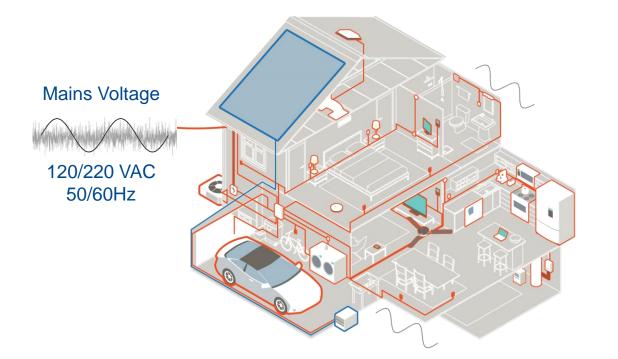


# **Safety Capacitors Overview** Film and Ceramic safety rated ©KEMET Corporation. All Rights Reserved.

# **Electromagnetic Compliance**





Products are subject to meet EMC standandards

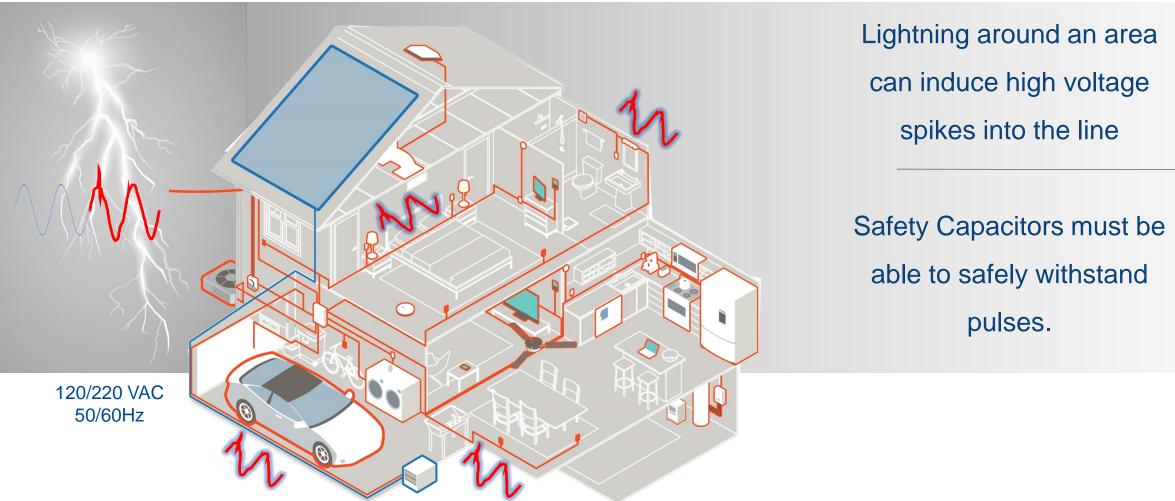
Power is a network and devices must protect from noise but most important not to generate interferance

Devices can affect one another

Isolation between devices is needed

# **Voltage Surges due to Lightning Strikes**





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## What are Safety Capacitors? Primary Functions

Interference suppression capacitor, is designed to aid in the filtering of AC line voltages

Safety rated to be used on line-to-line and line-to-ground applications

Return path to differential mode or common mode currents

Survive high voltage transients

Reliable under constant AC line voltages with safety failure mechanisim

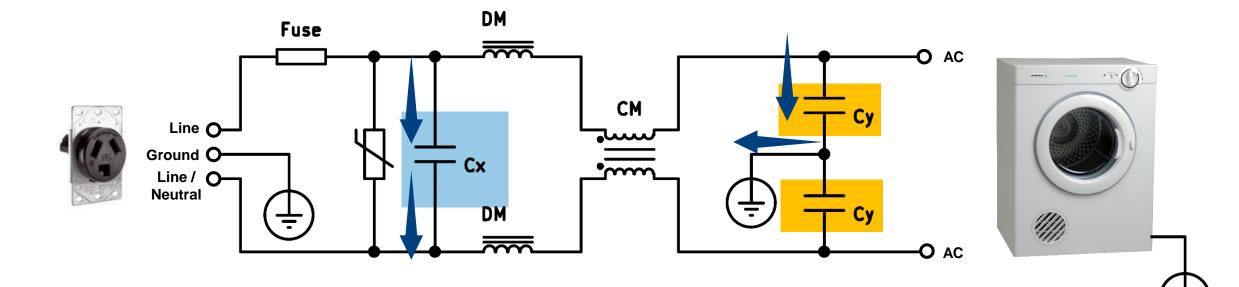
Meet IEC 60384-14 / UL 60384-14 standards





### How do we Reduce EMI on AC Line? AC Line Filter





#### Chokes

- Differential Mode
- Common Mode

#### **Class X Capacitors**

- Line to Neutral
- Line to Line

#### **Class Y Capacitors**

Line to Ground

## Sub Classification Per IEC 60384-14



#### CLASS X

Specifically designed to be used across AC line to neutral.

Protect against differential mode interference

#### **CLASS Y**

Specifically designed to be used from the AC line to chassis.

Protect against common mode interference

Subclass	Peak Impulse Voltage in Service	Application	Peak Impulse before endurance test	
<b>X1</b>	>2.5 kV ≤ 4.0 kV	High pulse application (Industrial)	4 kV per C ≤ 1µF 4/√C kV per C >1µF	
<b>X2</b>	≤ 2.5 kV	General purpose (Home appliance)	2.5 kV per C ≤1µF 2.5/√C kV per C >1µF	

Subclass	Rated Voltage	Type of Bridged Insulation	Peak Impulse before endurance test
<b>Y1</b>	≤ 500 Vac	Double insulation or reinforced Insulation (Industrial)	8 kV
Y2	≥ 150 Vac ≤ 500 Vac	Basic insulation or supplementary insulation (Home appliance)	5 kV

# Example $\rightarrow$ X1 400 VAC / Y2 250 VAC

# **Substitution** Can you substitute one class with another?

Class	Substitution <sup>1</sup>	
X1	Y1 or Y2	
<b>X2</b>	X1, Y1, or Y2	
Y2	Y1	
Y1	None	

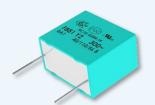
<sup>1</sup>Substitutions are of the same or higher voltage rating





For Ceramic Safety capacitors the DC voltage rating is up to the RMS voltage rating.

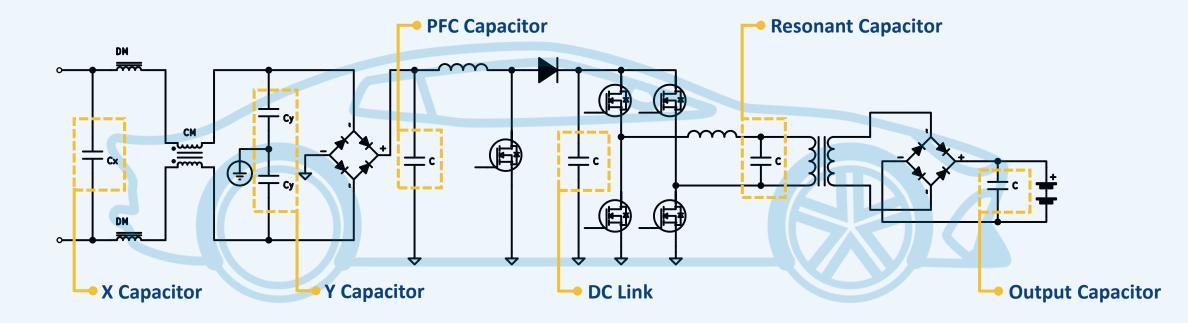




Film Safety capacitors on the other hand vary in DC rating higher than the RMS voltage 760VAC → 1500VAC

# Automotive Environments Applications





#### **On board Charger**

- Connection to the grid
- Safety agency certification required

#### **Motor Inverters**

- Electric Shock
- Electric Hazard

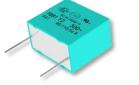
#### **Fast Battery Disconnect**

- Impulse voltage
- High voltage disconnect

# **Safety Capacitors Types**



Film Capacitors



MLCC



**Ceramic Disc** 



Operating Voltage up to 760VAC

Temperature up to 125°C

5 kV and 2.5 kV Impulse Rated

470 pF to 10 μF (Metalized paper and film)

X1, X2, Y1, Y2 Classes

Advantage: Automotive and harsh environment capability 250V AC Operating Voltage

Temperature 125 °C

5 kV and 2.5 kV Impulse Rated

3pF to 22nF (C0G and X7R)

X1/Y2 and X2 Classes

Advantage:

Size reduction and high density

Operating Voltage up to 760VAC

Temperature up to 125°C

5 kV and 2.5 kV Impulse Rated

10 pF up to 10 nF (X7R and Y5R)

X1, Y2 Classes

Advantage:

Low pF range and slim profile

## Safety Film Capacitor Product Highlight

#### Class X1

R47	440Vac -110 °C
R49	330Vac -110 °C
PHE844480Va	c -105 °C
PHE845760Va	c -105 °C
F871	330Vac -110 °C
F872	480Vac -110 °C
F873	760Vac -110 °C
P278	480Vac -110 °C
<b>PME271E</b>	300Vac -110 °C

#### Class X2

R46	310Vac -125 °C
R47	520Vac -110 °C
F861	310Vac -110 °C
F862	310Vac -110 °C
F863	310Vac -110 °C
PME264	660Vac - 85 °C
PME271M	275Vac -110 °C

#### **Class Y1**

 P295
 500Vac -115 °C

 PME295
 480Vac -115 °C

#### **Class Y2**

R41-T	<b>841-T</b> 300Vac -125 °C		
R41		300Vac -110 °C	
PME271Y		300Vac -115 °C	
F881		300Vac -110 °C	

# KEMET

#### **R41-T Series**

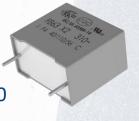
- IEC-60384-14 THB Grade IIIB: 85°C, 85% RH, 1,000 hours at 300 VAC – 1500 VDC
- Y2/X1 Solution per UL, ENEC and CQC standards

AEC Q200



#### F863 and F862 Series

Harsh Environment Applications
IEC-60384-14 THB Grade IIIB: 85°C, 85% RH, 1,000 hours at 300 Vac – 1500 Vdc





C	Ceramic Safety Capacitor Offering			KEMET	
		10 10 10 10 10 10 10 10 10 10 10 10 10 1	S S S S S S S S S S S S S S S S S S S	CAS Safety SMD	
	C900 Series (AC, AS, AH)	ER Series (ERO, ERK, ERP)	KJ Series (KJN, KJY)	<b>K</b>	
X1	400Vac 440Vac 760Vac	400Vac 440Vac 760Vac	400Vac 440Vac	X1 250 VAC / Y2 250 VAC	
Y1	250Vac 400Vac 500Vac	500Vac	250Vac 400Vac	X2 250 VAC Up to 5 kV Pulse Capable	
Y2	250Vac 300Vac	250Vac 300Vac		Industrial Grade	

# Key Takeaways

#### Film Capacitors

AEC-Q200 Automotive options

**R41-T Series 125°C** IEC-60384-14 THB Grade IIIB: 85°C, 85% RH support for harsh environments and Automotive

X1, X2, Y1, Y2 Classes

High capacity values : 470 pF to 10 µF high voltages

Self Healing dielectrics (Metalized paper and film)

250V AC Operating Voltage

Temperature 125 °C

**MLCC** 

5 kV and 2.5 kV Impulse Rated

X1/Y2 and X2 Classes in capacitance from 3pF to 22nF

High density, miniaturization Temperature stable options dielectric C0G as well as X7R Disc

Ceramic

Operating Voltage up to 760VAC

Temperature up to 125°C

Available in X1 and Y2 Class

Low capacity capability: 10 pF up to 10 nF at high voltage

Slim form factor using X7R and Y5R dielectrics



