

SIEMENS

SIMATIC S7-300

Getting Started for First Time Users

Order No.: 6ZB5310-0NC02-0BA0

04/2007

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Safety Guidelines

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.



Danger

indicates that death or severe personal injury **will** result if proper precautions are not taken.



Warning

indicates that death or severe personal injury **may** result if proper precautions are not taken.



Caution

with a safety alert symbol, indicates that minor personal injury can result if proper precautions are not taken.

Caution

without a safety alert symbol, indicates that property damage can result if proper precautions are not taken.

Notice

indicates that an unintended result or situation can occur if the corresponding information is not taken into account.

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified Personnel

The device/system may only be set up and used in conjunction with this documentation. Commissioning and operation of a device/system may only be performed by **qualified personnel**. Within the context of the safety notes in this documentation qualified persons are defined as persons who are authorized to commission, ground and label devices, systems and circuits in accordance with established safety practices and standards.

Prescribed Usage

Note the following:



Warning

This device may only be used for the applications described in the catalog or the technical description and only in connection with devices or components from other manufacturers which have been approved or recommended by Siemens. Correct, reliable operation of the product requires proper transport, storage, positioning and assembly as well as careful operation and maintenance.

Trademarks

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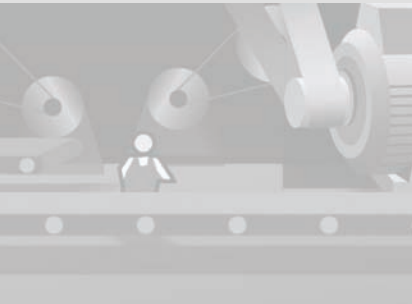
Disclaimer of Liability

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

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1 Welcome





Welcome to the “S7-300 Getting Started for First Time Users”. Using an example of a conveyor belt, we will illustrate how easy it is to control a drive motor with an S7-300. You will use the S7-300 to start the motor, switch the direction of rotation, and then stop the motor again.

To accomplish this, you will perform the following tasks:

- Install the required software.
- Install and wire the required control components.
- Configure the hardware using the STEP 7 Lite software, and download a control program.
- Start the motor.

The example will take approximately 1 hour to implement, depending on your prior knowledge.

Validity

These instructions apply to the following CPUs:

Abbreviation	Order no.	You will need a micro memory card (MMC) for operation	As of firmware version
312C	6ES7312-5BE03-0AB0	X	V 2.6

Prerequisites

You are proficient in working with the Microsoft® Windows™ operating system.

You are familiar with the basics of electronics and electrical engineering.



Warning

Dangerous currents and voltages!

Serious bodily injury and damage to machinery and equipment can occur if you do not observe the safety and accident prevention regulations, e.g., IEC 204 (emergency STOP devices).

Operation of an S7-300 in plants or systems is governed by special rules and regulations, depending on the specific field of application.

Materials and tools

In order to install the conveyor belt control, you will need the following materials and tools:

- The S7-300 starter kit contains the following:

Quantity	Item	Order number (Siemens)
1	Mounting rail	6ES7390-1AB60-0AA0
1	CPU 312C	6ES7312-5BE03-0AB0
1	SIMATIC Micro Memory Card	6ES7953-8LF11-0AA0
1	Multipin front panel connector with screw-type contacts	6ES7392-1AM00-0AA0
1	PC Adapter USB with driver software	6ES7972-0CB20-0XA0
1	Manual Collection containing electronic manuals for the various SIMATIC products	6ES7998-8XC01-8YE0

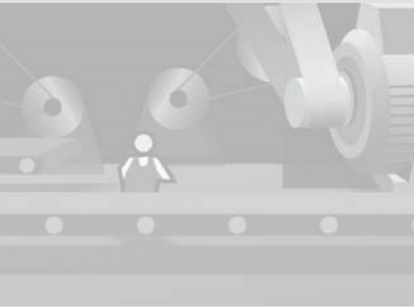
Note

You can also use the CPU 312C with an extra-low voltage that is safely isolated from the supply system. Safe isolation can be achieved, for example, in accordance with VDE 0100 Part 410 / HD 384-4-41 / IEC 364-4-41 or VDE 0805 / EN 60950 / IEC 950 or VDE 0106 Part 101.



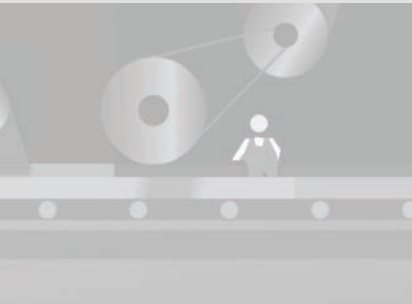
- In addition, you will need the following components:

Quantity	Item	Order number (Siemens)
1	Power supply	6ES7307-1EA00-0AA0
1	PC with USB interface	-
1	STEP 7 Lite V3.0 + Service Pack 2	Can be downloaded free of charge on the Internet
various	M6 screws and nuts (length depends on installation location) with suitable screwdriver/wrench	Commercially available
1	Screwdrivers with 3.5 mm and 4.5 mm blade widths	Commercially available
1	Diagonal cutters and wire stripping tool	Commercially available
1	Crimp tool	Commercially available
X m	Cable with 10 mm ² cross-section for grounding the mounting rail and suitable cable lug for M6 screw. Length of cable depends on local conditions	Commercially available
Approximately 2 m	Flexible cable with 1 mm ² cross-section and suitable ferrules with insulated collar, length 6 mm	Commercially available
X m	3-wire flexible network cable (230/120 VAC) with grounding-type socket plug; length dependent on local conditions and suitable ferrules with insulating collar	Commercially available
4	Single-pole momentary contact switch (24 V, 2 A)	Commercially available
1	Motor, including accessories (optional) You can find technical specifications for the CPU 312C in the "CPU 31xC and CPU 31x: Technical Specifications" Manual available on the Internet at http://www.siemens.com/automation/service&support .	Commercially available



2 Preparing the PC





Note

If the CD does not start up automatically, you can start the setup program by double-clicking the Setup.exe file in the main directory of the CD.



Installing STEP 7 Lite

In order to create the control program for the drive motor on your PC, you must install the STEP 7 Lite software. The latest version of STEP 7 Lite including service pack can be found on the Internet at:

<http://support.automation.siemens.com/WW/view/en/24372175>

- **Open the installation file and follow the instructions.**

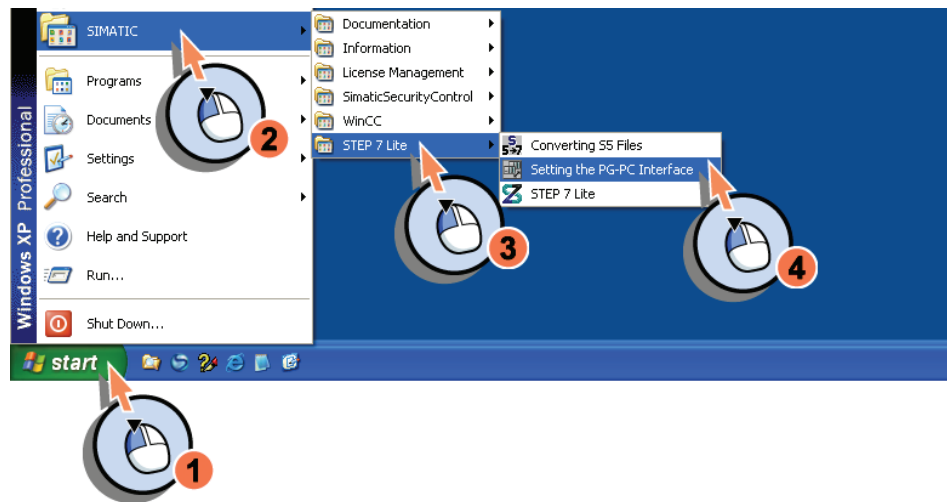
Installing the driver for the PC Adapter USB

Use the PC Adapter USB to establish the connection between the CPU 312C and the PC. The PC Adapter USB connects the USB interface of the PC with the MPI interface of the CPU 312C, thus enabling communication. In order to use the PC Adapter USB, you must install the necessary driver.

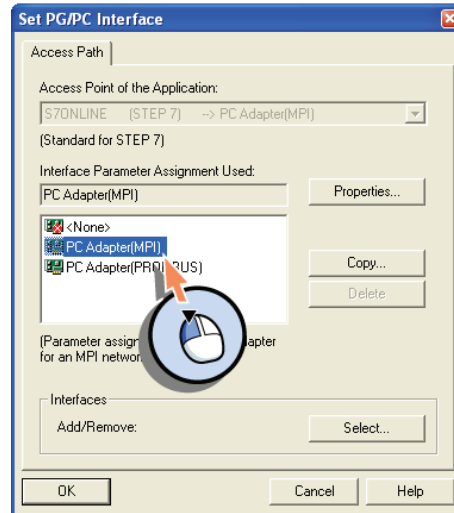
- **Insert the Driver CD for the PC Adaptor USB and follow the instructions.**

Setting the interface

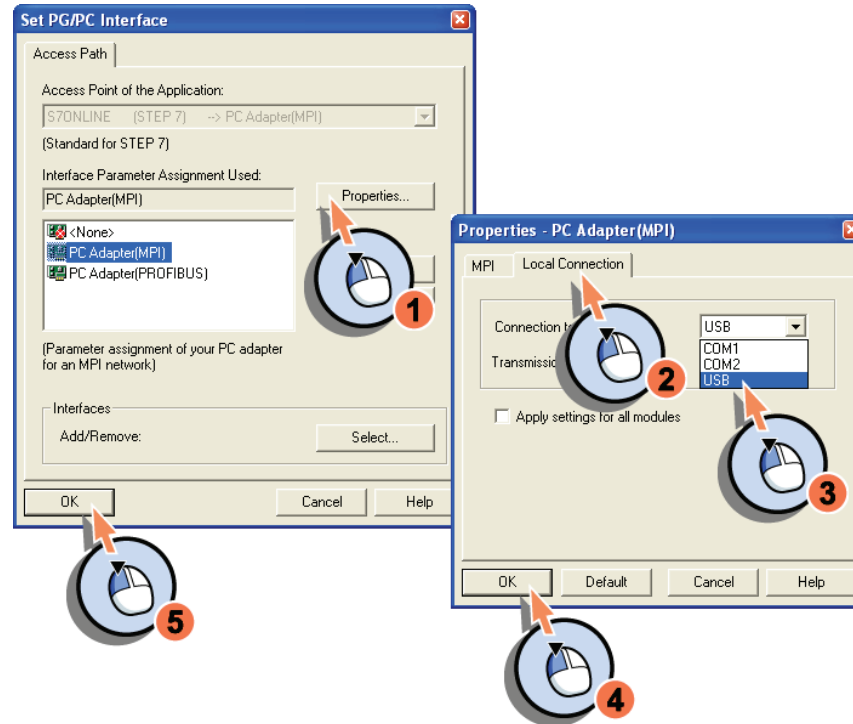
1. Open the dialog for setting the PG/PC interface.



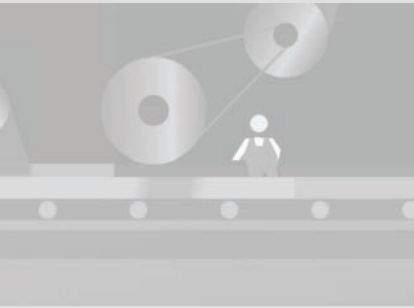
2. For the interface, select “PC Adapter(MPI)”. This connection property enables communication between your PC and the MPI interface of the CPU 312C.



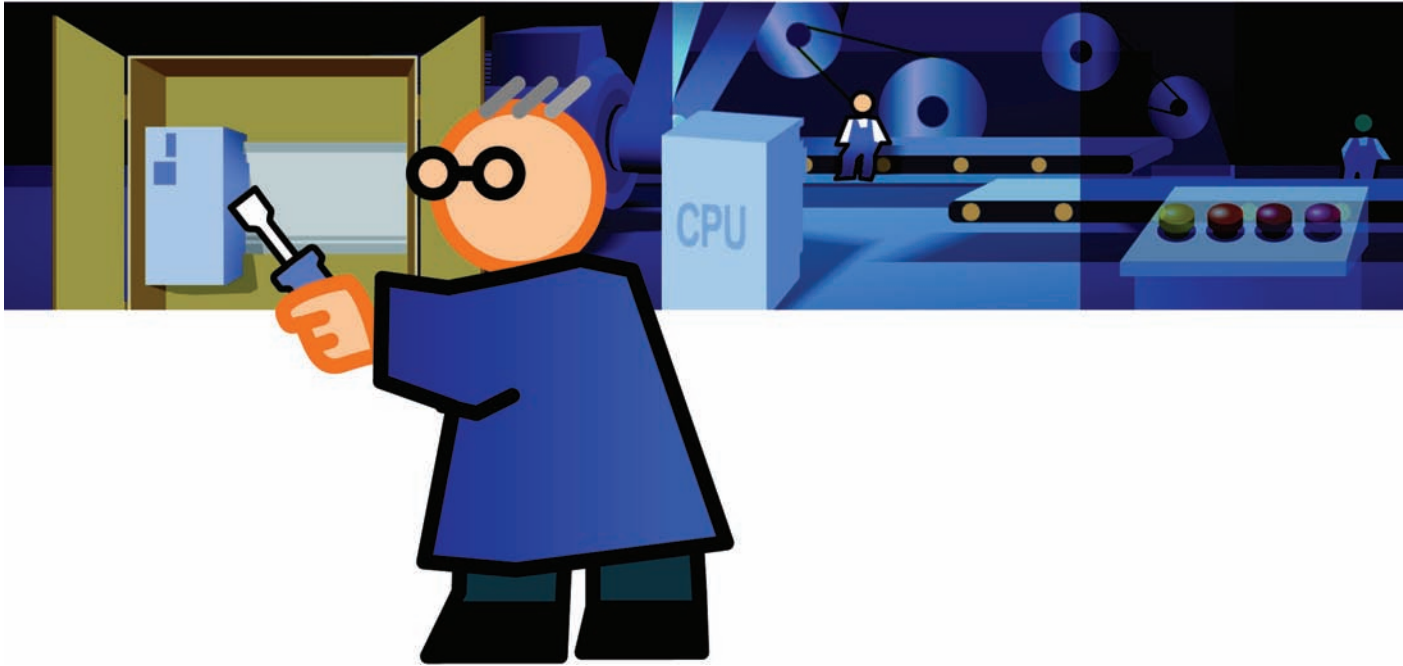
3. **Configure the connection to the USB interface. This connection property enables communication between the MPI interface of the CPU 312C and your PC.**



You have installed STEP 7 Lite and the software for the PC Adapter USB and configured the interfaces between the PC Adapter USB and the CPU 312C. Next, you will install the control components on the mounting rail.



3 Installing and wiring the hardware



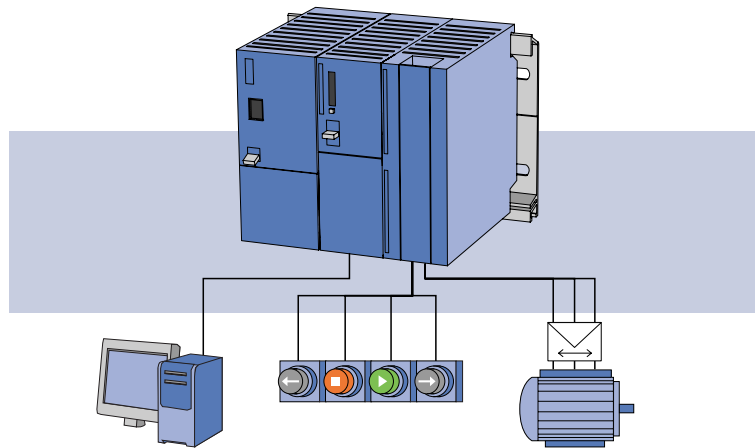


Note

If you do not have a motor, you can still implement the example. In this case, you will observe the LEDs on the digital outputs of the CPU 312C.



3.1 What components are required?



In order to control the conveyor belt, you will need the components shown:

- Power supply for the control components
- CPU 312C with integrated input and output module
- Mounting rail for installing the modules
- Momentary contact switch
- Motor for driving the conveyor belt (optional)
- PC with STEP 7 Lite including Service Pack 2
- PC Adapter USB for connecting the PC with the CPU 312C

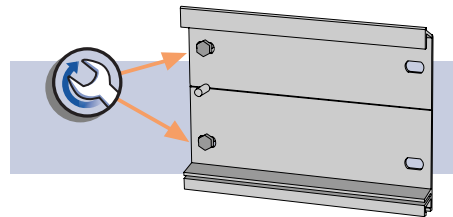
3.2 Installing the components

In this section, we show you how to:

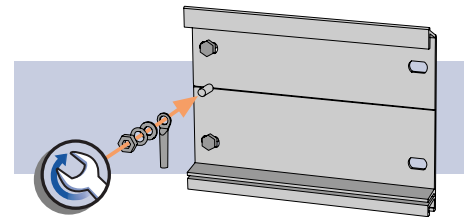
- Install and ground the mounting rail
- Install the modules on the mounting rail
- Insert the front panel connector

Installing and grounding the mounting rail

1. Screw the mounting rail to the subsurface. Use two M6 screws for this.



2. Connect the mounting rail to the ground wire.



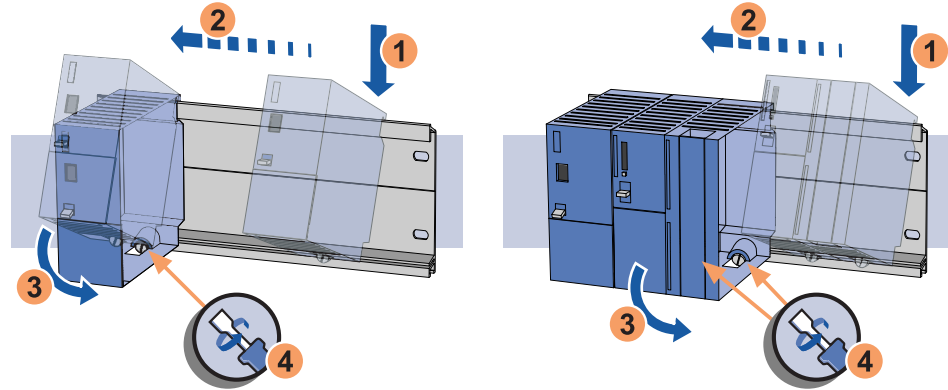
The prescribed minimum cross-section for the cable to the protective conductor is 10 mm².

Note the following information when installing the mounting rail:

- Make sure to maintain a clearance of at least 40 mm above and below the mounting rail. This is needed to satisfy the requirements for thermal conditions (heat dissipation and ventilation of the module) and to facilitate the installation (mounting and removing, wiring).
- If the subsurface is a grounded metal plate or a grounded device panel, make sure you have a low resistance connection between the mounting rail and the subsurface. This produces a uniform reference potential.

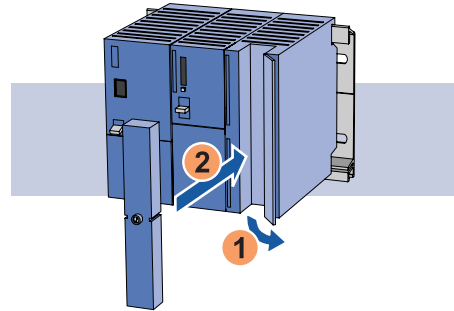
Installing modules on the mounting rail

1. Install the power supply, tightening the screws hand-tight.
2. Install the CPU 312C.



3. Insert the front panel connector into the CPU 312C until it engages.

The front panel connector still protrudes from the module in this wiring position, and is not yet connected to the module. This position makes it easier for you to complete the wiring.



Warning

Dangerous electrical voltages! Death or serious bodily injury and damage to machinery and equipment can occur if you do not observe the following safety precautions.

Before starting work, disconnect the system and the device from the power supply.



3.3 Wiring the components

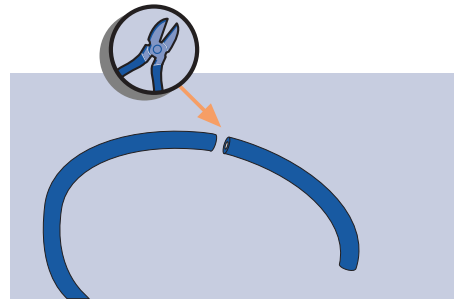
Wire the system components to the CPU 312C. This enables the CPU 312C to detect and evaluate the state of the components with the help of the control program.

- The momentary-contact switches are signal transmitters. You connect the signal transmitters to the input terminals of the CPU 312C. The input terminals are labeled with “DI”.
- The motor is the signal receiver. You connect the signal receiver to the output terminals of the CPU 312C. The output terminals are labeled with “DO”.

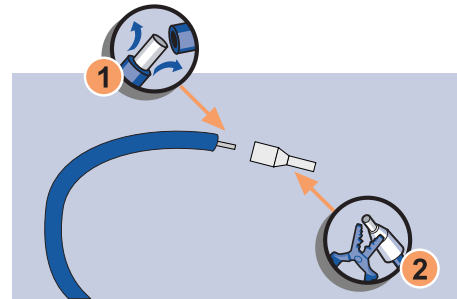
The entire control loop is connected to the power supply via the CPU 312C.

Preparing the cables

1. Cut the cables to the desired length.

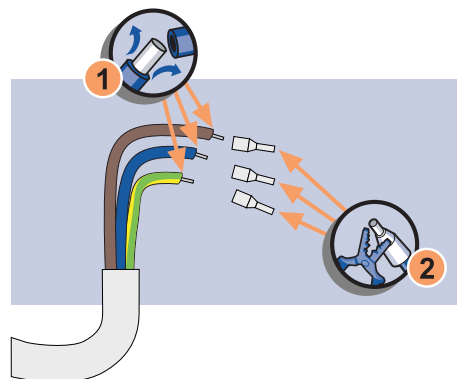


2. Remove the insulation and press the ferrules onto the ends of the cable.

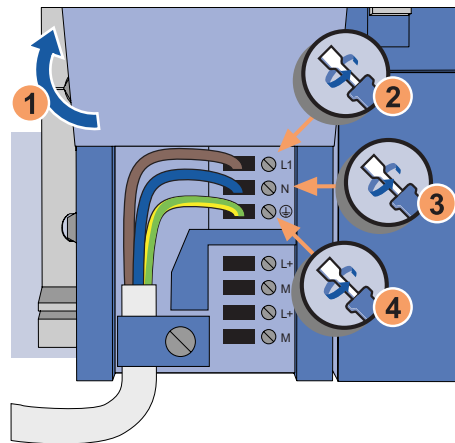


Wiring the CPU 312C and the power supply

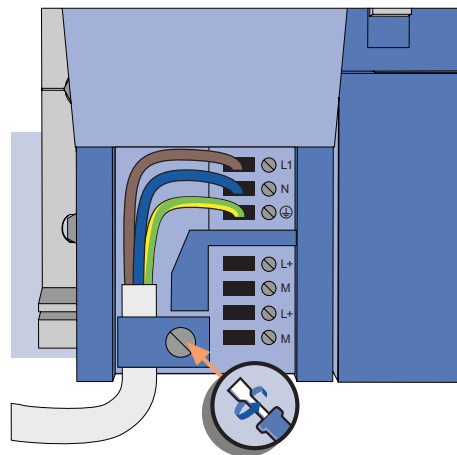
1. Prepare the power cable.



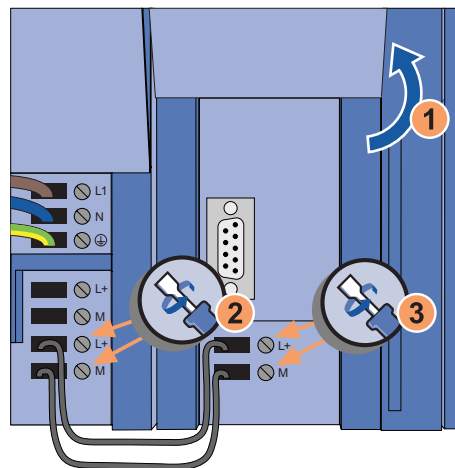
2. Connect the power cable to the power supply.



3. Secure the power cable.

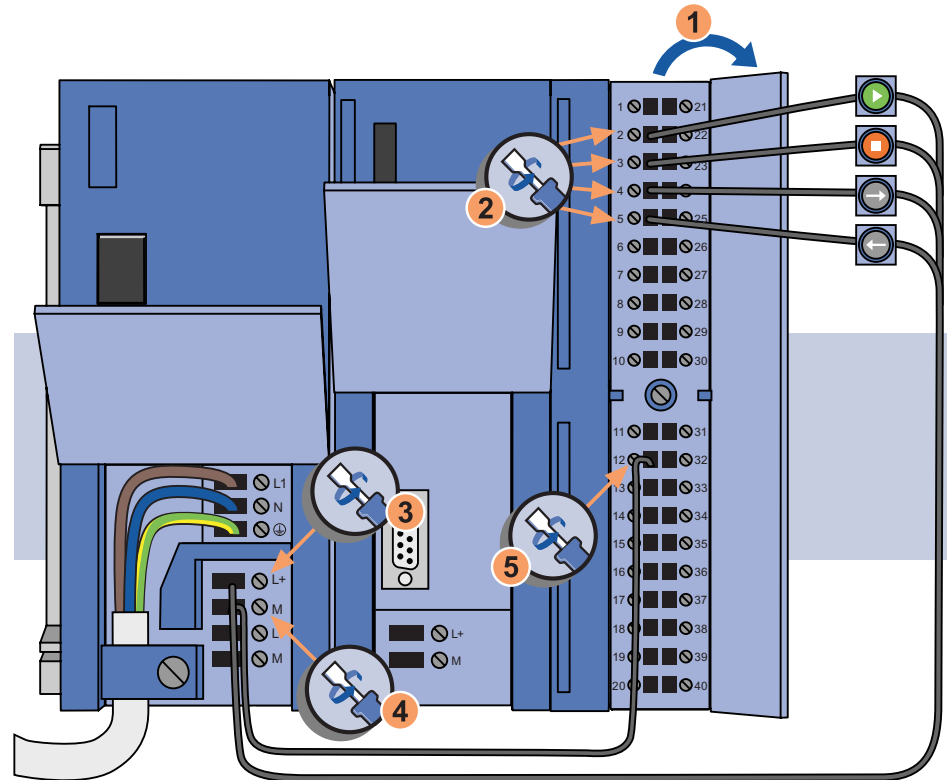


4. Wire the power supply to the CPU 312C.



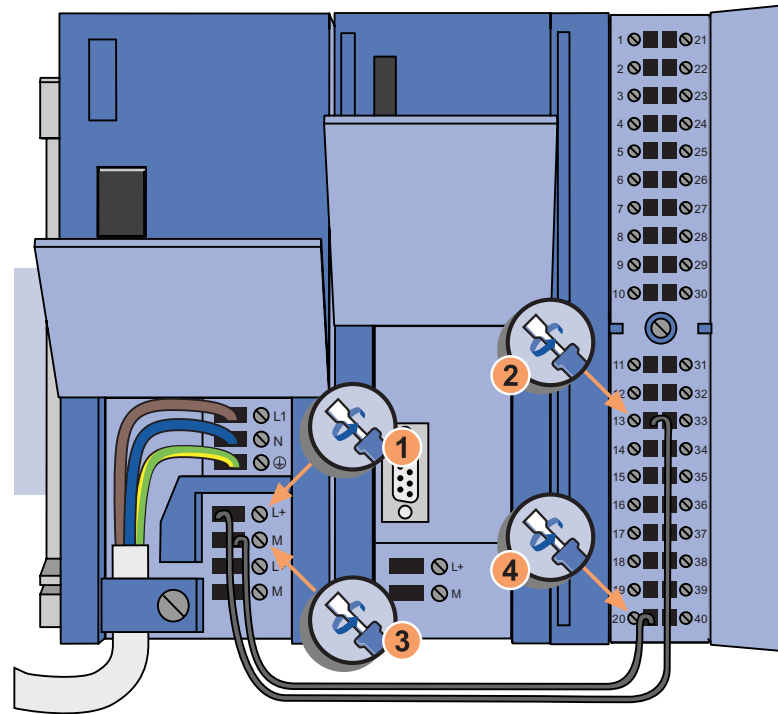
Wiring the momentary contact switches

1. Connect the momentary contact switches to the digital inputs.

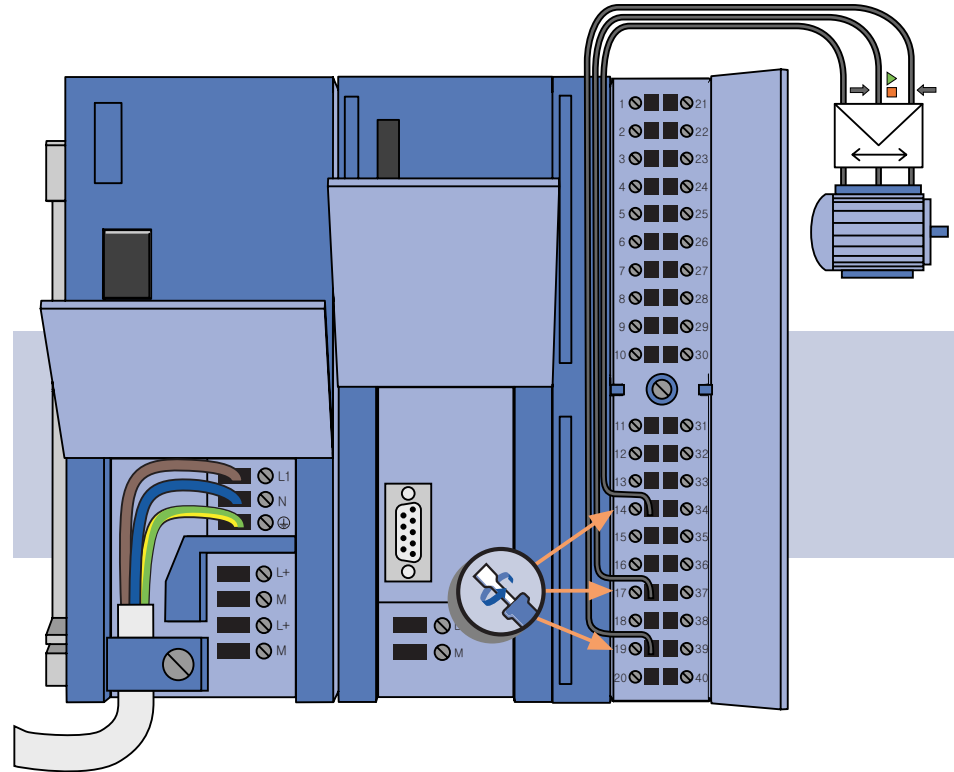


Wiring the motor

1. Connect the power supply for the digital inputs.

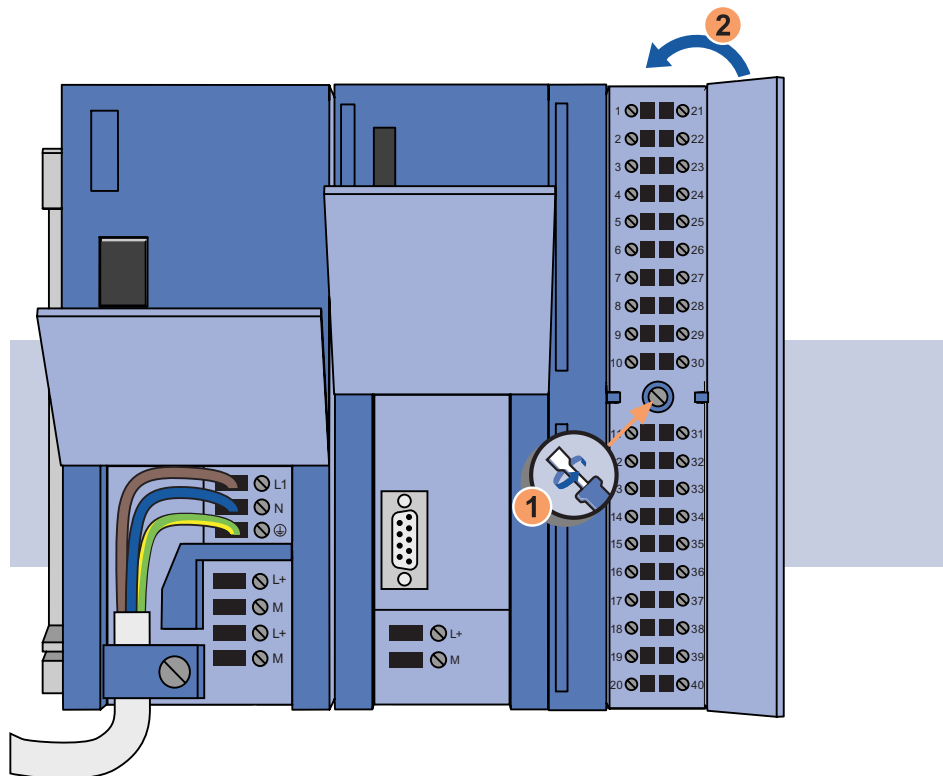


2. Wire the motor, if available. This step is optional.



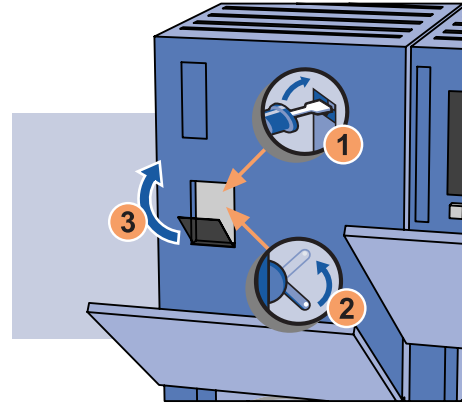
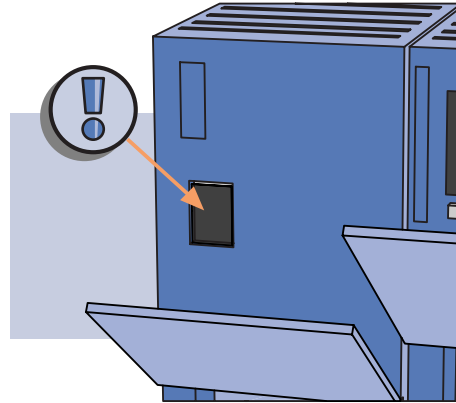
Connecting the front panel connector

1. Establish contact between the front panel connector and the contacts of the CPU 312C, and close the front doors.



Checking the line voltage setting

1. Check that the line voltage selector switch is set to the correct line voltage.
2. If necessary, change the switch position for the line voltage.

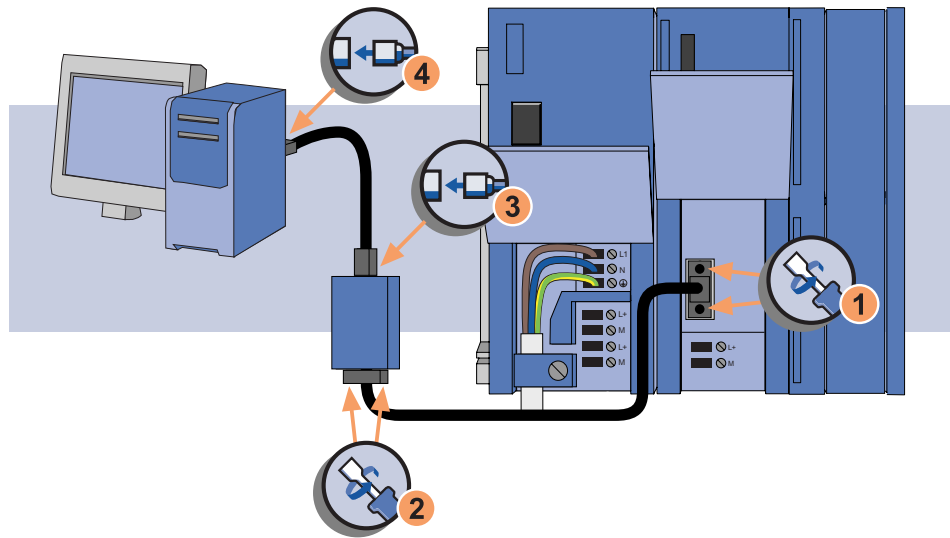


3.4 Commissioning the hardware

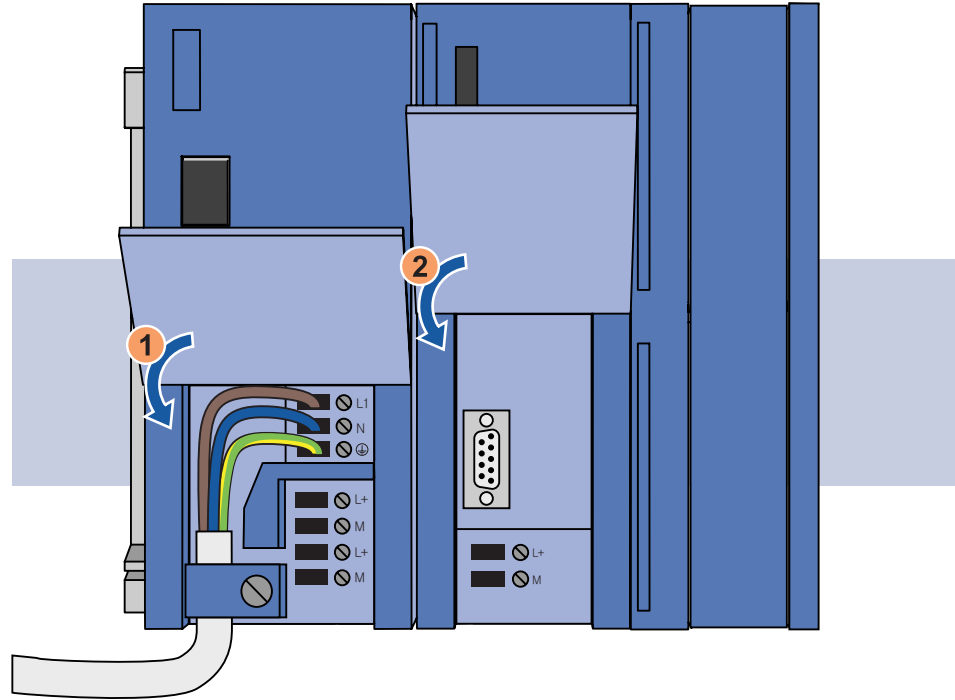
When you commission the hardware, you establish the connections between the CPU 312C and your PC. You supply power to the installed equipment and test for proper wiring.

Connecting the CPU 312C and the PC

1. Connect the USB cable to the PC Adapter and your PC.



2. Close the front panel.



Warning

Unanticipated operation can cause death or personal injury!

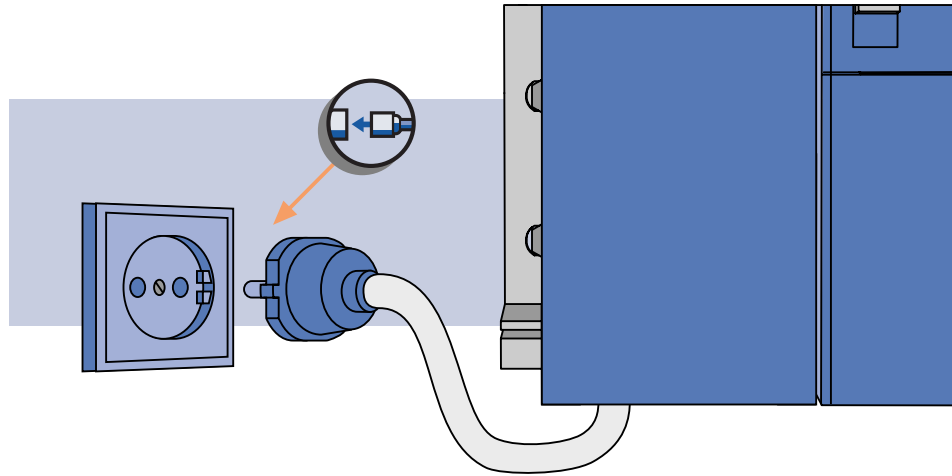
Death or serious bodily injury and damage to machinery and equipment can occur if you do not observe the following safety precautions.

Always put the CPU in STOP before turning on power.

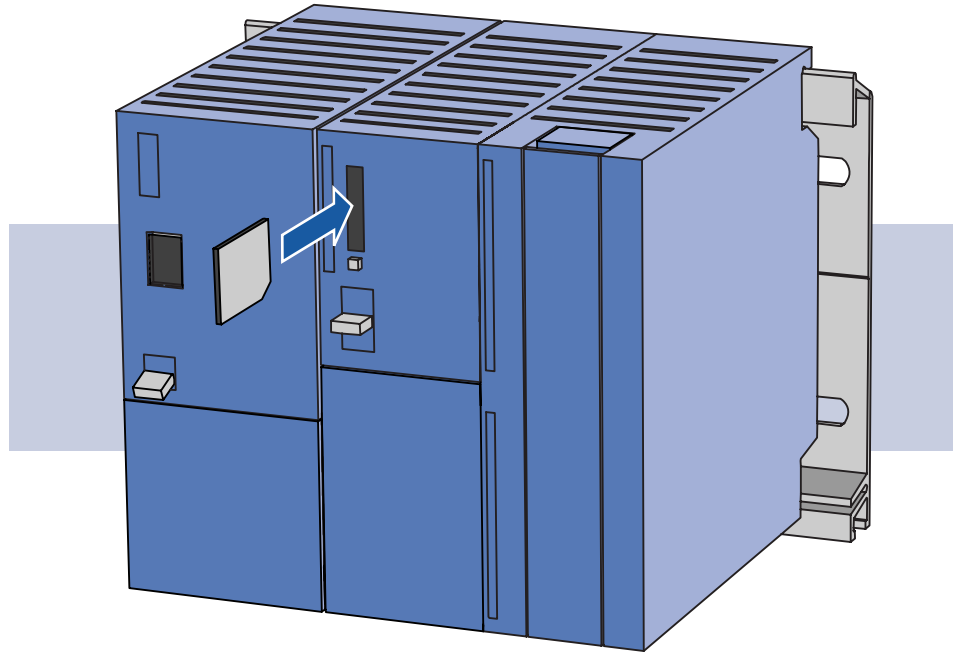


Supplying power to the CPU 312C

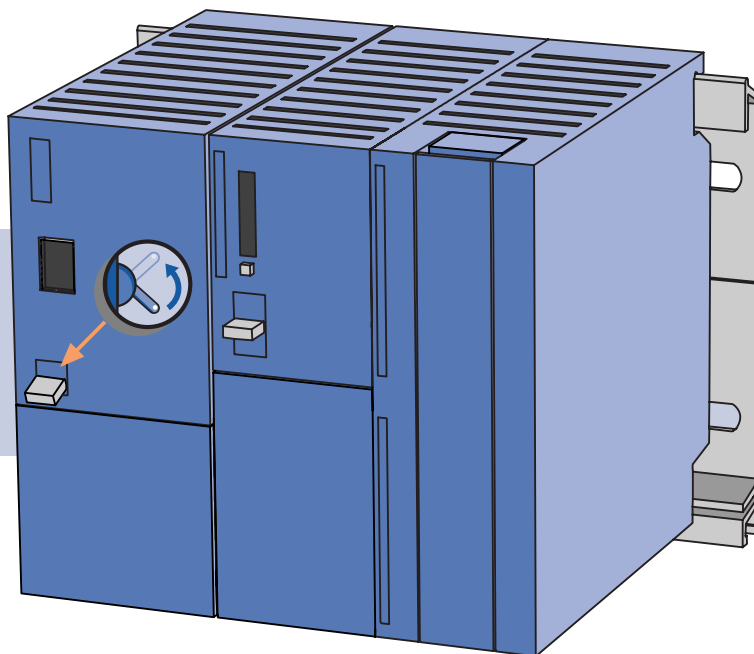
1. Connect the supply cable to the supply system.



2. Insert the SIMATIC Micro Memory Card into the slot on the front of the CPU 312C.



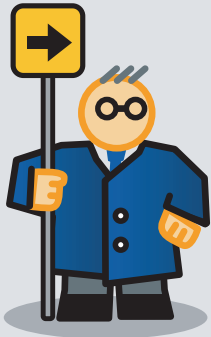
3. Set the main switch of the power supply to “ON”.



The DC24V LED on the power supply will light up. All LEDs on the CPU 312C will light up briefly, and the DC5V LED and the STOP LED will remain lit.

Note

To make the example easier to follow, we will use colored momentary contact switches. You can implement the example with commercially available momentary contact switches of any color.



Testing the connections

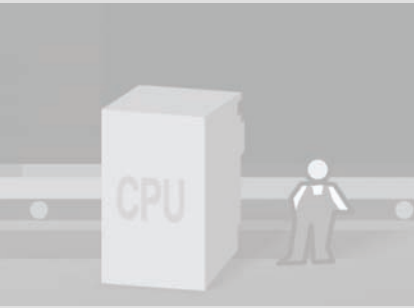
Now, test your wiring to verify that it is functioning properly.

For this purpose, take turns pressing the momentary contact switches and observe the LEDs on the inputs of the CPU. Whenever an input is activated, the corresponding LEDs always light up.

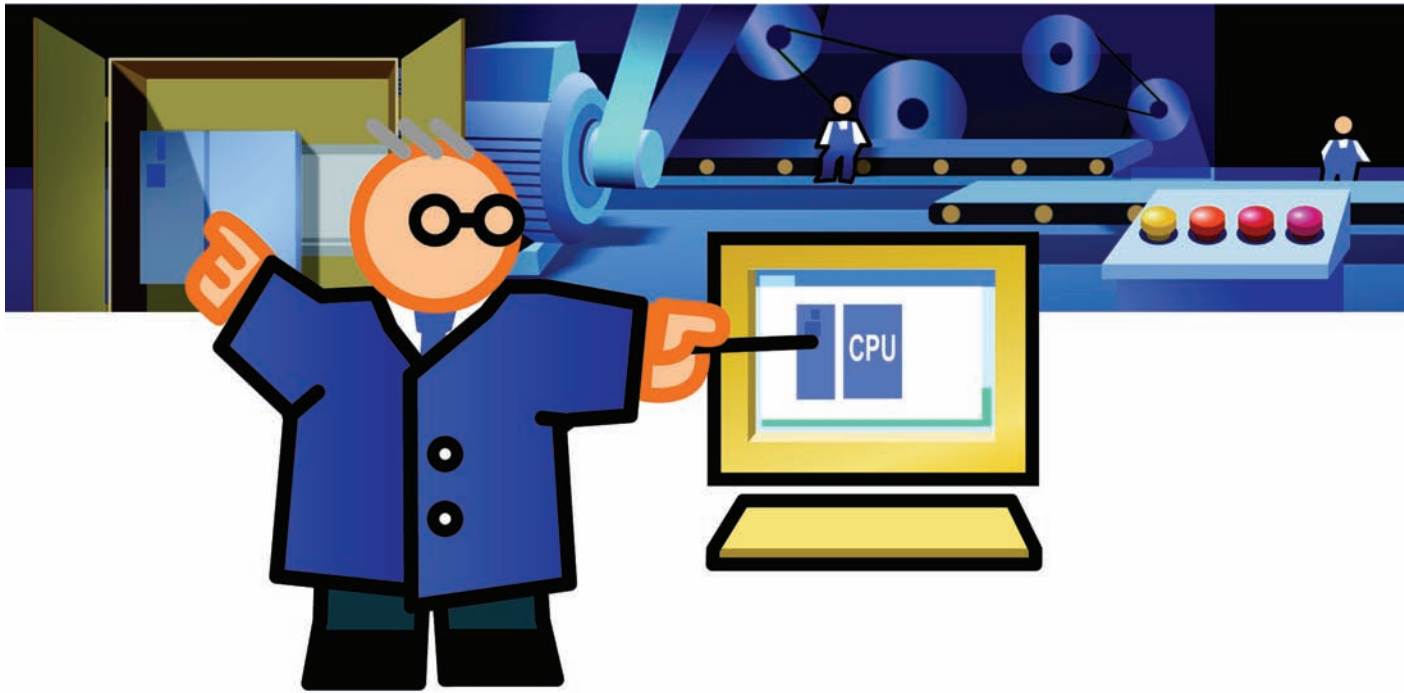
- Press the green momentary contact switch for “Motor ON”. The LED of input 0.0 (terminal 2) will light up.
- Press the red momentary contact switch for “Motor OFF”. The LED of input 0.1 (terminal 3) will light up.
- Press the right momentary contact switch for “Clockwise rotation”. The LED of input 0.2 (terminal 4) will light up.
- Press the left momentary contact switch for “Counterclockwise rotation”. The LED of input 0.3 (terminal 5) will light up.

You have installed, wired, and tested all components. Next, you will create the control structure in STEP 7 Lite and download the configuration to the CPU 312C.





4 Configuring the control in STEP 7 Lite



4.1 What is a STEP 7 Lite project?

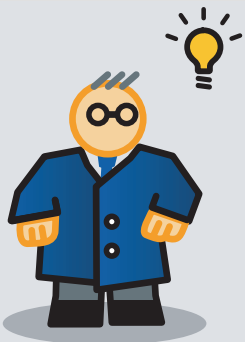
Various tasks are involved in creating an automation solution with STEP 7 Lite. STEP 7 Lite combines all of the data and tasks of the control into a project. This data is stored in a STEP 7 Lite project file (*.k7p).

In our example, this data includes:

- Modules and their addresses in the hardware configuration.
- Control logic in the form of a control program.

Tip

For further information about STEP 7, refer to the online help.

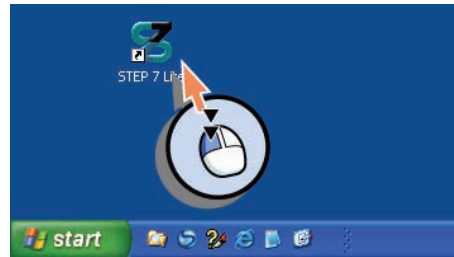


4.2 Opening a STEP 7 Lite project

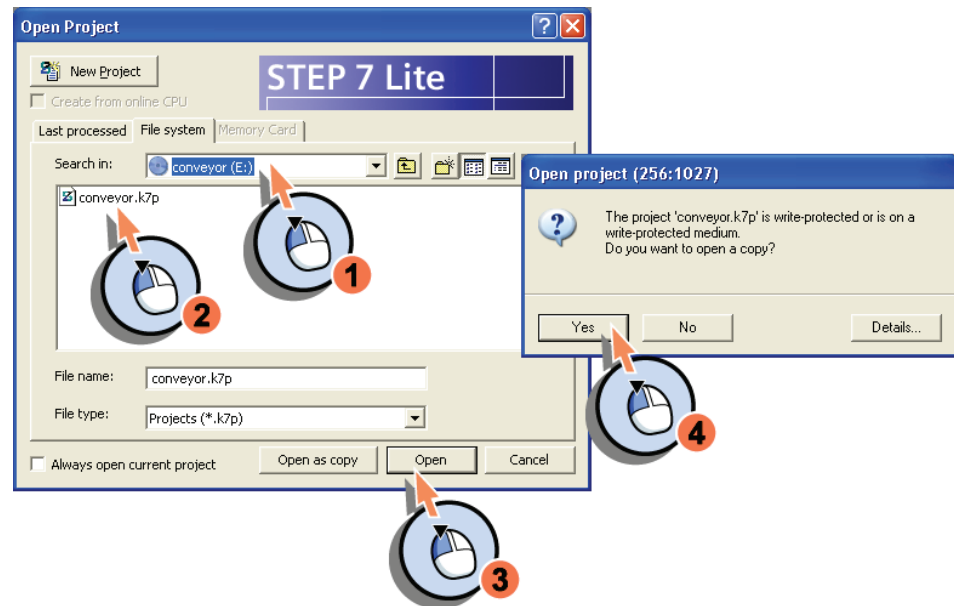
In order to configure the control in STEP 7 Lite, you must open the example project provided and familiarize yourself with the program interface.

Opening the “conveyor” project

1. Start STEP 7 Lite.



2. Insert the CD with the example project, and open the example project: conveyor.k7p

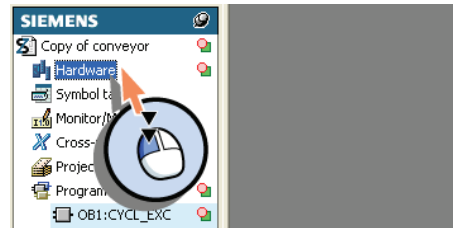


4.3 Reproducing the module configuration in STEP 7 Lite

In the STEP 7 Lite project, you will create all of the modules you installed on the mounting rail.

Creating the module configuration

1. Create a new S7-300 station.



Four mounting rails are automatically displayed.

Rack	Slot	Module	Order number	I address	Q address	Comment
Rack 0	1					
	2					
	3					
	4					
	5					
	6					
	7					
	8					
	9					
	10					
	11					
Rack 1	1					
	2					
	3					
	4					
	5					
	6					
	7					
	8					
	9					
	10					
	11					
Rack 2	1					
	2					
	3					
	4					
	5					
	6					
	7					
	8					
	9					
	10					
	11					
Rack 3	1					
	2					
	3					
	4					
	5					
	6					
	7					
	8					
	9					
	10					
	11					

System

- PS
- CPU
- IM
- SM AI
- SM AO
- SM AI/O
- SM DI
- SM DO
- SM DI/O
- SM IQ-SENSE
- C7
- Special 300
- Compatible

SIEMENS

- SIMATIC S7 300
- SIMATIC ET200S
- SIMATIC ET200X

4 Configuring the control in STEP 7 Lite

2. Insert the power supply with the appropriate type designation and order number.

The screenshot shows the SIMATIC Manager Hardware Configuration window. On the left, there are four rack diagrams labeled 3, 2, 1, and 0. Rack 0 is highlighted with a blue circle and an arrow pointing to the 'PS 307 2A' module in the 'Display module information' table. A blue arrow also points from the 'PS 307 2A' module to the rack diagram. A red circle with the number '1' is next to the 'PS 307 2A' module, and a red circle with the number '2' is next to the 'PS 307 5A' module. A blue arrow points from the 'PS 307 5A' module to the rack diagram.

Slot	Module	Order number	I address	Q address	Comment
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					

Module	Order number
PS 307 10A	6ES7 307-1KA00-0AA0 Load supply voltage AC 120/230V: DC 24V/10A
PS 307 2A	6ES7 307-1BA00-0AA0 Load supply voltage AC 120/230V: DC 24V/2A
PS 307 5A	6ES7 307-1EA00-0AA0 Load supply voltage AC 120/230V: DC 24V/5A

System: 95

- SMDI
- SM DO
- SM DI/O
- SM IQ-SENSE
- C7
- Special 300
- Compatible

3. Insert the CPU with the appropriate type designation and order number.

Hardware - Project

Rack 0	Rack 1	Rack 2	Rack 3		
Slot	Module	Order number	I address	Q address	Comment
1	PS 307 2A	6ES7 307-1BA0...			
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					

✓ Display module information

Module	Order number
6ES7 312-1AE13-0A80	2.0
6ES7 312-5AC82-0A80	1.2
6ES7 312-5BE03-0A80	2.0
6ES7 312-5BD01-0A80	2.0
6ES7 312-5BD00-0A80	1.2

System

- PS
- CPU
- SM DO
- SM DI/O
- SM IQ-SENSE
- C7
- Special 300
- Compatible

4 Configuring the control in STEP 7 Lite

The modules are displayed both in the hardware view and in the configuration table.

The screenshot shows the 'Hardware - Project' window. On the left, there are three rack views (Rack 0, Rack 1, Rack 2) and a detailed view of Rack 3. A blue arrow points from the Rack 3 view to the configuration table. The table lists modules in slots 1 through 11 across Racks 0 to 3. Below the table is a 'Display module information' section with a list of modules and their specifications. On the right, a 'System' tree shows the hierarchy: System, PS, CPU, IM, SM AI, SM AO, SM AI/O, SM DI, SM DO, SM DI/O, SM IQ-SENSE, C7, Special 300, and Compatible.

Rack	Slot	Module	Order number	I address	Q address	Comment
Rack 0	1	PS 307 2A	6ES7 307-1BA0...			
Rack 0	2	CPU 312 C	6ES7 312-5BE0...	Details...		
Rack 0	3					
Rack 0	4					
Rack 0	5					
Rack 0	6					
Rack 0	7					
Rack 0	8					
Rack 0	9					
Rack 0	10					
Rack 0	11					

Display module information

Module	Order number	I address
CPU 312	6ES7 312-1AE13-0AB0	2.0
CPU 312 IFM	6ES7 312-5AC82-0AB0	1.2
CPU 312 C	6ES7 312-5BE03-0AB0	2.0
	6ES7 312-5BD01-0AB0	2.0
	6ES7 312-5BD00-0AB0	
	6ES7 313-1AD03-0AB0	1.2

System

- System
- PS
- CPU
- IM
- SM AI
- SM AO
- SM AI/O
- SM DI
- SM DO
- SM DI/O
- SM IQ-SENSE
- C7
- Special 300
- Compatible

The retention behavior of the CPU 312C determines whether or not the values of internal memory bits are retained after a power failure or memory reset on the CPU 312C.

You can use the retention behavior to ensure that the motor does not start up in an uncontrolled manner after a power failure.



Setting the parameters of the CPU 312C

You can set numerous parameters for each of the modules. As an example, we will modify the retention behavior of the CPU 312C.

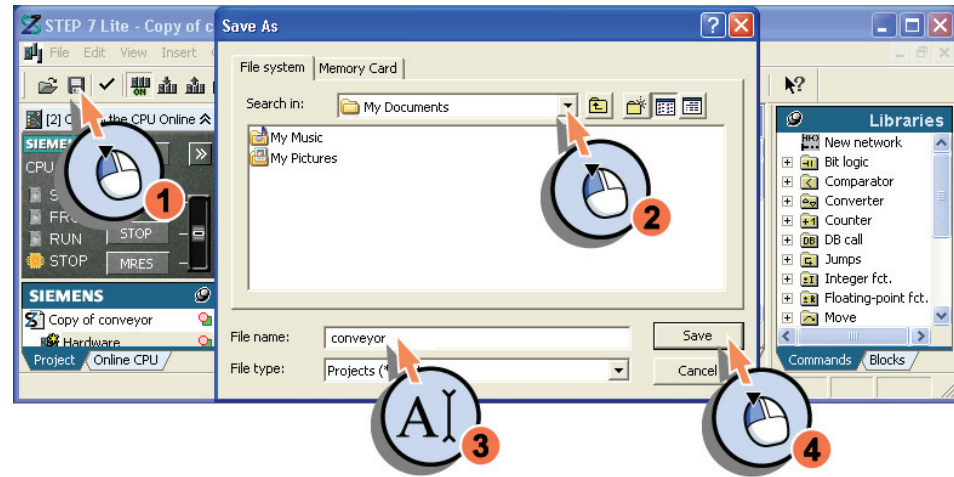
1. Set the amount of retentive bit memory to “0”.

Slot	Module	Order number	I address	Q address	Comment
1	PS 307 2A	6ES7 307-1BA0...			
2	CPU 312 C	6ES7 312-5BE0...			
3					
4					
5					
6					
7					
8					
9					

The screenshot shows the 'Processing Module Parameters' dialog box for the CPU 312 C. The 'Retentive memory' section is expanded, showing three input fields: 'Number of memory bytes starting at MB 0' (set to 0), 'Number of S7 timers starting at T 0' (set to 0), and 'Number of S7 counters starting at C 0' (set to 8). The 'Cyclic interrupts' section is also expanded, showing a table with columns for Priority and Execution (ms). The entry 'OB35' is shown with a priority of 12 and an execution time of 100 ms. The 'Time-of-day interrupts' section is also expanded, showing a table with columns for Priority, Active, Execution, Start date, and Time of day. The entry 'OB10' is shown with a priority of 2, Active set to 'None', Execution set to 'None', Start date set to '01.01.94', and Time of day set to '00:00'. The 'OK' button is highlighted with a mouse cursor.

Saving the project

1. Save the project.



4.4 Establishing the online connection between the PC and CPU 312C

You must establish an online connection between the PC and CPU 312C for the following:

- Downloading and testing the control programs
- Displaying and changing the operating state of the CPU 312C
- Displaying the module status
- Hardware diagnostics

To establish an online connection, you must connect the PC and CPU 312C to one another via the MPI interface.

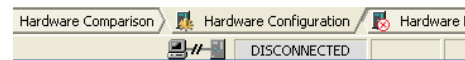
Establishing the online connection

STEP 7 Lite attempts to establish the online connection on startup.

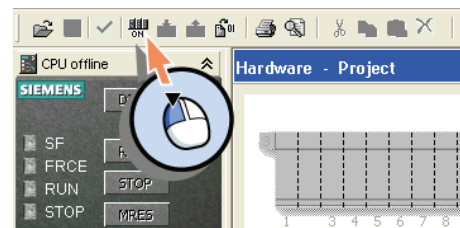
If the connection exists, the operating state of the CPU 312C is displayed in the status bar as “STOP”.



If no connection exists, the status bar displays “Disconnected”.



1. If the connection does not exist, establish the connection between the CPU 312C and your PC.

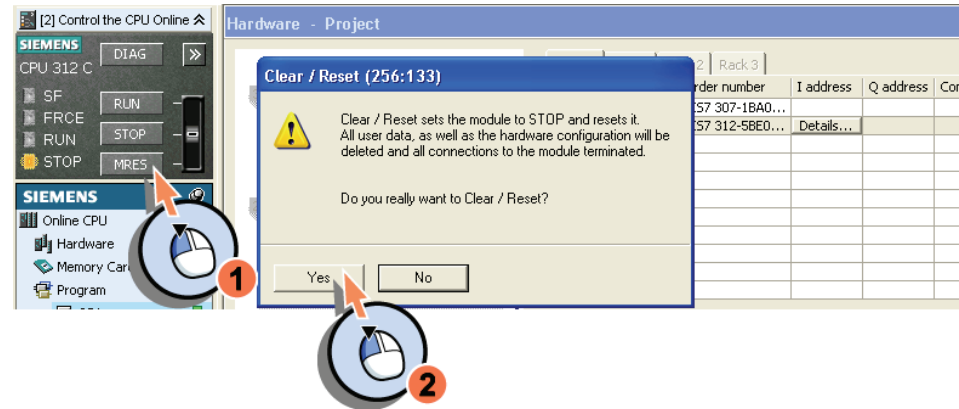


4.5 Downloading and checking the module configuration to the CPU 312C

Before you download the module configuration to the CPU 312C, you will delete the old configuration from the CPU. After downloading, you will check whether downloadable system data were able to be generated from your module configuration.

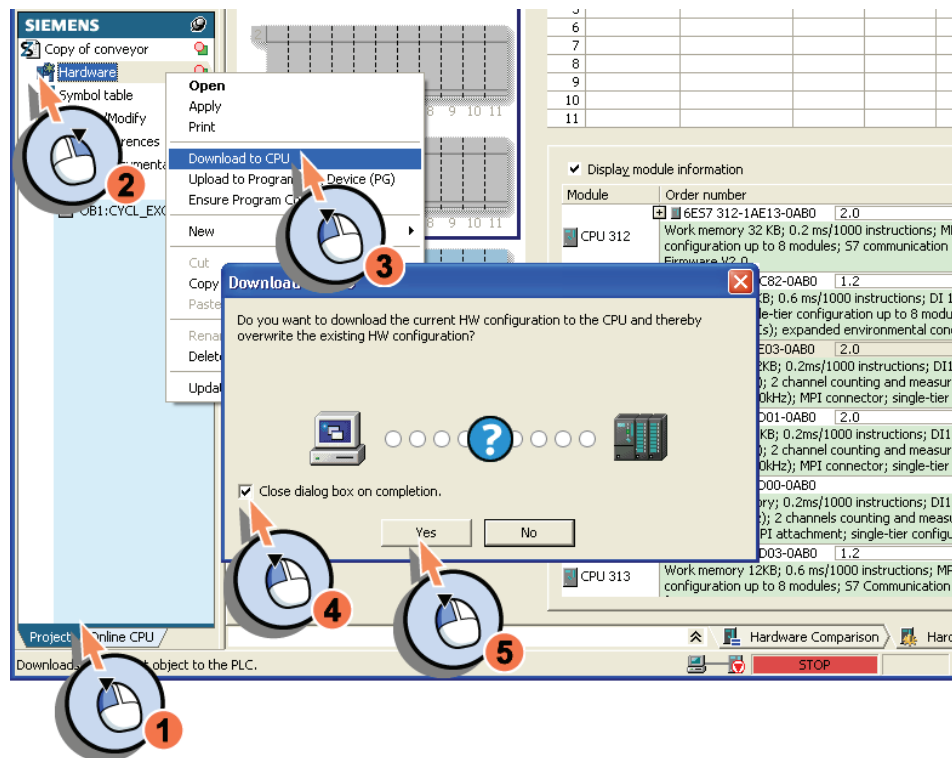
Performing a memory reset on the CPU 312C

1. Delete the old program blocks and configurations from the CPU 312C.



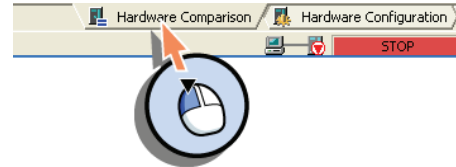
Downloading the module configuration to the CPU 312C

1. Download the module configuration to the CPU 312C. This transfers the current module parameters to the CPU.



Checking the module configuration

1. Check to make sure that the configuration data on the PC (offline) matches the configuration data on the CPU 312C (online). STEP 7 Lite then checks whether downloadable system data can be generated from the current configuration.



You can see detailed results of the hardware comparison below the configuration table. All modules must be identical in order for the proper inputs and outputs to be addressed when the control program runs.

Offline		Online		
Slot	Module	Order number	Module	Order number
1	PS 307 2A	6ES7 307-1BA0...	PS 307 2A	6ES7 307-1BA00-0AA0
2	CPU 312 C	6ES7 312-5BE0...	CPU 312 C	6ES7 312-5BE03-0AB0
3				
4				
5				
6				
7				
8				
9				
10				
11				

Delta list:

- Rack: 0, Slot 1
Modules are identical
- Rack: 0, Slot 2
Modules are identical

Comparison:

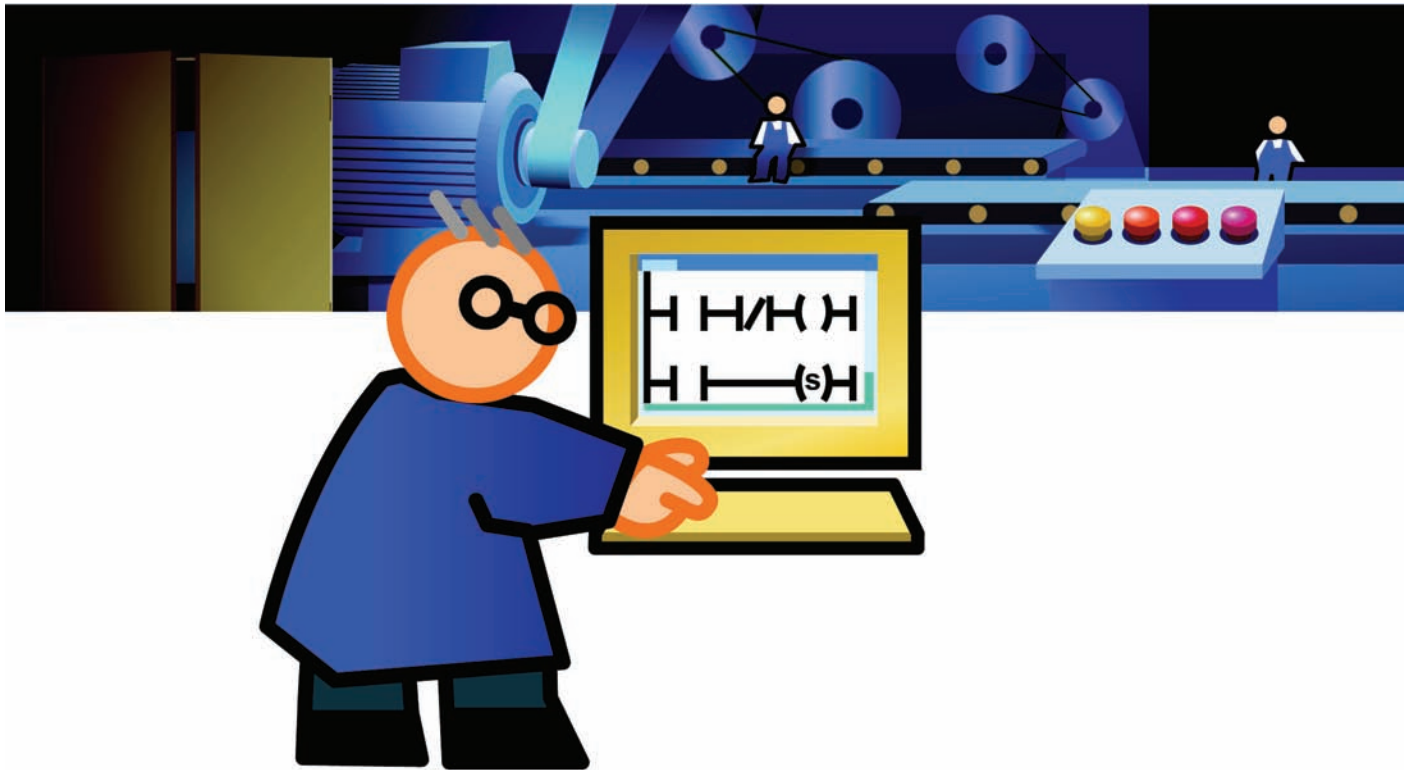
- Offline-Online
- Offline phy. char.
- Online phy. char.

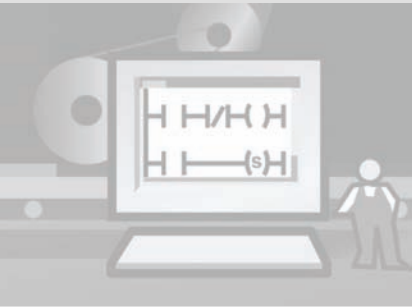
Update all (F5)

You have created the control structure in STEP 7 Lite and downloaded the configuration to the CPU 312C. Next, you will open the example program for controlling the conveyor belt drive.



5 Opening the program on the PC





5.1 What is a program?

The program describes how the signals from the momentary contact switches are logically linked to the outputs. The outputs of the CPU 312C will be used to control the drive motor of the conveyor belt.

The program is part of the STEP 7 Lite project. Each program consists of organization blocks (OBs). The program for the conveyor is stored in OB1.

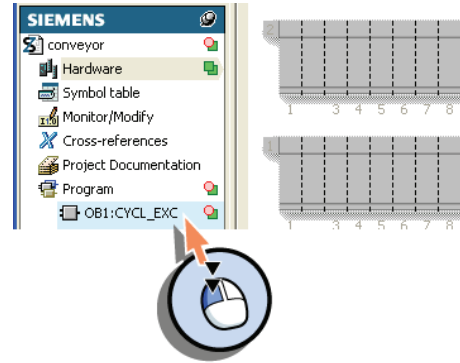
The program consists of networks. The networks, in turn, consist of normally-closed and normally-open contacts and coils.

5 Opening the program on the PC

5.2 Opening a program

The program for controlling the conveyor belt is stored in the “conveyor” project.

1. Open the program.



The program appears in the form of ladder logic (LAD). The operations are represented as graphical symbols.

LAD is a graphical programming language similar to a circuit diagram.

The inputs are represented as normally-closed and normally-open contacts, and the outputs are represented as coils.



OB1:CYCL_EXC - Project

Address	Declaration	Name	Type	Start value	Comment
0.0	temp	OB1_EV_CLASS	BYTE		Bits 0-3 = 1 (Coming event), Bits 4-7 = 1 (Event class 1)
1.0	temp	OB1_SCAN_1	BYTE		1 (Cold restart scan 1 of OB 1), 3 (Scan 2-n of OB 1)
2.0	temp	OB1_PRIORITY	BYTE		1 (Priority of 1 is lowest)
3.0	temp	OB1_OB_NUMBR	BYTE		1 (Organization block 1, OB1)

OB1: CYCL_EXC "Main Program Sweep (Cycle)"

Comment:

Network 1: clockwise

Comment:

```
"Button_co" "Button_co" "Bit memor" "Output co"
unter-cloc unter-cloc y unit off
ckwise" ckwise" /on" ckwise"
| | | |
| | | |
| | | |
| | | |
```

Network 2: counter-clockwise

Comment:

```
"Button_co" "Button_co" "Bit memor" "Output co"
unter-cloc unter-cloc y unit off
ckwise" ckwise" /on" ckwise"
| | | |
| | | |
| | | |
| | | |
```

Network 3: unit_on

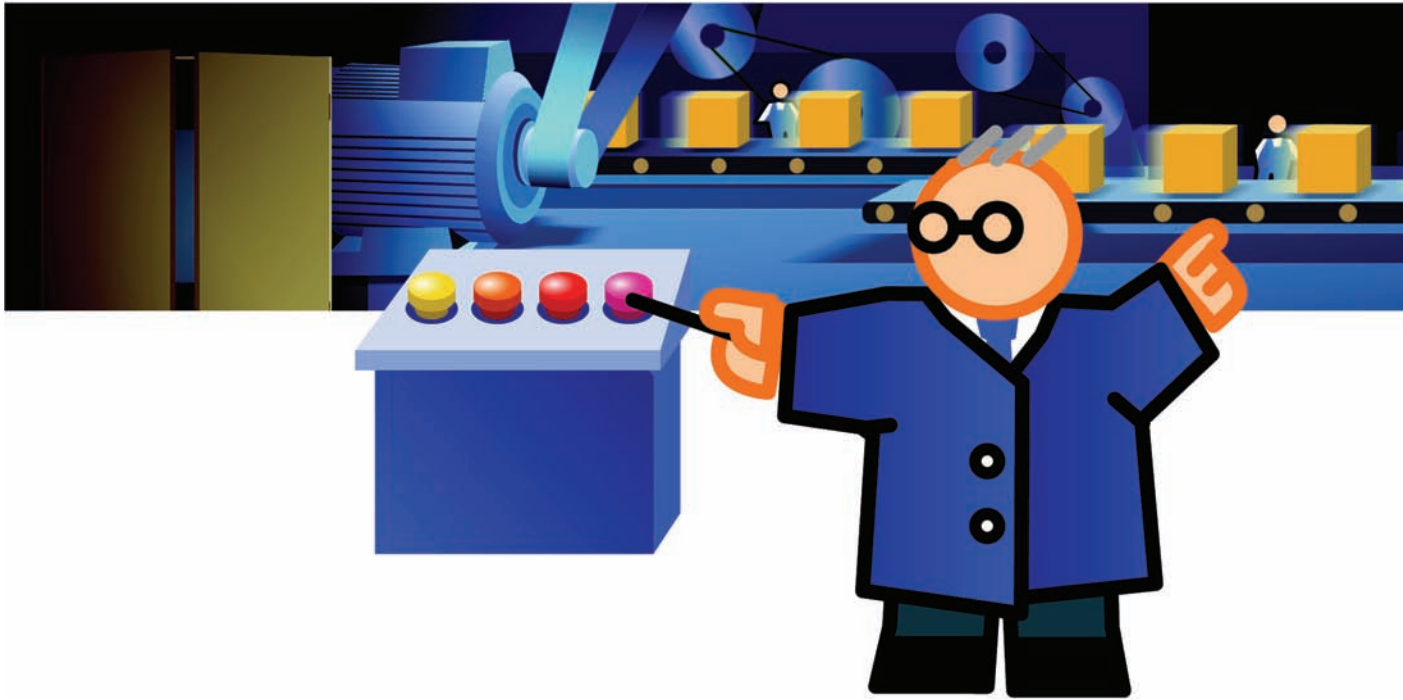
Comment:

```
"Button un" "Bit memor"
it on" y unit off
| /on"
| |
```

You have configured the control and downloaded the control program in STEP 7 Lite. Next, you will download the entire STEP 7 Lite project to the CPU 312C and start a test run. The test run demonstrates the interaction between the wired terminals, the LED displays, and the program, which logically links the inputs and outputs to one another.

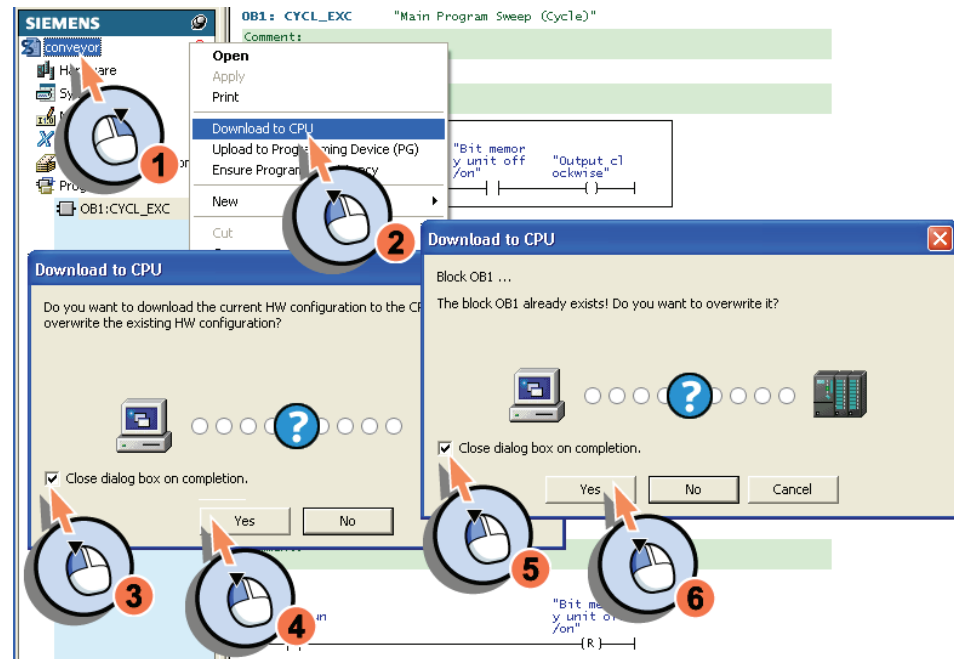


6 Performing a test run



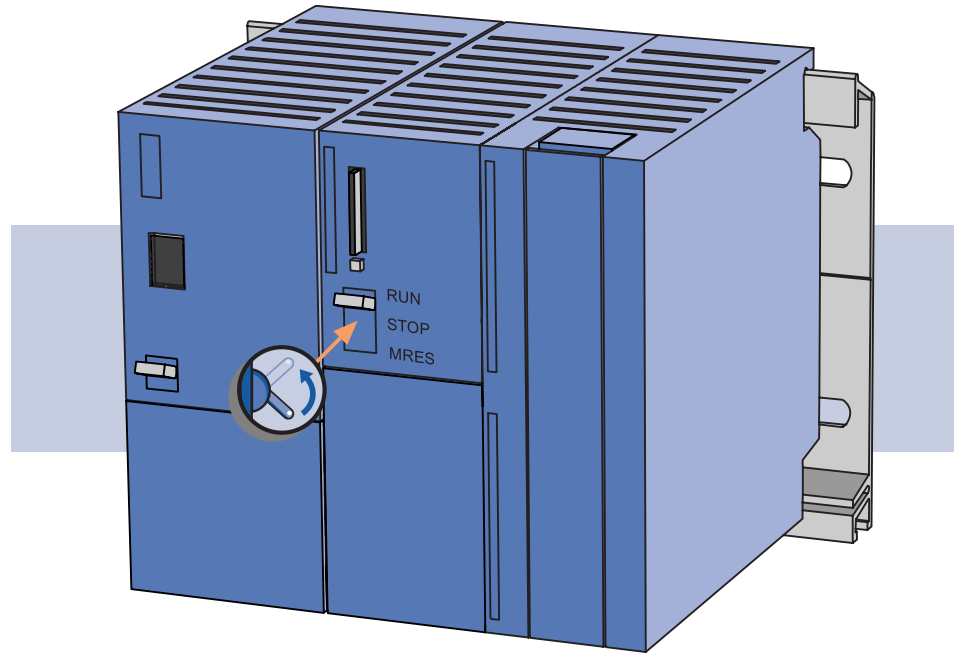
6.1 Downloading the project to the CPU 312C

1. Download the hardware configuration and the program to the CPU 312C.



6.2 Starting the test run

1. Set the mode switch of the CPU 312C to “RUN”.



The STOP LED goes out. The RUN LED starts to flash and then displays a continuous light.

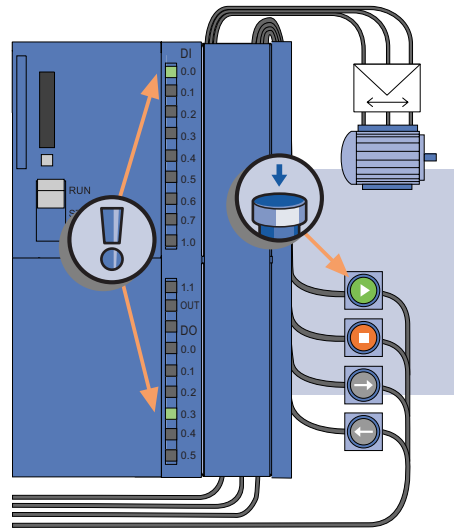


2. Press the green momentary contact switch to start the motor.

The output LED 0.3 lights up and remains lit.

The input LED 0.0 lights up briefly when the momentary contact switch is activated.

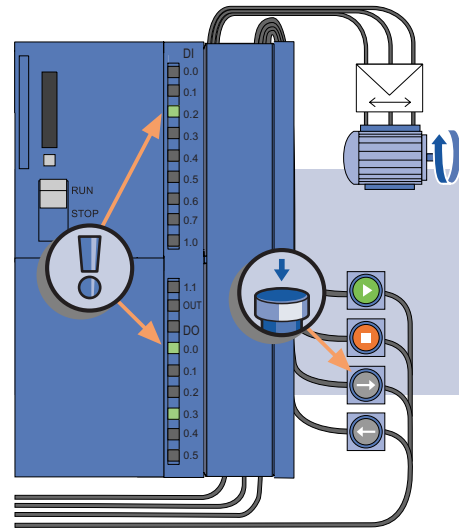
The motor is ready to start.



3. Press and hold down the momentary contact switch for clockwise rotation.

The output LED 0.0 lights up.

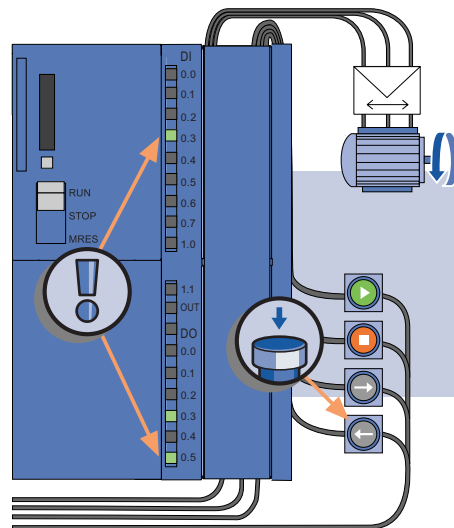
The input LED 0.2 lights up.



- 4. Release the momentary contact switch for clockwise rotation and press and hold down the momentary contact switch for counterclockwise rotation.**

The output LED 0.5 lights up.

The input LED 0.3 lights up.

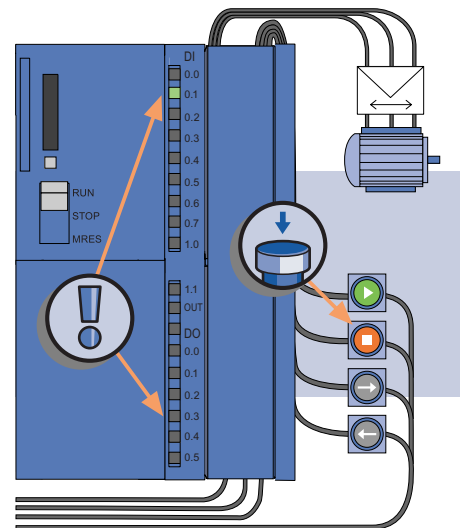


- 5. Release the momentary contact switch for counterclockwise rotation and press the momentary contact switch for stopping the motor.**

The output LED 0.3 goes out.

The input LED 0.1 lights up briefly when the momentary contact switch is activated.

The motor is switched off.





7 Congratulations





With the completion of the test run, you have successfully performed the tasks in “S7-300 Getting Started - First Time User” and have created an executable control for your plant.

If you wish, you can add to the control on your own and implement your own control tasks.

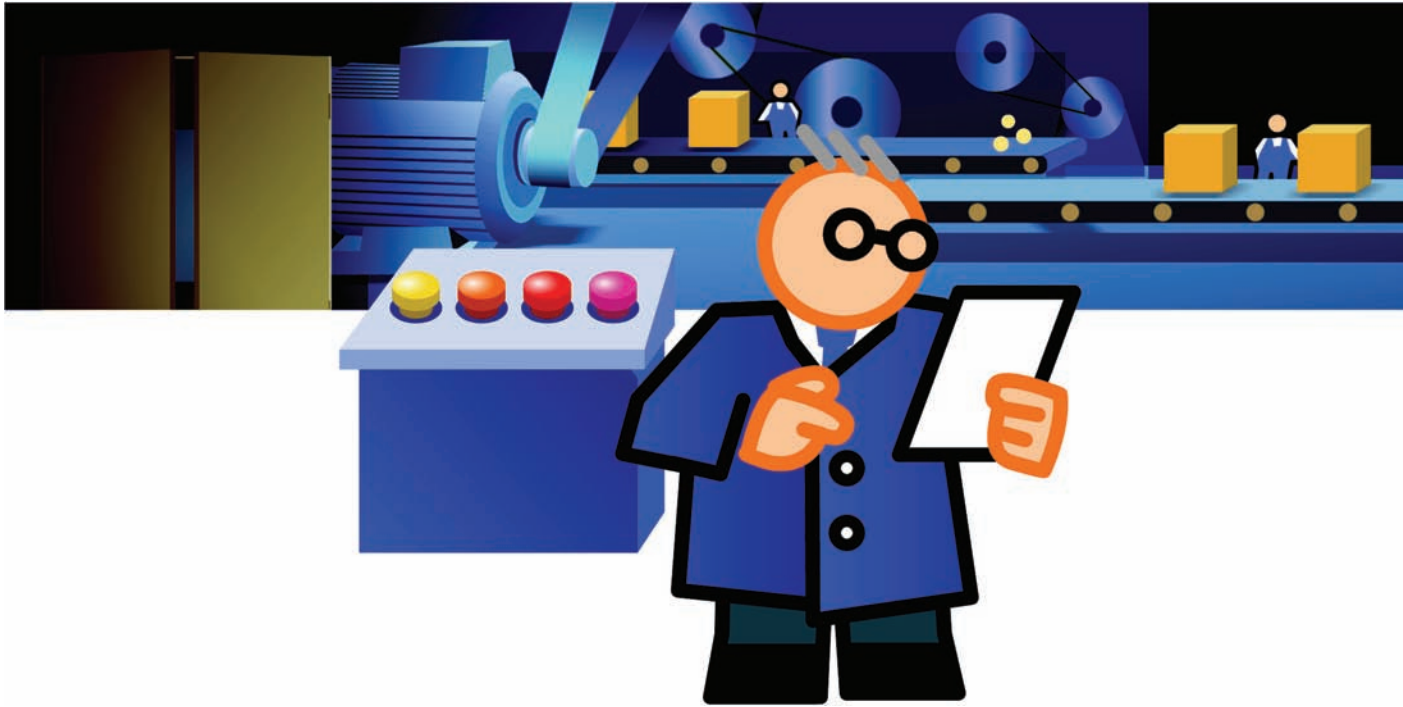
Want to know more about SIMATIC S7-300? Contact us.

Additional information is available through our Service & Support. Visit us on the Internet at:

<http://www.siemens.com/automation/service>

Additional addresses and contact information are provided on the following pages.

8 Additional information





8.1 Diagnostics / correction of errors

Incorrect operation, faulty wiring, or an incorrect hardware configuration can cause errors. The CPU 312C displays such errors with the group error LED SF following a memory reset. For information on how to analyze errors and messages, refer to the “S7-300, CPU 31xC and CPU 31x: Installation” operating instructions. This manual is included in the SIMATIC Manual Collection, which is enclosed in the S7-300 starter kit.

The PC Adapter USB uses LEDs to indicate error states. To diagnose these errors, refer to the electronic “PC Adapter USB” Manual. You can find this manual on the installation CD for the PC Adapter USB.

8.2 Additional documentation

For STEP 7 Lite and the PC Adapter USB:

You will find the following documents on the CD and, after installation of STEP 7 Lite, via the start menu “Start > SIMATIC > Documentation > English”:

- The electronic “Getting Started with STEP 7 Lite” Manual describes the main operating sequences using hands-on exercises.
- The electronic “Programming with STEP 7 Lite” Manual imparts background knowledge for implementing control tasks with STEP 7 Lite.
- The electronic “PC Adapter USB” Manual describes installation and commissioning of the PC Adapter.

You can also use the online help in STEP 7 Lite. To do so, press the <F1> key.



For the S7-300 automation system:

- A Manual Collection on DVD is provided in the S7-300 starter kit. It contains manuals in electronic form for various SIMATIC products. Examples include the “S7-300, CPU 31xC and CPU 31x: Installation” operating instructions and the “CPU 31xC and CPU 31x: Technical Specifications” Manual.
- For information about the S7-300, see the list below or go online to <http://support.automation.siemens.com/WW/view/en/> and enter the associated entry ID.

Name of manual	Description
Manual CPU 31xC and CPU 31x, Technical Specifications Entry ID: 12996906	Operator control and display elements, communication, memory concept, cycle and response times, technical specifications
Operating Instructions S7-300, CPU 31xC and CPU 31x: Installation Entry ID: 12996906	Project design, installation, wiring, addressing, commissioning, maintenance and test functions, diagnostics and troubleshooting.
Manual <ul style="list-style-type: none">• CPU 31xC: Technological Functions Entry ID: 12429336 <ul style="list-style-type: none">• CD with examples	Description of the technological functions: positioning, counting, point-to-point coupling, closed-loop control. The CD contains examples of the technological functions.
Manual S7-300 Automation System: Module Data Entry ID: 8859629	Descriptions of functions and technical specifications of the signal modules, power supplies, and interface modules.

8.3 SIMATIC Technical Support

How to contact Technical Support for all A&D products

- By e-mail: adsupport@siemens.com
- By phone: +49 (0) 180 5050 222
- By fax: +49 (0) 180 5050 223

You can find additional information about our technical support on the Internet at <http://www.siemens.com/automation/service>

Service & Support on the Internet

In addition to our documentation, we offer a comprehensive online knowledge base on the Internet at:

http://www.siemens.de/automation/csi_en_WW/product

There you will find:

- The latest product information, FAQs, and downloads.
- Our newsletter, providing you with the latest information about your products.
- A Knowledge Manager to find the right documents for you.
- Our bulletin board, where users and specialists share their knowledge worldwide.
- Your local contact for Automation & Drives in our Contacts Database (see Contacts & Partners).
- You will find information on local service, repairs, spares and much more under "Services".



If you want to find out even more about our products, refer to the Internet addresses listed below:

- SIMATIC Controllers:
www.siemens.com/simatic-controller
- SIMATIC automation systems:
www.siemens.com/simatic
- Totally Integrated Automation:
www.siemens.com/totally-integrated-automation
- SIPLUS extreme - Hardening and Finishing:
www.siemens.de/siplus
- Service & Support:
http://www.siemens.com/automation/csi_en_WW/support
- SIMATIC partners:
www.siemens.com/automation/partners
- Order or download additional informative material:
www.siemens.de/simatic/druckschriften > English
- SIMATIC Guide manuals:
www.siemens.com/simatic-doku
- A&D Mall online ordering system:
www.siemens.com/automation/mall



