



Revised 7/2022

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PART #	FORMER PART #	Description	Photo		
Parts for Ga	Parts for Gas Food Tables				
SU-5	N/A	Replacement Stainless Steel Leg & Plastic Foot for Hot Tables with Undershelf			
SU-6	N/A	Handle For Mobile Hot Food Tables			
SU-25	N/A	Add Casters to Food Units w/Undershelf (For Units Built Before October 2015 . Includes 4 - 5" Swivel Casters, 2 w/ Brakes.)			
SU-25S	N/A	Add Casters to Food Units w/Undershelf (Includes Stainless Steel Leg, 4 -5" Swivel Casters, 2 w/ Brakes)			
SU-P-100	02-1360	Hi/Medium/Lo Gas Valve For LP Gas			
SU-P-101	02-1360	Hi/Medium/Lo Gas Valve For Natural Gas			
SU-P-102	02-1752	Pilot Assembly	ê		
SU-P-103	02-1252	1-1/2" Stainless Steel Drain for Wetbath Tables			
SU-P-112	N/A	Replacement Drain Plug For Wet Bath. 1" Rubber			
SU-P-104	02-3309	Valve Adapter			
SU-P-105	02-1468	Jet burner, 5/16" #61 (Natural Gas) For HF NAT Series Only			
SU-P-106	02-1464	Jet burner, 5/16" #74 (LP Gas) for HF LP Series Only			
SU-P-107	02-1776	Gas Pilot for Wet Bath Units			



PART #FORMER PART #DescriptionPhotoSU-P-10802-1356Gas Pilot ValveSufficienceSU-P-10902-7971Gas RegulatorSufficienceSU-P-110*56 gas orifice for 2 and 3 well LP wet bath units (WB-xG-LP and -LP-BS)Image: SufficienceSU-P-111*52 gas orifice for 4 and 5 well LP wet bath units (WB-xG-LP and -LP-BS)Image: Sufficience	Revised 7/2	022		SMART FABRICATION	
SUP-109 IC-7971 Gas Regulator SUP-110 IC-7971 Gas Regulator SUP-110 IC-7971 Gas Regulator SUP-110 IC-7971 Gas Regulator SUP-110 IC-7971 IC-7971 IC-7971 SUP-110 IC-7971 IC-7971 IC-7971 SUP-111 IC-7971 IC-7971 IC-7971 SUP-113 IC-7971 IC-7971 IC-7971 SUP-114 IC-7971 IC-7971 IC-7971 SUP-115 IC-7971 IC-7971 IC-7971 SUP-114 IC-7971 IC-7971 IC-7971 SUP-115 IC-7971 IC-7971 IC-7971 SUP-113 IC-7971 IC-7971 IC-7971 SUP-119 IC-7971 IC-7971 IC-7971 SUP-113 IC-7971 IC-7971 IC-7971 SUP-114 IC-7971 IC-7971 IC-7971 SUP-115 IC-7971 IC-7971 IC-7971 SUP-114 IC-7971 IC-7971 IC-7971 SUP-115 IC-7971 IC-7971 IC-7971			Description	Photo	
su-P-110Image: A series of the for 2 and 3 well LP wet bath unitsImage: A series of the for 2 and 3 well LP wet bath unitssu-P-110#52 gas orifice for 4 and 5 well LP wet bath unitsImage: A series of the for 4 and 5 well LP wet bath unitssu-P-111#52 gas orifice for 4 and 5 well LP wet bath unitsImage: A series of the for 4 and 5 well LP wet bath unitssu-P-112Image: A series of the for WB-2/3G-NATImage: A series of the for 4 and 5 well LP wet bath unitssu-P-113Image: A series of the for WB-2/3G-NATImage: A series of the for 4 and 5 well LP wet bath unitssu-P-113Image: A series of the for WB-2/3G-NATImage: A series of the for 4 and 5 well LP wet bath unitssu-P-113Image: A series of the for WB-2/3G-NATImage: A series of the for 4 and 5 well LP wet bath unitssu-P-113Image: A series of the for WB-2/3G-NATImage: A series of the for 4 and 5 well LP wet bath unitssu-P-113Image: A series of the for WB-2/3G-NATImage: A series of the for 4 and 5 well LP wet bath unitssu-P-113Image: A series of the for WB-2/3G-NATImage: A series of the for 4 and 5 series of the for 4 and the for A series of the for 4 and 5 series of the for 4 series of the for 4 series for 4 series of the for 4 series of the for 4 series for 4 series of the for 4 series for 4 series of the for 4 series of the for 4 series for 5 of the for 5 series of the for 4 series of the for 4 series for 4 series of the for 4 series for 5 of the for 4 series of the	SU-P-108	02-1356	Gas Pilot Valve		
sup-rine (WB-xG-LP and -LP-BS) sup-rine (wB-xG-xG-xG-xG-xG-xG-xG-xG-xG-xG-xG-xG-xG-	SU-P-109	02-7971	Gas Regulator		
sur-rini (WB-xG-LP and -LP-BS) su-P-196 Orifice Elbow For WB-2/3G-NAT su-P-197 Orifice Elbow For WB-4/5G-NAT su-P-198 Orifice Elbow For WB-4/5G-NAT su-P-198 Orifice Elbow For WB-2/3G-LP su-P-199 Orifice Elbow For WB-4/5G-LP su-P-199 Orifice Elbow For WB-4/5G-LP su-P-202 02-1476 su-P-203 Replacement Knob for Gas Units - Hi-Med-Low su-P-411 01-5340 su-P-412 Orifice Elbow Statistics (for SU-32G wells) su-P-412 01-6802 su-P-413 Replacement Stainless (for SU-32G wells) su-P-414 NA su-P-415 Replacement Stainless Steel Leg & Plastic Foot su-P-415 NA su-P-415 NA su-P-415 Replacement Stainless Steel Leg & Plastic Foot su-S NA su-S NA Replacement Stainless Steel Leg & Plastic Foot su-S NA Replacement Stainless Steel Leg & Plastic Foot su-S NA Replacement Stainless Steel Leg & Plastic Foot su-S Su-S <th>SU-P-110</th> <th></th> <th>#56 gas orifice for 2 and 3 well LP wet bath units (WB-xG-LP and -LP-BS)</th> <th></th>	SU-P-110		#56 gas orifice for 2 and 3 well LP wet bath units (WB-xG-LP and -LP-BS)		
Image: A start of the start	SU-P-111		#52 gas orifice for 4 and 5 well LP wet bath units (WB-xG-LP and -LP-BS)		
SU-P-198Orifice Elbow For WB-2/3G-LPSU-P-199Orifice Elbow For WB-2/3G-LPSU-P-199Orifice Elbow For WB-4/5G-LPSU-P-20202-1476SU-P-20202-1476Replacement Knob for Gas Units - Hi-Med-LowSU-P-41101-5340Gas deflector (standard HF-xG units)SU-P-41201-6802Gas deflector stainless (for SU-32G wells)Parts tor ElectrorSU-5N/AReplacement Stainless Stele Leg & Plastic Foot for Hot Tables with UndershelfSU-5N/AM/AAdd Casters to Food Units w/UndershelfSU-25N/A	SU-P-196		Orifice Elbow For WB-2/3G-NAT		
SUP-199Image: Constraint of the constrain	SU-P-197		Orifice Elbow For WB-4/5G-NAT		
Nu-P-202O2-1476Replacement Knob for Gas Units - Hi-Med-LowImage: Complex State Stat	SU-P-198		Orifice Elbow For WB-2/3G-LP		
SU-P-411O1-5340Gas deflector (standard HF-xG units)Image: Standard HF-xG units)SU-P-412O1-6802Gas deflector stainless (for SU-32G wells)Image: Standard HF-xG units)Parts for Electr- Food Tables & Drop-Gas deflector stainless (for SU-32G wells)Image: Standard HF-xG units)SU-5N/AReplacement Stainless Steel Leg & Plastic Foot for Hot Tables with UndershelfImage: Steel Leg & Plastic Foot for Hot Tables with UndershelfSU-6N/AReplacement Stainless Steel Leg & Plastic Foot for Hot Tables with UndershelfImage: Steel Leg & Steel Leg & Plastic Foot for Hot Tables with UndershelfSU-6N/AAdd Casters to Food Units w/Undershelf (For Units Built Before October 2015. Includes)Image: Steel Leg &	SU-P-199		Orifice Elbow For WB-4/5G-LP		
SU-P-412O1-6802Gas deflector stainless (for SU-32G wells)Parts for Electric Food Tables & Drop-SU-5N/AReplacement Stainless Steel Leg & Plastic Foot for Hot Tables with UndershelfSU-6N/AReplacement Stainless Or DiversionSU-25N/AAdd Casters to Food Units w/Undershelf	SU-P-202	02-1476	Replacement Knob for Gas Units - Hi-Med-Low		
Parts for Electric Food Tables & Drop-Image Replacement Stainless Steel Leg & Plastic Foot for Hot Tables with Undershelf SU-5 N/A Replacement Stainless Steel Leg & Plastic Foot for Hot Tables with Undershelf SU-6 N/A Handle For Mobile Hot Food Tables SU-25 N/A Add Casters to Food Units w/Undershelf (For Units Built Before October 2015. Includes	SU-P-411	01-5340	Gas deflector (standard HF-xG units)		
SU-5 N/A Replacement Stainless Steel Leg & Plastic Foot for Hot Tables with Undershelf Image: Constraint of the tables SU-6 N/A Handle For Mobile Hot Food Tables Image: Constraint of tables SU-25 N/A Add Casters to Food Units w/Undershelf (For Units Built Before October 2015. Includes Image: Constraint of tables	SU-P-412	01-6802	Gas deflector stainless (for SU-32G wells)		
SU-5 N/A for Hot Tables with Undershelf SU-6 N/A Handle For Mobile Hot Food Tables SU-25 N/A Add Casters to Food Units w/Undershelf (For Units Built Before October 2015. Includes	Parts for Electric Food Tables & Drop-Ins				
SU-25 N/A Add Casters to Food Units w/Undershelf (For Units Built Before October 2015. Includes	SU-5	N/A	Replacement Stainless Steel Leg & Plastic Foot for Hot Tables with Undershelf		
SU-25 N/A (For Units Built Before October 2015. Includes	SU-6	N/A	Handle For Mobile Hot Food Tables		
	SU-25	N/A	(For Units Built Before October 2015. Includes		



PART #	FORMER PART #	Description	Photo
SU-25S	N/A	Add Casters to Food Units w/Undershelf (Includes 4 -5" Swivel Casters, 2 w/ Brakes)	
SU-P-201	02-1472	Replacement Knob for Electric Units - Low to High	
SU-P-203	02-3278	Gasket, ST-1000 (Discontinued Steamer)	
SU-P-204	02-3240	Replacement Element for Exposed Element Models with 1000w/240v	
SU-P-205	02-1444	Infinite Control, 120v	
SU-P-206	02-1303	Replacement Element for Sealed Well Models with 1100w/240v	
SU-P-207	02-1300	Replacement Element for Exposed Element Models with 500w/118v	
SU-P-208	02-2125	High Limit switch Assembly, 347F	Top View Bottom View
SU-P-209	02-1301	Replacement Element for Sealed Well Models with 640w/120v	
SU-P-210	02-1302	Replacement Element for Sealed Well Drop-In Models with 1100w/120v	
SU-P-211		Replacement clips for exposed element hot wells, for standard galvanized wells (set of 2 with screws)	
SU-P-212		Replacement clips for exposed element hot wells, for stainless steel wells (set of 2 with screws)	



PART #	FORMER PART #	Description	Photo
SU-P-214		Timer Relay 120v (From Discontinued Steamer)	
SU-P-215	02-1448	Infinite Control 240v	
SU-P-216	02-1756	Indicator Light 120v	
SU-P-217	02-1720	Indicator Light 208/240v	
SU-P-218	02-3261	Replacement Heating Element ST-1000	
SU-P-219	02-3195	Replacement Knob For Thermostat	
SU-P-220A	02-3194	Replacement Thermo Control 24"	
SU-P-220B	02-3375	Replacement Thermo Control 72"	
SU-P-501		Fits Models DICP-1 &DIRCP-1. Includes Two Left To Right Rails & Two Front-To-Back Supports. Includes Mounting Screws.	Support Rail
SU-P-502		Fits Models DICP-2, DIRCP-2, HDCPU-2-BS & HDCPU-2-DR Series. Includes Two Left To Right Rails & Three Front-To-Back Supports. Includes Mounting Screws.	Support Rail
SU-P-503		Fits Models DICP-3, DIRCP-3, HDCPU-3-BS & HDCPU-3-DR Series. Includes Two Left To Right Rails & Four Front-To-Back Supports. Includes Mounting Screws.	Support Rail



PART #	FORMER PART #	Description	Photo
SU-P-504		Fits Models DICP-4, DIRCP-4, HDCPU-4-BS & HDCPU-4-DR Series. Includes Two Left To Right Rails & Five Front-To-Back Supports. Includes Mounting Screws.	Support Rail
SU-P-505		Fits Models DICP-5, DIRCP-5, HDCPU-5-BS & HDCPU-5-DR Series. Includes Two Left To Right Rails & Six Front-To-Back Supports. Includes Mounting Screws.	Support Rail
SU-P-506		Fits Models DICP-6, DIRCP-6, HDCPU-6-BS & HDCPU-6-DR Series. Includes Two Left To Right Rails & Seven Front-To-Back Supports. Includes Mounting Screws.	Support Rail
SU-P-512		Fits Model DISLCP-2. Includes Two Left To Right Rails & Three Front- To-Back Supports. Includes Mounting Screws.	Support Rail
SU-P-513		Fits Model DISLCP-3. Includes Two Left To Right Rails & Four Front- To-Back Supports. Includes Mounting Screws.	Support Rail
SU-P-514		Fits Model DISLCP-4. Includes Two Left To Right Rails & Five Front-To- Back Supports. Includes Mounting Screws.	Support Rail
SU-P-500		Pan Support Bar For Recessed Well Cold Pans (Rests On Left-To-Right Support Rails)	Rails
SU-P-510		Pan Support Bar For Recessed Well Slim-Line Cold Pans (Rests On Left-To-Right Support Rails)	Rails
SU-45A		Adapter bar, 12" x 1" for cold food well	
SU-45B		Adapter bar, 20" x 3" for cold food well in series MACP, BMACP, CPU, and Bx-CPU	
Electric Unit N	EMA Plugs		
SU-P-230	02-3244	Cord set 8' with NEMA 5-20P plug, for heated units 2 or 3 well 120v Electric Units	
SU-P-231	02-3238	Cord set 8' with NEMA L5-30P plug, for heated units 4 well 120v Electric Units	



PART #	FORMER PART #	Description	Photo
SU-P-232	02-1216	Cord set 8' with NEMA 6-20P plug, for heated units 2 or 3 well 240v Electric Units	
SU-P-233	02-3239	Cord set 8' with NEMA L6-30P plug, for heated units 4, 5 or 6 well 240v Electric Units	
SU-P-234	02-1212	Cord set 8' with NEMA 5-15 plug for refrigerated units and DISW Series single well 120v-240v Electric Units	
Sealed Well S	ub-assembly		
SU-P-401	03-4613	Sealed well bowl assembly w/o element or high limit switch	
SU-P-402	01-7166	Sealed well element pan only	
SU-P-403		Replacement screen for Sealed well	
Parts For Refri	gerated Food Tables		
SU-P-151	02-3266	Power switch for refrigerated tables	
SU-P-152	02-7870	Temperature Control (LED) for refrigerated tables	
SU-P-153	02-7871	Temperature probe w/ 5" capillary tubing for refrigerated tables	



PART #	FORMER PART #	Description	Photo		
For Buffet Tabl	For Buffet Tables With Old Style Food Shields				
SU-P-302	02-3388	Replacement top food shield for buffet table, 2 well, old style (discontinued 3/1/2015). Includes plastic shield only, no hardware or end panels. Weight 20, dims 36 x 32 x 18, class 100.			
SU-P-303	02-3389	Replacement top food shield for buffet table, 3 well, old style (discontinued 3/1/2015). Includes plastic shield only, no hardware or end panels. Weight 22, dims 36 x 48 x 18, class 100.			
SU-P-304	02-3390	Replacement top food shield for buffet table, 4 well, old style (discontinued 3/1/2015). Includes plastic shield only, no hardware or end panels. Weight 30, dims 36 x 63 x 18, class 100.	T		
SU-P-305	02-3391	Replacement top food shield for buffet table, 5 well, old style (discontinued 3/1/2015). Includes plastic shield only, no hardware or end panels. Weight 35, dims 36 x 78 x 18, class 100	1		
SU-P-307	01-7131	Replacement support brackets for buffet table food shield, old style (discontinued 3/1/2015). Order one set per end of table' Weight 5, dims 18 x 12 x 3, class 100	1		
For Buffet Tabl	es With New Style Food	l Shields			
SU-P-310		Replacement end panel for buffet table food shield (as of 3/1/2015). Order one per end of table. Weight 6, dims 20 x 20 x 2, class 100 <i>Note: This is the food shield only. For brackets, see SU-P-317.</i>			
SU-P-312		Replacement top food shield for buffet table, 2 well (as of $3/1/2015$). Includes plastic shield only, no hardware or end panels.' Weight 20, dims 36 x 32 x 18 ,class 100			
SU-P-313		Replacement top food shield for buffet table, 3 well (as of 3/1/2015). Includes plastic shield only, no hardware or end panels.' Weight 22, dims 36 x 48 x 18 ,class 100			



PART #	FORMER PART #	Description	Photo
SU-P-314		Replacement top food shield for buffet table, 4 well (as of 3/1/2015). Includes plastic shield only, no hardware or end panels.' Weight 30, dims 36 x 63 x 18 ,class 100	
SU-P-315		Replacement top food shield for buffet table, 5 well (as of 3/1/2015). Includes plastic shield only, no hardware or end panels.' Weight 35, dims 36 x 78 x 18 ,class 100	
SU-P-317		Replacement support brackets for buffet table food shield (as of $3/1/2015$). Set of 2 (front and rear). Order one set per end of table'. Weight 4, dims $18 \times 12 \times 3$, class 100	コロ
SU-P-322	03-2812	Replacement Food Shield for TSS-2 Serving Shelf, Includes Plastic Front Shield Only	
SU-P-323	02-2052	Replacement Food Shield for TSS-3 Serving Shelf, Includes Plastic Front Shield Only	
SU-P-324	02-2056	Replacement Food Shield for TSS-4 Serving Shelf, Includes Plastic Front Shield Only	
SU-P-325	02-2060	Replacement Food Shield for TSS-5 Serving Shelf, Includes Plastic Front Shield Only	
SU-P-332		Replacement Food Shield (One Side) For TBS-2 Serving Shelf (As of 3/1/2015), Includes Plastic Front Shield Only, Order (2) Each If Replacing Both Front & Rear (For Units Manufactured Prior To 3/2015 Consult Factory)	FT
SU-P-333		Replacement Food Shield (One Side) For TBS-3 Serving Shelf (As of 3/1/2015), Includes Plastic Front Shield Only, Order (2) Each If Replacing Both Front & Rear (For Units Manufactured Prior To 3/2015 Consult Factory)	F



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PART #	FORMER PART #	Description	Photo
SU-P-334		Replacement Food Shield (One Side) For TBS-4 Serving Shelf (As of 3/1/2015), Includes Plastic Front Shield Only, Order (2) Each If Replacing Both Front & Rear (For Units Manufactured Prior To 3/2015 Consult Factory)	
SU-P-335		Replacement Food Shield (One Side) For TBS-5 Serving Shelf (As of 3/1/2015), Includes Plastic Front Shield Only, Order (2) Each If Replacing Both Front & Rear (For Units Manufactured Prior To 3/2015 Consult Factory)	
SU-P-342		Replacement Cutting Board, poly, 31-13/16"W x 8"D x 3/8" thick, for (2) well hot & cold food units, white	
SU-P-343		Replacement Cutting Board, poly, 47-1/8"W x 8"D x 3/8" thick, for (3) well hot & cold food units, white	
SU-P-344		Replacement Cutting Board, poly, 62-7/16"W x 8"D x 3/8" thick, for (4) well hot & cold food units, white	
SU-P-345		Replacement Cutting Board, poly, $77-3/4$ "W x 8"D x 3/8" thick, for (5) well hot & cold food units, white	
SU-P-346		Replacement Cutting Board, poly, 93-1/8"W x 8"D x 3/8" thick, for (6) well hot & cold food units, white	
SU-30-UG2		Replacement galvanized undershelf for 2 well hot food, ice cooled or solid top units without enclosed bases (manufac- tured after 11/2015). Fits HF-2E-120 or 240, HF-2G-NAT or LP, SW-2E-120 or 240, WB-2G-NAT or LP, STU-2, CPU-2	-

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PART #	FORMER PART #	Description	Photo
SU-30-UG3		Replacement galvanized undershelf for 3 well hot food, ice cooled or solid top units without enclosed bases (manufac- tured after 11/2015). Fits HF-3E-120 or 240, HF-3G-NAT or LP, SW-3E-120 or 240, WB-3G-NAT or LP, STU-3, CPU-3	
SU-30-UG4		Replacement galvanized undershelf for 4 well hot food, ice cooled or solid top units without enclosed bases (manufac- tured after 11/2015). Fits HF-4E-120 or 240, HF-4G-NAT or LP, SW-4E-120 or 240, WB-4G-NAT or LP, STU-4, CPU-4	
SU-30-UG5		Replacement galvanized undershelf for 5 well hot food, ice cooled or solid top units without enclosed bases (manufac- tured after 11/2015). Fits HF-5E-120 or 240, HF-5G-NAT or LP, SW-5E-120 or 240, WB-5G-NAT or LP, STU-5, CPU-5	
SU-30-US2		Replacement stainless steel undershelf for 2 well hot food, ice cooled or solid top units without enclosed bases (manufactured after 11/2015). Fits HF-2E-120 or 240, HF-2G-NAT or LP, SW-2E-120 or 240, WB-2G-NAT or LP, STU-2, CPU-2	
SU-30-US3		Replacement stainless steel undershelf for 3 well hot food, ice cooled or solid top units without enclosed bases (manufactured after 11/2015). Fits HF-3E-120 or 240, HF-3G-NAT or LP, SW-3E-120 or 240, WB-3G-NAT or LP, STU-3, CPU-3	
SU-30-US4		Replacement stainless steel undershelf for 4 well hot food, ice cooled or solid top units without enclosed bases (manufactured after 11/2015). Fits HF-4E-120 or 240, HF-4G-NAT or LP, SW-4E-120 or 240, WB-4G-NAT or LP, STU-4, CPU-4	
SU-30-US5		Replacement stainless steel undershelf for 5 well hot food, ice cooled or solid top units without enclosed bases (manufactured after 11/2015). Fits HF-5E-120 or 240, HF-5G-NAT or LP, SW-5E-120 or 240, WB-5G-NAT or LP, STU-5, CPU-5	
TA-14KEY-KL802		Replacment Keys For TA-14, TA-14SHD, TA-46.	
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