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Controlling colloid charge in nonpolar liquids with surfactants

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The formation of ions in nonpolar solvents (with relative permittivity ε_r of approximately 2) is more difficult than in polar liquids; however, these charged species play an important role in many applications, such as electrophoretic displays. The low permittivities (ε_r) of these solvents mean that charges have to be separated by large distances to be stable (approximately 28 nm or 40 times that in water). The inverse micelles formed by surfactants in these solvents provide an environment to stabilize ions and charges. Common surfactants used are sodium dioctylsulfosuccinate (Aerosol OT or AOT), polyisobutylene succinimide, sorbitan oleate, and zirconyl 2-ethyl hexanoate. The behavior of charged inverse micelles has been studied on both the bulk and on the microscopic scale and can be used to determine the motion of the micelles, their structure, and the nature of the electrostatic double layer. Colloidal particles are only weakly charged in the absence of surfactant, but in the presence of surfactants, many types, including polymers, metal oxides, carbon blacks, and pigments, have been observed to become positively or negatively charged. Several mechanisms have been proposed as the origin of surface charge, including acid-base reactions between the colloid and the inverse micelle, preferential adsorption of charged inverse micelles, or dissolution of surface species. While most studies vary only the concentration of surfactant, systematic variation of the particle surface chemistry or the surfactant structure have provided insight into the origin of charging in nonpolar liquids. By carefully varying system parameters and working to understand the interactions between surfactants and colloidal surfaces, further advances will be made leading to better understanding of the origin of charge and to the development of more effective surfactants.

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1 Introduction

Charges in aqueous solutions are ubiquitous, both in terms 25 of their uses in applications as well as the energetics of for-26 2 mation. Forming charged species in nonaqueous, specifically 27 3 nonpolar, solvents is energetically more difficult, but they are 28 4 important in many applications. The earliest reports of charg- 29 5 ing in nonpolar liquids were in the 1950s, by van der Minne 30 6 and Hermanie^{1,2} and by Koelmans and Overbeek.³ Charges in ₃₁ 7 nonpolar liquids are an important concern in the petroleum in- 32 8 dustry, for both stabilizing components^{4,5} and preventing ex- 33 9 plosions.⁶ These charges are important in the understanding ₃₄ 10 of fluid phenomena, such as flow electrification^{7,8} and elec- 35 11 trorheology.^{9,10} They are also useful in applications as diverse ₃₆ 12 as the developing of toner for printers and photocopiers¹¹ and ₃₇ 13 the measuring the activity of enzymes.¹² In 1993, Morrison 38 14 comprehensively reviewed the state of knowledge regarding 39 15 the formation and applications of electrical charges in non- 40 16 aqueous media.¹³ In the intervening years, knowledge of the 41 17 formation and mechanism behind nonaqueous charging of sur- 42 18 factant solutions and colloid surfaces has improved but still 43 19 important gaps remain. 20

In recent years, the electrophoretic displays found in e-Reader devices, which make use of charging in nonpolar solvents, have appeared as an important and rapidly growing application.^{14,15} These displays have the appearance of paper but can be refreshed to display different images, providing the benefits of both books and electronic displays. Electrophoretic displays consist of a colloidal suspension of charged pigment particles in a nonaqueous solvent sandwiched between two electrodes. The application of a voltage causes the colloids to migrate in the cell, changing its appearance, as shown in Figure ??.¹⁶ When an electric field is applied, the particles migrate to the oppositely charged electrode, presenting either a white or black pixel, as shown in Figure 1. The electronic display devices currently on the market are very popular, but they only have monochromatic screens and have relatively slow refresh rates. Many approaches have been suggested for the development of future electronic paper technologies, to enable these displays to match the color gamut and popularity of printed paper. For many of these new technologies (vertical or horizontal electrophoretic, electrokinetic, liquid powder, electrowetting, or electrofluidic displays), controlling charge of either the dyed particles or the fluid is essential to the operation of the display.¹⁷

Charged ions have been generated in nonpolar solvents in several ways. Electrical charge has been observed in non-aqueous solutions with added salt, where the cation and anion are large organic molecules.¹⁸ Fullerenes (both C_{60} and C_{70}) have been used to produced cations and anions through

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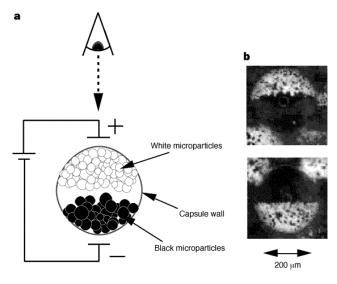


Fig. 1 An electrophoretic microcapsule. The white and black microparticles respond to the application of an electric field, giving either white or black text. The photomicrograph shows the experimental realization of this system. Reprinted with permission from Macmillan Publishers Ltd.: Nature, 1998.¹⁴

γ-radiation induced charge transfer.¹⁹ Surface modification of ⁸³ 49 colloids has also been used to form charged species. Examples ⁸⁴ 50 are gold nanoparticles functionalized by dodecane thiolate²⁰, ⁸⁵ 51 TiO₂ particles milled with silane²¹, and polymer colloids with ⁸⁶ 52 charging agents added during the synthesis.^{22,23} Charges have ⁸⁷ 53 also been observed on colloidal particles in solutions contain- 88 54 ing bromocyclohexane due to self-decomposition of the sol- 89 55 vent.^{24,25} By far though, the most common approach to sta- 90 56 bilizing charge in nonpolar solvents has been the addition of 91 57 surfactant molecules, which is discussed in detail here. 58

There is nothing energetically prohibiting the formation of 93 59 charges in nonpolar solvents, though it is a disfavored process. 94 60 The stability of charges in polar and nonpolar media depends 95 61 on the magnitude of the relative permittivity (denoted by ε_r). 96 62 It is far lower in a nonpolar solvent than in water; values for 97 63 common solvents are shown in Table 1. The inclusion of a 98 64 charge in a nonpolar medium has a much longer range effect 99 65 on any other charges present than in an aqueous medium. This100 66 is captured by the Bjerrum length (λ_B), which is defined as the¹⁰¹ 67 distance between two charges where the Coulombic energy is102 68 equal to the thermal energy $(k_B T)$.²⁷ In this expression, e is¹⁰³ 69 the elementary charge, and ε_0 is the permittivity of free space.₁₀₄ 70

$$\lambda_B = rac{e^2}{4\pi arepsilon_0 arepsilon_r k_B T}$$
 (1)106 (1)107 (1)

⁷¹ As an example, given the values of ε_r and *T* above, two₁₀₈ ⁷² charged species in water would need to be 0.71 nm (the calcu-₁₀₉ ⁷³ lated value of λ_B) apart before the thermal energy would over-₁₁₀ ⁷⁴ come the electrostatic energy at which point the ions would₁₁₁

Table 1 Relative permittivity (ε_r) of common solvents at 293.2 K²⁶

Solvent	\mathcal{E}_r
hexane	1.887
heptane	1.921
octane	1.948
decane	1.985
dodecane	2.012
cyclohexane	2.024
hexadecane	2.046
1,4-dioxane	2.219
benzene	2.283
toluene	2.379
water	80.100

effectively not interact. In dodecane, the distance is 28 nm. Ions in nonpolar media must, therefore, be much larger before they could be stable.

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Nonpolar solvents, as defined for this review, are solvents with values of ε_r approximately equal to 2. The polarity of the solvent has an important effect on the charge of the particle surface. In solvents with low values of ε_r , surfactants aggregate in solution and adsorb or interact with particle surfaces, causing them to become charged. In solvents with intermediate polarities ($\varepsilon_r \approx 25$), changing surfactant concentration has little effect on the charge of the particles.^{28,29} The same effect has been observed for the aggregation of surfactants in solvents of widely different polarities; there is a region of intermediate "solvent quality" where no significant aggregation occurs.³⁰

In this review, the nature of the surfactants in nonpolar solvents and their role in introducing charge into these systems will be considered. Given the tendency for surfactants to aggregate, the formation of inverse micelles and measurements of a critical onset concentration for micellization will be introduced first. It is possible to measure charge on colloids in the absence of surfactants, and while the average charge number is very low, the distribution is important to appreciate before considering the much higher number of charges present in surfactant solutions. The formation of charge, both with and without particles, will follow. After considering the sign and magnitude of charges on various type of particles in surfactant solutions in nonpolar liquids, possible mechanisms for the origin of charge and supporting evidence will be discussed.

Charges in nonpolar liquids are important and useful, as evidenced by the variety of fields in which they are employed. However, the potential for obtaining maximum charge on colloid surfaces and understanding the mechanism by which surfactants charge liquids has not yet been realized. This stems from two main limitations of previous studies. Few types of surfactants have been used to form charge in nonpolar liquids, and of those that have, some are nonionic which do not lead

to a readily understandable mechanism for charging. Also, 160 112 beyond varying the concentration of surfactant, few previous161 113 studies have systematically varied parameters such as the par-162 114 ticle surface chemistry or the surfactant structure. Address-163 115 ing these issues in further research will provide much needed₁₆₄ 116 insight into the phenomenon and contribute toward better un-165 117 derstanding of the underlying mechanism as well as the devel-166 118 opment of more effective charge control additives to benefit167 119 applications. 120 168

121 **2** Aggregation of surfactants

nonpolar solvents, surfactants have been observed¹⁷² In 122 These are often sim-173 to form aggregate structures. 123 ilar to their aqueous counterparts, but given the dif-174 124 ferent polarity of the background medium, the struc-175 125 tures are inverted micelles (also called reverse micelles). 31176 126 A schematic of an inverse micelle is shown in Figure ??. In-¹⁷⁷ 127 verse micelles form with the polar head groups associating¹⁷⁸ 128 in the middle and the hydrocarbon chains extending into the¹⁷⁹ 129 nonpolar solvent. In aqueous systems, the aggregation of am-180 130 phiphilic surfactant molecules into micelles arises from the 131 hydrophobic effect. The preference for aggregation arises₁₈₁ 132 not from the chemical similarity of the hydrocarbon tails but, 133 rather, from the dissimilarity of water and the hydrophobic¹⁸² 134 group. Hydrocarbons disrupt the hydrogen bonds of the water¹⁸³ 135 without forming any polar bonds, which results in aggrega-184 136 tion.³² The formation of inverse micelles in nonpolar liquids¹⁸⁵ 137 is due to a similar solvophobic effect, although the intermolec-186 138 ular forces between nonpolar molecules are weaker than the187 139 hydrogen bonds in water, providing less of a driving force for¹⁸⁸ 140 aggregation. This mechanism for inverse micelle formation¹⁸⁹ 141 can be seen with nonionic surfactants in hydrocarbon solvents,190 142 where increasing numbers of oxyethylene groups decreased¹⁹¹ 143 the solubility of the surfactant.³³ 192 144

145 **2.1** Surfactants used as charge control additives.

Few different surfactants have been used as charge control¹⁹⁶ 146 additives in nonpolar solvents in academic studies, although¹⁹⁷ 147 other types have been presented in the patent literature. These 198 148 surfactants are useful for academic studies as they both form199 149 charged species in solutions and charge particle surfaces.200 150 Whether this is due to few surfactants being able to stabilize201 151 charge or lack of research is not clear. The four surfactants202 152 primarily used are shown in Table 2. 153 203 Surprisingly, two of these, polyisobutylene succinimide204 154

Surprisingly, two of these, polyisobutylene succinimide²⁰⁴
(PIBS)^{34–51} and sorbitan oleate (Sorb)^{41,48,52–56}, are nonionic²⁰⁵
in nature. It is at first sight difficult to see how neutral addi-²⁰⁶
tives can act as charge stabilizers. It has been proposed that²⁰⁷
ionizable impurities are the origin of charge when nonioniz-²⁰⁸
able surfactants are used.⁵⁴ However, while this offers some²⁰⁹

explanation of the charging mechanism, it does not account for the chemical nature of the charged species. PIBS, commercially distributed as OLOA, is a polymeric surfactant with a long hydrocarbon tail and a nitrogen-containing headgroup and is supplied dispersed in mineral oil. Although the structure of the commercial surfactant is not exactly known, effort has been made recently to systematically characterize the performance of the surfactant by careful synthesis.⁵⁰ Sorb, the other nonionic surfactant, commercially distributed as Span, consists of a five-membered oxygen-containing ring with differing numbers of hydrocarbon chains coming off it. The trioleate (Span 85) is shown in Table 2, but the monooleate (Span 80) has also been studied in this context.

The other two surfactants are anionic, which provides a more straightforward explanation for their ability to form and stabilize charge. Aerosol OT is the most common surfactant used in charging studies and is commonly employed in its sodium form, $^{41,47,53,54,57-73}$ though its calcium salt has also been used.⁶ Zirconyl fatty acid salts have been used far less frequently, and normally only in one form, zirconyl 2-ethyl hexanoate (Zr(Oct)₂).^{47,63,66,74-77}

2.2 Inverse micelles.

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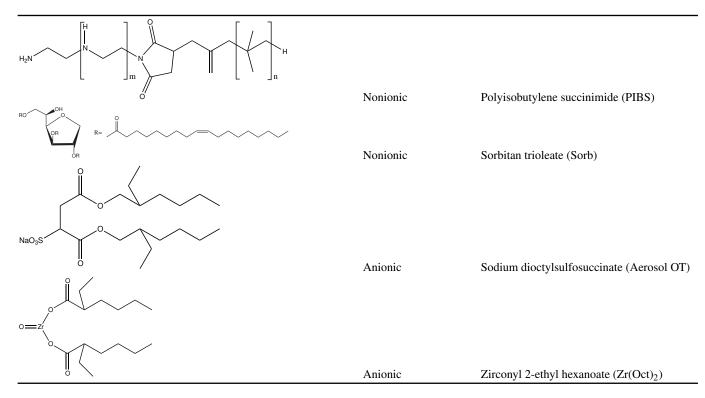
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The presence of even a small amount of impurities or water may provide a nucleus for the formation of inverse micelles. Eicke and Christen found that the critical micelle concentration (CMC) for the formation of inverse micelles of AOT in isooctane depended on the amount of water added.⁷⁸ It has been suggested, in a theoretical study making many assumptions, that in the limit of a completely water-free system of AOT in a nonpolar solvent that the surfactant would be insoluble.⁷⁹ Other authors have suggested in experimental work that water must be present to form inverse micelles.^{44,80} The volume of the polar region in an inverse micelle is very small. and it is reasonable to assume that experimentally it will be impossible to remove any trace of impurity or water. It will be energetically preferable for the polar portion of the surfactant to associate around a nuclear site. Small traces of water, impurity, or added probe molecules mean that experimentally there will be sites which promote the formation of inverse micelles.

Some authors add water or other polar solvents to enable the measurement of properties of inverse micelles; however, as stated above, the presence of water can impact the formation of inverse micelles.^{80–84} Although the addition of water does enable the formation of inverse micelles, such samples would be more accurately be described as microemulsions. In this review, systems with a minimal amount of water are considered so that charging will arise from inverse micelles rather than microemulsions.

The nature of inverse micellization is different in nonpolar solvents compared to polar solvents, and this had caused

Table 2 Surfactants discussed in this review



several authors to refer to the critical micellization concentra-235
tion measured as either the "reverse" CMC ^{80,85–87} or the "op-236
erational" CMC.^{84,88–92} Several authors have even asserted²³⁷
that while aggregation does occur in nonaqueous solvents that²³⁸
there is no sharp transition from a monomeric to a micellar²³⁹
regime and that there is no CMC in these systems.^{93,94} Alto-

gether, this indicates the concept of inverse micellization and²⁴⁰ 216 the existence of a critical onset concentration is not as well-241 217 understood or clear as in polar solvents. Although there is²⁴² 218 disagreement about whether or not a CMC exists for the for-243 219 mation of inverse micelles, for simplicity, the measured on-244 220 set concentration for inverse micelles will be called the CMC²⁴⁵ 221 246 throughout this review. 222 247

The value of the CMC measured depends strongly on the248 223 technique employed, a good indication that the measure-249 224 ments are studying different physical properties of the sys-250 225 tem. For AOT, direct measurements of the structure of surfac-251 226 tant aggregates gives the lowest values of CMC. The aggre-252 227 gation of AOT in nonpolar solvents has been reviewed by De253 228 and Maitra.⁹⁵ Using small-angle neutron scattering (SANS)₂₅₄ 229 results in a measured CMC of 0.225 mM in dodecane,⁹⁶255 230 whereas measurements using addition of water results in a256 231 value of 5.7 mM in the same solvent.⁸¹ As a comparison, the257 232 aqueous CMC of AOT has been calculated using the surface258 233 tension (drop volume technique) at different concentrations.259 234

The value of 2.56 ± 0.03 mM is greater than the majority of measurements in nonpolar solvents, which indicates that AOT is likely more soluble as a monomer in water than in nonpolar solvents.⁹⁷ In general, the literature values measured in water show greater precision than in nonpolar solvents.

Of the additives used in charging studies, AOT is the most commonly studied surfactant. CMCs have been measured using techniques including solubilization of an optically active probe particle,^{83,98–101} light scattering,^{72,102} titration calorimetry,⁹⁹ interfacial tension with mercury,¹⁰³ positron annihilation,¹⁰⁴ NMR,⁸² water solubilization,⁸¹ and SANS.^{96,105} The CMC of OLOA surfactant has been studied using optical probe particles 100,106,107 and transient current measurements.⁴⁵ The onset of micellization appears to occur at a lower, or at least similar, concentration to that of AOT. In water, there have been few studies on the behavior of the surfactant in water, which may be because it was found to be practically insoluble.¹⁰⁸ The CMC of sorbitan monooleate and trioleate have been studied using optical probe particles¹⁰⁹ and interfacial tension with water.⁵⁴ The CMC values measured in this two studies are similar, but it is difficult to tell whether this is coincidence or not. The solvents and structure of the surfactant are different, as are the methods employed. The CMC of $Zr(Oct)_2$ has been poorly studied, with reports only on the structure of inverse micelles in nonpolar solvents using SANS and small-angle X-ray scattering¹¹⁰ and CMCs
reported by measuring the speed of sound in the surfactant solution in a semi-polar solvent.¹¹¹

3 Charged colloids in nonpolar solvents

264 Before discussing the effects of added surfactants, it is worthwhile considering the charge on bare surfaces in nonpolar sol-265 vents with no additives. As expected, given that generating 266 charge in nonpolar solvents is more disfavored than in aque-267 ous ones, the number of charges per colloidal particle is low. 268 Optical tweezers, along with sensitive detection and data anal-269 ysis, provide a method to detect the small charge numbers 270 present. 63,67,112-114 271

Sainis *et al.* developed a method using blinking optical tweezers imaged with a high-speed digital camera. ¹¹² The trajectories of the particles are recorded when the trap is off, enabling the motion of the particle to be studied, but by quickly reforming the trap, the particles are constrained. For PMMA spheres in hexadecane, there were 23 ± 3 charges on the surface to be, though the charge distribution was not studied. ⁶⁷

More actively applied forces, rather than just Brownian mo-279 tion, can also be used to probe optically trapped particles. A 280 technique dubbed single particle optical microelectrophore-281 sis (SPOM) has been used to measure charges on the surface₃₁₀ 282 of sterically-stabilized poly(methyl methacrylate) (PMMA) in₃₁₁ 283 dodecane. Optical tweezers were used to trap a particle be-312 284 tween two electrodes. By applying a periodic field, the par-313 285 ticles moved electrophoretically in response to the field, pro-314 286 viding a way to extract the number of charges on the surface₃₁₅ 287 (the magnitude of the motion of the particle depends on its_{316} 288 charge number Z). For stabilized PMMA spheres in dodecane, 289 there is a small, but nonzero, charge on the surface. The mean 290 particle charge is -2.9e, but there is a broad, approximately³¹⁷ 291 Gaussian distribution of charges, indicating that there are both₃₁₈ 292 positive and negative surfaces.⁶³ It is possible to measure the 293 charge number of a silica particle using a similar method with319 294 the application of a square voltage. By assuming that the par-320 295 ticles have an elementary mobility (μ_e) originating from elec-321 296 trophoretic motion and that any errors in the mobility are due322 297 to Brownian motion, it is possible to assign the magnitude of₃₂₃ 298 the charge to the nearest whole number value. There is a broad₃₂₄ 299 distribution indicating that there are particles which have both325 300 positively and negatively charged surfaces.¹¹³ This technique₃₂₆ 301 was extended to enable more accurate measurements of the327 302 charge of PMMA in dodecane. The amplitude of the move-328 303 ment of the particle was found to change in discrete steps,329 304 and these values, in terms of charge, were near the elementary₃₃₀ 305 charge. This enabled the production of a histogram of charge₃₃₁ 306 numbers; an example for PMMA in dodecane is shown in Fig-332 307 ure 2 which is for one particle taken over 3000 s.¹¹⁴ 333 308 In these systems in nonpolar liquids, charge numbers are334 309

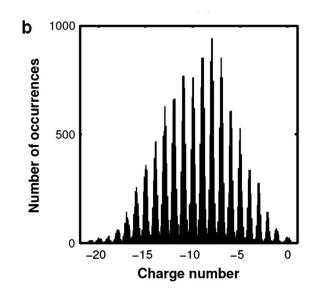


Fig. 2 Charge histogram for a PMMA particle in dodecane measured over 3000 s. The charge number is calculated by analyzing the electrophoretic motion of the particle when held in an optical trap. Reprinted with permission Beunis *et al.*.¹¹⁴ Copyright 2012 by the American Physical Society.

very low and effectively zero. For comparison, the charge number of electrons on silica in pure water is estimated to be 700 ± 150 .^{115,116} For a silica sphere the same size as analyzed by Strubbe *et al.*¹¹³ in water, there are 10^4 charges on the particle surface. In dodecane, there are ± 10 . The number of charged sites on a colloid surface in a nonpolar liquids, therefore, is much lower than in water.

4 Charging with surfactants in nonpolar solvents

Surfactants are important in the stabilization of charge in nonpolar liquids. Section 2.2 discussed the literature regarding whether a CMC exists in nonpolar liquids, but the important consideration in terms of charging is that at sufficiently high concentrations, surfactants assemble in nonpolar liquids. These aggregates are important as the Bjerrum length (λ_B) is long, or equivalently the relative permittivity (ε_r) is low, for all solvents considered in this article. The values for ε_r for solvents discussed in this review are shown in Table 1, and the important similarity is that they are all significantly less than that of water.

The addition of surfactant to a nonpolar liquid can cause an electrical current. The surfactant molecules and aggregates are too small to be viewed directly using optical methods, which means other means must be used to study the system. By measuring transient currents, ^{117,118} the current remaining in

an electrical cell once a voltage has been modified, as they³⁸²
 evolve in time, it is possible to draw conclusions about the³⁸³
 nature of charged species and how they form.

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4.1 Surfactant micellization studied by current measure-³⁸⁶ ments.

Studies of the current in nonpolar liquids can be used to make₃₈₉ 340 inferences about the structure and properties of the charge 341 control additive. Transient current measurements offer a way 342 of studying micelles in the environment in which they are em-343 ployed in applications, such as electrophoretic displays. Al-390 344 though these methods often involve making many assump-391 345 tions or simplifications, they are still useful for providing an₃₉₂ 346 additional way to characterize micelles. The specific conduc-393 347 tance (K) of solutions of OLOA 371 in heptane can be used₃₉₄ 348 to calculate first the mobility of charge carriers (μ) and then₃₉₅ 349 estimate the Stokes radius (a). This involves assuming the car-396 350 riers are rigid spheres and point charges. The extracted values₃₉₇ 351 of a range from 11 to 20 nm, compared to the radius from light₃₉₈ 352 scattering with peaks at 15, 160, and 620 nm. The authors pro-399 353 pose that this disparity could be due to either the instability of $_{400}$ 354 large micelles as charge carriers, resulting in their failure to be 355 noticed in the conductivity measurements, or the breakdown 356 of the assumption that micelles are point charges.⁴⁰ 357

By using the Stokes-Einstein law, it is possible to calculate 358 a conductivity determined radius for OLOA 371 in dodecane⁴⁰¹ 359 of 10 nm, which is independent of concentration. The geomet-402 360 rical structure of the micelles given the diameter is assumed⁴⁰³ 361 to be either a spherical micelle and a water pool or a prolate⁴⁰⁴ 362 spheroid with a radius of 10 nm and no water pool, but it is⁴⁰⁵ 363 not possible to distinguish between these extremes. The real-406 364 ity must be somewhere between the two.³⁵ Similar approaches⁴⁰⁷ 365 have obtained a Stokes radius of 6 nm.⁴⁹ The concentration of 366 charge carriers is found to be far lower than the concentra-408 367 tion of surfactant added. For a solution with 0.5 weight $\%_{_{409}}$ 368 surfactant (using OLOA surfactant prevents molar measure-369 ments), the charge carrier concentration is on the order of $10^{-5^{410}}$ 370 mM.^{35,49} 371

Transient current measurements enable the calculation of 372 micellar properties, although certain assumptions must be 373 made. The shape of the transient current function (I(t)) can ⁴¹⁴₄₁₅ 374 be used to determine the average number of charged inverse 375 micelles (\bar{n}_{\pm}) . A potential difference step of 3 V is applied, 376 417 which is large enough to separate the charged species. The 377 transient current is integrated from time 0 to time τ , when the 378 current reaches a steady state. 379 420

$$\bar{n}_{\pm} = \frac{1}{eSd} \int_0^{\tau} I(t) dt \qquad (2)_{422}^{421}$$

The number of charged micelles is approximately proportional₄₂₄ to the surfactant concentration for polyimide coated electrodes₄₂₅ with a concentration dependence that does not depend on d. It is also possible to estimate the electrophoretic mobility of the charged micelles using the initial value of the transient current and find that it is roughly constant for all measurements. The effective radius of the OLOA 1200 micelles is calculated from this mobility using the following expression, which assumes that the viscosity of dodecane (η) is the same as in the absence of surfactant and that the micelles are univalent.

$$R = \frac{e}{6\pi\eta\mu} \tag{3}$$

This results in an effective inverse micelle radius of 7.6 nm, which is on the same order of magnitude, though somewhat smaller, than in other measurements. The authors also provide an estimate for the micellar aggregation number (N_{mic}) of 490 by assuming that the inverse micelles are spherical and have the same density as pure dodecane (ρ_m). It is also possible to calculate the equilibrium constant for micelle disproportionation and the CMC of surfactant molecules (c_{cmc}) by fitting a plot of \bar{n}_{\pm} against surfactant weight fraction to the following equation. In this expression, m_{mol} is the mass of one surfactant molecule, and c is the concentration.

$$\bar{n}_{\pm} = \frac{\sqrt{K}}{1 + 2\sqrt{K}} \frac{\rho_m}{m_{mol}N} \left(c - c_{cmc}\right) \tag{4}$$

This approach results in a c_{cmc} value of 4.1×10^{-5} (as a weight fraction). By using the results from the more complex situation with an untreated electrode to estimate the CMC by accounting for surfactant first adsorbing onto the electrode surface before dissolving into the solution, the CMC is found to be 3.5×10^{-5} . The values measured using both techniques are similar.⁴⁵

4.2 Structure of the electric double-layer.

An important consideration when studying charged species in the microscopic electrode cells used in electrophoretic displays or near particle surfaces is the nature of the electric double-layer. While the qualitative view of charged ions in solution being influenced by charged surfaces can be applied as in aqueous solutions, the different values for the relative permittivity, and consequently λ_B , along with the reduced number of charge carriers means that the nature of the double-layer is different in nonpolar liquids. Briscoe and Attard have considered the properties of the double-layer in the "counteriononly" limit where there is no ionic background in the solvent. Their model system consists of three parts: an infinitely large planar surface where some surface sites are ionized, a fluid between the plates where the only ionic species present is the same number of counterions, and a thermal reservoir. The number of charges and potential in the double-layer are obtained when the entropy of the system is minimized. As the

^{6 |} Journal Name, 2010, [vol],1–18

separation between the plates increases, the concentration of₄₇₂ 426 charge carriers at the mid-point between the two plates is equal₄₇₃ 427 to approximately 0.1 mM. This is four to six orders of magni-474 428 tude greater than the background charge carrier concentration475 429 in a nonpolar medium, making the counterion-only approach₄₇₆ 430 reasonable. The result of the study is that the double-layer is477 431 characteristically different in nonpolar liquids than in aqueous478 432 solutions. At large separations, the interaction free energy de-479 433 cays as a power law in nonpolar solutions, whereas it decays₄₈₀ 434 exponentially in aqueous solutions. It also is long-ranged and₄₈₁ 435 weak, an order of magnitude lower than in water.¹¹⁹ 436

Transient current measurements have been employed to ex-437 tract the length of the electrostatic double layer, although these 438 measurements are difficult both experimentally and theoret-482 439 ically. Two groups have used the same theoretical analysis,483 440 based on the Gouy-Chapman approximation, to provide a⁴⁸⁴ 441 value of the Debye screening length (κ^{-1}). Kim *et al.* stud-⁴⁸⁵ 442 ied a OLOA 371 in dodecane with some carbon black also⁴⁸⁶ 443 present in a 190 μ m thick planar electrode. The conductivity⁴⁸⁷ 444 (measured with a meter) and the value of I_0 (the initial cur-445 rent measured in a transient current measurement) are found⁴⁸⁹ 446 to agree reasonably well. By using the measured value of the⁴⁹⁰ 447 conductivity (K), the charged species concentration (C) can be 448

calculated to determine κ^{-1} using the following expression,⁴⁹¹ where *z* is the valency of charged species (±1 in charged micellar solutions), *RT* is the thermal energy in terms of the gas constant *R*, and *F* is Faraday's constant.

$$\kappa^{-1} = \sqrt{\frac{\varepsilon_r RT}{2z^2 F^2 C}} \tag{5}_{495}^{495}$$

The solutions of this equation give values for κ^{-1} of 332, 179,498 453 and 120 nm for C of 21.3, 73.2, and 164 μ mol m⁻³. The⁴⁹⁹ 454 thickness of the double layer decreases with increasing ionic500 455 strength, as expected.³⁵ However, their fit to the data is not⁵⁰¹ 456 excellent due to their application of the Gouy-Chapman ap-502 457 proximation. Given the conditions of their measurement, the503 458 charge carriers are separated, and the bulk electric field is not⁵⁰⁴ 459 zero.⁴³ Prieve et al. studied the same surfactant (OLOA 371)505 460 in heptane in a 1.19 mm thick planar electrode. Using a sim-506 461 ilar theoretical background, including the use of Equation 5,507 462 κ^{-1} can be calculated using the following expression involv-508 463 ing both the conductivity *K* and the decay time constant τ . 509 464

$$\kappa^{-1} \approx \frac{\varepsilon_r d}{2\tau K} \tag{6}^{511}$$

510

In addition to this method using transient current measure-513 ments, κ^{-1} can be extracted from total internal reflection514 microscopy (TIRM) measurements by measuring the double515 layer repulsion between a microscopic sphere and a flat plate.516 Values of κ^{-1} from the two methods compare favorably and517 range between 500 and 40 nm for surfactant concentrations518 ranging from 0.1 to 10 weight %.⁴⁰ Beunis *et al.* use a different approach to study the thickness of the double layer and present results for the thickness of the Stern layer (λ_s) rather than the Debye length (κ^{-1}). The experimental system consisted of OLOA 1200 in dodecane in a 14.8 μ m thick layer. To analyze the experimental results, it is assumed that the electrode spacing is much greater than the thickness of the Stern layer and Debye lengths ($d \gg \kappa^{-1}, \lambda_s$). It is then possible to derive an expression for the current (*I*) in terms of λ_s and κ^{-1} . In this expression, ΔV is the voltage step before current measurements.

$$I = S\Delta V \frac{\varepsilon_r \varepsilon_0 D}{d(\kappa^{-1})^2} \exp\left(-\left(1 + \frac{\lambda_s}{\kappa^{-1}}\right) \left(\frac{2D}{d\kappa^{-1}}\right) t\right)$$
(7)

It is only for the smallest voltage step measured ($\Delta V = 0.02V$) that the theory holds; larger voltage steps demonstrate nonlinear behavior. The exponential decay of the transient current was fit to Equation 7 by comparing the initial value and the time constant with the assumption that $\lambda_s = 0$. From the solution of these simultaneous equations, *D* and the number concentration (\bar{n}) can be extracted. (The Debye length depends on \bar{n} .) This fit is repeated for increasing Stern layer thicknesses, and the authors find a maximum value of λ_s of 10 nm.³⁹

4.3 Bulk conductivity measurements.

Transient current measurements enable the study of the dynamics of particle motion across an electrode, but bulk conductivity measurements provide a simple way of determining the properties of micelles. By measuring the conductivity (*K*) over a wide range of concentrations $(10^{-5} \text{ to } 10^2 \text{ mM})$, it is possible to access both premicellar and micellar regimes. As can be seen in Figure 3, the results can be divided into three regions. In Region I, the conductivity scales as $K \propto \sqrt{c}$, where *c* is the concentration of surfactant; the square root dependence being consistent with the charge carrier being dissociated surfactant monomers. In Region III, the conductivity scales as $K \propto c$; the linear dependence being consistent with inverse micelles being the charge carrier. In between, the scaling is a combination of the two. ^{67,120}

The conductivity of nonionic surfactant in nonpolar liquids has also been studied. The conductivity of Span 85 in dodecane is similar to that of AOT, when both are expressed in molar concentrations, and increases with the addition of surfactant.⁵³ Dukhin *et al.* have also studied the conductivity of nonionic surfactants in kerosene, and while the increase of conductivity of the Span 85 surfactant as a function of concentration is not visible on the scale of their data, the conductivity of sorbitan monolaurate (Span 20) and Span 80 increases with the addition of surfactant.⁵²

By measuring the conductivity of Span 85 over a wide range of concentrations, it is possible to distinguish two linearlyscaling regions, though these two regions have nearly indistinguishable slopes and intersect over a wide region from 5 to

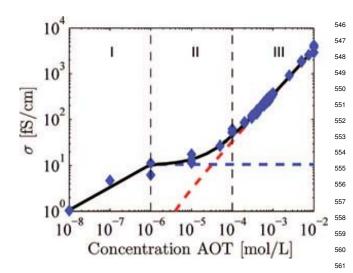


Fig. 3 Bulk conductivity of AOT in hexadecane as a function of ⁵⁶² surfactant concentration. The symbols indicate measurements. The ⁵⁶³ blue line is the contribution of the monomer to the conductivity, and ⁵⁶⁴ the red line is the contribution of inverse micelles. The black line is ⁵⁶⁵ a sum of the contributions of the two species. Reprinted with ⁵⁶⁶ permission from Sainis *et al.* ⁶⁷ Copyright 2008 American Chemical ⁵⁶⁷ Society.

25 mM. The different behavior in the two regions is attributed 570 520 different structure of teh surfactant aggregates, in submicellar⁵⁷¹ 521 and micellar regimes. As the surfactant is nonionic, the pres-572 522 ence of charged species is attributed to ionizable impurities in⁵⁷³ 523 the solutions which are stabilized by surfactant aggregates. In⁵⁷⁴ 524 the micellar region, uncharged micelles are proposed to divide 575 525 into two oppositely charged micelles. In the submicellar re-576 526 gion, the linear scaling indicates that the origin of charge is⁵⁷⁷ 527 much different than in AOT, where the conductivity shows $a^{^{578}}\,$ 528 square root scaling with concentration as shown in Figure 3. $^{\scriptscriptstyle 579}$ 529 Given that the micelles themselves are not the origin of charge,⁵⁸⁰ 530 premicellar aggregates are assumed to also stabilize the impu-531 582 rities present. 54 532 583

533 4.4 Measuring particle trajectories.

Transient current measurements give an indication of how584 534 charged species move in a solution and are necessary to study 535 micelles because they are too small to be viewed with a micro-585 536 scope. However, by placing larger, optically-visible colloidal586 537 particles in these suspensions, it is possible to study how the⁵⁸⁷ 538 fluid flows by following their trajectory under an applied field.588 539 This has been achieved by following the motion of the colloids₅₈₉ 540 using video microscopy. 541 590

The exact nature of the trajectory that a silica particle takes⁵⁹¹ in a cell between two planar electrodes depends on its *z*-⁵⁹² position and the concentration of surfactant. In pure dodecane,⁵⁹³ the particles are found to move directly toward the attract-⁵⁹⁴

ing electrode with the same speed regardless of their initial *z*-position. When adding OLOA 1200 surfactant, the electric field is found to influence the trajectory. For concentrations of 0.01 and 0.025 weight % of surfactant, the trajectory monotonically moves toward the attracting electrode though does not do so at a constant speed. For a concentration of 0.1 weight % of surfactant, the trajectory is much more complex, varying in both speed and direction with time. This indicates that drift and diffusion alone cannot explain the motion of the particles, and electrohydrodynamic (EHD) effects may now be important.⁴²

Planar electrodes provide a one-dimensional system which finds applications in horizontal electrophoretic displays, a proposed next-generation electronic paper technology.¹²¹ Twodimensional, in-plane electrodes or strip electrodes are more complicated, having an extra dimension, though are also found in applications. Carbon black in a 3-4 wt% solution of OLOA 371 in dodecane is found to move with a linear velocity until 30 μ m away from the higher potential electrode when their velocity increased and they stuck to the electrode.³⁴ Strubbe et al. have attempted to simplify the analysis of this system by developing a one-dimensional approximation by separating the particle motion in the in-plane and out-of-plane axes. This model involves other simplifications-that colloidal particles do not contribute to the electric field, that uncharged micelles can be ignored, and that new charged micelles are not generated-but does compare favorably to the full twodimensional model. By simulating the potential between the electrodes, the current density, and the particle trajectories for the in-plane and out-of-plane cases in both a low and high surfactant concentration system can be determined. In the low concentration case ($\bar{n} = 10^{17} \text{ m}^{-3}$), the in-plane and out-ofplane motion are very similar, with the only noticeable differences being between the shape of the potential. In the high concentration case ($\bar{n} = 5 \times 10^{18} \text{ m}^{-3}$), the potential between the electrodes evolves with time indicating that the system in a space-charge regime, but qualitatively the in-plane and outof-plane behavior are similar.⁵¹

5 Surfactant induced charging of colloids

The addition of surfactant to a nonpolar liquid leads to the formation of charged species, much more so than is present on the surface of a colloid in a nonpolar liquid with no additives.

In this section, the nature of the surface is the important factor. The types of colloids studied can be loosely divided into two: "hydrophobic" and "hydrophilic". These terms are more appropriate when discussing aqueous solutions, but they make a useful way of distinguishing between particles in nonaqueous solvents as well. It would be more appropriate to refer to the surfaces as polar or nonpolar, but given that that the nomenclature is common in the literature, it will be maintained.

"Hydrophobic" surfaces are either polymeric colloids (primarily PMMA or polystyrene (PS)), carbon black, or surfaces
treated with hydrophobic compounds. "Hydrophilic" surfaces
are oxides (primarily silica, TiO₂, alumina, or mica) or surfaces treated with hydrophilic compounds.

602 5.1 Hydrophobic surfaces.

Several approaches can be used to study charging of particle 603 surfaces. Some of these methods are not able to distinguish the 604 charge of the surface as they measure only the repulsive force 605 of the particles. Blinking optical tweezers measure the motion 606 of particles after the optical trap is turned off, and while re-607 pulsion is measured between polymer colloids and AOT, the 608 charge of the surface is not. 41,67,69,112,122 There interparticle 609 repulsion does depend on surfactant concentration, and for 610 carboxylate-modified PS and PMMA in hexadecane, the force 611 is greater for 1 mM than for 10 mM AOT.^{41,112} Interparticle 612 forces have also been measured by following the motion of 613 an ensemble of particles with an optical microscope. In the 614 absence of surfactant, PMMA particles are found to aggre-615 gate in dodecane, but the addition of AOT stabilizes the parti-616 cles. The magnitude of the surface potential is greatest at 12.5 617 mM.⁶¹ Atomic force microscopy (AFM) has also been used to 618 measure the surface force of hydrophobically-modified silica, 619 again without the ability to determine the sign of the surface 620 charge. High concentrations of surfactant were used, and the 621 magnitude of the surface potential was found to be greatest at 622 100 mM AOT. 60 623

By following the motion of particles in an electric field, 624 the effect applied in electronic paper displays, the sign of the 625 surface charge can be extracted. Electrophoretic motion of 626 hydrophobic particles in AOT has been measured using op-627 tical tweezer SPOM, 63,66,120 phase-analysis light scattering 628 (PALS),^{47,61,123} and differential-phase optical coherence to-629 mography (DP-OCT).^{64,70} These studies all agree that AOT 630 induces a negative charge on hydrophobic surfaces and that the 631 surface charge varies with surfactant concentration, although 632 some studies find that the surface potential is constant.^{61,66} 633 Studies that report the ζ potential varying tend to calculate 634 the value from the electrophoretic mobility (μ) measured with 635 PALS or DP-OCT and do not account for the different nature 636 of the double layer in nonpolar liquids. The screening length 637 and particle radius are similar in magnitude ($\kappa \alpha \approx 1$) and the 638 polarization of the charged cloud around the particle must be 639 accounted for. When this is accounted for, the surface poten-640 tial is apparently constant, as shown in Figure ??.⁶¹ For stud-641 ies which examine the concentration dependence over a wide 642 range, five or six orders of magnitude to include samples both 643 with and without inverse micelles present, the value of ζ or 644

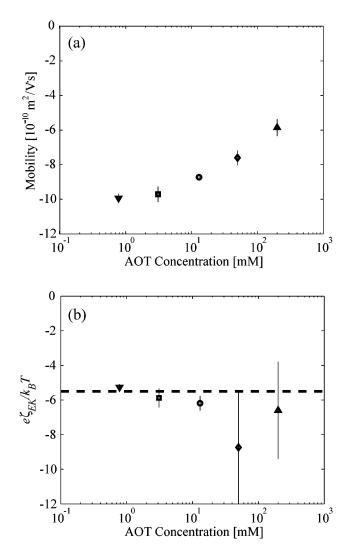


Fig. 4 The variation of (a) electrophoretic mobility and (b) dimensionless surface potential of PMMA particles of 780 nm radius in dodecane as a function of AOT concentration. The electrophoretic mobility is found to be negative and the magnitude decreases as surfactant concentration increases. The surface potential, which accounts for the polarization of the screening cloud by resulting from solutions of the Poisson–Boltzmann and Navier–Stokes equations, is constant. The error bars at high concentration are large because the electrophoretic mobility is less sensitive to the surface potential at high ionic strengths. Reprinted with permission from Hsu *et al.*⁶¹ Copyright 2005 American Chemical Society.

⁶⁴⁵ μ is found to increase to a maximum, around 1 mM, when it ⁶⁴⁶ either plateaus (in the case of ζ) or begins to decrease (in the ⁶⁴⁷ case of μ).^{47,67,120,123}

There have been fewer studies into charging hydrophobic 648 surfaces with surfactants other than AOT, and the results do 649 not agree as clearly. Span 85 surfactant was found to induce 650 a positive charge on PMMA in hexane using PALS, except 651 for low concentrations and high applied fields where the sign 652 reverses. The zero-field μ is found to decrease with increasing 653 concentration.⁵⁵ OLOA surfactant induces a negative charge 654 on surfaces, and if the concentration is varied, it goes through 655 a maximum in μ before decreasing.^{34,47} There are conflicting 656 results for the charging behavior of $Zr(Oct)_2$. It has been found 657 to charge particles both negatively⁴⁷ and positively.^{66,77} Given 658 that these studies are on three different hydrophobic surfaces 659 (PMMA, hydrophobically-modified silica, and carbon black), 660 the results indicate that the interaction of the surfactant with 661 the surface is important in determining the resulting charge. 662

663 5.2 Hydrophilic surfaces.

The surface charge of bare silica, a well-studied hydrophilic 664 surface which obtains charge in nonpolar solvents, in a so-665 lution of AOT in decane has been found to reverse with in-666 creasing concentration, as shown in Figure 5. At very low 667 AOT concentrations (0.001 mM), the electrophoretic mobility 668 measured with PALS decreased to a minimum at a surfactant 669 concentration 0.1 mM. The electrophoretic mobility became 0 670 again at 0.5 mM, increasing to a maximum near 5 mM when it 671 again decreases to plateau at 0. The authors measure the con-672 ductivity of the dispersion and the supernatant fluid and find 673 that the supernatant is uncharged until 0.5 mM, reasoning that 674 this is the approximate point of full surface coverage.⁵⁸ 675

Other studies of bare silica support the observation of nega-676 tively charged surfaces at low concentrations; however, charge 677 reversal is not repeated. These other studies do not examine 678 such a wide range of concentrations, although they both reach 679 a maximum concentration of 10 mM where, as can be seen in 680 Figure 5, charge reversal should have occurred. 47,73 Silica sur-681 faces treated with, for example, cyano, amine, or hydroxyl sur-682 faces have been observed to be charged, although the sign of 683 the charge depends on the surfactant and the surface function-684 alization. Cyano-treated silica with AOT surfactant has been 685 observed to be negatively charged, ¹²⁴ as has amino-treated 686 silica in the presence of either PIBS or Span surfactants.⁴⁸ 687 Hydroxyl-treated silica, on the other hand, has been observed 688 to be positively charged in the presence of either PIBS or Span 689 surfactants. 48 690

From these treated surfaces, it is clear that the chemistry of the oxide surface plays an important role in determining the sign and magnitude of the charge. The electrophoretic mobility measured by PALS in a solution of AOT in isoparaffin has

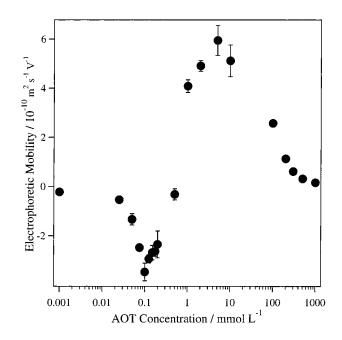


Fig. 5 The electrophoretic mobility (μ) of untreated silica particles of 3.5 μ m radius at a concentration of 1 mg mL⁻¹ in decane as a function of AOT concentration. The sign of μ is negative until the silica surface is saturated with adsorbed AOT when the sign of the charge reverses to positive. Reprinted with permission from Keir *et al.*⁵⁸ Copyright 2002 American Chemical Society.

been found to scale with the aqueous isoelectric point or point
 of zero charge for five oxide particles: acidic particles in aque ous solutions are negatively charged in nonpolar liquids and
 basic particles are positively charged in nonpolar liquids.⁷³

There is disagreement about the sign of the charge of 699 other oxide surfaces. Titania has been found to both posi-700 tively^{28,64,73} and negatively²⁹ charged in solutions of AOT in 701 toluene and hexane. Given that the "effective" acidity of ti-702 tania is similar to AOT and therefore it is poorly charged,⁷³ 703 experimental errors may be explain this discrepancy. Alu-704 mina surfaces have been found to be negatively charged in 705 solutions of AOT in nonpolar solvents, ^{29,73} although at high 706 concentrations the charge reverses.²⁹ If a different surfactant 707 (Span) is used, alumina surfaces are found to be positive.⁵² 708 The electrophoretic mobility of these systems was measured 709 either using PALS,⁷³ DP-OCT,⁶⁴ or electroacoustic measure-710 ments.^{28,29,52} Using a surface force apparatus, mica has been 711 observed to be charged in a solution of AOT, although PALS 712 and FTIR measurements were required to confirm that sur-713 faces were negatively charged. 57,59,125 714

715 6 Systematic studies of charged colloids

Given the range of charging behavior observed, it is important 716 to study how the magnitude and sign of charge on colloidal745 717 surfaces varies with the chemistry of the particle and the sur-746 718 factant in solution. In order to identify the origin of these dif-747 719 ferences, systematic studies of different types of colloids and748 720 surfactants are essential to distinguish between the influences749 721 of each component. Several recent publications have made750 722 systematic variations of either the surfactant or colloid surface751 723 in a nonpolar liquid, and a few examples are highlighted here.752 724 Two studies by Berg et al. 48,73 exemplify how systematic⁷⁵³ 725 modifications of the surfactant and particle can be used to sup-754 726 port acid-base interactions as the origin of charge on oxide755 727 particles in nonpolar liquids. By using one surfactant (AOT)756 728 to charge a variety of mineral oxides, it is possible to deter-757 729 mine how the relative aqueous acidity of the particle deter-758 730 mines the charge in nonpolar liquids. The results, shown in759 731 Figure 6, indicate that the sign and magnitude of the elec-760 732 trophoretic mobility of the oxides in isoparaffin depends on₇₆₁ 733 the aqueous isoelectric point (IEP). The authors find similar762 734 results for the aqueous point-of-zero charge. By performing763 735 a study where only one variable is changed, it is possible to₇₆₄ 736 assign an "effective pH" for the AOT-isoparaffin system of 4,765 737 the IEP where the electrophoretic mobility equals 0.73766 738 By modifying both the surfactant and the particle, a re-767 739

By modifying both the surfactant and the particle, a re-767
lationshiop between relative aqueous acidity or basicity and 768
the charge in nonpolar systems has been determined. Acidic 769
(Span 80) and basic (OLOA 11000) surfactants are mixed with 770
acidic and basic silica particles in isoparaffin. The basic sil-771
ica surface is positive in the presence of the acidic surfactant.772

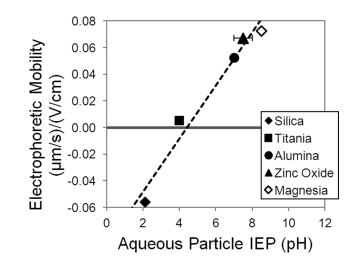


Fig. 6 The maximum electrophoretic mobility of a series of metal oxides in isoparaffin as a function of their isoelectric point (IEP). There is a nearly linear correlation between the mobility in nonpolar solvents and the aqueous acidity or basicity. Reprinted with permission from Gacek *et al.*⁷³ Copyright 2012 American Chemical Society.

However, the acidic particle is also positive in the presence of Span 80. In a solution with the acidic surfactant, both the acidic and basic particles are negatively charged. These results can be seen in Figures 7 and 8, emphasizing that the relative acidity or basicity is an important parameter. Both of the surfactants are relatively more acidic or basic than the particle surfaces, which is the reason that the sign of the charge does not change when altering the particle surface, only the magnitude does.⁴⁸

As stated in Section 2.1, few different surfactants have been used to charge colloids, and consequently, the effect of minor differences in surfactant structure is not well understood. Parent et al. have attempted to understand how the structure of PIBS surfactant influences its ability to electrophoretic inks. Normally PIBS is used as a commercial formulation, but the authors synthesized a suite of PIBS analogues and so were able to control the exact chemical structure. The primary variable in controlling the ability of the surfactant to form charges in nonpolar liquids and to stabilize electrophoretic ink dispersions is the length of the amine chain in the headgroup, as shown in Table 2. There is a trend in the ability of the surfactant to charge surfaces for larger PIBS; for amine chain lengths between two and four, the ζ potential of the ink decreases with increasing chain length. However, the results for the anhydride and the single amine forms do not demonstrate clear results. The single amine form has a very low ζ potential, and the anhydride form has a ζ potential near that of the di-amine form, despite it not forming charged micelles in so-

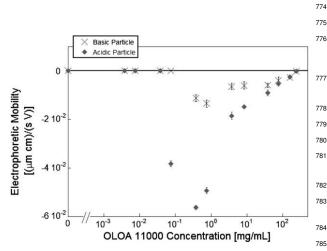


Fig. 7 Electrophoretic mobility of basic and acidic silica particles of ⁷⁸⁶ 125 nm radius at a concentration of 2.5 mg mL⁻¹ in the presence of ⁷⁸⁷ basic OLOA 11000 surfactant. While both particle surfaces are negatively charged, the magnitude of the charge on the acidic surface is greater. The error bars are derived from an average of three measurements. Used with permission from Elsevier. ⁴⁸

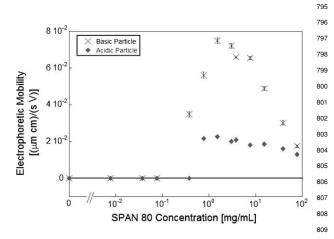


Fig. 8 Electrophoretic mobility of basic and acidic silica particles of ⁸¹⁰ 125 nm radius at a concentration of 2.5 mg mL⁻¹ in the presence of ⁸¹¹ acidic Span 80 surfactant. While both particle surfaces are positively⁸¹² charged, the magnitude of the charge on the basic surface is greater. ⁸¹³ The error bars are derived from an average of three measurements. ⁸¹⁴ Used with permission from Elsevier. ⁴⁸

lutions on its own. These inconsistent results with low amine numbers suggest that it is difficult to decouple the influence of the ability surfactant to stabilize charge and the size of inverse micelles.⁵⁰

7 Insights into charging mechanism

Morrison, in reviewing the field of charging in nonaqueous solvents, identified three possible mechanisms which could lead to the formation of charged colloidal species in nonpolar media.¹³

- The preferential adsorption of dissociated anions or cations, which could be charged micelles,
- The dissociation of surface anions or cations, which are stabilized in inverse micelles, or,
- The adsorption of a solute onto colloids, followed by formation a complex with a surface species, which then desorbs from the surface as a charged complex.

7.1 Acid-base mechanism.

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Acid-base interactions between particles and surfaces are one proposed mechanism for the formation of charged surfaces, introduced by Fowkes.^{126,127} The sign and magnitude of the charge depend on the relative acidity and basicity of the surfactant and the particle surface, and the particle obtains a charge through a three-step process. Neutral micelles adsorb onto particle surfaces, there is then a charge transfer from the surface to the micelle, and finally, the now charged micelle desorbs from the surface leaving an oppositely charged surface behind. This mechanism is particularly applicable for the case of nonionic surfactants, where in the absence of an ionizable group it is difficult to determine an origin for the observation of charged surfaces. Espinosa et al. use this model to explain the observation of positively charged PMMA surfaces in hexane solution of nonionic Span 85 surfactant. PMMA is considered to be a basic surface, and Span surfactants are considered acidic. An acid-base reaction between the two surfaces would result in a positively charged surface, as observed.⁵⁵ As discussed in Section 6, this mechanism has also been used to explain the charge on acidic or basic treated silica surfaces with Span 80 or OLOA 11000.48 In another study, the authors investigate the charge on untreated and hydrophobically modified silica particles in isoparaffin in the presence of three surfactants (AOT, OLOA 11000, and Zr(Oct)₂). Both surfaces are negatively charged in the presence of all three surfactants. Given that the bare silica did not acquire the charge of ionic surfactants counterion (Na⁺ or ZrO⁺), it does not seem that preferential adsorption of these "hard" ions, which would be expected, could be the origin of charge. However,

the suitability use of this acid-base interaction model is not₈₆₇ 819 clear as the authors are only able to make a claim on the basic-868 820 ity of OLOA 11000 and are unsure of the acidity or basicity869 821 or AOT or Zr(Oct)₂. There are also problems in using this⁸⁷⁰ 822 model with the hydrophobically treated silica, where it would₈₇₁ 823 be expected that no ionizable groups would be present. The872 824 authors attribute the presence of surface charge, which does873 825 have a lower magnitude than the bare silica, to an incomplete874 826 surface coverage of hydrocarbon groups which results in the875 827 silanol groups remaining on the surface.⁴⁷ Rather than primar-876 828 ily varying the acidity of surfactant, another group studied the877 829 effect of changing the acidity of the surface of the particle.878 830 Various metal oxides with isoelectric points (the pH whereare 831 the surface is uncharged) varying between 2 for silica and 8.5880 832 for magnesia were used. In solutions of AOT in isoparaffin,881 833 silica is negatively charged and that the other surfactants aresse 834 positively charged. The relationship between the aqueous iso-883 835 electric point and the surface charge is approximately linear. 836 Using an acid-base model, the positive charge on silica is at-837 tributed to its relatively acidic surface and the negative charge 838 on the remaining oxides to their relatively basic surfaces. By⁸⁸⁴ 839 analyzing so many different surfaces, the authors are able to⁸⁸⁵ 840 assign an "effective pH" of AOT in isoparaffin of 4; this be-886 841 ing the aqueous isoelectric point of an oxide which would also⁸⁸⁷ 842 be uncharged in this nonpolar system.⁷³ However, this being⁸⁸⁸ 843 only one pair of surfactant and solvent, it is not apparent that⁸⁸⁹ 844 this concept of an "effective pH" could be extended to other 845 systems. 846

For bare silica in dodecane, McNamee et al. observed a re-847 pulsive force between two silica surfaces in dodecane mea-848 sured by AFM. As no charge control species were added, the 849 measured repulsion is attributed to the following acid-base₈₉₃ 850 process. The presence of a small amount of water impurity₈₉₄ 851 in the system enables the formation of charged species on the 852 acidic silica surface. Surface sites are denoted by S, and a_{sse} 853 basic molecule in solution is denoted by B 854 897

$$S + B + H^+OH^- \rightleftharpoons SOH^- + B + H^+$$
 (8)⁸⁹⁶

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The experimental repulsive force fits a description of the in-⁹⁰⁰ teraction as a sum of the constant surface charge boundary⁹⁰¹ condition and the van der Waals force. 902

Acid-base interactions have been applied to correctly de-⁹⁰³ scribe the sign of charge on surfaces based on the relative acid-⁹⁰⁴ ity or basicity of the surfactant and particle surface. However,⁹⁰⁵ this explanation for surface charge is chemically most appro-⁹⁰⁶ priate, and predictive, for surfaces such as bare metal oxides⁹⁰⁷ which have dissociable groups on their surface. ⁹⁰⁸

7.2 Preferential adsorption mechanism.

The acid-base mechanism involves the transfer of an ionic₉₁₂ species between an inverse micelle and a particle surface. The₉₁₃ preferential adsorption model also involves the partitioning of charged species, but the charges are contained in inverse micelles which adsorb onto the surface, which makes this explanation most appropriate for systems without transferable groups.

Hydrophobically modified silica would not be expected to interact in this way given its inability to dissociate, although some authors have observed dissociation as consistent with the acid-base charging mechanism.⁴⁷ McNamee *et al.* found that hydrophobic silica can become charged in the presence of a surfactant such as AOT. The authors assume that the surface charge is negative, given that a proton exchange is unlikely for a hydrophobic silica surface. The surface charge is attributed to preferential adsorption of the "soft" AOT anion. The following equilibrium describes this surface reaction in the specific case of AOT but can be generalized to any surfactant attaining charge which demonstrates preferential adsorption.

$$S + AOT^{-}Na^{+} \rightleftharpoons SAOT^{-} + Na^{+}$$
 (9)

As the concentration of AOT is increased, the surface potential begins to decrease, a characteristic of the preferential adsorption model. The decrease in surface potential occurs because, above some threshold concentration, the counterions in solution begin to adsorb onto the charged surface sites, neutralizing them, as described the following equilibrium.⁶⁰

$$SAOT^{-} + AOT^{-}Na^{+} \rightleftharpoons SAOTNa + AOT^{-}$$
 (10)

The preferential adsorption model has been used to explain the observation of charge measured on different particle surfaces and for different surfactants. For a system of alumina particles in a solution of Span 80 in kerosene, the conductivity of suspension of particles is significantly less than a surfactant solution, and the authors assume that the anions and cations are of a different size. If they were the same size, the conductivity would only be expected to decrease by a factor of two. The cations are small and preferentially adsorb on the surface; above a threshold concentration, the cations are no longer adsorbed on the surface and remain in solution to contribute to the increased conductivity. The surface charge decreases at a certain concentration, and this is theorized to be due to the particle double layers overlapping.⁵² Their application of a model involving small cations is questionable given that the size of the ions would be much less than λ_B ; the cations are calculated to be approximately 1 nm in diameter. Given that an acidic surfactant is used, the positive charge agrees with the acid-base results described above.

Other recent examples employing the preferential adsorption explanation study PMMA latexes, treated oxide surfaces, and carbon black, all of which should be less able to dissociate and participate in acid-base reactions. A recent thermodynamic model attributes the charged surface to the difference ⁹¹⁴ in the number of positive and negative micelles adsorbed on ⁹¹⁵ the surface. A fluctuation in the surface charge will change ⁹¹⁶ the affinity for either positive and negative to preferentially ⁹¹⁷ adsorb. The main quantity determining the particle charge is ⁹¹⁸ the surface coverage (θ) and that the calculation of the surface ⁹¹⁹ potential varies depending if the system is in a low surface ⁹²⁰ coverage ($\theta \ll 1$) or a high surface coverage ($\theta \lesssim 1$).⁶⁶

The charge on hydrophilic and hydrophobic TiO₂ as well as 921 carbon black can be explained using a preferential adsorption 922 model. Bare TiO₂ is found to be positively charged with a de-923 creasing ζ potential with increased concentration. The oxide 924 surfaces have a higher affinity for water or the "hard" ion Na⁺ 925 and so obtain a positive charge. AOT- hemimicelles form 926 on the surface with the charged head group attached to the 927 cations. As the surfactant concentration increases, the water 928 on the surface is displaced and migrates into inverse micelles. 929 The AOT chains adsorb on the surface to form a monolayer 930 atop the Na⁺ cations. For the hydrophobic TiO₂, the prefer-931 ence for adsorption is reversed, and the surface charge is now 932 negative with an increasing ζ potential with increased concen-933 tration. At low surfactant concentrations, the surfactant ad-934 sorbs on the particle surface forming hemimicelles. The neg-935 ative surface charge arises from the Na⁺ ions preferring the 936 inverse micelle core to the hemimicelle boundary. As the sur-937 factant concentration is increased, a more concentrated layer 938 of surfactant forms on the surface. This layer can extend be-939 yond one monolayer and can sustain dissolved counterions in 940 the increasingly hydrophilic environment, leading to the de-966 941 crease in the ζ potential.⁶⁴ A similar variation is found for⁹⁶⁷ 942 the ζ potential with surfactant concentration in a suspension⁹⁶⁸ 943 of carbon black in a solution of AOT in toluene. The same⁹⁶⁹ 944 model was found to be appropriate.⁷⁰ A preferential adsorp-970 945 tion model can also explain the charge of PS colloids in solu-971 946 tions of AOT in dodecane by considering the monolayer pack-947 ing of adsorbed inverse micelles.¹²³ 948

The above studies infer the mechanism of charge formation 949 indirectly; however, it is useful to directly probe the location973 950 of the surfactant in colloid-surfactant mixtures. SANS was974 951 recently used to study the adsorbed surfactant layer. PMMA975 952 particles were contrast-matched with the solvent by preparing₉₇₆ 953 them in a mixture of H-dodecane (C12H26) and D-dodecane977 954 $(C_{12}D_{26})$ so that no scattering from the particle is observed.₉₇₈ 955 By observing the scattered intensity of a solution of AOT₉₇₉ 956 alone and of AOT in the presence of PMMA particles, it is₉₈₀ 957 possible to ascertain the structure of the adsorbed layer. Fig-981 958 ure 9 shows the results from this experiment. As can be seen,982 959 at a higher AOT concentration, the scattered intensity at low-983 960 q values is much greater, due to the adsorbed surfactant. By₉₈₄ 961 assuming that the AOT layer is the thickness of one molecule,985 962 the inner radius of the shell can be calculated and correlates986 963 with the inner radius of the PMMA particle. This indicates₉₈₇ 964 that the AOT adsorbs within the stabilizing PHSA layer. In₉₈₈ 965

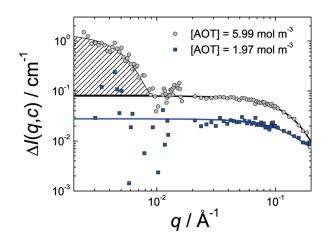


Fig. 9 The difference between the intensity scattered by a mixture of PMMA/AOT at two AOT concentrations. The PMMA particles are 46 nm in diameter at a volume fraction of 0.02. The scattering at high q is due to micelles, and the solid line shows shows the expected scattering due to this species alone. The low-q data for the less concentrated solution is noisy due to the solvent contrast-matching. The scattering at low-q for the more concentrated sample is clearly higher and is beleived to be due to the presence of adsorbed surfactant. Reprinted with permission from Kemp *et al.* ¹²⁰ Copyright 2010 American Chemical Society.

this system, the AOT molecules are concluded to have adsorbed individually within the stabilizing layer rather than as micelles. The mechanism of charge formation, therefore, is that individual AOT molecules adsorb onto the PMMA surface which becomes charged when the Na⁺ counterion is solubilized in an inverse micelle.¹²⁰

7.3 Site-binding mechanism.

A site-binding model has recently been employed the describe the mechanism of charging, employing ideas from both acidbase interactions and preferential adsorption. The charge reversal of silica in a solution of AOT in decane, shown in Figure 5, can be explained using this model. At low surfactant concentrations, the surface is negatively charged. Even at low concentrations, there are assumed to be small aggregates of one, two, or three surfactant monomers, so-called "premicellar aggregates", which through a disproportionation mechanism can stabilize charge. At low concentrations, the negatively charged micelles preferentially adsorb to the particle surface, which is attributed to acid-base interactions. As the surfactant concentration increases, positively charged species begin to adsorb, neutralizing the surface. As the concentration increases further, positively charged species begin to adsorb, although the authors do not offer an explanation for the pref-

erence of positively charged species at higher concentrations1031 989 Then at even higher concentrations, the negatively charged 990 species in the double layer neutralize the positive surface. 58^{-1032} 991 This explanation is qualitative, though two groups have $\mathrm{em}^{^{1033}}$ 992 ployed a more quantitative, inough two groups have em-ployed a more quantitative site-binding model. This model¹⁰³⁴ was first proposed by Kitahara *et al.* and considers the equi-librium constants for binding at surface sites.¹²⁸ Recent stud-¹⁰³⁶ ies have used this approach to explain the charge induction of Zr(Oct)₂ in isoparaffin with copper phthalocyanine (CuPc)¹⁰³⁸ with PVA or resin^{74,76} or in cilicone cili cilicone cilicone (CuPc)¹⁰³⁹ 993 994 995 996 997 with PVA or resin^{74,76} or in silicone oil with carbon black.⁷⁷⁰³⁹ 998 The explanation for the presence of charge is similar in the¹⁰⁴⁰ 999 three papers, so only the mechanism as discussed by Jenk-1041 1000 ins et al. will be presented. The system consists of surface 1001 groups S and an ionizable, dissociating surfactant CA, where 1002 the cation C^+ adsorbs first. There is water in the system, but it 1003 is not considered to adsorb and only serves as a catalyst for thenas 1004 formation of charge. The chemical equilibria and related equi₁₀₄₄ 1005 librium constants for this generalized system are given below₁₀₄₅ 1006

$$S + C^+ \stackrel{K_{C^+}}{\rightleftharpoons} SC^+; \quad K_C^+ = \frac{[SC^+]_{eq}}{[S]_{eq}[C^+]_{eq}}$$
(11)¹⁰⁴⁷₁₀₄₈

$$SC^{+} + A^{-} \stackrel{K_{A^{-}}}{\rightleftharpoons} SCA; \quad K_{A^{-}} = \frac{[SCA]_{eq}}{[SC^{+}]_{eq}[A^{-}]_{eq}} \qquad (12)^{051}_{1052}$$

It is possible to express the surface charge density (σ_s) in terms₁₀₅₄ of these equilibrium constants, and σ_s is defined as the product₁₀₅₅ of the elementary charge (*e*), the number of surface sites (N_s)₁₀₅₆ and the fraction of charged sites (θ_{charge}) which can be defined₀₅₇ in terms the equilibrium constants and concentrations.

$$\sigma_s = e N_s \theta_{charge} \tag{13}_{060}$$

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From measurements of σ_s as a function of surfactant concen+062 1013 tration, it is possible to determine values for the equilibrium₀₆₃ 1014 constant for the surface reaction to form charged species and₀₆₄ 1015 neutralized species. Two assumptions were required to do this1065 1016 that $Zr(Oct)_2$ dissociated into three ions $(ZrO^{2+} and two Oct^{-})_{066}$ 1017 and the equilibrium concentration of Zr(Oct)₂ was equal to₀₆₇ 1018 that in the bulk due to the large Debye length. The calculated⁰⁶⁸ 1019 equilibrium constant for the adsorption of ZrO^{2+} is approxi₁₀₆₉ 1020 mately 11 orders of magnitude lower than for the adsorption₀₇₀ 1021 of two Oct⁻ ions to neutralize the surface, which would be ex+1071 1022 pected given that the formation of charged species in nonpolaro72 1023 media would not be favored. By adjusting the concentration₀₇₃ 1024 of water in the system, the formation of charged ZrO²⁺ sur₁₀₇₄ 1025 face sites was found to be more favorable in the presence of 075 1026 higher concentrations of water. This could propose two mech+076 1027 anisms (either surface water or micellized water enhancing theorr 1028 dissociation of surfactant), though the two could not be distintore 1029 guished.⁷⁶ 1079 1030

7.4 Surface dissolution mechanism.

The dissociation of a surface ion into an inverse micelle has been infrequently used to explain the observed charge in nonpolar solvents. Briscoe and Horn investigated mica surfaces in a solution of AOT in decane using surface force apparatus. Mica is more chemically complex than the silica, titania, or alumina surfaces discussed previously. A small amount of water will be present, even in "dry" solvents, which will be located in the inverse micelles. The potassium ions, part of the mica surface, will migrate from the surface to the core of the inverse micelles resulting in a negatively charged surface.⁵⁷

8 Conclusions

The nature of charging in nonpolar media is still an active area of research 60 years after first being reported, 1-3 promoted not only by recent interesting applications^{4–12,14,15} but also by considered use of experimental techniques. The use of transient current measurements provides not only a method to describe the motion of particles in the electrophoretic cells where they are employed in electrophoretic displays¹²¹ but also enables a way of extracting properties of micelles electrochemically. 35,40,45,49 The reduction in size of electrochemical cells also enables a way to study the nature of the double layer and has revealed that some common assumptions may be inappropriate in small devices.^{43,119} Sensitive optical techniques enable the measurement of a single charge on the surface of a colloid. ^{63,113,114} The same techniques along with more established methods, such as PALS or bulk conductivity measurements, have been successfully applied to the measurement of electrophoretic mobilities, surface potentials, and surface charge numbers. A wide variety of surface chemistries have been shown to demonstrate charging in nonpolar media. 28,29,34,41,47,48,52,55,57–61,63,64,66,67,69,70,73,77,112,120,122,124,125

However, there are still outstanding issues, primarily relating to the charge control additive, the surfactant. Few surfactants have been employed in academic studies of nonpolar charging and exploring surfactants with related chemistries is important to improving their ability to stabilize charge and find use in applications. A key parameter involved in the consideration of surfactants in nonpolar media is their ability to aggregate into inverse micelles.³¹ However, this process is still not well understood and is mainly inferred from experimental results when intensities drop below the resolution of the technique. A precise value for a critical micelle concentration for the formation of inverse micelles has not been determined, indicating that there may not be one "critical" concentration where micelles begin to form. The purity of all components present (solvents, surfactants, and particles) is another important consideration for characterizing these systems. The formation of inverse micelles, for example, is known to be de-

pendent on the presence of water.⁷⁸ Recent results have also₁₃₀ 1080 shown that variation in the amount of trace water present carl¹³¹ 1081 influence both surfactant solution conductivity and particle¹³² 1082 electrophoretic motion. ¹²⁹ As water or other polar impurities 1^{133}_{1134} 1083 can be introduced from solvents, surfactants, or particles, it i_{135}^{134} 1084 crucial to control the purity of all chemicals to ensure that the136 1085 observed results are due to intentionally varied parameters and 137 1086 not impurities. 1087

The mechanism of charge induction has still not been de $\frac{1139}{\dots}$ 140 termined, though it is clear that the origin of the charge will $\frac{1}{141}$ 1089 be system dependent. Three major mechanisms were pro₇₁₄₂ 1090 posed by Morrison in his 1993 review of the field: acid1143 1091 base interactions between inverse micelles and particle sur¹¹⁴⁴ 1092 faces, dissolution of surface species into inverse micelles, and¹⁴⁵ 1093 preferential adsorption of charged inverse micelles onto parti- $\frac{1}{1147}$ 1094 cle surfaces.¹³ No new possible mechanisms have been sug₁₁₄₈ 1095 gested since. However, some recent results indicate the ben4149 1096 efit of systematic variation of the chemistry of either the par¹¹⁵⁰ 1097 ticle surface or charge control additive structure to provide a_{1}^{151} 1098 deeper understanding of the interactions resulting in the for $\frac{1}{1153}$ 1099 mation of charge in nonpolar solvents. Direct investigations₁₅₄ 1100 of the surface of the charged species, using techniques such as155 1101 SANS, ¹²⁰ have also resulted in knowledge about the location¹⁵⁶ 1102 1157 of charge controlling components. 1103 1158

In order to better understand the origin of charging in these systems, experimental work which directly probe the structure₁₆₀ of the surfactant is sorely needed. Given the academic and₁₆₁ industrial interest in charge stabilization in nonpolar media,¹⁶² it seems certain that future research will provide insight intd¹⁶³ these unresolved issues.

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