

Solution Manual For Chemical Engineering Design, Fourth Edition Chemical Engineering Volume 6 By R 1

Solutions from Montgomery, D. C. (2004) Design and Analysis of Experiments, Wiley, NY

Chapter 2 Simple Comparative Experiments Solutions

2-1 The breaking strength of a fiber is required to be at least 150 psi. Past experience has indicated that the standard deviation of breaking strength is $\sigma = 3$ psi. A random sample of four specimens is tested. The results are $y_1=145$, $y_2=153$, $y_3=150$ and $y_4=147$.

(a) State the hypotheses that you think should be tested in this experiment.

$$H_0: \mu = 150$$
 $H_1: \mu > 150$

(b) Test these hypotheses using $\alpha = 0.05$. What are your conclusions?

$$n = 4, \quad \sigma = 3, \quad \overline{y} = 1/4 \quad (145 + 153 + 150 + 147) = 148.75$$
$$z_{\sigma} = \frac{\overline{y} - \mu_{\sigma}}{\frac{\sigma}{\sqrt{n}}} = \frac{148.75 - 150}{\frac{3}{\sqrt{4}}} = \frac{-1.25}{\frac{3}{2}} = -0.8333$$

Since $z_{0.05} = 1.645$, do not reject.

(c) Find the P-value for the test in part (b).

From the z-table: $P \cong 1 - [0.7967 + (2/3)(0.7995 - 0.7967)] = 0.2014$

(d) Construct a 95 percent confidence interval on the mean breaking strength.

The 95% confidence interval is

$$\overline{y} - z_{p'} \frac{\sigma}{\sqrt{n}} \le \mu \le \overline{y} + z_{p'} \frac{\sigma}{\sqrt{n}}$$

$$148.75 - (1.96)(3/2) \le \mu \le 148.75 + (1.96)(3/2)$$

$$145.81 \le \mu \le 151.69$$

2-2 The viscosity of a liquid detergent is supposed to average 800 centistokes at 25°C. A random sample of 16 batches of detergent is collected, and the average viscosity is 812. Suppose we know that the standard deviation of viscosity is σ =25 centistokes.

(a) State the hypotheses that should be tested.

$$H_0: \mu = 800$$
 $H_1: \mu \neq 800$

(b) Test these hypotheses using $\alpha = 0.05$. What are your conclusions?

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