

SHEAVES



SHEAVES

→ **All Sheaves are :**

- Manufactured from ASTM graded close grain cast iron
- Groove angle meets RMA specification (Rubber Manufacturer Association)
- Powdered coated paint rated to withstand 500 hour salt spray
- Statically balanced to within ¼ oz

Additionally:-

→ **FHP Sheaves are :**

- Capacities up to 15 HP
- Efficient, Economical, Lightweight
- Used with 3L, 4L, 5L, A, AX, B, BX belts
- Provided with 5/16-18 NC knurl cup point hollow head setscrew
- Industry standard keyseats
- AS/BS sheaves manufactured from bar steel up to 4" diameter

→ **TA TB TC Sheaves are :**

- · Used with A, AX, B, BX, C, CX belts
- Manufactured to accept split taper (PST) bushings

→ **PQD Sheaves are :**

- Used with A, AX, B, BX, C, CX, D belts
- Manufactured to accept PQD style bushings

→ **358 Sheaves**

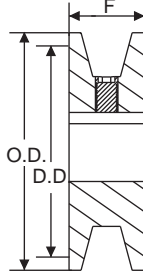
- Used with 3VX, 5VX, and 8V belts
- Finished bore 3V sheaves available
- Manufactured to accept PQD and Split Taper (PST) style bushings

SINGLE GROOVE SHEAVES FOR "3L", "4L" & "A" BELTS

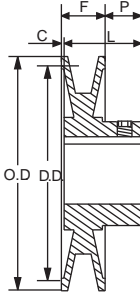
CAST IRON

"3L" BELT

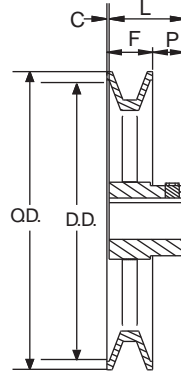
"4L" & "A" BELT



TYPE-1F



TYPE-2



TYPE-3



PART NO.	TYPE	DIAMETER		DIMENSIONS				STOCK BORE SIZES					WGT. LBS.
		O.D.	PITCH "3L"	F	L	P	C	3/8	1/2	5/8	3/4	1	
OK12	1F	1.42	1.25	1/2	1/2	-	-	x	x	-	-	-	0.10
OK15	1F	1.67	1.50	1/2	1/2	-	-	x	x	x	-	-	0.10
OK17	1F	1.92	1.75	1/2	1/2	-	-	-	x	x	x	-	0.30
OK20	1F	2.17	2.00	1/2	1/2	-	-	-	x	x	x	-	0.40
OK22	1F	2.40	2.25	1/2	1/2	-	-	-	x	x	x	-	0.50
OK25	1F	2.67	2.50	1/2	1/2	-	-	-	x	x	x	-	0.05
OK30	2	3.17	3.00	9/16	1 1/32	15/32	0	-	x	x	x	-	1.00
OK35	2	3.67	3.50	9/16	1 1/32	15/32	0	-	x	x	x	-	1.00
OK40	3	4.17	4.00	9/16	1 1/32	15/32	0	-	x	x	x	x	0.90
OK45	3	4.67	4.50	9/16	1 1/32	15/32	0	-	x	x	x	x	1.30
OK50	3	5.17	5.00	9/16	1 1/32	15/32	0	-	x	x	x	x	1.60
OK60	3	6.17	6.00	9/16	1 1/32	15/32	0	-	x	x	x	x	1.80
OK70	3	7.17	7.00	9/16	1 1/32	15/32	0	-	x	x	x	x	2.30
OK80	3	8.17	8.00	5/8	1 1/16	7/16	0	-	x	x	x	-	2.80
OK90	3	9.17	9.00	5/8	1 1/16	7/16	0	-	x	x	x	-	3.00
OK100	3	10.17	10.00	5/8	1 1/16	7/16	0	-	-	x	x	-	3.80

STANDARD KEYSEATS

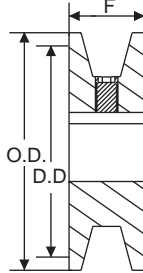
BORE RANGE	KEYSEAT
3/8 to 1/2	None
5/8 to 7/8	3/16 x 3/32
15/16 to 1 1/8	1/4 x 1/8

SINGLE GROOVE SHEAVES FOR "3L", "4L" & "A" BELTS

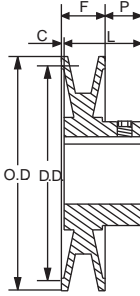
CAST IRON

"3L" BELT

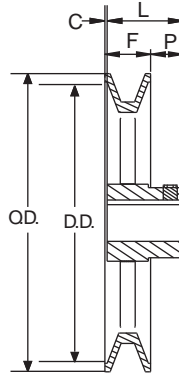
"4L" & "A" BELT



TYPE-1F



TYPE-2



TYPE-3



PART NO.	DIAMETER		DIMENSIONS				STOCK BORE SIZES			WGT. LBS.
	O.D.	PITCH	F	L	P	C	5/8	3/4	1	
AL54	4.93	4.78	19/32	1 1/16	15/32	-	x	x	x	1.10
AL64	5.93	5.78	19/32	1 1/16	15/32	-	x	x	x	1.20
AL74	6.93	6.78	19/32	1 1/16	15/32	-	x	x	x	1.50
AL84	7.93	7.78	19/32	1 1/16	15/32	-	x	x	x	1.80
AL94	8.93	8.78	19/32	1 1/16	15/32	-	-	x	x	2.40
AL104	9.93	9.78	19/32	1 1/16	15/32	-	-	x	x	2.90
AL114	10.93	10.78	19/32	1 1/16	15/32	-	-	x	x	3.10
AL124	11.93	11.78	19/32	1 1/16	15/32	-	-	x	x	3.80
AM144	14.16	14.00	11/16	1 3/4	13/32	1/32	-	x	x	5.20

Sheaves can be furnished in production quantities with other bores and special feature.

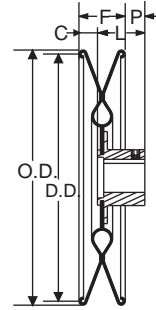
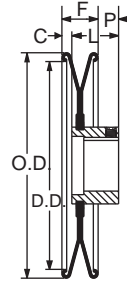
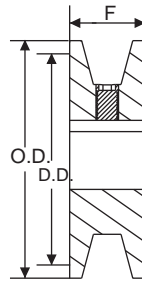
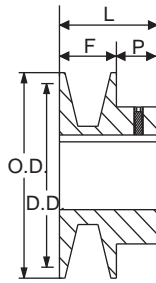
STANDARD KEYSEATS

BORE RANGE	KEYSEAT
3/8 to 1/2	None
5/8 to 7/8	3/16 x 3/32
15/16 to 1 1/8	1/4 x 1/8

SINGLE GROOVE SHEAVES FOR "4L" OR "A"

STEEL SHEAVES

"4L" OR "A" BELT



TYPE-1

TYPE-1F

TYPE-2

TYPE-3

PART NO.	TYPE	DIAMETER		DIMENSIONS				STOCK BORE SIZES					WGT. LBS.	
		O.D.	DATUM "A" BELT	F	L	P	C	1/2	5/8	3/4	7/8	1		
BAR STEEL	AS15	1	1.50	1.25	5/8	1 1/16	7/16	-	x	-	-	-	-	0.20
	AS17	1	1.75	1.50	5/8	1 1/16	7/16	-	x	x	x [▲]	-	-	0.30
	AS20	1F	2.00	1.80	5/8	-	-	-	x	x [▲]	x [▲]	-	-	0.30
	AS21	1F	2.10	1.90	5/8	-	-	-	x	x [▲]	x [▲]	-	-	0.30
	AS22	1F	2.20	2.00	5/8	-	-	-	x	x	x [▲]	-	-	0.40
	AS23	1F	2.30	2.10	5/8	-	-	-	x	x	x	-	-	0.40
	AS25	1F	2.50	2.30	5/8	-	-	-	x	x	x	x	-	0.50
	AS26	1F	2.60	2.40	5/8	-	-	-	x	x	x	x	-	0.50
	AS27	1F	2.70	2.50	5/8	-	-	-	x	x	x	x	-	0.60
	AS28	1F	2.80	2.60	5/8	-	-	-	x	x	x	x	-	0.60
	AS30	1F	3.05	2.80	5/8	-	-	-	x	x	x	x	x	0.80
	AS32	1F	3.25	3.00	5/8	-	-	-	x	x	x	x	x	0.90
	AS34	1F	3.45	3.20	5/8	-	-	-	x	x	x	x	x	1.00
PRESSED STEEL	AS39	2	4.04	3.50	15/16	1 3/16	9/16	5/16	x	x	x	x	x	0.90
	AS44	2	4.54	4.00	15/16	1 3/16	9/16	5/16	x	x	x	x	x	1.00
	AS49	2	5.04	4.50	15/16	1 3/16	9/16	5/16	x	x	x	x	x	1.10
	AS54	2	5.43	5.00	15/16	1 3/16	9/16	5/16	x	x	x	x	x	1.30
	AS64	2	6.54	6.00	15/16	1 3/16	9/16	5/16	x	x	x	x	x	1.60
	AS74	2	7.54	7.00	15/16	1 3/16	9/16	5/16	x	x	x	-	x	1.80
	• AS84	2	8.54	8.00	15/16	1 3/16	17/32	9/32	x	x	x	-	x	2.60
	• AS94	3	9.50	9.00	15/16	1 3/16	17/32	9/32	x	x	x	-	x	2.90
	• AS104	3	10.50	10.00	15/16	1 3/16	17/32	9/32	x	x	x	-	x	3.40
	• AS114	3	11.50	11.00	15/16	1 3/16	17/32	9/32	-	x	x	-	x	3.80
• AS124	3	12.50	12.00	15/16	1 3/16	17/32	9/32	x	x	x	-	x	4.50	

Pressed steel are non stock, Available in production quantities only.

- No. Keyseat.
- ▲ Set Screw at 90° to Keyseat.
- For 1 1/8" Bores and Larger: L= 1 17/32", P = 7/8".

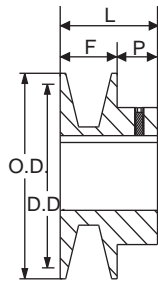
All stock sizes are furnished with hollow head setscrew and individually packaged.

STANDARD KEYSEATS

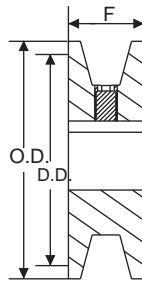
BORE RANGE	KEYSEAT
3/8 to 1/2	None
5/8 to 7/8	3/16 x 3/32
15/16 to 1 1/4	1/4 x 1/8
1 7/16	3/8 x 3/16

SINGLE GROOVE SHEAVES FOR "4L" OR "A" AND "5L" OR "B" BELTS

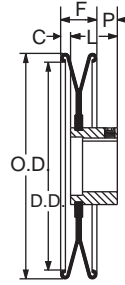
STEEL SHEAVES



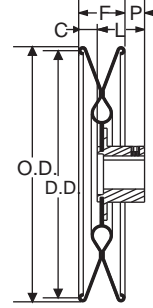
TYPE-1



TYPE-1F



TYPE-2



TYPE-3

"4L" OR "A" BELT
"5L" OR "B" BELT

PART NO.	TYPE	DIAMETER			DIMENSIONS					STOCK BORE SIZES							WGT. LBS.	
		O.D.	DATUM "A" BELT	DATUM "B" BELT	F	L	P	C	1/2	5/8	3/4	7/8	1	1 1/8	1 3/16	1 1/4		1 7/16
BS24	1F	2.40	1.80	2.20	3/4	-	-	-	x	-	-	-	-	-	-	-	-	0.40
BS24	1	2.40	1.80	2.20	3/4	1 3/16	7/16	-	-	x	x	-	-	-	-	-	-	0.50
BS25	1F	2.50	1.90	2.30	3/4	-	-	-	x	-	-	-	-	-	-	-	-	0.50
BS25	1	2.50	1.90	2.30	3/4	1 3/16	7/16	-	-	x	x	x	-	-	-	-	-	0.70
BS26	1F	2.60	2.00	2.40	3/4	-	-	-	x	-	-	-	-	-	-	-	-	0.50
BS26	1	2.60	2.00	2.40	3/4	1 3/16	7/16	-	-	x	x	x	-	-	-	-	-	0.70
BS27	1F	2.70	2.10	2.50	3/4	-	-	-	x	x	-	-	-	-	-	-	-	0.60
BS27	1	2.70	2.10	2.50	3/4	1 3/16	7/16	-	-	-	x	x	-	-	-	-	-	0.80
BS28	1F	2.96	2.20	2.60	3/4	-	-	-	x	x	x	x	-	-	-	-	-	0.80
BS28	1	2.96	2.20	2.60	3/4	1 3/16	7/16	-	-	-	-	-	x	-	-	-	-	0.80
BS30	1F	3.16	2.40	2.80	3/4	-	-	-	x	x	x	x	x	-	-	-	-	1.00
BS32	1F	3.36	2.60	3.00	3/4	-	-	-	x	x	x	x	x	-	-	-	-	1.10
BS34	2	3.57	2.80	3.20	1 1/16	1 3/16	7/16	5/16	x	x	x	-	-	-	-	-	-	0.80
BS36	2	3.77	3.00	3.40	1 1/16	1 3/16	7/16	5/16	x	x	x	-	-	-	-	-	-	0.80
BS40	2	3.97	3.20	3.60	1 1/16	1 3/16	7/16	5/16	x	x	x	x	x	-	-	-	-	0.90
BS45	2	4.27	3.50	3.90	1 1/16	1 3/16	7/16	5/16	x	x	x	x	x	-	-	-	-	1.10
BS50	2	4.77	4.00	4.40	1 1/16	1 3/16	7/16	5/16	x	x	x	x	x	-	-	-	-	1.10
BS55	2	5.27	4.50	4.90	1 1/16	1 3/16	7/16	5/16	x	x	x	-	x	-	-	-	-	1.30
BS60	2	5.77	5.00	5.40	1 1/16	1 3/16	7/16	5/16	x	x	x	x	x	-	-	-	-	1.40
BS70	2	6.94	6.00	6.40	1 1/8	1 3/16	7/16	3/8	x	x	x	-	x	-	-	-	-	1.50
BS80	2	7.94	7.00	7.40	1 1/8	1 3/16	7/16	3/8	x	x	x	-	x	-	-	-	x	2.10
BS90	2	8.94	8.00	8.40	1 1/8	1 3/16	7/16	3/8	-	x	x	-	x	-	-	-	-	2.50
BS100	3	9.93	9.00	9.40	1 1/8	1 3/16	7/16	3/8	-	x	x	-	x	-	-	-	-	3.30
BS110	3	10.93	10.00	10.40	1 1/8	1 3/16	7/16	3/8	-	x	x	-	x	-	-	-	-	3.60
BS120	3	11.93	11.00	11.40	1 1/8	1 3/16	7/16	3/8	-	-	x	-	x	-	-	-	-	4.00
BS130	3	12.93	12.00	12.40	1 1/8	1 3/16	7/16	3/8	-	-	x	-	x	-	-	-	-	4.90
BS160	3	15.93	15.00	15.40	1 1/8	1 3/16	7/16	3/8	-	-	x	-	x	-	x	x	x	7.80
BS190	3	18.93	18.00	18.40	1 1/8	1 3/16	7/16	3/8	-	-	x	-	x	x	x	x	x	10.00

Pressed steel are non stock. Available in production quantities only

■ For 1 1/8" Bores and larger : L = 1 17/32", P = 25/32", C=3/8".

*For 1 1/8" Bores and larger : L = 1 17/32", P = 27/32", C=7/16".

NOTE: DO NOT USE NOTCH BELT RATINGS WITH "PRESSED STEEL" SHEAVES
5000 FPM MAX. ON TYPE 2 SHEAVES

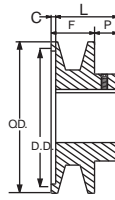
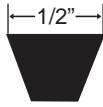
STANDARD KEYSEATS

BORE RANGE	KEYSEAT
3/8 to 1/2	None
5/8 to 7/8	3/16 x 3/32
15/16 to 1 1/4	1/4 x 1/8
1 7/16	3/8 x 3/16

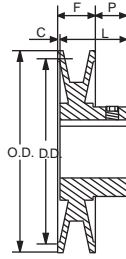
SINGLE GROOVE SHEAVES FOR "4L" OR "A" BELTS

CAST IRON

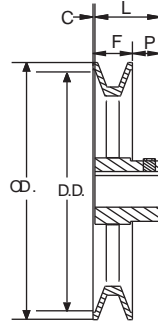
"4L" OR "A" BELTS



TYPE-1



TYPE-2



TYPE-3



PART No.	TYPE	DIAMETER			STOCK BORES MARKED "X"											DIMENSIONS				WGT. LBS.
		OUT-SIDE	DATUM "A"	PITCH "3L"	1/2"	5/8"	3/4"	7/8"	15/16"	1"	1 1/8"	1 3/16"	1 1/4"	1 3/8"	1 7/16"	F	L	P	C	
▲AK17	1	1.75	1.50	1.16	x	x	-	-	-	-	-	-	-	-	-	21/32	15/16	7/16	5/32	0.20
▲AK20	1	2.00	1.80	1.46	x	x	x	-	-	-	-	-	-	-	-	21/32	15/16	7/16	5/32	0.30
▲AK21	1	2.10	1.90	1.56	x	x	x	-	-	-	-	-	-	-	-	21/32	15/16	7/16	5/32	0.40
▲AK22	1	2.20	2.00	1.66	x	x	x	-	-	-	-	-	-	-	-	21/32	15/16	7/16	5/32	0.50
▲AK23	1	2.30	2.10	1.76	x	x	x	-	-	-	-	-	-	-	-	21/32	15/16	7/16	5/32	0.50
▲AK25	2	2.50	2.30	1.96	x	x	x	-	-	-	-	-	-	-	-	21/32	15/16	7/16	5/32	0.50
▲AK26	2	2.60	2.40	2.06	x	x	x	-	-	-	-	-	-	-	-	21/32	15/16	7/16	5/32	0.50
▲AK27	2	2.70	2.50	2.16	x	x	x	-	-	-	-	-	-	-	-	21/32	15/16	7/16	5/32	0.60
▲AK28	2	2.80	2.60	2.26	x	x	x	-	-	-	-	-	-	-	-	21/32	15/16	7/16	5/32	0.70
▲AK30	2	3.05	2.80	2.46	x	x	x	x	-	-	-	-	-	-	-	21/32	15/16	7/16	5/32	0.70
▲AK32	2	3.25	3.00	2.66	x	x	x	x	-	-	-	-	-	-	-	21/32	15/16	7/16	5/32	0.70
▲AK34	2	3.45	3.20	2.86	x	x	x	x	-	-	-	-	-	-	-	21/32	15/16	7/16	5/32	0.90
AK39	2	3.75	3.50	3.16	x	x	x	x	x	x	-	-	-	-	-	3/4	1 5/32	15/32	1/16	1.40
AK41	2	3.95	3.70	3.36	x	x	x	x	x	x	-	-	-	-	-	3/4	1 5/32	15/32	1/16	1.50
AK44	3	4.25	4.00	3.66	x	x	x	x	x	x	-	-	-	-	-	3/4	1 5/32	15/32	1/16	1.50
AK46	3	4.45	4.20	3.86	x	x	x	x	x	x	-	-	-	-	-	3/4	1 5/32	15/32	1/16	1.50
AK49	3	4.75	4.50	4.16	x	x	x	x	x	x	-	-	-	-	-	3/4	1 5/32	15/32	1/16	1.70
AK51	3	4.95	4.70	4.36	x	x	x	x	x	x	-	-	-	-	-	3/4	1 5/32	15/32	1/16	1.70
AK54	3	5.25	5.00	4.66	x	x	x	x	x	x	x	-	-	-	-	3/4	1 5/32	15/32	1/16	1.80
AK56	3	5.45	5.20	4.86	x	x	x	x	x	x	x	-	-	-	-	3/4	1 5/32	15/32	1/16	1.90
AK59	3	5.75	5.50	5.16	x	x	x	x	x	x	x	-	-	-	-	3/4	1 5/32	15/32	1/16	2.00
AK61	3	5.95	5.70	5.36	x	x	x	x	x	x	x	-	-	-	-	3/4	1 5/32	15/32	1/16	2.10
AK64	3	6.25	6.00	5.66	x	x	x	x	x	x	x	-	-	-	-	3/4	1 5/32	15/32	1/16	2.20
AK66	3	6.45	6.20	5.86	-	x	x	-	-	x	x	-	-	-	-	3/4	1 5/32	15/32	1/16	2.30
AK69	3	6.75	6.50	6.16	-	-	x	-	-	x	x	-	-	-	-	3/4	1 15/32	23/32	0	3.50
AK71	3	6.95	6.70	6.36	-	x	x	-	-	x	x	-	-	-	x	3/4	1 15/32	23/32	0	3.80
▲AK74	3	7.25	7.00	6.66	x	x	x	-	x	x	x	x	-	x	3/4	1 15/32	23/32★	0 ★	3.40	
▲AK79	3	7.75	7.50	7.16	-	-	x	-	-	x	x	-	-	-	x	3/4	1 15/32	23/32	0	4.00
▲AK84	3	8.25	8.00	7.66	x	x	x	-	x	x	-	x	-	-	x	3/4	1 15/32	23/32★	0 ★	3.80
▲AK89	3	8.75	8.50	8.16	-	-	x	-	-	x	x	-	-	-	x	3/4	1 15/32	23/32	0	4.30
▲AK94	3	9.25	9.00	8.66	x	x	x	-	x	x	-	x	x	-	x	3/4	1 15/32	23/32★	0 ★	4.50
▲AK99	3	9.75	9.50	9.16	-	-	x	-	-	x	-	-	-	-	x	3/4	1 15/32	23/32	0	5.30
▲AK104	3	10.25	10.00	9.66	-	x	x	-	-	x	-	x	x	x	3/4	1 15/32	23/32★	0 ★	5.10	
▲AK109	3	10.75	10.50	10.16	-	-	x	-	-	x	-	-	-	-	x	3/4	1 15/32	23/32	0	5.80
▲AK114	3	11.25	11.00	10.66	-	-	x	-	-	x	-	x	-	-	x	3/4	1 15/32	23/32★	0 ★	5.60
▲AK124	3	12.25	12.00	11.66	-	x	x	-	-	x	-	x	x	-	x	3/4	1 15/32	23/32★	0 ★	6.50
AK134	3	13.25	13.00	12.66	-	-	x	-	-	x	-	x	-	-	x	3/4	1 15/32	23/32	0	7.50
AK144	3	14.25	14.00	13.66	-	-	x	-	-	x	-	x	-	-	x	3/4	1 15/32	23/32	0	8.50
AK154	3	15.25	15.00	14.66	-	-	x	-	-	x	-	x	-	-	x	3/4	1 15/32	23/32	0	9.80
AK184	3	18.25	18.00	17.66	-	-	x	-	-	x	-	x	-	-	x	3/4	1 15/32	23/32	0	12.10

▲ NOTE: Do not use this "AK" sheaves with bores 1" and under with notched belt ratings.

★ NOTE: P = 25/32" and C = 1/16" for 1" bore and smaller.

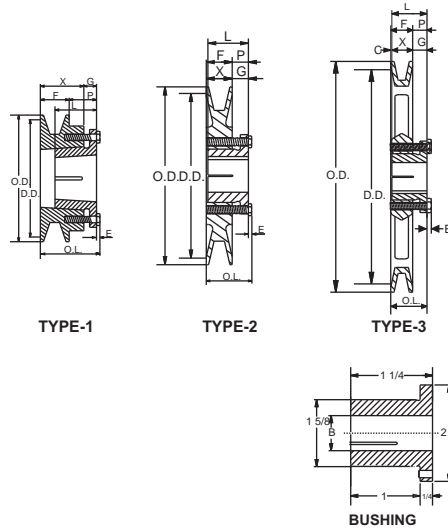
STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2	None
5/8 to 7/8	3/16 x 3/32
15/16 to 1 1/4	1/4 x 1/8
1 7/16	3/8 x 3/16

SINGLE GROOVE SHEAVES FOR "4L" OR "A" BELTS

CAST IRON

"4L" OR "A" BELTS



STOCK "H" BUSHINGS

STOCK BORES	KEYSEATS
3/8	NONE
7/16	NONE
1/2	1/8 X 1/16
9/16	1/8 X 1/16
5/8	3/16 X 3/32
11/16	3/16 X 3/32
3/4	3/16 X 3/32
13/16	3/16 X 3/32
7/8	3/16 X 3/32
15/16	1/4 X 1/8
1	1/4 X 1/8
1 1/16	1/4 X 1/8
1 1/8	1/4 X 1/8
1 3/16	1/4 X 1/8
1 1/4	1/4 X 1/16*
1 5/16	5/16 X 1/16*
1 3/8	5/16 X 1/16*
1 3/8	3/8 X 1/16*
1 7/16	3/8 X 1/16*
1 1/2	3/8 X 1/16*
MILLIMETER BORES	
10mm	NONE
11	NONE
12	NONE
14	5mm x 2.5mm
16	5 x 2.5
18	6 x 3
19	6 x 3
20	6 x 3
22	6 x 3
24	8 x 3.5
25	8 x 3.5
28	8 x 3.5
30	8 x 3.5
32	10 x 4
35	10 x 4
36	10 x 4
38	10 x 4

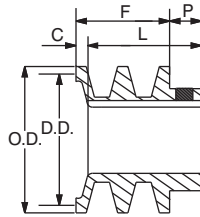
PART NO.	TYPE	DIAMETER			O.L.	DIMENSIONS							WGT. LBS. LESS BUSHINGS
		O.D.	DATUM "A" BELT	PITCH "3L" BELT		F	L	P	C	X	G	E	
AK30H	1	3.05	2.80	2.46	1 13/16	3/4	1 1/4	7/8	-	1 3/16	7/16	3/16	1.10
AK32H	1	3.25	3.00	2.66	1 13/16	3/4	1 1/4	7/8	-	1 3/16	7/16	3/16	1.20
AK34H	2	3.45	3.20	2.86	1 1/2	3/4	1 1/4	9/16	-	7/8	7/16	3/16	1.00
AK39H	2	3.75	3.50	3.16	1 1/2	3/4	1 1/4	9/16	-	7/8	7/16	3/16	1.40
AK41H	2	3.95	3.70	3.36	1 1/2	3/4	1 1/4	9/16	-	7/8	7/16	3/16	1.60
AK44H	2	4.25	4.00	3.66	1 1/2	3/4	1 1/4	9/16	-	7/8	7/16	3/16	1.90
AK46H	2	4.45	4.20	3.86	1 1/2	3/4	1 1/4	9/16	-	7/8	7/16	3/16	1.90
AK49H	2	4.75	4.50	4.16	1 1/2	3/4	1 1/4	9/16	-	7/8	7/16	3/16	2.10
AK51H	2	4.95	4.70	4.36	1 1/2	3/4	1 1/4	9/16	-	7/8	7/16	3/16	2.30
AK54H	2	5.25	5.00	4.66	1 1/2	3/4	1 1/4	9/16	-	7/8	7/16	3/16	2.00
AK56H	2	5.45	5.20	4.86	1 1/2	3/4	1 1/4	9/16	-	7/8	7/16	3/16	2.30
AK59H	2	5.75	5.50	5.16	1 1/2	3/4	1 1/4	9/16	-	7/8	7/16	3/16	2.40
AK61H	3	5.95	5.70	5.36	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	2.50
AK64H	3	6.25	6.00	5.66	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	2.70
AK66H	3	6.45	6.20	5.86	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	2.80
AK69H	3	6.75	6.50	6.16	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	3.20
AK71H	3	6.95	6.70	6.36	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	3.10
AK74H	3	7.25	7.00	6.66	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	3.30
AK79H	3	7.75	7.50	7.16	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	3.50
AK84H	3	8.25	8.00	7.66	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	3.60
AK89H	3	8.75	8.50	8.16	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	4.00
AK94H	3	9.25	9.00	8.66	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	4.40
AK99H	3	9.75	9.50	9.16	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	4.70
AK104H	3	10.25	10.00	9.66	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	4.50
AK109H	3	10.75	10.50	10.16	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	5.10
AK114H	3	11.25	11.00	10.66	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	5.50
AK124H	3	12.25	12.00	11.66	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	6.10
AK134H	3	13.25	13.00	12.66	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	7.40
AK144H	3	14.25	14.00	13.66	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	7.80
AK154H	3	15.25	15.00	14.66	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	8.80
AK184H	3	18.25	18.00	17.66	1 1/2	3/4	1 1/4	9/16	0	7/8	7/16	3/16	11.30

Part numbers are specified by "H" and bore size, Example ; H-1 1/8
 * These sizes are furnished with special keys to fit standard depth keys seats.

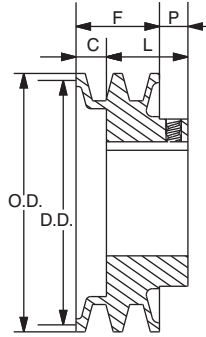
TWO GROOVE SHEAVES FOR "4L" OR "A" BELTS

CAST IRON

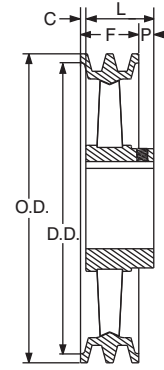
"4L" OR "A" BELTS



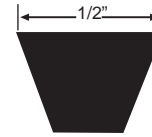
TYPE-1



TYPE-2



TYPE-3



PART NO.	TYPE	DIAMETER			DIMENSIONS				STOCK BORE SIZES								WGT. LBS.		
		O.D.	DATUM "A" BELT	PITCH "3L"	F	L	P	C	1/2	5/8	3/4	7/8	15/16	1	1 1/8	1 3/16		1 3/8	1 7/16
2AK20	1	2.00	1.80	1.460	1 3/8	1 21/32	15/32	3/16	x	x	x	-	-	-	-	-	-	-	0.80
2AK21	1	2.15	1.90	1.560	1 3/8	1 21/32	15/32	3/16	x	x	x	-	-	-	-	-	-	-	0.90
2AK22	1	2.25	2.00	1.660	1 3/8	1 21/32	15/32	3/16	x	x	x	x	-	-	-	-	-	-	0.90
2AK23	1	2.35	2.10	1.760	1 3/8	1 21/32	15/32	3/16	-	x	x	x	-	x	-	-	-	-	1.10
2AK25	1	2.55	2.30	1.960	1 3/8	1 21/32	15/32	3/16	-	x	x	x	-	x	-	-	-	-	1.30
2AK26	1	2.65	2.40	2.060	1 3/8	1 21/32	15/32	3/16	-	x	x	x	-	x	-	-	-	-	1.40
2AK27	1	2.75	2.50	2.160	1 3/8	1 21/32	15/32	3/16	-	x	x	x	-	x	-	-	-	-	1.50
2AK28	1	2.85	2.60	2.260	1 3/8	1 21/32	15/32	3/16	-	x	x	x	-	x	-	-	-	-	1.80
2AK30	1	3.05	2.80	2.460	1 3/8	1 21/32	15/32	3/16	x	x	x	x	-	x	x	-	-	-	1.80
2AK32	1	3.25	3.00	2.660	1 3/8	1 21/32	15/32	3/16	-	x	x	x	-	x	x	-	-	-	2.10
2AK34	1	3.45	3.20	2.860	1 3/8	1 21/32	15/32	3/16	-	x	x	x	-	x	x	-	-	-	2.30
2AK39	2	3.75	3.50	3.160	1 3/8	1 11/32	15/32	1/2	-	x	x	x	-	x	x	-	-	-	2.60
2AK41	2	3.95	3.70	3.360	1 3/8	1 11/32	15/32	1/2	-	x	x	x	-	x	x	-	-	-	2.90
2AK44	2	4.25	4.00	3.660	1 3/8	1 11/32	15/32	1/2	-	x	x	x	-	x	x	-	-	-	3.00
2AK46	2	4.45	4.20	3.860	1 3/8	1 11/32	15/32	1/2	-	-	-	x	-	x	x	-	-	-	3.10
2AK49	2	4.75	4.50	4.160	1 3/8	1 11/32	15/32	1/2	-	-	x	x	-	x	x	-	x	-	3.60
2AK51	2	4.95	4.70	4.360	1 3/8	1 11/32	15/32	1/2	-	-	x	x	-	x	x	-	x	-	3.80
2AK54	3	5.25	5.00	4.660	1 3/8	1 11/32	15/32	1/2	-	x	x	x	-	x	x	-	x	-	3.30
2AK56	3	5.45	5.20	4.860	1 3/8	1 11/32	15/32	1/2	-	x	x	-	1/8	x	x	-	x	-	3.40
2AK59	3	5.75	5.50	5.160	1 3/8	1 11/32	15/32	1/2	-	-	-	-	-	x	x	-	x	-	3.50
2AK61	3	5.95	5.70	5.360	1 3/8	1 11/32	15/32	1/2	-	-	x	x	-	x	x	-	x	-	3.60
2AK64	3	6.25	6.00	5.660	1 3/8	1 19/32	11/32	1/8	-	-	x	-	-	x	x	x	x	x	4.80
2AK74	3	7.25	7.00	6.660	1 3/8	1 19/32	11/32	1/8	-	-	x	-	-	x	x	x	x	x	5.60
2AK84	3	8.25	8.00	7.660	1 3/8	1 19/32	11/32	1/8	-	-	x	-	x	x	x	x	x	x	6.40
2AK94	3	9.25	9.00	8.660	1 3/8	1 19/32	11/32	1/8	-	-	x	-	-	x	x	x	x	x	7.30
2AK104	3	10.25	10.00	9.660	1 3/8	1 19/32	11/32	1/8	-	-	x	-	x	x	-	-	-	x	8.10
2AK114	3	11.25	11.00	10.660	1 3/8	1 19/32	11/32	1/8	-	-	x	-	-	x	x	x	x	x	9.00
2AK124	3	12.25	12.00	11.660	1 3/8	1 19/32	11/32	1/8	-	-	x	-	-	x	-	-	x	x	9.80
2AK134	3	13.25	13.00	12.660	1 3/8	1 19/32	11/32	1/8	-	-	-	-	1/8	-	-	x	-	x	12.30
2AK144	3	14.25	14.00	13.660	1 3/8	1 19/32	11/32	1/8	-	-	-	-	-	x	-	-	-	x	13.90
2AK154	3	15.25	15.00	14.660	1 3/8	1 19/32	11/32	1/8	-	-	-	-	-	-	-	x	-	x	14.30
2AK184	3	18.25	18.00	17.660	1 3/8	1 19/32	11/32	1/8	-	-	-	-	-	-	-	x	-	x	17.40

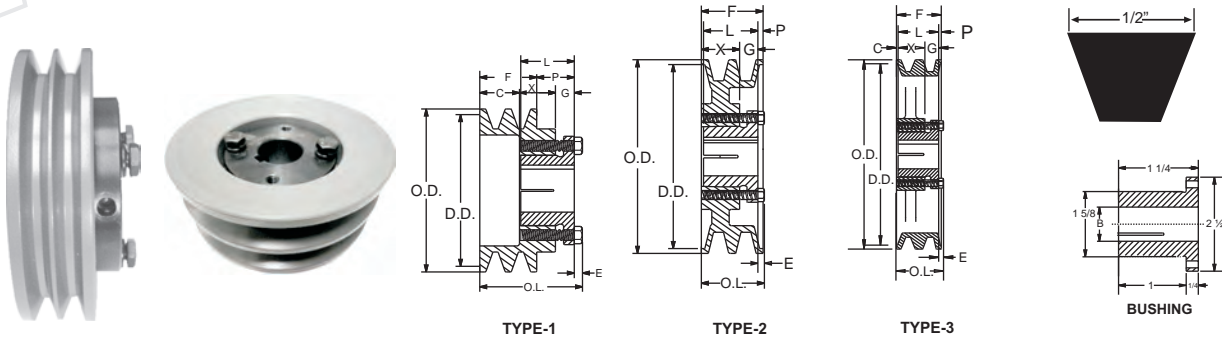
STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2	None
5/8 to 7/8	3/16 x 3/32
15/16 to 1 1/4	1/4 x 1/8
1 7/16	3/8 x 3/16

TWO GROOVE SHEAVES FOR "4L" OR "A" BELTS

CAST IRON

"4L" OR "A" BELTS



PART NO.	TYPE	DIAMETER			DIMENSIONS								Wt. Less Bush.
		O.D.	DATUM "A" BELT	PITCH "3L" BELT	OL	F	L	X	P	C	G	E	
2AK30H	1	3.05	2.80	2.46	2 7/16	1 3/8	1 1/4	7/8	7/8	15/16	7/16	3/16	1.40
2AK32H	1	3.25	3.00	2.66	2 7/16	1 3/8	1 1/4	7/8	7/8	15/16	7/16	3/16	1.70
2AK34H	1	3.45	3.20	2.86	2	1 3/8	1 1/4	7/8	7/16	1/2	7/16	3/16	1.80
2AK39H	1	3.75	3.50	3.16	2	1 3/8	1 1/4	7/8	7/16	1/2	7/16	3/16	1.80
2AK41H	2	3.95	3.70	3.36	1 1/12	1 3/8	1 1/4	7/8	1/16	-	7/16	3/16	1.90
2AK44H	2	4.25	4.00	3.66	1 1/12	1 3/8	1 1/4	7/8	1/16	-	7/16	3/16	2.40
2AK46H	2	4.45	4.20	3.86	1 1/12	1 3/8	1 1/4	7/8	1/16	-	7/16	3/16	2.50
2AK49H	2	4.75	4.50	4.16	1 1/12	1 3/8	1 1/4	7/8	1/16	-	7/16	3/16	3.10
2AK51H	2	4.95	4.70	4.36	1 1/12	1 3/8	1 1/4	7/8	1/16	-	7/16	3/16	3.20
2AK54H	2	5.25	5.00	4.66	1 1/12	1 3/8	1 1/4	7/8	1/16	-	7/16	3/16	3.40
2AK56H	2	5.45	5.20	4.86	1 1/12	1 3/8	1 1/4	7/8	1/16	-	7/16	3/16	3.60
2AK59H	3	5.75	5.50	5.16	1 1/12	1 3/8	1 1/4	7/8	1/16	0	7/16	3/16	3.40
2AK61H	3	5.95	5.70	5.36	1 1/12	1 3/8	1 1/4	7/8	1/16	0	7/16	3/16	3.30
2AK64H	3	6.25	6.00	5.66	1 1/12	1 3/8	1 1/4	7/8	1/16	0	7/16	3/16	3.90
2AK74H	3	7.25	7.00	6.66	1 1/12	1 3/8	1 1/4	7/8	1/16	0	7/16	3/16	4.90
2AK84H	3	8.25	8.00	7.66	1 1/12	1 3/8	1 1/4	7/8	1/16	0	7/16	3/16	5.80
2AK94H	3	9.25	9.00	8.66	1 1/12	1 3/8	1 1/4	7/8	1/16	0	7/16	3/16	6.10
2AK104H	3	10.25	10.00	9.66	1 1/12	1 3/8	1 1/4	7/8	1/16	0	7/16	3/16	7.70
2AK114H	3	11.25	11.00	10.66	1 1/12	1 3/8	1 1/4	7/8	1/16	0	7/16	3/16	8.50
2AK124H	3	12.25	12.00	11.66	1 1/12	1 3/8	1 1/4	7/8	1/16	0	7/16	3/16	9.50
2AK134H	3	13.25	13.00	12.66	1 1/12	1 3/8	1 1/4	7/8	1/16	0	7/16	3/16	11.40
2AK144H	3	14.25	14.00	13.66	1 1/12	1 3/8	1 1/4	7/8	1/16	0	7/16	3/16	11.90
2AK154H	3	15.25	15.00	14.66	1 1/12	1 3/8	1 1/4	7/8	1/16	0	7/16	3/16	13.30
2AK184H	3	18.25	18.00	17.66	1 1/12	1 3/8	1 1/4	7/8	1/16	0	7/16	3/16	16.80

STOCK "H" BUSHINGS

STOCK BORES	KEYSEATS
3/8	NONE
7/16	NONE
1/2	1/8 X 1/16
9/16	1/8 X 1/16
5/8	3/16 X 3/32
11/16	3/16 X 3/32
3/4	3/16 X 3/32
13/16	3/16 X 3/32
7/8	3/16 X 3/32
15/16	1/4 X 1/8
1	1/4 X 1/8
1 1/16	1/4 X 1/8
1 1/8	1/4 X 1/8
1 3/16	1/4 X 1/8
1 1/4	1/4 X 1/16*
1 5/16	5/16 X 1/16*
1 3/8	5/16 X 1/16*
1 3/8	3/8 X 1/16*
1 7/16	3/8 X 1/16*
1 1/2	3/8 X 1/16*
MILLIMETER BORES	
10mm	NONE
11	NONE
12	NONE
14	5 x 2.5
16	5 x 2.5
18	6 x 3
19	6 x 3
20	6 x 3
22	6 x 3
24	8 x 3.5
25	8 x 3.5
28	8 x 3.5
30	8 x 3.5
32	10 x 4
35	10 x 4
36	10 x 4
38	10 x 4

Part numbers are specified by "H" and bore size, Example ; H-1 1/8
* These sizes are furnished with special keys to fit standard depth keys seats.

TA SHEAVES WITH SPLIT TAPER (PST) BUSHING

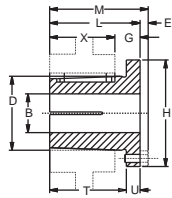
CAST IRON

"A" BELTS

STANDARD KEYSEATS

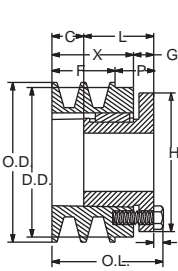
BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

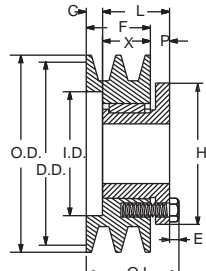


BUSHING

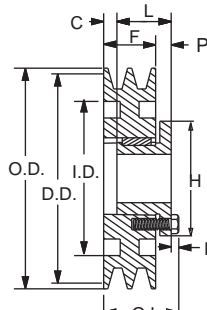
1 GROOVES, F= 3/4"



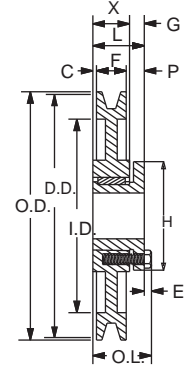
TYPE -2



TYPE -5



TYPE -11



TYPE -16

PART NO.	DIMENSIONS									BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H		
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3	1/2 - 1 3/4	1 1/4
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3/4 - 2 11/16	3 1/2

SHEAVES			TYPE	DIAMETERS			DIMENSIONS								Wt. Less Bush.
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	O.D.	I.D.	O.L.	L	P	C	H	G	X	E	
1TA30	1TA30-P1	P1	2	3.0	3.25	-	2 3/16	1 15/16	1 3/16	0	3	5/8	1 5/16	1/4	1.40
1TA32	1TA32-P1	P1	2	3.2	3.45	-	2 3/16	1 15/16	1 3/16	0	3	5/8	1 5/16	1/4	1.60
1TA34	1TA34-P1	P1	2	3.4	3.65	-	2 3/16	1 15/16	1 3/16	0	3	5/8	1 5/16	1/4	1.80
1TA36	1TA36-P1	P1	2	3.6	3.85	-	2 3/16	1 15/16	1 3/16	0	3	5/8	1 5/16	1/4	2.30
1TA38	1TA38-P1	P1	2	3.8	4.05	-	2 3/16	1 15/16	1 3/16	0	3	5/8	1 5/16	1/4	2.50
1TA40	1TA40-P1	P1	2	4.0	4.25	-	2 3/16	1 15/16	1 3/16	0	3	5/8	1 5/16	1/4	2.70
1TA42	1TA42-P1	P1	10-SOL	4.2	4.45	-	2 3/16	1 15/16	5/8	9/16	3	-	-	1/4	1.80
1TA44	1TA44-P1	P1	10-SOL	4.4	4.65	-	2 3/16	1 15/16	5/8	9/16	3	-	-	1/4	2.10
1TA46	1TA46-P1	P1	10-SOL	4.6	4.85	-	2 3/16	1 15/16	5/8	9/16	3	-	-	1/4	2.50
1TA48	1TA48-P1	P1	10-SOL	4.8	5.05	-	2 3/16	1 15/16	5/8	9/16	3	-	-	1/4	2.60
1TA50	1TA50-P1	P1	10-SOL	5.0	5.25	-	2 3/16	1 15/16	5/8	9/16	3	-	-	1/4	3.00
1TA52	1TA52-P1	P1	10-SOL	5.2	5.45	-	2 3/16	1 15/16	5/8	9/16	3	-	-	1/4	3.40
1TA54	1TA54-P1	P1	10-SOL	5.4	5.65	-	2 3/16	1 15/16	5/8	9/16	3	-	-	1/4	3.50
1TA56	1TA56-P1	P1	10-SOL	5.6	5.85	-	2 3/16	1 15/16	5/8	9/16	3	-	-	1/4	3.80
1TA58	1TA58-P1	P1	10-SOL	5.8	6.05	-	2 3/16	1 15/16	5/8	9/16	3	-	-	1/4	4.10
1TA60	1TA60-P1	P1	10-WEB	6.0	6.25	4 3/4	2 3/16	1 15/16	5/8	9/16	3	-	-	1/4	4.00
1TA62	1TA62-P1	P1	10-WEB	6.2	6.45	4 15/16	2 3/16	1 15/16	5/8	9/16	3	-	-	1/4	4.00
1TA64	1TA64-P1	P1	10-WEB	6.4	6.65	5 3/16	2 3/16	1 15/16	5/8	9/16	3	-	-	1/4	4.30
1TA70	1TA70-P1	P1	16-ARM	7.0	7.25	5 13/16	2 3/16	1 15/16	29/32	9/32	3	5/8	1 5/16	1/4	5.10
1TA82	1TA82-P1	P1	16-ARM	8.2	8.45	6 15/16	2 3/16	1 15/16	29/32	9/32	3	5/8	1 5/16	1/4	6.60
1TA90	1TA90-P1	P1	16-ARM	9.0	9.25	7 13/16	2 3/16	1 15/16	29/32	9/32	3	5/8	1 5/16	1/4	7.30
1TA106	1TA106-P1	P1	16-ARM	10.6	10.85	9 3/8	2 3/16	1 15/16	29/32	9/32	3	5/8	1 5/16	1/4	8.30
1TA120	1TA120-Q1	Q1	16-ARM	12.0	12.25	10 13/16	2 25/32	2 1/2	1 1/4	1/2	4 1/8	3/4	1 3/4	9/32	13.40
1TA150	1TA150-Q1	Q1	16-ARM	15.0	15.25	13 13/16	2 25/32	2 1/2	1 1/4	1/2	4 1/8	3/4	1 3/4	9/32	16.00
1TA180	1TA180-Q1	Q1	16-ARM	18.0	18.25	16 13/16	2 25/32	2 1/2	1 1/4	1/2	4 1/8	3/4	1 3/4	9/32	19.30
1TA195	1TA195-Q1	Q1	16-ARM	19.5	19.75	18 1/4	2 25/32	2 1/2	1 1/4	1/2	4 1/8	3/4	1 3/4	9/32	23.50
1TA245	1TA245-Q1	Q1	16-ARM	24.5	24.75	23 1/4	2 25/32	2 1/2	1 1/4	1/2	4 1/8	3/4	1 3/4	9/32	27.50

TA SHEAVES WITH SPLIT TAPER (PST) BUSHING

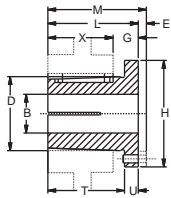
CAST IRON

"A" BELTS

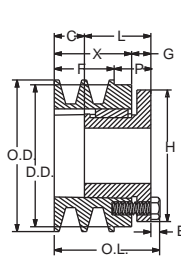
STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16

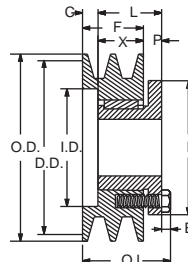
1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



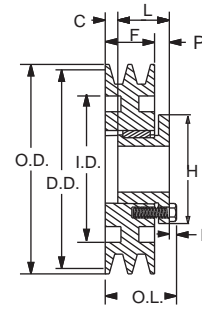
BUSHING



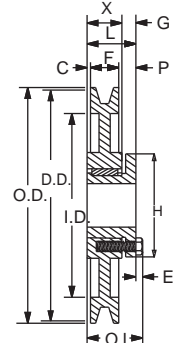
TYPE - 2



TYPE - 5



TYPE - 11



TYPE - 16

PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3		1/2 - 1 3/4	1 1/4
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8		3/4 - 2 11/16	3 1/2

2 GROOVES, F= 1 3/8"

SHEAVES		BUSHING	TYPE	DIAMETER			DIMENSIONS								Wt. Less Bush.
OLD PART NO.	NEW PART NO.			DATUM "A"	O.D.	I.D.	O.L	L	P	C	H	G	X	E	
2TA30	2TA30-P1	P1	2	3.0	3.25	-	2 13/16	1 15/16	1 3/16	5/8	3	5/8	1 15/16	1/4	2.0
2TA32	2TA32-P1	P1	2	3.2	3.45	-	2 13/16	1 15/16	1 3/16	5/8	3	5/8	1 15/16	1/4	2.4
2TA34	2TA34-P1	P1	2	3.4	3.65	-	2 13/16	1 15/16	1 3/16	5/8	3	5/8	1 15/16	1/4	2.8
2TA36	2TA36-P1	P1	5	3.6	3.85	-	2 3/16	1 15/16	5/8	1/16	3	-	1 3/8	1/4	2.3
2TA38	2TA38-P1	P1	5	3.8	4.05	-	2 3/16	1 15/16	5/8	1/16	3	-	1 3/8	1/4	2.5
2TA40	2TA40-P1	P1	5	4.0	4.25	-	2 3/16	1 15/16	5/8	1/16	3	-	1 3/8	1/4	2.9
2TA42	2TA42-P1	P1	5	4.2	4.45	-	2 3/16	1 15/16	5/8	1/16	3	-	1 3/8	1/4	3.4
2TA44	2TA44-P1	P1	5-WEB	4.4	4.65	-	2 3/16	1 15/16	5/8	1/16	3	-	1 3/8	1/4	3.8
2TA46	2TA46-P1	P1	5-WEB	4.6	4.85	-	2 3/16	1 15/16	5/8	1/16	3	-	1 3/8	1/4	4.5
2TA48	2TA48-P1	P1	5-WEB	4.8	5.05	-	2 3/16	1 15/16	5/8	1/16	3	-	1 3/8	1/4	5.0
2TA50	2TA50-P1	P1	5-WEB	5.0	5.25	-	2 3/16	1 15/16	5/8	1/16	3	-	1 3/8	1/4	5.3
2TA52	2TA52-P1	P1	5-WEB	5.2	5.45	-	2 3/16	1 15/16	5/8	1/16	3	-	1 3/8	1/4	5.9
2TA54	2TA54-P1	P1	5-WEB	5.4	5.65	-	2 3/16	1 15/16	5/8	1/16	3	-	1 3/8	1/4	6.4
2TA56	2TA56-P1	P1	5-WEB	5.6	5.85	-	2 3/16	1 15/16	5/8	1/16	3	-	1 3/8	1/4	6.9
2TA58	2TA58-P1	P1	5-WEB	5.8	6.05	-	2 3/16	1 15/16	5/8	1/16	3	-	1 3/8	1/4	7.6
2TA60	2TA60-P1	P1	11-WEB	6.0	6.25	4 3/4	2 3/16	1 15/16	5/8	1/16	3	-	-	1/4	6.3
2TA62	2TA62-P1	P1	11-WEB	6.2	6.45	4 15/16	2 3/16	1 15/16	5/8	1/16	3	-	-	1/4	6.4
2TA64	2TA64-P1	P1	11-WEB	6.4	6.65	5 3/16	2 3/16	1 15/16	5/8	1/16	3	-	-	1/4	6.9
2TA70	2TA70-Q1	Q1	16-WEB	7.0	7.25	5 13/16	2 25/32	2 1/2	15/16	3/16	4 1/8	3/4	1 3/4	9/32	8.6
2TA82	2TA82-Q1	Q1	16-ARM	8.2	8.45	6 15/16	2 25/32	2 1/2	15/16	3/16	4 1/8	3/4	1 3/4	9/32	11.6
2TA90	2TA90-Q1	Q1	16-ARM	9.0	9.25	7 13/16	2 25/32	2 1/2	15/16	3/16	4 1/8	3/4	1 3/4	9/32	12.5
2TA106	2TA106-Q1	Q1	16-ARM	10.6	10.90	9 3/8	2 25/32	2 1/2	15/16	3/16	4 1/8	3/4	1 3/4	9/32	14.4
2TA120	2TA120-Q1	Q1	16-ARM	12.0	12.30	10 13/16	2 25/32	2 1/2	15/16	3/16	4 1/8	3/4	1 3/4	9/32	16.3
2TA150	2TA150-Q1	Q1	16-ARM	15.0	15.30	13 13/16	2 25/32	2 1/2	15/16	3/16	4 1/8	3/4	1 3/4	9/32	21.3
2TA180	2TA180-Q1	Q1	16-ARM	18.0	18.30	16 13/16	2 25/32	2 1/2	15/16	3/16	4 1/8	3/4	1 3/4	9/32	25.8
2TA195	2TA195-Q1	Q1	16-ARM	19.5	19.80	18 1/4	2 25/32	2 1/2	15/16	3/16	4 1/8	3/4	1 3/4	9/32	29.8
2TA245	2TA245-Q1	Q1	16-ARM	24.5	24.80	23 1/4	2 25/32	2 1/2	15/16	3/16	4 1/8	3/4	1 3/4	9/32	38.1

TA SHEAVES WITH SPLIT TAPER (PST) BUSHING

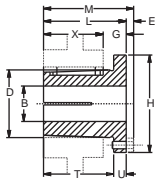
CAST IRON

"A" BELTS

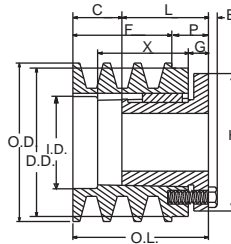
STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16

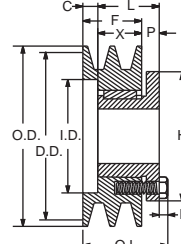
1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



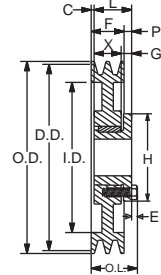
BUSHING



TYPE - 3



TYPE - 5



TYPE - 13

PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3	1/2 - 1 3/4	1 1/4	
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3/4 - 2 11/16	3 1/2	

3 GROOVES, F= 2"

SHEAVES		BUSHING	TYPE	DIAMETER			DIMENSIONS								Wt. Less Bush.
OLD PART NO.	NEW PART NO.			DATUM "A"	O.D.	I.D.	O.L.	L	P	C	H	G	X	E	
3TA30	3TA30- P1	P1	3	3.0	3.25	-	3 7/16	1 15/16	1 3/16	1 1/4	3	5/8	2 9/16	1/4	2.60
3TA32	3TA32- P1	P1	3	3.2	3.45	-	3 7/16	1 15/16	1 3/16	1 1/4	3	5/8	2 9/16	1/4	3.10
3TA34	3TA34- P1	P1	3	3.4	3.65	-	3 7/16	1 15/16	1 3/16	1 1/4	3	5/8	2 9/16	1/4	3.50
3TA36	3TA36- P1	P1	5	3.6	3.85	2 3/8	2 7/8	1 15/16	5/8	11/16	3	-	1 3/8	1/4	2.90
3TA38	3TA38- P1	P1	5	3.8	4.05	2 9/16	2 7/8	1 15/16	5/8	11/16	3	-	1 3/8	1/4	3.30
3TA40	3TA40- P1	P1	5	4.0	4.25	2 3/4	2 7/8	1 15/16	5/8	11/16	3	-	1 3/8	1/4	3.60
3TA42	3TA42- P1	P1	13-SOL.	4.2	4.45	2 15/16	2 1/4	1 15/16	0	1/16	3	5/8	1 3/8	1/4	4.00
3TA44	3TA44- P1	P1	13-SOL.	4.4	4.65	3 3/16	2 1/4	1 15/16	0	1/16	3	5/8	1 3/8	1/4	4.50
3TA46	3TA46- P1	P1	13-WEB	4.6	4.85	3 3/8	2 1/4	1 15/16	0	1/16	3	5/8	1 3/8	1/4	5.30
3TA48	3TA48- P1	P1	13-WEB	4.8	5.05	3 9/16	2 1/4	1 15/16	0	1/16	3	5/8	1 3/8	1/4	5.80
3TA50	3TA50- P1	P1	13-WEB	5.0	5.25	3 3/4	2 1/4	1 15/16	0	1/16	3	5/8	1 3/8	1/4	6.30
3TA52	3TA52- P1	P1	13-WEB	5.2	5.45	3 15/16	2 1/4	1 15/16	0	1/16	3	5/8	1 3/8	1/4	7.00
3TA54	3TA54- P1	P1	13-WEB	5.4	6.65	4 3/16	2 1/4	1 15/16	0	1/16	3	5/8	1 3/8	1/4	7.80
3TA56	3TA56- P1	P1	13-WEB	5.6	5.85	4 3/8	2 1/4	1 15/16	0	1/16	3	5/8	1 3/8	1/4	8.10
3TA58	3TA58- P1	P1	13-WEB	5.8	6.05	4 9/16	2 1/4	1 15/16	0	1/16	3	5/8	1 3/8	1/4	8.80
3TA60	3TA60- P1	P1	13-WEB	6.0	6.25	4 3/4	2 1/4	1 15/16	0	1/16	3	5/8	1 3/8	1/4	7.30
3TA62	3TA62- P1	P1	13-WEB	6.2	6.45	4 15/16	2 1/4	1 15/16	0	1/16	3	5/8	1 3/8	1/4	7.80
3TA64	3TA64- Q1	Q1	13-WEB	6.4	6.65	5 3/16	2 1/4	1 15/16	0	1/16	3	5/8	1 3/8	1/4	8.60
3TA70	3TA70-Q1	Q1	13-WEB	7.0	7.25	5 13/16	2 29/32	2 1/2	5/8	1/8	4 1/8	3/4	1 3/4	9/32	10.40
3TA82	3TA82-Q1	Q1	13-ARM	8.2	8.45	6 15/16	2 29/32	2 1/2	5/8	1/8	4 1/8	3/4	1 3/4	9/32	13.50
3TA90	3TA90-Q1	Q1	13-ARM	9.0	9.25	7 13/16	2 29/32	2 1/2	5/8	1/8	4 1/8	3/4	1 3/4	9/32	14.60
3TA106	3TA106-Q1	Q1	13-ARM	10.6	10.85	9 3/8	2 29/32	2 1/2	5/8	1/8	4 1/8	3/4	1 3/4	9/32	17.00
3TA120	3TA120-Q1	Q1	13-ARM	12.0	12.25	10 13/16	2 29/32	2 1/2	5/8	1/8	4 1/8	3/4	1 3/4	9/32	19.00
3TA150	3TA150-Q1	Q1	13-ARM	15.0	15.25	13 13/16	2 29/32	2 1/2	5/8	1/8	4 1/8	3/4	1 3/4	9/32	25.30
3TA180	3TA180-Q1	Q1	13-ARM	18.0	18.25	16 13/16	2 29/32	2 1/2	5/8	1/8	4 1/8	3/4	1 3/4	9/32	31.10
3TA195	3TA195-Q1	Q1	13-ARM	19.5	19.75	18 1/4	2 29/32	2 1/2	5/8	1/8	4 1/8	3/4	1 3/4	9/32	36.80
3TA245	3TA245-Q1	Q1	13-ARM	24.5	24.75	23 1/4	2 29/32	2 1/2	5/8	1/8	4 1/8	3/4	1 3/4	9/32	46.80

TA SHEAVES WITH SPLIT TAPER (PST) BUSHING

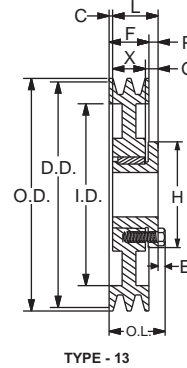
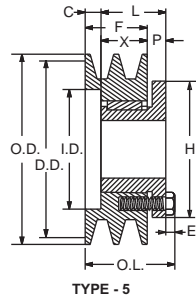
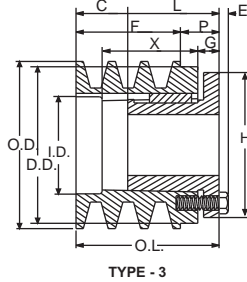
CAST IRON

"A" BELTS

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



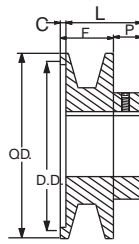
PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3	1/2 - 1 3/4	1 1/4	
P2	3 3/16	2 15/16	5/8	2 5/16	1/4	2 17/32	13/32	1 15/16	3	3/4 - 1 3/4	1 1/2	
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3/4 - 2 11/16	3 1/2	

4 GROOVES, F= 2 5/8"

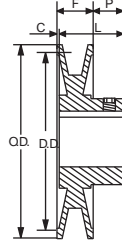
SHEAVES		BUSHING	TYPE	DIAMETER			DIMENSIONS								Wt. Less Bush.
OLD PART NO.	NEW PART NO.			DATUM "A"	O.D.	I.D.	O.L.	L	P	C	H	G	X	E	
4TA30	4TA30-P2	P2	3	3.0	3.25	2	4 1/16	2 15/16	1 3/16	7/8	3	5/8	2 5/16	1/4	2.90
4TA32	4TA32-P2	P2	3	3.2	3.45	2	4 1/16	2 15/16	1 3/16	7/8	3	5/8	2 5/16	1/4	3.60
4TA34	4TA34-P2	P2	3	3.4	3.65	2 3/16	4 1/16	2 15/16	1 3/16	7/8	3	5/8	2 5/16	1/4	4.40
4TA36	4TA36-P1	P1	5	3.6	3.85	2 3/8	3 1/2	1 15/16	5/8	1 5/16	3	---	1 5/16	1/4	3.60
4TA38	4TA38-P1	P1	5	3.8	4.05	2 9/16	3 1/2	1 15/16	5/8	1 5/16	3	---	1 5/16	1/4	4.00
4TA40	4TA40-P1	P1	5	4.0	4.25	2 3/4	3 1/2	1 15/16	5/8	1 5/16	3	---	1 5/16	1/4	4.50
4TA42	4TA42-P1	P1	13-WEB	4.2	4.45	2 15/16	2 7/8	1 15/16	0	11/16	3	5/8	1 5/16	1/4	5.00
4TA44	4TA44-P1	P1	13-WEB	4.4	4.65	3 3/16	2 7/8	1 15/16	0	11/16	3	5/8	1 5/16	1/4	5.30
4TA46	4TA46-P1	P1	13-WEB	4.6	4.85	3 3/8	2 7/8	1 15/16	0	11/16	3	5/8	1 5/16	1/4	6.30
4TA48	4TA48-P1	P1	13-WEB	4.8	5.05	3 9/16	2 7/8	1 15/16	0	11/16	3	5/8	1 5/16	1/4	6.80
4TA50	4TA50-P1	P1	13-WEB	5.0	5.25	3 3/4	2 7/8	1 15/16	0	11/16	3	5/8	1 5/16	1/4	7.60
4TA52	4TA52-P1	P1	13-WEB	5.2	5.45	3 15/16	2 7/8	1 15/16	0	11/16	3	5/8	1 5/16	1/4	7.90
4TA54	4TA54-P1	P1	13-WEB	5.4	5.65	4 3/16	2 7/8	1 15/16	0	11/16	3	5/8	1 5/16	1/4	9.00
4TA56	4TA56-P1	P1	13-WEB	5.6	5.85	4 3/8	2 7/8	1 15/16	0	11/16	3	5/8	1 5/16	1/4	9.30
4TA58	4TA58-P1	P1	13-WEB	5.8	6.05	4 9/16	2 7/8	1 15/16	0	11/16	3	5/8	1 5/16	1/4	10.30
4TA60	4TA60-P1	P1	13-WEB	6.0	6.25	4 3/4	2 7/8	1 15/16	0	11/16	3	5/8	1 5/16	1/4	8.90
4TA62	4TA62-P1	P1	13-WEB	6.2	6.45	4 15/16	2 7/8	1 15/16	0	11/16	3	5/8	1 5/16	1/4	9.30
4TA64	4TA64-P1	P1	13-WEB	6.4	6.65	5 3/16	2 7/8	1 15/16	0	11/16	3	5/8	1 5/16	1/4	10.00
4TA70	4TA70-Q1	Q1	13-WEB	7.0	7.25	5 13/16	3 7/32	2 1/2	5/16	7/16	4 1/8	3/4	1 3/4	9/32	11.90
4TA82	4TA82-Q1	Q1	13-ARM	8.2	8.45	6 15/16	3 7/32	2 1/2	5/16	7/16	4 1/8	3/4	1 3/4	9/32	15.90
4TA90	4TA90-Q1	Q1	13-ARM	9.0	9.25	7 13/16	3 7/32	2 1/2	5/16	7/16	4 1/8	3/4	1 3/4	9/32	16.10
4TA106	4TA106-Q1	Q1	13-ARM	10.6	10.85	9 3/8	3 7/32	2 1/2	5/16	7/16	4 1/8	3/4	1 3/4	9/32	19.80
4TA120	4TA120-Q1	Q1	13-ARM	12.0	12.25	10 13/16	3 7/32	2 1/2	5/16	7/16	4 1/8	3/4	1 3/4	9/32	21.30
4TA150	4TA150-Q1	Q1	13-ARM	15.0	15.25	13 13/16	3 7/32	2 1/2	5/16	7/16	4 1/8	3/4	1 3/4	9/32	29.50
4TA180	4TA180-Q1	Q1	13-ARM	18.0	18.25	16 13/16	3 7/32	2 1/2	5/16	7/16	4 1/8	3/4	1 3/4	9/32	36.00
4TA195	4TA195-Q1	Q1	13-ARM	19.5	19.75	18 1/4	3 7/32	2 1/2	5/16	7/16	4 1/8	3/4	1 3/4	9/32	43.30
4TA245	4TA245-Q1	Q1	13-ARM	24.5	24.75	23 1/4	3 7/32	2 1/2	5/16	7/16	4 1/8	3/4	1 3/4	9/32	51.80

SINGLE GROOVE SHEAVES COMBINATION GROOVE FOR "4L" OR "A" BELTS AND "5L" OR "B" BELTS

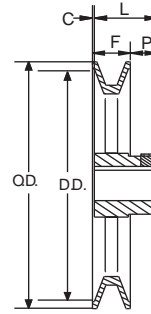
CAST IRON



TYPE-1



TYPE-2



TYPE-3

"4L" OR "A" BELT

"5L" OR "B" BELT



PART NO.	TYPE	DIAMETER			DIMENSIONS				STOCK BORE SIZES										WGT. LBS.	
		O.D.	DATUM "A" BELT	DATUM "B" BELT	F	L	P	C	1/2	5/8	3/4	7/8	15/16	1	1 1/8	1 3/16	1 1/4	1 3/8		1 7/16
•BK24	1	2.40	1.80	2.20	13/16	1 1/16	13/32	5/32	x	x	x	-	-	-	-	-	-	-	-	0.40
•BK25	1	2.50	1.90	2.30	13/16	1 1/16	13/32	5/32	x	x	x	x	-	-	-	-	-	-	-	0.50
•BK26	1	2.60	2.00	2.40	13/16	1 1/16	13/32	5/32	x	x	x	x	-	-	-	-	-	-	-	0.60
•BK27	2	2.70	2.10	2.50	13/16	1 1/16	13/32	5/32	x	x	x	x	-	-	-	-	-	-	-	0.60
•BK28	2	2.95	2.20	2.60	13/16	1 1/16	13/32	5/32	x	x	x	x	-	-	-	-	-	-	-	0.80
•BK30	2	3.15	2.40	2.80	13/16	1 1/16	13/32	5/32	x	x	x	x	-	-	-	-	-	-	-	0.80
•BK32	2	3.35	2.60	3.00	13/16	1 1/16	13/32	5/32	x	x	x	x	-	-	-	-	-	-	-	0.80
BK34	2	3.55	2.80	3.20	7/8	1 5/32	13/32	1/8	x	x	x	x	-	x	x	-	-	-	-	1.30
BK36	2	3.75	3.00	3.40	7/8	1 5/32	13/32	1/8	x	x	x	x	-	x	x	-	-	-	-	1.50
BK40	2	3.95	3.20	3.60	7/8	1 5/32	13/32	1/8	x	x	x	x	-	x	x	-	-	-	-	1.50
BK45	2	4.25	3.50	3.90	7/8	1 5/32	13/32	1/8	x	x	x	x	-	x	x	-	-	-	-	1.80
BK47	2	4.45	3.70	4.10	7/8	1 5/32	13/32	1/8	x	x	x	x	-	x	x	-	-	-	-	1.90
BK50	3	4.75	4.00	4.40	7/8	1 5/32	13/32	1/8	x	x	x	x	x	x	x	-	-	-	-	2.00
BK52	3	4.95	4.20	4.60	7/8	1 5/32	13/32	1/8	x	x	x	x	-	x	x	-	-	-	-	2.00
BK55	3	5.25	4.50	4.90	7/8	1 5/32	13/32	1/8	x	x	x	x	-	x	x	x	-	-	-	2.20
BK57	3	5.45	4.70	5.10	7/8	1 5/32	13/32	1/8	-	x	x	x	x	x	x	-	-	-	-	2.30
BK60	3	5.75	5.00	5.40	7/8	1 5/32	13/32	1/8	x	x	x	x	-	x	x	x	-	-	-	2.30
BK62	3	5.95	5.20	5.60	7/8	1 5/32	13/32	1/8	x	x	x	x	x	x	x	x	-	-	-	2.40
BK65	3	6.25	5.50	5.90	7/8	1 5/32	13/32	1/8	-	x	x	-	-	x	x	-	-	-	-	2.70
BK67	3	6.45	5.70	6.10	7/8	1 5/32	13/32	1/8	-	x	x	-	-	x	x	-	-	-	-	2.80
BK70	3	6.75	6.00	6.40	7/8	1 15/32	21/32*	1/16*	-	x	x	-	x	x	x	x	-	-	x	3.30
BK72	3	6.95	6.20	6.60	7/8	1 15/32	21/32	1/16	-	-	x	-	-	x	x	-	-	x	-	3.90
BK75	3	7.25	6.50	6.90	7/8	1 15/32	21/32	1/16	-	-	x	-	-	x	x	-	-	x	-	3.90
BK77	3	7.45	6.70	7.10	7/8	1 15/32	21/32	1/16	-	-	x	-	-	x	x	-	-	x	-	4.10
BK80	3	7.75	7.00	7.40	7/8	1 15/32	21/32	1/16	-	x	x	x	-	x	x	x	x	x	x	4.40
BK85	3	8.25	7.50	7.90	7/8	1 15/32	21/32	1/16	-	-	x	-	-	x	x	-	-	x	x	5.00
BK90	3	8.75	8.00	8.40	7/8	1 15/32	21/32	1/16	-	-	x	x	x	x	x	x	-	x	x	5.00
BK95	3	9.25	8.50	8.90	7/8	1 15/32	21/32	1/16	-	-	x	-	-	x	x	-	-	x	x	5.40
BK100	3	9.75	9.00	9.40	7/8	1 15/32	21/32	1/16	-	-	x	x	x	x	x	x	x	x	x	5.60
BK105	3	10.25	9.50	9.90	7/8	1 15/32	21/32	1/16	-	-	-	-	-	x	-	-	-	x	x	5.80
BK110	3	10.75	10.00	10.40	7/8	1 15/32	21/32	1/16	-	-	x	-	-	x	x	x	-	x	x	6.40
BK115	3	11.25	10.50	10.90	7/8	1 15/32	21/32	1/16	-	-	-	-	-	x	-	-	-	x	x	6.90
BK120	3	11.75	11.00	11.40	7/8	1 15/32	21/32	1/16	-	-	x	-	-	x	-	x	-	x	x	7.40
BK130	3	12.75	12.00	12.40	7/8	1 15/32	21/32	1/16	-	-	x	-	-	x	x	x	-	-	x	8.40
BK140	3	13.75	13.00	13.40	7/8	1 15/32	21/32	1/16	-	-	x	-	-	x	-	x	-	-	x	9.40
BK160	3	15.75	15.00	15.40	7/8	1 15/32	21/32	1/16	-	-	-	-	-	x	x	x	x	-	x	11.40
BK190	3	18.75	18.00	18.40	7/8	1 15/32	21/32	1/16	-	-	-	-	-	x	-	x	x	-	x	13.40

• Note- Do not use these "BK" sheaves with "B" notch belt ratings.

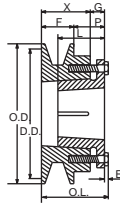
* P = 13/32" and C = 1/8" for 1" Bores and Smaller.

STANDARD KEYSEATS

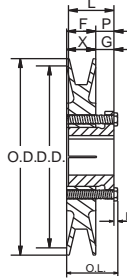
BORE RANGE	KEYSEAT
1/2	None
5/8 to 7/8	3/16 x 3/32
15/16 to 1 1/4	1/4 x 1/8
1 7/16	3/8 x 3/16

SINGLE GROOVE SHEAVES COMBINATION GROOVE FOR "4L" OR "A" BELTS AND "5L" OR "B" BELTS

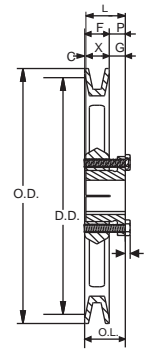
CAST IRON



TYPE-1



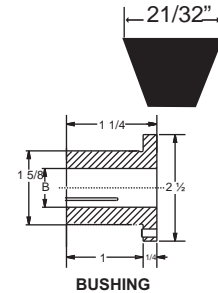
TYPE-2



TYPE-3

"4L" OR "A" BELT

"5L" OR "B" BELT



BUSHING

STOCK "H" BUSHINGS

PART NO.	TYPE	DIAMETER			O.L.	DIMENSIONS							Wt. Less Bush.
		O.D.	DATUM "A"	DATUM "B"		F	L	P	C	X	G	E	
BK30H	1	3.15	2.40	2.80	1 15/16	7/8	1 1/4	7/8	-	1 5/16	7/16	3/16	1.20
BK32H	1	3.35	2.60	3.00	1 15/16	7/8	1 1/4	7/8	-	1 5/16	7/16	3/16	1.40
BK34H	1	3.55	2.80	3.20	1 15/16	7/8	1 1/4	7/8	-	1 5/16	7/16	3/16	1.60
BK36H	2	3.75	3.00	3.40	1 1/2	7/8	1 1/4	7/16	-	7/8	7/16	3/16	1.20
BK40H	2	3.95	3.20	3.60	1 1/2	7/8	1 1/4	7/16	-	7/8	7/16	3/16	1.40
BK45H	2	4.25	3.50	3.90	1 1/2	7/8	1 1/4	7/16	-	7/8	7/16	3/16	1.80
BK47H	2	4.45	3.70	4.10	1 1/2	7/8	1 1/4	7/16	-	7/8	7/16	3/16	2.20
BK50H	2	4.75	4.00	4.40	1 1/2	7/8	1 1/4	7/16	-	7/8	7/16	3/16	2.00
BK52H	2	4.95	4.20	4.60	1 1/2	7/8	1 1/4	7/16	-	7/8	7/16	3/16	2.10
BK55H	2	5.25	4.50	4.90	1 1/2	7/8	1 1/4	7/16	-	7/8	7/16	3/16	2.70
BK57H	2	5.45	4.70	5.10	1 1/2	7/8	1 1/4	7/16	-	7/8	7/16	3/16	2.70
BK60H	2	5.75	5.00	5.40	1 1/2	7/8	1 1/4	7/16	-	7/8	7/16	3/16	2.50
BK62H	2	5.95	5.20	5.60	1 1/2	7/8	1 1/4	7/16	-	7/8	7/16	3/16	2.60
BK65H	2	6.25	5.50	5.90	1 1/2	7/8	1 1/4	7/16	-	7/8	7/16	3/16	2.80
BK67H	2	6.45	5.70	6.10	1 1/2	7/8	1 1/4	7/16	-	7/8	7/16	3/16	2.90
BK70H	3	6.75	6.00	6.40	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	2.80
BK72H	3	6.95	6.20	6.60	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	3.10
BK75H	3	7.25	6.50	6.90	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	3.30
BK77H	3	7.45	6.70	7.10	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	3.80
BK80H	3	7.75	7.00	7.40	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	3.40
BK85H	3	8.25	7.50	7.90	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	3.80
BK90H	3	8.75	8.00	8.40	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	4.30
BK95H	3	9.25	8.50	8.90	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	5.00
BK100H	3	9.75	9.00	9.40	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	5.20
BK105H	3	10.25	9.50	9.90	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	5.50
BK110H	3	10.75	10.00	10.40	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	6.00
BK115H	3	11.25	10.50	10.90	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	6.40
BK120H	3	11.75	11.00	11.40	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	6.90
BK130H	3	12.75	12.00	12.40	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	6.90
BK140H	3	13.75	13.00	13.40	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	8.50
BK150H	3	14.75	14.00	14.40	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	9.50
BK160H	3	15.75	15.00	15.40	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	9.80
BK190H	3	18.75	18.00	18.40	1 9/16	7/8	1 1/4	1/2	1/16	7/8	7/16	3/16	12.80

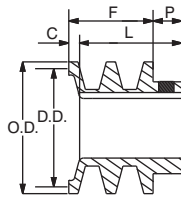
STOCK BORES	KEYSEATS
3/8	None
7/16	None
1/2	1/8 x 1/16
9/16	1/8 x 1/16
5/8	3/16 x 3/32
11/16	3/16 x 3/32
3/4	3/16 x 3/32
13/16	3/16 x 3/32
7/8	3/16 x 3/32
15/16	1/4 x 1/8
1	1/4 x 1/8
1 1/16	1/4 x 1/8
1 1/8	1/4 x 1/8
1 3/16	1/4 x 1/8
1 1/4	1/4 x 1/16*
1 5/16	5/16 x 1/16*
1 3/8	5/16 x 1/16*
1 3/8	3/8 x 1/16*
1 7/16	3/8 x 1/16*
1 1/2	3/8 x 1/16*

MILLIMETER BORES	
10 mm	None
11	None
12	None
14	5 mm x 2.5 mm
16	5 x 2.5
18	6 x 3
19	6 x 3
20	6 x 3
22	6 x 3
24	8 x 3.5
25	8 x 3.5
28	8 x 3.5
30	8 x 3.5
32	10 x 4
35	10 x 4
36	10 x 4
38	10 x 4

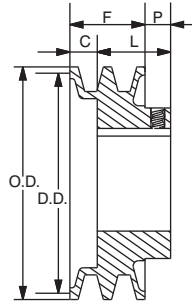
Part numbers are specified by "H" and bore size, Example ; H-1 1/8
 * These sizes are furnished with special keys to fit standard depth keys seats.

TWO GROOVE SHEAVES COMBINATION GROOVE FOR "4L" OR "A" BELTS AND "5L" OR "B" BELTS

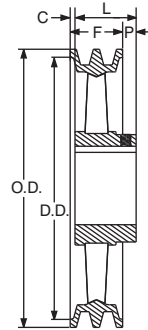
CAST IRON



TYPE-1



TYPE-2



TYPE-3

"4L" OR "A" BELT

"5L" OR "B" BELT



PART NO.	TYPE	DIAMETER			DIMENSIONS				STOCK BORE SIZES								WGT. LBS.	
		OUTSIDE	DATUM "A"	DATUM "B"	F	L	P	C	1/2	5/8	3/4	7/8	1	1 1/8	1 3/16	1 3/8		1 7/16
2BK20	1	2.00	1.35	1.75	1 3/4	1 31/32	15/32	1/4	x	x	x	x	-	-	-	-	-	1.20
2BK23	1	2.25	1.60	2.00	1 3/4	1 31/32	15/32	1/4	x	x	x	x	-	-	-	-	-	1.30
2BK25	1	2.50	1.90	2.30	1 3/4	1 31/32	15/32	1/4	x	x	x	x	-	-	-	-	-	1.30
2BK27	1	2.70	2.10	2.50	1 3/4	1 31/32	15/32	1/4	x	x	x	x	-	-	-	-	-	1.60
2BK28	1	2.95	2.20	2.60	1 3/4	1 31/32	15/32	1/4	x	x	x	x	x	x	-	-	-	1.90
2BK30	1	3.15	2.40	2.80	1 3/4	1 31/32	15/32	1/4	x	x	x	x	x	x	-	-	-	2.30
2BK31	1	3.25	2.50	2.90	1 3/4	1 31/32	15/32	1/4	x	x	x	x	x	x	-	-	-	2.50
2BK32	1	3.35	2.60	3.00	1 3/4	1 31/32	15/32	1/4	-	x	-	x	x	x	-	-	-	2.60
2BK34	1	3.55	2.80	3.20	1 3/4	1 31/32	15/32	1/4	-	x	x	x	x	x	-	-	-	2.80
2BK36	1	3.75	3.00	3.40	1 3/4	1 31/32	15/32	1/4	-	-	x	x	x	x	-	x	-	3.30
2BK40	2	3.95	3.20	3.60	1 3/4	1 15/32	15/32	3/4	-	x	x	x	x	x	-	-	-	3.30
2BK45	2	4.25	3.50	3.90	1 3/4	1 15/32	15/32	3/4	-	-	-	-	x	x	-	x	-	3.30
2BK47	2	4.45	3.70	4.10	1 3/4	1 15/32	15/32	3/4	-	-	-	x	x	x	-	-	-	3.70
2BK50	2	4.75	4.00	4.40	1 3/4	1 15/32	15/32	3/4	-	-	x	-	x	x	-	x	-	4.10
2BK52	2	4.95	4.20	4.60	1 3/4	1 15/32	15/32	3/4	-	-	-	x	x	x	-	x	-	4.50
2BK55	2	5.25	4.50	4.90	1 3/4	1 15/32	15/32	3/4	-	-	-	-	-	x	-	x	-	4.50
2BK57	2	5.45	4.70	5.10	1 3/4	1 15/32	15/32	3/4	-	-	-	-	x	x	-	x	-	5.10
2BK60	3	5.75	5.00	5.40	1 3/4	1 15/32	15/32	3/4	-	-	x	x	x	x	-	x	-	4.90
2BK62	3	5.95	5.20	5.60	1 3/4	1 15/32	15/32	3/4	-	-	-	-	x	x	-	x	-	4.80
2BK65	3	6.25	5.50	5.90	1 3/4	1 15/32	15/32	3/4	-	-	-	-	x	x	-	x	-	5.00
2BK67	3	6.45	5.70	6.10	1 3/4	1 15/32	15/32	3/4	-	-	-	-	x	x	-	x	-	5.00
2BK70	3	6.75	6.00	6.40	1 3/4	1 19/32	11/32	1/2	-	-	x	-	x	x	x	x	x	6.60
2BK78	3	7.00	6.25	6.65	1 3/4	1 19/32	11/32	1/2	x	x	x	x	x	x	-	-	-	6.90
2BK80	3	7.75	7.00	7.40	1 3/4	1 19/32	11/32	1/2	-	-	x	-	x	x	x	x	x	7.20
2BK88	3	8.00	7.25	7.65	1 3/4	1 19/32	11/32	1/2	x	x	x	x	x	x	-	-	-	8.00
2BK90	3	8.75	8.00	8.40	1 3/4	1 19/32	11/32	1/2	-	-	x	-	x	x	x	x	x	8.40
2BK98	3	9.00	8.25	8.65	1 3/4	1 19/32	11/32	1/2	-	-	x	x	x	x	-	-	-	8.90
2BK100	3	9.75	9.00	9.40	1 3/4	1 19/32	11/32	1/2	-	-	x	-	x	-	x	x	x	9.40
2BK108	3	10.00	9.25	9.65	1 3/4	1 19/32	11/32	1/2	-	x	x	x	x	x	-	-	-	9.80
2BK110	3	10.75	10.00	10.40	1 3/4	1 19/32	11/32	1/2	-	-	-	-	x	x	x	-	x	10.40
2BK118	3	11.00	10.25	10.65	1 3/4	1 19/32	11/32	1/2	-	x	x	x	x	x	-	-	-	11.00
2BK120	3	11.75	11.00	11.40	1 3/4	1 19/32	11/32	1/2	-	-	-	-	x	-	x	-	x	11.80
2BK128	3	12.00	11.25	11.65	1 3/4	1 19/32	11/32	1/2	-	x	x	x	x	x	-	-	-	13.40
2BK130	3	12.75	12.00	12.40	1 3/4	1 19/32	11/32	1/2	-	-	-	-	x	-	x	-	x	14.90
2BK140	3	13.75	13.00	13.40	1 3/4	1 19/32	11/32	1/2	-	-	-	-	x	-	x	-	x	16.30
2BK160	3	15.75	15.00	15.40	1 3/4	1 19/32	11/32	1/2	-	-	-	-	x	-	x	-	x	18.00
2BK190	3	18.75	18.00	18.40	1 3/4	1 19/32	11/32	1/2	-	-	-	-	-	-	x	-	x	23.30

STANDARD KEYSEATS

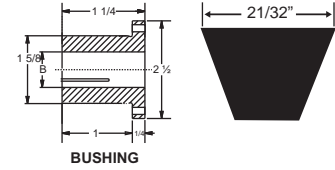
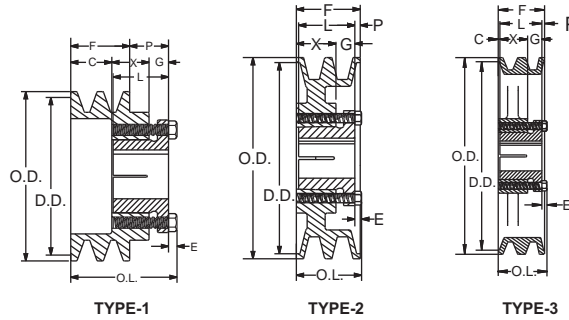
BORE RANGE	KEYSEAT
1/2	None
5/8 to 7/8	3/16 x 3/32
15/16 to 1 3/16	1/4 x 1/8
1 3/8	5/16 x 5/32
1 7/16	3/8 x 3/16

TWO GROOVE SHEAVES FOR "4L" OR "A" BELTS AND "5L" OR "B" BELTS

CAST IRON

"4L" OR "A" BELT

"5L" OR "B" BELT



BUSHING

STOCK "H" BUSHING	
3/8	None
7/16	None
1/2	1/8 x 1/16
9/16	1/8 x 1/16
5/8	3/16 x 3/32
11/16	3/16 x 3/32
3/4	3/16 x 3/32
13/16	3/16 x 3/32
7/8	3/16 x 3/32
15/16	1/4 x 1/8
1	1/4 x 1/8
1 1/16	1/4 x 1/8
1 1/8	1/4 x 1/8
1 3/16	1/4 x 1/8
1 1/4	1/4 x 1/16*
1 5/16	5/16 x 1/16*
1 3/8	5/16 x 1/16*
1 3/8	3/8 x 1/16*
1 7/16	3/8 x 1/16*
1 1/2	3/8 x 1/16*
MILLIMETER BORES	
10 mm	None
11	None
12	None
14	5 x 2.5
16	5 x 2.5
18	6 x 3
19	6 x 3
20	6 x 3
22	6 x 3
24	8 x 3.5
25	8 x 3.5
28	8 x 3.5
30	8 x 3.5
32	10 x 4
35	10 x 4
36	10 x 4
38	10 x 4

PART NO.	TYPE	DIAMETER			DIMENSIONS								Wt. Less Bush.
		O.D.	DATUM "A"	DATUM "B"	O.L.	F	L	P	C	X	G	E	
2BK32H	1	3.35	2.60	3.00	2 13/16	1 3/4	1 1/4	7/8	1 5/16	7/8	7/16	3/16	2.10
2BK34H	1	3.55	2.80	3.20	2 13/16	1 3/4	1 1/4	7/8	1 5/16	7/8	7/16	3/16	2.40
2BK36H	1	3.75	3.00	3.40	2 3/8	1 3/4	1 1/4	7/16	7/8	7/8	7/16	3/16	2.00
2BK40H	1	3.95	3.20	3.60	2 3/8	1 3/4	1 1/4	7/16	7/8	7/8	7/16	3/16	2.40
2BK45H	1	4.25	3.50	3.90	2 3/8	1 3/4	1 1/4	7/16	7/8	7/8	7/16	3/16	3.00
2BK47H	2	4.45	3.70	4.10	1 3/4	1 3/4	1 1/4	7/16	-	7/8	7/16	3/16	2.80
2BK50H	2	4.75	4.00	4.40	1 3/4	1 3/4	1 1/4	7/16	-	7/8	7/16	3/16	3.30
2BK52H	2	4.95	4.20	4.60	1 3/4	1 3/4	1 1/4	7/16	-	7/8	7/16	3/16	3.60
2BK55H	2	5.25	4.50	4.90	1 3/4	1 3/4	1 1/4	7/16	-	7/8	7/16	3/16	3.90
2BK57H	2	5.45	4.70	5.10	1 3/4	1 3/4	1 1/4	7/16	-	7/8	7/16	3/16	4.30
2BK60H	2	5.75	5.00	5.40	1 3/4	1 3/4	1 1/4	7/16	-	7/8	7/16	3/16	4.40
2BK62H	2	5.95	5.20	5.60	1 3/4	1 3/4	1 1/4	7/16	-	7/8	7/16	3/16	4.50
2BK65H	3	6.25	5.50	5.90	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	4.50
2BK67H	3	6.45	5.70	6.10	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	5.00
2BK70H	3	6.75	6.00	6.40	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	5.10
2BK80H	3	7.75	7.00	7.40	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	6.40
2BK90H	3	8.75	8.00	8.40	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	7.60
2BK100H	3	9.75	9.00	9.40	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	8.40
2BK110H	3	10.75	10.00	10.40	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	9.30
2BK120H	3	11.75	11.00	11.40	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	11.00
2BK130H	3	12.75	12.00	12.40	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	13.10
2BK140H	3	13.75	13.00	13.40	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	14.80
2BK160H	3	15.75	15.00	15.40	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	17.50
2BK190H	3	18.75	18.00	18.40	1 3/4	1 3/4	1 1/4	7/16	1/4	7/8	7/16	3/16	21.50

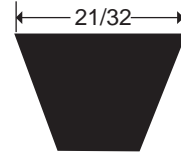
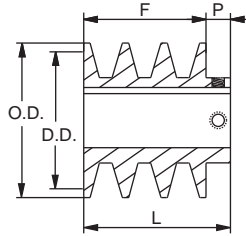
Part numbers are specified by "H" and bore size, Example ; H-1 1/8
 * These sizes are furnished with special keys to fit standard depth keys seats

THREE GROOVE SHEAVES FOR "4L" OR "A" BELTS AND "5L" OR "B" BELTS

CAST IRON

"4L" OR "A" BELT

"5L" OR "B" BELT



STOCK SIZES - FINISHED BORE

PART NO.	TYPE	DIAMETER			DIMENSIONS			STOCK BORES MARED "X"				WGT. LBS.
		O.D.	DATUM "A" BELT	DATUM "B" BELT	F	L	P	5/8	7/8	1	1 1/8	
3BK25	1	2.50	1.90	2.30	2 1/2	3	1/2	X	X	-	-	1.70
3BK27	1	2.70	2.10	2.50	2 1/2	3	1/2	X	X	X	-	2.10
3BK28	1	2.95	2.20	2.60	2 1/2	3	1/2	X	X	X	X	2.50
3BK30	1	3.15	2.40	2.80	2 1/2	3	1/2	-	X	X	X	3.00
3BK32	1	3.35	2.60	3.00	2 1/2	3	1/2	-	X	X	X	3.40
3BK34	1	3.55	2.80	3.20	2 1/2	3	1/2	-	X	X	X	3.80
3BK36	1	3.75	3.00	3.40	2 1/2	3	1/2	-	X	X	X	4.30
3BK40	1	3.95	3.20	3.60	2 1/2	3	1/2	-	X	X	X	4.70

STANDARD KEYSEATS

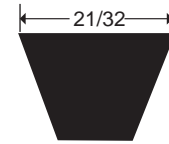
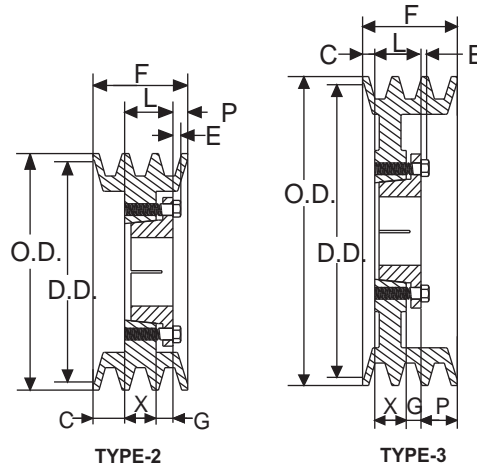
BORE RANGE	KEYSEATS
5/8 TO 7/8	3/16 X 3/32
15/16 TO 1 1/8	1/4 X 1/8

THREE GROOVE SHEAVES FOR "4L" OR "A" BELTS AND "5L" OR "B" BELTS

CAST IRON

"4L" OR "A" BELT

"5L" OR "B" BELT



PART NO.	TYPE	DIAMETER				DIMENSIONS								WGT. LBS.
		O.D.	DATUM "A"	DATUM "B"	I.D.	F	L	P	C	X	G	E		
3BK45H	2	4.25	3.50	3.90	2-5/8	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	3.90	
3BK47H	2	4.45	3.70	4.10	2-11/16	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	4.20	
3BK50H	2	4.75	4.00	4.40	3	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	4.40	
3BK52H	2	4.95	4.20	4.60	3-3/16	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	4.70	
3BK55H	2	5.25	4.50	4.90	3-1/2	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	5.10	
3BK57H	2	5.45	4.70	5.10	3-11/16	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	5.30	
3BK60H	3	5.75	5.00	5.40	4	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	5.60	
3BK62H	3	5.95	5.20	5.60	4-3/16	2 1/2	1 1/4	1/2	11/16	7/8	7/16	3/16	5.80	
3BK65H	3	6.25	5.50	5.90	4-1/2	2 1/2	1 1/4	29/32	9/32	7/8	7/16	3/16	5.80	
3BK67H	3	6.45	5.70	6.10	4-11/16	2 1/2	1 1/4	29/32	9/32	7/8	7/16	3/16	6.20	
3BK70H	3	6.75	6.00	6.40	5	2 1/2	1 1/4	29/32	9/32	7/8	7/16	3/16	6.60	
3BK80H	3	7.75	7.00	7.40	6	2 1/2	1 1/4	27/32	11/32	7/8	7/16	3/16	8.30	
3BK90H	3	8.75	8.00	8.40	7	2 1/2	1 1/4	27/32	11/32	7/8	7/16	3/16	9.80	
3BK100H	3	9.75	9.00	9.40	8	2 1/2	1 1/4	27/32	11/32	7/8	7/16	3/16	10.90	
3BK110H	3	10.75	10.00	10.40	9	2 1/2	1 1/4	27/32	11/32	7/8	7/16	3/16	12.10	
3BK120H	3	11.75	11.00	11.40	10	2 1/2	1 1/4	27/32	11/32	7/8	7/16	3/16	14.30	
3BK130H	3	12.75	12.00	12.40	11	2 1/2	1 1/4	25/32	13/32	7/8	7/16	3/16	16.20	
3BK140H	3	13.75	13.00	13.40	12	2 1/2	1 1/4	25/32	13/32	7/8	7/16	3/16	17.70	
3BK160H	3	15.75	15.00	15.40	14	2 1/2	1 1/4	25/32	13/32	7/8	7/16	3/16	21.00	
3BK190H	3	18.75	18.00	18.40	17	2 1/2	1 1/4	25/32	13/32	7/8	7/16	3/16	25.80	

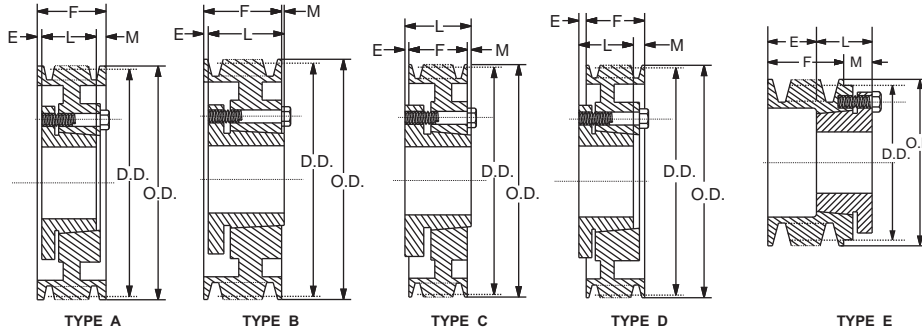
STOCK "H" BUSHING	
3/8	None
7/16	None
1/2	1/8 x 1/16
9/16	1/8 x 1/16
5/8	3/16 x 3/32
11/16	3/16 x 3/32
3/4	3/16 x 3/32
13/16	3/16 x 3/32
7/8	3/16 x 3/32
15/16	1/4 x 1/8
1	1/4 x 1/8
1 1/16	1/4 x 1/8
1 1/8	1/4 x 1/8
1 3/16	1/4 x 1/8
1 1/4	1/4 x 1/16*
1 5/16	5/16 x 1/16*
1 3/8	5/16 x 1/16*
1 3/8	3/8 x 1/16*
1 7/16	3/8 x 1/16*
1 1/2	3/8 x 1/16*
MILLIMETER BORES	
10	None
11	None
12	None
14	5 x 2.5
16	5 x 2.5
18	6 x 3
19	6 x 3
20	6 x 3
22	6 x 3
24	8 x 3.5
25	8 x 3.5
28	8 x 3.5
30	8 x 3.5
32	10 x 4
35	10 x 4
36	10 x 4
38	10 x 4

Part numbers are specified by "H" and bore size, Example ; H-1 1/8
 * These sizes are furnished with special keys to fit standard depth keys seats.

PQD SHEAVES FOR "A" AND "B" BELTS

CAST IRON

A & B BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

1 GROOVE, F = 7/8" (1B34SH-1B70SDS) F = 1" (1B74SDS-1B250SK)

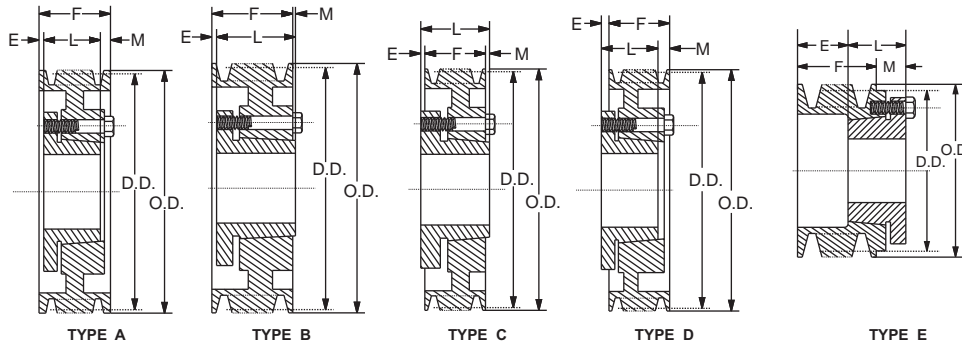
PART NO.	BUSHING	BORE RANGE	TYPE*	D.D.		O.D.	E	L	M	Wt. Less Bush.
				"B" BELTS	"A" BELTS					
1B34SH	SH	1/2 - 1 5/8	E-1	3.40	3.00	3.75	7/32	1 5/16	21/32	2.00
1B36SH	SH	1/2 - 1 5/8	D-1	3.60	3.20	3.95	19/32	1 5/16	5/32	2.20
1B38SH	SH	1/2 - 1 5/8	D-1	3.80	3.40	4.15	19/32	1 5/16	5/32	2.40
1B40SH	SH	1/2 - 1 5/8	C-1	4.00	3.60	4.35	11/32	1 5/16	3/32	2.70
1B42SH	SH	1/2 - 1 5/8	C-1	4.20	3.80	4.55	11/32	1 5/16	3/32	2.90
1B44SH	SH	1/2 - 1 5/8	C-1	4.40	4.00	4.75	11/32	1 5/16	3/32	3.40
1B46SDS	SDS	1/2 - 2	C-1	4.60	4.20	4.95	11/32	1 5/16	3/32	4.00
1B48SDS	SDS	1/2 - 2	C-1	4.80	4.40	5.15	11/32	1 5/16	3/32	4.30
1B50SDS	SDS	1/2 - 2	C-1	5.00	4.60	5.35	11/32	1 5/16	3/32	4.70
1B52SDS	SDS	1/2 - 2	C-1	5.20	4.80	5.55	11/32	1 5/16	3/32	5.00
1B54SDS	SDS	1/2 - 2	C-1	5.40	5.00	5.75	11/32	1 5/16	3/32	5.30
1B56SDS	SDS	1/2 - 2	C-1	5.60	5.20	5.95	11/32	1 5/16	3/32	5.60
1B58SDS	SDS	1/2 - 2	C-2	5.80	5.40	6.15	11/32	1 5/16	3/32	5.90
1B60SDS	SDS	1/2 - 2	C-2	6.00	5.60	6.35	11/32	1 5/16	3/32	6.20
1B62SDS	SDS	1/2 - 2	C-2	6.20	5.80	6.55	11/32	1 5/16	3/32	6.50
1B64SDS	SDS	1/2 - 2	C-2	6.40	6.00	6.75	11/32	1 5/16	3/32	6.80
1B66SDS	SDS	1/2 - 2	C-2	6.60	6.20	6.95	11/32	1 5/16	3/32	7.20
1B68SDS	SDS	1/2 - 2	C-3	6.80	6.40	7.15	11/32	1 5/16	3/32	7.50
1B70SDS	SDS	1/2 - 2	C-3	7.00	6.60	7.35	11/32	1 5/16	3/32	7.80
1B74SDS	SDS	1/2 - 2	D-3	7.40	7.00	7.75	17/32	1 5/16	7/32	8.80
1B80SDS	SDS	1/2 - 2	D-3	8.00	7.60	8.35	17/32	1 5/16	7/32	9.60
1B86SDS	SDS	1/2 - 2	D-3	8.60	8.20	8.95	17/32	1 5/16	7/32	10.00
1B94SDS	SDS	1/2 - 2	D-3	9.40	9.00	9.75	17/32	1 5/16	7/32	10.50
1B110SDS	SDS	1/2 - 2	D-3	11.00	10.60	11.35	17/32	1 5/16	7/32	11.00
1B124SDS	SDS	1/2 - 2	D-3	12.40	12.00	12.75	17/32	1 5/16	7/32	12.00
1B136SDS	SDS	1/2 - 2	D-3	13.60	13.20	13.95	17/32	1 5/16	7/32	14.00
1B154SK	SK	1/2 - 2 5/8	C-3	15.40	15.00	15.75	21/32	1 15/16	9/32	16.00
1B160SK	SK	1/2 - 2 5/8	C-3	16.00	15.60	16.35	21/32	1 15/16	9/32	16.60
1B184SK	SK	1/2 - 2 5/8	C-3	18.40	18.00	18.75	21/32	1 15/16	9/32	18.00
1B200SK	SK	1/2 - 2 5/8	C-3	20.00	19.60	20.35	21/32	1 15/16	9/32	20.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

PQD SHEAVES FOR "A" AND "B" BELTS

CAST IRON

A & B BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

2 GROOVES, F = 1 3/4"

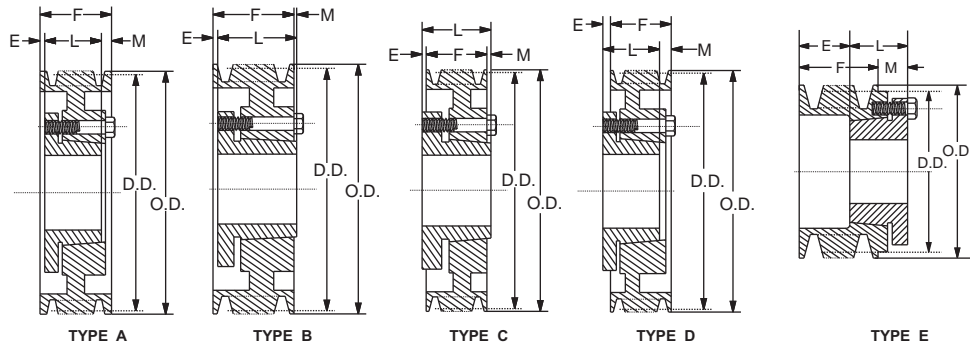
PART NO.	BUSHING	BORE RANGE	TYPE*	D.D.		O.D.	E	L	M	Wt. Less Bush.
				"B" BELTS	"A" BELTS					
2B34SH	SH	1/2 -1 5/8	E-1	3.4	3	3.75	15/32	1 5/16	21/32	3.20
2B36SH	SH	1/2 -1 5/8	D-1	3.6	3.2	3.95	15/32	1 5/16	29/32	3.40
2B38SH	SH	1/2 -1 5/8	D-1	3.8	3.4	4.15	15/32	1 5/16	29/32	3.90
2B40SH	SH	1/2 -1 5/8	A-1	4	3.6	4.35	1/32	1 5/16	13/32	4.10
2B42SH	SH	1/2 -1 5/8	A-1	4.2	3.8	4.55	1/32	1 5/16	13/32	4.40
2B44SH	SH	1/2 -1 5/8	A-1	4.4	4	4.75	1/32	1 5/16	13/32	4.60
2B46SDS	SDS	1/2 -2	A-1	4.6	4.2	4.95	1/32	1 5/16	13/32	5.00
2B48SDS	SDS	1/2 -2	A-1	4.8	4.4	5.15	1/32	1 5/16	13/32	5.40
2B50SDS	SDS	1/2 -2	A-1	5	4.6	5.35	1/32	1 5/16	13/32	6.00
2B52SDS	SDS	1/2 -2	A-1	5.2	4.8	5.55	1/32	1 5/16	13/32	6.30
2B54SDS	SDS	1/2 -2	A-1	5.4	5	5.75	1/32	1 5/16	13/32	6.60
2B56SDS	SDS	1/2 -2	A-2	5.6	5.2	5.95	1/32	1 5/16	13/32	6.90
2B58SDS	SDS	1/2 -2	A-2	5.8	5.4	6.15	1/32	1 5/16	13/32	7.20
2B60SDS	SDS	1/2 -2	A-2	6	5.6	6.35	1/32	1 5/16	13/32	7.50
2B62SDS	SDS	1/2 -2	A-2	6.2	5.8	6.55	1/32	1 5/16	13/32	7.80
2B64SDS	SDS	1/2 -2	A-2	6.4	6	6.75	1/32	1 5/16	13/32	8.20
2B66SDS	SDS	1/2 -2	A-2	6.6	6.2	6.95	1/32	1 5/16	13/32	8.60
2B68SDS	SDS	1/2 -2	A-3	6.8	6.4	7.15	1/32	1 5/16	13/32	9.00
2B70SK	SK	1/2 -2 5/8	D-1	7	6.6	7.35	11/32	1 15/16	5/32	9.30
2B74SK	SK	1/2 -2 5/8	D-3	7.4	7	7.75	11/32	1 15/16	5/32	10.60
2B80SK	SK	1/2 -2 5/8	D-3	8.0	7.6	8.35	11/32	1 15/16	5/32"	11.00
2B86SK	SK	1/2 -2 5/8	D-3	8.6	8.2	8.95	11/32	1 15/16	5/32	11.60
2B94SK	SK	1/2 -2 5/8	D-3	9.4	9.0	9.75	11/32	1 15/16	5/32	13.00
2B110SK	SK	1/2 -2 5/8	D-3	11.0	10.6	11.35	11/32	1 15/16	5/32	14.00
2B124SK	SK	1/2 -2 5/8	D-3	12.4	12.0	12.75	11/32	1 15/16	5/32	18.00
2B136SK	SK	1/2 -2 5/8	D-3	13.6	13.2	13.95	11/32	1 15/16	5/32	20.00
2B154SK	SK	1/2 -2 5/8	D-3	15.4	15.0	15.75	11/32	1 15/16	5/32	23.00
2B160SK	SK	1/2 -2 5/8	D-3	16.0	15.6	16.35	11/32	1 15/16	5/32	24.00
2B184SK	SK	1/2 -2 5/8	D-3	18.4	18.0	18.75	11/32	1 15/16	5/32	29.00
2B200SF	SF	1/2 -2 15/16	D-3	20.0	19.6	20.35	15/32	2 1/16	5/32	33.00
2B250SF	SF	1/2 -2 15/16	D-3	25.0	24.6	25.35	15/32	2 1/16	5/32	41.00
2B300SF	SF	1/2 -2 15/16	D-3	30.0	29.6	30.35	15/32	2 1/16	5/32	51.00
2B380SF	SF	1/2 -2 15/16	D-3	38.0	37.6	38.35	15/32	2 1/16	5/32	64.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

PQD SHEAVES FOR "A" AND "B" BELTS

CAST IRON

A & B BELTS



STANDARD KEYSEATS		
BORE RANGE	KEYSEAT	
1/2 - 9/16	1/8 x 1/16	
5/8 - 7/8	3/16 x 3/32	
15/16 - 1 1/4	1/4 x 1/8	
1 5/16 - 1 3/8	5/16 x 5/32	
1 7/16 - 1 3/4	3/8 x 3/16	
1 13/16 - 2 1/4	1/2 x 1/4	
2 5/16 - 2 3/4	5/8 x 5/16	
2 13/16 - 3 1/4	3/4 x 3/8	
3 3/8 - 3 3/4	7/8 x 7/16	
3 7/8 - 4 1/4	1 x 1/2	

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

3 GROOVES, F = 2 1/2"

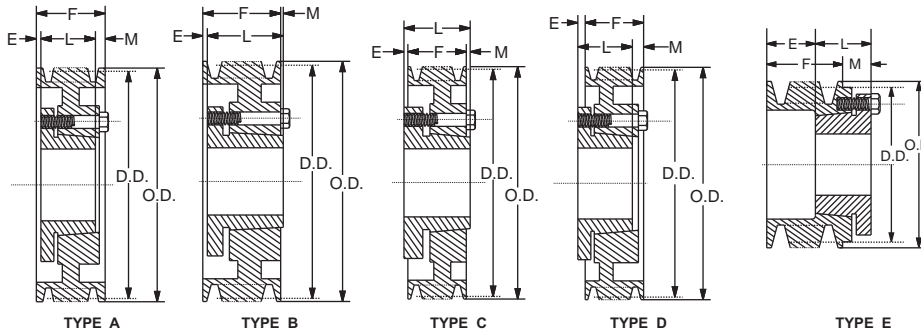
PART NO.	BUSHING	BORE RANGE	TYPE*	D.D.		O.D.	E	L	M	Wt. Less Bush.
				"B" BELTS	"A" BELTS					
3B34SH	SH	1/2 - 1 5/8	E-1	3.40	3.00	3.75	1 27/32	1 5/16	21/32	4.40
3B36SH	SH	1/2 - 1 5/8	D-1	3.60	3.20	3.95	15/32	1 5/16	1 21/32	4.70
3B38SH	SH	1/2 - 1 5/8	D-1	3.80	3.40	4.15	15/32	1 5/16	1 21/32	5.30
3B40SH	SH	1/2 - 1 5/8	D-1	4.00	3.60	4.35	15/32	1 5/16	1 21/32	5.60
3B42SH	SH	1/2 - 1 5/8	D-1	4.20	3.80	4.55	15/32	1 5/16	1 21/32	5.90
3B44SH	SH	1/2 - 1 5/8	D-1	4.40	4.00	4.75	15/32	1 5/16	1 21/32	6.30
3B46SD	SD	1/2 - 2	A-1	4.60	4.20	4.95	13/32	1 13/16	9/32	6.70
3B48SD	SD	1/2 - 2	A-1	4.80	4.40	5.15	13/32	1 13/16	9/32	7.10
3B50SD	SD	1/2 - 2	A-1	5.00	4.60	5.35	13/32	1 13/16	9/32	7.40
3B52SD	SD	1/2 - 2	A-1	5.20	4.80	5.55	13/32	1 13/16	9/32	7.80
3B54SD	SD	1/2 - 2	A-1	5.40	5.00	5.75	13/32	1 13/16	9/32	8.20
3B56SD	SD	1/2 - 2	A-1	5.60	5.20	5.95	13/32	1 13/16	9/32	8.50
3B58SD	SD	1/2 - 2	A-1	5.80	5.40	6.15	13/32	1 13/16	9/32	8.80
3B60SD	SD	1/2 - 2	A-1	6.00	5.60	6.35	13/32	1 13/16	9/32	9.10
3B62SD	SD	1/2 - 2	A-1	6.20	5.80	6.55	13/32	1 13/16	9/32	9.40
3B64SD	SD	1/2 - 2	A-1	6.40	6.00	6.75	13/32	1 13/16	9/32	9.70
3B66SD	SD	1/2 - 2	A-1	6.60	6.20	6.95	13/32	1 13/16	9/32	10.00
3B68SD	SD	1/2 - 2	B-3	6.80	6.40	7.15	13/32	1 13/16	9/32	10.50
3B70SK	SK	1/2 - 2 5/8	D-1	7.00	6.60	7.35	3/32	1 15/16	21/32	11.00
3B74SK	SK	1/2 - 2 5/8	D-3	7.40	7.00	7.75	3/32	1 15/16	21/32	12.00
3B80SK	SK	1/2 - 2 5/8	D-3	8.00	7.60	8.35	3/32	1 15/16	21/32	12.50
3B86SK	SK	1/2 - 2 5/8	D-3	8.60	8.20	8.95	3/32	1 15/16	21/32	13.00
3B94SK	SK	1/2 - 2 5/8	D-3	9.40	9.00	9.75	3/32	1 15/16	21/32	16.00
3B110SK	SK	1/2 - 2 5/8	D-3	11.00	10.60	11.35	3/32	1 15/16	21/32	19.00
3B124SK	SK	1/2 - 2 5/8	D-3	12.40	12.00	12.75	3/32	1 15/16	21/32	24.00
3B136SK	SK	1/2 - 2 5/8	D-3	13.60	13.20	13.95	3/32	1 15/16	21/32	27.00
3B154SK	SK	1/2 - 2 5/8	D-3	15.40	15.00	15.75	3/32	1 15/16	21/32	30.00
3B160SK	SK	1/2 - 2 5/8	D-3	16.00	15.60	16.35	3/32	1 15/16	21/32	33.00
3B184SK	SK	1/2 - 2 5/8	D-3	18.40	18.00	18.75	3/32	1 15/16	21/32	38.00
3B200SF	SF	1/2 - 2 15/16	D-3	20.00	19.60	20.35	7/32	2 1/16	21/32	43.00
3B250SF	SF	1/2 - 2 15/16	D-3	25.00	24.60	25.35	7/32	2 1/16	21/32	54.00
3B300SF	SF	1/2 - 2 15/16	D-3	30.00	29.60	30.35	7/32	2 1/16	21/32	67.00
3B380E	E	7/8 - 3 1/2	D-3	38.00	37.60	38.35	17/32	2 3/4	9/32	90.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

PQD SHEAVES FOR "A" AND "B" BELTS

CAST IRON

A & B BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

4 GROOVES, F=3 1/4"

SPECIFICATIONS

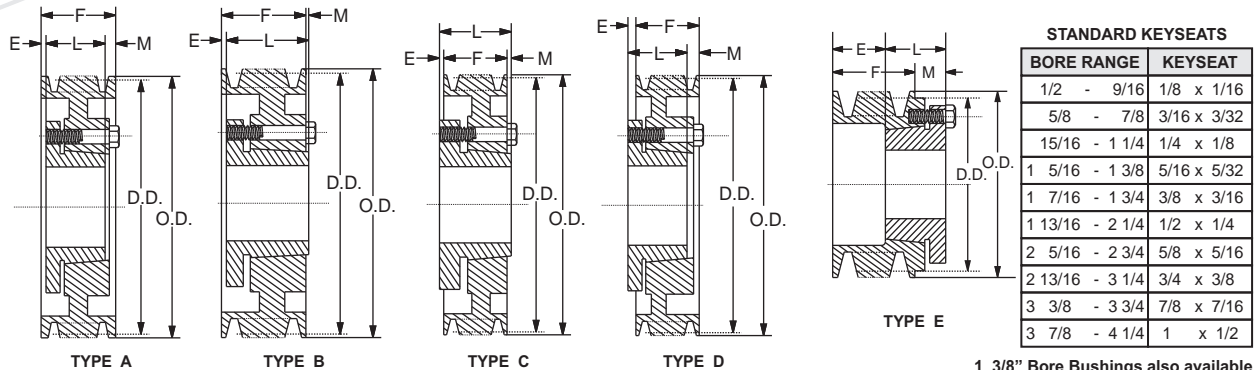
PART NO.	BUSHING	BORE RANGE	TYPE*	D.D.		O.D.	E	L	M	Wt. Less Bush.
				"B" BELTS	"A" BELTS					
4B34SD	SD	1/2 - 2	E-1	3.40	3.00	3.75	2 15/32	1 13/16	1 1/32	5.50
4B36SD	SD	1/2 - 2	E-1	3.60	3.20	3.95	2 15/32	1 13/16	1 1/32	5.80
4B38SD	SD	1/2 - 2	E-1	3.80	3.40	4.15	2 15/32	1 13/16	1 1/32	6.20
4B40SD	SD	1/2 - 2	E-1	4.00	3.60	4.35	2 3/32	1 13/16	21/32	6.60
4B42SD	SD	1/2 - 2	E-1	4.20	3.80	4.55	2 3/32	1 13/16	21/32	6.90
4B44SD	SD	1/2 - 2	E-1	4.40	4.00	4.75	2 3/32	1 13/16	21/32	7.20
4B46SD	SD	1/2 - 2	A-1	4.60	4.20	4.95	21/32	1 13/16	25/32	7.60
4B48SD	SD	1/2 - 2	A-1	4.80	4.40	5.15	21/32	1 13/16	25/32	8.00
4B50SD	SD	1/2 - 2	A-1	5.00	4.60	5.35	21/32	1 13/16	25/32	8.40
4B52SD	SD	1/2 - 2	A-1	5.20	4.80	5.55	21/32	1 13/16	25/32	8.80
4B54SD	SD	1/2 - 2	A-1	5.40	5.40	5.75	21/32	1 13/16	25/32	9.20
4B56SD	SD	1/2 - 2	A-1	5.60	5.20	5.95	21/32	1 13/16	25/32	9.60
4B58SD	SD	1/2 - 2	A-1	5.80	5.40	6.15	21/32	1 13/16	25/32	10.00
4B60SD	SD	1/2 - 2	A-1	6.00	5.60	6.35	21/32	1 13/16	25/32	10.40
4B62SD	SD	1/2 - 2	A-1	6.20	5.80	6.55	21/32	1 13/16	25/32	10.80
4B64SD	SD	1/2 - 2	A-1	6.40	6.00	6.75	21/32	1 13/16	25/32	12.00
4B66SD	SD	1/2 - 2	A-1	6.60	6.20	6.95	21/32	1 13/16	25/32	12.40
4B68SD	SD	1/2 - 2	A-3	6.80	6.40	7.15	21/32	1 13/16	25/32	13.00
4B70SK	SK	1/2 - 2 5/8	A-1	7.00	6.60	7.35	7/32	1 15/16	1 3/32	13.50
4B74SK	SK	1/2 - 2 5/8	A-3	7.40	7.00	7.75	7/32	1 15/16	1 3/32	14.00
4B80SK	SK	1/2 - 2 5/8	A-3	8.00	7.60	8.35	7/32	1 15/16	1 3/32	15.50
4B86SK	SK	1/2 - 2 5/8	A-3	8.60	8.20	8.95	7/32	1 15/16	1 3/32	17.00
4B94SK	SK	1/2 - 2 5/8	A-3	9.40	9.00	9.75	7/32	1 15/16	1 3/32	19.00
4B110SK	SK	1/2 - 2 5/8	A-3	11.00	10.60	11.35	7/32	1 15/16	1 3/32	22.00
4B124SK	SK	1/2 - 2 5/8	A-3	12.40	12.00	12.75	7/32	1 15/16	1 3/32	29.00
4B136SK	SK	1/2 - 2 5/8	A-3	13.60	13.20	13.95	7/32	1 15/16	1 3/32	34.00
4B154SF	SF	1/2 - 2 15/16	A-3	15.40	15.00	15.75	5/32	2 1/16	1 1/32	39.00
4B160SF	SF	1/2 - 2 15/16	A-3	16.00	15.60	16.35	5/32	2 1/16	1 1/32	42.00
4B184SF	SF	1/2 - 2 15/16	A-3	18.40	18.00	18.75	5/32	2 1/16	1 1/32	47.00
4B200SF	SF	1/2 - 2 15/16	A-3	20.00	19.60	20.35	5/32	2 1/16	1 1/32	51.00
4B250E	E	7/8 - 3 1/2	D-3	25.00	24.60	25.35	5/32	2 3/4	21/32	73.00
4B300E	E	7/8 - 3 1/2	D-3	30.00	29.60	30.35	5/32	2 3/4	21/32	86.00
4B380E	E	7/8 - 3 1/2	D-3	38.00	37.60	38.35	5/32	2 3/4	21/32	109.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

PQD SHEAVES FOR "A" AND "B" BELTS

CAST IRON

A & B BELTS



1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

5 GROOVE, F=4"

SPECIFICATIONS

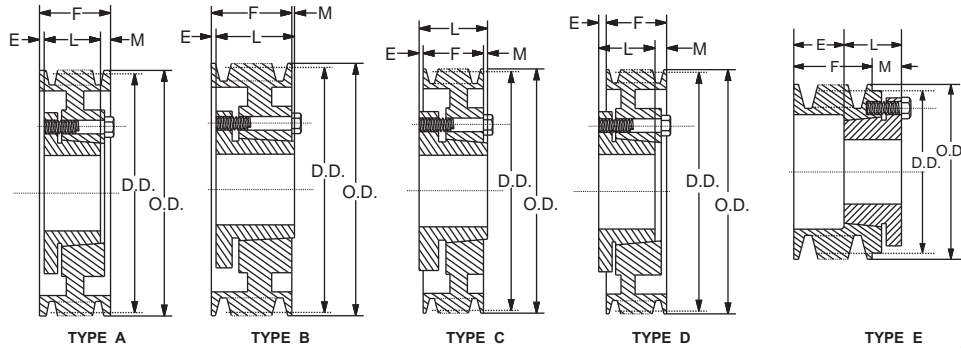
PART NUMBER	BUSHING	BORE RANGE	TYPE*	D.D		O.D	E	L	M	Wt. Less Bush.
				'B" BELTS	'A" BELTS					
5B34SD	SD	1/2 - 2	E-1	3.4	3.0	3.75	3 7/32	1 13/16	1 1/32	6.1
5B36SD	SD	1/2 - 2	E-1	3.6	3.2	3.95	3 7/32	1 13/16	1 1/32	6.6
5B38SD	SD	1/2 - 2	E-1	3.8	3.4	4.15	3 7/32	1 13/16	1 1/32	7.1
5B40SD	SD	1/2 - 2	E-1	4.0	3.6	4.35	2 27/32	1 13/16	21/32	7.4
5B42SD	SD	1/2 - 2	E-1	4.2	3.8	4.55	2 27/32	1 13/16	21/32	8.0
5B44SD	SD	1/2 - 2	E-1	4.4	4.0	4.75	2 27/32	1 13/16	21/32	8.50
5B46SD	SD	1/2 - 2	A-1	4.6	4.2	4.95	21/32	1 13/16	1 17/32	9.00
5B48SD	SD	1/2 - 2	A-1	4.8	4.4	5.15	21/32	1 13/16	1 17/32	9.40
5B50SD	SD	1/2 - 2	A-1	5.0	4.6	5.35	21/32	1 13/16	1 17/32	10.00
5B52SD	SD	1/2 - 2	A-1	5.2	4.8	5.55	21/32	1 13/16	1 17/32	10.40
5B54SK	SK	1/2 - 2 5/8	A-1	5.4	5.0	5.75	17/32	1 15/16	1 17/32	10.80
5B56SK	SK	1/2 - 2 5/8	A-1	5.6	5.2	5.95	17/32	1 15/16	1 17/32	11.30
5B58SK	SK	1/2 - 2 5/8	A-1	5.8	5.4	6.15	17/32	1 15/16	1 17/32	12.00
5B60SK	SK	1/2 - 2 5/8	A-1	6.0	5.6	6.35	17/32	1 15/16	1 17/32	14.00
5B62SK	SK	1/2 - 2 5/8	A-1	6.2	5.8	6.55	17/32	1 15/16	1 17/32	15.00
5B64SK	SK	1/2 - 2 5/8	A-1	6.4	6.0	6.75	17/32	1 15/16	1 17/32	16.00
5B66SK	SK	1/2 - 2 5/8	A-1	6.6	6.2	6.95	17/32	1 15/16	1 17/32	17.00
5B68SK	SK	1/2 - 2 5/8	A-1	6.8	6.4	7.15	17/32	1 15/16	1 17/32	18.00
5B70SF	SF	1/2 - 2 15/16	A-1	7.0	6.6	7.35	15/32	2 1/16	1 15/32	19.00
5B74SF	SF	1/2 - 2 15/16	A-2	7.4	7.0	7.75	15/32	2 1/16	1 15/32	20.00
5B80SF	SF	1/2 - 2 15/16	A-2	8.0	7.6	8.35	15/32	2 1/16	1 15/32	21.00
5B86SF	SF	1/2 - 2 15/16	A-2	8.6	8.2	8.95	15/32	2 1/16	1 15/32	22.00
5B94SF	SF	1/2 - 2 15/16	A-3	9.4	9.0	9.75	15/32	2 1/16	1 15/32	24.00
5B110SF	SF	1/2 - 2 15/16	A-3	11.0	10.6	11.35	15/32	2 1/16	1 15/32	29.00
5B124SF	SF	1/2 - 2 15/16	A-3	12.4	12.0	12.75	15/32	2 1/16	1 15/32	34.00
5B136SF	SF	1/2 - 2 15/16	A-3	13.6	13.2	13.95	15/32	2 1/16	1 15/32	38.00
5B154SF	SF	1/2 - 2 15/16	A-3	15.4	15.0	15.75	15/32	2 1/16	1 15/32	46.00
5B160SF	SF	1/2 - 2 15/16	A-3	16.0	15.6	16.35	15/32	2 1/16	1 15/32	49.00
5B184SF	SF	1/2 - 2 15/16	A-3	18.4	18.0	18.75	15/32	2 1/16	1 15/32	55.00
5B200E	E	7/8 - 3 1/2	A-3	20.0	19.6	20.35	3/32	2 3/4	1 5/32	65.00
5B250E	E	7/8 - 3 1/2	A-3	25.0	24.6	25.35	3/32	2 3/4	1 5/32	86.00
5B300E	E	7/8 - 3 1/2	A-3	30.0	29.6	30.35	3/32	2 3/4	1 5/32	102.00
5B380E	E	7/8 - 3 1/2	A-3	38.0	37.6	38.35	3/32	2 3/4	1 5/32	132.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

PQD SHEAVES FOR "A" AND "B" BELTS

CAST IRON

A & B BELTS



STANDARD KEYSEATS	
BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2

6 GROOVE, F=4 3/4"

SPECIFICATIONS

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

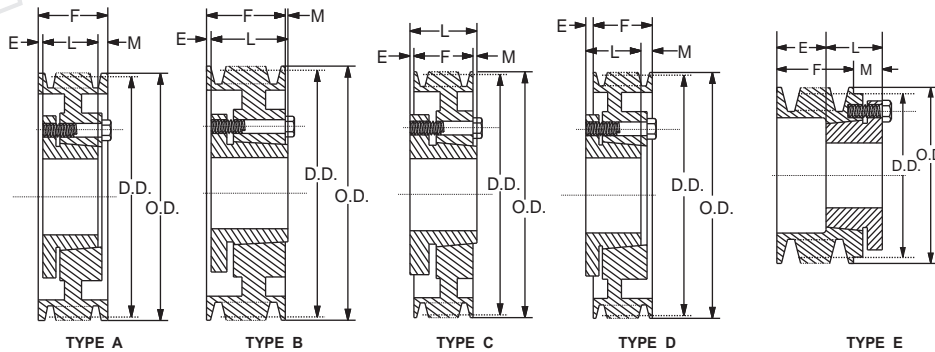
PART NO.	BUSHING	BORE RANGE	TYPE*	D.D		O.D	E	L	M	Wt. Less Bush.
				"B" BELTS	"A" BELTS					
6B34SD	SD	1/2 -2	E-1	3.4	3.0	3.75	3 31/32	1 13/16	1 1/32	6.70
6B36SD	SD	1/2 -2	E-1	3.6	3.2	3.95	3 31/32	1 13/16	1 1/32	7.40
6B38SD	SD	1/2 -2	E-1	3.8	3.4	4.15	3 31/32	1 13/16	1 1/32	8.00
6B40SD	SD	1/2 -2	E-1	4.0	3.6	4.35	3 19/32	1 13/16	21/32	8.40
6B42SD	SD	1/2 -2	E-1	4.2	3.8	4.55	3 19/32	1 13/16	21/32	9.00
6B44SD	SD	1/2 -2	E-1	4.4	4.0	4.75	3 19/32	1 13/16	21/32	9.70
6B46SD	SD	1/2 -2	A-1	4.6	4.2	4.95	21/32	1 13/16	2 9/32	10.10
6B48SD	SD	1/2 -2	A-1	4.8	4.4	5.15	21/32	1 13/16	2 9/32	10.60
6B50SD	SD	1/2 -2	A-1	5.0	4.6	5.35	21/32	1 13/16	2 9/32	11.00
6B52SD	SD	1/2 -2	A-1	5.2	4.8	5.55	21/32	1 13/16	2 9/32	12.00
6B54SK	SK	1/2 -2 5/8	A-1	5.4	5.0	5.75	17/32	1 15/16	2 9/32	13.00
6B56SK	SK	1/2 -2 5/8	A-1	5.6	5.2	5.95	17/32	1 15/16	2 9/32	14.00
6B58SK	SK	1/2 -2 5/8	A-1	5.8	5.4	6.15	17/32	1 15/16	2 9/32	14.60
6B60SK	SK	1/2 -2 5/8	A-1	6.0	5.6	6.35	17/32	1 15/16	2 9/32	15.00
6B62SK	SK	1/2 -2 5/8	A-1	6.2	5.8	6.55	17/32	1 15/16	2 9/32	16.00
6B64SK	SK	1/2 -2 5/8	A-1	6.4	6.0	6.75	17/32	1 15/16	2 9/32	17.00
6B66SK	SK	1/2 -2 5/8	A-1	6.6	6.2	6.95	17/32	1 15/16	2 9/32	18.00
6B68SK	SK	1/2 -2 5/8	A-1	6.8	6.4	7.15	17/32	1 15/16	2 9/32	19.00
6B70SF	SF	1/2 -2 15/16	A-1	7.0	6.6	7.35	27/32	2 1/16	1 27/32	20.00
6B74SF	SF	1/2 -2 15/16	A-1	7.4	7.4	7.75	27/32	2 1/16	1 27/32	22.00
6B80SF	SF	1/2 -2 15/16	A-2	8.0	7.6	8.35	27/32	2 1/16	1 27/32	24.00
6B86SF	SF	1/2 -2 15/16	A-2	8.6	8.2	8.95	27/32	2 1/16	1 27/32	26.00
6B94SF	SF	1/2 -2 15/16	A-3	9.4	9.0	9.75	27/32	2 1/16	1 27/32	27.00
6B110SF	SF	1/2 -2 15/16	A-3	11.0	10.6	11.35	27/32	2 1/16	1 27/32	32.00
6B124SF	SF	1/2 -2 15/16	A-3	12.4	12.0	12.75	27/32	2 1/16	1 27/32	39.00
6B136SF	SF	1/2 -2 15/16	A-3	13.6	13.2	13.95	27/32	2 1/16	1 27/32	44.00
6B154SF	SF	1/2 -2 15/16	A-3	15.4	15.0	15.75	27/32	2 1/16	1 27/32	50.00
6B160SF	SF	1/2 -2 15/16	A-3	16.0	15.6	16.35	27/32	2 1/16	1 27/32	54.00
6B184SF	SF	1/2 -2 15/16	A-3	18.4	18.0	18.75	27/32	2 1/16	1 27/32	62.00
6B200E	E	7/8 -3 1/2	A-3	20.0	19.6	20.35	7/32	2 3/4	1 25/32	74.00
6B250E	E	7/8 -3 1/2	A-3	25.0	24.6	25.35	7/32	2 3/4	1 25/32	96.00
6B300E	E	7/8 -3 1/2	A-3	30.0	29.6	30.35	7/32	2 3/4	1 25/32	119.00
6B380E	E	7/8 -3 1/2	A-3	38.0	37.6	38.35	7/32	2 3/4	1 25/32	134.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

PQD SHEAVES FOR "A" AND "B" BELTS

CAST IRON

A & B BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

8 GROOVE, F=6 1/4"

SPECIFICATIONS

PART NUMBER	BUSHING	BORE RANGE	TYPE*	D.D.		O.D.	E	L	M	Wt. Less Bush.
				"B" BELTS	"A" BELTS					
8B54SK	SK	1/2 - 2 5/8	A-1	5.4	5.0	5.75	1 1/32	1 15/16	3 9/32	15.00
8B56SK	SK	1/2 - 2 5/8	A-1	5.6	5.2	5.95	1 1/32	1 15/16	3 9/32	16.00
8B60SF	SF	1/2 - 2 15/16	A-1	6.0	5.6	6.35	31/32	2 1/16	3 7/32	20.00
8B64SF	SF	1/2 - 2 15/16	A-1	6.4	6.0	6.75	31/32	2 1/16	3 7/32	23.00
8B68SF	SF	1/2 - 2 15/16	A-1	6.8	6.4	7.15	31/32	2 1/16	3 7/32	25.00
8B74SF	SF	1/2 - 2 15/16	A-1	7.4	7.0	7.75	31/32	2 1/16	3 7/32	28.00
8B86E	E	7/8 - 3 1/2	A-1	8.6	8.2	8.95	1 7/32	2 3/4	2 9/32	40.00
8B94E	E	7/8 - 3 1/2	A-2	9.4	9.0	9.75	1 7/32	2 3/4	2 9/32	43.00
8B110E	E	7/8 - 3 1/2	A-3	11.0	10.6	11.35	1 7/32	2 3/4	2 9/32	49.00
8B124E	E	7/8 - 3 1/2	A-3	12.4	12.0	12.75	1 7/32	2 3/4	2 9/32	56.00
8B154E	E	7/8 - 3 1/2	A-3	15.4	15.0	15.75	1 7/32	2 3/4	2 9/32	69.00
8B184F	F	1 - 4	D-3	18.4	18.0	18.75	1/32	3 3/4	2 17/32	91.00
8B200F	F	1 - 4	D-3	20.0	19.6	20.35	1/32	3 3/4	2 17/32	98.00
8B250F	F	1 - 4	D-3	25.0	24.6	25.35	1/32	3 3/4	2 17/32	121.00
8B300F	F	1 - 4	D-3	30.0	29.6	30.35	1/32	3 3/4	2 17/32	148.00
8B380F	F	1 - 4	D-3	38.0	37.6	38.35	1/32	3 3/4	2 17/32	194.00

10 GROOVE, F = 7 3/4"

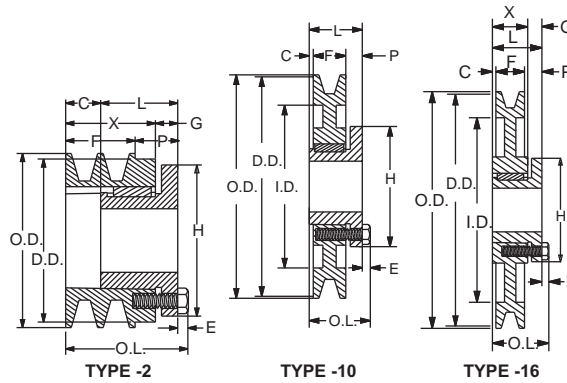
10B54SK	SK	1/2 - 2 5/8	A-1	5.4	5.0	5.75	1 25/32	1 15/16	4 1/32	18.00
10B56SK	SK	1/2 - 2 5/8	A-1	5.6	5.2	5.95	1 25/32	1 15/16	4 1/32	20.00
10B60SF	SF	1/2 - 2 15/16	A-1	6.0	5.6	6.35	1 23/32	2 1/16	3 31/32	24.00
10B64SF	SF	1/2 - 2 15/16	A-1	6.4	6.0	6.75	1 23/32	2 1/16	3 31/32	26.00
10B68SF	SF	1/2 - 2 15/16	A-1	6.8	6.4	7.15	1 23/32	2 1/16	3 31/32	28.00
10B74SF	SF	1/2 - 2 15/16	A-1	7.4	7.0	7.75	1 23/32	2 1/16	3 31/32	32.00
10B86E	E	7/8 - 3 1/2	A-1	8.6	8.2	8.95	1 31/32	2 3/4	3 1/32	42.00
10B94E	E	7/8 - 3 1/2	A-2	9.4	9.0	9.75	1 31/32	2 3/4	3 1/32	48.00
10B110E	E	7/8 - 3 1/2	A-3	11.0	10.6	11.35	1 31/32	2 3/4	3 1/32	56.00
10B124E	E	7/8 - 3 1/2	A-3	12.4	12.0	12.75	1 31/32	2 3/4	3 1/32	64.00
10B154F	F	1 - 4	A-3	15.4	15.0	15.75	5/8	3 3/4	3 9/32	88.00
10B184F	F	1 - 4	A-3	18.4	18.0	18.75	5/8	3 3/4	3 9/32	103.00
10B200F	F	1 - 4	A-3	20.0	19.6	20.35	5/8	3 3/4	3 9/32	112.00
10B250F	F	1 - 4	A-3	25.0	24.6	25.35	5/8	3 3/4	3 9/32	142.00
10B300F	F	1 - 4	A-3	30.0	29.6	30.35	5/8	3 3/4	3 9/32	174.00
10B380J	J	1 1/2 - 4 1/2	A-3	38.0	37.6	38.35	1/8	4 5/8	3	230.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

TB SHEAVES WITH SPLIT TAPER (PST) BUSHING

CAST IRON

"A" & "B" BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 11/16	5/8 x 5/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

BUSHING DIMENSIONS

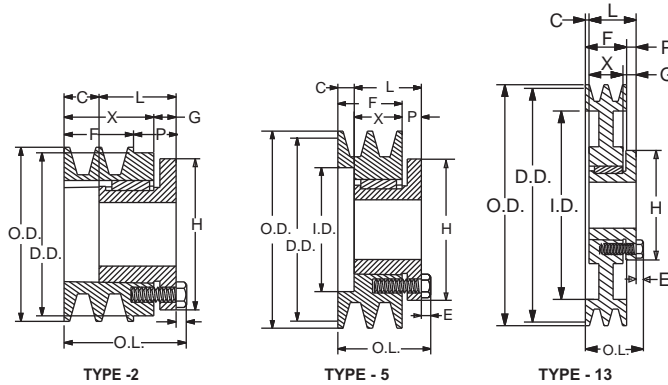
PART NO.	DIMENSIONS									BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H		
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3	1/2 - 1 3/4	1 1/4
P2	3 3/16	2 15/16	5/8	2 5/16	1/4	2 17/32	13/32	1 15/16	3	3/4 - 1 3/4	1 1/2
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3/4 - 2 11/16	3 1/2

SHEAVES			TYPE	DIAMETER				1 GROOVES, F = 1"							Wt. Less Bush.	
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	DATUM "B"	O.D.	I.D.	DIMENSIONS								
						O.L.	L	P	C	H	G	X	E			
1TB34	1TB34-P1	P1	2	3.0	3.4	3.75	-	2 5/16	1 15/16	1 1/16	1/8	3	5/8	1 7/16	1/4	2.00
1TB36	1TB36-P1	P1	2	3.2	3.6	3.95	-	2 5/16	1 15/16	1 1/16	1/8	3	5/8	1 7/16	1/4	2.30
1TB38	1TB38-P1	P1	2	3.4	3.8	4.15	-	2 5/16	1 15/16	1 1/16	1/8	3	5/8	1 7/16	1/4	2.60
1TB40	1TB40-P1	P1	10-SOL	3.6	4.0	4.35	-	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	2.10
1TB42	1TB42-P1	P1	10-SOL	3.8	4.2	4.55	-	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	2.40
1TB44	1TB44-P1	P1	10-SOL	4.0	4.4	4.75	-	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	2.80
1TB46	1TB46-P1	P1	10-SOL	4.2	4.6	4.95	-	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	3.10
1TB48	1TB48-P1	P1	10-SOL	4.4	4.8	5.15	-	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	3.50
1TB50	1TB50-P1	P1	10-SOL	4.6	5.0	5.35	-	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	3.90
1TB52	1TB52-P1	P1	10-SOL	4.8	5.2	5.55	-	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	4.10
1TB54	1TB54-P1	P1	10-SOL	5.0	5.4	5.75	-	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	4.60
1TB56	1TB56-P1	P1	10-SOL	5.2	5.6	5.95	-	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	5.10
1TB58	1TB58-P1	P1	10-SOL	5.4	5.8	6.15	-	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	5.60
1TB60	1TB60-P1	P1	10-WEB	5.6	6.0	6.35	4 1/2	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	6.00
1TB62	1TB62-P1	P1	10-WEB	5.8	6.2	6.55	4 11/16	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	5.50
1TB64	1TB64-P1	P1	10-WEB	6.0	6.4	6.75	4 7/8	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	5.80
1TB66	1TB66-P1	P1	10-WEB	6.2	6.6	6.95	5 1/16	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	5.90
1TB68	1TB68-P1	P1	10-WEB	6.4	6.8	7.15	5 5/16	2 3/16	1 15/16	5/8	5/16	3	-	-	1/4	6.10
1TB70	1TB70-P1	P1	16-ARM	6.6	7.0	7.35	5 1/2	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	6.40
1TB74	1TB74-P1	P1	16-ARM	7.0	7.4	7.75	5 15/16	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	7.30
1TB80	1TB80-P1	P1	16-ARM	7.6	8.0	8.35	6 1/2	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	7.80
1TB86	1TB86-P1	P1	16-ARM	8.2	8.6	8.95	7 1/16	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	8.60
1TB90	1TB90-P1	P1	16-ARM	8.6	9.0	9.35	7 1/2	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	8.90
1TB94	1TB94-P1	P1	16-ARM	9.0	9.4	9.75	7 15/16	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	9.10
1TB110	1TB110-P1	P1	16-ARM	10.6	11.0	11.40	9 7/16	2 3/16	1 15/16	25/32	5/32	3	5/8	1 5/16	1/4	11.10
1TB124	1TB124-Q1	Q1	16-ARM	12.0	12.4	12.80	10 15/16	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	17.80
1TB136	1TB136-Q1	Q1	16-ARM	13.2	13.6	14.00	12 1/16	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	18.20
1TB154	1TB154-Q1	Q1	16-ARM	15.0	15.4	16.00	13 15/16	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	20.30
1TB160	1TB160-Q1	Q1	16-ARM	15.6	16.0	16.40	14 1/2	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	22.00
1TB184	1TB184-Q1	Q1	16-ARM	18.0	18.4	18.80	16 15/16	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	27.50
1TB200	1TB200-Q1	Q1	16-ARM	19.5	20.0	20.40	18 1/2	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	27.20
1TB250	1TB250-Q1	Q1	16-ARM	24.5	25.0	25.40	23 1/2	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	42.40
1TB300	1TB300-Q1	Q1	16-ARM	29.5	30.0	30.35	28 1/2	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	56.00
1TB380	1TB380-Q1	Q1	16-ARM	37.5	38.0	38.35	36 1/2	2 25/32	2 1/2	1 1/8	3/8	4 1/8	3/4	1 3/4	9/32	78.00

TB SHEAVES WITH SPLIT TAPER (PST) BUSHING

CAST IRON

"A" & "B" BELTS



STANDARD KEYSEATS	
BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 11/16	5/8 x 5/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

BUSHING DIMENSIONS

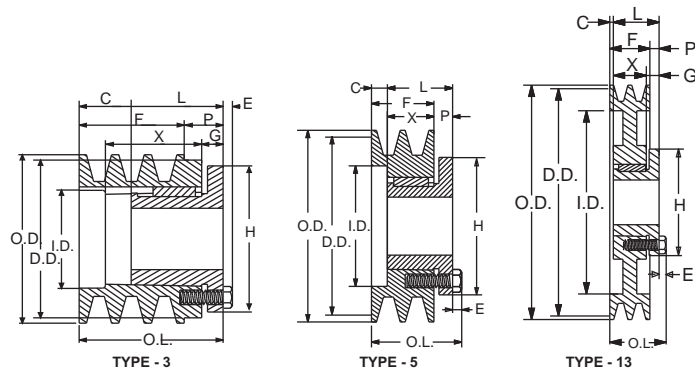
PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3	1/2 - 1 3/4	1 1/4	
P2	3 3/16	2 15/16	5/8	2 5/16	1/4	2 17/32	13/32	1 15/16	3	3/4 - 1 3/4	1 1/2	
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3/4 - 2 11/16	3 1/2	

SHEAVES			TYPE	DIAMETER				2 GROOVES, F = 1 3/4"								Wt. Less Bush.
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	DATUM "B"	O.D.	I.D.	DIMENSIONS								
								O.L.	L	P	C	H	G	X	E	
2TB34	2TB34-P1	P1	2	3.0	3.4	3.75	-	3 1/16	1 15/16	1 1/16	7/8	3	5/8	2 3/16	1/4	2.90
2TB36	2TB36-P1	P1	2	3.2	3.6	3.95	-	3 1/16	1 15/16	1 1/16	7/8	3	5/8	2 3/16	1/4	3.80
2TB38	2TB38-P1	P1	5	3.4	3.8	4.15	2 5/16	2 5/8	1 15/16	5/8	7/16	3	5/8	1 5/16	1/4	3.00
2TB40	2TB40-P1	P1	5	3.6	4.0	4.35	2 1/2	2 5/8	1 15/16	5/8	7/16	3	5/8	1 5/16	1/4	3.80
2TB42	2TB42-P1	P1	5	3.8	4.2	4.55	2 11/16	2 5/8	1 15/16	5/8	7/16	3	5/8	1 5/16	1/4	3.90
2TB44	2TB44-P1	P1	13-SOL	4.0	4.4	4.75	2 7/8	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	3.90
2TB46	2TB46-P1	P1	13-SOL	4.2	4.6	4.95	3 1/16	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	4.50
2TB48	2TB48-P1	P1	13-SOL	4.4	4.8	5.15	3 5/16	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	5.30
2TB50	2TB50-P1	P1	13-SOL	4.6	5.0	5.35	3 1/2	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	5.60
2TB52	2TB52-P1	P1	13-SOL	4.8	5.2	5.55	3 11/16	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	6.10
2TB54	2TB54-P1	P1	13-SOL	5.0	5.4	5.75	3 7/8	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	6.50
2TB56	2TB56-P1	P1	13-SOL	5.2	5.6	5.95	4 1/16	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	7.40
2TB58	2TB58-P1	P1	13-SOL	5.4	5.8	6.15	4 5/16	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	8.00
2TB60	2TB60-P1	P1	13-SOL	5.6	6.0	6.35	4 1/2	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	8.90
2TB62	2TB62-P1	P1	13-WEB	5.8	6.2	6.55	4 11/16	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	7.60
2TB64	2TB64-P1	P1	13-WEB	6.0	6.4	6.75	4 7/8	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	7.80
2TB66	2TB66-P1	P1	13-WEB	6.2	6.6	6.95	5 1/16	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	8.30
2TB68	2TB68-P1	P1	13-WEB	6.4	6.8	7.15	5 5/16	2 3/16	1 15/16	3/16	0	3	5/8	1 5/16	1/4	8.80
2TB70	2TB70-Q1	Q1	13-WEB	6.6	7.0	7.35	5 1/2	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	11.10
2TB74	2TB74-Q1	Q1	13-WEB	7.0	7.4	7.75	5 15/16	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	11.50
2TB80	2TB80-Q1	Q1	13-WEB	7.6	8.0	8.35	6 1/2	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	12.80
2TB86	2TB86-Q1	Q1	13-WEB	8.2	8.6	8.95	7 1/16	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	16.00
2TB90	2TB90-Q1	Q1	13-ARM	8.6	9.0	9.35	7 1/2	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	15.10
2TB94	2TB94-Q1	Q1	13-ARM	9.0	9.4	9.35	7 15/16	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	15.50
2TB110	2TB110-Q1	Q1	13-ARM	10.6	11.0	11.35	9 7/16	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	18.90
2TB124	2TB124-Q1	Q1	13-ARM	12.0	12.4	12.75	10 15/16	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	21.10
2TB136	2TB136-Q1	Q1	13-ARM	13.2	13.6	13.95	12 1/16	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	23.00
2TB154	2TB154-Q1	Q1	13-ARM	15.0	15.4	13.75	13 15/16	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	24.80
2TB160	2TB160-Q1	Q1	13-ARM	15.6	16.0	16.35	14 1/2	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	27.00
2TB184	2TB184-Q1	Q1	13-ARM	18.0	18.4	18.75	16 15/16	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	32.30
2TB200	2TB200-Q1	Q1	13-ARM	19.5	20.0	20.35	18 1/2	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	42.30
2TB250	2TB250-Q1	Q1	13-ARM	24.5	25.0	25.35	23 1/2	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	50.30
2TB300	2TB300-Q1	Q1	13-ARM	29.5	30.0	30.35	28 1/2	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	68.80
2TB380	2TB380-Q1	Q1	13-ARM	37.5	38.0	38.35	36 1/2	2 25/32	2 1/2	3/4	0	4 1/8	3/4	1 3/4	9/32	95.50

TB SHEAVES WITH SPLIT TAPER (PST) BUSHING

CAST IRON

"A" & "B" BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 11/16	5/8 x 5/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

BUSHING DIMENSIONS

PART NO.	DIMENSIONS									BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H		
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3	1/2 - 1 3/4	1.25
P2	3 3/16	2 15/16	5/8	2 5/16	1/4	2 17/32	13/32	1 15/16	3	3/4 - 1 3/4	1.5
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3/4 - 2 11/16	3.5

SHEAVES			TYPE	DIAMETER				3 GROOVES, F=2 1/2"								Wt. Less Bush.
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	DATUM "B"	O.D.	I.D.	DIMENSIONS								
								O.L.	L	P	C	H	G	X	E	
3TB34	3TB34-P2	P2	3	3.0	3.4	3.75	2	3 13/16	2 15/16	1 1/16	5/8	3	5/8	2 5/16	1/4	3.8
3TB35	3TB35-P2	P2	3	3.2	3.6	3.95	2 1/16	3 13/16	2 15/16	1 1/16	5/8	3	5/8	2 5/16	1/4	4.40
3TB38	3TB38-P1	P1	5	3.4	3.8	4.15	2 5/16	3 3/8	1 15/16	5/8	1 3/16	3	-	1 5/16	1/4	3.80
3TB40	3TB40-P1	P1	5	3.6	4.0	4.35	2 1/2	3 3/8	1 15/16	5/8	1 3/16	3	-	1 5/16	1/4	4.50
3TB42	3TB42-P1	P1	5	3.8	4.2	4.55	2 11/16	3 3/8	1 15/16	5/8	1 3/16	3	-	1 5/16	1/4	4.90
3TB44	3TB44-P1	P1	13-SOL	4.0	4.4	4.75	2 7/8	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	5.10
3TB46	3TB46-P1	P1	13-WEB	4.2	4.6	4.95	3 1/16	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	6.00
3TB48	3TB48-P1	P1	13-WEB	4.4	4.8	5.15	3 5/16	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	6.30
3TB50	3TB50-P1	P1	13-WEB	4.6	5.0	5.35	3 1/2	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	6.90
3TB52	3TB52-P1	P1	13-WEB	4.8	5.2	5.35	3 11/16	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	7.50
3TB54	3TB54-P1	P1	13-WEB	5.0	5.4	5.75	3 7/8	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	8.30
3TB56	3TB56-P1	P1	13-WEB	5.2	5.6	5.95	4 1/16	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	9.00
3TB58	3TB58-P1	P1	13-WEB	5.4	5.8	6.15	4 5/16	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	9.60
3TB60	3TB60-P1	P1	13-WEB	5.6	6.0	6.35	4 1/2	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	10.50
3TB62	3TB62-P1	P1	13-WEB	5.8	6.2	6.55	4 11/16	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	9.40
3TB64	3TB64-P1	P1	13-WEB	6.0	6.4	6.75	4 7/8	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	9.50
3TB66	3TB66-P1	P1	13-WEB	6.2	6.6	6.95	5 1/16	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	10.00
3TB68	3TB68-P1	P1	13-WEB	6.4	6.8	7.15	5 5/16	2 3/4	1 15/16	0	9/16	3	5/8	1 5/16	1/4	10.40
3TB70	3TB70-Q1	Q1	13-WEB	6.6	7.0	7.35	5 1/2	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	13.00
3TB74	3TB74-Q1	Q1	13-WEB	7.0	7.4	7.75	5 15/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	13.30
3TB80	3TB80-Q1	Q1	13-WEB	7.6	8.0	8.35	6 1/2	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	15.30
3TB86	3TB86-Q1	Q1	13-WEB	8.2	8.6	8.95	7 1/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	18.90
3TB90	3TB90-Q1	Q1	13-ARM	8.6	9.0	9.35	7 1/2	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	18.10
3TB94	3TB94-Q1	Q1	13-ARM	9.0	9.4	9.75	7 15/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	18.00
3TB110	3TB110-Q1	Q1	13-ARM	10.6	11.0	11.35	9 7/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	21.30
3TB124	3TB124-Q1	Q1	13-ARM	12.0	12.4	12.75	10 15/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	25.40
3TB136	3TB136-Q1	Q1	13-ARM	13.2	13.6	13.95	12 1/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	27.40
3TB154	3TB154-Q1	Q1	13-ARM	15.0	15.4	15.75	13 15/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	29.80
3TB160	3TB160-Q1	Q1	13-ARM	15.6	16.0	16.35	14 1/2	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	32.00
3TB184	3TB184-Q1	Q1	13-ARM	18.0	18.4	18.75	16 15/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	37.80
3TB200	3TB200-Q1	Q1	13-ARM	19.5	20.0	20.35	18 1/2	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	49.90
3TB250	3TB250-Q1	Q1	13-ARM	24.5	25.0	25.35	23 1/2	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	61.00
3TB300	3TB300-Q1	Q1	13-ARM	29.5	30.0	30.35	28 1/2	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	78.50
3TB380	3TB380-Q1	Q1	13-ARM	37.5	38.0	38.35	36 1/2	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	110.00

TB SHEAVES WITH SPLIT TAPER (PST) BUSHING

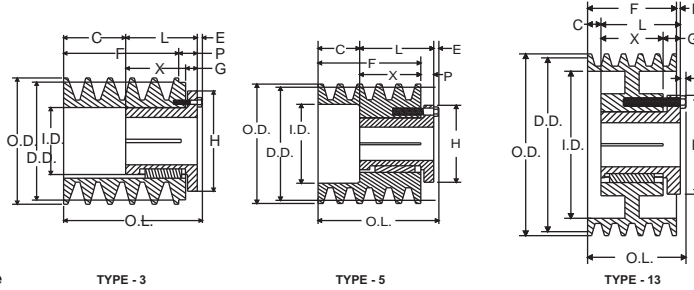
CAST IRON

"A" & "B" BELTS

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 11/16	5/8 x 5/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



BUSHING DIMENSIONS

PART NO.	DIMENSIONS									BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H		
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3	1/2 - 1 3/4	1.25
P2	3 3/16	2 15/16	5/8	2 5/16	1/4	2 17/32	13/32	1 15/16	3	3/4 - 1 3/4	1.5
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3/4 - 2 11/16	3.5
Q2	3 25/32	3 1/2	3/4	2 3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	1 - 2 5/8	4.5

SHEAVES			TYPE	DIAMETER				4 GROOVES, F = 3 1/4"								Wt. Less Bush.
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	DATUM "B"	O.D.	I.D.	DIMENSIONS								
								O.L.	L	P	C	H	G	X	E	
4TB34	4TB34-P2	P2	3	3.0	3.4	3.75	2	4 9/16	2 15/16	1 1/16	1 3/8	3	5/8	2 5/16	1/4	4.50
4TB36	4TB36-P2	P2	3	3.2	3.6	3.95	2 1/16	4 9/16	2 15/16	1 1/16	1 3/8	3	5/8	2 5/16	1/4	5.30
4TB38	4TB38-P1	P1	5	3.4	3.8	4.15	2 5/16	4 1/8	1 15/16	5/8	1 15/16	3	-	1 5/16	1/4	4.80
4TB40	4TB40-P1	P1	5	3.6	4.0	4.35	2 1/2	4 1/8	1 15/16	5/8	1 15/16	3	-	1 5/16	1/4	5.50
4TB42	4TB42-P1	P1	5	3.8	4.2	4.55	2 11/16	4 1/8	1 15/16	5/8	1 15/16	3	-	1 5/16	1/4	5.90
4TB44	4TB44-P1	P1	13-WEB	4.0	4.4	4.75	2 7/8	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	6.50
4TB46	4TB46-P1	P1	13-WEB	4.2	4.6	4.95	3 1/16	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	7.10
4TB48	4TB48-P1	P1	13-WEB	4.4	4.8	5.15	3 5/16	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	7.50
4TB50	4TB50-P1	P1	13-WEB	4.6	5.0	5.35	3 1/2	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	8.30
4TB52	4TB52-P1	P1	13-WEB	4.8	5.2	5.55	3 11/16	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	9.10
4TB54	4TB54-P1	P1	13-WEB	5.0	5.4	5.75	3 7/8	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	9.60
4TB56	4TB56-P1	P1	13-WEB	5.2	5.6	5.95	4 1/16	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	10.60
4TB58	4TB58-P1	P1	13-WEB	5.4	5.8	6.15	4 5/16	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	11.60
4TB60	4TB60-P1	P1	13-WEB	5.6	6.0	6.35	4 1/2	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	11.90
4TB62	4TB62-P1	P1	13-WEB	5.8	6.2	6.55	4 11/16	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	11.10
4TB64	4TB64-P1	P1	13-WEB	6.0	6.4	6.75	4 7/8	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	11.80
4TB66	4TB66-P1	P1	13-WEB	6.2	6.6	6.95	5 1/16	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	12.00
4TB68	4TB68-P1	P1	13-WEB	6.4	6.8	7.15	5 5/16	3 1/2	1 15/16	0	1 5/16	3	5/8	1 5/16	1/4	12.50
4TB70	4TB70-Q1	Q1	13-WEB	6.6	7.0	7.35	5 1/2	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	15.30
4TB74	4TB74-Q1	Q1	13-WEB	7.0	7.4	7.75	5 15/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	15.30
4TB80	4TB80-Q1	Q1	13-WEB	7.6	8.0	8.35	6 1/2	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	17.00
4TB86	4TB86-Q1	Q1	13-WEB	8.2	8.6	8.95	7 1/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	20.80
4TB90	4TB90-Q1	Q1	13-ARM	8.6	9.0	9.35	7 1/2	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	20.60
4TB94	4TB94-Q1	Q1	13-ARM	9.0	9.4	9.75	7 15/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	20.10
4TB110	4TB110-Q1	Q1	13-ARM	10.6	11.0	11.35	9 7/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	25.80
4TB124	4TB124-Q1	Q1	13-ARM	12.0	12.4	12.75	10 15/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	27.50
4TB136	4TB136-Q1	Q1	13-ARM	13.2	13.6	13.95	12 1/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	31.50
4TB154	4TB154-Q1	Q1	13-ARM	15.0	15.4	15.75	13 15/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	36.00
4TB160	4TB160-Q1	Q1	13-ARM	15.6	16.0	16.35	14 1/2	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	39.00
4TB184	4TB184-Q1	Q1	13-ARM	18.0	18.4	18.75	16 15/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	44.80
4TB200	4TB200-Q1	Q1	13-ARM	19.5	20.0	20.35	18 1/2	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	57.50
4TB250	4TB250-Q1	Q1	13-ARM	24.5	25.0	25.35	23 1/2	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	69.50
4TB300	4TB300-Q1	Q1	13-ARM	29.5	30.0	30.35	28 1/2	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	90.80
4TB380	4TB380-Q1	Q1	13-ARM	37.5	38.0	38.35	36 1/2	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	125.00

TB SHEAVES WITH SPLIT TAPER (PST) BUSHING

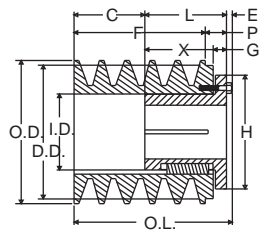
CAST IRON

"A" & "B" BELTS

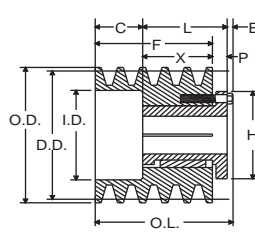
STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 11/16	5/8 x 5/16

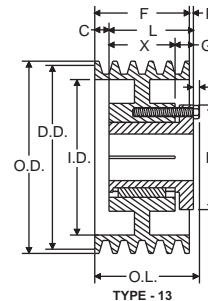
1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



TYPE - 3



TYPE - 5



TYPE - 13



BUSHING DIMENSIONS

PART NO.	DIMENSIONS									BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H		
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3	1/2 - 1 3/4	1.25
P2	3 3/16	2 15/16	5/8	2 5/16	1/4	2 17/32	13/32	1 15/16	3	3/4 - 1 3/4	1.5
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3/4 - 2 11/16	3.5
Q2	3 25/32	3 1/2	3/4	2 3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	1 - 2 5/8	4.5

SHEAVES			TYPE	DIAMETER				5 GROOVES, F = 4"								Wt. Less Bush.
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	DATUM "B"	O.D.	I.D.	DIMENSIONS								
								O.L.	L	P	C	H	G	X	E	
5TB34	5TB34-P2	P2	3	3.0	3.4	3.75	2	5 5/16	2 15/16	1 1/16	2 1/8	3	5/8	2 5/16	1/4	5.30
5TB36	5TB36-P2	P2	3	3.2	3.6	3.95	2 1/16	5 5/16	2 15/16	1 1/16	2 1/8	3	5/8	2 5/16	1/4	6.10
5TB38	5TB38-P2	P2	5	3.4	3.8	4.15	2 5/16	4 7/8	2 15/16	5/8	1 11/16	3	-	2 5/16	1/4	6.10
5TB40	5TB40-P2	P2	5	3.6	4.0	4.35	2 1/2	4 7/8	2 15/16	5/8	1 11/16	3	-	2 5/16	1/4	7.00
5TB42	5TB42-P2	P2	5	3.8	4.2	4.55	2 11/16	4 7/8	2 15/16	5/8	1 11/16	3	-	2 5/16	1/4	7.80
5TB44	5TB44-P2	P2	13-WEB	4.0	4.4	4.75	2 7/8	4 1/4	2 15/16	0	1 1/16	3	5/8	2 5/16	1/4	8.50
5TB46	5TB46-P2	P2	13-WEB	4.2	4.6	4.95	3 1/16	4 1/4	2 15/16	0	1 1/16	3	5/8	2 5/16	1/4	9.80
5TB48	5TB48-P2	P2	13-WEB	4.4	4.8	5.15	3 5/16	4 1/4	2 15/16	0	1 1/16	3	5/8	2 5/16	1/4	10.50
5TB50	5TB50-P2	P2	13-WEB	4.6	5.0	5.35	3 1/2	4 1/4	2 15/16	0	1 1/16	3	5/8	2 5/16	1/4	11.60
5TB52	5TB52-P2	P2	13-WEB	4.8	5.2	5.55	3 11/16	4 1/4	2 15/16	0	1 1/16	3	5/8	2 5/16	1/4	12.50
5TB54	5TB54-Q1	Q1	13-WEB	5.0	5.4	5.75	3 7/8	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	10.40
5TB56	5TB56-Q1	Q1	13-WEB	5.2	5.6	5.95	4 1/16	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	11.80
5TB58	5TB58-Q1	Q1	13-WEB	5.4	5.8	6.15	4 5/16	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	12.80
5TB60	5TB60-Q1	Q1	13-WEB	5.6	6.0	6.35	4 1/2	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	13.80
5TB62	5TB62-Q1	Q1	13-WEB	5.8	6.2	6.55	4 11/16	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	14.60
5TB64	5TB64-Q1	Q1	13-WEB	6.0	6.4	6.75	4 7/8	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	16.40
5TB66	5TB66-Q1	Q1	13-WEB	6.2	6.6	6.95	5 1/16	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	17.10
5TB68	5TB68-Q1	Q1	13-WEB	6.4	6.8	7.15	5 5/16	4 9/32	2 1/2	0	1 1/2	4 1/8	3/4	1 3/4	9/32	17.90
5TB70	5TB70-Q2	Q2	13-WEB	6.6	7.0	7.35	5 1/2	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	20.90
5TB74	5TB74-Q2	Q2	13-WEB	7.0	7.4	7.75	5 15/16	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	19.80
5TB80	5TB80-Q2	Q2	13-WEB	7.6	8.0	8.35	6 1/2	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	22.30
5TB86	5TB86-Q2	Q2	13-WEB	8.2	8.6	8.95	7 1/16	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	29.50
5TB90	5TB90-Q2	Q2	13-ARM	8.6	9.0	9.35	7 1/2	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	28.60
5TB94	5TB94-Q2	Q2	13-ARM	9.0	9.4	9.75	7 15/16	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	29.50
5TB110	5TB110-Q2	Q2	13-ARM	10.6	11.0	11.40	9 7/16	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	32.80
5TB124	5TB124-Q2	Q2	13-ARM	12.0	12.4	12.80	10 15/16	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	35.40
5TB136	5TB136-Q2	Q2	13-ARM	13.2	13.6	14.00	12 1/16	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	41.00
5TB154	5TB154-Q2	Q2	13-ARM	15.0	15.4	15.80	13 15/16	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	45.30
5TB160	5TB160-Q2	Q2	13-ARM	15.6	16.0	16.40	14 1/2	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	48.00
5TB184	5TB184-Q2	Q2	13-ARM	18.0	18.4	18.80	16 15/16	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	57.30
5TB200	5TB200-Q2	Q2	13-ARM	19.5	20.0	20.40	18 1/2	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	66.00
5TB250	5TB250-Q2	Q2	13-ARM	24.5	25.0	25.40	23 1/2	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	82.50
5TB300	5TB300-Q2	Q2	13-ARM	29.5	30.0	30.40	28 1/2	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	117.00
5TB380	5TB380-Q2	Q2	13-ARM	37.5	38.0	38.40	36 1/2	4 13/32	3 1/2	1/8	5/8	4 1/8	3/4	2 3/4	9/32	159.00

TB SHEAVES WITH SPLIT TAPER (PST) BUSHING

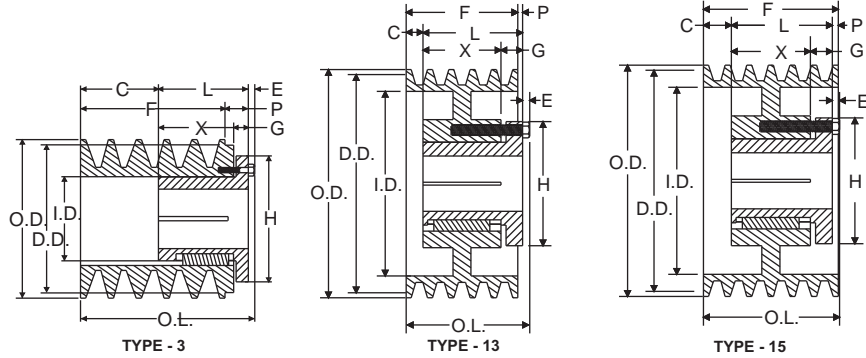
CAST IRON

"A" & "B" BELTS

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
1 5/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 11/16	5/8 x 5/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" keyseat.



BUSHING DIMENSIONS

PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3	1/2 - 1 3/4	1.25	
P2	3 3/16	2 15/16	5/8	2 5/16	1/4	2 17/32	13/32	1 15/16	3	3/4 - 1 3/4	1.5	
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3/4 - 2 11/16	3.5	
Q2	3 25/32	3 1/2	3/4	2 3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	1 - 2 5/8	4.5	

SHEAVES			TYPE	DIAMETER				6 GROOVES, F = 4-3/4"								WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	DATUM "B"	O.D.	I.D.	DIMENSIONS								
								O.L.	L	P	C	H	G	X	E	
6TB34	6TB34-P2	P2	3	3.0	3.4	3.75	2	6 1/16	2 15/16	1 1/16	2 7/8	3	5/8	2 5/16	1/4	6.10
6TB36	6TB36-P2	P2	3	3.2	3.6	3.95	2 1/16	6 1/16	2 15/16	1 1/16	2 7/8	3	5/8	2 5/16	1/4	7.30
6TB38	6TB38-P2	P2	5	3.4	3.8	4.15	2 5/16	5 5/8	2 15/16	5/8	2 7/16	3	---	2 5/16	1/4	7.00
6TB40	6TB40-P2	P2	5	3.6	4.0	4.35	2 1/2	5 5/8	2 15/16	5/8	2 7/16	3	---	2 5/16	1/4	8.10
6TB42	6TB42-P2	P2	5	3.8	4.2	4.55	2 11/16	5 5/8	2 15/16	5/8	2 7/16	3	---	2 5/16	1/4	9.30
6TB44	6TB44-P2	P2	13-WEB	4.0	4.4	4.75	2 7/8	5	2 15/16	0	1 13/16	3	5/8	2 5/16	1/4	9.90
6TB46	6TB46-P2	P2	13-WEB	4.2	4.6	4.95	3 1/16	5	2 15/16	0	1 13/16	3	5/8	2 5/16	1/4	11.00
6TB48	6TB48-P2	P2	13-WEB	4.4	4.8	5.15	3 5/16	5	2 15/16	0	1 13/16	3	5/8	2 5/16	1/4	11.80
6TB50	6TB50-P2	P2	13-WEB	4.6	5.0	5.35	3 1/2	5	2 15/16	0	1 13/16	3	5/8	2 5/16	1/4	12.90
6TB52	6TB52-P2	P2	13-WEB	4.8	5.2	5.55	3 11/16	5	2 15/16	0	1 13/16	3	5/8	2 5/16	1/4	14.80
6TB54	6TB54-Q1	Q1	13-WEB	5.0	5.4	5.75	3 7/8	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	11.80
6TB56	6TB56-Q1	Q1	13-WEB	5.2	5.6	5.95	4 1/16	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	17.30
6TB58	6TB58-Q1	Q1	13-WEB	5.4	5.8	6.15	4 5/16	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	14.50
6TB60	6TB60-Q1	Q1	13-WEB	5.6	6.0	6.35	4 1/2	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	15.40
6TB62	6TB62-Q1	Q1	13-WEB	5.8	6.2	6.55	4 11/16	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	16.40
6TB64	6TB64-Q1	Q1	13-WEB	6.0	6.4	6.75	4 7/8	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	18.60
6TB66	6TB66-Q1	Q1	13-WEB	6.2	6.6	6.95	5 1/16	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	18.50
6TB68	6TB68-Q1	Q1	13-WEB	6.4	6.8	7.15	5 5/16	5 1/32	2 1/2	0	2 1/4	4 1/8	3/4	1 3/4	9/32	20.80
6TB70	6TB70-Q2	Q2	13-WEB	6.6	7.0	7.35	5 1/2	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	22.80
6TB74	6TB74-Q2	Q2	13-WEB	7.0	7.4	7.75	5 15/16	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	26.50
6TB80	6TB80-Q2	Q2	13-WEB	7.6	8.0	8.35	6 1/2	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	24.10
6TB86	6TB86-Q2	Q2	13-WEB	8.2	8.6	8.95	7 1/16	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	27.10
6TB90	6TB90-Q2	Q2	13-WEB	8.6	9.0	9.35	7 1/2	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	30.60
6TB94	6TB94-Q2	Q2	15-ARM	9.0	9.4	9.75	7 15/16	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	32.80
6TB110	6TB110-Q2	Q2	15-ARM	10.6	11.0	11.4	9 7/16	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	36.60
6TB124	6TB124-Q2	Q2	15-ARM	12.0	12.4	12.8	10 15/16	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	39.80
6TB136	6TB136-Q2	Q2	15-ARM	13.2	13.6	14.0	12 1/16	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	44.90
6TB154	6TB154-Q2	Q2	15-ARM	15.0	15.4	15.8	13 15/16	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	49.90
6TB160	6TB160-Q2	Q2	15-ARM	15.6	16.0	16.4	14 1/2	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	54.00
6TB184	6TB184-Q2	Q2	15-ARM	18.0	18.4	18.8	16 15/16	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	62.00
6TB200	6TB200-Q2	Q2	15-ARM	19.5	20.0	20.4	18 1/2	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	74.00
6TB250	6TB250-Q2	Q2	15-ARM	24.5	25.0	25.4	23 1/2	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	89.50
6TB300	6TB300-Q2	Q2	15-ARM	29.5	30.0	30.4	28 1/2	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	128.00
6TB380	6TB380-Q2	Q2	15-ARM	37.5	38.0	38.4	36 1/2	4 25/32	3 1/2	1/4	1	4 1/8	3/4	2 3/4	9/32	179.00

SPLIT TAPER (PST) SHEAVES FOR "A" AND "B" BELT

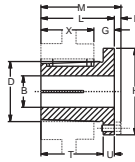
CAST IRON

"A" & "B" BELTS

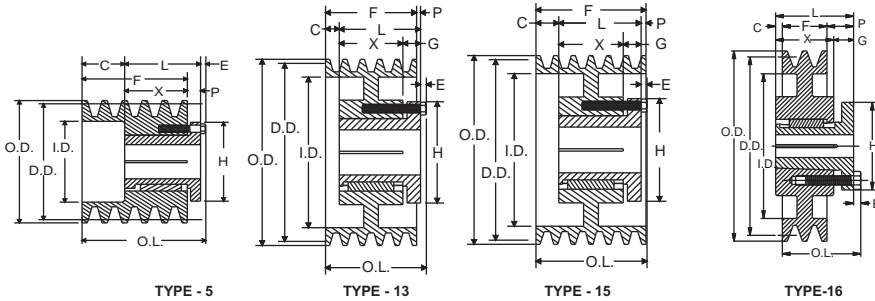
STANDARD KEYSEATS

BORE RANGE	KEYSEAT
3/4 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
15/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



BUSHING



BUSHING DIMENSIONS

PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	1 7/32	2 7/8	4 1/8	3/4 - 2 11/16	3.5	
R1	3 25/32	3 1/2	7/8	2	9/32	2 1/4	5/8	4	5 3/8	1 1/8 - 3 3/4	7.5	

SHEAVES			TYPE	DIAMETERS				2 GROOVES, F = 1 3/4"							WGT. LBS.	
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	DATUM "B"	O.D.	I.D.	DIMENSIONS								
								O.L.	L	P	C	H	G	X	E	
2B54Q	2B54Q-Q1	Q1	5	5.0	5.4	5.75	-	2 25/32	2 1/2	3/4	0	4 1/8	-	1 3/4	9/32	6.00
2B56Q	2B56Q-Q1	Q1	5	5.2	5.6	5.95	-	2 25/32	2 1/2	3/4	0	4 1/8	-	1 3/4	9/32	7.30
2B58Q	2B58Q-Q1	Q1	5	5.4	5.8	6.15	-	2 25/32	2 1/2	3/4	0	4 1/8	-	1 3/4	9/32	7.90
2B60Q	2B60Q-Q1	Q1	5	5.6	6.0	6.35	-	2 25/32	2 1/2	3/4	0	4 1/8	-	1 3/4	9/32	8.90
2B62Q	2B62Q-Q1	Q1	5	5.8	6.2	6.55	-	2 25/32	2 1/2	3/4	0	4 1/8	-	1 3/4	9/32	9.40
2B64Q	2B64Q-Q1	Q1	5	6.0	6.4	6.75	-	2 25/32	2 1/2	3/4	0	4 1/8	-	1 3/4	9/32	10.10
2B66Q	2B66Q-Q1	Q1	5	6.2	6.6	6.95	-	2 25/32	2 1/2	3/4	0	4 1/8	-	1 3/4	9/32	11.10
2B68Q	2B68Q-Q1	Q1	5	6.4	6.8	7.15	-	2 25/32	2 1/2	3/4	0	4 1/8	-	1 3/4	9/32	12.30
2B154R	2B154R-R1	R1	16-ARM	15.0	15.4	15.75	13 7/8	3 5/32	2 7/8	1	1/8	5 3/8	7/8	2	9/32	30.60
2B160R	2B160R-R1	R1	16-ARM	15.6	16.0	16.35	14 1/2	3 5/32	2 7/8	1	1/8	5 3/8	7/8	2	9/32	32.00
2B184R	2B184R-R1	R1	16-ARM	18.0	18.4	18.75	16 7/8	3 5/32	2 7/8	1	1/8	5 3/8	7/8	2	9/32	39.10
2B200R	2B200R-R1	R1	16-ARM	19.5	20.0	20.35	18 1/2	3 5/32	2 7/8	1	1/8	5 3/8	7/8	2	9/32	43.50
2B250R	2B250R-R1	R1	16-ARM	24.5	25.0	25.35	23 1/2	3 5/32	2 7/8	1	1/8	5 3/8	7/8	2	9/32	58.00
2B300R	2B300R-R1	R1	16-ARM	29.5	30.0	30.35	28 1/2	3 5/32	2 7/8	1	1/8	5 3/8	7/8	2	9/32	81.00
2B380R	2B380R-R1	R1	16-ARM	37.5	38.0	38.35	36 1/2	3 5/32	2 7/8	1	1/8	5 3/8	7/8	2	9/32	92.00

SHEAVES			TYPE	DIAMETERS				3 GROOVES, F = 2 1/2"							WGT. LBS.	
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	DATUM "B"	O.D.	I.D.	DIMENSIONS								
								O.L.	L	P	C	H	G	X	E	
3B54Q	3B54Q-Q1	Q1	5	5.0	5.4	5.75	3 7/8	3 17/32	2 1/2	3/4	3/4	4 1/8	-	1 3/4	9/32	7.90
3B56Q	3B56Q-Q1	Q1	5	5.2	5.6	5.95	4 1/16	3 17/32	2 1/2	3/4	3/4	4 1/8	-	1 3/4	9/32	9.00
3B58Q	3B58Q-Q1	Q1	13-WEB	5.4	5.8	6.15	4 1/4	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	9.40
3B60Q	3B60Q-Q1	Q1	13-WEB	5.6	6.0	6.35	4 7/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	10.40
3B62Q	3B62Q-Q1	Q1	13-WEB	5.8	6.2	6.55	4 11/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	11.30
3B64Q	3B64Q-Q1	Q1	13-WEB	6.0	6.4	6.75	4 7/8	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	12.10
3B66Q	3B66Q-Q1	Q1	13-WEB	6.2	6.6	6.95	5 1/16	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	13.00
3B68Q	3B68Q-Q1	Q1	13-WEB	6.4	6.8	7.15	5 1/4	3 5/32	2 1/2	3/8	3/8	4 1/8	3/4	1 3/4	9/32	14.30
3B154R	3B154R-R1	R1	13-ARM	15.0	15.4	15.75	13 7/8	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	35.50
3B160R	3B160R-R1	R1	13-ARM	15.6	16.0	16.35	14 1/2	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	38.00
3B184R	3B184R-R1	R1	13-ARM	18.0	18.4	18.75	16 7/8	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	44.00
3B200R	3B200R-R1	R1	13-ARM	19.5	20.0	20.35	18 1/2	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	50.30
3B250R	3B250R-R1	R1	13-ARM	24.5	25.0	25.35	23 1/2	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	65.00
3B300R	3B300R-R1	R1	13-ARM	29.5	30.0	30.35	28 1/2	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	89.00
3B380R	3B380R-R1	R1	13-ARM	37.5	38.0	38.35	36 1/2	3 13/32	2 7/8	5/8	1/4	5 3/8	7/8	2	9/32	106.00

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "A" AND "B" BELT

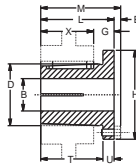
CAST IRON

"A" & "B" BELTS

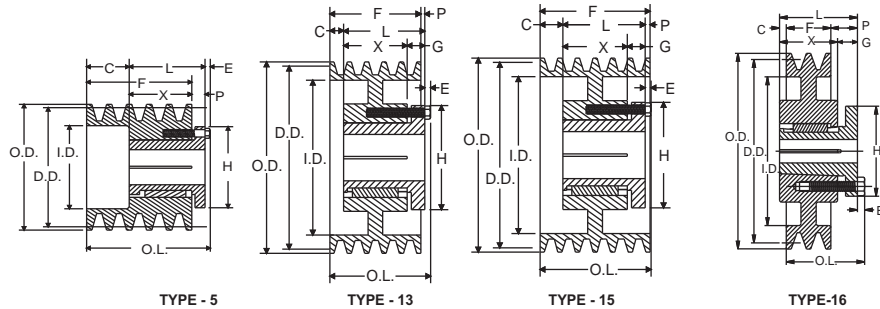
STANDARD KEYSEATS

BORE RANGE	KEYSEAT
3/4 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
15/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



BUSHING



BUSHING DIMENSIONS

PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	1 7/32	2 7/8	4 1/8		3/4 - 2 11/16	3.5
R1	3 25/32	3 1/2	7/8	2	9/32	2 1/4	5/8	4	5 3/8		1 1/8 - 3 3/4	7.5

SHEAVES			TYPE	DIAMETERS				4 GROOVES, F = 3 1/4"								WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	DATUM "B"	O.D.	I.D.	DIMENSIONS								
						O.L.	L	P	C	H	G	X	E			
4B54Q	4B54Q-Q1	Q1	5	5.0	5.4	5.75	3 7/8	4 9/32	2 1/2	3/4	1 1/2	4 1/8	-	1 3/4	9/32	9.3
4B56Q	4B56Q-Q1	Q1	5	5.2	5.6	5.95	4 1/16	4 9/32	2 1/2	3/4	1 1/2	4 1/8	-	1 3/4	9/32	10.5
4B58Q	4B58Q-Q1	Q1	13-WEB	5.4	5.8	6.15	4 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	11.5
4B60Q	4B60Q-Q1	Q1	13-WEB	5.6	6.0	6.35	4 7/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	12.6
4B62Q	4B62Q-Q1	Q1	13-WEB	5.8	6.2	6.55	4 11/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	12.6
4B64Q	4B64Q-Q1	Q1	13-WEB	6.0	6.4	6.75	4 7/8	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	14.1
4B66Q	4B66Q-Q1	Q1	13-WEB	6.2	6.6	6.95	5 1/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	14.8
4B68Q	4B68Q-Q1	Q1	13-WEB	6.4	6.8	7.15	5 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	16.9
4B154R	4B154R-R1	R1	13-ARM	15.0	15.4	15.75	13 7/8	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	40.1
4B160R	4B160R-R1	R1	13-ARM	15.6	16.0	16.35	14 1/2	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	44.0
4B184R	4B184R-R1	R1	13-ARM	18.0	18.4	18.75	16 7/8	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	50.3
4B200R	4B200R-R1	R1	13-ARM	19.5	20.0	20.35	18 1/2	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	54.0
4B250R	4B250R-R1	R1	13-ARM	24.5	25.0	25.35	23 1/2	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	71.0
4B300R	4B300R-R1	R1	13-ARM	29.5	30.0	30.35	28 1/2	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	99.0
4B380R	4B380R-R1	R1	13-ARM	37.5	38.0	38.35	36 1/2	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	126.0

SHEAVES			TYPE	DIAMETERS				5 GROOVES, F = 4"								WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	DATUM "B"	O.D.	I.D.	DIMENSIONS								
						O.L.	L	P	C	H	G	X	E			
5B70R	5B70R-R1	R1	15-WEB	6.6	7.0	7.35	5 1/2	4 5/32	2 7/8	1/8	1"	5 3/8	7/8	2"	9/32	17.0
5B74R	5B74R-R1	R1	15-WEB	7.0	7.4	7.75	5 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	20.3
5B80R	5B80R-R1	R1	15-WEB	7.6	8.0	8.35	6 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	24.8
5B86R	5B86R-R1	R1	15-WEB	8.2	8.6	8.95	7 1/16	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	27.3
5B90R	5B90R-R1	R1	15-WEB	8.6	9.0	9.35	7 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	29.1
5B94R	5B94R-R1	R1	15-WEB	9.0	9.4	9.75	7 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	30.0
5B110R	5B110R-R1	R1	15-ARM	10.6	11.0	11.35	9 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	32.8
5B124R	5B124R-R1	R1	15-ARM	12.0	12.4	12.75	10 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	36.0
5B136R	5B136R-R1	R1	15-ARM	13.2	13.6	13.95	12 1/16	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	40.3
5B154R	5B154R-R1	R1	15-ARM	15.0	15.4	15.75	13 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	45.0
5B160R	5B160R-R1	R1	15-ARM	15.6	16.0	16.35	14 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	48.0
5B184R	5B184R-R1	R1	15-ARM	18.0	18.4	18.75	16 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	54.0
5B200R	5B200R-R1	R1	15-ARM	19.5	20.0	20.35	18 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	64.0
5B250R	5B250R-R1	R1	15-ARM	24.5	25.0	25.35	23 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	79.0
5B300R	5B300R-R1	R1	15-ARM	29.5	30.0	30.35	28 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	115.0
5B380R	5B380R-R1	R1	15-ARM	37.5	38.0	38.35	36 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	150.0

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "A" AND "B" BELT

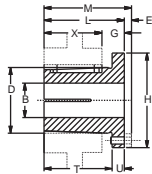
CAST IRON

"A" & "B" BELTS

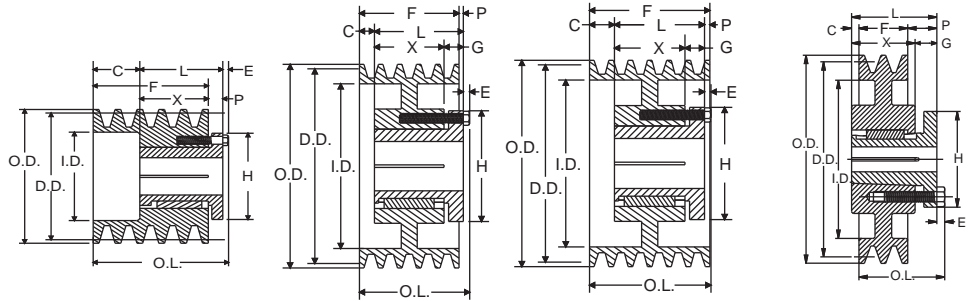
STANDARD KEYSEATS

BORE RANGE	KEYSEAT
3/4 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
15/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



BUSHING



TYPE - 5

TYPE - 13

TYPE - 15

TYPE-16

BUSHING DIMENSIONS

PART NO.	DIMENSIONS									BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H		
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	1 7/32	2 7/8	4 1/8	3/4 - 2 11/16	3.5
R1	3 25/32	3 1/2	7/8	2	9/32	2 1/4	5/8	4	5 3/8	1 1/8 - 3 3/4	7.5

SHEAVES			TYPE	DIAMETERS				6 GROOVES, F = 4 3/4"								WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	DATUM "B"	O.D.	I.D.	DIMENSIONS								
								O.L.	L	P	C	H	G	X	E	
6B70R	6B70R-R1	R1	15-WEB	6.6	7.0	7.35	5 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	17.0
6B74R	6B74R-R1	R1	15-WEB	7.0	7.4	7.75	5 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	20.3
6B80R	6B80R-R1	R1	15-WEB	7.6	8.0	8.35	6 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	24.8
6B86R	6B86R-R1	R1	15-WEB	8.2	8.6	8.95	7 1/16	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	27.3
6B90R	6B90R-R1	R1	15-WEB	8.6	9.0	9.35	7 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	29.1
6B94R	6B94R-R1	R1	15-WEB	9.0	9.4	9.75	7 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	30.0
6B110R	6B110R-R1	R1	15-ARM	10.6	11.0	11.35	9 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	32.8
6B124R	6B124R-R1	R1	15-ARM	12.0	12.4	12.75	10 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	36.0
6B136R	6B136R-R1	R1	15-ARM	13.2	13.6	13.95	12 1/16	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	40.3
6B154R	6B154R-R1	R1	15-ARM	15.0	15.4	15.75	13 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	45.0
6B160R	6B160R-R1	R1	15-ARM	15.6	16.0	16.35	14 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	48.0
6B184R	6B184R-R1	R1	15-ARM	18.0	18.4	18.75	16 7/8	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	54.0
6B200R	6B200R-R1	R1	15-ARM	19.5	20.0	20.35	18 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	64.0
6B250R	6B250R-R1	R1	15-ARM	24.5	25.0	25.35	23 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	79.0
6B300R	6B300R-R1	R1	15-ARM	29.5	30.0	30.35	28 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	115.0
6B380R	6B380R-R1	R1	15-ARM	37.5	38.0	38.35	36 1/2	4 5/32	2 7/8	1/8	1	5 3/8	7/8	2	9/32	150.0

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "A" AND "B" BELT

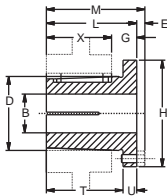
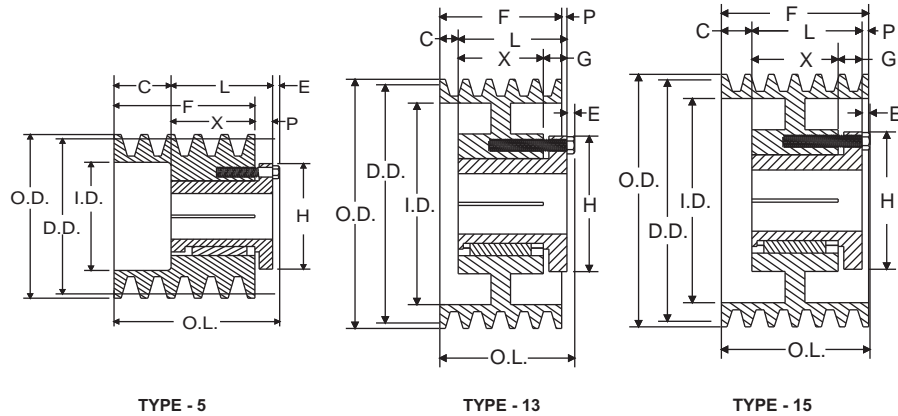
CAST IRON

"A" & "B" BELTS

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 5/8	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 5/8 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



BUSHING

BUSHING DIMENSIONS

PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
Q2	3 25/32	3 1/2	3/4	2 3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	1	- 2 5/8	4.5
R2	5 5/32	4 7/8	7/8	4	9/32	4 1/4	5/8	4	5 3/8	1 3/8	- 3 5/8	11
S1	4 3/4	4 3/8	1 1/6	3 5/16	3/8	3 5/8	3/4	4 5/8	6 3/8	1 11/16	- 4 1/4	13.5
U0	5 23/32	5 1/4	1 1/2	3 3/4	15/32	4 3/16	1 1/16	6	8 3/8	2 3/8	- 3 3/16	30
U0	5 13/32	4 15/16	1 3/16	3 3/4	15/35	4 3/16	3/4	6	8 3/8	3 1/4	- 5 1/2	27

SHEAVES			TYPE	DIAMETERS				8 GROOVES, F = 6 1/4"							WGT. LBS.	
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	DATUM "B"	O.D.	I.D.	DIMENSIONS								
								O.L.	L	P	C	H	G	X		E
8B54Q	8B54Q-Q2	Q2	5	5.0	5.4	5.75	3 7/8	7 9/32	3 1/2	3/4	3 1/2	4 1/8	-	2 3/4	9/32	18.1
8B56Q	8B56Q-Q2	Q2	5	5.2	5.6	5.95	4 1/16	7 9/32	3 1/2	3/4	3 1/2	4 1/8	-	2 3/4	9/32	20.6
8B58Q	8B58Q-Q2	Q2	15-WEB	5.4	5.8	6.15	4 1/4	6 1/4	3 1/2	2	3/4	4 1/8	3/4	2 3/4	9/32	20.9
8B60Q	8B60Q-Q2	Q2	15-WEB	5.6	6.0	6.35	4 7/16	6 1/4	3 1/2	2	3/4	4 1/8	3/4	2 3/4	9/32	23.0
8B62Q	8B62Q-Q2	Q2	15-WEB	5.8	6.2	6.55	4 11/16	6 1/4	3 1/2	2	3/4	4 1/8	3/4	2 3/4	9/32	23.0
8B64Q	8B64Q-Q2	Q2	15-WEB	6.0	6.4	6.75	4 7/8	6 1/4	3 1/2	2	3/4	4 1/8	3/4	2 3/4	9/32	25.0
8B66Q	8B66Q-Q2	Q2	15-WEB	6.2	6.6	6.95	5 1/16	6 1/4	3 1/2	2	3/4	4 1/8	3/4	2 3/4	9/32	27.3
8B68Q	8B68Q-Q2	Q2	15-WEB	6.4	6.8	7.15	5 1/4	6 1/4	3 1/2	2	3/4	4 1/8	3/4	2 3/4	9/32	31.1
8B70R	8B70R-R2	R2	15-WEB	6.6	7.0	7.35	5 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	29.5
8B74R	8B74R-R2	R2	15-WEB	7.0	7.4	7.75	5 7/8	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	34.9
8B80R	8B80R-R2	R2	15-WEB	7.6	8.0	8.35	6 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	42.9
8B86R	8B86R-R2	R2	15-WEB	8.2	8.6	8.95	7 1/16	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	52.0
8B90R	8B90R-R2	R2	15-WEB	8.6	9.0	9.35	7 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	48.3
8B94R	8B94R-R2	R2	15-WEB	9.0	9.4	9.75	7 7/8	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	49.3
8B110R	8B110R-R2	R2	15-WEB	10.6	11.0	11.35	9 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	55.0
8B124R	8B124R-R2	R2	15-ARM	12.0	12.4	12.75	10 7/8	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	60.0
8B136R	8B136R-R2	R2	15-ARM	13.2	13.6	13.95	12 1/16	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	68.5
8B154R	8B154R-R2	R2	15-ARM	15.0	15.4	15.75	13 7/8	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	77.3
8B184R	8B184R-R2	R2	15-ARM	18.0	18.4	18.75	16 7/8	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	90.0
8B200R	8B200R-R2	R2	15-ARM	19.5	20.0	20.35	18 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	96.0
8B250R	8B250R-R2	R2	15-ARM	24.5	25.0	25.35	23 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	129.0
8B300R	8B300R-R2	R2	15-ARM	29.5	30.0	30.35	28 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	163.0
8B300S	8B300S-S1	S1	15-ARM	29.5	30.0	30.35	28 1/2	6 1/4	4 3/8	3/4	1 1/8	6 3/8	1 1/16	3 5/16	3/8	168.0
8B380R	8B380R-R2	R2	15-ARM	37.5	38.0	38.35	36 1/2	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	228.0
8B380S	8B380S-S1	S1	15-ARM	37.5	38.0	38.35	36 1/2	6 1/4	4 3/8	3/4	1 1/8	6 3/8	1 1/16	3 5/16	3/8	238.0

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "A" AND "B" BELT

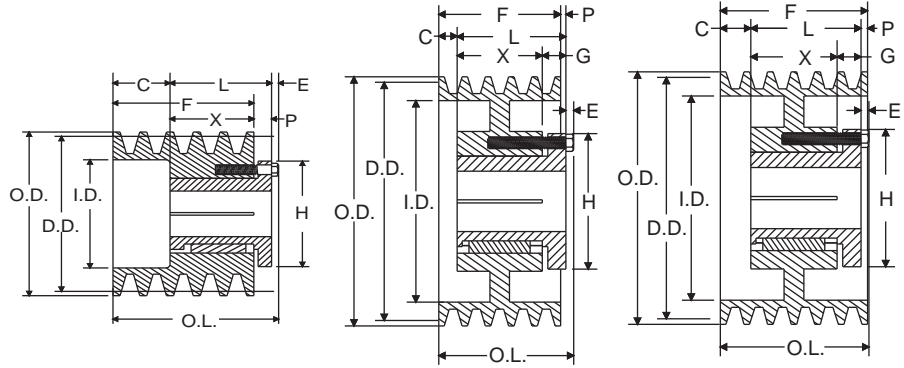
CAST IRON

"A" & "B" BELTS

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 5/8	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 5/8 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

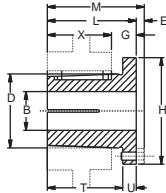


TYPE - 5

TYPE - 13

TYPE - 15

BUSHING DIMENSIONS



PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
Q2	3 25/32	3 1/2	3/4	2 3/4	9/32	2 31/32	17/32	2 7/8	4 1/8		1 - 2 5/8	4.5
R2	5 5/32	4 7/8	7/8	4	9/32	4 1/4	5/8	4	5 3/8		1 3/8 - 3 5/8	11
S1	4 3/4	4 3/8	1 1/6	3 5/16	3/8	3 5/8	3/4	4 5/8	6 3/8		1 11/16 - 4 1/4	13.5
U0	5 23/32	5 1/4	1 1/2	3 3/4	15/32	4 3/16	1 1/16	6	8 3/8		2 3/8 - 3 3/16	30
U0	5 13/32	4 15/16	1 3/16	3 3/4	15/35	4 3/16	3/4	6	8 3/8		3 1/4 - 5 1/2	27

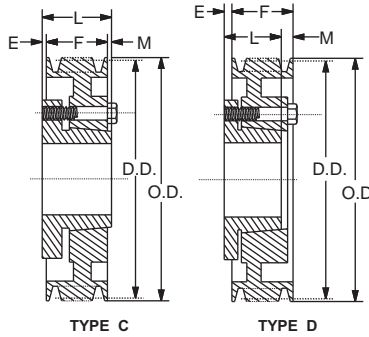
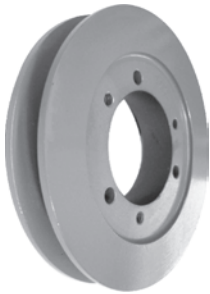
BUSHING SHEAVES			TYPE	DIAMETERS				8 GROOVES, F = 6 1/4"									WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		DATUM "A"	DATUM "B"	O.D.	I.D.	DIMENSIONS									
								O.L.	L	P	C	H	G	X	E		
10B54Q	10B54Q-Q2	Q2	5	5.0	5.4	5.75	3 7/8	8 25/32	3 1/2	3/4	5	4 1/8	-	2 3/4	9/32	21.5	
10B56Q	10B56Q-Q2	Q2	5	5.2	5.6	5.95	4 1/16	8 25/32	3 1/2	3/4	5	4 1/8	-	2 3/4	9/32	24.9	
10B68Q	10B58Q-Q2	Q2	15-WEB	5.4	5.8	6.15	4 1/4	7 3/4	3 1/2	3 1/2	3/4	4 1/8	3/4	2 3/4	9/32	23.5	
10B60Q	10B60Q-Q2	Q2	15-WEB	5.6	6.0	6.35	4 7/16	7 3/4	3 1/2	3 1/2	3/4	4 1/8	3/4	2 3/4	9/32	25.6	
10B62Q	10B62Q-Q2	Q2	15-WEB	5.8	6.2	6.55	4 11/16	7 3/4	3 1/2	3 1/2	3/4	4 1/8	3/4	2 3/4	9/32	27.5	
10B64Q	10B64Q-Q2	Q2	15-WEB	6.0	6.4	6.75	4 7/8	7 3/4	3 1/2	3 1/2	3/4	4 1/8	3/4	2 3/4	9/32	31.4	
10B66Q	10B66Q-Q2	Q2	15-WEB	6.2	6.6	6.95	5 1/16	7 3/4	3 1/2	3 1/2	3/4	4 1/8	3/4	2 3/4	9/32	32.5	
10B68Q	10B68Q-Q2	Q2	15-WEB	6.4	6.8	7.15	5 1/4	7 3/4	3 1/2	3 1/2	3/4	4 1/8	3/4	2 3/4	9/32	36.1	
10B70R	10B70R-R2	R2	15-WEB	6.6	7.0	7.35	5 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	34.0	
10B74R	10B74R-R2	R2	15-WEB	7.0	7.4	7.75	5 7/8	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	39.3	
10B80R	10B80R-R2	R2	15-WEB	7.6	8.0	8.35	6 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	48.5	
10B86R	10B86R-R2	R2	15-WEB	8.2	8.6	8.95	7 1/16	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	51.5	
10B90R	10B90R-R2	R2	15-WEB	8.6	9.0	9.35	7 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	52.3	
10B94R	10B94R-R2	R2	15-WEB	9.0	9.4	9.75	7 7/8	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	54.0	
10B110R	10B110R-R2	R2	15-WEB	10.6	11.0	11.35	9 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	61.0	
10B124R	10B124R-R2	R2	15-ARM	12.0	12.4	12.75	10 7/8	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	77.5	
10B136R	10B136R-R2	R2	15-ARM	13.2	13.6	13.95	12 1/16	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	76.5	
10B154R	10B154R-R2	R2	15-ARM	15.0	15.4	15.75	13 7/8	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	89.0	
10B184R	10B184R-R2	R2	15-ARM	18.0	18.4	18.75	16 7/8	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	104.0	
10B200R	10B200R-R2	R2	15-ARM	19.5	20.0	20.35	18 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	112.0	
10B250R	10B250R-R2	R2	15-ARM	24.5	25.0	25.35	23 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	153.0	
10B300R	10B300R-R2	R2	15-ARM	29.5	30.0	30.35	28 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	188.0	
10B380R	10B380R-R2	R2	15-ARM	37.5	38.0	38.35	36 1/2	7 3/4	4 7/8	1	1 7/8	5 3/8	7/8	4	9/32	258.0	
10B380S	10B380S-U0	U0	15-ARM	37.5	38.0	38.35	36 1/2	7 3/4	4 3/8	1 7/16	1 3/8	8 3/8	1 1/16	3 3/4	15/32	270.0	

Limited Availability, Check Stock

QUICK DETACHABLE (PQD) SHEAVES FOR "C" BELT

CAST IRON

"C" BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

1 GROOVE, F=1 1/4"

SPECIFICATIONS

PART NO.	BUSHING	BORE RANGE	TYPE*	DIAMETER		DIMENSIONS			WGT. LBS.
				DATUM "C"	O.D.	E	L	M	
1C70SF	SF	1/2 - 2 15/16	D-1	7.00	7.40	27/32	2 1/16	1/32	10.00
1C75SF	SF	1/2 - 2 15/16	D-2	7.50	7.90	27/32	2 1/16	1/32	12.00
1C80SF	SF	1/2 - 2 15/16	D-2	8.00	8.40	27/32	2 1/16	1/32	13.00
1C85SF	SF	1/2 - 2 15/16	D-2	8.50	8.90	27/32	2 1/16	1/32	14.00
1C90SF	SF	1/2 - 2 15/16	D-3	9.00	9.40	27/32	2 1/16	1/32	15.00
1C95SF	SF	1/2 - 2 15/16	D-3	9.50	9.90	27/32	2 1/16	1/32	16.00
1C100SF	SF	1/2 - 2 15/16	D-3	10.00	10.40	27/32	2 1/16	1/32	17.00
1C105SF	SF	1/2 - 2 15/16	D-3	10.50	10.90	27/32	2 1/16	1/32	18.00
1C110SF	SF	1/2 - 2 15/16	D-3	11.00	11.40	27/32	2 1/16	1/32	19.00
1C120SF	SF	1/2 - 2 15/16	D-3	12.00	12.40	27/32	2 1/16	1/32	20.00
1C130SF	SF	1/2 - 2 15/16	D-3	13.00	13.40	27/32	2 1/16	1/32	22.00
1C140SF	SF	1/2 - 2 15/16	D-3	14.00	14.40	27/32	2 1/16	1/32	24.00
1C160SF	SF	1/2 - 2 15/16	D-3	16.00	16.40	27/32	2 1/16	1/32	26.00
1C180SF	SF	1/2 - 2 15/16	D-3	18.00	18.40	27/32	2 1/16	1/32	30.00
1C200SF	SF	1/2 - 2 15/16	D-3	20.00	20.40	27/32	2 1/16	1/32	35.00
1C240SF	SF	1/2 - 2 15/16	D-3	24.00	24.40	27/32	2 1/16	1/32	41.00

2 GROOVE, F=2 1/4"

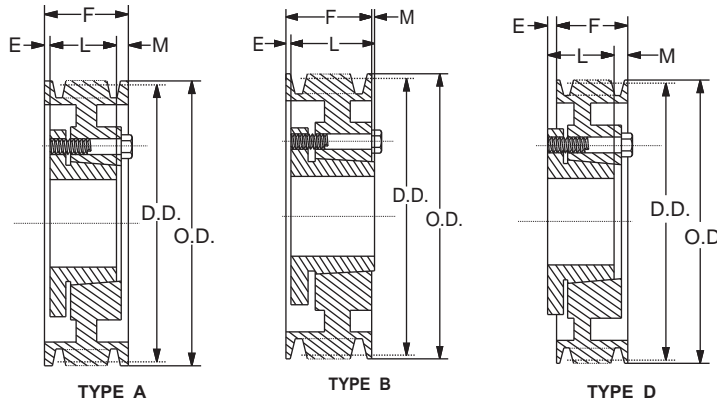
2C70SF	SF	1/2 - 2 15/16	D-1	7.00	7.40	3/32	2 1/16	9/32	15.00
2C75SF	SF	1/2 - 2 15/16	D-1	7.50	7.90	3/32	2 1/16	9/32	17.00
2C80SF	SF	1/2 - 2 15/16	D-1	8.00	8.40	3/32	2 1/16	9/32	18.00
2C85SF	SF	1/2 - 2 15/16	D-2	8.50	8.90	3/32	2 1/16	9/32	19.00
2C90SF	SF	1/2 - 2 15/16	D-2	9.00	9.40	3/32	2 1/16	9/32	20.00
2C95SF	SF	1/2 - 2 15/16	D-2	9.50	9.90	3/32	2 1/16	9/32	21.00
2C100SF	SF	1/2 - 2 15/16	D-3	10.00	10.40	3/32	2 1/16	9/32	22.00
2C105SF	SF	1/2 - 2 15/16	D-3	10.50	10.90	3/32	2 1/16	9/32	23.00
2C110SF	SF	1/2 - 2 15/16	D-3	11.00	11.40	3/32	2 1/16	9/32	24.00
2C120SF	SF	1/2 - 2 15/16	D-3	12.00	12.40	11/32	2 1/16	17/32	25.00
2C130SF	SF	1/2 - 2 15/16	D-3	13.00	13.40	11/32	2 1/16	17/32	28.00
2C140SF	SF	1/2 - 2 15/16	D-3	14.00	14.40	11/32	2 1/16	17/32	31.00
2C160SF	SF	1/2 - 2 15/16	D-3	16.00	16.40	11/32	2 1/16	17/32	36.00
2C180SF	SF	1/2 - 2 15/16	D-3	18.00	18.40	11/32	2 1/16	17/32	39.00
2C200SF	SF	1/2 - 2 15/16	D-3	20.00	20.40	11/32	2 1/16	17/32	48.00
2C240SF	SF	1/2 - 2 15/16	D-3	24.00	24.40	11/32	2 1/16	17/32	60.00
2C300F	F	1 - 4	C-3	30.00	30.40	1 7/32	3 3/4	9/32	85.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

QUICK DETACHABLE (PQD) SHEAVES FOR "C" BELT

CAST IRON

"C" BELTS



STANDARD KEYSSEATS		
BORE RANGE	KEYSEAT	
1/2 - 9/16	1/8 x 1/16	
5/8 - 7/8	3/16 x 3/32	
15/16 - 1 1/4	1/4 x 1/8	
1 5/16 - 1 3/8	5/16 x 5/32	
1 7/16 - 1 3/4	3/8 x 3/16	
1 13/16 - 2 1/4	1/2 x 1/4	
2 5/16 - 2 3/4	5/8 x 5/16	
2 13/16 - 3 1/4	3/4 x 3/8	
3 3/8 - 3 3/4	7/8 x 7/16	
3 7/8 - 4 1/4	1 x 1/2	

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

3 GROOVE, F=3 1/4"

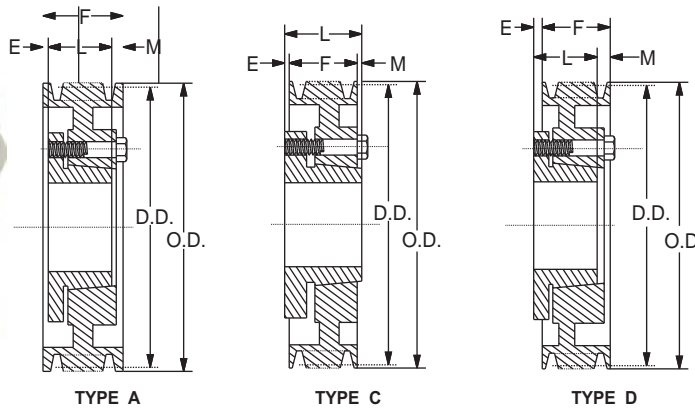
PART NO	BUSHING	BORE RANGE	TYPE*	DIAMETER		DIMENSIONS			WGT. LBS.
				DATUM "C"	O.D.	E	L	M	
3C50SD	SD	1/2 - 2	A-1	5.0	5.40	19/32	1 13/16	27/32	10.00
3C55SD	SD	1/2 - 2	A-1	5.5	5.90	19/32	1 13/16	27/32	12.00
3C60SF	SF	1/2 - 2 15/16	D-1	6.0	6.40	23/32	2 1/16	1 29/32	15.00
3C70SF	SF	1/2 - 2 15/16	A-1	7.0	7.40	13/32	2 1/16	25/32	18.00
3C75SF	SF	1/2 - 2 15/16	A-1	7.5	7.90	13/32	2 1/16	25/32	20.00
3C80E	E	7/8 - 3 1/2	B-1	8.0	8.40	17/32	2 3/4	1/32	26.00
3C85E	E	7/8 - 3 1/2	B-1	8.5	8.90	17/32	2 3/4	1/32	29.00
3C90E	E	7/8 - 3 1/2	A-1	9.0	9.40	15/32	2 3/4	1/32	32.00
3C95E	E	7/8 - 3 1/2	A-2	9.5	9.90	15/32	2 3/4	1/32	34.00
3C100E	E	7/8 - 3 1/2	A-2	10.0	10.40	15/32	2 3/4	1/32	36.00
3C105E	E	7/8 - 3 1/2	A-3	10.5	10.90	15/32	2 3/4	1/32	35.00
3C110E	E	7/8 - 3 1/2	A-3	11.0	11.40	15/32	2 3/4	1/32	40.00
3C120E	E	7/8 - 3 1/2	A-3	12.0	12.40	15/32	2 3/4	1/32	43.00
3C130E	E	7/8 - 3 1/2	A-3	13.0	13.40	15/32	2 3/4	1/32	45.00
3C140E	E	7/8 - 3 1/2	A-3	14.0	14.40	15/32	2 3/4	1/32	51.00
3C160E	E	7/8 - 3 1/2	A-3	16.0	16.40	15/32	2 3/4	1/32	59.00
3C180E	E	7/8 - 3 1/2	A-3	18.0	18.40	15/32	2 3/4	1/32	65.00
3C200E	E	7/8 - 3 1/2	D-3	20.0	20.40	7/32	2 3/4	23/32	70.00
3C240E	E	7/8 - 3 1/2	D-3	24.0	24.40	7/32	2 3/4	23/32	80.00
3C270F	F	1 - 4	D-3	27.0	27.40	21/32	3 3/4	5/32	105.00
3C300F	F	1 - 4	D-3	30.0	30.40	21/32	3 3/4	5/32	120.00
3C360F	F	1 - 4	D-3	36.0	36.40	21/32	3 3/4	5/32	140.00
3C440F	F	1 - 4	D-3	44.0	44.40	21/32	3 3/4	5/32	170.00
3C500F	F	1 - 4	D-3	50.0	50.40	21/32	3 3/4	5/32	190.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

QUICK DETACHABLE (PQD) SHEAVES FOR "C" BELT

CAST IRON

"C" BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

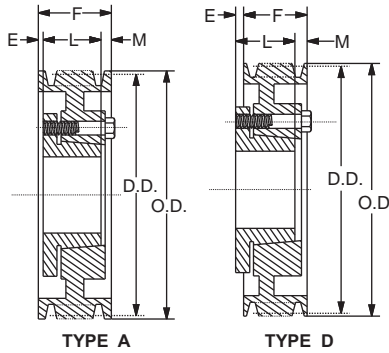
4 GROOVE, F=4 1/4"

PART NO.	BUSHING	BORE RANGE	TYPE*	DIAMETER		DIMENSIONS			WGT. LBS.
				DATUM "C"	O.D.	E	L	M	
4C50SD	SD	1/2 - 2	A-1	5.0	5.40	27/32	1 13/16	1 19/32	12.00
4C55SD	SD	1/2 - 2	A-1	5.5	5.90	27/32	1 13/16	1 19/32	14.00
4C60SF	SF	1/2 - 2 15/16	A-1	6.0	6.40	21/32	2 1/16	1 17/32	17.00
4C70SF	SF	1/2 - 2 15/16	A-1	7.0	7.40	21/32	2 1/16	1 17/32	21.00
4C75SF	SF	1/2 - 2 15/16	A-1	7.5	7.90	21/32	2 1/16	1 17/32	25.00
4C80E	E	7/8 - 3 1/2	A-1	8.0	8.40	25/32	2 3/4	23/32	30.00
4C85E	E	7/8 - 3 1/2	A-1	8.5	8.90	25/32	2 3/4	23/32	33.00
4C90E	E	7/8 - 3 1/2	A-1	9.0	9.40	25/32	2 3/4	23/32	35.00
4C95E	E	7/8 - 3 1/2	A-2	9.5	9.90	25/32	2 3/4	23/32	38.00
4C100E	E	7/8 - 3 1/2	A-2	10.0	10.40	25/32	2 3/4	23/32	40.00
4C105E	E	7/8 - 3 1/2	A-2	10.5	10.90	25/32	2 3/4	23/32	43.00
4C110E	E	7/8 - 3 1/2	A-2	11.0	11.40	25/32	2 3/4	23/32	46.00
4C120E	E	7/8 - 3 1/2	A-3	12.0	12.40	25/32	2 3/4	23/32	50.00
4C130E	E	7/8 - 3 1/2	A-3	13.0	13.40	25/32	2 3/4	23/32	54.00
4C140E	E	7/8 - 3 1/2	A-3	14.0	14.40	25/32	2 3/4	23/32	59.00
4C160E	E	7/8 - 3 1/2	A-3	16.0	16.40	25/32	2 3/4	23/32	65.00
4C180E	E	7/8 - 3 1/2	A-3	18.0	18.40	25/32	2 3/4	23/32	73.00
4C200E	E	7/8 - 3 1/2	A-3	20.0	20.40	9/32	2 3/4	1 7/32	82.00
4C240F	F	1 - 4	D-3	24.0	24.40	3/32	3 3/4	19/32	105.00
4C270F	F	1 - 4	D-3	27.0	27.40	3/32	3 3/4	19/32	125.00
4C300F	F	1 - 4	D-3	30.0	30.40	3/32	3 3/4	19/32	142.00
4C360F	F	1 - 4	D-3	36.0	36.40	3/32	3 3/4	19/32	172.00
4C440J	J	1 1/2 - 4 1/2	C-3	44.0	44.40	0	4 5/8	3/8	225.00
4C500J	J	1 1/2 - 4 1/2	C-3	50.0	50.40	0	4 5/8	3/8	260.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

QUICK DETACHABLE (PQD) SHEAVES FOR "C" BELT

CAST IRON



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

"C" BELTS

5 GROOVE, F=5 1/4"

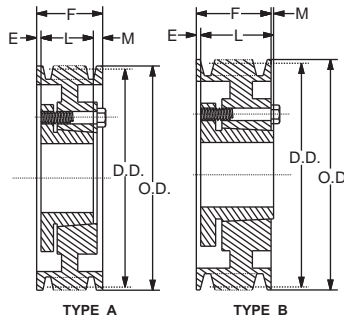
PART NO.	BUSHING	BORE RANGE	TYPE*	DIAMETER		DIMENSIONS			WGT. LBS.
				DATUM "C"	O.D.	E	L	M	
5C60SF	SF	1/2 - 2 15/16	A-1	6.0	6.40	1 1/32	2 1/16	2 5/32	21.00
5C70SF	SF	1/2 - 2 15/16	A-1	7.0	7.40	1 1/32	2 1/16	2 5/32	26.00
5C75SF	SF	1/2 - 2 15/16	A-1	7.5	7.90	1 1/32	2 1/16	2 5/32	28.00
5C80E	E	7/8 - 3 1/2	A-1	8.0	8.40	1 5/32	2 3/4	1 11/32	33.00
5C85E	E	7/8 - 3 1/2	A-1	8.5	8.90	1 5/32	2 3/4	1 11/32	37.00
5C90E	E	7/8 - 3 1/2	A-1	9.0	9.40	1 5/32	2 3/4	1 11/32	40.00
5C95E	E	7/8 - 3 1/2	A-2	9.5	9.90	1 5/32	2 3/4	1 11/32	42.00
5C100E	E	7/8 - 3 1/2	A-2	10.0	10.40	1 5/32	2 3/4	1 11/32	45.00
5C105E	E	7/8 - 3 1/2	A-2	10.5	10.90	1 5/32	2 3/4	1 11/32	47.00
5C110E	E	7/8 - 3 1/2	A-2	11.0	11.40	1 5/32	2 3/4	1 11/32	50.00
5C120E	E	7/8 - 3 1/2	A-2	12.0	12.40	1 5/32	2 3/4	1 11/32	53.00
5C130E	E	7/8 - 3 1/2	A-3	13.0	13.40	1 5/32	2 3/4	1 11/32	58.00
5C140E	E	7/8 - 3 1/2	A-3	14.0	14.40	1 5/32	2 3/4	1 11/32	64.00
5C160E	E	7/8 - 3 1/2	A-3	16.0	16.40	1 5/32	2 3/4	1 11/32	73.00
5C180E	E	7/8 - 3 1/2	A-3	18.0	18.40	1 5/32	2 3/4	1 11/32	85.00
5C200F	F	1 - 4	D-3	20.0	20.40	3/32	3 3/4	1 19/32	98.00
5C240F	F	1 - 4	D-3	24.0	24.40	3/32	3 3/4	1 19/32	119.00
5C270F	F	1 - 4	D-3	27.0	27.40	3/32	3 3/4	1 19/32	153.00
5C300F	F	1 - 4	D-3	30.0	30.40	3/32	3 3/4	1 19/32	174.00
5C360J	J	1 1/2 - 4 1/2	A-3	36.0	36.40	1/16	4 5/8	9/16	206.00
5C440J	J	1 1/2 - 4 1/2	A-3	44.0	44.40	1/16	4 5/8	9/16	254.00
5C500J	J	1 1/2 - 4 1/2	A-3	50.0	50.40	1/16	4 5/8	9/16	274.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

QUICK DETACHABLE (PQD) SHEAVES FOR "C" BELT

CAST IRON

"C" BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

6 GROOVE, F=6 1/4"

PART NO.	BUSHING	BORE RANGE	TYPE*	DIAMETER		DIMENSIONS			WGT. LBS.
				DATUM "C"	O.D.	E	L	M	
6C60SF	SF	1/2 - 2 15/16	A-1	6.0	6.40	1 1/32	2 1/16	3 5/32	20.00
6C70SF	SF	1/2 - 2 15/16	A-1	7.0	7.40	1 1/32	2 1/16	3 5/32	26.00
6C75SF	SF	1/2 - 2 15/16	A-1	7.5	7.90	1 1/32	2 1/16	3 5/32	29.00
6C80E	E	7/8 - 3 1/2	A-1	8.0	8.40	1 5/32	2 3/4	2 11/32	36.00
6C85E	E	7/8 - 3 1/2	A-1	8.5	8.90	1 5/32	2 3/4	2 11/32	39.00
6C90F	F	1 - 4	A-1	9.0	9.40	1 1/32	3 3/4	1 15/32	51.00
6C95F	F	1 - 4	A-1	9.5	9.90	1 1/32	3 3/4	1 15/32	55.00
6C100F	F	1 - 4	A-1	10.0	10.40	1 1/32	3 3/4	1 15/32	59.00
6C105F	F	1 - 4	A-2	10.5	10.90	1 1/32	3 3/4	1 15/32	62.00
6C110F	F	1 - 4	A-2	11.0	11.40	1 1/32	3 3/4	1 15/32	66.00
6C120F	F	1 - 4	A-2	12.0	12.40	1 1/32	3 3/4	1 15/32	70.00
6C130F	F	1 - 4	A-3	13.0	13.40	1 1/32	3 3/4	1 15/32	74.00
6C140F	F	1 - 4	A-3	14.0	14.40	1 1/32	3 3/4	1 15/32	80.00
6C160F	F	1 - 4	A-3	16.0	16.40	1 1/32	3 3/4	1 15/32	89.00
6C180F	F	1 - 4	A-3	18.0	18.40	1 1/32	3 3/4	1 15/32	102.00
6C200F	F	1 - 4	A-3	20.0	20.40	17/32	3 3/4	1 31/32	112.00
6C240F	F	1 - 4	A-3	24.0	24.40	17/32	3 3/4	1 31/32	131.00
6C270J	J	1 1/2 - 4 1/2	A-3	27.0	27.40	1/16	4 5/8	1 9/16	160.00
6C300J	J	1 1/2 - 4 1/2	A-3	30.0	30.40	1/16	4 5/8	1 9/16	190.00
6C360J	J	1 1/2 - 4 1/2	A-3	36.0	36.40	1/16	4 5/8	1 9/16	232.00
6C440J	J	1 1/2 - 4 1/2	A-3	44.0	44.40	1/16	4 5/8	1 9/16	299.00
6C500M	M	2 - 5 1/2	B-3	50.0	50.40	7/32	6 3/4	23/32	320.00

8 GROOVE, F=8 1/4"

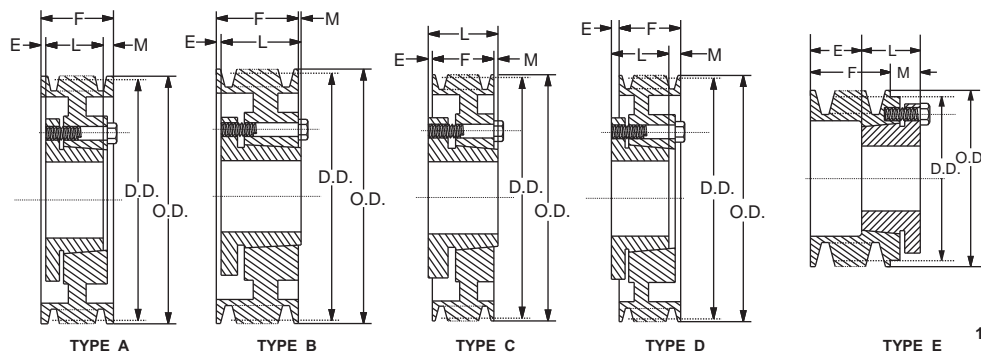
PART NO.	BUSHING	BORE RANGE	TYPE*	DIAMETER		DIMENSIONS			WGT. LBS.
				DATUM "C"	O.D.	E	L	M	
8C80E	E	7/8 - 3 1/2	A-1	8.0	8.40	2 1/32	2 3/4	3 15/32	43.00
8C85E	E	7/8 - 3 1/2	A-1	8.5	8.90	2 1/32	2 3/4	3 15/32	48.00
8C90F	F	1 - 4	A-1	9.0	9.40	1 29/32	3 3/4	2 19/32	60.00
8C95F	F	1 - 4	A-1	9.5	9.90	1 29/32	3 3/4	2 19/32	65.00
8C100F	F	1 - 4	A-1	10.0	10.40	1 29/32	3 3/4	2 19/32	69.00
8C105F	F	1 - 4	A-2	10.5	10.90	1 29/32	3 3/4	2 19/32	73.00
8C110F	F	1 - 4	A-2	11.0	11.40	1 29/32	3 3/4	2 19/32	78.00
8C120F	F	1 - 4	A-3	12.0	12.40	1 29/32	3 3/4	2 19/32	83.00
8C130F	F	1 - 4	A-3	13.0	13.40	1 29/32	3 3/4	2 19/32	89.00
8C140F	F	1 - 4	A-3	14.0	14.40	1 29/32	3 3/4	2 19/32	97.00
8C160F	F	1 - 4	A-3	16.0	16.40	1 29/32	3 3/4	2 19/32	113.00
8C180F	F	1 - 4	A-3	18.0	18.40	1 29/32	3 3/4	2 19/32	131.00
8C200J	J	1 1/2 - 4 1/2	A-3	20.0	20.40	1/16	4 5/8	3 9/16	152.00
8C240J	J	1 1/2 - 4 1/2	A-3	24.0	24.40	1/16	4 5/8	3 9/16	185.00
8C270J	J	1 1/2 - 4 1/2	A-3	27.0	27.40	1/16	4 5/8	3 9/16	208.00
8C300J	J	1 1/2 - 4 1/2	A-3	30.0	30.40	1/16	4 5/8	3 9/16	230.00
8C360M	M	2 - 5 1/2	A-3	36.0	36.40	9/32	6 3/4	1 7/32	306.00
8C440M	M	2 - 5 1/2	A-3	44.0	44.40	9/32	6 3/4	1 7/32	400.00
8C500M	M	2 - 5 1/2	A-3	50.0	50.40	9/32	6 3/4	1 7/32	475.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

QUICK DETACHABLE (PQD) SHEAVES FOR "C" BELT

CAST IRON

"C" BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

10 GROOVE, F=8 1/4"

PART NO	BUSHING	BORE RANGE	TYPE*	DIAMETER		DIMENSIONS			WGT. LBS.
				DATUM "C"	O.D.	E	L	M	
10C80E	E	7/8 - 3 1/2	A-1	8.0	8.40	2 1/32	2 3/4	5 15/32	65.00
10C85E	E	7/8 - 3 1/2	A-1	8.5	8.90	2 1/32	2 3/4	5 15/32	69.00
10C90J	J	1 1/2 - 4 1/2	A-1	9.0	9.40	2 1/16	4 5/8	3 9/16	73.00
10C95J	J	1 1/2 - 4 1/2	A-1	9.5	9.90	2 1/16	4 5/8	3 9/16	79.00
10C100J	J	1 1/2 - 4 1/2	A-1	10.0	10.40	2 1/16	4 5/8	3 9/16	84.00
10C105J	J	1 1/2 - 4 1/2	A-1	10.5	10.90	2 1/16	4 5/8	3 9/16	95.00
10C110J	J	1 1/2 - 4 1/2	A-1	11.0	11.40	2 1/16	4 5/8	3 9/16	104.00
10C120J	J	1 1/2 - 4 1/2	A-1	12.0	12.40	2 1/16	4 5/8	3 9/16	113.00
10C130J	J	1 1/2 - 4 1/2	A-3	13.0	13.40	2 1/16	4 5/8	3 9/16	121.00
10C140J	J	1 1/2 - 4 1/2	A-3	14.0	14.40	2 1/16	4 5/8	3 9/16	128.00
10C160J	J	1 1/2 - 4 1/2	A-3	16.0	16.40	2 1/16	4 5/8	3 9/16	146.00
10C180J	J	1 1/2 - 4 1/2	A-3	18.0	18.40	2 1/16	4 5/8	3 9/16	161.00
10C200J	J	1 1/2 - 4 1/2	A-3	20.0	20.40	2 1/16	4 5/8	3 9/16	175.00
10C240M	M	2 - 5 1/2	A-3	24.0	24.40	9/32	6 3/4	3 7/32	265.00
10C300M	M	2 - 5 1/2	A-3	30.0	30.40	9/32	6 3/4	3 7/32	310.00
10C360M	M	2 - 5 1/2	A-3	36.0	36.40	9/32	6 3/4	3 7/32	345.00
10C440M	M	2 - 5 1/2	A-3	44.0	44.40	9/32	6 3/4	3 7/32	450.00
10C500M	M	2 - 5 1/2	A-3	50.0	50.40	9/32	6 3/4	3 7/32	500.00

12 GROOVE, F=12 1/4"

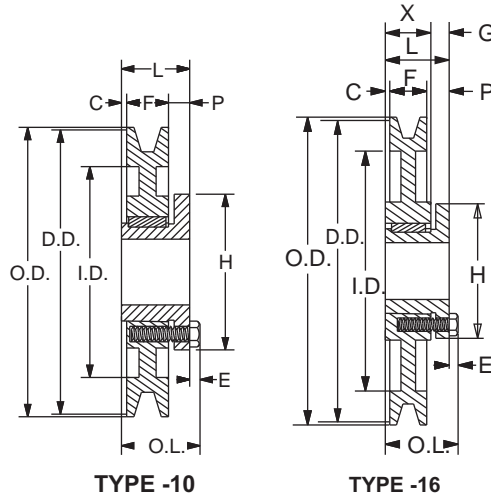
12C90J	J	1 1/2 - 4 1/2	A-1	9.0	9.40	2 9/16	4 5/8	5 1/16	80.00
12C95J	J	1 1/2 - 4 1/2	A-1	9.5	9.90	2 9/16	4 5/8	5 1/16	88.00
12C100J	J	1 1/2 - 4 1/2	A-1	10.0	10.40	2 9/16	4 5/8	5 1/16	95.00
12C105J	J	1 1/2 - 4 1/2	A-1	10.5	10.90	2 9/16	4 5/8	5 1/16	101.00
12C110J	J	1 1/2 - 4 1/2	A-1	11.0	11.40	2 9/16	4 5/8	5 1/16	111.00
12C120J	J	1 1/2 - 4 1/2	A-2	12.0	12.40	2 9/16	4 5/8	5 1/16	127.00
12C130J	J	1 1/2 - 4 1/2	A-3	13.0	13.40	2 9/16	4 5/8	5 1/16	137.00
12C140J	J	1 1/2 - 4 1/2	A-3	14.0	14.40	2 9/16	4 5/8	5 1/16	150.00
12C160J	J	1 1/2 - 4 1/2	A-3	16.0	16.40	2 9/16	4 5/8	5 1/16	170.00
12C180J	J	1 1/2 - 4 1/2	A-3	18.0	18.40	2 9/16	4 5/8	5 1/16	205.00
12C200M	M	2 - 5 1/2	A-3	20.0	20.40	9/32	6 3/4	5 7/32	245.00
12C240M	M	2 - 5 1/2	A-3	24.0	24.40	9/32	6 3/4	5 7/32	285.00
12C300M	M	2 - 5 1/2	A-3	30.0	30.40	9/32	6 3/4	5 7/32	355.00
12C360M	M	2 - 5 1/2	A-3	36.0	36.40	9/32	6 3/4	5 7/32	420.00
12C440M	M	2 - 5 1/2	A-3	44.0	44.40	9/32	6 3/4	5 7/32	515.00
12C500M	M	2 - 5 1/2	A-3	50.0	50.40	9/32	6 3/4	5 7/32	575.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

TC SHEAVES WITH SPLIT TAPER (PST) BUSHING

CAST IRON

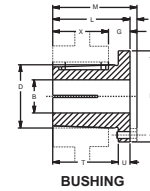
"C" BELTS



BUSHING DIMENSIONS

STANDARD KEYSEATS	
BORE RANGE	KEYSEAT
3/4 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 11/16	5/8 x 5/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



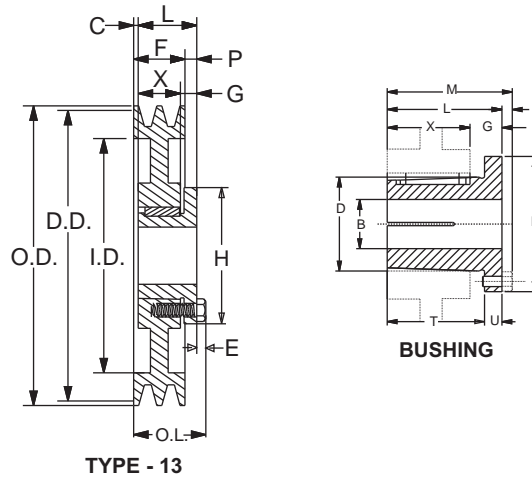
PART NO.	DIMENSIONS									BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H		
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3/4 - 2 11/16	3.5

SHEAVES		BUSHING	TYPE	DIAMETER			1 GROOVES, F = 1 1/4"								WGT. LBS.
OLD PART NO.	NEW PART NO.			DATUM "C"	O.D.	I.D.	DIMENSIONS								
							O.L.	L	P	C	H	G	X	E	
1TC70	1TC70-Q1	Q1	10-SOL	7.0	7.40	-	2 25/32	2 1/2	3/4	1/2	4 1/8	-	-	9/32	9.30
1TC72	1TC72-Q1	Q1	10-WEB	7.2	7.60	-	2 25/32	2 1/2	3/4	1/2	4 1/8	-	-	9/32	10.10
1TC74	1TC74-Q1	Q1	10-WEB	7.4	7.80	-	2 25/32	2 1/2	3/4	1/2	4 1/8	-	-	9/32	10.80
1TC76	1TC76-Q1	Q1	10-WEB	7.6	8.00	-	2 25/32	2 1/2	3/4	1/2	4 1/8	-	-	9/32	11.40
1TC78	1TC78-Q1	Q1	10-WEB	7.8	8.20	6	2 25/32	2 1/2	3/4	1/2	4 1/8	-	-	9/32	9.80
1TC80	1TC80-Q1	Q1	10-WEB	8.0	8.40	6 1/4	2 25/32	2 1/2	3/4	1/2	4 1/8	-	-	9/32	9.90
1TC82	1TC82-Q1	Q1	10-WEB	8.2	8.60	6 7/16	2 25/32	2 1/2	3/4	1/2	4 1/8	-	-	9/32	10.10
1TC84	1TC84-Q1	Q1	10-WEB	8.4	8.80	6 5/8	2 25/32	2 1/2	3/4	1/2	4 1/8	-	-	9/32	11.00
1TC86	1TC86-Q1	Q1	10-WEB	8.6	9.00	6 13/16	2 25/32	2 1/2	3/4	1/2	4 1/8	-	-	9/32	10.60
1TC88	1TC88-Q1	Q1	10-WEB	8.8	9.20	7	2 25/32	2 1/2	3/4	1/2	4 1/8	-	-	9/32	11.60
1TC90	1TC90-Q1	Q1	10-WEB	9.0	9.40	7 1/4	2 25/32	2 1/2	3/4	1/2	4 1/8	-	-	9/32	11.40
1TC92	1TC92-Q1	Q1	10-WEB	9.2	9.60	7 7/16	2 25/32	2 1/2	3/4	1/2	4 1/8	-	-	9/32	12.60
1TC94	1TC94-Q1	Q1	16-ARM	9.4	9.80	7 5/8	2 25/32	2 1/2	1	1/4	4 1/8	3/4	1 3/4	9/32	14.80
1TC96	1TC96-Q1	Q1	16-ARM	9.6	10.00	7 13/16	2 25/32	2 1/2	1	1/4	4 1/8	3/4	1 3/4	9/32	15.80
1TC98	1TC98-Q1	Q1	16-ARM	9.8	10.20	8	2 25/32	2 1/2	1	1/4	4 1/8	3/4	1 3/4	9/32	15.90
1TC100	1TC100-Q1	Q1	16-ARM	10.0	10.40	8 1/4	2 25/32	2 1/2	1	1/4	4 1/8	3/4	1 3/4	9/32	16.80
1TC102	1TC102-Q1	Q1	16-ARM	10.2	10.60	8 7/16	2 25/32	2 1/2	1	1/4	4 1/8	3/4	1 3/4	9/32	16.10
1TC106	1TC106-Q1	Q1	16-ARM	10.6	11.00	8 13/16	2 25/32	2 1/2	1	1/4	4 1/8	3/4	1 3/4	9/32	17.30
1TC110	1TC110-Q1	Q1	16-ARM	11.0	11.40	9 1/4	2 25/32	2 1/2	1	1/4	4 1/8	3/4	1 3/4	9/32	17.50
1TC114	1TC114-Q1	Q1	16-ARM	11.4	11.80	9 5/8	2 25/32	2 1/2	1	1/4	4 1/8	3/4	1 3/4	9/32	18.60
1TC120	1TC120-Q1	Q1	16-ARM	12.0	12.40	10 1/4	2 25/32	2 1/2	1	1/4	4 1/8	3/4	1 3/4	9/32	19.50
1TC130	1TC130-Q1	Q1	16-ARM	13.0	13.40	11 1/4	2 25/32	2 1/2	1	1/4	4 1/8	3/4	1 3/4	9/32	22.80
1TC160	1TC160-Q1	Q1	16-ARM	16.0	16.40	14 1/4	2 25/32	2 1/2	1	1/4	4 1/8	3/4	1 3/4	9/32	28.50
1TC200	1TC200-Q1	Q1	16-ARM	20.0	20.40	18 1/4	2 25/32	2 1/2	1	1/4	4 1/8	3/4	1 3/4	9/32	37.80
1TC240	1TC240-Q1	Q1	16-ARM	24.0	24.40	22 1/4	2 25/32	2 1/2	1	1/4	4 1/8	3/4	1 3/4	9/32	49.50

TC SHEAVES WITH SPLIT TAPER (PST) BUSHING

CAST IRON

"C" BELTS



STANDARD KEYSEATS	
BORE RANGE	KEYSEAT
3/4 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
15/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 11/16	5/8 x 5/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

TYPE - 13

BUSHING DIMENSIONS

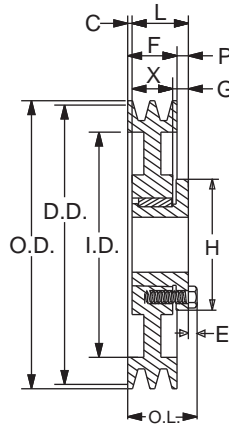
PART NO.	DIMENSIONS									BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H		
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3/4 - 2 11/16	3 1/2

SHEAVES		BUSHING	TYPE	DIAMETER			2 GROOVES, F = 2 1/4"								WGT. LBS.
OLD PART NO.	NEW PART NO.			DATUM "C"	O.D.	I.D.	DIMENSIONS								
						O.L.	L	P	C	H	G	X	E		
2TC70	2TC70-Q1	Q1	13-WEB	7.0	7.40	5 1/4	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	14.00
2TC72	2TC72-Q1	Q1	13-WEB	7.2	7.60	5 7/16	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	15.40
2TC74	2TC74-Q1	Q1	13-WEB	7.4	7.80	5 5/8	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	16.50
2TC76	2TC76-Q1	Q1	13-WEB	7.6	8.00	5 13/16	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	17.60
2TC78	2TC78-Q1	Q1	13-WEB	7.8	8.20	6	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	14.10
2TC80	2TC80-Q1	Q1	13-WEB	8.0	8.40	6 1/4	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	14.30
2TC82	2TC82-Q1	Q1	13-WEB	8.2	8.60	6 7/16	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	14.80
2TC84	2TC84-Q1	Q1	13-WEB	8.4	8.80	6 5/8	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	16.40
2TC86	2TC86-Q1	Q1	13-WEB	8.6	9.00	6 13/16	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	16.10
2TC88	2TC88-Q1	Q1	13-WEB	8.8	9.20	7	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	17.10
2TC90	2TC90-Q1	Q1	13-WEB	9.0	9.40	7 1/4	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	16.80
2TC92	2TC92-Q1	Q1	13-WEB	9.2	9.60	7 7/16	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	18.40
2TC94	2TC94-Q1	Q1	13-ARM	9.4	9.80	7 5/8	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	19.10
2TC96	2TC96-Q1	Q1	13-ARM	9.6	10.00	7 13/16	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	20.60
2TC98	2TC98-Q1	Q1	13-ARM	9.8	10.20	8	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	19.50
2TC100	2TC100-Q1	Q1	13-ARM	10.0	10.40	8 1/4	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	22.00
2TC102	2TC102-Q1	Q1	13-ARM	10.2	10.60	8 7/16	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	21.30
2TC106	2TC106-Q1	Q1	13-ARM	10.6	11.00	8 13/16	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	22.40
2TC110	2TC110-Q1	Q1	13-ARM	11.0	11.40	9 1/4	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	22.40
2TC114	2TC114-Q1	Q1	13-ARM	11.4	11.80	9 5/8	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	23.50
2TC120	2TC120-Q1	Q1	13-ARM	12.0	12.40	10 1/4	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	24.90
2TC130	2TC130-Q1	Q1	13-ARM	13.0	13.40	11 1/4	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	28.60
2TC160	2TC160-Q1	Q1	13-ARM	16.0	16.40	14 1/4	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	36.00
2TC200	2TC200-Q1	Q1	13-ARM	20.0	20.40	18 1/4	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	46.00
2TC240	2TC240-Q1	Q1	13-ARM	24.0	24.40	22 1/4	3 1/32	2 1/2	1/2	1/4	4 1/8	3/4	1 3/4	9/32	59.50

TC SHEAVES WITH SPLIT TAPER (PST) BUSHING

CAST IRON

"C" BELTS

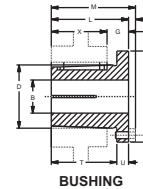


TYPE - 13

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
3/4 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 11/16	5/8 x 5/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



BUSHING

BUSHING DIMENSIONS

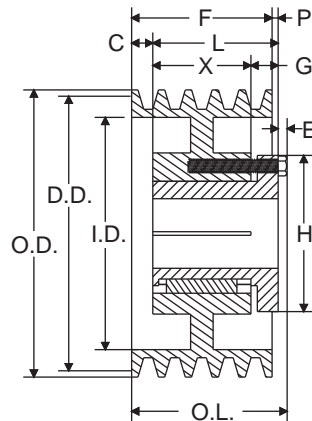
PART NO.	DIMENSIONS									BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H		
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3/4 - 2 11/16	3.5

SHEAVES		BUSHING	TYPE	DIAMETER			3 GROOVES, F = 3 1/4"								WGT. LBS.
OLD PART NO.	NEW PART NO.			DATUM "C"	O.D.	I.D.	DIMENSIONS								
							O.L.	L	P	C	H	G	X	E	
3TC70	3TC70-Q1	Q1	13-WEB	7.0	7.40	5 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	16.80
3TC72	3TC72-Q1	Q1	13-WEB	7.2	7.60	5 7/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	18.00
3TC74	3TC74-Q1	Q1	13-WEB	7.4	7.80	5 5/8	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	19.10
3TC76	3TC76-Q1	Q1	13-WEB	7.6	8.00	5 13/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	21.30
3TC78	3TC78-Q1	Q1	13-WEB	7.8	8.20	6	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	17.40
3TC80	3TC80-Q1	Q1	13-WEB	8.0	8.40	6 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	17.80
3TC82	3TC82-Q1	Q1	13-WEB	8.2	8.60	6 7/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	17.90
3TC84	3TC84-Q1	Q1	13-WEB	8.4	8.80	6 5/8	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	20.40
3TC86	3TC86-Q1	Q1	13-WEB	8.6	9.00	6 13/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	19.50
3TC88	3TC88-Q1	Q1	13-WEB	8.8	9.20	7	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	22.50
3TC90	3TC90-Q1	Q1	13-WEB	9.0	9.40	7 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	20.40
3TC92	3TC92-Q1	Q1	13-WEB	9.2	9.60	7 7/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	22.80
3TC94	3TC94-Q1	Q1	13-ARM	9.4	9.80	7 5/8	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	23.00
3TC96	3TC96-Q1	Q1	13-ARM	9.6	10.00	7 13/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	25.30
3TC98	3TC98-Q1	Q1	13-ARM	9.8	10.20	8	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	24.40
3TC100	3TC100-Q1	Q1	13-ARM	10.0	10.40	8 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	27.60
3TC102	3TC102-Q1	Q1	13-ARM	10.2	10.60	8 7/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	24.90
3TC106	3TC106-Q1	Q1	13-ARM	10.6	11.00	8 13/16	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	26.90
3TC110	3TC110-Q1	Q1	13-ARM	11.0	11.40	9 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	27.40
3TC114	3TC114-Q1	Q1	13-ARM	11.4	11.80	9 5/8	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	28.30
3TC120	3TC120-Q1	Q1	13-ARM	12.0	12.40	10 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	30.30
3TC130	3TC130-Q1	Q1	13-ARM	13.0	13.40	11 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	34.90
3TC160	3TC160-Q1	Q1	13-ARM	16.0	16.40	14 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	46.00
3TC200	3TC200-Q1	Q1	13-ARM	20.0	20.40	18 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	54.50
3TC240	3TC240-Q1	Q1	13-ARM	24.0	24.40	22 1/4	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	71.00

TC SHEAVES WITH SPLIT TAPER (PST) BUSHING

CAST IRON

"C" BELTS

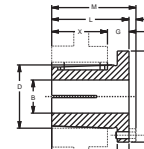


TYPE - 13

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 5/8	5/8 x 5/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



BUSHING

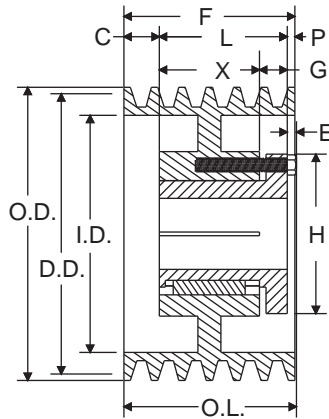
BUSHING DIMENSIONS

PART NO.	DIMENSIONS									BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H		
Q2	3 25/32	3 1/2	3/4	2 3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	1 - 2 5/8	4.5

SHEAVES		BUSHING	TYPE	DIAMETER			4 GROOVES, F = 4 1/4"								WGT. LBS.
OLD PART NO.	NEW PART NO.			DATUM "C"	O.D.	I.D.	DIMENSIONS								
						O.L.	L	P	C	H	G	X	E		
4TC70	4TC70-Q2	Q2	13-WEB	7.0	7.40	5 1/4	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	23.80
4TC72	4TC72-Q2	Q2	13-WEB	7.2	7.60	5 7/16	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	26.80
4TC74	4TC74-Q2	Q2	13-WEB	7.4	7.80	5 5/8	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	27.50
4TC76	4TC76-Q2	Q2	13-WEB	7.6	8.00	5 13/16	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	30.30
4TC78	4TC78-Q2	Q2	13-WEB	7.8	8.20	6	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	26.40
4TC80	4TC80-Q2	Q2	13-WEB	8.0	8.40	6 1/4	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	29.00
4TC82	4TC82-Q2	Q2	13-WEB	8.2	8.60	6 7/16	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	26.80
4TC84	4TC84-Q2	Q2	13-WEB	8.4	8.80	6 5/8	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	28.80
4TC86	4TC86-Q2	Q2	13-WEB	8.6	9.00	6 13/16	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	27.90
4TC88	4TC88-Q2	Q2	13-WEB	8.8	9.20	7	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	31.60
4TC90	4TC90-Q2	Q2	13-WEB	9.0	9.40	7 1/4	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	28.40
4TC92	4TC92-Q2	Q2	13-WEB	9.2	9.60	7 7/16	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	32.30
4TC94	4TC94-Q2	Q2	13- ARM	9.4	9.80	7 5/8	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	31.80
4TC96	4TC96-Q2	Q2	13- ARM	9.6	10.00	7 13/16	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	35.20
4TC98	4TC98-Q2	Q2	13- ARM	9.8	10.20	8	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	33.00
4TC100	4TC100-Q2	Q2	13- ARM	10.0	10.40	8 1/4	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	37.00
4TC102	4TC102-Q2	Q2	13- ARM	10.2	10.60	8 7/16	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	33.50
4TC106	4TC106-Q2	Q2	13- ARM	10.6	11.00	8 13/16	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	36.30
4TC110	4TC110-Q2	Q2	13- ARM	11.0	11.40	9 1/4	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	36.30
4TC114	4TC114-Q2	Q2	13- ARM	11.4	11.80	9 5/8	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	38.40
4TC120	4TC120-Q2	Q2	13- ARM	12.0	12.40	10 1/4	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	40.50
4TC130	4TC130-Q2	Q2	13- ARM	13.0	13.40	11 1/4	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	43.60
4TC160	4TC160-Q2	Q2	13- ARM	16.0	16.40	14 1/4	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	56.00
4TC200	4TC200-Q2	Q2	13- ARM	20.0	20.40	18 1/4	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	72.00
4TC240	4TC240-Q2	Q2	13- ARM	24.0	24.40	22 1/4	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	85.30

TC SHEAVES WITH SPLIT TAPER (PST) BUSHING

CAST IRON



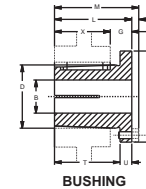
TYPE - 15

"C" BELTS

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 5/8	5/8 x 5/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



BUSHING DIMENSIONS

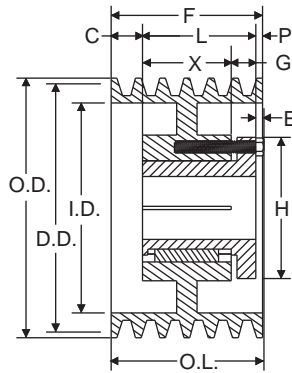
PART NO.	DIMENSIONS									BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H		
Q2	3 25/32	3 1/2	3/4	2 3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	1 - 2 5/8	4.5

SHEAVES		BUSHING	TYPE	DIAMETER			5 GROOVES, F = 5 1/4"								WGT. LBS.
OLD PART NO.	NEW PART NO.			DATUM "C"	O.D.	I.D.	DIMENSIONS								
							O.L.	L	P	C	H	G	X	E	
5TC70	5TC70-Q2	Q2	15-WEB	7.0	7.40	5 1/4	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	27.50
5TC72	5TC72-Q2	Q2	15-WEB	7.2	7.60	5 7/16	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	29.80
5TC74	5TC74-Q2	Q2	15-WEB	7.4	7.80	5 5/8	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	31.00
5TC76	5TC76-Q2	Q2	15-WEB	7.6	8.00	5 13/16	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	34.30
5TC78	5TC78-Q2	Q2	15-WEB	7.8	8.20	6	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	30.00
5TC80	5TC80-Q2	Q2	15-WEB	8.0	8.40	6 1/4	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	33.40
5TC82	5TC82-Q2	Q2	15-WEB	8.2	8.60	6 7/16	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	30.30
5TC84	5TC84-Q2	Q2	15-WEB	8.4	8.80	6 5/8	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	32.80
5TC86	5TC86-Q2	Q2	15-WEB	8.6	9.00	7 13/16	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	31.00
5TC88	5TC88-Q2	Q2	15-WEB	8.8	9.20	7	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	34.90
5TC90	5TC90-Q2	Q2	15-WEB	9.0	9.40	7 1/4	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	32.60
5TC92	5TC92-Q2	Q2	15-WEB	9.2	9.60	7 7/16	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	36.40
5TC94	5TC94-Q2	Q2	15-ARM	9.4	9.80	7 5/8	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	35.60
5TC96	5TC96-Q2	Q2	15-ARM	9.6	10.00	7 13/16	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	39.10
5TC98	5TC98-Q2	Q2	15-ARM	9.8	10.20	8	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	37.30
5TC100	5TC100-Q2	Q2	15-ARM	10.0	10.40	8 1/4	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	42.30
5TC102	5TC102-Q2	Q2	15-ARM	10.2	10.60	8 7/16	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	39.40
5TC106	5TC106-Q2	Q2	15-ARM	10.6	11.00	8 13/16	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	41.10
5TC110	5TC110-Q2	Q2	15-ARM	11.0	11.40	9 1/4	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	42.40
5TC114	5TC114-Q2	Q2	15-ARM	11.4	11.80	9 5/8	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	42.80
5TC120	5TC120-Q2	Q2	15-ARM	12.0	12.40	10 1/4	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	46.30
5TC130	5TC130-Q2	Q2	15-ARM	13.0	13.40	11 1/4	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	49.50
5TC160	5TC160-Q2	Q2	15-ARM	16.0	16.40	14 1/4	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	64.50
5TC200	5TC200-Q2	Q2	15-ARM	20.0	20.40	18 1/4	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	78.00
5TC240	5TC240-Q2	Q2	15-ARM	24.0	24.40	22 1/4	5 1/4	3 1/2	1/2	1 1/4	4 1/8	3/4	2 3/4	9/32	96.00

TC SHEAVES WITH SPLIT TAPER (PST) BUSHING

CAST IRON

"C" BELTS

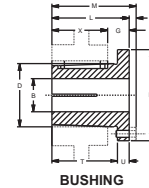


TYPE - 15

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 5/8	5/8 x 5/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



BUSHING DIMENSIONS

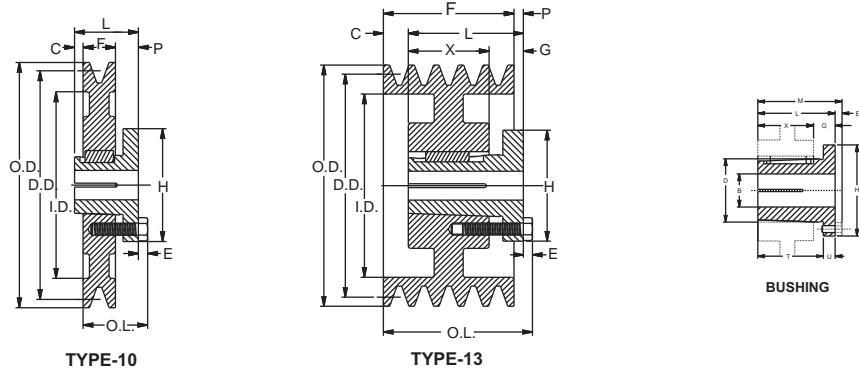
PART NO.	DIMENSIONS									BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H		
Q2	3 25/32	3 1/2	3/4	2 3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	1 - 2 5/8	4.5

SHEAVES		BUSHING	TYPE	DIAMETER			6 GROOVES, F = 6 1/4"								WGT. LBS.
OLD PART NO.	NEW PART NO.			DATUM "C"	O.D.	I.D.	DIMENSIONS								
							O.L.	L	P	C	H	G	X	E	
6TC70	6TC70-Q2	Q2	15-WEB	7.0	7.40	5 1/4	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	29.90
6TC72	6TC72-Q2	Q2	15-WEB	7.2	7.60	5 7/16	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	33.60
6TC74	6TC74-Q2	Q2	15-WEB	7.4	7.80	5 5/8	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	33.30
6TC76	6TC76-Q2	Q2	15-WEB	7.6	8.00	5 13/16	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	37.90
6TC78	6TC78-Q2	Q2	15-WEB	7.8	8.20	6	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	33.50
6TC80	6TC80-Q2	Q2	15-WEB	8.0	8.40	6 1/4	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	37.60
6TC82	6TC82-Q2	Q2	15-WEB	8.2	8.60	6 7/16	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	34.00
6TC84	6TC84-Q2	Q2	15-WEB	8.4	8.80	6 5/8	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	37.00
6TC86	6TC86-Q2	Q2	15-WEB	8.6	9.00	6 13/16	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	35.00
6TC88	6TC88-Q2	Q2	15-WEB	8.8	9.20	7	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	39.40
6TC90	6TC90-Q2	Q2	15-WEB	9.0	9.40	7 1/4	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	36.80
6TC92	6TC92-Q2	Q2	15-WEB	9.2	9.60	7 7/16	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	41.00
6TC94	6TC94-Q2	Q2	15-ARM	9.4	9.80	7 5/8	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	39.40
6TC96	6TC96-Q2	Q2	15-ARM	9.6	10.00	7 13/16	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	43.60
6TC98	6TC98-Q2	Q2	15-ARM	9.8	10.20	8	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	42.00
6TC100	6TC100-Q2	Q2	15-ARM	10.0	10.40	8 1/4	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	47.30
6TC102	6TC102-Q2	Q2	15-ARM	10.2	10.60	8 7/16	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	44.40
6TC106	6TC106-Q2	Q2	15-ARM	10.6	11.00	8 13/16	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	45.40
6TC110	6TC110-Q2	Q2	15-ARM	11.0	11.40	9 1/4	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	47.00
6TC114	6TC114-Q2	Q2	15-ARM	11.4	11.80	9 5/8	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	49.60
6TC120	6TC120-Q2	Q2	15-ARM	12.0	12.40	10 1/4	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	51.00
6TC130	6TC130-Q2	Q2	15-ARM	13.0	13.40	11 1/4	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	56.00
6TC160	6TC160-Q2	Q2	15-ARM	16.0	16.40	14 1/4	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	72.00
6TC200	6TC200-Q2	Q2	15-ARM	20.0	20.40	18 1/4	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	88.30
6TC240	6TC240-Q2	Q2	15-ARM	24.0	24.40	22 1/4	6 1/4	3 1/2	1	1 3/4	4 1/8	3/4	2 3/4	9/32	108.00

SPLIT TAPER (PST) SHEAVES FOR "C" BELTS

CAST IRON

"C" BELTS

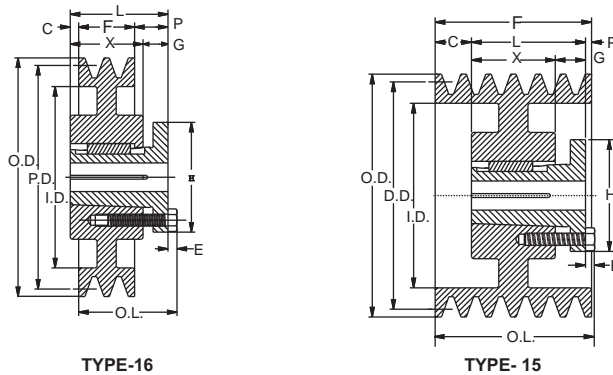


STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 5/8 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings (Except R2) also available with 3/8" x 3/16" Keyseat.

PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3		1/2 - 1 3/4	1.25
P2	2 3/16	2 15/16	5/8	2 5/16	1/4	2 17/32	13/32	1 15/16	3		3/4 - 1 3/4	1.50
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8		3/4 - 2 11/16	3.50
Q2	3 25/32	3 1/2	3/4	2 3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	1	- 2 5/8	4.50
Q3	5 9/32	5	7/8	4 1/4	9/32	4 15/32	17/32	2 7/8	4 1/8	1 3/8	- 2 1/2	5.50
R1	3 5/32	2 7/8	7/8	2	9/32	2 1/4	5/8	4	5 3/8	1 1/8	- 3 3/4	7.50
R2	5 5/32	4 7/8	1 1/16	4	9/32	4 1/4	5/8	4	5 3/8	1 3/8	- 3 5/8	11.00
S1	4 3/4	4 3/8	1 1/16	3 5/16	3/8	3 5/8	3/4	4 5/8	6 3/8	1 11/16	- 4 1/4	13.50
S2	7 1/8	6 3/4	1 1/16	5 11/16	3/8	6		3/4	4 5/8	6 3/8	1 7/8 - 4 3/16	19.00
U0	5 23/32	5 1/4	1 1/2	3 3/4	15/32	4 3/16	1 1/16	6	8 3/8	2 3/8	- 3 3/16	30.00
U0	5 13/32	4 15/16	1 3/16	3 3/4	15/32	4 3/16	3/4	6	8 3/8	3 1/4	- 5 1/2	27.00



1 GROOVE, F = 1 1/4"

SHEAVES PART NUMBER			DIAMETER			TYPE	DIMENSIONS								WGT. LBS. LESS BUSH.
OLD PART	NEW PART NO.	BUSHINGS	DATUM "C"	OUTSIDE	INSIDE		O.L.	L	P	C	H	G	X	E	
1C56P	1C56P-P1	P1	5.6	6.00	-	10	2 3/16	1 15/16	5/8	1/16	3	-	-	1/4	
1C60Q	1C60Q-Q1	Q1	6.0	6.40	-	10	2 25/32	2 1/2	3/4	1/2	4 1/8	-	-	9/32	

2 GROOVES, F = 2 1/4"

2C56P	2C56P-P1	P1	5.6	6.00	3 13/16	13-WEB	2 1/2	1 15/16	0	5/16	3	5/8	1 5/16	1/4	8.4
2C60Q	2C60Q-Q1	Q1	6.0	6.40	4 1/4	13-WEB	2 25/32	2 1/2	1/4	0	4 1/8	3/4	1 3/4	9/32	9.5
2C140R	2C140R-R1	R1	14.0	14.40	12 1/4	13-ARM	3 9/32	2 7/8	3/4	1/8	5 3/8	7/8	2	9/32	33.5
2C180R	2C180R-R1	R1	18.0	18.40	16 1/4	13-ARM	3 9/32	2 7/8	3/4	1/8	5 3/8	7/8	2	9/32	42.3
2C270R	2C270R-R1	R1	27.0	27.40	25 1/4	13-ARM	3 9/32	2 7/8	3/4	1/8	5 3/8	7/8	2	9/32	77.0
2C300R	2C300R-R1	R1	30.0	30.40	28 1/8	13-ARM	3 9/32	2 7/8	3/4	1/8	5 3/8	7/8	2	9/32	93.0
2C360R	2C360R-R1	R1	36.0	36.40	34 1/8	13-ARM	3 9/32	2 7/8	3/4	1/8	5 3/8	7/8	2	9/32	117.0
2C440R	2C440R-R1	R1	44.0	44.40	42 1/8	13-ARM	3 9/32	2 7/8	3/4	1/8	5 3/8	7/8	2	9/32	164.0

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "C" BELTS

CAST IRON

"C" BELTS

3 GROOVES, F = 3 1/4"

SHEAVES PART NUMBER			DIAMETER			TYPE	DIMENSIONS								WGT. LBS. LESS BUSH.
OLD PART	NEW PART NO.	BUSHINGS	DATUM "C"	OUTSIDE	INSIDE		O.L.	L	P	C	H	G	X	E	
3C50Q	3C50Q-Q1	Q1	5.0	5.40	-	13-SOL	4 9/32	2 1/2	3/4	1 1/2	4 1/8	3/4	1 3/4	9/32	92.40
3C56P	3C56P-P2	P2	5.6	6.00	3 13/16	13-WEB	3 1/2	2 15/16	0	5/16	3	5/8	2 5/16	1/4	141.90
3C60Q	3C60Q-Q1	Q1	6.0	6.40	4 1/4	13-WEB	3 17/32	2 1/2	0	3/4	4 1/8	3/4	1 3/4	9/32	129.80
3C90R	3C90R-R1	R1	9.0	9.40	7 3/16	13-WEB	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	300.30
3C92R	3C92R-R1	R1	9.2	9.60	7 3/8	13-WEB	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	302.50
3C94R	3C94R-R1	R1	9.4	9.80	7 5/8	13-WEB	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	295.90
3C96R	3C96R-R1	R1	9.6	10.00	7 13/16	13-WEB	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	312.40
3C98R	3C98R-R1	R1	9.8	10.20	8	13-WEB	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	322.30
3C100R	3C100R-R1	R1	10.0	10.40	8 13/16	13-WEB	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	319.00
3C102R	3C102R-R1	R1	10.2	10.60	8 3/8	13-WEB	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	345.40
3C106R	3C106R-R1	R1	10.6	11.00	8 13/16	13-WEB	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	349.80
3C110R	3C110R-R1	R1	11.0	11.40	9 1/4	13-WEB	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	322.30
3C120R	3C120R-R1	R1	12.0	12.40	10 1/4	13-WEB	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	405.90
3C130R	3C130R-R1	R1	13.0	13.40	11 1/4	13-ARM	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	382.80
3C140R	3C140R-R1	R1	14.0	14.40	12 1/4	13-ARM	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	433.40
3C150R	3C150R-R1	R1	15.0	15.40	13 1/4	13-ARM	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	481.80
3C160R	3C160R-R1	R1	16.0	16.40	14 1/4	13-ARM	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	517.00
3C180R	3C180R-R1	R1	18.0	18.40	16 1/4	13-ARM	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	566.50
3C200R	3C200R-R1	R1	20.0	20.40	18 1/4	13-ARM	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	638.00
3C240R	3C240R-R1	R1	24.0	24.40	22 1/4	13-ARM	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	781.00
3C270R	3C270R-R1	R1	27.0	27.40	25 1/4	13-ARM	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	1012.00
3C300R	3C300R-R1	R1	30.0	30.40	28 1/8	13-ARM	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	1210.00
3C360R	3C360R-R1	R1	36.0	36.40	34 1/8	13-ARM	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	1485.00
3C440R	3C440R-R1	R1	44.0	44.40	42 1/8	13-ARM	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	2156.00
3C500R	3C500R-R1	R1	50.0	50.40	48 1/8	13-ARM	3 25/32	2 7/8	1/4	5/8	5 3/8	7/8	2	9/32	2343.00
3C500S	3C500S-S1	S1	50.0	50.40	48 1/8	13-ARM	4 3/4	4 3/8	1 3/32	1/32	6 3/8	1 1/16	3 15/16	3/8	2464.00

4 GROOVES, F = 3 1/4"

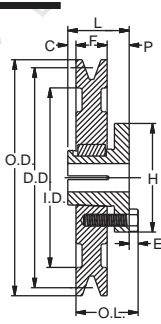
4C50Q	4C50Q-Q2	Q2	5.0	5.40	-	13-SOL	5 9/32	3 1/2	3/4	1 1/2	4 1/8	3/4	2 3/4	9/32	10.90
4C56P	4C56P-P2	P2	5.6	6.00	3 13/16	13-WEB	4 1/2	2 15/16	0	1 5/16	3	5/8	2 5/16	1/4	15.40
4C60Q	4C60Q-Q2	Q2	6.0	6.40	4 1/4	13-WEB	4 17/32	3 1/2	0	3/4	4 1/8	3/4	2 3/4	9/32	17.00
4C90R	4C90R-R1	R1	9.0	9.40	7 3/16	15-WEB	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	30.00
4C92R	4C92R-R1	R1	9.2	9.60	7 3/8	15-WEB	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	31.60
4C94R	4C94R-R1	R1	9.4	9.80	7 5/8	15-WEB	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	31.60
4C96R	4C96R-R1	R1	9.6	10.00	7 13/16	15-WEB	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	31.10
4C98R	4C98R-R1	R1	9.8	10.20	8	15-WEB	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	33.40
4C100R	4C100R-R1	R1	10.0	10.40	8 3/16	15-WEB	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	34.10
4C102R	4C102R-R1	R1	10.2	10.60	8 3/8	15-WEB	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	36.50
4C106R	4C106R-R1	R1	10.6	11.00	8 13/16	15-WEB	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	36.50
4C110R	4C110R-R1	R1	11.0	11.40	9 1/4	15-WEB	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	33.00
4C120R	4C120R-R1	R1	12.0	12.40	10 1/4	15-WEB	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	42.90
4C130R	4C130R-R1	R1	13.0	13.40	11 1/4	15-ARM	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	40.10
4C140R	4C140R-R1	R1	14.0	14.40	12 1/4	15-ARM	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	46.60
4C150R	4C150R-R1	R1	15.0	15.40	13 1/4	15-ARM	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	52.00
4C160R	4C160R-R1	R1	16.0	16.40	14 1/4	15-ARM	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	55.00
4C180R	4C180R-R1	R1	18.0	18.40	16 1/4	15-ARM	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	60.00
4C180S	4C180S-S1	S1	18.0	18.40	16 1/4	13-ARM	5 7/32	4 3/8	19/32	15/32	6 3/8	1 1/16	3 5/16	3/8	92.00
4C200R	4C200R-R1	R1	20.0	20.40	18 1/4	15-ARM	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	69.00
4C200S	4C200S-S1	S1	20.0	20.40	18 1/4	13-ARM	5 7/32	4 3/8	19/32	15/32	6 3/8	1 1/16	3 5/16	3/8	103.00
4C240R	4C240R-R1	R1	24.0	24.40	22 1/4	15-ARM	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	86.00
4C240S	4C240S-S1	S1	24.0	24.40	22 1/4	13-ARM	5 7/32	2 7/8	19/32	15/32	6 3/8	1 1/16	3 5/16	3/8	120.00
4C270R	4C270R-R1	R1	27.0	27.40	25 1/4	15-ARM	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	110.00
4C270S	4C270S-S1	S1	27.0	27.40	25 1/4	13-ARM	5 7/32	4 3/8	19/32	15/32	6 3/8	1 1/16	3 5/16	3/8	123.00
4C300R	4C300R-R1	R1	30.0	30.40	28 1/8	15-ARM	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	123.00
4C300S	4C300S-S1	S1	30.0	30.40	28 1/8	13-ARM	5 7/32	4 3/8	19/32	15/32	6 3/8	1 1/16	3 5/16	3/8	142.00
4C360R	4C360R-R1	R1	36.0	36.40	34 1/8	15-ARM	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	156.00
4C360S	4C360S-S1	S1	36.0	36.40	34 1/8	13-ARM	5 7/32	4 3/8	19/32	15/32	6 3/8	1 1/16	3 5/16	3/8	183.00
4C440R	4C440R-R1	R1	44.0	44.40	42 1/8	15-ARM	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	218.00
4C440U	4C440U-U0	U0	44.0	44.40	42 1/8	13-ARM	5 13/32	4 15/16	15/16	1/4	8 3/8	1 3/16	3 3/4	15/32	241.00
4C500R	4C500R-R1	R1	50.0	50.40	48 1/8	15-ARM	4 9/32	2 7/8	1/4	1 1/8	5 3/8	7/8	2	9/32	240.00
4C500U	4C500U-U0	U0	50.0	50.40	48 1/8	13-ARM	5 13/32	4 15/16	15/16	1/4	8 3/8	1 3/16	3 3/4	15/32	283.00

Limited Availability, Check Stock

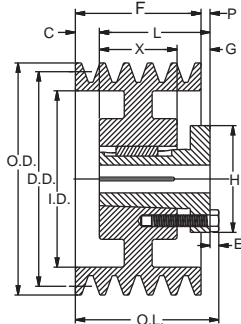
SPLIT TAPER (PST) SHEAVES FOR "C" BELTS

CAST IRON

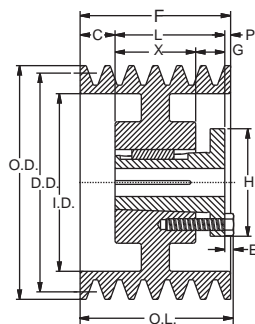
"C" BELTS



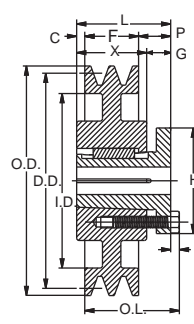
TYPE-10



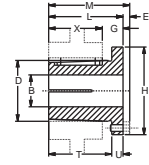
TYPE-13



TYPE-15



TYPE-16



BUSHING

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 5/8 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings (Except R2) also available with 3/8" x 3/16" Keyseat.

PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3		1/2 - 1 3/4	1.25
P2	2 3/16	2 15/16	5/8	2 5/16	1/4	2 17/32	13/32	1 15/16	3		3/4 - 1 3/4	1.50
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8		3/4 - 2 11/16	3.50
Q2	3 25/32	3 1/2	3/4	2 3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	1	- 2 5/8	4.50
Q3	5 9/32	5	7/8	4 1/4	9/32	4 15/32	17/32	2 7/8	4 1/8	1 3/8	- 2 1/2	5.50
R1	3 5/32	2 7/8	7/8	2	9/32	2 1/4	5/8	4	5 3/8	1 1/8	- 3 3/4	7.50
R2	5 5/32	4 7/8	1 1/16	4	9/32	4 1/4	5/8	4	5 3/8	1 3/8	- 3 5/8	11.00
S1	4 3/4	4 3/8	1 1/16	3 5/16	3/8	3 5/8	3/4	4 5/8	6 3/8	1 11/16	- 4 1/4	13.50
S2	7 1/8	6 3/4	1 1/16	5 11/16	3/8	6	3/4	4 5/8	6 3/8	1 7/8	- 4 3/16	19.00
U0	5 23/32	5 1/4	1 1/2	3 3/4	15/32	4 3/16	1 1/16	6	8 3/8	2 3/8	- 3 3/16	30.00
U0	5 13/32	4 15/16	1 3/16	3 3/4	15/32	4 3/16	3/4	6	8 3/8	3 1/4	- 5 1/2	27.00

5 GROOVES, F = 3 1/4"

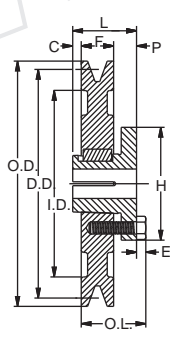
SHEAVES PART NUMBER			DIAMETER			TYPE	DIMENSIONS								WGT. LBS. LESS BUSH.
OLD PART	NEW PART NO.	BUSHINGS	DATUM "C"	OUTSIDE	INSIDE		O.L.	L	P	C	H	G	X	E	
5C90R	5C90R-R1	R1	9.0	9.40	7 3/16	15-WEB	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	33.40
5C92R	5C92R-R1	R1	9.2	9.60	7 3/8	15-WEB	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	36.80
5C94R	5C94R-R1	R1	9.4	9.80	7 5/8	15-WEB	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	35.80
5C96R	5C96R-R1	R1	9.6	10.00	7 13/16	15-WEB	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	35.40
5C98R	5C98R-R1	R1	9.8	10.20	8	15-WEB	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	37.60
5C100R	5C100R-R1	R1	10.0	10.40	8 3/16	15-WEB	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	38.90
5C102R	5C102R-R1	R1	10.2	10.60	8 3/8	15-WEB	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	40.60
5C106R	5C106R-R1	R1	10.6	11.00	8 13/16	15-WEB	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	39.00
5C110R	5C110R-R1	R1	11.0	11.40	9 1/4	15-WEB	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	38.80
5C120R	5C120R-R1	R1	12.0	12.40	10 1/4	15-WEB	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	47.50
5C130R	5C130R-R1	R1	13.0	13.40	11 1/4	15-ARM	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	46.00
5C140R	5C140R-R1	R1	14.0	14.40	12 1/4	15-ARM	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	52.00
5C150R	5C150R-R1	R1	15.0	15.40	13 1/4	15-ARM	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	54.00
5C160R	5C160R-R1	R1	16.0	16.40	14 1/4	15-ARM	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	63.00
5C180R	5C180R-R1	R1	18.0	18.40	16 1/4	15-ARM	5 1/4	2 7/8	3/4	1 5/8	5 3/8	7/8	2	9/32	69.00
5C180S	5C180S-S1	S1	18.0	18.40	16 1/4	13-ARM	5 23/32	4 3/8	3/32	31/32	5 3/8	1 1/16	3 5/16	3/8	100.00
5C200R	5C200R-R1	R1	20.0	20.40	18 1/4	15-ARM	5 1/4	2 7/8	3/4	5/8	5 3/8	7/8	2	9/32	77.00
5C200S	5C200S-S1	S1	20.0	20.40	18 1/4	13-ARM	5 23/32	4 3/8	3/32	31/32	5 3/8	1 1/16	3 5/16	3/8	99.00
5C240R	5C240R-R1	R1	24.0	24.40	22 1/4	15-ARM	5 1/4	2 7/8	3/4	5/8	5 3/8	7/8	2	9/32	110.00
5C240S	5C240S-S1	S1	24.0	24.40	22 1/4	13-ARM	5 23/32	4 3/8	3/32	31/32	5 3/8	1 1/16	3 5/16	3/8	129.00
5C270R	5C270R-R2	R2	27.0	27.40	25 1/4	13-ARM	5 25/32	4 7/8	1/4	5/8	5 3/8	7/8	4	9/32	31.00
5C300R	5C300R-R2	R2	30.0	30.40	28 1/8	13-ARM	5 25/32	4 7/8	1/4	5/8	5 3/8	7/8	4	9/32	150.00
5C300S	5C300S-S1	S1	30.0	30.40	28 1/8	13-ARM	5 23/32	4 3/8	3/32	31/32	5 3/8	1 1/16	3 5/16	3/8	160.00
5C360R	5C360R-R2	R2	36.0	36.40	34 1/8	13-ARM	5 25/32	4 7/8	1/4	5/8	5 3/8	7/8	4	9/32	194.00
5C440R	5C440R-R2	R2	44.0	44.40	42 1/8	13-ARM	5 25/32	4 7/8	1/4	5/8	5 3/8	7/8	4	9/32	243.00
5C500R	5C500R-R2	R2	50.0	50.40	48 1/8	13-ARM	5 25/32	4 7/8	1/4	5/8	5 3/8	7/8	4	9/32	273.00

Limited Availability, Check Stock

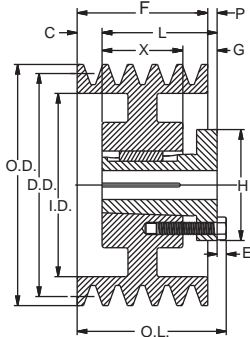
SPLIT TAPER (PST) SHEAVES FOR "C" BELTS

CAST IRON

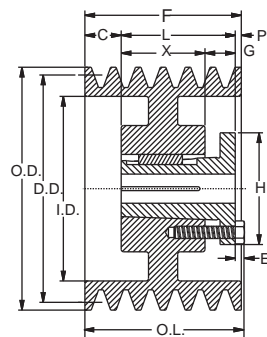
"C" BELTS



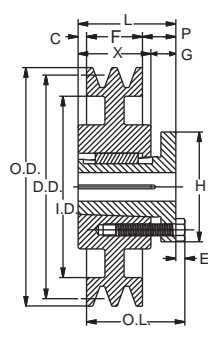
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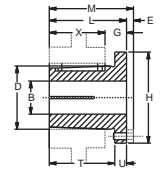
TYPE-13



TYPE-15



TYPE-16



BUSHING

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 5/8 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings (Except R2) also available with 3/8" x 3/16" Keyseat.

6 GROOVES, F = 6 1/4"

PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3		1/2 - 1 3/4	1.25
P2	2 3/16	2 15/16	5/8	2 5/16	1/4	2 17/32	13/32	1 15/16	3		3/4 - 1 3/4	1.5
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8		3/4 - 2 11/16	3.5
Q2	3 25/32	3 1/2	3/4	2 3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	1	- 2 5/8	4.5
Q3	5 9/32	5	7/8	4 1/4	9/32	4 15/32	17/32	2 7/8	4 1/8	1 3/8	- 2 1/2	5.5
R1	3 5/32	2 7/8	7/8	2	9/32	2 1/4	5/8	4	5 3/8	1 1/8	- 3 3/4	7.5
R2	5 5/32	4 7/8	1 1/16	4	9/32	4 1/4	5/8	4	5 3/8	1 3/8	- 3 5/8	11
S1	4 3/4	4 3/8	1 1/16	3 5/16	3/8	3 5/8	3/4	4 5/8	6 3/8	1 11/16	- 4 1/4	13.5
S2	7 1/8	6 3/4	1 1/16	5 11/16	3/8	6	3/4	4 5/8	6 3/8	1 7/8	- 4 3/16	19
U0	5 23/32	5 1/4	1 1/2	3 3/4	15/32	4 3/16	1 1/16	6	8 3/8	2 3/8	- 3 3/16	30
U0	5 13/32	4 15/16	1 3/16	3 3/4	15/32	4 3/16	3/4	6	8 3/8	3 1/4	- 5 1/2	27

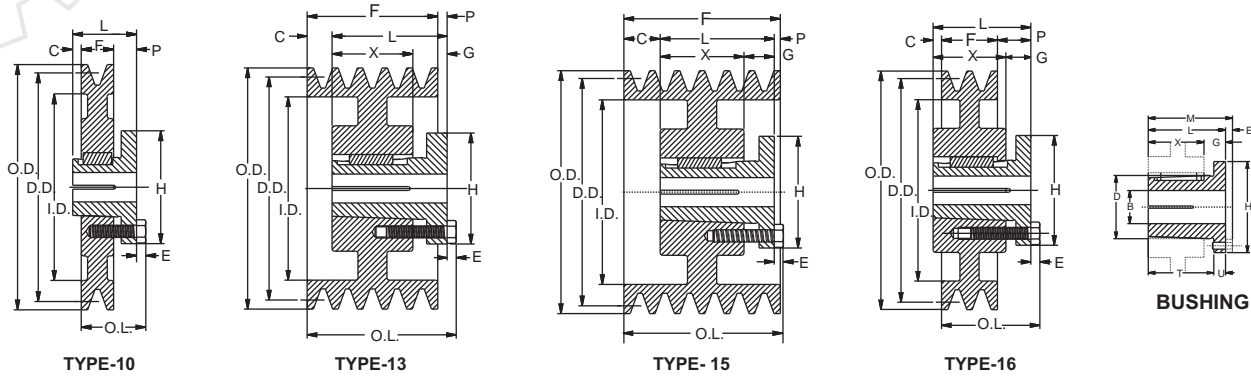
SHEAVES PART NUMBER			DIAMETER			TYPE	DIMENSIONS								WGT. LBS. LESS BUSH.
OLD PART	NEW PART NO.	BUSHINGS	DATUM "C"	OUTSIDE	INSIDE		O.L.	L	P	C	H	G	X	E	
6C90R	6C90R-R2	R2	9.0	9.40	7 3/16	15-WEB	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	53.00
6C92R	6C92R-R2	R2	9.2	9.60	7 3/8	15-WEB	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	58.00
6C94R	6C94R-R2	R2	9.4	9.80	7 5/8	15-WEB	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	63.50
6C96R	6C96R-R2	R2	9.6	10.00	7 13/16	15-WEB	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	55.00
6C98R	6C98R-R2	R2	9.8	10.20	8	15-WEB	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	65.00
6C100R	6C100R-R2	R2	10.0	10.40	8 3/16	15-WEB	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	62.00
6C102R	6C102R-R2	R2	10.2	10.60	8 3/8	15-WEB	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	68.00
6C106R	6C106R-R2	R2	10.6	11.00	8 13/16	15-WEB	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	55.00
6C110R	6C110R-R2	R2	11.0	11.40	9 1/4	15-WEB	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	51.50
6C120R	6C120R-R2	R2	12.0	12.40	10 1/4	15-WEB	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	64.00
6C130R	6C130R-R2	R2	13.0	13.40	11 1/4	15-ARM	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	61.00
6C140R	6C140R-R2	R2	14.0	14.40	12 1/4	15-ARM	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	69.00
6C150R	6C150R-R2	R2	15.0	15.40	13 1/4	15-ARM	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	68.00
6C160R	6C160R-R2	R2	16.0	16.40	14 1/4	15-ARM	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	77.00
6C180R	6C180R-R2	R2	18.0	18.40	16 1/4	15-ARM	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	84.00
6C180S	6C180S-S1	S1	18.0	18.40	16 1/4	15-ARM	6 1/4	4 3/8	13/32	1 15/32	6 3/8	1 1/16	3 5/16	3/8	107.00
6C200R	6C200R-R2	R2	20.0	20.40	18 1/4	15-ARM	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	91.50
6C200S	6C200S-S1	S1	20.0	20.40	18 1/4	15-ARM	6 1/4	4 3/8	13/32	1 15/32	6 3/8	1 1/16	3 5/16	3/8	127.00
6C240R	6C240R-R2	R2	24.0	24.40	22 1/4	15-ARM	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	116.00
6C240S	6C240S-S1	S1	24.0	24.40	22 1/4	15-ARM	6 1/4	4 3/8	13/32	1 15/32	6 3/8	1 1/16	3 5/16	3/8	125.00
6C270R	6C270R-R2	R2	27.0	27.40	25 1/4	15-ARM	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	144.00
6C270S	6C270S-S1	S1	27.0	27.40	25 1/4	15-ARM	6 1/4	4 3/8	13/32	1 15/32	6 3/8	1 1/16	3 5/16	3/8	151.00
6C300R	6C300R-R2	R2	30.0	30.40	28 1/8	15-ARM	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	160.00
6C300U	6C300U-U0	U0	30.0	30.40	28 1/8	15-ARM	6 1/4	4 15/16	1/16	1 15/32	8 3/8	1 3/16	3 3/4	15/32	191.00
6C360R	6C360R-R2	R2	36.0	36.40	34 1/8	15-ARM	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	211.00
6C360U	6C360U-U0	U0	36.0	36.40	34 1/8	15-ARM	6 1/4	4 15/16	1/16	1 15/23	8 3/8	1 3/16	3 3/4	15/32	233.00
6C440R	6C440R-R2	R2	44.0	44.40	42 1/8	15-ARM	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	286.00
6C500R	6C500R-R2	R2	50.0	50.40	48 1/8	15-ARM	6 9/32	4 7/8	1/4	1 1/8	5 3/8	7/8	4	9/32	303.00

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "C" BELTS

CAST IRON

"C" BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 5/8 - 5 1/2	1 1/4 x 5/8

PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
P1	2 3/16	1 15/16	5/8	1 5/16	1/4	1 17/32	13/32	1 15/16	3		1/2 - 1 3/4	1.25
P2	2 3/16	2 15/16	5/8	2 5/16	1/4	2 17/32	13/32	1 15/16	3		3/4 - 1 3/4	1.5
Q1	2 25/32	2 1/2	3/4	1 3/4	9/32	1 31/32	17/32	2 7/8	4 1/8		3/4 - 2 11/16	3.5
Q2	3 25/32	3 1/2	3/4	2 3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	1	- 2 5/8	4.5
Q3	5 9/32	5	7/8	4 1/4	9/32	4 15/32	17/32	2 7/8	4 1/8	1 3/8	- 2 1/2	5.5
R1	3 5/32	2 7/8	7/8	2	9/32	2 1/4	5/8	4	5 3/8	1 1/8	- 3 3/4	7.5
R2	5 5/32	4 7/8	1 1/16	4	9/32	4 1/4	5/8	4	5 3/8	1 3/8	- 3 5/8	11
S1	4 3/4	4 3/8	1 1/16	3 5/16	3/8	3 5/8	3/4	4 5/8	6 3/8	1 11/16	- 4 1/4	13.5
S2	7 1/8	6 3/4	1 1/16	5 11/16	3/8	6	3/4	4 5/8	6 3/8	1 7/8	- 4 3/16	19
U0	5 23/32	5 1/4	1 1/2	3 3/4	15/32	4 3/16	1 1/16	6	8 3/8	2 3/8	- 3 3/16	30
U0	5 13/32	4 15/16	1 3/16	3 3/4	15/32	4 3/16	3/4	6	8 3/8	3 1/4	- 5 1/2	27

1 3/8" Bore Bushings (Except R2) also available with 3/8" x 3/16" Keyseat.

7 GROOVES, F = 6 1/4"

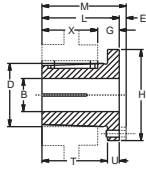
SHEAVES PART NUMBER			DIAMETER			TYPE	DIMENSIONS								WGT. LBS. LESS BUSH.
OLD PART	NEW PART NO	BUSHINGS	DATUM "C"	OUTSIDE	INSIDE		O.L.	L	P	C	H	G	X	E	
7C70Q	7C70Q-Q3	Q3	7.0	7.40	5 3/8	15-WEB	7 1/4	5	3/4	1 1/2	4 1/8	3/4	4 1/4	9/32	37.50
7C80R	7C80R-R2	R2	8.0	8.40	6 3/8	15-WEB	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	45.60
7C86R	7C86R-R2	R2	8.6	9.00	6 15/16	15-WEB	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	52.80
7C90R	7C90R-R2	R2	9.0	9.40	7 3/16	15-WEB	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	58.00
7C92R	7C92R-R2	R2	9.2	9.60	7 3/8	15-WEB	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	63.00
7C94R	7C94R-R2	R2	9.4	9.80	7 5/8	15-WEB	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	68.00
7C98R	7C98R-R2	R2	9.8	10.20	8	15-WEB	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	73.00
7C100R	7C100R-R2	R2	10.0	10.40	8 3/16	15-WEB	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	71.00
7C102R	7C102R-R2	R2	10.2	40.60	8 3/8	15-WEB	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	76.00
7C106R	7C106R-R2	R2	10.6	11.00	8 13/16	15-WEB	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	71.00
7C110R	7C110R-R2	R2	11.0	11.40	9 1/4	15-WEB	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	68.00
7C120R	7C120R-R2	R2	12.0	12.40	10 1/4	15-WEB	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	67.00
7C130R	7C130R-R2	R2	13.0	13.40	11 1/4	15-ARM	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	84.00
7C140R	7C140R-R2	R2	14.0	14.40	12 1/4	15-ARM	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	83.00
7C150R	7C150R-R2	R2	15.0	15.40	13 1/4	15-ARM	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	86.00
7C160R	7C160R-R2	R2	16.0	16.40	14 1/4	15-ARM	7 1/4	4 7/8	3/4	1 5/8	5 3/8	7/8	4	9/32	88.00
7C180S	7C180S-S2	S2	18.0	18.40	16 1/4	13-ARM	7 29/32	6 3/4	9/32	25/32	6 3/8	1 1/16	5 11/16	9/32	137.00
7C180U	7C180U-U0	U0	18.0	18.40	16 1/4	15-ARM	7 1/4	4 15/16	9/16	1 3/4	8 3/8	1 3/16	3 3/4	9/32	133.00
7C200S	7C200S-S2	S2	20.0	20.40	18 1/4	13-ARM	7 29/32	6 3/4	9/32	25/32	6 3/8	1 1/16	5 11/16	9/32	152.00
7C200U	7C200U-U0	U0	20.0	20.40	18 1/4	15-ARM	7 1/4	4 15/16	9/16	1 3/4	8 3/8	1 3/16	3 3/4	9/32	144.00
7C240S	7C240S-S2	S2	24.0	24.40	22 1/4	13-ARM	7 29/32	6 3/4	9/32	25/32	6 3/8	1 1/16	5 11/16	9/32	173.00
7C270S	7C270S-S2	S2	27.0	27.40	25 1/4	13-ARM	7 29/32	4 15/16	9/32	25/32	6 3/8	1 1/16	5 11/16	9/32	197.00
7C270U	7C270U-U0	U0	27.0	27.40	25 1/4	15-ARM	7 1/4	6 3/4	9/16	1 3/4	8 3/8	1 3/16	3 3/4	9/32	196.00
7C300S	7C300S-S2	S2	30.0	30.40	28 1/8	13-ARM	7 29/32	6 3/4	9/32	25/32	6 3/8	1 1/16	5 11/16	9/32	220.00
7C300U	7C300U-U0	U0	30.0	30.40	28 1/8	15-ARM	7 1/4	4 15/16	9/16	1 3/4	8 3/8	1 3/16	3 3/4	9/32	217.00
7C360S	7C360S-S2	S2	36.0	36.40	34 1/8	13-ARM	7 29/32	6 3/4	9/32	25/32	6 3/8	1 1/16	5 11/16	9/32	279.00
7C440S	7C440S-S2	S2	44.0	44.40	42 1/8	13-ARM	7 29/32	6 3/4	9/32	25/32	6 3/8	1 1/16	5 11/16	9/32	337.00
7C500S	7C500S-S2	S2	50.0	50.40	48 1/8	13-ARM	7 29/32	6 3/4	9/32	25/32	6 3/8	1 1/16	5 11/16	9/32	382.00

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "C" BELTS

CAST IRON

"C" BELTS

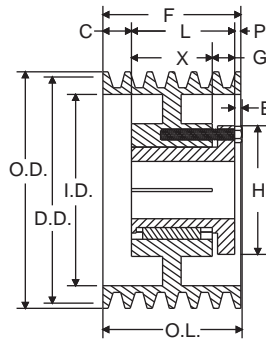


BUSHING

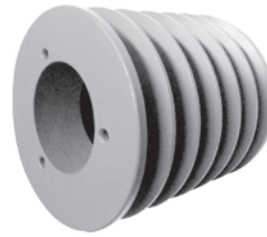
STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 5/8 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



TYPE - 15



PART NO.	DIMENSIONS										BORE RANGE	WGT. LBS.
	M	L	G	X	E	T	U	D	H			
Q3	5 9/32	5	3/4	4 1/4	9/32	4 15/32	17/32	2 7/8	4 1/8	1 3/8 - 2 1/2	7	
R2	5 5/32	4 7/8	7/8	4	9/32	4 1/4	5/8	4	5 3/8	1 3/8 - 3 5/8	11	
S2	7 1/8	6 3/4	1 1/16	5 11/16	3/8	6	3/4	4 5/8	6 3/8	1 7/8 - 4 3/16	19	
U0	5 23/32	5 1/4	1 3/16	3 3/4	15/32	4 3/16	1 1/16	6	8 3/8	2 3/8 - 3 3/16	30	
U0	5 13/32	4 15/16	1 1/2	3 3/4	15/32	4 3/16	3/4	6	8 3/8	3 1/4 - 5 1/2	27	
U1	7 19/32	7 1/8	1 1/2	5 5/8	15/32	6 1/16	1 1/16	6	8 3/8	2 3/4 - 5 1/2	40	

8 GROOVES, F=8 1/4"

SHEAVES PART NUMBER			DIAMETER			TYPE	DIMENSIONS								WGT. LBS. LESS BUSH.
OLD PART	NEW PART NO.	BUSHINGS	DATUM "C"	OUTSIDE	INSIDE		O.L.	L	P	C	H	G	X	E	
8C70Q	8C70Q-Q3	Q3	7.0	7.40	5 3/8	15-WEB	8 1/4	5	1 5/8	1 5/8	4 1/8	3/4	4 1/4	9/32	40.00
8C80R	8C80R-R2	R2	8.0	8.40	6 3/8	15-WEB	8 1/4	4 7/8	1 3/4	1 5/8	5 3/8	7/8	4	9/32	49.00
8C86R	8C86R-R2	R2	8.6	9.00	6 15/16	15-WEB	8 1/4	4 7/8	1 3/4	1 5/8	5 3/8	7/8	4	9/32	57.00
8C90R	8C90R-R2	R2	9.0	9.40	7 3/16	15-WEB	8 1/4	4 7/8	1 3/4	1 5/8	5 3/8	7/8	4	9/32	62.00
8C92R	8C92R-R2	R2	9.2	9.60	7 3/8	15-WEB	8 1/4	4 7/8	1 3/4	1 5/8	5 3/8	7/8	4	9/32	68.00
8C94R	8C94R-R2	R2	9.4	9.80	7 5/8	15-WEB	8 1/4	4 7/8	1 3/4	1 5/8	5 3/8	7/8	4	9/32	73.00
8C96R	8C96R-R2	R2	9.6	10.00	7 13/16	15-WEB	8 1/4	4 7/8	1 3/4	1 5/8	5 3/8	7/8	4	9/32	70.00
8C98R	8C98R-R2	R2	9.8	10.20	8	15-WEB	8 1/4	4 7/8	1 3/4	1 5/8	5 3/8	7/8	4	9/32	16.00
8C100R	8C100R-R2	R2	10.0	10.40	8 3/16	15-WEB	8 1/4	4 7/8	1 3/4	1 5/8	5 3/8	7/8	4	9/32	72.00
8C102R	8C102R-R2	R2	10.2	10.60	8 3/8	15-WEB	8 1/4	4 7/8	1 3/4	1 5/8	5 3/8	7/8	4	9/32	79.00
8C106R	8C106R-R2	R2	10.6	11.00	8 13/16	15-WEB	8 1/4	4 7/8	1 3/4	1 5/8	5 3/8	7/8	4	9/32	76.00
8C110R	8C110R-R2	R2	11.0	11.40	9 1/4	15-WEB	8 1/4	4 7/8	1 1/4	2 1/8	5 3/8	7/8	4	9/32	73.00
8C120R	8C120R-R2	R2	12.0	12.40	10 1/4	15-WEB	8 1/4	4 7/8	1 1/4	2 1/8	5 3/8	7/8	4	9/32	74.00
8C130R	8C130R-R2	R2	13.0	13.40	11 1/4	15-ARM	8 1/4	4 7/8	1 1/4	2 1/8	5 3/8	7/8	4	9/32	80.00
8C140R	8C140R-R2	R2	14.0	14.40	12 1/4	15-ARM	8 1/4	4 7/8	1 1/4	2 1/8	5 3/8	7/8	4	9/32	84.00
8C150R	8C150R-R2	R2	15.0	15.40	13 1/4	15-ARM	8 1/4	4 7/8	1 1/4	2 1/8	5 3/8	7/8	4	9/32	93.00
8C160R	8C160R-R2	R2	16.0	16.40	14 1/4	15-ARM	8 1/4	4 7/8	1 1/4	2 1/8	5 3/8	7/8	4	9/32	100.00
8C180S	8C180S-S2	S2	18.0	18.40	16 1/4	15-ARM	8 13/32	6 3/4	7/32	1 9/32	6 3/8	1 1/16	5 11/16	3/8	140.00
8C180U	8C180U-U0	U0	18.0	18.40	16 1/4	15-ARM	8 1/4	4 15/16	1 1/16	2 1/4	8 3/8	1 3/16	3 3/4	15/32	141.00
8C200S	8C200S-S2	S2	20.0	20.40	18 1/4	15-ARM	8 13/32	6 3/4	7/32	1 9/32	6 3/8	1 1/16	5 11/16	3/8	163.00
8C200U	8C200U-U0	U0	20.0	20.40	18 1/4	15-ARM	8 1/4	4 15/16	1 1/16	2 1/4	8 3/8	1 3/16	3 3/4	15/32	160.00
8C240S	8C240S-S2	S2	24.0	24.40	22 1/4	15-ARM	8 13/32	6 3/4	7/32	1 9/32	6 3/8	1 1/16	5 11/16	3/8	194.00
8C240U	8C240U-U0	U0	24.0	24.40	22 1/4	15-ARM	8 1/4	4 15/16	1 1/16	2 1/4	8 3/8	1 3/16	3 3/4	15/32	184.00
8C270S	8C270S-S2	S2	27.0	27.40	25 1/4	15-ARM	8 13/32	6 3/4	7/32	1 9/32	6 3/8	1 1/16	5 11/16	3/8	224.00
8C300S	8C300S-S2	S2	30.0	30.40	28 1/8	15-ARM	8 13/32	6 3/4	7/32	1 9/32	6 3/8	1 1/16	5 11/16	3/8	212.00
8C300U	8C300U-U0	U0	30.0	30.40	28 1/8	15-ARM	8 1/4	4 15/16	1 1/16	2 1/4	8 3/8	1 3/16	3 3/4	15/32	227.00
8C360S	8C360S-S2	S2	36.0	36.40	34 1/8	15-ARM	8 13/32	6 3/4	7/32	1 9/32	6 3/8	1 1/16	5 11/16	3/8	261.00
8C360U	8C360U-U0	U0	36.0	36.40	34 1/8	15-ARM	8 1/4	4 15/16	1 1/16	2 1/4	8 3/8	1 3/16	3 3/4	15/32	288.00
8C440S	8C440S-S2	S2	44.0	44.40	42 1/8	15-ARM	8 13/32	6 3/4	7/32	1 9/32	6 3/8	1 1/16	5 11/16	3/8	368.00
8C440U	8C440U-U0	U0	44.0	44.40	42 1/8	15-ARM	8 1/4	4 15/16	1 1/16	2 1/4	8 3/8	1 3/16	3 3/4	15/32	358.00
8C500S	8C500S-S2	S2	50.0	50.40	48 1/8	15-ARM	8 13/32	6 3/4	7/32	1 9/32	6 3/8	1 1/16	5 11/16	3/8	429.00
8C500U	8C500U-U0	U0	50.0	50.40	48 1/8	15-ARM	8 1/4	4 15/16	1 1/16	2 1/4	8 3/8	1 3/16	3 3/4	15/32	417.00

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "C" BELTS

CAST IRON

"C" BELTS

10 GROOVES, F=10 1/4"

SHEAVES PART NUMBER			DIAMETER			TYPE	DIMENSIONS								WGT. LBS. LESS BUSH.
OLD PART	NEW PART NO.	BUSHINGS	DATUM "C"	OUTSIDE	INSIDE		O.L.	L	P	C	H	G	X	E	
10C80R	10C80R-R2	R2	8.0	8.40	6 3/8	15-WEB	10 1/4	4 7/8	3 3/4	1 5/8	5 3/8	7/8	4	9/32	70.00
10C86R	10C86R-R2	R2	8.6	9.00	6 15/16	15-WEB	10 1/4	4 7/8	3 3/4	1 5/8	5 3/8	7/8	4	9/32	72.00
10C90R	10C90R-R2	R2	9.0	9.40	7 3/16	15-WEB	10 1/4	4 7/8	3 3/4	1 5/8	5 3/8	7/8	4	9/32	72.00
10C92R	10C92R-R2	R2	9.2	9.60	7 3/8	15-WEB	10 1/4	4 7/8	3 3/4	1 5/8	5 3/8	7/8	4	9/32	70.00
10C94R	10C94R-R2	R2	9.4	9.80	7 5/8	15-WEB	10 1/4	4 7/8	3 3/4	1 5/8	5 3/8	7/8	4	9/32	78.00
10C96R	10C96R-R2	R2	9.6	10.00	7 13/16	15-WEB	10 1/4	4 7/8	3 3/4	1 5/8	5 3/8	7/8	4	9/32	73.00
10C98R	10C98R-R2	R2	9.8	10.20	8	15-WEB	10 1/4	4 7/8	3 3/4	1 5/8	5 3/8	7/8	4	9/32	88.00
10C100R	10C100R-R2	R2	10.0	10.40	8 3/16	15-WEB	10 1/4	4 7/8	3 3/4	1 5/8	5 3/8	7/8	4	9/32	89.00
10C102R	10C102R-R2	R2	10.2	10.60	8 3/8	15-WEB	10 1/4	4 7/8	3 3/4	1 5/8	5 3/8	7/8	4	9/32	97.00
10C106R	10C106R-R2	R2	10.6	11.00	8 13/16	15-WEB	10 1/4	4 7/8	3 3/4	1 5/8	5 3/8	7/8	4	9/32	84.00
10C110R	10C110R-R2	R2	11.0	11.40	9 1/4	15-WEB	10 1/4	4 7/8	2 1/4	3 1/8	5 3/8	7/8	4	9/32	84.00
10C120R	10C120R-R2	R2	12.0	12.40	10 1/4	15-WEB	10 1/4	4 7/8	2 1/4	3 1/8	5 3/8	7/8	4	9/32	97.00
10C130R	10C130R-R2	R2	13.0	13.40	11 1/4	15-ARM	10 1/4	4 7/8	2 1/4	3 1/8	5 3/8	7/8	4	9/32	102.00
10C140R	10C140R-R2	R2	14.0	14.40	12 1/4	15-ARM	10 1/4	4 7/8	2 1/4	3 1/8	5 3/8	7/8	4	9/32	106.00
10C150R	10C150R-R2	R2	15.0	15.40	13 1/4	15-ARM	10 1/4	4 7/8	2 1/4	3 1/8	5 3/8	7/8	4	9/32	110.00
10C160R	10C160R-R2	R2	16.0	16.40	14 1/4	15-ARM	10 1/4	4 7/8	2 1/4	3 1/8	5 3/8	7/8	4	9/32	111.00
10C180S	10C180S-S2	S2	18.0	18.40	16 1/4	15-ARM	10 1/4	6 3/4	1 5/32	2 9/32	6 3/8	1 1/16	5 11/16	3/8	164.00
10C180U	10C180U-U0	U0	18.0	18.40	16 1/4	15-ARM	10 1/4	4 15/16	2 1/16	3 1/4	8 3/8	1 3/16	3 3/4	15/32	163.00
10C200S	10C200S-S2	S2	20.0	20.40	18 1/4	15-ARM	10 1/4	6 3/4	1 5/32	2 9/32	6 3/8	1 1/16	5 11/16	3/8	170.00
10C200U	10C200U-U0	U0	20.0	20.40	18 1/4	15-ARM	10 1/4	4 15/16	2 1/16	3 1/4	8 3/8	1 3/16	3 3/4	15/32	178.00
10C240S	10C240S-S2	S2	24.0	24.40	22 1/4	15-ARM	10 1/4	6 3/4	1 5/32	2 9/32	6 3/8	1 1/16	5 11/16	3/8	210.00
10C240U	10C240U-U0	U0	24.0	24.40	22 1/4	15-ARM	10 1/4	4 15/16	2 1/16	3 1/4	8 3/8	1 3/16	3 3/4	15/32	208.00
10C270S	10C270S-S2	S2	27.0	27.40	25 1/4	15-ARM	10 1/4	6 3/4	1 5/32	2 9/32	6 3/8	1 1/16	5 11/16	3/8	246.00
10C300S	10C300S-S2	S2	30.0	30.40	28 1/8	15-ARM	10 1/4	6 3/4	1 5/32	2 9/32	6 3/8	1 1/16	5 11/16	3/8	278.00
10C300U	10C300U-U1	U1	30.0	30.40	28 1/8	15-ARM	10 1/4	7 1/8	13/16	2 5/16	8 3/8	1 1/2	5 5/8	15/32	298.00
10C360S	10C360S-S2	S2	36.0	36.40	34 1/8	15-ARM	10 1/4	6 3/4	1 5/32	2 9/32	6 3/8	1 1/16	5 11/16	3/8	324.00
10C360U	10C360U-U1	U1	36.0	36.40	34 1/8	15-ARM	10 1/4	7 1/8	13/16	2 5/16	8 3/8	1 1/2	5 5/8	15/32	362.00
10C440U	10C440U-U1	U1	44.0	44.40	42 1/8	15-ARM	10 1/4	7 1/8	13/16	2 5/16	8 3/8	1 1/2	5 5/8	15/32	463.00
10C500U	10C500U-U1	U1	50.0	50.40	48 1/8	15-ARM	10 1/4	7 1/8	13/16	2 5/16	8 3/8	1 1/2	5 5/8	15/32	480.00

12 GROOVES, F = 12 1/4"

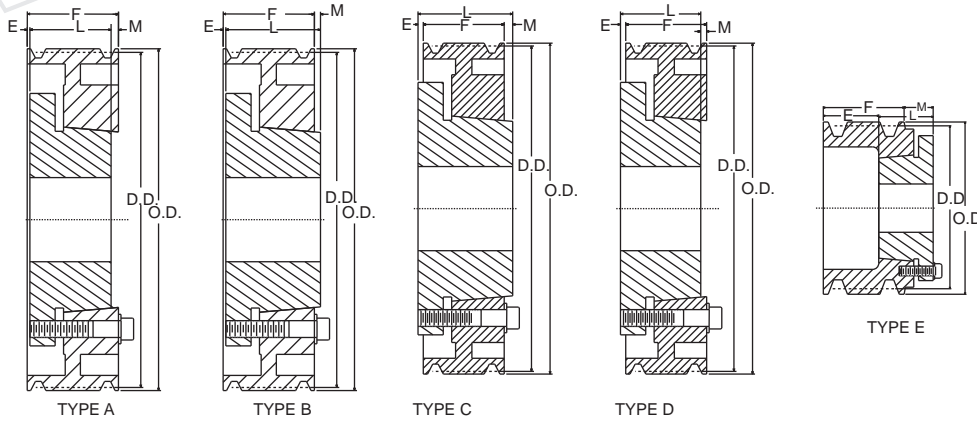
SHEAVES PART NUMBER			DIAMETER			TYPE	DIMENSIONS								WGT. LBS. LESS BUSH.
OLD PART	NEW PART NO.	BUSHINGS	DATUM "C"	OUTSIDE	INSIDE		O.L.	L	P	C	H	G	X	E	
12C90S	12C90S-S2	S2	9.0	9.40	7 3/16	15-WEB	12 1/4	6 3/4	3 1/2	2	6 3/8	1 1/16	5 11/16	3/8	88.00
12C92S	12C92S-S2	S2	9.2	9.60	7 3/8	15-WEB	12 1/4	6 3/4	3 1/2	2	6 3/8	1 1/16	5 11/16	3/8	93.00
12C94S	12C94S-S2	S2	9.4	9.80	7 5/8	15-WEB	12 1/4	6 3/4	3 1/2	2	6 3/8	1 1/16	5 11/16	3/8	104.00
12C96S	12C96S-S2	S2	9.6	10.00	7 13/16	15-WEB	12 1/4	6 3/4	3 1/2	2	6 3/8	1 1/16	5 11/16	3/8	102.00
12C98S	12C98S-S2	S2	9.8	10.20	8	15-WEB	12 1/4	6 3/4	3 1/2	2	6 3/8	1 1/16	5 11/16	3/8	111.00
12C100S	12C100S-S2	S2	10.0	10.40	8 3/16	15-WEB	12 1/4	6 3/4	3 1/2	2	6 3/8	1 1/16	5 11/16	3/8	112.00
12C102S	12C102S-S2	S2	10.2	10.60	8 3/8	15-WEB	12 1/4	6 3/4	3 1/2	2	6 3/8	1 1/16	5 11/16	3/8	121.00
12C106S	12C106S-S2	S2	10.6	11.00	8 13/16	15-WEB	12 1/4	6 3/4	3 1/2	2	6 3/8	1 1/16	5 11/16	3/8	133.00
12C110S	12C110S-S2	S2	11.0	11.40	9 1/4	15-WEB	12 1/4	6 3/4	2 7/32	3 9/32	6 3/8	1 1/16	5 11/16	3/8	128.00
12C120S	12C120S-S2	S2	12.0	12.40	10 1/4	15-WEB	12 1/4	6 3/4	2 7/32	3 9/32	6 3/8	1 1/16	5 11/16	3/8	140.00
12C130S	12C130S-S2	S2	13.0	13.40	11 1/4	15-WEB	12 1/4	6 3/4	2 7/32	3 9/32	6 3/8	1 1/16	5 11/16	3/8	165.00
12C140S	12C140S-S2	S2	14.0	14.40	12 1/4	15-ARM	12 1/4	6 3/4	2 7/32	3 9/32	6 3/8	1 1/16	5 11/16	3/8	148.00
12C150S	12C150S-S2	S2	15.0	15.40	13 1/4	15-ARM	12 1/4	6 3/4	2 7/32	3 9/32	6 3/8	1 1/16	5 11/16	3/8	162.00
12C160S	12C160S-S2	S2	16.0	16.40	14 1/4	15-ARM	12 1/4	6 3/4	2 7/32	3 9/32	6 3/8	1 1/16	5 11/16	3/8	163.00
12C180U	12C180U-U1	U1	18.0	18.40	16 1/4	15-ARM	12 1/4	7 1/8	1 13/16	3 5/16	8 3/8	1 1/2	5 5/8	15/32	204.00
12C200U	12C200U-U1	U1	20.0	20.40	16 1/4	15-ARM	12 1/4	7 1/8	1 13/16	3 5/16	8 3/8	1 1/2	5 5/8	15/32	224.00
12C240U	12C240U-U1	U1	24.0	24.40	22 1/4	15-ARM	12 1/4	7 1/8	1 13/16	3 5/16	8 3/8	1 1/2	5 5/8	15/32	257.00
12C270U	12C270U-U1	U1	27.0	27.40	25 1/4	15-ARM	12 1/4	7 1/8	1 13/16	3 5/16	8 3/8	1 1/2	5 5/8	15/32	300.00
12C300U	12C300U-U1	U1	30.0	30.40	28 1/8	15-ARM	12 1/4	7 1/8	1 13/16	3 5/16	8 3/8	1 1/2	5 5/8	15/32	327.00
12C360U	12C360U-U1	U1	36.0	36.40	34 1/8	15-ARM	12 1/4	7 1/8	1 13/16	3 5/16	8 3/8	1 1/2	5 5/8	15/32	397.00
12C440U	12C440U-U1	U1	44.0	44.40	42 1/8	15-ARM	12 1/4	7 1/8	1 13/16	3 5/16	8 3/8	1 1/2	5 5/8	15/32	519.00
12C500U	12C500U-U1	U1	50.0	50.40	48 1/8	15-ARM	12 1/4	7 1/8	1 13/16	3 5/16	8 3/8	1 1/2	5 5/8	15/32	551.00

Limited Availability, Check Stock

QUICK DETACHABLE (PQD) SHEAVES FOR "D" BELTS

CAST IRON

"D" BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 6/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 9/16 - 5 1/2	1 1/4 x 5/8
5 9/16 - 6 1/2	1 1/2 x 3/4
6 9/16 - 7	1 3/4 x 3/4

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

3 GROOVES, F = 4 5/8"

SHEAVES PART NUMBER		BORE RANGE	TYPE	DATUM "D"	O.D.	E	L	M	WGT. LBS. LESS BUSH.
PART NO.	BUSHINGS								
3D120F	F	1 - 4	A-2	12.0	12.64	5/32	3 3/4	23/32	70
3D130F	F	1 - 4	A-2	13.0	13.64	5/32	3 3/4	23/32	76
3D135F	F	1 - 4	A-2	13.5	14.14	5/32	3 3/4	23/32	79
3D140F	F	1 - 4	A-2	14.0	14.64	5/32	3 3/4	23/32	82
3D145F	F	1 - 4	A-3	14.5	15.14	5/32	3 3/4	23/32	85
3D150F	F	1 - 4	A-3	15.0	15.64	5/32	3 3/4	23/32	89
3D155F	F	1 - 4	A-3	15.5	16.14	5/32	3 3/4	23/32	92
3D160F	F	1 - 4	A-3	16.0	16.64	5/32	3 3/4	23/32	96
3D180J	J	1 1/2 - 4 1/2	D-3	18.0	18.64	1/4	4 5/8	1/4	110
3D200J	J	1 1/2 - 4 1/2	D-3	20.0	20.64	1/4	4 5/8	1/4	120
3D220J	J	1 1/2 - 4 1/2	D-3	22.0	22.64	1/4	4 5/8	1/4	130
3D270J	J	1 1/2 - 4 1/2	D-3	27.0	27.64	1/4	4 5/8	1/4	173
3D330J	J	1 1/2 - 4 1/2	D-3	33.0	33.64	1/4	4 5/8	1/4	240
3D400J	J	1 1/2 - 4 1/2	D-3	40.0	40.64	1/4	4 5/8	1/4	300

4 GROOVES, F = 6 1/16"

SHEAVES PART NUMBER		BORE RANGE	TYPE	DATUM "D"	O.D.	E	L	M	WGT. LBS. LESS BUSH.
PART NO.	BUSHINGS								
4D120F	F	1 - 4	A-2	12.0	12.64	31/32	3 3/4	1 11/32	83
4D130F	F	1 - 4	A-2	13.0	13.64	31/32	3 3/4	1 11/32	86
4D135F	F	1 - 4	A-2	13.5	14.14	31/32	3 3/4	1 11/32	89
4D140F	F	1 - 4	A-2	14.0	14.64	31/32	3 3/4	1 11/32	92
4D145F	F	1 - 4	A-3	14.5	15.14	31/32	3 3/4	1 11/32	95
4D150F	F	1 - 4	A-3	15.0	15.64	31/32	3 3/4	1 11/32	99
4D155F	F	1 - 4	A-3	15.5	16.14	31/32	3 3/4	1 11/32	102
4D160F	F	1 - 4	A-3	16.0	16.64	31/32	3 3/4	1 11/32	106
4D180J	J	1 1/2 - 4 1/2	A-3	18.0	18.64	1/8	4 5/8	1 5/16	120
4D200J	J	1 1/2 - 4 1/2	A-3	20.0	20.64	1/8	4 5/8	1 5/16	132
4D220J	J	1 1/2 - 4 1/2	A-3	22.0	22.64	1/8	4 5/8	1 5/16	155
4D270J	J	1 1/2 - 4 1/2	A-3	27.0	27.64	1/8	4 5/8	1 5/16	193
4D330M	M	2 5 - 1/2	B-3	33.0	33.64	11/32	6 3/4	1 1/32	280
4D400M	M	2 5 - 1/2	B-3	40.0	40.64	11/32	6 3/4	1 1/32	348
4D480M	M	2 5 - 1/2	B-3	48.0	48.64	11/32	6 3/4	1 1/32	380
4D580M	M	2 5 - 1/2	B-3	58.0	58.64	11/32	6 3/4	1 1/32	420

Indicates : 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction,

QUICK DETACHABLE (PQD) SHEAVES FOR "D" BELTS

CAST IRON

"D" BELTS

5 GROOVES, F = 71/2"

SHEAVES PART NUMBER		BORE RANGE	TYPE	DATUM "D"	O.D.	E	L	M	WGT. LBS. LESS BUSH.
PART NO.	BUSHINGS								
5D120F	F	1 - 4	A-2	12.0	12.64	1 23/32	3 3/4	2 1/32	93
5D130F	F	1 - 4	A-2	13.0	13.64	1 23/32	3 3/4	2 1/32	96
5D135F	F	1 - 4	A-2	13.5	14.14	1 23/32	3 3/4	2 1/32	102
5D140F	F	1 - 4	A-2	14.0	14.64	1 23/32	3 3/4	2 1/32	106
5D145F	F	1 - 4	A-3	14.5	15.14	1 23/32	3 3/4	2 1/32	112
5D150F	F	1 - 4	A-3	15.0	15.64	1 23/32	3 3/4	2 1/32	120
5D155F	F	1 - 4	A-3	15.5	16.14	1 23/32	3 3/4	2 1/32	125
5D160F	F	1 - 4	A-3	16.0	16.64	1 23/32	3 3/4	2 1/32	130
5D180J	J	1 1/2 - 4 1/2	A-3	18.0	18.64	1 7/8	4 5/8	1	150
5D200J	J	1 1/2 - 4 1/2	A-3	20.0	20.64	1/8	4 5/8	2 3/4	160
5D220J	J	1 1/2 - 4 1/2	A-3	22.0	22.64	1/8	4 5/8	2 3/4	190
5D270M	M	2 5 - 1/2	A-3	27.0	27.64	11/32	6 3/4	13/32	260
5D330M	M	2 5 - 1/2	A-3	33.0	33.64	11/32	6 3/4	13/32	320
5D400M	M	2 5 - 1/2	A-3	40.0	40.64	11/32	6 3/4	13/32	390
5D480M	M	2 5 - 1/2	A-3	48.0	48.64	11/32	6 3/4	13/32	450
5D580M	M	2 5 - 1/2	A-3	58.0	58.64	11/32	6 3/4	13/32	500

6 GROOVES, F = 8 15/16"

SHEAVES PART NUMBER		BORE RANGE	TYPE	DATUM "D"	O.D.	E	L	M	WGT. LBS. LESS BUSH.
PART NO.	BUSHINGS								
6D120J	J	1 1/2 - 4 1/2	A-1	12.0	12.64	1 7/8	4 5/8	2 7/16	115
6D130J	J	1 1/2 - 4 1/2	A-2	13.0	13.64	1 7/8	4 5/8	2 7/16	125
6D135J	J	1 1/2 - 4 1/2	A-2	13.5	14.14	1 7/8	4 5/8	2 7/16	135
6D140J	J	1 1/2 - 4 1/2	A-2	14.0	14.64	1 7/8	4 5/8	2 7/16	145
6D145J	J	1 1/2 - 4 1/2	A-2	14.5	15.14	1 7/8	4 5/8	2 7/16	150
6D150J	J	1 1/2 - 4 1/2	A-2	15.0	15.64	1 7/8	4 5/8	2 7/16	160
6D155J	J	1 1/2 - 4 1/2	A-3	15.5	16.14	1 7/8	4 5/8	2 7/16	165
6D160J	J	1 1/2 - 4 1/2	A-3	16.0	16.64	1 7/8	4 5/8	2 7/16	170
6D180J	J	1 1/2 - 4 1/2	A-3	18.0	18.64	1 7/8	4 5/8	2 7/16	180
6D200J	J	1 1/2 - 4 1/2	A-3	20.0	20.64	1 7/8	4 5/8	2 7/16	215
6D220M	M	2 5 - 1/2	A-3	22.0	22.64	11/32	6 3/4	1 27/32	250
6D270M	M	2 5 - 1/2	A-3	27.0	27.64	11/32	6 3/4	1 27/32	300
6D330M	M	2 5 - 1/2	A-3	33.0	33.64	11/32	6 3/4	1 27/32	360
6D400M	M	2 5 - 1/2	A-3	40.0	40.64	11/32	6 3/4	1 27/32	440
6D480M	M	2 5 - 1/2	A-3	48.0	48.64	11/32	6 3/4	1 27/32	560
6D580N	N	2 7/16 - 5 7/8	A-3	58.0	58.64	3/16	8 1/8	5/8	660

8 GROOVES, F = 11 13/16"

SHEAVES PART NUMBER		BORE RANGE	TYPE	DATUM "D"	O.D.	E	L	M	WGT. LBS. LESS BUSH.
PART NO.	BUSHINGS								
8D120J	J	1 1/2 - 4 1/2	A-1	12.0	12.64	2 1/8	4 5/8	5 1/16	140
8D130J	J	1 1/2 - 4 1/2	A-2	13.0	13.64	2 1/8	4 5/8	5 1/16	150
8D135J	J	1 1/2 - 4 1/2	A-2	13.5	14.14	2 1/8	4 5/8	5 1/16	160
8D140J	J	1 1/2 - 4 1/2	A-2	14.0	14.64	2 1/8	4 5/8	5 1/16	170
8D145J	J	1 1/2 - 4 1/2	A-2	14.5	15.14	2 1/8	4 5/8	5 1/16	178
8D150J	J	1 1/2 - 4 1/2	A-2	15.0	15.64	2 1/8	4 5/8	5 1/16	182
8D155J	J	1 1/2 - 4 1/2	A-2	15.5	16.14	2 1/8	4 5/8	5 1/16	190
8D160J	J	1 1/2 - 4 1/2	A-2	16.0	16.64	2 1/8	4 5/8	5 1/16	201
8D180M	M	2 5 - 1/2	A-3	18.0	18.64	2 11/32	6 3/4	2 23/32	260
8D200M	M	2 5 - 1/2	A-3	20.0	20.64	2 11/32	6 3/4	2 23/32	270
8D220M	M	2 5 - 1/2	A-3	22.0	22.64	11/32	6 3/4	4 23/32	300
8D270M	M	2 5 - 1/2	A-3	27.0	27.64	11/32	6 3/4	4 23/32	350
8D330M	M	2 5 - 1/2	A-3	33.0	33.64	11/32	6 3/4	4 23/32	450
8D400N	N	2 7/16 - 5 7/8	A-3	40.0	40.64	3/16	8 1/8	3 1/2	550
8D480N	N	2 7/16 - 5 7/8	A-3	48.0	48.64	3/16	8 1/8	3 1/2	720
8D580N	N	2 7/16 - 5 7/8	A-3	58.0	58.64	3/16	8 1/8	3 1/2	900

Indicates : 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction,

QUICK DETACHABLE (PQD) SHEAVES FOR "D" BELTS

CAST IRON

"D" BELTS

10 GROOVES, F = 14 11/16"

SHEAVES PART NUMBER		BORE RANGE	TYPE	DATUM"D"	O.D.	E	L	M	WGT. LBS. LESS BUSH.
PART NO.	BUSHINGS								
10D120M	M	2 5 - 1/2	A-1	12.0	12.64	2 11/32	6 3/4	5 19/32	190
10D130M	M	2 5 - 1/2	A-1	13.0	13.64	2 11/32	6 3/4	5 19/32	220
10D135M	M	2 5 - 1/2	A-1	13.5	14.14	2 11/32	6 3/4	5 19/32	240
10D140M	M	2 5 - 1/2	A-1	14.0	14.64	2 11/32	6 3/4	5 19/32	250
10D145M	M	2 5 - 1/2	A-2	14.5	15.14	2 11/32	6 3/4	5 19/32	260
10D150M	M	2 5 - 1/2	A-2	15.0	15.64	2 11/32	6 3/4	5 19/32	270
10D155M	M	2 5 - 1/2	A-2	15.5	16.14	2 11/32	6 3/4	5 19/32	280
10D160M	M	2 5 - 1/2	A-2	16.0	16.64	2 11/32	6 3/4	5 19/32	290
10D180M	M	2 5 - 1/2	A-2	18.0	18.64	2 11/32	6 3/4	5 19/32	310
10D200M	M	2 5 - 1/2	A-2	20.0	20.64	2 11/32	6 3/4	5 19/32	330
10D220M	M	2 5 - 1/2	A-3	22.0	22.64	1 11/32	6 3/4	6 19/32	350
10D270M	M	2 5 - 1/2	A-3	27.0	27.64	1 11/32	6 3/4	6 19/32	440
10D330N	N	2 7/16 - 5 7/8	A-3	33.0	33.64	1 3/16	8 1/8	5 5/8	500
10D400N	N	2 7/16 - 5 7/8	A-3	40.0	40.64	1 3/16	8 1/8	5 3/8	650
10D480P	P	2 15/16 - 7	A-3	48.0	48.64	1/4	9 3/8	5 1/16	920
10D580P	P	2 15/16 - 7	A-3	58.0	58.64	1/4	9 3/8	5 1/16	1100

12 GROOVES, F = 179/16"

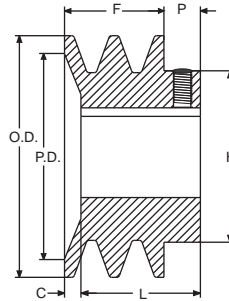
SHEAVES PART NUMBER		BORE RANGE	TYPE	DATUM"D"	O.D.	E	L	M	WGT. LBS. LESS BUSH.
PART NO.	BUSHINGS								
12D120M	M	2 5 - 1/2	A-1	12.0	12.64	3 11/32	6 3/4	7 15/32	220
12D130M	M	2 5 - 1/2	A-1	13.0	13.64	3 11/32	6 3/4	7 15/32	250
12D135M	M	2 5 - 1/2	A-1	13.5	14.14	3 11/32	6 3/4	7 15/32	270
12D140M	M	2 5 - 1/2	A-1	14.0	14.64	3 11/32	6 3/4	7 15/32	280
12D145M	M	2 5 - 1/2	A-1	14.5	15.14	3 11/32	6 3/4	7 15/32	300
12D150M	M	2 5 - 1/2	A-2	15.0	15.64	3 11/32	6 3/4	7 15/32	305
12D155M	M	2 5 - 1/2	A-1	15.5	16.14	3 11/32	6 3/4	7 15/32	310
12D160M	M	2 5 - 1/2	A-2	16.0	16.64	3 11/32	6 3/4	7 15/32	320
12D180M	M	2 5 - 1/2	A-2	18.0	18.64	3 11/32	6 3/4	7 15/32	340
12D200M	M	2 5 - 1/2	A-2	20.0	20.64	3 11/32	6 3/4	7 15/32	360
12D220M	M	2 5 - 1/2	A-3	22.0	22.64	3 11/32	6 3/4	8 15/32	400
12D270N	N	2 7/16 - 5 7/8	A-3	27.0	27.64	2 3/16	8 1/8	7 1/4	520
12D330N	N	2 7/16 - 5 7/8	A-3	33.0	33.64	2 5/16	8 1/8	7 1/4	665
12D400P	P	2 15/16 - 7	A-3	40.0	40.64	1/4	9 3/8	7 15/16	870
12D480P	P	2 15/16 - 7	A-3	48.0	48.64	1/4	9 3/8	7 15/16	1090
12D580P	P	2 15/16 - 7	A-3	58.0	58.64	1/4	9 3/8	7 15/16	1300

Indicates : 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction,

FINISHED BORE SHEAVES FOR "3V" BELTS

CAST IRON

"3V" BELTS



TYPE - F

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
5/8 - 7/8	3/16 x 3/32
1 - 1 1/8	1/4 x 1/8

1 GROOVE

SPECIFICATIONS-- STOCK "3V" SHEAVES

PART NO.	DIAMETER			TYPE	DIMENSIONS					STOCK BORES MARKED "X"						WT. LBS.
	PITCH "3V" BELT	OUT SIDE	IN-SIDE		F	H	L	P	C	5/8	3/4	7/8	1	1 1/8	1 3/8	
1F3V26	2.60	2.65	-	F	11/16	1 9/16	15/16	27/64	11/64	x	x	-	-	-	-	0.7
1F3V28	2.75	2.80	-	F	11/16	1.5625	15/16	27/64	11/64	x	x	-	-	-	-	0.8
1F3V30	2.95	3.00	-	F	11/16	1.5625	15/16	27/64	11/64	-	x	x	-	-	-	0.8
1F3V31	3.10	3.15	-	F	11/16	1.5625	15/16	27/64	11/64	-	-	x	-	-	-	0.8
1F3V33	3.30	3.35	-	F	11/16	1.5625	15/16	27/64	11/64	-	-	x	-	-	-	1.0

2 GROOVE

2F3V26	2.60	2.65	-	F	1 3/32	1 7/8	1 3/8	15/32	3/16	-	x	x	x	-	-	1.3
2F3V28	2.75	2.80	-	F	1 3/32	1 7/8	1 3/8	15/32	3/16	-	x	x	x	-	-	1.4
2F3V30	2.95	3.00	-	F	1 3/32	1 7/8	1 3/8	15/32	3/16	-	-	x	x	-	-	1.4
2F3V31	3.10	3.15	-	F	1 3/32	1 7/8	1 3/8	15/32	3/16	-	-	x	x	x	-	1.6
2F3V33	3.30	3.35	-	F	1 3/32	1 7/8	1 3/8	15/32	3/16	-	-	x	x	x	-	1.9

3 GROOVE

3F3V26	2.60	2.65	-	F	1 1/2	1 7/8	1 23/32	15/32	1/4	-	-	x	x	x	-	1.5
3F3V28	2.75	2.80	-	F	1 1/2	1 7/8	1 23/32	15/32	1/4	-	-	x	x	x	-	1.7
3F3V30	2.95	3.00	-	F	1 1/2	1 7/8	1 23/32	15/32	1/4	-	-	-	x	x	-	1.9
3F3V31	3.10	3.15	-	F	1 1/2	1 7/8	1 23/32	15/32	1/4	-	-	-	x	x	-	2.1
3F3V33	3.30	3.35	-	F	1 1/2	1 7/8	1 23/32	15/32	1/4	-	-	-	x	x	-	2.5

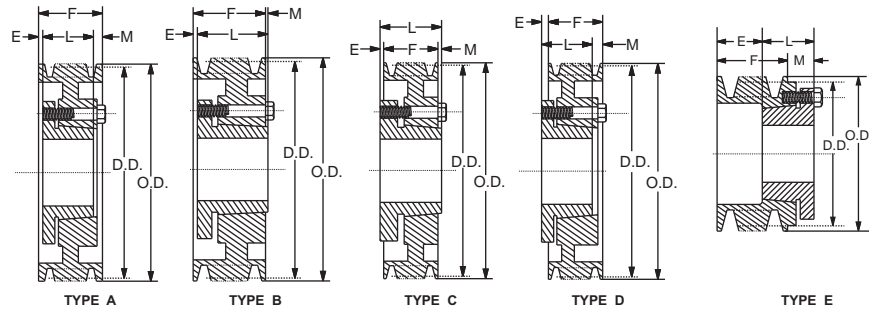
4 GROOVE

4F3V26	2.60	2.65	-	F	1 29/32	2 3/16	2 1/8	15/32	1/4	-	-	x	x	x	-	1.9
4F3V28	2.75	2.80	-	F	1 29/32	2 3/16	2 1/8	15/32	1/4	-	-	x	x	x	-	2.4
4F3V30	2.95	3.00	-	F	1 29/32	2 3/16	2 1/8	15/32	1/4	-	-	-	x	x	x	2.5
4F3V31	3.10	3.15	-	F	1 29/32	2 3/16	2 1/8	15/32	1/4	-	-	-	x	x	x	2.8
4F3V33	3.30	3.35	-	F	1 29/32	2 3/16	2 1/8	15/32	1/4	-	-	-	x	x	x	3.4

QUICK DETACHABLE (PQD) SHEAVES FOR "3V" BELTS

CAST IRON

"3V" BELTS



1 GROOVES, F=11/16"

PART NO.	BUSHING	BORE RANGE	TYPE*	DIAMETER		DIMENSIONS			WGT. LBS.
				P.D "3V" BELTS	O.D	E	L	M	
13V220JA	JA	1/2 - 1 1/4	E - 1	2.15	2.20	5/8	1	15/16	0.40
13V235JA	JA	1/2 - 1 1/4	E - 1	2.30	2.35	19/32	1	29/32	0.40
13V250JA	JA	1/2 - 1 1/4	E - 1	2.45	2.50	19/32	1	29/32	0.50
13V265JA	JA	1/2 - 1 1/4	D - 1	2.60	2.65	3/8	1	1/16	0.60
13V280JA	JA	1/2 - 1 1/4	D - 1	2.75	2.80	3/8	1	1/16	0.70
13V300JA	JA	1/2 - 1 1/4	D - 1	2.95	3.00	3/8	1	1/16	0.80
13V315JA	JA	1/2 - 1 1/4	D - 1	3.10	3.15	3/8	1	1/16	0.90
13V335JA	JA	1/2 - 1 1/4	D - 1	3.30	3.35	3/8	1	1/16	1.00
13V365SH	SH	1/2 - 1 5/8	D - 1	3.60	3.65	21/32	1 5/16	1/32	1.30
13V412SH	SH	1/2 - 1 5/8	D - 1	4.07	4.12	21/32	1 5/16	1/32	1.80
13V450SH	SH	1/2 - 1 5/8	D - 1	4.45	4.50	21/32	1 5/16	1/32	2.10
13V475SH	SH	1/2 - 1 5/8	D - 1	4.70	4.75	21/32	1 5/16	1/32	2.40
13V500SH	SH	1/2 - 1 5/8	D - 1	4.95	5.00	21/32	1 5/16	1/32	2.70
13V530SH	SH	1/2 - 1 5/8	D - 1	5.25	5.30	21/32	1 5/16	1/32	2.90
13V560SH	SH	1/2 - 1 5/8	D - 2	5.55	5.60	21/32	1 5/16	1/32	3.00
13V600SH	SH	1/2 - 1 5/8	D - 2	5.95	6.00	21/32	1 5/16	1/32	3.20
13V650SH	SH	1/2 - 1 5/8	D - 2	6.45	6.50	21/32	1 5/16	1/32	4.20
13V690SH	SH	1/2 - 1 5/8	D - 3	6.85	6.90	21/32	1 5/16	1/32	4.40
13V800SDS	SDS	1/2 - 2	D - 3	7.95	8.00	21/32	1 5/16	1/32	5.80
13V1060SDS	SDS	1/2 - 2	D - 3	10.55	10.60	21/32	1 5/16	1/32	7.90
13V1400SK	SK	1/2 - 2 5/8	C - 3	13.95	14.00	25/32	1 5/16	1 15/32	14.80
13V1900SK	SK	1/2 - 2 5/8	C - 3	18.95	19.00	25/32	1 5/16	1 15/32	24.00

2 GROOVES, F=1 3/32"

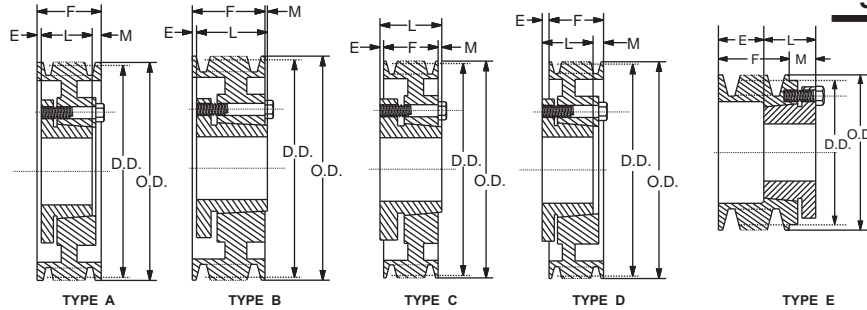
23V220JA	JA	1/2 - 1 1/4	E-1	2.15	2.20	1 1/32	1	15/16	0.60
23V235JA	JA	1/2 - 1 1/4	E-1	2.30	2.35	1	1	29/32	0.60
23V250JA	JA	1/2 - 1 1/4	E-1	2.45	2.50	1	1	29/32	0.70
23V265JA	JA	1/2 - 1 1/4	D-1	2.60	2.65	3/8	1	15/32	0.80
23V280JA	JA	1/2 - 1 1/4	D-1	2.75	2.80	3/8	1	15/32	0.90
23V300JA	JA	1/2 - 1 1/4	D-1	2.90	3.00	3/8	1	15/32	1.20
23V315JA	JA	1/2 - 1 1/4	D-1	3.10	3.15	3/8	1	15/32	1.20
23V335SH	SH	1/2 - 1 5/8	D-1	3.30	3.35	17/32	1 5/16	5/16	1.30
23V365SH	SH	1/2 - 1 5/8	D-1	3.60	3.65	17/32	1 5/16	5/16	1.50
23V412SH	SH	1/2 - 1 5/8	D-1	4.07	4.12	11/32	1 5/16	1/8	2.20
23V450SH	SH	1/2 - 1 5/8	D-1	4.45	4.50	11/32	1 5/16	1/8	2.70
23V475SH	SH	1/2 - 1 5/8	D-1	4.70	4.75	11/32	1 5/16	1/8	3.10
23V500SH	SH	1/2 - 1 5/8	D-1	4.95	5.00	11/32	1 5/16	1/8	3.40
23V530SH	SH	1/2 - 1 5/8	D-1	5.25	5.30	11/32	1 5/16	1/8	3.90
23V560SH	SH	1/2 - 1 5/8	D-2	5.55	5.60	11/32	1 5/16	1/8	4.00
23V600SH	SH	1/2 - 1 5/8	D-2	5.95	6.00	11/32	1 5/16	1/8	4.40
23V650SDS	SDS	1/2 - 2	D-2	6.45	6.50	11/32	1 5/16	1/8	6.00
23V690SDS	SDS	1/2 - 2	D-2	6.85	6.90	11/32	1 5/16	1/8	7.50
23V800SDS	SDS	1/2 - 2	D-3	7.95	8.00	11/32	1 5/16	1/8	8.50
23V1060SK	SK	1/2 - 2 5/8	C-3	10.55	10.60	17/32	1 5/16	5/16	12.50
23V1400SK	SK	1/2 - 2 5/8	C-3	13.95	14.00	17/32	1 5/16	5/16	19.50
23V1900SK	SK	1/2 - 2 5/8	C-3	18.95	19.00	17/32	1 5/16	5/16	27.00
23V2500SF	SF	1/2 - 2 5/16	C-3	24.95	25.00	19/32	2 1/16	3/8	38.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

QUICK DETACHABLE (PQD) SHEAVES FOR "3V" BELTS

STANDARD KEYSEATS	
BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4	1 x 1/2

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



"3V" BELTS

3 GROOVES, F=1 1/2"

PART NO.	BUSHING	BORE RANGE	TYPE*	DIAMETER		DIMENSIONS			WGT. LBS.
				P.D "3V" BELTS	O.D	E	L	M	
33V250JA	JA	1/2 - 1 1/4	E - 1	2.45	2.50	1 13/32	1	29/32	0.80
33V265JA	JA	1/2 - 1 1/4	E - 1	2.60	2.65	3/8	1	7/8	1.00
33V280JA	JA	1/2 - 1 1/4	E - 1	2.75	2.80	3/8	1	7/8	1.40
33V300SH	SH	1/2 - 1 1/4	D - 1	2.95	3.00	1 5/32	1 5/16	31/32	1.70
33V315SH	SH	1/2 - 1 1/4	D - 1	3.10	3.15	1 5/32	1 5/16	31/32	1.80
33V335SH	SH	1/2 - 1 1/4	D - 1	3.30	3.35	17/32	1 5/16	23/32	1.90
33V365SH	SH	1/2 - 1 1/4	D - 1	3.60	3.65	17/32	1 5/16	23/32	2.30
33V412SH	SH	1/2 - 1 1/4	D - 1	4.07	4.12	1/32	1 5/16	5/32	2.80
33V450SDS	SDS	1/2 - 1 5/8	D - 1	4.45	4.50	1/32	1 5/16	5/32	3.50
33V475SDS	SDS	1/2 - 1 5/8	D - 1	4.70	4.75	1/32	1 5/16	5/32	4.00
33V500SDS	SDS	1/2 - 1 5/8	D - 1	4.95	5.00	1/32	1 5/16	5/32	4.50
33V530SDS	SDS	1/2 - 1 5/8	D - 1	5.25	5.30	1/32	1 5/16	5/32	5.20
33V560SDS	SDS	1/2 - 1 5/8	D - 1	5.55	5.60	1/32	1 5/16	5/32	6.00
33V600SDS	SDS	1/2 - 1 5/8	D - 1	5.95	6.00	1/32	1 5/16	5/32	7.00
33V650SDS	SDS	1/2 - 1 5/8	D - 2	6.45	6.50	1/32	1 5/16	5/32	8.10
33V690SDS	SDS	1/2 - 1 5/8	D - 2	6.85	6.90	1/32	1 5/16	5/32	8.90
33V800SK	SK	1/2 - 1 5/8	D - 2	7.95	8.00	17/32	1 15/16	3/32	11.30
33V1060SK	SK	1/2 - 1 5/8	D - 3	10.55	10.60	17/32	1 15/16	3/32	14.00
33V1400SK	SK	1/2 - 2	D - 3	13.95	14.00	17/32	1 15/16	3/32	21.60
33V1900SF	SF	1/2 - 2	D - 3	18.95	19.00	19/32	2 1/16	1/32	32.10
33V2500SF	SF	1/2 - 2 5/8	C - 3	24.95	25.00	19/32	2 1/16	1/32	50.00
33V3350SF	SF	1/2 - 2 5/8	C - 3	33.45	33.50	19/32	2 1/16	1/32	78.00

4 GROOVES, F=1 29/32"

43V265JA	JA	1/2 - 1 1/4	D-1	2.60	2.65	3/8	1	1 9/32	1.30
43V280JA	JA	1/2 - 1 1/4	D-1	2.75	2.80	3/8	1	1 9/32	1.70
43V300SH	SH	1/2 - 1 5/8	E-1	2.95	3.00	1 1/2	1 5/16	29/32	2.00
43V315SH	SH	1/2 - 1 5/8	E-1	3.10	3.15	1 1/2	1 5/16	29/32	2.20
43V335SH	SH	1/2 - 1 5/8	D-1	3.30	3.35	17/32	1 5/16	1 1/8	2.30
43V365SH	SH	1/2 - 1 5/8	D-1	3.60	3.65	17/32	1 5/16	1 1/8	2.80
43V412SH	SH	1/2 - 1 5/8	A-1	4.07	4.12	5/32	1 5/16	7/16	3.40
43V450SDS	SDS	1/2 - 2	A-1	4.45	4.50	5/32	1 5/16	7/16	4.00
43V475SDS	SDS	1/2 - 2	A-1	4.70	4.75	5/32	1 5/16	7/16	4.60
43V500SDS	SDS	1/2 - 2	A-1	4.95	5.00	5/32	1 5/16	7/16	5.20
43V530SDS	SDS	1/2 - 2	A-1	5.25	5.30	5/32	1 5/16	7/16	5.80
43V560SDS	SDS	1/2 - 2	A-1	5.55	5.60	5/32	1 5/16	7/16	6.80
43V600SK	SK	1/2 - 2 5/8	D-1	5.95	6.00	5/32	1 15/16	1/8	8.30
43V650SK	SK	1/2 - 2 5/8	D-1	6.45	6.50	5/32	1 15/16	1/8	10.00
43V690SK	SK	1/2 - 2 5/8	D-1	6.85	6.90	5/32	1 15/16	1/8	11.90
43V800SK	SK	1/2 - 2 5/8	D-2	7.95	8.00	5/32	1 15/16	1/8	13.00
43V1060SK	SK	1/2 - 2 5/8	D-3	10.55	10.60	5/32	1 15/16	1/8	16.50
43V1400SK	SK	1/2 - 2 5/8	D-3	13.95	14.00	5/32	1 15/16	1/8	22.50
43V1900SF	SF	1/2 - 2 15/16	D-3	18.95	19.00	17/32	2 1/16	1/16	35.00
43V2500SF	SF	1/2 - 2 15/16	D-3	24.95	25.00	17/32	2 1/16	1/16	57.00
43V3350E	E	7/8 - 3 1/2	C-3	33.45	33.50	21/32	2 3/4	3/16	84.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

QUICK DETACHABLE (PQD) SHEAVES FOR "3V" BELTS

CAST IRON

"3V" BELTS

5 GROOVES , F=2 5/16"

SPECIFICATIONS

PART NO.	BUSHING	BORE RANGE	TYPE*	DIAMETER		DIMENSIONS			WGT. LBS.
				P.D "3V" BELTS	O.D	E	L	M	
53V475SDS	SDS	1/2 - 2	A - 1	4.70	4.75	5/32	1 5/16	27/32	5.10
53V500SDS	SDS	1/2 - 2	A - 1	4.95	5.00	5/32	1 5/16	27/32	5.70
53V530SK	SK	1/2 - 2 5/8	A - 1	5.25	5.30	5/32	1 15/16	7/32	6.50
53V560SK	SK	1/2 - 2 5/8	A - 1	5.55	5.60	5/32	1 15/16	7/32	7.50
53V600SK	SK	1/2 - 2 5/8	A - 1	5.95	6.00	5/32	1 15/16	7/32	8.90
53V650SK	SK	1/2 - 2 5/8	A - 2	6.45	6.50	5/32	1 15/16	7/32	10.60
53V690SK	SK	1/2 - 2 5/8	A - 2	6.85	6.90	5/32	1 15/16	7/32	12.80
53V800SK	SK	1/2 - 2 5/8	A - 2	7.95	8.00	5/32	1 15/16	7/32	13.60
53V1060SK	SK	1/2 - 2 5/8	A - 3	10.55	10.60	5/32	1 15/16	7/32	17.00
53V1400SF	SF	1/2 - 2 15/16	A - 3	13.95	14.00	1/32	2 1/16	7/32	26.00
53V1900SF	SF	1/2 - 2 15/16	A - 3	18.95	19.00	1/32	2 1/16	7/32	41.00
53V2500E	E	7/8 - 3 1/2	D - 3	24.95	25.00	17/32	2 3/4	3/32	63.00
53V3350E	E	7/8 - 3 1/2	D - 3	33.45	33.50	17/32	2 3/4	3/32	95.00

6 GROOVES , F=2 23/32"

63V475SK	SK	1/2 - 2 5/8	D - 1	4.70	4.75	21/32	1 15/16	1 7/16	6.00
63V500SK	SK	1/2 - 2 5/8	D - 1	4.95	5.00	21/32	1 15/16	1 7/16	6.30
63V530SK	SK	1/2 - 2 5/8	A - 1	5.25	5.30	17/32	1 15/16	1/4	6.90
63V560SK	SK	1/2 - 2 5/8	A - 1	5.55	5.60	17/32	1 15/16	1/4	8.50
63V600SK	SK	1/2 - 2 5/8	A - 1	5.95	6.00	17/32	1 15/16	1/4	9.80
63V650SK	SK	1/2 - 2 5/8	A - 1	6.45	6.50	17/32	1 15/16	1/4	11.40
63V690SK	SK	1/2 - 2 5/8	A - 1	6.85	6.90	17/32	1 15/16	1/4	13.40
63V800SK	SK	1/2 - 2 5/8	A - 2	7.95	8.00	3/32	1 15/16	11/16	15.00
63V1060SF	SF	1/2 - 2 15/16	A - 3	10.55	10.60	1/32	2 1/16	5/8	22.60
63V1400SF	SF	1/2 - 2 15/16	A - 3	13.95	14.00	1/32	2 1/16	5/8	29.50
63V1900E	E	7/8 - 3 1/2	D - 3	18.95	19.00	5/32	2 3/4	1/8	44.00
63V2500E	E	7/8 - 3 1/2	D - 3	24.95	25.00	5/32	2 3/4	1/8	65.00
63V3350E	E	7/8 - 3 1/2	D - 3	33.45	33.50	5/32	2 3/4	1/8	101.00

8 GROOVES , F=3 17/32"

83V475SK	SK	1/2 - 2 5/8	D - 1	4.70	4.75	21/32	1 15/16	2 1/4	7.20
83V500SK	SK	1/2 - 2 5/8	D - 1	4.95	5.00	21/32	1 15/16	2 1/4	7.80
83V530SK	SK	1/2 - 2 5/8	A - 1	5.25	5.30	17/32	1 15/16	1 1/16	9.30
83V560SK	SK	1/2 - 2 5/8	A - 1	5.55	5.60	17/32	1 15/16	1 1/16	10.50
83V600SK	SK	1/2 - 2 5/8	A - 1	5.95	6.00	17/32	1 15/16	1 1/16	12.50
83V650SK	SK	1/2 - 2 5/8	A - 1	6.45	6.50	17/32	1 15/16	1 1/16	16.00
83V690SK	SK	1/2 - 2 5/8	A - 1	6.85	6.90	17/32	1 15/16	1 1/16	18.00
83V800SF	SF	1/2 - 2 15/16	A - 1	7.95	8.00	9/32	2 1/16	1 3/16	21.00
83V1060SF	SF	1/2 - 2 15/16	A - 2	10.55	10.60	9/32	2 1/16	1 3/16	25.50
83V1400E	E	7/8 - 3 1/2	A - 3	13.95	14.00	3/32	2 3/4	11/16	38.50
83V1900E	E	7/8 - 3 1/2	A - 3	18.95	19.00	3/32	2 3/4	11/16	54.00
83V2500E	E	7/8 - 3 1/2	A - 3	24.95	25.00	3/32	2 3/4	11/16	80.00
83V3350F	F	1 - 4	D - 3	33.45	33.50	9/32	3 3/4	1/16	132.00

10 GROOVES , F=4 11/32"

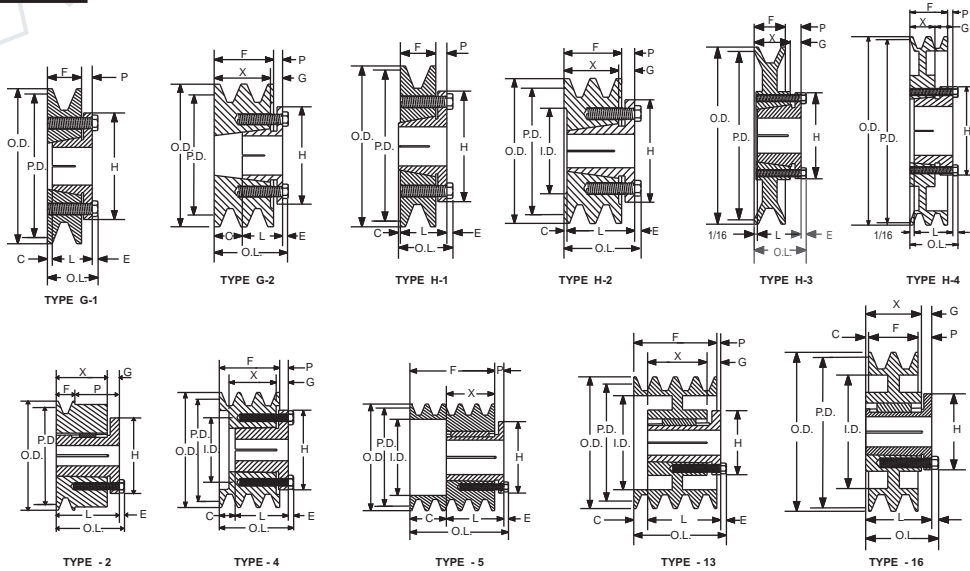
103V475SK	SK	1/2 - 2 5/8	D - 1	4.70	4.75	21/32	1 15/16	3 1/16	8.30
103V500SK	SK	1/2 - 2 5/8	D - 1	4.95	5.00	21/32	1 15/16	3 1/16	9.50
103V530SK	SK	1/2 - 2 5/8	A - 1	5.25	5.30	21/32	1 15/16	1 3/4	10.20
103V560SK	SK	1/2 - 2 5/8	A - 1	5.55	5.60	21/32	1 15/16	1 3/4	11.40
103V600SK	SK	1/2 - 2 5/8	A - 1	5.95	6.00	21/32	1 15/16	1 3/4	14.50
103V650SK	SK	1/2 - 2 5/8	A - 1	6.45	6.50	21/32	1 15/16	1 3/4	17.50
103V690SK	SK	1/2 - 2 5/8	A - 1	6.85	6.90	21/32	1 15/16	1 3/4	20.00
103V800SF	SF	1/2 - 2 15/16	A - 1	7.95	8.00	21/32	2 1/16	1 5/8	24.00
103V1060E	E	7/8 - 3 1/2	A - 2	10.55	10.60	3/32	2 3/4	1 1/2	30.20
103V1400E	E	7/8 - 3 1/2	A - 3	13.95	14.00	3/32	2 3/4	1 1/2	42.80
103V1900E	E	7/8 - 3 1/2	A - 3	18.95	19.00	3/32	2 3/4	1 1/2	64.00
103V2500F	F	1 - 4	D - 3	24.95	25.00	1/32	3 3/4	5/8	99.00
103V3350F	F	1 - 4	D - 3	33.45	33.50	1/32	3 3/4	5/8	158.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

SPLIT TAPER (PST) SHEAVES FOR "3V" BELTS

CAST IRON

"3V" BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
3/8 - 7/16	None
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16

1 3/8" Bore Bushings (Except R2) are available with 3/8" x 3/16" Keyseat.

BORE RANGE

BUSHING	BORE RANGE
G	3/8 - 1
H	3/8 - 1 1/2
P 1	1/2 - 1 3/4
Q 1	3/4 - 2 11/16
R 1	1 1/8 - 3 3/4

1 GROOVES, F=11/16"

SPECIFICATIONS

SHEAVE		BUSHING	TYPE	DIAMETER			DIMENSIONS								WGT. LBS.
OLD PART NO.	NEW PART NO.			PITCH "3V" BELTS	OUTSIDE	INSIDE	O.L.	L	P	C	H	G	X	E	
1G3V26	1G3V26-G	G	G-1	2.60	2.65	-	1 5/16	1	7/16	1/8	2	-	-	3/16	0.60
1G3V28	1G3V28-G	G	G-1	2.75	2.80	-	1 5/16	1	7/16	1/8	2	-	-	3/16	0.70
1G3V30	1G3V30-G	G	G-1	2.95	3.00	-	1 5/16	1	7/16	1/8	2	-	-	3/16	0.90
1H3V31	1H3V31-H	H	H-1	3.10	3.15	-	1 7/16	1 1/4	7/16	1/8	2 1/2	-	-	3/16	0.80
1H3V33	1H3V33-H	H	H-1	3.30	3.35	-	1 7/16	1 1/4	7/16	1/8	2 1/2	-	-	3/16	0.90
1H3V36	1H3V36-H	H	H-3	3.60	3.65	-	1 1/2	1 1/4	5/8	-	2 1/2	7/16	7/8	3/16	1.40
1P3V36	1P3V36-P 1	P 1	2	3.60	3.65	-	2 3/16	1 15/16	1 1/4	-	3	5/8	1 5/16	1/4	2.00
1H3V41	1H3V41-H	H	H-3	4.07	4.12	-	1 1/2	1 1/4	5/8	-	2 1/2	7/16	7/8	3/16	1.90
1P3V41	1P3V41-P 1	P 1	2	4.07	4.12	-	2 3/16	1 15/16	1 1/4	-	3	5/8	1 5/16	1/4	2.60
1H3V45	1H3V45-H	H	H-3	4.45	4.50	-	1 1/2	1 1/4	5/8	-	2 1/2	7/16	7/8	3/16	2.20
1P3V45	1P3V45-P 1	P 1	2	4.45	4.50	-	2 3/16	1 15/16	1 1/4	-	3	5/8	1 5/16	3/16	3.00
1H3V47	1H3V47-H	H	H-3	4.70	4.75	-	1 1/2	1 1/4	5/8	-	2 1/2	7/16	7/8	3/16	2.40
1P3V47	1P3V47-P 1	P 1	2	4.70	4.75	-	2 3/16	1 15/16	1 1/4	-	3	5/8	1 5/16	1/4	3.50
1H3V50	1H3V50-H	H	H-3	4.95	5.00	-	1 1/2	1 1/4	5/8	-	2 1/2	7/16	7/8	3/16	2.60
1P3V50	1P3V50-P 1	P 1	2	4.95	5.00	-	2 3/16	1 15/16	1 1/4	-	3	5/8	1 5/16	1/4	3.80
1H3V53	1H3V53-H	H	H-3	5.25	5.30	-	1 1/2	1 1/4	5/8	-	2 1/2	7/16	7/8	3/16	2.50
1P3V53	1P3V53-P 1	P 1	2	5.25	5.30	-	2 3/16	1 15/16	1 1/4	-	3	5/8	1 5/16	1/4	4.20
1H3V56	1H3V56-H	H	H-3	5.55	5.60	-	1 1/2	1 1/4	5/8	-	2 1/2	7/16	7/8	3/16	2.60
1P3V56	1P3V56-P 1	P 1	2	5.55	5.60	-	2 3/16	1 15/16	1 1/4	-	3	5/8	1 5/16	1/4	4.60
1H3V60	1H3V60-H	H	H-3	5.95	6.00	-	1 1/2	1 1/4	5/8	-	2 1/2	7/16	7/8	3/16	2.90
1P3V60	1P3V60-P 1	P 1	2	5.95	6.00	-	2 3/16	1 15/16	1 1/4	-	3	5/8	1 5/16	1/4	5.30
1P3V65	1P3V65-P 1	P 1	16-ARM	6.45	6.50	5 1/4	2 3/16	1 15/16	15/16	5/16	3	5/8	1 5/16	1/4	5.50
1P3V69	1P3V69-P 1	P 1	16-ARM	6.85	6.90	5 5/8	2 3/16	1 15/16	15/16	5/16	3	5/8	1 5/16	1/4	4.90
1P3V80	1P3V80-P 1	P 1	16-ARM	7.95	8.00	6 1/2	2 3/16	1 15/16	15/16	5/16	3	5/8	1 5/16	1/4	6.50
1P3V106	1P3V106-P 1	P 1	16-ARM	10.55	10.60	9 3/8	2 3/16	1 15/16	15/16	5/16	3	5/8	1 5/16	1/4	7.80
1Q3V140	1Q3V140-Q 1	Q 1	16-ARM	13.95	14.00	12 3/4	2 25/32	2 1/2	1 9/32	17/32	4 1/8	3/4	1 3/4	9/32	18.10
1Q3V190	1Q3V190-Q 1	Q 1	16-ARM	18.95	19.00	17 3/4	2 25/32	2 1/2	1 9/32	17/32	4 1/8	3/4	1 3/4	9/32	26.30
1Q3V250	1Q3V250-Q 1	Q 1	16-ARM	24.95	25.00	23 5/8	2 25/32	2 1/2	1 9/32	17/32	4 1/8	3/4	1 3/4	9/32	38.30

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "3V" BELTS

"3V" BELTS

2 GROOVE, F=1 3/32"

SHEAVE			TYPE	DIAMETER			DIMENSIONS									WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		PITCH "3V" BELTS	OUTSIDE	INSIDE	O.L	L	P	C	H	G	X	E		
2G3V26	2G3V26-G	G	G-2	2.60	2.65	-	1 19/32	1	5/16	13/32	2	7/16	31/32	3/16	0.8	
2G3V28	2G3V28-G	G	G-2	2.75	2.80	-	1 19/32	1	5/16	13/32	2	7/16	31/32	3/16	0.9	
2G3V30	2G3V30-G	G	G-2	2.95	3.00	-	1 19/32	1	5/16	13/32	2	7/16	31/32	3/16	1.3	
2H3V31	2H3V31-H	H	H-2	3.10	3.15	2	1 19/32	1 1/4	3/8	7/32	2 1/2	7/16	13/16	3/16	0.9	
2H3V33	2H3V33-H	H	H-2	3.30	3.35	2	1 19/32	1 1/4	3/8	7/32	2 1/2	7/16	13/16	3/16	1.3	
2H3V36	2H3V36-H	H	H-4	3.60	3.65	-	1 1/2	1 1/4	7/32	-	2 1/2	7/16	7/8	3/16	1.6	
2P3V36	2P3V36-P1	P1	2	3.60	3.65	-	2 3/16	1 15/16	27/32	-	3	5/8	1 5/16	1/4	2.0	
2H3V41	2H3V41-H	H	H-4	4.07	4.12	-	1 1/2	1 1/4	7/32	-	2 1/2	7/16	7/8	3/16	2.3	
2P3V41	2P3V41-P1	P1	2	4.07	4.12	-	2 3/16	1 15/16	27/32	-	3	5/8	1 5/16	1/4	2.8	
2H3V45	2H3V45-H	H	H-4	4.45	4.50	-	1 1/2	1 1/4	7/32	-	2 1/2	7/16	7/8	3/16	2.8	
2P3V45	2P3V45-P1	P1	2	4.45	4.50	-	2 3/16	1 15/16	27/32	-	3	5/8	1 5/16	1/4	3.5	
2H3V47	2H3V47-H	H	H-4	4.70	4.75	-	1 1/2	1 1/4	7/32	-	2 1/2	7/16	7/8	3/16	3.1	
2P3V47	2P3V47-P1	P1	2	4.70	4.75	-	2 3/16	1 15/16	27/32	-	3	5/8	1 5/16	1/4	4.0	
2H3V50	2H3V50-H	H	H-4	4.95	5.00	-	1 1/2	1 1/4	7/32	-	2 1/2	7/16	7/8	3/16	3.4	
2P3V50	2P3V50-P1	P1	2	4.95	5.00	-	2 3/16	1 15/16	27/32	-	3	5/8	1 5/16	1/4	4.6	
2H3V53	2H3V53-H	H	H-4	5.25	5.30	-	1 1/2	1 1/4	7/32	-	2 1/2	7/16	7/8	3/16	3.7	
2P3V53	2P3V53-P1	P1	2	5.25	5.30	-	2 3/16	1 15/16	27/32	-	3	5/8	1 5/16	1/4	5.6	
2H3V56	2H3V56-H	H	H-4	5.55	5.60	-	1 1/2	1 1/4	7/32	-	2 1/2	7/16	7/8	3/16	3.1	
2P3V56	2P3V56-P1	P1	2	5.55	5.60	-	2 3/16	1 15/16	27/32	-	3	5/8	1 5/16	1/4	6.0	
2H3V60	2H3V60-H	H	H-4	5.95	6.00	-	1 1/2	1 1/4	7/32	-	2 1/2	7/16	7/8	3/16	3.6	
2P3V60	2P3V60-P1	P1	2	5.95	6.00	-	2 3/16	1 15/16	27/32	-	3	5/8	1 5/16	1/4	6.8	
2Q3V65	2Q3V65-Q1	Q1	16-ARM	6.45	6.50	5 1/4	2 25/32	2 1/2	1 5/64	21/64	4 1/8	3/4	1 3/4	9/32	8.3	
2Q3V69	2Q3V69-Q1	Q1	16-ARM	6.85	6.90	5 5/8	2 25/32	2 1/2	1 5/64	21/64	4 1/8	3/4	1 3/4	9/32	9.8	
2Q3V80	2Q3V80-Q1	Q1	16-ARM	7.95	8.00	6 1/2	2 25/32	2 1/2	1 5/64	21/64	4 1/8	3/4	1 3/4	9/32	10.8	
2Q3V106	2Q3V106-Q1	Q1	16-ARM	10.55	10.60	9 3/8	2 25/32	2 1/2	1 5/64	21/64	4 1/8	3/4	1 3/4	9/32	13.5	
2Q3V140	2Q3V140-Q1	Q1	16-ARM	13.95	14.00	12 3/4	2 25/32	2 1/2	1 5/64	21/64	4 1/8	3/4	1 3/4	9/32	22.5	
2Q3V190	2Q3V190-Q1	Q1	16-ARM	18.95	19.00	17 3/4	2 25/32	2 1/2	1 5/64	21/64	4 1/8	3/4	1 3/4	9/32	28.9	
2Q3V250	2Q3V250-Q1	Q1	16-ARM	24.95	25.00	23 5/8	2 25/32	2 1/2	1 5/64	21/64	4 1/8	3/4	1 3/4	9/32	43.5	

3 GROOVE, F=1 1/2"

3G3V26	3G3V26-G	G	G - 2	2.60	2.65	-	2	1	5/16	13/16	2	7/16	1 3/8	3/16	1.1
3G3V28	3G3V28-G	G	G - 2	2.75	2.80	-	2	1	5/16	13/16	2	7/16	1 3/8	3/16	1.6
3G3V30	3G3V30-G	G	G - 2	2.95	3.00	-	2	1	5/16	13/16	2	7/16	1 3/8	3/16	1.8
3H3V31	3H3V31-H	H	H - 2	3.10	3.15	-	2	1 1/4	5/16	9/16	2 1/2	7/16	1 3/8	3/16	1.4
3H3V33	3H3V33-H	H	H - 2	3.30	3.35	-	2	1 1/4	5/16	9/16	2 1/2	7/16	1 3/8	3/16	1.8
3P3V36	3P3V36-P1	P1	5	3.60	3.65	2 3/16	2 3/8	1 15/16	5/8	3/16	3	-	1 5/16	1/4	2.5
3P3V41	3P3V41-P1	P1	5	4.07	4.12	2 9/16	2 3/8	1 15/16	5/8	3/16	3	-	1 5/16	1/4	3.0
3P3V45	3P3V45-P1	P1	13 - SOL	4.45	4.50	3 5/16	2 3/16	1 15/16	7/16	0	3	5/8	1 5/16	1/4	3.9
3P3V47	3P3V47-P1	P1	13 - SOL	4.70	4.75	3 1/2	2 3/16	1 15/16	7/16	0	3	5/8	1 5/16	1/4	4.4
3P3V50	3P3V50-P1	P1	13 - SOL	4.95	5.00	3 13/16	2 3/16	1 15/16	7/16	0	3	5/8	1 5/16	1/4	4.9
3P3V53	3P3V53-P1	P1	13 - SOL	5.25	5.30	4 1/8	2 3/16	1 15/16	7/16	0	3	5/8	1 5/16	1/4	5.9
3P3V56	3P3V56-P1	P1	13 - SOL	5.55	5.60	4 3/8	2 3/16	1 15/16	7/16	0	3	5/8	1 5/16	1/4	7.5
3P3V60	3P3V60-P1	P1	13 - SOL	5.95	6.00	4 13/16	2 3/16	1 15/16	7/16	0	3	5/8	1 5/16	1/4	8.0
3Q3V65	3Q3V65-Q1	Q1	16 - SOL	6.45	6.50	5 1/4	2 25/32	2 1/2	7/8	1/8	4 1/8	3/4	1 3/4	9/32	9.9
3Q3V69	3Q3V69-Q1	Q1	16 - SOL	6.85	6.90	5 5/8	2 25/32	2 1/2	7/8	1/8	4 1/8	3/4	1 3/4	9/32	11.3
3Q3V80	3Q3V80-Q1	Q1	16 - WEB	7.95	8.00	6 1/2	2 25/32	2 1/2	7/8	1/8	4 1/8	3/4	1 3/4	9/32	11.9
3Q3V106	3Q3V106-Q1	Q1	16 - ARM	10.55	10.60	9 3/8	2 25/32	2 1/2	7/8	1/8	4 1/8	3/4	1 3/4	9/32	15.1
3Q3V140	3Q3V140-Q1	Q1	16 - ARM	13.95	14.00	12 3/4	2 25/32	2 1/2	7/8	1/8	4 1/8	3/4	1 3/4	9/32	24.5
3R3V190	3R3V190-R1	R1	16 - ARM	18.95	19.00	17 3/4	3 5/32	2 7/8	1 1/8	1/4	5 3/8	7/8	2	9/32	35.1
3R3V250	3R3V250-R1	R1	16 - ARM	24.95	25.00	23 5/8	3 5/32	2 7/8	1 1/8	1/4	5 3/8	7/8	2	9/32	55.0
3R3V335	3R3V335-R1	R1	16 - ARM	33.45	33.50	32 1/4	3 5/32	2 7/8	1 1/8	1/4	5 3/8	7/8	2	9/32	80.0

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "3V" BELTS

"3V" BELTS

4 GROOVE, F= 1 29/32"

SHEAVE			TYPE	DIAMETER			DIMENSIONS									WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		PITCH "3V" BELTS	OUTSIDE	INSIDE	O.L	L	P	C	H	G	X	E		
4G3V26	4G3V26-G	G	4	2.60	2.65	1 3/8	2 13/32	1	5/16	1 7/32	2	7/16	1 1/2	3/16	1.4	
4G3V28	4G3V28-G	G	4	2.75	2.80	1 3/8	2 13/32	1	5/16	1 7/32	2	7/16	1 1/2	3/16	1.8	
4G3V30	4G3V30-G	G	4	2.95	3.00	1 3/8	2 13/32	1	5/16	1 7/32	2	7/16	1 1/2	3/16	2.1	
4H3V31	4H3V31-H	H	4	3.10	3.15	1 3/4	2 13/32	1 1/4	5/16	31/32	2 1/2	7/16	31/32	3/16	1.8	
4H3V33	4H3V33-H	H	4	3.30	3.35	2	2 13/32	1 1/4	5/16	31/32	2 1/2	7/16	31/32	3/16	2.3	
4P3V36	4P3V36-P1	P1	5	3.60	3.65	2 3/16	2 25/32	1 15/16	5/8	19/32	3	---	1 5/16	1/4	2.8	
4P3V41	4P3V41-P1	P1	5	4.07	4.12	2 9/16	2 25/32	1 15/16	5/8	19/32	3	---	1 5/16	1/4	3.7	
4P3V45	4P3V45-P1	P1	13 - SOL	4.45	4.50	3 5/16	2 3/16	1 15/16	1/32	0	3	5/8	1 5/16	1/4	4.4	
4P3V47	4P3V47-P1	P1	13 - SOL	4.70	4.75	3 1/2	2 3/16	1 15/16	1/32	0	3	5/8	1 5/16	1/4	5.1	
4P3V50	4P3V50-P1	P1	13 - SOL	4.95	5.00	3 13/16	2 3/16	1 15/16	1/32	0	3	5/8	1 5/16	1/4	5.8	
4P3V53	4P3V53-P1	P1	13 - SOL	5.25	5.30	4 1/8	2 3/16	1 15/16	1/32	0	3	5/8	1 5/16	1/4	6.5	
4P3V56	4P3V56-P1	P1	13 - SOL	5.55	5.60	4 3/8	2 3/16	1 15/16	1/32	0	3	5/8	1 5/16	1/4	8.1	
4P3V60	4P3V60-P1	P1	13 - SOL	5.95	6.00	4 3/4	2 25/32	2 1/2	19/32	0	4 1/8	3/4	1 3/4	9/32	9.0	
4Q3V65	4Q3V65-Q1	Q1	13 - WEB	6.45	6.50	5 1/4	2 55/64	2 1/2	43/64	5/64	4 1/8	3/4	1 3/4	9/32	11.1	
4Q3V69	4Q3V69-Q1	Q1	13 - WEB	6.85	6.90	5 5/8	2 55/64	2 1/2	43/64	5/64	4 1/8	3/4	1 3/4	9/32	12.9	
4Q3V80	4Q3V80-Q1	Q1	13 - WEB	7.95	8.00	6 1/2	2 55/64	2 1/2	43/64	5/64	4 1/8	3/4	1 3/4	9/32	13.1	
4Q3V106	4Q3V106-Q1	Q1	13 - ARM	10.55	10.60	9 3/8	2 55/64	2 1/2	43/64	5/64	4 1/8	3/4	1 3/4	9/32	15.9	
4Q3V140	4Q3V140-Q1	Q1	13 - ARM	13.95	14.00	12 3/4	2 55/64	2 1/2	43/64	5/64	4 1/8	3/4	1 3/4	9/32	25.4	
4R3V190	4R3V190-R1	R1	16 - ARM	18.95	19.00	17 3/4	3 5/32	2 7/8	63/64	3/64	5 3/8	7/8	2	9/32	37.3	
4R3V250	4R3V250-R1	R1	16 - ARM	24.95	25.00	23 5/8	3 5/32	2 7/8	63/64	3/64	5 3/8	7/8	2	9/32	60.0	
4R3V335	4R3V335-R1	R1	16 - ARM	33.45	33.50	32 1/4	3 5/32	2 7/8	63/64	3/64	5 3/8	7/8	2	9/32	88.0	

5 GROOVE, F= 2 5/16"

5P3V47	5P3V47-P1	P1	13 - WEB	4.70	4.75	3 1/2	2 9/16	1 5/16	0	3/8	3	5/8	1 5/16	1/4	5.6
5P3V50	5P3V50-P1	P1	13 - WEB	4.95	5.00	3 13/16	2 9/16	1 15/16	0	3/8	3	5/8	1 5/16	1/4	6.0
5P3V53	5P3V53-P1	P1	13 - WEB	5.25	5.30	4 1/8	2 9/16	1 15/16	0	3/8	3	5/8	1 5/16	1/4	7.1
5P3V56	5P3V56-P1	P1	13 - WEB	5.55	5.60	4 3/8	2 9/16	1 15/16	0	3/8	3	5/8	1 5/16	1/4	8.1
5Q3V60	5Q3V60-Q1	Q1	13 - WEB	5.95	6.00	4 3/4	2 25/32	2 1/2	3/16	0	4 1/8	3/4	1 3/4	9/32	9.5
5Q3V65	5Q3V65-Q1	Q1	13 - WEB	6.45	6.50	5 1/4	3 1/16	2 1/2	15/32	9/32	4 1/8	3/4	1 3/4	9/32	11.6
5Q3V69	5Q3V69-Q1	Q1	13 - WEB	6.85	6.90	5 5/8	3 1/16	2 1/2	15/32	9/32	4 1/8	3/4	1 3/4	9/32	13.9
5Q3V80	5Q3V80-Q1	Q1	13 - WEB	7.95	8.00	6 1/2	3 1/16	2 1/2	15/32	9/32	4 1/8	3/4	1 3/4	9/32	14.3
5Q3V106	5Q3V106-Q1	Q1	13 - ARM	10.55	10.60	9 3/8	3 1/16	2 1/2	15/32	9/32	4 1/8	3/4	1 3/4	9/32	17.5
5Q3V140	5Q3V140-Q1	Q1	13 - ARM	13.95	14.00	12 3/4	3 1/16	2 1/2	15/32	9/32	4 1/8	3/4	1 3/4	9/32	27.5
5R3V190	5R3V190-R1	R1	13 - ARM	18.95	19.00	17 3/4	3 5/16	2 7/8	23/32	5/32	5 3/8	7/8	2	9/32	40.9
5R3V250	5R3V250-R1	R1	13 - ARM	24.95	25.00	23 5/8	3 5/16	2 7/8	23/32	5/32	5 3/8	7/8	2	9/32	64.0
5R3V335	5R3V335-R1	R1	13 - ARM	33.45	33.50	32 1/4	3 5/16	2 7/8	23/32	5/32	5 3/8	7/8	2	9/32	92.0

6 GROOVE, F= 2 23/32"

6Q3V47	6Q3V47-Q1	Q1	5	4.70	4.75	3 1/2	3 3/4	2 1/2	3/4	31/32	4 1/8	3/4	1 3/4	9/32	5.6
6Q3V50	6Q3V50-Q1	Q1	5	4.95	5.00	3 13/16	3 3/4	2 1/2	3/4	31/32	4 1/8	3/4	1 3/4	9/32	6.1
6Q3V53	6Q3V53-Q1	Q1	5	5.25	5.30	4 1/8	3 3/4	2 1/2	3/4	31/32	4 1/8	3/4	1 3/4	9/32	7.3
6Q3V56	6Q3V56-Q1	Q1	13 - SOL	5.55	5.60	4 3/8	3	2 1/2	0	7/32	4 1/8	3/4	1 3/4	9/32	8.8
6Q3V60	6Q3V60-Q1	Q1	13 - WEB	5.95	6.00	4 3/4	3	2 1/2	0	7/32	4 1/8	3/4	1 3/4	9/32	10.1
6Q3V65	6Q3V65-Q1	Q1	13 - WEB	6.45	6.50	5 1/4	3 17/64	2 1/2	17/64	31/64	4 1/8	3/4	1 3/4	9/32	12.9
6Q3V69	6Q3V69-Q1	Q1	13 - WEB	6.85	6.90	5 5/8	3 17/64	2 1/2	17/64	31/64	4 1/8	3/4	1 3/4	9/32	14.4
6Q3V80	6Q3V80-Q1	Q1	13 - WEB	7.95	8.00	6 1/2	3 17/64	2 1/2	17/64	31/64	4 1/8	3/4	1 3/4	9/32	16.1
6Q3V106	6Q3V106-R1	R1	13 - WEB	10.55	10.60	9 3/8	3 33/64	2 7/8	33/64	23/64	5 3/8	7/8	2	9/32	22.4
6Q3V140	6Q3V140-R1	R1	13 - WEB	13.95	14.00	12 3/4	3 33/64	2 7/8	33/64	23/64	5 3/8	7/8	2	9/32	32.1
6R3V190	6R3V190-R1	R1	13 - ARM	18.95	19.00	17 3/4	3 33/64	2 7/8	33/64	23/64	5 3/8	7/8	2	9/32	42.8
6R3V250	6R3V250-R1	R1	13 - ARM	24.95	25.00	23 5/8	3 33/64	2 7/8	33/64	23/64	5 3/8	7/8	2	9/32	64.0
6R3V335	6R3V335-R1	R1	13 - ARM	33.45	33.50	32 1/4	3 33/64	2 7/8	33/64	23/64	5 3/8	7/8	2	9/32	99.0

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "3V" BELTS

"3V" BELTS

8 GROOVE, F= 3 17/32"

SHEAVE			TYPE	DIAMETER			DIMENSIONS								WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		PITCH "3V" BELTS	OUTSIDE	INSIDE	O.L	L	P	C	H	G	X	E	
8Q3V47	8Q3V47-Q2	Q2	5	4.70	4.75	3 1/2	4 9/16	3 1/2	3/4	25/32	4 1/8	3/4	2 3/4	9/32	7.3
8Q3V50	8Q3V50-Q2	Q2	5	4.95	5.00	3 13/16	4 9/16	3 1/2	3/4	25/32	4 1/8	3/4	2 3/4	9/32	8.6
8Q3V53	8Q3V53-Q2	Q2	5	5.25	5.30	4 1/8	4 9/16	3 1/2	3/4	25/32	4 1/8	3/4	2 3/4	9/32	10.3
8Q3V56	8Q3V56-Q2	Q2	15 - SOL.	5.55	5.60	4 3/8	3 25/32	3 1/2	1/32	0	4 1/8	3/4	2 3/4	9/32	12.3
8Q3V60	8Q3V60-Q2	Q2	15 - SOL.	5.95	6.00	4 3/4	3 25/32	3 1/2	1/32	0	4 1/8	3/4	2 3/4	9/32	15.1
8Q3V65	8Q3V65-Q2	Q2	13 - WEB	6.45	6.50	5 1/4	4 11/64	3 1/2	23/64	25/64	4 1/8	3/4	2 3/4	9/32	18.3
8Q3V69	8Q3V69-Q2	Q2	13 - WEB	6.85	6.90	5 5/8	4 11/64	3 1/2	23/64	25/64	4 1/8	3/4	2 3/4	9/32	21.4
8Q3V80	8Q3V80-R1	R1	13 - WEB	7.95	8.00	6 1/2	3 59/64	2 7/8	7/64	49/64	5 3/8	7/8	2	9/32	23.2
8Q3V106	8Q3V106R1	R1	13 - ARM	10.55	10.60	9 3/8	3 59/64	2 7/8	7/64	49/64	5 3/8	7/8	2	9/32	24.5
8Q3V140	8Q3V140R1	R1	13 - ARM	13.95	14.00	12 3/4	3 59/64	2 7/8	7/64	49/64	5 3/8	7/8	2	9/32	39.0
8R3V190	8R3V190R1	R1	13 - ARM	18.95	19.00	17 3/4	3 59/64	2 7/8	7/64	49/64	5 3/8	7/8	2	9/32	49.0
8R3V250	8R3V250R1	R1	13 - ARM	24.95	25.00	23 5/8	3 59/64	2 7/8	7/64	49/64	5 3/8	7/8	2	9/32	76.0
8S3V335	8S3V335S1	S1	13 - ARM	33.45	33.50	32 1/4	4 55/64	4 3/8	61/64	7/64	6 3/8	1 1/16	3 5/16	3/8	126.0

10 GROOVE, F= 4 11/32"

SHEAVE			TYPE	DIAMETER			DIMENSIONS								WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		PITCH "3V" BELTS	OUTSIDE	INSIDE	O.L	L	P	C	H	G	X	E	
10Q3V47	10Q3V47-Q2	Q2	5	4.70	4.75	3 1/2	5 3/8	3 1/2	3/4	1 19/32	4 1/8	3/4	2 3/4	9/32	8.4
10Q3V50	10Q3V50-Q2	Q2	5	4.95	5.00	3 13/16	5 3/8	3 1/2	3/4	1 19/32	4 1/8	3/4	2 3/4	9/32	9.9
10Q3V53	10Q3V53-Q2	Q2	5	5.25	5.30	4 1/8	5 3/8	3 1/2	3/4	1 19/32	4 1/8	3/4	2 3/4	9/32	11.4
10Q3V56	10Q3V56-Q2	Q2	13 - WEB	5.55	5.60	4 3/8	4 5/8	3 1/2	0	27/32	4 1/8	3/4	2 3/4	9/32	13.8
10Q3V60	10Q3V60-Q2	Q2	13 - WEB	5.95	6.00	4 3/4	4 5/8	3 1/2	0	27/32	4 1/8	3/4	2 3/4	9/32	16.5
10Q3V65	10Q3V65-Q2	Q2	15 - WEB	6.45	6.50	5 1/4	4 37/64	3 1/2	3/64	51/64	4 1/8	3/4	2 3/4	9/32	20.4
10Q3V69	10Q3V69-Q2	Q2	15 - WEB	6.85	6.90	5 5/8	4 37/64	3 1/2	3/64	51/64	4 1/8	3/4	2 3/4	9/32	23.4
10Q3V80	10Q3V80-R1	R1	15 - WEB	7.95	8.00	6 1/2	4 11/32	2 7/8	19/64	1 11/64	5 3/8	7/8	2	9/32	26.0
10Q3V106	10Q3V106-R1	R1	15 - ARM	10.55	10.60	9 3/8	4 11/32	2 7/8	19/64	1 11/64	5 3/8	7/8	2	9/32	28.4
10Q3V140	10Q3V140-R1	R1	15 - ARM	13.95	14.00	12 3/4	4 11/32	2 7/8	19/64	1 11/64	5 3/8	7/8	2	9/32	42.3
10R3V190	10R3V190-R1	R1	15 - ARM	18.95	19.00	17 3/4	4 11/32	2 7/8	19/64	1 11/64	5 3/8	7/8	2	9/32	54.0
10S3V250	10S3V250-S1	S1	13 - ARM	24.95	25.00	23 5/8	5 17/64	4 3/8	35/64	33/64	6 3/8	1 1/16	3 5/16	3/8	103.0
10S3V335	10S3V335-S1	S1	13 - ARM	33.45	33.50	32 1/4	5 17/64	4 3/8	35/64	33/64	6 3/8	1 1/16	3 5/16	3/8	138.0

Limited Availability, Check Stock



BUSHING BORE RANGE

BUSHING	BORE RANGE
P 1	1/2 - 1 3/4
Q 1	3/4 - 2 11/16
R 1	1 1/8 - 3 3/4
S 1	1 11/16 - 4 1/4

STANDARD KEYS

BORE RANGE	KEYSEA
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2

1 3/8" Bore Bushings (Except R2) are available with 3/8" x 3/16" Keyseat.

POWER DRIVE “T5V^(TM)” SHEAVES

The Power Drive “T5V” sheave is the answer to the “B5V[®]” sheave.

- The Power Drive “T5V” sheaves have a **TRUE** 5V groove angle for maximum contact with the walls of the sheave v-groove.
- The “B5V[®]” sheaves have a hybrid groove angle. “B5V[®]” sheaves accommodate both B and 5V section V- belts. The groove angle is “split” to accommodate both belt sections. The result is neither a true B or true 5V groove angle.
- Power Drive “T5V” sheaves have the same 5V datum diameter as the “B5V[®]” sheave. (NOTE: The advantage of using the “T5V” as well as the “B5V[®]” is to get 5V capabilities at a B section sheave cost—basically there is no savings when using a B section V-belt in a “B5V[®]” sheave over a standard B section TB or B section PQD sheave)
- The B datum diameter in the “B5V[®]” sheave is an industry standard which is available in both the Power Drive TB and B section PQD sheaves.
- Power Drive “T5V” sheaves runs **ONLY** with 5V section v-belts.
- If “B” sections belts are required, use either the Power Drive TB or B section PQD sheave to complete the drive. The B datum diameter in both of these sheaves matches the B datum diameter of the “B5V[®]” sheave. The cost will be comparable.
- B split taper bushings are used with the Power Drive T5V sheaves.

Note: “B5V[®]” is a registered trademark of Emerson Power Transmission

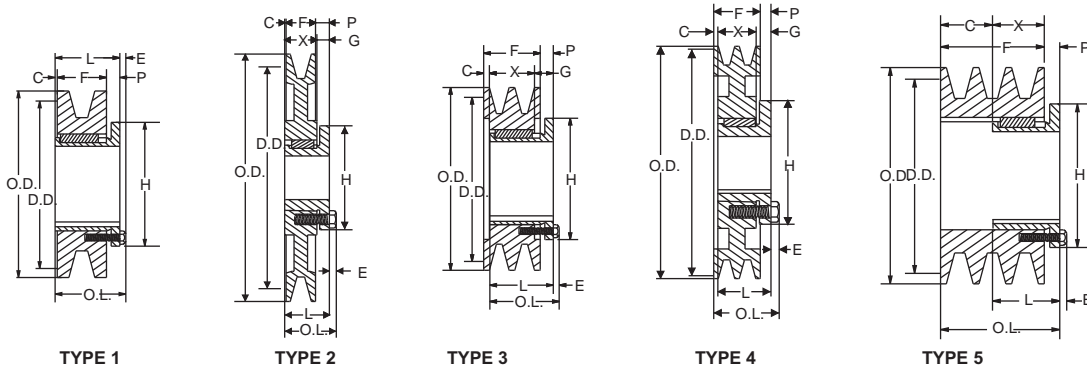
This Product Line Is Being Discontinued.

Please Check On Availibility With Sales Office For Any Leftover Stock

SPLIT TAPER (PST) SHEAVES FOR 5V BELTS

CAST IRON

“5V” BELTS



PART NO.	BORE RANGE		DIMENSIONS								WT. (lbs)
	Type 1	Type 2	M	L	G	E	T	U	D	H	
P1	1/2 - 1 17/16	1 1/2 - 1 3/4	2 3/16	1 15/16	5/8	1/4	1 17/32	13/32	1 15/16	3	1.3
B	1/2 - 1 15/16	2 - 2 7/16	2 3/16	1 15/16	3/4	1/4	1 7/16	1/2	2 5/8	3 11/16	1.8

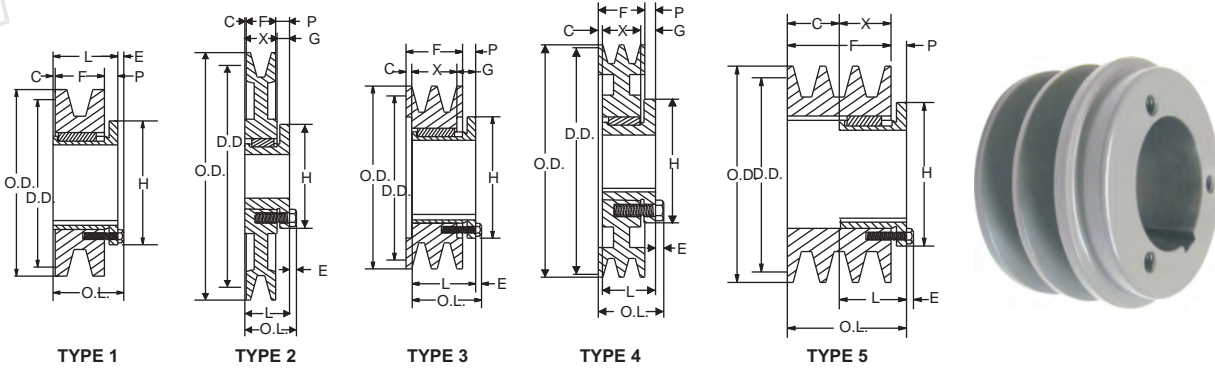
1 GROOVE, F=1

SHEAVE NEW PART NO.	BUSHING	TYPE	DIAMETER			DIMENSIONS			WGT. LBS.
			PITCH “5V” BELTS	OUTSIDE	O.L.	P	C	X	
1PDB5V42-P1	P1	1-SOL	4.3	4.407	2 3/16	5/8	5/16	1	2.50
1PDB5V44-P1	P1	1-SOL	4.5	4.607	2 3/16	5/8	5/16	1	2.80
1PDB5V46-B	B	1-SOL	4.7	4.807	2 3/16	3/4	3/16	1	2.50
1PDB5V48-B	B	1-SOL	4.9	5.007	2 3/16	3/4	3/16	1	2.90
1PDB5V50-B	B	1-SOL	5.1	5.207	2 3/16	3/4	3/16	1	3.30
1PDB5V52-B	B	1-SOL	5.3	5.407	2 3/16	3/4	3/16	1	3.70
1PDB5V54-B	B	1-SOL	5.5	5.607	2 3/16	3/4	3/16	1	4.10
1PDB5V56-B	B	1-SOL	5.7	5.807	2 3/16	3/4	3/16	1	4.50
1PDB5V58-B	B	1-SOL	5.9	6.007	2 3/16	3/4	3/16	1	5.00
1PDB5V60-B	B	1-SOL	6.1	6.207	2 3/16	3/4	3/16	1	5.40
1PDB5V62-B	B	1-SOL	6.3	6.407	2 3/16	3/4	3/16	1	5.30
1PDB5V64-B	B	1-WEB	6.5	6.607	2 3/16	3/4	3/16	1	5.60
1PDB5V66-B	B	1-WEB	6.7	6.807	2 3/16	3/4	3/16	1	6.00
1PDB5V68-B	B	1-WEB	6.9	7.007	2 3/16	3/4	3/16	1	6.40
1PDB5V70-B	B	1-WEB	7.1	7.207	2 3/16	3/4	3/16	1	6.80
1PDB5V74-B	B	1-WEB	7.5	7.607	2 3/16	3/4	3/16	1	7.70
1PDB5V80-B	B	1-WEB	8.1	8.207	2 5/16	7/8	3/16	1 5/16	7.50
1PDB5V86-B	B	1-WEB	8.7	8.807	2 5/16	7/8	3/16	1 5/16	7.90
1PDB5V90-B	B	2-ARM	9.1	9.207	2 5/16	7/8	3/16	1 5/16	8.20
1PDB5V94-B	B	2-ARM	9.5	9.607	2 5/16	7/8	3/16	1 5/16	8.50
1PDB5V110-B	B	2-ARM	11.1	11.211	2 5/16	7/8	3/16	1 5/16	10.30
1PDB5V124-B	B	2-ARM	12.5	12.611	2 5/16	7/8	3/16	1 5/16	11.50
1PDB5V136-B	B	2-ARM	13.7	13.811	2 5/16	7/8	3/16	1 5/16	13.30
1PDB5V154-B	B	2-ARM	15.5	15.611	2 5/16	7/8	3/16	1 5/16	15.50
1PDB5V160-B	B	2-ARM	16.1	16.215	2 5/16	7/8	3/16	1 5/16	16.60
1PDB5V184-B	B	2-ARM	18.5	18.615	2 5/16	7/8	3/16	1 5/16	20.00
1PDB5V200-B	B	2-ARM	20.1	20.215	2 5/16	7/8	3/16	1 5/16	21.80
1PDB5V234-B	B	2-ARM	23.5	23.615	2 5/16	7/8	3/16	1 5/16	28.20
1PDB5V250-B	B	2-ARM	25.1	25.215	2 5/16	7/8	3/16	1 5/16	31.40
1PDB5V278-B	B	2-ARM	27.9	28.015	2 5/16	7/8	3/16	1 5/16	36.50

SPLIT TAPER (PST) SHEAVES FOR 5V BELTS

CAST IRON

“5V” BELTS



PART NO.	BORE RANGE		DIMENSIONS								WT. (lbs)
	Type 1	Type 2	M	L	G	E	T	U	D	H	
P1	1/2 - 1 17/16	1 1/2 - 1 3/4	2 3/16	1 15/16	5/8	1/4	1 17/32	13/32	1 15/16	3	1.3
B	1/2 - 1 15/16	2 - 2 7/16	2 3/16	1 15/16	3/4	1/4	1 7/16	1/2	2 5/8	3 11/16	1.8

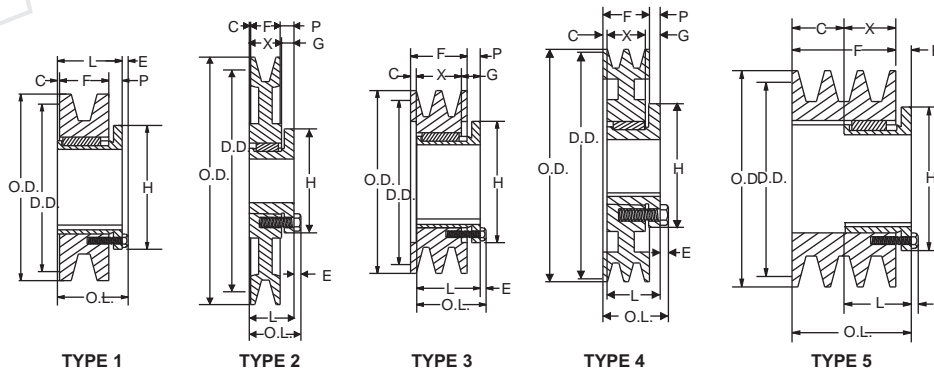
2 GROOVES, F=1 23/32"

SHEAVE NEW PART NO.	BUSHING	TYPE	DIAMETER			DIMENSIONS			WGT. LBS.
			PITCH "5V" BELTS	OUTSIDE	O.L.	P	C	X	
2PDB5V42-P1	P1	5	4.3	4.407	2 19/32	5/8	13/32	1 5/16	3.70
2PDB5V44-P2	P1	3	4.5	4.607	2 3/16	7/32	-	1 5/16	4.10
2PDB5V46-B	B	3	4.7	4.807	2 31/64	33/64	-	1 31/64	3.30
2PDB5V48-B	B	3	4.9	5.007	2 31/64	33/64	11/64	1 5/16	3.90
2PDB5V50-B	B	3	5.1	5.207	2 31/64	33/64	11/64	1 5/16	4.60
2PDB5V52-B	B	3	5.3	5.407	2 31/64	33/64	11/64	1 5/16	5.30
2PDB5V54-B	B	3	5.5	5.607	2 31/64	33/64	11/64	1 5/16	6.00
2PDB5V56-B	B	3	5.7	5.807	2 31/64	33/64	11/64	1 5/16	6.70
2PDB5V58-B	B	3	5.9	6.007	2 31/64	33/64	11/64	1 5/16	7.40
2PDB5V60-B	B	3	6.1	6.207	2 31/64	33/64	11/64	1 5/16	8.20
2PDB5V62-B	B	3	6.3	6.407	2 31/64	33/64	11/64	1 5/16	9.20
2PDB5V64-B	B	3	6.5	6.607	2 31/64	33/64	11/64	1 5/16	8.40
2PDB5V66-B	B	3	6.7	6.807	2 31/64	33/64	11/64	1 5/16	11.40
2PDB5V68-B	B	4-WEB	6.9	7.007	2 31/64	33/64	11/64	1 5/16	10.20
2PDB5V70-B	B	4-WEB	7.1	7.207	2 31/64	33/64	11/64	1 5/16	12.30
2PDB5V74-B	B	4-WEB	7.5	7.607	2 31/64	33/64	11/64	1 5/16	14.20
2PDB5V80-B	B	4-ARM	8.1	8.207	2 31/64	33/64	11/64	1 5/16	11.30
2PDB5V86-B	B	4-ARM	8.7	8.807	2 31/64	33/64	11/64	1 5/16	10.60
2PDB5V90-B	B	4-ARM	9.1	9.207	2 31/64	33/64	11/64	1 5/16	11.10
2PDB5V94-B	B	4-ARM	9.5	9.607	2 31/64	33/64	11/64	1 5/16	11.60
2PDB5V110-B	B	4-ARM	11.1	11.211	2 31/64	33/64	11/64	1 5/16	14.40
2PDB5V124-B	B	4-ARM	12.5	12.611	2 31/64	33/64	11/64	1 5/16	17.10
2PDB5V136-B	B	4-ARM	13.7	13.811	2 31/64	33/64	11/64	1 5/16	19.30
2PDB5V154-B	B	4-ARM	15.5	15.611	2 31/64	33/64	11/64	1 5/16	23.20
2PDB5V160-B	B	4-ARM	16.1	16.215	2 31/64	33/64	11/64	1 5/16	24.20
2PDB5V184-B	B	4-ARM	18.5	18.615	2 31/64	33/64	11/64	1 5/16	33.20
2PDB5V200-B	B	4-ARM	20.1	20.215	2 31/64	33/64	11/64	1 5/16	34.80
2PDB5V234-B	B	4-ARM	23.5	23.615	2 31/64	33/64	11/64	1 5/16	37.90
2PDB5V250-B	B	4-ARM	25.1	25.215	2 31/64	33/64	11/64	1 5/16	47.00
2PDB5V278-B	B	4-ARM	27.9	28.015	2 31/64	33/64	11/64	1 5/16	55.90

SPLIT TAPER (PST) SHEAVES FOR 5V BELTS

CAST IRON

“5V” BELTS



PART NO.	BORE RANGE		DIMENSIONS								WT. (lbs)
	Type 1	Type 2	M	L	G	E	T	U	D	H	
P1	1/2 - 1 17/16	1 1/2 - 1 3/4	2 3/16	1 15/16	5/8	1/4	1 17/32	13/32	1 15/16	3	1.3
B	1/2 - 1 15/16	2 - 2 7/16	2 3/16	1 15/16	3/4	1/4	1 7/16	1/2	2 5/8	3 11/16	1.8

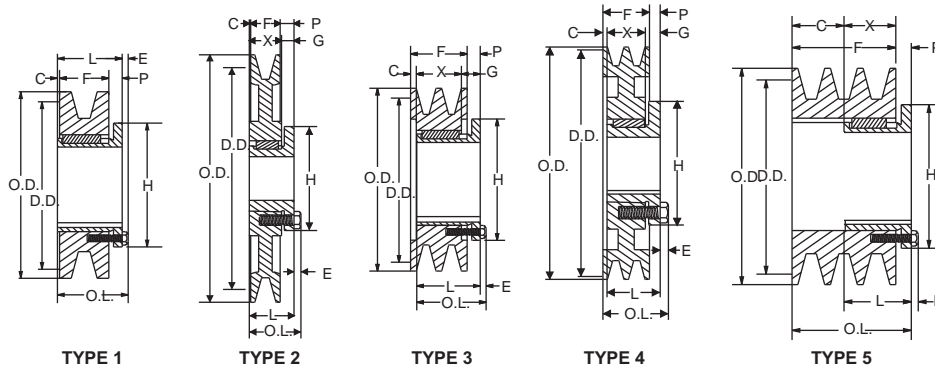
3 GROOVES, F = 2 7/16

SHEAVE NEW PART NO.	BUSHING	TYPE	DIAMETER			DIMENSIONS			WGT. LBS.
			PITCH “5V” BELTS	OUTSIDE	O.L.	P	C	X	
3PDB5V42-P1	P1	5	4.3	4.407	3 5/16	5/8	1 1/8	1 5/16	4.80
3PDB5V44-P2	P2	3	4.5	4.607	2 23/32	1/32	17/32	1 5/16	5.20
3PDB5V46-B	B	3	4.7	4.807	3 7/16	3/4	1 3/16	1 1/4	4.90
3PDB5V48-B	B	3	4.9	5.007	3 7/16	3/4	1 3/16	1 1/4	5.50
3PDB5V50-B	B	3	5.1	5.207	3 7/16	3/4	1 3/16	1 1/4	6.10
3PDB5V52-B	B	3	5.3	5.407	3 7/16	3/4	1 3/16	1 1/4	6.70
3PDB5V54-B	B	3	5.5	5.607	2 27/32	3/4	19/32	1 1/4	7.40
3PDB5V56-B	B	3	5.7	5.807	2 27/32	5/32	17/32	1 5/16	8.40
3PDB5V58-B	B	3	5.9	6.007	2 27/32	5/32	17/32	1 5/16	9.50
3PDB5V60-B	B	3	6.1	6.207	2 27/32	5/32	17/32	1 5/16	10.60
3PDB5V62-B	B	3	6.3	6.407	2 27/32	5/32	17/32	1 5/16	9.80
3PDB5V64-B	B	3	6.5	6.607	2 27/32	5/32	17/32	1 5/16	10.50
3PDB5V66-B	B	3	6.7	6.807	2 27/32	5/32	17/32	1 5/16	10.40
3PDB5V68-B	B	4-WEB	6.9	7.007	2 27/32	5/32	17/32	1 5/16	10.90
3PDB5V70-B	B	4-WEB	7.1	7.207	2 27/32	5/32	17/32	1 5/16	11.50
3PDB5V74-B	B	4-WEB	7.5	7.607	2 27/32	5/32	17/32	1 5/16	12.60
3PDB5V80-B	B	4-ARM	8.1	8.207	2 27/32	5/32	17/32	1 5/16	14.20
3PDB5V86-B	B	4-ARM	8.7	8.807	2 27/32	5/32	17/32	1 5/16	13.70
3PDB5V90-B	B	4-ARM	9.1	9.207	2 27/32	5/32	17/32	1 5/16	14.50
3PDB5V94-B	B	4-ARM	9.5	9.607	2 27/32	5/32	17/32	1 5/16	17.00
3PDB5V110-B	B	4-ARM	11.1	11.211	2 27/32	5/32	17/32	1 5/16	19.80
3PDB5V124-B	B	4-ARM	12.5	12.611	2 27/32	5/32	17/32	1 5/16	22.10
3PDB5V136-B	B	4-ARM	13.7	13.811	2 27/32	5/32	17/32	1 5/16	24.90
3PDB5V154-B	B	4-ARM	15.5	15.611	2 27/32	5/32	17/32	1 5/16	30.40
3PDB5V160-B	B	4-ARM	16.1	16.215	2 27/32	5/32	17/32	1 5/16	31.70
3PDB5V184-B	B	4-ARM	18.5	18.615	2 27/32	5/32	17/32	1 5/16	40.90
3PDB5V200-B	B	4-ARM	20.1	20.215	2 27/32	5/32	17/32	1 5/16	47.60
3PDB5V234-B	B	4-ARM	23.5	23.615	2 27/32	5/32	17/32	1 5/16	61.50
3PDB5V250-B	B	4-ARM	25.1	25.215	2 27/32	5/32	17/32	1 5/16	66.60
3PDB5V278-B	B	4-ARM	27.9	28.015	2 27/32	5/32	17/32	1 5/16	79.10

SPLIT TAPER (PST) SHEAVES FOR 5V BELTS

CAST IRON

“5V” BELTS



PART NO.	BORE RANGE		DIMENSIONS								WT. (lbs)
	Type 1	Type 2	M	L	G	E	T	U	D	H	
P1	1/2 - 1 17/16	1 1/2 - 1 3/4	2 3/16	1 15/16	5/8	1/4	1 17/32	13/32	1 15/16	3	1.3
B	1/2 - 1 15/16	2 - 2 7/16	2 3/16	1 15/16	3/4	1/4	1 7/16	1/2	2 5/8	3 11/16	1.8

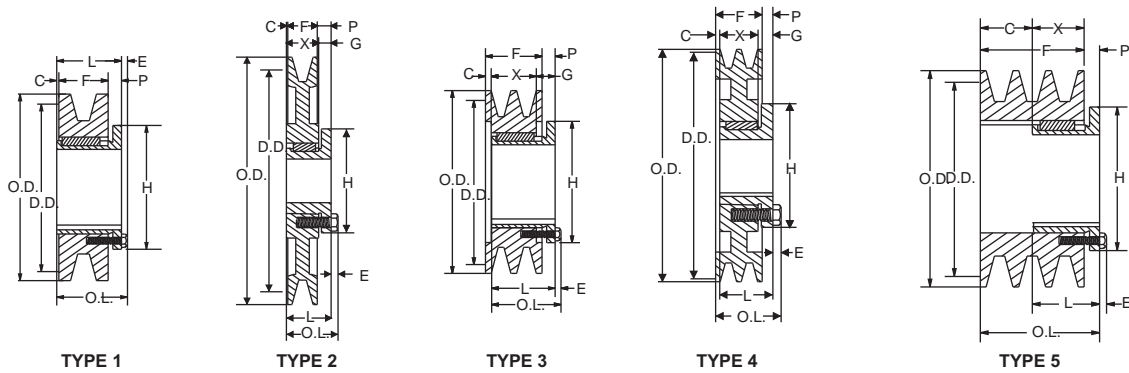
4 GROOVE, F=3 5/32

SHEAVE NEW PART NO.	BUSHING	TYPE	DIAMETER			DIMENSIONS			WGT. LBS.
			PITCH “5V” BELTS	OUTSIDE	O.L.	P	C	X	
4PDB5V42-P1	P1	5	4.3	4.407	4 1/32	5/8	1 27/32	1 5/16	5.90
4PDB5V44-P2	P2	3	4.5	4.607	3 29/64	3/64	1 17/64	1 5/16	6.30
4PDB5V46-B	B	3	4.7	4.807	4 5/32	3/4	1 29/32	1 1/4	6.10
4PDB5V48-B	B	3	4.9	5.007	4 5/32	3/4	1 29/32	1 1/4	6.70
4PDB5V50-B	B	3	5.1	5.207	4 5/32	3/4	1 29/32	1 1/4	7.40
4PDB5V52-B	B	3	5.3	5.407	4 5/32	3/4	1 29/32	1 1/4	8.00
4PDB5V54-B	B	3	5.5	5.607	3 13/64	-	61/64	1 1/4	8.90
4PDB5V56-B	B	3	5.7	5.807	3 13/64	-	57/64	1 5/16	9.50
4PDB5V58-B	B	3	5.9	6.007	3 13/64	-	57/64	1 5/16	10.30
4PDB5V60-B	B	3	6.1	6.207	3 13/64	-	57/64	1 5/16	11.00
4PDB5V62-B	B	3	6.3	6.407	3 13/64	-	57/64	1 5/16	11.30
4PDB5V64-B	B	3	6.5	6.607	3 13/64	-	57/64	1 5/16	12.10
4PDB5V66-B	B	3	6.7	6.807	3 13/64	-	57/64	1 5/16	12.00
4PDB5V68-B	B	4-WEB	6.9	7.007	3 13/64	-	57/64	1 5/16	12.60
4PDB5V70-B	B	4-WEB	7.1	7.207	3 13/64	-	57/64	1 5/16	13.20
4PDB5V74-B	B	4-WEB	7.5	7.607	3 13/64	-	57/64	1 5/16	14.50
4PDB5V80-B	B	4-ARM	8.1	8.207	3 13/64	-	57/64	1 5/16	15.20
4PDB5V86-B	B	4-ARM	8.7	8.807	3 13/64	-	57/64	1 5/16	16.60
4PDB5V90-B	B	4-ARM	9.1	9.207	3 13/64	-	57/64	1 5/16	17.60
4PDB5V94-B	B	4-ARM	9.5	9.607	3 13/64	-	57/64	1 5/16	20.00
4PDB5V110-B	B	4-ARM	11.1	11.211	3 13/64	-	57/64	1 5/16	22.80
4PDB5V124-B	B	4-ARM	12.5	12.611	3 13/64	-	57/64	1 5/16	26.50
4PDB5V136-B	B	4-ARM	13.7	13.811	3 13/64	-	57/64	1 5/16	30.70
4PDB5V154-B	B	4-ARM	15.5	15.611	3 13/64	-	57/64	1 5/16	37.90
4PDB5V160-B	B	4-ARM	16.1	16.215	3 13/64	-	57/64	1 5/16	40.50
4PDB5V184-B	B	4-ARM	18.5	18.615	3 13/64	-	57/64	1 5/16	50.70
4PDB5V200-B	B	4-ARM	20.1	20.215	3 13/64	-	57/64	1 5/16	58.50
4PDB5V234-B	B	4-ARM	23.5	23.615	3 13/64	-	57/64	1 5/16	73.90
4PDB5V250-B	B	4-ARM	25.1	25.215	3 13/64	-	57/64	1 5/16	83.80
4PDB5V278-B	B	4-ARM	27.9	28.015	3 13/64	-	57/64	1 5/16	94.30

SPLIT TAPER (PST) SHEAVES FOR 5V BELTS

CAST IRON

“5V” BELTS



PART NO.	BORE RANGE		DIMENSIONS								WT. (lbs)
	Type 1	Type 2	M	L	G	E	T	U	D	H	
P2	3/4 - 1 7/16	1 1/2 - 1 3/4	3 3/16	2 15/16	5/8	1/4	2 17/32	13/32	1 15/16	3	1.5
Q1	3/4 - 2 1/16	2 1/8 - 2 11/16	2 25/32	2 1/2	3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3.5
Q2	1 - 2 1/16	2 1/8 - 2 5/8	3 25/32	3 1/2	3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	4.5
R1	1 1/8 - 2 13/16	2 7/8 - 3 3/4	3 5/32	2 7/8	7/8	9/32	2 1/4	5/8	4	5 3/8	7.5

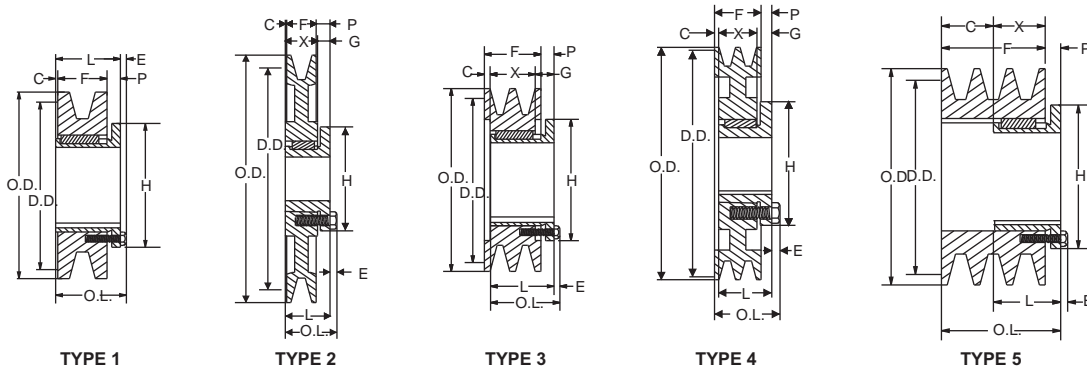
5 GROOVE, F = 3 7/8

SHEAVE NEW PART NO.	BUSHING	TYPE	DIAMETER			DIMENSIONS			WGT. LBS.
			PITCH “5V” BELTS	OUTSIDE	O.L.	P	C	X	
5PDB5V42-P2	P2	3.8	4.48	5	4 3/4	5/8	1 9/16	2 5/16	7.83
5PDB5V44-P2	P2	4.0	4.68	5	4 3/4	5/8	1 9/16	2 5/16	8.73
5PDB5V46-P2	P2	4.2	4.88	5	4 3/4	5/8	1 9/16	2 5/16	9.46
5PDB5V48-P2	P2	4.4	5.08	5	4 3/4	5/8	1 9/16	2 5/16	10.31
5PDB5V50-Q2	Q2	4.6	5.28	5	4 29/32	3/4	1 1/8	2 3/4	9.63
5PDB5V52-Q2	Q2	4.8	5.48	5	4 29/32	3/4	1 1/8	2 3/4	19.79
5PDB5V54-Q2	Q2	5.0	5.68	5	4 29/32	3/4	1 1/8	2 3/4	11.98
5PDB5V56-Q1	Q1	5.2	5.88	3	4 9/32	1/8	1 1/2	1 3/4	10.41
5PDB5V58-Q1	Q1	5.4	6.08	3	4 9/32	1/8	1 1/2	1 3/4	12.35
5PDB5V60-Q1	Q1	5.6	6.28	3	4 9/32	1/8	1 1/2	1 3/4	13.86
5PDB5V62-Q1	Q1	5.8	6.48	3	4 9/32	1/8	1 1/2	1 3/4	14.94
5PDB5V64-Q1	Q1	6.0	6.68	3	4 9/32	1/8	1 1/2	1 3/4	16.78
5PDB5V66-Q1	Q1	6.2	6.88	3	4 9/32	1/8	1 1/2	1 3/4	17.19
5PDB5V68-Q1	Q1	6.4	7.08	3	4 9/32	1/8	1 1/2	1 3/4	18.09
5PDB5V70-Q2	Q2	6.6	7.28	6-WEB	4 1/4	3/32	15/32	2 3/4	21.05
5PDB5V74-Q2	Q2	7.0	7.68	6-WEB	4 5/32	3/32	15/32	2 3/4	20.95
5PDB5V80-R1	R1	7.6	8.28	6-SOL	4 5/32	-	1	2	28.44
5PDB5V86-R1	R1	8.2	8.88	6-WEB	4 5/32	-	1	2	26.89
5PDB5V90-R1	R1	8.6	9.28	6-WEB	4 5/32	-	1	2	87.84
5PDB5V94-R1	R1	9.0	9.68	6-WEB	4 3/32	-	15/16	2	28.61
5PDB5V110-R1	R1	10.6	11.28	6-WEB	4 3/32	1/16	15/16	2	42.31
5PDB5V124-R1	R1	12.0	12.68	6-WEB	4 3/32	1/16	15/16	2	52.15
5PDB5V136-R1	R1	13.2	13.88	6-ARM	4 3/32	1/16	15/16	2	45.12
5PDB5V154-R1	R1	15.0	15.68	6-ARM	4 3/32	1/16	15/16	2	55.98
5PDB5V160-R1	R1	15.6	16.28	6-ARM	4 3/32	1/16	15/16	2	60.19
5PDB5V184-R1	R1	18.0	18.68	6-ARM	4 3/32	1/16	15/16	2	77.25
5PDB5V200-R1	R1	19.5	20.28	6-ARM	4 3/32	1/16	15/16	2	91.21
5PDB5V250-R1	R1	24.5	25.28	6-ARM	4 3/32	1/16	15/16	2	130.19

SPLIT TAPER (PST) SHEAVES FOR 5V BELTS

CAST IRON

“5V” BELTS



PART NO.	BORE RANGE		DIMENSIONS								WT. (lbs)
	Type 1	Type 2	M	L	G	E	T	U	D	H	
P2	3/4 - 1 7/16	1 1/2 - 1 3/4	3 3/16	2 15/16	5/8	1/4	2 17/32	13/32	1 15/16	3	1.5
Q1	3/4 - 2 1/16	2 1/8 - 2 11/16	2 25/32	2 1/2	3/4	9/32	1 31/32	17/32	2 7/8	4 1/8	3.5
Q2	1 - 2 1/16	2 1/8 - 2 5/8	3 25/32	3 1/2	3/4	9/32	2 31/32	17/32	2 7/8	4 1/8	4.5
R1	1 1/8 - 2 13/16	2 7/8 - 3 3/4	3 5/32	2 7/8	7/8	9/32	2 1/4	5/8	4	5 3/8	7.5

6 GROOVE, F=4 7/16

SHEAVE NEW PART NO.	BUSHING	TYPE	DIAMETER			DIMENSIONS			WGT. LBS.
			PITCH “5V” BELTS	OUTSIDE	O.L.	P	C	X	
6PDB5V42-P2	P2	5	4.3	4.48	5 15/32	5/8	2 9/32	2 5/16	8.97
6PDB5V44-P2	P2	5	4.5	4.68	5 15/32	5/8	2 9/32	2 5/16	9.93
6PDB5V46-P2	P2	5	4.7	4.88	5 15/32	5/8	2 9/32	2 5/16	10.64
6PDB5V48-P2	P2	5	4.9	5.08	5 15/32	5/8	2 9/32	2 5/16	11.53
6PDB5V50-Q2	Q2	5	5.1	5.28	5 5/8	3/4	1 27/32	2 3/4	10.91
6PDB5V52-Q2	Q2	5	5.3	5.48	5 5/8	3/4	1 27/32	2 3/4	12.13
6PDB5V54-Q2	Q2	5	5.5	5.68	5 5/8	3/4	1 27/32	2 3/4	13.39
6PDB5V56-Q1	Q1	3	5.7	5.88	5 5/8	1/8	2 7/32	1 3/4	12.86
6PDB5V58-Q1	Q1	3	5.9	6.08	5 5/8	-	2 3/32	1 3/4	13.65
6PDB5V60-Q1	Q1	3	6.1	6.28	5 5/8	-	2 3/32	1 3/4	14.67
6PDB5V62-Q1	Q1	3	6.3	6.48	5 5/8	-	2 3/32	1 3/4	16.51
6PDB5V64-Q1	Q1	3	6.5	6.68	5 5/8	-	2 3/32	1 3/4	17.38
6PDB5V66-Q1	Q1	3	6.7	6.88	5 5/8	-	2 3/32	1 3/4	18.52
6PDB5V68-Q1	Q1	3	6.9	7.08	5 5/8	-	2 3/32	1 3/4	20.14
6PDB5V70-Q2	Q2	6-WEB	7.1	7.28	4 39/64	17/64	53/64	2 3/4	23.01
6PDB5V74-Q2	Q2	6-WEB	7.5	7.68	4 39/64	17/64	53/64	2 3/4	22.93
6PDB5V80-R1	R1	6-SOL	8.1	8.28	4 19/32	23/64	1 23/64	2	32.55
6PDB5V86-R1	R1	6-WEB	8.7	8.88	4 19/32	23/64	1 23/64	2	29.63
6PDB5V90-R1	R1	6-WEB	9.1	9.28	4 19/32	23/64	1 23/64	2	30.67
6PDB5V94-R1	R1	6-WEB	9.5	9.68	4 19/32	19/64	1 27/64	2	31.35
6PDB5V110-R1	R1	6-WEB	11.1	11.28	4 19/32	27/64	1 19/64	2	45.69
6PDB5V124-R1	R1	6-WEB	12.5	12.68	4 19/32	27/64	1 19/64	2	52.23
6PDB5V136-R1	R1	6-ARM	13.7	13.88	4 19/32	27/64	1 19/64	2	48.81
6PDB5V154-R1	R1	6-ARM	15.5	15.68	4 19/32	27/64	1 19/64	2	60.36
6PDB5V160-R1	R1	6-ARM	16.1	16.28	4 19/32	27/64	1 19/64	2	63.72
6PDB5V184-R1	R1	6-ARM	18.5	18.68	4 19/32	27/64	1 19/64	2	82.89
6PDB5V200-R1	R1	6-ARM	20.1	20.28	4 19/32	27/64	1 19/64	2	100.23
6PDB5V250-R1	R1	6-ARM	25.1	25.28	4 19/32	27/64	1 19/64	2	140.18

QUICK DETACHABLE (PQD) SHEAVES FOR 5V BELTS

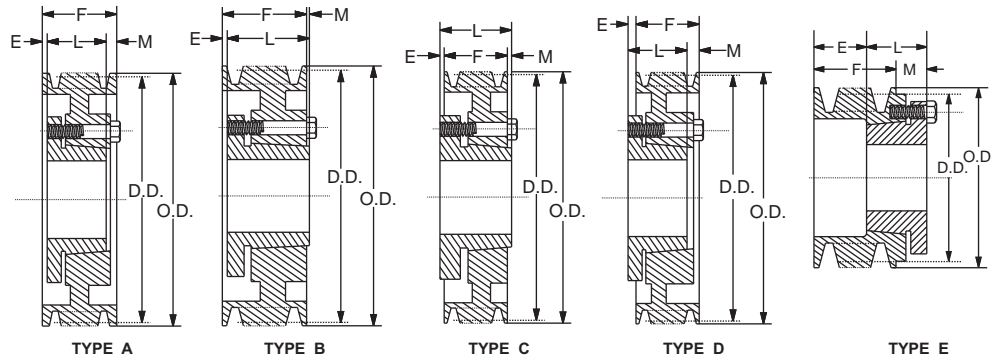
CAST IRON

"5V" BELTS

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2
4 9/16 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



2 GROOVES, F=1 11/16"

PART NO	BUSHING	BORE RANGE	TYPE	DIAMETER		DIMENSIONS			WGT. LBS.
				P.D. "5V" BELT	O.D.	E	L	M	
25V440SH	SH	1/2 - 1 5/8	D-1	4.30	4.40	11/32	1 5/16	23/32	5.8
25V465SDS	SDS	1/2 - 2	E-1	4.55	4.65	27/32	1 5/16	15/32	6.6
25V490SDS	SDS	1/2 - 2	A-1	4.80	4.90	1/32	1 5/16	11/32	6.8
25V520SDS	SDS	1/2 - 2	A-1	5.10	5.20	1/32	1 5/16	11/32	7.0
25V550SDS	SDS	1/2 - 2	A-1	5.40	5.50	1/32	1 5/16	11/32	7.2
25V590SDS	SDS	1/2 - 2	A-1	5.80	5.90	1/32	1 5/16	11/32	7.6
25V630SK	SK	1/2 - 2 5/8	D-1	6.20	6.30	11/32	1 15/16	3/32	9.4
25V670SK	SK	1/2 - 2 5/8	D-1	6.60	6.70	11/32	1 15/16	3/32	10.5
25V710SK	SK	1/2 - 2 5/8	D-1	7.00	7.10	11/32	1 15/16	3/32	11.5
25V750SK	SK	1/2 - 2 5/8	D-1	7.40	7.50	11/32	1 15/16	3/32	12.5
25V800SK	SK	1/2 - 2 5/8	D-2	7.90	8.00	11/32	1 15/16	3/32	13.0
25V850SK	SK	1/2 - 2 5/8	D-2	8.40	8.50	11/32	1 15/16	3/32	14.0
25V900SK	SK	1/2 - 2 5/8	D-3	8.90	9.00	11/32	1 15/16	3/32	15.2
25V925SK	SK	1/2 - 2 5/8	D-3	9.15	9.25	11/32	1 15/16	3/32	15.3
25V975SK	SK	1/2 - 2 5/8	D-3	9.65	9.75	11/32	1 15/16	3/32	15.3
25V1030SK	SK	1/2 - 2 5/8	D-3	10.20	10.30	11/32	1 15/16	3/32	15.5
25V1090SK	SK	1/2 - 2 5/8	D-3	10.80	10.90	11/32	1 15/16	3/32	16.5
25V1130SK	SK	1/2 - 2 5/8	D-3	11.20	11.30	11/32	1 15/16	3/32	17.8
25V1180SK	SK	1/2 - 2 5/8	D-3	11.70	11.80	11/32	1 15/16	3/32	19.0
25V1250SF	SF	1/2 - 2 15/16	D-3	12.40	12.50	13/32	2 1/16	1/32	21.0
25V1320SF	SF	1/2 - 2 15/16	D-3	13.10	13.20	13/32	2 1/16	1/32	22.6
25V1400SF	SF	1/2 - 2 15/16	D-3	13.90	14.00	13/32	2 1/16	1/32	25.3
25V1500SF	SF	1/2 - 2 15/16	D-3	14.90	15.00	13/32	2 1/16	1/32	27.4
25V1600SF	SF	1/2 - 2 15/16	D-3	15.90	16.00	13/32	2 1/16	1/32	29.2
25V1870SF	SF	1/2 - 2 15/16	D-3	18.60	18.70	13/32	2 1/16	1/32	36.0
25V2120SF	SF	1/2 - 2 15/16	D-3	21.10	21.20	13/32	2 1/16	1/32	43.0
25V2360E	E	7/8 - 3 1/2	C-3	23.50	23.60	29/32	2 3/4	5/32	55.0
25V2800E	E	7/8 - 3 1/2	C-3	27.90	28.00	29/32	2 3/4	5/32	67.0

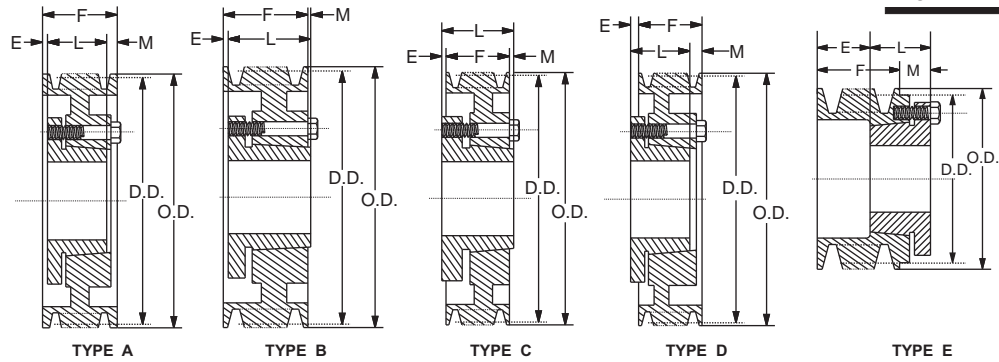
*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

QUICK DETACHABLE (PQD) SHEAVES FOR "5V" BELTS

CAST IRON

STANDARD KEYSEATS	
BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2
4 9/16 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



"5V" BELTS

3 GROOVES, F=2 3/8"

PART NO.	BUSHING	BORE RANGE	TYPE	DIAMETER		DIMENSIONS			WGT. LBS.
				P.D. "5V" BELT	O.D.	E	L	M	
35V440SDS	SDS	1/2 - 2	E-1	4.30	4.40	1 23/32	1 5/16	21/32	6.5
35V465SDS	SDS	1/2 - 2	E-1	4.55	4.65	1 23/32	1 5/16	21/32	7.6
35V490SDS	SDS	1/2 - 2	A-1	4.80	4.90	13/32	1 5/16	21/32	7.8
35V520SDS	SDS	1/2 - 2	A-1	5.10	5.20	13/32	1 5/16	21/32	8.0
35V550SDS	SDS	1/2 - 2	A-1	5.40	5.50	13/32	1 5/16	21/32	8.2
35V590SDS	SDS	1/2 - 2	A-1	5.80	5.90	13/32	1 5/16	21/32	8.6
35V630SK	SK	1/2 - 2 5/8	A-1	6.20	6.30	9/32	1 5/16	5/32	10.4
35V670SK	SK	1/2 - 2 5/8	A-1	6.60	6.70	9/32	1 5/16	5/32	11.7
35V710SF	SF	1/2 - 2 15/16	A-1	7.00	7.10	5/32	2 1/16	5/32	12.7
35V750SF	SF	1/2 - 2 15/16	A-1	7.40	7.50	5/32	2 1/16	5/32	15.0
35V800SF	SF	1/2 - 2 15/16	A-1	7.90	8.00	5/32	2 1/16	5/32	16.5
35V850SF	SF	1/2 - 2 15/16	A-3	8.40	8.50	5/32	2 1/16	5/32	18.0
35V900SF	SF	1/2 - 2 15/16	A-3	8.90	9.00	5/32	2 1/16	5/32	19.8
35V925SF	SF	1/2 - 2 15/16	A-3	9.15	9.25	5/32	2 1/16	5/32	20.7
35V975SF	SF	1/2 - 2 15/16	A-3	9.65	9.75	5/32	2 1/16	5/32	22.6
35V1030SF	SF	1/2 - 2 15/16	A-3	10.20	10.30	5/32	2 1/16	5/32	24.6
35V1090SF	SF	1/2 - 2 15/16	A-3	10.80	10.90	5/32	2 1/16	5/32	26.7
35V1130SF	SF	1/2 - 2 15/16	A-3	11.20	11.30	5/32	2 1/16	5/32	28.2
35V1180SF	SF	1/2 - 2 15/16	A-3	11.70	11.80	5/32	2 1/16	5/32	29.7
35V1250E	E	7/8 - 3 1/2	D-3	12.40	12.50	13/32	2 3/4	1/32	34.0
35V1320E	E	7/8 - 3 1/2	D-3	13.10	13.20	13/32	2 3/4	1/32	35.0
35V1400E	E	7/8 - 3 1/2	D-3	13.90	14.00	13/32	2 3/4	1/32	37.0
35V1500E	E	7/8 - 3 1/2	D-3	14.90	15.00	13/32	2 3/4	1/32	38.0
35V1600E	E	7/8 - 3 1/2	D-3	15.90	16.00	13/32	2 3/4	1/32	39.2
35V1870E	E	7/8 - 3 1/2	D-3	18.60	18.70	13/32	2 3/4	1/32	47.2
35V2120E	E	7/8 - 3 1/2	D-3	21.10	21.20	13/32	2 3/4	1/32	55.0
35V2360E	E	7/8 - 3 1/2	D-3	23.50	23.60	13/32	2 3/4	1/32	70.2
35V2800E	E	7/8 - 3 1/2	D-3	27.90	28.00	13/32	2 3/4	1/32	86.5
35V3150F	F	1 - 4	C-3	31.40	31.50	25/32	3 3/4	19/32	116.0
35V3750F	F	1 - 4	C-3	37.40	37.50	25/32	3 3/4	19/32	141.0
35V5000F	F	1 - 4	C-3	49.90	50.00	25/32	3 3/4	19/32	211.0

*Suffix on Type indicate s: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

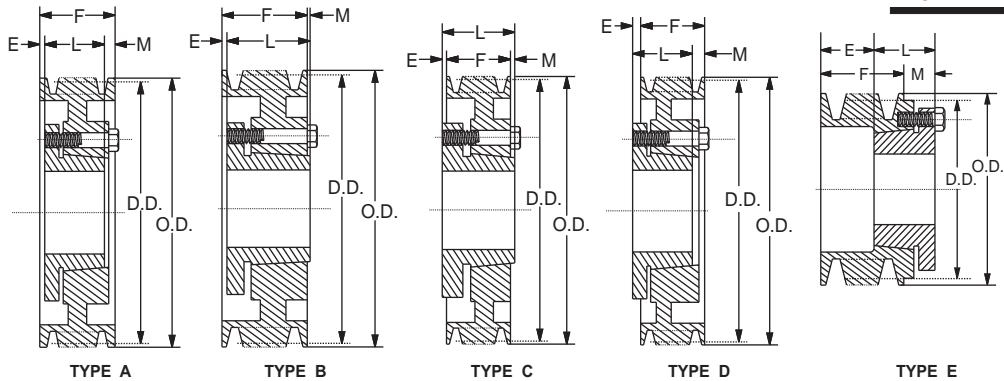
QUICK DETACHABLE (PQD) SHEAVES FOR "5V" BELTS

CAST IRON

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2
4 9/16 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



"5V" BELTS

4 GROOVES, F=3 1/16"

PART NO	BUSHING	BORE RANGE	TYPE	DIAMETER		DIMENSIONS			WGT. LBS.
				P.D. "5V" BELT	O.D.	E	L	M	
45V440SD	SD	1/2 - 2	E-1	4.30	4.40	1 29/32	1 13/16	21/32	7.5
45V465SD	SD	1/2 - 2	E-1	4.55	4.65	1 29/32	1 13/16	21/32	8.0
45V490SD	SD	1/2 - 2	A-1	4.80	4.90	21/32	1 13/16	19/32	8.5
45V520SD	SD	1/2 - 2	A-1	5.10	5.20	21/32	1 13/16	19/32	8.8
45V550SD	SD	1/2 - 2	A-1	5.40	5.50	21/32	1 13/16	19/32	9.3
45V590SD	SD	1/2 - 2	A-1	5.80	5.90	21/32	1 13/16	19/32	10.1
45V630SK	SK	1/2 - 2 5/8	A-1	6.20	6.30	17/32	1 15/16	19/32	11.8
45V670SK	SK	1/2 - 2 5/8	A-1	6.60	6.70	17/32	1 15/16	19/32	13.6
45V710SF	SF	1/2 - 2 15/16	A-1	7.00	7.10	7/32	2 1/16	25/32	14.9
45V750SF	SF	1/2 - 2 15/16	A-1	7.40	7.50	7/32	2 1/16	25/32	17.0
45V800E	E	7/8 - 3 1/2	B-1	7.90	8.00	11/32	2 3/4	1/32	18.8
45V850E	E	7/8 - 3 1/2	B-1	8.40	8.50	11/32	2 3/4	1/32	21.9
45V900E	E	7/8 - 3 1/2	B-1	8.90	9.00	11/32	2 3/4	1/32	24.2
45V925E	E	7/8 - 3 1/2	B-1	9.15	9.25	11/32	2 3/4	1/32	25.8
45V975E	E	7/8 - 3 1/2	B-1	9.65	9.75	11/32	2 3/4	1/32	28.2
45V1030E	E	7/8 - 3 1/2	B-1	10.20	10.30	11/32	2 3/4	1/32	29.8
45V1090E	E	7/8 - 3 1/2	B-2	10.80	10.90	11/32	2 3/4	1/32	30.6
45V1130E	E	7/8 - 3 1/2	A-3	11.20	11.30	9/32	2 3/4	1/32	31.9
45V1180E	E	7/8 - 3 1/2	B-2	11.70	11.80	11/32	2 3/4	1/32	33.0
45V1250E	E	7/8 - 3 1/2	A-3	12.40	12.50	9/32	2 3/4	1/32	36.4
45V1320E	E	7/8 - 3 1/2	A-3	13.10	13.20	9/32	2 3/4	1/32	38.2
45V1400E	E	7/8 - 3 1/2	A-3	13.90	14.00	9/32	2 3/4	1/32	40.2
45V1500E	E	7/8 - 3 1/2	A-3	14.90	15.00	9/32	2 3/4	1/32	43.5
45V1600E	E	7/8 - 3 1/2	A-3	15.90	16.00	9/32	2 3/4	1/32	44.6
45V1870E	E	7/8 - 3 1/2	A-3	18.60	18.70	3/32	2 3/4	7/32	53.6
45V2120E	E	7/8 - 3 1/2	A-3	21.10	21.20	3/32	2 3/4	7/32	62.5
45V2360F	F	1 - 4	C-3	23.50	23.60	15/32	3 3/4	7/32	83.5
45V2800F	F	1 - 4	C-3	27.90	28.00	15/32	3 3/4	7/32	126.0
45V3150F	F	1 - 4	C-3	31.40	31.50	15/32	3 3/4	7/32	148.0
45V3750F	F	1 - 4	C-3	37.40	37.50	15/32	3 3/4	7/32	170.0
45V5000J	J	1 1/2 - 4 1/2	C-3	49.90	50.00	3/4	4 5/8	13/16	248.0

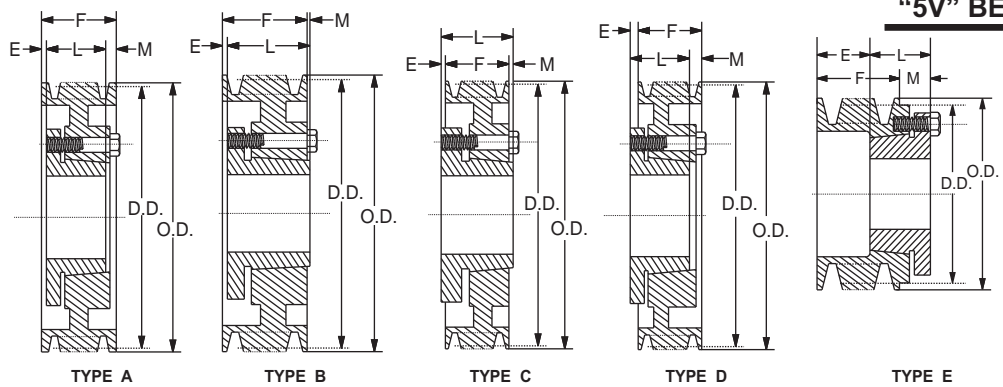
*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

QUICK DETACHABLE (PQD) SHEAVES FOR "5V" BELTS

CAST IRON

STANDARD KEYSEATS	
BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2
4 9/16 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



5 GROOVES, F=3 3/4"

PART NO	BUSHING	BORE RANGE	TYPE	DIAMETER		DIMENSIONS			WGT. LBS.
				P.D. "5V" BELT	O.D.	E	L	M	
55V440SD	SD	1/2 - 2	E-1	4.30	4.40	2 19/32	1 13/16	21/32	8.9
55V465SD	SD	1/2 - 2	E-1	4.55	4.65	2 19/32	1 13/16	21/32	9.2
55V490SD	SD	1/2 - 2	A-1	4.80	4.90	2 1/32	1 13/16	1 9/32	10.1
55V520SD	SD	1/2 - 2	A-1	5.10	5.20	2 1/32	1 13/16	1 9/32	10.8
55V550SD	SD	1/2 - 2	A-1	5.40	5.50	2 1/32	1 13/16	1 9/32	12.0
55V590SK	SK	1/2 - 2 5/8	A-1	5.80	5.90	17/32	1 15/16	1 9/32	13.2
55V630SK	SK	1/2 - 2 5/8	A-1	6.20	6.30	17/32	1 15/16	1 9/32	15.9
55V670SF	SF	1/2 - 2 15/16	A-1	6.60	6.60	17/32	2 1/16	1 5/32	18.6
55V710SF	SF	1/2 - 2 15/16	A-1	7.00	7.10	17/32	2 1/16	1 5/32	21.7
55V750SF	SF	1/2 - 2 15/16	A-1	7.40	7.50	17/32	2 1/16	1 5/32	22.8
55V800E	E	7/8 - 3 1/2	A-1	7.90	8.00	19/32	2 3/4	13/32	23.7
55V850E	E	7/8 - 3 1/2	A-1	8.40	8.50	19/32	2 3/4	13/32	24.8
55V900E	E	7/8 - 3 1/2	A-1	8.90	9.00	19/32	2 3/4	13/32	26.3
55V925E	E	7/8 - 3 1/2	A-1	9.15	9.25	19/32	2 3/4	13/32	28.2
55V975E	E	7/8 - 3 1/2	A-1	9.65	9.75	19/32	2 3/4	13/32	32.0
55V1030E	E	7/8 - 3 1/2	A-2	10.20	10.30	19/32	2 3/4	13/32	33.0
55V1090E	E	7/8 - 3 1/2	A-2	10.80	10.90	19/32	2 3/4	13/32	35.0
55V1130E	E	7/8 - 3 1/2	A-3	11.20	11.30	19/32	2 3/4	13/32	36.5
55V1180E	E	7/8 - 3 1/2	A-3	11.70	11.80	19/32	2 3/4	13/32	38.0
55V1250E	E	7/8 - 3 1/2	A-3	12.40	12.50	19/32	2 3/4	13/32	40.8
55V1320E	E	7/8 - 3 1/2	A-3	13.10	13.20	19/32	2 3/4	13/32	42.3
55V1400E	E	7/8 - 3 1/2	A-3	13.90	14.00	19/32	2 3/4	13/32	44.6
55V1500E	E	7/8 - 3 1/2	A-3	14.90	15.00	19/32	2 3/4	13/32	48.2
55V1600E	E	7/8 - 3 1/2	A-3	15.90	16.00	19/32	2 3/4	13/32	51.2
55V1870F	F	1 - 4	D-3	18.60	18.70	3/32	3 3/4	3/32	70.2
55V2120F	F	1 - 4	D-3	21.10	21.20	1/32	3 3/4	1/32	89.0
55V2360F	F	1 - 4	D-3	23.50	23.60	1/32	3 3/4	1/32	105.0
55V2800F	F	1 - 4	D-3	27.90	28.00	1/32	3 3/4	1/32	123.0
55V3150J	J	1 1/2 - 4 1/2	C-3	31.40	31.50	7/16	4 5/8	7/16	151.0
55V3750J	J	1 1/2 - 4 1/2	C-3	37.40	37.50	7/16	4 5/8	7/16	190.0
55V5000J	J	1 1/2 - 4 1/2	C-3	49.90	50.00	7/16	4 5/8	7/16	278.0

*Suffix on T

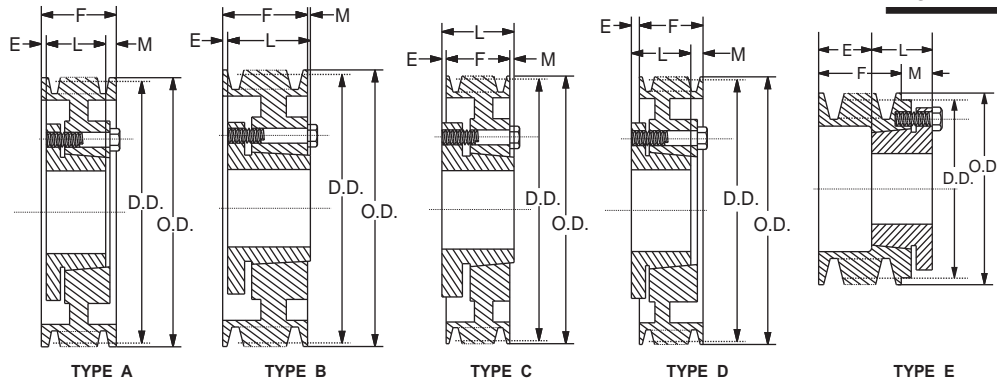
eb Construction, 3 = Arm Construction.

QUICK DETACHABLE (PQD) SHEAVES FOR "5V" BELTS

CAST IRON

STANDARD KEYSEATS	
BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2
4 9/16 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.



6 GROOVES, F=3 3/4"

PART NO.	BUSHING	BORE RANGE	TYPE	DIAMETER		DIMENSIONS			WGT. LBS.
				P.D. "5V" BELT	O.D.	E	L	M	
65V440SD	SD	1/2 - 2	E-1	4.30	4.40	3 25/32	1 13/16	21/32	10.1
65V465SD	SD	1/2 - 2	E-1	4.55	4.65	3 25/32	1 13/16	21/32	10.4
65V490SD	SD	1/2 - 2	A-1	4.80	4.90	21/32	1 13/16	1 31/32	11.2
65V520SD	SD	1/2 - 2	A-1	5.10	5.20	21/32	1 13/16	1 31/32	12.1
65V550SD	SD	1/2 - 2	A-1	5.40	5.50	21/32	1 13/16	1 31/32	13.3
65V590SK	SK	1/2 - 2 5/8	A-1	5.80	5.90	17/32	1 15/16	1 31/32	14.6
65V630SK	SK	1/2 - 2 5/8	A-1	6.20	6.30	17/32	1 15/16	1 31/32	17.4
65V670SF	SF	1/2 - 2 15/16	A-1	6.60	6.70	25/32	2 1/16	1 19/32	20.0
65V710SF	SF	1/2 - 2 15/16	A-1	7.00	7.10	25/32	2 1/16	1 19/32	21.9
65V750SF	SF	1/2 - 2 15/16	A-1	7.40	7.50	25/32	2 1/16	1 19/32	23.4
65V800E	E	7/8 - 3 1/2	A-1	7.90	8.00	27/32	2 3/4	27/32	24.2
65V850E	E	7/8 - 3 1/2	A-1	8.40	8.50	27/32	2 3/4	27/32	26.7
65V900E	E	7/8 - 3 1/2	A-1	8.90	9.00	27/32	2 3/4	27/32	28.5
65V925E	E	7/8 - 3 1/2	A-1	9.15	9.25	27/32	2 3/4	27/32	30.2
65V975E	E	7/8 - 3 1/2	A-1	9.65	9.75	27/32	2 3/4	27/32	33.8
65V1030E	E	7/8 - 3 1/2	A-2	10.20	10.30	27/32	2 3/4	27/32	36.6
65V1090E	E	7/8 - 3 1/2	A-2	10.80	10.90	27/32	2 3/4	27/32	38.1
65V1130E	E	7/8 - 3 1/2	A-3	11.20	11.30	27/32	2 3/4	27/32	39.8
65V1180E	E	7/8 - 3 1/2	A-2	11.70	11.80	27/32	2 3/4	27/32	41.2
65V1250F	F	1 - 4	B-3	12.40	12.50	27/32	3 3/4	1/32	58.2
65V1320F	F	1 - 4	B-3	13.10	13.20	27/32	3 3/4	1/32	64.0
65V1400F	F	1 - 4	B-3	13.90	14.00	27/32	3 3/4	1/32	66.0
65V1500F	F	1 - 4	B-3	14.90	15.00	27/32	3 3/4	1/32	68.0
65V1600F	F	1 - 4	B-3	15.90	16.00	27/32	3 3/4	1/32	77.5
65V1870F	F	1 - 4	D-3	18.60	18.70	1/32	3 3/4	23/32	85.8
65V2120F	F	1 - 4	D-3	21.10	21.20	1/32	3 3/4	23/32	96.0
65V2360J	J	1 1/2 - 4 1/2	C-3	23.50	23.60	1/8	4 5/8	1/16	113.0
65V2800J	J	1 1/2 - 4 1/2	C-3	27.90	28.00	1/8	4 5/8	1/16	148.0
65V3150J	J	1 1/2 - 4 1/2	C-3	31.40	31.50	1/8	4 5/8	1/16	183.0
65V3750J	J	1 1/2 - 4 1/2	C-3	37.40	37.50	1/8	4 5/8	1/16	218.0
65V5000M	M	2 - 5 1/2	C-3	49.90	50.00	1 3/32	6 3/4	1 7/32	310.0

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

QUICK DETACHABLE (PQD) SHEAVES FOR "5V" BELTS

CAST IRON

"5V" BELTS

8 GROOVES, F=5 13/16"

PART NO.	BUSHING	BORE RANGE	TYPE	P.D. "5V" BEL	O.D.	E	L	M	WGT. LBS.
85V710SF	SF	1/2 - 2 15/16	A-1	7.00	7.10	1 9/32	2 1/16	2 15/32	24.7
85V750SF	SF	1/2 - 2 15/16	A-1	7.40	7.50	1 9/32	2 1/16	2 15/32	28.2
85V800E	E	7/8 - 3 1/2	A-1	7.90	8.00	1 11/32	2 3/4	1 23/32	35.0
85V850E	E	7/8 - 3 1/2	A-1	8.40	8.50	1 11/32	2 3/4	1 23/32	37.2
85V900E	E	7/8 - 3 1/2	A-1	8.90	9.00	1 11/32	2 3/4	1 23/32	42.0
85V925E	E	1 - 4	A-1	9.15	9.25		3 3/4	27/32	44.0
85V975F	F	1 - 4	A-1	9.65	9.75	1 7/32	3 3/4	27/32	48.4
85V1030F	F	1 - 4	A-1	10.20	10.30	1 7/32	3 3/4	27/32	58.4
85V1090F	F	1 - 4	A-1	10.80	10.90	1 7/32	3 3/4	27/32	63.1
85V1130F	F	1 - 4	A-1	11.20	11.30	1 7/32	3 3/4	27/32	67.0
85V1180F	F	1 - 4	A-2	11.70	11.80	1 7/32	3 3/4	27/32	71.0
85V1250F	F	1 - 4	A-3	12.40	12.50	1 7/32	3 3/4	27/32	76.0
85V1320F	F	1 - 4	A-3	13.10	13.20	1 7/32	3 3/4	27/32	80.0
85V1400F	F	1 - 4	A-3	13.90	14.00	1 7/32	3 3/4	27/32	81.0
85V1500F	F	1 - 4	A-3	14.90	15.00	1 7/32	3 3/4	27/32	83.0
85V1600F	F	1 - 4	A-3	15.90	16.00	1 7/32	3 3/4	27/32	90.0
85V1870J	J	1 1/2 - 4 1/2	A-3	18.60	18.70	1/8	4 5/8	1 1/16	120
85V2120J	J	1 1/2 - 4 1/2	A-3	21.10	21.20	1/8	4 5/8	1 1/16	152
85V2360J	J	1 1/2 - 4 1/2	A-3	23.50	23.60	1/8	4 5/8	1 1/16	185
85V2800J	J	1 1/2 - 4 1/2	A-3	27.90	28.00	1/8	4 5/8	1 1/16	210
85V3150M	M	2 - 5 1/2	B-3	31.40	31.50	11/32	6 3/4	1 9/32	242
85V3750M	M	2 - 5 1/2	B-3	37.40	37.50	11/32	6 3/4	1 9/32	285
85V5000M	M	2 - 5 1/2	B-3	49.90	50.00	11/32	6 3/4	1 9/32	408

10 GROOVES, F=7 3/16"

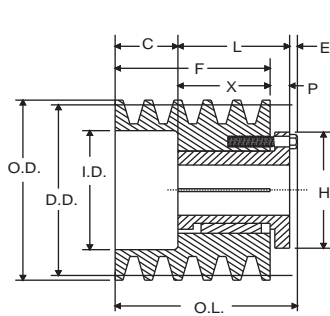
PART NO.	BUSHING	BORE RANGE	TYPE	P.D. "5V" BEL	O.D.	E	L	M	WGT. LBS.
105V800E	E	7/8 - 3 1/2	A-1	7.90	8.00	2 3/32	2 3/4	2 11/32	37.6
105V850E	E	7/8 - 3 1/2	A-1	8.40	8.50	2 3/32	2 3/32	2 11/32	44.5
105V900F	F	1 - 4	A-1	8.90	9.00	1 31/32	3 3/4	1 15/32	51.3
105V925F	F	1 - 4	A-1	9.15	9.25	1 31/32	3 3/4	1 15/32	53.0
105V975F	F	1 - 4	A-1	9.65	9.75	1 31/32	3 3/4	1 15/32	56.0
105V1030F	F	1 - 4	A-1	10.20	10.30	1 31/32	3 3/4	1 15/32	64.0
105V1090F	F	1 - 4	A-1	10.80	10.90	1 31/32	3 3/4	1 15/32	72.0
105V1130F	F	1 - 4	A-1	11.20	11.30	1 31/32	3 3/4	1 15/32	77.0
105V1180F	F	1 - 4	A-2	11.70	11.80	1 31/32	3 3/4	1 15/32	81.0
105V1250J	J	1 1/2 - 1/4	A-2	12.40	12.50	2 1/8	4 5/8	7/16	112
105V1320J	J	1 1/2 - 1/4	A-2	13.10	13.20	2 1/8	4 5/8	7/16	116
105V1400J	J	1 1/2 - 1/4	A-3	13.90	14.00	2 1/8	4 5/8	7/16	130
105V1500J	J	1 1/2 - 1/4	A-3	14.90	15.00	2 1/8	4 5/8	7/16	138
105V1600J	J	1 1/2 - 1/4	A-3	15.90	16.00	2 1/8	4 5/8	7/16	146
105V1870J	J	1 1/2 - 1/4	A-3	18.60	18.70	1/8	4 5/8	2 7/16	157
105V2120J	J	1 1/2 - 1/4	A-3	21.10	21.20	1/8	4 5/8	2 7/16	168
105V2360M	M	2 - 5 1/2	A-3	23.50	23.60	11/32	6 3/4	3/32	213
105V2800M	M	2 - 5 1/2	A-3	27.90	28.00	11/32	6 3/4	3/32	240
105V3150M	M	2 - 5 1/2	A-3	31.40	31.50	11/32	6 3/4	3/32	275
105V3750M	M	2 - 5 1/2	A-3	37.40	37.50	11/32	6 3/4	3/32	315
105V5000M	M	2 - 5 1/2	A-3	49.90	50.00	11/32	6 3/4	3/32	458

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

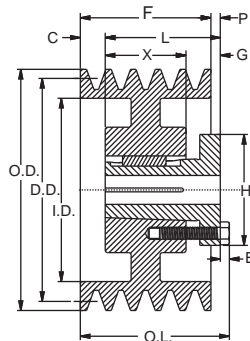
SPLIT TAPER (PST) SHEAVES FOR "5V" BELTS

CAST IRON

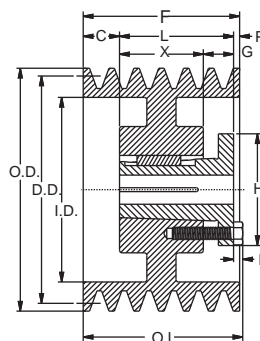
"5V" BELTS



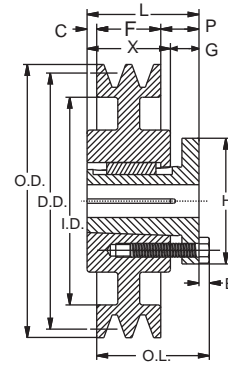
TYPE - 5



TYPE-13



TYPE - 15



TYPE-16

2 GROOVE, F=1 11/16

SHEAVE			TYPE	DIAMETER			DIMENSIONS									WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		PITCH "5V" BELT	OUTSIDE	INSIDE	O.L.	L	P	C	H	G	X	E		
2P5V44	2P5V44- P1	P1	13-SOL	4.30	4.40	3 3/16	2 3/16	1 15/16	1/4	-	3	5/8	1 5/16	1/4	3.80	
2Q5V46	2Q5V46- Q1	Q1	5	4.50	4.60	2 7/8	3 7/8	2 1/2	3/4	1 3/32	4 1/8	-	1 3/4	9/32	6.60	
2Q5V49	2Q5V49- Q1	Q1	5	4.80	4.90	3 1/8	3 5/16	2 1/2	3/4	17/32	4 1/8	-	1 3/4	9/32	6.20	
2Q5V52	2Q5V52- Q1	Q1	16-SOL	5.10	5.20	-	2 25/32	2 1/2	3/4	1/16	4 1/8	3/4	1 3/4	9/32	5.60	
2Q5V55	2Q5V55- Q1	Q1	16-SOL	5.40	5.50	-	2 25/32	2 1/2	3/4	1/16	4 1/8	3/4	1 3/4	9/32	6.60	
2Q5V59	2Q5V59- Q1	Q1	16-SOL	5.80	5.90	-	2 25/32	2 1/2	3/4	1/16	4 1/8	3/4	1 3/4	9/32	7.60	
2Q5V63	2Q5V63- Q1	Q1	16-SOL	6.20	6.30	-	2 25/32	2 1/2	3/4	1/16	4 1/8	3/4	1 3/4	9/32	9.40	
2Q5V67	2Q5V67- Q1	Q1	16-SOL	6.60	6.70	-	2 25/32	2 1/2	3/4	1/16	4 1/8	3/4	1 3/4	9/32	11.00	
2Q5V71	2Q5V71- Q1	Q1	16-SOL	7.00	7.10	-	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	12.30	
2Q5V75	2Q5V75- Q1	Q1	16-SOL	7.40	7.50	-	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	14.10	
2Q5V80	2Q5V80- Q1	Q1	16-WEB	7.90	8.00	6 1/4	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	11.60	
2Q5V85	2Q5V85- Q1	Q1	16-WEB	8.40	8.50	6 3/4	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	12.90	
2Q5V90	2Q5V90- Q1	Q1	16-WEB	8.90	9.00	7 1/4	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	16.30	
2Q5V92	2Q5V92- Q1	Q1	16-ARM	9.15	9.25	7 3/8	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	15.10	
2Q5V97	2Q5V97- Q1	Q1	16-ARM	9.65	9.75	7 7/8	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	16.10	
2Q5V103	2Q5V103Q1	Q1	16-ARM	10.20	10.30	8 7/16	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	18.80	
2Q5V109	2Q5V109Q1	Q1	16-ARM	10.80	10.90	9	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	19.30	
2Q5V118	2Q5V118Q1	Q1	16-ARM	11.70	11.80	10	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	21.40	
2Q5V125	2Q5V125Q1	Q1	16-ARM	12.40	12.50	10 3/4	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	23.80	
2Q5V132	2Q5V132Q1	Q1	16-ARM	13.10	13.20	11 7/16	2 25/32	2 1/2	25/32	1/32	4 1/8	3/4	1 3/4	9/32	25.50	
2R5V140	2R5V140R1	R1	16-ARM	13.90	14.00	12 1/4	3 5/32	2 7/8	1 1/32	5/32	5 3/8	7/8	2	9/32	27.60	
2R5V150	2R5V150R1	R1	16-ARM	14.90	15.00	13 1/4	3 5/32	2 7/8	1 1/32	5/32	5 3/8	7/8	2	9/32	30.90	
2R5V160	2R5V160R1	R1	16-ARM	15.90	16.00	14 1/4	3 5/32	2 7/8	1 1/32	5/32	5 3/8	7/8	2	9/32	33.30	
2R5V212	2R5V212R1	R1	16-ARM	15.90	21.20	19 3/8	3 5/32	2 7/8	1 1/32	5/32	5 3/8	7/8	2	9/32	47.50	
2R5V280	2R5V280R1	R1	16-ARM	27.90	28.00	26 1/4	3 5/32	2 7/8	1 1/32	5/32	5 3/8	7/8	2	9/32	71.00	

Limited Availability, Check Stock

STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16
5/8 - 7/8	3/16 x 3/32
15/16 - 1 1/4	1/4 x 1/8
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 9/16 - 5 1/2	1 1/4 x 5/8

1 3/8" Bore Bushings (Except R2)also available with 3/8" x 3/16" Keyseat.

BUSHING BORES

BUSHING NO.	BORE RANGE
P1	1/2 - 1 3/4
Q1	3/4 - 2 11/16
Q2	1 - 2 5/8
R1	1 1/8 - 3 3/4
S1	1 11/16 - 4 1/4
U0	2 3/8 - 5 1/2
U1	2 3/8 - 5 1/2

SPLIT TAPER (PST) SHEAVES FOR "5V" BELTS

3 GROOVE, F=2 3/8

"5V" BELTS

SHEAVE			TYPE	DIAMETER			DIMENSIONS								WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		PITCH "5V" BELT	OUTSIDE	INSIDE	O.L.	L	P	C	H	G	X	E	
3P5V44	3P5V44- P1	P1	13-SOL	4.30	4.40	3 3/16	2 23/32	1 15/16	3/32	17/32	3	5/8	1 5/16	1/4	3.10
3Q5V46	3Q5V46- Q1	Q1	5	4.50	4.60	2 7/8	4 3/4	2 1/2	3/4	1 25/32	4 1/8	-	1 3/4	9/32	7.60
3Q5V49	3Q5V49- Q1	Q1	5	4.80	4.90	3 1/8	3 13/32	2 1/2	3/4	5/8	4 1/8	-	1 3/4	9/32	7.30
3Q5V52	3Q5V52- Q1	Q1	5	5.10	5.20	3 1/2	3 13/32	2 1/2	3/4	5/8	4 1/8	-	1 3/4	9/32	5.80
3Q5V55	3Q5V55- Q1	Q1	5	5.40	5.50	3 3/4	3 13/32	2 1/2	3/4	5/8	4 1/8	3/4	1 3/4	9/32	7.50
3Q5V59	3Q5V59- Q1	Q1	13-SOL	5.80	5.90	4 3/16	2 31/32	2 1/2	5/16	3/16	4 1/8	3/4	1 3/4	9/32	8.60
3Q5V63	3Q5V63- Q1	Q1	13-SOL	6.20	6.30	4 9/16	2 31/32	2 1/2	5/16	3/16	4 1/8	3/4	1 3/4	9/32	10.30
3Q5V67	3Q5V67- Q1	Q1	13-SOL	6.60	6.70	5	2 31/32	2 1/2	5/16	3/16	4 1/8	3/4	1 3/4	9/32	12.00
3Q5V71	3Q5V71- Q1	Q1	13-WEB	7.00	7.10	5 3/8	2 31/32	2 1/2	5/16	3/16	4 1/8	3/4	1 3/4	9/32	13.90
3Q5V75	3Q5V75- Q1	Q1	13-WEB	7.40	7.50	5 3/4	2 31/32	2 1/2	5/16	3/16	4 1/8	3/4	1 3/4	9/32	16.00
3R5V80	3R5V80- R1	R1	13-WEB	7.90	8.00	6 1/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	17.20
3R5V85	3R5V85- R1	R1	13-WEB	8.40	8.50	6 3/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	20.50
3R5V90	3R5V90- R1	R1	13-WEB	8.90	9.00	7 1/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	22.20
3R5V92	3R5V92- R1	R1	13-WEB	9.15	9.25	7 3/8	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	24.10
3R5V97	3R5V97- R1	R1	13-WEB	9.65	9.75	7 7/8	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	24.80
3R5V103	3R5V103R1	R1	13-WEB	10.20	10.30	8 7/16	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	26.40
3R5V109	3R5V109R1	R1	13-WEB	10.80	10.90	9	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	28.00
3R5V118	3R5V118R1	R1	13-WEB	11.70	11.80	10	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	31.90
3R5V125	3R5V125R1	R1	13-ARM	12.40	12.50	10 3/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	35.10
3R5V132	3R5V132R1	R1	13-ARM	13.10	13.20	11 7/16	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	29.00
3R5V140	3R5V140R1	R1	13-ARM	13.90	14.00	12 1/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	32.30
3R5V150	3R5V150R1	R1	13-ARM	14.90	15.00	13 1/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	35.00
3R5V160	3R5V160R1	R1	13-ARM	15.90	16.00	14 1/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	38.70
3R5V212	3R5V212R1	R1	13-ARM	21.10	21.20	19 3/8	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	52.00
3R5V280	3R5V280R1	R1	13-ARM	27.90	28.00	26 1/4	3 11/32	2 7/8	11/16	3/16	5 3/8	7/8	2	9/32	80.00
3S5V375	3S5V375S1	S1	16-ARM	37.40	37.50	35 3/4	4 3/4	4 3/8	1 17/32	15/32	6 3/8	1 1/16	3 5/16	3/8	147.00
3U5V500	3U5V500U0	U0	16-ARM	49.90	50.00	48 1/4	5 13/32	4 15/16	1 7/8	11/16	8 3/8	1 3/16	3 3/4	15/32	216.00

4 GROOVE, F 3 1/16"

4P5V44	4P5V44- P1	P1	13-SOLID	4.30	4.40	3	3 3/16	1 15/32	1/8	7/8	3	5/8	1 5/16	1/4	3.20
4Q5V46	4Q5V46- Q1	Q1	5	4.50	4.60	2 7/8	5 1/4	3 1/2	3/4	1 15/32	4 1/8	-	1 3/4	9/32	8.60
4Q5V49	4Q5V49- Q1	Q1	5	4.80	4.90	3 1/8	4 3/32	2 1/2	3/4	1 5/16	4 1/8	-	1 3/4	9/32	8.50
4Q5V52	4Q5V52- Q1	Q1	5	5.10	5.20	3 1/2	4 3/32	2 1/2	3/4	1 5/16	4 1/8	-	1 3/4	9/32	7.80
4Q5V55	4Q5V55- Q1	Q1	5	5.40	5.50	3 3/4	4 3/32	2 1/2	3/4	1 5/16	4 1/8	3/4	1 3/4	9/32	8.30
4Q5V59	4Q5V59- Q1	Q1	13-SOLID	5.80	5.90	4 3/16	4 3/32	2 1/2	0	9/16	4 1/8	3/4	1 3/4	9/32	10.10
4Q5V63	4Q5V63- Q1	Q1	13-SOLID	6.20	6.30	4 9/16	4 3/32	2 1/2	0	9/16	4 1/8	3/4	1 3/4	9/32	11.80
4Q5V67	4Q5V67- Q1	Q1	13-SOLID	6.60	6.70	5	3 11/32	2 1/2	0	9/16	4 1/8	3/4	1 3/4	9/32	13.60
4Q5V71	4Q5V71- Q1	Q1	13-WEB	7.00	7.10	5 3/8	3 11/32	2 1/2	0	9/16	4 1/8	3/4	1 3/4	9/32	15.90
4Q5V75	4Q5V75- Q1	Q1	13-WEB	7.40	7.50	5 3/4	3 11/16	2 1/2	0	9/16	4 1/8	3/4	1 3/4	9/32	18.40
4R5V80	4R5V80- R1	R1	13-WEB	7.90	8.00	6 1/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	19.40
4R5V85	4R5V85- R1	R1	13-WEB	8.40	8.50	6 3/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	22.80
4R5V90	4R5V90- R1	R1	13-WEB	8.90	9.00	7 1/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	24.50
4R5V92	4R5V92- R1	R1	13-WEB	9.15	9.25	7 3/8	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	26.60
4R5V97	4R5V97- R1	R1	13-WEB	9.65	9.75	7 7/8	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	28.00
4R5V103	4R5V103R1	R1	13-WEB	10.20	10.30	8 7/16	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	30.80
4R5V109	4R5V109R1	R1	13-WEB	10.80	10.90	9	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	31.70
4R5V118	4R5V118R1	R1	13-WEB	11.70	11.80	10	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	35.30
4R5V125	4R5V125R1	R1	13-ARM	12.40	12.50	10 3/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	37.90
4R5V132	4R5V132R1	R1	13-ARM	13.10	13.20	11 7/16	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	33.30
4R5V140	4R5V140R1	R1	13-ARM	13.90	14.00	12 1/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	36.50
4R5V150	4R5V150R1	R1	13-ARM	14.90	15.00	13 1/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	40.90
4R5V160	4R5V160R1	R1	13-ARM	15.90	16.00	14 1/4	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	43.30
4R5V212	4R5V212R1	R1	13-ARM	21.10	21.20	19 3/8	3 11/16	2 7/8	11/32	17/32	5 3/8	7/8	2	9/32	59.00
4S5V280	4S5V280S1	S1	16-ARM	27.90	28.00	26 1/4	4 3/4	4 3/8	1 3/16	1/8	6 3/8	1 1/16	3 5/16	3/8	135.00
4S5V375	4S5V375S1	S1	16-ARM	37.40	37.50	35 3/4	4 3/4	4 3/8	1 3/16	1/8	6 3/8	1 1/16	3 5/16	3/8	157.00
4U5V500	4U5V500U0	U0	16-ARM	49.90	50.00	48 1/4	5 13/32	4 15/16	1 17/32	11/32	8 3/8	1 3/16	3 3/4	15/32	239.00

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "5V" BELTS

CAST IRON

"5V" BELTS

5 GROOVE, F=3 3/4"

SHEAVE			TYPE	DIAMETER			DIMENSIONS									WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		PITCH "5V" BELT	OUTSIDE	INSIDE	O.L.	L	P	C	H	G	X	E		
5Q5V46	5Q5V46-Q2	Q2	5	4.50	4.60	2 7/8	5 15/16	3 1/2	3/4	2 5/16	4 1/8	-	2 3/4	9/32	8.90	
5Q5V49	5Q5V49-Q2	Q2	5	4.80	4.90	3 1/8	5 3/8	3 1/2	3/4	1	4 1/8	-	2 3/4	9/32	9.20	
5Q5V52	5Q5V52-Q2	Q2	5	5.10	5.20	3 1/2	4 25/32	3 1/2	3/4	1	4 1/8	3/4	2 3/4	9/32	9.00	
5Q5V55	5Q5V55-Q2	Q2	5	5.40	5.50	3 3/4	4 25/32	3 1/2	3/4	1	4 1/8	3/4	2 3/4	9/32	10.80	
5Q5V59	5Q5V59-Q2	Q2	13-SOL	5.80	5.90	4 3/16	4 3/32	3 1/2	-	1/4	4 1/8	3/4	2 3/4	9/32	13.20	
5Q5V63	5Q5V63-Q2	Q2	13-SOL	6.20	6.30	4 9/16	4 3/32	3 1/2	-	1/4	4 1/8	3/4	2 3/4	9/32	15.90	
5Q5V67	5Q5V67-Q2	Q2	13-SOL	6.60	6.70	5	4 3/32	3 1/2	-	1/4	4 1/8	3/4	2 3/4	9/32	18.60	
5Q5V71	5Q5V71-Q2	Q2	13-WEB	7.00	7.10	5 3/8	4 1/32	3 1/2	0	1/4	4 1/8	3/4	2 3/4	9/32	22.00	
5Q5V75	5Q5V75-Q2	Q2	13-WEB	7.40	7.50	5 3/4	4 1/32	3 1/2	0	1/4	4 1/8	3/4	2 3/4	9/32	25.00	
5R5V80	5R5V80-R1	R1	15-WEB	7.90	8.00	6 1/4	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	21.70	
5R5V85	5R5V85-R1	R1	15-WEB	8.40	8.50	6 3/4	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	25.10	
5R5V90	5R5V90-R1	R1	15-WEB	8.90	9.00	7 1/4	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	25.40	
5R5V92	5R5V92-R1	R1	15-WEB	9.15	9.25	7 3/8	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	28.40	
5R5V97	5R5V97-R1	R1	15-WEB	9.65	9.75	7 7/8	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	31.80	
5R5V103	5R5V103R1	R1	15-WEB	10.20	10.30	8 7/16	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	32.50	
5R5V109	5R5V109R1	R1	15-WEB	10.80	10.90	9	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	35.10	
5R5V118	5R5V118R1	R1	15-ARM	11.70	11.80	10	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	38.80	
5R5V125	5R5V125R1	R1	15-ARM	12.40	12.50	10 3/4	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	41.80	
5R5V132	5R5V132R1	R1	15-ARM	13.10	13.20	11 7/16	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	37.10	
5R5V140	5R5V140R1	R1	15-ARM	13.90	14.00	12 1/4	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	41.60	
5R5V150	5R5V150R1	R1	15-ARM	14.90	15.00	13 1/4	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	45.00	
5R5V160	5R5V160R1	R1	15-ARM	15.90	16.00	14 1/4	4 1/32	2 7/8	0	7/8	5 3/8	7/8	2	9/32	48.00	
5S5V212	5S5V212S1	S1	13-ARM	21.10	21.20	19 3/8	4 31/32	4 3/8	27/32	7/32	6 3/8	1 1/16	3 5/16	3/8	90.00	
5S5V250	5S5V250S1	S1	13-ARM	24.90	25.00	23 1/4	4 31/32	4 3/8	27/32	7/32	6 3/8	1 1/16	3 5/16	3/8	105.00	
5S5V280	5S5V280S1	S1	13-ARM	27.90	28.00	26 1/4	4 31/32	4 3/8	27/32	7/32	6 3/8	1 1/16	3 5/16	3/8	120.00	
5U5V375	5U5V375U0	U0	13-ARM	37.40	37.50	35 3/4	5 13/32	4 15/16	1 3/16	0	8 3/8	1 3/16	3 3/4	15/32	185.00	
5U5V500	5U5V500U0	U0	13-ARM	49.90	50.00	48 1/4	5 13/32	4 15/16	1 3/16	0	8 3/8	1 3/16	3 3/4	15/32	244.00	

6 GROOVE, F=4 7/16"

6Q5V71	6Q5V71 -Q2	Q2	15-WEB	7.00	7.10	5 3/8	4 7/16	3 1/2	1/2	7/16	4 1/8	3/4	2 3/4	9/32	23.60
6Q5V75	6Q5V75 -Q2	Q2	15-WEB	7.40	7.50	5 3/4	4 7/16	3 1/2	1/2	7/16	4 1/8	3/4	2 3/4	9/32	27.30
6R5V80	6R5V80 -R1	R1	15-WEB	7.90	8.00	6 1/4	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	23.30
6R5V85	6R5V85 -R1	R1	15-WEB	8.40	8.50	6 3/4	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	27.30
6R5V90	6R5V90 -R1	R1	15-WEB	8.90	9.00	7 1/4	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	28.80
6R5V92	6R5V92 -R1	R1	15-WEB	9.15	9.25	7 3/8	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	31.10
6R5V97	6R5V97 -R1	R1	15-WEB	9.65	9.75	7 3/8	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	34.50
6R5V103	6R5V103-R1	R1	15-WEB	10.20	10.30	8 7/16	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	36.80
6R5V109	6R5V109-R1	R1	15-WEB	10.80	10.90	9	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	39.60
6R5V118	6R5V118-R1	R1	15-WEB	11.70	11.80	10	4 7/16	2 7/8	11/32	1 7/32	5 3/8	7/8	2	9/32	42.50
6S5V125	6S5V125-S1	S1	13-ARM	12.40	12.50	10 3/4	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	65.00
6S5V132	6S5V132-S1	S1	13-ARM	13.10	13.20	11 7/16	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	71.00
6S5V140	6S5V140-S1	S1	13-ARM	13.90	14.00	12 1/4	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	70.00
6S5V150	6S5V150-S1	S1	13-ARM	14.90	15.00	13 1/4	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	69.00
6S5V160	6S5V160-S1	S1	13-ARM	15.90	16.00	14 1/4	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	79.00
6S5V212	6S5V212-S1	S1	13-ARM	21.10	21.20	19 3/8	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	97.00
6S5V250	6S5V250-S1	S1	13-ARM	24.90	25.00	23 1/4	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	113.00
6S5V280	6S5V280-S1	S1	13-ARM	27.90	28.00	26 1/4	5 5/16	4 3/8	1/2	9/16	6 3/8	1 1/16	3 5/16	3/8	128.00
6U5V375	6U5V375-U0	U0	13-ARM	37.40	37.50	35 3/4	5 3/4	4 15/16	27/32	11/32	8 3/8	13/16	3 3/4	15/32	206.00
6U5V500	6U5V500-U0	U0	13-ARM	49.90	50.00	48 1/4	5 3/4	4 15/16	27/32	11/32	8 3/8	13/16	3 3/4	15/32	271.00

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "5V" BELTS

CAST IRON

"5V" BELTS

8 GROOVE, F= 5 13/16"

SHEAVE			TYPE	DIAMETER			DIMENSIONS								WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		PITCH "5V" BELT	OUTSIDE	INSIDE	O.L.	L	P	C	H	G	X	E	
8Q5V71	8Q5V71-Q2	Q2	15-WEB	7.00	7.10	5 3/8	5 13/16	3 1/2	1	1 5/16	4 1/8	3/4	2 3/4	9/32	27.90
8Q5V75	8Q5V75-Q2	Q2	15-WEB	7.40	7.50	5 3/4	5 13/16	3 1/2	1	1 5/16	4 1/8	3/4	2 3/4	9/32	32.10
8R5V80	8R5V80-R2	R2	15-WEB	7.90	8.00	6 1/4	6 1/16	4 7/8	1/32	29/32	5 3/8	7/8	4	9/32	45.30
8R5V85	8R5V85-R2	R2	15-WEB	8.40	8.50	6 3/4	6 1/16	4 7/8	1/32	29/32	5 3/8	7/8	4	9/32	45.50
8R5V90	8R5V90-R2	R2	15-WEB	8.90	9.00	7 1/4	6 1/16	4 7/8	1/32	29/32	5 3/8	7/8	4	9/32	50.10
8S5V92	8S5V92-S1	S1	15-WEB	9.15	9.25	7 3/8	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	47.30
8S5V97	8S5V97-S1	S1	15-WEB	9.65	9.75	7 3/8	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	50.00
8S5V103	8S5V103-S1	S1	15-WEB	10.20	10.30	8 7/16	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	63.00
8S5V109	8S5V109-S1	S1	15-WEB	10.80	10.90	9	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	71.00
8S5V118	8S5V118-S1	S1	15-WEB	11.70	11.80	10	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	85.00
8S5V125	8S5V125-S1	S1	15-ARM	12.40	12.50	10 3/4	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	76.00
8S5V132	8S5V132-S1	S1	15-ARM	13.10	13.20	11 7/16	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	79.00
8S5V140	8S5V140-S1	S1	15-ARM	13.90	14.00	12 1/4	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	77.00
8S5V150	8S5V150-S1	S1	15-ARM	14.90	15.00	13 1/4	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	83.00
8S5V160	8S5V160-S1	S1	15-ARM	15.90	16.00	14 1/4	6	4 3/8	3/16	1 1/4	6 3/8	1 1/16	3 5/16	3/8	90.00
8U5V212	8U5V212-U1	U1	13-ARM	21.10	21.20	19 3/8	7 11/16	7 1/8	1 13/32	3/32	8 3/8	1 1/2	5 5/8	15/32	175.00
8U5V250	8U5V250-U1	U1	13-ARM	24.90	25.00	23 1/4	7 11/16	7 1/8	1 13/32	3/32	8 3/8	1 1/2	5 5/8	15/32	190.00
8U5V280	8U5V280-U1	U1	13-ARM	27.90	28.00	26 1/4	7 11/16	7 1/8	1 13/32	3/32	8 3/8	1 1/2	5 5/8	15/32	222.00
8U5V375	8U5V375-U1	U1	13-ARM	37.40	37.50	35 3/4	7 11/16	7 1/8	1 13/32	3/32	8 3/8	1 1/2	5 5/8	15/32	264.00
8U5V500	8U5V500-U1	U1	13-ARM	49.90	50.00	48 1/4	7 11/16	7 1/8	1 13/32	3/32	8 3/8	1 1/2	5 5/8	15/32	393.00

10 GROOVE, F=7 3/16"

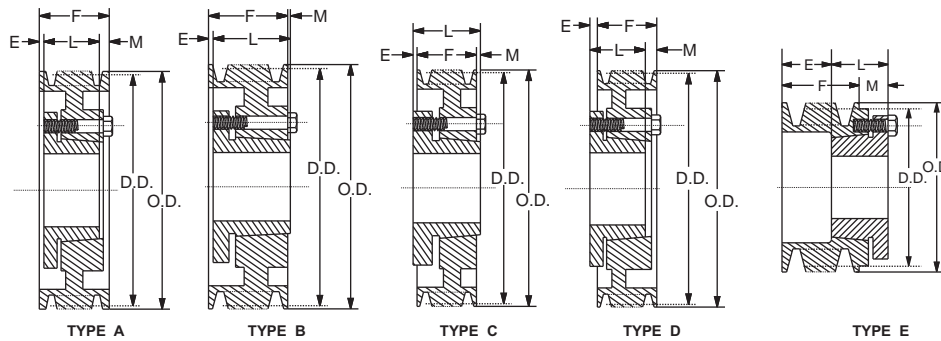
SHEAVE			TYPE	DIAMETERS			DIMENSIONS								WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		PITCH "5V" BELT	OUTSIDE	INSIDE	O.L.	L	P	C	H	G	X	E	
10R5V80	10R5V80-R2	R2	15-WEB	7.90	8.00	6 1/4	7 3/16	4 7/8	23/32	1 19/32	5 3/8	7/8	4	9/32	43.80
10S5V85	10S5V85-R2	R2	15-WEB	8.40	8.50	6 3/4	7 3/16	4 7/8	23/32	1 19/32	5 3/8	7/8	4	9/32	53.00
10S5V90	10S5V90-R2	R2	15-WEB	8.90	9.00	7 1/4	7 3/16	4 7/8	23/32	1 19/32	5 3/8	7/8	4	9/32	59.00
10S5V92	10S5V92-S1	S1	15-WEB	9.15	9.25	7 3/8	7 3/16	4 3/8	7/8	1 15/16	6 3/8	1 1/16	3 5/16	3/8	53.00
10S5V97	10S5V97-S1	S1	15-WEB	9.65	9.75	7 3/8	7 3/16	4 3/8	7/8	1 15/16	6 3/8	1 1/16	3 5/16	3/8	60.00
10S5V103	10S5V103-S1	S1	15-WEB	10.20	10.30	8 7/16	7 3/16	4 3/8	7/8	1 15/16	6 3/8	1 1/16	3 5/16	3/8	69.00
10S5V109	10S5V109-S1	S1	15-WEB	10.80	10.90	9	7 3/16	4 3/8	7/8	1 15/16	6 3/8	1 1/16	3 5/16	3/8	78.00
10S5V118	10S5V118-S1	S1	15-WEB	11.70	11.80	10	7 3/16	4 3/8	7/8	1 15/16	6 3/8	1 1/16	3 5/16	3/8	93.00
10S5V125	10S5V125-U1	U1	13-WEB	12.40	12.50	10 3/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	132.00
10U5V132	10U5V132-U1	U1	13-WEB	13.10	13.20	11 7/16	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	151.00
10U5V140	10U5V140-U1	U1	13-WEB	13.90	14.00	12 1/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	177.00
10U5V150	10U5V150-U1	U1	13-WEB	14.90	15.00	13 1/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	164.00
10U5V160	10U5V160-U1	U1	13-WEB	15.90	16.00	14 1/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	138.00
10U5V212	10U5V212-U1	U1	13-ARM	21.10	21.20	19 3/8	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	188.00
10U5V250	10U5V250-U1	U1	13-ARM	24.90	25.00	23 1/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	213.00
10U5V280	10U5V280-U1	U1	13-ARM	27.90	28.00	26 1/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	238.00
10U5V375	10U5V375-U1	U1	13-ARM	37.40	37.50	35 3/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	293.00
10U5V500	10U5V500-U1	U1	13-ARM	49.90	50.00	48 1/4	8 3/8	7 1/8	23/32	25/32	8 3/8	1 1/2	5 5/8	15/32	428.00

Limited Availability, Check Stock

QUICK DETACHABLE (PQD) SHEAVES FOR "8V" BELTS

CAST IRON

"8V" BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1 -1 1/4	1/2 x -
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 3/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2
4 9/16 - 5 1/2	1 1/4 x 5/8
5 9/16 - 6 1/2	1 1/2 x 3/4
6 9/16 - 7	1 3/4 x 5/8

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

4 GROOVES, F= 4 7/8"

PART NO.	BUSHING	BORE RANGE	TYPE*	"8V" P.D. BELTS	OUTSIDE	E	L	M	WGT. LBS. LESS BUSHING
48V1250F	F	1 - 4	D-2	12.30	12.50	5/32	3 3/4	1 9/32	78.00
48V1320F	F	1 - 4	D-2	13.30	13.20	5/32	3 3/4	1 9/32	81.00
48V1400F	F	1 - 4	D-3	13.80	14.00	5/32	3 3/4	1 9/32	87.00
48V1500F	F	1 - 4	D-3	14.80	15.00	5/32	3 3/4	1 9/32	91.00
48V1600F	F	1 - 4	D-3	15.80	16.00	5/32	3 3/4	1 9/32	96.00
48V1700F	F	1 - 4	D-3	16.80	17.00	5/32	3 3/4	1 9/32	104.00
48V1800F	F	1 - 4	D-3	17.80	18.00	5/32	3 3/4	1 9/32	114.00
48V1900F	F	1 1/2 - 4 1/2	D-3	18.80	19.00	5/32	3 3/4	1 9/32	121.00
48V2000J	J	1 1/2 - 4 1/2	D-3	19.80	20.00	-	4 5/8	1/4	136.00
48V2120J	J	1 1/2 - 4 1/2	D-3	21.00	21.20	-	4 5/8	1/4	145.00
48V2240J	J	2 - 5 1/2	D-3	22.20	22.40	-	4 5/8	1/4	154.00
48V2480M	M	2 - 5 1/2	C-3	24.60	24.80	25/32	6 3/4	1 3/32	176.00
48V3000M	M	2 - 5 1/2	C-3	29.80	30.00	25/32	6 3/4	1 3/32	224.00
48V3550M	M	2 - 5 1/2	C-3	35.30	35.50	25/32	6 3/4	1 3/32	267.00
48V4000M	M	2 - 5 1/2	C-3	39.80	40.00	25/32	6 3/4	1 3/32	310.00
48V4450M	M	2 - 5 1/2	C-3	44.30	44.50	25/32	6 3/4	1 3/32	363.00
48V5300M	M	2 - 5 1/2	C-3	52.80	53.00	25/32	6 3/4	1 3/32	437.00

5 GROOVES, F= 6"

PART NO.	BUSHING	BORE RANGE	TYPE*	P.D. "8V" BELTS	OUTSIDE	E	L	M	WGT. LBS. LESS BUSHING
58V1250F	F	1 - 4	A-2	12.30	12.50	31/32	3 3/4	1 9/32	82.00
58V1320F	F	1 - 4	A-2	13.30	13.20	31/32	3 3/4	1 9/32	89.00
58V1400F	F	1 - 4	A-3	13.80	14.00	31/32	3 3/4	1 9/32	99.00
58V1500F	F	1 - 4	A-3	14.80	15.00	31/32	3 3/4	1 9/32	103.00
58V1600F	F	1 - 4	A-3	15.80	16.00	31/32	4 5/8	1 9/32	111.00
58V1700J	J	1 1/2 - 4 1/2	A-3	16.80	17.00	9/16	4 5/8	13/16	119.00
58V1800J	J	1 1/2 - 4 1/2	A-3	17.80	18.00	9/16	4 5/8	13/16	131.00
58V1900J	J	1 1/2 - 4 1/2	A-3	18.80	19.00	9/16	4 5/8	13/16	142.00
58V2000J	J	1 1/2 - 4 1/2	A-3	19.80	20.00	9/16	4 5/8	13/16	151.00
58V2120J	J	1 1/2 - 4 1/2	A-3	21.00	21.20	9/16	6 3/4	13/16	167.00
58V2240M	M	2 - 5 1/2	B-3	22.20	22.40	11/32	6 3/4	1 3/32	178.00
58V2480M	M	2 - 5 1/2	B-3	24.60	24.80	11/32	6 3/4	1 3/32	201.00
48V3000M	M	2 - 5 1/2	B-3	29.80	30.00	11/32	6 3/4	1 3/32	243.00
58V3550M	M	2 - 5 1/2	B-3	35.30	35.50	11/32	6 3/4	1 3/32	278.00
58V4000M	M	2 - 5 1/2	B-3	39.80	40.00	11/32	6 3/4	1 3/32	340.00
58V4450N	N	2 7/16 - 5 7/8	C-3	44.30	44.50	1 1/8	8 1/8	1	418.00
58V5300N	N	2 7/16 - 5 7/8	C-3	52.80	53.00	1 1/8	8 1/8	1	496.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

QUICK DETACHABLE (PQD) SHEAVES FOR "8V" BELTS

CAST IRON

"8V" BELTS

6 GROOVES, F= 7 1/8"

PART NO	BUSHING	BORE RANGE	TYPE*	P.D. "8V" BELTS	OUTSIDE	E	L	M	WGT. LESS BUSHING
68V1250F	F	1 -4	A-2	12.30	12.50	31/32	3 3/4	2 13/32	90.00
68V1320F	F	1 -4	A-2	13.30	13.20	31/32	3 3/4	2 13/32	98.00
68V1400F	F	1 -4	A-3	13.80	14.00	31/32	3 3/4	2 13/32	112.00
68V1500J	J	1 1/2 - 4 1/2	A-2	14.80	15.00	1 1/8	4 5/8	1 3/8	123.00
68V1600J	J	1 1/2 - 4 1/2	A-3	15.80	16.00	1 1/8	4 5/8	1 3/8	129.00
68V1700J	J	1 1/2 - 4 1/2	A-3	16.80	17.00	1 1/8	4 5/8	1 3/8	136.00
68V1800J	J	1 1/2 - 4 1/2	A-3	17.80	18.00	1 1/8	4 5/8	1 3/8	143.00
68V1900J	J	1 1/2 - 4 1/2	A-3	18.80	19.00	1 1/8	4 5/8	1 3/8	157.00
68V2000M	M	2 -5 1/2	B-3	19.80	20.00	1 11/32	6 3/4	31/32	179.00
68V2120M	M	2 -5 1/2	B-3	21.00	21.20	1 11/32	6 3/4	31/32	193.00
68V2240M	M	2 -5 1/2	B-3	22.20	22.40	1 11/32	6 3/4	31/32	205.00
68V2480M	M	2 -5 1/2	A-3	24.60	24.80	11/32	6 3/4	1/32	235.00
68V3000M	M	2 -5 1/2	A-3	29.80	30.00	11/32	6 3/4	1/32	285.00
68V3550N	N	2 7/16 - 5 7/8	C-3	35.30	35.50	15/16	8 1/8	1/16	340.00
68V4000N	N	2 7/16 - 5 7/8	C-3	39.80	40.00	15/16	8 1/8	1/16	394.00
68V4450N	N	2 7/16 - 5 7/8	C-3	44.30	44.50	15/16	8 1/8	1/16	489.00
68V5300N	N	2 7/16 - 5 7/8	C-3	52.80	53.00	15/16	8 1/8	1/16	584.00

8 GROOVES, F= 9 3/8"

88V1250J	J	1 1/2 - 4 1/2	A-1	12.30	12.50	2 1/8	4 5/8	2 5/8	131.00
88V1320J	J	1 1/2 - 4 1/2	A-1	13.30	13.20	2 1/8	4 5/8	2 5/8	160.00
88V1400J	J	1 1/2 - 4 1/2	A-2	13.80	14.00	2 1/8	4 5/8	2 5/8	175.00
88V1500J	J	1 1/2 - 4 1/2	A-2	14.80	15.00	2 1/8	4 5/8	2 5/8	186.00
88V1600J	J	1 1/2 - 4 1/2	A-2	15.80	16.00	2 1/8	4 5/8	2 5/8	210.00
88V1700M	M	2 -5 1/2	A-2	16.80	17.00	2 11/32	6 3/4	9/32	221.00
88V1800M	M	2 -5 1/2	A-2	17.80	18.00	2 11/32	6 3/4	9/32	235.00
88V1900M	M	2 -5 1/2	A-3	18.80	19.00	2 11/32	6 3/4	9/32	250.00
88V2000M	M	2 -5 1/2	A-3	19.80	20.00	2 11/32	6 3/4	9/32	265.00
88V2120M	M	2 -5 1/2	A-3	21.00	21.20	2 11/32	6 3/4	9/32	280.00
88V2240M	M	2 -5 1/2	A-3	22.20	22.40	2 11/32	6 3/4	9/32	295.00
88V2480N	N	2 7/16 - 5 7/8	A-2	24.60	24.80	3/16	8 1/8	1 1/16	320.00
88V3000N	N	2 7/16 - 5 7/8	A-3	29.80	30.00	3/16	8 1/8	1 1/16	375.00
88V3550N	N	2 7/16 - 5 7/8	A-3	35.30	35.50	3/16	8 1/8	1 1/16	442.00
88V4000N	N	2 7/16 - 5 7/8	A-3	39.80	40.00	3/16	8 1/8	1 1/16	530.00
88V4450P	P	2 15/16 - 7	B-3	44.30	44.50	1/4	9 3/8	1/4	610.00
88V5300P	P	2 15/16 - 7	B-3	52.80	53.00	1/4	9 3/8	1/4	795.00
88V6300P	P	2 15/16 - 7	B-3	62.80	63.00	1/4	9 3/8	1/4	995.00

10 GROOVES, F = 11 5/8"

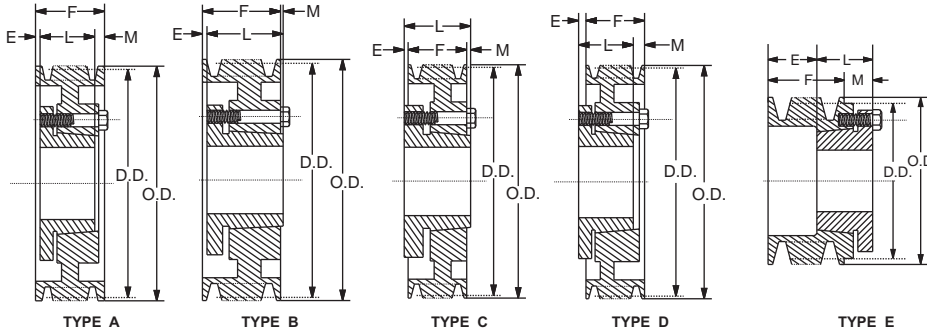
108V1250J	J	1 1/2 - 4 1/2	A-1	12.3	12.5	2 1/8	4 5/8	4 7/8	155.00
108V1320J	J	1 1/2 - 4 1/2	A-1	13.0	13.2	2 1/8	4 5/8	4 7/8	190.00
108V1400J	J	1 1/2 - 4 1/2	A-1	13.8	14.0	2 1/8	4 5/8	4 7/8	210.00
108V1500M	M	2 -5 1/2	A-1	14.8	15.0	2 11/32	6 3/4	2 17/32	266.00
108V1600M	M	2 -5 1/2	A-2	15.8	16.0	2 11/32	6 3/4	2 17/32	256.00
108V1700M	M	2 -5 1/2	A-1	16.8	17.0	2 11/32	6 3/4	2 17/32	281.00
108V1800M	M	2 -5 1/2	A-2	17.8	18.0	2 11/32	6 3/4	2 17/32	290.00
108V1900M	M	2 -5 1/2	A-2	18.8	19.0	2 11/32	6 3/4	2 17/32	301.00
108V2000M	M	2 -5 1/2	A-2	19.8	20.0	2 11/32	6 3/4	2 17/32	325.00
108V2120M	M	2 -5 1/2	A-2	21.0	21.2	2 11/32	6 3/4	2 17/32	340.00
108V2240N	N	2 7/16 - 5 7/8	A-2	22.2	22.4	3/16	8 1/8	3 5/16	365.00
108V2480N	N	2 7/16 - 5 7/8	A-2	24.6	24.8	3/16	8 1/8	3 5/16	390.00
108V3000N	N	2 7/16 - 5 7/8	A-3	29.8	30.0	3/16	8 1/8	3 5/16	435.00
108V3550P	P	2 15/16 - 7	A-2	35.3	35.5	1/4	9 3/8	2	507.00
108V4000P	P	2 15/16 - 7	A-3	39.8	40.0	1/4	9 3/8	2	615.00
108V4450P	P	2 15/16 - 7	A-2	44.3	44.5	1/4	9 3/8	2	710.00
108V5300P	P	2 15/16 - 7	A-3	52.8	53.0	1/4	9 3/8	2	945.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

QUICK DETACHABLE (PQD) SHEAVES FOR "8V" BELTS

CAST IRON

"8V" BELTS



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1 - 1 1/4	1/2 x -
1 5/16 - 1 3/8	5/16 x 5/32
1 7/16 - 1 3/4	3/8 x 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/4	1 x 1/2
4 9/16 - 5 1/2	1 1/4 x 5/8
5 9/16 - 6 1/2	1 1/2 x 3/4
6 9/16 - 7	1 3/4 x 5/8

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

12 GROOVES, F = 13 7/8"

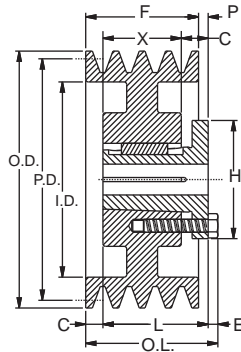
PART NO	BUSHING	BORE RANGE	TYPE*	P.D. "8V" BELTS	OUTSIDE	E	L	M	WGT. LESS BUSHING
128V1250M	M	2 - 5 1/2	A-1	12.30	12.50	2 11/32	6 3/4	4 25/32	195.00
128V1320M	M	2 - 5 1/2	A-1	13.00	13.20	2 11/32	6 3/4	4 25/32	230.00
128V1400M	M	2 - 5 1/2	A-1	13.80	14.00	2 11/32	6 3/4	4 25/32	250.00
128V1500M	M	2 - 5 1/2	A-1	14.80	15.00	2 11/32	6 3/4	4 25/32	268.00
128V1600M	M	2 - 5 1/2	A-1	15.80	16.00	2 11/32	6 3/4	4 25/32	296.00
128V1700M	M	2 - 5 1/2	A-1	16.80	17.00	2 11/32	6 3/4	4 25/32	341.00
128V1800M	M	2 - 5 1/2	A-1	17.80	18.00	2 11/32	6 3/4	4 25/32	345.00
128V1900N	N	2 7/16 - 5 7/8	A-1	18.80	19.00	3/16	8 1/8	5 9/16	352.00
128V2000N	N	2 7/16 - 5 7/8	A-1	19.80	20.00	3/16	8 1/8	5 9/16	385.00
128V2120N	N	2 7/16 - 5 7/8	A-1	21.00	21.20	3/16	8 1/8	5 9/16	400.00
128V2240N	N	2 7/16 - 5 7/8	A-1	22.20	22.40	3/16	8 1/8	5 9/16	435.00
128V2480N	N	2 7/16 - 5 7/8	A-1	24.60	24.80	3/16	8 1/8	5 9/16	460.00
128V3000P	P	2 15/16 - 7	A-2	29.80	30.00	1/4	9 3/8	4 1/4	495.00
128V3550P	P	2 15/16 - 7	A-2	35.30	35.50	1/4	9 3/8	4 1/4	572.00
128V4000P	P	2 15/16 - 7	A-2	39.80	40.00	1/4	9 3/8	4 1/4	700.00
128V4450P	P	2 15/16 - 7	A-2	44.30	44.50	1/4	9 3/8	4 1/4	825.00

*Suffix on Type indicates: 1 = Solid Construction, 2 = Web Construction, 3 = Arm Construction.

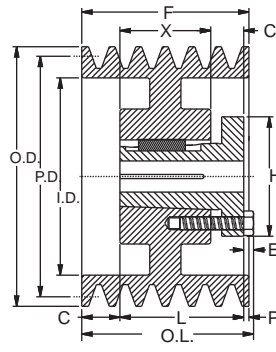
SPLIT TAPER (PST) SHEAVES FOR "8V" BELTS

CAST IRON

"8V" BELTS



TYPE-13



TYPE-15

STANDARD KEYSEATS	
BORE RANGE	KEYSEAT
1 7/8 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 9/16 - 5 1/2	1 1/4 x 5/8

BUSHING BORES	
BUSHING NO.	BORE RANGE
S1	1 11/16 x 4 1/2
U0	2 3/8 x 5 1/2

4 GROOVES, F = 4 7/8"

OLD PART NO.	SHEAVE		TYPE	DIAMETER			DIMENSIONS								WGT. LBS.
	NEW PART NO.	BUSHING		PITCH "5V" BELT	OUTSIDE	INSIDE	O.L.	L	P	C	H	G	X	E	
4S8V125	4S8V125-S1	S1	15-SOLID	12.3	12.5	9 1/2	4 7/8	4 3/8	1/2	0	6 3/8	1 1/16	3 5/16	3/8	94.00
4S8V132	4S8V132-S1	S1	15-SOLID	13.0	13.2	10 1/4	4 7/8	4 3/8	1/2	0	6 3/8	1 1/16	3 5/16	3/8	99.00
4S8V140	4S8V140-S1	S1	15-SOLID	13.8	14.0	11	4 7/8	4 3/8	1/2	0	6 3/8	1 1/16	3 5/16	3/8	114.00
4S8V150	4S8V150-S1	S1	15-WEB	14.8	15.0	12	4 7/8	4 3/8	1/2	0	6 3/8	1 1/16	3 5/16	3/8	107.00
4S8V160	4S8V160-S1	S1	15-WEB	15.8	16.0	13	4 7/8	4 3/8	1/2	0	6 3/8	1 1/16	3 5/16	3/8	113.00
4S8V170	4S8V170-S1	S1	15-WEB	16.8	17.0	14	4 7/8	4 3/8	1/2	0	6 3/8	1 1/16	3 5/16	3/8	115.00
4S8V180	4S8V180-S1	S1	15-WEB	17.8	18.0	15	4 7/8	4 3/8	1/2	0	6 3/8	1 1/16	3 5/16	3/8	123.00
4S8V190	4S8V190-S1	S1	15-WEB	18.8	19.0	16	4 7/8	4 3/8	1/2	0	6 3/8	1 1/16	3 5/16	3/8	132.00
4S8V200	4S8V200-S1	S1	15-WEB	19.8	20.0	17	4 7/8	4 3/8	1/2	0	6 3/8	1 1/16	3 5/16	3/8	147.00
4S8V212	4S8V212-S1	S1	15-WEB	21.0	21.2	18 1/4	4 7/8	4 3/8	1/2	0	6 3/8	1 1/16	3 5/16	3/8	159.00
4U8V224	4U8V224-U0	U0	13-ARM	22.2	22.4	19 3/8	5 31/32	4 15/16	5/8	9/16	8 3/8	1 3/16	3 3/4	15/32	159.00
4U8V300	4U8V300-U0	U0	13-ARM	29.8	30.0	27	5 31/32	4 15/16	5/8	9/16	8 3/8	1 3/16	3 3/4	15/32	218.00
4U8V400	4U8V400-U0	U0	13-ARM	39.8	40.0	37	5 31/32	4 15/16	5/8	9/16	8 3/8	1 3/16	3 3/4	15/32	296.00
4U8V480	4U8V480-U0	U0	13-ARM	47.8	48.0	45	5 31/32	4 15/16	5/8	9/16	8 3/8	1 3/16	3 3/4	15/32	405.00
4U8V530	4U8V530-U0	U0	13-ARM	52.8	53.0	49 3/4	5 31/32	4 15/16	5/8	9/16	8 3/8	1 3/16	3 3/4	15/32	450.00
4U8V580	4U8V580-U0	U0	13-ARM	57.8	58.0	54 3/4	5 31/32	4 15/16	5/8	9/16	8 3/8	1 3/16	3 3/4	15/32	495.00
4U8V640	4U8V640-U0	U0	13-ARM	63.8	64.0	60 3/4	5 31/32	4 15/16	5/8	9/16	8 3/8	1 3/16	3 3/4	15/32	520.00

5 GROOVES, F = 6"

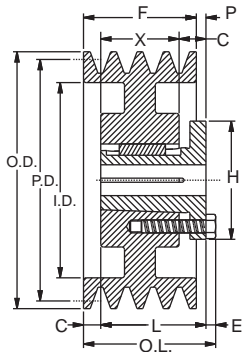
5S8V125	5S8V125-S1	S1	15-WEB	12.3	12.5	9 1/2	6	4 3/8	7/8	3/4	6 3/8	1 1/16	3 5/16	3/8	100.00
5S8V132	5S8V132-S1	S1	15-WEB	13.0	13.2	10 1/4	6	4 3/8	7/8	3/4	6 3/8	1 1/16	3 5/16	3/8	109.00
5S8V140	5S8V140-S1	S1	15-WEB	13.8	14.0	11	6	4 3/8	7/8	3/4	6 3/8	1 1/16	3 5/16	3/8	127.00
5S8V150	5S8V150-S1	S1	15-WEB	14.8	15.0	12	6	4 3/8	7/8	3/4	6 3/8	1 1/16	3 5/16	3/8	120.00
5S8V160	5S8V160-S1	S1	15-WEB	15.8	16.0	13	6	4 3/8	7/8	3/4	6 3/8	1 1/16	3 5/16	3/8	121.00
5S8V170	5S8V170-S1	S1	15-WEB	16.8	17.0	14	6	4 3/8	7/8	3/4	6 3/8	1 1/16	3 5/16	3/8	133.00
5S8V180	5S8V180-S1	S1	15-WEB	17.8	18.0	15	6	4 3/8	7/8	3/4	6 3/8	1 1/16	3 5/16	3/8	140.00
5S8V190	5S8V190-S1	S1	15-WEB	18.8	19.0	16	6	4 3/8	7/8	3/4	6 3/8	1 1/16	3 5/16	3/8	158.00
5S8V200	5S8V200-S1	S1	15-WEB	19.8	20.0	17	6	4 3/8	7/8	3/4	6 3/8	1 1/16	3 5/16	3/8	166.00
5S8V212	5S8V212-S1	S1	15-WEB	21.0	21.2	18 1/4	6	4 3/8	7/8	3/4	6 3/8	1 1/16	3 5/16	3/8	174.00
5U8V224	5U8V224-U0	U0	13-ARM	22.2	22.4	19 3/8	6 17/32	4 15/16	1/16	1 1/8	8 3/8	1 3/16	3 3/4	15/32	157.00
5U8V300	5U8V300-U0	U0	13-ARM	29.8	30.0	27	6 17/32	4 15/16	1/16	1 1/8	8 3/8	1 3/16	3 3/4	15/32	243.00
5U8V400	5U8V400-U0	U0	13-ARM	39.8	40.0	37	6 17/32	4 15/16	1/16	1 1/8	8 3/8	1 3/16	3 3/4	15/32	325.00
5U8V480	5U8V480-U0	U0	13-ARM	47.8	48.0	45	6 17/32	4 15/16	1/16	1 1/8	8 3/8	1 3/16	3 3/4	15/32	440.00
5U8V530	5U8V530-U0	U0	13-ARM	52.8	53.0	49 3/4	6 17/32	4 15/16	1/16	1 1/8	8 3/8	1 3/16	3 3/4	15/32	480.00
5U8V580	5U8V580-U0	U0	13-ARM	57.8	58.0	54 3/4	6 17/32	4 15/16	1/16	1 1/8	8 3/8	1 3/16	3 3/4	15/32	525.00
5U8V640	5U8V640-U0	U0	13-ARM	63.8	64.0	60 3/4	6 17/32	4 15/16	1/16	1 1/8	8 3/8	1 3/16	3 3/4	15/32	555.00

Limited Availability, Check Stock

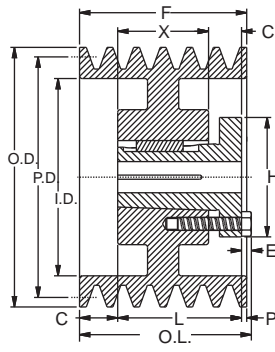
SPLIT TAPER (PST) SHEAVES FOR "8V" BELTS

CAST IRON

"8V" BELTS



TYPE-13



TYPE-15



STANDARD KEYSEATS

BORE RANGE	KEYSEAT
1 7/8 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 9/16 - 5 1/2	1 1/4 x 5/8
5 9/16 - 6 1/2	1 1/2 x 3/4
6 9/16 - 7 7/16	1 3/4 x 3/4

BUSHING BORES

BUSHING NO.	BORE RANGE
S1	1 11/16 x 4 1/4
S2	1 7/8 x 4 3/16
U0	2 3/8 x 5 1/2
U1	2 3/8 x 5 1/2
U2	2 7/16 x 5
W1	3 3/8 x 7 7/16

6 GROOVES, F = 7 1/8"

SHEAVE			TYPE	DIAMETER			DIMENSIONS								WGT. LBS.
OLD PART NO.	NEW PART NO.	BUSHING		PITCH "5V" BELT	OUTSIDE	INSIDE	O.L.	L	P	C	H	G	X	E	
6S8V125	6S8V125-S1	S1	15-WEB	12.3	12.5	9 1/2	7 1/8	4 3/8	2	3/4	6 3/8	1 1/16	3 5/16	3/8	109.00
6S8V132	6S8V132-S1	S1	15-WEB	13.0	13.2	10 1/4	7 1/8	4 3/8	2	3/4	6 3/8	1 1/16	3 5/16	3/8	119.00
6S8V140	6S8V140-S1	S1	15-WEB	13.8	14.0	11	7 1/8	4 3/8	2	3/4	6 3/8	1 1/16	3 5/16	3/8	135.00
6S8V150	6S8V150-S1	S1	15-WEB	14.8	15.0	12	7 1/8	4 3/8	2	3/4	6 3/8	1 1/16	3 5/16	3/8	129.00
6S8V160	6S8V160-S1	S1	15-WEB	15.8	16.0	13	7 1/8	4 3/8	2	3/4	6 3/8	1 1/16	3 5/16	3/8	133.00
6S8V170	6S8V170-S1	S1	15-WEB	16.8	17.0	14	7 1/8	4 3/8	2	3/4	6 3/8	1 1/16	3 5/16	3/8	147.00
6S8V180	6S8V180-S1	S1	15-WEB	17.8	18.0	15	7 1/8	4 3/8	2	3/4	6 3/8	1 1/16	3 5/16	3/8	154.00
6S8V190	6S8V190-S1	S1	15-WEB	18.8	19.0	16	7 1/8	4 3/8	2	3/4	6 3/8	1 1/16	3 5/16	3/8	167.00
6S8V200	6S8V200-S1	S1	15-WEB	19.8	20.0	17	7 1/8	4 3/8	2	3/4	6 3/8	1 1/16	3 5/16	3/8	178.00
6S8V212	6S8V212-S1	S1	15-WEB	21.0	21.2	18 1/4	7 1/8	4 3/8	2	3/4	6 3/8	1 1/16	3 5/16	3/8	186.00
6U8V224	6U8V224-U0	U0	15-ARM	22.2	22.4	19 3/8	7 1/8	4 15/16	1/2	1 11/16	8 3/8	1 3/16	3 3/4	15/32	195.00
6U8V300	6U8V300-U0	U0	15-ARM	29.8	30.0	27	7 1/8	4 15/16	1/2	1 11/16	8 3/8	1 3/16	3 3/4	15/32	263.00
6U8V400	6U8V400-U0	U0	15-ARM	39.8	40.0	37	7 1/8	4 15/16	1/2	1 11/16	8 3/8	1 3/16	3 3/4	15/32	363.00
6U8V480	6U8V480-U0	U0	15-ARM	47.8	48.0	45	7 1/8	4 15/16	1/2	1 11/16	8 3/8	1 3/16	3 3/4	15/32	478.00
6U8V530	6U8V530-U0	U0	15-ARM	52.8	53.0	49 3/4	7 1/8	4 15/16	1/2	1 11/16	8 3/8	1 3/16	3 3/4	15/32	510.00
6U8V580	6U8V580-U0	U0	15-ARM	57.8	58.0	54 3/4	7 1/8	4 15/16	1/2	1 11/16	8 3/8	1 3/16	3 3/4	15/32	555.00
6U8V640	6U8V640-U0	U0	15-ARM	63.8	64.0	60 3/4	7 1/8	4 15/16	1/2	1 11/16	8 3/8	1 3/16	3 3/4	15/32	585.00

8 GROOVES, F = 9 3/8"

8S8V125	8S8V125-S2	S2	15-WEB	12.3	12.5	9 1/2	9 3/8	6 3/4	1 7/8	3/4	6 3/8	1 1/16	5 11/16	3/8	140.00
8S8V132	8S8V132-S2	S2	15-WEB	13.0	13.2	10 1/4	9 3/8	6 3/4	1 7/8	3/4	6 3/8	1 1/16	5 11/16	3/8	176.00
8S8V140	8S8V140-S2	S2	15-WEB	13.8	14.0	11	9 3/8	6 3/4	1 7/8	3/4	6 3/8	1 1/16	5 11/16	3/8	205.00
8S8V150	8S8V150-S2	S2	15-WEB	14.8	15.0	12	9 3/8	6 3/4	1 7/8	3/4	6 3/8	1 1/16	5 11/16	3/8	186.00
8S8V160	8S8V160-S2	S2	15-ARM	15.8	16.0	13	9 3/8	6 3/4	1 7/8	3/4	6 3/8	1 1/16	5 11/16	3/8	210.00
8U8V170	8U8V170-U1	U1	15-WEB	16.8	17.0	14	9 3/8	7 1/8	1 1/4	1	8 3/8	1 1/2	5 5/8	15/32	248.00
8U8V180	8U8V180-U1	U1	15-WEB	17.8	18.0	15	9 3/8	7 1/8	1 1/4	1	8 3/8	1 1/2	5 5/8	15/32	249.00
8U8V190	8U8V190-U1	U1	15-WEB	18.8	19.0	16	9 3/8	7 1/8	1 1/4	1	8 3/8	1 1/2	5 5/8	15/32	235.00
8U8V200	8U8V200-U1	U1	15-WEB	19.8	20.0	17	9 3/8	7 1/8	1 1/4	1	8 3/8	1 1/2	5 5/8	15/32	251.00
8U8V212	8U8V212-U1	U1	15-WEB	21.0	21.2	18 1/4	9 3/8	7 1/8	1 1/4	1	8 3/8	1 1/2	5 5/8	15/32	268.00
8U8V224	8U8V224-U1	U1	15-ARM	22.2	22.4	19 3/8	9 15/32	7 1/8	3/8	1 7/8	8 3/8	1 1/2	5 5/8	15/32	253.00
8U8V300	8U8V300-U1	U1	15-ARM	29.8	30.0	27	9 15/32	7 1/8	3/8	1 7/8	8 3/8	1 1/2	5 5/8	15/32	258.00
8W8V400	8W8V400-W1	W1	15-ARM	39.8	40.0	37	9 15/32	8 1/4	3/8	1 1/2	12 1/2	1 7/8	6 3/8	9/16	567.00
8W8V480	8W8V480-W1	W1	15-ARM	47.8	48.0	45	9 15/32	8 1/4	3/8	1 1/2	12 1/2	1 7/8	6 3/8	9/16	715.00
8W8V530	8W8V530-W1	W1	15-ARM	52.8	53.0	49 3/4	9 15/32	8 1/4	3/8	1 1/2	12 1/2	1 7/8	6 3/8	9/16	762.00
8W8V580	8W8V580-W1	W1	15-ARM	57.8	58.0	54 3/4	9 15/32	8 1/4	3/8	1 1/2	12 1/2	1 7/8	6 3/8	9/16	914.00
8W8V640	8W8V640-W1	W1	15-ARM	63.8	64.0	60 3/4	9 15/32	8 1/4	3/8	1 1/2	12 1/2	1 7/8	6 3/8	9/16	970.00

Limited Availability, Check Stock

SPLIT TAPER (PST) SHEAVES FOR "8V" BELTS

CAST IRON

"8V" BELTS

12 GROOVES, F = 13 7/8"

OLD PART NO.	SHEAVE		TYPE	DIAMETER			DIMENSIONS								WGT. LBS.
	NEW PART NO.	BUSHING		PITCH "5V" BELT	OUTSIDE	INSIDE	O.L.	L	P	C	H	G	X	E	
12U8V125	12U8V125-U2	U2	15-WEB	12.3	12.5	9 1/2	13 7/8	10 1/8	2 3/4	1	8 3/8	1 1/2	8 5/8	15/32	200.00
12U8V132	12U8V132-U2	U2	15-WEB	13.0	13.2	10 1/4	13 7/8	10 1/8	2 3/4	1	8 3/8	1 1/2	8 5/8	15/32	243.00
12U8V140	12U8V140-U2	U2	15-WEB	13.8	14.0	11	13 7/8	10 1/8	2 3/4	1	8 3/8	1 1/2	8 5/8	15/32	282.00
12U8V150	12U8V150-U2	U2	15-WEB	14.8	15.0	12	13 7/8	10 1/8	2 3/4	1	8 3/8	1 1/2	8 5/8	15/32	331.00
12U8V160	12U8V160-U2	U2	15-WEB	15.8	16.0	13	13 7/8	10 1/8	2 3/4	1	8 3/8	1 1/2	8 5/8	15/32	387.00
12U8V170	12U8V170-U2	U2	15-WEB	16.8	17.0	14	13 7/8	10 1/8	2 3/4	1	8 3/8	1 1/2	8 5/8	15/32	395.00
12U8V180	12U8V180-U2	U2	15-WEB	17.8	18.0	15	13 7/8	10 1/8	2 3/4	1	8 3/8	1 1/2	8 5/8	15/32	408.00
12U8V190	12U8V190-U2	U2	15-WEB	18.8	19.0	16	13 7/8	10 1/8	2 3/4	1	8 3/8	1 1/2	8 5/8	15/32	435.00
12U8V200	12U8V200-U2	U2	15-WEB	19.8	20.0	17	13 7/8	10 1/8	2 3/4	1	8 3/8	1 1/2	8 5/8	15/32	428.00
12U8V212	12U8V212-U2	U2	15-WEB	21.0	21.2	18 1/4	13 7/8	10 1/8	2 3/4	1	8 3/8	1 1/2	8 5/8	15/32	450.00
12U8V224	12U8V224-U2	U2	15-ARM	22.2	22.4	19 3/8	13 7/8	10 1/8	1 1/8	2 5/8	8 3/8	1 1/2	8 5/8	15/32	421.00
12U8V300	12U8V300-U2	U2	15-ARM	29.8	30.0	27	13 7/8	10 1/8	1 1/8	2 5/8	8 3/8	1 1/2	8 5/8	15/32	509.00
12W8V400	12W8V400-W2	W2	15-ARM	39.8	40.0	37	14 1/16	11 1/4	3/8	2 1/4	12 1/2	1 7/8	9 3/8	9/16	764.00
12W8V480	12W8V480-W2	W2	15-ARM	47.8	48.0	45	14 1/16	11 1/4	3/8	2 1/4	12 1/2	1 7/8	9 3/8	9/16	1000.00
12W8V530	12W8V530-W2	W2	15-ARM	52.8	53.0	49 3/4	14 1/16	11 1/4	3/8	2 1/4	12 1/2	1 7/8	9 3/8	9/16	1160.00
12W8V580	12W8V580-W2	W2	15-ARM	57.8	58.0	54 3/4	14 1/16	11 1/4	3/8	2 1/4	12 1/2	1 7/8	9 3/8	9/16	1330.00
12W8V640	12W8V640-W2	W2	15-ARM	63.8	64.0	60 3/4	14 1/16	11 1/4	3/8	2 1/4	12 1/2	1 7/8	9 3/8	9/16	1460.00

14 GROOVES, F = 16 1/8"

14U8V125	16U8V125-U2	U2	15-WEB	12.3	12.5	9 1/2	16 1/8	10 1/8	5	1	8 3/8	1 1/2	8 5/8	15/32	220.00
14U8V132	16U8V132-U2	U2	15-WEB	13.0	13.2	10 1/4	16 1/8	10 1/8	5	1	8 3/8	1 1/2	8 5/8	15/32	261.00
14U8V140	16U8V140-U2	U2	15-WEB	13.8	14.0	11	16 1/8	10 1/8	5	1	8 3/8	1 1/2	8 5/8	15/32	300.00
14U8V150	16U8V150-U2	U2	15-WEB	14.8	15.0	12	16 1/8	10 1/8	5	1	8 3/8	1 1/2	8 5/8	15/32	370.00
14U8V160	16U8V160-U2	U2	15-WEB	15.8	16.0	13	16 1/8	10 1/8	5	1	8 3/8	1 1/2	8 5/8	15/32	415.00
14U8V170	16U8V170-U2	U2	15-WEB	16.8	17.0	14	16 1/8	10 1/8	5	1	8 3/8	1 1/2	8 5/8	15/32	440.00
14U8V180	16U8V180-U2	U2	15-WEB	17.8	18.0	15	16 1/8	10 1/8	5	1	8 3/8	1 1/2	8 5/8	15/32	450.00
14U8V190	16U8V190-U2	U2	15-WEB	18.8	19.0	16	16 1/8	10 1/8	5	1	8 3/8	1 1/2	8 5/8	15/32	470.00
14U8V200	16U8V200-U2	U2	15-WEB	19.8	20.0	17	16 1/8	10 1/8	5	1	8 3/8	1 1/2	8 5/8	15/32	490.00
14U8V212	16U8V212-U2	U2	15-WEB	21.0	21.2	18 1/4	16 1/8	10 1/8	5	1	8 3/8	1 1/2	8 5/8	15/32	510.00
14U8V224	16U8V224-U2	U2	15-ARM	22.2	22.4	19 3/8	16 1/8	10 1/8	2 1/4	3 3/4	8 3/8	1 1/2	8 5/8	15/32	459.00
14U8V300	16U8V300-U2	U2	15-ARM	29.8	30.0	27	16 1/8	10 1/8	2 1/4	3 3/4	8 3/8	1 1/2	8 5/8	15/32	710.00
14W8V400	14W8V400-W2	W2	15-ARM	39.8	40.0	34	16 1/8	11 1/4	1 1/2	3 3/8	12 1/2	1 7/8	9 3/8	9/16	840.00
14W8V480	14W8V480-W2	W2	15-ARM	47.8	48.0	45	16 1/8	11 1/4	1 1/2	3 3/8	12 1/2	1 7/8	9 3/8	9/16	1140.00
14W8V530	14W8V530-W2	W2	15-ARM	52.8	53.0	49 3/4	16 1/8	11 1/4	1 1/2	3 3/8	12 1/2	1 7/8	9 3/8	9/16	1234.00
14W8V580	14W8V580-W2	W2	15-ARM	57.8	58.0	54 3/4	16 1/8	11 1/4	1 1/2	3 3/8	12 1/2	1 7/8	9 3/8	9/16	1450.00
14W8V640	14W8V640-W2	W2	15-ARM	63.8	64.0	60 3/4	16 1/8	11 1/4	1 1/2	3 3/8	12 1/2	1 7/8	9 3/8	9/16	1550.00

16 GROOVES, F = 18 3/8"

16U8V125	16U8V125-U2	U2	15-WEB	12.3	12.5	9 1/2	18 3/8	10 1/8	7 1/4	1	8 3/8	1 1/2	8 5/8	15/32	270.00
16U8V132	16U8V132-U2	U2	15-WEB	13.0	13.2	10 1/4	18 3/8	10 1/8	7 1/4	1	8 3/8	1 1/2	8 5/8	15/32	280.00
16U8V140	16U8V140-U2	U2	15-WEB	13.8	14.0	11	18 3/8	10 1/8	7 1/4	1	8 3/8	1 1/2	8 5/8	15/32	323.00
16U8V150	16U8V150-U2	U2	15-WEB	14.8	15.0	12	18 3/8	10 1/8	7 1/4	1	8 3/8	1 1/2	8 5/8	15/32	430.00
16U8V160	16U8V160-U2	U2	15-WEB	15.8	16.0	13	18 3/8	10 1/8	7 1/4	1	8 3/8	1 1/2	8 5/8	15/32	445.00
16U8V170	16U8V170-U2	U2	15-WEB	16.8	17.0	14	18 3/8	10 1/8	7 1/4	1	8 3/8	1 1/2	8 5/8	15/32	447.00
16U8V180	16U8V180-U2	U2	15-WEB	17.8	18.0	15	18 3/8	10 1/8	7 1/4	1	8 3/8	1 1/2	8 5/8	15/32	480.00
16U8V190	16U8V190-U2	U2	15-WEB	18.8	19.0	16	18 3/8	10 1/8	7 1/4	1	8 3/8	1 1/2	8 5/8	15/32	494.00
16U8V200	16U8V200-U2	U2	15-WEB	19.8	20.0	17	18 3/8	10 1/8	7 1/4	1	8 3/8	1 1/2	8 5/8	15/32	520.00
16U8V212	16U8V212-U2	U2	15-WEB	21.0	21.2	18 1/4	18 3/8	10 1/8	7 1/4	1	8 3/8	1 1/2	8 5/8	15/32	538.00
16U8V224	16U8V224-U2	U2	15-ARM	22.2	22.4	19 3/8	18 3/8	10 1/8	3 3/8	4 7/8	8 3/8	1 1/2	8 5/8	15/32	522.00
16U8V300	16U8V300-U2	U2	15-ARM	29.8	30.0	27	18 3/8	11 1/4	2 5/8	4 1/2	12 1/2	1 7/8	9 3/8	9/16	990.00
16W8V400	16W8V400-W2	W2	15-ARM	39.8	40.0	34	18 3/8	11 1/4	2 5/8	4 1/2	12 1/2	1 7/8	9 3/8	9/16	871.00
16W8V480	16W8V480-W2	W2	15-ARM	47.8	48.0	45	18 3/8	11 1/4	2 5/8	4 1/2	12 1/2	1 7/8	9 3/8	9/16	1360.00
16W8V530	16W8V530-W2	W2	15-ARM	52.8	53.0	49 3/4	18 3/8	11 1/4	2 5/8	4 1/2	12 1/2	1 7/8	9 3/8	9/16	1490.00
16W8V580	16W8V580-W2	W2	15-ARM	57.8	58.0	54 3/4	18 3/8	11 1/4	2 5/8	4 1/2	12 1/2	1 7/8	9 3/8	9/16	1620.00
16W8V640	16W8V640-W2	W2	15-ARM	63.8	64.0	60 3/4	18 3/8	11 1/4	2 5/8	4 1/2	12 1/2	1 7/8	9 3/8	9/16	1790.00

Limited Availability, Check Stock