

SKI-DOO

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set	Repl. Wrist Pin \$12.95 (D777)	Repl. Circlips \$1.00 (D06)	Optional Accessories (Bearings & Gaskets are all Top End)																
SKI-DOO (ROTAX ENGINE)																											
253 Engine Type Tundra LT 1986-92 Tundra 1985-88 3500 1979-84 Citation LS & LSE 1985-91 Citation 3500 1980-84 Skandic 277 1983 • Fan Cooled • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	1	72 x 61	248	Std. 0.50 1.00 1.50	2373M07200 2373M07250 2373M07300 2373M07350	2373PS 2373P2 2373P4 2373P6	\$95.74 (D4475) \$105.31 (D9136)	2835LK 2854LK 2874LK 2894LK	S513	CW18	Bearing: B1003 \$13.95 (D738) Gasket: NA Con. Rod: NA Sleeve: NA																
377 Engine Type Touring E 1996-00 Touring E LT 1997 Formula S 1996, 1999-00 Nordic 377 1981-84 Formula S Electric 1998 Formula Deluxe 1999-02 Safari 377 1984-94 Formula S 2000 Skandic 377 1983 Skandic 380 1998-00 4500 1979-83 Legend Fan 2003-04 New Grand Touring 380F 2001-04 MXZ 380 2001-04 • Fan Cooled • Cast Iron Bore	2	62 x 61	368	Std. 0.25 0.50 1.00	2308M06200 2308M06225 2308M06250 2308M06300	2308PS 2308P1 2308P2 2308P4	\$79.38 (D3674) \$87.32 (D9325)	2441CD 2451CD 2461CD 2480CD	S477	CW18	Bearing: B1003 \$13.95 (D738) Gasket: NA Con. Rod: NA Sleeve: FL1118																
440 Engine Type 9500 Series 1979-82 • Liquid Cooled	2	67.5 x 61	436	Std. 0.50	2374M06750 2374M06800	2374PS 2374P2	\$81.19 (D1784)	2658LT 2677LT	S513	CW18	Bearing: B1003 \$13.95 (D738) Gasket: NA Con. Rod: NA Sleeve: See pg. 36																
454 Engine Type Cross Country MXZ440 1995-98 • Pro-Lite (Includes Wrist Pin) • Nikasil Bore • Liquid Cooled	2	67.5 x 61	437	Std. 0.50	2375M06750 2375M06800	2375PS 2375P2	\$97.42 (D5485)	2658LK 2677LK	S477	CW18	Bearing: B1033 \$13.95 (D738) Gasket: W5449 Con. Rod: NA Sleeve: NA																
<table border="1" style="width:100%; text-align:center;"> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> <tr> <td>SK1205</td> <td>67.5mm/Std.</td> <td>437cc</td> <td>\$237.10 (D62241)</td> </tr> <tr> <td>SK1206</td> <td>68mm/+0.5mm</td> <td>442cc</td> <td></td> </tr> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets</p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1205	67.5mm/Std.	437cc	\$237.10 (D62241)	SK1206	68mm/+0.5mm	442cc					
Kit Part #	Bore Size	Displ.	Kit Price																								
SK1205	67.5mm/Std.	437cc	\$237.10 (D62241)																								
SK1206	68mm/+0.5mm	442cc																									
453 Engine Type MXZ 440 1999-03 • Pro-Lite (Includes Wrist Pin) • Nikasil Bore • Liquid Cooled	2	65 x 65.8	437	Std.	2442M06500		\$97.42 (D5485)	2559CS	S280	CW18	Bearing: NA Gasket: W6204 Con. Rod: NA Sleeve: NA																
<table border="1" style="width:100%; text-align:center;"> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> <tr> <td>SK1336</td> <td>65mm/Std.</td> <td>437cc</td> <td>\$235.79 (D74141)</td> </tr> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets</p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1336	65mm/Std.	437cc	\$235.79 (D74141)								
Kit Part #	Bore Size	Displ.	Kit Price																								
SK1336	65mm/Std.	437cc	\$235.79 (D74141)																								
467 Engine Type Formula XT 1994 Formula SS 1985 Formula MX 1985-95 Formula GLX 1990 Formula MXZ 1993-94 SS25SP 1984 • Cast Iron Bore	2	69.5 x 61	463	Std. 0.25 0.50 1.00	2312M06950 2312M06975 2312M07000 2312M07050	2312PS 2312P1 2312P2 2312P4	\$89.30 (D8535) \$98.23 (D4985)	2736CD 2746CD 2756CD 2776CD	S272	CW18	Bearing: B1003 \$13.95 (D738) Gasket: W3991 Con. Rod: NA Sleeve: -																
<table border="1" style="width:100%; text-align:center;"> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> <tr> <td>SK1027</td> <td>69.5mm/Std.</td> <td>463cc</td> <td>\$220.87 (D25231)</td> </tr> <tr> <td>SK1028</td> <td>70mm/+0.5mm</td> <td>469cc</td> <td></td> </tr> <tr> <td>SK1029</td> <td>70.5mm/+1mm</td> <td>475cc</td> <td>\$238.72 (D32341)</td> </tr> </table> <p>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets</p>												Kit Part #	Bore Size	Displ.	Kit Price	SK1027	69.5mm/Std.	463cc	\$220.87 (D25231)	SK1028	70mm/+0.5mm	469cc		SK1029	70.5mm/+1mm	475cc	\$238.72 (D32341)
Kit Part #	Bore Size	Displ.	Kit Price																								
SK1027	69.5mm/Std.	463cc	\$220.87 (D25231)																								
SK1028	70mm/+0.5mm	469cc																									
SK1029	70.5mm/+1mm	475cc	\$238.72 (D32341)																								


Individual pistons sold complete with rings, wrist pins & circlips

SKI-DOO

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set	Repl. Wrist Pin \$12.95 (D777)	Repl. Circlips \$1.00 (D06)	Optional Accessories (Bearings & Gaskets are all Top End)
SKI-DOO (ROTAX ENGINE)											
503 Engine Type Formula SL 1996-99 Touring SLE 1995-99 Skandic 500 1996-02 Skandic 500 1987-94 & 1997 Blizzard 500 MX LC 1983-84 Voyager 1989 Everest 550, 500E 1980-83 Cheyenne 1989-91 Alpine 500 1983-90 & 1994 Safari LC 1986-94 Escapade 1987-89 5500 1980-84 Skandic WT, SWT 1996-03 Blizzard MX 5500 1979-84 Safari 503 Formula Deluxe 500 1999-01 Touring Fan 500 2001 Summit 500 Fan 2001-02 MXZ500 Fan 2001-02 Grand Touring F 2001-02 Grand Touring Cargo F 2001 Skandic Sport 2003 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	2	72 x 61	497	Std. 0.50 1.00 1.50	2373M07200 2373M07250 2373M07300 2373M07350	2373PS 2373P2 2373P4 2373P6	\$95.74 (D4475) \$105.31 (D9136)	2835LK 2854LK 2874LK 2894LK	S513	CW18	Bearing: B1003 \$13.95 (D738) Gasket: See pg. 32 Con. Rod: CR112 Sleeve: See pg. 35
	Kit Part # SK1207 SK1208 SK1209 SK1210				Bore Size 72mm/Std. 72.5mm/+0.5mm 73mm/+1mm 73.5mm/+1.5mm		Displ. 497cc 506cc 511cc 518cc		Kit Price \$191.48 (D98411) \$210.63 (D83621)		
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins & circlips</i> NOTE: Top End gasket not included in kit											
494 Engine Type Formula 500 Deluxe LC 1998-00 Summit 500 1997-00 MXZ 500 1998-99 MXZ Trail 500 2001 Grand Touring 500 1998-99 Skandic WT LC 1998-99 Formula Z 500 1999 Formula 500 LC 2000 Touring 500 LC 2000 Grand Touring Std. 500 2001 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore • Liquid Cooled Note: Fits rotary valve motor only	2	69.5 x 65.8	499	Std. 0.50 1.00	2381M06950 2381M07000 2381M07050	2381PS 2381P2 2381P4	\$95.74 (D4475) \$105.31 (D9136)	2736CD 2756CD 2776CD	S511	CW18	Bearing: NA Gasket: W5545 Con. Rod: NA Sleeve: FL1224
	Kit Part # SK1243 SK1244 SK1245				Bore Size 69.5mm/Std. 70mm/+0.5mm 70.5mm/+1mm		Displ. 499cc 506cc 512cc		Kit Price \$233.74 (D42041) \$252.89 (D37151)		
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets</i>											
493 Engine Type MXZ 500 2000-03 MXZ 500 Trail 2001 Formula DLX 500 2001 Grand Touring 500 2001-03 Legend 500 2002-03 • Cylinder Reed Motor • Pro-Lite (Includes Wrist Pin) • Liquid Cooled • Cast Iron Bore	2	69.5 x 65.8	499	Std. 0.50 1.00	2436M06950 2436M07000 2436M07050		\$110.32 (D9166) \$121.35 (D1827)	2736CS 2756CS 2776CS	S391	CW18	Bearing: NA Gasket: W6098 Con. Rod: NA Sleeve: NA
	Kit Part # SK1322 SK1323 SK1324				Bore Size 69.5mm/Std. 70mm/+0.5mm 70.5mm/+1mm		Displ. 499cc 506cc 514cc		Kit Price \$280.59 (D53861) \$302.65 (D95181)		
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets</i>											
537 Engine Type Formula Plus 1986-88 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	2	72 x 64	521	Std. 0.50 1.00 1.50	2373M07200 2373M07250 2373M07300 2373M07350	2373PS 2373P2 2373P4 2373P6	\$95.74 (D4475) \$105.31 (D9136)	2835LK 2854LK 2874LK 2894LK	S513	CW18	Bearing: B1003 \$13.95 (D738) Gasket: W3991 Con. Rod: CR113 Sleeve: See pg. 35
	Kit Part # SK1211 SK1212 SK1213 SK1214				Bore Size 72mm/Std. 72.5mm/+0.5mm 73mm/+1mm 73.5mm/+1.5mm		Displ. 521cc 528cc 535cc 543cc		Kit Price \$233.74 (D42041) \$252.89 (D37151)		
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets</i>											

Individual pistons sold complete with rings, wrist pins & circlips

SKI-DOO

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set	Repl. Wrist Pin \$12.95 (D777)	Repl. Circlips \$1.00 (D06)	Optional Accessories (Bearings & Gaskets are all Top End)
SKI-DOO (ROTAX ENGINE)											
536 Engine Type Formula Plus 1989-91 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	2	72 x 64	521	Std. 0.50 1.00 1.50	2373M07200	2373PS	\$95.74	2835LK	S513	CW18	Bearing: B1003 \$13.95 (D738) Gasket: W5255 Con. Rod: See pg. 29 Sleeve: FL1172
					2373M07250	2373P2	(D4475)	2854LK			
					2373M07300	2373P4	\$105.31	2874LK			
					2373M07350	2373P6	(D9136)	2894LK			
Kit Part #					Bore Size		Displ.		Kit Price		
SK1215					72mm/Std.		521cc		\$233.74 (D42041)		
SK1216					72.5mm/+0.5mm		528cc				
SK1217					73mm/+1mm		535cc		\$252.89 (D37151)		
SK1218					73mm/+1.5mm		543cc				
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets											
582 Engine Type Formula Plus MX 1993 Formula Plus EFI 1993 Formula Plus 1992-93 Formula Grand Tour 1993 Grand Touring XTC 1994 Grand Touring 583 1995-99 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	2	76 X 64	581	Std. 0.50 1.00 1.50 2.00	2376M07600	2376PS	\$110.32	2992LT	S477	CW18	Bearing: B1003 \$13.95 (D738) Gasket: W5312 Con. Rod: CR113 Sleeve: See pg. 35
					2376M07650	2376P2	(D9166)	3012LT			
					2376M07700	2376P4	\$121.35	3032LT			
					2376M07750	2376P6	(D1827)	3051LT			
					2376M07800	2376P8		3071LT			
Kit Part #					Bore Size		Displ.		Kit Price		
SK1219					76mm/Std.		581cc		\$262.91 (D57751)		
SK1220					76.5mm/+0.5mm		588cc				
SK1221					77mm/+1mm		596cc		\$284.96 (D89071)		
SK1222					77.5mm/+1.5mm		604cc				
SK1223					78mm/+2mm		611cc				
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets											
583 Engine Type Mach I Rave Valve 1989-90 Formula Plus X 1993 Formula STX STX Z 1994-96 Formula Z 1994-99 MXZ 583 thru 1998 Formula 583 1997 Summit 583 1994-97 GT 583 1997-98 583-Z 1998 Formula DL 1998 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	2	76 x 64	581	Std. 0.50 1.00 1.50 2.00	2376M07600	2376PS	\$110.32	2992LT	S477	CW18	Bearing: B1003 \$13.95 (D738) Gasket: W5250 Con. Rod: CR113 Sleeve: See pg. 35
					2376M07650	2376P2	(D9166)	3012LT			
					2376M07700	2376P4	\$121.35	3032LT			
					2376M07750	2376P6	(D1827)	3051LT			
					2376M07800	2376P8		3071LT			
Kit Part #					Bore Size		Displ.		Kit Price		
SK1226					76mm/Std.		581cc		\$262.91 (D57751)		
SK1227					76.5mm/+0.5mm		588cc				
SK1228					77mm/+1mm		596cc		\$284.96 (D89071)		
SK1229					77.5mm/+1.5mm		604cc				
SK1230					78mm/+2mm		611cc				
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets											
599 Engine Type 600 Formula III 1996-99 Formula III LT 1997 • Pro-Lite (Includes Wrist Pin) • Nikasil Bore	3	64.5 x 61	598	Std.	2377M06450	2377PS	\$98.24	2539CD	S459	CW18	Bearing: NA Gasket: W5502 Con. Rod: NA Sleeve: 6074FA
							(D4985)				
Kit Part #					Bore Size		Displ.		Kit Price		
SK1224					64.5mm/Std.		598cc		\$351.40 (D48012)		
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets											
593 H. O. Engine Type 600 H.O. (Std. & RER) (Coated & Uncoated) MXZ REVX 2003 MXZ Rev Sport 2003 MXZ Adrenalinen 2003-04 MXZ Renegade 2003-04 MXZ Trail 2004 Summit Adrenalinen 2003-04 Grand Touring Sport 2003 Grand Touring SE 2003 GSX Sport 2004 GSX Limited 2004 SDI Legend Sport 2004 SDI Legend SE 2004 Legend Grand Touring Sport 2004 Legend Grand Touring SE 2004 • Pro-Lite (Includes Wrist Pin) • Nikasil Bore	2	72 x 73	594	Std.	2441M07200		\$110.32	2834KA	S631	CW20	Bearing: NA Gasket: W6181 Con. Rod: NA Sleeve: NA
					2444M07200 (Premium Series Skirt Coated Piston)		\$139.10				
Kit Part #					Bore Size		Displ.		Kit Price		
SK1333 (2441M07200)					72mm/Std.		594cc		\$261.59 (D59651)		
SK1338 (2444M07200 Premium Series Skirt Coated Piston)									\$319.15 (D94191)		
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets											

SKI-DOO

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set	Repl. Wrist Pin \$12.95 (D777)	Repl. Circlips \$1.00 (D06)	Optional Accessories (Bearings & Gaskets are all Top End)																								
SKI-DOO (ROTAX ENGINE)																																			
593 Engine Type Formula Deluxe 600 2000-01 Formula Deluxe GSE 2001 Grand Touring 2000-01, SE 2002 Grand Touring GS 2002 MXZ Adrenaline 600 2001 MXZ 600 1999-01 MXZ Trail 600 2001, 2003-04 MXZ X 600 2001 Skandic WT LC 2001-04 Sport 2002 Grand Touring SE 2003 Summit 600 1999-01 Skandic SUV 2003-04 Legend Sport 600 RER 2003 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	2	76 x 65.8	597	Std. 0.50 1.00	2411M07600 2411M07650 2411M07700	2411PS 2411P2 2411P4	\$110.32 (D9166) \$121.35 (D1827)	2992KA 3012KA 3032KA	S631	CW20	Bearing: B1031 \$14.95 (D798) Gasket: W5717 Con. Rod: NA Sleeve: See Pg. 35																								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1292</td> <td>76mm/Std.</td> <td>597cc</td> <td>\$262.91 (D57751)</td> </tr> <tr> <td>SK1303</td> <td>76.5mm/+0.5mm</td> <td>605cc</td> <td></td> </tr> <tr> <td>SK1304</td> <td>77mm/+1mm</td> <td>613cc</td> <td>\$284.96 (D89071)</td> </tr> </tbody> </table>				Kit Part #	Bore Size	Displ.	Kit Price	SK1292	76mm/Std.	597cc	\$262.91 (D57751)	SK1303	76.5mm/+0.5mm	605cc		SK1304	77mm/+1mm	613cc	\$284.96 (D89071)	Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets														
Kit Part #	Bore Size	Displ.	Kit Price																																
SK1292	76mm/Std.	597cc	\$262.91 (D57751)																																
SK1303	76.5mm/+0.5mm	605cc																																	
SK1304	77mm/+1mm	613cc	\$284.96 (D89071)																																
643 Engine Type Mach I Rave Valve LC 1991-92, Formula Z 1994 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	2	76 x 68	617	Std. 0.50 1.00 1.50 2.00	2376M07600 2376M07650 2376M07700 2376M07750 2376M07800	2376PS 2376P2 2376P4 2376P6 2376P8	\$110.32 (D9166) \$121.35 (D1827)	2992LT 3012LT 3032LT 3051LT 3071LT	S477	CW18	Bearing: B1003 \$13.95 (D738) Gasket: W5248 Con. Rod: CR113 Sleeve: 6031FA																								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1231</td> <td>76mm/Std.</td> <td>617cc</td> <td>\$262.91 (D57751)</td> </tr> <tr> <td>SK1232</td> <td>76.5mm/+0.5mm</td> <td>625cc</td> <td></td> </tr> <tr> <td>SK1233</td> <td>77mm/+1mm</td> <td>632cc</td> <td>\$284.96 (D89071)</td> </tr> <tr> <td>SK1234</td> <td>77.5mm/+1.5mm</td> <td>640cc</td> <td></td> </tr> <tr> <td>SK1235</td> <td>78mm/+2mm</td> <td>649cc</td> <td></td> </tr> </tbody> </table>				Kit Part #	Bore Size	Displ.	Kit Price	SK1231	76mm/Std.	617cc	\$262.91 (D57751)	SK1232	76.5mm/+0.5mm	625cc		SK1233	77mm/+1mm	632cc	\$284.96 (D89071)	SK1234	77.5mm/+1.5mm	640cc		SK1235	78mm/+2mm	649cc		Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets						
Kit Part #	Bore Size	Displ.	Kit Price																																
SK1231	76mm/Std.	617cc	\$262.91 (D57751)																																
SK1232	76.5mm/+0.5mm	625cc																																	
SK1233	77mm/+1mm	632cc	\$284.96 (D89071)																																
SK1234	77.5mm/+1.5mm	640cc																																	
SK1235	78mm/+2mm	649cc																																	
670 Engine Type MXZ 670 1997-98 Formula SS 1994-95 Formula Z 670 1998-99 Mach I 1996 Formula Mach I 1993-95 Summit 670 1995-97 Grand Touring SE 1994-95 Formula Deluxe 670 1999 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	2	78 x 70	669	Std. 0.50 1.00	2379M07800 2379M07850 2379M07900	2379PS 2379P2 2379P4	\$121.35 (D1827) \$133.49 (D9008)	3071LK 3091LK 3110LK	S631	CW20	Bearing: NA Gasket: W5338 Con. Rod: See pg. 29 Sleeve: 6031FA																								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1236</td> <td>78mm/Std.</td> <td>669cc</td> <td>\$284.97 (D89071)</td> </tr> <tr> <td>SK1237</td> <td>78.5mm/+0.5mm</td> <td>677cc</td> <td></td> </tr> <tr> <td>SK1238</td> <td>79mm/+1mm</td> <td>685cc</td> <td>\$309.23 (D45581)</td> </tr> </tbody> </table>				Kit Part #	Bore Size	Displ.	Kit Price	SK1236	78mm/Std.	669cc	\$284.97 (D89071)	SK1237	78.5mm/+0.5mm	677cc		SK1238	79mm/+1mm	685cc	\$309.23 (D45581)	Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets														
Kit Part #	Bore Size	Displ.	Kit Price																																
SK1236	78mm/Std.	669cc	\$284.97 (D89071)																																
SK1237	78.5mm/+0.5mm	677cc																																	
SK1238	79mm/+1mm	685cc	\$309.23 (D45581)																																
OVERBORE to 739cc for: 670 Engine Type Grand Touring SE 1994-95 Formula Mach I 1993-95 Formula SS 1995 Formula Z 670 1998-99 Formula Deluxe 670 1999 MXZ 670 1997-99 Mach I 1996 Summit 670 1995-97 Formula Delux 670 1999 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore • Must bore engine cases • Cylinder Sleeving Required • Cylinder Head machining required	2	78 x 70	739	4.00	2432M08200		\$145.62 (D7378)	3228KD	S461	CW20	Bearing: NA Gasket: W5730 Con. Rod: See pg. 29 Sleeve: 6031FB																								
	<table border="1"> <thead> <tr> <th>Kit Part #</th> <th>Bore Size</th> <th>Displ.</th> <th>Kit Price</th> </tr> </thead> <tbody> <tr> <td>SK1310</td> <td>82mm/+4mm</td> <td>739cc</td> <td>\$333.50 (D01002)</td> </tr> </tbody> </table>				Kit Part #	Bore Size	Displ.	Kit Price	SK1310	82mm/+4mm	739cc	\$333.50 (D01002)	Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets																						
Kit Part #	Bore Size	Displ.	Kit Price																																
SK1310	82mm/+4mm	739cc	\$333.50 (D01002)																																

Individual pistons sold complete with rings, wrist pins & circlips

SKI-DOO

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set	Repl. Wrist Pin \$12.95 (D777)	Repl. Circlips \$1.00 (D06)	Optional Accessories (Bearings & Gaskets are all Top End)
SKI-DOO (ROTAX ENGINE)											
670 HO engine Type Summit X 1998-99 MXZ 670 HO 1999 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	2	78 x 70	669	Std. 0.50 1.00	2433M07800		\$121.35	3071LK	S631	CW20	Bearing: NA Gasket: W5338 Con. Rod: NA Sleeve: NA
					2433M07850		(D1827)				
					Kit Part #	Bore Size	Displ.	Kit Price			
					SK1311	78mm/Std.	669cc	\$284.96 (D89071)			
					SK1312	78.5mm/+0.5mm	678cc				
					SK1113	79mm/+1.00mm	686cc	\$309.23 (D45581)			
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets</i>											
699 Engine Type Formula Mach I 1997-98 Mach I 1999-00 Formula III 700 1998-00 Grand Touring SE 1997-98 Grand Touring 700 1998-00 • Pro-Lite (Includes Wrist Pin) • Nikasil Bore • Liquid Cooled	3	69.75 x 61	699	Std. 0.75	2382M06975	2382PS	\$98.24	2746CD 2776CD	S511	CW18	Bearing: NA Gasket: W5546 Con. Rod: NA Sleeve: FL1225
					2382M07050	2382P2	(D4985)				
					Kit Part #	Bore Size	Displ.	Kit Price			
					SK1246	69.75mm/Std.	699cc	\$351.40 (D48012)			
					SK1247	70.5mm/+0.75mm	713cc				
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets</i>											
693 Engine Type Formula Deluxe GS GSE 700 2000-01 Formula Z 700 2000 Grand Touring GS 700 2001-02 Grand Touring Sport 2002-03 Grand Touring SE 2003 MXZ 700 2000-02 MXZ Adrenaline 700 2001, 2003 MXZ Trail 700 2001 MXZ Renegade 700 2002 MXZ X 700 2001 MXZ 700 RER 2002 Legend Sport 700 RER 2003-04 Legend SE 2003-04 New Legend GT Sport 2004 New Legend GT SE 2004 New Summit 700 2000 Summit High Mark 2000, 2003 Summit X 700 2001 -03 Summit Sport 700 RER 2002 Summit Adrenaline RER 700 2003 • Pro-Lite (Includes Wrist Pin) • Nikasil Bore	2	78 x 73	700	Std.	2416M07800	2416PS	\$115.84	3071KA	S461	CW20	Bearing: B1031 \$14.95 (D798) Gasket: W5945 Con. Rod: NA Sleeve: NA
							(D0596)				
					Kit Part #	Bore Size	Displ.	Kit Price			
					SK1302	78mm/Std.	700cc	\$262.91 (D57751)			
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets</i>											
779 Engine Type Formula Mach Z 1993-96 Mach ZLT 1996 • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore	3	69.5 x 68	774	Std. 0.50 1.00 1.50 2.00	2434M06950	2384PS	\$98.24	2736CD 2756CD 2776CD	S511	CW18	Bearing: B1003 \$13.95 (D738) Gasket: W5339 Con. Rod: See pg. 29 Sleeve: FL1193 or 6059FA
					2434M07000	2384P2	(D4985)				
					2434M07050	2384P4		2835CD			
					2434M07100	2350P6	\$108.06				
					2434M07200	2384P10	(D4846)				
					Kit Part #	Bore Size	Displ.	Kit Price			
					SK1239	69.5mm/Std.	774cc	\$351.40 (D48012)			
					SK1240	70mm/+0.5mm	784cc				
					SK1241	70.5mm/+1mm	794cc	\$380.84 (D15822)			
					SK1199	71mm/+1.5mm	806cc				
					SK1242	72mm/+2mm	830cc				
<i>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets</i>											

Individual pistons sold complete with rings, wrist pins & circlips

SKI-DOO

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set	Repl. Wrist Pin \$12.95 (D777)	Repl. Circlips \$1.00 (D06)	Optional Accessories (Bearings & Gaskets are all Top End)
SKI-DOO (ROTAX ENGINE)											
OVERBORE to 889cc for: 779 Engine Type Formula Mach Z 1993-96 Mach ZLT 1996 L/C • Pro-Lite (Includes Wrist Pin) • Cast Iron Bore • Cylinder Sleeving Required • Cylinder Head machining required	3	69.5 x 68	889	5.00	2414M07450	2414PS	\$112.27 (D6376)	2933TD	S459	CW18	Bearing: B1003 \$13.95 (D738) Gasket: W5339 Con. Rod: See pg. 29 Sleeve: 6059FB
		Kit Part #		Bore Size		Displ.		Kit Price			
		SK1297		74.5mm/+5mm		889cc		\$393.46 (D80632)			
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets											
809 Engine Type (CD-Ring version) Formula Mach Z 1997-98 Grand Touring SE 1999-01 Mach Z 1999-01 Mach ZLT 1997-98 Mach Z Tech Plus 2001-03 Mach Z Sport 2002 • Rave Valve • Pro-Lite (Includes Wrist Pin) • Nikasil Bore • Liquid Cooled	3	70.5 x 68	796	Std.	2434M07050	2384P4	\$98.24 (D4985)	2776CD	S511	CW18	Bearing: B1003 \$13.95 (D738) Gasket: W5547 Con. Rod: See pg. 29 Sleeve: 6060FA
		Kit Part #		Bore Size		Displ.		Kit Price			
		SK1249		70.5mm/Std.		796cc		\$351.40 (D48012)			
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets											
809 Engine Type (L-Ring version) Formula Mach Z 1997-98 Grand Touring SE 1999-01 Mach Z 1999-01 Mach ZLT 1997-98 Mach Z Tech Plus 2001-03 Mach Z Sport 2002 • Rave Valve • Pro-Lite (Includes Wrist Pin) • Nikasil Bore • Liquid Cooled	3	70.5 x 68	796	Std.	2435M07050		\$98.24 (D4985)	2776LK	S511	CW18	Bearing: B1003 \$13.95 (D738) Gasket: W5547 Con. Rod: See pg. 29 Sleeve: 6060FA
		Kit Part #		Bore Size		Displ.		Kit Price			
		SK1295		74.5mm/+4mm		889cc		\$393.46 (D80632)			
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets											
OVERBORE to 889cc for: 809 Engine Type Formula Mach Z 1997-98 Grand Touring SE 1999-01 Mach Z 1999-01 Mach ZLT 1997-98 Mach Z Tech Plus 2001-03 Mach Z Sport 2002 • Rave Valve • Pro-Lite (Includes Wrist Pin) • Nikasil Bore • Cylinder Sleeving Required • Cylinder Head machining required	3	70.5 x 68	889	4.00	2414M07450	2414PS	\$112.27 (D6376)	2933TD	S459	CW18	Bearing: B1003 \$13.95 (D738) Gasket: W5547 Con. Rod: See pg. 29 Sleeve: 6060FB
		Kit Part #		Bore Size		Displ.		Kit Price			
		SK1295		74.5mm/+4mm		889cc		\$393.46 (D80632)			
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets											
793 Engine Type MXZ 800 2001 MXZ Adrenaline 800 2001, 2004 MXZ X 800 2001 Summit 800 2001-02 Summit High Mark 800 2002 Summit X 800 2001, 2003 Summit High Mark X 800 2002 Summit Adrenaline 2003-04 New Summit Sport 2004 New Summit Highmark 151 2003-04 New Summit Highmark X 151 2003 New Summit Highmark Xtreme 2003 New GSX Limited 2004 Grand Touring SE 800 2002-03 Legend SE 2002-04 Legend GT SE 2004 New MXZ Renegade 2003-04 MXZ REV, RER 2003 • Pro-Lite (Includes Wrist Pin) • Nikasil Bore	2	82 x 75.7	800	Std.	2430M08200		\$124.99 (D9947)	3228KD	S631	CW20	Bearing: NA Gasket: W5940 Con. Rod: NA Sleeve: NA
		Kit Part #		Bore Size		Displ.		Kit Price			
		SK1319		82mm/Std.		800cc		\$303.93 (D63281)			
Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gaskets											