## Chapter 5

## Forecasting

## Forecasting Models



## Qualitative Models

- Qualitative models incorporate judgmental or subjective factors.
- These are useful when subjective factors are thought to be important or when accurate quantitative data is difficult to obtain.
- Common qualitative techniques are:
- Delphi method.
- Jury of executive opinion.
- Sales force composite.
- Consumer market surveys.


## Qualitative Models

- Delphi Method- This is an iterative group process where (possibly geographically dispersed) respondents provide input to decision makers.
- Jury of Executive Opinion - This method collects opinions of a small group of high-level managers, possibly using statistical models for analysis.
- Sales Force Composite - This allows individual salespersons estimate the sales in their region and the data is compiled at a district or national level.
- Consumer Market Survey - Input is solicited from customers or potential customers regarding their purchasing plans.


## Time-Series Models

- Time-series models attempt to predict the future based on the past.
- Common time-series models are:
- Moving average.
- Exponential smoothing.
- Trend projections.
- Decomposition.
- Regression analysis is used in trend projections and one type of decomposition model.


## Scatter Diagrams

Wacker Distributors wants to forecast sales for three different products (annual sales in the table, in units):

|  | YEAR | $\begin{aligned} & \text { TELEVISION } \\ & \text { SETS } \end{aligned}$ | RADIOS | COMPACT DISC PLAYERS |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 | 250 | 300 | 110 |  |
|  | 2 | 250 | 310 | 100 |  |
|  | 3 | 250 | 320 | 120 |  |
|  | 4 | 250 | 330 | 140 |  |
|  | 5 | 250 | 340 | 170 |  |
|  | 6 | 250 | 350 | 150 |  |
|  | 7 | 250 | 360 | 160 |  |
|  | 8 | 250 | 370 | 190 |  |
| Table 5.1 | 9 | 250 | 380 | 200 |  |
|  | 10 | 250 | 390 | 190 |  |

## Scatter Diagram for TVs



Figure 5.2a

## Scatter Diagram for Radios



Figure 5.2b

## Scatter Diagram for CD Players



This trend line may not be perfectly accurate because of variation from year to year

- Sales appear to be increasing
- A forecast would probably be a larger figure each year

Figure 5.2c

## Measures of Forecast Accuracy

- We compare forecasted values with actual values to see how well one model works or to compare models.

Forecast error $=$ Actual value $\boldsymbol{-}$ Forecast value

- One measure of accuracy is the mean absolute deviation (MAD):

$$
\text { MAD }=\frac{\sum \text { forecast error }}{n}
$$

## Measures of Forecast Accuracy

## Using a naïve forecasting model we can compute the MAD:

|  | YEAR | ACTUAL SALES OF CD PLAYERS | FORECAST SALES | ABSOLUTE VALUE OF ERRORS (DEVIATION), (ACTUAL - FORECAST) |
| :---: | :---: | :---: | :---: | :---: |
|  | 1 | 110 | - | - 100 |
|  | 2 | 100 | 110 | $\|100-110\|=10$ |
|  | 3 | 120 | 100 | $\|120-110\|=20$ |
|  | 4 | 140 | 120 | $\|140-120\|=20$ |
|  | 5 | 170 | 140 | $\|170-140\|=30$ |
|  | 6 | 150 | 170 | $\|150-170\|=20$ |
|  | 7 | 160 | 150 | $\|160-150\|=10$ |
|  | 8 | 190 | 160 | $\|190-160\|=30$ |
|  | 9 | 200 | 190 | $\|200-190\|=10$ |
|  | 10 | 190 | 200 | $\|190-200\|=10$ |
| Table 5.2 | 11 | - | 190 | - |
|  |  |  |  | Sum of \|errors| = 160 |
|  |  |  |  | $M A D=160 / 9=17.8$ |

## Measures of Forecast Accuracy

## Using a naïve forecasting model we can compute the MAD:



Table 5.2

## Measures of Forecast Accuracy

- There are other popular measures of forecast accuracy.
- The mean squared error:

$$
\text { MSE }=\frac{\sum(\text { error })^{2}}{n}
$$

- The mean absolute percent error:

$$
\text { MAPE }=\frac{\sum \left\lvert\, \frac{\text { error }}{\text { actual }}\right.}{n} 100 \%
$$

- And bias is the average error.


## Time-Series Forecasting Models

- A time series is a sequence of evenly spaced events.
- Time-series forecasts predict the future based solely on the past values of the variable, and other variables are ignored.


## Components of a Time-Series

A time series typically has four components:

1. Trend (T) is the gradual upward or downward movement of the data over time.
2. Seasonality $(S)$ is a pattern of demand fluctuations above or below the trend line that repeats at regular intervals.
3. Cycles ( $C$ ) are patterns in annual data that occur every several years.
4. Random variations $(R)$ are "blips" in the data caused by chance or unusual situations, and follow no discernible pattern.

## Decomposition of a Time-Series

## Product Demand Charted over 4 Years, with Trend and Seasonality Indicated



Figure 5.3


## Decomposition of a Time-Series

- There are two general forms of time-series models:
- The multiplicative model:

$$
\text { Demand }=T \times S \times C \times R
$$

- The additive model:

Demand $=T+S+C+R$

- Models may be combinations of these two forms.
- Forecasters often assume errors are normally distributed with a mean of zero.


## Moving Averages

- Moving averages can be used when demand is relatively steady over time.
- The next forecast is the average of the most recent $n$ data values from the time series.
- This methods tends to smooth out shortterm irregularities in the data series.

Movingaverage forecast $=\underline{\text { Sum of demands in previous } n \text { periods }}$

## Moving Averages

- Mathematically:

$$
F_{t+1}=\frac{Y_{t}+Y_{t-1}+\ldots+Y_{t-n+1}}{n}
$$

Where:

$$
\begin{aligned}
\boldsymbol{F}_{t+1} & =\text { forecast for time period } t+1 \\
\boldsymbol{Y}_{t} & =\text { actual value in time period } t \\
\boldsymbol{n} & =\text { number of periods to average }
\end{aligned}
$$

## Wallace Garden Supply

- Wallace Garden Supply wants to forecast demand for its Storage Shed.
- They have collected data for the past year.
- They are using a three-month moving average to forecast demand ( $n=3$ ).


## Wallace Garden Supply



Table 5.3

## Weighted Moving Averages

Weighted moving averages use weights to put more emphasis on previous periods.

- This is often used when a trend or other pattern is emerging.
$F_{t+1}=\frac{\sum(\text { Weight in period } i)(\text { Actual value in period })}{\sum(\text { Weights })}$
- Mathematically:

$$
F_{t+1}=\frac{w_{1} Y_{t}+w_{2} Y_{t-1}+\ldots+w_{n} Y_{t-n+1}}{w_{1}+w_{2}+\ldots+w_{n}}
$$

where

$$
w_{i}=\text { weight for the } i^{\text {th }} \text { observation }
$$

## Wallace Garden Supply

- Wallace Garden Supply decides to try a weighted moving average model to forecast demand for its Storage Shed.
- They decide on the following weighting scheme:



## Wallace Garden Supply

| MONTH | ACTUAL SHED SALES |  | THREE-MONTH WEIGHTED MOVING AVERAGE |
| :---: | :---: | :---: | :---: |
| January | 10 | - |  |
| February | 12 | - |  |
| March | 13 |  | 7 |
| April | 16 |  | $[(3 \times 13)+(2 \times 12)+(10)] / 6=12.17$ |
| May | 19 |  | $[(3 \times 16)+(2 \times 13)+(12)] / 6=14.33$ |
| June | 23 |  | $[(3 \times 19)+(2 \times 16)+(13)] / 6=17.00$ |
| July | 26 |  | $[(3 \times 23)+(2 \times 19)+(16)] / 6=20.50$ |
| August | 30 |  | $[(3 \times 26)+(2 \times 23)+(19)] / 6=23.83$ |
| September | 28 |  | $[(3 \times 30)+(2 \times 26)+(23)] / 6=27.50$ |
| October | 18 |  | $[(3 \times 28)+(2 \times 30)+(26)] / 6=28.33$ |
| November | 16 |  | $[(3 \times 18)+(2 \times 28)+(30)] / 6=23.33$ |
| December | 14 |  | $[(3 \times 16)+(2 \times 18)+(28)] / 6=18.67$ |
| January | - |  | $[(3 \times 14)+(2 \times 16)+(18)] / 6=15.33$ |

## Exponential Smoothing

- Exponential smoothing is a type of moving average that is easy to use and requires little record keeping of data.

New forecast = Last period's forecast $+\alpha$ (Last period's actual demand - Last period's forecast)

Here $\alpha$ is a weight (or smoothing constant) in which $0 \leq \alpha \leq 1$.

## Exponential Smoothing

## Mathematically:

$$
F_{t+1}=F_{t}+\alpha\left(Y_{t}-F_{t}\right)
$$

Where:

$$
\begin{aligned}
F_{t+1} & =\text { new forecast (for time period } t+1) \\
F_{t} & =\text { pervious forecast (for time period } \mathrm{t}) \\
\alpha & =\text { smoothing constant }(0 \leq \alpha \leq 1) \\
Y_{t} & =\text { pervious period's actual demand }
\end{aligned}
$$

The idea is simple - the new estimate is the old estimate plus some fraction of the error in the last period.

## Exponential Smoothing Example

- In January, February's demand for a certain car model was predicted to be 142.
- Actual February demand was 153 autos

■ Using a smoothing constant of $\alpha=0.20$, what is the forecast for March?

New forecast (for March demand) $=142+0.2(153-142)$

$$
=144.2 \text { or } 144 \text { autos }
$$

- If actual demand in March was 136 autos, the April forecast would be:

$$
\begin{aligned}
\text { New forecast (for April demand) } & =144.2+0.2(136-144.2) \\
& =142.6 \text { or } 143 \text { autos }
\end{aligned}
$$

## Selecting the Smoothing Constant

Selecting the appropriate value for $\alpha$ is key to obtaining a good forecast.

- The objective is always to generate an accurate forecast.
- The general approach is to develop trial forecasts with different values of $\alpha$ and select the $\alpha$ that results in the lowest MAD.


## Exponential Smoothing

Port of Baltimore Exponential Smoothing Forecast for $\alpha=0.1$ and $\alpha=0.5$.


## Exponential Smoothing

## Absolute Deviations and MADs for the Port of Baltimore Example



Table 5.6

## Trend Projections

- Trend projection fits a trend line to a series of historical data points.
- The line is projected into the future for medium- to long-range forecasts.
- Several trend equations can be developed based on exponential or quadratic models.
The simplest is a linear model developed using regression analysis.


## Trend Projection

## The mathematical form is

$$
\hat{Y}=b_{0}+b_{1} X
$$

Where

$$
\begin{aligned}
\hat{Y} & =\text { predicted value } \\
b_{0} & =\text { intercept } \\
b_{1} & =\text { slope of the line } \\
X & =\text { time period (i.e., } X=1,2,3, \ldots, n)
\end{aligned}
$$

## Midwestern Manufacturing

- Midwest Manufacturing has a demand for electrical generators from 2004-2010 as given in the table below.



## Midwestern Manufacturing Company Example

- The forecast equation is

$$
\hat{Y}=56.71+10.54 X
$$

- To project demand for 2011, we use the coding system to define $X=8$

$$
\begin{aligned}
(\text { sales in } 2011) & =56.71+10.54(8) \\
& =141.03, \text { or } 141 \text { generators }
\end{aligned}
$$

- Likewise for $X=9$
(sales in 2012) $=56.71+10.54(9)$
$=151.57$, or 152 generators


## Midwestern Manufacturing

## Electrical Generators and the Computed Trend Line

Figure 5.4


## Trend projections

- Observing a time series for the GDP of Jordan from 2001 to 2011, annual data



## Trend projections

- Observing a time series for the GDP of Jordan from 2001 to 2011, annual data



## Trend projections

Different trend models can be compared

- E.g. linear versus quadratic



## Trend projections

- Different trend models can be compared



## Seasonal Variations

- Recurring variations over time may indicate the need for seasonal adjustments in the trend line.
- A seasonal index indicates how a particular season compares with an average season.
- When no trend is present, the seasonal index can be found by dividing the average value for a particular season by the average of all the data.


## Eichler Supplies

Eichler Supplies sells telephone answering machines.
Sales data for the past two years has been collected for one particular model. The firm wants to create a forecast that includes seasonality.

## Eichler Supplies Answering Machine Sales and Seasonal Indices

| MONTH | SALES DEMAND |  | AVERAGE TWOYEAR DEMAND | MONTHLY DEMAND | AVERAGE SEASONAL INDEX |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | YEAR 1 | YEAR 2 |  |  |  |
| January | 80 | 100 | 90 | 94 | 0.957 |
| February | 85 | 75 | 80 | 94 | 0.851 |
| March | 80 | 90 | 85 | 94 | 0.904 |
| April | 110 | 90 | 100 | 94 | 1.064 |
| May | 115 | 131 | 123 | 94 | 1.309 |
| June | 120 | 110 | 115 | 94 | 1.223 |
| July | 100 | 110 | 105 | 94 | 1.117 |
| August | 110 | 90 | 100 | 94 | 1.064 |
| September | 85 | 95 | 90 | 94 | 0.957 |
| October | 75 | 85 | 80 | 94 | 0.851 |
| November | 85 | 75 | 80 | 94 | 0.851 |
| December | 80 | 80 | 80 | -94 | 0.851 |
|  | Total average demand $\overline{=1,128}$ |  |  |  | 1 |

Average monthly demand $=\frac{1,128}{12 \text { months }}=94 \quad$ Seasonal index $=\frac{\text { Average two-year demand }}{\text { Average monthly demand }}$
Table 5.9

## Seasonal Variations

- The calculations for the seasonal indices are

| Jan. | $\frac{1,200}{12} \times 0.957=96$ | July | $\frac{1,200}{12} \times 1.117=112$ |
| :--- | :--- | :--- | :--- |
| Feb. | $\frac{1,200}{12} \times 0.851=85$ | Aug. | $\frac{1,200}{12} \times 1.064=106$ |
| Mar. | $\frac{1,200}{12} \times 0.904=90$ | Sept. | $\frac{1,200}{12} \times 0.957=96$ |
| Apr. | $\frac{1,200}{12} \times 1.064=106$ | Oct. | $\frac{1,200}{12} \times 0.851=85$ |
| May | $\frac{1,200}{12} \times 1.309=131$ | Nov. | $\frac{1,200}{12} \times 0.851=85$ |
| June | $\frac{1,200}{12} \times 1.223=122$ | Dec. | $\frac{1,200}{12} \times 0.851=85$ |

