REVIEW

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Recent advances and perspective in metal coordination materialsbased electrode materials for potassium-ion batteries

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Abstract Recently, to ameliorate the forthcoming energy crisis, sustainable energy conversion and storage devices have been extensively investigated. Potassium-ion batteries (KIBs) have aroused widespread attention in these very active research applications due to their earth abundance and similar low redox potential compared to Li-ion batteries (LIBs). It is critical to develop electrode materials with large ion diffusion channels and robust structures for long cycling performance in KIBs. Metal coordination materials, including metal–organic frameworks, Prussian blue, and Prussian blue analogue, as well as their composites and derivatives, are known as promising materials

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for high-performance KIBs due to their open frameworks, large interstitial voids, functionality and tailorability. In this review, we give an overview of the recent advances on the application of metal coordination materials in KIBs. In addition, the methods to enhance their K-ion storage properties are summarized and discussed, such as morphology engineering, doping, as well as compositing with other materials. Ultimately, some prospects for future research of metal coordination materials for KIBs are also proposed.

Keywords Metal–organic frameworks; Prussian blue; Prussian blue analogue; Composites; Derivatives; Potassium-ion batteries

1 Introduction

With growing demands for renewable energy utilization and environment protection in a developing modern society, significant efforts have been devoted to exploiting electric energy conversion and storage devices to maximize the utilization of intermittent renewable solar and wind energy [1-6]. Among these electrical energy storage devices, lithium-ion batteries (LIBs), with high energy density, long cycle life, and environmentally benign profile, have been widely applied in portable electronics, electrical vehicles, and smart grids [7–13]. However, limited lithium resources in the earth's crust and the associated high cost hinder further large-scale applications of LIBs [14–20]. However, with physicochemical properties similar to those of Li, sodium and potassium present abundant resources in nature. Hence, sodium-ion batteries (SIBs) and potassium-ion batteries (KIBs) are extensively investigated

[21–26]. In addition, in comparison to the standard electrode potentials of Na⁺/Na (-2.71 V vs. standard hydrogen electrode (SHE)), the standard potential of K⁺/K (-2.93 V vs. SHE) is close to that of Li⁺/Li (-2.79 V vs. SHE) [23, 27], which indicates that KIBs present potential high energy density for applications. Unfortunately, K-ions show depressed diffusion kinetics in typical materials of LIBs and SIBs, which are attributed to the large ionic radius of the K-ion (0.138 nm) relative to that of the Li-ion (0.076 nm) or the Na ion (0.102 nm) [28]. Therefore, exploiting advanced materials with large ion channels and designing appropriate electrode structures with excellent structural integrity for KIBs are urgent actions to pursue.

Metal coordination materials, including metal-organic frameworks (MOFs) and Prussian blue (PB), are mainly composed of metal nodes and organic linkers [29-31]. These metal nodes consist of elements of alkaline earth metals or transition metals, and the organic linkers are normally N-donor groups, carboxylates, or even phosphonates [32-36]. The comparison of the advantages and disadvantages of MOF and PB is shown in Fig. 1. MOFs and PB could offer large interstitial spaces and robust structures for K^+ (de)insertion. In addition, due to facile synthesis and economical raw materials, MOF and PB are potential electrode materials for KIBs. An MOF with abundant electroactive constituents can provide abundant active sites. However, MOF materials usually have high cost and poor conductivity. As for PB materials, those containing K-ions can be used as cathode materials in KIBs and provide high voltage plateaus. Nevertheless, due to the rapid synthetic process of PB, there are vacancies and crystal water in the product, which have a negative effect on coulombic efficiency. In recent years, many research efforts have been applied to the development of the electrochemical performance of MOF and PB materials in KIBs. Nevertheless, the poor electronic conductivity and chemical instability of those materials hinder their further application. In this regard, MOFs and PB composites and derivations could present excellent conductivity, large surface areas, adjustable pore sizes, and abundant active sites, enhancing their K⁺ storage properties. For instance, Liu et al. [37] synthesized N-doped hollow carbon-onionconstructed nanosheets (HCONs) derived from MOFs. which demonstrated abundant active sites and improved ion diffusions. MOFs and PB-based materials have received considerable attention in recent years (Fig. 2a, b), and there has been a gradual increase in publications of studies of metal coordination materials in KIBs (Fig. 2c). Furthermore, Zhou et al. [30] recently reviewed a comprehensive introduction on advanced applications of HCFs (the mainstream PBA cathodes) in SIBs and KIBs. However, a crucial review that focuses exclusively on metal coordination materials for KIBs has rarely been reported.

Herein, we provide an overview of metal coordination materials, mainly including metal–organic frameworks, Prussian blue, and Prussian blue analogue, as well as their composites and derivatives, and their applications as electrode materials for KIBs. Their micro/nanostructures and electrochemical properties are systematically summarized. Furthermore, some reasonable suggestions to promote future breakthroughs are also presented.

2 Metal-organic framework (MOF)

MOFs are potential electrode materials in KIBs due to their abundant reactive sites and large ion diffusion channels. In addition, through the pyrolysis of MOFs and subsequent etching away of metal, MOF-derived carbon materials usually possess a porous structure and a high specific



Fig. 1 Comparison of advantages and disadvantages of metal-organic framework (MOF) and Prussian blue (PB) materials in KIBs



Fig. 2 a Pie chart of ratio of different categories of MOFs materials for potassium-ion batteries (KIBs); b pie chart of ratio of different categories of PB materials for KIBs; c bar chart of research trend of MOF and PB materials in KIBs

surface area. In addition, heteroatoms in organic ligands of MOFs can regulate the electronic structure and increase the adsorption energy of K-ions. For example, ZIF-67 derived carbon materials with higher nitrogen content (indicating more abundant defects) exhibit better K-storage performance than those with lower nitrogen content [38]. Furthermore, through the heat treatment of MOFs in a reducing atmosphere (e.g., phosphorus, sulfur, or selenium), a series of MOF-derived metal-based materials can be synthesized. These materials, with the alloying reaction and conversion reaction mechanisms in KIBs, can deliver high capacities. Therefore, by carefully designing structures and introducing high capacity materials, the electrochemical properties of electrode materials could be effectively improved. The electrochemical performances of these materials in KIBs are summarized in Table 1 [32-63].

2.1 Pristine MOF and its composites

MOFs, with large ion diffusion channels, abundant reactive constituents, and facile synthetic methods, are potential anodes in KIBs. For instance, Li et al. [32] explored cobalt(II) terephthalate-based MOF materials synthesized via a solvothermal approach as an anode electrode for KIBs, which delivered a charge capacity of 188 mAh·g⁻¹ at $1 \text{ A} \cdot \text{g}^{-1}$ over 600 cycles. Through characterizations, the results demonstrated the reversible recovery of CoO/Co

and the hybridized state of O 2p/Co 3d in an organic linker during discharge/charge, implying that Co units and oxygen-containing organic ligands were used for ion storage, and that the coordination of cobalt and oxygen were crucial for the reversibility of discharge and charge processes. The report shows that the capacity was related to center metal ions. In addition, An et al. [33] reported a MOF MIL-125(Ti) (MIL is material from Institute Lavoisier) as an anode in KIBs for the first time. It can maintain a 90.2% capacity retention over 2000 cycles at $0.2 \text{ A} \cdot \text{g}^{-1}$. The excellent capacity retention could be attributed to the ability to reversibly (de)insert K-ions into the organic moiety. To directly investigate the redox reaction of the organic ligand in KIBs, Li et al. [34] reported a novel K-MOF ($[C_7H_3KNO_4]_n$), developed from the organic ligand pyridine-2,6-dicarboxylic acid (H₂PDA) and K^+ , which showed high performance due to the stable bonds of N-K and O-K in the K-MOF.

Phosphate organic linkers for MOF and iron-based MOF composites in KIBs were reported, respectively. Liao et al. [35] prepared K₂[(VO)₂(HPO₄)₂(C₂O₄)] (K₂VPC) with platelet-like particle morphologies as a cathode material for KIBs. Through increasing the concentration of the precursor, small-sized (K₂VPC) K₂[(VO)₂(HPO₄)₂(C₂O₄)] can be obtained. Based on incomplete potassiation and depotassiation during cycling (K₂VPC – $xe^- \leftrightarrow K_{2-x}VPC + xK^+$), K₂VPC exhibited 54 mAh·g⁻¹ at 21.8 mA·g⁻¹ over 200 cycles in a range of 2.0–4.6 V in

Table 1	Electrochemical	performances of	pristine metal-	-organic framework	(MOF)	. and MOF	derivatives in KIBs
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Samples	Voltage window/V	ICE/%	Cyclability/CD/cycles/ $(mAh \cdot g^{-1}/mA \cdot g^{-1})$	$\frac{\text{RC/CD/}}{(\text{mAh} \cdot \text{g}^{-1})}$ $\frac{\text{mA} \cdot \text{g}^{-1}}{\text{mA} \cdot \text{g}^{-1}}$	Refs.
Pristine MOF					
L-Co ₂ (OH) ₂ BDC	0.2–3	60.65	214/200/200	~ 131/1000	[32]
MIL-125(Ti)	0.01-3	58.86	157/50/200	56/200	[33]
K-MOF ([C ₇ H ₃ KNO ₄] _n)	0.1–2	~ 25	123/50/150	44/500	[34]
$K_2[(VO)_2(HPO_4)_2(C_2O_4)]$	2-4.6	_	54/~ 22/200	<50/109	[35]
MOF-235/MCNTs	0.01-3	29.1	144/50/50	47/400	[36]
MOF derivatives					
HCONs	0.01-2.8	35.2	132/2000/5000	168/2000	[37]
High pyridine NPC	0.1–3	_	231.6/500/2000	186.2/2000	[38]
N-doped carbon nanotubes	0.01-3	24.45	102/2000/500	102/2000	[39]
CNT@PC	0.001-3	25.2	141/1000/1000	168/1000	[<mark>40</mark>]
AC@GC	0.01-3	15.7	137/1000/1500	170/2000	[41]
Cellular NC	0.01-3	_	218.5/300/600	123.2/2000	[42]
3D carbon networks	0.001-3	45	190/50/500	100/2000	[43]
3D NPC	0.01-3	_	292/100/400	94/10,000	[44]
NSC-microboxes	0.1–3	_	180.5/500/1000	155.6/2000	[45]
OFPC nanopolyhedra	0.01-3	27	218/1000/2000	171/2000	[<mark>46</mark>]
NOMC octahedrons	0.001-3	~ 20	100/1000/1300	110/1000	[47]
ZNP/C-600	0.01-3	_	145/500/300	46/2000	[48]
UCF@CNs@BiN	0.01-3	_	327/100/600	140/1000	[<mark>49</mark>]
Sb-NPs@PC	0.01-2.6	69.7	497/100/100	160/2000	[<mark>50</mark>]
AC@CoP/NCNTs/CNFs	0.01-3	53.2	358.8/100/200	$\sim 292/3200$	[51]
NC@CoP/NC	0.01-2.5	_	110/500/800	200/2000	[52]
FeP@C	0.01-3	_	163/200/100	_	[53]
3DG/FeP	0.01-3	-	327/100/100	127/2000	[54]
AC@CoS/NCNTs/CoS@CNF	0.01-3	57.6	401.2/100/100	166.8/3200	[55]
ZIF-67-C@MoS ₂	0.01-3	66.5	199.8/100/50	60.5/2000	[<mark>56</mark>]
Co ₉ S ₈ /NSC@MoS ₂ @NSC	0.01-2.6	65.9	367/200/300	221/2000	[57]
Co ₉ S ₈ /N–C@MoS ₂ DHNCs	0.01-3	89.1	< 80/1000/100	< 80/1000	[58]
FeS ₂ @RGO	0.01-3	55.3	123/500/420	151/500	[59]
Co _{0.85} Se@NC	0.01-3	57.9/	114.7/1000/250	110.7/2000	[<mark>60</mark>]
Co _{0.85} Se@CNFs	0.01-2.6	50.2	299/1000/400	303/2000	[<mark>61</mark>]
ZnSe@NDPC	0.01-3	41.1	262.8/100/200	109.4/2000	[<mark>62</mark>]
ZnSe-FeSe ₂ /RGO	0.01–3	77	363/50/100	-	[63]

ICE: initial coulombic efficiency, CD: current density, RC: rate capability, BDC: 1,4-benzenedicarboxylate, CNT: carbon nanotube, PC: porous carbon, AC: amorphous carbon, GC: graphitized carbon, HCONs: N-rich hollow carbon-onion-constructed nanosheets, NC: N-doped carbon, NPC: N-doped porous carbon, SC: N/S codoped carbon, OFPC: O/F dual-doped porous carbon, ZNP: Zn nanoparticle, UCF@CNs@BiN: ultrathin carbon film@carbon nanorods@Bi nanoparticle, CNF: carbon nanofibers, ZIF: zeolite imidazole framework, DHNCs: dodecahedral heterogeneous nanocages, RGO: reduced grapheme oxide, NDPC: N-doped porous carbon, NOMC: N/O co-doped mesoporous carbon, 3DG: three-dimensional grapheme, MOF: metal organic framework, MCNTs: multiwalled carbon nanotubes, Sb-NPs@PC: Sb nanoparticles@porous carbon

KIBs. In addition, Deng et al. [36] proposed and prepared an economical iron-based MOF-235/multiwall-carbon tubes (MCNT) composite material, where its organic moiety can obtain/lose two electrons during the discharge/ charge process, and the inactive iron ions ensure the structure stability. When tested in KIBs, the prepared composite could exhibit 132 mAh·g⁻¹ at 0.2 A·g⁻¹ after 200 cycles.

Based on the above studies on MOF and its composite in KIBs, the organic linkers provide ion diffusion channels and participate in K^+ storage. In addition, in MOF materials, active metal centers (for example, Co ions) could also

play an important role in K^+ storage; some inactive metal centers (Fe) can ensure the structure stability during cycles. Therefore, due to an abundance of their precursor materials, MOF materials are deemed as potential cathode and anode electrode materials for KIBs.

2.2 Derivatives

Although pristine MOF materials exhibit favorable K-storage properties, to further develop electrode materials for KIBs, MOF-based derivatives, such as MOF-derived carbon- and metal-based materials, have been extensively investigated. Carbon materials are usually prepared through the pyrolysis of MOF in an inert atmosphere and the subsequent etching away of metal centers. Derived carbon materials usually present a large specific surface area, rich active sites, and a conductive pathway for K-ion storage. MOF-derived metal-based materials are prepared using a process similar to the one used for the fabrication of MOF-derived carbon materials, except for the etching away of metal centers. As a result, metal or metallic compound particles are uniformly dispersed in carbon frameworks.

2.2.1 MOF-derived carbon materials

MOF-derived carbon materials are potential candidates for KIB electrodes due to their excellent conductivity and ecofriendliness. As research investigations progress, a variety of dimensional carbon materials are designed, such as carbon nanotubes, carbon nanosheets, and three-dimensional (3D) carbon networks. To further improve rate capability and cyclability, heteroatom-doped carbon materials are also exploited.

Nanostructure tubes with a large specific surface area and short diffusion path can present excellent kinetics and enhanced rate capability. In this regard, Xiong et al. [39] prepared nitrogen-doped carbon nanotubes (NCNTs) through the calcination of ZIF-67 under a reducing atmosphere followed by an etch with acid. The prepared process is shown in Fig. 3a. The reducing atmosphere enhances the induced effects of Co for the formation of carbon nanotubes. After heat treatment, ZIF-67 nanoparticles are derived into interconnected NCNTs, as shown in the scanning electron microscopy (SEM) image (Fig. 3c). The transmission electron microscopy (TEM) image (Fig. 3d) demonstrates that NCNTs show a hollow structure with an \sim 20-nm outer diameter. Moreover, the nitrogen adsorption-desorption isotherms (Fig. 3g) demonstrate that the NCNTs possess a high specific surface area of $126 \text{ m}^2 \cdot \text{g}^{-1}$. When used as anodes in KIBs (Fig. 3h), the NCNTs present a superior capacity of 180 mAh \cdot g⁻¹ at $0.5 \text{ A} \cdot \text{g}^{-1}$ and maintain $102 \text{ mAh} \cdot \text{g}^{-1}$ at $2 \text{ A} \cdot \text{g}^{-1}$. In addition, ex situ high-resolution transmission electron microscopy (HRTEM) and ex situ Raman spectroscopy of the NCNTs at different voltage states were carried out. Those results demonstrated that the graphite structure was maintained and the degree of graphitization was enhanced, which indicated the reversible insertion/extraction of K-ions in NCNTs. In addition, the ex situ HRTEM and ex situ Raman spectroscopy showed a reversible interlayer distance and a G-band shift during the full potassiation/ depotassiation states, respectively, revealing the storage mechanism of reversible insertion/extraction of potassium ions in the NCNTs. Recently, Lu et al. [40] combined the advantages of carbon nanotubes and porous carbon to synthesize N-doped CNT-coated porous carbon (CNT@PC) through carbonization and treatment in a $1 \text{ mol} \cdot \text{L}^{-1}$ FeCl₃ solution of the MOF. The ex situ X-ray diffraction (XRD) analysis showed the KC₂₄/KC₈ phases and the distinct (002) diffraction peak at 0.001 V, which confirmed the intercalation and adsorption potassium storage mechanism for CNT@PC in KIBs, respectively. Finally, the carbon product delivered a specific capacity of 339 mAh·g⁻¹ at 0.05 A·g⁻¹ in KIBs.

Compared with one-dimensional (1D) materials, twodimensional (2D) materials can exhibit better mechanical performance and a greater volume of designed space. For example, Li et al. [41] combined graphite carbon and amorphous carbon to design core-shell carbon nanoplates through carbonizing MOF nanoplates composed of a Zn-MOF core and a Co-MOF shell. The synthetic process is shown in Fig. 3b. The 2D carbon nanoplates (denoted as AC@GC) possess not only a graphitic carbon core with superior conductivity and low voltage plateaus, but an amorphous carbon shell as well, with a high nitrogen content, greater interlayer spacing, and more defect sites. The nanoporous AC@GC nanoplates (Fig. 3e) exhibit a porous, bumpy surface following the carbonization of Co-MOF, which indicates a prepared AC@GC with a coreshell structure. Moreover, TEM image (Fig. 3f) of AC@GC shows macropore and mesopore structures resulting from Co nanoparticles dissolution during etching. The Raman spectroscopy (Fig. 3i) further demonstrates the successful preparation of AC@GC. In addition, in situ Raman analysis demonstrated a higher degree of graphitization of AC@GC after depotassiation than the original one, which was attributed to the ability of potassium ions to occupy the defect sites during potassium insertion/desertion. When applied as an electrode in KIBs (Fig. 3j), the AC@GC electrode shows 310 mAh·g⁻¹ at 0.1 A·g⁻¹ after 200 cycles.

Similarly, to combine the advantages of amorphous carbon and graphitic carbon, Liu et al. [37] synthesized N-doped hollow carbon-onion-constructed nanosheets (HCONs) derived from co-hexamine materials. The



Fig. 3 a Schematic of preparation process of N-doped carbon nanotubes (NCNTs); **b** schematic synthesis of amorphous carbon/graphitic carbon nanoplates (AC@GC); **c** SEM image and **d** TEM image of NCNTs; **e** SEM image and **f** TEM image of AC@GC; **g** N_2 adsorption–desorption isotherms and **h** rate capacities under 20–2000 mA·g⁻¹ of NCNTs; **i** Raman spectrum and **j** cycling performances of AC, AC@GC, GC. **a**, **c**, **d**, **g**, **h** Reproduced with permission from Ref. [39]. Copyright 2018, Wiley–VCH. **b**, **e**, **f**, **i**, **j** Reproduced with permission from Ref. [41]. Copyright 2019, the Royal Society of Chemistry

prepared carbon onions present high ionic diffusion kinetics, excellent mechanical stability, and a small layer When used in KIBs, HCONs delivered size. 105 mAh·g⁻¹ at 10 A·g⁻¹ and a long-term cycling performance of 132 mAh·g⁻¹ at 2 A·g⁻¹ after 5000 cycles. During the pyrolysis process of the MOF nanoparticles, they aggregated into bulks with irregular morphology, which could reduce reactive specific surface area and degrade the electrochemical performance of active materials. In this regard, Li et al. [42] synthesized a nitrogen-doped carbon with a honeycomb architecture through pyrolysis and subsequent acid-etching of MOFs/ layered double hydroxides (LDHs) nanosheet hybrids. These features could effectively improve ionic conductivity and provide more active sites for potassium ion storage. Therefore, the prepared electrode can exhibit outstanding cycling capacity of 143 mAh·g⁻¹ at 1 A·g⁻¹ after 2000 cycles.

Compared with low-dimensional carbon materials, 3D carbon materials usually possess abundant micropores, mesopores, and excellent structural stability, which are beneficial for attaining enhanced cycling performance and rate capacity. Ingeniously, Zhang et al. [43] found that a nanosized ZIF-67 containing a Co center can result in spontaneous welding and generate 3D porous carbon networks. The fabricated process is shown in Fig. 4a; the

pyrolysis of micrometer-sized MOF reveals large carbon particles, while the pyrolysis of reduced nanosized MOF shows carbon networks. Accordingly, SEM images (Fig. 4b) show carbon particles with polyhedral morphology that are produced from micrometer-sized ZIF-67, and every particle is separate. In contrast, continuous 3D carbon networks, rather than individual particles produced from nanosized ZIF-67, are shown in Fig. 4c. As indicated from the HRTEM results, both of the interlayer spacing of carbon samples were ~ 0.340 nm, which were larger than that of graphite (0.335 nm), demonstrating that Co nanoparticles can catalyze the graphitization. Importantly, the particle size of ZIF-67 can be decreased by adding trimethylamine. Moreover, graphite-connected carbon networks can be formed from a single Co nanoparticle catalyzing more MOF particles.

In addition to the skillful use of Co-catalyzed nanosized MOF particles to form 3D networks, the template method is also an effective strategy to prepare 3D carbon materials. In this way, Zhou et al. [44] fabricated an interconnected nitrogen-doped hierarchical porous carbon (N-HPC) by carbonizing 3D-ordered macroporous ZIF-8. The preparation process of N-HPC is shown in Fig. 4d. First, the ordered 3D polystyrene spheres (PS) monolithic filter cakes used as a sacrificial template were immersed in the ZIF-8 precursor solution. Next, the 3D-ordered macro-



Fig. 4 a Formation mechanism of carbon particles and graphitic carbon networks; **b**, **c** SEM images of products. Reproduced with permission from Ref. [43]. Copyright 2017, Wiley–VCH. **d** Synthesis process of N-HPC and **e** cycle performance at $2 \text{ A} \cdot \text{g}^{-1}$. Reproduced with permission from Ref. [44]. Copyright 2019, American Chemical Society. **f** Fabrication process of oxygen/fluorine dual-doped porous carbon nanopolyhedra (OFPCN); optimized model simulated by DFT calculations of one potassium atom insertion in **g** O, **h** F-doped porous carbon, and **i** OFPC, respectively; **j** K-embedding energy with increase of K atoms in OFPC; **k** rate capability of OFPCN. Reproduced with permission from Ref. [46]. Copyright 2019, WILEY–VCH

microporous ZIF-8 (3DOM-ZIF-8) was attained after removing the PSs template by etching. Finally, the N-HPC was synthesized via calcination at 900 °C in an Ar atmosphere. In the N-HPC structure, periodic macropores can improve the infiltration of the liquid electrolyte in the whole electrode, alleviating the concentration polarization; the interconnected micropores and ultrathin walls render improved mass transfer and electrolyte accessibility through the whole system. In addition, the G peak signal of in situ Raman spectra was very weak at the full potassiation state due to interference between the metallic-like behavior of intercalation compounds and the resonant phonon scattering process, indicating the adsorption storage mechanism of N-HPC. When applied in KIBs, N-HPC shows an excellent cycle stability of $157 \text{ mAh} \cdot \text{g}^{-1}$ after 12,000 cycles at 2.0 $A \cdot g^{-1}$ and nearly 100% coulombic efficiency (Fig. 4e).

In addition, heteroatom-doped carbon materials have abundant defects for K-ion adsorption. For example, pyridinic N with a lone pair of electrons could store potassium ions and enhance the specific capacity of the material. Because chemical bonds in MOF may disintegrate or react under different calcination temperatures, to control and enhance the pyridinic N content in carbon product, Li et al. [38] studied N-doped porous carbon with a high pyridine N content synthesized by optimizing the ZIF-67 pyrolysis temperature (600 °C was the optimized temperature, marked as NPC-600) as the anode material for KIBs. As a result, NPC-600 can deliver an excellent rate performance $(186.2 \text{ mAh} \cdot \text{g}^{-1} \text{ at } 2 \text{ A} \cdot \text{g}^{-1})$ and cycling stability (231.6 mAh \cdot \text{g}^{-1} \text{ at } 0.5 \text{ A} \cdot \text{g}^{-1} \text{ after } 2000 \text{ cycles}). Moreover, S-doping is an effective strategy to improve the interlayer of carbonaceous materials, which is a promising strategy for relieving volume changes during the ion insertion/extraction process. Hence, Li and coworkers [45] further reported the nitrogen and sulfur co-doped carbon (NSC) microboxes with increased interlayer spacing derived from S-doped ZIF-67. The lower ratio of capacitance contribution of NSC investigated by the cyclic voltammetry (CV) data at different scan rates indicated that the insertion behavior of K-ions was dominant in the K-ion storage, which was verified by the reversible interlayer space in the ex situ TEM images during the potassiation/ depotassiation process. As a result, the NSC displayed an interlayer spacing of 0.412 nm, and delivered a favorable cycle life (180.5 mAh·g⁻¹ at 0.5 A·g⁻¹ after 1000 cycles) and an excellent rate capacity (155.6 mAh·g⁻¹ at 2 A·g⁻¹).

In addition to N-doped carbon materials, due to F with high electronegativity, F-doped carbon could also result in adequate surface defects; moreover, oxygen-doped carbon materials can enhance the wettability and present more active sites. In this regard, Lu et al. [46] synthesized oxygen/fluorine dual-doped porous carbon nanopolyhedra (OFPCN) via HF etching and subsequent annealing process as a novel anode for KIBs. The prepared process is shown in Fig. 4f. Density functional theory (DFT) calculations investigate the K-adsorption ability of O or F dual-doped porous carbon, as shown in Fig. 4g-h. The O-doped and F-doped porous carbon can both maintain original structures after large K-atom insertion, and their adsorption energies (ΔE) are -1.95 and -2.12 eV, respectively. When embedding the K atom in the O/F dual-doped porous carbon, the carbon structure presents little distortion (Fig. 4i) and its ΔE is -2.91 eV. Figure 4i shows that with the increase in embedded K atoms in OFPCN, ΔE gradually decreases but maintains negativity, manifesting a stable reaction and structure. In addition, CV measurements at various scan rates demonstrated the mixed mechanism during the charge storage process (the calculated *b*-value in the equation $i = av^b$ was 0.75, where *i* is the current response in CV, *a* and *b* are constants, and v is the scan rate). When used in KIBs, the OFPCN electrode in Fig. 4k shows an excellent reversible rate performance of 481, 360, 199, and 111 mAh·g⁻¹ at current densities of 0.05, 0.10, 1.00, 10.00 $A \cdot g^{-1}$, respectively, and attains 512 mAh \cdot g⁻¹ at a return current density of 0.05 A·g⁻¹. Regarding two-element doped carbon materials, nitrogen/oxygen co-doped mesoporous carbon octahedra (MCO) were also reported, which were synthesized using a carbonization-etching process of Cu-BTC (1,3,5benzenetricarboxylic acid) [47]. The MCO electrode delivered excellent cycling performance of 100 mAh \cdot g⁻¹ at 1 $A \cdot g^{-1}$ after 1300 cycles.

Based on the above reports, through (1) designing appropriate MOF-derived carbon structures such as carbon nanotubes, carbon nanosheets, and 3D carbon networks, (2) combining those with the advantages of amorphous carbon and graphite carbon and (3) introducing heteroatoms into carbon materials, the rate capability and cycling performance of MOF-derived carbon materials in KIBs can be improved effectively. These strategies have the advantages of improving structural stability and electrolyte infiltration, guaranteeing small volume changes and a low redox plateau for high energy density, and increasing defects for more active sites and stronger K-ion adsorption ability. The ion storage mechanisms of MOF-derived carbon materials can be investigated using ex situ XRD, in situ Raman, ex situ Raman, ex situ HRTEM, and CV tests at different scan rates. In addition, their storage mechanisms are insertion or adsorption, which are mainly dependent on the degree of graphitization or defects, respectively.

2.2.2 MOF-derived metal-based materials

In a preparation process similar to that of MOF-derived carbon, MOF-derived metal-based materials are synthesized through annealing MOFs but reserving the metal centers. With subsequent phosphorization, sulfuration, or selenylation, metallic compounds coated in carbon frameworks can be fabricated. Compared with MOF-derived carbon, MOF-derived metal-based materials exhibit more multiple-reaction mechanisms, such as alloying and conversion reactions, providing controllable properties in KIBs.

Based on the phase diagram, Zn could react with K at room temperature [48]. Hence, Yan et al. [48] prepared Zn nanoparticles confined in a nanoporous carbon network (ZNP/C) and investigated its performance in KIBs for the first time. The synthetic procedure of ZNP/C is shown in Fig. 5a. The Zn-containing MOF (ZIF-8) is prepared by mixing zinc ions and dimethyl imidazole, then carbonizing the mixture at 600 °C to attain ZNP/C-600. During the annealing process, organic constituents form a porous carbon network; zinc metal centers are simultaneously transformed to zinc nanoparticles which are highly dispersed in the carbon matrix. Moreover, as the HRTEM image (Fig. 5b) and selected area electron diffraction (SAED) pattern (Fig. 5c) of ZNP/C-600 show, no distinct lattice fringes (no graphitized carbon) or no bright diffraction rings (no metallic Zn crystals) can be found, implying an amorphous structure. In the CV tests, the peak of KZn_x appeared/disappeared in 0.01/1.20 V at the scan rate of $0.2 \text{ mV} \cdot \text{s}^{-1}$ over several cycles, implying the reversible alloying/dealloying of ZNP/C-600 for K-ion storage. The electrochemical test in Fig. 5i shows that ZNP/C-600 can retain 200 mAh·g⁻¹ at 100 mA·g⁻¹ after 100 cycles.

In addition, Bi and Sb metal are also alloying-type materials [49, 50]. To alleviate capacity loss of the Bibased electrode during the potassiation/depotassiation



Fig. 5 a Formation mechanism of Zn nanoparticles confined in nanoporous carbon network (ZNP/C), **b** corresponding HRTEM image and **c** SAED pattern of ZNP/C-600; **d** schematics of fabricated N-doped carbon confined CoP polyhedron (NC@CoP/NC), **e** corresponding TEM image, **f** HRTEM image, **g** ex situ XRD spectra, and **h** rate performances of electrode; **i** cycling capacities of ZNP/C-600 and NPC-600. **a**–**c**, **i** Reproduced with permission from Ref. [48]. Copyright 2018, the Royal Society of Chemistry. **d**–**h** Reproduced with permission from Ref. [52]. Copyright 2020, WILEY–VCH

processes, Su et al. [49] prepared ultrathin carbon film@carbon nanorods@Bi nanoparticles (UCF@CNs@BiN). In this unique structure, carbon nanorods can not only provide channels for ion diffusion, but can also accommodate the volume change of the Bi electrode during cycles. In the CV test at 0.01 mV·s⁻¹, three pairs of reduction/oxidation peaks, 0.75/0.64 V, 0.30/0.71 V, and 0.20/1.19 V, could be assigned to the alloying/dealloying of KBi₂/K₃Bi₂, K₃Bi₂/ KBi₂, and K₃Bi/Bi, respectively. As a result, UCF@CNs@BiN materials exhibited an excellent steady capacity of ~ 327 mAh·g⁻¹ at 100 mA·g⁻¹ after 600 cycles with a low capacity decay of 0.038% per cycle.

CoP and FeP present recent high research interest due to their high specific capacity with the conversion reaction mechanism [51–54]. However, particle agglomeration and large volume change during the discharge process result in fast capacity decay. To solve these problems, Yi et al. [52] improved the design of NC@CoP/NC composites encompassing a CoP/N-doped carbon shell and an N-doped carbon core. The prepared process is shown in Fig. 5d. The Zn-containing MOF ZIF-8 is first prepared and used as template to grow ZIF-67.

By elevating the carbonization temperature to 700 °C, Zn particles evaporate and Co particles are retained. After further oxidization and subsequent phosphatization, the unique structure consists of a hollow carbon core, and a CoP modificatory carbon shell can be fabricated. TEM image (Fig. 5e) further demonstrates the hollow core-shell structure. In addition, HRTEM image (Fig. 5f) shows that CoP nanoparticles are embedded in carbon shell. The designed architecture can provide fast conductivity and favorable mechanical robustness and can prevent CoP nanoparticle agglomeration. For the reaction mechanism of CoP with K, ex situ XRD patterns (Fig. 5g) and ex situ HRTEM images substantiate the reversible conversion reaction due to the discharge product of K₃P/Co in 0.01 V and the charge product of CoP in 2.50 V. The rate property of NC@CoP/NC in KIBs (Fig. 5h) shows ~ 200 $mAh \cdot g^{-1}$ at 2000 $mA \cdot g^{-1}$, which benefits from electrode robustness and advantageous reaction mechanism. Similarly, FeP was confined in a porous carbon framework derived from MOF materials to solve the agglomeration issue and improve conductivity of electrode materials [52].

In sum, MOF-derived metal phosphides could exhibit favorable cycling and rate performances.

Likewise, confining metal chalcogenides in MOFderived carbon can exhibit enhanced cycling stability and rate performance in KIBs. For example, Miao et al. [55] prepared a novel integrated 3D AC@CoS/NCNTs/ CoS@CNFs network. The prepared process and structure illustration are shown in Fig. 6a. The carbon nanofibers (CNFs) fabricated via electrospinning are used as a template to grow MOFs. After carbonization, oxidation, and vulcanization, carbon-coated CoS nanoparticles form on the top of carbon nanotubes, and the end of the nanotubes are embedded in the CoS-coated carbon nanofibers. HRTEM images (Fig. 6b, c) demonstrate that CoS nanoparticles are encapsulated in amorphous carbon and grow on the top of carbon nanotubes. The unique 3D-ordered structure design can effectively reduce the ion diffusion path and enhance conductivity and mechanical stability, which are beneficial for excellent cycling performance. Through the CV test and ex situ XRD analysis, Co/K₂S and CoS can form reversibly in ~ 0.9 and 1.7 V during the potassiation/depotassiation process. As shown in Fig. 6g, the AC@CoS/NCNTs/CoS@CNFs electrode delivers more favorable cycling capacity than pristine CoS and NCNFs at 3.2 A·g⁻¹.

Recently, MOF-derived carbon materials used as templates to introduce other metal sulfides were investigated in KIBs [56–58]. This was accomplished after the



Fig. 6 a Schematic illustration of synthesis of AC@CoS/NCNTs/CoS@CNFs, and corresponding **b**, **c** HRTEM images; schematic illustration of **d** synthesis procedure and **e** transport process of K-ions and structural models of $Co_9S_8/NSC@MoS_2@NSC$ nanoboxes; **f** formation mechanism of $Co_{0.85}Se@CNFs$; **g** cycling performances of AC@CoS/NCNTs/CoS@CNFs at 3.2 A·g⁻¹; **h** rate capacities of $Co_{0.85}Se@CNFs$ with different weight ratios of ZIF-67/PAN precursor, $Co_{0.85}Se@C$ nanoboxes, and CNFs; **i** cyclic voltammogram profile. **a**–**c**, **g** Reproduced with permission from Ref. [55]. Copyright 2019, the Royal Society of Chemistry. **d**, **e** Reproduced with permission from Ref. [57]. Copyright 2019, WILEY–VCH. **f**, **h**, **i** Reproduced with permission from Ref. [61]. Copyright 2019, Elsevier

carbonization of Co-containing MOFs, followed by the addition of Mo sources and thiourea to prepare Co₉S₈/ NSC@MoS₂@NSC using a solvothermal process followed by calcination (Fig. 6d), where 0D Co₉S₈ nanoparticles grow on 2D MoS₂ nanosheets with an expanded interlayer space and a 3D N, S co-doped hollow carbon framework as the host (Fig. 6e) [57]. In this composite structure, the merits of Co₉S₈ with high electronic conductivity and MoS₂ with high ionic conductivity are reserved and enhanced. In the CV curves, the formation/oxidation of metallic Mo and Co occurred in 0.36/1.52 V and 1.20/ 1.85 V, respectively, implying the reversible K-ion storage of MoS₂ and Co₉S₈. In addition, the 3D hierarchical nanoboxes with excellent structure integrity greatly improves cycling stability and exhibits a high capacity of 141 mAh·g⁻¹ at 3000 mA·g⁻¹ in KIBs.

In addition, metallic selenides derived from typical MOFs ZIF-67 [59-61], ZIF-8 [62], Fe/Zn-MOF-5 [63] were synthesized and investigated in KIBs. Ingeniously, Etogo et al. [61] designed freestanding Co_{0.85}Se@carbon nanoboxes (Co_{0.85}Se@C) confined in carbon nanofibers films via electrospinning ZIF-67 and PAN, followed by a pyrolysis-selenidation process, as shown in Fig. 6f. In comparison with the aforementioned advantages of a porous carbon framework, the conductive carbon nanofiber network can not only improve the electronic conductivity but also stabilize the pristine structure during repeated K-ion insertion/deinsertion. Through optimizing the Co_{0.85}Se content in Co_{0.85}Se@CNFs, the Co_{0.85}Se@CNFs with 51 wt% Co_{0.85}Se exhibits suitable specific capacity and excellent conductivity. Ulteriorly, its CV test at $0.2 \text{ mV} \cdot \text{s}^{-1}$ and ex situ XRD at $0.2 \text{ A} \cdot \text{g}^{-1}$ in the range of 0.01-2.60 V demonstrated the formation of K₂Se₅/ Co_{0.85}Se in 0.54/2.6 V. However, K₂Se₅ decomposed into K and Se in 0.01 V and K₂Se₅ was partially converted to $Co_{0.85}Se$, which both adversely affected the high capacity for Co_{0.85}Se. When tested in KIBs, as shown in Fig. 5h, i, optimized Co_{0.85}Se@CNFs show 303 mAh·g⁻¹ at high current density of 2 $A \cdot g^{-1}$ and high capacitive contribution of 88.5% at 2 mV \cdot s⁻¹.

In general, on account of MOF-derived porous carbon materials, the alloying reaction and the conversion reaction are both K^+ -ion storage mechanisms for MOF-derived metal-based materials. Specifically, metal phosphides have a lower reduction potential than that of metal sulfides and metal selenides. Moreover, metal selenides are partially reversible during the potassiation/depotassiation process. Fortunately, metal nanoparticles, metal phosphides, metal sulfides, or metal selenides can be uniformly dispersed in carbon framework. These unique structures usually possess these advantages: (1) N doping derived from organic chains can provide more active sites for K-ion storage, (2) the high specific area is beneficial for electrolyte infiltration, (3) porous carbon frameworks provide enough space to accommodate volume change of metal-based materials during cycles in KIBs, (4) metal-based materials confined in carbon network can prevent nanoparticles aggregation, (5) carbon matrix and nanosized metal-based materials can improve electronic conductivity and reduce ion diffusion channels, respectively. As a result, improved electrochemical performance of electrode materials could be attained in KIBs.

2.3 Summary

MOFs exhibit excellent K-ion storage. For example, pristine MOFs have reactive active components and ion channels, which are beneficial for the insertion and extraction of ions. In addition, MOF-derived carbon materials usually present a porous structure and a large surface area. These characteristics are beneficial for providing sufficient space to accommodate the volume change during K-ion insertion/extraction, improving the infiltration of electrolyte and electrode materials, shortening ion diffusion paths, and further enhancing K-ion storage performance. Interestingly, heteroatoms from organic ligands in MOFs can dope into the carbon product during the carbonization process and generate abundant defects. Moreover, these defects can enhance electronic conductivity and reactivity by regulating electron distribution and producing additional active sites. As a result, the enhanced adsorption behavior (pseudocapacitance effect) can improve the rate performance and cycling stability. In addition, after the pyrolysis of MOFs, metal nanoparticles are uniformly dispersed in carbon frameworks. The alloying reaction of metal and K provides a high capacity. Meanwhile, the porous carbon can accommodate volume changes during alloying/dealloying. Furthermore, the subsequent phosphorization, sulfuration, or selenylation can create metal phosphide, metal sulfide, or metal selenide, respectively. These compounds enable high capacity in KIBs due to conversion and alloying reactions.

2.4 Prussian blue (PB)

PB and PB analogue (PBA) consist of transition metal ions coordinated with the organic chain of -CN-, and possess large channels for ion transport. Specifically, potassiumbased PBAs have the chemical formula of $K_xM[Fe(C-N)_6]_y \cdot mH_2O$ (M are transition metals, $0 \le x \le 2$, $y \le 1$), where nitrogen-coordinated transition metal and carboncoordinated Fe form open frameworks together bridged by cyanide groups $(-C \equiv N-)^-$. After introducing other nitrogen-coordinated transition metal ions (not Fe), the obtained PBA demonstrates performance in structure stability, redox centers, and discharge voltage plateaus different from those of pristine PB. In addition, the composites of PB or PBA with other conductive materials can demonstrate excellent conductivity and improved structural integrity. Furthermore, PB- or PBA-derived materials (e.g., metal phosphide, metal sulfide, or metallic selenide) used as anode materials in KIBs can present excellent conductivity and particle dispersibility due to their robust precursor structures and in situ formed carbon frameworks. Based on the above advantages, PB, PBA, and their composites and derivatives have potential for K-ion storage. Their electrochemical performances are shown in Table 2 [64–97].

2.5 Pristine PB

PB, with a facile synthesis process and stable structure, can reversibly store K⁺ with a small Stokes radius [64, 65]. PB (the chemical formula is $K_aFe_b[Fe(CN)_6]_c \cdot nH_2O$) can be attained by adjusting the stoichiometric ratio. Different stoichiometric ratios in PB influence the charge state of the C–Fe^{III}/Fe^{II} couple and the N–Fe^{III}/Fe^{II} couple. In addition, PB in various electrolyte conditions can exhibit different K-ion diffusion kinetics. For example, Stilwell et al. [98] demonstrated that the low pH (pH = 2–3) of aqueous electrolyte was important for enhancing the cycle stability.

As PB has big channels for reversible K-ion insertion/ extraction, PB was reported in KIBs and exhibited an excellent cycling capacity of ~ 70 mAh·g⁻¹ after 500 cycles at 0.1 C (1 C = $87.36 \text{ mA} \cdot \text{g}^{-1}$) [64]. Zampardi et al. [99] investigated the electrochemical behaviors of the PB toward K⁺ (de-)insertion under different conditions and proved that the K⁺ insertion into PB (which was converted to Prussian White, $K_2Fe^{II}[Fe^{II}(CN)_6])$ was dominant at the ensemble level, and that K⁺ extraction from PB (which formed Berlin Green/Prussian Yellow, Fe^{III} [Fe^{III}(CN)₆]) was dominant at the single particle level. By adjusting PB particle sizes, $K_2Fe^{II}[Fe^{II}(CN)_6]$ can be mostly oxidated to Fe^{III} [Fe^{III} (CN)₆] to achieve high specific capacity [66, 67]. In this regard, Su et al. [66] prepared potassium iron (II) hexacyanoferrate dehydrate $(K_2Fe^{II}[Fe^{II}(CN)_6]\cdot 2H_2O)$ nanocubes by changing the solvent from water to ethylene glycol with mild reducibility. As shown in Fig. 7a, the structural models of prepared K₂Fe^{II}[Fe^{II}(CN)₆]·2H₂O along different directions show two kinds of iron atoms which occupy the nitrogen-coordinated sites and the carbon-coordinated sites, forming Fe^{II}N₆ octahedra and Fe^{II}C₆ octahedra, respectively (Fig. 7c). The H_2O (1621 cm⁻¹) and divalent iron (~ 2060 cm⁻¹) in the K₂Fe^{II}[- $Fe^{II}(CN)_6$]·2H₂O are confirmed by the FTIR spectrum (Fig. 7b).

And the $K_2Fe^{II}[Fe^{II}(CN)_6]\cdot 2H_2O$ nanocubes are shown in Fig. 7d, the corresponding TEM image and fast Fourier transform (FFT) patterns in Fig. 7e show the *d*-spacing of 0.508 nm toward two vertical directions. When used in KIBs, except new peaks from K-ions insertion, the major diffraction peaks are reserved during cycles (Fig. 7h), implying the stability of the K₂Fe^{II}[Fe^{II}(CN)₆]·2H₂O crystal structure. And, these diffraction peaks of (011), (200), and (400) shifted monotonically toward higher diffraction angles when charging up to 1.2 V, where the bc plane occurred shrinkage accompanied by a slight expansion along the *a*-axis. The initial structure was restored when discharging to 0 V with a slightly expanded crystal structure. Furthermore, ex situ FTIR spectra (Fig. 7i) and a Gatan parallel EELS (Fig. 7j) of the $K_2Fe^{II}[Fe^{II}(CN)_6] \cdot 2H_2O$ electrodes demonstrate the reversible valence state change of divalent ferricyanide (FTIR, 2060 cm⁻¹; EELS, \approx 707.5 eV) and trivalent ferricyanide (FTIR, 2142 cm⁻¹; EELS, \approx 708.0 and 711.3 eV) during the first charge/discharge processes. Owing to the K₂Fe^{II}[Fe^{II}(CN)₆]·2H₂O can provide two electrons per formula unit, the electrodes exhibit high reversible capacities of 107, 92, and 84 mAh \cdot g⁻¹ at current densities of 500, 2000, and 3000 mA \cdot g⁻¹ after 500 cycles in aqueous electrolyte, respectively (Fig. 7m). As demonstrated in Fig. 7n, the K₂Fe^{II}[Fe^{II}(CN)₆]·2H₂O battery delivers a specific energy of $\approx 65 \text{ Wh} \cdot \text{kg}^{-1}$ at the specific power of 1250 $W \cdot kg^{-1}$, which shows potentially competitive against lead-acid and nickel metal-hydride batteries.

In nonaqueous electrolyte, PB materials are also widely investigated as electrodes in KIBs. For example, Zhang et al. reported $K_{0.220}$ Fe[Fe(CN)₆]_{0.805}· $\Box_{0.195}$ ·4.01H₂O (where \Box means vacancy) synthesized through mixing K₄Fe(CN)₆ and FeCl₃, and conducted an evaluation of electrochemical performance in the range of 2.0-4.0 V [68]. The products with uniform sizes of 20–30 nm are shown in Fig. 7f. The interplanar spacings of 0.50, 0.36, and 0.24 nm correspond to the diffraction planes of (200), (220), and (420), respectively (Fig. 7g). The nanoscale structure is beneficial for K⁺ diffusion during cycles. When used as cathode materials in KIBs, the interstitial water in $K_{0.220}$ Fe[Fe(CN)₆]_{0.805}· $\Box_{0.195}$ ·4.01H₂O led to low CE because of the decomposition of residual water with an increase in voltage. Moreover, the CE would increase with the amount of residual water decrease in subsequent cycles. The CV curves in Fig. 7k show unchanged anodic peaks and cathodic peaks after the initial cycle, which are attributed to the reversible redox reaction process of the C-Fe^{III}/Fe^{II} couple. The unchanged cubic structure based on ex situ XRD patterns during cycling can be attributed to this redox-active couple, where the amount of the intercalated cations is no more than an average of 1 cation per Furthermore, cells formula. the full of $K_{0.220}$ Fe[Fe(CN)₆]_{0.805}· $\Box_{0.195}$ ·4.01H₂O//commercial carbon materials exhibit $68.5 \text{ mAh} \cdot \text{g}^{-1}$ at $0.1 \text{ A} \cdot \text{g}^{-1}$ and maintain 93.4% capacity retention after 50 cycles.

Table 2 Electrochemical performances of Prussian blue (PB), PB analog (PBA), their composites and derivatives in KIBs

Samples	VW/VP/V	Cyclability/ CD/Cycles/ $(mAh \cdot g^{-1}/mA \cdot g^{-1})$	$\frac{\text{RC/CD/}}{(\text{mAh}\cdot\text{g}^{-1})}$	Electrolyte	Refs.
Pristine PB					
KFe[Fe(CN) ₆]	~ 2.6-4.1	70/87.36/500	_	1 M KBF ₄ in EC/DMC	[64]
Cubic PB crystals	0-1.1	78/500/900	80/500	$0.5 \text{ M K}_2 \text{SO}_4$ aqueous	[65]
$K_2Fe^{II}[Fe^{II}(CN)_6]\cdot 2H_2O$	0.01-1.2	107/500/500	109/1000	$0.5 \text{ M K}_2 \text{SO}_4$ aqueous	[66]
$K_{1.92}$ Fe[Fe(CN) ₆] _{0.94} ·0.5H ₂ O	2.0-4.3/3.25	~ 110/65/100	~ 100/1300	0.8 M KPF ₆ EC/DEC/FEC	[67]
$K_{0.220}$ Fe[Fe(CN) ₆] _{0.805} · $\Box_{0.195}$ ·4.01H ₂ O	2.0-4.0	52.4/200/100	36/400	0.8 M KPF_6 in EC/DEC	[<mark>68</mark>]
$K_{1.4}Fe_4[Fe(CN)_6]_3$	2.0-4.0	72/50/40	24.9/600	0.5 M KPF ₆ in EC/DEC/FEC	[<mark>69</mark>]
KFe[Fe(CN) ₆] _{0.82} ·2.87H ₂ O	2.0-4.5	73/100/1000	40.6/500	1 M KPF ₆ in EC/DEC/PC	[<mark>70</mark>]
5% Ni-doped PB	2.0-4.5	102.57/100/300	80.95/400	0.8 M KPF ₆ in EC/DEC/FEC	[71]
PBA					
$K_{1.49}Ni_{0.36}Co_{0.64}[Fe(CN)_6]_{0.91} \cdot 0.89H_2O$	2.0–4.5/ ~ 3.7	84/20/50	~ 42/200	0.8 M KPF ₆ in EC:DM/FEC	[72]
K _{0.6} Ni _{1.2} Fe(CN) ₆ ·3.6H ₂ O	0.4–1	\sim 47/ \sim 500/5000	39/2500	1 M KNO ₃ Electrolyte $pH = 2$	[73]
NiHCFe nanoparticles	~ 0.4–1	_	57.7/1C	1 M KNO ₃ in H ₂ O	[74]
K ₂ NiFe ^{II} (CN) ₆	2.0–4.2/ ~ 3.6	71.2/12/100	51.7/1800	0.5 M KPF ₆ and 0.5 M LiPF ₆ in EC/DMC	[75]
Co ₃ [Co(CN) ₆] ₂ ·10.7H ₂ O	0.05 - 2	297.5/100/200	221/1000	1.5 M KFSI in EC:DEC	[<mark>76</mark>]
K _{1.75} Mn[Fe(CN) ₆] _{0.93} ·0.16H ₂ O	2.0-4.5/3.8	\sim 130/30/100	108/1000	0.7 M KPF ₆ in EC:DEC	[77]
$K_{1.6}Mn[Fe(CN)_6]_{0.96} \cdot 0.27H_2O$	3.2–4.3/ > 3.8	75.5/50/30	60/200	1 M KFSI in PC:FEC	[78]
K _{1.70} Mn[Fe(CN) ₆] _{0.90} ·1.10H ₂ O	2.5-4.6/3.6	$\sim 100/156/100$	-	Saturated KClO ₄ in PC/FEC	[<mark>79</mark>]
$K_{0.3} Ti_{0.75} Fe_{0.25} [Fe(CN)_6]_{0.95} \cdot 2.8 H_2 O$	1.0–4.5/ > 1.6	73.1/100/100	58.9/500	0.8 M KPF ₆ in EC:DMC/FEC	[<mark>80</mark>]
$K_2Zn_3[Fe(CN)_6]_2$	2.5-4.4/4	-	$\sim 62/0.1$ C	1 M KPF ₆ in 1:1 DMC:EC	[<mark>81</mark>]
$K_{1.88}Zn_{2.88}[Fe(CN)_6]_2(H_2O)_{5.0}$	3.3-4.2/3.9	55.6/13.8/100	~ 38/138	0.5 M KPF ₆ in EC:DEC/FEC	[<mark>82</mark>]
$K_{0.08}Zn_{1.44}[Fe(CN)_6]$	-0.2-1.2	-	69.7/300	0.5 M K_2SO_4 aqueous solution	[83]
$K_{1.68}Fe_{1.09}Fe(CN)_6 \cdot 2.1H_2O$	2.0-4.5/3.2	90.4/20/100	-	0.8 M KPF ₆ in PC/FEC	[<mark>84</mark>]
Fe ^{III} Fe ^{III} (CN) ₆	0-1	30.3/500/1100	-	saturated KCl aqueous solution	[85]
$K_{1.69}Fe[Fe(CN)_6]_{0.90} \cdot 0.4H_2O$	2-4.6/3.2	$\sim~70/100/300$	-	0.5 M KPF ₆ in EC/DEC/FEC	[<mark>86</mark>]
K _{1.93} Fe[Fe(CN) ₆] _{0.97} ·1.82H ₂ O	-0.4–1	88.2/1500/300	40/9000	1 M KNO ₃ aqueous solution	[<mark>87</mark>]
$K_{1.9}Na_{0.1}Mn[Fe(CN)_6] \cdot 0.4H_2O$	2–4.5	106.4/75/100	~ 70/1500	0.8 M KPF ₆ in EC/DEC/FEC	[88]
PB/PBA composites and derivatives					
NCoHCFe-K	- 0.3-1	150/670/2000	~ 155/1330	0.1 M KCl aqueous solution	[<mark>89</mark>]
MWCNT-PB	- 0.4-0.6	-	2.7 mAh·cm ⁻³ / 0.02	0.1 M KCl aqueous solution	[<mark>90</mark>]
RGO@PB@SSM	2-4/3.3	52.1/100/305	35/1000	0.8 M KPF ₆ in EC/DEC/FEC	[<mark>91</mark>]
$K_{1.85}Mn[Fe(CN)_6]_{0.98}\&_{0.02} \cdot 0.7H_2O$	2-4.5/4	103.2/750/500	100.2/1500	0.8 M KPF_6 in EC/DEC/FEC	[<mark>92</mark>]
PB/MoS ₂	- 0.5-1.3	121/10,000/10,000	215/1000	0.5 M K_2SO_4 aqueous solution	[93]
$\begin{array}{l} K_{1.87} Fe[Fe(CN)_6]_{0.97} \cdot \Box_{0.03} \cdot 0.84 \\ H_2 O@PPy \end{array}$	2–4.2	61.8/1000/500	60/1000	0.8 M KPF_6 in EC/DEC	[<mark>94</mark>]
Ni-Fe-S-CNT	0–3	181/100/50	54/800	0.8 M KPF ₆ in EC/DEC	[<mark>95</mark>]
Ni–Fe–P/NC	0.01-3.0	287/100/500	75.6/1000	1 M LiTFSI in DOL/DME/LiNO ₃	[<mark>96</mark>]
Mn-Fe-Se/CNTs	0–3	141/50/70	83/800	0.8 M KPF ₆ in DEC/EC	[<mark>97</mark>]

PB: Prussian blue, VW: voltage window, VP: voltage platform, CD: current density, RC: rate capability, MWCNT: multiwalled carbon nanotube, RGO: reduced graphene oxide, SSM: stainless-steel meshes, NC: N-doped carbon, PPy: polypyrrole, EC: ethylene carbonate, DMC: dimethyl carbonate, DEC: diethyl carbonate, FEC: fluoroethylene carbonate, PC: propylene carbonate, M: $mol \cdot L^{-1}$



Fig. 7 a Refined crystal structure of potassium iron hexacyanoferrate dihydrate, **b** corresponding Fourier transform infrared spectroscopy (FTIR) spectrum (inset presenting enlarged image), **c** unit formula, **d** TEM image and **e** HRTEM image, inset in **e** presenting FFT patterns; **f** TEM image, **g** HRTEM image of potassium Prussian blue nanoparticles (KPBNPs); **h** ex situ XRD patterns of $K_2Fe^{II}[Fe^{II}(CN)_6]\cdot 2H_2O$ at the first cycle, **i** corresponding ex situ FTIR spectra, and **j** electron energy loss spectroscopy (EELS) spectra of iron cation; **k** CV curves of KPBNPs/K half-cell at 0.1 mV·s⁻¹; **i** charge/discharge curves of KFe^{II}[Fe^{III}(CN)₆] (KFFCN) at 10 mA·g⁻¹; **m** cycling performance of $K_2Fe^{II}[Fe^{II}(CN)_6]\cdot 2H_2O$ at 0.5, 2.0, and 3.0 A·g⁻¹, and **n** corresponding specific energy versus power in aqueous KIBs. **a–e**, **h–j**, **m**, **n** Reproduced with permission from Ref. [66]. Copyright 2016, WILEY–VCH. **f**, **g**, **k** Reproduced with permission from Ref. [68]. Copyright 2016, WILEY–VCH. **I** Reproduced with permission from Ref. [70]. Copyright 2017, the Royal Society of Chemistry

Recently, Qin and coworkers [69] synthesized K_{1.4}Fe₄[Fe(CN)₆]₃ ultrathin nanosheets via the precursor of K_3 Fe(CN)₆ and optimizing the aging time. They found that PB particles could be entirely converted into PB nanosheets by increasing the aging time to 48 h. The reassembled hierarchical structure of the nanosheets exhibited superior K-ion storage in nonaqueous electrolyte, and delivered 72 mAh·g⁻¹ at 0.05 A·g⁻¹ after 40 cycles in the range of 2.0-4.0 V based on one redox-active site of the N-Fe^{III}/ Fe^{II} couple, where the reactive site was confirmed by ex situ Raman since CN⁻ is very sensitive to the coordinating Fe. To further enhance the cycling performance of the electrode, Chong et al. [70] prepared KFe $[Fe(CN)_6]_{0.82} \cdot 2.87H_2O$ nanoparticles (KFFCN) of 15-20 nm through a simple hydrothermal process using $K_3Fe(CN)_6$ and $FeCl_2 \cdot 4H_2O$. In the testing voltage window of 2.0-4.5 V, there are two pairs of plateaus, which indicate the two redox-active sites of C and N-coordinated Fe^{II}/Fe^{III} redox couples (Fig. 71). During the first discharge process, the discharging plateau was elongated by a large margin, which indicated that the material was activated from $KFe^{II}[Fe^{III}(CN)_6]$ to $K_2Fe^{II}[Fe^{II}(CN)_6]$ after the initial charge-discharge process (Fig. 71). Benefiting from the two redox-active sites of C- and N-coordinated Fe^{II}/Fe^{III} redox couples, the KFFCN electrode exhibited an excellent capacity of 73 mAh \cdot g⁻¹ at 0.1 $A \cdot g^{-1}$ after 1000 cycles and maintained an 80.49% capacity retention. When reducing particles to nanoscale, a small quantity of nickel doping can also improve the electrochemical properties and motivate the C-coordinated Fe^{2+/3+} redox couple of PB. As reported by Huang et al. [71], K₂Ni_{0.05}Fe_{0.95}[Fe(CN)₆] can enhance the current density of the $Fe^{2+}N_6/Fe^{3+}N_6$ redox couple at a low potential and of the $Fe^{2+}C_6/Fe^{3+}C_6$ redox couple at a high potential. As a result, the $K_2Ni_{0.05}Fe_{0.95}[Fe(CN)_6]$ delivered the discharge capacity from ~ 40 to 53 mAh·g⁻¹ at a high-voltage plateau, and exhibited 102.57 mAh·g⁻¹ at 100 mA·g⁻¹ after 300 cycles in the range of 2–4.5 V.

In PB, the electrochemical performance is dependent upon the two redox centers of N-coordinated Fe^{2+}/Fe^{3+} (in low potential) and C-coordinated Fe^{2+}/Fe^{3+} (in high potential). Among them, the N-coordinated Fe^{2+}/Fe^{3+} redox reaction is dominated by large particles. Reducing particle size, introducing defects, or element doping can activate the redox reaction of C-coordinated Fe^{2+}/Fe^{3+} . In addition, the Fe value of precursors, synthetic strategy, and testing voltage window all could be important for C-coordinated Fe^{2+}/Fe^{3+} . Specifically, Fe^{2+} in the product and a large testing voltage window (2.0-4.5 V) are beneficial for adding redox centers. Furthermore, tuning the synthetic strategy to reduce the $[Fe(CN)_6]^{4-}$ vacancies and crystal water in PB is beneficial for reversible K-ion storage. The above strategies demonstrate enhanced electrochemical performance for PB in KIBs.

2.6 PB analog (PBA)

Similar to the preparation process of PB, PBA materials are synthesized through introducing other metals to replace N-coordinated Fe. PBA possesses a 3D open framework and its general chemical formula is $A_xM_aFe_b(CN)_6\cdot nH_2O$ (A are alkali cations; M are transition metals, such as Ni, Co, Mn, Ti, Zn). Among them, Fe is coordinated at the carbon end of the $-C \equiv N-$ group at low spin states, and M atoms are coordinated at the nitrogen end of the $-C \equiv N$ group at high spin states. The transition metal ions linked to nitrogen can affect the redox performance of PBA [72]. Hence, different transition metal ions are introduced into PB to attain PBA with an adjustable electrochemical performance.

Ni-PBA can exhibit a long cycling life in KIBs. For example, Wessells et al. [73] reported a prolonged reversible insertion/extraction of potassium ions in a nickel hexacyanoferrate (NiHCF) electrode material in aqueous electrolytes. The nanoparticulate (20-50 nm) NiHCF with improved crystallinity was synthesized at 70 °C. In the crystal structure, transition metal cations Fe and Ni are coordinated with carbon and nitrogen, respectively, forming a face-centered cubic structure, as shown in Fig. 8a. The K-ions can insert into the framework and occupy the interstitial "A" sites. Ex situ XRD patterns of the K-ion insertion process reveal that the lattice parameter increased where the isotropic lattice strain was 1.1% during potassium cycling, which corresponded to an increase in the radius of $[Fe^{2+}(CN)_6]^{4-}$ during their oxidation to $[Fe^{3+}(CN)_6]^{3-}$. Owing to this low strain, NiHCF exhibited no capacity loss during the first 1000 cycles and a capacity loss of 1.75%/1000 cycles in subsequent cycles. Later, Lee et al. [74] demonstrated that nickel hexacyanoferrate (NiHCFe) could exhibit a variety of different electrochemical behaviors in aqueous and organic electrolytes. Based on the CV results, NiHCFe in an aqueous electrolyte with symmetric anodic/cathodic peaks (at similar potential vs. SHE(V)) show superior electrochemical kinetics to NiHCFe in propylene carbonate with asymmetric anodic/cathodic peaks (at different potential vs. SHE(V)). However, due to the low redox of H₂O, the PBA could not attain a high energy density [30].

To improve ion diffusion and energy density, Zheng et al. [75] constructed an asymmetric battery. In this battery, the cathode was K2NiFeII(CN)6, the anode was commercial graphite, and the organic electrolyte consisted of 0.5 mol·L⁻¹ LiPF₆ and 0.5 mol·L⁻¹ KPF₆ in EC/DMC (1:1, volume ratio). In accordance with the redox peaks in the CV tests, the schematic of the reaction process is shown in Fig. 8g. K-ions and Li-ions reversibly intercalate the cathode side and anode side, respectively. The design combined advantages of K₂NiFe^{II}(CN)₆ and graphite. As a result, the asymmetric battery exhibits a high working voltage (~ 3.6 V) and an excellent cycling performance with no capacity fading during 5000 cycles (Fig. 8h). It is worth noting that Ni-PBA shows one redox peak couple, which is attributed to the redox of C-coordinate Fe. The inactive Ni can construct robust ion diffusion channels for enhanced cycling performance.

To further improve specific capacity, a potential strategy is to introduce active transition metals into PB, such as Mn, Co, or Ti. For example, Huang et al. [72] reported K_2Ni_{r} $Co_{1-x}Fe(CN)_6$ with various Co/Ni ratios. The Ni and Co are connected to the N end. The conventional K₂CoFe(CN)₆ cathode barely maintained its structure during fast charging/discharging, which was attributed to the two redox reactions of $Co^{2+/3+}$ and $Fe^{2+/3+}$ at both ends of the cyanide bridges. As mentioned above, the doping of inactive Ni may balance the structural disturbances during K⁺ insertion/extraction. The product K_{1.49}Ni_{0.36}Co_{0.64}Fe(CN)₆·0.89H₂O (PBN_{0.4}C_{0.6}) exhibited better-optimized conductivity and capacity than did PBC(K_{1.61}Co[Fe(CN)₆]_{0.89}·0.76H₂O) and PBN(K_{1.55}Ni[- $Fe(CN)_6]_{0.93}$ ·2.01H₂O). In CV testing, as compared with the PBC with two redox peaks at 4.08/3.65 V (redox reaction of $Fe^{2+/3+}$) and 3.31/3.00 V (redox reaction $Co^{2+/3+}$), PBN_{0.4}C_{0.6} and PBN had distinct redox peaks at ~ 4.23/3.58 V, and the peak areas of $PBN_{0.4}C_{0.6}$ were larger than those of PBN due to the partial redox reaction of $Co^{2+/3+}$. In KIBs, PBN_{0.4}C_{0.6} delivered a capacity of 84.28 mAh·g⁻¹ after 50 cycles, which is much higher than that of PBN and PBC. Interestingly, Deng et al. [76] reported Co₃[Co(CN)₆]₂ synthesized using K₃[Co(CN)₆]



Fig. 8 a Crystal structure of NiHCF. Reproduced with permission from Ref. [73]. Copyright 2011, American Chemical Society. Schematic synthetic process of b K_x MnFe(CN)₆ in K⁺ precursors, c Na_y MnFe(CN)₆ in Na⁺ precursors, d K_x MnFe(CN)₆ in Na⁺ and K⁺ mixed precursors. Reproduced with permission from Ref. [79]. Copyright 2017, American Chemical Society. e Cyclic voltammograms of K-FeHCFe and K-MnHCFe, and f phase transition and crystal structures of K-MnHCFe during charge/discharging. Reproduced with permission from Ref. [77]. Copyright 2017, the Royal Society of Chemistry. g Working mechanism of asymmetric K/Li-ion battery and h cycling (based on cathode) retention at 1.8 A·g⁻¹ in full batteries. Reproduced with permission from Ref. [75]. Copyright 2017, American Chemical Society

and $Co(CH_3COO)_2 \cdot 4H_2O$ as raw materials. In the $Co_3[Co(CN)_6]_2$ structure, the Co^{2+} connects octahedral $[Co(CN)_6]^{3-}$ complexes to form a face-centered cubic structure. When used as anode materials in KIBs, Co^{2+} and $[Co(CN)_6]^{3-}$ can be reduced to Co and $[Co(CN)_6]^{5-}$, respectively. As a result, the as-prepared $Co_3[Co(CN)_6]_2$ delivered a reversible capacity of 324.5 mAh·g⁻¹ at 0.05–2.00 V (vs. K⁺/K).

Similarly, Bie et al. [77] introduced active Mn into PB and synthesized $K_{1.75}Mn[Fe^{II}(CN)_6]_{0.93} \cdot 0.16H_2O$ (K-MnHCFe) using a convenient precipitation method. The CV curve of K-MnHCFe (Fig. 8e) shows two reduction peaks (3.81 and 3.92 V), which correspond to the redox reaction of Fe^{2+/3+} and Mn^{2+/3+}, respectively. In addition, through operando XRD measurement, the electrode shows a reversible structural change from monoclinic to tetragonal (Fig. 8f). Owing to the two redox active centers and excellent mechanical stability, the electrode delivered a high capacity of 137 mAh g^{-1} in K half-cells. Even when used in a K-ion battery (graphite as anode electrode), the battery exhibited the discharge capacity of 60 mAh \cdot g⁻¹ (calculated on K-MnHCFe) at $2 \text{ A} \cdot \text{g}^{-1}$. Regarding the compatibility between electrolyte and electrode materials, Jiang et al. [78] reported Mn-based PBA with an enhanced electrochemical performance in an optimized electrolyte. By changing the common potassium bis(fluorosulfonyl)imide (KFSI) ethylene carbonate:diethyl carbonate (EC:DEC) electrolyte to the KFSI ethylene

carbonate:fluoroethylene carbonate (PC:FEC) electrolyte, a K-conducting passivation layer could be formed. As a result, the electrode delivered 115 mAh \cdot g⁻¹ in a KIB. Recently, Xue et al. [79] successfully prepared secondary particles using a precursor consisting of Na⁺ and K⁺ coexisting with a molar ratio of 1:1. The preparation illustration is shown in Fig. 8b-d. The fast crystallization rates in K⁺ solution (small particles, ~ 40 nm) and slow crystallization rates in Na⁺ solution (large particles, ~ 140 nm) result in secondary particles $(K_{1.70}Mn[Fe(CN)_{6}]_{0.90} \cdot 1.10H_{2}O \text{ (NI-KMHCF), of } \sim 350$ nm). The larger NI-KMHCF particles with a smaller external surface area can prevent more side reactions, especially at a high voltage. When used in KIBs, NI-KMHCF with larger particles and a smaller surface area can present improved cycling performance over that of KMHCF synthesized in a K⁺ solution. Therefore, based on the two redox centers of Fe (at lower potential) and of Mn (at higher potential), Mn-based PBA could deliver a high theoretical capacity of 156 mAh \cdot g⁻¹.

The Ti-based PBA with two pairs of redox peaks was also studied. For example, Luo et al. [80] reported potassium titanium hexacyanoferrate $(K_{0.3}Ti_{0.75}Fe_{0.25})$ [Fe(CN)₆]_{0.95}·2.8H₂O, KTH) obtained by a simple co-precipitation of TiCl₃ and KCl/K₄Fe(CN)₆. The KTH shows the redox of Ti^{3+}/Ti^{4+} at 1.6/2.1 V and the material exhibited 136.7 mAh·g⁻¹ at 50 mA·g⁻¹ in the initial discharge. On the other hand, Zn-based PBA could usually present a higher discharge voltage (not lower than 3.9 V) than that of K/K^+ in a non-aqueous electrolyte [81, 82]. Although Zn-based PBA shows two pairs of redox peaks, only the C-coordinated Fe is electrochemically active [81-83]. The detailed intercalation mechanism is not understood clearly for the two redox couples with only one redox center. As a result, the Zn-based PBA has a low theoretical specific capacity of 69.08 mAh \cdot g⁻¹ based on $K_{1.88}Zn_{2.88}$ [Fe (CN)₆]₂(H₂O)_{5.0} [82].

In addition, other ferrocyanide and ferricyanide materials were also reported [84–88]. For example, Wu et al. [84] prepared Prussian white analogues, $K_xMFe(CN)_6 mH_2O$ (M present Fe, Co, Ni, or Cu), using a simple precipitation method. They present different electrochemical performances due to varying water content, crystal defects, and crystal integrity. Among them, FeFe-Prussian white exhibits the highest capacity of 90.4 mAh·g⁻¹ at 20 mA·g⁻¹ after 100 cycles. Furthermore, smaller particle sizes can usually exhibit higher capacity performance. For instance, potassium ferricyanide (Prussian Green) with particle sizes of 50-70 nm can exhibit a higher capacity of 121.4 mAh·g⁻¹ than PB with particles sizes of 2–10 μ m $(53.8 \text{ mAh} \cdot \text{g}^{-1})$ [85]. Furthermore, He and Nazar [86] reported a different crystallite size and morphology of $K_{1.69}$ Fe[Fe(CN)₆]_{0.90}·0.4H₂O using a novel citrate chelation route. As a result, the optimal cathode material composed of the smallest crystallites (20 nm) delivered a reversible capacity of 120 mAh·g⁻¹ at 100 mA·g⁻¹. In another study, Li et al. [87] studied potassium Prussian white analogues with different crystallinities and sizes prepared by regulating the acidity of the reactive solution. Finally, the prepared $K_{1.93}$ Fe[Fe(CN)₆]_{0.97}·1.82H₂O nanoparticles with high crystallinity presented a reversible capacity of 40 mAh·g⁻¹ at a high current density of 9000 mA·g⁻¹.

Compared to PB, PBA materials exhibit improved electrochemical performances through introducing other metals into PB. For example, inactive Ni-based PBA exhibits ultralong cycling stability without a huge capacity loss. Active Co-based PBA, Mn-based PBA, and Ti-based PBA can provide two redox centers for K-ion insertion, and they exhibit high capacity. Although the aqueous electrolyte is cheap and beneficial for K-ion diffusion, it presents a low voltage window. The non-aqueous electrolyte has a high voltage window for high energy density. In addition, Mn-based PBA and Zn-based PBA both exhibit a high discharge voltage. Furthermore, optimizing electrolyte components and particle sizes are effective strategies for improving electrochemical performance.

2.7 PB/PBA composite and derivatives

PB or PBA materials have also been combined with other materials to form composites to improve performance for stability, structural integrity, and conductivity of materials.

PB or PBA composite can improve the effective conductivity and stability of pristine PB or PBA [89-92]. For example, Nossol et al. [90] reported flexible CNTs/PB nanocomposites through the liquid-liquid interfacial route, showing high reversible capacities of 2.7 mAh·cm⁻³ and a 74% capacity retention after 1000 cycles for MWCNT/PB. In addition, Zhu and coworkers [91] used rusty stainlesssteel meshes (RSSM) as precursor to a synthesized binderfree reduced graphene oxide (RGO)@PB@SSM composite with an enhanced electrochemical performance. The preparation is illustrated in Fig. 9a. First, cleaned SSM is converted into RSSM in an aqueous ammonia solution. Then, the RSSM is soaked in the potassium ferrocyanide/ hydrochloric acid solution. Fe and Ni ions from the metal oxide/hydroxide in the acid environment can react with ferricvanide ions to form PB@SSM. Finally. RGO@PB@SSM can be obtained through graphene oxide (GO) dip-coating and subsequent reduction in a potassium borohydride solution. The generated PB was dispersed in the interlayer between the RGO and the SMM, which could show robust physical contact with the RGO and SSM substrates. This could enable ultrafast electron transport and avoid the agglomeration of PB nanocubes. When used

in KIBs, the RGO@PB@SSM electrode shows reversible redox peaks and a small potential gap of anodic and cathodic peaks in Fig. 9j. Owing to the improved stability and conductivity, the binder-free RGO@PB@SSM cathode delivers 35 mAh·g⁻¹ at 1000 mA·g⁻¹, as shown in Fig. 9k. Recently, Sun et al. [92] studied potassium manganese Prussian blue/graphene (KPB/G) nanocomposite, prepared using a ball-milling method, as an electrode in KIBs. The KPB particles with small sizes resulting from ball-milling were uniformly loaded onto graphene. The KPB/G electrode exhibited an improved electrochemical performance of 100.2 mAh·g⁻¹ at 10 C, which was an improvement over the 39.6 mAh·g⁻¹ at 10 C for pristine KPB (1 C = 150 mA·g⁻¹).

PB or PBA-based composites with materials other than carbon are also reported [93, 94, 100]. For example, PB/ MoS₂-based nanocomposites were synthesized using an MoS_2 flake as a conductive matrix for the homogeneous nucleation of PB nanocrystals [93]. The mechanically exfoliated MoS₂ flake and PB/MoS₂ are characterized in Fig. 9b–f. The compact, \sim 40-nm-thick PB film is uniformly coated on MoS₂. Chemically exfoliated MoS₂ with a negative surface charge and selective functionalization benefits the homogeneous growth of the single-layer limited PB film with high porosity and small crystal size. Finally, the PB/MoS₂ obtained a high capacity retention of $\approx 97\%$ after 10 000 cycles at 10 A·g⁻¹. Xue et al. [94] a polypyrrole/Prussian blue proposed composite (KHCF@PPy) fabricated using an in situ polymerization coating method. The prepared KHCF@PPy shows improved structural integrity (low coordinated water content and reduced $[Fe(CN)_6]^{4-}$ vacancies) and conductivity over that of pristine KHCF. The optimized electrode delivered 61.8 mAh·g⁻¹ after 500 cycles at 1000 mA·g⁻¹, with an 85.7% capacity retention. Therefore, the PB- or PBA-based composites could exhibit enhanced electrochemical performances due to their improved structural integrity and conductivity.

Derivatives from PB or PBA and their composites are studied as anodes in KIBs [95–97]. For instance, the double-shelled Ni–Fe–P/N-doped carbon nanoboxes (defined as Ni–Fe–P/NC) were synthesized by Chen and coworkers, as illustrated in Fig. 9g [96]. First, FeFe@NiFe PBA was prepared using epitaxial deposition. Then, the FeFe@NiFe PBA was phosphatized at a low temperature to attain Ni– Fe–P/NC nanocubes. The dice-like Ni–Fe–P/NC shows an average diameter of ~ 350 nm, and its outer shells consist of numerous nanoparticles as shown in Fig. 9h. The gap between the inner and the outer shells is ~ 80 nm, as shown in Fig. 9i. As for the product, nitrogen-doped carbon could improve the conductivity. The robust structure could not only accommodate strain stress and prevent particle aggregation during charging/discharging, but could also provide an increase in surface area for enhancing reactivity. In CV testing of 0.01-3.00 V, after the first scan, the cathodic peaks steadily appeared at 0.55 V, corresponding to K⁺ insertion, and the anodic peaks located at 1.98 V could be observed, corresponding to K^+ extraction. Based on the above advantages, the Ni-Fe-P/NC electrode delivered 287 mAh·g⁻¹ at 0.1 A·g⁻¹ after 500 cycles. Furthermore, Wang et al. [97] designed porous MnSe/ FeSe₂ (Mn-Fe-Se)/CNT composites (Mn-Fe-Se/CNTs) synthesized through simple carbonization-selenization of Mn-Fe PBA/CNT. The prepared electrode delivered 141 mAh·g⁻¹ after 70 cycles at 50 mA·g⁻¹. The PB- or PBA-derived materials, such as sulfide, phosphide, and selenide can inherit the robust and porous structure of PB or PBA, and in situ formed N-doped carbon can improve the conductivity of the electrode. As a result, PB- or PBAderived materials present enhanced capacity properties.

PB or PBA composites or derived materials exhibit improved electrochemical performance. PB or PBA composites present a low concentration of both vacancies and crystal water due to the induced growth from the high surface area and active sites. PB or PBA composites also show excellent conductivity because of their conductive additives. Hence, the composite electrodes deliver improved cycling and rate capacity. In addition, PB or PBA, comprised of metal centers and organic ligands, can be used as templates to prepare porous or hollow metal phosphides, metal sulfides, and metal selenides with robust structures and excellent conductivity. As a result, PB- or PBA-derived materials deliver improved K-ion storage performance as the anode in KIBs as compared to the storage performance for the corresponding pristine metal phosphides, metal sulfides, and metal selenides.

2.8 Summary

In PB materials, the electrochemical performances depend upon two redox centers of N-coordinated Fe^{2+}/Fe^{3+} (in low redox potential) and C-coordinated Fe^{2+}/Fe^{3+} (in high redox potential). Thorough ex situ Raman or CV testing can identify the redox centers due to CN⁻ being very sensitive to the coordinating Fe and the different redox potentials. The N-coordinated Fe^{2+}/Fe^{3+} redox reaction is dominated by huge particles. By reducing particle size, introducing element doping can improve the redox reaction of C-coordinated Fe^{2+}/Fe^{3+} in a high potential environment. Furthermore, tuning the synthetic strategy to reduce $[Fe(CN)_6]^{4-}$ vacancies and crystal water in PB benefits reversible K-ion storage. In addition, PBA materials exhibit improved electrochemical performance through the introduction of other metals into PB. For example, inactive Ni-based PBA exhibits ultralong cycling stability without a



Fig. 9 a Schematic of preparation process of RGO@PB@SSM electrodes; atomic force microscope (AFM) images of exfoliated MoS_2 b before and c after mechanical treatment, d corresponding height profiles, and optical images e before and f after PB functionalization; g schematics of fabricated Ni–Fe–P/NC, and corresponding h SEM image and i TEM image; j discharge/charge curves of RGO@PB@SSM at 10 mA·g⁻¹, inset being differential curve of the third cycle; k rate tests of NRPB@SSM, PB@SSM and RGO@PB@SSM; l cycling tests at 0.1 A·g⁻¹ of Ni–Fe–P/ NC, Ni_xFe_{1-x}P/NC and Fe₂P/NC electrodes. a, j, k Reproduced with permission from Ref. [91]. Copyright 2019, American Chemical Society. b– f Reproduced with permission from Ref. [93]. Copy 2017, WILEY–VCH. g–i, l Reproduced with permission from Ref. [96]. Copyright 2019, American Chemical Society

huge capacity loss. Active Co-based PBA, Mn-based PBA, and Ti-based PBA can provide two redox centers for K-ion insertion, and those materials exhibit high capacity. Furthermore, optimizing electrolyte components and particle sizes are effective strategies for improving the electrochemical performance of PBA. PB or PBA composites present low concentrations of vacancies and crystal water due to the induced growth from the higher surface area and the active sites. In addition, PB or PBA materials with metal centers and organic ligands can used as templates to prepare porous or hollow metal phosphides, metal sulfides, and metal selenides with robust structures and excellent conductivity. As a result, PB- or PBA-derived materials deliver enhanced K-ion storage performance as anodes in KIBs.

3 Conclusion and outlook

As mentioned above, metal coordination materials (including MOFs, PB, and PBA, along with their composites and derivatives) have been widely investigated in KIBs. Meanwhile, the metal coordination materials with large ion diffusion channels and robust structures can effectively improve K-ion diffusion kinetics and accommodate volume change during cycles for enhanced electrochemical performances. Particularly, composites or derivatives of PB, PBA, or MOFs can facilitate the reaction kinetics and present enhanced cycling capacity due to their excellent conductivity, rigid frameworks, and abundant active sites. In addition, through optimizing preparation technology such as reaction time and temperature, the condition of the solution, and calcination atmosphere, metal coordination materials with few structure defects, short ion diffusion distances, and abundant active sites can be attained. This review briefly summarizes the development of metal coordination materials as electrode materials in KIBs. With the increasing reports on metal coordination materials by various research groups, the electrochemical performances of these materials are gradually improved and their composites are continuously enriched. However, there are still challenges for the development of metal coordination materials in their performance and practical applications. Here, we list several challenges and available strategies for the development of metal coordination materials in KIBs.

- 1. Conductivities of metal coordination materials are poor. There are two strategies to ameliorate the conductivity. One strategy is to construct and exploit conductive metal coordination materials, based on their own characteristics. The other strategy is to introduce conductive materials (e.g., CNT, rGO, AC, conducting polymer, and ultrathin nanosheets) to enhance the conductivity of metal coordination materials.
- 2. Optimizing a prepared strategy for PB and PBA with fewer vacancies (such as $[Fe(CN)_6]^{4-}$ vacancies) and reduced crystal water through polymer coating and ultrathin nanosheets induces growth, which is beneficial for improving the structural stability of the electrode. Moreover, although the content of crystal water can be easily measured, the influence of a varied quantity of crystal water during K-ion storage is rarely investigated. In addition, the species and content of metal ions coordinated with N should be enriched and regulated, respectively, to deliver a high discharge capacity and a long cycling performance.
- 3. Regarding the metal coordination-based composites, including MOF-, PB-, and PBA-based composites and their derivatives, it is important to combine the advantages of all components and overcome the shortcomings of an individual component. Hence, during designing the composite, the high surface areas and abundant active sites of MOF, PB, PBA, and their derivatives should be maintained. Furthermore, the connection of all components in composites should be robust, which is crucial for displaying the synergistic effect.
- 4. Regarding their derivatives, the structure of metal coordination materials would be destroyed during carbonization, phosphorization, sulfuration, or seleny-lation. To maintain the morphology of the metal coordination material precursor, PB materials can be prepared by enhancing crystallinity using a higher reaction temperature [73], and MOF materials can be fabricated by introducing guest materials, such as MoS₂ [93] or polypyrrole [94].

- 5. Different kinds of metal coordination materials can be successfully prepared, such as MOF@PBA [100]. A series of issues on architectural design and electrochemical performance for their composites in KIBs could be investigated.
- 6. The electrochemical capacities of the presently known materials are still low for practical applications. This issue could be further resolved through constructing and exploiting metal coordination materials with sufficient reactive sites.

Finally, metal coordination materials can exhibit excellent cycling performance due to their large ion diffusion channels. However, tremendous efforts need to be devoted to exploiting metal coordination materials with better electrochemical performance.

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