

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## Features

### Ultraminiature Block Type

- Three kinds of CPU of card size are available.
- The main body is equipped with up to 14 input/output points such as discrete and analog points, depending on the type of CPU, and it enables control from a single CPU.
- The block type comes without a base as a means for eliminating wasted space and prioritizing space-savings.



## Features

### Network controller <SJ-ETHER>

Data transfer and monitoring is sped up through the built-in Ethernet port. By handling general-purpose protocol such as EtherNet/IP, CC-Link IE Field Basic, and MODBUS/TCP, it becomes ideal for the device's network controller.

Changing small scale devices, the factory environment and single devices to IoT is realized through low costs.

### Installing PID control

Ideal for devices that demand control of analog quantity.

It can switch to manual, automatic, and cascade mode for up to 16 loops.

- Each loop can program independent sample rate
- Installs functions controlled in manual, automatic and cascade modes
- 2 types of bumpless processing
- Secured alarm information
- Ramp/Soak with maximum segment amount of 16
- Auto-tuning

\* The basic type requires an analog extension unit.

### Motion control <SJ-ETHER>

With I/O built into the main body, connection to high-speed counter input and pulse output is possible. With a single CPU, small-sized machines and equipment can be controlled easily and smoothly.

[High-speed counter]

Up/Down counter max 3ch

Multiple system signals can be counted separately. It accurately measures high-speed pulses and implements precise control.

Pulse/Direction counter max 6ch

Handles max 100 kHz. It also smoothly controls precise operation.

[Positioning function]

Pulse output

Outputs pulse and direction signals. Can operate with high diligence in controlling the regular and reverse rotation of the motor.

Also,

- Linear interpolation of 2 or 3 axes.
- Multistage control
- Speed control

### Introduce with minimal size

With a compact minimum case size of W 53.5 x H 85 mm which holds 3 built-in ports including an Ethernet port, and built-in I/O interface (Basic type: input 8 points, output 6 points. Analog type: input 4 points, output 4 points, analog input 2ch, analog output 2ch), it makes singular control possible.

It meets various demands including importing to small-scale devices, constructing support systems, and capital investment with reduced costs.

### Can be driven by existing 24 V power source

The 24 V power source currently being used by other devices can be applied as is, and there's no need to prepare a separate power source unit exclusively. It is ne to add and operate an expansion power source module for having merged it with the composition of the environment and each type of expansion unit.

### Analog I/O built into the main body <Analog Type>

0 to 5 V/4 to 20 mA 12bit installed.

You can control analog signals such as temperature, humidity, pressure and ow rate. By sending data in a higher rank via Ethernet, devices of singular control are also changed to IoT. With the expansion unit it can also handle thermocouple/resistance temperature detector.

### Peripheral equipment

Communication ports that carry out communications conforming to Ethernet, RS-232C and RS-485 are equipped with 3 systems. You can simultaneously and easily connect a wide variety of peripheral equipment, from network devices to programmable monitors and card readers.If you connect to a PC, you can carry out debugging in realtime while operating equipment devices.

### Up to 128 kinds of audio data can be registered and controlled. <Sound Type>

Using the data conversion software dedicated to the sound type of KOSTAC SJ, the SJ series can easily create and edit dedicated sound source data from sound source files in "WAV format" used normally in Windows®. Voice sound sources can be freely selected and combined using the program of the PLC.

### Reproduce sound through connected speakers <Sound>

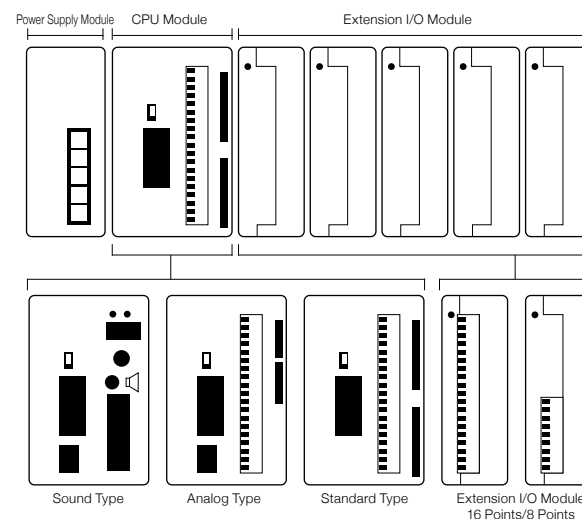
The SJ series has a power amplifier built into the CPU. Sound can be played back through speakers when connected to it. Equipped with sound volume adjustment functions, it can be operated using the volume of the main body and PLC programs. A low-power-consumption mode when it produces no sound is also available.

## System Specification

### Module configuration

Maximum system configuration:

[Power supply module] + [CPU module] + [8 extension I/O module]



- Common Subject Matter
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- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications
- Power Supply Module
- Input/Output Module
- Analog Module

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## Model Number List

Name	Outline									
SJ-ETHER Series CPU Module*1	Basic Type									
	Model Number	Input				Output		Weight (g)	Price	
		Points	Function		Points	Function				
	SJ-11DD1EP-D	8	24 V DC	Sync/Source		6	5 to 27 V DC	Sync	140	Open
	SJ-11DD2EP-D	8	24 V DC	Sync/Source		6	24 V DC	Source	140	Open
	SJ-11DREP-D	8	24 V DC	Sync/Source		6	Relay	1 A	160	Open
	Analog Type									
	Model Number	Input				Output		Weight (g)	Price	
		Points	Function		Points	Function				
	SJ-12DD1EP-D	4	24 V DC	Sync/Source		4	5 to 27V DC	Sync	145	Open
2		0 to 5 V/4 to 20 mA		12bit	2	0 to 5 V/4 to 20 mA		12bit		Open
SJ-12DD2EP-D	4	24 V DC	Sync/source		4	24 V DC	Source	144	Open	
	2	0 to 5 V/4 to 20 mA		12bit	2	0 to 5 V/4 to 20 mA			12bit	Open
SJ-12DREP-D	4	24 V DC	Sync/source		4	Relay	1 A	155	Open	
	2	0 to 5 V/4 to 20 mA		12bit	2	0 to 5 V/4 to 20 mA			12bit	Open
SJ-ETHER Series CPU Module*2	Basic Type									
	Model Number	Input				Output		Weight (g)	Price	
		Points	Function		Points	Function				
	SJ-11DD1E-D	8	24 V DC	Sync/source		6	5 to 27V DC	Sync	140	Open
	SJ-11DD2E-D	8	24 V DC	Sync/source		6	24 V DC	Source	140	Open
	SJ-11DRE-D	8	24 V DC	Sync/source		6	Relay	1 A	160	Open
	Analog Type									
	Model Number	Input				Output		Weight (g)	Price	
		Points	Function		Points	Function				
	SJ-12DD1E-D	4	24 V DC	Sync/source		4	5 to 27V DC	Sync	145	Open
2		0 to 5 V/4 to 20 mA		12bit	2	0 to 5 V/4 to 20 mA		12bit		Open
SJ-12DD2E-D	4	24 V DC	Sync/source		4	24 V DC	Source	144	Open	
	2	0 to 5 V/4 to 20 mA		12bit	2	0 to 5 V/4 to 20 mA			12bit	Open
SJ-12DRE-D	4	24 V DC	Sync/source		4	Relay	1 A	155	Open	
	2	0 to 5 V/4 to 20 mA		12bit	2	0 to 5 V/4 to 20 mA			12bit	Open
SJ Series CPU Module	Standard Type									
	Model Number	Input				Output		Weight (g)	Price	
		Points	Function		Points	Function				
	SJ-00DD1-D	8	24 V DC	Sink/source		6	5 to 27 V DC	Sink	140	Open
	SJ-00DD2-D	8	24 V DC	Sink/source		6	24 V DC	Source	140	Open
	SJ-00DR-D	8	24 V DC	Sink/source		6	Relay	1 A	160	Open
	SJ-00AR-D	8	100 to 120 V AC			6	Relay	1 A	160	Open
	Sound Type									
	Model Number	Input				Output		Weight (g)	Price	
		Points	Function		Points	Function				
SJ-30DD1-D	5	24 V DC	Sink/source		5	5 to 24 V DC	Sink	155	Open	
Power Supply Module	AC Power Supply Module									
	Model Number	Function						Weight (g)	Price	
	C0-01AC	24 V DC 1.3 A type						170	Open	
Extension IO Module	Input/Output Module									
	Model Number	Input				Output		Weight (g)	Price	
		Points	Function		Points	Function				
	J-08ND3	8	12 to 24 V DC	Sink/source				80	Open	
	J-08ND3-1	8	3.3 to 5 V DC	Sink/source				80	Open	
	J-16ND3	16	24 V DC	Sink/source				90	Open	
	J-08NA	8	100 to 120 V AC					80	Open	
	J-08TD1					8	3.3 to 27 V DC	Sink	80	Open
	J-08TD2					8	12 to 24 V DC	Source	80	Open
	J-16TD1					16	5 to 27 V DC	Sink	90	Open
	J-16TD2					16	12 to 24 V DC	Source	90	Open
	J-08TA					8	17 to 240 V AC	SSR 0.3 A	100	Open
	J-08TR					8	Relay	1 A	110	Open
	J-04TRS					4	Relay	SPDT 7 A	125	Open

The specifications and prices described in this catalog were valid when the catalog was issued. For the latest information, contact our sales persons or see our website.

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## Specifications

Name	Outline								
Extension IO Module	Analog Type								
	Model Number	Input			Output			Weight (g)	Price
		Points	Function		Points	Function			
	C0-04AD-1	4	0 to 20 mA 13 bit					82	Open
	C0-04AD-2	4	0 to 10 V 13 bit					82	Open
	C0-04DA-1				4	4 to 20 mA 12 bit		82	Open
	C0-04DA-2				4	0 to 10 V 12 bit		82	Open
	C0-4AD2DA-1	4	0 to 20 mA 13 bit		2	4 to 20 mA 12 bit		86	Open
	C0-4AD2DA-2	4	0 to 10 V 13 bit		4	0 to 10 V 12 bit		86	Open
C0-04RTD	4	Resistance temperature detector 16 bit					86	Open	
C0-04THM	4	Thermocouple 16 bit					86	Open	
Associated Equipment	Peripheral Device								
	Model Number		Function				Weight (g)	Price	
	PC-D5OFT5		Programmer software for computer				145	Open	
	Cable / Connector for program								
	Model Number		Function				Weight (g)	Price	
	S-9CNS1		Conversion connector between DOS/V and Z-20JP					Open	
	Z-20JP		Programmer connection cable 2 m, modular jack on both ends					Open	
	Maintenance Product								
	Model Number		Function				Weight (g)	Price	
D2-BAT-1		CPU memory backup battery for analog / sound type					Open		

\*1 EtherNet/IP, Modbus/TCP  
 \*2 CC-Link IE Field Basic, Modbus/TCP

## Performance Specifications (Common)

Items	Specifications			
	SJ-ETHER Series		SJ Series	
	Basic	Analog	Sound Type	Standard Type
Control System	Stored program: Cyclic arithmetic processing system			
Language System	Simultaneous use of relay symbol type and stage type			
Number of Instructions	Sequence instructions: 68, program execution control instructions: 166, data processing instructions: 82, IBox instructions: 22		Sequence instructions: 54, program execution control instructions: 20, data processing instructions: 82, IBox instructions: 22	
Processing Speed	Sequence instructions: 0.1 μs ~ Data processing instructions: 0.2 μs ~		Sequence instructions: 0.37 μs ~ Data processing instructions: 2.96 μs ~	
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K			
Input Relay (I)	1,024 points (I 0 to 1,777)		256 points (I 0 to 377)	
Output Relay (Q)	1,024 points (Q 0 to 1,777)		256 points (Q 0 to 377)	
Internal Relay	2,048 points (M 0 to 3,777)			
Stage	1,024 points (S 0 to 1,777)			
Timer	256 points (T 0 to 377)			
Counter	128 points (C 0 to 177)			
Special Relay (SP)	512 points (SP 0 to 777)		256 points (SP 0 to 377)	
Timer Elapsed Value Register	256 word (R 0 to 377)			
Timer / Counter Elapsed Value	256 word (R 1,000 to 1,377)		128 word (R 1,000 to 1,177)	
Data Register	12,960 word (R 400 to 777, R 1,400 to 7,377, R 10,000 to 27,777)		7,488 word (R 400 to 677, R 1,200 to 7,377, R 10,000 to 17,777)	
Special Register	128 word (R 7,400 to 7,777)		320 word (R 700 to 777, R 7,400 to 7,777)	
Accumulator	32-bit x 1			
Data Stack	32-bit x 8 stack			
Calendar, Clock	Stored data: Year, month, day, day of week, hour, minute, second (Backup battery: D2-BAT-1)		No	
Password	BCD8 digit 2 level (Usual password, restricted password)			
Input/Output Allocation	Free location (Only for automatic allocation)			
PID Function	16-loops			
Operation Mode	RUN / STOP / TERM			
Power Failure Holding	Can retain the bit areas (M, S, T, C), some timer / counter elapsed value registers, data registers and special registers during power failures.			
Diagnosis Function (Hardware)	Watchdog timer, cell voltage fall		Watchdog timer	
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)			
Installation	DIN rail or 2 screws			
Conforming DIN Rail	TH35Fe/TH35Al			
Communication Function: Port 1	Transmission method: RS-232C compatible (Non-isolated) Transmission speed: 9,600 bps (Fixed) Connection: 6-pin modular (Female) jack Protocol: DirectNET(M/S), MODBUS(M/S), Non-procedural(M/S), K sequence (S)		Transmission method: RS-232C compatible (Non-isolated) Transmission speed: 9,600 bps (Fixed) Connection: 6-pin modular (Female) jack Protocol: K sequence (S)	
Communication Function: Port 2	Transmission method: RS-485 compatible (Non-isolated) Transmission speed: 2,400, 4,800, 9,600, 19,200, 38,400 bps Connection: Terminal block 3 pins Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S)		Transmission method: RS-232C compatible (Non-isolated) Transmission speed: 300, 600, 1,200, 2,400, 4,800, 9,600, 19,200, 38,400, 57,600, 115,200 bps (Up to 38,400 bps for non-procedures) Connection: 6-pin modular (Female) jack Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedure (M/S), K sequence (S)	

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	SJ-ETHER Series		SJ Series	
	Basic	Analog	Sound Type	Standard Type
Communication Function: Port 3	Transmission method: Ethernet Transmission speed: 100BASE-TX, 10BASE-T (Automatic negotiation) Connection: RJ45 format modular connector Protocol: EtherNet/IP (s)*1 / CC-Link IE Field Basic(slave) *1 / Modbus / TCP (m/s)		Transmission method: RS-485 compatible (Non-isolated) Transmission speed: 300, 600, 1,200, 2,400, 4,800, 9,600, 19,200, 38,400, 57,600, 115,200 bps (Up to 38,400 bps for non-procedures) Connection: Terminal block 3 pins Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedure (M/S), K sequence (S)	No

\*1 Select the applicable model number.

## General Specifications (Common)

Items	Specifications	
	SJ-ETHER Series	SJ Series
Supply Voltage	24 V DC	
Supply Voltage Variation Range	20 to 28 V DC	
Power Consumption	Not more than 5 W (When the communication port is not fed)	
Power Source Inrush Current	30 A or less (1 ms or less)	
Allowable Instantaneous Power Failure Time	Up to 10 ms	
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)	
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-14 (Test Na temperature change)	
Use / Storage Ambient Humidity	30% to 95% (No condensation)	
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)	
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method	
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27	
Noise Resistance	Impulse 1,000 V 1 μs pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-6 (Conducted interference), EN61000-4-8 (Magnetic fields)	
Radiation	EN55016: Class A, Group 1	EN55011: 1998 Class A
Conformance Standard	UL61010-2-201 Zone 2, CE (EN61131-2)	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS	

## Sound Type Individual Specifications

Items	Specifications	Remarks
Audio Output Form	Balance Output	Monaural
External Connection Speaker	Nominal impedance 8 Ω Maximum permissible input 1 W or more	
Audio Output Terminal	∅3.5 mini-pin jack SP+: Speaker output + SP-: Speaker output -	
Volume Control Form	Volume for sound adjustment + Program control system (4-stage volume control)	Sound can be adjusted from a volume on the front face of the main body. The program control system can be adjusted from the PLC program.
Power Amplifier	D-class amplifier: TPA2001D1 equivalent	The low-power-consumption mode is set when no sound is produced.
Sound Synthesis System	2-bit ADPCM2 system 4-bit ADPCM system (Recommended)	Suitable for normal sound playback
	8-bit non linear PCM system 8-bit straight PCM system 16-bit straight PCM system	Suitable for playback of sound effects including high frequency component
Maximum Reproduction Time	Approx. 2 hours	The playback time changes according to sound synthesis system and sampling frequency.
Number of Sound Comment Registrations	128 comments	
Sound Rewrite System	Automatic transfer from external USB memory (USB A type connector)	The sound data in the external USB memory connected to the dedicated USB port is automatically transferred to the internal sound data storage memory.

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# SJ-ETHER/SJ Series

## Specifications

### Software Specifications Dedicated to Sound Type

Compilation Tool for sound SJ

#### Outline

You can easily create audio data dedicated to the KOSTAC SJ from standard audio files of Windows®. The dedicated format that emphasizes file management security and reliability is used for the audio file data of the sound type of KOSTAC SJ. To create and manage data, you can use Koyo Electronics' original audio data creation tool developed for the KOSTAC SJ.

#### Features

- Easily create dedicated files  
You can easily and quickly create audio data dedicated to the KOSTAC SJ from the standard "WAV" audio files of Windows® computers.
- The screen can be intuitively used.  
It uses an easy-to-see and easy-to-understand screen design used for spreadsheet software. You can immediately call up necessary functions from the icons.
- Voice conversion method can be selected from five kinds.  
According to the environment, you can create five kinds of audio data with, for example, an emphasis on high-quality sound, long-term reproduction, or economized file sizes.
- Worksheets divided into 4 parts  
You can divide the comments into 4 parts, so for the maximum 128, it means 32 comments per page. Just the sound source of the page that needs to be edited can be transferred while frequently used sound sources can be kept in place.

#### Audio conversion method

Audio data can be converted into the following five kinds according to application.

Conversion Method	Suitable Applications
1. 2-bit ADPCM2 method	Suitable for normal sound reproduction.
2. 4-bit ADPCM method (Recommended)	
3. 8-bit non-linear PCM method	Suitable for reproduction of sound effects that contain high frequency components
4. 8-bit straight PCM method	
5. 16-bit straight PCM method	

Approximate Reproduction Time (min.)	Conversion Method	Conversion Method				
		1	2	3	4	5
Sampling Frequency	8 kHz	140	70	35	35	17
	12 kHz	93	47	23	23	12
	16 kHz (Recommended)	70	35	17	17	9
	24 kHz	47	23	12	12	6
	32 kHz	35	17	9	9	4
	48 kHz	23	12	6	6	3

$$\text{Reproduction Time (Per Page)} \approx \frac{1,024 \times 131,056 \text{ (bit)}}{\text{Sampling Frequency (Hz)} \times \text{Bit Length (bit)} \times 60 \text{ (sec)}}$$

#### Operating Environment

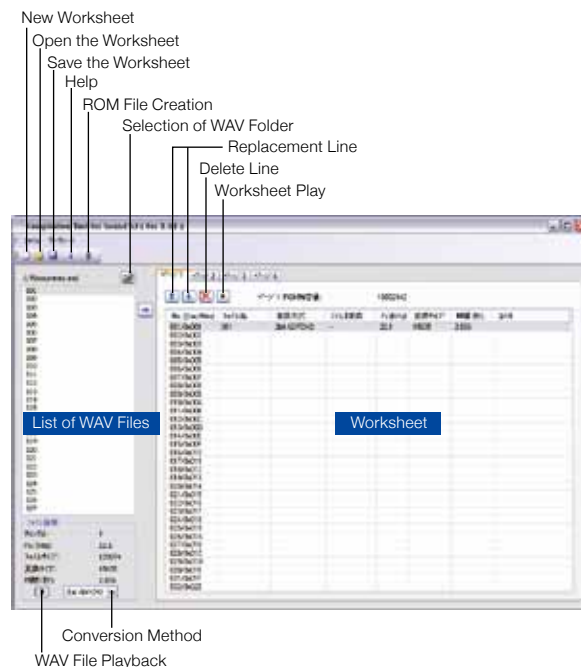
Items	Contents
PC	Supported OS: Windows 2000 / XP      Interface: 1 or more USB ports Hard disk free space: Approx. 1MB ROM for installation, approx. 220 MB for file creation
USB Memory	Format: FAT format Free space: 64 MB or more*1 Recommended USB memory: Recognized as the SCSI device*2
WAV Files that can be Registered	Monaural PCM format of 8-bits or 16-bits
Files Created in the Designated Folder on the PC	Voice data (Binary format) x 4 (File name 1 to 4.bin) / (Extension Intel HEX format) x 4 (File name 1 to 4.hex) Registration information file (Text format) (File name 1 to 4.inf) Worksheet file (Binary format) (File name 1 to 4.wsf)
Files Created in the Root Area of the USB Memory	The ROM file in the USB memory (Binary format) x 4 (vdata 01 to 04.bin)*3

\*1 The area that can actually save data is smaller than the capacity of a USB memory drive.

\*2 USB memory drives that are recognized as IDE devices cannot be used.

\*3 A file is created under the name of "vdata01 to 04.bin" in the root area of the USB drive designated by the USB memory regardless of the designated file name. Moreover, the capacity of a created ROM file is fixed to 128 Mbit (=16 MB) per page regardless of the number of comments and reproduction time.

#### Worksheet screen



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## Dimensions

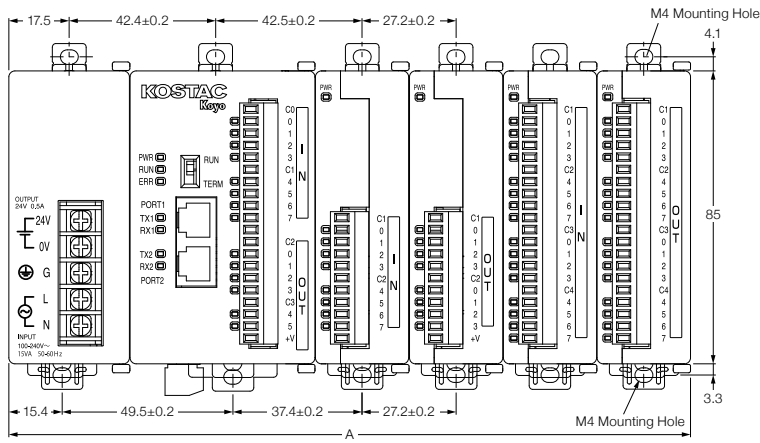
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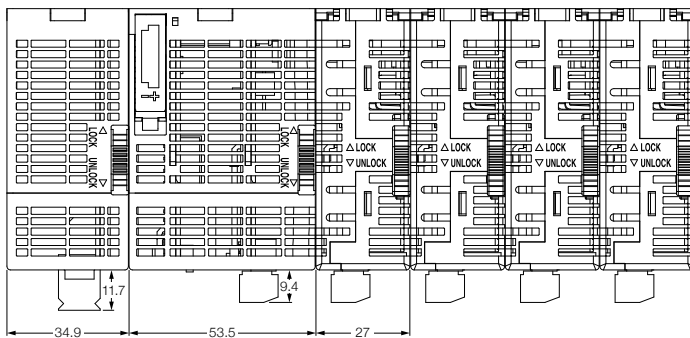
### Dimensions (Unit: mm)

#### Front view



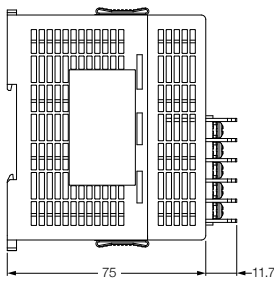
Number of Extension I/O Modules	A
1	115.4
2	142.4
3	169.4
4	196.4
5	223.4
6	250.4
7	277.4
8	304.4

#### Top view

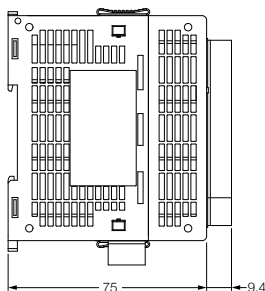


#### Side view

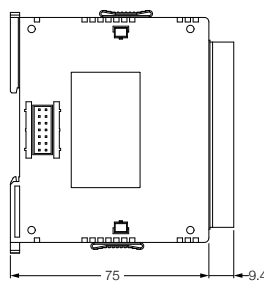
Power Supply Module



CPU Module



I/O Module



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## CPU Specifications

### Ethernet Basic Type 《DC Input 8 Points, DC Output 6 Points》

SJ-11DD1EP-D



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### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When communications port parasitic)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 90% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance (Immunity)	Impulse 1,000 V 1 ms pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-6 (Conducted interference), EN61000-4-8 (Magnetic fields)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Input/Output Control System	Combination of batch transmission system and direct input/output system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 68, program execution control instructions: 166, data processing instructions: 82, IBox instructions: 19
Processing Speed	Sequence instructions: 0.1 μs or less Data processing instructions: 0.2 μs ~
Standard Scan Time	1.5 ms (1 K word boolean calculations per hour)
Implemented Input/Output Points	Input 8 points/Output 6 points
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	1,024 points (I 0 to 1,777)
Output Relay (Q)	1,024 points (Q 0 to 1,777)
Link Relay (GI)	2,048 points (GI 0~3,777)
Link Relay (GQ)	2,048 points (GI 0~3,777)

Internal Relay (M)	2,048 points (M 0 to 3,777)
Stage (S)	1,024 points (S 0 to 1,777)
Timer (S)	256 points (T 0 to 377)
Counter (C)	256 points (C 0 to 177)
Special Relay (SP)	512 points (SP 0 to 777)
Timer Elapsed Value Register	256 word (R 0 to 377)
Counter Elapsed Value Register	256 word (R 0 to 377)
Data Register	12,960 words (R 400 to 7,777, R 1,400 to 7,377, R 10,000 to 27,777)
Special Register	1,280 word (R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Calendar, Clock	Available (real time clock) (year, month, date, day of the week, hours, minutes, seconds) Battery-less mode retention time: 6 hours
Password	BCD 8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	- Watchdog timer - Battery voltage reduction
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Communication Function: Port 1 (Programmer Port)	RS-232C conformance modular 6P connector (RJ-12) [Fixed mode] 9,600 bps/Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S) [General mode] 2,400, 4,800, 9,600, 19,200, 38,400/Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedural (M/S), K sequence (S)
Communication Function: Port 2 (General Communications Port)	RS-485 conformance (uninsulated)/ 2,400, 4,800, 9,600, 19,200, 38,400 bps/ 3 pin terminal station Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S)
Communication Function: Port 3 (General communications port)	Ethernet/10 Mbps/100 Mbps auto switch (10 BASE/100 Base)/8 pin Protocol: EtherNet/IP (slave)/ Modbus/TCP (master/slave)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

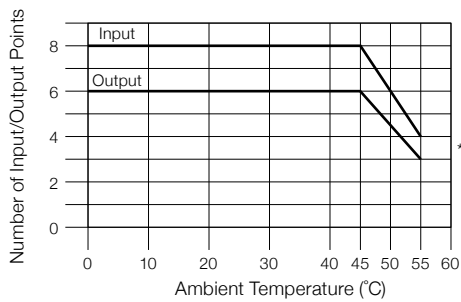
### Input Specifications (I0 to 7)

Items	Specifications
Number of Input Points	8 points (Sink/source)
Operating Voltage	24 V DC
Input Voltage Range	21.6 to 26.4 V DC
Input Current	Type 6.5 mA (24 V DC)
Maximum Input Current	7.0 mA (26.4 V DC)
Input Impedance	3.9 kΩ (24 V DC)
On-state Voltage	> 19 V DC
Off-state Voltage	< 2 V DC
Minimum On Current	4.5 mA
Maximum OFF Current	0.5 mA
Response Time	OFF→ON Typ 5 μs Up to 20 μs ON→OFF Typ 5 μs Up to 20 μs
Status Indicators	Logic side (8 points, green LED)
Common	2 (4 points/common) Isolated

### Output Specifications (Q0 to 5)

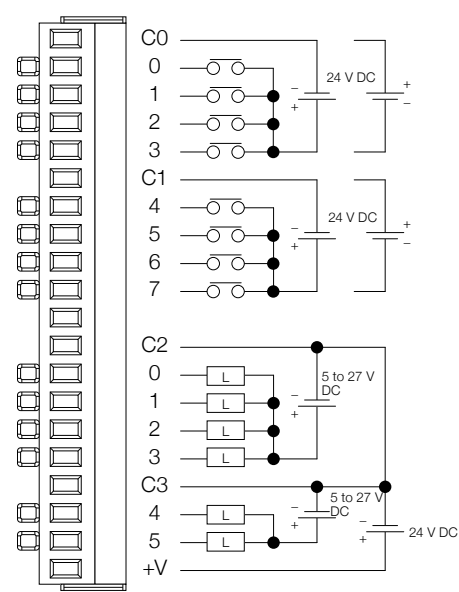
Items	Specifications
Number of Outputs Points	6 points
Output Voltage Range	5 to 27 V DC
Operating Voltage	4 to 30 V DC
Maximum Output Current	0.1 A (Points) 0.4 A/common (C3) 0.2 A/common (C4)
Minimum Output Current	0.2 mA
Maximum Leakage Current	0.1 mA (30 V DC)
ON-time Voltage Drop	0.5 V DC (0.1 A)
Maximum Inrush Current	150 mA (10 ms)
Response Time	OFF→ON Up to 0.5 ms ON→OFF Up to 0.5 ms
Status Indicators	Logic side (6 points, red LED)
Common	2 (4 points/common & 2 points/common)
External Power Supply	20 to 28 V DC Up to 60 mA (All points on)

### Derating Chart

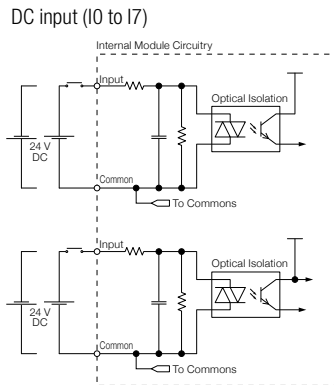


\* Use every other input

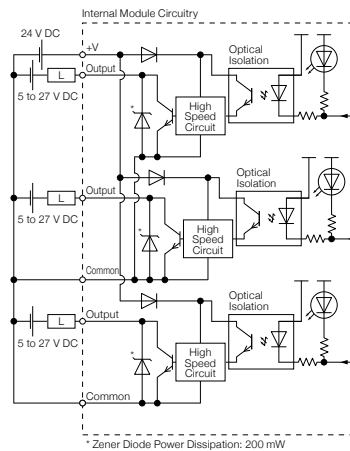
### Wiring Diagram



### Equivalent Circuit



### DC output (Q0 to Q5)





- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

### Ethernet Basic Type 《DC Input 8 Points, DC (Sourcing) Output 6 Points》

SJ-11DD2EP-D



- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When communications port parasitic)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 90% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance (Immunity)	Impulse 1,000 V 1 ms pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-6 (Conducted interference), EN61000-4-8 (Magnetic fields)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Input/Output Control System	Combination of batch transmission system and direct input/output system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 68, program execution control instructions: 166, data processing instructions: 82, IBox instructions: 19
Processing Speed	Sequence instructions: 0.1 μs or less Data processing instructions: 0.2 μs ~
Standard Scan Time	1.5 ms (1 K word boolean calculations per hour)
Implemented Input/Output Points	Input 8 points/Output 6 points
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	1,024 points (I 0 to 1,777)
Output Relay (Q)	1,024 points (Q 0 to 1,777)
Link Relay (GI)	2,048 points (GI 0~3,777)
Link Relay (GQ)	2,048 points (GI 0~3,777)

Internal Relay (M)	2,048 points (M 0 to 3,777)
Stage (S)	1,024 points (S 0 to 1,777)
Timer (S)	256 points (T 0 to 377)
Counter (C)	256 points (C 0 to 177)
Special Relay (SP)	512 points (SP 0 to 777)
Timer Elapsed Value Register	256 word (R 0 to 377)
Counter Elapsed Value Register	256 word (R 0 to 377)
Data Register	12,960 words (R 400 to 7,777, R 1,400 to 7,377, R 10,000 to 27,777)
Special Register	1,280 word (R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Calendar, Clock	Available (real time clock) (year, month, date, day of the week, hours, minutes, seconds) Battery-less mode retention time: 6 hours
Password	BCD 8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	- Watchdog timer - Battery voltage reduction
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Communication Function: Port 1 (Programmer Port)	RS-232C conformance modular 6P connector (RJ-12) [Fixed mode] 9,600 bps/Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S) [General mode] 2,400, 4,800, 9,600, 19,200, 38,400/Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedural (M/S), K sequence (S)
Communication Function: Port 2 (General Communications Port)	RS-485 conformance (uninsulated)/ 2,400, 4,800, 9,600, 19,200, 38,400 bps/ 3 pin terminal station Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S)
Communication Function: Port 3 (General communications port)	Ethernet/10 Mbps/100 Mbps auto switch (10 BASE/100 Base)/8 pin Protocol: EtherNet/IP (slave)/ Modbus/TCP (master/slave)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

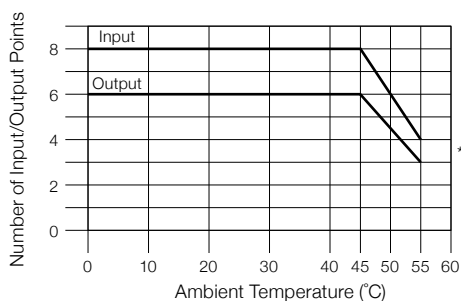
### Input Specifications (I0 to 7)

Items	Specifications
Number of Input Points	8 points (Sink/source)
Operating Voltage	24 V DC
Input Voltage Range	21.6 to 26.4 V DC
Input Current	Typ 6.5 mA (24 V DC)
Maximum Input Current	7.0 mA (26.4 V DC)
Input Impedance	3.9 kΩ (24 V DC)
On-state Voltage	> 19 V DC
Off-state Voltage	< 2 V DC
Minimum On Current	4.5 mA
Maximum OFF Current	0.5 mA
Response Time	OFF→ON Typ 5 μs Up to 20 μs ON→OFF Typ 5 μs Up to 20 μs
Status Indicators	Logic side (8 points, green LED)
Common	2 (4 points/common) Isolated

### Output Specifications (Q0 to 5)

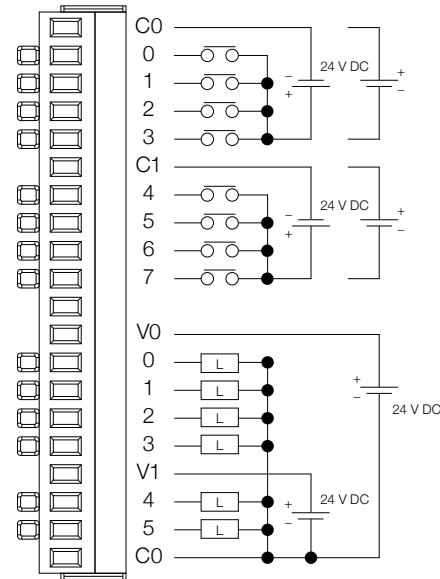
Items	Specifications
Number of Outputs Points	6 points (Source)
Operating Voltage	24 V DC
Output Voltage Range	19.2 to 30 V DC
Maximum Output Current	0.1 A (Points) 0.6 A/common
Minimum Output Current	0.2 mA
Maximum Leakage Current	0.1 mA (30 V DC)
ON-time Voltage Drop	0.5 V DC (0.1 A)
Maximum Inrush Current	150 mA (10 ms)
Response Time	OFF→ON Up to 0.5 ms ON→OFF Up to 0.5 ms
Status Indicators	Logic side (6 points, red LED)
Common	1 (6 points/common)

### Derating Chart

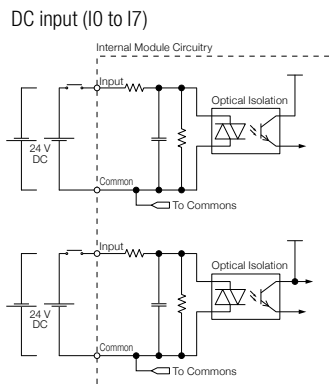


\* Use every other input

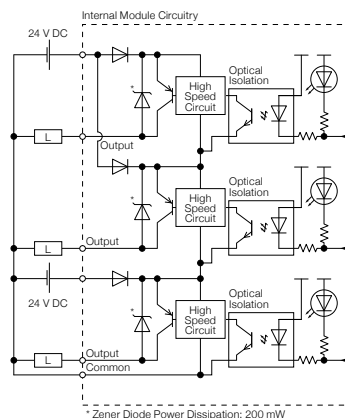
### Wiring Diagram



### Equivalent Circuit



### DC output (Q0 to Q5)



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

### Ethernet Basic Type 《DC Input 8 Points, Relay Output 6 Points》

SJ-11DREP-D



- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When communications port parasitic)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 90% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance (Immunity)	Impulse 1,000 V 1 ms pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-6 (Conducted interference), EN61000-4-8 (Magnetic fields)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Input/Output Control System	Combination of batch transmission system and direct input/output system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 68, program execution control instructions: 166, data processing instructions: 82, IBox instructions: 19
Processing Speed	Sequence instructions: 0.1 μs or less Data processing instructions: 0.2 μs ~
Standard Scan Time	1.5 ms (1 K word boolean calculations per hour)
Implemented Input/Output Points	Input 8 points/Output 6 points
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	1,024 points (I 0 to 1,777)
Output Relay (Q)	1,024 points (Q 0 to 1,777)
Link Relay (GI)	2,048 points (GI 0~3,777)
Link Relay (GQ)	2,048 points (GI 0~3,777)

Internal Relay (M)	2,048 points (M 0 to 3,777)
Stage (S)	1,024 points (S 0 to 1,777)
Timer (S)	256 points (T 0 to 377)
Counter (C)	256 points (C 0 to 177)
Special Relay (SP)	512 points (SP 0 to 777)
Timer Elapsed Value Register	256 word (R 0 to 377)
Counter Elapsed Value Register	256 word (R 0 to 377)
Data Register	12,960 words (R 400 to 7,777, R 1,400 to 7,377, R 10,000 to 27,777)
Special Register	1,280 word (R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Calendar, Clock	Available (real time clock) (year, month, date, day of the week, hours, minutes, seconds) Battery-less mode retention time: 6 hours
Password	BCD 8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	- Watchdog timer - Battery voltage reduction
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Communication Function: Port 1 (Programmer Port)	RS-232C conformance modular 6P connector (RJ-12) [Fixed mode] 9,600 bps/Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S) [General mode] 2,400, 4,800, 9,600, 19,200, 38,400/Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedural (M/S), K sequence (S)
Communication Function: Port 2 (General Communications Port)	RS-485 conformance (uninsulated)/ 2,400, 4,800, 9,600, 19,200, 38,400 bps/ 3 pin terminal station Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S)
Communication Function: Port 3 (General communications port)	Ethernet/10 Mbps/100 Mbps auto switch (10 BASE/100 Base)/8 pin Protocol: EtherNet/IP (slave)/ Modbus/TCP (master/slave)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

### Input Specifications (I0 to 7)

Items	Specifications
Number of Input Points	8 points (Sink/source)
Operating Voltage	24 V DC
Input Voltage Range	21.6 to 26.4 V DC
Input Current	Typ 6.5 mA (24 V DC)
Maximum Input Current	7.0 mA (26.4 V DC)
Input Impedance	3.9 kΩ (24 V DC)
On-state Voltage	> 19 V DC
Off-state Voltage	< 2 V DC
Minimum On Current	4.5 mA
Maximum OFF Current	0.5 mA
Response Time	OFF→ON Typ 5 μs Up to 20 μs ON→OFF Typ 5 μs Up to 20 μs
Status Indicators	Logic side (8 points, green LED)
Common	2 (4 points/common) Isolated

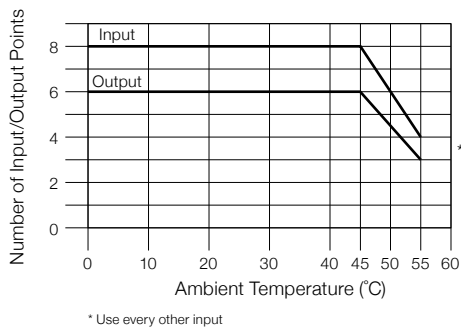
### Output Specifications (Q0 to 5)

Items	Specifications
Number of Outputs Points	6 points (Source)
Operating Voltage	6 to 240 V AC (47 to 63 Hz), 6 to 27 V DC
Output Voltage Range	5 to 264 V AC (47 to 63 Hz), 5 to 30 V DC
Output Type	Relay, from A (SPST)
Maximum Current	1 A (Points) 4 A/common (C3) 2 A/common (C4)
Minimum Load Current	5 mA (5 V DC)
Maximum Inrush Current	3 A (10 ms)
Response Time	OFF→ON < 15 ms ON→OFF < 15 ms
Status Indicators	Logic side (6 points, red LED)
Common	2 (4 points/common & 2 points/common) isolated

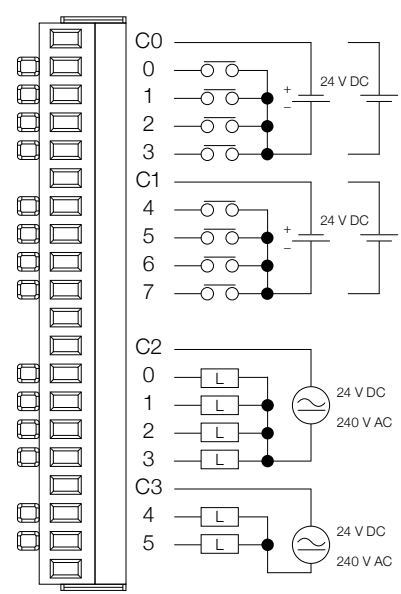
### Relay life (ON → OFF 1 cycle)

Load Conditions	Life
30 V DC, 1 A Resistance load	300,000 cycles or more
30 V DC, 1 A Inductive Load	50,000 cycles or more
250 V AC, 1 A Resistance Load	500,000 cycles or more
250 V AC, 1 A Inductive Load	200,000 cycles or more

### Derating Chart

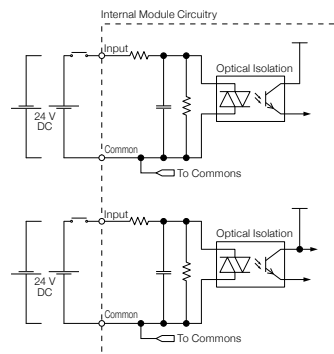


### Wiring Diagram

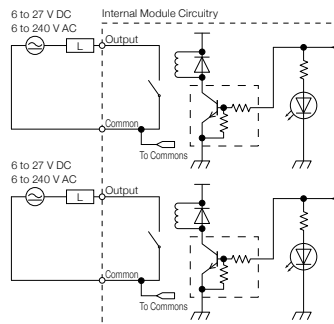


### Equivalent Circuit

#### DC input (I0 to I7)



#### DC output (Q0 to Q5)



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

**Ethernet Analog Type (DC Input 4 Points, Analog Input 2 Channels, DC Output 4 Points, Analog Output 2 Channels)**

**SJ-12DD1EP-D**



Common Subject Matter

SJ-ETHER/SJ

DL05/06

DL205

D4

D3

Programmer

KPP

DirectSOFT

Terminator I/O

Features

Specifications

Dimensions

### CPU Specifications

Power Supply Module

Input/Output Module

Analog Module

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When communications port parasitic)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 90% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance (Immunity)	Impulse 1,000 V 1 ms pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-6 (Conducted interference), EN61000-4-8 (Magnetic fields)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Input/Output Control System	Combination of batch transmission system and direct input/output system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 68, program execution control instructions: 166, data processing instructions: 82, IBox instructions: 19
Processing Speed	Sequence instructions: 0.1 μs or less Data processing instructions: 0.2 μs ~
Standard Scan Time	1.5 ms (1 K word boolean calculations per hour)
Implemented Input/Output Points	Input 4 points/Output 4 points Analog input 2 points/Analog output 4 points
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	1,024 points (I 0 to 1,777)
Output Relay (Q)	1,024 points (Q 0 to 1,777)
Link Relay (GI)	2,048 points (GI 0~3,777)
Link Relay (GO)	2,048 points (GI 0~3,777)
Internal Relay (M)	2,048 points (M 0 to 3,777)
Stage (S)	1,024 points (S 0 to 1,777)

Timer (S)	256 points (T 0 to 377)
Counter (C)	128 points (C 0 to 177)
Special Relay (SP)	512 points (SP 0 to 777)
Timer Elapsed Value Register	256 word (R 0 to 377)
Counter Elapsed Value Register	256 word (R 0 to 377)
Data Register	12,960 words (R 400 to 7777, R 1,400 to 7,377, R 10,000 to 27,777)
Special Register	1,280 word (R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Calendar, Clock	Available (real time clock) (year, month, date, day of the week, hours, minutes, seconds) Battery-less mode retention time: 6 hours
Password	BCD8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	- Watchdog timer - Battery voltage reduction
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Communication Function: Port 1 (Programmer Port)	RS-232C conformance modular 6P connector (RJ-12) [Fixed mode] 9,600bps/protocol: DirectNET(M/S), MODBUS(M/S), K sequence(S) [General mode] 2,400, 4,800, 9,600, 19,200, 38,400/Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedural (M/S), K sequence (S)
Communication Function: Port 2 (General Communications Port)	RS-485 conformance (uninsulated)/ 2,400, 4,800, 9,600, 19,200, 38,400 bps/ 3 pin terminal station Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S)
Communication Function: Port 3 (General communications port)	Ethernet/10 Mbps/100 Mbps auto switch (10 BASE/100 Base)/8 pin Protocol: EtherNet/IP (slave)/ Modbus/TCP (master/slave)

### Input Specifications (I0 to 3)

Items	Specifications
Number of Input Points	4 points (Sink/source)
Operating Voltage	24 V DC
Input Voltage Range	21.6 to 26.4 V DC
Input Current	Typ 6.5 mA (24 V DC)
Maximum Input Current	7 mA (26.4 V DC)
Input Impedance	3.9 kΩ (24 V DC)
On-state Voltage	> 19 V DC
Off-state Voltage	< 2 V DC
Minimum On Current	4.5 mA
Maximum OFF Current	0.5 mA
Response Time	OFF→ON Typ 3 μs Up to 5 μs ON→OFF Typ 1 μs Up to 3 μs
Status Indicators	Logic side (4 points, green LED)
Common	1 (4 points/common)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

### Output Specifications (Q0 to 3)

Items	Specifications
Number of Outputs Points	4 points (Sink)
Operating Voltage	5 to 27 V DC
Maximum Output Current	0.1 A (Points) 0.4 A (Common)
Minimum Output Current	0.2 mA
Maximum Leakage Current	0.1 mA (30 V DC)
ON-time Voltage Drop	0.5 V DC (0.1 A)
Maximum Inrush Current	150 mA (10 ms)
Response Time	OFF→ON < 5 μs
	ON→OFF < 5 μs
Status Indicators	Logic side (4 points, red LED)
Common	1 (4 points/common)
External Power Supply	20 to 28 V DC Up to 60 mA (All points on)

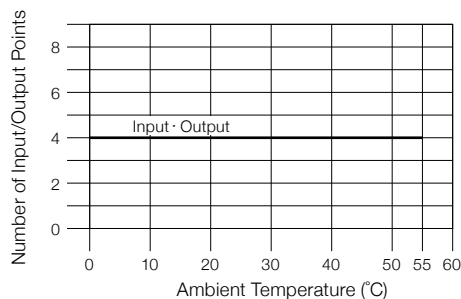
### Analog input specifications

Items	Voltage Input Selection	Current Input Selection
Number of Input Points	Up to 2 points by selecting current input and voltage input	
Input Voltage Range	0 to 5 V DC (Up to 6 V DC)	—
Input Current	—	4 to 20 mA (Sink)
Resolution	12-bit	12-bit
Input Response Time	50 ms	50 ms
Input Impedance	20 kΩ	125 Ω
Input Stability	Within ±2 LSB	±2 LSB
Full-Scale Calibration Error	±2% or less	±2% or less
Offset Error	±25 mV or less	±0.1 mA or less
Temperature Accuracy	±100 ppm/°C or lower	±100 ppm/°C or lower

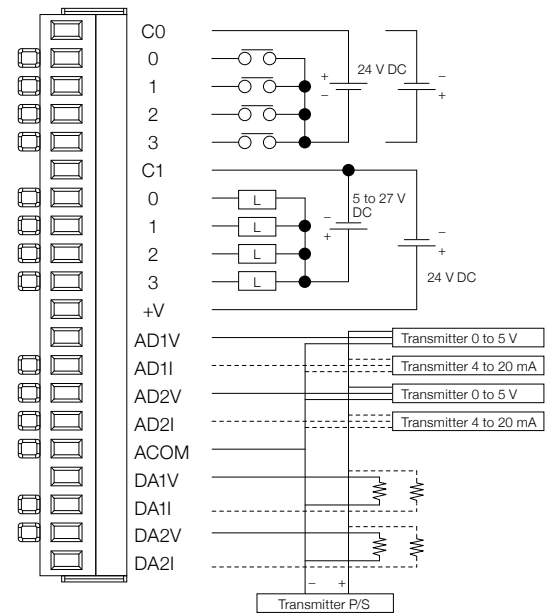
### Analog output specifications

Items	Voltage Output Selection	Current Output Selection
Number of Outputs Points	Up to 2 points by selecting current output and voltage output	
Output Voltage Range	0 to 5 V DC	—
Output Current Range	—	4 to 20 mA (Sink)
Resolution	12-bit	12-bit
Conversion Time	1 ms	1 ms
Loop Supply Voltage	—	18 to 30 V DC
Load Impedance	2 kΩ or more (Output current 2.5 mA or less)	250 Ω Loop supply voltage 18 V DC: Up to 600 Ω Loop supply voltage 24 V DC: Up to 900 Ω Loop supply voltage 30 V DC: Up to 1,200 Ω
Full-Scale Calibration Error	±2% or less	±2% or less
Offset Error	±25 mV or less	±25 mA or less
Temperature Accuracy	±100 ppm/°C or lower	±100 ppm/°C or lower

### Derating Chart



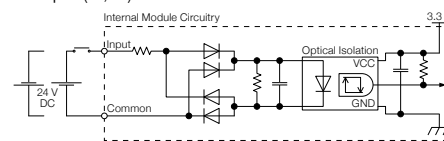
### Wiring Diagram



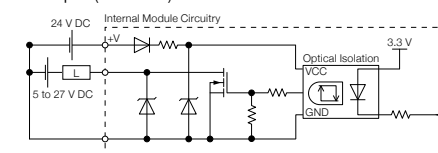
IMPORTANT: Use only one terminal (voltage or current) per channel. You must also select the analog type (voltage or current) in the CPU built-in I/O setup in the CLICK programming software (pull-down menu Setup > CPU Built-in I/O Setup).

### Equivalent Circuit

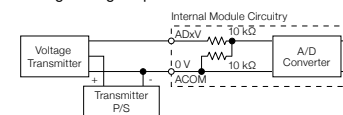
#### DC input (I0, I3)



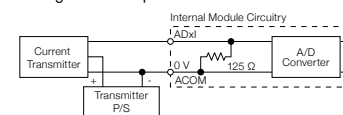
#### DC output (Q0 to Q3)



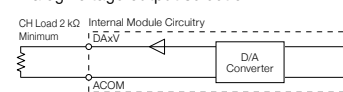
#### Analog voltage input selection



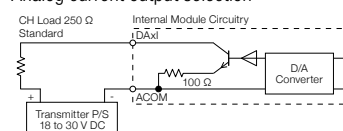
#### Analog current input selection



#### Analog voltage output selection



#### Analog current output selection



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

**Ethernet Analog Type (DC Input 4 Points, Analog Input 2 Channels, DC (Sourcing) Output 4 Points, Analog Output 2 Channels)**

**SJ-12DD2EP-D**



- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When communications port parasitic)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 90% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance (Immunity)	Impulse 1,000 V 1 ms pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-6 (Conducted interference), EN61000-4-8 (Magnetic fields)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Input/Output Control System	Combination of batch transmission system and direct input/output system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 68, program execution control instructions: 166, data processing instructions: 82, IBox instructions: 19
Processing Speed	Sequence instructions: 0.1 μs or less Data processing instructions: 0.2 μs ~
Standard Scan Time	1.5 ms (1 K word boolean calculations per hour)
Implemented Input/Output Points	Input 4 points/Output 4 points Analog input 2 points/Analog output 4 points
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	1,024 points (I 0 to 1,777)
Output Relay (Q)	1,024 points (Q 0 to 1,777)
Link Relay (GI)	2,048 points (GI 0~3,777)
Link Relay (GQ)	2,048 points (GI 0~3,777)
Internal Relay (M)	2,048 points (M 0 to 3,777)
Stage (S)	1,024 points (S 0 to 1,777)

Timer (S)	256 points (T 0 to 377)
Counter (C)	128 points (C 0 to 177)
Special Relay (SP)	512 points (SP 0 to 777)
Timer Elapsed Value Register	256 word (R 0 to 377)
Counter Elapsed Value Register	256 word (R 0 to 377)
Data Register	12,960 words (R 400 to 7777, R 1,400 to 7,377, R 10,000 to 27,777)
Special Register	1,280 word (R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Calendar, Clock	Available (real time clock) (year, month, date, day of the week, hours, minutes, seconds) Battery-less mode retention time: 6 hours
Password	BCD8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	- Watchdog timer - Battery voltage reduction
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Communication Function: Port 1 (Programmer Port)	RS-232C conformance modular 6P connector (RJ-12) [Fixed mode] 9,600bps/protocol: DirectNET(M/S), MODBUS(M/S), K sequence(S) [General mode] 2,400, 4,800, 9,600, 19,200, 38,400/Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedural (M/S), K sequence (S)
Communication Function: Port 2 (General Communications Port)	RS-485 conformance (uninsulated)/ 2,400, 4,800, 9,600, 19,200, 38,400 bps/ 3 pin terminal station Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S)
Communication Function: Port 3 (General communications port)	Ethernet/10 Mbps/100 Mbps auto switch (10 BASE/100 Base)/8 pin Protocol: EtherNet/IP (slave)/ Modbus/TCP (master/slave)

### Input Specifications (I0 to 3)

Items	Specifications
Number of Input Points	4 points (Sink/source)
Operating Voltage	24 V DC
Input Voltage Range	21.6 to 26.4 V DC
Input Current	Typ 6.5 mA (24 V DC)
Maximum Input Current	7 mA (26.4 V DC)
Input Impedance	3.9 kΩ (24 V DC)
On-state Voltage	> 19 V DC
Off-state Voltage	< 2 V DC
Minimum On Current	4.5 mA
Maximum OFF Current	0.5 mA
Response Time	OFF → ON Typ 3 μs Up to 5 μs ON → OFF Typ 1 μs Up to 3 μs
Status Indicators	Logic side (4 points, green LED)
Common	1 (4 points/common)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

### Output Specifications (Q0 to 3)

Items	Specifications
Number of Outputs Points	4 points (Source)
Operating Voltage	24 V DC
Output Voltage Range	19.2 to 30 V DC
Maximum Output Current	0.1 A (Points) 0.4 A (Common)
Minimum Output Current	0.2 mA
Maximum Leakage Current	0.1 mA (30 V DC)
ON-time Voltage Drop	0.5 V DC (0.1 A)
Maximum Inrush Current	150 mA (10 ms)
Response Time	OFF→ON < 5 μs ON→OFF < 5 μs
Status Indicators	Logic side (4 points, red LED)
Common	1 (4 points or 1 point/common)

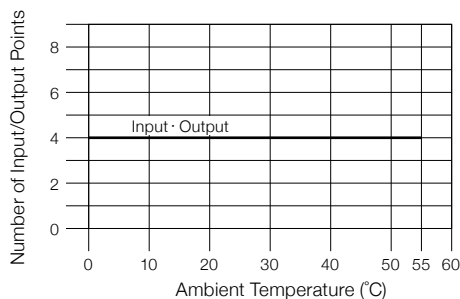
### Analog input specifications

Items	Voltage Input Selection	Current Input Selection
Number of Input Points	Up to 2 points by selecting current input and voltage input	
Input Voltage Range	0 to 5 V DC	—
Input Current	—	4 to 20 mA (Sink)
Resolution	12-bit	12-bit
Input Response Time	50 ms	50 ms
Input Impedance	20 kΩ	125 Ω
Input Stability	Within ±2 LSB	Within ±2 LSB
Full-Scale Calibration Error	±2% or less	±2% or less
Offset Error	±25 mV or less	±0.1 mA or less
Temperature Accuracy	±100 ppm/°C or lower	±100 ppm/°C or lower

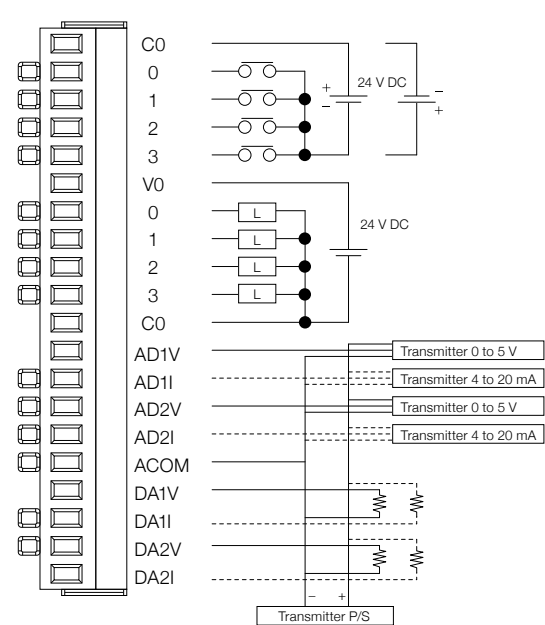
### Analog output specifications

Items	Voltage Output Selection	Current Output Selection
Number of Outputs Points	Up to 2 points by selecting current output and voltage output	
Output Voltage Range	0 to 5 V DC	—
Output Current Range	—	4 to 20 mA (Sink)
Resolution	12-bit	12-bit
Conversion Time	1 ms	1 ms
Loop Supply Voltage	—	18 to 30 V DC
Load Impedance	2 kΩ or more (Output current 2.5 mA or less)	250 Ω Loop supply voltage 18 V DC: Up to 600 Ω Loop supply voltage 24 V DC: Up to 900 Ω Loop supply voltage 30 V DC: Up to 1,200 Ω
Full-Scale Calibration Error	±2% or less	±2% or less
Offset Error	±25 mV or less	±25 mA or less
Temperature Accuracy	±100 ppm/°C or lower	±100 ppm/°C or lower

### Derating Chart



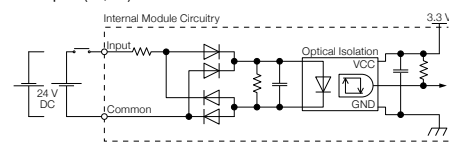
### Wiring Diagram



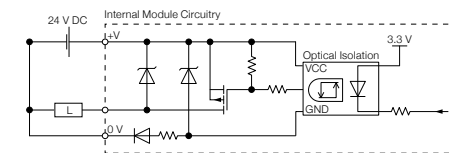
IMPORTANT: Use only one terminal (voltage or current) per channel. You must also select the analog type (voltage or current) in the CPU built-in I/O setup in the CLICK programming software (pull-down menu Setup > CPU Built-in I/O Setup).

### Equivalent Circuit

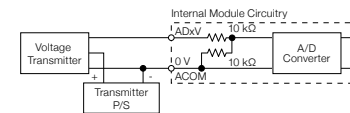
#### DC input (I0, I3)



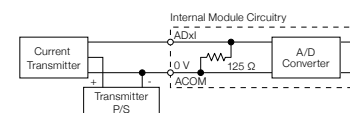
#### DC output (Q0 to Q3)



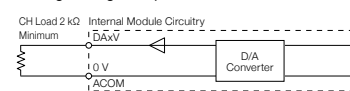
#### Analog voltage input selection



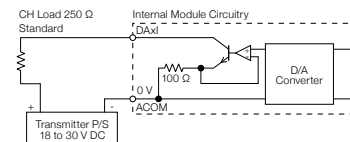
#### Analog current input selection



#### Analog voltage output selection



#### Analog current output selection





- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

**Ethernet Analog Type (DC Input 4 Points, Analog Input 2 Channels, Relay Output 4 Points, Analog Output 2 Channels)**

**SJ-12DREP-D**



- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When communications port parasitic)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 90% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance (Immunity)	Impulse 1,000 V 1 ms pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-6 (Conducted interference), EN61000-4-8 (Magnetic fields)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Input/Output Control System	Combination of batch transmission system and direct input/output system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 68, program execution control instructions: 166, data processing instructions: 82, IBox instructions: 19
Processing Speed	Sequence instructions: 0.1 µs or less Data processing instructions: 0.2 µs ~
Standard Scan Time	1.5 ms (1 K word boolean calculations per hour)
Implemented Input/Output Points	Input 4 points/Output 4 points Analog input 2 points/Analog output 4 points
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	1,024 points (I 0 to 1,777)
Output Relay (Q)	1,024 points (Q 0 to 1,777)
Link Relay (GI)	2,048 points (GI 0~3,777)
Link Relay (GQ)	2,048 points (GI 0~3,777)
Internal Relay (M)	2,048 points (M 0 to 3,777)
Stage (S)	1,024 points (S 0 to 1,777)

Timer (S)	256 points (T 0 to 377)
Counter (C)	128 points (C 0 to 177)
Special Relay (SP)	512 points (SP 0 to 777)
Timer Elapsed Value Register	256 word (R 0 to 377)
Counter Elapsed Value Register	256 word (R 0 to 377)
Data Register	12,960 words (R 400 to 7777, R 1,400 to 7,377, R 10,000 to 27,777)
Special Register	1,280 word (R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Calendar, Clock	Available (real time clock) (year, month, date, day of the week, hours, minutes, seconds) Battery-less mode retention time: 6 hours
Password	BCD8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	- Watchdog timer - Battery voltage reduction
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Communication Function: Port 1 (Programmer Port)	RS-232C conformance modular 6P connector (RJ-12) [Fixed mode] 9,600bps/protocol: DirectNET(M/S), MODBUS(M/S), K sequence(S) [General mode] 2,400, 4,800, 9,600, 19,200, 38,400/Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedural (M/S), K sequence (S)
Communication Function: Port 2 (General Communications Port)	RS-485 conformance (uninsulated)/ 2,400, 4,800, 9,600, 19,200, 38,400 bps/ 3 pin terminal station Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S)
Communication Function: Port 3 (General communications port)	Ethernet/10 Mbps/100 Mbps auto switch (10 BASE/100 Base)/8 pin Protocol: EtherNet/IP (slave)/ Modbus/TCP (master/slave)

### Input Specifications (I0 to 3)

Items	Specifications	
Number of Input Points	4 points (Sink/source)	
Operating Voltage	24 V DC	
Input Voltage Range	21.6 to 26.4 V DC	
Input Current	Typ 6.5 mA (24 V DC)	
Input Impedance	3.9 kΩ (24 V DC)	
On-state Voltage	> 19 V DC	
Off-state Voltage	< 2 V DC	
Minimum On Current	4.5 mA	
Maximum OFF Current	0.5 mA	
Response Time	OFF→ON	Typ 3 µs Up to 5 µs
	ON→OFF	Typ 1 µs Up to 3 µs
Status Indicators	Logic side (4 points, green LED)	
Common	1 (4 points/common)	

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

### Output Specifications (Q0 to 3)

Items	Specifications
Number of Outputs Points	4 points
Operating Voltage	6 to 27 V DC/6 to 240 V AC
Output Type	Relay format A (SPST)
AC Frequency	47 to 63 Hz
Maximum Output Current	1.0 A (Points) (Resistive)
Minimum Load Current	5 mA (5 V DC)
Maximum Inrush Current	3 A (10 ms)
Response Time	OFF→ON < 15 ms ON→OFF < 15 ms
Status Indicators	Logic side (4 points, red LED)
Common	1 (4 points/common)

### Analog input specifications

Items	Voltage Input Selection	Current Input Selection
Number of Input Points	Up to 2 points by selecting current input and voltage input	
Input Voltage Range	0 to 5 V DC	—
Input Current	—	4 to 20 mA (Sink)
Resolution	12-bit	12-bit
Input Response Time	50 ms	50 ms
Input Impedance	20 kΩ	125 kΩ
Input Stability	Within ±2 LSB	
Full-Scale Calibration Error	±2% or less	±2% or less
Offset Error	±25 mV or less	±0.1 mA or less
Temperature Accuracy	±100 ppm/°C or lower	±100 ppm/°C or lower

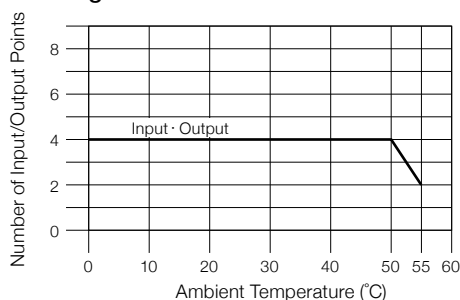
### Analog output specifications

Items	Voltage Output Selection	Current Output Selection
Number of Outputs Points	Up to 2 points by selecting current output and voltage output	
Output Voltage Range	0 to 5 V DC	—
Output Current Range	—	4 to 20 mA (Sink)
Resolution	12-bit	12-bit
Conversion Time	1 ms	1 ms
Loop Supply Voltage	—	18 to 30 V DC
Load Impedance	2 kΩ or more (Output current 2.5 mA or less)	250 Ω Loop supply voltage 18 V DC: Up to 600 Ω Loop supply voltage 24 V DC: Up to 900 Ω Loop supply voltage 30 V DC: Up to 1,200 Ω
Full-Scale Calibration Error	±2% or less	±2% or less
Offset Error	±25 mV or less	±25 mA or less
Temperature Accuracy	±100 ppm/°C or lower	±100 ppm/°C or lower

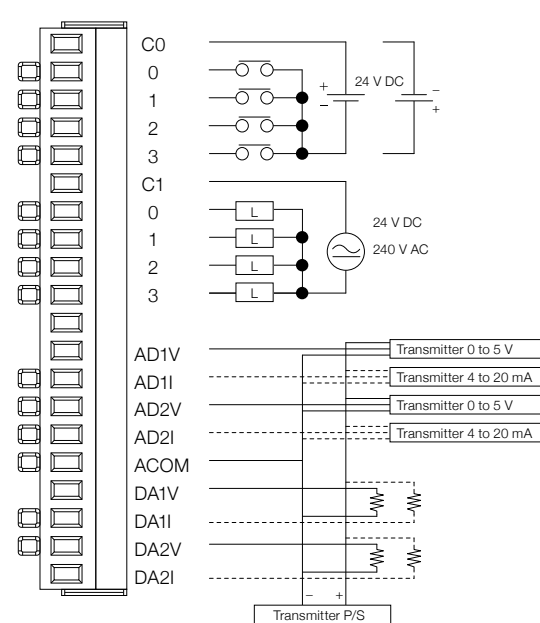
### Relay life (ON → OFF 1cycle)

Load Conditions	Life
30 V DC, 1 A Resistance load	300,000 cycles or more
30 V DC, 1 A Inductive Load	50,000 cycles or more
120 V AC, 1 A Resistance Load	500,000 cycles or more
120 V AC, 1 A Inductive Load	200,000 cycles or more

### Derating Chart



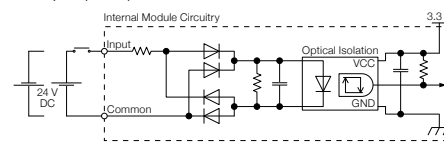
### Wiring Diagram



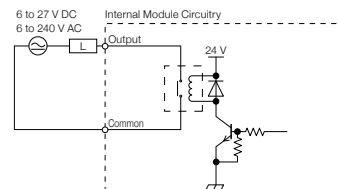
**IMPORTANT:** Use only one terminal (voltage or current) per channel. You must also select the analog type (voltage or current) in the CPU built-in I/O setup in the CLICK programming software (pull-down menu Setup > CPU Built-in I/O Setup).

### Equivalent Circuit

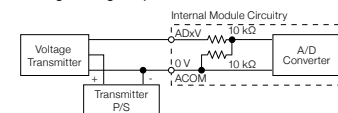
#### DC input (I0, I3)



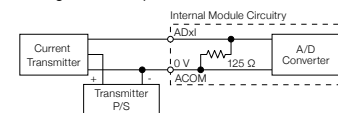
#### DC output (Q0 to Q3)



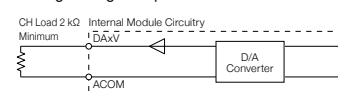
#### Analog voltage input selection



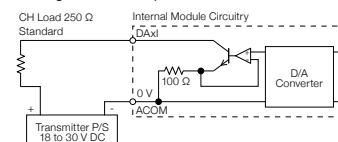
#### Analog current input selection



#### Analog voltage output selection



#### Analog current output selection



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

### Ethernet Basic Type 《DC Input 8 Points, DC Output 6 Points》

SJ-11DD1E-D



- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When communications port parasitic)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 90% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance (Immunity)	Impulse 1,000 V 1 ms pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-6 (Conducted interference), EN61000-4-8 (Magnetic fields)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Input/Output Control System	Combination of batch transmission system and direct input/output system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 68, program execution control instructions: 166, data processing instructions: 82, IBox instructions: 19
Processing Speed	Sequence instructions: 0.1 μs or less Data processing instructions: 0.2 μs ~
Standard Scan Time	1.5 ms (1 K word boolean calculations per hour)
Implemented Input/Output Points	Input 8 points/Output 6 points
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	1,024 points (I 0 to 1,777)
Output Relay (Q)	1,024 points (Q 0 to 1,777)
Link Relay (GI)	2,048 points (GI 0~3,777)
Link Relay (GQ)	2,048 points (GI 0~3,777)

Internal Relay (M)	2,048 points (M 0 to 3,777)
Stage (S)	1,024 points (S 0 to 1,777)
Timer (S)	256 points (T 0 to 377)
Counter (C)	256 points (C 0 to 177)
Special Relay (SP)	512 points (SP 0 to 777)
Timer Elapsed Value Register	256 word (R 0 to 377)
Counter Elapsed Value Register	256 word (R 0 to 377)
Data Register	12,960 words (R 400 to 7,777, R 1,400 to 7,377, R 10,000 to 27,777)
Special Register	1,280 word (R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Calendar, Clock	Available (real time clock) (year, month, date, day of the week, hours, minutes, seconds) Battery-less mode retention time: 6 hours
Password	BCD 8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	- Watchdog timer - Battery voltage reduction
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Communication Function: Port 1 (Programmer Port)	RS-232C conformance modular 6P connector (RJ-12) [Fixed mode] 9,600 bps/Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S) [General mode] 2,400, 4,800, 9,600, 19,200, 38,400/Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedural (M/S), K sequence (S)
Communication Function: Port 2 (General Communications Port)	RS-485 conformance (uninsulated)/ 2,400, 4,800, 9,600, 19,200, 38,400 bps/ 3 pin terminal station Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S)
Communication Function: Port 3 (General communications port)	Ethernet/10 Mbps/100 Mbps auto switch (10 BASE/100 Base)/8 pin Protocol: CC-Link IE Filed Basic (slave)/ Modbus/TCP (master/slave)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

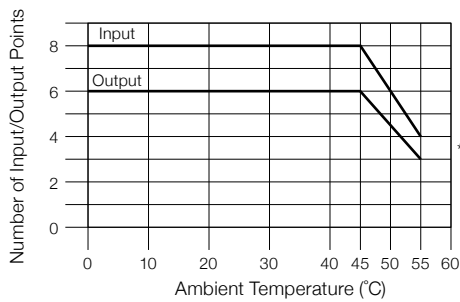
### Input Specifications (I0 to 7)

Items	Specifications
Number of Input Points	8 points (Sink/source)
Operating Voltage	24 V DC
Input Voltage Range	21.6 to 26.4 V DC
Input Current	Type 6.5 mA (24 V DC)
Maximum Input Current	7.0 mA (26.4 V DC)
Input Impedance	3.9 kΩ (24 V DC)
On-state Voltage	> 19 V DC
Off-state Voltage	< 2 V DC
Minimum On Current	4.5 mA
Maximum OFF Current	0.5 mA
Response Time	OFF→ON Typ 5 μs Up to 20 μs ON→OFF Typ 5 μs Up to 20 μs
Status Indicators	Logic side (8 points, green LED)
Common	2 (4 points/common) Isolated

### Output Specifications (Q0 to 5)

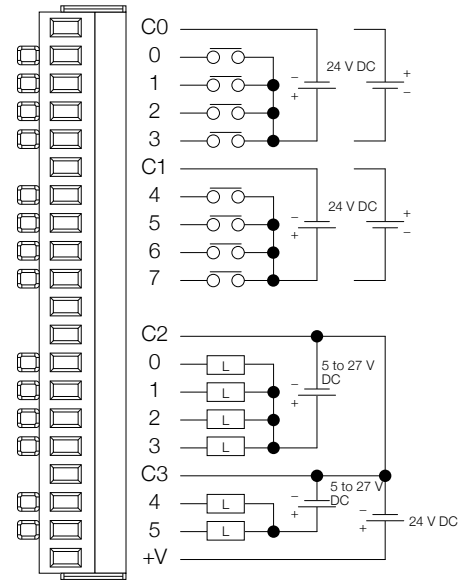
Items	Specifications
Number of Outputs Points	6 points
Output Voltage Range	5 to 27 V DC
Operating Voltage	4 to 30 V DC
Maximum Output Current	0.1 A (Points) 0.4 A/common (C3) 0.2 A/common (C4)
Minimum Output Current	0.2 mA
Maximum Leakage Current	0.1 mA (30 V DC)
ON-time Voltage Drop	0.5 V DC (0.1 A)
Maximum Inrush Current	150 mA (10 ms)
Response Time	OFF→ON Up to 0.5 ms ON→OFF Up to 0.5 ms
Status Indicators	Logic side (6 points, red LED)
Common	2 (4 points/common & 2 points/common)
External Power Supply	20 to 28 V DC Up to 60 mA (All points on)

### Derating Chart

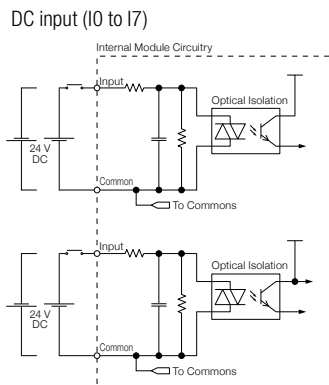


\* Use every other input

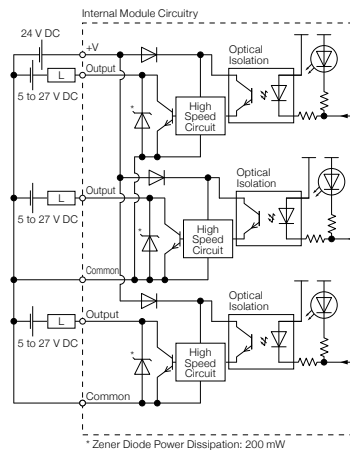
### Wiring Diagram



### Equivalent Circuit



### DC output (Q0 to Q5)



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

### Ethernet Basic Type 《DC Input 8 Points, DC (Sourcing) Output 6 Points》

SJ-11DD2E-D



- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When communications port parasitic)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 90% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance (Immunity)	Impulse 1,000 V 1 ms pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-6 (Conducted interference), EN61000-4-8 (Magnetic fields)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Input/Output Control System	Combination of batch transmission system and direct input/output system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 68, program execution control instructions: 166, data processing instructions: 82, IBox instructions: 19
Processing Speed	Sequence instructions: 0.1 μs or less Data processing instructions: 0.2 μs ~
Standard Scan Time	1.5 ms (1 K word boolean calculations per hour)
Implemented Input/Output Points	Input 8 points/Output 6 points
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	1,024 points (I 0 to 1,777)
Output Relay (Q)	1,024 points (Q 0 to 1,777)
Link Relay (GI)	2,048 points (GI 0~3,777)
Link Relay (GQ)	2,048 points (GI 0~3,777)

Internal Relay (M)	2,048 points (M 0 to 3,777)
Stage (S)	1,024 points (S 0 to 1,777)
Timer (S)	256 points (T 0 to 377)
Counter (C)	256 points (C 0 to 177)
Special Relay (SP)	512 points (SP 0 to 777)
Timer Elapsed Value Register	256 word (R 0 to 377)
Counter Elapsed Value Register	256 word (R 0 to 377)
Data Register	12,960 words (R 400 to 7,777, R 1,400 to 7,377, R 10,000 to 27,777)
Special Register	1,280 word (R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Calendar, Clock	Available (real time clock) (year, month, date, day of the week, hours, minutes, seconds) Battery-less mode retention time: 6 hours
Password	BCD 8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	- Watchdog timer - Battery voltage reduction
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Communication Function: Port 1 (Programmer Port)	RS-232C conformance modular 6P connector (RJ-12) [Fixed mode] 9,600 bps/Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S) [General mode] 2,400, 4,800, 9,600, 19,200, 38,400/Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedural (M/S), K sequence (S)
Communication Function: Port 2 (General Communications Port)	RS-485 conformance (uninsulated)/ 2,400, 4,800, 9,600, 19,200, 38,400 bps/ 3 pin terminal station Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S)
Communication Function: Port 3 (General communications port)	Ethernet/10 Mbps/100 Mbps auto switch (10 BASE/100 Base)/8 pin Protocol: CC-Link IE Filed Basic (slave)/ Modbus/TCP (master/slave)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

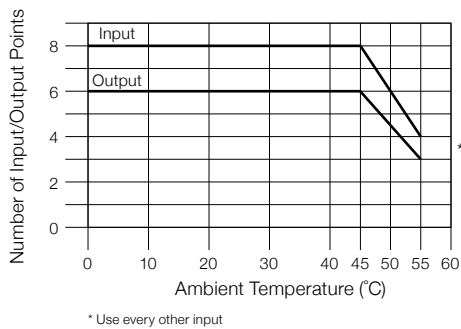
### Input Specifications (I0 to 7)

Items	Specifications
Number of Input Points	8 points (Sink/source)
Operating Voltage	24 V DC
Input Voltage Range	21.6 to 26.4 V DC
Input Current	Typ 6.5 mA (24 V DC)
Maximum Input Current	7.0 mA (26.4 V DC)
Input Impedance	3.9 kΩ (24 V DC)
On-state Voltage	> 19 V DC
Off-state Voltage	< 2 V DC
Minimum On Current	4.5 mA
Maximum OFF Current	0.5 mA
Response Time	OFF→ON Typ 5 μs Up to 20 μs ON→OFF Typ 5 μs Up to 20 μs
Status Indicators	Logic side (8 points, green LED)
Common	2 (4 points/common) Isolated

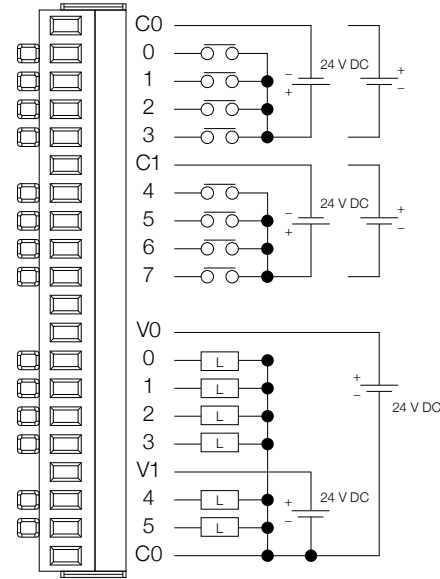
### Output Specifications (Q0 to 5)

Items	Specifications
Number of Outputs Points	6 points (Source)
Operating Voltage	24 V DC
Output Voltage Range	19.2 to 30 V DC
Maximum Output Current	0.1 A (Points) 0.6 A/common
Minimum Output Current	0.2 mA
Maximum Leakage Current	0.1 mA (30 V DC)
ON-time Voltage Drop	0.5 V DC (0.1 A)
Maximum Inrush Current	150 mA (10 ms)
Response Time	OFF→ON Up to 0.5 ms ON→OFF Up to 0.5 ms
Status Indicators	Logic side (6 points, red LED)
Common	1 (6 points/common)

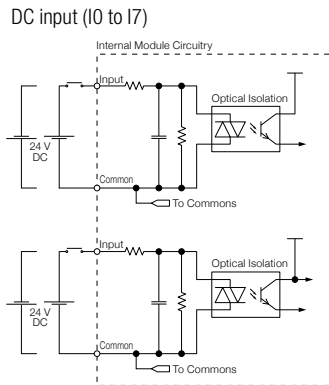
### Derating Chart



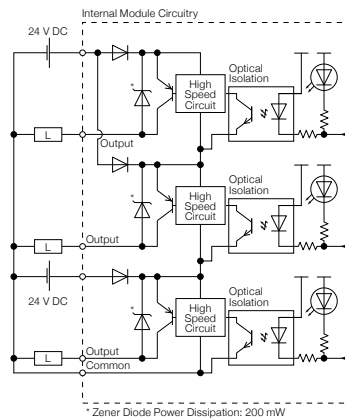
### Wiring Diagram



### Equivalent Circuit



### DC output (Q0 to Q5)



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

### Ethernet Basic Type 《DC Input 8 Points, Relay Output 6 Points》

SJ-11DRE-D



- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When communications port parasitic)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 90% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance (Immunity)	Impulse 1,000 V 1 ms pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-6 (Conducted interference), EN61000-4-8 (Magnetic fields)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Input/Output Control System	Combination of batch transmission system and direct input/output system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 68, program execution control instructions: 166, data processing instructions: 82, IBox instructions: 19
Processing Speed	Sequence instructions: 0.1 μs or less Data processing instructions: 0.2 μs ~
Standard Scan Time	1.5 ms (1 K word boolean calculations per hour)
Implemented Input/Output Points	Input 8 points/Output 6 points
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	1,024 points (I 0 to 1,777)
Output Relay (Q)	1,024 points (Q 0 to 1,777)
Link Relay (GI)	2,048 points (GI 0~3,777)
Link Relay (GQ)	2,048 points (GI 0~3,777)

Internal Relay (M)	2,048 points (M 0 to 3,777)
Stage (S)	1,024 points (S 0 to 1,777)
Timer (S)	256 points (T 0 to 377)
Counter (C)	256 points (C 0 to 177)
Special Relay (SP)	512 points (SP 0 to 777)
Timer Elapsed Value Register	256 word (R 0 to 377)
Counter Elapsed Value Register	256 word (R 0 to 377)
Data Register	12,960 words (R 400 to 7,777, R 1,400 to 7,377, R 10,000 to 27,777)
Special Register	1,280 word (R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Calendar, Clock	Available (real time clock) (year, month, date, day of the week, hours, minutes, seconds) Battery-less mode retention time: 6 hours
Password	BCD 8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	- Watchdog timer - Battery voltage reduction
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Communication Function: Port 1 (Programmer Port)	RS-232C conformance modular 6P connector (RJ-12) [Fixed mode] 9,600 bps/Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S) [General mode] 2,400, 4,800, 9,600, 19,200, 38,400/Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedural (M/S), K sequence (S)
Communication Function: Port 2 (General Communications Port)	RS-485 conformance (uninsulated)/ 2,400, 4,800, 9,600, 19,200, 38,400 bps/ 3 pin terminal station Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S)
Communication Function: Port 3 (General communications port)	Ethernet/10 Mbps/100 Mbps auto switch (10 BASE/100 Base)/8 pin Protocol: CC-Link IE Filed Basic (slave)/ Modbus/TCP (master/slave)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

### Input Specifications (I0 to 7)

Items	Specifications
Number of Input Points	8 points (Sink/source)
Operating Voltage	24 V DC
Input Voltage Range	21.6 to 26.4 V DC
Input Current	Typ 6.5 mA (24 V DC)
Maximum Input Current	7.0 mA (26.4 V DC)
Input Impedance	3.9 kΩ (24 V DC)
On-state Voltage	> 19 V DC
Off-state Voltage	< 2 V DC
Minimum On Current	4.5 mA
Maximum OFF Current	0.5 mA
Response Time	OFF→ON Typ 5 μs Up to 20 μs ON→OFF Typ 5 μs Up to 20 μs
Status Indicators	Logic side (8 points, green LED)
Common	2 (4 points/common) Isolated

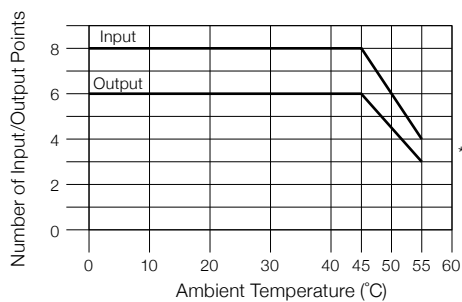
### Output Specifications (Q0 to 5)

Items	Specifications
Number of Outputs Points	6 points (Source)
Operating Voltage	6 to 240 V AC (47 to 63 Hz), 6 to 27 V DC
Output Voltage Range	5 to 264 V AC (47 to 63 Hz), 5 to 30 V DC
Output Type	Relay, from A (SPST)
Maximum Current	1 A (Points) 4 A/common (C3) 2 A/common (C4)
Minimum Load Current	5 mA (5 V DC)
Maximum Inrush Current	3 A (10 ms)
Response Time	OFF→ON < 15 ms ON→OFF < 15 ms
Status Indicators	Logic side (6 points, red LED)
Common	2 (4 points/common & 2 points/common) isolated

### Relay life (ON → OFF 1 cycle)

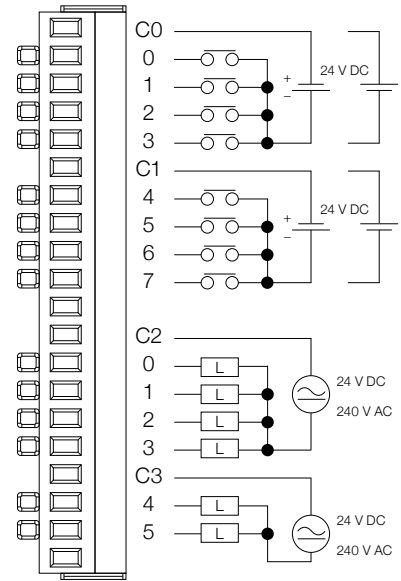
Load Conditions	Life
30 V DC, 1 A Resistance load	300,000 cycles or more
30 V DC, 1 A Inductive Load	50,000 cycles or more
250 V AC, 1 A Resistance Load	500,000 cycles or more
250 V AC, 1 A Inductive Load	200,000 cycles or more

### Derating Chart



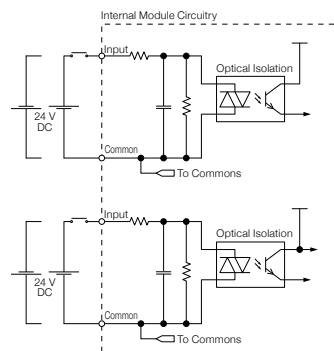
\* Use every other input

### Wiring Diagram

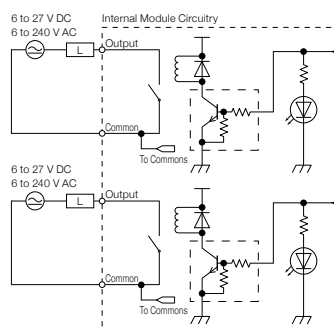


### Equivalent Circuit

#### DC input (I0 to I7)



#### DC output (Q0 to Q5)





- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

**Ethernet Analog Type (DC Input 4 Points, Analog Input 2 Channels, DC Output 4 Points, Analog Output 2 Channels)**

**SJ-12DD1E-D**



Common Subject Matter

SJ-ETHER/SJ

DL05/06

DL205

D4

D3

Programmer

KPP

DirectSOFT

Terminator I/O

Features

Specifications

Dimensions

CPU Specifications

Power Supply Module

Input/Output Module

Analog Module

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When communications port parasitic)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 90% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance (Immunity)	Impulse 1,000 V 1 ms pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-6 (Conducted interference), EN61000-4-8 (Magnetic fields)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Input/Output Control System	Combination of batch transmission system and direct input/output system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 68, program execution control instructions: 166, data processing instructions: 82, IBox instructions: 19
Processing Speed	Sequence instructions: 0.1 μs or less Data processing instructions: 0.2 μs ~
Standard Scan Time	1.5 ms (1 K word boolean calculations per hour)
Implemented Input/Output Points	Input 4 points/Output 4 points Analog input 2 points/Analog output 4 points
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	1,024 points (I 0 to 1,777)
Output Relay (Q)	1,024 points (Q 0 to 1,777)
Link Relay (GI)	2,048 points (GI 0~3,777)
Link Relay (GO)	2,048 points (GI 0~3,777)
Internal Relay (M)	2,048 points (M 0 to 3,777)
Stage (S)	1,024 points (S 0 to 1,777)

Timer (S)	256 points (T 0 to 377)
Counter (C)	128 points (C 0 to 177)
Special Relay (SP)	512 points (SP 0 to 777)
Timer Elapsed Value Register	256 word (R 0 to 377)
Counter Elapsed Value Register	256 word (R 0 to 377)
Data Register	12,960 words (R 400 to 7777, R 1,400 to 7,377, R 10,000 to 27,777)
Special Register	1,280 word (R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Calendar, Clock	Available (real time clock) (year, month, date, day of the week, hours, minutes, seconds) Battery-less mode retention time: 6 hours
Password	BCD8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	- Watchdog timer - Battery voltage reduction
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Communication Function: Port 1 (Programmer Port)	RS-232C conformance modular 6P connector (RJ-12) [Fixed mode] 9,600bps/protocol: DirectNET(M/S), MODBUS(M/S), K sequence(S) [General mode] 2,400, 4,800, 9,600, 19,200, 38,400/Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedural (M/S), K sequence (S)
Communication Function: Port 2 (General Communications Port)	RS-485 conformance (uninsulated)/ 2,400, 4,800, 9,600, 19,200, 38,400 bps/ 3 pin terminal station Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S)
Communication Function: Port 3 (General communications port)	Ethernet/10 Mbps/100 Mbps auto switch (10 BASE/100 Base)/8 pin Protocol: CC-Link IE Filed Basic (slave)/ Modbus/TCP (master/slave)

### Input Specifications (I0 to 3)

Items	Specifications
Number of Input Points	4 points (Sink/source)
Operating Voltage	24 V DC
Input Voltage Range	21.6 to 26.4 V DC
Input Current	Typ 6.5 mA (24 V DC)
Maximum Input Current	7 mA (26.4 V DC)
Input Impedance	3.9 kΩ (24 V DC)
On-state Voltage	> 19 V DC
Off-state Voltage	< 2 V DC
Minimum On Current	4.5 mA
Maximum OFF Current	0.5 mA
Response Time	OFF→ON Typ 3 μs Up to 5 μs ON→OFF Typ 1 μs Up to 3 μs
Status Indicators	Logic side (4 points, green LED)
Common	1 (4 points/common)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

### Output Specifications (Q0 to 3)

Items	Specifications
Number of Outputs Points	4 points (Sink)
Operating Voltage	5 to 27 V DC
Maximum Output Current	0.1 A (Points) 0.4 A (Common)
Minimum Output Current	0.2 mA
Maximum Leakage Current	0.1 mA (30 V DC)
ON-time Voltage Drop	0.5 V DC (0.1 A)
Maximum Inrush Current	150 mA (10 ms)
Response Time	OFF→ON < 5 μs
	ON→OFF < 5 μs
Status Indicators	Logic side (4 points, red LED)
Common	1 (4 points/common)
External Power Supply	20 to 28 V DC Up to 60 mA (All points on)

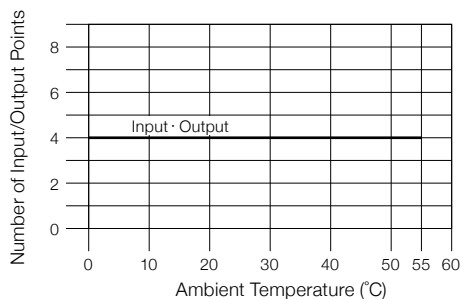
### Analog input specifications

Items	Voltage Input Selection	Current Input Selection
Number of Input Points	Up to 2 points by selecting current input and voltage input	
Input Voltage Range	0 to 5 V DC (Up to 6 V DC)	—
Input Current	—	4 to 20 mA (Sink)
Resolution	12-bit	12-bit
Input Response Time	50 ms	50 ms
Input Impedance	20 kΩ	125 Ω
Input Stability	Within ±2 LSB	±2 LSB
Full-Scale Calibration Error	±2% or less	±2% or less
Offset Error	±25 mV or less	±0.1 mA or less
Temperature Accuracy	±100 ppm/°C or lower	±100 ppm/°C or lower

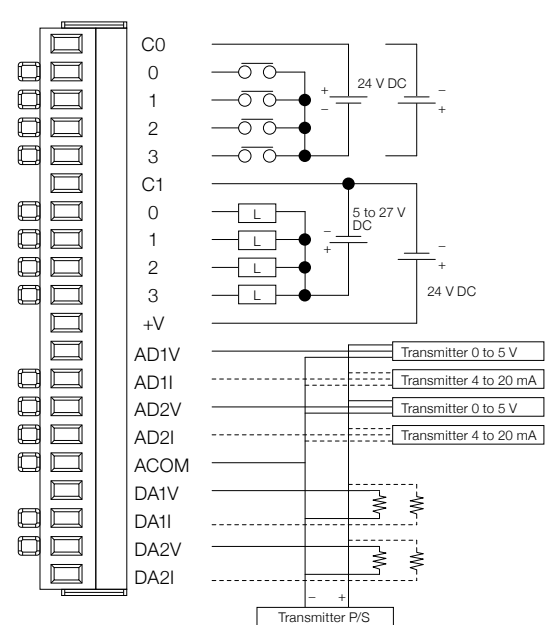
### Analog output specifications

Items	Voltage Output Selection	Current Output Selection
Number of Outputs Points	Up to 2 points by selecting current output and voltage output	
Output Voltage Range	0 to 5 V DC	—
Output Current Range	—	4 to 20 mA (Sink)
Resolution	12-bit	12-bit
Conversion Time	1 ms	1 ms
Loop Supply Voltage	—	18 to 30 V DC
Load Impedance	2 kΩ or more (Output current 2.5 mA or less)	250 Ω
		Loop supply voltage 18 V DC: Up to 600 Ω
		Loop supply voltage 24 V DC: Up to 900 Ω
		Loop supply voltage 30 V DC: Up to 1,200 Ω
Full-Scale Calibration Error	±2% or less	±2% or less
Offset Error	±25 mV or less	±25 mA or less
Temperature Accuracy	±100 ppm/°C or lower	±100 ppm/°C or lower

### Derating Chart



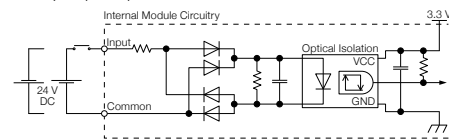
### Wiring Diagram



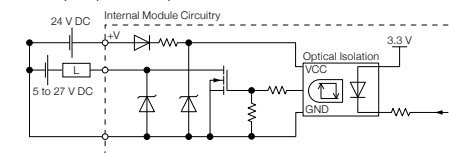
**IMPORTANT:** Use only one terminal (voltage or current) per channel. You must also select the analog type (voltage or current) in the CPU built-in I/O setup in the CLICK programming software (pull-down menu Setup > CPU Built-in I/O Setup).

### Equivalent Circuit

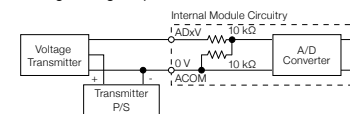
#### DC input (I0, I3)



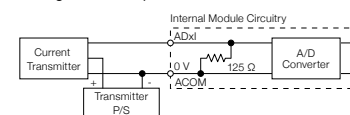
#### DC output (Q0 to Q3)



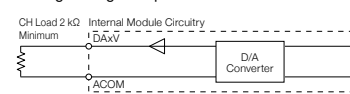
#### Analog voltage input selection



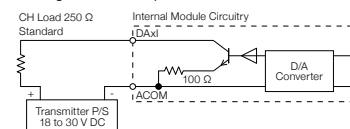
#### Analog current input selection



#### Analog voltage output selection



#### Analog current output selection



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

**Ethernet Analog Type (DC Input 4 Points, Analog Input 2 Channels, DC (Sourcing) Output 4 Points, Analog Output 2 Channels)**

**SJ-12DD2E-D**



- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When communications port parasitic)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 90% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance (Immunity)	Impulse 1,000 V 1 ms pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-6 (Conducted interference), EN61000-4-8 (Magnetic fields)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Input/Output Control System	Combination of batch transmission system and direct input/output system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 68, program execution control instructions: 166, data processing instructions: 82, IBox instructions: 19
Processing Speed	Sequence instructions: 0.1 μs or less Data processing instructions: 0.2 μs ~
Standard Scan Time	1.5 ms (1 K word boolean calculations per hour)
Implemented Input/Output Points	Input 4 points/Output 4 points Analog input 2 points/Analog output 4 points
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	1,024 points (I 0 to 1,777)
Output Relay (Q)	1,024 points (Q 0 to 1,777)
Link Relay (GI)	2,048 points (GI 0~3,777)
Link Relay (GQ)	2,048 points (GI 0~3,777)
Internal Relay (M)	2,048 points (M 0 to 3,777)
Stage (S)	1,024 points (S 0 to 1,777)

Timer (S)	256 points (T 0 to 377)
Counter (C)	128 points (C 0 to 177)
Special Relay (SP)	512 points (SP 0 to 777)
Timer Elapsed Value Register	256 word (R 0 to 377)
Counter Elapsed Value Register	256 word (R 0 to 377)
Data Register	12,960 words (R 400 to 7777, R 1,400 to 7,377, R 10,000 to 27,777)
Special Register	1,280 word (R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Calendar, Clock	Available (real time clock) (year, month, date, day of the week, hours, minutes, seconds) Battery-less mode retention time: 6 hours
Password	BCD8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	- Watchdog timer - Battery voltage reduction
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Communication Function: Port 1 (Programmer Port)	RS-232C conformance modular 6P connector (RJ-12) [Fixed mode] 9,600bps/protocol: DirectNET(M/S), MODBUS(M/S), K sequence(S) [General mode] 2,400, 4,800, 9,600, 19,200, 38,400/Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedural (M/S), K sequence (S)
Communication Function: Port 2 (General Communications Port)	RS-485 conformance (uninsulated)/ 2,400, 4,800, 9,600, 19,200, 38,400 bps/ 3 pin terminal station Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S)
Communication Function: Port 3 (General communications port)	Ethernet/10 Mbps/100 Mbps auto switch (10 BASE/100 Base)/8 pin Protocol: CC-Link IE Filed Basic (slave)/ Modbus/TCP (master/slave)

### Input Specifications (I0 to 3)

Items	Specifications
Number of Input Points	4 points (Sink/source)
Operating Voltage	24 V DC
Input Voltage Range	21.6 to 26.4 V DC
Input Current	Typ 6.5 mA (24 V DC)
Maximum Input Current	7 mA (26.4 V DC)
Input Impedance	3.9 kΩ (24 V DC)
On-state Voltage	> 19 V DC
Off-state Voltage	< 2 V DC
Minimum On Current	4.5 mA
Maximum OFF Current	0.5 mA
Response Time	OFF → ON Typ 3 μs Up to 5 μs ON → OFF Typ 1 μs Up to 3 μs
Status Indicators	Logic side (4 points, green LED)
Common	1 (4 points/common)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

### Output Specifications (Q0 to 3)

Items	Specifications
Number of Outputs Points	4 points (Source)
Operating Voltage	24 V DC
Output Voltage Range	19.2 to 30 V DC
Maximum Output Current	0.1 A (Points) 0.4 A (Common)
Minimum Output Current	0.2 mA
Maximum Leakage Current	0.1 mA (30 V DC)
ON-time Voltage Drop	0.5 V DC (0.1 A)
Maximum Inrush Current	150 mA (10 ms)
Response Time	OFF→ON < 5 μs ON→OFF < 5 μs
Status Indicators	Logic side (4 points, red LED)
Common	1 (4 points or 1 point/common)

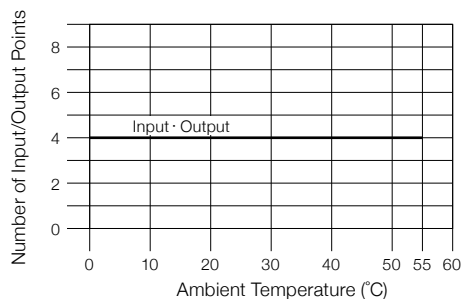
### Analog input specifications

Items	Voltage Input Selection	Current Input Selection
Number of Input Points	Up to 2 points by selecting current input and voltage input	
Input Voltage Range	0 to 5 V DC	—
Input Current	—	4 to 20 mA (Sink)
Resolution	12-bit	12-bit
Input Response Time	50 ms	50 ms
Input Impedance	20 kΩ	125 Ω
Input Stability	Within ±2 LSB	Within ±2 LSB
Full-Scale Calibration Error	±2% or less	±2% or less
Offset Error	±25 mV or less	±0.1 mA or less
Temperature Accuracy	±100 ppm/°C or lower	±100 ppm/°C or lower

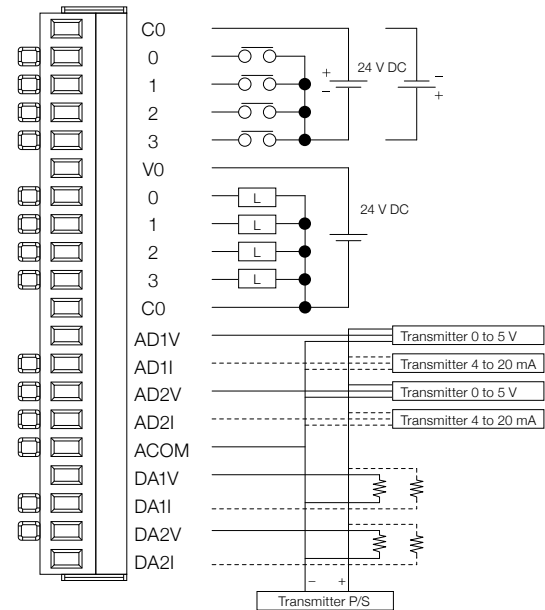
### Analog output specifications

Items	Voltage Output Selection	Current Output Selection
Number of Outputs Points	Up to 2 points by selecting current output and voltage output	
Output Voltage Range	0 to 5 V DC	—
Output Current Range	—	4 to 20 mA (Sink)
Resolution	12-bit	12-bit
Conversion Time	1 ms	1 ms
Loop Supply Voltage	—	18 to 30 V DC
Load Impedance	2 kΩ or more (Output current 2.5 mA or less)	250 Ω Loop supply voltage 18 V DC: Up to 600 Ω Loop supply voltage 24 V DC: Up to 900 Ω Loop supply voltage 30 V DC: Up to 1,200 Ω
Full-Scale Calibration Error	±2% or less	±2% or less
Offset Error	±25 mV or less	±25 mA or less
Temperature Accuracy	±100 ppm/°C or lower	±100 ppm/°C or lower

### Derating Chart



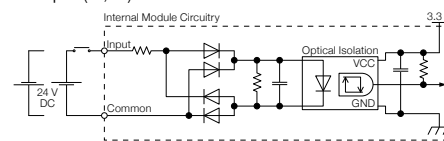
### Wiring Diagram



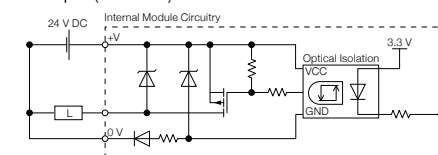
**IMPORTANT:** Use only one terminal (voltage or current) per channel. You must also select the analog type (voltage or current) in the CPU built-in I/O setup in the CLICK programming software (pull-down menu Setup > CPU Built-in I/O Setup).

### Equivalent Circuit

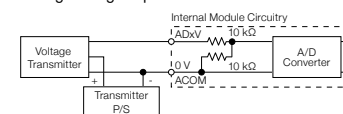
#### DC input (I0, I3)



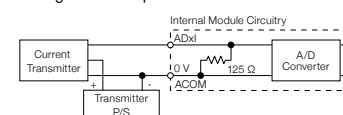
#### DC output (Q0 to Q3)



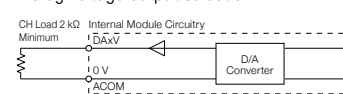
#### Analog voltage input selection



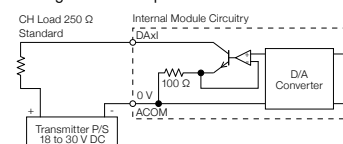
#### Analog current input selection



#### Analog voltage output selection



#### Analog current output selection



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

**Ethernet Analog Type (DC Input 4 Points, Analog Input 2 Channels, Relay Output 4 Points, Analog Output 2 Channels)**

**SJ-12DRE-D**



- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When communications port parasitic)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 90% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance (Immunity)	Impulse 1,000 V 1 ms pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-6 (Conducted interference), EN61000-4-8 (Magnetic fields)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Input/Output Control System	Combination of batch transmission system and direct input/output system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 68, program execution control instructions: 166, data processing instructions: 82, IBox instructions: 19
Processing Speed	Sequence instructions: 0.1 µs or less Data processing instructions: 0.2 µs ~
Standard Scan Time	1.5 ms (1 K word boolean calculations per hour)
Implemented Input/Output Points	Input 4 points/Output 4 points Analog input 2 points/Analog output 4 points
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	1,024 points (I 0 to 1,777)
Output Relay (Q)	1,024 points (Q 0 to 1,777)
Link Relay (GI)	2,048 points (GI 0~3,777)
Link Relay (GO)	2,048 points (GI 0~3,777)
Internal Relay (M)	2,048 points (M 0 to 3,777)
Stage (S)	1,024 points (S 0 to 1,777)

Timer (S)	256 points (T 0 to 377)
Counter (C)	128 points (C 0 to 177)
Special Relay (SP)	512 points (SP 0 to 777)
Timer Elapsed Value Register	256 word (R 0 to 377)
Counter Elapsed Value Register	256 word (R 0 to 377)
Data Register	12,960 words (R 400 to 7777, R 1,400 to 7,377, R 10,000 to 27,777)
Special Register	1,280 word (R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Calendar, Clock	Available (real time clock) (year, month, date, day of the week, hours, minutes, seconds) Battery-less mode retention time: 6 hours
Password	BCD8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	- Watchdog timer - Battery voltage reduction
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Communication Function: Port 1 (Programmer Port)	RS-232C conformance modular 6P connector (RJ-12) [Fixed mode] 9,600bps/protocol: DirectNET(M/S), MODBUS(M/S), K sequence(S) [General mode] 2,400, 4,800, 9,600, 19,200, 38,400/Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedural (M/S), K sequence (S)
Communication Function: Port 2 (General Communications Port)	RS-485 conformance (uninsulated)/ 2,400, 4,800, 9,600, 19,200, 38,400 bps/ 3 pin terminal station Protocol: DirectNET (M/S), MODBUS (M/S), K sequence (S)
Communication Function: Port 3 (General communications port)	Ethernet/10 Mbps/100 Mbps auto switch (10 BASE/100 Base)/8 pin Protocol: CC-Link IE Filed Basic (slave)/ Modbus/TCP (master/slave)

### Input Specifications (I0 to 3)

Items	Specifications
Number of Input Points	4 points (Sink/source)
Operating Voltage	24 V DC
Input Voltage Range	21.6 to 26.4 V DC
Input Current	Typ 6.5 mA (24 V DC)
Input Impedance	3.9 kΩ (24 V DC)
On-state Voltage	> 19 V DC
Off-state Voltage	< 2 V DC
Minimum On Current	4.5 mA
Maximum OFF Current	0.5 mA
Response Time	OFF→ON Typ 3 µs Up to 5 µs ON→OFF Typ 1 µs Up to 3 µs
Status Indicators	Logic side (4 points, green LED)
Common	1 (4 points/common)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

### Output Specifications (Q0 to 3)

Items	Specifications
Number of Outputs Points	4 points
Operating Voltage	6 to 27 V DC/6 to 240 V AC
Output Type	Relay format A (SPST)
AC Frequency	47 to 63 Hz
Maximum Output Current	1.0 A (Points) (Resistive)
Minimum Load Current	5 mA (5 V DC)
Maximum Inrush Current	3 A (10 ms)
Response Time	OFF→ON < 15 ms
	ON→OFF < 15 ms
Status Indicators	Logic side (4 points, red LED)
Common	1 (4 points/common)

### Analog input specifications

Items	Voltage Input Selection	Current Input Selection
Number of Input Points	Up to 2 points by selecting current input and voltage input	
Input Voltage Range	0 to 5 V DC	—
Input Current	—	4 to 20 mA (Sink)
Resolution	12-bit	12-bit
Input Response Time	50 ms	50 ms
Input Impedance	20 kΩ	125 Ω
Input Stability	Within ±2 LSB	
Full-Scale Calibration Error	±2% or less	±2% or less
Offset Error	±25 mV or less	±0.1 mA or less
Temperature Accuracy	±100 ppm/°C or lower	±100 ppm/°C or lower

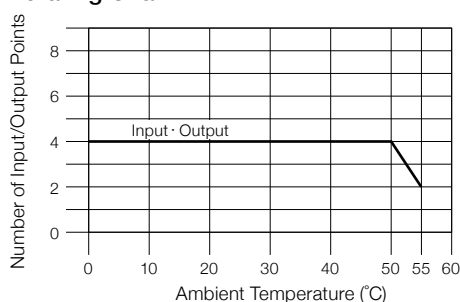
### Analog output specifications

Items	Voltage Output Selection	Current Output Selection
Number of Outputs Points	Up to 2 points by selecting current output and voltage output	
Output Voltage Range	0 to 5 V DC	—
Output Current Range	—	4 to 20 mA (Sink)
Resolution	12-bit	12-bit
Conversion Time	1 ms	1 ms
Loop Supply Voltage	—	18 to 30 V DC
Load Impedance	2 kΩ or more (Output current 2.5 mA or less)	250 Ω Loop supply voltage 18 V DC: Up to 600 Ω Loop supply voltage 24 V DC: Up to 900 Ω Loop supply voltage 30 V DC: Up to 1,200 Ω
Full-Scale Calibration Error	±2% or less	±2% or less
Offset Error	±25 mV or less	±25 mA or less
Temperature Accuracy	±100 ppm/°C or lower	±100 ppm/°C or lower

### Relay life (ON → OFF 1cycle)

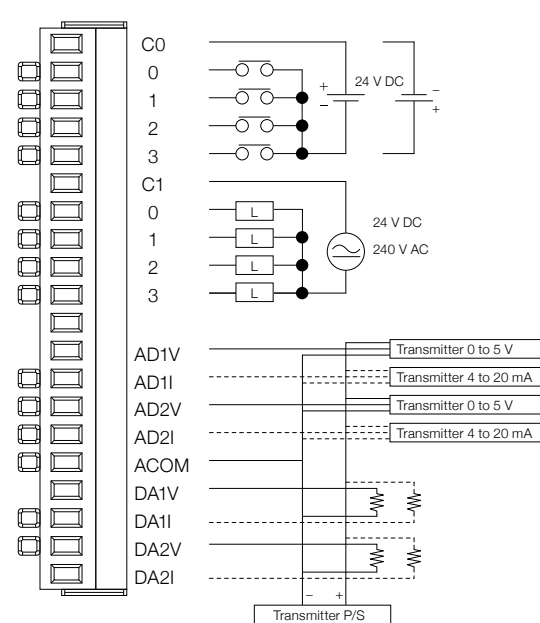
Load Conditions	Life
30 V DC, 1 A Resistance load	300,000 cycles or more
30 V DC, 1 A Inductive Load	50,000 cycles or more
120 V AC, 1 A Resistance Load	500,000 cycles or more
120 V AC, 1 A Inductive Load	200,000 cycles or more

### Derating Chart



The specifications and prices described in this catalog were valid when the catalog was issued. For the latest information, contact our sales persons or see our website.

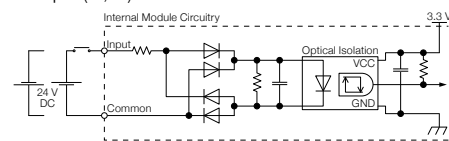
### Wiring Diagram



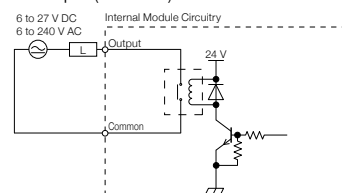
**IMPORTANT:** Use only one terminal (voltage or current) per channel. You must also select the analog type (voltage or current) in the CPU built-in I/O setup in the CLICK programming software (pull-down menu Setup > CPU Built-in I/O Setup).

### Equivalent Circuit

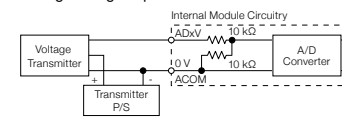
#### DC input (I0, I3)



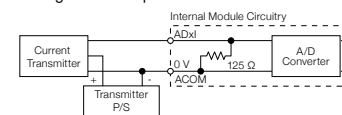
#### DC output (Q0 to Q3)



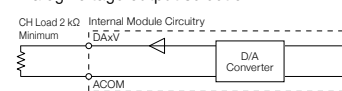
#### Analog voltage input selection



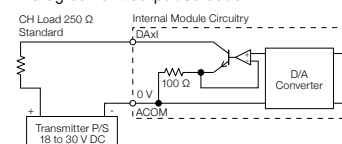
#### Analog current input selection



#### Analog voltage output selection



#### Analog current output selection



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

### Standard Type 《DC Input 8 Points, DC Output 6 Points》

SJ-00DD1-D



- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O
- Features
- Specifications
- Dimensions
- CPU Specifications
- Power Supply Module
- Input/Output Module
- Analog Module

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When the communication port is not fed)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 95% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance	Compliant with NEMA ICS3-304, Impulse 1,000 V 1 μs pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-8 (Magnetic fields), RFI: 150, 450 MHz (5W/15cm), EN61000-4-6 (Conducted interference)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 54, program execution control instructions: 20, data processing instructions: 82, IBox instructions: 22
Number of Other Instructions	2
Processing Speed	Sequence instructions: 0.37 μs ~ Data processing instructions: 2.96 μs ~
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	256 points (I 0 to 377)
Output Relay (Q)	256 points (Q 0 to 377)
Internal Relay	2,048 points (M 0 to 3,777)
Stage	1,024 points (S 0 to 1,777)
Timer	256 points (T 0 to 377)
Counter (C)	128 points (C 0 to 177)
Special Relay (SP)	256 points (SP 0 to 377)
Timer Elapsed Value Register	256 word (R 0 to 377)
Timer / Counter Elapsed Value	128 word (R 1,000 to 1177)
Data Register	7,488 word (R 400 to 677, R 1,200 to 7,377, R 10,000 to 17,777)
Special Register	320 word (R 700 to 777, R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Password	BCD8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Soft Filter	4 points
Interruption Function	External interruption: 4 points Timer interruption: 1 point
Pulse Catch Function	4 points
High Speed Counter	20 kHz Addition counter: 2 ch, Add-Subtract counter: (Unavailable for AC type)
Pulse output	20 kHz 1 ch (Unavailable for AC, relay type)
Operation Mode	RUN /STOP /TERM
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	Watchdog timer
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Installation	DIN rail or 2 screws
Conforming DIN Rail	TH35Fe /TH35Al
Communication Function: Port 1	Transmission method: RS-232C compatible (Non-isolated) Transmission speed: 9,600 bps (Fixed) Connection: 6-pin modular (Female) jack Protocol: K sequence (S)
Communication Function: Port 2	Transmission method: RS-232C compatible (Non-isolated) Transmission speed: 300, 600, 1,200, 2,400, 4,800, 9,600, 19,200, 38,400, 57,600, 115,200 bps (Up to 38,400 bps for non-procedures) Connection: 6-pin modular (Female) jack Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedure (M/S), K sequence (S)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

### Input Specifications

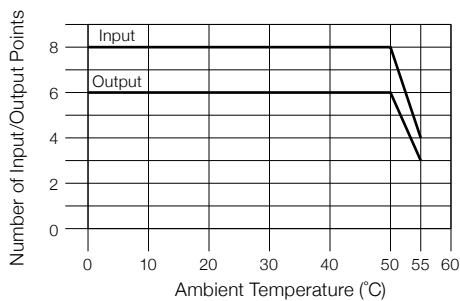
(High speed input: I0 to 1 Standard input: I2 to 7)

Items	Specifications
Number of Input Points	8 points (Sink/source)
Number of Occupied Inputs	8 points
Common	2 (4 points/common)
Input Voltage Range	24 V DC
Operating Voltage	21.6 to 26.4 V DC
Input Current	High speed input: 5 mA (24 V DC) Standard input: 4 mA (24 V DC)
Maximum Input Current	High speed input: 6.0 mA (26.4 V DC) Standard input: 5.0 mA (26.4 V DC)
On-state Voltage / Current	High speed input: 19 V DC/4.5 mA Standard input: 19 V DC/3.5 mA
Off-state Voltage / Current	High speed input: 4 V DC/0.1 mA Standard input: 7 V DC/0.5 mA
Input Impedance	High speed input: 4.7 kΩ (24 V DC) Standard input: 6.8 kΩ (24 V DC)
Response Time	OFF→ON High speed input: Up to 20 μs, Standard 5 μs Standard input: Up to 10 ms, Standard 2 ms
	ON→OFF High speed input: Up to 20 μs, Standard 5 μs Standard input: Up to 10 ms, Standard 3 ms

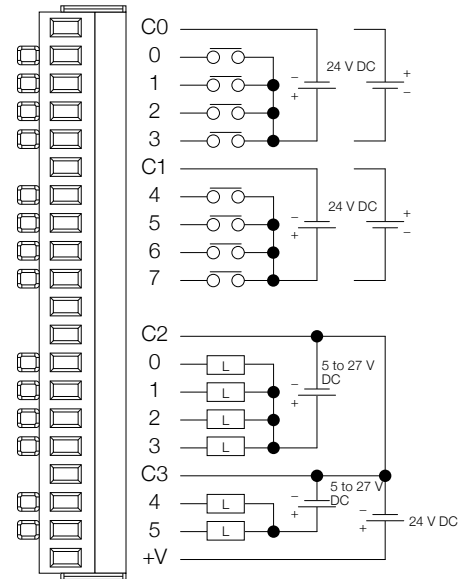
### Output Specifications (Pulse output: Q0 Standard output: Q1 to 5)

Items	Specifications
Number of Outputs Points	6 points (Sink)
Number of Occupied Outputs	8 points
Common	2 (4 points/common & 2 points/common)
Output Voltage Range	5 to 27 V DC
Operating Voltage	4 to 30 V DC
Output Type	NPN open collector
ON-time Voltage Drop	0.5 V DC (0.1 A)
Maximum Output Current	0.1 A (Points) 0.4 A (C2) 0.2 A (C3)
Maximum Leakage Current	0.1 mA (30 V DC)
Maximum Inrush Current	150 mA (10 ms)
Minimum Load Current	0.2 mA
External Power Supply	20 to 28 V DC Up to 60 mA
Response Time	OFF→ON Pulse output: Up to 20 μs, Standard 5 μs Standard output: Up to 0.5 ms
	ON→OFF Pulse output: Up to 20 μs, Standard 5 μs Standard output: Up to 0.5 ms
Fuse	None

### Derating Chart

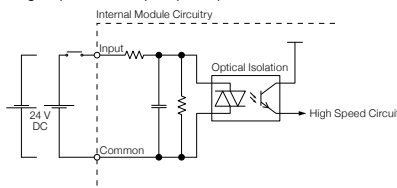


### Wiring Diagram

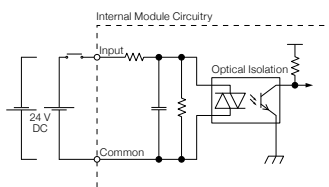


### Equivalent Circuit

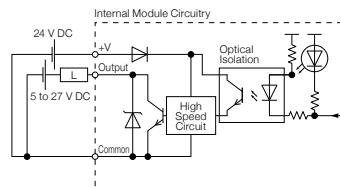
#### High speed DC input (I0, I1)



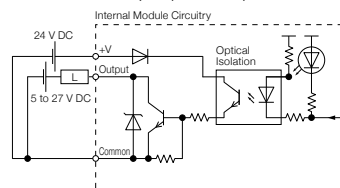
#### Standard DC input (I2 to I7)



#### Pulse DC output (Q0)



#### Standard DC output (Q1 to Q5)





- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

### Standard Type 《DC Input 8 Points, DC Output 6 Points》

SJ-00DD2-D



- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O
- Features
- Specifications
- Dimensions
- CPU Specifications
- Power Supply Module
- Input/Output Module
- Analog Module

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When the communication port is not fed)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 95% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance	Compliant with NEMA ICS3-304, Impulse 1,000 V 1 μs pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-8 (Magnetic fields), RFI: 150, 450 MHz (5W/15 cm), EN61000-4-6 (Conducted interference)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 54, program execution control instructions: 20, data processing instructions: 82, IBox instructions: 22
Number of Other Instructions	2
Processing Speed	Sequence instructions: 0.37 μs ~ Data processing instructions: 2.96μs ~
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	256 points (I 0 to 377)
Output Relay (Q)	256 points (Q 0 to 377)
Internal Relay	2,048 points (M 0 to 3,777)
Stage	1,024 points (S 0 to 1,777)
Timer	256 points (T 0 to 377)
Counter (C)	128 points (C 0 to 177)
Special Relay (SP)	256 points (SP 0 to 377)
Timer Elapsed Value Register	256 word (R 0 to 377)
Timer / Counter Elapsed Value	128 word (R 1,000 to 1177)
Data Register	7,488 word (R 400 to 677, R 1,200 to 7,377, R 10,000 to 17,777)
Special Register	320 word (R 700 to 777, R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Password	BCD8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Soft Filter	4 points
Interruption Function	External interruption: 4 points Timer interruption: 1 point
Pulse Catch Function	4 points
High Speed Counter	20kHz Addition counter: 2 ch, Add-Subtract counter: (Unavailable for AC type)
Pulse output	20 kHz 1 ch (Unavailable for AC, relay type)
Operation Mode	RUN /STOP /TERM
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	Watchdog timer
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Installation	DIN rail or 2 screws
Conforming DIN Rail	TH35Fe /TH35Al
Communication Function: Port 1	Transmission method: RS-232C compatible (Non-isolated) Transmission speed: 9,600 bps (Fixed) Connection: 6-pin modular (Female) jack Protocol: K sequence (S)
Communication Function: Port 2	Transmission method: RS-232C compatible (Non-isolated) Transmission speed: 300, 600, 1,200, 2,400, 4,800, 9,600, 19,200, 38,400, 57,600, 115,200 bps (Up to 38,400 bps for non-procedures) Connection: 6-pin modular (Female) jack Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedure (M/S), K sequence (S)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

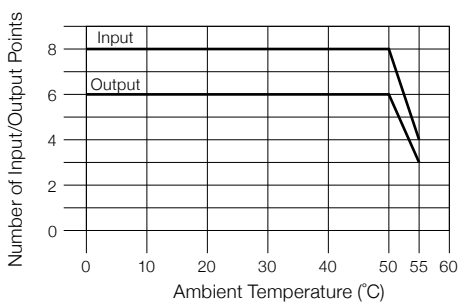
### Input Specifications (High speed input: I0 to 1 Standard input: I2 to 7)

Items	Specifications
Number of Input Points	8 points (Sink/source)
Number of Occupied Inputs	8 points
Common	2 (4 points/common)
Input Voltage Range	24 V DC
Operating Voltage	21.6 to 26.4 V DC
Input Current	High speed input: 5mA (24 V DC) Standard input: 4mA (24 V DC)
Maximum Input Current	High speed input: 6.0mA (26.4 V DC) Standard input: 5.0mA (26.4 V DC)
On-state Voltage / Current	High speed input: 19 V DC/4.5 mA Standard input: 19 V DC/3.5 mA
Off-state Voltage / Current	High speed input: 4 V DC/0.1 mA Standard input: 7 V DC/0.5 mA
Input Impedance	High speed input: 4.7 kΩ (24 V DC) Standard input: 6.8 kΩ (24 V DC)
Response Time	OFF→ON High speed input: Up to 20 μs, Standard 5 μs Standard input: Up to 10 ms, Standard 2 ms
	ON→OFF High speed input: Up to 20 μs, Standard 5 μs Standard input: Up to 10 ms, Standard 3 ms

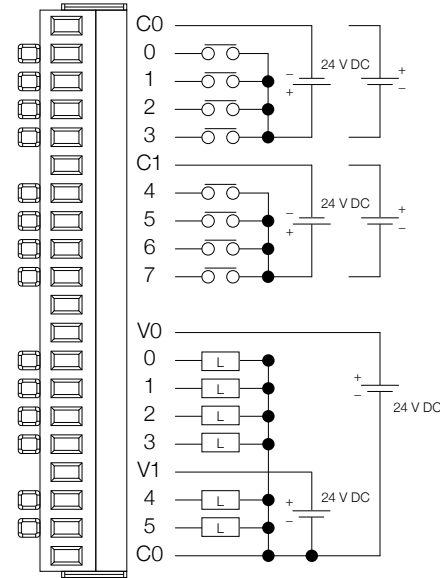
### Output Specifications (Pulse output: Q0 Standard output: Q1 to 5)

Items	Specifications
Number of Outputs Points	6 points (Source)
Number of Occupied Outputs	8 points
Common	2 (4 points/common & 2 points/common)
Output Voltage Range	24 V DC
Operating Voltage	19.2 to 30 V DC
Output Type	PNP open collector
ON-time Voltage Drop	Pulse output: 1.0 V DC (0.1 A) Standard output: 0.5 V DC (0.1 A)
Maximum Output Current	0.1 A (Points) 0.4 A (C2) 0.2 A (C3)
Maximum Leakage Current	0.1 mA (30 V DC)
Maximum Inrush Current	150 mA (10 ms)
Minimum Load Current	0.2 mA
Response Time	OFF→ON Pulse output: Up to 20 μs, Standard 5 μs Standard output: Up to 0.5 ms
	ON→OFF Pulse output: Up to 20 μs Standard 5μs Standard output: Up to 0.5 ms
Fuse	None

### Derating Chart

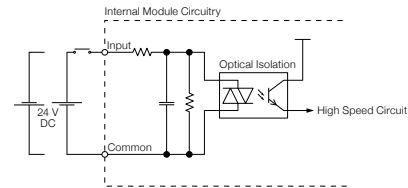


### Wiring Diagram

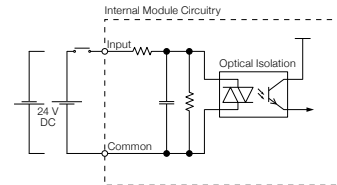


### Equivalent Circuit

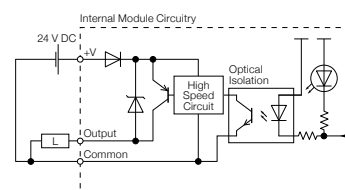
#### High speed DC input (I0, I1)



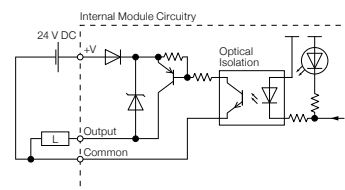
#### Standard DC input (I2 to I7)



#### Pulse DC output (Q0)



#### Standard DC output (Q1 to Q5)



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

### Standard Type 《DC Input 8 Points, Relay Output 6 Points》

SJ-00DR-D



- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O
- Features
- Specifications
- Dimensions
- CPU Specifications
- Power Supply Module
- Input/Output Module
- Analog Module

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When the communication port is not fed)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 95% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance	Compliant with NEMA ICS3-304, Impulse 1,000 V 1 μs pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-8 (Magnetic fields), RFI: 150, 450 MHz (5W/15cm), EN61000-4-6 (Conducted interference)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 54, program execution control instructions: 20, data processing instructions: 82, IBox instructions: 22
Number of Other Instructions	2
Processing Speed	Sequence instructions: 0.37 μs ~ Data processing instructions: 2.96μs ~
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	256 points (I 0 to 377)
Output Relay (Q)	256 points (Q 0 to 377)
Internal Relay	2,048 points (M 0 to 3,777)
Stage	1,024 points (S 0 to 1,777)
Timer	256 points (T 0 to 377)
Counter (C)	128 points (C 0 to 177)
Special Relay (SP)	256 points (SP 0 to 377)
Timer Elapsed Value Register	256 word (R 0 to 377)
Timer / Counter Elapsed Value	128 word (R 1,000 to 1177)
Data Register	7,488 word (R 400 to 677, R 1,200 to 7,377, R 10,000 to 17,777)
Special Register	320 word (R 700 to 777, R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Password	BCD8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Soft Filter	4 points
Interruption Function	External interruption: 4 points Timer interruption: 1 point
Pulse Catch Function	4 points
High Speed Counter	20kHz Addition counter: 2 ch, Add-Subtract counter: (Unavailable for AC type)
Pulse output	20 kHz 1 ch (Unavailable for AC, relay type)
Operation Mode	RUN /STOP /TERM
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	Watchdog timer
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Installation	DIN rail or 2 screws
Conforming DIN Rail	TH35Fe /TH35Al
Communication Function: Port 1	Transmission method: RS-232C compatible (Non-isolated) Transmission speed: 9,600 bps (Fixed) Connection: 6-pin modular (Female) jack Protocol: K sequence (S)
Communication Function: Port 2	Transmission method: RS-232C compatible (Non-isolated) Transmission speed: 300, 600, 1,200, 2,400, 4,800, 9,600, 19,200, 38,400, 57,600, 115,200 bps (Up to 38,400 bps for non-procedures) Connection: 6-pin modular (Female) jack Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedure (M/S), K sequence (S)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

### Input Specifications (High speed input:I0-1 Standard input:I2-7)

Items	Specifications
Number of Input Points	8 points (Sink/source)
Number of Occupied Inputs	8 points
Common	2 (4 points/common)
Input Voltage Range	24 V DC
Operating Voltage	21.6 to 26.4 V DC
Input Current	High speed input: 5 mA (24 V DC) Standard input: 4 mA (24 V DC)
Maximum Input Current	High speed input: 6.0 mA (26.4 V DC) Standard input: 5.0 mA (26.4 V DC)
On-state Voltage / Current	High speed input: 19 V DC/4.5 mA Standard input: 19 V DC/3.5 mA
Off-state Voltage / Current	High speed input: 4 V DC/0.1 mA Standard input: 7 V DC/0.5 mA
Input Impedance	High speed input: 4.7 kΩ (24 V DC) Standard input: 6.8 kΩ (24 V DC)
Response Time	OFF→ON High speed input: Up to 20 μs, Standard 5 μs Standard input: Up to 10 ms, Standard 2 ms
	ON→OFF High speed input: Up to 20 μs, Standard 5 μs Standard input: Up to 10 ms, Standard 3 ms

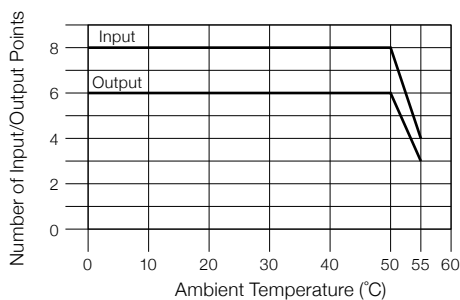
### Output Specifications

Items	Specifications
Number of Outputs Points	6 points
Number of Occupied Outputs	8 points
Common	2 (4 points/common & 2 points/common)
Rated Output Voltage	24 V DC 240 V AC
Operating Voltage	Up to 30 V DC Up to AC 264 V
Output Type	Relay format A (SPST)
AC Frequency	47 to 63 Hz
Maximum Output Current	1.0 A (Points) 4.0 A (C2) 2.0 A (C3)
Maximum Inrush Current	3 A (10 ms)
Minimum Load Current	5 mA (5 V DC)
Response Time	OFF→ON Up to 15 ms
	ON→OFF Up to 15 ms
Fuse	None

### Relay life (ON → OFF 1 cycle)

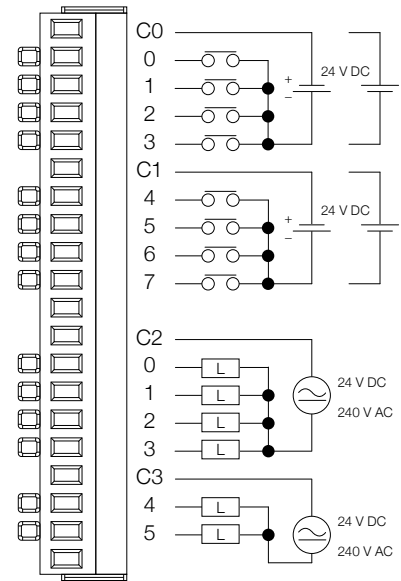
Load Conditions	Life
30 V DC, 1 A Resistance load	300,000 cycles or more
30 V DC, 1 A Inductive Load	50,000 cycles or more
250 V AC, 1 A Resistance Load	300,000 cycles or more
250 V AC, 1 A Inductive Load	20,000 cycles or more

### Derating Chart



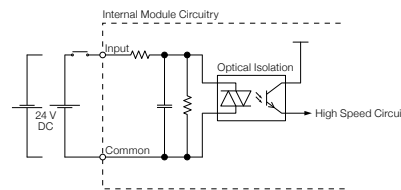
\* Every other point should be turned on.

### Wiring Diagram

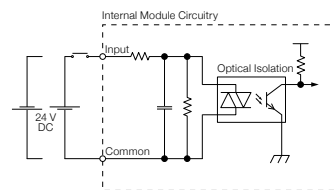


### Equivalent Circuit

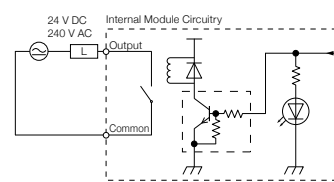
#### High speed DC input (I0, I1)



#### Standard DC input (I2 to I7)



#### Relay Output



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

### Standard Type 《AC Input 8 Points, Relay Output 6 Points》

SJ-00AR-D



- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O
- Features
- Specifications
- Dimensions
- CPU Specifications
- Power Supply Module
- Input/Output Module
- Analog Module

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When the communication port is not fed)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 95% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance	Compliant with NEMA ICS3-304, Impulse 1,000 V 1 μs pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-8 (Magnetic fields), RFI: 150, 450 MHz (5W/15 cm), EN61000-4-6 (Conducted interference)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 54, program execution control instructions: 20, data processing instructions: 82, IBox instructions: 22
Number of Other Instructions	2
Processing Speed	Sequence instructions: 0.37 μs ~ Data processing instructions: 2.96 μs ~
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	256 points (I 0 to 377)
Output Relay (Q)	256 points (Q 0 to 377)
Internal Relay	2,048 points (M 0 to 3,777)
Stage	1,024 points (S 0 to 1,777)
Timer	256 points (T 0 to 377)
Counter (C)	128 points (C 0 to 177)
Special Relay (SP)	256 points (SP 0 to 377)
Timer Elapsed Value Register	256 word (R 0 to 377)
Timer / Counter Elapsed Value	128 word (R 1,000 to 1177)
Data Register	7,488 word (R 400 to 677, R 1,200 to 7,377, R 10,000 to 17,777)
Special Register	320 word (R 700 to 777, R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Password	BCD8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Soft Filter	4 points
Interruption Function	External interruption: 4 points Timer interruption: 1 point
Pulse Catch Function	4 points
High Speed Counter	20kHz Addition counter: 2 ch, Add-Subtract counter: (Unavailable for AC type)
Pulse output	20 kHz 1 ch (Unavailable for AC, relay type)
Operation Mode	RUN /STOP /TERM
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	Watchdog timer
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Installation	DIN rail or 2 screws
Conforming DIN Rail	TH35Fe /TH35Al
Communication Function: Port 1	Transmission method: RS-232C compatible (Non-isolated) Transmission speed: 9,600 bps (Fixed) Connection: 6-pin modular (Female) jack Protocol: K sequence (S)
Communication Function: Port 2	Transmission method: RS-232C compatible (Non-isolated) Transmission speed: 300, 600, 1,200, 2,400, 4,800, 9,600, 19,200, 38,400, 57,600, 115,200 bps (Up to 38,400 bps for non-procedures) Connection: 6-pin modular (Female) jack Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedure (M/S), K sequence (S)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

### Input Specifications

Items	Specifications
Number of Input Points	8 points
Number of Occupied Inputs	8 points
Common	2 (4 points/common)
Input Voltage Range	100 to 120 V AC
Operating Voltage	80 to 144 V AC
AC Frequency	47 to 63 Hz
Input Current	Standard 8.5 mA (100 V AC/50 Hz) Standard 10 mA (100 V AC/60 Hz)
Maximum Input Current	16 mA (144 V AC/55°C)
On-state Voltage / Current	60 V AC/5 mA
Off-state Voltage / Current	20 V AC/2 mA
Input Impedance	15 kΩ (50 Hz) 12 kΩ (60 Hz)
Response Time	OFF→ON Up to 40 ms
	ON→OFF Up to 40 ms

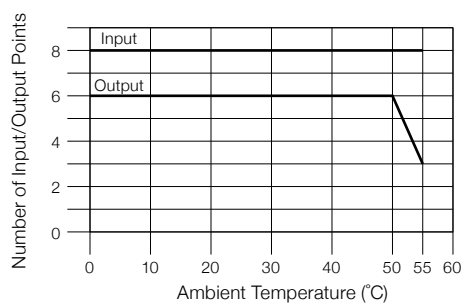
### Output Specifications

Items	Specifications
Number of Outputs Points	6 points
Number of Occupied Outputs	8 points
Common	2 (4 points/common & 2 points/common)
Rated Output Voltage	24 V DC 240 V AC
Operating Voltage	Up to 30 V DC Up to 264 V AC
Output Type	Relay format A (SPST)
AC Frequency	47 to 63 Hz
Maximum Output Current	1.0 A (Points) 4.0 A (C2) 2.0 A (C3)
Maximum Inrush Current	3 A (10 ms)
Minimum Load Current	5 mA (5 V DC)
Response Time	OFF→ON Up to 15 ms
	ON→OFF Up to 15 ms
Fuse	None

### Relay life (ON → OFF 1 cycle)

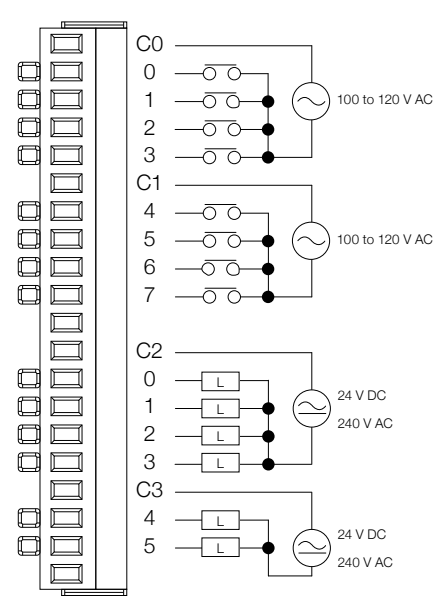
Load Conditions	Life
30 V DC, 1 A Resistance load	300,000 cycles or more
30 V DC, 1 A Inductive Load	50,000 cycles or more
250 V AC, 1 A Resistance Load	300,000 cycles or more
250 V AC, 1 A Inductive Load	20,000 cycles or more

### Derating Chart

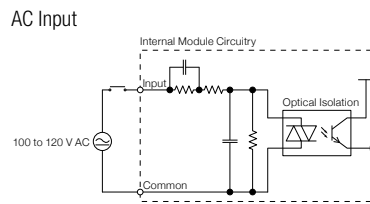


\* Every other point should be turned on.

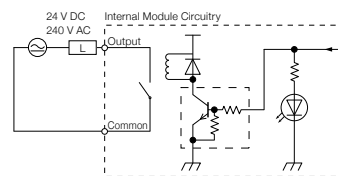
### Wiring Diagram



### Equivalent Circuit



### Relay Output



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## CPU Specifications

### Sound Type 《DC Input 5 Points, DC Output 5 Points》

SJ-30DD1-D



- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

### General Specifications

Items	Specifications
Supply Voltage	24 V DC
Supply Voltage Variation Range	20 to 28 V DC
Power Consumption	Not more than 5 W (When the communication port is not fed)
Power Source Inrush Current	30 A or less (1 ms or less)
Allowable Instantaneous Power Failure Time	Up to 10 ms
Operating Ambient Temperature	0°C to 55°C IEC60068-2-14 (Temperature change test)
Storage Ambient Temperature	-20°C to 70°C IEC 60068-2-2 (Test Bb high temperature low humidity) IEC 60068-2-1 (Test Ab low temperature) IEC 60068-2-14 (Test Na temperature change)
Use / Storage Ambient Humidity	30% to 95% (No condensation)
Surrounding Atmosphere in Place of Use	No corrosive gases Environmental pollution level 2 (UL 840)
Vibration Resistance	Compliant with MIL STD 810C, Method 514.2, IEC60068-2-6, JIS C60068-2-6, and sine wave oscillation test method
Impact Resistance	Compliant with MIL STD 810C, Method 516.2, IEC60068-2-27 and JIS C60068-2-27
Noise Resistance	Compliant with NEMA ICS3-304, Impulse 1,000 V 1 μs pulse EN61000-4-2 (ESD), EN61000-4-3 (RFI), EN61000-4-4 (FTB), EN61000-4-5 (Surge), EN61000-4-8 (Magnetic fields), RFI: 150, 450 MHz (5W/15 cm), EN61000-4-6 (Conducted interference)
Radiation	EN55011: 1998 Class A
Conformance Standard	UL508, UL60079-15 Zone 2, CE (EN61131-2)
Other	Compliant with RoHS

### Sound Specifications

Items	Specifications	Remarks
Audio Output Form	Balance Output	Monaural
External Connection Speaker	Nominal impedance 8 Ω Maximum permissible input 1 W or more	
Audio Output Terminal	φ3.5 mini-pin jack SP+: Speaker output + SP-: Speaker output -	
Volume Control Form	Volume for sound adjustment + Program control system (4-stage volume control)	Sound can be adjusted from a volume on the front face of the main body. The program control system can be adjusted from the PLC program.
Power Amplifier	D-class amplifier: TPA2001D1 equivalent	The low-power-consumption mode is set when no sound is produced.
Sound Synthesis System	2-bit ADPCM2 system 4-bit ADPCM system (Recommended)	Suitable for normal sound playback
	8-bit non linear PCM system 8-bit straight PCM system 16-bit straight PCM system	Suitable for playback of sound effects including high frequency component
Maximum Reproduction Time	Approx. 2 hours	The playback time changes according to sound synthesis system and sampling frequency.
Number of Sound Comment Registrations	128 comments	
Sound Rewrite System	Automatic transfer from external USB memory (USB A type connector)	The sound data in the external USB memory connected to the dedicated USB port is automatically transferred to the internal sound data storage memory.

### Performance Specifications

Items	Specifications
Control System	Stored program: Cyclic arithmetic processing system
Language System	Simultaneous use of relay symbol type and stage type
Number of Instructions	Sequence instructions: 54, program execution control instructions: 20, data processing instructions: 82, IBox instructions: 22
Number of Other Instructions	4
Processing Speed	Sequence instructions: 0.37 μs ~ Data processing instructions: 2.96 μs ~
Program Memory Capacity (Word)	Program 7.5 K + System parameter 0.5 K
Input Relay (I)	256 points (I 0 to 377)
Output Relay (Q)	256 points (Q 0 to 377)
Internal Relay	2,048 points (M 0 to 3,777)
Stage	1,024 points (S 0 to 1,777)
Timer	256 points (T 0 to 377)
Counter (C)	128 points (C 0 to 177)
Special Relay (SP)	256 points (SP 0 to 377)
Timer Elapsed Value Register	256 word (R 0 to 377)
Timer / Counter Elapsed Value	128 word (R 1,000 to 1177)
Data Register	7,488 word (R 400 to 677, R 1,200 to 7,377, R 10,000 to 17,777)
Special Register	320 word (R 700 to 777, R 7,400 to 7,777)
Accumulator	32-bit x 1
Data Stack	32-bit x 8 stack
Calendar, Clock	Stored data: Year, month, day, day of week, hour, minute, second (Backup battery: D2-BAT-1)
Password	BCD8 digit 2 level (Usual password, restricted password)
Input/Output Allocation	Free location (Only for automatic allocation)
PID Function	16-loops
Operation Mode	RUN /STOP /TERM
Power Failure Holding	Can retain the bit areas (M, S, T, C), some counter elapsed value registers, data registers and special registers during power failures.
Diagnosis Function (Hardware)	Watchdog timer, cell voltage fall
Diagnosis Function (Software)	- I/O arrangement check - Program memory check - Calculation monitoring timer - Communication error (Programmer port, general-purpose communication port)
Installation	DIN rail or 2 screws
Conforming DIN Rail	TH35Fe / TH35Al
Communication Function: Port 1	Transmission method: RS-232C compatible (Non-isolated) Transmission speed: 9,600 bps (Fixed) Connection: 6-pin modular (Female) jack Protocol: K sequence (S)
Communication Function: Port 2	Transmission method: RS-232C compatible (Non-isolated) Transmission speed: 300, 600, 1,200, 2,400, 4,800, 9,600, 19,200, 38,400, 57,600, 115,200 bps (Up to 38,400 bps for non-procedures) Connection: 6-pin modular (Female) jack Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedure (M/S), K sequence (S)
Communication Function: Port 3	Transmission method: RS-485 compatible (Non-isolated) Transmission speed: 300, 600, 1,200, 2,400, 4,800, 9,600, 19,200, 38,400, 57,600, 115,200 bps (Up to 38,400 bps for non-procedures) Connection: Terminal block 3 pins Protocol: DirectNET (M/S), MODBUS (M/S), Non-procedure (M/S), K sequence (S)

# SJ-ETHER/SJ Series

## CPU Specifications

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications**
- Power Supply Module
- Input/Output Module
- Analog Module

### Input Specifications

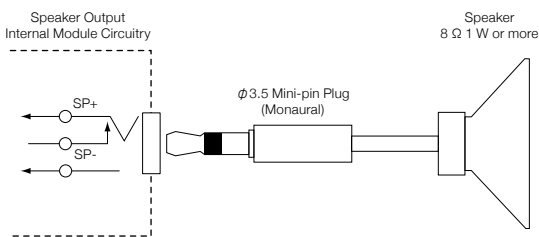
Items	Specifications
Number of Input Points	5 points (Sink/source)
Rated Input Voltage	24 V DC
Rated Input Current	4 mA
Input Voltage Range	21.6 to 26.4 V DC
Maximum Input Current	5.0 mA (26.4 V DC)
Input Impedance	6.8 kΩ (24 V DC)
ON Voltage Level	19 V DC or higher
OFF Voltage Level	7 V DC or higher
Minimum ON-state Current	3.5 mA
Minimum OFF-state Current	1.5 mA
OFF→ON Response Time	2 to 10 ms
ON→OFF Response Time	3 to 10 ms
Status Display	No input state display
Common	All points have independent commons.
Fuse	None

### Output Specifications (Standard output)

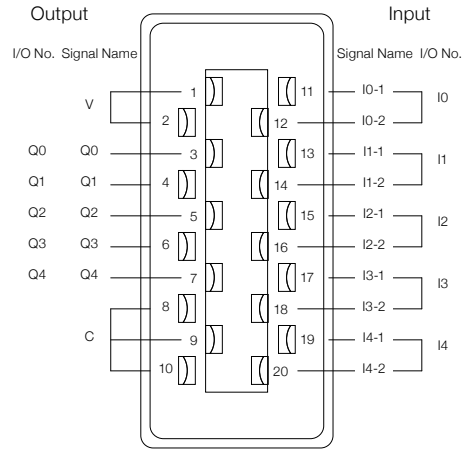
Items	Specifications
Number of Outputs Points	5 points (Sink)
Output Voltage Range	5 to 24 V DC
Maximum Load Current	0.1 A/point 0.5 A/common
Minimum Load Current	0.2 mA
Maximum Leakage Current	0.1 mA (30 V DC)
ON-time Voltage Drop	0.5 V DC (0.1 A)
Maximum Inrush Current	150 mA (10 ms)
OFF→ON Response Time	0.5 ms or less
ON→OFF Response Time	0.5 ms or less
Status Display	No output state display
Common	5 points 1 common
External Power Supply	20 to 28 V DC (60 mA)
Fuse	None

### Sound terminal 3.5φ minijack connector

Signal Name	Contents
SP+	Speaker output +
SP-	Speaker output -



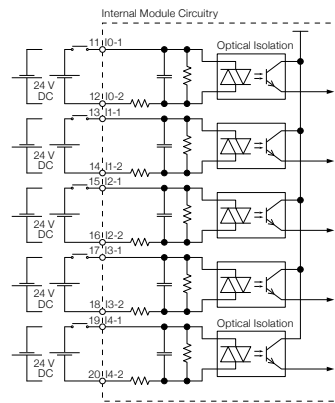
### Wiring Diagram



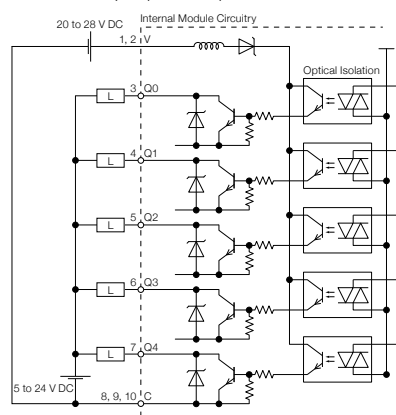
Connector Plug: 10120-3000PE (3M) Compatible

### Equivalent Circuit

#### Standard DC input (I0 to I4)



#### Standard DC output (Q0 to Q4)





- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## Power Supply Module

### Power Supply Module

C0-01AC



### Specifications

Items	Specifications
Model Number	C0-01AC
Supply Power Source Rating	100 V to 240 V AC 50/60 Hz
Allowable Voltage Range	85 to 264 V AC
AC Frequency	47 to 63 Hz
Maximum Apparent Power	37 VA
Inrush Current	20 A (Cold start)
Output Current	24 V DC 1.3 A
Weight	170 g
Dimensions	35 W x 85 H x 75 D (Excluding the terminal block)
Installation	DIN rail or 2 screws
Conforming Cable Size	0.25 to 1.65 mm <sup>2</sup> (AWG18 to 26)
Conforming Crimp Terminal	1.25
Allowable Tightening Torque	0.6 Nm
Conforming DIN Rail	TH35Fe/TH35Al

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications
- Power Supply Module**
- Input/Output Module
- Analog Module

# SJ-ETHER/SJ Series

## Input/Output Module

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

Common Subject Matter

**SJ-ETHER/SJ**

DL05/06

DL205

D4

D3

Programmer

KPP

DirectSOFT

Terminator I/O

Features

Specifications

Dimensions

CPU Specifications

Power Supply Module

**Input/Output Module**

Analog Module

### Input Module 《DC 8 Points》

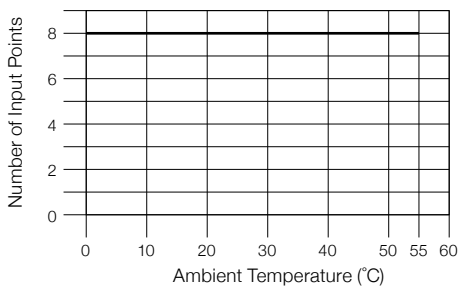
J-08ND3



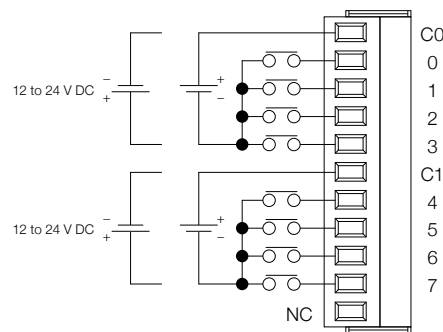
#### Input Specifications

Items	Specifications
Number of Input Points	8 points (Sink/source)
Number of Occupied Inputs	8 points
Common	2 (4 points/common)
Input Voltage Range	12/24 V DC
Operating Voltage	10.8 to 26.4 V DC
Peak Voltage	26.4 V DC
Input Current	5 mA (24 V DC)
Maximum Input Current	7 mA (26.4 V DC)
Required Current on the Main Power Supply Side	Up to 30 mA
On-state Voltage / Current	8.0 V DC/1.4 mA
Off-state Voltage / Current	3.0 V DC/0.5 mA
Input Impedance	4.7 kΩ (24 V DC)
Response Time	OFF→ON Up to 3.5 ms Standard 2.0 ms
	ON→OFF Up to 4.0 ms Standard 2.5 ms

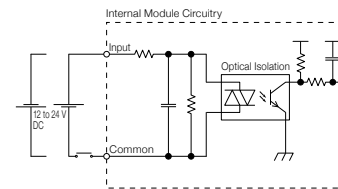
#### Derating Chart



#### Wiring Diagram



#### Equivalent Circuit



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## Input/Output Module

### Input Module 《DC 8 Points》

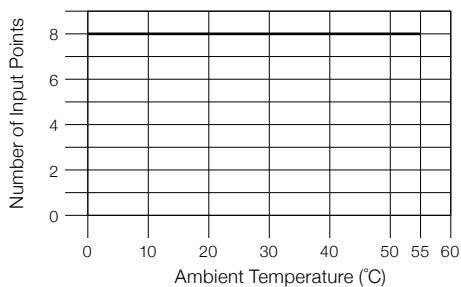
J-08ND3-1



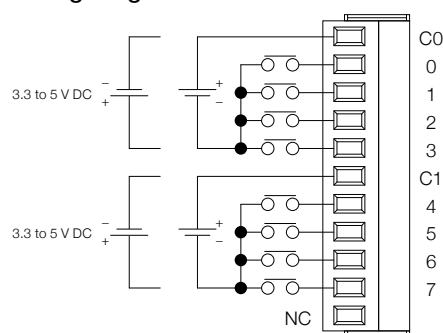
#### Input Specifications

Items	Specifications	
Number of Input Points	8 points (Sink/source)	
Number of Occupied Inputs	8 points	
Common	2 (4 points/common)	
Input Voltage Range	3.3/5.0 V DC	
Operating Voltage	2.8 to 5.5 V DC	
Peak Voltage	5.5 V DC	
Input Current	5 mA (5 V DC)	
Maximum Input Current	7.5 mA (5.5 V DC)	
Required Current on the Main Power Supply Side	Up to 30 mA	
On-state Voltage / Current	2.2 V AC/1.4 mA	
Off-state Voltage / Current	0.8 V AC/0.2 mA	
Input Impedance	680 Ω	
Response Time	OFF→ON	Up to 3.0 ms    Standard 1.6 ms
	ON→OFF	Up to 4.0 ms    Standard 2.3 ms

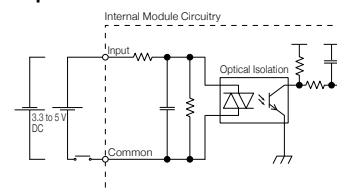
#### Derating Chart



#### Wiring Diagram



#### Equivalent Circuit



- Features
- Specifications
- Dimensions
- CPU Specifications
- Power Supply Module
- Input/Output Module**
- Analog Module

# SJ-ETHER/SJ Series

## Input/Output Module

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

Common Subject Matter

SJ-ETHER/SJ

DL05/06

DL205

D4

D3

Programmer

KPP

DirectSOFT

Terminator I/O

Features

Specifications

Dimensions

CPU Specifications

Power Supply Module

**Input/Output Module**

Analog Module

### Input Module 《DC 16 Points》

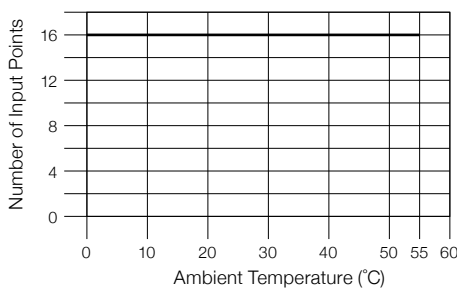
J-16ND3



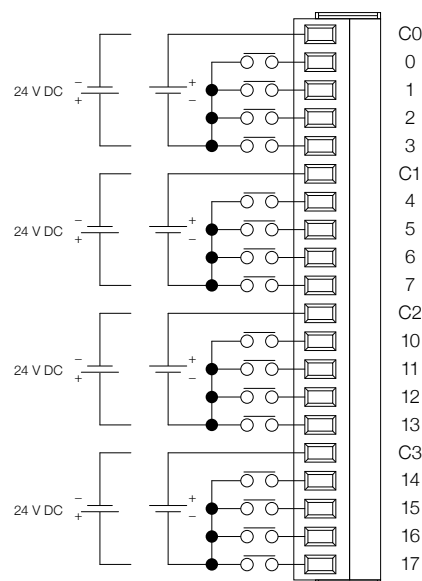
#### Input Specifications

Items	Specifications
Number of Input Points	16 points (Sink/source)
Number of Occupied Inputs	16 points
Common	4 (4 points/common)
Input Voltage Range	24 V DC
Operating Voltage	21.6 to 26.4 V DC
Peak Voltage	26.4 V DC
Input Current	4 mA (24 V DC)
Maximum Input Current	5 mA (26.4 V DC)
Required Current on the Main Power Supply Side	Up to 40 mA
On-state Voltage / Current	19.0 V DC/3.5 mA
Off-state Voltage / Current	7.0 V DC/0.5 mA
Input Impedance	6.8 kΩ (24 V DC)
Response Time	OFF→ON Up to 10 ms Standard 2 ms
	ON→OFF Up to 10 ms Standard 3 ms

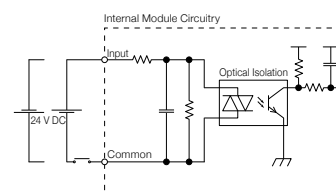
#### Derating Chart



#### Wiring Diagram



#### Equivalent Circuit



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## Input/Output Module

### Input Module 《AC 8 Points》

J-08NA

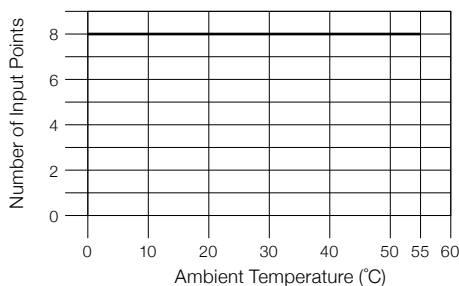


- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

### Input Specifications

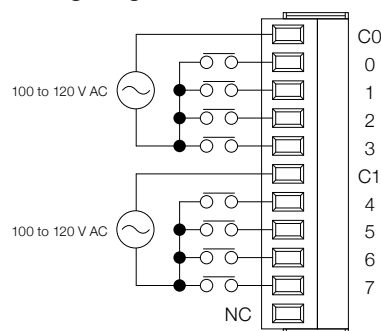
Items	Specifications
Number of Input Points	8 points (AC)
Number of Occupied Inputs	8 points
Common	2 (4 points/common)
Input Voltage Range	100 to 120 V AC
Operating Voltage	80 to 144 V AC
Peak Voltage	144 V AC
AC Frequency	47 to 63 Hz
Input Current	8.5 mA (100 V AC/50 Hz) 10 mA (100 V AC/60 Hz)
Maximum Input Current	16 mA (144 V AC)
Required Current on the Main Power Supply Side	Up to 30 mA
On-state Voltage / Current	70 V AC/5 mA
Off-state Voltage / Current	20 V AC/2 mA
Input Impedance	15 kΩ (50 Hz) 12 kΩ (60 Hz)
Response Time	OFF→ON: Up to 40 ms ON→OFF: Up to 40 ms

### Derating Chart

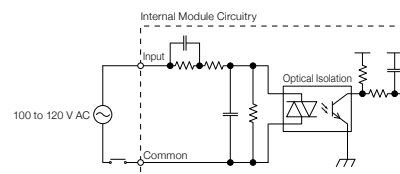


- Features
- Specifications
- Dimensions
- CPU Specifications
- Power Supply Module
- Input/Output Module**
- Analog Module

### Wiring Diagram



### Equivalent Circuit



# SJ-ETHER/SJ Series

## Input/Output Module

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications
- Power Supply Module
- Input/Output Module**
- Analog Module

### Output Module 《DC 8 Points》

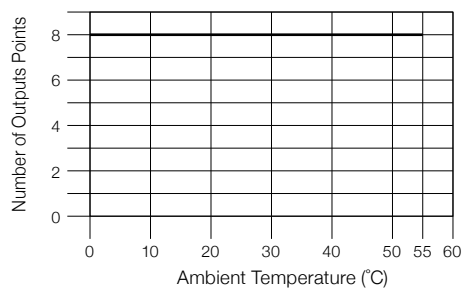
J-08TD1



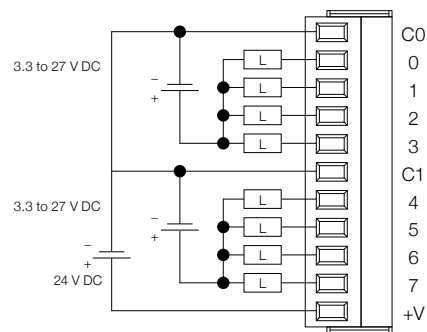
#### Output Specifications

Items	Specifications
Number of Outputs Points	8 points (Sink)
Number of Occupied Outputs	8 points
Common	2 (4 points/common)
Output Voltage Range	3.3 to 27 V DC
Operating Voltage	2.8 to 30 V DC
Peak Voltage	30 V DC
Output Type	NMOS FET
ON-time Voltage Drop	1.5 V DC (0.3 A)
Maximum Output Current	0.3 A (Points)/1.2 A (Common)
Maximum Leakage Current	0.1 mA (30 V DC)
Maximum Inrush Current	1 A (10 ms)
Minimum Load Current	0.5 mA
External Power Supply	24 V DC (±10%) Up to 15 mA
Required Current on the Main Power Supply Side	Up to 50 mA
Response Time	OFF→ON Up to 0.5 ms ON→OFF Up to 0.5 ms
Fuse	None

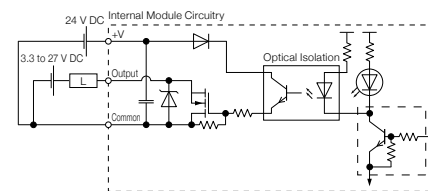
#### Derating Chart



#### Wiring Diagram



#### Equivalent Circuit



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## Input/Output Module

### Output Module 《DC 8 Points》

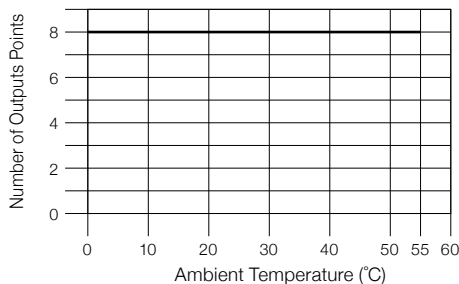
J-08TD2



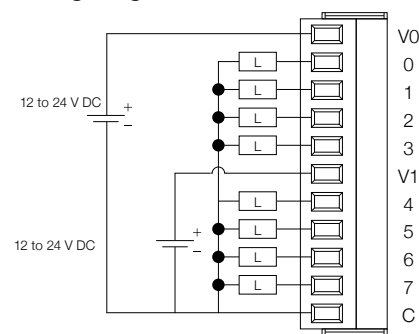
#### Output Specifications

Items	Specifications
Number of Outputs Points	8 points (Source)
Number of Occupied Outputs	8 points
Common	2 (4 points/common)
Output Voltage Range	12/24 V DC
Operating Voltage	9.6 to 30 V DC
Peak Voltage	30 V DC
Output Type	PMOS FET
ON-time Voltage Drop	1.5 V DC (0.3 A)
Maximum Output Current	0.3 A (Points)/1.2 A (Common)
Maximum Leakage Current	0.1 mA (30 V DC)
Maximum Inrush Current	1 A (10 ms)
Minimum Load Current	0.5 mA
Required Current on the Main Power Supply Side	Up to 50 mA
Response Time	OFF→ON: Up to 1 ms ON→OFF: Up to 1 ms
Fuse	None

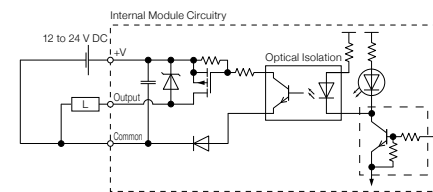
#### Derating Chart



#### Wiring Diagram



#### Equivalent Circuit



- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications
- Power Supply Module
- Input/Output Module
- Analog Module

# SJ-ETHER/SJ Series

## Input/Output Module

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

Common Subject Matter

SJ-ETHER/SJ

DL05/06

DL205

D4

D3

Programmer

KPP

DirectSOFT

Terminator I/O

Features

Specifications

Dimensions

CPU Specifications

Power Supply Module

**Input/Output Module**

Analog Module

### Output Module 《DC 16 Points》

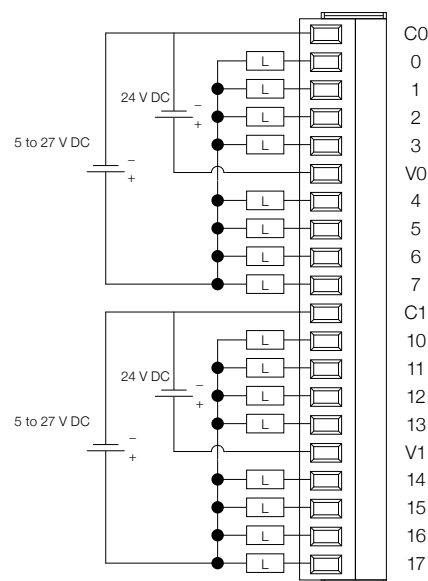
J-16TD1



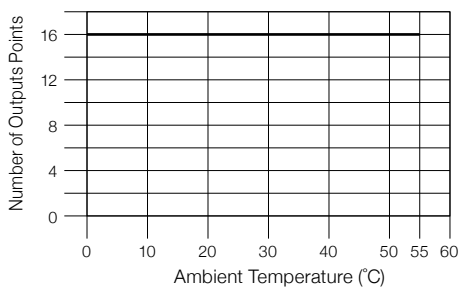
#### Output Specifications

Items	Specifications
Number of Outputs Points	16 points (Sink)
Number of Occupied Outputs	16 points
Common	2 (8 points/common)
Output Voltage Range	5 to 27 V DC
Operating Voltage	4 to 30 V DC
Peak Voltage	30 V DC
Output Type	NPN open collector
ON-time Voltage Drop	0.5 V DC (0.1 A)
Maximum Output Current	0.1 A (Points)/0.8 A (Common)
Maximum Leakage Current	0.1 mA (30 V DC)
Maximum Inrush Current	150 mA (10 ms)
Minimum Load Current	0.2 mA
External Power Supply	24 V DC (±10%) Up to 100 mA
Required Current on the Main Power Supply Side	Up to 80 mA
Response Time	OFF→ON Up to 0.5 ms ON→OFF Up to 0.5 ms
Fuse	None

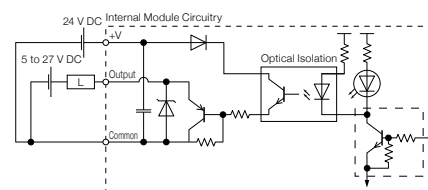
#### Wiring Diagram



#### Derating Chart



#### Equivalent Circuit





- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## Input/Output Module

### Output Module 《DC 16 Points》

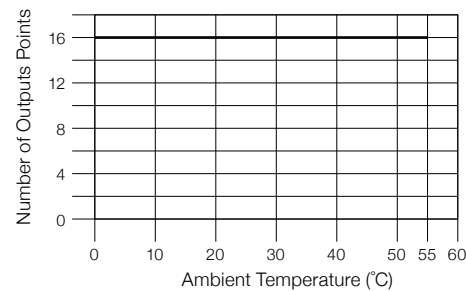
J-16TD2



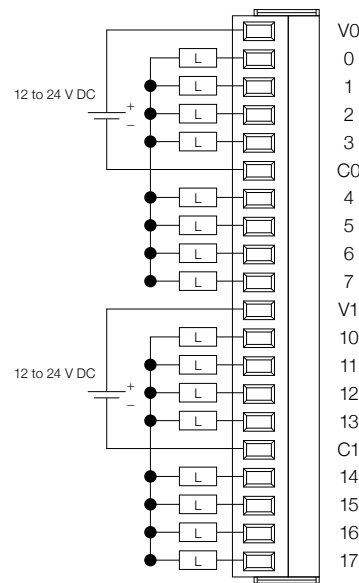
#### Output Specifications

Items	Specifications
Number of Outputs Points	16 points (Source)
Number of Occupied Outputs	16 points
Common	2 (8 points/common)
Output Voltage Range	12/24 V DC
Operating Voltage	9.6 to 30 V DC
Peak Voltage	30 V DC
Output Type	PNP open collector
ON-time Voltage Drop	0.6 V DC (0.1 A)
Maximum Output Current	0.1 A (Points)/0.8 A (Common)
Maximum Leakage Current	0.1 mA (30 V DC)
Maximum Inrush Current	150 mA (10 ms)
Minimum Load Current	0.2 mA
Required Current on the Main Power Supply Side	Up to 80 mA
Response Time	OFF→ON: Up to 0.5 ms ON→OFF: Up to 0.5 ms
Fuse	None

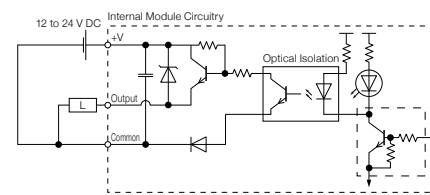
#### Derating Chart



#### Wiring Diagram



#### Equivalent Circuit



- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O
- Features
- Specifications
- Dimensions
- CPU Specifications
- Power Supply Module
- Input/Output Module
- Analog Module

# SJ-ETHER/SJ Series

## Input/Output Module

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

Common Subject Matter

SJ-ETHER/SJ

DL05/06

DL205

D4

D3

Programmer

KPP

DirectSOFT

Terminator I/O

Features

Specifications

Dimensions

CPU Specifications

Power Supply Module

**Input/Output Module**

Analog Module

### Output Module 《AC 8 Points》

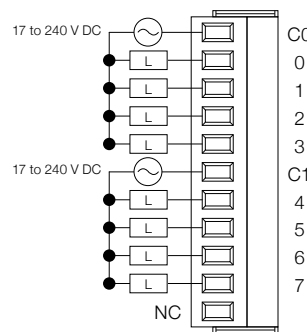
J-08TA



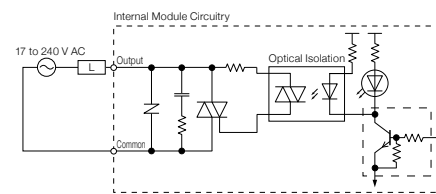
#### Output Specifications

Items	Specifications
Number of Outputs Points	8 points (AC)
Number of Occupied Outputs	8 points
Common	2 (4 points/common)
Output Voltage Range	17 to 240 V AC
Operating Voltage	13.5 to 288 V AC
Peak Voltage	288 V AC
Output Type	SSR
AC Frequency	47 to 63Hz
ON-time Voltage Drop	1.5 V AC (0.1 A or more) 3.0 V AC (Below 0.1 A)
Maximum Output Current	0.3 A (Points)/1.2 A (Common)
Maximum Leakage Current	4 mA (288 V AC)
Maximum Inrush Current	10 A (10 ms)
Minimum Load Current	10 mA
Required Current on the Main Power Supply Side	Up to 80 mA
Response Time	OFF→ON Up to 1 ms ON→OFF Up to 1 ms + 1/2 cycle
Fuse	None

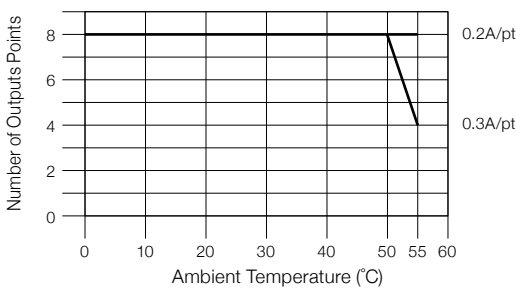
#### Wiring Diagram



#### Equivalent Circuit



#### Derating Chart



\* Every other point should be turned on.

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## Input/Output Module

### Output Module 《Relay 8 Points》

J-08TR



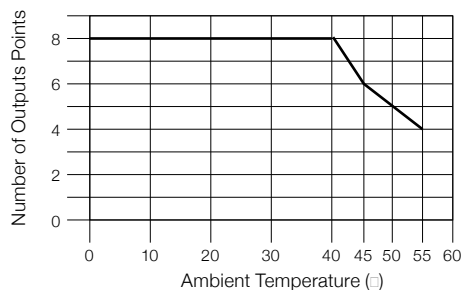
#### Output Specifications

Items	Specifications
Number of Outputs Points	8 points
Number of Occupied Outputs	8 points
Common	2 (4 points/common)
Rated Output Range	24 V DC/240 V AC
Operating Voltage	Up to 30 V DC    Up to 264 V AC
Output Type	Relay format A (SPST)
Maximum Output Current	1 A (Points)/4 A (Common)
Maximum Leakage Current	0.1 mA (264 V AC)
Maximum Inrush Current	3 A (10 ms)
Minimum Load Current	5 mA (5 V DC)
Required Current on the Main Power Supply Side	Up to 100 mA
Response Time	OFF→ON: Up to 15 ms ON→OFF: Up to 15 ms
Fuse	None

#### Relay life (ON → OFF 1 cycle)

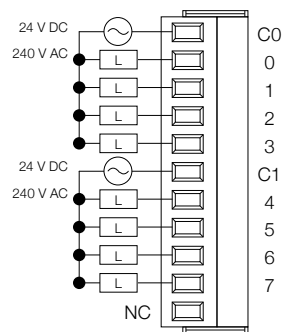
Load Conditions	Life
30 V DC, 1 A Resistance Load	300,000 cycles or more
30 V DC, 1 A Inductive Load	50,000 cycles or more
250 V AC, 1 A Resistance Load	300,000 cycles or more
250 V AC, 1 A Inductive Load	20,000 cycles or more

#### Derating Chart

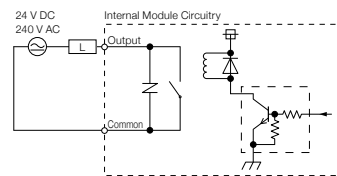


\* Every other point should be turned on.

#### Wiring Diagram



#### Equivalent Circuit



- Common Subject Matter
- SJ-ETHER/SJ**
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

- Features
- Specifications
- Dimensions
- CPU Specifications
- Power Supply Module
- Input/Output Module**
- Analog Module

# SJ-ETHER/SJ Series

## Input/Output Module

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

Common Subject Matter

SJ-ETHER/SJ

DL05/06

DL205

D4

D3

Programmer

KPP

DirectSOFT

Terminator I/O

Features

Specifications

Dimensions

CPU Specifications

Power Supply Module

**Input/Output Module**

Analog Module

### Output Module 《Relay 4 Points》

J-04TRS



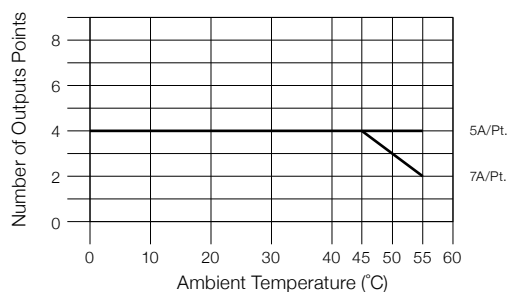
#### Output Specifications

Items	Specifications
Number of Outputs Points	4 points
Number of Occupied Outputs	8 points
Common	4 (1 point/common)
Rated Output Voltage	24 V DC/240 V AC
Operating Voltage	Up to 30 V DC Up to 264 V AC
Output Type	Relay format C (SPDT)
AC Frequency	47 to 63 Hz
Maximum Output Current	7 A (Points)/7 A (Common)
Maximum Leakage Current	0.1 mA (264 V AC)
Maximum Inrush Current	12 A
Minimum Load Current	100 mA (5 V DC)
Required Current on the Main Power Supply Side	Up to 100 mA
Response Time	OFF→ON Up to 15 ms ON→OFF Up to 15 ms
Fuse	None

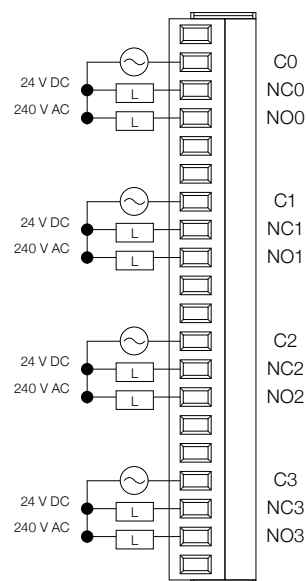
#### Relay life (ON → OFF 1cycle)

Load Conditions	Life
30 V DC, 7 A Resistance Load	100,000 cycles or more
25 V DC, 7 A Resistance Load	100,000 cycles or more
250 V AC, 4.9 A Resistance Load	90,000 cycles or more
250 V AC, 2.9 A Inductive Load	100,000 cycles or more

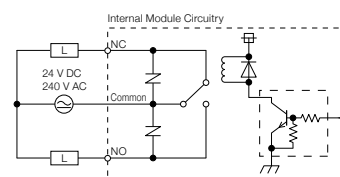
#### Derating Chart



#### Wiring Diagram



#### Equivalent Circuit



- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## Analog Module

### Analog Input Module 《4 Channels》

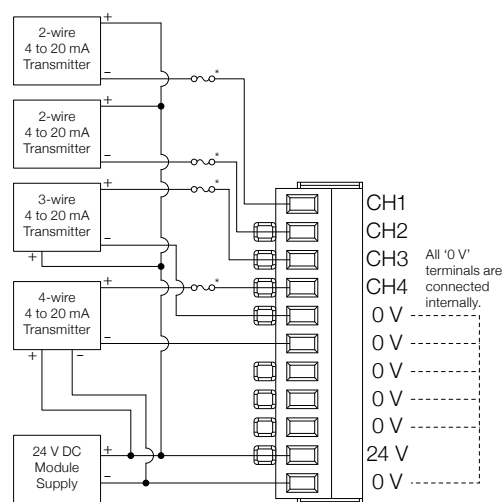
C0-04AD-1



#### Input Specifications

Items	Specifications
Inputs per Module	4
Input Range	0 to 20 mA (Sink)
Resolution	13-bit, 2.44 uA/count
Input Type	Single ended (One common)
Maximum Continuous Overload	±44 mA
Input Impedance	124 Ω, 0.5 W current input
Filter Characteristics	Low pass, -3 dB at 120 Hz
Sample Duration Time	2 ms
All Channel Update Rate	25 ms
Accuracy Against Temperature	Maximum ±75 ppm/°C
Maximum Inaccuracy	0.5% of range (Including temperature changes)
Linearity Error (End-to-end)	±3 count maximum, monotonic with no missing codes
Input Stability and Repeatability	Maximum ±2 count
Full Scale Error (Including Offset)	Maximum ±8 count
Offset Error	Maximum ±8 count
Maximum Crosstalk at DC, 50/60 Hz	Maximum ±2 count
Field to Logic Side Isolation	1,800 V AC for 1 sec.
Recommended Fuse (External)	ADC p/n S500-32-R (0.032 A fuse)
External 24 V DC Power Required	65 mA
Bus Power Required (24 VDC)	20 mA
Terminal Block Replacement	ADC p/n C0-8TB
Weight	82 g

#### Wiring Diagram



\* 0.032 A fast-acting fuse (ADC p/n S500-32-R) is recommended.

- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O

#### Analog Module

# SJ-ETHER/SJ Series

## Analog Module

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

### Analog Input Module 《4 Channels》

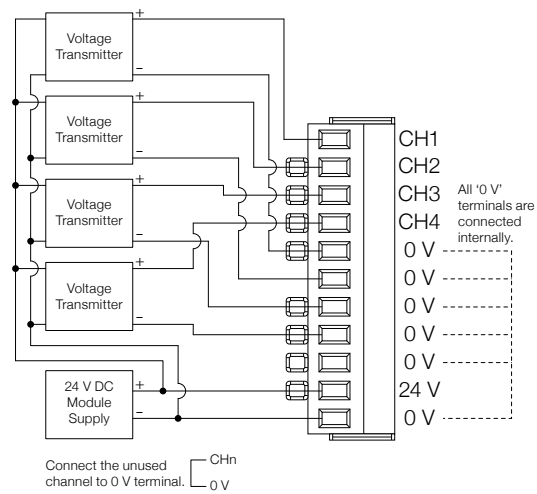
C0-04AD-2



#### Input Specifications

Items	Specifications
Inputs per Module	4
Input Range	0 to 10 V
Resolution	13-bit, 1.22 mV/count
Input Type	Single ended (One common)
Maximum Continuous Overload	±100 V DC
Input Impedance	>150 kΩ
Filter Characteristics	Low pass, -3 dB at 500 Hz
Sample Duration Time	6.25 ms
All Channel Update Rate	25 ms
Open Circuit Detection Time	Zero reading within 100 ms
Accuracy Against Temperature	Maximum ±75 ppm/°C
Maximum Inaccuracy	0.5% of range (Including temperature changes)
Linearity Error (End-to-end)	±3 count maximum, monotonic with no missing codes
Input Stability and Repeatability	Maximum ±2 count
Full Scale Error (Including Offset)	Maximum ±8 count
Offset Error	Maximum ±8 count
Maximum Crosstalk at DC, 50/60 Hz	Maximum ±2 count
Field to Logic Side Isolation	1,800 V AC for 1 sec.
External 24 V DC Power Required	65 mA
Bus Power Required (24 VDC)	23 mA
Terminal Block Replacement	ADC p/n C0-8TB
Weight	82 g

#### Wiring Diagram



Common Subject Matter

SJ-ETHER/SJ

DL05/06

DL205

D4

D3

Programmer

KPP

DirectSOFT

Terminator I/O

Features

Specifications

Dimensions

CPU Specifications

Power Supply Module

Input/Output Module

Analog Module

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

# SJ-ETHER/SJ Series

## Analog Module

### Analog Output Module 《4 Channels》

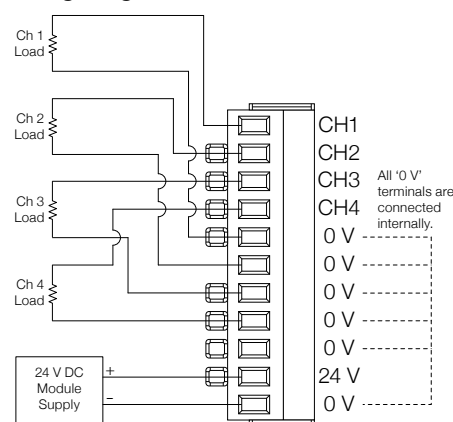
C0-04DA-1



#### Output Specifications

Items	Specifications
Outputs per Module	4
Output Range	4 to 20 mA (Source)
Resolution	12-bit, 3.9 uA/count
Output Type	Current sourcing at 20 mA maximum (One common)
Output Value in Fault Mode	Less than 4 mA
Load Impedance	0 to 600 Ω at 24 VDC; minimum load: 0 Ω 32°F to 131°F (0°C to 55°C) ambient temp.
Maximum Inductive Load	1 mH
Allowed Load Type	Grounded
Maximum Inaccuracy	±1% of range
Maximum Full Scale Error (Including Offset)	±0.2% of range maximum
Maximum Offset Error	±0.2% of range maximum
Accuracy Against Temperature	±75 ppm/°C maximum full scale calibration change (±0.005% of range/°C)
Maximum Crosstalk at DC, 50/60 Hz	-72 dB, 1 LSB
Linearity Error (End-to-end)	±4 LSB maximum (±0.1% of full scale)
Output Stability and Repeatability	±2% LSB after 10 minute warmup period typical
Output Ripple	±0.1% of full scale
Output Settling Time	0.3 ms maximum, 5 μs minimum (Full scale range)
All Channel Update Rate	10 ms
Maximum Continuous Overload	Outputs open circuit protected
Field to Logic Side Isolation	1,800 V AC applied for 1 second (100% tested)
Type of Output Protection	Electronically limited to 20 mA or less
Output Signal at Power Up and Power Down	4 mA
External VDC Power Required	145 mA
Bus Power Required (24 VDC)	20 mA
Terminal Block Replacement	ADC p/n C0-8TB
Weight	82 g

#### Wiring Diagram



- Common Subject Matter
- SJ-ETHER/SJ
- DL05/06
- DL205
- D4
- D3
- Programmer
- KPP
- DirectSOFT
- Terminator I/O
- Features
- Specifications
- Dimensions
- CPU Specifications
- Power Supply Module
- Input/Output Module
- Analog Module

# SJ-ETHER/SJ Series

## Analog Module

- PLC
- HMI
- SENSOR
- ENCODER
- COUNTER
- INFORMATION

Common Subject Matter

SJ-ETHER/SJ

DL05/06

DL205

D4

D3

Programmer

KPP

DirectSOFT

Terminator I/O

Features

Specifications

Dimensions

CPU Specifications

Power Supply Module

Input/Output Module

Analog Module

### Analog Output Module 《4 Channels》

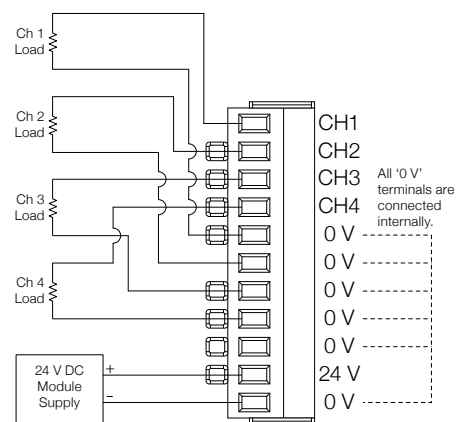
C0-04DA-2



#### Output Specifications

Items	Specifications
Outputs per Module	4
Output Range	0 to 10 V
Resolution	12-bit, 2.44 mV/count
Output Type	Voltage sourcing at 10mA maximum (One common)
Output Value in Program Mode	Determined by CPU
Output Value in Fault Mode	0 V
Output Impedance	0.2 Ω typical
Load Impedance	> 1,000 Ω
Maximum Capacitive Load	0.01 uF maximum
Allowed Load Type	Grounded
Maximum Inaccuracy	0.5% of range
Maximum Full Scale Error (Not including Offset)	±0.2% of range maximum voltage
Maximum Offset Error	±0.2% of range maximum
Accuracy Against Temperature	±75 PPM/°C maximum full scale calibration change (±0.0025% of range/°C)
Maximum Crosstalk at DC, 50/60 Hz	-72 dB, 1 LSB
Linearity Error (End-to-end)	±4 LSB maximum (±0.1% of full scale); monotonic with no missing codes
Output Stability and Repeatability	±2% LSB after 10 minute warmup period typical
Output Ripple	±0.1% of full scale
Output Settling Time	0.3 ms maximum, 5 μs minimum (Full scale range)
All Channel Update Rate	10 ms
Maximum Continuous Overload	Outputs current limited to 40 mA typical; continuous overloads on multiple outputs can damage module.
Field to Logic Side Isolation	1,800 V AC applied for 1 second (100% tested)
Type of Output Protection	0.1 μF transient suppressor
Output Signal at Power Up and Power Down	0 V
External 24 V DC Power Required	85 mA
Bus Power Required (24 VDC)	20 mA
Terminal Block Replacement	ADC p/n C0-8TB
Weight	82 g

#### Wiring Diagram





- PLC
- HMI
- SENSOR
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- INFORMATION

# SJ-ETHER/SJ Series

## Analog Module

### Analog Input/Output Module 《Input 4 Channels·Output 2 Channels》

C0-4AD2DA-1



#### General Specifications

Items	Specifications
Field to Logic Side Isolation	1,800 V AC for 1 sec.
External 24 VDC Power Required	75 mA
Bus Power Required (24 V DC)	25 mA
Recommended Fuse (External)	ADC p/n S500-32-R (0.032A fuse)
Terminal Block Replacement	ADC p/n C0-16TB
Weight	86 g

#### Input Specifications

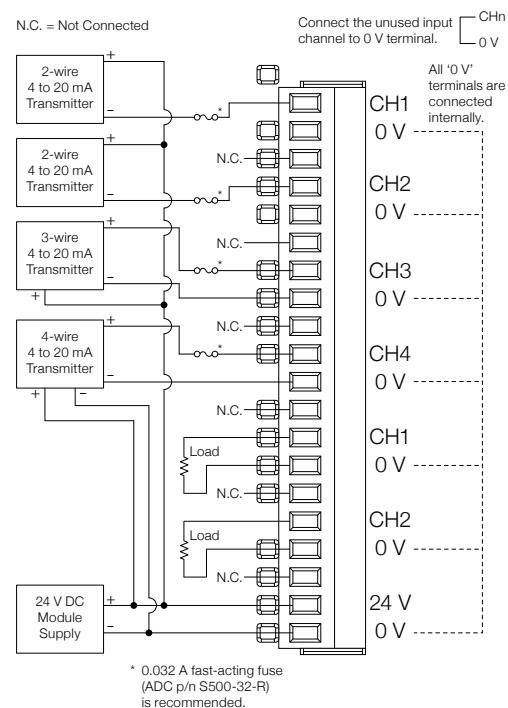
Items	Specifications
Inputs per Module	4
Input Range	0 to 20 mA (Sink)
Resolution	13-bit, 2.44 uA/count
Input Type	Single ended (One common)
Maximum Continuous Overload	±44 mA
Input Impedance	124 Ω, 0.5 W current input
Filter Characteristics	Low pass, -3 dB at 400 Hz
PLC Data Format	13-bit unsigned Integer, range is 0-8191
Sample Duration Time	5 ms
All Channel Update Rate	20 ms (Input plus output maximum time)
Open Circuit Detection Time	Zero reading within 20 ms
Conversion Method	Successive approximation
Accuracy Against Temperature	Maximum ±75 ppm/°C
Maximum Inaccuracy	0.5% of range (Including temperature changes)
Linearity Error (End-to-end)	±3 count maximum, monotonic with no missing codes
Input Stability and Repeatability	Maximum ±2 count
Full Scale Error (Including Offset)	Maximum ±8 count
Offset Error	Maximum ±8 count
Maximum Crosstalk at DC, 50/60 Hz	Maximum ±2 count

#### Output Specifications

Items	Specifications
Outputs per Module	2
Output Range	4 to 20 mA (Source)
Resolution	12-bit, 3.9 uA/count
Output Type	Current sourcing at 20 mA maximum (One common)
PLC Data Format	12-bit unsigned integer, 0-4095 counts
Output Value in Fault Mode	Less than 4 mA
Load Impedance	0 to 600 Ω at 24 VDC; minimum load: 0 Ω 32°F to 113°F (0°C to 45°C); 125 Ω 113°F to 131°F (45°C to 55°C) ambient temp.
Maximum Inductive Load	1 mH
Allowed Load Type	Grounded

Maximum Inaccuracy	±1% of range
Maximum Full Scale Error (Including Offset)	±0.2% of range maximum
Maximum Offset Error	±0.2% of range maximum
Accuracy Against Temperature	±75 ppm/°C maximum full scale calibration change (±0.005% of range/°C)
Maximum Crosstalk at DC, 50/60 Hz	-72 dB, 1 LSB
Linearity Error (End-to-end)	±4 LSB maximum, (±0.1% of full scale), monotonic with no missing codes
Output Stability and Repeatability	±2% LSB after 10 minute warmup period typical
Output Ripple	±0.1% of full scale
Output Settling Time	0.2 ms maximum, 5 μs minimum (Full scale range)
All Channel Update Rate	20 ms
Maximum Continuous Overload	Outputs open circuit protected
Type of Output Protection	Electronically limited to 20 mA or less
Output Signal at Power Up and Power Down	4 mA

#### Wiring Diagram



# SJ-ETHER/SJ Series

## Analog Module

- PLC
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- Common Subject Matter
- SJ-ETHER/SJ
  - DL05/06
  - DL205
  - D4
  - D3
  - Programmer
  - KPP
  - DirectSOFT
  - Terminator I/O

### Analog Input/Output Module 《Input 4 Channels•Output 2 Channels》

C0-4AD2DA-2



#### General Specifications

Items	Specifications
Field to Logic Side Isolation	1,800 V AC
External 24 VDC Power Required	65 mA
Bus Power Required (24 V DC)	15 mA
Terminal Block Replacement	ADC p/n C0-16TB
Weight	86 g

#### Input Specifications

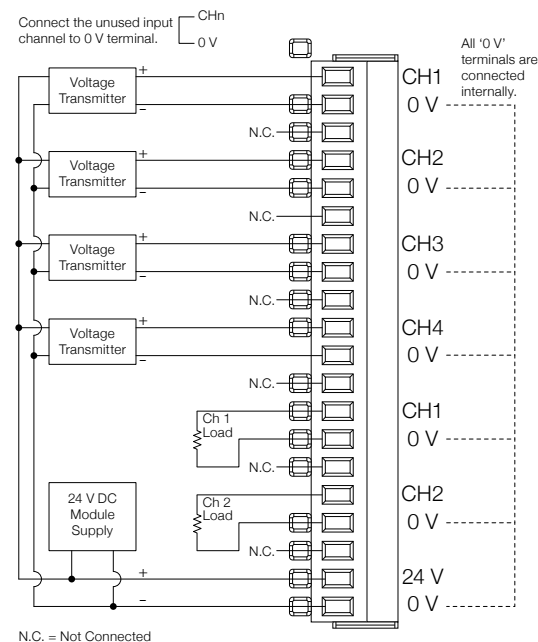
Items	Specifications
Inputs per Module	4
Input Range	0 to 10 V
Resolution	13-bit, 1.22 mV/count
Input Type	Single ended (One common)
Maximum Continuous Overload	±100 V DC
Input Impedance	> 150 kΩ
Filter Characteristics	Low pass, -3 dB at 500 Hz
Sample Duration Time	5 ms
All Channel Update Rate	20 ms
Open Circuit Detection Time	Zero reading within 100 ms
Conversion Method	Successive approximation
Accuracy Against Temperature	Maximum ±75 ppm/°C
Maximum Inaccuracy	0.5% of range (including temperature changes)
Linearity Error (End-to-end)	±3 count maximum, monotonic with no missing codes
Input Stability and Repeatability	Maximum ±2 count
Full Scale Error (Including Offset)	Maximum ±8 count
Offset Error	Maximum ±8 count
Maximum Crosstalk at DC, 50/60 Hz	Maximum ±2 count

#### Output Specifications

Items	Specifications
Outputs per Module	2
Output Range	0 to 10 V
Resolution	12-bit, 2.44 mV/count
Output Type	Voltage sourcing at 10mA maximum (One common)
Output Value in Program Mode	Determined by CPU
Output Value in Fault Mode	0 V
Output Impedance	0.2 Ω typical
Load Impedance	> 1,000 Ω
Maximum Capacitive Load	0.01 μF maximum
Allowed Load Type	Grounded
Maximum Inaccuracy	±1% of range
Maximum Full Scale Error (Not including Offset)	±0.2% of range maximum voltage

Maximum Offset Error	±0.2% of range maximum
Accuracy Against Temperature	±75 ppm/°C maximum full scale calibration change (±0.0025% of range/°C)
Maximum Crosstalk at DC, 50/60 Hz	-72 dB, 1 LSB
Linearity Error (End-to-end)	±4 LSB maximum, (±0.1% of full scale), monotonic with no missing codes
Output Stability and Repeatability	±2% LSB after 10 minute warmup period typical
Output Ripple	0.5% of full scale
Output Settling Time	0.3 ms maximum, 5 μs minimum (Full scale range)
All Channel Update Rate	20 ms
Maximum Continuous Overload	Outputs current limited to 40 mA typical; continuous overloads on multiple outputs can damage module.
Type of Output Protection	0.1 μF transient suppressor
Output Signal at Power Up and Power Down	4 mA

#### Wiring Diagram



- Features
- Specifications
- Dimensions
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- Power Supply Module
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- PLC
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# SJ-ETHER/SJ Series

## Analog Module

### RTD Input Module 《4 Channels》

C0-04RTD



#### General Specifications

Items	Specifications
Field to Logic Side Isolation	No isolation
External DC Power Required	None
Bus Power Required (24 V DC)	25 mA
Thermal Dissipation	2.047 BTU/hour
Terminal Block Replacement	ADC p/n C0-16TB
Weight	86 g

#### Input Specifications

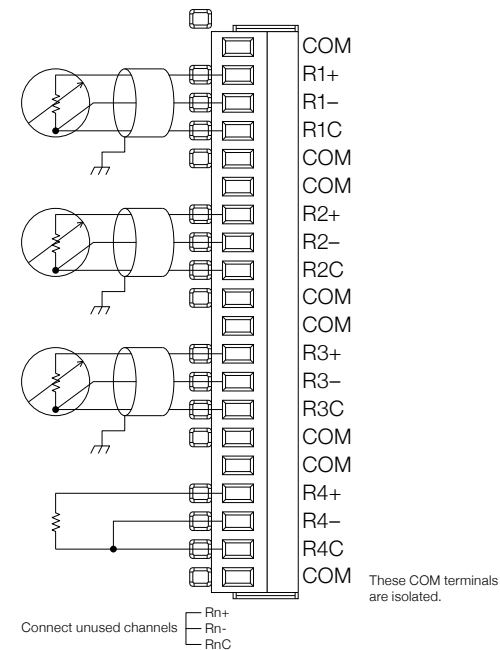
Items	Specifications
Number of Channels	4
Common Mode Signal Range	±2.5 V
Common Mode Rejection	100 dB at DC and 100 dB at 50/60 Hz
Input Impedance	> 5 MΩ
Absolute Maximum Rating	Failure-resistant input to ±50 V DC
Display Resolution	±0.1°C or °F, 0.1Ω or 0.01 Ω
Input Range*	Pt100 Type: -200.0°C to 850.0°C, (-328°F to 1,562°F) Pt1000 Type: -200.0°C to 595.0°C, (-328°F to 1,103°F) jPt100 Type: -100°C to 450°C (-148°F to 842°F) 10 Ω Cu: -200°C to 260°C (-328°F to 500°F) 25 Ω Cu: -200°C to 260°C (-328°F to 500°F) 120 Ω Ni: -80°C to 260°C (-112°F to 500°F) 0 to 3,125.0 Ω: Resolution 0.1 Ω 0 to 1,562.5 Ω: Resolution 0.1 Ω 0 to 781.2 Ω: Resolution 0.1 Ω 0 to 390.62 Ω: Resolution 0.01 Ω 0 to 195.31 Ω: Resolution 0.01 Ω
RTD Linearization	Automatic
Excitation Current (All Ranges)	210 μA
Accuracy Against Temperature	Maximum ±10 ppm/°C
RTD Input Maximum Inaccuracy	±3°C (Excluding RTD error); ±5°C (Ranges Cu10 and Cu25)
RTD Linearity Error (End-to-end)	±2°C maximum, ±0.5°C typical, monotonic with no missing codes
Resistance Input Maximum Zero Scale Error	±0.0015% of full scale range in ohms (Negligible)
Resistance Input Maximum Full Scale Error	±0.02% of full scale range
Maximum Linearity Error	±0.015% of full scale range maximum at 25°C, monotonic with no missing codes
Resistance Maximum Input Inaccuracy	0.1% at 0°C to 60°C (32°F to 140°F), typical 0.04% at 25°C (77°F)
Warm Up Time	30 minutes for ±1°C repeatability
Sample Duration Time	240 ms
All Channel Update Rate	Single channel update rate times the number of enabled channels on the module
Open Circuit Detection Time	Positive full-scale reading within 2 seconds
Conversion Method	Sigma - Delta

\* While it is possible to use different resistive ranges, we recommend using the narrowest range that covers the resistance being measured. For example, if measuring approximately 100 Ω resistance, use the 0 to 195.31 Ω range. While the resolution is the same as the 0 to 390.62 Ω range, output RMS noise will be lower and stability will be improved.

#### Initialization Time

The Number of Channels Used	The same Input Type is selected for all Channels	Mixed Input Types are selected
1	4 sec	N/A
2	5 sec	May take up to 13 sec
3	6 sec	May take up to 18 sec
4	7 sec	May take up to 24 sec

#### Wiring Diagram



- Features
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- Features
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### Temperature Input Module 《4 Channels》

C0-04THM



#### General Specifications

Items	Specifications
Field to Logic Side Isolation	1,800 V AC applied for 1 second (100% tested)
External DC Power Required	None
Bus Power Required (24 V DC)	25 mA
Thermal Dissipation	0.175 BTU/hour
Terminal Block Replacement	ADC p/n C0-8TB
Weight	86 g

#### Input Specifications

Items	Specifications
Number of Channels	4
Common Mode Signal Range	-1.3 to +3.8 V
Common Mode Rejection	100 dB at DC and 130 dB at 60 Hz
Input Impedance	> 5 MΩ
Absolute Maximum Rating	Failure-resistant input to ±50 V DC
Display Resolution	±0.1°C or °F, 16 bit
Input Range*	Type J: -190°C to 760°C (-310°F to 1,400°F) Type K: -150°C to 1,372°C (-238°F to 2,502°F) Type E: -210°C to 1,000°C (-346°F to 1,832°F) Type R: 65°C to 1,768°C (149°F to 3,214°F) Type S: 65°C to 1,768°C (149°F to 3,214°F) Type T: -230°C to 400°C (-382°F to 752°F) Type B: 529°C to 1,820°C (984°F to 3,308°F) Type N: -70°C to 1,300°C (-94°F to 2,372°F) Type C: 65°C to 2,320°C (149°F to 4,208°F) 0 to 39.0625 mV ±39.0625 mV ±78.125 mV 0 to 156.25 mV ±156.25 mV 0 to 1.25 V
Cold Junction Compensation	Automatic
Thermocouple Linearization	Automatic
Accuracy Against Temperature	Maximum ±25 ppm/°C
Linearity Error	±2°C maximum, ±1°C typical, monotonic with no missing codes
Maximum Inaccuracy	±3°C maximum (Excluding thermocouple error)
Maximum Voltage Input Offset Error	0.05% at 0°C to 55°C (32°F to 131°F), typical 0.04% at 25°C (77°F)
Maximum Voltage Input Gain Error	0.06% at 25°C (77°F)
Maximum Voltage Input Linearity Error	0.05% at 0°C to 55°C (32°F to 131°F), typical 0.03% at 25°C (77°F)
Maximum Voltage Input Inaccuracy	0.1% at 0°C to 55°C (32°F to 131°F), typical 0.04% at 25°C (77°F)
Warm Up Time	30 minutes for ±1°C repeatability
Sample Duration Time	400 ms
All Channel Update Rate	Single channel update rate times the number of enabled channels on the module
Open Circuit Detection Time	Open Circuit Detection Time Burn Out flag set and zero scale reading within 3 seconds
Conversion Method	Sigma - Delta

#### Initialization Time

The Number of Channels Used	With any Configuration
1	5 sec
2	7 sec
3	9 sec
4	11 sec

#### Wiring Diagram

