

SAE ARP 5765: Analytical Methods for Aircraft Seat Design and Evaluation

Presented to: IAFCSRC

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Date: 26 October 2010



Federal Aviation
Administration



Background

- **AC 20-146: Methodology for Dynamic Seat Certification by Analysis for Use in Parts 23, 25, 27, and 29 Airplanes and Rotorcraft**
 - Signed in May 2003; allows simulation results to be used in support of seat certification
 - Provides high-level guidance on the validation of seat models
 - Defines the conditions under which computer modeling can be used in support of certification

SAE SEAT Committee

- **Industry group that defines industry best practices (includes FAA & Academia)**
 - Aviation Standard (AS)
 - Aviation Recommended Practice (ARP)
 - Aviation Information Reports (AIR)
- **SAE ARP 5765: Analytical Methods for Aircraft Seat Design and Evaluation**
 - Being developed by a working group within the SEAT committee
 - Started in 2007

ARP 5765: Goal

Provide a quantitative method to measure and evaluate the degree of correlation between a model and a physical test, and to provide best modeling practices to improve the accuracy and predictability of seat analyses

SAE ARP 5765 Outline

- **v-ATD Calibration**
 - Establish v-ATD performance criteria
- **Seat System Verification and Validation**
 - How to evaluate the accuracy of seat models
- **Seat Modeling Best Practice Guide**
 - Testing
 - Modeling
- **Appendices**
 - Test-Simulation Comparison Methodology
 - Dataset for Hybrid II
 - Dataset for FAA-Hybrid III

v-ATD Calibration (95% complete)

- **Industry lacked multiple v-ATDs that produced accurate results in aviation-specific scenarios.**
- **Goal: define the process for ensuring that v-ATDs match the anthropometry and kinematic performance of a physical ATD for aviation-specific applications**
 - Component Response (head, chest, knee, etc.)
 - Pelvic Shape Evaluation (cushion interaction)
 - Dynamic Response
 - Forward Facing (FF) 2pt, FF 3pt, FF 4pt, Download
 - Appendices B & C: NIAR Test Information

Dynamic Response

- **Original component tests specified considering an automotive interior**
- **Need to evaluate the ATD performance for conditions likely in aircraft seat tests**
 1. FF 2pt belt: extreme flail envelope
 2. FF 3pt belt: torso twist
 3. FF 4pt belt: submarining
 4. Download: vertical crash vector

Channel Description	Forward Facing 2-Point Belt	Forward Facing 60 Deg 2-Point Belt	Forward Facing 3-Point Belt	Forward Facing 4-Point Belt
Sled Ax	X	X	X	X
Upper Neck Fx *			X	X
Upper Neck Fy *			X	
Upper Neck Fz *			X	X
Upper Neck Mx *			X	
Upper Neck My *			X	X
Chest Ax (CFC 180)			X	X
Lumbar Fz		X		
Lumbar My		X		
Right Lap Belt Load	X		X	X
Left Lap Belt Load	X		X	X
Right Shoulder Belt Load				X
Left Shoulder Belt Load			X	X
Seat Pan Fx	X	X	X	X
Seat Pan Fz	X	X	X	X
Seat Pan My	X	X	X	X
Head CG X Position	X	X	X	X
Head CG Z Position	X	X	X	X
H-point X Position	X		X	X
H-point Z Position	X	X		
Knee X Position	X			X
Knee Z Position	X			X
Ankle X Position	X			
Ankle Z Position	X			
Shoulder X Position			X	X
Shoulder Z Position			X	X
Opposite Shoulder X Position			X	
Opposite Shoulder Z Position			X	
Head Angle	X			X
Pelvis Angle	X	X		X

* FAA-Hybrid III only

Comparison of Test-Sim Curves

[Appendix A]

- **Input:**
 - Consistent units
 - Appropriate sampling rates
 - 10 kHz for electronic instrumentation
 - 1 kHz for photometric
 - Equal time lengths.
- **Duration: onset of the test pulse through significant system response, often dummy motion, as seen in the physical test.**

Comparison of Test-Sim Curves

Electronic Data [Forces, Moments, Accelerations]

- **Error on the Peak**

$$Error = \frac{|Peak_{Test} - Peak_{Sim}|}{|Peak_{Test}|} * 100\%$$

- **Shape Error - Sprague and Geers Comprehensive Error**

* Sprague MA and Geers TL. A Spectral-Element Method for Modeling Cavitation in Transient Fluid-Structure Interaction. International Journal for Numerical Methods in Engineering. 60 (15), 2467-2499. 2004.

Comparison of Test-Sim Curves

Motion Data [Position, Angle]

- **Coordinate Transformation**
- **Error on the Peak***

$$Error = \left| Peak_{Test} - Peak_{Sim} \right|$$

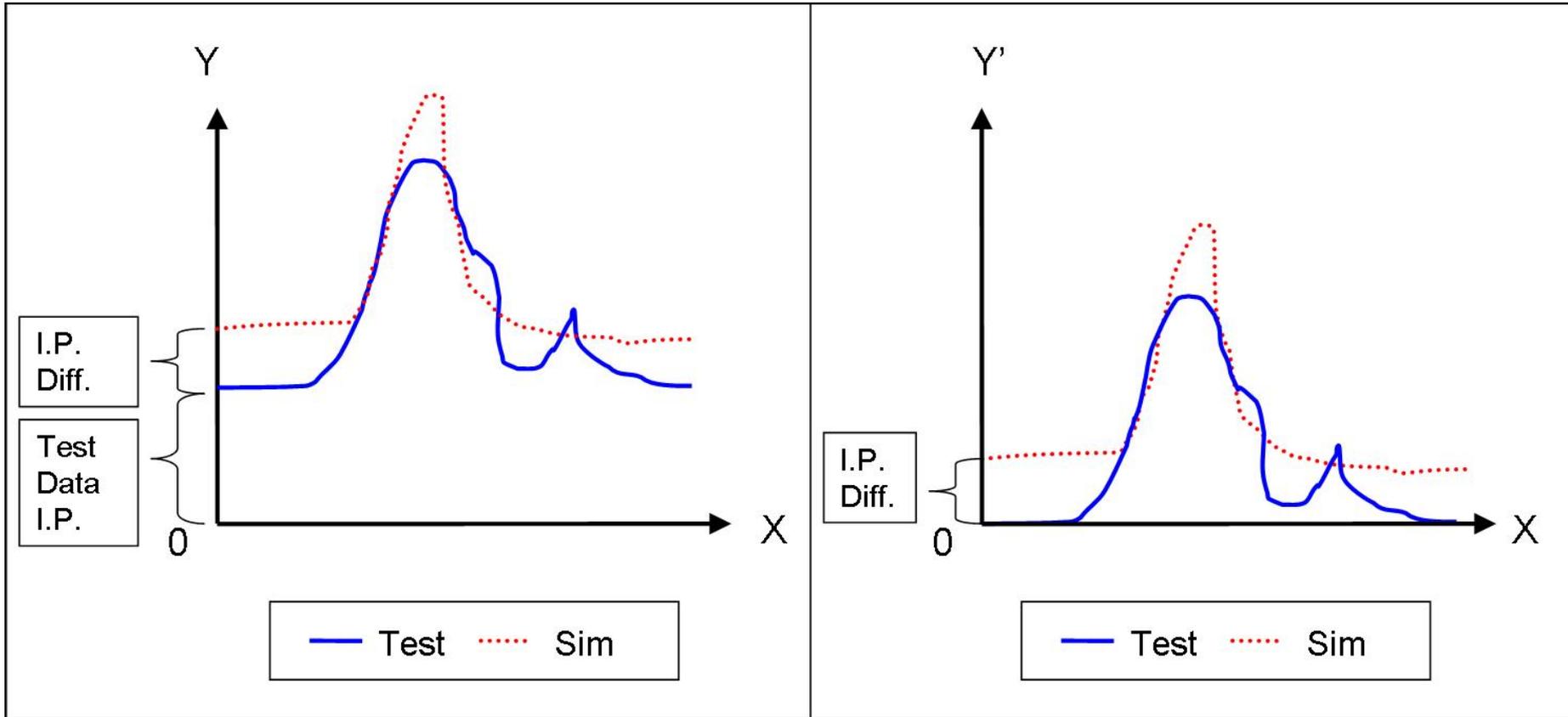
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Comparison of Test-Sim Curves

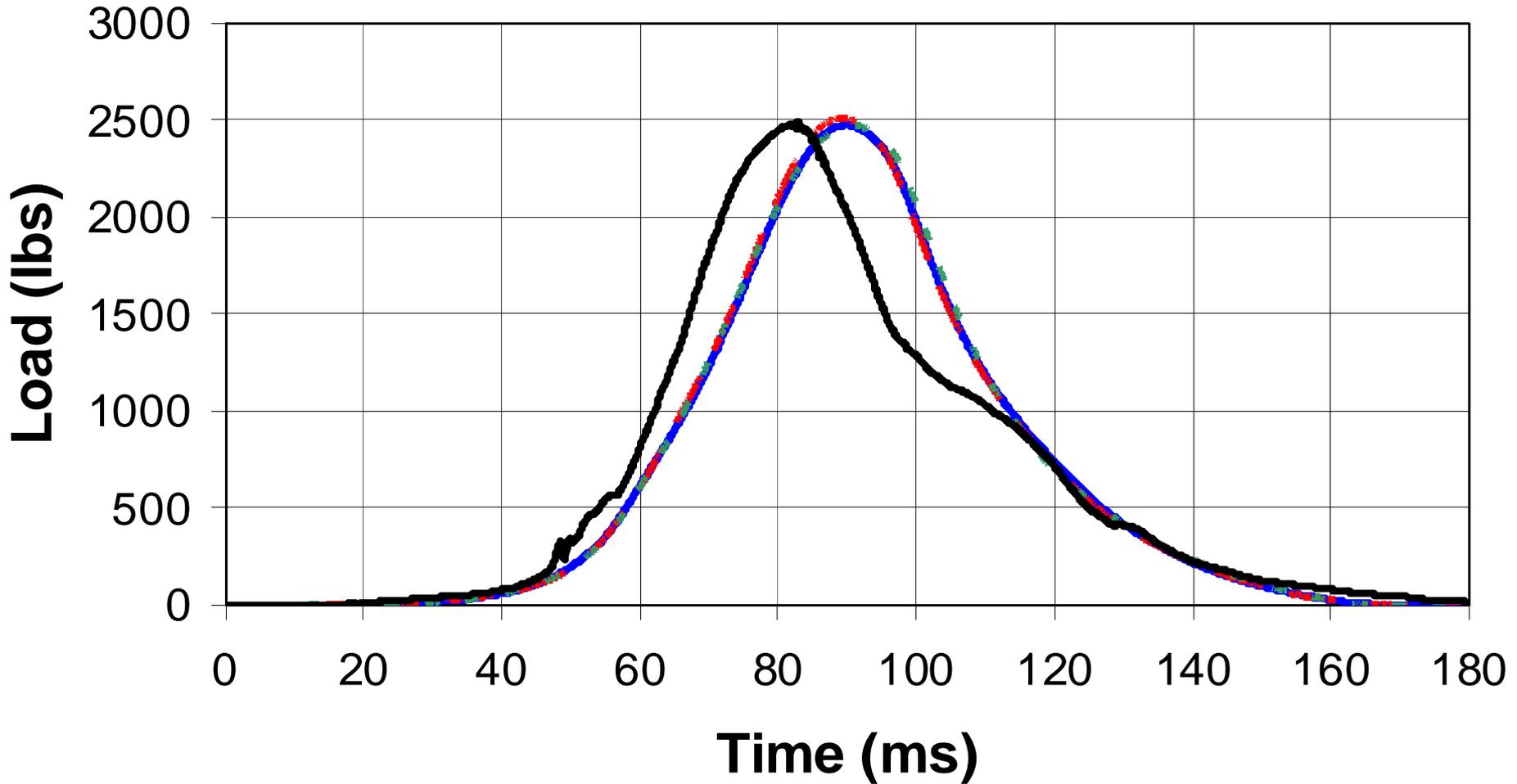
Motion Data [Position, Angle]

- **Coordinate Transformation**



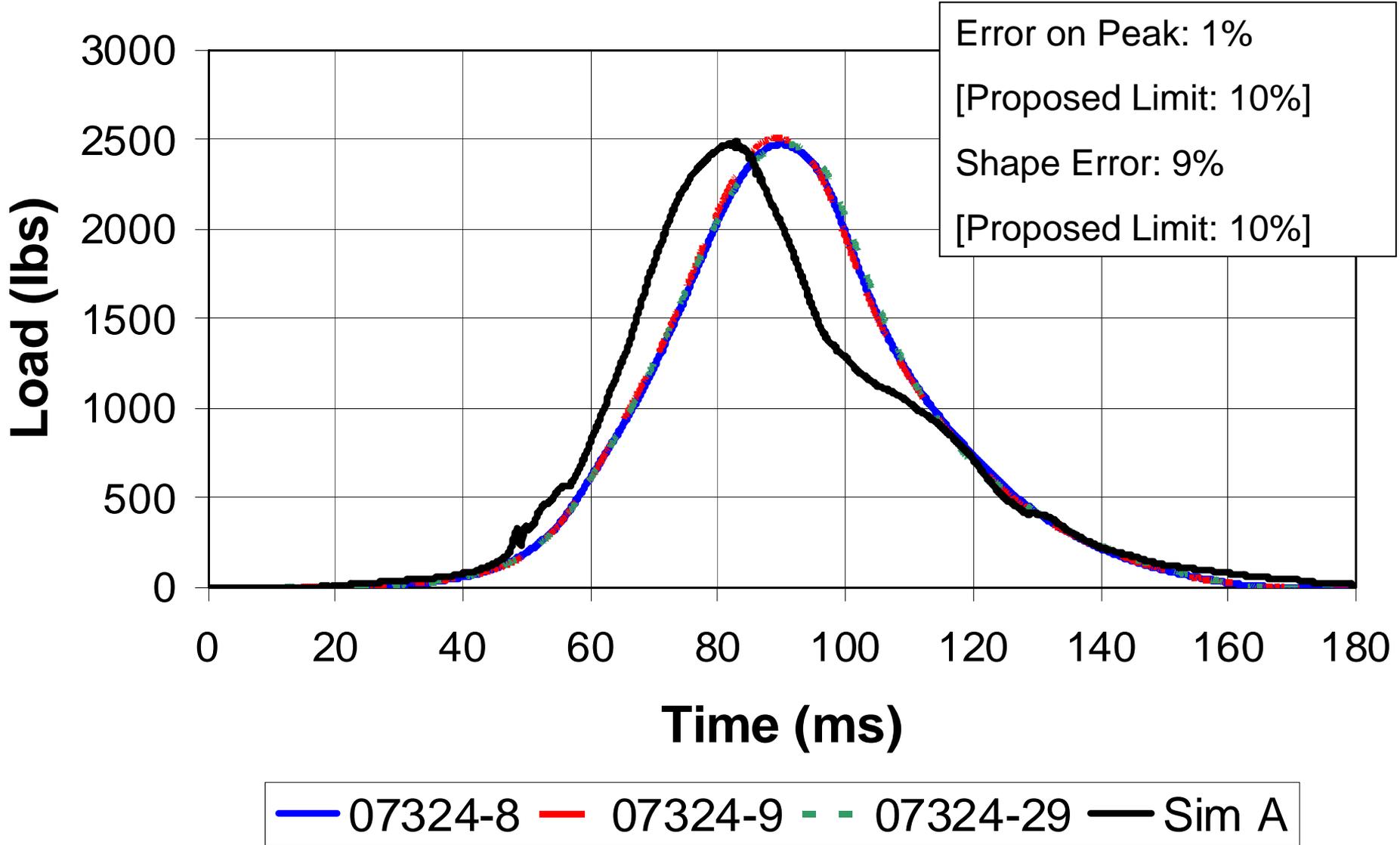
Example Data: Lap Belt Load

FF 3-pt Belt, 21g, Right Lap Belt Load



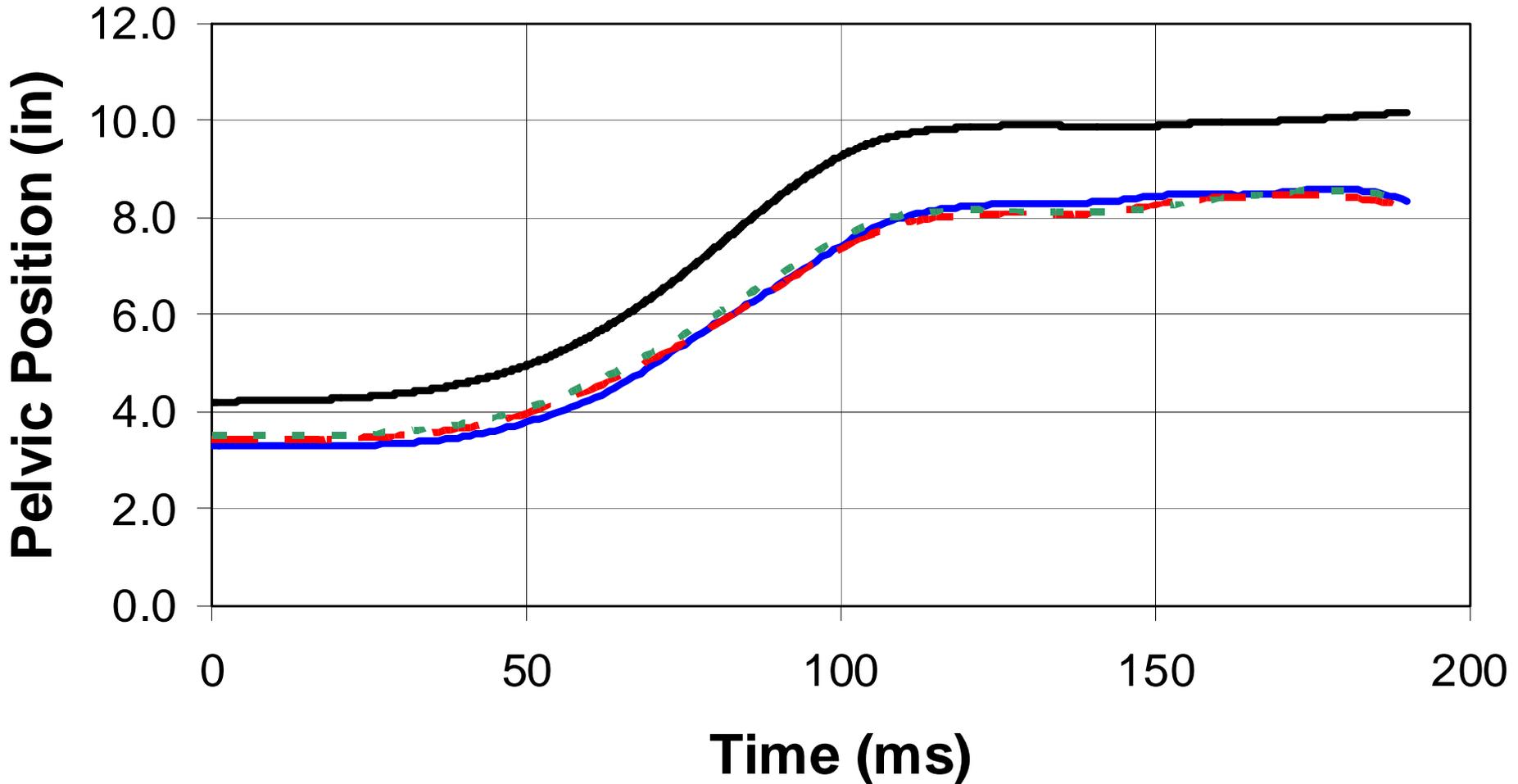
Example Data: Lap Belt Load

FF 3-pt Belt, 21g, Right Lap Belt Load



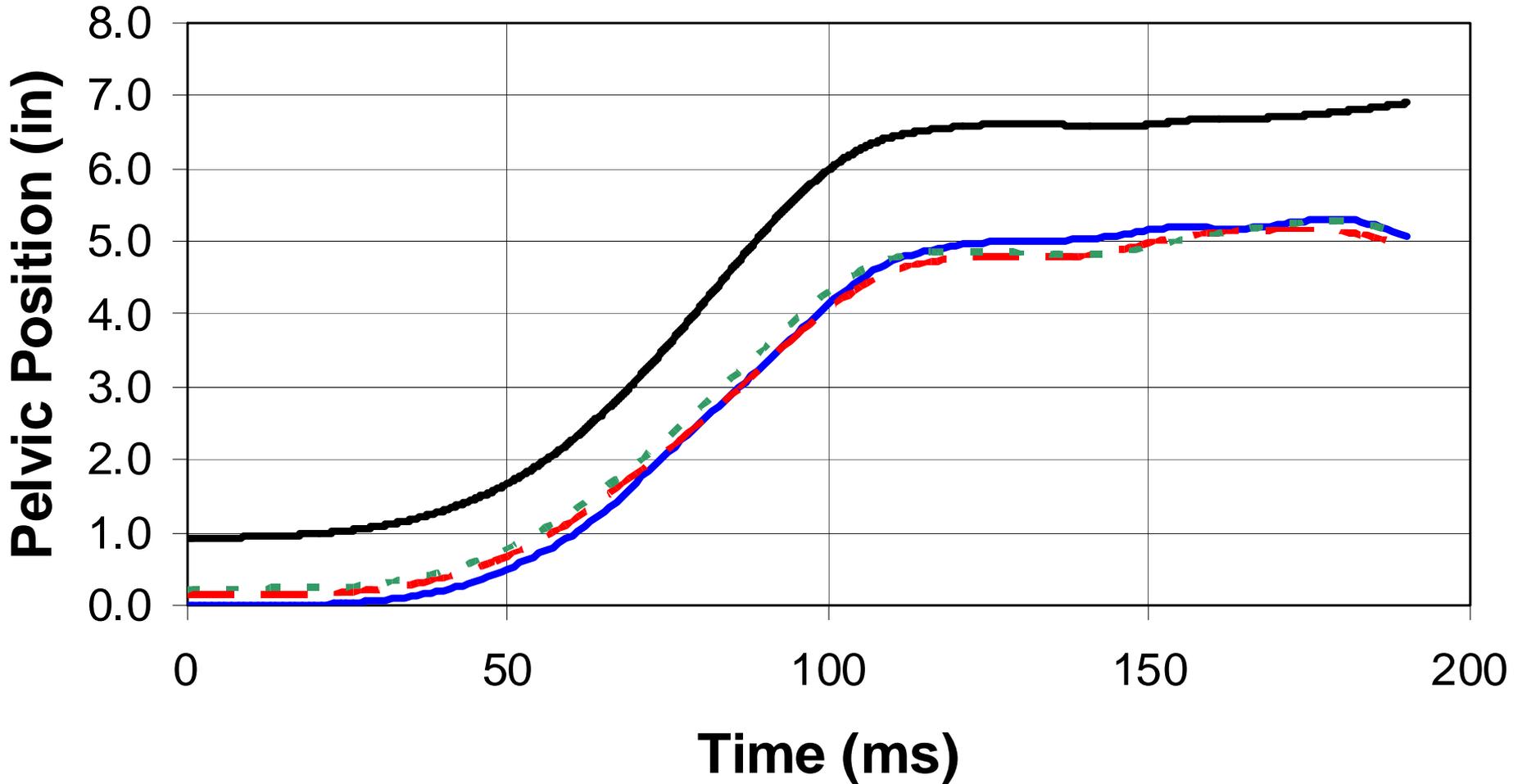
Example Data: Pelvic X Motion

FF 2-pt Belt, 16g, Pelvic Position



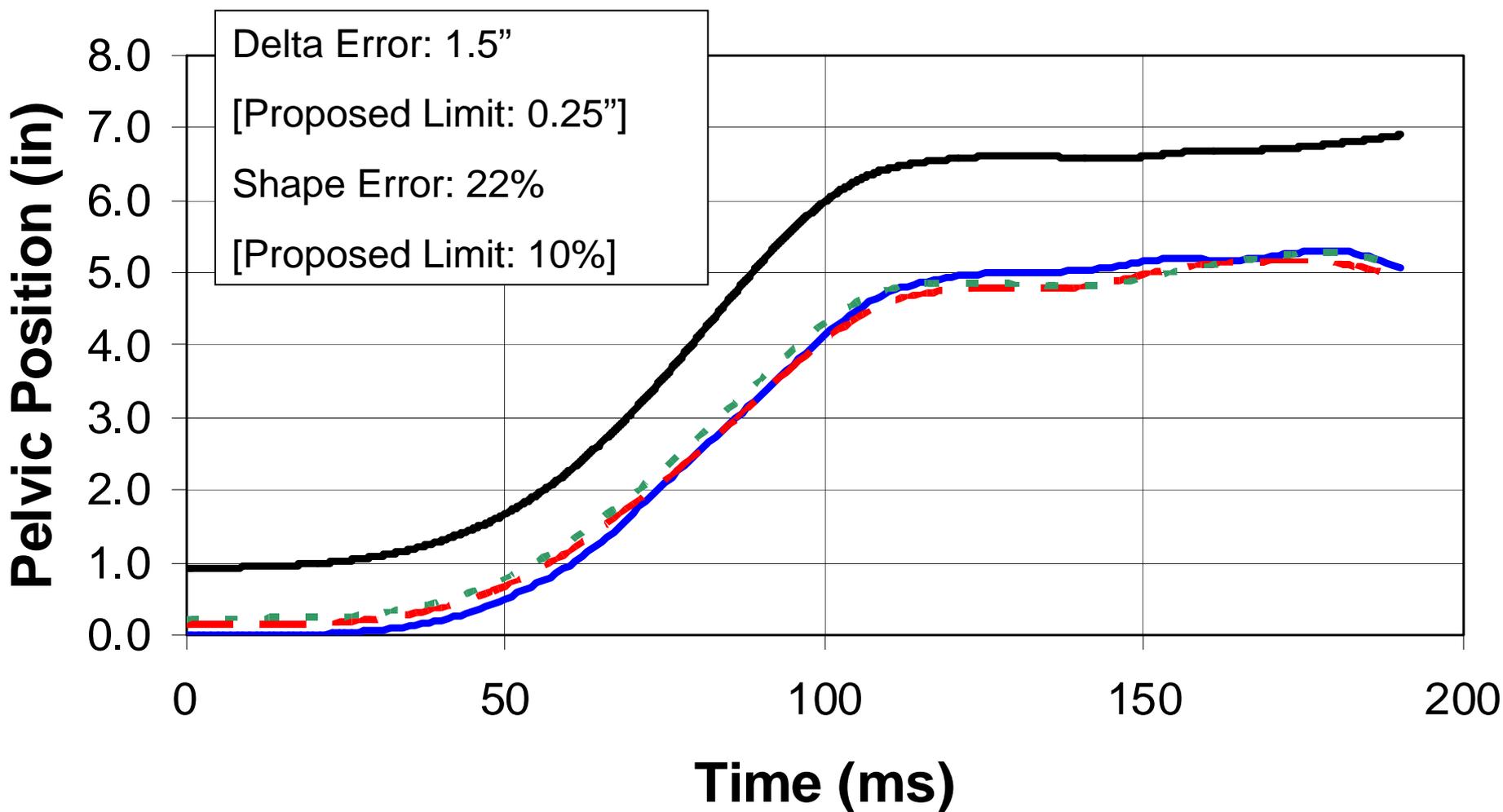
Example Data: Pelvic X Motion - Offset

FF 2-pt Belt, 16g, Pelvic Position



Example Data: Pelvic X Motion - Offset

FF 2-pt Belt, 16g, Pelvic Position



— 07324-4 — 07324-7 - - 07324-28 — Sim A

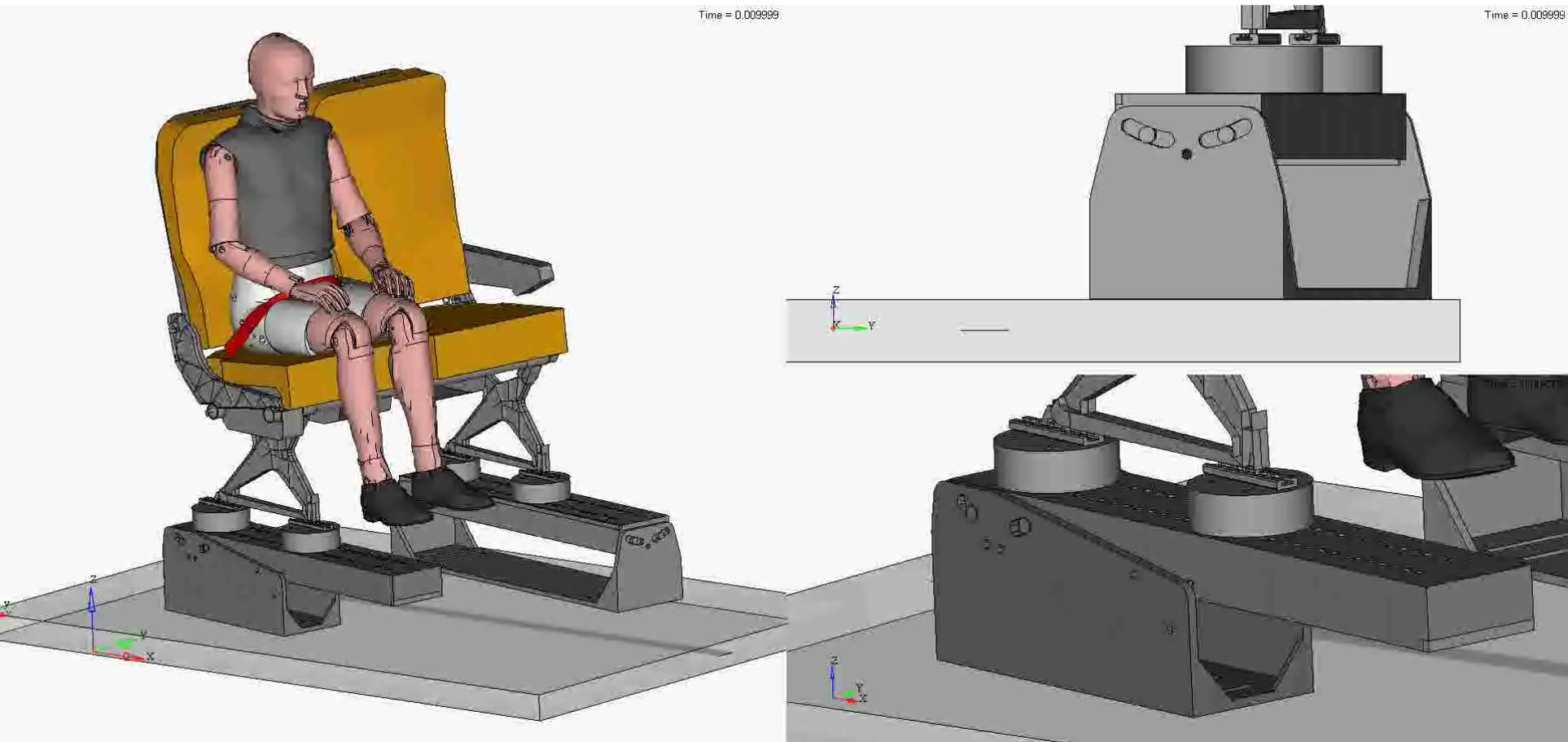
Best Practices: Modeling (60% complete)

- **Information needed to build aircraft specific models**
 - Global Parameters
 - Physical Discretization
 - Material Definition (metals, foam, plastic)
 - Contact Definition
 - Load Application
 - Initial Conditions (ATD positioning, pitch and roll)
 - Output Control

Challenges in Finite Element Simulation

- **Determining the proper degree of fidelity required in the model**
 - **Fittings/Joints**
 - **Interface between seats and aircraft attachment**
 - **Restraints**
- **Cushion Models**
- **Floor Deformation**
- **Permanent Deformation**
- **Material Characterization**
- **Failure Criteria**

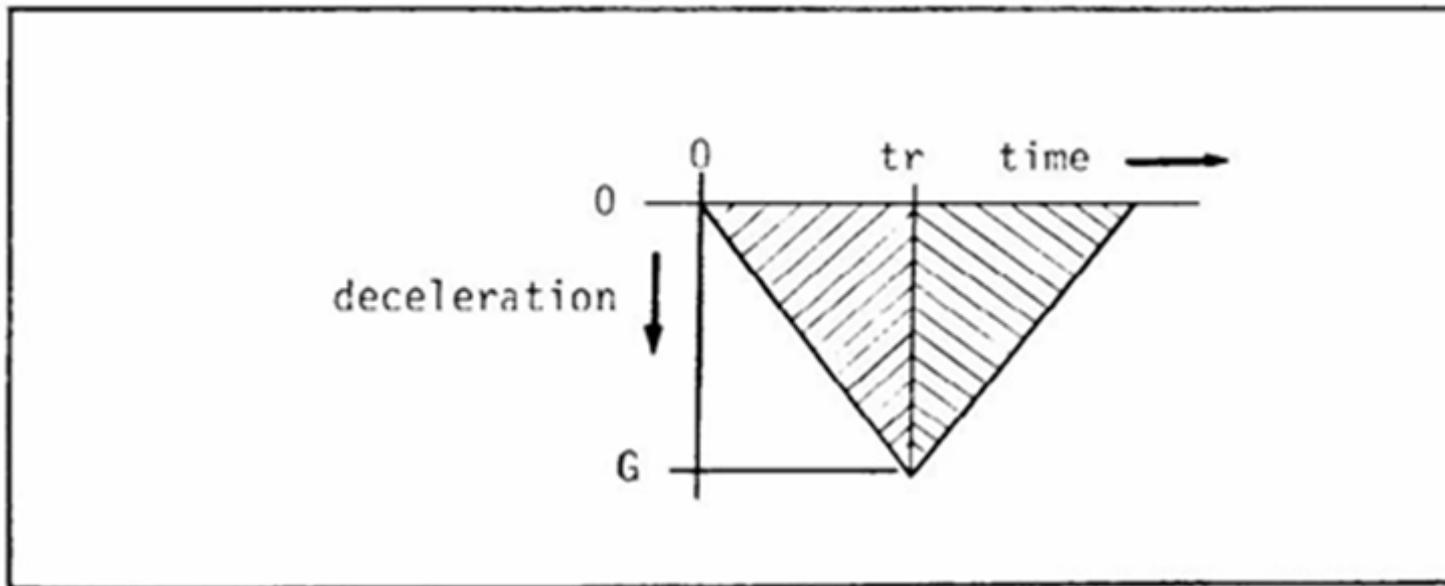
Simulated Pitch and Roll



Video courtesy of NIAR

Load Application – Sled Pulse

- R&D – use Factor of Safety
- Validation – match physical test
- Certification – ideal pulse or typical pulse for your facility



Load Application – Sled Pulse

Part	Seat	Orient	Vel	G's	RT	2*RT	Calculated	
							$\frac{1}{2} \Delta \nabla$	$\Delta \nabla$
			ft/s		ms	ms	ft/s	ft/s
23	Crew	Horz	42	26	50	100	<i>20.93</i>	<i>41.86</i>
23	Crew	Vert	31	19	50	100	<i>15.30</i>	<i>30.59</i>
23	Pass	Horz	42	21	60	120	<i>20.29</i>	<i>40.57</i>
23	Pass	Vert	31	15	60	120	<i>14.49</i>	<i>28.98</i>
25	All	Horz	44	16	90	180	23.18	46.37
25	All	Vert	35	14	80	160	18.03	36.06
27/29	All	Horz	42	18.4	71	142	21.03	42.06
27/29	All	Vert	30	30	31	62	<i>14.97</i>	<i>29.94</i>

* Italic/Red: Calculated Velocity < Required Velocity

Best Practices: Testing (95% complete)

- **Provide guidance for things to consider during test setup so that the necessary information is collected to support modeling**
- **Modifications to typical test protocols to collect quality data for modeling**
 - Consistent ATD positioning
 - Joint locations, pelvic angle
 - Belt information (material props, lengths, pre-tension)
 - Tips for photometric analysis
 - H-pt
 - Knee

System Validation (10% complete)

- **Ensure that the system (v-ATD, restraints, seat, etc.) behaves in a predictable manner**
- **Verification**
 - Code
 - Calculation
- **Validation**
 - Materials
 - Component Test
 - Sensitivity Analysis
- **Documentation**

Future Work

- **v-ATD Calibration: finalize limits, evaluate current v-ATDs**
- **System Validation: refine and evaluate process**
- **Best Practices: develop and refine content**
- **ES-2?**

Contact Information

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