

SAE INTERNATIONAL

SAE AEROSPACE STANDARDS

Overview and Highlights

21.06.2016



THE IMPORTANCE OF STANDARDS

Standards provide benefits such as:

- Defining accurate and necessary measurements
- Lowering product costs
- Improving product performance, quality, uniformity, interoperability and functionality
- Providing a method to improve health, safety, the environment, communications, competition, international trade
- Improving the quality of life

ENABLE SAFER AND MORE EFFICIENT AVIATION

Approximately 1800 SAE International standards are used in the development of a typical aircraft.

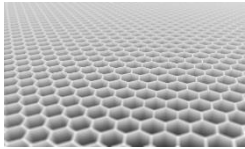
The first aerospace standard was written in 1916.

Today there are over 8500 active aerospace standards and over 17500 historical standards in circulation.



OVERVIEW OF SAE STANDARDS

NEW SAE AEROSPACE STANDARDS FOR CUTTING EDGE TECHNOLOGIES



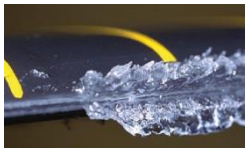
Composite Materials



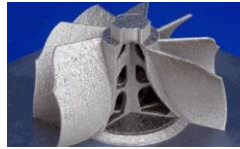
Active RFID Tags



LED Runway Lighting and EFVS



Anti-Icing Technology



Additive Manufacturing



Electronics & Avionics Corrosion Protection

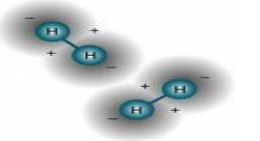


Electric & More Electric Aircraft

Fiber-optic networks



Hydrogen Fuel Cells



Human Factors & Cockpit Electronics

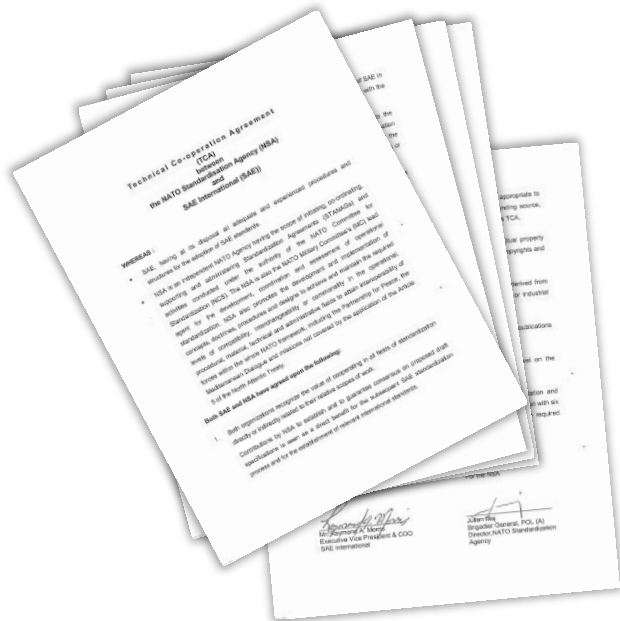


Integrated Vehicle Health Management & Prognostics



SAE AEROSPACE STANDARDS PROGRAM TOPICS

- Metals finishes, processes, fluids
- Nonferrous alloys
- Carbon & Low alloy steels
- Specialty steels and alloys
- Corrosion & heat resistant alloys
- Titanium
- Beryllium
- Refractory materials
- Metals engineering
- Elastomers
- Polymers
- Composite materials (fabric & resins)
- Composite repair materials
- Composite inspection
- Composite repair techniques
- Organic Coatings
- Seals and Sealants
- Maintenance chemicals and materials
- Greases
- Lubricants
- Nondestructive testing and inspection
- Mechanical/Electrical/Hydraulic actuators
- Hydraulic fluids
- Filtration
- Tubing
- Hydraulic components
- Fuel, oil, and oxidizer systems
- Pumps
- Couplings, Fittings, Hose
- Tubing installation
- Engine starting systems
- Auxiliary Power
- Nuts/Inserts
- Bolts/studs/screws
- Fluid connectors
- Ignition systems
- Emissions measurement
- Engine condition monitoring
- In-flight propulsion measurement
- Engine controls
- Support equipment and tools
- Helicopter powerplants
- Inlet flow distortion
- Avionics networks
- Aircraft store integration
- Avionic subsystems
- Embedded computing systems
- Architecture description language
- Fiber optics
- Unmanned systems
- Lightning
- Electromagnetic compatibility
- Electrical Power and equipment
- Power management
- Aircraft systems installation
- Protective devices
- Relays
- Electrical connectors
- Terminating Devices
- Wire & cable
- Safety assessment
- Human Factors
- Flight Deck tools and instruments
- Displays
- Human modeling
- Quality system standards
- Fuel operations
- Radio Frequency Identification
- Air cargo handling
- Aircraft ground equipment and systems
- Aircraft servicing
- Aircraft Deicing
- Airport snow and ice removal
- Landing gear systems
- Oxygen equipment
- Aircraft interior/exterior lighting
- Aircraft noise measurement
- Environmental systems
- Aircraft icing
- Safety equipment
- Cabin interiors
- Survival equipment
- Seats
- Maintainability
- Probabilistic Methods
- Reliability
- Structural Health Monitoring and Management
- Air Traffic Management
- Integrated Vehicle Health Management



SAE is an officially recognized civilian SDO partner to NATO

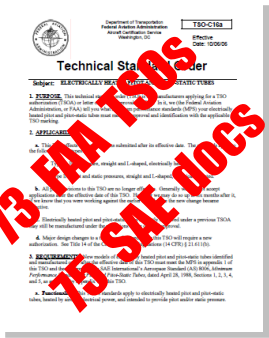
Through a Technical Cooperation Agreement, NATO supports and adopts SAE industry standards

SAE and U.S. DEPARTMENT OF DEFENSE

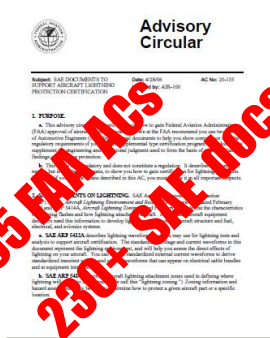


- Over 1500 Mil-Specs have been converted to SAE standards
- The US DoD has adopted more documents SAE from than any other SDO
- <http://www.sae.org/standardsdev/military/>

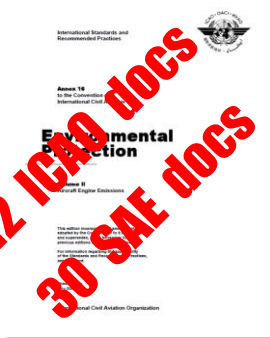
Regulations and government documents reference SAE standards to certify aircraft before entering the market.



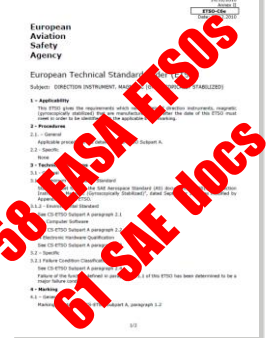
Example FAA TSO
Mandatory compliance



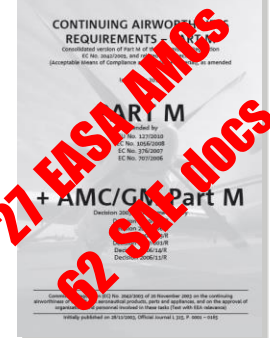
Example FAA AC
Guidance material



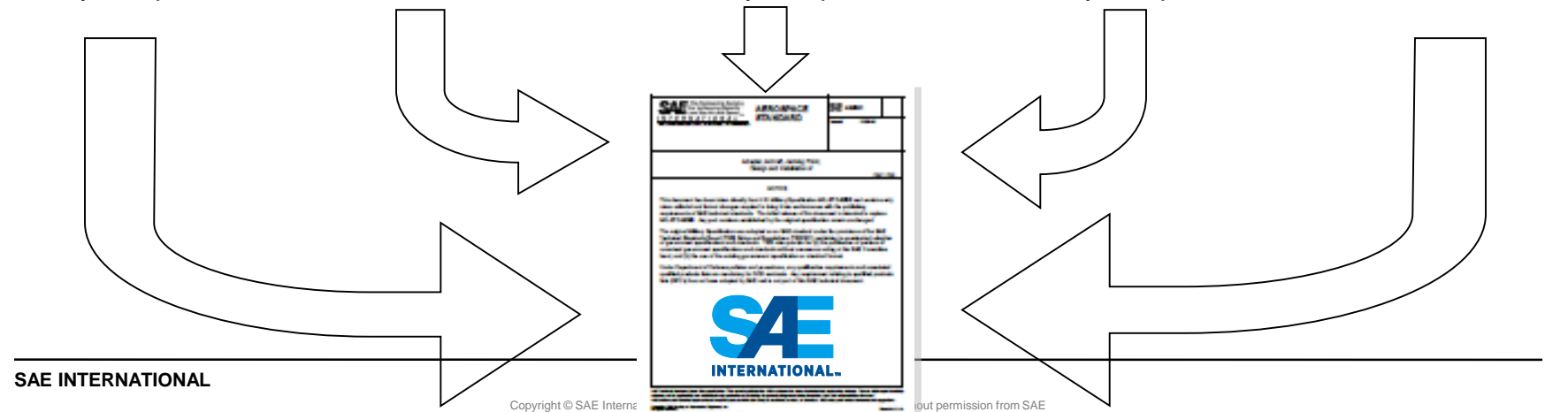
Example ICAO Annex
Mandatory compliance



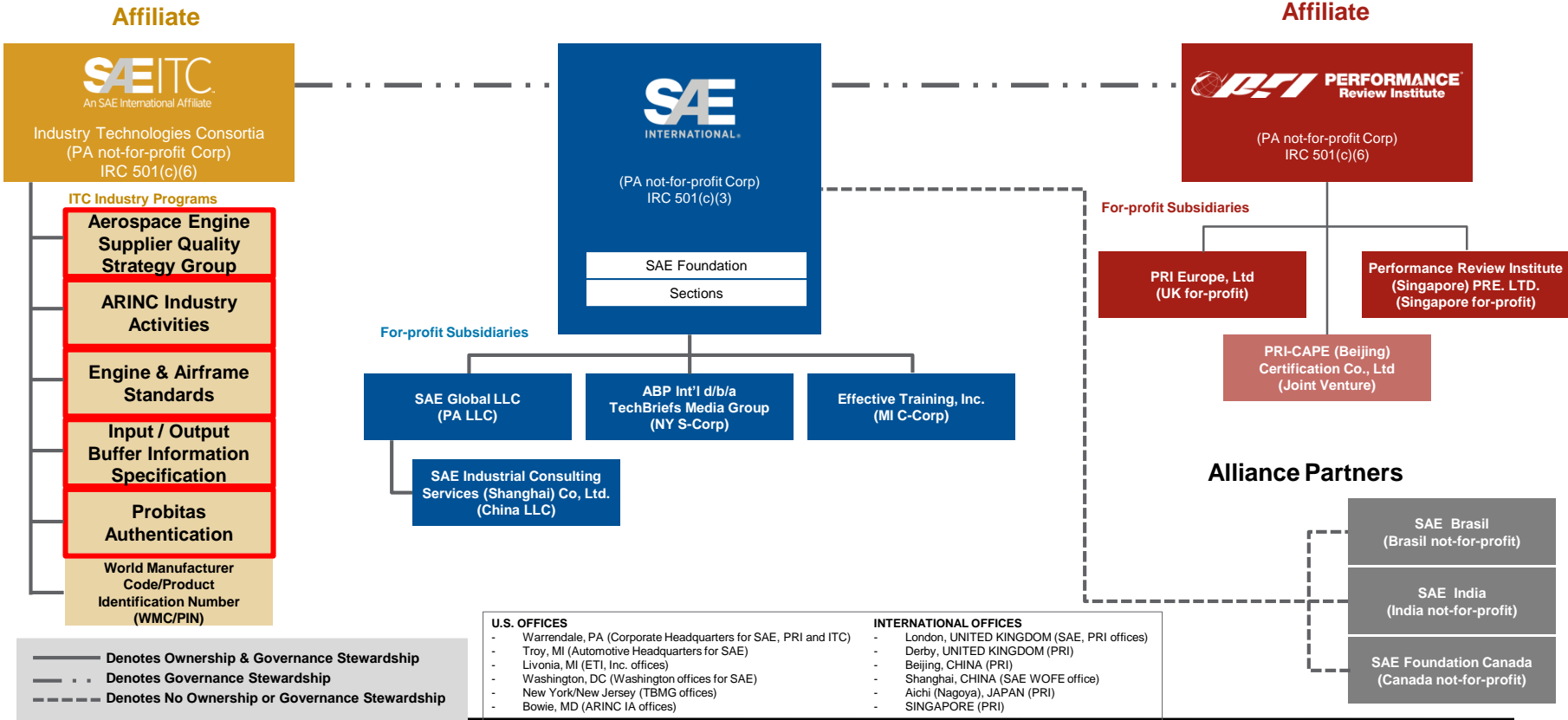
Example EASA ETSO
Mandatory compliance



Example EASA AMC
Guidance material

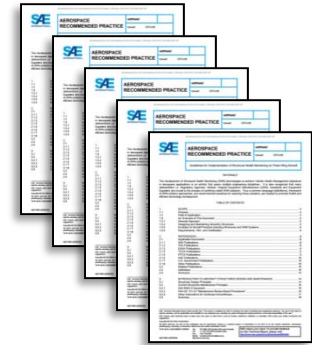


SAE Group – Aerospace Standards



SAE Aerospace Standards by the Numbers

| | |
|----------------------|---------|
| Systems Groups | 10 |
| Steering Groups | 2 |
| Technical Committees | 181 |
| Standards | 8,500+ |
| Document Types | 4 |
| AS, AMS, ARP, AIR | |
| Unique Participants | 8,300+ |
| Total Participation | 17,600+ |



Major Global Aerospace Organizations Develop SAE Standards



SAE Aerospace Council, Global Custodians: Oversight and Governance

| | |
|--------------|-----------------------------|
| Airbus | FAA |
| Airbus Group | Finmeccanica |
| A4A | GE Aviation |
| AVIC | Gulfstream Aerospace |
| BAE Systems | Honeywell Aerospace |
| Boeing | Lockheed Martin |
| Bombardier | Lufthansa Technik |
| Aerospace | Northrop Grumman |
| CAPE | Pratt & Whitney / UTC |
| CIRA | Rolls-Royce (Chair) |
| COMAC | United Aircraft Corporation |
| EASA | U.S. Department of Defense |
| Embraer | Wichita State University |

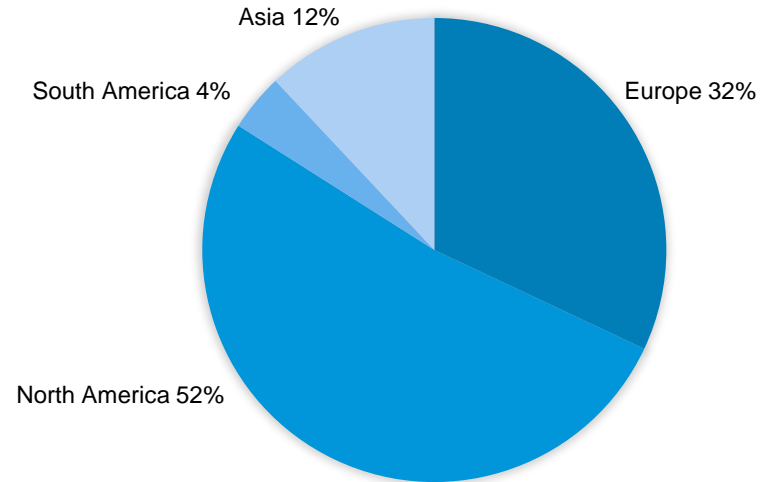
April 2016 Meeting in Beijing

Stakeholders:

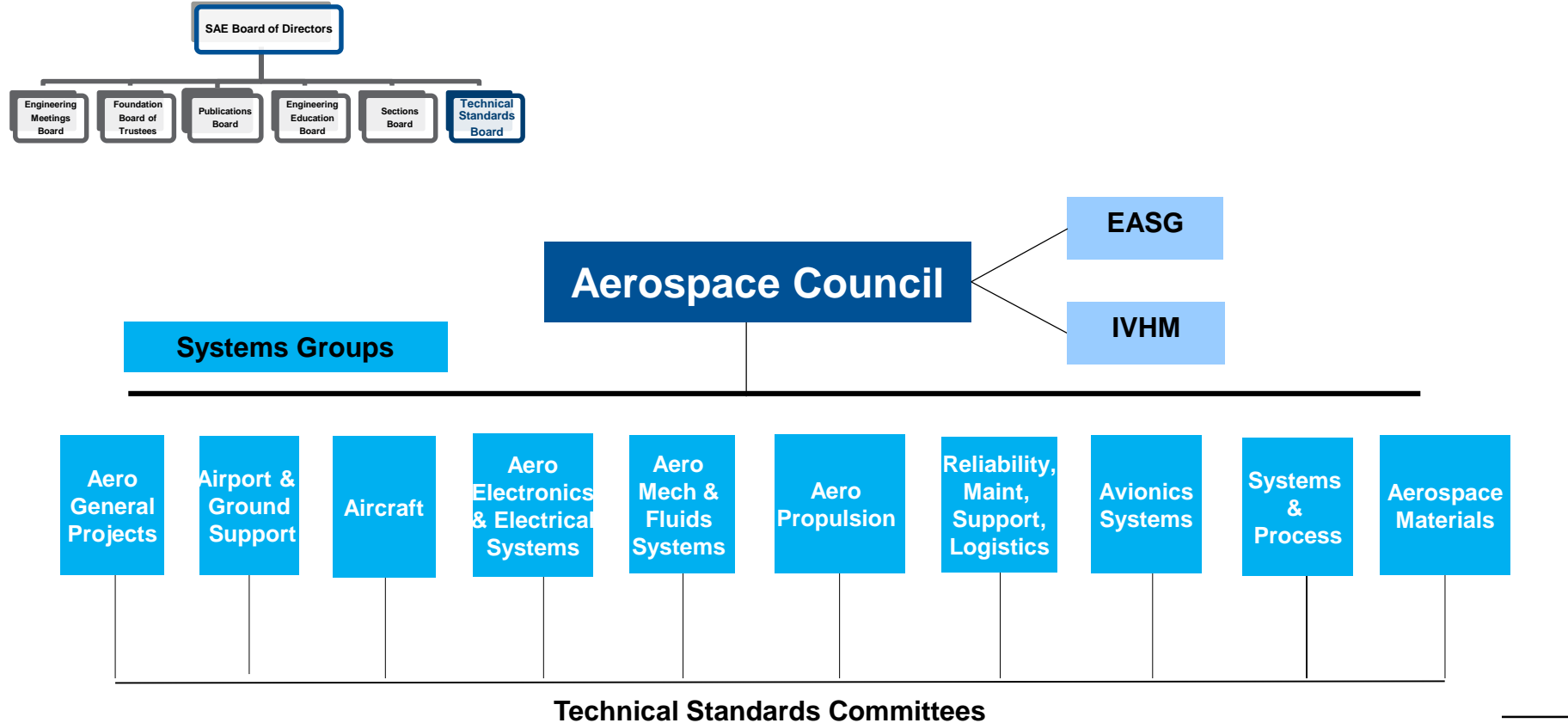
Industry, Operators, Government, Research

ICAO Observer Role

Matching the Industry



SAE Organizational Structure: Council Level



Large scope of topics:

- **Parts, Materials**
- **Mechanical, Electronic/Avionic/Wireless, ICT**
- **Platform, Systems, Subsystems**
- **Cross-cutting technologies**
- **Management & Process Standards**
 - **e.g. Safety Assessment, Quality and Counterfeit Avoidance**

Through Life Usage:

Design, Certification, Manufacturing, Operation, Maintenance

One Forum, One Standard



Transparent, Efficient, Industry-Managed Standards Development



- **The document is proposed**

- By industry
- By regulator
- For revision

~18 months standard development time

- **The draft is created by the committee**

- **The draft document is balloted – by committee. 50% Quorum and 75% Approval required**

- **Required changes made; affirmation ballot and Council Ballot**

- **The document is published by SAE**

Types Of SAE Standards

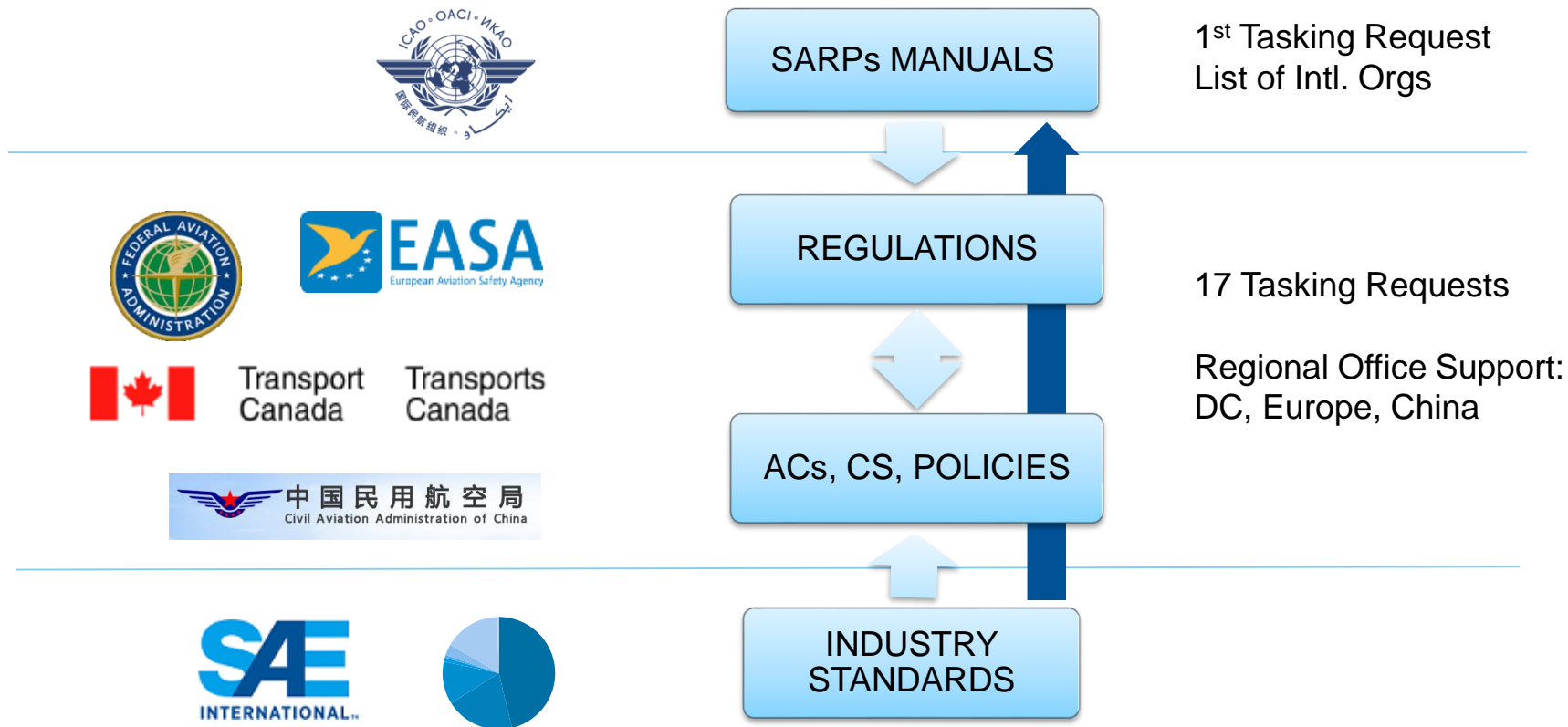
AS Aerospace Standards – specific performance requirements used for design standards, parts standards, minimum performance standards, quality and other areas conforming to broadly accepted engineering practices or specs for a material, product, process, procedure or test method

AMS Aerospace Material Specifications – specific performance requirements for material and process specifications

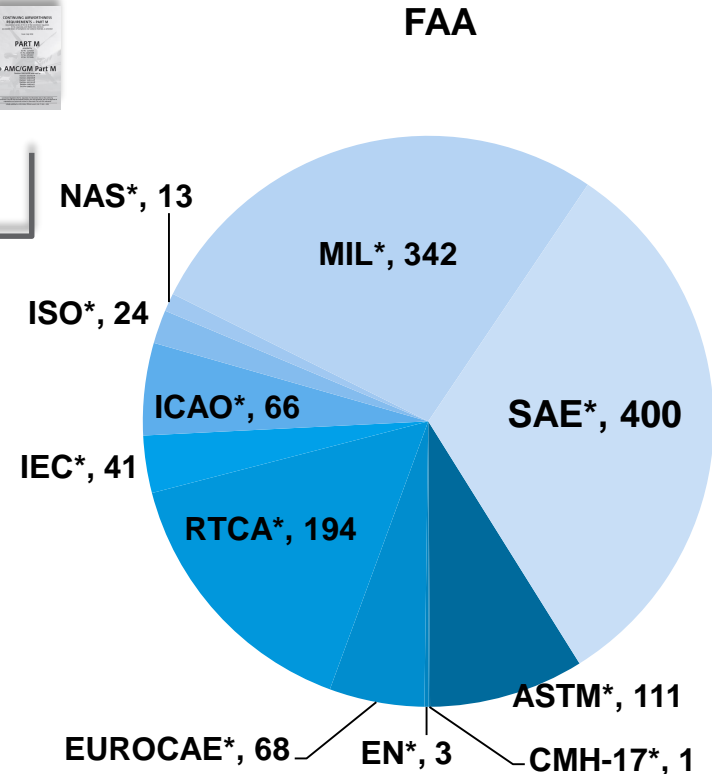
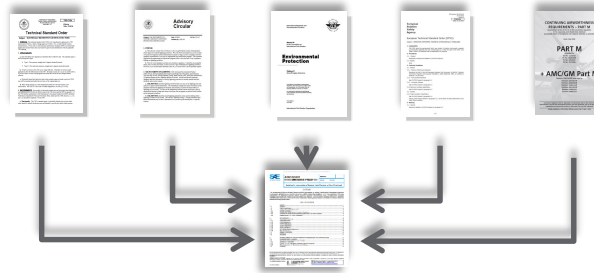
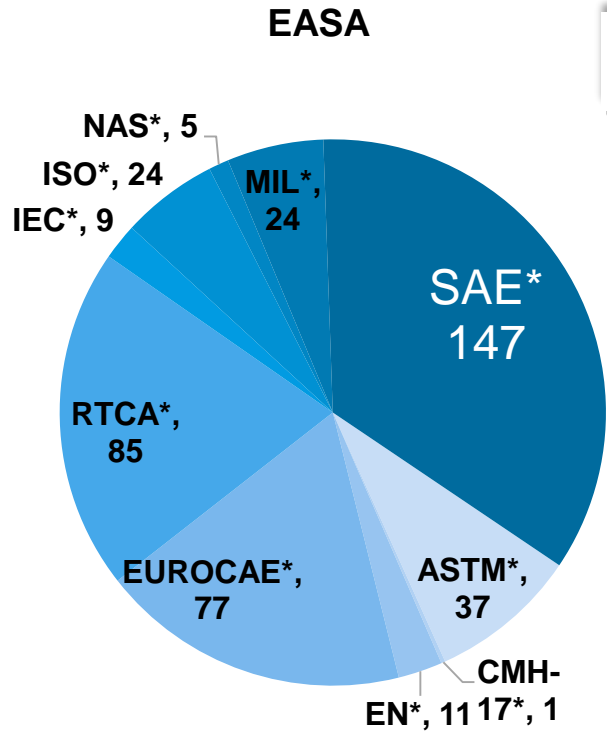
ARP Aerospace Recommended Practices – documentations of practice, procedures, and technology that are intended as guides to standard engineering practices. May be of a more general nature or propound data that have not yet gained broad acceptance.

AIR Aerospace Information Reports – compilations of engineering reference data, historical information, or educational material useful to the technical community

The Public-Private Partnership: Civil Aviation

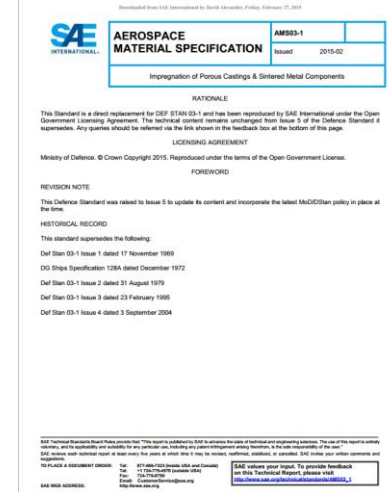


Standards Referenced in EASA & FAA Regulations

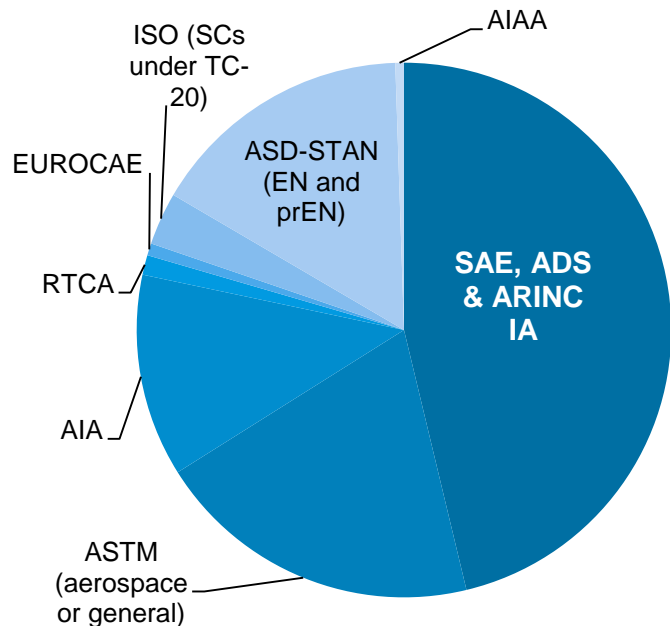


SAE And “DefStan Reform”

- ✓ SAE maintains over 1,500 former US MilSpecs as industry standards – since early 2000s
- ✓ SAE International has worked with DStan to transfer 17 DefStan's to SAE standards
- ✓ The first such standard, *Impregnation of Porous Castings & Sintered Metal Components* was converted to SAE AMS03-1 and was published on February 24th 2015
- ✓ A successful embodiment of DStan’s civil standards campaign
- ✓ With an agreed process in place and successfully tested, further transfers are anticipated
- ✓ ~~Partnership on NATO Civil Standards Campaign~~



Aerospace Standards Landscape



AEROSPACE STANDARD

AS6254™

REV. A

Issued 2012-02
Revised 2015-12

Superseding AS6254

Minimum Performance Standard for Low Frequency Underwater Locating Devices (Acoustic) (Self-Powered)

2.1.1 SAE Publications

AS8045 Minimum Performance Standard for Underwater Locating Devices (Acoustic) (Self-Powered)

2.1.2 ASTM Publications

ASTM D1141-98 Standard Practice for the Preparation of Substitute Ocean Water

2.1.3 RTCA Publications

RTCA/DO-160G Environmental Conditions and Test Procedures for Airborne Equipment

2.1.4 ARINC Publications

ARINC 677 Installation Standards for Low Frequency Underwater Locator Beacon (LF-ULB)

SAE Aerospace Standards for New Technologies



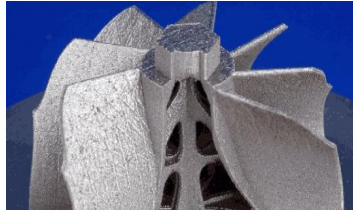
Active RFID Tags



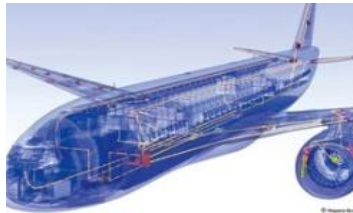
Data Interoperability & Big Data



Cybersecurity



Additive Manufacturing



Electric & More Electric Aircraft



Fiber-optic networks



Integrated Vehicle
Health Management
& Prognostics

New SAE Committees 2014-16

G-22 Engine Supply Chain Quality

G-26 Helicopter Hoists

Electric Aircraft Steering Group (EASG)

AMS-AM Additive Manufacturing

G-27 Lithium Performance Packaging

A-4 HWD – Head Worn Displays

A-4 EFIS – Electronic Flight Information Displays

- **Published 4 standards**
 - AS13000 Problem Solving Requirements for Suppliers
 - AS13001 Supplier Self Release Training Requirements
 - AS13002 Requirements for Developing and Qualifying Alternate Inspection Frequency Plans
 - AS13003 Measurement Systems Analysis Requirements for the Aero Engine Supply Chain

- **Drafting 4 new standards**
 - AS13004 FMEA & Process Planning
 - AS13005 Supplier Internal Audit
 - AS13006 Requirements for Process Control for Aero Engine Parts Manufacture
 - AS13007 Supplier Management

SAE Training Developed: *Aerospace Supplier Quality: Common Training for Self-Release Delegates based on AS13001*

- Estimated impact ~4,000 people and growing with a 3-year re-certification cycle

Aerospace Supplier Quality: Common Training for Self-Release Delegates

 
On-site Delivery Open Enrollment

I.D.# C1501 [Printable Description](#)

Duration: 3 Days

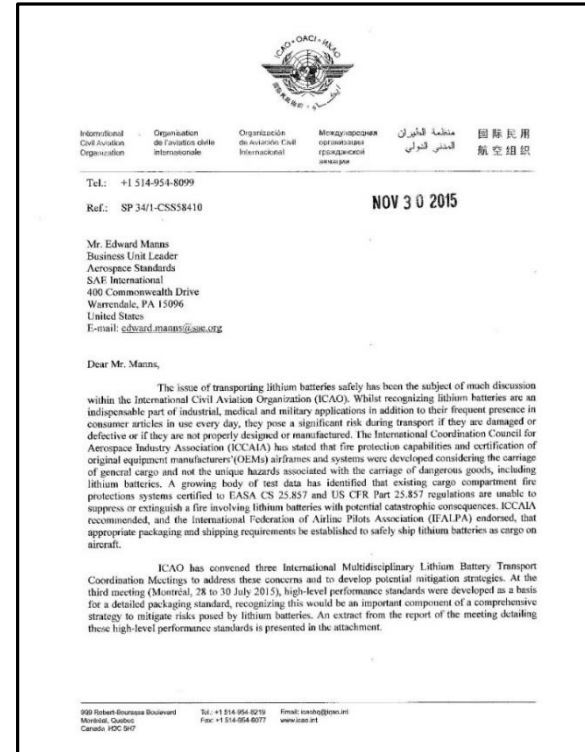
| | |
|--|--|
| April 5-7, 2016 (8:30 a.m. - 4:30 p.m.) - New Britain, Connecticut | Full Class - Click to be added to the wait list |
| April 5-7, 2016 (8:30 a.m. - 4:30 p.m.) - Tysons, Virginia | Full Class - Click to be added to the wait list |
| April 12-14, 2016 (8:30 a.m. - 4:30 p.m.) - West Chester, Ohio | Full Class - Click to be added to the wait list |
| April 26-28, 2016 (8:30 a.m. - 4:30 p.m.) - Cleveland, Ohio | Full Class - Click to be added to the wait list |
| May 3-5, 2016 (8:30 a.m. - 4:30 p.m.) - New Britain, Connecticut | Full Class - Click to be added to the wait list |
| May 10-12, 2016 (8:30 a.m. - 4:30 p.m.) - Indianapolis, Indiana | Full Class - Click to be added to the wait list |
| May 17-19, 2016 (8:30 a.m. - 4:30 p.m.) - Warrendale, Pennsylvania | Full Class - Click to be added to the wait list |

FAA Tasking Request Status

| Document # | Topic | Update |
|------------|---|------------------------------|
| AS6023 | Create MPS for active RFID tags and sensors for use on aircraft | Plan to publish August 2016 |
| AS6342 | Create MPS for helicopter hoists | Plan to publish March 2017 |
| AS6348 | AC to AC conversion standard | Plan to publish April 2017 |
| AS6377 | Develop AS and ARP for head-worn displays | Plan to publish January 2018 |
| AS6296 | Create MPS for electronic flight instrument system display | Published March 2016 |
| | Develop new additive manufacturing committee | Completed January 2016 |

ICAO Tasking on Lithium Battery Packaging Standard

- Received SAE's first ICAO tasking request to develop lithium battery packaging performance standard
- Risks associated with the carriage of lithium ion batteries as cargo are not adequately controlled
- Aircraft cargo fire protection systems may not be capable of adequately suppressing a Li battery fire
- ***“ICAO therefore urges SAE to establish a committee to propose a packaging performance standard for lithium batteries using the high-level standards developed during the third multi-disciplinary lithium battery transport coordination meeting as the basis for this work.”***



Current AMS-AM Works in Progress (WIPs)

| <u>Project</u> | <u>Title</u> | <u>Date</u> |
|-------------------------|--|--------------|
| AMS7000 | Additive Manufacture of Aerospace parts from Ni-base Superalloy 625 via the Laser Powder Bed Process | Aug 11, 2015 |
| AMS7001 | Ni Base 625 Super Alloy Powder for use in Laser Powder Bed Add Mfg Machines | Oct 05, 2015 |
| AMS7002 | Process Requirements for Production of Ni-base 625 for Production of Aerospace parts via Laser Powder Bed Additive Manufacturing | Oct 28, 2015 |
| AMS7003 | Laser Powder Bed Fusion Process | Oct 28, 2015 |

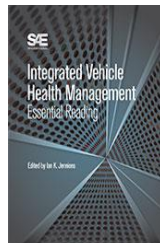
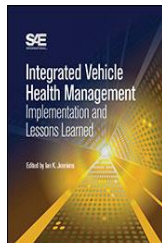
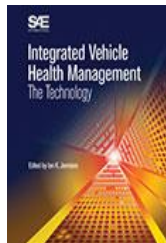
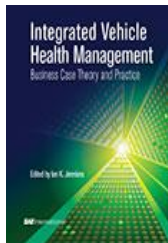
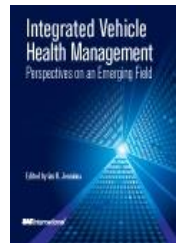
**Next topics – Metallic: Titanium AM (Airbus),
Non-metallic: Cabin Parts (IATA)**

SAE Standards and Products

2016

- Farnborough International Airshow, July 12th 2016
- Operators/MRO Maintenance Credits Workshop
- Keynote – Ian Davies, EasyJet
- Airline focus

IVHM Book Series



SAE 2016 INTEGRATED VEHICLE HEALTH MANAGEMENT WORKSHOP

Along with the rapidly evolving field of civil aviation services, Integrated Vehicle Health Management (IVHM) technologies (such as sensors and algorithms), are enabling improved diagnostic capabilities and the potential for a step change in aircraft and fleet maintenance and operations based on prognostics that reliably predict remaining life of key assets such as aircraft components (e.g. actuators) and sub-systems (e.g. landing gear). Achieving Maintenance Credits for this will require close co-operation between industry stakeholders such as platform integrators, regulators, airlines and MROs, providers.

The event will feature a series of speakers addressing the IVHM future state and the process towards obtaining Maintenance Credits from OEMs, Operators and Regulators and will center around 3 interactive workshops to support and advance industry and stakeholder collaboration through:

- Engagement with the Regulators
- The Maintenance Credits Process
- Data Interoperability

SAE International continues to be at the forefront in providing the most comprehensive review of current issues affecting the advancement of integrated vehicle health management to today's engineers.

Who Should Attend
Aerospace Operations
Aircraft Systems
Avionics
Business/Economics
Integrated Vehicle Health Management
Materials/Structures
Maintenance, Repair, and Overhaul
Power Systems
Propulsion
Quality Control
Safety
Systems Engineering
Unmanned Aerial Systems

| EVENT AGENDA | |
|--------------|--|
| 0900 - 1000 | Coffee / Tea Opening and Welcome Workshop leaders welcome participants and report out from the October 2016 meeting. <i>Dr. Richard Green, SAE President</i> <i>Mark Broadhurst, CBE, RAAF President</i> <i>David Alexander, SAE International</i> <i>Jim Angus, Chief of Industry</i> <i>Alan Allen, QinetiQ</i> |
| 1000 - 1020 | Keynote: Data-Driven Operations: Operating and Maintaining a Sustainable IVHM Capability <i>Operators, fleet owners, and maintenance provide their perspectives on the benefits and considerations of operating a fleet with IVHM capability.</i> <i>Dr. Steven Bell, Delta</i> <i>Johannes Oppenay-GSM - IAC</i> <i>Chief Executive, Luftwaffe Technik</i> |
| 1020 - 1100 | Coffee / Tea Break Working with the Regulator Workshop This session will discuss the current regulatory and maintenance practice landscape and identify actions needed for the certification and operation of single systems. <i>David Alexander, Jim Angus</i> <i>Alexis Newby, EASA</i> |
| 1100 - 1140 | Refreshment / Networking Break Maintenance Credits Workshop This session will look at the process towards obtaining credits for using IVHM systems and capabilities for maintenance limits. <i>Gene Jensen, Boeing</i> <i>Richard Pridem, Airbus</i> |
| 1140 - 1430 | Short Break Data Interoperability Workshop This session will discuss the need for data interoperability in looking to build essential evidence to support maintenance limits. <i>Charles DeWitt</i> |
| 1430 - 1530 | Coffee / Tea Break Case Studies and Closing This panel will review the conclusions from the workshop discussions and by the next day for each theme. <i>Dr. Richard Green</i> |
| 1530 - 1600 | Registration (and final sponsorship) |

FOR COMPLETE EVENT INFORMATION:
Online: www.sae.org/events/ivhm
REGISTRATION:
Online: www.sae.org/events/ivhm/attend/registration/
For assistance with registration, please contact:
SAE Customer Service
Telephone: 1-877-606-7323 (USA and Canada) Or 1-724-776-4970
Outside of USA and Canada:
Fax: 1-724-776-4790
E-mail: CustomerService@sae.org
www.sae.org/events/ivhm/

SSTC Standards

Acquired from TechAmerica Group in 2013

Formerly EIA, GEIA standards

Fully Integrated into SAE Aerospace Standards program as SSTC Systems Group

Includes IBIS consortium, which resides in SAE ITC



- 137 Standards; 22 Works in Progress
- Addressing multiple industry sectors
- Avionics, Configuration Management, Systems Engineering, Safety, Lifecycle Logistics, Reliability
- Potential establishment of new cross-sector Council
- New Human Systems Integration standards project under G-45

Engine & Airframe Standards

Acquired from ADS in 2015; history as SBAC standards from 1916

Operates under SAE ITC and includes associated parts qualification programme

- Rebranded as *SAE ITC Engine & Airframe Standards*
- New Website capabilities
- UK-based Technical Standards Committee (TSC) oversight
- New airframe fastener standard in development by Rolls-Royce and Airbus
- Increase in foreign qualifications since SAE acquisition – India, China, Taiwan, USA
- Links made with SAE E-25 and G-3 committees for synergy

ENGINE AND AIRFRAME STANDARDS



Summary



The role standards play in industry and regulation is critical



Industry needs a transparent, robust and efficient process for producing standards



Aerospace industry standardisation is consolidating as organisations focus on core values and services – driving efficiency and connecting global industry



Global industry and regulation plays a leading role in SAE standards – at strategic and technical levels



SAE's global offices directly support constituents – Europe, Asia and Americas



SAE's aerospace standards portfolio available online includes SAE International Standards, Engine & Airframe Standards and associated standards products

QUESTIONS?

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BACKUP:

**EXISTING SAE STANDARDS FOR
RPAS**

SAE INTERNATIONAL GLOBAL STANDARDS

The following SAE standards either explicitly state provisions for unmanned systems or are written entirely for unmanned systems.

| Document | Title |
|---|---|
| <u>AS50881</u> TM | Wiring Aerospace Vehicle |
| <u>ARP94910</u> TM | Aerospace - Vehicle Management Systems - Flight Control Design, Installation and Test of, Military Unmanned Aircraft, Specification Guide For |
| <u>ARP5724</u> TM | Aerospace - Testing of Electromechanical Actuators, General Guidelines For |
| <u>ARP5707</u> TM | Pilot Training Recommendations for Unmanned Aircraft Systems (UAS) Civil Operations |
| <u>AIR6027</u> TM | Considerations for Safe Store Operation on Manned and Unmanned Vehicles |
| <u>AIR744</u> TM | Aerospace Auxiliary Power Sources |

The primary goal of AS-4 is to publish standards that enable interoperability of unmanned systems for military, civil and commercial use through the use of open systems standards and architecture development.

Subcommittees include:

- AS-4ALFUS Unmanned Systems Performance Measures Committee
- AS-4JAUS Joint Architecture for Unmanned Systems Committee
- AS-4UCS Unmanned Aircraft System Control Segment Committee

AS-4 was formed as a result of the Joint Architecture for Unmanned Systems Working Group (JAUS WG) migration to SAE.

The objective is to define and sustain a joint architecture for the domain of unmanned systems. JAUS is a message-based architecture that defines data formats and methods of communication among computing nodes.

For example:

All modular components/subsystems, if designed to the JAUS standards, will communicate with the system regardless of manufacturer.

TABLE OF SAE JAUS DOCUMENTS

| SAE Document | Title |
|--------------------------|---|
| ARP6128 | Unmanned Systems Terminology Based on the ALFUS Framework |
| AIR5645A | JAUS Transport Considerations |
| AIR5664A | JAUS History and Domain Model |
| AIR5665B | Architecture Framework for Unmanned Systems |
| ARP6012A | JAUS Compliance and Interoperability Policy |
| ARP6227 | JAUS Messaging over the OMG Data Distribution Service (DDS) |
| AS5669A | JAUS/SDP Transport Specification |
| AS5684B | JAUS Service Interface Definition Language |
| AS5710A | JAUS Core Service Set |
| AS6009 | JAUS Mobility Service Set |
| AS6040 | JAUS HMI Service Set |
| AS6057A | JAUS Manipulator Service Set |
| AS6060 | JAUS Environment Sensing Service Set |
| AS6062 | JAUS Mission Spooling Service Set |
| AS6091 | JAUS Unmanned Ground Vehicle Service Set |

AS-4ALFUS (Unmanned Systems Performance Measures Committee)

The addition of the Performance Measures subcommittee, previously the Autonomy Levels for Unmanned Systems (ALFUS) Working Group, adds a critical dimension to unmanned systems standards

The AS-4ALFUS committee specifies terms and definitions for the performance of unmanned systems; establish measures for the performance and characterization of unmanned systems, their components, and their interactions

AS-4UCS (Unmanned Control Segment)

The AS-4UCS Technical Committee supports the charter of AS-4 (Unmanned Systems) in the field of the Unmanned Aircraft System (UAS) Control Segment (UCS). The UCS is defined as the system or family of systems that controls and monitors one or more unmanned aircraft and their payloads, where an unmanned aircraft is defined as an aerial vehicle that does not convey its pilot or operator, and a payload is defined as a device carried by the unmanned aircraft to support its assigned mission

- The scope of the AS-4UCS Technical Committee is to define UCS architectures and architecture frameworks, develop associated Technical Reports to support the ecosystem of UCS products, and support alignment of UCS architectures with peer architectures.

TABLE OF SAE UCS AND ALFUS DOCUMENTS

| SAE Document | Title |
|--------------------------------|---|
| <u>AIR6514</u> | <i>UAS Control Segment (UCS) Architecture: Interface Control Document (ICD)</i> |
| <u>AIR6515</u> | <i>UAS Control Segment (UCS) Architecture: EA Version of UCS ICD Model</i> |
| <u>AIR6516</u> | <i>UAS Control Segment (UCS) Architecture: RSA Version of UCS ICD Model</i> |
| <u>AIR6517</u> | <i>UAS Control Segment (UCS) Architecture: Rhapsody Version of UCS ICD Model</i> |
| <u>AIR6519</u> | <i>UAS Control Segment (UCS) Architecture: Use Case Trace (UCTRACE)</i> |
| <u>AIR6520</u> | <i>UAS Control Segment (UCS) Architecture: Version Description Document (VDD)</i> |
| <u>AIR6521</u> | <i>UAS Control Segment (UCS) Architecture: Data Distribution Service (DDS)</i> |
| <u>AIR6523</u> | <i>Data Dictionary for Quantities Used in Unmanned Systems</i> |
| <u>AS6512</u> | <i>UAS Control Segment (UCS) Architecture: Architecture Description</i> |
| <u>AS6513</u> | <i>UAS Control Segment (UCS) Architecture: Conformance Specification</i> |
| <u>AS6518</u> | <i>UAS Control Segment (UCS) Architecture: Model</i> |
| <u>AS6522</u> | <i>UAS Control Segment (UCS) Architecture: Architecture Technical Governance</i> |
| <u>ARP6128</u> | Unmanned Systems Terminology Based on the ALFUS Framework |

ARP-4754A: Guidelines for Development of Civil Aircraft and Systems

This document discusses the development of aircraft systems taking into account the overall aircraft operating environment and functions

This includes validation of requirements and verification of the design implementation for certification and product assurance. It provides practices for showing compliance with the regulations and serves to assist a company in developing and meeting its own internal standards by considering the guidelines herein