

Replacement parts to fit
ALLIS CHALMERS

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Important Ordering Information

- **Part Numbers** OEM numbers are used only for identification. All parts shown in this catalog are represented and sold as replacement parts only, priced each unless noted otherwise.
- **Engine Kits** For time savings, ease of ordering & better customer service, we have two types of engine kits available:
(1) An Engine Overhaul Kit (ordinarily referred to as an EOK).
(2) Basic Engine Kit (referred to as BEK).
These two engine kits are available for most of the tractor models that we service with engine parts. The following pages list the contents of these kits and the parts that can be ordered individually.
- **Piston & Ring Sets** For ease of ordering, our PK kits contain pistons, piston pins, pin retainers, piston rings, cylinder sleeves & sleeve seals (where required) for one complete engine. Our PRS kits contain piston rings for one complete engine. *Unless Otherwise Noted, We Make No Representation That Our Piston Rings Fit Pistons Available From Other Suppliers.*

We are aware of some interchangeability of tractor engine parts for other applications (combines & power plants); some of these applications are listed on the tractor engine pages, otherwise no attempt is made to suggest other applications.

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1941.....	49721
1942.....	56782
1943.....	64501
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1945.....	70210
1946.....	72301
1947.....	73370
1948.....	80056
1949.....	92295
1950.....	102393
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1952.....	118674
1953.....	122310
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1982..... 1023

MODEL 8070

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1982..... 1001

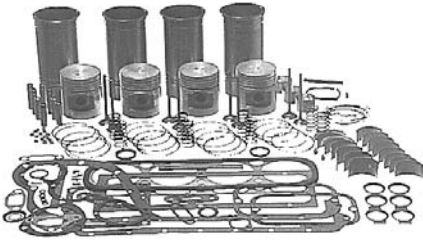
MODEL 4W305

1982..... 1001

1

ENGINES

Replacement parts to fit ALLIS CHALMERS



Tractor: IB, B, B125, B15, C, CA
125 CID 4 Cylinder Gas
3-7/16" Overbore Supplied, Standard Bore 3-3/8"

REPLACES

BEKA1122-LCB

TRU-POWER Engine Kits

Basic engine kit. Contains sleeves, pistons, rings, pins, and overhaul gasket set.

EOK1122-LCB

Engine overhaul kit. Contains sleeves, pistons, rings, pins, gasket set, cam bearings, valves, springs, guides, and keys.

BIFA1122

Basic in-frame kit. Contains sleeves, pistons rings, pins, head gasket set, and pan gasket.

REPLACES

Sleeve and Piston Kit



"FLAT HEAD". Complete for 4 cylinders. 1 kit used per engine

PK122

Sleeve & Piston Kit. 3-7/16" overbore.

PRS122

Ring set for 4 pistons. 3-7/16" overbore. 3@3/32" and 1@3/16".

70230093



Piston Ring Set. 3-3/8" bore 3@1/8 and 1@3/16.

REPLACES

Gaskets & Gasket Sets



70226500

Gasket, complete/overhaul (less rear main seal)

70224768

Gasket, head set

70206893

Gasket, head only

70206892

Gasket, valve cover

70232325

Gasket, oil pan

REPLACES

Valves & Valve Parts



VOKA125

Valve overhaul kit. Contains intake and exhaust valves, springs, guides, keys.

70234829

Valve, engine intake (4 used per engine)

70228589

Valve, engine exhaust (4 used per engine)

70206879

Spring, intake & exhaust valve (8 used per engine)

70234824

Guide, engine valve (8 used per engine)

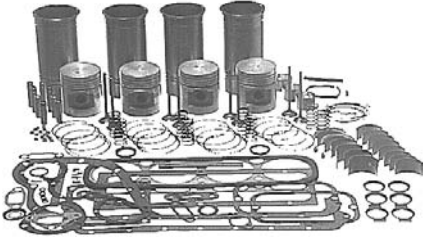
70206880

Retainer, lock/key (16 used per engine)

Replacement parts to fit
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1

ENGINES



Tractor: IB, B, B125, B15, C, CA
125 CID 4 Cylinder Gas
3-7/16" Overbore Supplied, Standard Bore 3-3/8"

REPLACES
70209130

Cam Bearings

Bearing, camshaft (3 used per engine)



REPLACES



Connecting Rod Bearing Kits

1 kit used per engine



CRK-ABC
CRK-ABC-010
CRK-ABC-020

Rod bearing kit, standard
 Rod bearing kit, .010" undersized
 Rod bearing kit, .020" undersized

REPLACES



Main Bearing Kits

With flanged thrust bearing. 1 kit used per engine



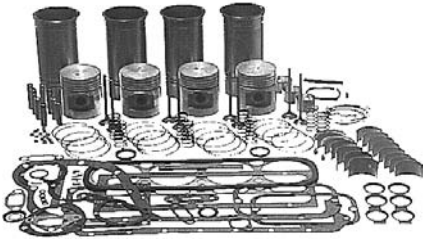
70209867
70209867-010
70209867-020

Main bearing kit, standard
 Main bearing kit, .010" undersized
 Main bearing kit, .020" undersized

1

ENGINES

Replacement parts to fit **ALLIS CHALMERS**



Tractor: D10, D12, D14, D15

138 CID 4 Cylinder & 149 CID 4 Cylinder Gas

3-9/16" Overbore Supplied, Standard Bore 3-3/8 and 3-1/2"



REPLACES

TRU-POWER Engine Kits

BEKA1127-LCB

Basic engine kit. Contains sleeves, pistons, rings, pins, overhaul gasket set. Engine bearings must be ordered separately.

EOK1127-LCB

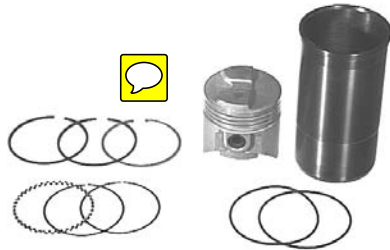
Engine overhaul kit. Contains sleeves, pistons, rings, pins, overhaul gasket set, valves, springs, guides, and keys.

BIFA1127

Basic in-frame kit. Contains sleeves, pistons, rings, pins, valve grind set, and oil pan gasket kit.

REPLACES

Sleeve and Piston Kit



"FIRE FLOW". Complete for 4 cylinders. 1 kit used per engine

PK127

Sleeve and piston kit, 3-9/16" overbore. Contains sleeves, pistons, pins, retainers, top chrome, and oil control ring set.

PRS127

Ring set for 4 pistons. Overbore 3-3/8" to 3-9/16". 1@3/16", 3@3/32"

70230093

Piston Ring Set. 3-3/8" bore 3@1/8 and 1@3/16.

70230092

Piston ring set, 4 ring. 3-1/2" bore pistons.

REPLACES

Gaskets & Gasket Sets



70277265

Gasket set, complete

70277264

Gasket set, valve grind

70255296

Gasket, rocker arm

70232325

Gasket, oil pan

REPLACES

Valves & Valve Parts



VOKA125

Valve overhaul kit. Contains intake and exhaust valves, springs, guides, keys.

70234829

Valve, engine intake (4 used per engine)

70228589

Valve, engine exhaust (4 used per engine)

70206879

Spring, intake & exhaust valve (8 used per engine)

70234824

Guide, engine valve (8 used per engine)

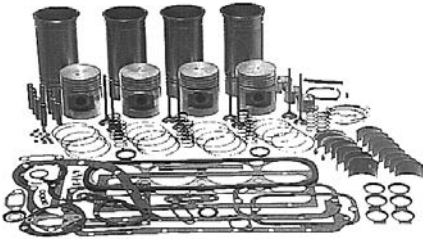
70206880

Retainer, lock/key (16 used per engine)

Replacement parts to fit
ALLIS CHALMERS

1

ENGINES



Tractor: D10, D12, D14, D15
 138 CID 4 Cylinder & 149 CID 4 Cylinder Gas
 3-9/16" Overbore Supplied, Standard Bore 3-3/8 and 3-1/2"

REPLACES
 70209130

Cam Bearings

Cam bearings front & rear, 2 required. Center cam bearing not available.



REPLACES

Connecting Rod Bearing Kits



1 kit used per engine

- CRK-D10G**
- CRK-D10G-010**
- CRK-D10G-020**

- Rod bearing kit, standard
- Rod bearing kit, .010" undersized
- Rod bearing kit, .020" undersized

REPLACES

Main Bearing Kits

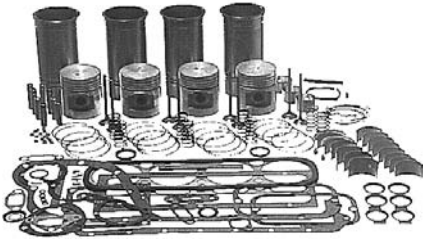


With flanged thrust bearing. 1 kit used per engine

- MBK-D10G**
- MBK-D10G-020**

- Main bearing kit, standard
- Main bearing kit, .020" undersized

Replacement parts to fit **ALLIS CHALMERS**



Tractor: W, W25, WC, WD, WF
201 CID 4 Cylinder Gas
4-1/8" Overbore Supplied, Standard Bore 4"

REPLACES

TRU-POWER Engine Kits

BEKA1120-LCB

Basic engine kit. Contains sleeves, pistons, rings, pins, and overhaul gasket set.

EOK1120-LCB

Engine overhaul kit. Contains sleeves, pistons, rings, pins, overhaul gasket set, cam bearings, valves, springs, guides, and keys.

BIFA1120

Basic in-frame kit. Contains sleeves, pistons, rings, pins, valve grind set, and oil pan gasket kit.

REPLACES

Sleeve and Piston Kit



"FLAT HEAD". Complete for 4 cylinders. 1 kit used per engine

PK120

Sleeve and piston kit, 4-1/8" overbore. Contains sleeves, pistons, pins, and rings.

PRS120

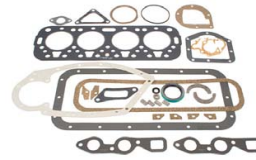
Piston ring set, 4-1/8" overbore. Contains rings for 4 pistons, 3@3/32" and 1@1/4"

70230091

Ring set, 4" standard bore. 3 @ 1/8" and 1 @ 3/16".

REPLACES

Gaskets & Gasket Sets



70226638

Gasket set, complete.

70277286

Gasket set, valve grind

70229406

Gasket, head only

70255297

Gasket, valve cover

70218604

Gasket, push rod cover

70233216

Gaskets, water manifold to block, early tractors.

70229860

Gasket, oil pan

REPLACES

Valves & Valve Parts



VOKA201

Valve overhaul kit. Contains intake and exhaust valves, springs, guides, and keys.

70209132

Valve, engine intake (4 used per engine)

70241527

Valve, engine exhaust (4 used per engine)

70206879

Spring, intake & exhaust valve (8 used per engine)

70241536

Guide, intake valve (4 used per engine)

70229911

Guide, exhaust valve (4 used per engine)

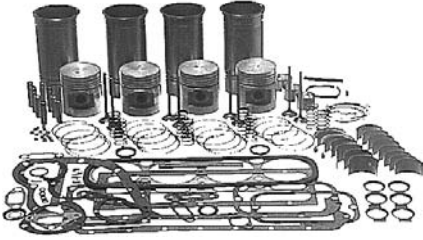
70209103

Key, intake and exhaust (16 used per engine)

Replacement parts to fit
ALLIS CHALMERS

1

ENGINES



Tractor: W, W25, WC, WD, WF
 201 CID 4 Cylinder Gas
 4-1/8" Overbore Supplied, Standard Bore 4"

REPLACES
 70229953

Cam Bearings

Bearing, camshaft (3 used per engine)



REPLACES

Connecting Rod Bearing Kits



1 kit used per engine

- CRK-AW**
- CRK-AW-010**
- CRK-AW-020**

- Rod bearing kit, standard
- Rod bearing kit, .010" undersized
- Rod bearing kit, .020" undersized

REPLACES

Main Bearing Kits

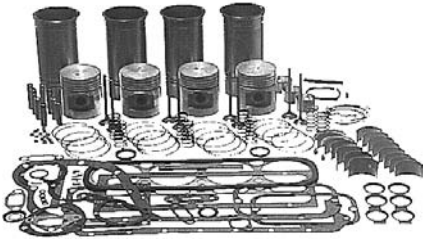


With flanged thrust bearing. 1 kit used per engine

- 70228620**
- 70228620-010**
- 70228620-020**

- Main bearing kit, standard
- Main bearing kit, .010" undersized
- Main bearing kit, .020" undersized

Replacement parts to fit **ALLIS CHALMERS**



Tractor: WD45

226 CID 4 Cylinder Gas

4-1/8" Overbore Supplied, Standard Bore 4"

REPLACES

TRU-POWER Engine Kits

BEKA1121-LCB

Basic engine kit. Contains sleeves, pistons, rings, pins, and complete gasket set.

EOK1121-LCB

Engine overhaul kit. Contains sleeves, pistons, rings, pins, overhaul gasket set, cam bearings, valves, springs, guides, and keys.

BIFA1121

Basic in-frame kit. Contains sleeves, pistons, rings, pins, valve grind set, and oil pan gasket kit.

REPLACES

Sleeve and Piston Kit



"CONCAVE HEAD". Complete for 4 cylinders. 1 kit used per engine

PK121

Sleeve and piston kit, 4-1/8" overbore. Contains sleeves, pistons, pins, and rings.

PRS121

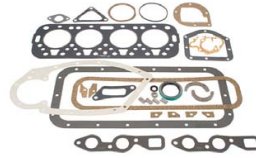
Ring set for 4 pistons. 4-1/8" overbore. 3@3/32" and 1@1/4"

70230091

Ring set, 4" standard bore. 3 @ 1/8" and 1 @ 3/16".

REPLACES

Gaskets & Gasket Sets



70226638

Gasket set, complete.

70277286

Gasket set, valve grind

70229406

Gasket, head only

70255297

Gasket, valve cover

70218604

Gasket, push rod cover

70233216

Gaskets, water manifold to block, early tractors.

70229860

Gasket, oil pan

REPLACES

Valves & Valve Parts



VOKA201

Valve overhaul kit. Contains intake and exhaust valves, springs, guides, and keys.

70209132

Valve, engine intake (4 used per engine)

70241527

Valve, engine exhaust (4 used per engine)

70206879

Spring, intake & exhaust valve (8 used per engine)

70241536

Guide, intake valve (4 used per engine)

70229911

Guide, exhaust valve (4 used per engine)

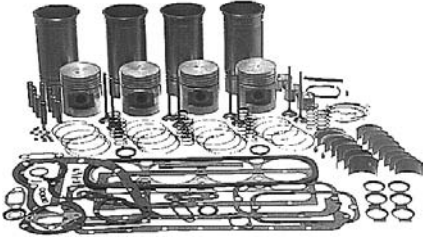
70209103

Key, intake and exhaust (16 used per engine)

Replacement parts to fit
ALLIS CHALMERS

1

ENGINES



Tractor: WD45
 226 CID 4 Cylinder Gas
 4-1/8" Overbore Supplied, Standard Bore 4"

REPLACES
70229953

Cam Bearings

Bearing, camshaft (3 used per engine)



REPLACES



Connecting Rod Bearing Kits



1 kit used per engine

- CRK-AW**
- CRK-AW-010**
- CRK-AW-020**

- Rod bearing kit, standard
- Rod bearing kit, .010" undersized
- Rod bearing kit, .020" undersized

REPLACES



Main Bearing Kits



With flanged thrust bearing. 1 kit used per engine

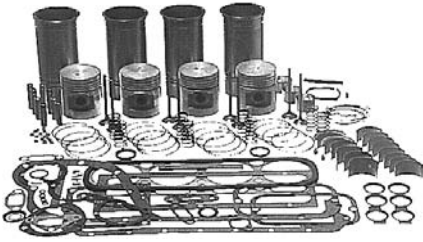
- 70228620**
- 70228620-010**
- 70228620-020**

- Main bearing kit, standard
- Main bearing kit, .010" undersized
- Main bearing kit, .020" undersized

1

ENGINES

Replacement parts to fit **ALLIS CHALMERS**



Tractor: D17



**226 CID 4 Cylinder Gas
4-1/8" Overbore Supplied, Standard Bore 4"**

- Piston Compression Height 2.375"
- 3" Shaft Diameter
- Late Crank

REPLACES

TRU-POWER Engine Kits

BEKA1121A-LCB

Basic engine kit. Contains sleeves, pistons, rings, pins, and overhaul gasket set.

EOK1121A-LCB

Engine overhaul kit. Contains sleeves, pistons, rings, pins, overhaul gasket set, cam bearings, valves, springs, guides, and keys.

BIFA1121

Basic in-frame kit. Contains sleeves, pistons, rings, pins, valve grind set, and oil pan gasket kit.

REPLACES

Sleeve and Piston Kit



"CONCAVE HEAD". Complete for 4 cylinders. 1 kit used per engine

PK121

Sleeve and piston kit, 4-1/8" overbore. Contains sleeves, pistons, pins, and rings.

PRS121

Ring set for 4 pistons. 4-1/8" overbore. 3@3/32" and 1@1/4"

70230091

Ring set, 4" standard bore. 3 @ 1/8" and 1 @ 3/16".

REPLACES

Gaskets & Gasket Sets



70233238

Gasket set, complete

70277286

Gasket set, valve grind

70229406

Gasket, head only

70229860

Gasket, oil pan

REPLACES

Valves & Valve Parts



VOKA226

Valve overhaul kit. Contains intake and exhaust valves, springs, guides, and keys.

70241535

Valve, engine intake (4 used per engine)

70241527

Valve, engine exhaust (4 used per engine)

70206879

Spring, intake & exhaust valve (8 used per engine)

70241536

Guide, intake valve (4 used per engine)

70229911

Guide, exhaust valve (4 used per engine)

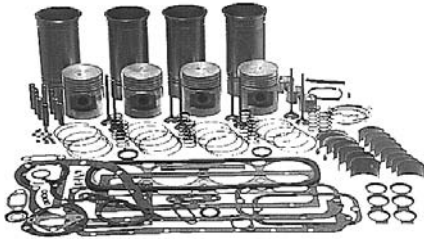
70209103

Retainer, lock/key (16 used per engine)

Replacement parts to fit
ALLIS CHALMERS

1

ENGINES



Tractor: D17

226 CID 4 Cylinder Gas

4-1/8" Overbore Supplied, Standard Bore 4"

- Piston Compression Height 2.375"
- 3" Shaft Diameter
- Late Crank



REPLACES

Cam Bearings



70229953

Bearing, cam, front and rear (2 used per engine)

70229952

Bearing, cam, center (1 used per engine)

REPLACES

Connecting Rod Bearing Kits



1 kit used per engine

CRK-AW

Rod bearing kit, standard

CRK-AW-010

Rod bearing kit, .010" undersized

CRK-AW-020

Rod bearing kit, .020" undersized

REPLACES

Main Bearing Kits



With flanged thrust bearing. 1 kit used per engine

MBK-D17

Main bearing kit, standard

MBK-D17-010

Main bearing kit, .010" undersized

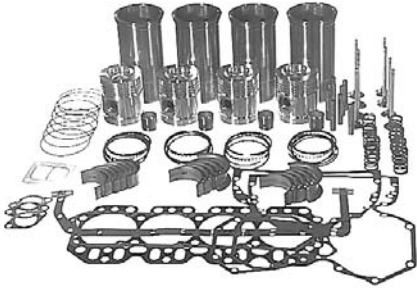
MBK-D17-020

Main bearing kit, .020" undersized

1

ENGINES

Replacement parts to fit ALLIS CHALMERS



Tractor: D15
175 CID 4 Cylinder Diesel
Standard Bore 3-9/16"
Engine Serial Number: To 119504

REPLACES

TRU-POWER Engine Kits

BEKA1128-LCB

Basic engine kit. Contains sleeves, pistons, rings, pins, pin bushings, and overhaul gasket set.

EOK1128-LCB

Engine overhaul kit. Contains sleeves, pistons, rings, pins, pin bushings, overhaul gasket set, valves, springs, guides, and keys.

REPLACES

Sleeve and Piston Kit



Complete for 4 cylinders. 1 kit used per engine

PK128

Sleeve and piston kit, 3-9/16" standard bore. Contains sleeves, pistons, pins, retainers, and rings.

REPLACES

Piston Pin Bushings



74507127

Bushing, piston pin (4 used per engine)

REPLACES

Gaskets & Gasket Sets



FS7768B1

Gasket set, overhaul

REPLACES

Valves & Valve Parts



VOKA175

Valve overhaul kit. Contains intake and exhaust valves, springs, guides, and keys.

74506505

Valve, engine intake (4 used per engine)

74505210

Valve, engine exhaust (4 used per engine)

74513813

Spring (w/damper), intake valve (4 used per engine)

74513811

Spring (w/damper), exhaust valve (4 used per engine)

74513354

Guide, intake valve (4 used per engine)

74504475

Guide, exhaust valve (4 used per engine)

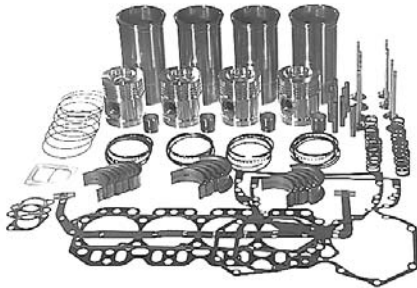
1004512M1

Valve lock (16 used per engine)

Replacement parts to fit
ALLIS CHALMERS

1

ENGINES



Tractor: D15
175 CID 4 Cylinder Diesel
Standard Bore 3-9/16"
Engine Serial Number: To 119504

REPLACES

Cam Bearings



74514023

Bearing, camshaft, front (1 used per engine)

REPLACES

Connecting Rod Bearing Kits



1 kit used per engine

CRK-D15D4

Rod bearing kit, standard

CRK-D15D4-002

Rod bearing kit, .002" undersized

CRK-D15D4-010

Rod bearing kit, .010" undersized

CRK-D15D4-020

Rod bearing kit, .020" undersized

REPLACES

Main Bearing Kits



1 kit used per engine

MBK-D15D5

Main bearing kit, standard

MBK-D15D5-010

Main bearing kit, .010" undersized

MBK-D15D5-020

Main bearing kit, .020" undersized

1

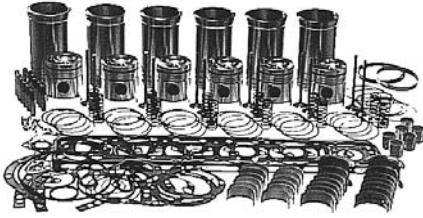
ENGINES

Replacement parts to fit ALLIS CHALMERS

Tractor: D17

262 CID 6 Cylinder Diesel
Standard Bore 3-9/16"

Engine Serial Number: 113009 to 119937 (Not for Engine s/n 117087 to 117104)



REPLACES

TRU-POWER Engine Kits

BEKA1123-LCB

Basic engine kit. Contains sleeves, pistons, rings, pins, pin bushings, and overhaul gasket set.

EOK1123-LCB

Engine overhaul kit. Contains sleeves, pistons, rings, pins, pin bushings, overhaul gasket set, valves, springs, guides, and keys.

REPLACES

Sleeve and Piston Kit



Complete for 6 cylinders. 1 kit used per engine

PK123

Sleeve and piston kit, 3-9/16" standard bore. Contains sleeves, pistons, rings, pins, and retainers.

REPLACES

Piston Pin Bushings

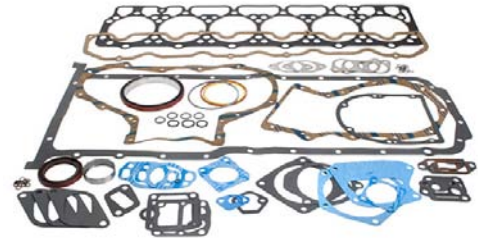


74507127

Bushing, piston pin (6 used per engine)

REPLACES

Gaskets & Gasket Sets



FS7805B2

Gasket set, overhaul

HS7805B2

Gasket set, valve grind

REPLACES

Valves & Valve Parts



VOKA262

Valve overhaul kit. Contains intake & exhaust valves, springs, guides, and keys. (Engine s/n 113009 to s/n 119937. NOT for engine s/n 117087 to 117104).

74506505

Valve, engine intake (6 used per engine)

74505210

Valve, engine exhaust (6 used per engine)

74513813

Spring (w/damper), intake valve (6 used per engine)

74513811

Spring (w/damper), exhaust valve (6 used per engine)

74513354

Guide, intake valve (6 used per engine)

74504475

Guide, exhaust valve (6 used per engine)

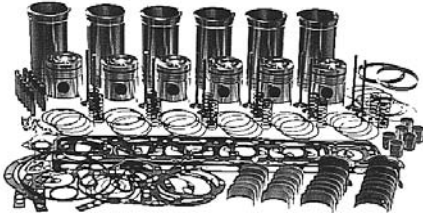
1004512M1

Valve lock (24 used per engine)

Replacement parts to fit
ALLIS CHALMERS

1

ENGINES



Tractor: D17

262 CID 6 Cylinder Diesel

Standard Bore 3-9/16"

Engine Serial Number: 113009 to 119937 (Not for Engine s/n 117087 to 117104)

REPLACES

Cam Bearings



74514023

Bearing, camshaft, front (1 used per engine)

REPLACES

Connecting Rod Bearing Kits



1 kit used per engine

CRK-D17D6

Rod bearing kit, standard

CRK-D17D6-002

Rod bearing kit, .002" undersized

CRK-D17D6-010

Rod bearing kit, .010" undersized

CRK-D17D6-020

Rod bearing kit, .020" undersized

REPLACES

Main Bearing Kits



With flanged thrust bearings. Round holes. 1 kit used per engine

MBK-D17D7

Main bearing kit, standard

MBK-D17D7-010

Main bearing kit, .010" undersized

1

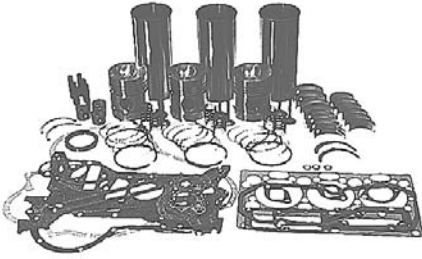
ENGINES

Replacement parts to fit

ALLIS CHALMERS

Tractor: 160

AD3-152
152 CID 3 Cylinder Perkins Diesel
Standard Bore 3.6"



REPLACES

TRU-POWER Engine Kits

EOK1131-LCB

Engine overhaul kit. Contains sleeves, pistons, rings, pins, pin bushings, overhaul gasket set, valves, springs, guides, and keys.

REPLACES

Sleeve & Piston Kit



Complete for one engine.

PK131

Sleeve and piston kit. 3.6" standard bore. Contains pistons, sleeves, rings, pins, and retainers.

743824M91

Piston (w/pin), cupped head

836325M91

Ring set, for 1 piston, used with CAST sleeves only. 2 @ 3/32", 1 @ 1/8", and 2 @ 1/4"

739043M1

Sleeve, CAST, replacing original CAST sleeve. Flange thickness .150". Replaces 734175M1.

REPLACES

Piston Pin Bushings

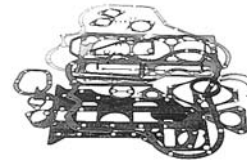
957E6207A

Pin bushing, 3 used per engine. Replaces 2080103.



REPLACES

Gaskets



FSA160D

Gasket set, overhaul

748008M91

Top engine set.

735232M92

Bottom engine set (s/n 19B8552 & up)
*seal not included

1851747M1

Seal, front, lip-type.

735866M1

Seal, rear, rope-type. For original production blocks (2 required)

72080338

Front timing cover gasket.

REPLACES

Valves & Valve Parts



VOKA152

Valve overhaul kit. Contains, intake and exhaust valves, springs, guides, and keys.

732811M1

Valve, intake (3 used per engine)

737640M1

Valve, exhaust (3 used per engine). Replaces 72080047.

957E6513

Spring, intake and exhaust valve (6 used per engine). Replaces 72080048.

957E6510B

Guide, intake and exhaust valve (6 used per engine). Replaces 72080045.

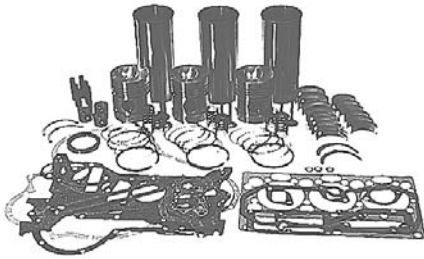
731155M1

Key, intake & exhaust valve (12 used per engine)

Replacement parts to fit
ALLIS CHALMERS

1

ENGINES



Tractor: 160
AD3-152
152 CID 3 Cylinder Perkins Diesel
Standard Bore 3.6"

REPLACES

Connecting Rod Bearing Kits



1 kit used per engine

- 737070M91** Standard rod bearing kit. Replaces 72080082.
- 737071M91** .010" rod bearing kit. Replaces 72080082-010.
- 737072M91** .020" rod bearing kit. Replaces 72080082-020.
- 737073M91** .030" rod bearing kit. Replaces 72080082-030.

REPLACES

Main Bearing Kits



1 kit used per engine

- 746156M91** Standard main bearing kit. Replaces 2080078.
- 746157M91** .010" main bearing kit. Replaces 2080078-010.
- 746158M91** .020" main bearing kit. Replaces 2080078-020.
- 746159M91** .030" main bearing kit. Replaces 2080078-030.

REPLACES

Thrust Washers

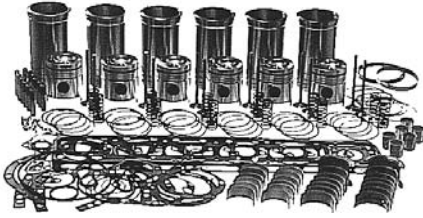


- 735112M1** Washer, upper thrust. 2 used per engine. Replaces 72080086.
- 735113M1** Washer, lower thrust. 2 used per engine. Replaces 72080088.

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ENGINES

Replacement parts to fit **ALLIS CHALMERS**



Tractor: 180, 185, 190, 190XT

**301 CID 6 Cylinder Diesel
Standard Bore 3-7/8"**

- 30° Exhaust Valve Face Angle

REPLACES

TRU-POWER Engine Kits

BEKA1190XT-LCB

Basic engine kit. Contains sleeves, pistons, rings, pins, pin bushings, and overhaul gasket set.

EOK1190XT-LCB

Engine overhaul kit. Contains sleeves, pistons, rings, pins, pin bushings, overhaul gasket set, rear crankshaft seal, valves, springs, guides, and keys.

REPLACES

Sleeve and Piston Kit



Complete for 6 cylinders (1 used per engine)

PK190XT

Sleeve and piston kit. Contains sleeves, pistons, rings, pins, and retainers.

REPLACES

Piston Pin Bushings

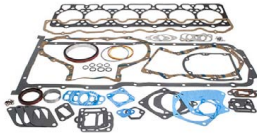
74020049

Bushing, piston pin (6 used per engine)



REPLACES

Gaskets & Gasket Sets



VGK6894D

Head gasket set

51-5056

Lower gasket set. No front or rear seals included.



REPLACES

Crankshaft Seal



BS219

Seal, rear crankshaft

REPLACES

Valves & Valve Parts



VOKA301

Valve overhaul kit. Contains intake and exhaust valves, springs, guides, keys.

74023378

Valve, engine intake (6 used per engine)

74009936

Valve, engine exhaust. 30° face angle (6 used per engine)

74035186

Spring, intake and exhaust valve (12 used per engine)

74022595

Guide, intake and exhaust valve (12 used per engine)

70209103

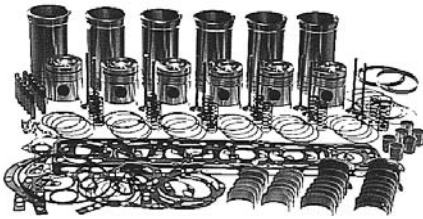
Key, intake and exhaust (24 used per engine)



Replacement parts to fit
ALLIS CHALMERS

1

ENGINES



Tractor: 180, 185, 190, 190XT

301 CID 6 Cylinder Diesel

Standard Bore 3-7/8"

- 30° Exhaust Valve Face Angle

REPLACES

Connecting Rod Bearing Kits

1 kit used per engine



CRK190XT

Rod bearing kit, standard

CRK190XT-010

Rod bearing kit, .010" undersized

CRK190XT-020

Rod bearing kit, .020" undersized

REPLACES



Main Bearing Kits

With flanged thrust bearings. Round holes. 1 kit used per engine



MBK190XT

Main bearing kit, standard

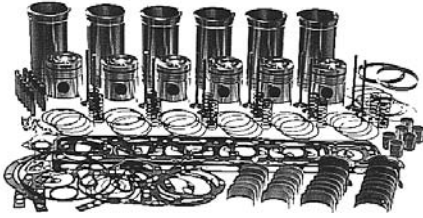
MBK190XT-010

Main bearing kit, .010" undersized

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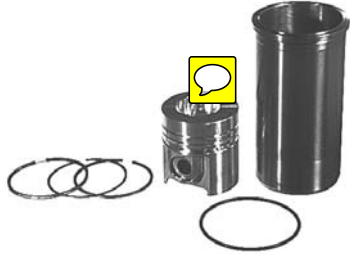


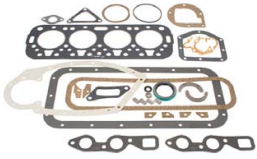
ENGINES



Replacement parts to fit **ALLIS CHALMERS**



Tractor: 200, 7000
301 CID 6 Cylinder Diesel
Standard Bore 3-7/8"
 • 30° Exhaust Valve Face Angle



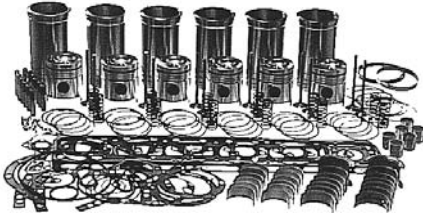
REPLACES	TRU-POWER Engine Kits
BEKA3010-LCB	Basic engine kit. Contains sleeves, pistons, rings, pins, pin bushings, and overhaul gasket set.
EOKA3010-LCB	Engine overhaul kit. Contains sleeves, pistons, rings, pins, pin bushings, rear crankshaft seals, overhaul gasket set, valves, springs, guides, and keys.
REPLACES	Sleeve and Piston Kit
	
PKA3010	<i>Complete for 6 cylinders (1 used per engine)</i> Sleeve and piston kit, 3-7/8" standard bore. Contains sleeves, pistons, rings, pins, and retainers.
	
REPLACES	Piston Pin Bushings
74020049	Bushing, piston pin (6 used per engine) 
REPLACES	Gaskets & Gasket Sets
VGK6894D	Head gasket set 
51-5056	Lower gasket set. No front or rear seals included.

REPLACES	Crankshaft Seal
BS219	 Seal, rear crankshaft
REPLACES	Valves & Valve Parts
VOKA301	 Valve overhaul kit. Contains intake and exhaust valves, springs, guides, keys.
74023378	Valve, engine intake (6 used per engine)
74009936	Valve, engine exhaust. 30° face angle (6 used per engine)
74035186	Spring, intake and exhaust valve (12 used per engine)
74022595	Guide, intake and exhaust valve (12 used per engine)
70209103	Key, intake and exhaust (24 used per engine)

Replacement parts to fit
ALLIS CHALMERS

1

ENGINES



Tractor: 200, 7000
301 CID 6 Cylinder Diesel
Standard Bore 3-7/8"
 • 30° Exhaust Valve Face Angle

REPLACES

Connecting Rod Bearing Kits

1 kit used per engine



CRK190XT

Rod bearing kit, standard

CRK190XT-010

Rod bearing kit, .010" undersized

CRK190XT-020

Rod bearing kit, .020" undersized

REPLACES

Main Bearing Kits

With flanged thrust bearings. Round holes. 1 kit used per engine



MBK190XT

Main bearing kit, standard



MBK190XT-010

Main bearing kit, .010" undersized

1

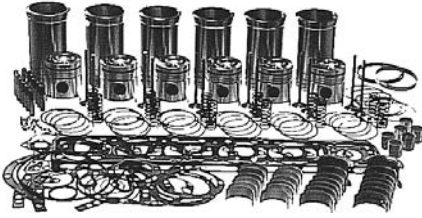
ENGINES

Replacement parts to fit **ALLIS CHALMERS**



Tractor: 7010, 7020, 8010

**649I-649T Series
301 CID 6 Cylinder Diesel
Standard Bore 3-7/8"**

- 30° Exhaust Valve Face Angle



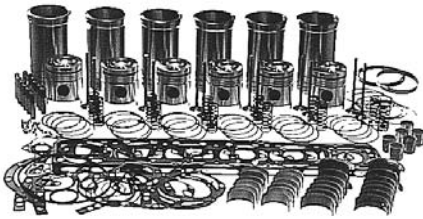
REPLACES	TRU-POWER Engine Kits
BEKA3010-LCB	Basic engine kit. Contains sleeves, pistons, rings, pins, pin bushings, and overhaul gasket set.
EOKA3010-LCB	Engine overhaul kit. Contains sleeves, pistons, rings, pins, pin bushings, rear crankshaft seals, overhaul gasket set, valves, springs, guides, and keys.
REPLACES	Sleeve and Piston Kit
	
	<i>Complete for 6 cylinders (1 used per engine)</i>
PKA3010	Sleeve and piston kit, 3-7/8" standard bore. Contains sleeves, pistons, rings, pins, and retainers.
REPLACES	Piston Pin Bushings
74020049	Bushing, piston pin (6 used per engine) 
REPLACES	Gaskets & Gasket Sets
	
VGK6894D	Head gasket set
51-5056	Lower gasket set. No front or rear seals included.

REPLACES	Crankshaft Seal
	
BS219	Seal, rear crankshaft
REPLACES	Valves & Valve Parts
	
VOKA301	Valve overhaul kit. Contains intake and exhaust valves, springs, guides, keys.
74023378	Valve, engine intake (6 used per engine)
74009936	Valve, engine exhaust. 30° face angle (6 used per engine)
74035186	Spring, intake and exhaust valve (12 used per engine)
74022595	Guide, intake and exhaust valve (12 used per engine)
70209103	Key, intake and exhaust (24 used per engine)

Replacement parts to fit
ALLIS CHALMERS

1

ENGINES



Tractor: 7010, 7020, 8010

649I-649T Series
301 CID 6 Cylinder Diesel
Standard Bore 3-7/8"

- 30° Exhaust Valve Face Angle

REPLACES

Connecting Rod Bearing Kits

1 kit used per engine



CRK190XT

Rod bearing kit, standard

CRK190XT-010

Rod bearing kit, .010" undersized

CRK190XT-020

Rod bearing kit, .020" undersized

REPLACES

Main Bearing Kits

With flanged thrust bearings. Slotted holes. 1 kit used per engine.



MBKA3011

Main bearing kit, standard

MBKA3011-010

Main bearing kit, .010" undersized

MBKA3011-020

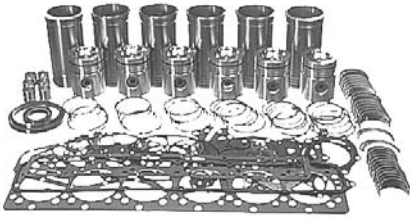
Main bearing kit, .020" undersized

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ENGINES

Replacement parts to fit

ALLIS CHALMERS



Tractor: D21, 210, 220, 7030, 7040, 7045, 7050, 7060, 7080, 7580

**426 CID 6 Cylinder Diesel
Standard Bore 4-1/4"**

- Piston pin 1-1/2" dia.



REPLACES

TRU-POWER Engine Kits

BEKA426-LCB

Basic engine kit. Contains sleeve, pistons, rings, pins, pin bushings, and overhaul gasket set.

EOKA426-LCB

Engine overhaul kit. Contains sleeves, pistons, rings, pins, pin bushings, overhaul gasket set, valves, springs, guides, and keys.

REPLACES

Sleeve and Piston Kit



Complete for 6 cylinders (1 used per engine)

PKA426

Sleeve and piston kit. Contains sleeves, pistons, rings, pins, and retainers.

REPLACES

Piston Pin Bushings

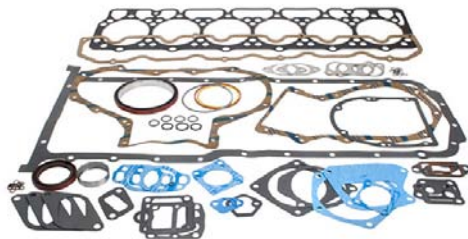
74025031

Bushing, piston pin (6 used per engine)



REPLACES

Gaskets & Gasket Sets



VGK9192

Gasket set, head

CS9192

Gasket set, lower (w/crankshaft seals)

PS30534

Gasket, oil pan

REPLACES

Valves & Valve Parts



VOKA426

Valve overhaul kit. Contains intake and exhaust valves, springs, guides, and keys.

74037135

Valve, engine intake (6 used per engine)

74036609

Valve, engine exhaust (6 used per engine)

74035186

Spring, intake and exhaust valve (12 used per engine)

74022595

Guide, intake and exhaust valve (12 used per engine)

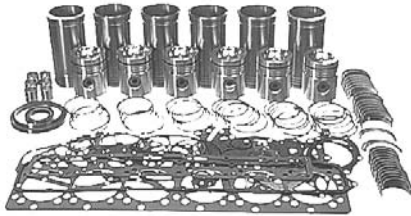
70209103

Key, intake and exhaust (24 used per engine)

Replacement parts to fit
ALLIS CHALMERS

1

ENGINES



Tractor: D21, 210, 220, 7030, 7040, 7045, 7050, 7060, 7080, 7580

**426 CID 6 Cylinder Diesel
 Standard Bore 4-1/4"**

- Piston pin 1-1/2" dia.



REPLACES

Connecting Rod Bearing Kits



1 kit used per engine

CRK-A426

Rod bearing kit, standard

CRK-A426-010

Rod bearing kit, .010" undersized

CRK-A426-020

Rod bearing kit, .020" undersized

REPLACES

Main Bearing Kits



Thrust washers not included 1 kit used per engine.

MBK-A426

Main bearing kit, standard

MBK-A426-010

Main bearing kit, .010" undersized

MBK-A426-020

Main bearing kit, .020" undersized

REPLACES

Thrust Washers



TW426

Washer set, thrust (1 set used per engine)

REPLACES

Carburetor Repair Kits

Complete repair kits contain all parts necessary for major carburetor overhaul. Basic repair kits contain throttle shaft, float valve, float lever pin and gaskets for minor carburetor overhaul.

Application	COMPLETE REPAIR KIT	Carb Manufacture	Carb Manufacture Numbers	Tractor Manufacture Carb Numbers	BASIC REPAIR KIT	GASKET SET
Tractor: U, UC	C520	Zenith	6496, 6699, 6817	U1750, 2043, 2212	BK20	CGK21
Tractor: C	C521V	Zenith	10699A	216937	BK21V	CGK23
Tractor: C	C521AV		10902A, 10903A	224640, 224641	BK21AV	CGK23
Tractor: B, C, RC	C522V	Zenith	9705, 9706	212845-2, 212844-2	BK22V	CGK23
Tractor: RC	C523V	Zenith	9507, 9492	209663, 209662	BK23V	CGK23
Tractor: B, RC	C524V	Zenith	10698A	212845	BK21AV	CGK23
Tractor: B	C524AV	Zenith	9804	211954	BK22V	CGK23
Tractor: WC, WD, WF	C525V	Zenith	9797, A, C; 10981A	231148-3, 224749	BK25V	CGK22
Tractor: WC, WF	C525AV	Zenith	8979	209312	BK25V	CGK22
Tractor: WC, WF		Zenith	7078	U3195		CGK25
Tractor: W, WC, WD, WF	C527V	Marvel Schebler	TSX154, TSX159, TSX422	222088, 224750	BK27V	CGK32
Tractor: WD45, D17	C528V	Marvel Schebler	TSX464, TSX773	226258, 231431	BK28V	CGK34
Tractor: WD45, D17		Zenith	11588	227101	BK28AV	CGK34A
Tractor: CA	C529V	Zenith	11141, 11142	225621, 225622	BK29V	CGK23
Tractor: CA, D14, D15		Marvel Schebler	TSX670, TSX701, TSX815, TSX844	228624, 234228	BK310	

REPLACES

Zenith Carburetors

- Z10698** Carburetor assembly, new, *Zenith*. **Tractors:** B, C, RC.
- Z10981** Carburetor assembly, new, *Zenith*. **Tractors:** WC, WD, WF.
- Z11588** Carburetor assembly, new, *Zenith*. **Tractors:** WD45.

REPLACES

Carburetor Tune-up Kit



Carburetor tune-up kit contains: valve & seat, idle adjusting needle, and necessary gaskets, seals, bushings, plugs, washers, float pin, and instructions for carburetor repair. Used In A Wide Range Of Other OEM Equipment

K2112

Tune-up kit for Zenith carburetors. Used on various Allis Chalmers equipment using Zenith production numbers:

12098	12108	12115	12122	12123	12225
12253	12262	12285	12319	12325	12331
12340	12341	12342	12384	12385	12386
12389	12449	12492	12493	12522	12544
12566	12567	12512	12654	12658	12690
12699	12775	12911	13007	13028	13047
13053	13056	13105	13206	13210	13276
13292	13309	13324	13371	13379	13386
13397	13405	13422	13423	13468	13469
13471	13484	13541	13542	13549	13556
13565	13653	13694	13705	13713	13719
13720	13727	13733	13735	13769	13781
13794	13800	13803	13819	13822	13843
13873	13876	13877	13878	13879	13880
13895	14002	14017	14544		

K2127

Tune-up kit for Zenith carburetors.

OS820	10329	10940	11011	11012	11222
11258	11535	11580	11588	11705	11741
11892	11900	11929	11994	11996	11999
12032	12060	12212	12214	12217	12232
12237	12241	12287	12301	12318	12351
12396	12418	12420	12425	12430	12457
12468	12473	12490	12498	12499	12501
12509	12523	12534	12551	12576	12592
12617	12625	12629	12648	12651	12656
12669	12680	12685	12701	12722	12727
12731	12758	12770	12771	12794	12795
12804	12805	12820	12822	12880	12885
12886	12912	12913	12920	12922	12950
12960	12962	12974	12975	12991	12992
12998	13016	13025	13026	13037	13039
13041	13044	13048	13059	13061	13066
13067	13069	13071	13106	13108	13109
13111	13112	13113	13114	13115	13116
13117	13119	13120	13121	13122	13123
13124	13125	13128	13129	13147	13150
13151	13152	13153	13154	13157	13160
13161	13163	13164	13165	13170	13178
13186	13198	13202	13212	13213	13226
13236	13294	13304	13316	13328	13337
13338	13348	13357	13358	13359	13373
13383	13384	13390	13406	13419	13433
13434	13435	13462	13465	13467	13488
13489	13534	13538	13545	13546	13560
13572	13588	13597	13604	13608	13609
13610	13612	13624	13636	13677	13689
13716	13752	13770	13771	13783	13823
13831	13844	13876	13881	13893	13919
13939	13956	13960	13961	13978	13980
13981	13985	14028	14991	14992	14995
14996	14998	14999			

K2136

Tune-up kit for Zenith carburetors used in various Allis Chalmers equipment using Zenith production numbers:

11535	11994	12032	12241	12420	12548
12675	12804	12805	12851	12885	12886
12912	12913	13025	13026	13038	13048
13108	13109	13115	13116	13118	13119
13157	13178	13226	13236	13316	13337
13338	13348	13383	13406	13419	13433
13434	13435	13465	13467	13538	13546
13572	13588	13597	13612	13624	13636
13677	13689	13762	13762	13795	13831
13844	13875	13881	13956	13993	

REPLACES

Float Valves Needle & Seats

70223914

Zenith. **Tractors:** B, C, CA, RC, WC, WF, WD, D10, D12 early (Viton).

70244912

Marvel Schebler. **Tractors:** WC, WD, WF (viton).

70223909

Zenith. **Tractors:** WD45, D17.

REPLACES

Carburetor FloatFor Marvel-Schebler
Carburetors

70219985

Float, for small bowl Marvel Schebler carburetors. **Tractors:** B, BI, B15, C, CA, R, WC, WD, WF.

70226456

Float, for Marvel Schebler carbs. **Tractors:** WD45, D15, D17, 175. Used in Carburetors: TSX561, TSX773, TSX869, TSX871, TSX928.

REPLACES

Carburetor Gaskets

70219976

Gasket, body to bowl, for Marvel-Schebler Carburetors. **Tractors:** B, C, WC, WF, WD, D14, D15.

70223987

Gasket, body to bowl, for Zenith. **Tractors:** B, C, WC, WF, WD, D10, D12.

70226452

Gasket, body to bowl, for Marvel Schebler Carburetors. **Tractors:** WD45, D17.

70233208

Gasket, flange to manifold Zenith Carburetor. **Tractors:** B, C, CA, D10, D12.

70233209

Gasket, flange to manifold, Marvel Schebler Carburetors and Zenith Carburetors. **Tractors:** WC, WF, WD, WD45, D14, D15, D17, 170.

REPLACES

Main Jet Adjusting Needle Assembly

71-28

Main jet adjusting needle assembly for Zenith carb. series 61 & 62, model numbers: 0-9707, 0-10981, 0-12401, 0-12749. **Tractors:** W, WC, WD, WF, D10, D12.

REPLACES

Glass Fuel Bowl

2091267

Fuel filter bowl. **Tractors:** 5040, 5050, 6040. Uses 251397 element. Same as CAV7111/429.

REPLACES

Fuel Tank Cap

70253690

Fuel tank cap. **Tractors:** B, C, CA, WD, WD45, WD45D. Replaces 207244.

70800228

Cap. Can be used for auxiliary gas tank cap, power steering reservoir cap, oil filler cap and engine oil cap. **Tractors:** G (engine oil cap). Auxiliary gas tank cap for the following: B, C, CA, U, WC, WF, WD, WD45, D14, D17. Power steering cap for WD45. **Vintage Iron™**

23995DA

Fuel cap with gasket. Vented, 2-11/16" ID, 5/8" height. Top of cap reads "Buy Clean Fuel Keep it Clean". **Tractors:** Unstyled WC, Unstyled WF, U, UC. **Vintage Iron™**

REPLACES

Fuel Tank Webbing

FTW494

Fuel tank webbing. (Sold 3 foot lengths). Black woven nylon type material, .042" thick. **Tractors:** Fits Allis Chalmers, Avery, Case, Cockshutt, Ford, IH/Farmall, John Deere, Massey Harris, Minneapolis Moline and Oliver models. **Vintage Iron™**

REPLACES

Fuel Lift Pumps

72093848

Fuel Pump with o-ring. **Tractors:** 5040, 5045, 5050. Replaces 2089595, 2091469, 2092036.



REPLACES

Fuel Sediment Bowls & Parts



Fuel Tank Filter Assy

70237944

Assembly, shallow bowl. **Tractors:** B, C, RC, D14, D17, D19.

70239167

Assembly, shallow bowl with 2 inlets. **Tractors:** WC, WF, WD, WD45, D10, D12, 170.

70237945

Shallow glass bowl for 70237944 and 70239167. 2" O.D., 1.280" long.

70208362

Gasket, 2" O.D., for shallow bowl 237945.

70235555

Brass screen, 2" O.D., 1/4" diameter center hole, for shallow bowl 237945.

70245941

Kit, gasket & screen for shallow bowl 237945.

70223247

Bail assembly with nut for shallow bowl 237945.

237946

Assembly, large bowl. **Tractors:** WC, WF, WD45D, D15D, D17, D19, D21, 180, 170, all late models and diesels.

70237947

Large glass bowl 237946. 2-1/8" O.D., 2.370" long.

70208137

Gasket, 2-1/8" O.D., for bowl 237947.

70208325

Screen, 2-1/8" O.D., 7/16" diameter center hole, for bowl 70237947.

70245943

Kit, gasket & screen for 70237947.

70223248

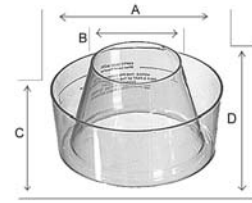
Bail assembly with nut for 7023947.

800069

Sediment bowl assembly. Includes horizontal inlet and outlet with 1/8" x 1/8" female pipe threads. **Tractors:** G, 170 gas (s/n 7500 & up), 180 gas. **Vintage Iron™**

REPLACES

Pre-Cleaner Bowls



71125804

Clear plastic pre-cleaner bowl, small bowl 7-1/4" diameter, for 2" to 3" inlet. For air intake on many Allis diesel models. **Tractors:** D17 prior to s/n 38964. **Combines:** A, All, C, CH, CR, F, F2, G, K, K2, L, M gas. Can replace Donaldson P02-0227. **Vintage Iron™**

- A) Bowl O.D. at top 7-1/4"
- B) Cone I.D. at top 3-1/2"
- C) Bowl side height 3"
- D) Overall height 4-1/8"

70651270

Clear plastic pre-cleaner bowl, Large bowl 10-1/2" diameter, for 3" to 4" inlet. For air intake on many Allis diesel models. **Tractors:** D21, 170, 175, 180, 185, 190, 190XT, 200, 210, 220, 6060, 6070, 6080, 7000, 7010; **Combines:** G, L (D2900), L2 (D2900, 649I & 649T s/n 19501 & up), M, M2 (D2900, 649T prior to s/n 12201). Can replace Donaldson P01-6330. **Vintage Iron™**

- A) Bowl O.D. at top 10-1/2"
- B) Cone I.D. at top 5-9/16"
- C) Bowl side height 3"
- D) Overall height 4"

70233663

Clear plastic pre-cleaner bowl. 5.5" top OD, 5" bottom OD. **Tractors:** D15 (Diesel; to s/n 9001), HD3, I60, I1600 (diesel). **Vintage Iron™**

3119337

Pre-cleaner cover. Includes brass nut. 7" diameter. **Tractors:** D17 (to s/n 38964). **Combines:** A, C, CH, CR, F, F2, G, K, K2, L, M (Gas). **Vintage Iron™**

TP-AR1789R

Metal pre-screener without screen. **Tractors:** Various Allis models. **Vintage Iron™**

TP-AF3584R

Metal pre-cleaner base. Fits all Donaldson pre-cleaners with 3" O.D. pipe. **Tractors:** D17 (diesel, to s/n 38964). **Combines:** A, C, CH, CR, F, F2, G, K, K2, L, M (gas). **Vintage Iron™**

REPLACES

Diesel Fuel Injectors

74036044

Injector nozzle, new, for Allis Chalmers injection system (not for Bosch). **Tractors:** D21 w/3500 engine, 190 w/D2900 engine, 190XT w/D2900 engine, 200, 7030 (s/n 3D53558 & up), 7040, 7045, 7050 (s/n D53558 & up), 7060. **Combines:** G, L w/D3500 engine, M w/mark I 120 HP engine, N5.



REPLACES

Diesel Fuel Filters

71367687

Fuel filter element with see-thru cover. Used on diesel tractors and combines built 1972 & later using Roosa-Masterinjection system. Replaces 4024232.



2133558

Fuel filter element, primary, spin-on type. Approx. dim., 5.81 ht., 3.01" O.D. Use on dual filter applications. **Deutz-Allis Tractors:** 7120 w/Deutz BF6L913 eng. **Deutz Tractors:** DX90, DX110, DX120, DX130, DX140, DX160, DX4.70, DX6.30, DX6.50, DX7.10, DX8.30, D8006, D8006A, D9006, D9006A, D10006, D10006A, D12006, D13006, D13006A.



1174483

Fuel filter element, secondary, spin-on type. Approx. dim., 5.81" ht., 3.06" O.D. Use on dual filter applications. **Deutz-Allis Tractors:** 7120 w/Deutz BF6L913 eng. **Deutz Tractors:** DX90, DX110, DX120, DX130, DX140, DX160, DX4.70, DX6.30, FX6.50, DX7.10, DX8.30, D8006, D8006A, D9006, D9006A, D10006, D10006A, D12006, D13006, D13006A.



70251397

Diesel fuel filter element.



CAV7111/296

Original CAV element used for 251397. Sold by single filter, packaged 10 per box



CAV7111/796

Diesel fuel filter. This is a 4-3/8" high filter used with the CAV fuel system. Sold per filter. Packaged 10 to a box.

1174696

Fuel filter element, spin-on type. 3.47 ht., 3.03 O.D. With F2L912 engine.



1174423

Fuel filter element, spin-on type. Approx. dim., 4.81" ht., 3.01" O.D. **Deutz-Allis Tractors:** 6260 w/Deutz F3L913 eng., 6275 w/Deutz F4L913 eng., 7085 w/Deutz BF4L913 eng., 9150 w/Deutz BF6L913C eng. **Deutz Tractors:** DX3.10, DX3.30, DX3.50, DX3.70, DX3.90, Intrac 2002 w/F3L912 eng., Intrac 2003A w/F4L912 eng., D2506 w/F3L912 & F4L912 eng., D4006, D4006A w/F3L912 eng., D4506, D4506A w/F3L912 eng., D4507, D5006 w/F3L912 eng., D5206, D5206A w/F3L912 eng., D5207, D5506 w/F4L912 eng., D6006 w/F4L912 eng., D6206, D6206A w/F4L912 eng., D6207, D6507, D6806, D6806A w/F4L912 eng., D6807, D7006, D7007, D7206, D7206A w/F4L912 eng., D7506 w/F6L912 eng., D7807 w/F4L913 eng., D8006, D8006A, D9006, D9006A, D10006, D10006A, D12006, D13006, D13006A, D16006 w/F8L413 eng.



REPLACES

Water Separator Element

71367686

Water separator element for diesel fuel systems. **Tractors:** 200. **Combines:** L2, M, M2, MH2, N5, N6, N7. Replaces 4024223.



REPLACES

Air Filter Element

70237395

Air cleaner element for gas engines (s/n 42001 & up).
Tractors: D17 Series IV.



2339823

Air cleaner element, outer. Approx. dim., 13" ht., w/gskt, 12-9/16" w/o gskt. **Deutz Tractors:** ADX3.70, DX3.90, , D1006, D8006, D8006A, D9006, D9006A, D10006, D10006A, D12006.



OBAC422

Oil bath air cleaner filter element. Fits most oil bath air cleaners to replace mesh in the existing air cleaner. **Tractors:** Avery, Case, Cockshutt, Ford, IH/Farmall, John Deere, Massey Ferguson, Massey Harris, Oliver, Minneapolis Moline. **Vintage Iron™**

228480

Air cleaner clamp. Fits Donaldson air cleaner. **Tractors:** D10 (to s/n 3501), D12 (to s/n 3001), D14. **Vintage Iron™**




REPLACES

Air Cleaner Hose



70208114

Air Cleaner Hose, air cleaner to carburetor. 1-1/2" ID, 7" length. **Tractors:** WC, WF, WD. 

REPLACES

Air Cleaner Oil Cup

70228478

Air cleaner oil cup. 4-3/4" OD at lip, 3" Height 4.450" ID. **Tractors:** D10 (to s/n 3501) D12 (to s/n 3001) D14. **Vintage Iron™**



207811

Air cleaner oil cup. 4" ID, 4-7/16" OD. **Tractors:** B, IB, C, CA, RC. **Vintage Iron™**



REPLACES

Air Cleaner Cap

208222

Air cleaner cap. 1-3/4" ID, 4" OD, 1-1/2" height. **Tractors:** D15, WC, WD, WF, WD45. **Vintage Iron™**



225860

Air cleaner cap. 1-5/8" ID, 4" OD, 1-3/8" height. **Tractors:** CA, D10, D12, D14. **Vintage Iron™**



REPLACES

Oil Cap

203196

Oil fill breather cap, with clip and copper filter element. "Oil" stamped into top. 3-1/4" tall. Fits over 1-1/2" pipe. **Tractors:** 190XT, B, C, CA, D10, D12, D14, D15, D15 diesel (up to s/n 119505), D17 diesel, D19 (up to s/n 404525), HD3 (up to s/n 119505), Late WD, WD45. **Vintage Iron™**



REPLACES

Oil Pressure Gauges

70207834

Oil pressure gauge. **Tractors:** B, IB, C, CA, WC, WF, WD, WD45. 30# gauge, 1/8" NPT mount.



70228718

Oil Pressure Gauge. **Tractors:** D10, D12, D14, D15, D17. 80# gauge. Replaces 228719.



REPLACES

Universal Heat Indicator

UTG25

May be installed on any tractor not previously equipped. Complete with fittings for block. 72" lead.



70213675

Water temperature gauge. White face with "Allis Chalmers" logo. Screws into radiator neck. **Tractors:** B, IB, C, CA, RC, WC, WD, WD45, WF. **Vintage Iron™**



70229870

Water temperature gauge. **Tractors:** D10, D12, D14, D15, D17, WD45 diesel. **Vintage Iron™**



Replacement parts to fit ALLIS CHALMERS

REPLACES

70242376

Tachometer

Tachometer. White face with Allis Chalmers logo. **Tractors:** D14, D15 gas (to s/n 6630), D17 gas. **Industrials:** I-40, I-400. **Vintage Iron™**



70252409

Tachometer. Allis Chalmers logo on face. Driven off alternator. Ratio 1: 1.48. **Tractors:** 180, 185, 190 (s/n 20600 & up), 190XT. Serviceable for 200, 210, 220. **Vintage Iron™**



70243569

Tachometer. Driven off camshaft. **Tractors:** 190 (to s/n 20599). **Vintage Iron™**



239730

Tachometer. **Tractors:** D21. **Vintage Iron™**



232189

Tachometer with brackets. **Tractors:** For use on the following models with 4 speed transmission: D10 (to s/n 9000), D12 (to s/n 9000). **Vintage Iron™**



70236655

Tachometer. **Tractors:** D19. **Vintage Iron™**



REPLACES

Tractor Fan Belts



70209656

Tractor Fan Belt. **Tractors:** B, C, CA, D10 (prior to s/n 3001), D12 (prior to s/n 3001), D14.

70209824

Tractor fan belt. **Tractors:** W, WC, WF, WD, WD45 gas.

70229211

Tractor fan belt. **Tractor:** D17 gas. 1/2" x 46".

REPLACES

Fan Blade

70235753


Fan blade. **Tractors:** WC, WD, WD45, WD45D.



REPLACES

70240912

Engine Oil Filters

Oil filter element. **Tractors:** B, C, CA, G, RC, WD, WC, WD45, WD45D, D17 (Threaded neck type can). 



70237000

Oil filter element. **Tractors:** D10, D12, D15, D17, D19, 170 (Throw-away spin-on type).



1174420

Oil filter element, spin-on type. Approx. dim., 10.43" ht., 4.25" O.D. **Deutz-Allis Tractors:** 7120 w/Deutz BF6L913 eng., 9150 w/Deutz BF6L913C eng. **Deutz Tractors:** DX130, DX140, DX160, DX6.50, DX7.10, DX8.30.



1174418

Oil filter element, spin-on type. Approx. dim. 5.37" ht., 3.69" O.D. **Deutz-Allis Tractors:** 6260 w/Deutz F3L913 eng., 6275 w/Deutz F4L913 eng. **Deutz Tractors:** DX3.10, DX3.30, DX3.50, DX3.70, DX3.90, DX4.70, Intrac 2002 w/F3L912 eng., Intrac 2003A w/F4L912 eng., D2506 w/F3L912 & F4L912 eng., D4005 w/F3L812D eng., D4006, D4006A w/F3L912 eng., w/F3L912 eng., D4505 w/F4L812D eng., D5006 w/3L912 eng., D5206, D5206A w/F3L912 eng., D5207, D5505 w/F4L812D eng., D5506 w/F4L912 eng., D6005 w/F3L812 & F4L812 eng., D6005 w/F3L812D & F4L812D eng., D6006 w/F4L912 eng., D6206, D6206A w/F4L912 eng., D6806, D6806A w/F4L912 eng., D6807, D7006, D7007, D7206A w/F4L912 eng., D7807 w/F4L913 eng.



1174421

Oil filter element, spin-on type. Approx. dim., 8.13" ht., 3.69" O.D. **Deutz-Allis Tractors:** 7085 w/Deutz BF4L913 eng., 9170 w/Deutz BF6L513R eng., 9190 w/Deutz eng. **Deutz Tractors:** DX90, DX110, DX120, DX6.30, D7506 w/F6L912 eng, D8005 w/F6L812D D13006, D13006A, D16006 w/F8L413 eng.



Replacement parts to fit **ALLIS CHALMERS**

2

ENGINE SYSTEMS

837595M91 Oil filter element. **Tractors:** 160, 6040 w/Perkins 3-152 diesel (prior to s/n 66932). Replaces 72080205



REPLACES **Water Pumps**

79016821 Water pump. **Tractors:** B, IB, C, CA, RC, D10, D12, D14, D15. Using first type adjustable pulley.



79016822 Water Pump. **Tractors:** WC, WF, WD, WD45. **Combines:** SP100. Replaces 226320. Can replace 79004298.



74007554 Water Pump, with hub and inlet & outlet gaskets, (o-ring for early models not included). For gas or diesel engines. **Tractors:** D21, 180, 185, 190, 190XT. Replaces 74006798.



79003714LBH Water pump, less back housing and pulley. **Tractors:** 170, 175 diesels using Perkins engines.



74036573 Water pump, with gasket and o-rings, less pulley and back housing. **Tractors:** 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8030, 8050, 8070. Replaces 74035859, 74062317.



72090472 Water pump, less pulley, includes three mounting gaskets. **Tractors:** 5040, 5045, 5050.



REPLACES

70228545

206622

2097708SR

2097708

1176104SR

1176104

70228545-7

0263761SR

0263761

0263761SR

0263761

Radiator Caps

Radiator Cap. **Tractors:** B, C, WC, WD, WD45. 4# cap.



Radiator cap for non pressurized systems. Fits on inside of neck. 2.108" tab to tab, 2.806" ID cap. **Tractors:** Unstyled WC, Unstyled WF. **Vintage Iron™**



Safety Release Radiator Cap 13 psi. For radiator overflow reservoir systems, fits 3/4" deep neck. **Tractors:** 8360, 8425, 5020, 5030, 6140.



OE Type Radiator Cap, 13 psi. For radiator overflow reservoir systems, fits 3/4" deep neck. **Tractors:** 5020, 5030, 6140, 8360, 8425.



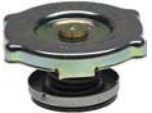
Safety Release Radiator Cap 10 psi. Fits 3/4" deep neck. **Tractors:** 8745, 8775, 8785, LT70, LT85, RT115, RT95.



OE Type Radiator Cap 10 psi. For radiator overflow reservoir systems, fits 3/4" deep neck. **Tractors:** 8745, 8775, 8785, LT70, LT85, RT115, RT95.



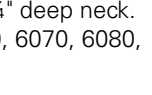
OE Type Radiator Cap 7 psi. Fits 1" deep neck. **Tractors:** 170, 175, 185, 200, 7000, 7010, 7020, 7030, 7045, 7060, 7080, 7580, 8550, B, CA, D10, D12, D14, D15, D17, D19, D21 Series II, ED40, H, H3, HD3, I-40, I-60, One-Ninety, WD45.



Safety release radiator cap, 7 psi. Fits 3/4" deep neck. **Tractors:** 4W 220, 4W 305, 6060, 6070, 6080, 8010, 8030, 8050, 8070.



OE Type radiator cap, 7 psi. Fits 3/4" deep neck. **Tractors:** 4W 220, 4W 305, 6060, 6070, 6080, 8010, 8030, 8050, 8070.



Safety release radiator cap, 7 psi. Fits 3/4" deep neck. **Tractors:** 4W 220, 4W 305, 6060, 6070, 6080, 8010, 8030, 8050, 8070.






OE Type radiator cap, 7 psi. Fits 3/4" deep neck. **Tractors:** 4W 220, 4W 305, 6060, 6070, 6080, 8010, 8030, 8050, 8070.

Replacement parts to fit ALLIS CHALMERS




REPLACES

Radiator Assemblies

- 233313** Radiator assembly. **Tractors:** B, IB, C, CA, D10, D12 (gas & LP only).
Height: 21"
Width: 15" 
- 70229702** Radiator assembly. **Tractors:** D17 (Gas & LP only).
Height: 19-1/4"
Width: 18"
Depth: 2"
3 Row, 8 FPI 
- 70228585** Radiator assembly for gas engines. **Tractors:** WC, WD, WD45.
Height: 23-1/2"
Width: 18-1/2"
Replaces 228587. 









REPLACES

Radiator Hoses

- 70207173** Upper and lower. **Tractors:** B, C, CA, RC, D10, D12, D14. 
- 70233153** Upper. **Tractors:** WC, WF, WD late, WD45, D17D (prior to s/n 38963). 
- 70203090** Lower. **Tractors:** WC, WF, WD, WD45. 


REPLACES

Intake and Exhaust Manifolds

- 70225323** Manifold. Cast intake and exhaust. **Tractors:** B, C, CA (using small 4 cylinder 125 cu. in. gas engine). **Power Units:** 125. 
- 70234143** Manifold, intake and exhaust (w/o threaded gaskets). **Tractors:** D14, D15. Replaces 234141, 231456. 
- 70257485** Exhaust manifold. Gaskets NOT included. **Gas tractors:** D17 Series IV, 170, 175. 
- 74516769** Exhaust manifold. Gaskets NOT included. **Gas tractors:** D19. 
- 800333** Manifold, intake & exhaust (w/o gaskets). **Tractors:** G. 
- 70229416AF** Manifold. Improved (w/gaskets). Has larger throat (1-15/16" inlet I.D.). **Tractors:** WC, WD. Also fits WD45, D17, 170. Use with muffler 70234494. 
- 74007652** Exhaust manifold (1 piece). Gaskets NOT included. **Diesel tractors:** 190XT, 200, 7000, 7010, 7020, 8010. 
- 74036828** Exhaust manifold (3 piece). Gaskets NOT included. **Tractors:** 7040, 7045 (s/n 70-20417 & up), 7060 (s/n 70-20714 & up), 7080. 


REPLACES

Manifold Nut

- 70239400** Brass manifold hex nut, 3/8" coarse threads. Supersedes & replaces 203441 & 229569. 

REPLACES

Manifold Gasket Sets

- 
- 70226096** Manifold Gasket Set. Intake & exhaust. **Tractors:** B, C, CA, RC.
- 70234140** Manifold Gasket Set. Intake & exhaust. **Tractors:** D10, D12, D14, D15 gas.
- 70229958** Manifold Gasket Set. 6 singles. Intake & exhaust. **Tractors:** W, WC, WD, WD45, D17 gas, 170.

Replacement parts to fit
ALLIS CHALMERS

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ENGINE SYSTEMS

REPLACES

Mufflers



Application	Replaces	INLET LENGTH	INLET I.D.	SHELL LENGTH	OUTLET LENGTH	OUTLET O.D.	O/A LENGTH
B, C, RC (1935 to 1951). <i>Round</i>	70210081	7"	1-3/8"	12-3/4"	9-1/4"	1-1/2"	29"
B, CA (s/n 33430 & up). <i>Round</i>	70227240	2-1/2"	1-3/8"	16-1/2"	10"	1-1/2"	29"
D10, D12, D15 (to s/n 9001). <i>Round</i>	70233450	2-1/2"	1-3/8"	16-1/2"	10"	1-1/2"	29"
D10, D12, D15. <i>Round. economy version</i>	70233450-TP	2-1/4"	1-5/8"	16-1/2"	10-1/4"	1-3/4"	29"
D10, D12, D14 (s/n 9001 & up). <i>Oval</i>	70242070	7/8"	1-3/8"	16-1/4"	13-1/2"	1-1/2"	33-1/4"
D15 (s/n 9001 & up). <i>Oval</i>	70237811	3-1/4"	1-3/4"	12-1/2"	12-1/2"	1-3/4"	27"
D17 (s/n 32000 to 42000). <i>Round</i>	70234494	2-3/4"	1-15/16"	17"	9-1/4"	2"	29"
D17 (42001 & up). <i>Oval</i>	70246129	4-3/4"	1-15/16"	16-1/4"	8"	2"	29"
D19. <i>Oval</i>	79015993V	2-3/4"	2-3/8"	16-1/2"	7-3/4"	2"	27"
WC, WF (s/n 106509 & up). <i>Round</i>	70210137	2-1/4"	1-5/8"	16-1/2"	10-1/4"	1-3/4"	29"
WD, WD45 gas & diesel, D17 gas (to s/n 32000). <i>Round</i>	70219534	2-1/4"	1-5/8"	16-1/2"	10-1/4"	1-3/4"	29"
WD, WD45, D17. <i>Round. economy version</i>	70219534-TP	2-1/2"	1-5/8"	16-1/2"	10"	1-3/4"	29"
WD45 gas & diesel, D17 gas (to s/n 3200). <i>Round</i>	70229531	2-1/2"	1-5/8"	16-1/2"	10"	1-3/4"	29"
WD45, D17. <i>Round. economy version</i>	70229531-TP	2-1/2"	1-5/8"	16-1/2"	10"	1-3/4"	29"
170 gas. <i>Oval</i>	70249324	3-1/2"	1-15/16"	16-1/2"	14"	2"	34"
170 diesel. <i>Oval</i>	79015994V	2-3/4"	2-3/8"	16-1/4"	15"	2-1/4"	34"
180 gas & diesel, 185 diesel. <i>Oval</i>	70248883	2-3/4"	2-3/8"	16-1/4"	15"	2"	34"
190, 190XT gas & non-turbo diesel (s/n 19001 & up). <i>Round</i>	70250632	3"	2-3/8"	28-1/2"	18-1/2"	2-1/2"	50"
210, 220. <i>Round</i>	70253660	4-1/2"	3"	28-1/2"	7"	3"	40"
200, 7000 (to s/n 8553). <i>Round</i>	70271755	3-1/2"	3"	32-1/2"	12"	3"	48"
6060, 6070, 6080. <i>Oval</i>	70263428	3"	3"	18-1/2"	24-1/2"	3"	46"
7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060 (s/n 8553 & up). <i>Oval</i>	70261975	4"	3"	32-1/4"	11-3/4"	3"	48"
4W-305, 7080, 7580, 8550. <i>Oval</i>	70259460	3-1/4"	4"	18-1/4"	22-3/4"	4"	44-1/4"
7080, 7580. <i>Oval</i>	70269031	5"	4"	18"	26"	4"	49"
D15 diesel (s/n 9001 & up), D17 diesel (s/n 38964 & up) 1960 to 1967. <i>Oval</i>	70237290	3"	2-3/8"	16"	8"	2"	27"
190 (to s/n 19000) 1964 to 1968. <i>Round</i>	70243283	2"	2-3/8"	18"	2-3/4"	2-3/4"	18"
6140 diesel. <i>Round</i>	70299482	10"	B Plate"	23"	3"	2"	36"
5020, 5030 (1984). <i>Round</i>	72099119	Bent Pipe"	B Plate"	16"	2"	2"	28"

REPLACES**Combine Mufflers****71136466**

Muffler, horizontal. **Combines:** A, C, CH, CR (w/Buda diesel) Supersedes 1124210.

REPLACES**Vertical Exhaust Stack****70244555**

Exhaust stack, vertical, aluminized. **Tractors:** 190, 190XT Without Muffler. 42" Long; Inlet I.D. 3", Outlet O.D. 3".

REPLACES

Ignition Tune-Up Kit




Kits contain:

- Heavy duty points
- Condenser
- Gap gauge
- Rotor
- Spark Plugs

ACTK1 Tune-up kit. **Tractors:** CA, WD, WD45, D10, D12, D14, D15, D17 except with Delco distributor #1112688.

REPLACES

Ignition Kits Less Rotor



Kit Contains


- Points
- Condensor
- Gap gauge

ATK1DC Ignition Kit Less Rotor, contains Points, Gauge, Condenser. DELCO distributor with clip held cap. **Tractors:** B, C, CA, WD, WD45, D10, D12, D14, D15, D17, D19. **Combines:** A, B, C, E.

ATK10DS Ignition Kit Less Rotor. Contains; points, condenser, proper point gap gauge. For Delco distributor with screw held cap. **Tractors** 170, 175, D19, 180, 185, 190, 190XT. **Combines:** F, K. Replaces AC3.

REPLACES

Ignition Kits with Rotor



Kits contain

- Rotor
- Condenser
- Points
- Proper Point Gap Gauge

ATK20FMR Kit, models using Fairbanks-Morse FMJ Magnetos.

ATK1DCR Kit with rotor for Delco distributor with clip held cap. Contains points, gauge, condenser, and rotor. **Tractors:** B, C, CA, WD, WD45, D10, D12, D14, D15, D17, D19. **Combines:** A, B, C, E.

ATK10DSR Kit with rotor, for Delco distributor with screw held cap. **Tractors** 170, 175, D19, 180, 185, 190, 190XT. **Combines:** F, K.

REPLACES

Individual Distributor Parts

70225785 Point set. **Tractors:** B, C, CA, WD, WD45, D10, D12, D14, D15, D17, D19. Replaces Delco 1911119, 1855720, 1882965, 1944374.

1954557 Point set. **Tractors:** 170, 190; **Combines:** K, F. Replaces 74056705.

70225739 Condenser. **Tractors:** CA, WD, WD45, D10, D12, D14, D15, D17, D19, 170, 190. Replaces 4042760, 1900272, 1928111.

70225736 Rotor, replaces Delco 1921285. **Tractors:** CA, WD, WD45, D10, D12, D14, D15, D17.

4042700 Rotor, replaces Delco 820445 & 1905590. **Tractors:** D19.


74056700 Rotor, replaces Delco 1954566. **Tractors:** 190.

70225733 Distributor cap. **Tractors:** B, C, CA, WD, WD45, D10, D12, D14, D15, D17. Replaces Delco 811735.

74042704 Distributor cap. **Tractors:** D19 and 6-cylinder combines. Replaces Delco 824735.

1960810 Distributor cap for 6 cylinder engines. Fits late Delco distributors with screw held cap.

70225734 Dust cover, replaces Delco 1900119. Includes gasket, felt, & washer. **Tractors:** CA, WD, WD45, D10, D12, D14, D15, D17, D19.



REPLACES

Electronic Ignition Kits



- *Electronic Module replaces points and condenser*
- *Never change points again*
- *Easy installation, no complicated wiring, fits entirely inside distributor*
- *Increases spark plug life and horsepower, improves fuel economy*
- *Precisely engineered solid-state electronics*

Replaces	TRACTOR MODEL	CYLINDERS	VOLTAGE	GROUND	DISTRIBUTOR MAKE	PART NO.
ED4C	G, B, 1B, C, CA, W, WC, WD, WF, WD45, D10, D12, D14, D15, D17	4	12	Negative	Delco	111708, 1111735, 1111745, 1112609, 1112593
ED4CP6	G, B, 1B, C, CA, W, WC, WD, WF, WD45, D10, D12, D14, D15, D17	4	6	Positive	Delco	1111708, 1111735, 1111745, 1112609, 1112593
ED4S	170, 175	4	12	Negative	Delco	1112688
ED6S	D19, 180, 185, 190, 190XT	6	12	Negative	Delco	1112615, 112668, 1112472, 1111311, 1112653

REPLACES

Autolite Spark Plugs



Replaces	Applications	Heat Range	Champion Cross-Reference
AL65	F series combine (w/262 CID eng)	Medium Hot	N12Y, N12YC, N13Y
AL295	B, C, CA, G, 1B, RC, S, WC, WD, WF, WS, D10, D14, D15, D17, H3	Medium Hot	J8, J8C, UJ8
AL303	D10, H3, B, C, CA, D14, G, 1B, RC, S, D12, D15 Series II (3/8" reach), D17 (3/8" reach), WC, WD, WF, WS	Medium	J5, J6, J6C, J6J, RJ6, RJ6C, UJ6, J7, J7J, RJ7
AL306	B15, R, W25, H3, D10, D12, D15 Series II (low-grade fuel), D17 (3/8" reach), UC (14mm threads)	Medium Hot	RJ8, RJ8C, J11, J11J, RJ11, UJ11G
AL386	GT25, GT30	Medium Hot	D10, K13, D14, M14, RD14, K15J, D16, D16J, RD16, UD16, D21, D89D Replaces #376, BT8, 18-8, D16
AL405	H4 Crawler, 170, 180, 190, 190XT, G	Medium Hot	N6, N6C, RN6, N8, N21, RN79G
AL3076	1U, K, L, M, U, WK, WM, E60, L90, U40, Monarch 35, 40, UC, A (20-35), E(25-40) (7/8" - 18 threads)	Cold	W10, W14, C16C, W18, W20

REPLACES

Spark Plug Wiring Set

Waterproof Neoprene



- SWS259** Universal kit for all 4 cylinder models.
- SWS260** Universal kit 6 cylinder models.

REPLACES

Magneto Ground Switch

L5031

Switch grounds magneto when knob is "in."



REPLACES

Parts For Fairbanks Morse Magnetos

ATK20FM

Magneto kit, services Fairbank Morse FMJ magnetos. Magneto kit. Contains R2437 points, AXMR2433 condenser, and gauges.



P2437

Point set, services Fairbank Morse: FM, FM-H, FM-K, FM-OH, FM-R magnetos.



R2437

Point set, services Fairbank Morse: FM-J, FM-JE, FM-JG, FM-T magnetos.



AXMR2433

Condenser, services Fairbank Morse: J1A, XCE1B J1B, XYE1B88F JE1A, X1-2B J2A, XF2A JF2A, XF2A J2B, XF2B JF2B, X4A J4A, X4B JG4A, XV4C73 J4B, XR4A X1A, XR4B X1B, K2A XC1B, K4A XD1B, K4B XE1A, H4A XE1B, H4B XE1B76, AXMR2433 magnetos.



M2765

Rotor, services Fairbank Morse: FM-J4, JV4, XV4 magnetos.



C800

End cap cover, services Fairbank Morse: FM-J4, FM-0X4, FM-B1 magnetos.



CX2430

End cap less gear, for Fairbank Morse: FM-JF2, FM-J4 magnetos.



A2430C

End cap with gear and shaft. Services Fairbank Morse FM-JF2 and ELJ4 magnetos.



N5939

Gear with shaft, fits cap CX2430. For Fairbanks Morse: FM-JF2, FM-J4 magnetos.



R2477C

Molded coil, for Fairbanks Morse: JHE2B70, XE2B7 XE1A95, JE4 XE4, J2 X2, J4 X4, J1A2 X1A2 magnetos.



REPLACES

Distributor Coils

225694

Distributor coil, 6-volt. Replaces Delco 1115380, 1115381



74889580

Distributor coil, 12-volt. Replaces Delco 1115043

EHDC

High performance heavy duty coil. For 12 volt systems, delivers up to 40, 000 volts.



REPLACES

Push Button Switch

70253322

Starting switch, momentary push button type with cap and nut.

Tractors: D17, D19, 170, 175, 180, 185, 190, 190XT, 200, 210, 220, 7000 (s/n 4095 & up), 7010, 7020, 7030, 7040 (except with power director/shift), 7045, 7050, 7060 (except power director and power shift), 7080, 7580, 8550. Also used at ether switch on certain models. **Tractors:** 7000, 7030, 7040 (except power director and power shift), 7050. Replaces 240962, 245866, 245936.



70253321

Rubber cap and nut assembly, replacement part for push button switch 70253322. Will service other push button switches with 5/8"-32 thread mounting stem. Except with power director/shift.

REPLACES

Starters

70273901



New Lucas style starter assembly with solenoid. **Tractors:** 180, 185, 190, 190XT, 200, 6060, 6070, 6080, 7000, 7010, 7020, 8010. Replaces 273902.



3581576M3

Starter, NEW, 10 tooth, 12-volt, clockwise, 2.8 KW. **Tractors:** 840, 940, 8745, 8765, 8775, 8785.





71359093

Starter, NEW, 12 tooth, 12-volt, clockwise. **Combines:** R60, R70.



REPLACES

Starter Switches & Solenoids

- 226128** Starter Switch, manual foot switch. **Tractors:** B, C, CA, RC, WC, WF, WD. Replaces Delco 1925781, 1918405. 
- 70235785** Ignition switch. Five spade terminals with screws, .995" diameter threaded end. Includes jam nut and two keys. **Tractors:** D10, D12, D14 (s/n 9500 & up), D15 using Delco switch (to s/n 9000), D17 (to s/n 75000), D19, D21. **Vintage Iron™** 105232AS, 207101027, 361998R93, A11373, K7354B, T18021B. 
- 70223334** Solenoid Starter Switch, 6-volt. **Tractors:** D10, D12, D14. **Combines:** 100. Also fits other models using Delco starters 1108036, 1107466, 1107474. 
- 70237136** Solenoid and manifold heater switch, 12-volt. **Tractors:** D10, D12, D14, D15, D17. Supersedes 233296. 
- 70243828** Starter Solenoid, 12-volt. For diesel engines. **Tractors:** D17, 180, 185, 190, 200, 7000, 7020. Replaces 1115510. 
- 1119879** Starter solenoid, 12-volt. **Tractors:** D21, 210, 220, services Allis starter #250541. Replaces 70241356. 
- 70269209** Starter solenoid, 12-volt. **Tractors:** 7030, 7040, 7045, 7050, 7060, 7080, 7580. Services Delco starters 1113412, 1113419. 
- 70272330** Starter solenoid, 12-volt. **Tractors:** 180, 185, 190, 190XT, 200, 6060, 6070, 6080, 7000, 7010, 7020, 8010. Services Allis starter 273902/Lucas starter 26363, Allis starter 256898/Lucas starter 26435. 

REPLACES

Starter Drive and Parts

- 1880651** Starter Drive. **Tractors:** B, C, CA 1940-58. Using starters: 1107043, 1107096, Auto-lite MAW4031. 
- 70233295** Starter Drive, 9 teeth. **Tractors:** D10, D12, D14, D15 (1961 & up). Using Delco starters 1107265, 1107758. Replaces Delco 1950398. 
- 1868804** Starter Drive, 10 teeth. **Tractors:** D10, D12, D14 (1957-60 using Delco starters 1107474, 1107466), WC, WF, WD, WD45 (1943-56 using Delco starters 1107017, 1107951). Replaces Allis# 4044454. 
- 70231310** Starter Drive, 9 teeth. **Tractors:** D17, D19 (1959 & up using Delco starters 1107235, 1107695). Replaces Delco 1922266. 
- 70252044** Starter Drive, Delco, 10 teeth. For diesel engines. **Tractors:** D17 (prior to s/n 38963), 170, 180, 185, 190, 190XT, 200, 7000. **Combines:** F (prior to s/n 31400), G (prior to s/n 21001). For models using Delco starters 1113082, 1107859; Allis starters 229649, 242143, 249694. Replaces 231358, 71015412, 71169081. 
- 70243856** Starter drive, gas, remanufactured. **Tractors:** 180, 190, 190XT. Used on Allis starter #0242136. 
- 1860639** Starter drive spring, for starter drives 1880651, 1868804. 

REPLACES

(Super Power) Starter Drive



"Super Power" starter drive assembly special gear reduction on unit gives more power for hard to start tractors.

SPD12

Super power starter drive assembly (thru 1960). Drive: 10 teeth use 2 bolts to attach spring 1860639 (not included), and drive lug from old starter drive. Replaces 1868804 drive on Delco starters 1107017, 1107951, 1107474 & 1107466 on WC, WF, WD, WD45, D10, D12 & D14 thru 1960.

REPLACES

Starter Repair Kits



SRK108

Starter repair kit. **Tractors:** WC, WF. For starter 1107017.

SRK110

Starter Repair Kit. **Tractors:** WD, WD45. For starter 1107951.

REPLACES

Battery Cables and Straps



70241893

Battery cables, ground. 15.5" length, 2 gauge. **Tractors:** D10, D12.

70229941

Battery cables, ground. 5.5" length, 2 gauge. **Tractors:** D14, D17, D17D (prior to s/n 38963).

BG11-2

Ground Strap. Length 11", 2 Gauge, terminal type standard. **Tractors:** W, WC, WF, RC. Replaces 70210045

70222510

Battery cables, ground. 11" length, 2 gauge. **Tractors:** WD, WD45.

70226938

Battery cables, ground. 11" length, 2 gauge. **Tractors:** WD45D.

BS21-1

Insulated Battery Cables. Length 21", 2 gauge, terminal type 2-3+. **Tractors:** D10, D12, D14, D15, D17(prior to s/n 38963), D19. Replaces 702294089.

70229490

Battery cable, starter to switch. 19" length, 6 gauge. **Tractors:** D17, D19.

01A10726

Insulator, Rubber battery holds down strap. For **9N10724** battery hold down assembly.

REPLACES

Starter Flywheel Ring Gears

70208132



Starter Flywheel Ring Gear, 100 teeth. **Tractors:** WC, WF, WD, WD45.



REPLACES

Battery Boxes

70226026

Battery Box Assembly. **Tractors:** B, C, CA. Box comes painted. **Vintage Iron™**



70224540

Battery Box Assembly. For gas engines. **Tractors:** WD, WD45. Box comes painted. **Vintage Iron™**



REPLACES

Generator Cut-out Assembly

1867781

Generator Cut-out Assembly. **Tractors:** B, C, CA, RC, WC, WF, WD, WD45 using original 6-volt 1101357 or 1101413 generator. Also replaces Autolite C4012(9-1) on models using 6-volt GGR4801 generator.



REPLACES

Generator Parts

1923295

Brush, 2 required, lead wire type. **Tractors:** D10, D12, D14 6-volt and all Allis Chalmers 12-volt Delco equipped gas & diesel tractors. Replaces Allis Chalmers: 231313, 70231998; Delco: 1932506.



REPLACES

Voltage Regulators

VR1813

Voltage Regulator. **Tractors:** B, C, CA, WC, WF, WD, WD45 using Delco generators 1101357, 1101413. used with VR1815 resistor kit. Provides 2-unit positive ground generator mounted regulator. For Delco generators 1101357, 1101413.



VRK1815

Voltage Regulator Resistor kit. Used with VR1813 for conversion from cut-out to a regulator. **Tractors:** B, C, CA, WC, WF, WD, WD45 using Delco generators 1101357 or 1101413.



70228365

6-volt, using Delco generator 1100025 (VR1814). **Tractors:** D10, D12, D14. Replaces Delco 1119575



70229484

12-volt, using Delco generator 1100305 & 110426 (VR1817). **Tractors:** D10, D12, D14, D15, D17, D19. Replaces 118779, 1119191, & 236680



VR1816

Regulator. **Tractors:** WD45D, D15D.



70243986

Voltage regulator, 12-volt. **Tractors:** D21, 170, 180, 190. Replaces Delco 1119507



REPLACES

Swing Arm Brush Holder

70262167

Swing arm brush holder assembly for Delco alternators 1102920, 1102921, 1102922, 1103035, 1103165, 1105422, 1105423. Replaces Delco 1894559



REPLACES

Alternator Pulleys

AP3158

Pulley, 3-1/8" dia., 5/8" shaft bore, 2 grooves for 1/2" wide v-belt. Use with alternator ALT-15105.



REPLACES

Alternators

1100883

Remanufactured alternator with external regulator, 61 Amp. **Tractors:** 160, 190, 190XT, D21. Use repair kit ARK-1. Replaces 7004804



3714944M1

Alternator, New, 70 amp, 12 volt, clockwise. **Tractors:** 8785.



72272430

Alternator assembly, new, *Iskra*. 12 volt, 65 amp. **Tractors:** 6670, 6680, 6690, 8610, 8630. Replaces Magneti Marelli# 63320013, 63320023, 63320037, 63321040 63321042, 63321079, 636321428. *Iskra*# 1A0463.



REPLACES

Generic Alternators

Sold outright - no cores to bother with. No deposit... No return.

1102920

Alternator, 63 amp., internal regulator. 3 terminal, 3 o'clock position.



1102921

Alternator, 63 amp., internal regulator. 2 terminal, 3 o'clock position.



ALT263SE

Alternator, 63 amp unicharge one wire connection. Used in kit 5564-10300ALT.

1103155

Alternator, 80 amp., internal regulator. 2 terminal, 3 o'clock position.



1103160

Alternator, 80 amp., internal regulator. 3 terminal, 3 o'clock position.



ALT280SE

Alternator 80 amp unicharge one wire connection.



REPLACES

Alternator Repair Parts

**1891055 & 1891055HD are not interchangeable.*

907998

Bearing, alternator front.



1974862

Bearing, alternator rear.



1971528

Diode trio, Delco alternator.



1891055

Rectifier assembly, Delco alternator. **Cannot be replaced by 1891055HD**



1891055HD

Rectifier assembly, Delco alternator. **Will not replace 1891055**



BHK1

Brush holder kit, alternator.



BHK2

Brush holder kit, alternator (HD brush holder & brushes)



REPLACES

Fuse Holder

230246

Fuse holder, less fuse. 20 amp, fits 1/2" hole. **Tractors:** 180, 185, 190, 190XT, 200, 210, 220, D10, D12, D14, D15, D17, D19, D21. **Vintage Iron™**



REPLACES

Voltmeter

VOLT12LT

Voltmeter, gauge has 8 to 16 volt range, accepts bulb for **illuminated** dial, fits 2" diameter hole, stainless bezel, black background, white letters and white pointer.



Replacement parts to fit ALLIS CHALMERS

REPLACES

Ammeters

70275840

Ammeter gauge. Range: 20-0-20.
Tractors: B, C, CA, RC, WC, WF, WD, WD45, WD45D. Replaces 208302.



70254407

Ammeter gauge. Range: 30-0-30.
Tractors: D10, D12, D14, D15, D17, D19, D21, 190, 170.



AMG60

Ammeter gauge has 60-0-60 range, unlit, fits 2" diameter hole, stainless bezel, black background, white letters and white pointer.



REPLACES

Light Switches

208197

Three position light switch. Hi-Lo Charge. **Tractors:** B, C, CA, G, WC, WD, WD45 (All with cut out on generator). **Vintage Iron™**



LSN425

Light switch knob. Embossed "Lights". **Tractors:** B, C, CA, G, WC, WD, WD45. **Vintage Iron™**



70249141

Light switch plate. USA made. **Tractors:** 160, 170, 175, 180, 185, 190, 190XT, 200, 210, 220, 6040. **Vintage Iron™**



70242398

Switch plate. USA made. **Tractors:** 170, 175, 180, 185, 190, 190XT, 210, 220 (diesel models only). **Vintage Iron™**



228215

Control lever knob. Three used per tractor, sold individually. **Tractors:** D10, D12, D14, D15, D17, D19. **Lawn & Garden:** 116, 122. **Vintage Iron™**



REPLACES

Taillights

45645HA

Round red tail light assembly with license lamp window. 4-1/2" diameter – 1 7/8" c-c mounting stud.



70225038

Tail light. Six volt, red glass lens, bulb included. **Tractors:** B, C, CA, G, WD, WD45, D10 (to s/n 9001), D12 (to s/n 9001), D14 (to s/n 19000). **Vintage Iron™**
*Will fit any Allis Chalmers with bullet style tail lights.



225038

Tail light, 12-volt bullet-style. **Tractors:** B, C, CA, G, WD, WD45. **Vintage Iron™**



70223715

Red glass tail light lens. Interchangeable with the original. **Tractors:** B, C, CA, G, WD, WD45, D10 (to s/n 9001), D12 (to s/n 9001), D14 (to s/n 19000). **Vintage Iron™**
*Will fit any Allis Chalmers with bullet style tail light.



228377

12-volt tail light. Red glass lens, includes 12-volt bulb. **Tractors:** B, C, CA, G, WD, WD45, D10 (to s/n 9001), D12 (to s/n 9001), D14 (to s/n 19000). **Vintage Iron™**



REPLACES

Dash Light

234404

Dash light with 12-volt bulb and galvanized finish. .658" socket diameter, 1" center-to-center on mounting holes. **Tractors:** 180, 185, 190, 190XT, 200, 210, 220, D10, D12, D14, D15, D17, D19, D21, I70, I75, I40, I400, I60, I600. **Vintage Iron™**



234357

Chrome dash light cover. 1-1/4" diameter. **Tractors:** 170, 175, 180, 185, 190, 190XT, 200, 210, 220, D10, D12, D14, D15, D17, D19, D21, I40, I400, I60, I600. **Vintage Iron™**



REPLACES

Warning Light

70248110

Warning light, 12 volt. For fenders and cabs, 5" amber lenses, washers & nut.



537328R1

Rectangular fender and cab mount warning light One red and one amber lens with amber side marker, black ABS mount — Single contact bulbs #57 (small) & #1156 (large) 12 Volt — 4.5" wide, 1/2" diameter stud. Serviceable for models with rectangular warning lights.



REPLACES

Sealed Beam Bulbs



70276858

Sealed beam bulb, 12 volt, 4-1/2" diameter. **Tractors:** D10, D12, D14, D21, 170, 180. Trade No. 4411.

70230252

Sealed beam bulb, 12 volt, 5-3/4" diameter. **Tractors:** D10, D12, D15, D17, 190. Trade No. 4419.

L4511

4-1/2" diameter, 6 volt. **Tractors:** D10, D12. Replaces 70232921.

70268648

Sealed beam bulb. 4-1/4" dia, 12 volt, has 3 slip on terminals. Trade No. L4440X-1.

L4406

Sealed beam bulb, 4-1/2" diameter, 12 Volt. Used as a standard front headlight bulb. **Combines:** R, B, A, E, E3, F, F2, K, K2, L, L2, M, M2, MH2, M2 Rice, L2 Rice, N5, N6, N7. Replaces 1123586, 1164605.

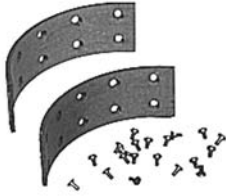
371461R2

Sealed-beam combination rear light bulb, 12-volt. 4-1/2" diameter sealed beam combo light bulb (used with small separate bulb).



Tractors: D10, D12, D15, D17, D19, D21, 160, 170, 175, 180, 185, 190, 190XT, 200, 210, 220, 5040, 6040, 7030, 7040, 7050, 7060, 7080.

REPLACES

Brake Shoe Linings

Sets of 2 Linings With Rivets For One Wheel

70276944AF

Set of 2 brake shoe linings with rivets for one wheel. **Tractors:** R, B, 1B, C, CA. (2-1/16" X 7-7/16")

70230874AF

Set of 2 brake shoe linings with rivets for one wheel. **Tractors:** D10, D12, D14, D15. (1-3/4" x 8-1/4")

70276950AF

Brake linings. **Tractors:** R, WD, WD45, WD45D, D17 (prior to s/n 42000), 2RCP, 616, 622, 801, 802. Replaces 223137, 218576, 231633. (2" x 6-9/16")

BLKAD17AF

Brake linings. **Tractors:** D17 (s/n 42001 & up), D19, D21, 190, 180, 170, 185, (Relines two 235610 for one wheel). (1-1/4" X 7-1/4")

REPLACES

Lined Brake Bands

70276965AF

Complete lined brake band assemblies for one wheel. **Tractors:** B, 1B, C, CA. Replaces 216775



REPLACES

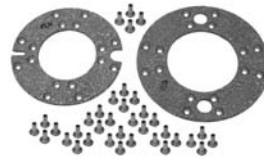
Disc Brake Actuating Balls

905371

Disc brake actuating ball, 1" diameter. **Tractors:** D17, D19, D21, 170, 175, 180, 185, 190, 190XT. **Combines:** F, F2, G, K2, L.



REPLACES

Brake Lining Kits

70235628

Lining kit for disc brakes. Includes lining and rivets for one disc and one drum. **Tractors:** D19, 190 (prior to s/n 21699), 190XT (prior to s/n 48200). **Combines:** F (prior to s/n 12200), F2 (prior to s/n 48200), G (prior to s/n 17000), L (prior to s/n 2600).

70237421

Lining kit for disc brakes. Includes lining and rivets for one disc and one drum. **Tractors:** D17 (s/n 42001 & up), D17 (Series IV), 170, 175, 180, 185. Replaces 276914.

REPLACES

Transmission Bearing Cup & Cone

Used on Allis Chalmers Model 220 tractors, on the idler shaft in the transmission. 2 of each are used per transmission.

M88048

Bearing cone, replaces 70632465.

M88010

Bearing cup, replaces 70632466.

REPLACES

Gear Shift Boot

905371

232192

Rubber gear shift boot. 1-3/4" bottom ID, 9/16" hole diameter. **Tractors:** B, C, CA, RC, ED40, WC, WD, WF, WD45, D10, D12, D14, D15, I-40, I-400, I-60, I-600. **Vintage Iron™**



70800354

Rubber gear shift boot. 2-1/16" bottom ID, 11/16" hole diameter. **Tractors:** G. **Vintage Iron™**



233767

Rubber gear shift boot. 2-1/8" bottom ID, 1/2" hole diameter. **Tractors:** 170, 175, 210, 220, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 8010, 8030, 8050, 8070, D17, D19, D21. **Vintage Iron™**



REPLACES

Clutch Kits



70226262K

Clutch kit, contains pressure plate assembly, 8-1/2", disc, 10 spline, 1-1/8" hub, woven disc; new release bearings. **Tractors:** B, C, CA.

70230506K



Clutch kit, contains pressure plate assembly, 10", disc, 10 spline, 1-1/4" hub, woven disc; new release bearing and pilot bearing. **Tractors:** WC, WD, WD45, WF.

70229344NC

Clutch kit, contains remanufactured pressure plate assembly, 11" **NEW** disc, 10 spline, 1-1/4" hub, woven disc. New release bearing and pilot bearing. **Tractors:** D17 (prior to s/n 75001).

70242572NC

Clutch kit, contains remanufactured pressure plate assembly, 11", 2" hub, 30 spline, remanufactured disc, 10 spline, 1-1/4" hub, woven disc. New release bearing and pilot bearing. **Tractors:** D17 series IV (s/n 75001 & up).

70241253K

Clutch kit, contains remanufactured pressure plate assembly, 11", remanufactured disc, 10 spline, 1-1/4" hub, woven disc; new release bearing and pilot bearing. **Tractors:** D19,

70280462K

Clutch kit, contains remanufactured pressure plate assembly, 12", remanufactured disc, HD, 10 spline, 6 pad, 1-1/4" hub, new release bearing and pilot bearing. **Tractors:** 180, 185, 190.

70255689NC



Clutch kit, contains remanufactured pressure plate assembly, 12", remanufactured disc H.D, 10 spline, 6 pad, 1-1/4" hub, woven disc. New release bearing and pilot bearing. **Tractors:** 190XT, 200.

70247745

Clutch kit, single stage, contains remanufactured pressure plate assembly, remanufactured 9" disc (woven), 1-1/8" hub, 10 spline and new release bearing. **Tractors:** D10, D12, D14, D15.

REPLACES

Clutch Pilot Bearings



70205756

Pilot bearing. **Tractors:** B, C, CA, D10, D12, D14, D15, D17, D17 Series IV, D19, D21, G138, G160, G226, RC, WC, WD, WD45, 170, 175, 180, 185, 190, 190XT, 190XT III, 200, 210, 220, 600, 615, 7000.

70527813

Pilot bearing, clutch. **Tractors:** D17, D19, D21, 190, 180, 170, WD45D.

REPLACES

Clutch Release Bearings



70204829

Throw-out release bearing. **Tractors:** B, 1B, WC, WF, WD, WD45, WD45D, D10 (s/n 3501 & up), D12 (s/n 3001 & up), D17 (to s/n 75000), D19.

70235079

Throw-out release bearing. **Tractors:** C, CA, D10 (to s/n 3501), D12 (to s/n 3001), D14, D15, D17, (to Series IV), D19, 180, 185, 190, 190XT & 200.

70260803

Clutch release bearing. **Tractors:** D17 (Series IV), D21, 170, 175, 210, 220, 7000 series.

4

POWER TRAIN

Replacement parts to fit

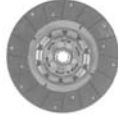
ALLIS CHALMERS

REPLACES

Clutch Discs

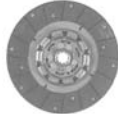
70226764

Clutch disc (woven) remanufactured, 10" diameter, 1-1/4" hub, 10 spline. **Tractors:** WC, WD, WD45, WF. Used in kit **70230506K**.



70232239

Clutch disc (woven) **NEW** 9" diameter, 1-1/8" hub, 10 spline. **Tractors:** B, C, D10, D12, D14, D15.



70226730

Clutch disc (woven) 8-1/2" diameter, 1-1/8" hub, 10 spline. **Tractors:** B, C, CA. Used in kit **70226262K**.



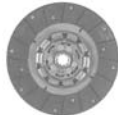
70269728

Clutch Disc, 12", 1-1/2" hub, 23 spline. **Tractors:** 4W220, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8010, 8030, 8050, 8070.



70241255

Clutch disc (woven) remanufactured 11" diameter, 1-1/4" hub, 10 spline. **Tractors:** D17, D19, 170, 175.



REPLACES

Pressure Plate

3281105M91

Clutch Pressure Plate Assembly, 8", diaphragm style. **Tractors:** 5220.




REPLACES

Front Wheel Bearing Kits



Contains inner and outer cone & cup, seals or felts; Retainers for one wheel.

- 70228459** Front wheel bearing kit. **Tractors:** B, C, CA, D10 (prior to s/n 3500 & s/n 9001 & up), D12 (prior to s/n 3000 & s/n 9001 up).
Contents of 70228459:
- 70207365** Felt oil seal
- 70209925** Outer cone. Replaces 09074.
- 09196** Outer cup. Replaces 70209984.
- 70209926** Outer cone. Replaces 15118.
- 70209983** Outer cup. Replaces 15250. 
- 70228458** Front wheel bearing kit. **Tractors:** D10 (s/n 3501 to s/n 9000), D12 (s/n 3001 to s/n 9000), D10, D12, hi-clearance (prior to s/n 9000), WC, WD, WD45, D14, D15 (prior to s/n 9000), D17 (prior to s/n 42000).
Contents of 70228458:
- 70202103** Washer
- 70202105** Washer
- 15288A** Felt dust seal
- 70209987** Inner cup. Replaces 2720.
- 70222214** Inner cone. Replaces 2776.
- 70209983** Outer cup. Replaces 15250.
- 70209926** Outer cone. Replaces 15118.

REPLACES

- 70247801** Front wheel bearing kit. **Tractors:** D10, D12 hi-clearance (s/n 9001 & up), D10, D12 (w/H.D. front axle), D15 (s/n 9001 & up), D17 (s/n 42001 & up). 5 bolt hub.
Contents of 70247801:
- 70235120** Oil seal
- 70209987** Inner cup. Replaces 2720.
- 70222214** Inner cone. Replaces 2776.
- 70209983** Outer cup. Replaces 15250.
- 70209926** Outer cone. Replaces 15118.
- 70263800** Front wheel bearing kit. Contains inner and outer cone & cup, seals or felts, retainers for one wheel. **Tractors:** D17, D19, 190, 180, 170, 160, 160D. Not for single front wheel. Replaces 247802
Contents of 70263800:
- 70235120** Oil seal
- 70209983** Outer cup. Replaces 15250.
- 70209926** Outer cone. Replaces 15118.
- 70235089** Inner cup. Replaces 26823.
- 70209899** Inner cone. Replaces 26882.

REPLACES

Front Wheel Hubs



- 70235089** Inner cup. Replaces 26823.
- 70209983** Outer cup. Replaces 15250.
- 70209899** Inner cone. Replaces 26882.
- 70209926** Outer cone. Replaces 15118.

REPLACES**Individual Bearings For Front Wheels**

- 70209926** Cone, outer. **Tractors:** B, C, CA, D10 (prior to s/n 3500 & s/n 9001 & up), D12 (prior to s/n 3000 & s/n 9001 & up). Replaces 15118.
- 70209925** Cone, outer. **Tractors:** B, C, CA, D10 (prior to s/n 3500 & s/n 9001 & up), D12 (prior to s/n 3000 & s/n 9001 & up). Replaces 09074.
- 09196** Outer cup for front wheels. **Tractors:** B, C, CA, D10 (prior to s/n 3500 & s/n 9001 & up), D12 (prior to s/n 3000 & s/n 9001 & up). Replaces 70209984.
- 70209983** Cup, outer. **Tractors:** WC, WD, WD45, D14, D15, D17, D19, 190, 180, 170. Replaces 15250.
- 70222214** Cone inner. **Tractors:** WC, WD, WD45, D10 (s/n 3501 thru s/n 9000), D12 (s/n 3001 thru s/n 9000), D14, D15, D17 (prior to s/n 42000). Replaces 2776.
- 70209987** Cup inner: Application same as 222214. Replaces 2720.
- 70209899** Cone, inner. **Tractors:** D17 (s/n 42001 & up, 6 bolt hub), D19, 190, 180, 170. Replaces 26882.
- 70235089** Cup, inner. **Tractors:** D17 (s/n 42001 & up, 6 bolt hub), D19, 190, 180, 170. Replaces 26823.
- 70210008** Cone, inner. **Tractors:** D21 (prior to s/n 1935). Replaces 25580.
- 25590BR** Inner cone for front wheel. **Tractors:** D21 (s/n 1935 & up), 210, 220. Replaces 70508771
- 70210009** Cup, inner. **Tractors:** D21, 210, 220. Replaces 25520.
- 70209889** Cone, outer. **Tractors:** D21, 210, 220.
- 14274BR** Outer cup for front wheel. **Tractors:** D21, 210, 220. Replaces 70210551.
- LM67048L-TIM** Bearing cone LM67000 with seal assembly. Replaces 70531251.
- LM11949L-TIM** Bearing cone LM11900L with seal assembly. Replaces 1147564.
- 70057006** Rear axle outer cone. **Tractors:** D17, 190, 190XT (prior to s/n 9000, with small axles). Timken number 29685.
- 70057005** Rear axle outer cup. **Tractors:** D17, 190, 190XT (prior to s/n 9000, with small axles). Timken number 29620.

70209905Rear axle inner cone. **Tractors:** D17, 190, 190XT (prior to s/n 9000, with small axles). Timken number 3982.**70202584**Rear axle inner cup. **Tractors:** D17, 190, 190XT (prior to s/n 9000, with small axles). Timken number 3920.**REPLACES****Front Wheel Oil Seals****70207365**Front wheel seal assembly, 1.470" ID x 2.585" OD. **Tractors:** B, C, CA.**70208346**Front wheel seal kit. Contains one each of 70202103 retainer, 70202104 felt, and 70202105 metal washer. **Tractors:** RC, WC, WD, WD45, D10, D12, D14. Supersedes & replaces 228176.**70235120**Front wheel oil seal with wear sleeve for tractors with dual front wheels. **Tractors:** D10 (s/n 9001 & up), D12 (s/n 9001 & up), D15 (s/n 9001 & up), D17 (s/n 42001 & up), 160, 170, 175, 180, 190, 190XT, 200, 7000 (except HD axle), for 96" thread on 6060, 6070, 6080.**FWSKAC2**Front wheel oil seal kit. Contains one each of 70202103 retainer, 70202104 felt, and 70229103 washers. Fits later models. **Tractors:** D14, D15, D17, D19.**REPLACES****Steering Universal Joints Repair Kits****202152**Assembly. 1.9" dia. @ U-joint. **Tractors:** RC, WC, WD, WD45, WD45D. 7/8" x 1" (welded, cannot be disassembled).**70224825**Assembly. 2.3" dia. @ U-joint. **Tractors:** late WCD, WD, WD45, WD45D. 7/8" x 1".**71316386**Steering universal joints assembly kit. **Tractors:** D14, D15, D17, D19.**70224890**

Spider & bearing kit. Services 70224825 (CBAN6K)

REPLACES

Front Axle Tie Rod Parts

70254661



Tie rod end with tube, inner, 17-3/8" to center of post. For adjustable front axles. 50" min. thread, not for Hi-Clear. **Tractors:** D17, D19, 180, 190, 190XT, 200. 51" to 78" on tractors: D14, D15. 60" to 90" on tractors: D15.

70256151



Tie rod end, threaded, RH threads, 3-3/4" to center of post. For adjustable front axles. **Tractors:** 170 (s/n 7500 & up), 175 (s/n 2035 & up), 6060, 6070.

70254662



Tie rod end with shaft, .810" dia. outer 16-1/2" to center of post. For adjustable front axles. 50" min. thread, not for Hi-Clear. **Tractors:** D17 (s/n 24001 & up), D19, 180, 190, 190XT, 200.

UTRB



Universal tie rod boot. 1.300" base x .965" height x .500" hole I.D. **Vintage Iron™**

358209R1



Tie Rod Boot. Base 1.450" x Height .600" x Hole ID .550".

REPLACES

Rear Wheel Rims

225184

Power adjust rim, 10x24, 4 rail type. For double ramp clamp. Holes in rail for stop body screw are drilled parallel to axle (not at angle). Fits tire size: 11.2 x 24, 12.4 x 24.



REPLACES

Power Adjust Wheel Clamp

70235676

Wheel clamp, disc to rim. For power shift rear wheels. **Tractors:** D15, D17 (s/n 42001 & up), D17 (Series IV), 160, 170 w/28" rims, 175 w/28" rims, 180 w/28" and 30" rims, 185 w/28" and 30" rims, 190, 190XT, 200, 210, 220, 5040, 5045, 5050, 6060 w/28" and 34" rims, 6070 w/28" and 34" rims, 6080 w/28" and 34" rims, 6140 w/28" rims, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8010, 8030, 8050, 8070, 8550.



REPLACES

Steering Wheels

70229677

Steering wheel, 3 spoke. 18" diameter, 7/8" shaft. Round hub w/pinhole. **Tractors:** styled WC, styled WF, WD, WD45, early D14 (to s/n 19000), D17 (to s/n 24000), RC (larger diameter than original). **Vintage Iron™**



70232033

Steering wheel, black, 3 spoke. 17-1/2" diameter, splined hub. **Tractors:** ED40, D10, D12, D14 (s/n 19001 & up), D15, D17 (s/n 24001 & up), D19, D21, I-40, I-400, I-60, I-600. **Combines:** A2, C, E, E3, F, K. **Vintage Iron™**



70233851

Steering wheel, crème, 3 spoke. 17-1/2" diameter, splined hub. **Tractors:** ED40, D10, D12, D14 (s/n 19001 & up), D15, D17 (s/n 24001 & up), D19, D21, I-40, I-400, I-60, I-600. **Combines:** A2, C, E, E3, F, K. **Vintage Iron™**



70261861

Steering wheel, 3 spoke (bare). 15" diameter, 11/16" - 3/4" shaft. Tapered keyed & stepped hub. **Tractors:** B, C, CA. **Vintage Iron™**



71362581

Steering wheel cap. **Tractors:** 170, 175, Late 180, 185, 190 (s/n 2485 and up), 190XT, 200, 210, 220, 440, 6060, 6070, 6080, 7000, 7010, 7020, 7030, 7045, 7060, 7080, 7580. **Combines:** A, E3, F, F2, F3, G, K, K2, L, L2, L3, M, M2, M3, N5, N6, N7, R40, R60, R70. **Vintage Iron™**



6

HITCH AND
HYDRAULICS

Replacement parts to fit **ALLIS CHALMERS**

REPLACES

Hydraulic Hose Assemblies



H22-2M-15

Hydraulic hose. **Cotton Pickers:** B, C, 116, 122.
Cultivators: R, C. Replaces 70213294

REPLACES

Hydraulic Couplers & Tips Adapters

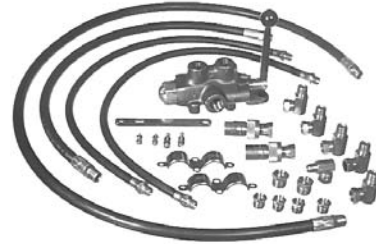


4610-4

Male tip, 1/2" NPTF, poppet valve type. Replaces
Allis Chalmers 247336 & 70247336.

REPLACES

Remote Hydraulic Kit



Remote hydraulic kit allows conversions of older AC tractors equipped with 1 remote hydraulic hose to modern 4 way (double-acting) single spool remote hydraulic operation.

ACRHK-1

Kit contains 4-way valve, 2 hoses with quick coupler & clamp plus inlet hoses and necessary fittings. **Tractors:** D14, D15, D17 (Series I thru IV).

REPLACES

Hydraulic Oil Filter



70239930

Oil filter element, hydraulic. Spin-on type.
Tractors: D15, D17, D19, D21, 180, 185, 190, 190XT.

REPLACES

Sickle Sections



- 141197** Sickle sections, 3x3-1/4 regular self-propelled combine, mower cutter bars. Heavy, smooth, uses rivet RIV101.
- 141198** Sickle section, 3" x 3-3/16" regular heavy, underserrated, uses rivet RIV101.
- 141198CR** Sickle sections, 3x3-1/4 regular self-propelled combine, mowers. Heavy, underserrated, chrome, uses rivet RIV101.
- 71122784** Sickle sections, 3x2-7/8 combine. Regular, topserrated, chrome, uses rivet RIV101.
- 1135135** Sickle sections, 3x2-7/8 combine. Heavy, topserrated, chrome, uses rivet RIV101.
- 1176531** Sickle sections, 3x2-1/2 combine floating cutter bar. Topserrated ext. heavy chrome, ctsk. holes, uses rivet CR8-5.

REPLACES

Sickle Head

- 71351136** Sickle head. For **Gleaner** N series combines, Double sickle. **Combines:** Series 2; Rigid A, A2, C, E, E3, F, F2, G, K, K2, L, L2, M, M2, MH, MH2.

REPLACES

Big Tooth Sickle Sections

- 71135135BT** Big Tooth Section, XHTS CR, 10 serrations per inch. 3 x 2-7/8



REPLACES

Guards



- 71116504** Reference BC225, two prong. **Combines:** A, C, E, T, G, F, K, L, M.

REPLACES

Sikl-Fix Rivet Vise



- Combination rivet-punch & rivet set vise. Removes & replaces sections on all mower, Other knives without removal or tear-down of knife or sickle bar.*
- SFX11** Sikl-Fix vise.
- SFXA33CS** Rivet anvil for countersunk rivets.
- SFXK3** Repair kit for Sikl-Fix. Contains new knockout punch, 9/32" dia. ball & pin.

REPLACES

Knife Clips



- 515-116K** Knife clip, low, universal, for riveted or bolted sickles.

REPLACES

Bale Counter



- 727234** Bale counter.

REPLACES

Gathering Chains for Corn Heads



Application	Chain Assembly Replaces	CHAIN NO.	LUG NO.	WT. EACH	LINKS PER CHAIN	LUGS PER CHAIN	CONNECTOR TYPE
1973-1976 Low Profile Quick-Switch Heads All Models	70573640	CA550	C11E	10.5	57	7	Spring clip
1977-1979 Heads -All Models	70574793	CA550	C17E	10.9	57	7	"S" Wire Connector

REPLACES

Repair Links



For Gathering Chains 567135 & 573640

CA550RL

Roller link, replaces 70927034.

70927035

Off-set (half) link, replaces CA550HL.

70927036

Connector link, replaces CA550CCL.

REPLACES

Straw Chopper Knife Kit

71174897KIT

Tooth kit, straw chopper concave. For Heston type straw choppers on Gleaner combines. **Combines:** F2, F3, K2, L, L2, L3, M, MH, M2, MH2, M3, MH3, N5, N6, N7. Kit contains one tooth, bolt, nut & lockwasher. Use with TISCO straw chopper knife kit 71310275.



71310275

Knife kit, straw chopper, for Allis Chalmers Gleaner combines. Contains three knives, three bushings and three bolts. The quantity used ranges from 42 to 54 of these knives (depending on the width of the combine).



REPLACES

Pickup Reel Fingers



H1611

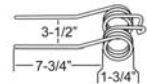
Pick-up finger. Attaches to bat assembly on pick-up reel. **Combines:** A, A2, B, C, C2, CH, CR, E, EII, F, G, K, L, M, R. **Grain Headers:** F2, K2, L2, M2, N5, N6, N7 (with Hume Reel). Replaces 71127204

REPLACES

Rake Teeth

511506

Allis Chalmers rake tooth, double. **Rakes:** 1951 and newer.



IRT101-K

Tooth, heavy-duty rubber mounted. Fits most parallel bar rakes with round bar: Allis Chalmers, John Deere, IHC, New Holland, New Idea, and others.



REPLACES

Corn Head Knife

Heavy duty blade design will retrofit older "orange frame" and newer "black frame" corn heads.

70586591-1

Single knife for corn heads. Can replace two piece knife & clip used on older "orange frame" corn heads produced thru 1976 (Clips are not needed with TISCO retrofit design). Will also replace the OEM knife on newer "Black Frame" corn heads produced from 1977. 4 blades used per shaft.



REPLACES

Flex Tines

920-366K

Flex tines for combine reels with tear-drop style bats. Packed 50 pieces per box.



920-246K

Flex tine, for combine reels with wood bats. Packed 100 pieces per box. Mounting hardware included. Overall length 10.78\"/>



Replacement parts to fit **ALLIS CHALMERS**

7

FORAGE AND
HARVESTING

REPLACES

Finger and Guides



71183230

Finger, feeder beater, 1/2" diameter, 7-1/4" long. Squared end. Replaces 1132857, 1183230.

FH6AC

Kit, single poly guide 11446965 with SHOULDER BOLTS, nuts and lock washers. Kit replaces original style finger guide consisting of inner & outer metal retainers and pivot ball. Use on models using 1132857 and 1183230, 1/2" diameter fingers.

FH6-25AC

Package of 25 poly guides with SHOULDER BOLTS, nuts and lock washers. Use on models using 11332857 and 1183230, 1/2" diameter fingers, (bulk pack).

1144725

SHOULDER BOLT (not self-tapping screw), for poly guides.

FH8AC

Kit, single poly guide with SELF-TAPPING SCREWS. Kit replaces original style finger guide consisting of inner and outer metal retainers and pivot ball. Use on all models using 132857 & 1183230, 1/2" diameter finger. Replaces CFHK-AC12.

FH8-25AC

Package of 25 poly guides with SELF-TAPPING SCREWS. For use on all models using 1132857 or 1183230, 1/2" diameter finger (bulk pack).

FH7AC

Kit, single poly guide 1146965 with SHOULDER BOLTS, nuts and lock washers. For combines using 9/16" diameter fingers. Kit replaces original style finger guide consisting of inner & outer metal retainers and pivot ball.

FH9AC

Kit, single poly guide 1146965 with SELF-TAPPING SCREWS. For combines using 9/16" diameter finger. Kit replaces original style finger consisting of inner & outer metal retainers and pivot ball.

1164198


Package of 25 poly guides 1146965 with SELF-TAPPING SCREWS (bulk pack).

REPLACES

Wooden Idler Blocks



71100271

Wooden idler block, 1/2" hole. **Combines:** A, B, C, R, E, AH, CH. 

71113826

Wooden idler block, 3/8" hole. **Combines:** A (s/n 19053 to s/n 30000), R (s/n 14053 to s/n 30000), E, E3, K, F, F2 (s/n 39201 & up), G, K2 (s/n 25201 to 27200).

71116256

Wooden idler block, 5/8" hole. **Combines:** A, B, C, R, E, AH, CH.

REPLACES

Idler Sprockets and Pulleys

70595084

5/8" bore, 8 tooth idler sprocket for use with Allis #574793 size CA550 gathering chain on adjustable corn heads.



79008328

Chain idler with bearing. 2-3/4" O.D., 1/2" bore, 1-1/2" wide. **Combines:** F2 (s/n 39201 & up), F3 (s/n 49601 & up), K2 (s/n 25201 to s/n 27200), L, L2, L3, M, M2, MH2, M3. Also used on grain headers and corn heads. Replaces 70535928, 71358077.



S256

Kit, idler sprocket and bushing: 15 tooth sprocket with 5/8" and 1/2" bore using #60 or #2060 chain, plus adapter bushing for 5/8" to 1/2" bore. Converts & replaces wooden idler block 1116256 on Gleaner combines.



S271

Kit, idler sprocket and bushing: 17 tooth sprocket with 1/2" and 3/8" bore using #50 or #2050 chain, plus adapter bushing for 1/2" to 3/8" bore. Converts & replaces wooden idler block 11000271 on Gleaner combines.



REPLACES

Combine Belts

The information below is drawn from OEM parts reference and vendor belt interchange data. Serial numbers and other information relating to specific machines are shown in parentheses. Reference is made to applications for machines identified as s/n (early production or for "prior serial number" machines) or s/n (late production or for "late serial number" machines). · Introducing our new line of combine belts (-D suffix) · Manufactured by a major supplier of belts for ag equipment · Specially designed and constructed of materials to meet the specific demands of where belt is used on combine · Longer belt life from special rubber compounds, graphite impregnated, and high strength polyester or kevlar cord material

71305993

Floating cutter bar drive, series 2. **Combines:** F2, F3, K, K2, N, N5, N6, N7.

71300867

Grain saver, Air Flo, (prior to s/n 15401), 17501. Alt, chopper, straw (s/n 19901). **Combines:** F2, F3, G, GH, K, K2.

REPLACES

Self-Aligning Spherical Ball Bearings With Collars



A

Wide Inner ring bearings designed for extremely dirty & wet conditions - available in non-relubricating & re-lube types. Both extended inner ring (RA & GRA series) and wide inner ring (1100 & G1100 series). Suffixes PPB & RRB indicate double seals & spherical outside diameters for use in housings with same spherical inside surfaces to allow unrestricted self-alignment. Bearings listed will be individually packaged complete with eccentric locking collars and labeled according to numbers ordered. Part numbers are used only for purposes of identification.

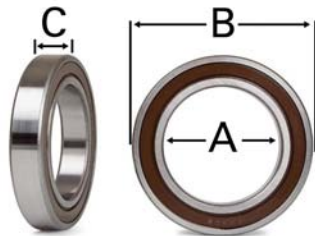


B

Replaces	PICTURE ID	BORE SIZE	OUTER DIA.	REF. #
RA010RRB-TIM	A	5/8"	1.5748" (40mm)	70530806
RA014RRB-TIM	A	7/8"	2.0472" (52mm)	71308770
1100KRRB-IMP	B	1"	2.0472" (52mm)	1126563
71308951	A	1"	2.0472" (52mm)	RA100RRB
1102KRRB	B	1-1/8"	2.4409" (62mm)	534862
RA102RRB-TIM	A	1-1/8"	2.4409" (62mm)	541568, 1308973
GRA102RRB	A	1-1/8"	1.4409" (62mm)	546298
70590709	A	1-1/8"	2.4409" (62mm)	RA102RRB
71308995	B	1-1/4"	2.4409" (62mm)	1103KRRB3
RA103RRB-TIM	A	1-3/16"	2.4409" (62mm)	71150087
71308984	A	1-1/4"	2.4409" (62mm)	RA103RRB2
RA103RRB2-TIM	A	1-1/4"	2.4409" (62mm)	339565, 535969, 536050, 71308984
1104KRRB	B	1-1/4"	2.8346" (72mm)	555874
RA106RRB-TIM	A	1-3/8"	2.8.46" (72mm)	531254
G1106KRRB-TIM	B	1-3/8"	2.8346" (72mm)	70542703, 544174, 1116798
G1106KRRB-IMP	B	1-3/8"	2.8346" (72mm)	70542703, 544174, 1116798
GRA107RRB	A	1-7/16"	2.8346" (72mm)	549768
1107KRRB	B	1-7/16"	2.8346" (72mm)	555906
1108KRRB-IMP	B	1-1/2"	3.1496" (80mm)	71122510
RA112RRB-TIM	A	1-3/4"	3.3464" (85mm)	71130250

REPLACES

6200 Series Bearings (Flat Edge)



Replaces	Reference Number	A Bore Dia. (A)	B O.D. (B)	C Width (C)	Bearing Sides
62092RS	6209-2RS	1.7717"	3.3465"	0.748"	2 contact seals

REPLACES

**Locking Collars For
Self-Aligning Bearings**

All TISCO supplied self-aligning bearings include locking collars. To order collars separately, see listing below.

S1010K	Locking collar for self-aligning bearings. Fits AC bearing 530806.
S1014K	Locking collar for self-aligning bearings. Fits AC bearings 1308770, 825927.
S1100K-TIM	Locking collar for self-aligning bearings. Fits AC bearings 1308951, 1126563.
S1102K	Locking collar for self-aligning bearings. Fits AC bearings 541568, 546298, 1130100, 1308973, 534862.
S1103K	Locking collar for self-aligning bearings. Fits AC bearing 1150087.
S1103K3	Locking collar for self-aligning bearings. Fits AC bearings 339565, 535969, 536050, 1133728, 1308984, 1308995.
S1104K	Locking collar for self-aligning bearings. Fits AC bearing 555874.
S1106K	Locking collar for self-aligning bearings. Fits AC bearings 531254, 1116798.
S1107K	Locking collar for self-aligning bearings. Fits AC bearings 549768, 555906.
S1108KT-TIM	Locking collar for self-aligning bearings. Fits AC bearing 1122510.
S1112K	Locking collar for self-aligning bearings. Fits AC bearing 1130250.

REPLACES

Planter and Implement Tires**GWT4X12CS**

Implement tire, zero pressure.
4x12 gauge wheel tire. Replaces
70323526



REPLACES

Implement And Disc Bearings**W211PP5-TIM**

Cylindrical ball bearing with triple seal on each side and square bore. **Disc harrows:** K, KT, WKT. **Mulcher packer:** 50 (Oxnard). Replaces 70406677.

70536986

Ball bearing. **Corn Pickers:** 150, 170. Replaces 204KRNP2, 204RR6C1, 2025360.

1136653

Ball bearing, corn head gathering chain idler sprocket. **Corn Head:** 2A, G440, E-240, A-240, GL-440, GL-438, GL-238. Replaces 536988, 204PP.

BB204KRNP4

Ball bearing only, from kit 571108. Fits seed disc on planters with disc openers #500, #700. Replaces 70571020.

70575883

Disc bearing. **Disc harrows:** 2300. Replaces W208PPB16.

71126056

Cylindrical ball bearing. Used on self-propelled models. **Combines:** A, A2, B, E, E3, F, F2, G, K, K2, L, L2, M, MH, Hillside, MH2 Hillside, M2 Rice, L2 Rice, N5, N6 Rotary, N7 & R & grain headers F2, K2, L2, M2 & MH2. Replaces 203KRR6.

62092RS

Ball bearing, used in separator drive sheaves. **Combines:** A, A2, B, C, G, L, L2, M, M2, MH, MH2. Replaces 1126150.

1197194

Bearing, HEX bore 1-1/8", O.D. 2.834" (pre-lube). For several models.

REPLACES

Flangettes For Self-Aligning Bearings



- F372** Flangette pair for self-aligning bearings. Round, non-relube, O.D.: 2.8346 or 72mm.
- FTR352** Flangette pair for self-aligning bearings. Triangular, non-relube, O.D.: 2.0472 or 52mm.
- F3Z72** Flangette pair for self-aligning bearings. Round, relube, O.D.: 2.8346 or 72mm.
- F352** Flangette pair for self-aligning bearings. Round, non-relube, O.D.: 2.0472 or 52mm.
- 71127313** Flangette pair for self-aligning bearings. Triangular, non-relube, O.D.: 2.4409 or 62mm. Replaces FTR3-62.
- 71133361** Flangette pair for self-aligning bearings. Triangular, non-relube, O.D.: 2.0472 or 52mm. Replaces FTR3-52.

REPLACES

Implement Wheel Bearing Kits



- 70348580** Kit, bearings & seal; all-crop drill, bedder, lister planter, disc bedder, disc harrow, field cultivator, mulcher packer, rear mount bedder, row crop cultivator, spring tooth harrow, unit type planter. Contains:

1-Outer cone	LM11949
1-Outer cup	LM11910
1-Inner cone	LM67048
1-Inner cup	LM67010
1-Oil seal	HUB0702
- 70327527** Bearing cone, outer (LM11949).
- LM11910** Bearing cup, outer.
- 70327382** Bearing cone, inner (LM67048).
- 70327997** Bearing cup, inner (LM67010).
- HUB0702** Oil seal.

REPLACES

P.T.O. Drive Shaft Spider & Bearing Kits



- CBA140** Kit, cross & bearing assembly. 1-1/8" O.D. bearing ends, 2-3/8" bare trunnion. Replaces 517311.
- CBA350** Kit, cross & bearing assembly. 1-1/4" O.D. bearing ends, 2-15/16" bare trunnion. Replaces 517312, 70530538.

REPLACES

Lip Type Seals



- 70218284** Lip type oil seal, cross ref. no. CR27470.
- 70218450** Lip type oil seal, cross ref. no. CR15039.
- 70241779** Lip type oil seal, cross ref. no. CR13650.

REPLACES

Compressors

70735521

Air conditioning compressor, **Reman** A6 w/single groove clutch no oil , 12 Volt, 10 o'clock, New 5.58" clutch, Superheat compressor. **New Idea Uni-Harvester:** 708, 709, 800, 800C, 801, 802, 802C, 803A, 803C.



70256782

Air conditioning compressor. **Reman** A6, 12 Volt 2 o'clock, New 5.58" clutch, Superheat compressor. *Superheat Switch Not Included.* **Tractors:** 200, 210, 220, 220 FWA, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8550.



72201567

Air conditioning compressor, **New** Sanden - ear mount - SD5H14, 5-1/4" 2-groove clutch, vertical tube o-ring. **Tractors:** 6670, 6680, 6690, 7600, 7630, 7650, 8610, 8630, 9130, 9150, 9170, 9190, 9630, 9650, 9670, 9690.



72504984

Air conditioning compressor, **New** original Sanden - ear mount - SD7H15, 5 1/4" 2-groove clutch, vertical tube o-ring. **Tractors:** 6670, 6680, 6690, 7600, 7630, 7650, 8610, 8630, 9130, 9150, 9170, 9190, 9435, 9455, 9630, 9635, 9650, 9655, 9670, 9675, 9690, 9695, 9815, GT45, GT45A, GT55, GT55A, GT65, GT65A, GT75, GT75A.



70256782S

Air conditioning compressor, **New** compressor. Kit - AGCO/ALLIS - A6 or R4 to Seltec conversion kit. Replaces A-6 and R-4 compressor. **Tractors:** 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8030, 8050, 8070, 4W-220.



79005836

Air conditioning compressor. Replacement for Tecumseh compressor, less clutch. Has rotalock hose fitting ports, left hand suction. No high pressure relief valve, 10 CID. Replaces 1303292.



79005837

Air conditioning Compressor. Replacement for Frigidaire A-6 compressor. Includes 5.58 dia clutch and dust cover. High pressure relief valve. With coil 12V @ 10 o'clock, SAE thread. Comes plugged with non-functional superheat switch, new o-ring and snap ring. Replaces 272003.



REPLACES

Blower Switch

70557454

Blower switch - 3-speed blower switch with knob. **Tractors:** 200, 6080, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8010, 8030, 8050, 8070, 8550, 9435, 9455.



70475262

Blower switch. 3-speed blower switch with resistors. **Tractors:** 200, 220, 220 FWA, 6060, 6070, 8550, 4W-220, 4W-305.



REPLACES

Thermostatic Switch

4338212

Thermostatic switch - rotary adjustable, 30" capillary tube. **Tractors:** 6240 Star Cab, 6250 Star Cab, 6260 Star Cab, 6265 Star Cab, 6275 Star Cab, 7085, 7110, 7120, 7145.



70272229

Thermostatic switch - rotary adjustable, 48" capillary tube, with knob. **Tractors:** 440, 6060, 6070, 6080, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8010, 8030, 8050, 8070, 8550, 4W-220, 4W-305.



3310669M91

Thermostatic switch. Rotary adjustable, 36" capillary tube. **Tractors:** 8775, 8785, 9735, 9745, 9755, 9765, 9775, 9785, 9815.



REPLACES

Limiter Fuse

70259374

Thermal limiter fuse, compressor mounted switch. **Tractors:** 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8010, 8030, 8050, 8070, 8550.



REPLACES

Pressure Switches

3712526M1

Switch HI-LO pressure. Binary switch - 7/16"-2 female flare thread, normally open. **Tractors:** 8745, 8765, 8775, 8785, 9735, 9745, 9755, 9765, 9775, 9785, DT160, DT180, DT180A, DT200, DT200A, DT220A, DT225, DT240A, LT75, LT75A, LT90, LT90A, RT95, RT100, RT100A, RT110A, RT115, RT120, RT120A, RT130, RT135, RT140A, RT145, RT150, RT155A, RT165A.



72248746

High pressure switch - open - normally open. Opens 305 psi. Closes 395 psi. **Tractors:** 6670, 6680, 6690, 7600, 7650, 8610, 8630.



70262354

Compressor mounted switch - A6 superheat switch. **Tractors:** 200, 210, 220, 220 FWA, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580.



732950

High pressure switch - normally closed. Closes 225 psi, opens 375 psi. **Tractors:** 6275, 9130, 9150, 9170, 9190, 9630, 9635, 9650, 9655, 9670, 9675, 9690, 9695. **Uni-Harvester:** 708, 709, 800, 800C, 801, 802, 802C, 803A, 803C.



70264650

Low pressure switch - open - drier mount, normally open. Opens 30 psi, closes 30 psi. **Tractors:** 6060, 6070, 6080, 8010, 8030, 8050, 8070, 8550, 8785, 9130, 9150, 9170, 9190, 9435, 9455, 9630, 9635, 9650, 9655, 9670, 9675, 9690, 9695, 4W-305. **Terrigator:** 1664T.



70257334

High pressure switch - closed - thermo-disc switch. Opens at 200° F. **Tractors:** 190, 190 XT, 190 XTIII, 200, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580.



AC5304015

Pressure switch kit, compressor mounted. A6 compressor R134 binary pressure switch kit. **Tractors:** 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8010, 8030, 8050, 8070, 8550.



REPLACES

Receiver Driers

72161835

3" diameter receiver drier - 3" x 8-1/4" male flare, female switch port, R12 and R134a compatible. **Tractors:** 9130, 9150, 9170, 9190, 9630, 9650, 9670, 9690. **Terrigator:** 1664T, 1803, 1804.



3712495M1

3" diameter receiver drier - 3" x 9" male o-ring, R12 and R134a compatible. **Tractors:** 8745, 8765, 8775, 8785, 9735, 9745, 9755, 9765, 9775, 9785, DT160, DT180, DT180A, DT200, DT200A, DT220A, DT225, DT240A, LT70, LT75, LT75A, LT85, LT90, LT90A, RT95, RT100, RT115, RT120, RT130, RT135, RT140A, RT145, RT150, RT155A.



70276903

3" diameter receiver drier - 3" x 8-1/4" male o-ring, R12 and R134a compatible. **Tractors:** 6240 Star Cab, 6250 Star Cab, 6260 Star Cab, 6265 Star Cab, 6275 Star Cab, 7145, 9435, 9455, 9630, 9635, 9650, 9655, 9670, 9675, 9690, 9695, 9815.



AG519278

3" diameter receiver drier - 3" x 1-1/2" male o-ring, R12 and R134a compatible. **Rogator:** 854, 864, 874, 1054, 1064, 1074, 1254, 1264, 1274. **Terrigator:** 1603T, 1844, 2505, 3104, 6103, 8103, 8104, 9103, 9105.



70258464

4" diameter receiver drier - 4" x 7-1/2" male and female o-ring, R12 and R134a compatible, original equipment/Parker. **Tractors:** 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8550.



70275847


4" diameter receiver drier - 4" x 8" male and female o-ring, R12 and R134a compatible. **Tractors:** 6060, 6070, 6080, 8010, 8030, 8050, 8070, 4W-220, 4W-305.





Replacement parts to fit **ALLIS CHALMERS**


REPLACES


Expansion Valves


71162473 Expansion valve, bulb type - flare - externally equalized with 12" tube length, R12 and R134a compatible. **Tractors:** 200, 210, 220, 220 FWA, 6060, 6070, 6080. **Terrigator:** 1664T. 

70257322 Expansion valve, bulb type - flare - externally equalized with 19" capillary tube, R12 and R134a compatible. **Tractors:** 200, 7000, 7030, 7040, 7050, 7060, 7080, 7580, 8550. 

70261764 Expansion valve, bulb type - o-ring - externally equalized with 14" capillary tube, R12 and R134a compatible. **Tractors:** 200, 7000, 7010, 7020, 7045, 7060, 7080, 7580, 8550. 


AG713306 Expansion valve, block valves. R12 and R134a compatible, 1/4" mounting holes. **Tractors:** 6240 Star Cab, 6250 Star Cab, 6260 Star Cab, 6265 Star Cab, 6275, 6275 Star Cab, 6670, 6680, 6690, 7085, 7110, 7120, 7145, 7600, 7630, 7650, 8010, 8030, 8050, 8070, 8610, 8630, 9130, 9150, 9170, 9190, 9435, 9455, 9630, 9635, 9650, 9655, 9670, 9675, 9690, 9695, 9815, 4W-220, 4W-305. **Terrigator:** 1603, 1844, 1903. 


AG718801 Expansion valve, block valves. R12 and R134a compatible, 1/4" mounting holes. **Tractors:** 8745, 8765. **Rogator:** 654, 664, 844, 854, 864, 874, 1054, 1064, 1074, 1254, 1264, 1274. **Terrigator:** 8103, 9103. 


3902334M91 Block valves - expansion valve, R12 and R134a compatible. **Tractors:** 8775, 8785, 9735, 9745, 9755, 9765, 9775, 9785, DT160, DT180, DT180A, DT200, DT200A, DT220A, DT225, DT240A, LT75, LT75A, LT90, LT90A, RT95, RT100, RT100A, RT110A, RT115, RT120, RT120A, RT130, RT135, RT140A, RT145, RT150, RT155A, RT165A. 

REPLACES

Blower Motors


72512755 Blower motors - double shaft - 12 volt single speed 2 wire motor with 3/8" shafts. **Tractors:** 7010, 7020, 7045, 7060, 7080, 7580, 8550. 

72512754 Blower motor - double shaft - 12 volt single speed 2 wire motor with 3/8" shafts. **Tractors:** 6060, 6070, 6080, 8010, 8030, 8050, 8070, 4W-220, 4W-305. 

70275685 Blower motor - double shaft - 12 volt 3 speed 4 wire motor with 3/8" shafts, heavy duty ball bearing motor. **Tractors:** 440, 6060, 6070, 6080, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8550, 9130, 9150, 9170, 9190, 9435, 9455, 9630, 9635, 9650, 9655, 9670, 9675, 9690, 9695, 9815. **Terrigator:** 2505. **Uni-Harvester:** 709, 800, 801, 803A. 


REPLACES

Blower Assemblies

3310831M91 Blower assemblies - blower motor with wheels. **Tractors:** 8775, 8785, 9735, 9745, 9755, 9765, 9775, 9785, RT95, RT115. 


REPLACES

Blower Wheels

70578042 Blower wheels, reversible - 3-3/4" diameter wheel, 3/8" shaft. **Tractors:** 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580. 

REPLACES

Trinary Switch

79012158 Trinary switch - normally open, male thread. **Tractors:** 6260 Star Cab, 6265 Star Cab, 6275, 6670, 7085, 7110, 7120, 7145. 

REPLACES

Replacement Decals for Allis Chalmers



D-ACB

Model B, (blue letters) long A & S, 1937-1940. Contains 11 pieces.



D-ACBB

Model BB, (black letters) short A&S, 1941-57. Contains 12 pieces.



D-ACC

Model C, (blue letters) long A&S. Contains 11 pieces.



D-ACCB

Model C, (black letters). Contains 12 pieces.



D-ACCAB

Model CA (black letters). Contains 12 pieces.



D-ACG

Model G. Contains 6 pieces.



D-ACWC

Model WC, (blue letters) long A&S, 1933-38. Contains 12 pieces.



D-ACWCB

Model WC, (black letters) 1941 up. Contains 10 pieces.



D-ACWDB

Model WD, (black letters). Contains 10 pieces.



D-ACWD45

Model WD45 (blue letters) long A&S. Contains 10 pieces.



D-ACWD45B

Model WD45, (black letters). Contains 10 pieces.



D-ACD17

Model D17. Contains 6 pieces.

Replacement parts to fit **ALLIS CHALMERS**

REPLACES

Fenders



- 70224934** Fender assembly, Right side. (For 11 x 28 or 12 x 28 tires). **Tractors:** WD, WD45. Replaces 7022852. Fender comes primed.
- 70224935** Fender assembly, Left side. (For 11 x 28 or 12 x 28 tires). **Tractors:** WD, WD45. Replaces 7022851. Fender comes primed.

REPLACES

Replacement Paint



Available in gallons, quarts, and spray cans as indicated. Spray paint is packaged 6 cans per color, available in packages of 6 only. 16 fl. oz. cans, 12.5 oz net wt.

- Cream**
- TP270GAL** Gallon
- TP270QT** Quart
- TP270SP** Spray
- Corporate Orange (1971 & up)**
- TP280GAL** Gallon
- TP280QT** Quart
- TP280SP** Spray
- Persian Orange #1 (prior to 1961)**
- TP282GAL** Gallon
- TP282QT** Quart
- TP282SP** Spray
- Persian Orange #2 (1961-1970)**
- TP285GAL** Gallon
- TP285QT** Quart
- TP285SP** Spray

REPLACES

Miscellaneous Paint



- TP225GAL** Gallon
- TP225QT** Quart
- TP225SP** Spray
- Satin Black**
- TP312GAL** Gallon
- TP312QT** Quart
- TP312SP** Spray
- Aluminum**
- TP462GAL** Gallon
- TP462QT** Quart
- TP462SP** Spray
- White Gloss**
- TP550GAL** Gallon
- TP550QT** Quart
- TP550SP** Spray
- *Additional colors available direct from factory:**
- Yellow**
- TP287QT**
- TP287SP**

REPLACES

Primer



Gray

- TP2700GAL Gallon
- TP2700QT Quart
- TP2700SP Spray

White

- TP2710GAL Gallon
- TP2710SP Spray

Yellow

- TP2720GAL Gallon
- TP2720QT Quart
- TP2720SP Spray

Red

- TP3987GAL Gallon
- TP3987QT Quart
- TP3987SP Spray

REPLACES

Acrylic Hardner



- TP12HP Acrylic hardener, lead free. For alkyd gloss tractor and implement enamel, 8 oz. can. Improves initial dry time and hardness development. Use with slow dry alkyd base tractor and implement gloss enamel. Not compatible with fast dry enamel or other paints
- TP12P Acrylic hardener, 16 oz. can, lead free.

REPLACES

Gas Struts

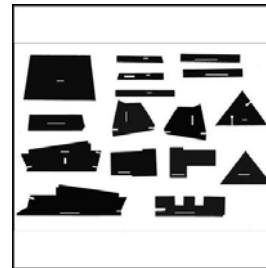


3902140M1

Strut for rear window, socket on both ends. Overall Length: 23.11", Piston Stroke: 10.039".
Tractors: 6140, 8775, 8785, 9735, 9745, 9755, 9765, 9775, 9785.

REPLACES

Cab Interior Kits



- Gives cab a "NEW" appearance
- Safer, quieter, and cleaner cab environment
- Increases resale value
- Easy installation with instructions & custom fit technology

CKAC7000WP

Cab kit with headliner & post kit. Black (16 pieces). **Tractors:** 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080

CKAC8000T

Cab kit, without headliner. Saddle tan (8 pieces). **Tractors:** 8010, 8030, 8050, 8070

REPLACES

Headliner Adhesive

HLA393

Adhesive, Headliner, trim and laminating. High temperature, Contact-type adhesive, 1-5 min. work time, Unusually high initial or Green strength.



REPLACES**Seat Parts****70236460**

Backrest cushion. Wood bottom with 2" HEAVY DUTY bonded foam. Cushion bolts to original seat frame. Original BLACK and WHITE vinyl color. **Tractors:** 170, 180, 185, 190, 190XT, 190XTIII, 200, 220, 7030, 7050, D10, D12, D14, D15, D17, D19, D21. Replaces 236460.

**70236461**

Seat cushion. Wood bottom with 2" HEAVY DUTY bonded foam. Cushion bolts to original seat frame. Original BLACK and WHITE vinyl color. **Tractors:** 170, 180, 185, 190, 190XT, 190XTIII, 200, 220, 7030, 7050, D10, D12, D14, D15, D17, D19, D21. Replaces 236461.

**70243516**

Upper backrest cushion. Wood-backed with 2" foam that mounts on original frame. **Tractors:** 170 Super Deluxe, 180 Super Deluxe, 200 (to s/n 4000), 210, 220 Super Deluxe, D12 Super Deluxe, D15 Super Deluxe, D17 Super Deluxe, D19 Super Deluxe D21 Super Deluxe. Replaces 243516.

**70243517**

Backrest cushion. Foam lined vinyl cover that snaps onto the original frame. **Tractors:** 170 Super Deluxe, 180 Super Deluxe, 200 (SN to 4000), 210, 220 Super Deluxe, D12 Super Deluxe, D15 Super Deluxe, D17 Super Deluxe, D19 Super Deluxe D21 Super Deluxe. Replace 243517.

**70243515**

Seat cushion. Vinyl covered pad with 3" thick foam. Straps snap in ORIGINAL frame. **Tractors:** 170 Super Deluxe, 180 Super Deluxe, 200 (to s/n 4000), 210, 220 Super Deluxe, D12 Super Deluxe, D15 Super Deluxe, D17 Super Deluxe, D19 Super Deluxe D21 Super Deluxe. Replaces 243515.

**226042**

Seat shock absorber with spring. **Tractors:** WD (to s/n 127007), WD45. **Vintage Iron™**

