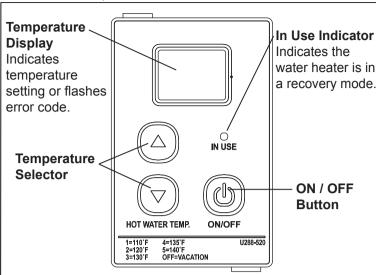
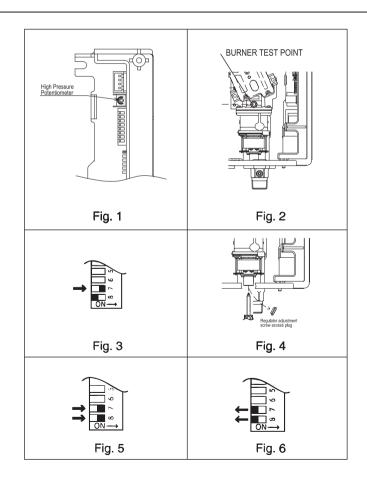


# RH180 (REU-VA1320WF-US) Technical Data Sheet



## **Diagnostic Use of the Controller**

- 1. To display error codes, press the ON/OFF button followed by the ▲ thermostat button to cycle through the error codes.
- 2. To display the water flow rate from the water heater engine to the tank, press the  $\triangle$  thermostat button (hold for 3 seconds) and then press the ON/OFF button while continuing to hold the  $\triangle$  thermostat button.
- 3. To display the hot water temperature going into the tank, press the ▼ thermostat button (hold for 3 seconds) and then press the ON/OFF button while continuing to hold the ▼ thermostat button.



## Gas Pressure Setting

NOTE: For additional installation and commissioning information refer to the Operation and Installation Manual.



This appliance must be installed, serviced and removed by a trained and qualified person. During pressure testing of the consumer piping, ensure gas valve is turned off before unit is shut off. Failure to do so may result in serious injury to yourself or damage to the unit.

## APPLIANCE OPERATING PRESSURES

Water Inlet Max is 150 PSI

Table 1

Gas Inlet	Min/Max	Force	d Low	Forced High							
Nat. G.	LPG	Nat. G.	Nat. G.	LPG							
4" W.C. / 10.5" W.C.	8" W.C. / 13.5" W.C.	1.10" W.C.	1.23" W.C.	2.8" W.C.	3.0"W.C						

Ensure gas pressure check under Commissioning has been completed first! The regulator is electronically controlled and factory pre-set. Under normal circumstances it does not require adjustment during installation. Make adjustments only if the unit is not operating correctly and all other possible causes for incorrect operation have been eliminated.

- 1. Turn OFF the gas supply.
- 2. Turn OFF the 120 V power supply.
- 3. Remove the front panel from the appliance.
- 4. Check the gas type using the data plate on the side of the unit. If using a spare PC board, check that the gas type switches are in the correct position (dip switch 1: ON for natural gas, NG, and OFF for propane, LPG). See dip switch settings section below. (ON is towards the right and OFF is towards the left.)
- 5. Attach the pressure gauge to the burner test point, located on the gas control (Fig. 2).
- 6. Turn ON the gas supply.
- 7. Turn ON the 120 V power supply.
- 8. Turn the unit ON with the controller. Select the maximum delivery temperature and open an available hot water fixture. Leave the fixture on until all gas pressure setting is complete
- 9. When the red "In Use" light turns on, set the unit to "Forced Low" combustion by setting No. 7 dip switch to ON (Fig. 3).
- 10. Check the burner test point pressure.
- 11. Remove the rubber access plug and adjust the regulator screw on the modulating valve (Fig. 4) as required in Table 1. Replace the rubber access plug.
- 12. Set the unit to "Forced High" combustion by setting both No. 7 and No. 8 dip switches to ON (Fig. 5). Ensure maximum water flow.
- 13. Check the burner test point pressure.
- 14. Adjust the high pressure potentiometer (POT) on the PC board as required to the pressure shown in Table 1.
- 15. Return the unit to normal operation by setting dip switches 7 and 8 back to OFF (Fig. 6). Close all water taps.
- 16. Turn OFF the gas supply and 120 V power supply.
- 17. Remove the pressure gauge and install sealing screw.
- 18. Turn ON the gas supply and 120 V power supply.
- 19. Operate the unit and check for gas leaks at the test point. 20. Install the front panel.

NOTE: For additional installation and commissioning information refer to the Operation and Installation Manual.

# Commissioning

With all gas appliances in operation at maximum gas rate, the flowing inlet pressure at the incoming test point on the Rinnai water heater should read 4" W.C. - 10.5" W.C. on natural gas and 8" W.C. - 13.5" W.C. on propane gas. If the pressure is lower, the gas supply is inadequate and the unit will not operate to specification. Check the gas meter regulator and pipework for correct operation/sizing and correct as required.

## **TROUBLESHOOTING**

## **Important Safety Notes**

There are a number of (live) tests that are required when fault finding this product. Extreme care should be used at all times to avoid contact with energized components inside the water heater. Only trained and qualified service technicians should attempt to repair this product. Before checking for resistance readings, disconnect the power source to the unit and isolate the item from the circuit (unplug it).

# (SV1, SV2 and POV) Gas valve and Modulating solenoids (Set meter above 2K)

(000000 .														
Wire Color	Voltage	Resistance	Connector #	Pin #'s										
(Main) Pink - Black	11 ~ 13 VDC	39 ~ 44 ohms	F6	(F) 6 - 7										
(SV1) Blue - Black	11 ~ 13 VDC	35 ~ 41 ohms	F7	(F) 5 - 6										
(SV2) Yellow - Black	11 ~ 13 VDC	39 ~ 44 ohms	F8	(F) 4 - 6										
(POV) Orange - Orange	2 ~ 15 VDC	65 ~ 85 ohms	F2 & F3	(F) 9 - 10										
(M) Water Flow Control Servo or Geared Motor														
Red - Pink		N/A		(G) 5 - 6										
Red - Orange	5 7 VDC	N/A		(G) 5 - O										
Blue - White	5 ~ 7 VDC	N/A	C4	(G) 3 - 4										
Blue - Orange		N/A	G1	(G) 3 - O										
Grey - Yellow	4 0 1/00	N/A		GY - (G)1										
Grey - Brown	4 ~ 6 VDC	N/A		GY - (G)2										
(QS) Water Flow	v Sensor:													
Red - Black	11 ~ 13	N/A	A1	(A) 9 - 5										
Yellow - Black	4 ~ 7 VDC	N/A	AI	(A) 1 - 5										
Note: Red turns	to Orange a	nd Black turns	s Grey on t	he PCB.										
(IG) Ignition Sys														
Grey - Grey	90 ~ 110	N/A	H1	(H) 1 - 2										
(FM) Combustic	on Fan Motor	:												
Red - Black	7 ~ 45 VDC	N/A		(B) 1 - 2										
Yellow - Black	11 ~ 13	N/A	B1	(B) 3 - 2										
White - Black	7 ~ 45 VDC	N/A		(B) 4 - 2										
(FV) Flammable	Vapor Sens	or:												
Red - Black	1.9 ~ 2.1	N/A		(D) 1 - 6										
White - Yellow	25.5 ~ 39.5 mVDC	N/A	D1	(D) 4 - 3										
(COS) Carbon Monoxide Sensor:														
Red - Black	1.9 ~ 2.1	N/A		(C) 1 - 5										
			04											

#### Thermistors:

Check all thermistors by inserting meter leads into each end of the thermistor plug. Set your meter to the 20 K scale and read resistance. Applying heat to the thermistor bulb should decrease the resistance. Applying ice to the thermistor bulb should increase the resistance. See below for examples of typical temperatures and resistance readings.

Heat Exchanger &	BurnerThermistor
Tank Thermistor Temperature	Temperature
59°F = 11.4 ~ 14.0 kΩ	59°F = 21.5 ~ 23.8 kΩ
$86^{\circ}$ F = 6.4 ~ 7.8 kΩ	86°F = 14.7 ~ 16.2 kΩ
113°F = 3.6 ~ 4.5 kΩ	$392^{\circ}F = 0.98 \sim 1.02 \text{ k}\Omega$
$140$ °F = $2.2 \sim 2.7$ kΩ	752°F = 210 ~ 223.9 Ω
221°F = 0.6 ~ 0.8 kΩ	1112°F = 85.7 ~ 92.7 Ω

Wire Color	Voltage	Resistance	Connector #	Pin #'s										
Tank Temperature Thermistor (White & Yellow at the PCB)														
White - White	N/A	See Chart Above	A2	(A) 3 - (A) 4										

#### **Heat Exchanger Temperature Thermistor**

(Brown & Yellow at the PCB)

White - White	N/A	See Chart Above	А3	(A) 7 - (A) 8
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#### **Burner Sensor Temperature Thermistor**

(Pink & Grey at the PCB)

Black - Black

	N/A	Above	A4	(A)11
Surge Protector	<b>"</b>			
Blue - Brown	108 ~ 132 VAC	N/A	I1	(l)1 - (l)3
Black White	108 ~ 132 VAC	N/A	12	N/A

See Chart

(A)10 -

With the power off you can check the continuity through the surge protector. Place a meter lead on the top pin #1 of the surge protector and pin #3 on the bottom of the surge protector. Check across the top pin #3 and bottom pin #1. If you read continuity across these two points then the surge protector is good. If you do not get continuity then replace the surge protector.

#### Amp Fuses:

This unit has one inline (5) amp glass fuse. Remove the fuse and check continuity through it. If you have continuity through the fuseB then it is good. Otherwise the fuse is blown and

#### Flame Rod:

Place one lead of your meter to the flame rod and the other to ground. With the unit running you should read between 5-150 VAC. Set your meter to the  $\mu$  amp scale and series your meter in line with the flame rod. You should read 1  $\mu$  amp or greater for proper flame circuit. In the event of low flame circuit remove the flame rod and check for carbon or damage.

Note: White turns to red on the PCB

Thermal Fuse / Overheat Switch

29 ~ 31

mVDC

11 ~ 13

VDC

# **Dip Switches Settings**

Set dip switches 2 and 3 to the values shown in table below for your altitude. The default setting for the appliance is 0 - 2000 ft (0 - 610 m) with switches No. 2 and No. 3 in the OFF position.

N/A

Below 1 ohm

C1

A6 F1

C) 4 - 3

(F) 12

# **A**WARNING

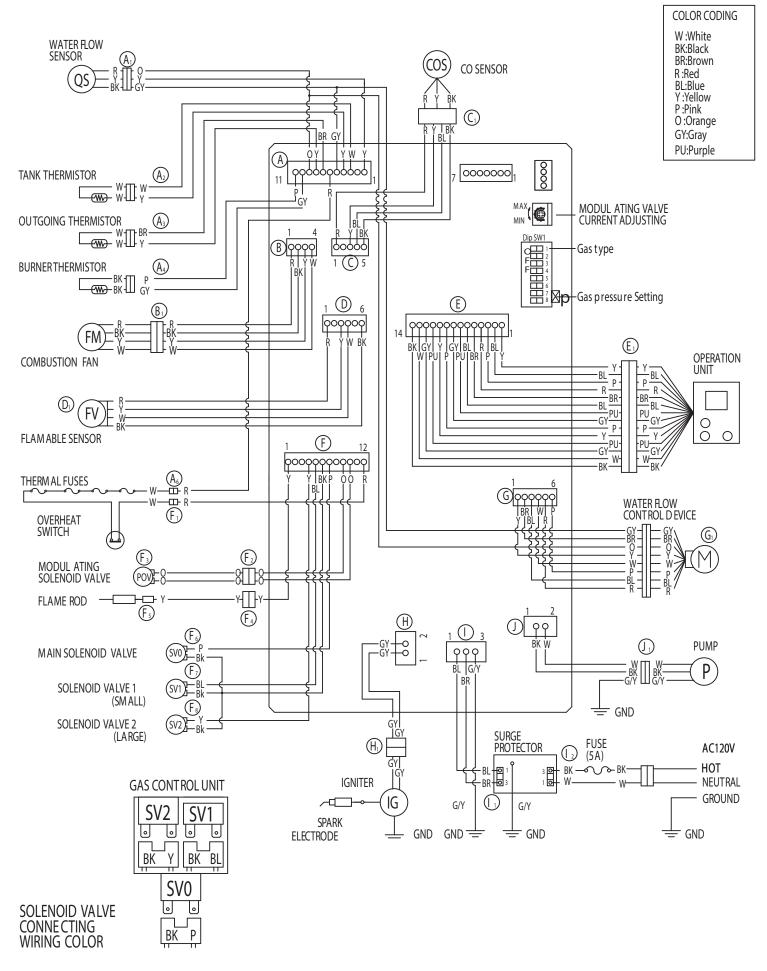
Blue - Yellow

White - White

DO NOT adjust the other dip switches unless specifically instructed to do so. Incorrect Dip Switch Settings can cause the Rinnai water heater to operate in an unsafe condition and may damage the water heater and void the warranty.

	0-2000 ft (0-610 m)	2001-5400 ft (610-1646 m)
Switch No. 2	OFF	OFF
Switch No. 3	OFF	ON
	SWITCH	SWITCH

# **WIRE DIAGRAM**



# **Error Codes**

#### 05 Air Filter Error

Follow the procedure in the "Air Screen" section of the owner's manual. If the error code continues to flash after cleaning the air filter, review the items in "Code 10" or contact a qualified service technician.

#### 07 Circulation Flow Rate has dropped below 2.1 gpm

Check water filter for blockage

Check pump operation and wiring

Clean Heat Exchanger

#### 10 Air Supply or Exhaust Blockage

Ensure listed 4" b-vent is used and there are no reductions in the vent system

Check that nothing is blocking the vent, inlet screen or "Combustion Air Assembly"

Check all vent components for proper connections.

Check fan for blockage

Ensure vent length, vent size and combustion air comply with the requirements stated in the *National Fuel Gas Code, ANSI Z223.1/NFPA 54*, or the *Natural Gas and Propane Installation Code, CSA B149.1*.

#### 11 No Ignition

Check that the gas is turned on at the water heater, gas meter, or cylinder.

Ensure gas type and pressure is correct.

Ensure gas line, meter, and/or regulator is sized properly.

Bleed all air from gas lines.

Verify dip switches are set properly.

Ensure appliance is properly grounded.

Ensure igniter is operational.

Check igniter wiring harness for damage.

Check gas solenoid valves for open or short circuits.

Remove burner cover and ensure all burners are properly seated.

Remove burner plate and inspect burner surface for condensation or debris.

#### 12 Flame Failure

Check that the gas is turned on at the water heater and gas meter. Check for obstructions in the flue outlet.

Ensure gas line, meter, and/or regulator is sized properly.

Ensure gas type and pressure is correct.

Bleed all air from gas lines.

Ensure vent length, vent size and combustion air comply with the requirements stated in the *National Fuel Gas Code, ANSI Z223.1/NFPA 54*, or the *Natural Gas and Propane Installation Code, CSA B149.1*.

Verify dip switches are set properly.

Ensure appliance is properly grounded.

Check power supply for loose connections.

Check power supply for proper voltage and voltage drops.

Ensure flame rod wire is connected.

Check flame rod for carbon build-up.

Disconnect and reconnect all wiring harnesses on unit and PC board.

Check for DC shorts at components.

Check gas solenoid valves for open or short circuits.

Remove burner plate and inspect burner surface for condensation or debris.

#### 13 Combustion Error

Review items listed under codes "05" and "10"

#### FE Flammable Vapors Detected

- Leave the area immediately, leaving the exit point open to allow ventilation
- Do not touch any electric device (including phone or light switch)
- Call emergency personnel from a neighbors phone
- Do not try to reset the water heater or light the pilot to any other appliance

When safety personnel have identified the area as safe and all flammable vapors have been evacuated the units can be rest by unplugging the unit then plugging back in.

If "FE" continues to flash after area is determined safe, contact a qualified service technician.

#### 14 Thermal Fuse

Check gas type of unit and ensure it matches gas type being used.

Check for restrictions in air flow around unit and vent terminal.

Check for low water flow in a circulating system causing short-cycling.

Ensure dip switches are set to the proper position.

Check for foreign materials in combustion chamber and/or exhaust piping.

Check heat exchanger for cracks and/or separations.

Check heat exchanger surface for hot spots which indicate blockage due to scale build-up. Refer to instructions in manual for flushing heat exchanger. Measure resistance of safety circuit.

Ensure high fire and low fire manifold pressure is correct.

Check for improper conversion of product.

#### 16 Over Temperature Warning

Check gas type of unit and ensure it matches gas type being used.

Check for restrictions in air flow around unit

Check for foreign materials in combustion chamber and/or exhaust piping.

Check for clogged heat exchanger.

#### 30 FV Sensor Error

Check sensor wiring for damage.

Measure resistance of sensor.

Replace sensor

#### 31 Burner Sensor Error

Measure resistance of sensor.

Replace sensor.

## 32 Heat Exchanger Outgoing Temperature Sensor Fault

Check sensor wiring for damage.

Measure resistance of sensor.

Clean sensor of scale build-up.

Replace sensor.

#### 35 Tank Temperature Sensor Fault

Check sensor wiring for damage.

Measure resistance of sensor.

Clean sensor of scale build-up.

Replace sensor.

#### 38 CO or FV Sensor Error

Check sensor wiring for damage.

Measure resistance of sensor.

Replace PCB and sensors.

#### 52 Modulating Solenoid Valve Signal Abnormal

Check modulating gas solenoid valve wiring harness for loose or damaged terminals.

Measure resistance of valve coil.

#### 61 Combustion Fan Failure

Ensure fan will turn freely.

Check wiring harness to motor for damaged and/or loose connections.

Measure resistance of motor winding.

#### 63 Circulation Flow Rate has dropped below 1.2 gpm

Check water filter for blockage

Check pump operation and wiring

Clean Heat Exchanger

#### 71 SV0, SV1, SV2, and SV3 Solenoid Valve Circuit Fault

Check wiring harness to all solenoids for damage and/or loose connections. Measure resistance of each solenoid valve coil.

#### 72 Flame Sensing Device Fault

Ensure flame rod is touching flame when unit fires.

Check all wiring to flame rod for damage.

Remove flame rod and check for carbon build-up; clean with sand paper.

Check inside burner chamber for any foreign material blocking flame at flame

Measure micro amp output of sensor circuit with flame present.

Replace flame rod.

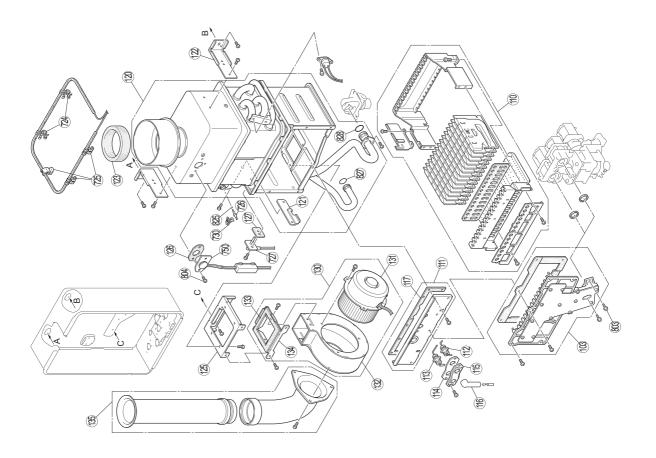
#### 73 Burner Sensor Circuit Error

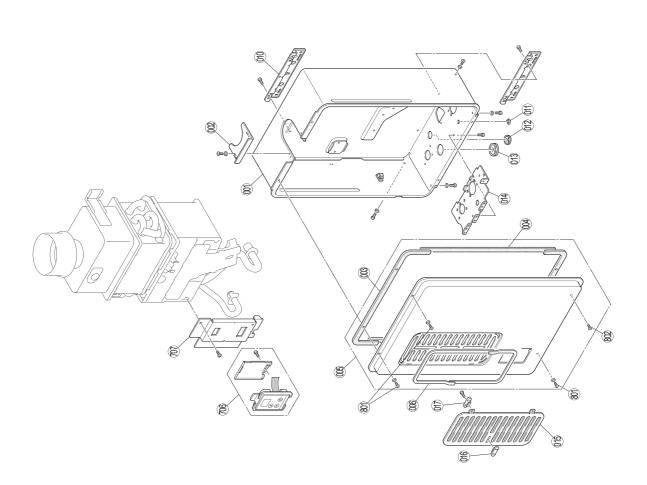
Check sensor wiring and PCB for damage.

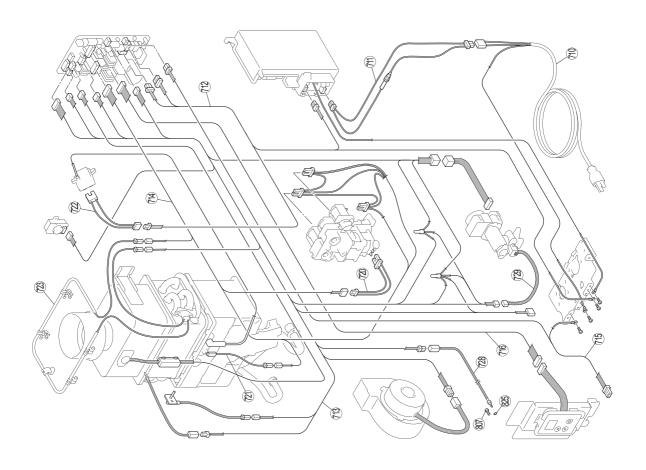
Replace sensor.

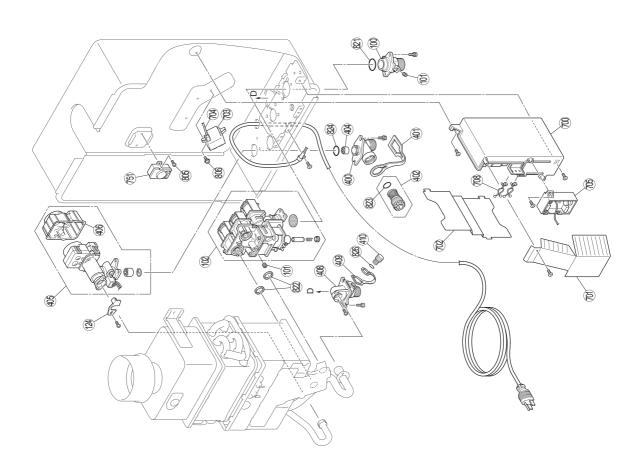
#### NO CODE No hot water

Confirm the water heater is plugged in and 120 volts is available.









# PARTS LIST

Qty.	<del>.</del>	7	<del>-</del>	~	~	<del>-</del>	~	~	~	<del>-</del>	<del>-</del>	~	<u>_</u>	7	က	~	~	~	~	~	~	~	က	~	က	7	7	~	~	<del>-</del>	7	~	~	7	~	~	~	~	
Part Number	109000110	CP-90125-4	CP-90580	105000079	105000080	105000081	105000082	105000083	105000084	105000085	105000086	105000040	105000087	U217-676X02	U250-670x01	H111-650	105000088	105000089	M8D1-10-4	105000090	105000091	105000092	CP-30580	109000111	108000021	ZAA0408UK	ZAD0408UK	CP-80452	U217-449	M10B-1-24	C36E1-6	M10B-2-16	M10B-2-18	M10B-2-4	M10B-2-7	M10B-2-12.5	M10B-2-14	100000144	
_		708 Wire Clip	710 Power Code	711 Fuse Harness	712 Electric Power Harness	713 Sensor Harness	714 Magnet Valve Harness	715 PumpH arness	716 Operation Unit Harness	720 POV Connection Harness	721 FR Connection Harness	722 Ignitor Harness	723 Temperature Fuse Harness -13	724 Temperature Fuse Fixing Plate	725 Temperature Fuse Fixing Plate	726 Thermistor	727 Burner Thermistor-2	728 Tank Thermistor	729 MR Sensor	730 Easy Connection	750 CO Sensor	751 FV Sensor	801 Truss Screw	802 Screw	803 Screw	804 screw	805 Screw	806 Tapping Screw	807 Screw	821 O-ring	822 Gasket	823 O-ring	824 O-ring	825 O-ring	826 O-ring	827 O-ring	828 O-ring	900 Front Panel Label (180)	
Qty		<del>-</del>	<b>—</b>	_	_	<u>_</u>	_	_	_	_	_	2	<u>_</u>	_	_	_	_	_	_	_	_	_	_	<b>—</b>	_	_	~	_	<u></u>	_	_	_	_	<b>—</b>	<b>—</b>	_	_	~	_
Part Number	106000029	106000030	106000031	H73-120	105000010	109000098	109000099	AU206-218	109000100	107000031	109000101	109000102	109000103	AU195-322	106000032	109000104	109000149	108000031	108000032	108000033	109000106	109000107	109000108	H73-501-2	109000018	107000032	M8D1-15	107000033	109000130	107000034	109000019	AU142-444	105000076	U250-1755	108000034	EI-144	105000019	105000077	105000078
_		110 Burner Unit-2	111 Combustion Chamber Front		113 FR Electrode	114 Electrode Packing	115 Electrode Holder	116 Electrode Sleeve	117 Packing	120 Heat Exchanger Assembly	121 Slide Plate	122 Duct Fitting Plate	123 Seal Packing-D	124 Fixing Bracket	125 Combustion chamber Bracket	126 CO Sensor Packing	127 Burner Thermistor Packing	130 Fan Motor All Assembly	131 Fan Motor Assembly	132 Fan Casing Assembly	133 Fan Motor Packing	134 Fan Motor Bracket	135 Noise Filter Ass'y	400 Water Inlet (3/4"NPT)	401 Plug Band	402 Filter Assembly	404 Rectifier	405 Water Flow Servo&Sensor Assembly	406 Water Flow Servo Cover	408 Hot Water Outlet (3/4"NPT)	409 Plug Band	410 Drain Valve	700 PCB oard	701 EC Cover -US	702 Electric Unit Cover	703 Ignitor	704 High Tension Cord	705 Surge Protector	706 Operation Unit Ass'y
er Qty	_	2	2	_	2	7	_	4	_	_	_	_	_	_	<b>~</b>	_	_	_	_	_	_	_	_	2	_	2	<b>—</b>	<b>—</b>	_	_	_	<b>—</b>	_	_	2	_	SX02 1	_	
Part Number	109000092	BU195-167	AU115-163	109000093	109000094	BU195-121	AU105-113	CF79-41020-A	U245-125	109000095	108000030	109000096	109000097	107000131	107000116	107000117	107000118	107000119	109000368	109000369	109000370	107000120	107000121	107000122	107000123	107000124	105000196	109000371	109000372	107000125	107000126	107000045	10700048	106000027	AU39-965	106000019	U250-200-A-ASX02	106000028	
Item Description	002 Top Seal Plate	003 Front Panel Packing	004 Main Body Packing Side	005 Front Panel Assembly	006 Air Filter Packing	010 Wall Hang Bracket							017 Door latch B		-	035 Outlet Nipple	037 Drain Valve		•	040 Shoe-Horse Grommet	Side Trim	042 Temperature and Pressure Relief Valve	_			046 Hexagonal Reducing Bushing	047 Thermistor	048 Thermistor Bracket	049 Front Cover	050 Anode	051 Flexible Hose	052 Flow Check Valve	055 Cartridge Assembly	100 Gas Connection(1/2"NPT)	101 Screw	102 Gas Control Assembly	103 Manifold Assembly -A	103 Manifold Assembly -D	