"A" Bore	Dim. "B" Bore
15507640	1 3/8" × 6 Spl.	40.0mm (1.562")

Guard



Bearings supplied with Guard

Stock Number	Overall Driveline Length	Bearing Kit (2 per kit)
912-7648	48"	961-0035
912-7660	60"	961-0035

Assembly instructions included with guard

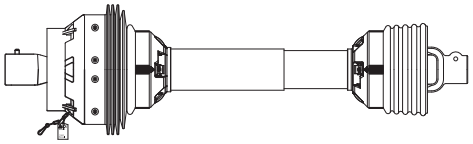
Note: When installing Guards observe the following:

1) Install proper nylon bearing
2) Guards must rotate freely on yokes

Easy Lock ™ Replacement Kit

Part Number: 13005000 (4-per Kit)

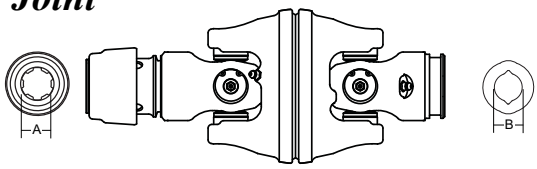
Drivelines



Stock Number		
14507648	*No Longer Available In Unequal Arm*	Use Part No. 14598648
14507660	*No Longer Available In Unequal Arm*	Use Part No. 14598660
14607648	*No Longer Available In Unequal Arm*	Use Part No. 14698648
14607660	*No Longer Available In Unequal Arm*	Use Part No. 14698660

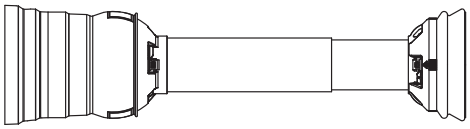
EQUAL ARM

80° C.V. Joint



Stock Number	Dim. "A" Bore	Dim. "B" Bore
15598640	1 3/8" × 6 Spl.	40.0mm (1.562")

Guard



Bearings supplied with Guard

Stock Number	Overall Driveline Length	Bearing Kit (2 per kit)
912-8648	48"	968-3536
912-8660	60"	968-3536

Assembly instructions included with guard

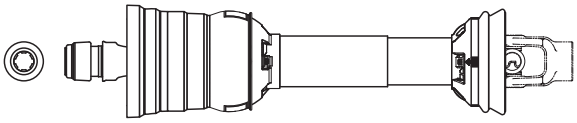
Note: When installing Guards observe the following:

1) Install proper nylon bearing
2) Guards must rotate freely on yokes

Easy Lock ™ Replacement Kit

Part Number: 13005000 (4-per Kit)

Drivelines



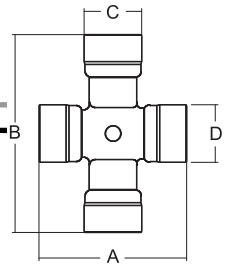
Stock Number	Tractor Yoke	Implement Yoke	Overall Compressed Driveline Length
14598648	1 3/8" × 6 Spl. AL	1 3/8" × 6 Spl. QD	48"
14598660	1 3/8" × 6 Spl. AL	1 3/8" × 6 Spl. QD	60"
14698648	1 3/8" × 21 Spl. AL	1 3/8" × 6 Spl. QD	48"
14698660	1 3/8" × 21 Spl. AL	1 3/8" × 6 Spl. QD	60"

Category 6 *(Interchanges with Walterscheid AW36)*

UNEQUAL ARM

Cross & Bearing Kit
(R-Kit)

Snap Ring Located In Yoke



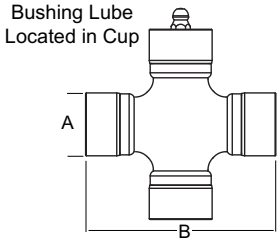
Stock Number	Dim. "A" mm	Dim. "A" in	Dim. "B" mm	Dim. "B" in	Dim. "C" mm	Dim. "C" in	Dim. "D" mm	Dim. "D" in
200-7906	88.8	3.49"	106.0	4.17"	32.0	1.26"	36.0	1.42"

Cross & Bearing Kit
(E-Kit)

Stock Number	Dim. "A" mm	Dim. "A" in	Dim. "B" mm	Dim. "B" in	Dim. "C" mm	Dim. "C" in	Dim. "D" mm	Dim. "D" in
201-7906	88.8	3.49"	106.0	4.17"	32.0	1.26"	36.0	1.42"

EQUAL ARM

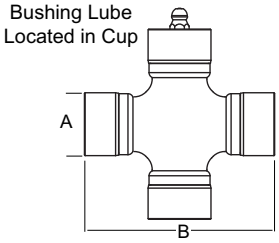
Cross & Bearing Kit
(R-Kit)



Snap Ring Located In Yoke

Stock Number	Dim. "A"	Dim. "B"
203-6806	34.94 mm (1.38")	106.5 mm (4.20")

Extended Lubrication Cross & Bearing Kit
(E-Kit)



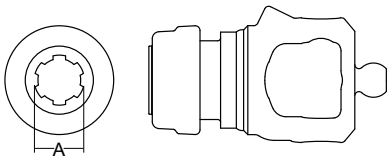
Stock Number	Dim. "A"	Dim. "B"
204-6806	34.94 mm (1.38")	106.5 mm (4.20")

Category 6 ...continued (Interchanges with Walterscheid AW36)

UNEQUAL ARM

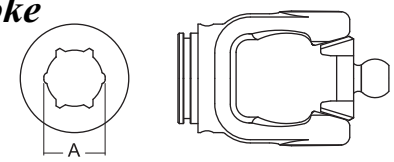
Tractor Yoke

Safety Slide Lock



Stock Number	Dim. "A" Bore
107-7906	1 3/8" × 6 Spl.
107-7920	1 3/4" × 20 Spl.
107-7921	1 3/8" × 21 Spl.

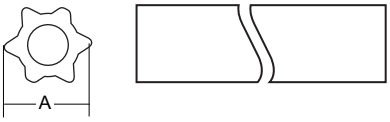
Inner Profile Yoke



With Bearing Groove
(Guard must rotate freely on yoke)

Stock Number	Dim. "A" Bore mm	in
302-7951	51.0	2" (2.0)

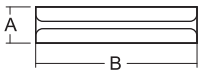
Inner Tube



Rilsan Coating

Stock Number	Dim. "A" mm	in	Length mm	in
406-7951	51.0	2.01"	1000	39 3/8" (39.37)

Roll Pin

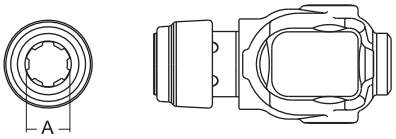


Stock Number	Dim. "A" mm	in	Dim. "B" mm	in
508-1090	10	13/32" (.41)	90	3 1/2" (3.54)

EQUAL ARM

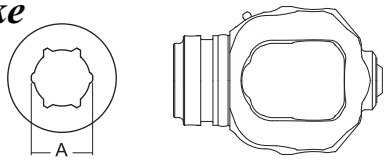
Tractor Yoke

Auto-Lok
Repair Kit # 13004000



Stock Number	Dim. "A" Bore
111-6806	1 3/8" × 6 Spl.
111-6820	1 3/4" × 20 Spl.
111-6821	1 3/8" × 21 Spl.

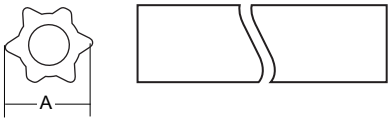
Inner Profile Yoke



With Bearing Groove
(Guard must rotate freely on yoke)

Stock Number	Dim. "A" Bore mm	in
314-6851	51.0	2" (2.0)

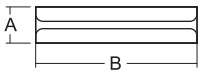
Inner Tube



Rilsan Coating

Stock Number	Dim. "A" mm	in	Length mm	in
406-7951	51.0	2.01"	1000	39 3/8" (39.37)

Roll Pin



Stock Number	Dim. "A" mm	in	Dim. "B" mm	in
508-1090	10	13/32" (.41)	90	3 1/2" (3.54)

Category 6 ...continued (Interchanges with Walterscheid AW36)

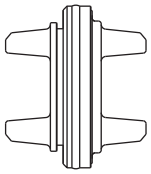
UNEQUAL ARM

Outer Tube

61.0 × 4.0

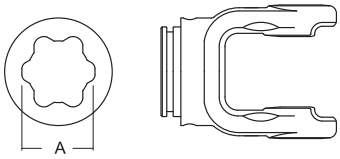
Stock Number	Length mm	in	
600-7961		1500	59 1/16" (59.0)
604-7961		1000	39 3/8" (39.37)

Center Housing



Stock Number
550-7900

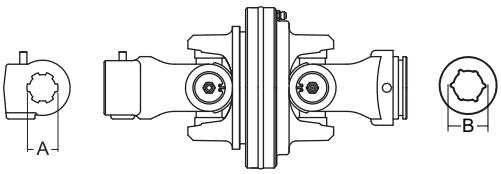
Outer Profile Yoke



With Bearing Groove
(Guard must rotate freely on yoke)

Stock Number	Dim. "A" Bore mm	in
700-7961	61.0	2 3/8" (2.402)

80° C.V. Joint



Stock Number	Dim. "A" Bore	Dim. "B" Bore
15507951	1 3/8" × 6 Spl.	51.0mm (2.000")
15607951	1 3/8" × 21 Spl.	51.0mm (2.000")
15707951	1 3/4" × 20 Spl.	51.0 mm (2.000")

Easy Lock ™ Replacement Kit

Part Number: 13005000 (4-per Kit)

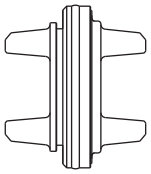
EQUAL ARM

Outer Tube

61.0 × 4.0

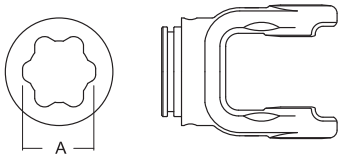
Stock Number	Length mm	in
600-7961	1500	59 1/16" (59.0)
604-7961	1000	39 3/8" (39.37)

Center Housing



Stock Number
515-6800

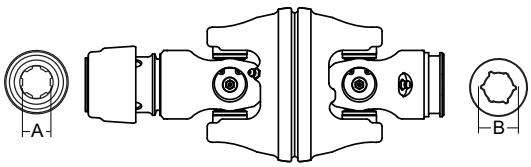
Outer Profile Yoke



With Bearing Groove
(Guard must rotate freely on yoke)

Stock Number	Dim. "A" Bore mm	in
700-7961	61.0	2 3/8" (2.402)

80° C.V. Joint



Stock Number	Dim. "A" Bore	Dim. "B" Bore
15506851	1 3/8" × 6 Spl.	51.0mm (2.000")
15606851	1 3/8" × 21 Spl.	51.0mm (2.000")
15706851	1 3/4" × 20 Spl.	51.0 mm (2.000")

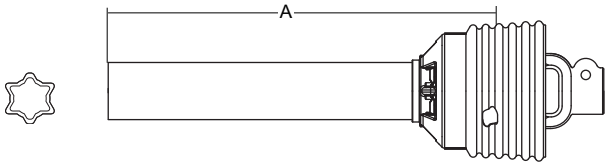
Easy Lock ™ Replacement Kit

Part Number: 13005000 (4-per Kit)

Category 6 ...continued (Interchanges with Walterscheid AW36)

UNEQUAL ARM

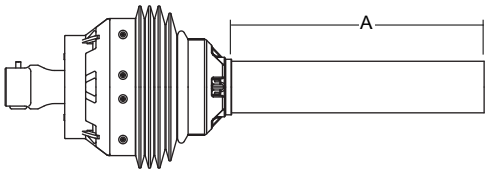
Yoke & Tube Assembly w/Guard



Stock Number		
92-14507951	*No Longer Available In Unequal Arm*	Use Part No. 92-14506851
92-14507955	*No Longer Available In Unequal Arm*	Use Part No. 92-14506855
92-14517955	*No Longer Available In Unequal Arm*	Use Part No. 92-14516855
92-14627955	*No Longer Available In Unequal Arm*	Use Part No. 92-14626855
92-14637955	*No Longer Available In Unequal Arm*	Use Part No. 92-14636855

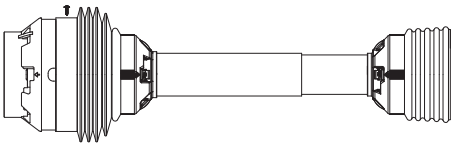
*CL = Centerline

Joint & Shaft w/Guard



Stock Number		
93-14507951	*No Longer Available In Unequal Arm*	Use Part No. 93-14506851
93-14517955	*No Longer Available In Unequal Arm*	Use Part No. 93-14516855
93-14607951	*No Longer Available In Unequal Arm*	Use Part No. 93-14606851
93-14617955	*No Longer Available In Unequal Arm*	Use Part No. 93-14616855
93-14707951	*No Longer Available In Unequal Arm*	Use Part No. 93-14706851
93-14717955	*No Longer Available In Unequal Arm*	Use Part No. 93-14716855

Guard



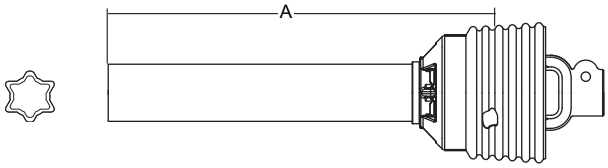
Bearings supplied with Guard

Stock Number	Overall Driveline Length	Bearing Kit (2 per kit)
912-7948	48"	961-0036
912-7960	60"	961-0036

Assembly instructions included with guard
Note: When installing Guards observe the following:
1) Install proper nylon bearing
2) Guards must rotate freely on yokes

EQUAL ARM

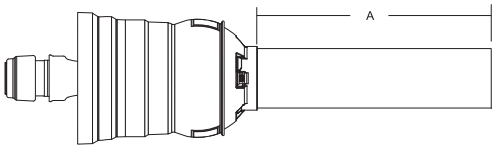
Yoke & Tube Assembly w/Guard



Stock Number	Profile Tube	Dim. "A"	Implement Yoke
92-14506851	61.0 (Star)	30.75"	1 3/4" × 20 Spl. w/ Clamp
92-14506855	61.0 (Star)	34.625"	1 3/8" × 6 Spl. w/Clamp
92-14516855	61.0 (Star)	34.625"	1 3/4" × 20 Spl. w/Clamp
92-14626855	61.0 (Star)	34.625"	1 3/8" × 21 Spl. w/Clamp
92-14636855	61.0 (Star)	34.625"	1 3/8" × 21 Spl. w/Pinhole

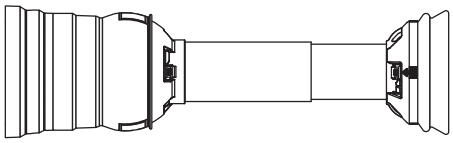
*CL = Centerline

Joint & Shaft w/Guard



Stock Number	Profile Shaft	Dim "A"	Tractor Yoke
93-14506851	51.0 (Star)	26.0"	1 3/8" × 6 Spl.
93-14516855	51.0 (Star)	30.0"	1 3/8" × 6 Spl.
93-14606851	51.0 (Star)	26.0"	1 3/8" × 21 Spl.
93-14616855	51.0 (Star)	30.0"	1 3/8" × 21 Spl.
93-14706851	51.0 (Star)	26.0"	1 3/4" × 20 Spl.
93-14716855	51.0 (Star)	30.0"	1 3/4" × 20 Spl.

Guard



Bearings supplied with Guard

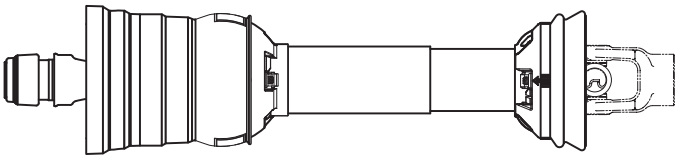
Stock Number	Fits Overall Driveline Driveline Length	Bearing Kit (2 per kit)
912-6862	62"	968-0036

Assembly instructions included with guard
Note: When installing Guards observe the following:
1) Install proper nylon bearing
2) Guards must rotate freely on yokes

Category 6 ...continued (Interchanges with Walterscheid AW36)

UNEQUAL ARM

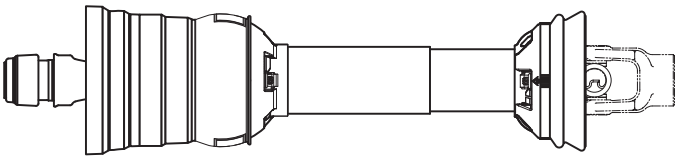
Drivelines



Overall Stock Number		
14507948	OBSOLETE	
14507951	*No Longer Available In Unequal Arm*	Use Part No. 14506851
14507955	*No Longer Available In Unequal Arm*	Use Part No. 14506855
14507960	*No Longer Available In Unequal Arm*	Use Part No. 14506860
14517955	*No Longer Available In Unequal Arm*	Use Part No. 14516855
14547955	*No Longer Available In Unequal Arm*	Use Part No. 14546855
14607948	OBSOLETE	
14607951	*No Longer Available In Unequal Arm*	Use Part No. 14606851
14607955	*No Longer Available In Unequal Arm*	Use Part No. 14606855
14607960	*No Longer Available In Unequal Arm*	Use Part No. 14606860
14607962	*No Longer Available In Unequal Arm*	Use Part No. 14606862
14617955	*No longer available in unequal arm*	Use Part No. 14616855
14627955	*No Longer Available In Unequal Arm*	Use Part No. 14626855
14637955	*No Longer Available In Unequal Arm*	Use Part No. 14636855
14647955	*No Longer Available In Unequal Arm*	Use Part No. 14646855
14707951	*No Longer Available In Unequal Arm*	Use Part No. 14706851
14707955	*No Longer Available In Unequal Arm*	Use Part No. 14706855
14707962	*No Longer Available In Unequal Arm*	Use Part No. 14706862
14717955	*No Longer Available In Unequal Arm*	Use Part No. 14716855
14727955	*No Longer Available In Unequal Arm*	Use Part No. 14726855
14737955	*No Longer Available In Unequal Arm*	Use Part No. 14736855
14747955	*No Longer Available In Unequal Arm*	Use Part No. 14746855

EQUAL ARM

Drivelines



Stock Number	Shaft	Overall Compressed Driveline Length	Maximum Overall Extended Operating Length	Tractor Yoke	Implement Yoke
14506851	Star 51 mm	51"	62.5"	1 3/8" × 6 Spl. AL	1 3/4" × 20 Spl. Clamp
14506855	Star 51 mm	55"	68.5"	1 3/8" × 6 Spl. AL	1 3/8" × 6 Spl. Clamp
14506860	Star 51 mm	60"	77.25"	1 3/8" × 6 Spl. AL	1 3/8" × 6 Spl. Clamp
14516855	Star 51 mm	55"	68.5"	1 3/8" × 6 Spl. AL	1 3/4" × 20 Spl. Clamp
14546855	Star 51 mm	55"	68.5"	1 3/8" × 6 Spl. AL	1 3/4" x 6 Spl. Clamp
14606851	Star 51 mm	51"	62.5"	1 3/8" × 21 Spl. AL	1 3/4" × 20 Spl. Clamp
14606855	Star 51 mm	55"	68.5"	1 3/8" × 21 Spl. AL	1 3/8" × 6 Spl. Clamp
14606860	Star 51 mm	60"	77.25"	1 3/8" × 21 Spl. AL	1 3/8" × 6 Spl. Clamp
14606862	Star 51 mm	62"	79"	1 3/8" × 21 Spl. AL	1 3/4" Round w/Keyway
14616855	Star 51 mm	55"	68.5"	1 3/8" × 21 Spl. AL	1 3/4" × 20 Spl. Clamp
14626855	Star 51 mm	55"	68.5"	1 3/8" × 21 Spl. AL	1 3/8" × 21 Spl. Clamp
14636855	Star 51 mm	55"	68.5"	1 3/8" × 21 Spl. AL	1 3/8" × 21 Spl. w/Pinhole
14646855	Star 51 mm	55"	68.5	1 3/8" × 21 Spl. AL	1 3/4" x 6 Spl. Clamp
14706851	Star 51 mm	51"	62.5"	1 3/4" × 20 Spl. AL	1 3/4" × 20 Spl. Clamp
14706855	Star 51 mm	55"	68.5"	1 3/4" × 20 Spl. AL	1 3/8" x 6 Spl.Clamp
14706862	Star 51 mm	62"	79"	1 3/4" × 20 Spl. AL	1 3/4" Round w/Keyway
14716855	Star 51 mm	55"	68.5"	1 3/4" × 20 Spl. AL	1 3/4" × 20 Spl.Clamp
14726855	Star 51 mm	55"	68.5"	1 3/4" × 20 Spl. AL	1 3/8" × 21 Spl. Clamp
14736855	Star 51 mm	55"	68.5"	1 3/4" × 20 Spl. AL	1 3/8" × 21 Spl. w/Pinhole
14746855	Star 51 mm	55"	68.5"	1 3/4" × 20 Spl. AL	1 3/4" × 6 Spl.Clamp

North American Replacement Drivelines

FLEXWING MOWERS

Stock Number	Series	Category	Tractor Yoke	Clamp-Style Implement Yoke	Overall Compressed Driveline Length
14505551	55	6	1 3/8" × 6 Spl.	1 3/4" × 20 Spl.	51"
14505555	55	6	1 3/8" × 6 Spl.	1 3/8" × 6 Spl.	55"
14515555	55	6	1 3/8" × 6 Spl.	1 3/4" × 20 Spl.	55"
14605551	55	6	1 3/8" × 21Spl.	1 3/4" × 20 Spl.	51"
14605555	55	6	1 3/8" × 21 Spl.	1 3/8"x 6 Spl.	55"
14615555	55	6	1 3/8" × 21 Spl.	1 3/4" × 20" Spl	55"
14705551	55	6	1 3/4" × 20 Spl.	1 3/4" × 20 Spl.	51"
14705555	55	6	1 3/4" × 20 Spl.	1 3/8" × 6 Spl.	55"
14715555	55	6	1 3/4" × 20 Spl.	1 3/4" × 20 Spl.	55"

WING DRIVE SHAFTS

Stock Number	Series	Category	Tractor Yoke	Implement Yoke	Overall Compressed Driveline Length
14104456	44		1-3/4" x 20 Clamp	1-3/4" x 20 Clamp Fric.Cl.	56.11"
14104464	44		1-3/4" x 20 Clamp	1-3/4" x 20 Clamp Fric.Cl.	64.11"
14114464	44		1-3/8" x 21 Clamp	1-3/8" x 21 Clamp Fric.Cl.	64.11"
14124464	44		1-3/4" x 20 Clamp	1-3/8" x 6 Clamp Fric.Cl.	64.11"

PEANUT HARVESTERS

Stock Number	Series	Category	Tractor Yoke	Implement Yoke	Overall Compressed Driveline Length
14625555	55	6	1 3/8" × 21 Spl.	1 3/8" × 21 Spl. (Clamp)	55"
14635555	55	6	1 3/8" × 21 Spl.	1 3/8" × 21 Spl. (Pinhole)	55"
14725555	55	6	1 3/4" × 20 Spl.	1 3/8" × 21 Spl. (Clamp)	55"
14735555	55	6	1 3/4" × 20 Spl.	1 3/8" × 21 Spl. (Pinhole)	55"

ROUND BALERS

Stock Number	Series	Category	Tractor Yoke	Implement Yoke	Overall Compressed Driveline Length
14503500	35	5	1 3/8" × 6 Spl.	1 3/8" × 6 Spl. with 18,000 in-lb Friction Clutch	58"
14503501	35	5	1 3/8" × 6 Spl.	1 3/8" × 21 Spl. with 15,000 in-lb Friction Clutch	67"
14503502	35	5	1 3/8" × 6 Spl.	1 3/8" × 6 Spl. with 15,000 in-lb Friction Clutch	58"
14603500	35	5	1 3/8" × 21 Spl.	1 3/8" × 6 Spl. with 10,000 in-lb Friction Clutch	58"

Metric Replacement Drivelines

BEET HARVESTERS

Stock #	Series	Tractor Yoke	Machine Yoke	OAL Compressed Driveline Length
14607962	W/S 2580	1 3/8" x 21 Spl. Safety Slide Lock	1 3/4" Rd. w/Keyway	62.4"
14707962	W/S 2580	1 3/4" x 20 Spl. Safety Slide Lock	1 3/4" Rd. w/Keyway	62.4"

FLEXWING MOWERS

Stock Number	Series	Tractor Yoke	Clamp-Style Implement Yoke	Overall Compressed Driveline Length
14507951	2580	1 3/8" × 6 Spl.	1 3/4" × 20 Spl.	51"
14507955	2580	1 3/8" × 6 Spl.	1 3/8" × 6 Spl.	55"
14517955	2580	1 3/8" × 6 Spl.	1 3/4" × 20 Spl.	55"
14607951	2580	1 3/8" × 21 Spl.	1 3/4" × 20 Spl.	51"
14607955	2580	1 3/8" × 21 Spl.	1 3/8" × 6 Spl.	55"
14617955	2580	1 3/8" × 21 Spl.	1 3/4" × 20 Spl.	55"
14707951	2580	1 3/4" × 20 Spl.	1 3/4" × 20 Spl.	51"
14707955	2580	1 3/4" × 20 Spl.	1 3/8" × 6 Spl.	55"
14717955	2580	1 3/4" × 20 Spl.	1 3/4" × 20 Spl.	55"

WING DRIVE SHAFTS

Stock Number	Series	Tractor Yoke	Clamp-Style Implement Yoke	Overall Compressed Driveline Length
14106656	ByPy 6	1-3/4" x 20 Clamp	1-3/4" x 20 Clamp Fric.Cl.	56.11"
14106664	ByPy 6	1-3/4" x 20 Clamp	1-3/4" x 20 Clamp Fric.Cl.	64.11"
14116664	ByPy 6	1-3/8" x 21 Clamp	1-3/8" x 21 Clamp Fric.Cl.	64.11"
14126664	ByPy 6	1-3/4" x 20 Clamp	1-3/8" x 6 Clamp Fric.Cl.	64.11"

PEANUT HARVESTERS

Stock Number	Series	Tractor Yoke	Implement Yoke	Overall Compressed Driveline Length
14627955	2580	1 3/8" × 21 Spl.	1 3/8" × 21 Spl. Clamp	55"
14637955	2580	1 3/8" × 21 Spl.	1 3/8" × 21 Spl. w/Pinhole	55"
14727955	2580	1 3/4" × 20 Spl.	1 3/8" × 21 Spl. Clamp	55"
14737955	2580	1 3/4" × 20 Spl.	1 3/8" × 21 Spl. w/Pinhole	55"

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