



▶ SECTION 7: STATOR WINDING SENSORS

- Install between stator windings for continuous protection of motors and generators
- Increased safety sensors for use in hazardous areas
- Single and dual elements offer high reliability
- Sensor dimensions to fit any machine
- Class F or Class H

Increased safety RTDs	7-2 to 7-3
Single element RTDs	7-4 to 7-5
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Corona resistant RTD.....	7-7
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Increased Safety Stator Winding Temp. Sensors

ATEX  **II 2 G Ex e IIC Gb**

ATEX  **II 1 G Ex ia IIC Ga**

IECEX Ex e IIC Gb

IECEX Ex ia IIC Ga

CSA Ex e IIC Gb



Overview

Insert these thin, laminated RTDs in winding slots to detect high temperatures before insulation damage occurs. RTD temperature sensors continuously monitor conditions and provide the long term trend data that is necessary for making adjustments before unexpected alarms occur. These models are designed for use in hazardous areas, where there may be a presence of flammable gas under normal operating conditions. Strict construction guidelines prevent arcing. These RTDs are certified as “increased safety” and “intrinsic safety” devices.

- Pt100, Ni100, or U.S. curves
- EC-Type Examination Certificate KEMA 03ATEX2240 U
- Complies with European standards for electrical apparatus for potentially explosive atmospheres: ATEX Directive 94/9/EC and International IEC certification schemes for explosive atmospheres.

Specifications

Temperature limit: -50 to 180°C (-58 to 356°F), class H

Body material: High temperature epoxy glass.

Leadwires: 2, 3, or 4 leads, stranded copper, AWG #22 (0.35 mm², with TFE or polyimide insulation).

Dielectric strength: 3,200 VRMS at 60 Hz, 1 mA maximum leakage current, tested momentarily (1–5 seconds), between the leads and external flat body surface.

Specification and order options

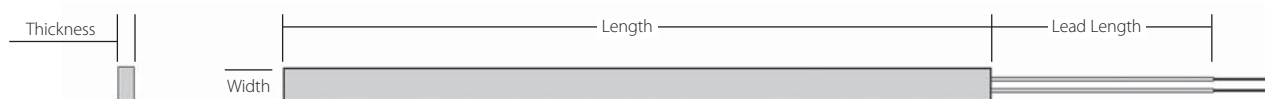
S100050 PD	Model number from table on next page
60	RTD length in .1" increments: Example: 79 = 7.9" (200 mm) Minimum length = 20 (2.0" [51 mm]) Maximum length = 232 (23.2" [590 mm]) ▼: 60, 110, 200
T	Lead insulation: ▼ T = TFE
236	RTD width in .001" increments: Example: 394 = .394" (10 mm) Minimum width = .219" (5.6 mm) for 2 or 3 leads; = .285" (7.25 mm) for 4 leads Maximum width = .956" (25.4 mm) ▼: 236, 315
Z	Number of leads: Y = 2 leads ▼ Z = 3 leads ▼ X = 4 leads
118	Lead length in inches ▼: 118, 237
F	Lead configuration: ▼ T = Twisted leads ▼ F = Flat leads
N	Lead covering: ▼ N = No jacket ▼ S = FEP jacket overall (available only with twisted lead configuration option "T")
S100050PD60T236Z118FN = Sample part number	

▼ = **STANDARD OPTIONS**
 Specifications subject to change

Wire-wound or thin-film RTD element

Wire-wound RTDs, embedded in stator slots, are the most common method for measuring winding temperature in large motors. The wire-wound element extends through most of the body length and measures the average temperature of the winding.

Thin-film RTDs are identical, except for the size of the sensing element. Because the thin-film element is small, approximately 0.08" x 0.09" (2.0 mm x 2.3 mm), it senses the temperature in only one small spot of the winding. Thin-film elements are best suited for shorter length stator sensors.



Wire-wound RTD elements

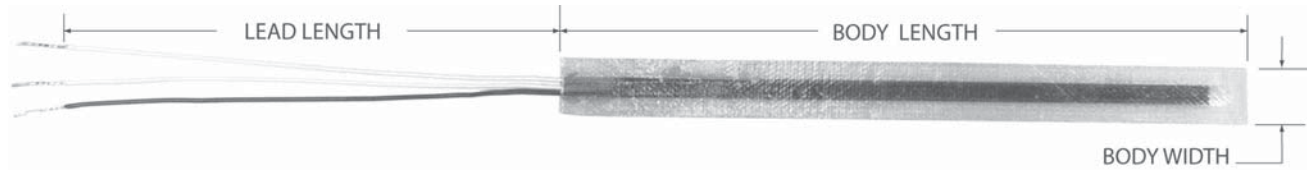
Thickness	Platinum (0.00385 TCR) 100Ω ±0.12 at 0°C Meets IEC 751, Class B	Platinum (0.00385 TCR) 100Ω ±0.5 at 0°C	Nickel (0.00618 TCR) 100Ω ±0.2 at 0 C Meets DIN 43760	Platinum (0.00392 TCR) 100Ω ±0.5 at 0°C
0.079" [2.0 mm]	▼ S100050PD	S100050PE	S100050NB	▼ S100050PA
0.098" [2.5 mm]	S100051PD	S100051PE	S100051NB	S100051PA
0.118" [3.0 mm]	S100052PD	S100052PE	S100052NB	S100052PA
0.138" [3.5 mm]	S100053PD	S100053PE	S100053NB	S100053PA
0.157" [4.0 mm]	S100054PD	S100054PE	S100054NB	S100054PA

Thin-film RTD elements

Thickness	Platinum (0.00385 TCR) 100Ω ±0.12 at 0°C Meets IEC 751, Class B	Platinum (0.00385 TCR) 100Ω ±0.5 at 0°C	Nickel (0.00618 TCR) 100Ω ±0.2 at 0 C Meets DIN 43760	Platinum (0.00392 TCR) 100Ω ±0.5 at 0°C
0.079" [2.0 mm]	S200050PD	S200050PE	S200050NB	S200050PA
0.098" [2.5 mm]	S200051PD	S200051PE	S200051NB	S200051PA
0.118" [3.0 mm]	S200052PD	S200052PE	S200052NB	S200052PA
0.138" [3.5 mm]	S200053PD	S200053PE	S200053NB	S200053PA
0.157" [4.0 mm]	S200054PD	S200054PE	S200054NB	S200054PA

▼ = STANDARD OPTIONS
Specifications subject to change

Single Element Stator Winding RTDs



Overview

Flat, laminated “stick” RTDs fit in slots between stator windings to monitor temperature rise and prevent overheating. The National Electrical Manufacturers Association (NEMA) recognizes embedded detectors as a standard protection for motor and generator insulation. Unlike on-off devices, RTDs provide continuous sensing for earlier warning without unnecessary tripouts.

The sensing elements of stator RTDs extend through most of the body length to provide an average temperature reading. This eliminates the danger of a point-type sensor missing a localized hot spot. Six sensors are recommended for each motor, two per phase. Locate sensors near the hottest point of the windings for best performance.

Minco stator RTDs meet the specifications of ANSI C50.10-1990, general requirements for synchronous motors.

Custom designs

Minco designs and builds custom models for many applications. We offer unmatched capabilities because we control all steps of the production from element to finished product. Examples of special options include:

- Thermocouple elements
- Thermistor elements (PTC or NTC)
- Dual sensors with different elements (for example, one copper and one platinum element)
- Ex rated sensors for equipment in hazardous areas. See page 7-2 for more information.
- Electrically conductive coating
- Special leadwire or cable

Specifications

Temperature limit:

Class F: 155°C (311°F)
Class H: 180°C (356°F).

Body material:

Class F: Epoxy glass
Class H: High temperature epoxy glass.

Standard sizes (others available):

Thickness inches (mm)	0.030 (.76)	0.050 (1.3)	0.078 (2.0)	0.125 (3.2)
Length inches (mm)	6.0 (152)	10.0 (254)	11.0 (279)	12.0 (305)
Standard body width inches (mm)	0.219 (5.6) 0.344 (8.7) 0.563 (14) 1.000 (25)	0.260 (6.6) 0.406 (10) 0.656 (17)	0.305 (7.7) 0.455 (12) 0.750 (19)	0.315 (8.0) 0.500 (13) 0.875 (22)

Note: Order any width from 0.219" (5.6mm) to 2.500" (64mm)

Leadwires: 2, 3, or 4, stranded copper with PTFE or polyimide insulation. Other leadwire coverings available.

- 0.125" thick: AWG 18.
- 0.078" thick: AWG 22.
- 0.050" thick: AWG 26.
- 0.030" thick: AWG 30 (no lead bulge);
AWG 18 (0.110" lead bulge);
Cable (0.110" lead bulge).

Dielectric strength: 3200 VRMS at 60 Hz, tested between the leads and external flat body surface for 1 to 5 seconds.

▼ = STANDARD OPTIONS
Specifications subject to change

Class H (180°C) RTDs

Element	Model thickness:			
	0.030" (.76mm)	0.050" (1.3mm)	0.078" (2.0mm)	0.125" (3.2mm)
Platinum (0.00392 TCR) 100 Ω ±0.5% at 0°C	▼ S1420PA ¹	▼ S7401PA	▼ S13PA	S8016PA
Platinum (0.00385 TCR) 100 Ω ±0.12% at 0°C (Meets EN60751, Class B)	▼ S8010PD ¹ ▼ S100305PD ² S100415PD ³	▼ S8014PD	▼ S11016PD	S8016PD
Platinum (0.00385 TCR) 100 Ω ±0.5% at 0°C	S8010PE ¹	S8014PE	S8012PE	S8016PE
Copper (0.00427 TCR) 10 Ω ±0.2% at 25°C	▼ S1220CA ¹	▼ S7401CA	▼ S18CA	S8016CA
Nickel (0.00672 TCR) 120 Ω ±0.5% at 0°C	▼ S1240NA ¹	▼ S7401NA	▼ S15NA	S8016NA

Notes:

¹ Leadwires: AWG 30; lead bulge: 0.045" thick, extending into the body a maximum of 0.62".

² Leadwires: AWG 18; lead bulge: 0.110" thick, extending into the body a maximum of 1.75".

³ Leadwires: AWG 30 with PTFE jacket overall; lead bulge: 0.110" thick, extending into the body a maximum of 1.75".

Specification and order options

S13PA	Model number from table
110	Body length: Specify in 0.1" increments (Example: 110 = 11.0 inches) ▼ : 20, 60, 110
T	Leadwire insulation: ▼ T = PTFE
344	Body width: Specify in 0.001" increments (Example: 344 = 0.344 inches) Minimum body widths: S8015, 2 or 3-lead: 320 S8015, 4-lead: 420 S8016, 2 or 3-lead: 320 S8016, 4-lead: 420 S100305: 310 S100415: 310 All other 2 or 3-lead models: 219 All other 4-lead models: 320 ▼ : 219, 260, 305, 344
Z	Number of leads: Y = 2 leads (PA, PE, NA only) ▼ Z = 3 leads X = 4 leads
36	Lead length in inches ▼ : 36, 120, 240
S13PA110T344Z36 = Sample part number	

▼ = **STANDARD OPTIONS**
Specifications subject to change



Dual Element Stator Winding RTDs



Overview

Dual element stator winding RTDs provide extra protection for motors and generators. The second element can be a back up in case of damage, or use one element for input to a temperature display at the machine and the other for control room monitoring.

Standard models are available with thickness options of 0.030" to 0.125", with sensing elements to match most instrumentation.

Custom designs

Minco designs and builds custom models for many applications. We offer unmatched capabilities because we control all steps of the production from element to finished product.

Examples of special options include:

- Thermocouple elements
- Thermistor elements (PTC or NTC)
- Dual sensors with different elements (for example, one copper and one platinum element)
- Ex rated sensors for equipment in hazardous areas. See page 7-2 for more information.
- Electrically conductive coating
- Special leadwire or cable

Specifications

Temperature limit: 180°C (356°F), class H.

Body material: High temperature epoxy glass.

Standard sizes:

Thickness inches (mm)	0.030 (.76mm)	0.050 (1.3mm)	0.078 (2.0mm)	0.125 (3.2mm)
Length inches (mm)	2.0 to 35.0" (51 to 899 mm)		2.0 to 48.0" (51 to 1219.2 mm)	
Body width inches (mm)	0.425 to 1.065 (10.8 to 27.0 mm)		0.425 to 2.500 (10.8 to 63.5 mm)	

Leadwires: 2 or 3 (per element) stranded copper with PTFE or polyimide insulation. Other leadwire coverings available.

- 0.125" thick: AWG 18.
- 0.078" thick: AWG 22.
- 0.050" thick: AWG 26.
- 0.030" thick: AWG 30.

Dielectric strength: 3200 VRMS at 60 Hz, tested between the leads and external flat body surface for 1 to 5 seconds.

Class H (180°C) RTDs

Element	Model for thickness:			
	0.030" *	0.050"	0.078"	0.125"
Platinum (0.00392 TCR) 100 Ω ±0.5% at 0°C	▼S9030PAPA	▼S9050PAPA	▼S9078PAPA	S9125PAPA
Platinum (0.00385 TCR) 100 Ω ±0.12% at 0°C (Meets EN60751, Class B)	▼S9030PDPD	▼S9050PDPD	▼S9078PDPD	S9125PDPD
Platinum (0.00385 TCR) 100 Ω ±0.5% at 0°C	S9030PEPE	S9050PEPE	S9078PEPE	S9125PEPE
Copper (0.00427 TCR) 10 Ω ±0.2% at 25°C	S9030CACA	S9050CACA	S9078CACA	S9125CACA
Nickel (0.00672 TCR) 120 Ω ±0.5% at 0°C	S9030NANA	S9050NANA	S9078NANA	S9125NANA

*Model has a lead bulge 0.045" (0.11mm) thick, extending into the body a maximum of 0.62" (1.6mm).

Specification and order options

S9078PAPA	Model number from table
110	Body length: Specify in 0.1" increments (Ex: 110 = 11.0") ▼: 60, 110
T	Leadwire insulation: ▼T = PTFE
425	Body width: ▼425 Specify in 0.001" increments (Ex: 425= 0.425")
Z	Number of leads per element: Y = 2 leads (PA, PE, NA only) ▼Z = 3 leads
36	Lead length in inches ▼: 36, 240
S9078PAPA110T425Z36 = Sample part number	

▼ = STANDARD OPTIONS
Specifications subject to change

Corona Resistant Stator RTD

Overview

Motor manufacturers that use variable speed drives for flexibility and high performance can experience corona related problems. PWM inverters can create high voltage spikes exceeding 1600 volts. Minco has answered the call with a corona resistant RTD. This RTD is specifically designed for the latest generation of variable frequency drives for AC motors. Minco uses special materials and manufacturing techniques to create an RTD that is virtually corona-proof, eliminating the need for expensive reactors or filters for the sensors.**

- Designed for AC motors with variable frequency drives (VFD)
- Proprietary design* resists detrimental effects of corona
- Protect expensive motors with an inexpensive overtemperature warning system
- Tested to 10,000 VAC without failure
- Widths from 0.305" to 1.25"
- Lengths from 7" to 30"

Specifications - Model S8025

Temperature: 180°C (356°F); Class H.

Thickness: 0.030" (0.075" max. thickness over lead bulge).

Length: 7" to 30".

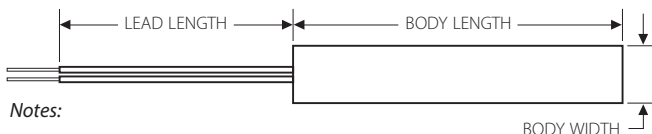
Width: 0.305" to 1.25" (2 and 3 lead models); 0.344" to 1.25" (4 lead models).

Leadwires: 2, 3, or 4 AWG #22, stranded copper; PTFE or polyimide insulation.

Element: Platinum; 100 Ω ±0.5% at 0°C; 0.00392 TCR.

Body material: Polyimide, corona resistant.

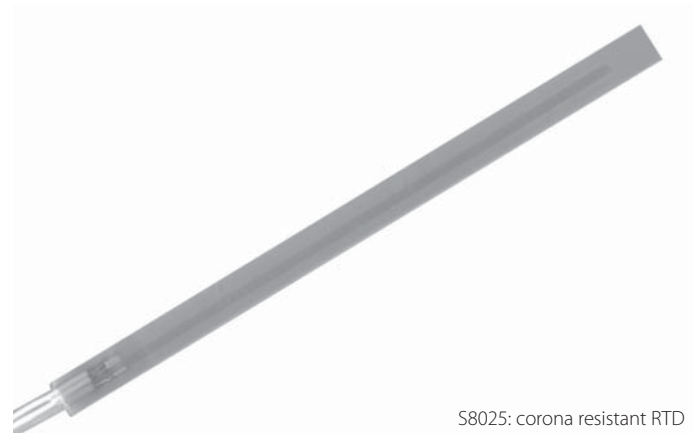
Dielectric strength: Body: 8000 VRMS at 60 Hz; Leads and leadwire exit (0.5" into body): 5000 VRMS at 60 Hz.



Notes:

* Patent pending

** Reducing the effects of corona on motor windings is the responsibility of the motor manufacturer



S8025: corona resistant RTD

Specification and order options

S8025	Model Number
PA	Sensing element PA = Platinum, 100 Ω ±0.5%, 0.00392
120	Body length: Specify in 0.1" increments (Example: 120 = 12.0") Minimum = 70; maximum = 300
T	Leadwire insulation: T = PTFE K = Polyimide
500	Body width: Specify in 0.001" increments (Example: 500 = 0.500") Minimum = 305 (2 and 3 lead models) Minimum = 344 (4 lead models) Maximum = 1250
Z	Number of leads per element: Y = 2 leads Z = 3 leads X = 4 leads
36	Lead length in inches
F	Leadwire configuration F = Flat T = Twisted
S8025PA120T500Z36F = Sample part number	

STATOR RTDs

▼ = STANDARD OPTIONS
Specifications subject to change



Machinery Protection Products

CT224 12-channel temperature alarm/monitor

The CT224 consists of a 12-Channel Temperature Monitor and MincoSoft™ CT224 Software. It is the next generation in temperature monitoring equipment from Minco designed to meet the needs of electric machinery protection. The 12-channel scanning capability, standard RS485/RS232 interface and Windows-compatible software utility for system configuration and data logging provide overtemperature and undertemperature protection and critical feedback to safeguard expensive machinery.

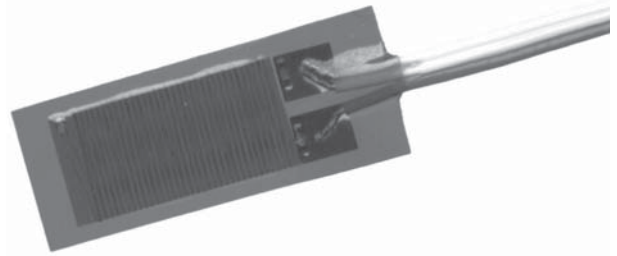
- UL and cUL recognized to help meet regulatory compliance
- Mix and match sensor input types for freedom to adapt to pre-installed bearing and apparatus sensors
- Ability to monitor 12 inputs allows you to monitor stator sensors from two motors

See page 4-25 for details.



End turn RTD

Model S3238 Thermal-Ribbon is designed to sense stator temperatures in motors and generators. With an alternative installation method to the “stick-type” sensors in this section, S3238 is used on the end turns of stator windings and provides an easy way to add overtemperature protection when the stator is not being rewound.



See page 9-5 for details.

CT15 temperature alarm

- Alarm shuts down motor on over-temperature to prevent catastrophic failure
- Monitors single 100 Ω platinum RTD (PD or PE)
- 1 or 2 relays with independent trip points for warning and shutdown
- Microprocessor-based
- Front panel programmable with four security levels
- 100 to 240 VAC supply power
- Compact DIN case with water resistant front panel



See pages 4-33 for details.

Anti-condensation space heaters

- Flexible silicone rubber insulation
- Mount on windings or housings to prevent moisture buildup
- 2.5 to 10 watts per square inch at 120 or 240 volts
- Variety of sizes to 60" (1.5 m)
- UL component recognition
- Available from stock



Go to www.minco.com for more information.

Specifications subject to change