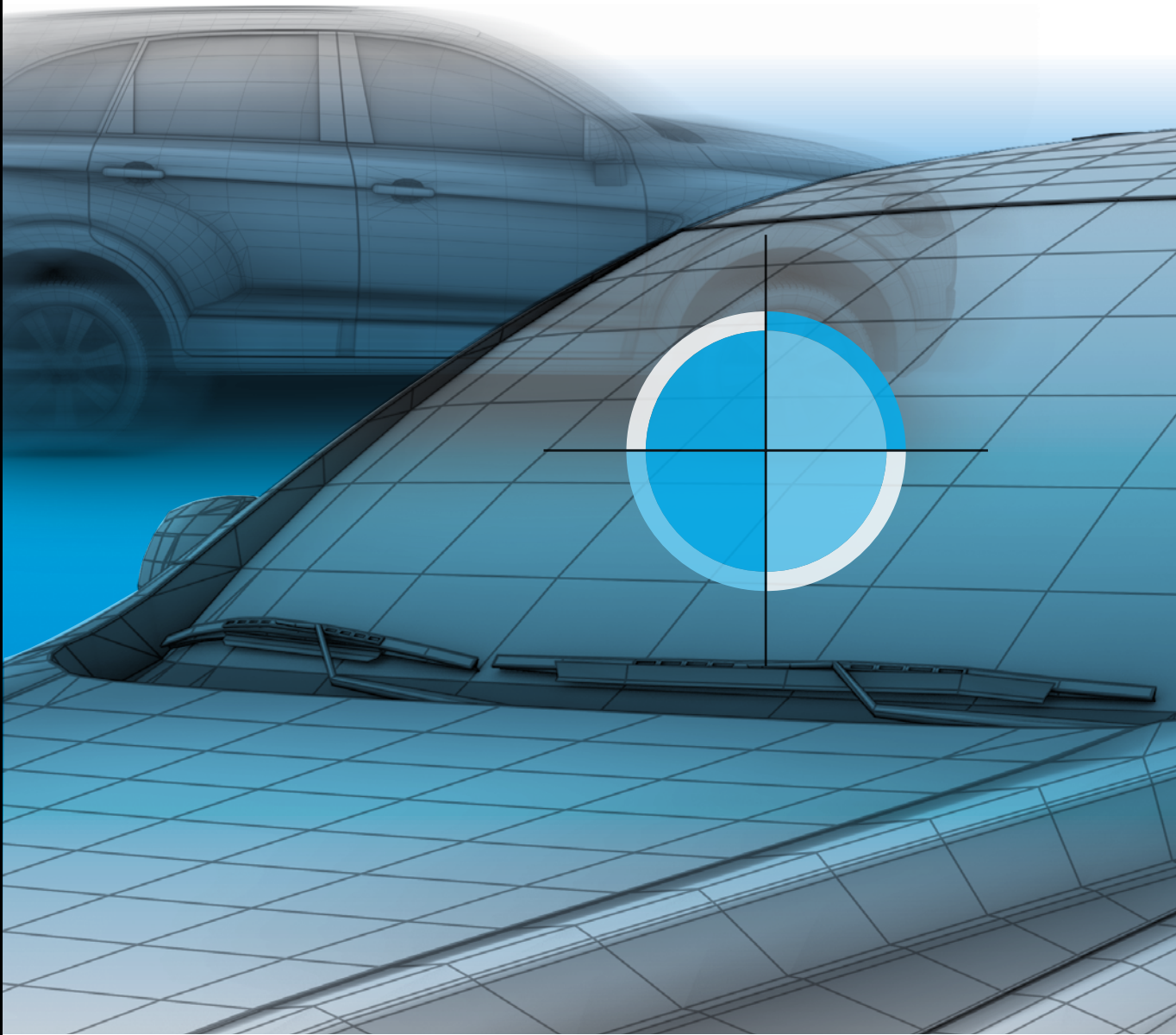


**Industry**



**Sika – No. 1 in Automotive Glass  
Bonding Systems  
Simplifying your daily Work**

**Sika**®

**Automotive** **Line**®

# Sika – your strong Technology Partner for Direct Glazing Adhesives

## Technology Leadership keeps you always on Top

Sika is a series supplier and development partner of the automotive OEM industry. The knowledge we have acquired in this partnership also flows into the products we offer for the automotive aftermarket. Since entering into this market in the early 1980s we have continuously developed products which provide added value to our customers. Understanding benefits and its impacts on the system leads to concepts like the Sika® All-in-One Modulus, which means that you always have the right adhesive suitable for all cars. Sika – We keep it Simple for You.



## No Shortcuts to Safety

For more than 20 years, Sika has been working hard to become the leader in the automotive glass replacement (AGR) industry. Innovation, performance and automotive OEM competence, coupled with proven safety, reliability and ease of use, make the Sika System the number one choice of direct glazing professionals all around the world.

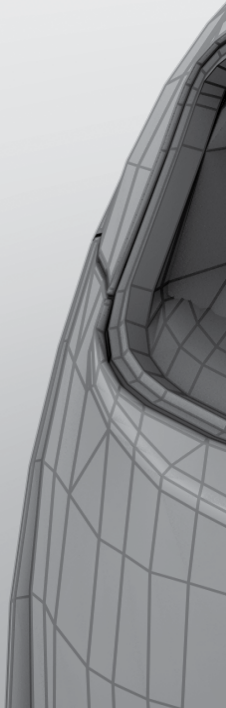
### Customer Safety is our Mission

The windscreen is a critical component of a car's safety system. Its role is to stay in place and keep occupants inside the vehicle during impact, as it serves as the backboard for the inflating passenger airbag. If a windscreen is not installed properly, it can loosen up in a collision and separate from the car body flange causing serious injuries.

### Sika® Safe Drive-Away Time gives you best Performance

Safe Drive-Away Time is the length of time required for the adhesive to build up sufficient strength to meet the strict requirements of the US Safety Standard FMVSS 212/208. Sika bases all its published Safe Drive-Away Times on crash tests according to FMVSS 212/208.

## SikaTack® Go!



• **Safe Drive-Away Time**  
**Highest Safety Standards**

• **Easy to use**  
**Save Time**

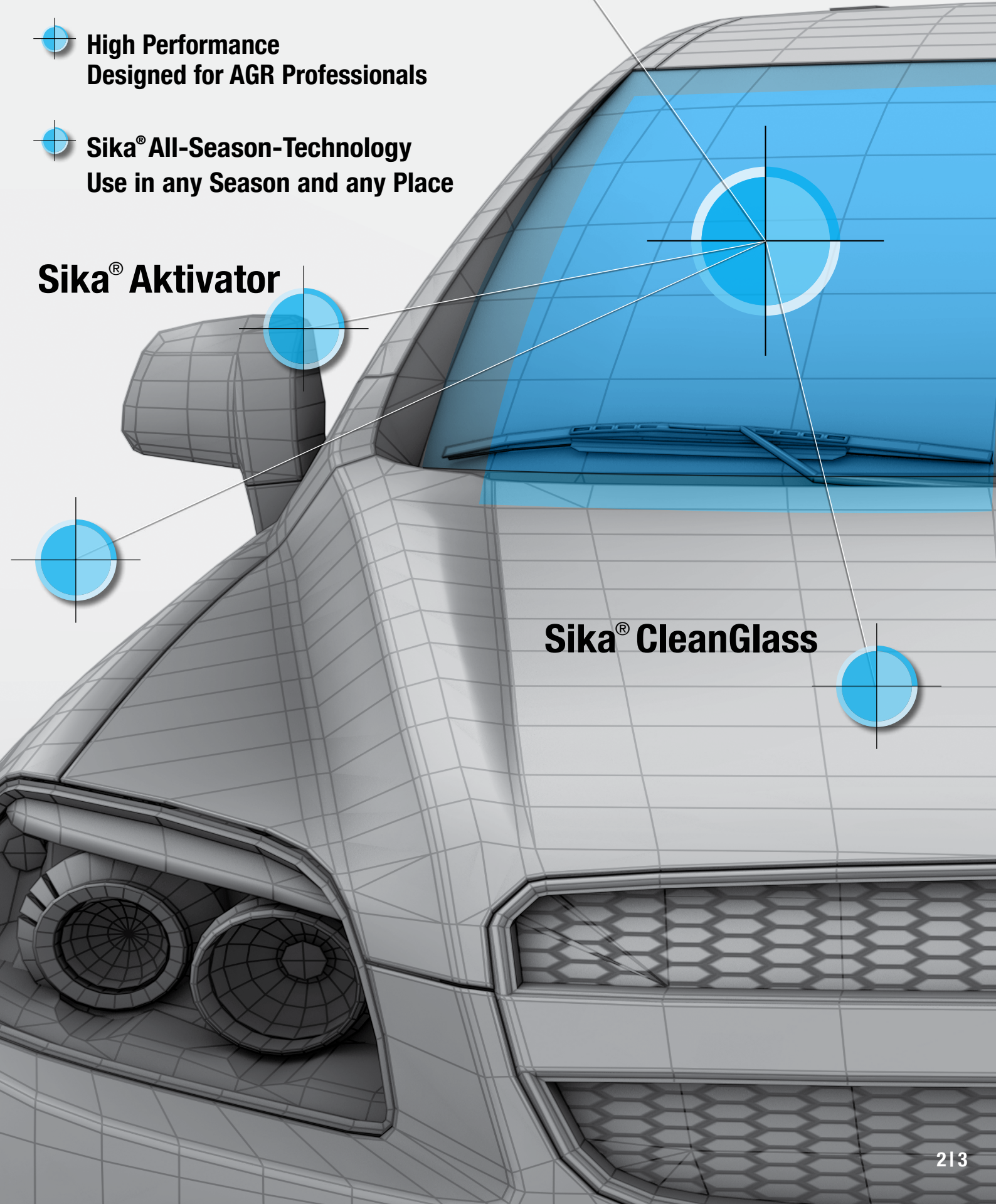
• **High Performance**  
**Designed for AGR Professionals**

• **Sika® All-Season-Technology**  
**Use in any Season and any Place**

**Sika® Aktivator**

**Sika® Primer-206 G+P**

**Sika® CleanGlass**



# Innovation in Automotive Glass Replacement

## Sika® Primer-206 G+P



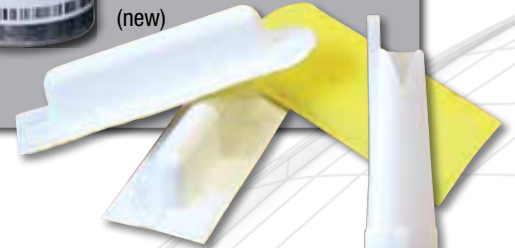
**Sika® Primer-206 G+P** is used to inhibit corrosion where scratches on the bare metal of the window frames become visible during installation process or on poor quality ceramic coatings to improve adhesion. Available in 250ml bottle and single application primer sticks (new).



## Sika® Aktivator



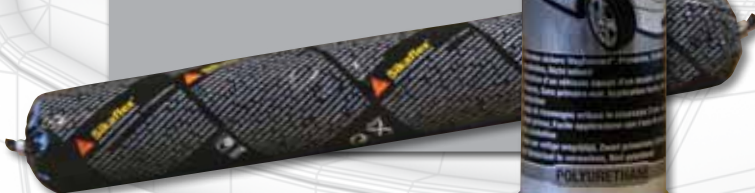
**Sika® Aktivator** is an activating agent to improve adhesion. It is specifically formulated for the treatment of bond faces in direct glazing work prior to application of various Sika® polyurethane adhesives. Sika® Aktivator is manufactured in accordance with ISO 9001/14001 quality assurance system and the Responsible care programme. Available in 250ml bottle and single application Aktivator pads (new)



## SikaTack® Go!

**SikaTack® Go!** offers the latest technology for direct glazing. This product is a cold-applied windscreen adhesive with safe drive away time. It is easy to apply and suitable for black-primerless applications.

- True 60 min. Safe Drive-Away Time<sup>1)</sup>
- All climates
- Sika® All-in-One Modulus
- Excellent application properties
- Cold applied
- Black Primerless



<sup>1)</sup> According to US Safety Standard FMVSS 212/208 (with double-side airbag and seat belts)



## Sika® Application Gun

The Sika® Application Gun has been designed for professional glass fitters working with Sika® AGR adhesives. The gun offers a selective trigger system which assists to place the adhesive in a proper, automatic, precise and economic way.



## SikaTack Go!

Safe Drive-Away Time that keeps you on the move!



2 hours - no seat belts  
1 hour - with seatbelts

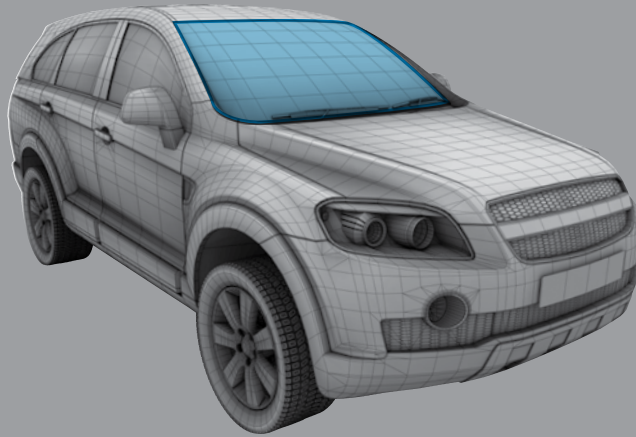


## Sika® CleanGlass 25 l

Sika® CleanGlass can be used for the removal of finger marks, residues and general grime from vehicle glass and hard surfaces. The product leaves no marks on the surface, thus ensuring easy use and no need to re-polish the windscreens afterwards.



# Dedicated Automotive Glass Replacement Systems



## Windscreen Pre-treatment

The Sika Automotive Glass Replacement pre-treatment product range is designed to simplify the application process and improves the work quality. The state-of-the-art products help cutting down process times and installation costs.

## Products (incl. gun)

### Sika® Application-Gun Set Sika® CleanGlass



**Sika® Application-Gun Set** is designed for professional glass fitters working with high viscous Sika® Adhesives. The extremely powerful Sika® Application-Gun Set has a special safety device that shuts down the motor if the extrusion force exceeds 2800N.

- Unique plunger set to minimize adhesive waste
- Suitable to apply high viscous adhesives
- Variable dispensing speed for precision work
- No dripping of material
- Long life - reduced maintenance



**Sika® CleanGlass** is a high quality cleaner, designed for the cleaning of glass surfaces. It can also be used for cleaning other hard, non-porous materials. Surfaces must be allowed to dry completely before the next step in surface preparation is applied.

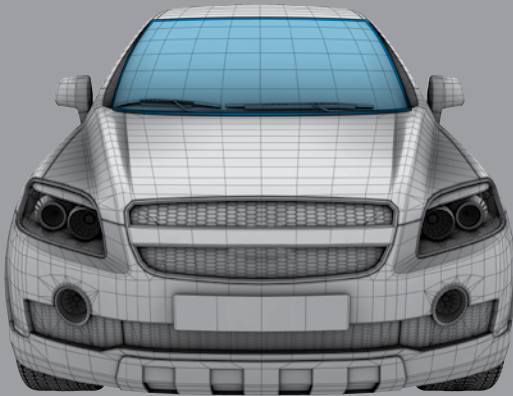
- Streak-free glass cleaner
- Sika System compatible

### Sika® Aktivator



**Sika® Aktivator** is an activating agent specifically formulated for the treatment of bond faces in direct glazing work. Sika® Aktivator is used to give improved adhesion on glass, ceramic-coated glass, the cut face of old polyurethane adhesive beads, polyurethane-coated windows glass and paints.

- Sika® All-Season-Technology
- The flash-off time:
  - 10 minutes at 5°C or above
  - Sika® Aktivator is not to be used below 5°C
- ISO 9001/ 14001 quality assured



## Professional Bonding of Windscreens

**SikaTack®** products offer true state-of-the-art technology and application properties. Sika is the right choice for windscreen replacements and offers the very best way in performance, quality and safety.

## Pretreatment

### Sika® Primer-206 G+P



**Sika® Primer-206 G+P** is a black moisture-curing liquid primer used to inhibit corrosion and improve adhesion where scratches on the bare metal of the window frames become visible during installation process or on poor quality ceramic coatings.

- Pigmented, solvent based adhesion promoter
- Improved adhesion
- ISO 9001/ 14001 quality assured

### SikaTack® Go!



**SikaTack® Go!** is an adhesive for professionals with improved gunability. SikaTack® Go! is a cold-applied windscreen adhesive with a safe drive away time.

#### Product focus and design

- Ease of use
- Increases efficiency

#### Features

- Cold-applied
- Short Safe Drive-Away Time<sup>1)</sup>
- Sika® All-in-One Modulus
- Non-sag properties
- ISO 9001/ 14001 quality assured

### Safe Drive-Away Time



#### Recommended Safe Drive-Away Time

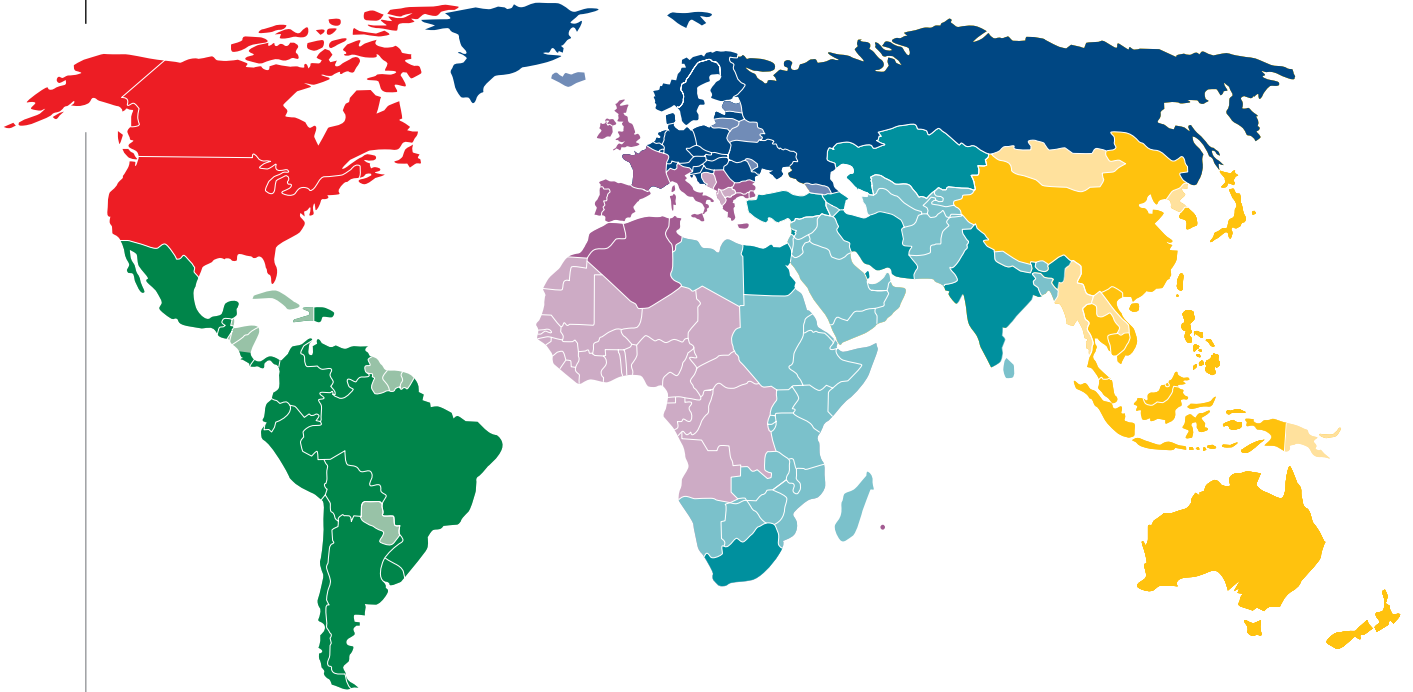
The recommendation for Safe Drive-Away Time is a function of the glass weight and the circumference. The recommended Safe Drive-Away Time is for supported windows.

Table showing SikaTack Go!  
Recommended Safe Drive-Away Times

Passenger cars with airbags	5°C-40°C	5°C/80% R.H. 40°C/20% R.H.	1 hr with seatbelts 2 hrs no seatbelts
Passenger cars with no airbags	25°C-40°C	25°C/50% R.H. 40°C/20% R.H.	30 mins with seatbelts

<sup>1)</sup> According to US Safety Standard FMVSS 212/208 (with double-side airbag and seat belts)

# Sika Worldwide



- 5 continents
- over 70 countries
- 90 production and marketing companies
- approx. 12,000 employees

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Our most current General Sales Conditions shall apply. Please consult the most current local Product Data Sheet prior to any use. Details of other Sika companies and further information can be found on our website.

[www.sika.com](http://www.sika.com)

