#### -FORD V8-

Cylinder Head and Valve Gear

# COMP

#### **COMP-CAMS STEEL TOP CAPS**



Springs with higher pressures, require stronger top caps to handle the extra stress. Precision machined from 4140 chrome moly & finished in black oxide. Specifically designed for positive location when combined with Comp Cams valve springs. (other makes may have different diameters). The Comp Cams  $10^{\circ}$  top caps &  $10^{\circ}$  collets offer superior strength and stability.



BY768-16	7° for 11/32" stem size	£95.42
BY747-16	Super Lock 10° for all stem sizes	£112.39
BY743-16	7° for 11/32" stem size	£109.09
BY744-16	7º for 3/8"" stem size	£110.70
BY740-16	Super Lock 10° for all stem sizes	£96.50
BY741-16	Super Lock 10° for all stem sizes	£92.04

# **COMP**

#### COMP CAMS VALVE COLLETS



The accurate tang location maintains consistent valve spring installed heights. Order Super Locks to fit the valve stem size and Super Lock top caps to fit the valve spring. 10° Super Locks are recommended in all race applications, 7° collets are suitable for street use only.

BY601-16	Hardened steel 7° single groove, 11/32" stem	£32.69
BY605-16	Hardened steel 7° 351C 4 groove,11/32" stem	£21.13
BY611-16	Super Locks 10° w/recess-lash cap,11/32" stem	£46.26
BY612-16	Super Locks 10° w/recess-lash cap, 3/8" stem	£46.26
BY613-16	Super Locks 10° w/o recess-lash cap, 11/32" stem	£37.48
BY614-16	S/L 10° w/o recess+.050" inst height 11/32" stem	£37.46
BY603-16	Hardened steel 7° single groove 3/8" stem	£30.71
BY624-16	Super Locks 10° Ford 4 groove, 11/32" stem	£65.98

#### LASH CAPS

Lash caps prevent the tip of the valve from being "pounded out" and "squashing out". This happens mainly on racing engines with high spring pressures, & where high rpm's are used.

BYAJG275 Ford OEM, for reduced stem exhaust £1.38 ea 11/32" .080" thick-hardened £58.86set BY621-16 BY622-16 3/8" .080" thick-hardened £43.50 set



#### OEM STANDARD VALVE STEM SEALS

Umbrella type .341" stem BYB45399 £1.30 ea **221** 1962-63 I & Ex **255** 1980-82 I & E **260**1962-65 I&E IncTruck

289 1963-68 & 1965-68 Truck I&Ex 302 1968-84 also 1969-85 Truck I & E **302 HO** 1982-84 I & E

302 1985-90 also 1986-89 Truck Ex **302** HO 1985-90 E 351M 1975-79 also 1975-82 Truck I & E **351C** 1970-74 inc Truck I & E 351C Boss 1971 I & E **351**C Cobra Jet 1973-74 I & E 351C HO 1972 I & E

351W 1969-30/6/86 Inc Truck I & E **400M** 1971-79 also 1977-82 Truck I & E

429 Cobra Jet 1970-71 also 1970-73 Truck I & E

**429 Thunder Jet** 1968-73 I & E **460** 1968-78 I & E

**460** 1973-Feb 86 Truck I & E

BYB45418 Positive type .341" stem £1.55 ea **302** 1985-90 In incl HO 302 1986-89 Truck In

**351W** 1/7/86-91 In **351W** 1/7/86-97 Truck In 351W 1993-96 Hi-Perf Truck In 429 1991-97 Truck In

460 1993-98 Truck In

BYB45904 Positive type .341" stem £2,46 ea

**302** 1991 I & E **302HO** 1991-95 I & E

**302** 1990-2000 Truck I & E

BYB45404 Positive type .341" stem £2.16ea 351W 1/7/86 to 91 Ex 351W 1/7/86-93 Truck inc Hi-Perf Truck Ex

BYB45390 Umbrella type .372" stem £1.14 ea 390FE 1961-71 also 1968-76 Truck I & E 427FE 1963-68 I & E **428FE** 1966-70 also 1968-69 Truck I & E

BYB45632 Positive type .372" stem £0.80 ea

**429** 1987-90 Truck I & E

## STANDARD CYLINDER HEAD BOLTS



BYGS33316 Head bolts [1cyl head] 289-302W

£18.30 one head



#### **CYLINDER HEAD BOLT KITS ARP High Performance**



These head bolts have either a reduced size hex head, or 12 point head, with a wide area flanged head. These factors can help eliminate the need for valve train removal when retorquing the cylinder head, and may assist with clearing larger OD springs. High Performance & Stainless bolts have a tensile strength of 170,000 psi, the Proseries is 200,00psi & some kits have undercut short bolts to promote stretch. All kits come with hardened parallel-ground washers.

BY154-3601 289-302W Hex head	£75.06

BY454-3701 Stainless Steel for 289-302 12 pnt £128.51 BY154-3603 351W Hex head £112.54 BY154-3604 351C-M-400M Hex head £135.06 BY155-3601 390-428 FE Hex head £107.12 BY155-3603 429-460 std heads & with Edel' Heads-Hex £172.49



#### STEPPED HEAD BOLT BUSH SET

Head bolt reducer bushing set Complete set of bushes. Required on various aftermarket heads, when using 7/16" bolts/studs, as the holes in the cylinder heads, are often, 1/ 2". Set of 20 with integral washers.



#### HIGH PERFORMANCE VALVE STEM SEALS

BY72876	Shedder type high temp 11/32'	£1.72 ea
BY504-16	"Rubber" Umbrella style 3/8"	£21.77set
BY510-16	Teflon for .500" guide-11/32"	£28.76set
BY503-16	Teflon for .530" guide-11/32"	£33.01set
	T	000 =0

BY505-16 Teflon for .530" guide-3/8" £28.78set BYB45547 Viton for .500" guide-11/32"

Umbrella seals are normally used where the spring is a single type and there is enough room inside it for the seal. The seal moves up & down with the valve. The Teflon & Viton seals, generally require the OD of the valve guide boss to be machined. They fit tightly onto the guide boss, & do not move. Teflon is good to 450f, and Viton to 500f. For tools to machine the top of the guide see the accessories section page S9/12)

#### Moroso 4130 Chrome Moly Washer

Machined from 4130 chrome moly steel, heat-treated and parallel ground. They will not bend, crack or gall. The washers will promote accurate torque readings and more evenly distribute stress loadings. Chamfered side of washer should be toward the head of the bolt.

**BY38300** For 7/16" bolt or stud **£1.06 ea BY38310** For 1/2" bolt or stud **£0.96 ea** 





#### ARP 12 Point UNF Nuts [180,000psi]

Constructed from Aerospace quality material -



**BY300-8303** For 7/16" bolt or stud-1/2" socket**£2.50ea BY300-8304** For 1/2" bolt or stud-9/16" socket**£4.31ea** 



#### Valve Rocker Arm Pedestal Shim Kit

Cures the problem of excessive preload (due to a camshaft change etc) without resorting to different push rods, or adjustable rockers. These shims will fit all small block V8 & 429/460 with bolt on rocker arms.



#### BYM-6529-A302 Rocker Arm Pedestal Shims£17.94

### COMP :

#### **Pushrod Guide Plates**

Required in cases where pushrod holes in the cylinder head are large, and rockers are able to move from side to side on the valve tip.

 BY4816-8
 289 to 351W- 5/16" push rod- flat type
 £31.58

 BY4835-8
 289-351W- 5/16" flat 2piece adjustable
 £92.10

 BY4803-8
 302Boss/351C+M/400M- 5/16" p/r- raised type
 £74.99

 BY4834-8
 429-460- 5/16" push-rod- raised type
 £52.10



Poly-locks are locked with an allen key. They are designed not to come undone, even unday racing conditions. Precision ground for minimum runout, and tapered for extra strength in the locking area.

runout, and tapered for extra strength in the locking area.			
BY4602-16	Poly lock 3/8"	std style rockers	£68.11
BY4603-16	Poly lock 7/16"	std style rockers	£63.85
BY4600-16	Poly lock 7/16"	trunnion style rockers	£53.15
BY4601-16	Poly lock 3/8"	trunnion style rockers	£56.53





#### Rocker Components 302/351W/429/460

These bolts fit all SBF and 429-460 with bolt in rockers. The channel kit fits 302-351W with bolt in rockers. [It keeps one pair of rockers straight]



BYAJG285 Rocker bolts 302-460 [bolt in rockers] £1.12



#### Rocker Components 390-428 FE

The bolts are required when fitting Edelbrock cylinder heads



BYRS-621 Rocker shaft £154.43 £40.25

# automotive Raing product

#### **ARP Pro Series Head Stud Kits**

ARP Head Studs are made from a premium grade 8740 alloy. They ensure more consistent torque values, enhance cylinder head sealing, and help prevent damage to the threads in the block. The kit comes with aerospace-quality nuts & parallel ground, hardened washers. Tensile strength of 200,000 psi. Some kits have "undercut" short studs. This helps to equalise the stretch on the long & short studs. These are commonly used for Racing, or Turbo/Blower/Nitrous engines.



BY154-4001 289-302-7/16" -hex £176.52 BY254-4701 289-302- 7/16" -undercut 12 point £224.29

For 289-302 w/Factory heads & Edelbrock heads

BY154-4003 351W- 1/2" - hex £213.24 BY254-4703 351W- 1/2" - undercut 12 point £245.94 For 351W w/Factory heads; M-6049-J302 SVO High Port ;M-

6040-L302 GT40 style; Edelbrock; Iron Dart

 BY154-4004
 351C/351M/400M -hex
 £231.08

 BY155-4001
 390-428FE -hex
 £207.74

 BY155-4003
 429-460 -hex
 £256.82

For 385 series [429-460]; 429CJ SVO M-6049-A429; Edelbrock



#### **ARP Rocker Arm Stud Kits**

Concentric to within .005" thread pitch to thread pitch, to ensure accurate rocker arm geometry. Made of 8740 chrome moly forgings. Tensile strength of  $180,000\,\mathrm{psi}$ . Not to be used with OEM-style self-locking nuts.



(All dimensions in inches)



R Application C D  $\mathbf{E}$ 3/8 BY134-7104 1.895 .710 1.000 7/16 £68.66 3/8" most SB Ford BY100-7101 7/16" most SB Ford 1.900 .750 1.000 7/16 7/16 £56,94 BY200-7201 1.900 .750 1.000 7/16 **£130.10** 7/16 **Pro** version of above BY254-7201 W/rlr rkrs&girdle 3.000 .950 2.100 7/16 7/16£106.54sp

#### **COMPANY** Rocker Arm Studs-Pedestal Type Rockers

Used to convert engines that employ pedestal type rockers that are bolted onto the heads, to stud type rockers. These studs have a 5/16" thread on the lower half that screws into the existing hole in the cylinder head. For street use only. Will work with rail type rockers.



BY4504-16 Base thread: 5/16" Stud: 3/8" Lgth: 1.750"

£108.77

### Rocker Arm Spacers for "Stepped" Studs

Many early 302-351W engines used a rocker arm stud with a positive stop for the retaining nut, not allowing for any valve adjustment. This kit consists of a small spacer which slips over the stud and a new nut. This gives a range of adjustment, the same thickness as the washer. Comes with 16 spacers and nuts.



BY4610-16 Adjusting Kit for SB Ford

#### Standard Rocker Arms

BYMRK-511 Non-rail,cast,adjustable £10.12 each

Above rocker includes nut & ball

**221** engine 1962-63 **260** engine 1962-65

**289** engine 1963-66



 BYR-847
 Rail, cast, inc
 5/16" & 3/8" nuts£8.56
 each

 289 engine
 1966-68
 289 engine Truck
 1966-68

 302 engine
 68-78 excl
 Boss
 302 engine Truck
 1969-78

 351W engine
 1969-78
 351W engine
 Truck
 1971-78



 BYR-879
 Pressed steel,
 inc "sledge"
 £9.42each

 255 engine 1980-82
 255 engine Truck 1981-82

 302 eng 1978-94 ex Cobra
 302W engine Truck 1978-01

 351W engine 1978-91
 351W eng Truck 1978-97



TEK TIP BIT - Ford Rocker Arms

#### **▼LIFTER PRELOAD**

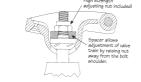
When installing a performance camshaft in a non-adjustable valve train application, the lifter preload is something which must be considered. Too little will result in a noisy valve train, and too much will result in tight valves, or again, a noisy valve train. Either condition can cause engine component failure and/or poor performance.

#### **▼**CONVENTIONAL ROCKERS-Hyd Lifters

Conventional adjustable valve train utilising a cast rocker was used on 1962-63 221 V8, 1962-65 260 V8, and various types of 289 engine 1963-66. The cylinder heads had pressed in studs, with straight of "parallel" sides. This meant the rocker could move up and down the stud, and therefore the preload on the lifter could be adjusted. Early heads used a small hole or slot for the pushrod, which stopped the rocker arm wandering off the valve tip. Short tipped valves are used.

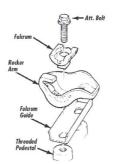
#### **♥POSITIVE STOP STUD/RAIL TYPE ROCKERS-HydLifters**

Conventional valve train with a fixed, cast rocker. These were used on 1966-68 289 engines, and 302W & 351W up to 1978. In big block, this system was used on 1968-71 429, and 1968-5/11/70 460. If the press in studs are not straight down, in other words there is a ledge after the thread, that the rocker sits on, and then the nut is torqued up, then they are non adjustable. Competition Cams offers an adjustment kit (*BY4610-16* Page 2/22) for the small block 3/8" stud. This utilises a thick washer to give a range of adjustment. For high performance use, conversion to screw in studs & guide plates will be required. Rail type rockers have drop down "flaps" at the edges of the rocker & long tip valves.



#### **≱FULCRUM ROCKERS- 302W & 351W**

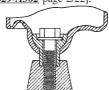
Fulcrum Type Rockers were used on 302W from 1978-2001, & 351W from 1978-1997. These rockers use a fulcrum or 'sled' in conjunction with a "U"-shaped channel to hold the fulcrum & so rocker alignment. This is held together by a bolt through each fulcrum. Shims can be used to adjust the lifter preload. [part number *BYM-6529-A302* on page 2/22]. Alternatively, the screw in stud [part number *BY4504-16* page 2/22] can be used to screw directly into the pillar, as the thread on the bottom of the stud is only 5/16". These studs will work with rail type rockers if the heads are fitted with long tip valves. Only mild performance camshafts can be used. Of course the heads can be machined to take a stronger screw in stud.



A modified pedestal is used on 1978 and later 302/351W engines. A stamped fulcrum guide is used with each pair of rocker arms, together with a "U" shaped channel & bolt

#### **▼**FULCRUM ROCKERS-Cleveland type engines

Fulcrum Type Rockers are used on 351C-351M-400M-1968-82 inc Boss engines as well as some 429-460's- [429 1972-73, & 460 5/11/70 to 1995]. These rockers use a fulcrum or 'sled' in conjunction with a bolt to hold rocker alignment. These models use a slotted pedestal cast in the head to hold the fulcrum. To replace rocker arms of this type, for performance use, screw-in studs and guide plates will be necessary. [cylinder heads will require machining]. For mild performance camshafts, shims can be used to adjust the lifter preload [part number **BYM-6529-A302** page 2/22].



#### **Standard Rocker Arms**

BYR-855 Pressed steel	l, inc "sledge" £5.60 each
<b>302 Boss</b> engine 1968-71	351C engine 1970-74
<b>351M</b> engine 1975-79	<b>351M</b> Truck engine 1977-81
<b>400M</b> engine 1971-79	<b>400M</b> Truck engine 1977-82
<b>429</b> engine 1972-73	<b>460</b> engine 5/11/70 to 1978



#### BYR-814 FE Std Non-adjustable £32.10 each

<b>352</b> engine 1958-67	<b>360</b> engine 1968-76
<b>361</b> engine 1958-59	<b>390</b> engine 1961-76
<b>410</b> engine 1966-67	<b>427</b> engine 1963-68
<b>428</b> engine 1966-70	<b>430</b> engine 1959-60

**460** Truck engine 1973-95



**516RKRNUT**5/16" nut- self locking **38RKRNUT** 3/8" nut-self locking

£1.46 each £1.97 each



### COMPS Aluminium Roller Rockers & Polylocks

These rocker sets are adjustable & designed for OEM cylider heads that have been converted to screw in studs & guide plates, or aftermarket heads. Hardened pushrods will be required. Open spring pressures of over 350 lbs- OK.

**BY17043-16** 289-351W 3/8" stud 1.60 **£314.70 set BY17044-16** 289-351W 7/16" stud 1.60 **£298.25 set** 



**BY17045-16** For use with 7/16" studs **£308.83 set** Fits 429-460 ratio is 1.73, 302 Boss, 351C/M+400M



#### Magnum Roller Rocker Set

The Worlds best high performance street rocker arm. Made from 8620 chromemoly steel. Stronger than diecast aluminium or stamped steel. Super accurate rocker ratio, and stiff non flex design. Roller tip reduces friction & scuffing. Do not exceed 350 lb open spring pressure.



**BY1431-16** Rail type 1.60 3/8" **£262.49** For 78-present, use with 5/16" studs **BY4504-16**. **NO** guide plates.

BY1442-16 Non rail type 1.60 3/8" \$276.98

BY1411-16 Boss302/351C-400M/429-460 1.72**£272.82** 

Must have 7/16" screw in studs & guide plates



Cylinder Head and Valves Oil System

#### **ULTRA PRO MAGNUM Roller Rocker Set**



Comp Cams Ultra Pro Magnum rockers have an investment cast 8650 chromemoly body with an arched web-like design, to deliver increased strength & rigidity while reducing the moment of inertia. The unique black oxide exterior finish helps prevent corrosion. With this rocker you can use most spring & retainer [top cap] designs, including +.050" collets, without clearance or fitment issues. The design features oversize trunnions, precision sorted needle bearings & hardened roller tips. Comp Cams say- the body is guaranteed for life against breakage.

BY1632-16 289-351W 1.6 7/16" stud BY1630-16 Boss 302, 351C/M/400 1.7 7/16" £560.10 Also- 429-460 1.7 7/16"



# Oil System

#### **MELLING Oil Pumps**

£50.40

£88.72

**BYM-68** Standard volume & pressure **221** engine 1962-63 255 engine 1980-82 260 engine 1962-65 289 engine 1963-68

302W engine 1969-01 excl Boss & Special, inc Truck BYM-68A High Pressure

302W engine 1969-71 Boss & Special

BYM-68HV High volume [+25%] & pressure

260-302W 1962-01

This pump may require the use of a higher capacity sump, heavy duty

drive shaft & windage tray. BY10687 Race-std vol

260-302W 1962-01

Extended shafts into bottom cover for better support, screw in relief **BYM-83** Standard volume & pressure £73.15

351W engine 1969-97 inc Truck BYM-83HV High volume [+25%] & pressure

351W engine 1969-97 This pump may require the use of a higher capacity sump, heavy duty shaft & windage tray. Ensure 1/16" minimum clearance between pump

BYM-84A Standard volume & pressure **351C** engine 1970-74 **351M** engine 1975-81 inc Truck

**400M** engine 1971-82 inc Truck BYM-84AHV High volume [+25%] & pressure £57.98

351C-351M-400M **BYM176** Standard volume & pressure £31.46sp

281 4.6 SOHC engine 1992-05 inc Truck [See Melling Cat] Standard volume & pressure £35.08sp **BYM227** 

281 4.6 DOHC engine 1996-05 [See Melling Cat]

**BYM-57** Standard volume & pressure £50.90

**332 FE** engine 1958-59 352 FE engine 1958-67 inc Truck **360 FE** engine 1968-76 Truck 361 Edsel engine 1958-59

390 FE engine 1961-76 excl 1962-68 Spec & Police, inc Truck

428 FE engine 1966-70 excl Police, Cobrajet & Super Cobrajet

## **MELLING Oil Pumps-continued**

# MELLING

BYM-57B Special

390 FE engine 1961-68 Special & Police

428 FE engine Police, Cobra Jet & Super Cobra Jet

**BYM-57HV** High volume [+25%] & pressure FE engines as listed for BYM-57. This pump may require the use of a higher capacity sump, heavy duty drive shaft & windage tray

BYM-57HP Sideoiler 110-125psi, rel vlv in blk £54.67

406 FE engine 1962-63 Galaxie & Thunderbird

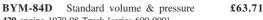
**427 FE** engine 1963-68

**BYM-84** Standard volume & pressure £54.82

429 engine 1968-73 excl Police, Cobra Jet & Super Cobra Jet

**460** engine 1972-78 excl Police

**460** engine 1975-78 F100/350 & M450/500



**429** engine 1979-98 Truck [series 600-900]

**460** engine 1975-97 Truck [E250/350]

460 engine 1979-97 Truck [F100/450]

460 engine 1989-97 F53 Motor Home

BYM-84DHV High vol [+25%] & pressure £73.44

429 engine 1979-98 Truck [series 600-900]

460 engine 1974-97 Truck [series 100-500]

This pump may require the use of a different pickup, higher capacity sump, heavy duty shaft & windage tray. Bolt on pickup.

BYM-84BHV-S High vol [+25%] & pressure \* £80.68

\* Includes bolt on pickup for 8-1/4" deep sump

**460** engine 1972-97 inc Truck 429 engine 1968-73

This pump may require the use of a higher capacity sump, heavy duty shaft & windage tray.



£52.14





£11.75

For use with sta	Standard Oil Pump Drive andard oil pumps in standard application		
BYIS-68	221-302W/ 5.0L all years	£9.34	
BYIS-83	351W all years	£9.96	
BYIS-84A	351C/M & 400 all years	£8.35	*
BYIS-60	FE 332-428 all years	£16.00	

## **HD -Oil Pump Drive Shafts** Use in any performance application. Std shaft is a bit weak. Will not fit with OEM

429-460 BBF

EEC IV injection equipped engine BY154-7904 221-302W/ 5.0L £26.10 BY154-7901 351W/All 351 SVO £29.18 BY154-7905 351C/M & 400 £27.74 BY154-7902 FE 332-428 £26.10



S2/25

#### **Moroso Oil Pump Primer**

The best way to build up oil pressure in an engine before starting. The shaft replaces the distributor, and connects to the o/pump shaft. An electric drill can then be used to drive the shaft.

BY62210 221-302W, FE 332-428 £26.52 BY62220 351W/C/M & 400M, 429-460 £22.09



£27.74

#### Oil Filter Threaded Adaptor



BYAJG60 (screws into cylinder block) Oil filter screws onto adaptor

429-460 all years

BYIS-84

£25.90

#### **Melling standard Oil Pump Pickups** AAEL LINIC

		VIELLING		
Standard	picku	р	[1]	£1

[3] £28.25

**221** engine 1962-63 **255** engine 1980-82 **260** engine 1962-65 **289** engine 1963-68

BY68-S

302 engine 1968-80 excl 1975-80 Mustang, 1978-79 Maverick &

Fairmont BY68-S1 Standard pickup [2] £22.84 302 engine 1975-78 Mustang

BY68-S2 Standard pickup **302** engine 1969-79 F100 & F150 BY68-S3

[4] £27.62 Standard pickup 302 engine 1980 F100/150, U150 302 1981-96 F150/250 302 engine 1990-96 E series

[5] **£26.40** BY68-S4 Standard pickup

302 engine 1978-79 Maverick & Fairmont 302 1979 Mustang 302 engine 1981-27/8/90 Cars

**BY247S** Standard pickup [7] £44.88 302 engine 27/8/90 to 95

BY83-S [8] £25.56 Standard pickup 351W engine 1969-78 351W engine 1979 T-Bird

[9] £27.23 BY83-S1 Standard pickup

351W engine 1979-91 excl 1979 T-Bird BY83-S3 Standard pickup [10] £16.56

351W engine 1975-80 Truck 100-500 351W 1981 E-F100/350 & U150 excl Cal

351W 1982-85 E100/250 excl Cal

[11] £34.45 Standard pickup BY83-S2

351W engine 1981 E-F 150/350 & U150 inc Cal 351W engine 1982-85 E150 351W 1982-85 E250/350 +8500gvw

351W 1982-85 E250/350 inc Cal & Canada 351W 1982-85 F100/350 & U150 all 351W 1984-97 4B & EFI

BY84-AS1 Standard pickup [12] £22.30

351C engine 1970-74 inc Spec & Boss Mustang/Cobra Jet **351M** engine 1975-79 **400M** 1971-79

**351M** engine 1977-79 Truck excl 4WD

**400M** engine 1977-79 Truck 100-500 Bronco excl 4WD

BY57-S2 Standard pickup [15] £39.86

**352 FE** engine1963-66 360 "FE" 1968-76 Truck excl 4WD

**390 FE** 1961-65 excl Spec, Police & T-Bird

**390 FE** 1968-76 Truck Series 100-500 2WD 428 FE 1966



(11)

## Melling standard Oil Pump Pickups-continued

### MELLING

Standard pickup BY57-S1 [16] £40.56 390 FE engine 1966-71 427 FE engine 1968

428 FE engine 1966 T-Bird, 1967-70 352 FE engine 1967 Truck excl 4WD

BY154-7903



BY84-CS2 Standard pickup [18] £18.40

429 engine 1968-73 with M-84 std pump & M-84BHV-S pump 460 engine 1972-78 with M-84 std pump & M-84BHV-S pump



BY84-DS1 Standard pickup [22] £33.46

460 engine 1980-82 & 1983-97 Truck E250/350



#### Oil Pickups for Street/Strip & Circuit- Sumps

These pickups are designed to be used with the sumps listed on p26

Check that a clearance of 3/8" - 1/4" exists between the bottom of the pickup and the sump floor. The bottom of the pickup should be parallel to the sump floor /////://K//

BY24523	For BY20503 & std pump £72.70
BY24517	For BY20506 & std pump £93.70
BY24518	For BY20506 & std pump w/girdle £97.81
BY24507	For BY20501 & std pump £102.44
BY24558	For BY20558 & std pump £117.14
BY24608	For BY20608+o/pump BYM-57HV <b>£92.30</b>
BY15-611	For BY15-630[3/4]+o/p BYM-68HV £70.55





#### OILGALLERY RESTRICTORS/GAUGE UNION

Reduces oil flow to rocker arm assemblies and increases the flow in the rod and main bearing areas, by reducing oil bleed off to the valve train.

mortusa

BY22045 289, 302 and 351W Ford £19.12 BY22050 351C Moroso £18.71 **BY06** 1/4 to 1/8npt union for oil gauge £1.68

#### Oil Pump & Oil Pickup Bolts

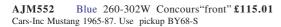


For all Ford V8 OHV

BY150-6902 3/8" & 5/16" o/pump bolt kit

£11.75

#### Standard "Front" &" Rear" Sumps







BYM-6675-A50 5.0L - "rear" sump kit-5 US qt£277.58 Used on Mustang 1979-95. Fits 1983-01 production blocks, with hole in side of block for dipstick. Comes with dipstick & tube, pickup, & main cap stud for pickup.



BYM-6675-A58 5.8L/351W - "rear" sump kit£199.93 Fits 79-95 Mustangs & Fox chassis vehicles. Fits 69-97 production blocks. Comes with dipstick & tube, pickup & main cap stud for



BYM-6675-A460 429-460 Black-"rear" kit £253.80 Fits 79-95 Mustangs & Fox chassis vehicles. OK on 1969-97 production blocks. 6 US qt, incl d/stick & tube, p/up & main stud. Pump BYM-84D.



#### CHROME "Front" SUMPS

Standard depth chrome plated sump, comes complete with drain plug. Will not fit vans or trucks.

Chrome 289-302W- "front" **BY9078** £135.74 Passenger cars, not Truck or 74 & on Mustang 5 US qt, p/up BY68-S



Chrome 351W- "front" Passenger cars, 1967-81, use pickup BY83-S

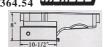
BY9310TD Chrome 351C/M/400M-"front" £148.09 Passenger cars, 5 US qt, use pickup BY84-AS1

Chrome 332-428 FE, not all-"front"£154.36 Passenger cars , 5 US qt, use pickup BY57-S1-[check with old p/up]

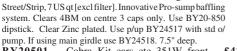


Street/Strip-Drag Race & Circuit Sumps £364.54 Kit cars etc 289-302W front

Street/Strip & Track Day, 9 US qt [excluding filter] Clears 4BM on centre 3 caps only. Univ dipstick available- BY20-850 at extra cost. Clear Zinc plated. Use pickup BY24523 with standard oil pump. 8" deep. Narrow sump. **BY20506** 5.0 ltr 1979-95 Mustang-rear



£345.10 Street/Strip, 7 US qt [excl filter]. Innovative Pro-sump baffling system. Clears 4BM on centre 3 caps only. Use BY20-850 dipstick. Clear Zinc plated. Use p/up BY24517 with std o/



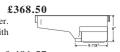
Cobra Kit cars etc 351W front BY20501 Street/Strip & Track Day, 9 US qt [excluding filter]. Clears 4BM on centre 3 caps only. Clear Zinc plated. Use pickup BY24507 with std pump. 8" deep. Narrow sump.



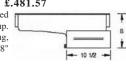
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#### Street/Strip- Drag Race & Circuit Racing Sumps continued-

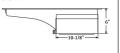
BY20558 351C/M most front sump Cars Street/Strip, 7 US qt [excluding filter]. Built in crank scraper. Magnetic d/plug. Clear Zinc plated. Use p/up BY24558 with std o/pump. 8" deep.



BY15-630 289/302W Circuit racing- front £.481.57 Circuit Racing, 9 US qt system. Gold finish. Diamond shaped baffle with 4 trap doors & runners to direct oil to the pickup. Has bolt in windage tray, temp fitting, magnetic drain plug, crank scraper & dipstick bung. Use pickup BY15-611. 8" deep & 13-1/2" wide.



BY20608 352-428 FE Strt/strip & Circuit £364.72 Street/Strip & Track Days, etc. 8 US qt [excluding filter]. Clear Zinc plating resists corrosion. 6 trap doors, 2 baffles & a removeable sump tray keeps the oil in the pickup area. Magnetic drainplug. Oil temp plug. Use pickup BY24608 with BYM-57HV oil pump.







#### Windage Trays-Main Girdle

Windage trays help keep the oil clear of the crankshaft, increasing horsepower, and keeping the oil whereas it ought to be-in the sump! A main cap girdle, strengthens up the std Ford block.

BY20-931 W/tray for BY15-630 sump 302£99.71

Optional. Use for serious Circuit Racing.

BY20-933 W/tray for BY15-680 sump 351£80.34

Optional. Use for serious Circuit Racing.

Mount kit for BY20-933 351W**£50.18sp** BY20-942 BY22940 352-428 FE windage tray louv'£62.65sp

BY20-960 Windage tray-shallow-302W £68.09 In most cases this tray can be bolted to the 302W main stud girdle.

BY22928 Main cap girdle- 289-302W £275.47 Made from 1/2" steel. Profiled to fit over main caps. Includes bolts. If required, studs BYAJG595 can be used.









#### Oil Filters-Standard & Performance

**BYPH8A** Standard 130mm/5-1/8" in length £7.25 **BYPH43** Short 103mm/4.055" in length £9.88 BYPH2 4.6 V8 oil filter £9.02



मिनश्चित्र

#### Moroso Performance Oil Filters

Hi-Performance, (5-1/4") BY22400 Hi-Performance chrome plated filter that exceeds OEM requirements, designed to withstand 200 psi plus

BY22470 Racing, (5-1/4") £19.91

Features: thicker flange plate for better gasket retention, anti-drainback valve, will withstand 425 psi and filter material insures proper oil flow with a minimum of pressure drop.









BY6920 Chrm for 260/289 & 302 1962-78 £21.07 The above dipstick fits in the timing cover, on a "front sump" engine. BYM-6750-C303 Ford chrome-5.0L Mustang £51.96 Curved design for 1983-93 5.0L Mustang. BY6921MRG Chrome for 351W £13.50 The above dipstick fits in the timing cover on a "front sump" engine. **AJM444** Dipstick 289 65-67 Blue £17.63 **AJM448** Dipstick tube 65-67 Blue £14.36 AJM450 Dipstick tube 68-69 Blue £11.86 BY9223 Chrome for 351C £17.83  $BY20\text{-}850 \quad \text{Canton 1/4" NPT dipstick \& tube } \pounds27.72$ 

Used on Canton & Moroso sumps with a 1/4" NPT bung for dipstick.

#### **Oil Filter Adaptors**

BY1113 Remote Mount Filter Kit £106.14 This kit contains the parts to remote mount your oil filter away from the engine

O/cooler sandwich adaptor 3/4"-16 £47.95 BY1313 BYAJG305 O/fltr adaptr-rotates 360° 3/4"-16£184.04





## Sump- Bolt and Stud Sets [[[]]]

BY859019 289-351W/C std bolts [NOT ARP] £6.86 BY254-1801 289-351W/C 12pt ARP black blts £41.04 BY455-1801 390-428 FE 12pt ARP s/less bolts £65.26 BY38390 Moroso sump studs SBF/BBF black £75.65



## Distributor/Electrical

**VACUUM ADVANCE:** If your engine spends any time on the Street, and has over 10-15" hg vacuum at idle, it will be beneficial to use a vacuum advance. It will lower the temperature in your combustion chambers & exhaust, & improve your ecomony.

For Accel, Mallory, MSD and PerTronix Distributor spare parts see Section 9 Page 8

# Mallory

## ELECTRONIC IGNITION CONVERSIONS

Replaces the points, converting the distributor to a maintenance free, breakerless electronic ignition system. Better starting & performance. BY61002M Ford single point distrib 57-74 £137.41 BY61004M For Mallory non vac, YL/HP 25 & 26 series dual point distrib, with std, stack style cap



## FAST FAST ELECTRONIC DISTRIBUTORS



The FAST XDi EZ-RUN distributors come in a convenient package that saves time & space, as they do not require an ignition box to fire the coil, while a std size cap offers more manifold & firewall clearance than HEI type distributors [coil in cap]. These distributors feature adjustable mechanical and vacuum advance should this be required. Having a vacuum unit in a Street car helps lower the combustion chamber temperatures at cruise speeds and helps provide better MPG. The vacuum fitting on the carb, should provide zero vacuum at idle. The built in electronic module directly fires the ignition coil, plus providing accurate, dependable & maintenance-free operation. The billet finish is both attractive & easy to clean. Made in the USA.

The FAST BY730-0050 performance Black coil is recommended. No ballast resitor required. 12volt direct to the + side of the coil.

BY306007 221 to 302 1962-end inc vac £396.91 BY306009 351/5 8LW 1969-95 inc. vac. £396.91 351C/M, 400, 429 & 460 1968-95 inc vac £412.25 BY306015 BY306010 332 to 428FE 1958-76 inc vac £399.89

The earth wires between the engine and the chassis and the battery & the chassis, should be removed & cleaned every year. A bad earth will destroy your module. Do not use this distributor without an alternator, and the alternator must be in good order.

## Distributor/Electrical

VACUUM ADVANCE: If your engine spends any time on the Street, and has over 10-15" hg vacuum at idle, it will be beneficial to use a vacuum advance. It will lower the temperature in your combustion chambers & exhaust, & improve your ecomony.

#### For Accel, Mallory and MSD Distributor spare parts see Section 9 Page 8

#### TIMING POINTERS 302W SBF

These stainless timing pointers are made in England, not China. They will work fine if used with our t/cover and harmonic balancer. LH & RH entry pump relates to which side your bottom hose is on.

BYAJG1130Use with LH entry w/pump £7.94 BYAJG250 Use with RH entry w/pump £13.97



#### **OEM Points Distributor Spares**

BYDC13A	Condensor 57-74	£6.46
BYDH6	Distributor cap pre 75	£10.50
BYDP12	Points set 57-74	£8.24
BYDP6	Points to suit factory Ford dual point	£10.68
BYDR5	Rotor arm pre 75	£4.15
BYVC31	Vacuum unit for points distributor	£34.99

#### **OEM Electronic Distributor Spares**

BYDR323 HEI Rotor Arm for 1977-85 some 302 £2.96 BYDH411 HEI Cap for 1987-95 some 302/351W £19.18

1983-85 302 W some versions only check book





## MSD Magnetic Billet Distributors-Large Cap

[Use with an MSD CD unit][Gear <u>unsuitable</u> for hyd rlr cam]

BY8584 351W no vac [not with Victor Jnr]£218.44sp Cap: BY8408. Rotor: BY8423



## MSD Magnetic Billet Distributors-Small Cap

[Must be used with an MSD CD unit] Gear-Not suitable for hydraulic roller cam

BY8579 289-302W no vac- 4-3/4" O.D. cap£494.06 BY8578 351W no vac- 4-3/4" O.D. cap £455.62



BY8479 289-302W + vac- 4-3/4" O.D. cap£462.62 BY8477 351C/M, 400, 429, 460 + vac £536.41

4-3/4" O.D. cap. Cap: BY8431. Rotor: BY8467.



The housing is CNC machined from a bar of billet 6061 T6. A Race proven magnetic pickup provides stable timing signals and spark delivery at most rpm's. An adjustable mechanical advance allows fine tuning of the advance curve with the supplied springs and bushings. The steel shaft runs in a sealed ball bearing, and long sintered bushing. A  $rynite\ base\ is\ used\ to\ prevent\ arcing\ and\ protects\ the\ cap\ from\ vibration.$ Cap & rotor are included.

### **WITHINST** DISTRIBUTOR HOLD DOWN CLAMPS

BY26211 Chrome for SBF -Windsor £20.02 The Moroso clamp is stud mounted to avoid potential thread damage to the manifold. The clamp is made from heavy duty steel and is slotted for quick distributor removal.

BYAJG325 Ford for 302 1984 and later OEM type £20.92 BY4456TD Chrome for Ford FE



#### Mr Gasket Timing Tape

This tape can be a help with dampers that have few timing marks on them. It can be used to more accurately set up the ignition timing. After fitting, run a section of cellotape over the tape to help keep it on. Not required on our Pro Street & Pro Race dampers.

BY1594 6 3/8" 289/302/351





#### CHAMPION COPPER CORE SPARK PLUGS



£20.46

(Please note that the guide below is based on orginal factory specification [Car] engines, modified engines may require different plugs)

CHAMPION

221 [3.6L] and 260 [4.3L] Engines

**BYRF11YC** All engines 1958-65 £3.23 ea

289 [4.7L] Engine

BYRF9YC All engines 1963 to 66 £3.72 ea All engines 1967 to 68 **BYRF11YC** £3.23 ea



255 [4.2L] Engine

BYRV17YC

2V & VV D engine 1980-82

£3.82 ea

#### **Champion Copper Core Spark Plugs**

	(Please note that the guide below is base	d on orginal factory specification [Car] engines, mod	lified engines may require different plugs)	
CHAMPION	281 [4.6L] Engine	CHAMPION	351C [5.8L] Engine	
BYRS14YC6 BYRS12YC	L . L	£4.56 ea £2.64 ea BYRV17YC	1969-74	£3.82 ea
CHAMPION	302 [5.0L] Engine	CHANDION	400M [6.6L] Engine	

CHAMPION	<b>302</b> [5.0L] Engine	
BYRF18YC	2V 1967-72	£2.84 ea
BYRF11YC	4V 1967-72	£3.23 ea
BYRV9YC	4V HO 1969-72	£2.88 ea
BYRF18YC	1973-74	£2.84 ea
BYRV17YC	1975-85	£3.82 ea
BYRS14LC	1986 + Crown Vic & T-Bird 1987-88	£2.84 ea
BYRV17YC	1987-93 HO Mustang + 1991 T-bird	£3.82 ea
BYRS14LC	1989-91 Crown Vic	£2.84 ea
BYRS14YC6	1993-95 Mustang Vin D	£4.56 ea
BYRV15YC6	1994-95 Mustang Vin T	£2.81 ea
BYRS12YC	GT40 SVO engine [some]	£2.64 ea

CHAMPION	390FE [6.4L] Engine
BYRF9YC	3-2brl 1961-66
BYRF11YC	All 1959-66 & 4V 1967-68:all 1969-7
BYRF18YC	2V 1967-68

1971-79

BYRV17YC

CHAMPION	351W [5.8L] Engine	
BYRF18YC	1969-74	£2.84ea
BYRV17YC	1975-91	£3.82 ea

CHAMPION	42//4201 D [//OD] Dingme	
BYRF9YC	<b>427</b> FE HO 1967-68	£3.72 ea
BYRF9YC	<b>428</b> FE HO 1967-70	£3.72 ea

427/428FE [7 0L] Engine

el OEM applications, use these spark plugs.	
Platinum equiv to BYRS12YC	£3.13
Double Platinum equiv to BYRS12YC	£5.95
	1

**Platinum & Double Platinum Plugs** 

CHAMPION

#### 429/460 [7.0/7.5L] Engine CHAMPION BYRF11YC 429- 1967-70 and 460 1971-72 £3.23 ea BYRV17YC **429**- 1967-70 &1973. **460** 1973-78 £3.82 ea £2.98 ea BYRV12YC 429- 1969-72 HO **BYRF14YC 429**- 1971-72 £2.06 ea

#### **Starter Motors [New! not rebuilt] FORD MUSTANG**

BYN3168 255-289 1965-to mid 1980 [long]£179.46 **255** to mid 1980 All **260** 1965 Auto 289 1965-68 Auto **302** 1975-79 All **351W** 1969-73 Auto **302** 1968-73 Auto **260-289** 1965-68 [short] BYN3176 £148.49 260 1965 Man- 164T 289 1965-68 Man 164T 351W 1969-73 Man 302 1968-73 Man- 164 teeth



164T BYN3180 255-302 mid 1980-91 All [long] £143.35

255 mid 1980-82 All **302** 1982-91 All BYN3268 **302** 1992-95 All [long] £178.67 390-428FE 1967-70All-2bolt mount £130. BYN3169 **429** 1969-71 All BYN3142 £174.36



281 [4.6L] 1996-04 All The above starter also fits Lincoln Limo 281 4.6 V8 11/91 to 2005

NOTES: With regard to the V6 232 [3.8L] engine fitted to the Mustang, the starters we keep are as follows-BYN3180 1983-86. BYN3268 1994-

The starter motors on the 221-351W engines are matched to the flywheel and bellhousing; eg a 164 tooth manual flywheel with the ring gear on the engine side of the flywheel will need a BYN3176 starter, [short] and a bellhousing that has the starter mount holes further out. Whereas a 157 tooth manual flywheel with the ring gear on the clutch side of the flywheel will need a BYN3168 starter, [long] and a bellhousing that has the starter mount holes further in. BEWARE trying to fit a BYN3168 to a 351C or 351W engine with a 157 tooth flywheel, as the starter may foul on the cylinder block. These engines are supposed to have a 164 tooth flywheel, with the appropriate bell housing. This mounts the starter further away from the cylinder block.

 $The \, BYN3180 \, may \, not \, locate \, properly, \, with \, some \, 4 \, speed \, bellhousings.$ 

The BYN3268 [long] can be used as a higher torque than std "Mini Starter" for auto & manual 157 tooth ring gears mounted on the clutch side of the flywheel. Ideal for 5 speed bellhousings. This starter is much smaller than the BYN3168. The solenoid is attached.



#### Ford 221-351W Starter Motor Bolts

Holds the starter onto the bellhousing

AJM490 £9.40pr Starter motor bolts

#### **TEK TIP BIT - Ford Starter Motors**



**CAUTION!** 

For an OEM 65-91 starter motor to activate a minimum of 10.5 volts is needed at the battery terminal connection, while cranking.

A weak battery, frayed cables or corroded connections [inc poor earths] will not allow full battery voltage to the starter. A bench test using battery & jumper cables can be invalid for this reason.

#### Ford Starter Solenoid [Remote]

BYSW3 4 terminal- 1956-78



£3.82 ea

£3.72 ea 72 **£3.23** ea £2.84 ea

BYAJG395 3 terminal- 1984-91



£9.18

BYAJG400 4 terminal- 1979-90



#### MASTER TORQUE & XS TORQUE STARTER MOTORS



BYN7078

**289**- 1965-68

**302**- 1986-93

BYN7781

BYN8252

BYN8315

281- SOHC 1999-2004

281 -SOHC 2003-05 Lincoln Limo

390 to 429- 1967-71

BYN7735-10





£315.25

£328.24

£299.70

£297.65

XS Torque- 221-351C+W, auto+157t man  $6.21\ensuremath{^{"}}\xspace$  long. Manual ring gear must be on "clutch side" of flywheel. OK up to 18:1 comp, 8 lbs, 4.4:1 reduction, no heat soak problems. 200ft lbs @ peak H.P. 3/4" offset. Body/motor can be rotated thru 360

BY9504 XS Torque-221-351C+W 164t manual 6.63" long. Manual ring gear must be on the "engine side" of flywheel. O.K. up to 18:1 comp. 4.4:1 gear reduction, no heat soak problems, 200 ft lbs @ peak H.P. 1.4kw. Weighs 8.75 lbs. Offset 3/8". Body/motor can be rotated thru 360 degrees.

XS Torque-FE 390-427-428 only BY9506 6.26" long, ok up to 18:1 comp, 8.5 lbs, 4.4:1 reduction, no heat soak problems. 200ft lbs @ peak H.P. Body/motor can be rotated thru 360

BY9405PM Ultratorque-351M-400M+429-460 7.80" long. Manual or automatic. OK over 18:1 comp. 4.40 reduction. Must be protected from heat. 3.4 H.P. 250ft lbs @ peak H.P. Weighs

**302**- 1968-85

281- DOHC 1996-2004 without supercharger

Alternators [New! not rebuilt] Ford Mustang- V8

60 amp-external regulator£186.97

75 amp- internal regulator £168.49

130 amp- internal regulator£78.79sp

105 amp- internal regulator£103.45sp

135 amp- internal regulator£83.92sp

Lincoln Limo- 281 V8

**351**- 1969-73

# 

#### HI-TORQUE STARTER MOTORS

BY9162 PowerMAX original look Exact original fit, clears most headers, permanent magnet, steel reduction gears ok with carb. 1.8HP, 1.4KW, 160ft lbs torque, 4.24 gear reduction. 221-351W/C Auto 157t or 164t. 221-351W/C. Manual 157t. 3/4" from starter mounting surface on B/housing to ring-gear teeth. 8lb.

PowerMAX original look £193.37 As BY9162 but fits 221-351W/C Manual 164T. 3/8" from starter mounting surface on B/housing to ring-gear teeth.

PowerMAX original look £226.36 As BY9162 but fits 351M, 400M, 429, 460 w/164T,176T,180T,184T.

PowerMAX PLUS-up to 11:1 £219.30 BY9103 1.7HP, 1.4KW, 160ft lbs torque, 6:1 gear reduction. 221-351W/C Auto 157t or 164t. 221-351W/C. Manual 157t. 3/4" from starter mounting surface on B/housing to ring-gear teeth. 7.44lb. 12 position rotation of mounting plate.

PowerMAX PLUS-up to 11:1 £221.51 As BY9103 but fits FE 1963 1/2, 1965 and up 184T. 7.1lb. 12 position rotation of mounting plate.









#### "FLATHEAD" HI-TORQUE STARTER

50% less weight than OE starter, twice the torque than OE- stronger quicker starts. 1932-51+52-53 M/T only. 12v negative earth only. Not for French cylinder block!!

BY92507 Powermaster "Flathead" V8 starter



£273.98



#### "FLATHEAD" XS-TORQUE STARTER

Weighs 8.4lbs, 1.6hp- stronger quicker starts. 1932-53 M/T, with OE steel flywheel, 12v negative earth only. Less chance of heat soak or hot start problems.

BY9507 Powermaster "XS" Torque starter



£282.37



#### **Chrome Alternator Bracket**

Similar to OEM units, made from steel, polished to a high luster, then chrome plated. Can be used for other years if you replicate all parts from 65-69, including water pump.



BY5185 289-302 1965 to 69 £41.41



MARCH \*\*\*

BY30351

BY30355

#### **Alternator Pulleys & Parts**

BY131 V-belt type-no cover 2-1/8" [1] Serpentine type-with cover 2-3/8" £96.05 BY206

1. Runs faster. 2. Not as fast, more BHP, charges less at

#### 100amp ALTERNATORS

Can be installed using 1 wire or 3 wire operation. [GM style connections]. If using 3 wire, you will have a warning light. Plug available for 3 wire installation- BY1A-9111. 70amps at idle. Rear housing is "bulleted" for a more interesting appearance. Not for Racing use. Approximate application 1965-93. Has regular early Ford mounting. Supplied with a single groove "V" belt pulley. Can be ordered as "serpentine" type & also 140amp. These are American not Chinese. Wiring diagram available

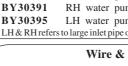
BYAJG315 Natural Aluminium BYAJG1135 Polished Aluminium £256.73 BYAJG360 Chrome on Aluminium £261.94

#### "Generator" type Alternator 75amp-12v

Single wire connection. 60amps charge at idle. Designed to fit generator bracketry. Approx 223 x 133mm. BY82021 pictured.

BY82011 1939-48 Flathead V8 £430.32 BY82011-2 As above-with dash light £410.38 BY82021 1949-53 V8 inc brkt £386.94 BY82101 £416.98 Ford swing mount





£151.86 RH water pump 351W LH water pump 351W £207.36

Alternator Brackets 1965-78 approx

For- March Pulleys only

LH & RH refers to large inlet pipe on w/pump, seen from the drivers seat

RH water pump 289-302W

LH water pump 289-302W



## Wire & Plug for BYN7735-10

Use in applications where the alternator is being fitted to a Kit Car or Hot-Rod- ie, a non OE application

**BY1B-9121** Grey plug & wire [BYN7735-10] £6.12 BY1B-9110 Black plug & wire [BYN7735-10] £11.81



#### Voltage Regulator- External

Use with alternator BYN7078

1965-85 with Alt' BYN7078





## **Gaskets and Seals-Standard**

# VICTOR REINZ

#### Top Overhaul Set-260-302W

BYHS3530VJ Victor Reinz- CARS £58.07

**260** engine 1962-65 **289**engine 1963-68 302eng 1968-76

302 engine 1977-80 will need also- <u>1-BYMS15202X</u>

302 engine 1981-84 & 82 HO will need also <u>1-BYMS15202X</u>, <u>1-BYMS15129Y</u>

**302** eng 1985 will need also *1-BYMS15202X*, *1-BYMS15129Y*, *8-BYB45418* 

**302** engine 1986-90 & **1990 HO** will need also <u>1-BYMS15202Y</u>,

1-BYMS15129Y, 8-BYB45418

302 engine 1991 & 1991-95 HO -NOT COBRA will need also

1-BYMS15202Y, 1-BYMS15129Y, 16-BYB45904

302 engine 1993-95 HO COBRA will need also-

1-BYMS15129Y, 1-BYMS16127, 16-BYB45904



#### BYHS3530VJ Victor Reinz-TRUCKS

£58.07

**302** eng 1977-80 will need also- <u>1-BYMS15202X</u> **302** engine 1969-76

302 engine 1981-85 will need also- 1- BYMS15202X, BYMS15129Y

302 eng 1986-89 will need also- BYMS15202P, BYMS15129Y, 8-BYB45418

**302** eng 1990-95 will need also- **BYMS15202P**, **BYMS15129Y**, **16-BYB45904** 

**302** engine 1996 Explorer & 1997-2001 will need also- <u>1-BYMS16127</u>,

1-BYMS16283, 16-BYB45904

302 engine 1996 excl Explorer will need also- 1-BYMS15202P,

1- BYMS16283, 16-BYB45904

### VICTOR REINZ

#### **Top Overhaul Set-351W**

#### BYHS3428EVictor Reinz-CARS

£62.89

351W engine 1969-74 351Weng1975-1/7/86 will need also 1-BYMS15202 351W eng 1/7/86-1991 will need also 1-BYMS15202, 8-BYB45418 8-BYB45404

### BYHS3428EVictor Reinz-TRUCKS

£62.89

351W engine 1969-74 351W engine 1975- 30/6/86 will need also-BYMS15202

351W engine 1/7/86- 87 will need also- 1-BYMS15202, 8-BYB45418, 8-BYB45404

351W eng 1988-93 will need also, 1-BYMS15202W, 8-BYB45418, 8-BYB45404 351W eng 1994-97 will need also, 1-BYMS15202W, 8-BYB45418, 8-BYB45591A

351W eng 1993High performance, will need also- 1-BYMS16127W,

1-BYMS16283, 8-BYB45418, 8-BYB45404

351W eng 1994-96 High performance, will need also-1-BYMS16127W,

1-BYMS16283, 8-BYB45418, 8-BYB45591A

note: some 75-87 trucks had a 1 piece inlet gasket BYMS15942



### FELPRO FULL GASKET SET



BYFS8347PT Cleveland engines as below £101.33

Excludes inlet gaskets & 4V exhaust gaskets

351M eng 75-82 400M eng 1971-79 351C eng 1970-74

BYFS8554PT FE engines as below £86.82 332 eng 1958-59 352 eng 1958-66 361 eng 1958-59

406 eng 1962-63 410 eng 1966-67 Merc 390 eng 1961-71 428 eng 1966-70 427 eng 1963-68

Excludes- exhaust manifold heat shields, closed heat passage inlet manifold gaskets, high performance 427 inlet manifold gaskets, CJ & SCJ, 428 inlet manifold gaskets.





#### Top Overhaul Set-Big Block

No "Valley Pan" style inlet gasket in 429-460 sets

Victor Reinz-CAR & TRUCK£96.54 **BYHS3851** 

429 engine 1968-73 Thunder Jet 460 engine 1968-28/6/85 excl HO



#### Felpro Top Overhaul Set

BYHS8548PT-11 Felpro- CARS

260 engine 1962-65 289 engine 63-68 No high perf inlet gaskets

302 engine 1968-85 excl HO

BYHS8347PT Felpro- CARS & TRUCKS £59.92

351C eng1970-74 351M eng1975-82400M eng1971-82

Needs Valley Pan inlet set. Buy seperately.

Felpro- CARS & TRUCKS £81.72 BYHS8554PT

332-428FE eng 1958-76 High performance inlet gaskets not included Felpro- CARS & TRUCKS £94.48

BYHS8265PT-1

429 eng 1968-73 460 eng 1968-85

High performance inlet gaskets & valley pans not included

BY17260 Felpro- MARINE £154.37 302W-351W engine with stamped steel rocker covers

Premium valve stem seals included



#### **Lower Overhaul Set**



£77.27

BYCS8548-4 £29.34 Felpro **289** 1963-68 **302W** 1968-30/11/82 260 1962-65 BYCS3530A Victor Reinz £36.20 **302W** 1/12/82-87 [one piece rear seal]

BYCS3530 V/Reinz [one piece sump] £42.43 **302W** 1988-95 [one piece rear seal]

BYCS8548-5 £31.16 Felpro 351W 1969-10/7/83

BYCS8548-3 £34.25 Felpro [1 piece rear seal] 351W 11/7/83 - 31/5/87

BYCS8548-7 Felpro [1piece rear seal] £44.88

351W 1/6/87 - 93

**BYCS3978** Victor Reinz £44.60

**429** 1968-73 Thunder Jet **460** 1968-30/3/89 BYCS3978B Victor Reinz £29.30sp

460 15/2/92 - 98 Truck

Lower gasket sets mainly comprise- sump gaskets & seals, crank seals front & rear, timing gasket, water pump to engine gasket, oil pump gasket if fitted, fuel pump gasket if fitted.





VICTOR REINZ

# **Gaskets and Seals-Standard**

## VICTOR REINZ

#### **Inlet Manifold sets-CAR & TRUCK**



BYMS15172	Victor Reinz-1.178"x1.	988ӣ19.24
221 eng 1962-63	<b>260</b> eng 1962-65 <b>289</b> eng 19	63-68 <i>not H.P.</i>
<b>302W</b> eng 1968-76		
BYMS90116-1	Felpro- CAR	£21.82
289 eng 1963-68 [HI-	<u>PO]</u>	
BYMS15202X	Victor Reinz	£12.18
302W eng 1977-85	<b>302W</b> eng <i>HO</i> 1982-85	
BYMS15202Y	Victor Reinz	£11.52
302W eng 1986-91 [i	ncl Plenum Gasket]	
302W eng 1986-95 Ex	ccl Cobra [incl Plenum Gasket]	
BYMS16127	Victor Reinz	£27.16

302W eng 1993-95 COBRA only [incl Plenum Gasket] 302W eng 1996 Explorer and 1997-2001 all [incl Plenum Gasket] BYMS90116 Felpro £17.70 BYMS15202 Victor Reinz £13.80 351W eng 1975-91 BYMS96010 Felpro-

351C eng 1970-74 2 barrel OEM cylinder heads. Port size on gasket-54 x 38mm BYMS96012 Felpro £30.01 351C eng 1970-74 4 barrel OEM cylinder heads. Port size on gasket-

66 x 47mm BYMS96013 £31.72 Felpro 400M eng 1971-74 excl Thermactor Emission BYMS96020 £39.08 Felpro **400M** eng 1975-82 351M eng 1975-82 BYMS15166X Victor Reinz £16.93 332FE-428FE eng 1958-76 BYMS15171 Victor Reinz £25.28 429 eng 1968-73 **460** eng 1968-74





#### Inlet Manifold sets-TRUCK

BYMS15202P	Victor Reinz	£11.95
302W eng 1986-95	incl Plenum Gasket]	
302W eng 1996 excl	Explorer [incl Plenum	Gasket]t
BYMS15202W	Victor Reinz	£14.96
351W eng 1988-97	incl Plenum Gasket]	
BYMS94175	Felpro	£21.40
460 eng 1988-98 [vai	llev pan typel excl F53 i	notorhome inclummer set

#### Exhaust Manifold sets-CAR & TRUCK **NOT for Headers**

Victor Reinz BYMS15182 **351C** engine Boss 1971 351C eng Cobra Jet 1973-74

351C engine 4V BYMS15509 Victor Reinz £16.03

332-428FE engine 1961-76 [exhaust studs above & below exhaust ports] 1-7/16" x 2-7/16" exhaust ports

BYMS15520 Victor Reinz 332-428FE engine 1961-76 [exhaust studs beside exhaust ports] 1-7/16" x 2-1/8" exhaust ports

BYMS15175 Victor Reinz £19.66 **429** engine 1968-90 460 engine 1968-87 BYMS15499 Victor Reinz £7.44

**460** engine 1988-89 & 1993-98 Truck

#### **Rocker Cover Gaskets**



**BYV-20** Amgauge-Cork £7.20 pr 221-351W engine [excluding Boss]

Victor Reinz- rubber OEM £19.14pr BYVS38422R 351C/M & 400 engines, good heat resistance

BYVS38308 Victor Reinz-Cork £7.16 pr **332-428FE** engine

BYVS38421 Victor Reinz-Cork £18.32pr

429-460 engine

#### VICTOR REINZ Rear Crankshaft Seals

Some engines have 2 piece seals, some are 1 piece BYJV523 1pce 302 1/12/82 to 2000 £16.26 BYJV730 2pce - rope seal £25.32

289/302W/351W 69-11/7/83+460

1pce 351W 11/7/83-97 £5.76 BYJV611

**Water Pump Gaskets** 

BYK27579 Pump assy to timing cover £3.36 289 aluminium pump BYK27955 Pump assy to timing cover £3.18

289 w/cast iron pump, 302 car 1968-90, 351W car 1969-91 £3.53 BYK27151 Pump assy to timing cover



#### **Thermostat Housing Gasket**

BYWOG-1-	<b>144</b> 221-351W	£1.92
BYC26650	351C,351M,400M,429,460	£1.68
BYC26154	390 FE 1961-71	£1.57
DVC25497	127 63 68 128 66 70 352 58 66	£1 Q7

#### TIMING COVER OIL SEAL



BYAJG335 302/351W later "flanged type" £10.88

**Exhaust Manifold sets-CAR & TRUCK NOT for Headers** 

BYMS15129X Victor Reinz £12.01 221 eng 1962-63 260 eng 1962-65 289 eng 1963-68 302 eng 1968-80 BYMS15129Y Victor Reinz £7.68 302 eng 1981-95 302 eng 1982-95 HO 351W eng 1969-97 BYMS15197 Victor Reinz £12.48 351M eng 1975-82 351C eng 1970-74 2V

REINZ

400M eng 1971-82





## **Gaskets and Seals-Performance**

#### PERFORMANCE CYLINDER HEAD GASKETS





**BY1011-2 Felpro** 260-351W 83-95 Bore: 4.100" Comp Nom Thickness: .039" [8.5cc] Pre-flattened copper wire, steel core laminate. No brinelling of Aluminium heads.

**BY1011-1 Felpro** 260-351W 62-82 Bore: 4.100" Comp Nom Thickness: .041" [9.0cc] Pre-flattened steel wire, steel core laminate. Minimal brinelling of Aluminium heads.

Felpro 260-351W Racing use £93.35ea Bore: 4.100" Comp Nom Thickness: .041" [9.0cc] Perma Torque, MLS multi layer steel with MLS bore bead. Will also fit Yates cylinder heads. 3 active and 1 shim layers.

BY1133SD4 Felpro 260-351W Racing use £124.85ea Bore: 4.100" Comp Nom Thickness: .042.5" [9.2cc] Perma Torque MLS, multi layer steel with MLS bore bead. Will also fit Yates cylinder heads. 4 active and 0 shim layers.

BY1133SD5 Felpro 260-351W Racing use £143.03ea Bore: 4.100" Comp Nom Thickness: .052" [10.8cc] Perma Torque MLS, multi layer steel with MLS bore bead. Will also fit Yates cylinder heads. 4 active and 1 shim layers.

Felpro 260-351W Racing use £93.32ea Bore: 4.210" Comp Nom Thickness: .041" [9.4cc] Perma Torque MLS, multi layer steel with MLS bore bead. Will also fit Yates cylinder heads. For larger bore engines. 3 active & 1 shim layers.

Felpro FE engines excl 352 £68.40ea Gasket Bore: 4.400" Comp Thickness: .041" [10.1cc] Not for 352 engines. Pre flattened steel wire, steel core laminate. Minimal brinelling of aluminium heads. FE 360-428cu in.





L302/L303/Y302/Y303 with EGR

Fits Edelbrock BY7564 Cleveland inlet manifold.

BY7265

## Performance Inlet Manifold Gaskets



BY1250 Felpro- 2.00" x 1.20" x 1/16" 260,289,302,351W V8 1962-89 + Ford Motorsport AR Alum Heads **Felpro**- 2.10" x 1.28" x 1/16" BY1262 £40.49  $260,\!289,\!302,\!351W$   $\stackrel{-}{V8}$  1962-89 + Ford Motorsport AR Alum Heads

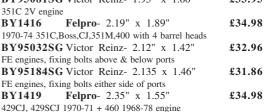
BY1247	Felpro- 2.10" x 1.40" x 1/16"	£40.30
390GT engine	390GT	
BY1246	Felpro- 2.34" x 1.40" x 1/16"	£26.54
428CJ, 428 S	CJ engine standard and low riser	
BY1230	Felprol- 2.30" x 1.991" x 1/16"	£32.17
429, 460 engi	nes 1968-88	
BYM-9439	-G50 Ford Racing	£16.33
289-351W en	gines. Most manifolds with heads-M-6049-	J302/K302

Edelbrock inlet set for-351C



Performance Exhaust Manifold Gaskets

BY5930	Ultraseal- 1.48" x 1.12"	£44.54
260-351W engi	ine 1962-86	
BY1415	Felpro- 1.48" x 1.25"	£35.81
302-351W engi	ne, small race port	
BY1486FP	Felpro- Ford J302 & K302 heads	£38.30
Dual bolt patter	n-std Ford & splayed AR	
BY1487FP	Felpro- 1.65" x 1.26"- not uniform	m <b>£41.90</b>
Fits Edelbrock Y	Victor Jnr, & some Dart heads	
BY95081SG	Victor Reinz- 1.95" x 1.60"	£33.95
351C 2V engine	2	
BY1416	Felpro- 2.19" x 1.89"	£34.98
1970-74 351C I	Boss CI 351M 400 with 4 harrel heads	







#### **Performance Rocker Cover Gaskets**

BY1613	Felpro Cork/rubber	£28.64pr
221-351W exc	l Boss eng, 3/16" thick with locating tal	bs
BYVS38300R	Mahle- rubber OEM style	£15.41pr
221-351W e	excl Boss	
RV03060	Maraga rubbar on staal frama	£50 04 nn

221-351W eng, will not leak, blow out, or get sucked in. 3/16" thick BYVS38308R Mahle -rubber OEM style FE engines

Fel-CoPrene rubber 429-460 BY1617 £29.93 pr 429-460 engines 1968-87 .156" thick





#### **HD Sump Gaskets**

The Felpro Sump Gasket set, is made of rubber coated fibre, .094" thick. The 1 piece Mr Gasket set, is a metal insert, rubber coated, with built in collars to prevent over tightening.

BY1809	Felpro 221-302W 1962-94	£27.01 set
BY1810	Felpro 351W 1969-83	£26.77 set
BY1827	Felpro 351W 1969-83	£38.54 set
Notched for ma	nin cap, trimmed for strokers	
BY1811	Felpro 351C/351M/400M	£20.48 set
BY1817	Felpro 352-428FE	£28.52 set
BY1812	Felpro 429-460 1968-30/3/89	£12.58set
BY6683	Mr Gasket 221-302W	£66.84 set

1 piece "rubber" set. Metal insert encapsulated in rubber. Built in collars to prevent overtightening. With bolts.



# **Cooling**

#### **MUSTANG-New Standard Water Pumps**

RH/LH water inlet is as viewed from the drivers seat

BYAW819 Alum pump, NO backplate (\*rh) \$84.08 260, 289 engine [inc Special] 1965-67

BYAW1028 C.I. pump, with backplate (\*rh) £60.00 **289** engine [excl Special] 1965-67 289 engine 1968 Special 289, 302 engine [excl Special] 1968 **302** eng 1969 inc Boss 351W eng 1969 Inc Boss

BYAW1075 Cast Iron pump £61.12 **390** engine 1967-69 **427** engine 1968 **428** eng 1969-70

BYAW932 Cast Iron pump (\*lh) £71.27 351C engine 1970-73

BYAW953 C.I. pump, with backplate (\*lh) £77.84

**302** engine 1970-73 *and*-**302** eng 15/3/76-78 351W eng1970-73

BYAW1114 Cast Iron pump £60.07 **429** engine 1971

BYAW4024 Alum pump- 3.5" -6 vane imp' (\*lh)£70.90 **255** engine 1980-85 **302** engine 1979-85

BYAW4038 Alum pump (\*lh) [reverse rotation] £50.12 **302** engine 1986-93

£52.34 BYAW4087 Alum pump(\*lh) [reverse rotation]

302 engine 1994-95. This pump has no backplate.

BYAW4113 pump £15.18sp

281 4.6 engine 1996-99













Performance pulleys when used in sets will give a power increase, by reducing the speed of the alternator & water pump. Hi-water Flow pulleys, speed up the w/pump

## Aluminium W/Pump Pulleys- "V" -Belt Single Groove

289-302-351W 4 bolt damper

V belt- Performance- RH\* inlet £111.13 BY1552 BY1553 V belt- Hi-Water Flow- RH \* inlet£179.50

289-302-351W 4 bolt damper

V belt- Performance- LH\* inlet £112.99 BY1612 BY1618 V belt- Hi-Water Flow-LH\*inlet £135.20

Aluminium W/Pump Pulleys- "Serpentine" -NOT OEM

289-302-351W 4 bolt damper BY10312

Serpentine- Performance- RH inlet£165.29

289-302-351W 4 bolt damper

BY2032 Serpentine- Performance- LH\* inlet£131



#### HIGH PERFORMANCE WATER PUMPS

BY8842 Edelbrock-aluminium- (\*rh) £315.88

289 engine1965-67 [no backplate]

BY8841 Edelbrock-aluminium- (\*rh) £316.68 **302** engine 1968-69 **351W** eng 1969

289 engine 1965-68

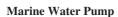
BYAW953H Airtex-aluminium- (\*lh) £142.99 **351W** eng1970-**302** engine 1970-73 <u>and</u>- **302** eng 15/3/76-78

BYAW1028H Airtex-aluminium- (\*rh) £119.57 289 engine 1965-68 302 engine 1968-69

351W eng 1969

BY8805 Edelbrock-aluminium £367.28 352-428 engines 1965-76





Baked epoxy painted castings, zinc dichromate plated hubs, brass impellor, stainless steel seals, stainless backplate & screws. Bi-directional.



BYAW4074 289-351W Marine

£128.77

#### Moroso Water Pump Pulley Shim Kit

This kit is used to provide proper drive belt alignment. The shims are installed between the water pump pulley and the drive flange. The kit contains two 1/16" spacers and one 1/8" spacer. Fits all General Motors water pumps with either a 3/4" or 5/8" shaft.



£14.56



#### WATER PUMP BYPASS HOSE

AJM134 260-302 1964-71 £7.74

The above hose has the **FOMOCO** logo. [NOT dual diameter]

BYAJG340 Windsor engines 1972-73 The above hose is- Dual diameter

KIT1515 £0.88 ea Hose clip for hose



#### Thermostat Housings

Chrome housings feature an extra thick base to minimize warpage. Oring style gives a better seal. Comes complete with bolts & O-ring. Plain 302/351W housing comes with sensor hole blanking plug. I shiny but not chrome. Billet Specialties housings swivel around through 360 degrees & are complete with bolts.

AJM136	Alum- concours 64-73 260-351W	£26.38
BY2662	Chrome 289, 302 & 351W	£30.19
BY90620	Billet Spec' swivel hsg 289-351W	£111.96
BY2663	Chrome 351C/M-400M 70-73	£32.52
BY9524	Chrome 390-428 BBF FE	£45.48
BY2664	Chrome 429-460 BBF	£24.30
BY9441	Spare o-ring for BY2662	£6.00



#### **Thermostats**

CX2394 82°C /180°F £10.14 BY13468 351Cleveland only 180 F £7 20





#### **Thermostat Housing Bolts** 289-351W

BY450-7401 12 point stainless Steel bolts 12 point head bolts come with precision ground hardened washers. The 300 series stainless material is not affected by extreme heat, eliminating the possibility of retempering.



# Manual Flywheel & Clutch Parts [see page 11/2 for Automatics]

Many Ford V8 engines are externally balanced. This means the flywheel, & harmonic balancer have weights attached or built into them. Models 221-260-289-302 1968-80-351W-351C-351M-400M-428FE 1966-70-429/460 1979 on are all 28"oz out of balance. The 1981 and later 302 is 50"oz out of balance. Casting numbers on 302 28"oz cranks-2M,2MA,2MAC,2MAD. On 50"oz cranks- 2MAE. Casting numbers on 460 cranks-1968-78 2YA, 2YB, 2YC, 0 balance. 1979 on-3Y, 3YA, 3YAB, are 28"oz out of balance. This information applies to OEM cranks.

#### MANUAL FLYWHEELS- CAST OEM Style

221-302 **28" O**z bal **157T** Clutch patterns: 10 1/2" B&B long. [3 pairs of two mount holes] BYAJG405 221-3022 28" Oz bal 157T, £161.24 Clutch patterns: 10 1/2" Metric diaphragm only [3 dowel holes] BYV2123 302 50" Oz bal 157T £123.96 Clutch patterns: 10 1/2" Metric diaphragm only [3 dowel holes] 302/351W Truck 28" Oz bal BYV2117

Clutch patterns: 11". 164 teeth.

BYFW114 460 1983-87 28" Oz bal £67.68sp

Clutch patterns: tba. 180teeth.

BYV2101 FE 352+390 & 460 £148.74

Clutch patterns: 11"& 12". 184 teeth. 29lbs.



In some cases, the flywheel needs to be shimmed out, to assist with starter motor alignment. This shim goes between the crank face and the flywheel or flex plate.



£35.92

£26.14

£26.71

BYFWS-5 Flywheel shim .025"



BYFRG157N

BYFRG164N

BYFRG184N

#### Weights for McLeod Steel Flywheels

Flywheel Ring Gears

FLYWHEEL BOLTS-289-460 V8

Use to change steel flywheel, to suit another model

157 teeth

164 teeth

184 teeth

BY563333 28oz & 50oz with screws £41.03 BY460050 50oz with screws £9.84sp



#### MANUAL FLYWHEELS-STEEL

 $BY463100 \quad 289\text{-}351 \text{W \& C } \underline{ZERO} \text{ bal } 157 \text{T} \quad \pounds415.80$ Clutch patterns: 10" / 10-1/2" / 10.95" B & B-diaph; 10 / 10-1/2 Long & 10" Diaphragm. 10-1/2" metric diaph with 3 dowel holes. 23.8 lb.

BY463200 289, 302 & 351 ZERO bal 164T £415.80 Clutch patterns: 10"/10-1/2" Long & 10" -diaph; 11" Long diaph with 5/16" bolt holes; 11" diaph Ford truck even pattern; 10-1/2" Mustang metric diaph with 3 dowel holes. 30.1 lb.



BY463215 428FE 1966-70 28"oz bal 184T £479.76 Remove weight for 332-427FE 1963-74

Clutch patterns: 11" long diaph with 5/16" bolt holes; 11.5"/12" long diaph; 11" diaph Ford truck even pattern. ?? lb

BY463222 429-460 69-99 28"oz bal 176T £409.93 Remove weight for 429-460 1969-78

Clutch patterns: 11" long diaph with 5/16" bolt holes; 11.5"/12" long diaph; 11" diaph Ford truck even pattern. 34.4 lb





on flywheels with smaller recess. 7/16" x 1.00", 6 pieces.

BY200-2807 ARP Pro series Standard NEW LUK/SACHS Clutch Kits

Pressure plate, driven plate, release bearing, and in some kits, pilot bush/ bearing, installer tool, installation grease BYK0648-01HD 3 lever 10-1/2" x 1-1/16" £331.67

Forged from aerospace alloy and heat treated before thread rolling and machining. The 12 pt head and larger shank diameter improve flywheel

register. Rated at 200,000 psi tensile strength. Smaller head to enable use

Mustang 289 1965-68 HD, 302 1968-73 HD -SACHS **BY07-014** 10" x 1-1/16" replaces 3 lever £222.78

Mustang 289 1965-68, 302 1968-73 opt' diaph-STD ENGINE ONLY 1969-73 6cvl -LUK BY07-027 11" x 1-1/16" replaces 3 lever £310.01

Mustang 351 1968-73 optional diaphragm -LUK

BY07-042 10-1/2" x 1-1/16" £253.80 Mustang 302 1986-95 inc Cobra, GT, LX- LUK

Continued-

#### Manual Flywheels- ALUMINIUM 289-351W/C **ZERO** bal **157T** £395.52 BY563100

Clutch patterns: 10" / 10-1/2" / 10.95" B & B diap; 10" / 10-1/2" Long & 10" diaph; 10-1/2" metric diaph, needs 3 dowels. Weight 11.4 lb See BY563333 for weight kit.





## **Clutch Parts-continued**

Clutches often fail, because they are being asked to do the wrong job. Please ask about the correct clutch for your application. If you fit a clutch in a heavy duty or performance application, check the clearance between the release bearing and the pressure plate fingers on a regular basis. Insufficient clearance will "unload" pressure from the clutch plate, and it will start on the road to self destruction. The bell housing must be checked for alignment, otherwise your clutch could be difficult to operate, and it could lead to the early failure of the clutch plate centre, starting with the springs coming loose, or out altogether. It can also cause offset wear in the pilot bearing. Ask for a sheet detailing how to check your bellhousing for alignment. Use a McLeod plate with a McLeod cover, then you know the plate thickness is compatible.

#### Standard NEW LUK/SACHS Clutch Kits

Pressure plate, driven plate, release bearing, and in some kits, pilot bush/bearing, installer tool, installation grease

**BY07-913 10-1/2" x 1-1/16" diaph H.D. £366.29** Mustang 281 Cobra 1996-98 281 GT 1996-01 exc Cobra (to 1/

01) **H.D.** 

BY07-195 11" x 1-1/16" diaph

Mustang 281 Cobra 1999 281 Cobra 2001-04 Mustang 281 GT 2001-04 TR3650 Trans (fr 2/01)



## **Performance Clutch Plates**



# McLeod 200 Series Street Clutch Plate [Street use only]

This plate has organic linings for street use. Incorporates "Marcel springing" between the linings.

Hub Spline Size-OD

**BY260136** 1-1/16" x 10

10"

10"



£165.76

## **Performance Clutch Covers**



#### McLeod <u>COSWORTH T5</u> Clutch Plate 100 Series

Use when a Cosworth T5 transmission is being installed on an American Ford V8 engine. This clutch plate needs to be used as the Cosworth T5 has a metric input shaft.

BY272510 10-1/2" x 23 spline [metric] £172.91 BY272511 11" x 23 spline [metric] £179.84



#### McLeod Performance Clutch Cover [3 lever]

This "Long" style of clutch is used in applications where the only bolt pattern is 3 pairs of two holes. This cover is good for 500bhp with the right plate.

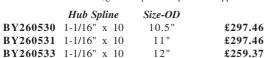
**BY360400** 10.5" 3 lever type **£226.93 BY360500** 11" 3 lever type **£287.86** 





#### McLeod 500 Series Street/Strip Clutch Plates

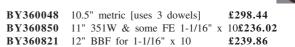
The 500 series plate has an aluminium backed organic lining on the pressure plate side, and "Metallic Blocks" on the flywheel side. It uses the pricipal of sq inches & lbs per sq inch for maximum holding power & positive engagement. Better suited to heavier duty use, and could be used for amateur circuit racing. This plate retains the "Marcel Springing" between the linings for a smoother takeoff. Fitted with the correct clutch cover, good for up to 500bhp in certain applications.





# Mcleod Performance Clutch Cover [diaphragm]

The diaphragm type clutch cover, is easy to spot, with its multitude of "fingers" that the release bearing pushes against. They offer maximum clamp load with minimum pedal effort. The metric 10.5" diaphragm, when used with the correct plate, is good for over 600bhp. There is a risk in circuit racing, of the drive straps coming loose, with repeated acceleration & deceleration. The Race clutch covers are better suited for this application.





#### Mcleod Race Clutch Cover [diaphragm]

These diaphragm covers are for oval track & circuit racing. Extra straps are fitted to cope with acceleration & deceleration, to stop the pressure ring becoming loose. Good for over 600bhp, with the correct plate.

BY360048-5 10.5" metric-ductile ring, 2400lbs £326.20





#### **Clutch Cover Bolts**

(for early non metric flywheel only)

These bolts are made from the finest premium grade chrome moly, the kit comes complete with precision parallel-ground washers. Rated at 200,000 psi. 5/16"-18 diameter, 1/2" head size.

BY250-2201 ARP Pro-Series- set of 6





#### Clutch Cover Bolts/Dowels 302/5.0L

(for metric flywheel only)



**KIT958** Allen head 8mm- 6 req £0.60 ea BYAJG420 Flywheel dowels- 3 req £3.79 ea

#### **Magnum Force Spare Parts-Pin Drive Version**



BY5006-3 Plate sintered iron 10 x 1 1/16"!£143.10sp BYM40076 Shims for stands .010" £0.44 BYM40075 Shims for stands .020" £0.55

#### McLeod Hydraulic Release Bearing-Slip On

Many modern vehicles use a hydraulic release bearing, some are even plastic [Fiesta]. The only down side, is if there is a problem, one has to remove the engine or gearbox, to gain access to it. On the plus side, it is a neat & tidy installation, especially where there is not much space available for an external cylinder/linkage. Remember that you must check the bearing to finger clearance after the clutch has bedded in, as the diaphragm fingers will come out further, as the plate "beds in". Do not use synthetic brake fluid, and be sure the pedal cannot continue to be depressed, when the hydraulic release bearing is "fully out", or the seals will be damaged. The two hoses attached to the unit, exit the bellhousing, where the normal fork would be. One hose goes to the master cylinder, the other is to bleed the system with.

BY1400 Slip-on hydraulic bearing assy

 $3\&4~\mathrm{spd}$  Ford & Toploader 1-1/16", T5, T45, T56 aftermarket, Tremec TR35501-1/16x10. NOT Cosworth T5! Will not fit TKO. Use bolt on



BY139115 Seal kit-2nd type of slip on unit £27.52 2nd type has "elbow swivels'





#### "Original"-Street Twin Spare Parts

BY610713 Plate-upper for pin drive floater £109.60 BY610723 Plate- lower for pin drive floater £122.76 The plate BY610723 is used for upper & lower on strapped floater.



#### **CLUTCH RELEASE BEARINGS**

BY70-115 HD- for 3 lever 1-1/16" spline SBF Use BYSN1439SA.

BY16042 HD-for 3 lever 1-3/8" spline BBF £75.02

BYSN1714SA Std-Diaphragm 1-1/16" spline£45.04 281 engine 1996-2003 Mustang 302 engine 1975-95

BYSN1439SA Diaphragm with Toploader fork£66.4

This bearing assy has clips to mount it to early fork

Diaphragm Adjustable to 3 lengths£79.14 Position 1= 1.34"; 2= 1.54"; 3= 1.74". Bearing face = 2.80".

#### **Clutch Release Forks/Pivots**

BYAJG425 T5 pivot ball for fork £15.46

Mustang T5 bellhousing

BY16909 Adjustable pivot, for BY8660

Mustang with cable linkage

BY16934 Toploader/4 speed release fork £65.24 BY16935 Toploader/4 speed release fork £69.92

For BBF with Mechanical linkage 1964 on

BYSF1020 T5/Tremec cable type release fork£27.19

This fork is pulled forward with a cable.

BY16915 "T" bracket-pivot for 4 spd fork £39.95



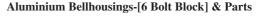


#### **Bellhousing Dowel Pins**

The longer dowels simplify the task of installing a bellhousing. The offset of the dowels provides an easy method of aligning the gearbox input shaft to the pilot bearing. Alignment to within +/-.005" will ensure a clean clutch release, maximum pilot bearing & transmission life and reduce shifting problems.

BYAJG1145 Dowels Standard £3.95 BY15950 Dowels with .007 offset £46.20 set





BYAJG430 Block spacer plate Mounts between bellhousing and block. Lower portion covers in flywheel. Mainly for 157 tooth flywheel.

**BYAJG175** B/housing USA T5 1979-93 £414.10 Can be altered to use with Cosworth T5.

BYAJG435 B/housing- Tremec £385.14 [Pivot ball may need adjusting, if using mech fork] BY35002K BOLT KIT - B/housing to block

Will not fit 5 bolt engines, as they are 3/8"



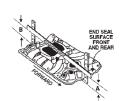


## Induction

#### TEK TIP BIT -

#### A/B MEASUREMENTS Checking for Hood Clearance

To ensure adequate bonnet clearance, check the height of your standard manifold and compare the "A" and "B" measurements against those of the Weiand/Edelbrock manifolds before ordering. The heights of all the manifolds are given in bold italics at the end of the manifold descriptions



## WEIAND

#### **Weiand Aluminium Inlet Manifolds ACTION PLUS SERIES**

The Action Plus manifold was introduced in 1980. It is a 180 degree dual

plane design, with improved power and torque over the standard manifold. The effective rpm range is offidle to approx 5500rpm. Drilled for square bore aftermarket carburetors. 221-302 Port size = 1.82"x1.02" £294.18 BY8124

Does not fit 302 Boss, 255 or 351W. Totally new design, claimed to have an additional 14bhp over a BY2121. Manifold heights: A=3.82''/97mmB=4.75''/120.65mm

351M-400 2V Port size= 1.85"x1.32"£343.42

A=3.75"/95.25mm B=4.75"/120.65mm Manifold heights:

#### **STEALTH SERIES**

The Stealth manifold was introduced in 1992. Combining the bottom end throttle response of a 180 degree dual plane manifold with good top end power. The effective rpm range is claimed as idle to 6800rpm. Drilled for square bore aftermarket carburetors. Ideal for engines with more aggressive cam profiles, headers, better ignition etc

221-302 Port size= 1.83"x1.02" **£297.66** Does not fit 302 Boss, 255 or 351W. Has a rear water crossover. Manifold heights: A=4.35"/110.5mm B=5.59"/142mm

BY8023 351W Port size= 1.82"x1.05" Does not fit 302 or 351M/400.

A=4.37''/111mm B=5.06''/128.52mmManifold heights:



#### Edelbrock

#### PERFORMER RPM SERIES

Edelbrock

Dual plane, high rise intake with 180° firing order. The dual-plane design results in both excellent low-end/mid range torque and outstanding horsepower up to 6500rpm. The manifold has larger plenums and runners to match a free flowing exhaust, higher lift cam and other

BY7121 221-302 Port size= 1.86"x1.05" £376.56

Does not fit 255.

Manifold height: A=4.3''/109mmB=5.5''/140mm



BY7521 221-302 Port size= 1.85"x1.04" **£412.21** Air-Gap design. Features an air gap between the underside of the runners and the hot engine oil, resulting in a cooler, denser charge Includes Nitrous bosses. Does not fit 255.

Manifold height: A= 4.3"/109mm B= 5.5"/140mm

351C Port size= 2.04"x1.38" £407.40 BY7564 Air-Gap design. Features an air gap between the underside of the

runners and the hot engine oil, resulting in a cooler, denser, charge. Designed to complement the 351C Edelbrock cyl heads, & will also work with the 351C 4V & 2V cast iron heads. Use gasket <u>BY7265</u>. Manifold height: A = 4.48''/113.8mm B = 5.56''/141.22mm



BY7105 390-428FE Port size= 1.97"x1.16"**£630.60** Fits ok with 390-428, 427 low/medium rise or Edelbrock cyl heads. Manifold height: A=4.89"/124.2mm B=6.04"/153.4mm





#### **Edelbrock Aluminium Inlet Manifolds** PERFORMER SERIES

Performer manifolds are 180 degree, dual plane, low rise with a patented runner design. The torque is improved off idle and through the midrange. The effective rpm range is claimed as idle to 5500rpm.

221-302 Port size= 1.84"x1.09" £353.99 Does not fit Boss 302, 255 or 351W.

Manifold heights: A=3.5''/89mmB=4.75''/120.65mm

351W Port size= 1.80"x1.10" £445.69 BY2181 Will fit early 16 bolt head when used with 16 bolt inlet gaskets. Will not fit Boss 351.

Manifold heights: A=3.40''/86.4mm B=4.75''/120.65mm

351C 2V Port size= 1.86"x1.30" £396.12

Does not fit Boss 302 or 351M/400. Manifold heights: A=3.5''/89mmB=4.3''/109.22mm

351C 4V Port size= 2.15"x1.37" £380.03 BY 2665 Does not fit Boss 302 or 351M/400.

Manifold heights: A = 3.5''/89mmB=4.3''/109.22mm

332-428FE Ports = 1.75"x1.06" **£534.79** Does not fit 361/391 Ford Truck.

A=4.35"110.5mm B=5.5"/139.7mm Manifold heights:

429-460 Port size= 1.96"x1.65" £320.17 Does not fit 429 Cobra Jet, 462 Lincoln, and 1988 & later models. Manifold heights: A=3.75"/95.25mm B=4.49"114.05mm



## **VICTOR SERIES**

Single plane high rise inlet manifolds designed for maximum race winning power at higher rpm. Edelbrock engineers work in conjunction with leading engine builders from all forms of competition to design manifolds compatible with the latest technology. Mainly for high rpm Race engines. All feature a square bore carb flange.

289-302 Victor Inc. BY2921 £382.12

No rear water crossover. Port exit size is 1.90" x 1.08" with enough extra material to open it up to 2.10" x 1.18". RPM range 3500-8000 rpm. Manifold Height: A=5.500''/140mmB=5.500''/140mm



Edelbrock



#### **ARP Inlet Manifold Bolt Sets-12 point**

These bolt sets are rated at 170,000 psi & precision machined for optimum thread engagement. Wide underhead flange and companion washers provide even load distribution. Precision rolled threads prevent galling, while promoting more consistent torque loading. Available in black oxide finish or stainless steel.

BY154-2101 260-351W-black oxide	£40.90
BY154-2104 351C/M & 400-black oxide	£45.10
BY155-2102 390-428 FE-black oxide	£31.00
BY454-2101 260-351W-stainless	£63.19
<b>BY454-2104</b> 351C/M & 400-stainless	£74.82

**BY454-2104** 351C/M & 400-stainless BY455-2102 390-428 FE-stainless £65.82 BY455-2101 429-460 385 series-stainless £96.76











# **Rocker Covers and Parts**

Short rocker covers, are normally very similar to standard original types. Some types of roller rockers may fit these covers with the baffles removed. Tall rocker covers can interfere with brake servos, air conditioning pumps, fuel injection, alternator mounts etc. Without baffles, there is always a danger that oil can be sucked in through the breathers, into the carb through the pcv, or into the air cleaner. Aluminium rocker covers tend to "echo", and so valve train noise can be amplified. Use load spreaders on rocker covers with a thin base, otherwise they can distort & leak oil. EFI rocker covers are different. We only stock one type which are considered "medium" height.

See Accessories Section 9 for 'T'-bolts, Breathers, Caps, Grommets and PCV Valves

#### AIR CLEANER & ROCKER COVER KIT for 260-302

Show quality, engine dress up kit. Correct original style air cleaner, with concours correct rocker covers. Includes chrome oil cap. No PCV grommet.

AJM578 A/Cleaner & R/Cover kit-chrome £134.84

#### Rocker Covers for 289/302 [not Boss]/351W

#### गिगरागरा

#### **MOROSO**

BY68201 Chrome with logo & baffles £86.41 BY68450 Alum polished-no name, no baffle £167.42



Moroso TALL rocker covers are designed to clear most stud girdles and some shaft rocker arm assemblies.



#### **EDELBROCK**

BY4460 Chrome plated steel-TALL £85.64 Elite II alum finned TALL 3.70" BY4264 £169.81





W - 2007

### FORD RACING

BYM-6582-A 'Cobra Pwrd by Ford' SHORT £209.36 Features a raised Cobra logo set on a finned rocker cover, with a black satin background. Aluminium.



BYM-6582-F302 Ford Racing 'Cobra' SHORT £203.75 Features an open letter Cobra emblem on a black crinkled background. Aluminium



'Mustang Powered by Ford' AJM1088 £226.01 Black alum covers, with exposed fins & open lettering. SHORT



BYAJG945 'FORD RACING'

Black alum covers, made in the USA. 3.75" high. TALL

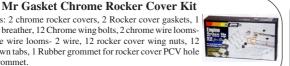


## **BILLET SPECIALTIES**

BY95320 Highly polished w/ribs-tall £231.13



Package includes: 2 chrome rocker covers, 2 Rocker cover gaskets, 1 Chrome push-on breather, 12 Chrome wing bolts, 2 chrome wire looms-4 wire, 2 chrome wire looms- 2 wire, 12 rocker cover wing nuts, 12 Chrome hold-down tabs, 1 Rubber grommet for rocker cover PCV hole and 1 Beather grommet



BY9833 221- 351W not Boss302 or EFI £120.26

#### गागराज्य Moroso Rocker Cover Hold Down Tabs

5/16" holes for 221-351W engines. Set for one cover consists of three 3" tabs for shallow recessed bolt holes and one 4" tab for the deep recessed bolt hole. Use 1/4" washer face bolts for the two end holes. Spreads the load on steel rocker covers, reducing the risk of distortion & leaks



BY68519 Chrome plated Steel £20.60

#### ROCKER COVERS - 302 Boss/351C/351M/400

#### TRANSDAPT

BY9295 Chrome plated pressed steel-SHORT £86.48 TD- with baffles- no logo.



#### FORD RACING

**EDELBROCK** 

BYM-6582-Z351 'Ford Racing' TALL £340.27 Ford Racing logo embossed onto a polished smooth aluminium rocker cover. The 4" tall rocker cover will clear stud girdles and roller rocker

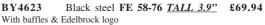


BY4461E Chrm plated pressed steel-SHORT £88.49 With baffles & Edelbrock logo



#### ROCKER COVERS - BIG BLOCK FORD inc FE

Chrome **FE 58-76** *TALL 3.9*" £103.06 **BY4462** 



BY4277 Alum FE 58-76 3.55" Elite II With baffles & Edelbrock logo



Chrome steel 429-460 TALL 3.6"£104.90 **BY4463** 





#### ARP Rocker Cover Stud Set

Special bullet nose accurately guides nuts into position. Black oxide finish. Complete with hex head nuts & washers.

BY200-76201-1/2" x 1/4" unc black hex £58.01



**Exhaust-**

Pictures of headers are all LH







#### Ford MUSTANG Headers

BY12102 1964-70 260-302W £255.48

Primary Tube Size: 1-1/2" Collector Size: 3" The only auto trans that will work with these headers is the C-4 with a floor shifter. OK with manual gearbox with floor shifter. Not for use on engines fitted with emission equipment. Power steering vehicles will require bracket BY20120. A/C ok.



#### Ford "TRUCK" 2WD [some 4WD] Headers BY12500F 1969-79 F100 302W £220.37

Primary Tube Size: 1-1/2" Collector Size: 3" Auto trans with column change ok. Manual gearbox column & floor change ok. Not for use on engines fitted with emissions equipment. A/C ok.



## 1979-93 302W

BY12104 Collector Size: 3" Primary Tube Size: 1-5/8" Equal length, tuned style header. Floor change auto & manual ok. Equipped with an oxygen sensor. Will fit ok with Dart/Windsor heads. A/C ok.



#### "COMPETITION" -Street- HEADERS

Full length headers to fit-Falcon, Fairlane, Torino, Ranchero, Cyclone, Montego-1966-73 255-302W. Won't fit Dart Windsor heads. Will fit C6. Will need extra bracket for power steering [BY20120]. Floor change manual and auto, column change auto only.

Mustang, Cougar 1964-73 255-302W. Will not fit 1971-73 with manual trans. Won't fit Dart Windsor heads. Will fit C6. Will need extra bracket for power steering [BY20120]. Floor

change manual and auto only.

Mustang, Fairlane, Cougar 1967-73 351W. Won't fit Dart
Windsor heads. Will fit C6. Will need extra bracket for power steering [BY20120]. Floor change auto only.

Primary Tube Size: 1-5/8"

Collector Size: 3"

BY6901 £312.77 Baked on black paint

# HEDMAN

#### **Street Rod Hedman Headers**

For Mustang 1964-73 when fitting a 351W engine. A/C &  $\mbox{P/S}$  ok. Not for column change. Floor change ok. Primary Tube Size: 1-5/8"

Collector Size: 3"

BY88650 Shortie style for max ground clear'£289.27

ARP 170,000 psi Header Bolts/Studs

BY100-1202 Black oxide 12pt head-.75" uhl 16pc£34.80

BY400-1202 Stainless steel 12pt- .75" uhl 16pc £41.24

BY100-1404 Black oxide 12 pt stud & nut set £102.30





'Power-Stg' Bracket

BY20120 Power Steering Bracket For cars with an external power steering slave cylinder.



