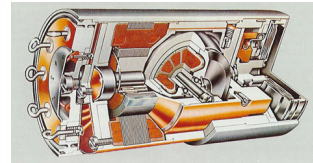


Spacecraft Sensors and Actuators

Space System Design, MAE 342, Princeton University
Robert Stengel

- Attitude Measurements
- Attitude Actuators
- Translational Measurements
- Mechanical Devices

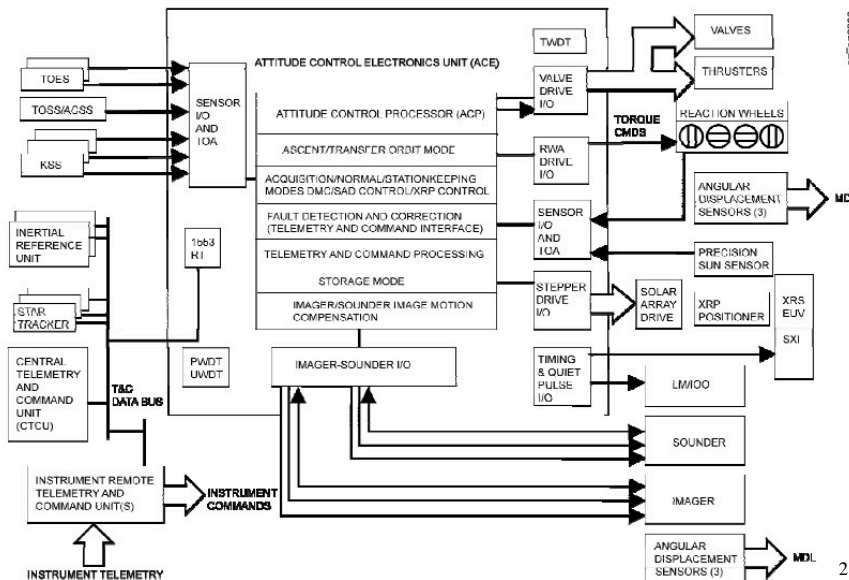


Copyright 2016 by Robert Stengel. All rights reserved. For educational use only.
<http://www.princeton.edu/~stengel/MAE345.html>

1

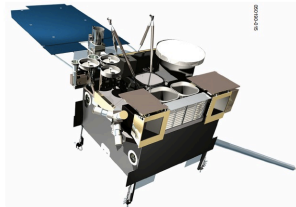
1

GOES Attitude Control Sub-System



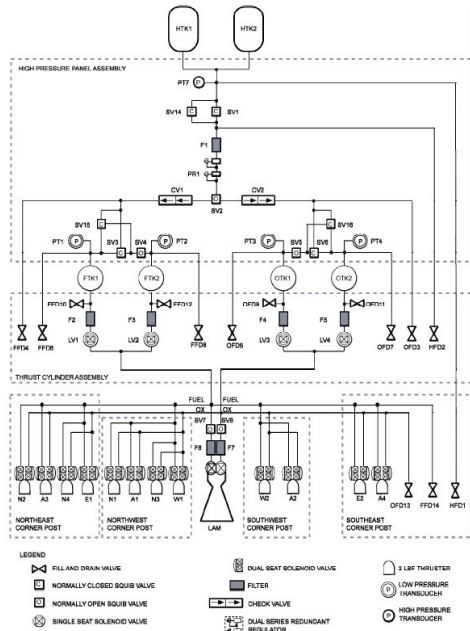
2

2



GOES Propulsion Sub-System

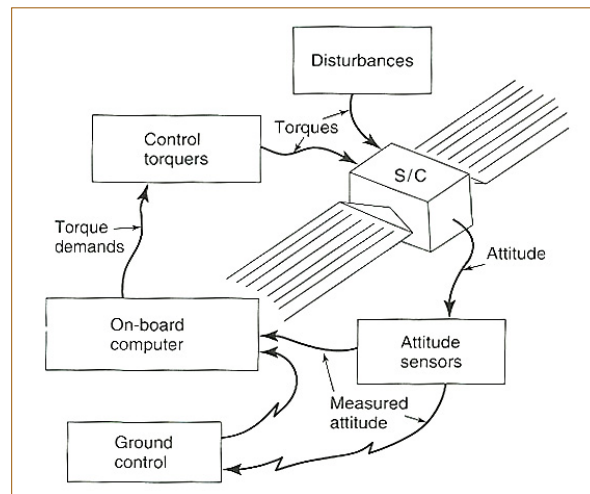
- Propellant tanks
- High-pressure control
- Valves
- Reaction control thrusters
- Main engine



3

3

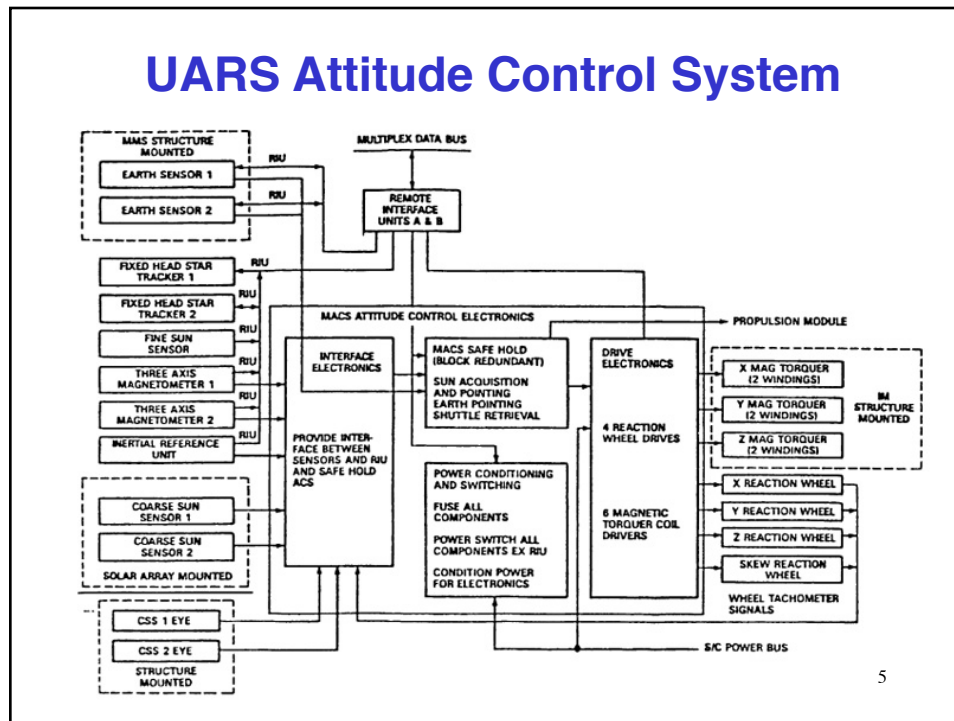
Attitude Control System



4

4

UARS Attitude Control System



5

Attitude Measurements

- **Measurement of an angle or angular rate of the spacecraft with respect to a reference frame, e.g.,**
 - **Earth's magnetic field**
 - **Magnetometer**
 - **Direction to the sun**
 - **Sun sensor**
 - **Earth's shape**
 - **Earth horizon sensor**
 - **Inertial frame of the universe**
 - **Star sensor**
 - **Gyroscopes**
- **Mission requirements dictate spacecraft sensor configuration**

6

6

Potential Accuracies of Attitude Measurements

Reference object	Potential accuracy
Stars	1 arc second
Sun	1 arc minute
Earth (horizon)	6 arc minutes
RF beacon	1 arc minute
Magnetometer	30 arc minutes
Narstar Global Positioning System (GPS)	6 arc minutes

Note: This table gives only a guideline. The GPS estimate depends upon the 'baseline' used (see text).

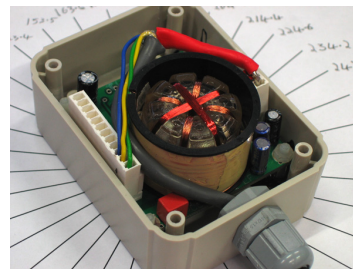
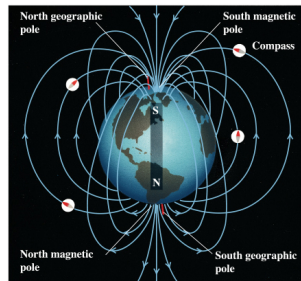
Fortescue

7

7

Magnetometer

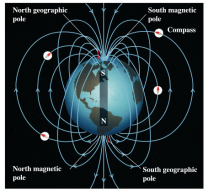
- Ionized gas magnetometer
- Flux gate magnetometer
 - Alternating current passed through one coil
 - Permalloy core alternately magnetized by electromagnetic field
 - Corresponding magnetic field sensed by second coil
 - Distortion of oscillating field is a measure of one component of the Earth's magnetic field



- **Three** magnetometers required to determine direction of planet's magnetic field vector and magnitude of the field
- Two uses: exploratory measurements of unknown fields, and spacecraft attitude measurement for known fields

8

8



Body Orientation from Magnetometer

- Earth's magnetic field vector, \mathbf{b}_i , function of spacecraft position, (x, y, z)
- Body orientation vector, \mathbf{b}_B , related to \mathbf{b}_i by
 - rotation matrix, \mathbf{H}_B^I , from inertial to body frame and
 - calibration rotation matrix, \mathbf{S}

$$\mathbf{b}_B = \mathbf{S}_{mag} \mathbf{b}_{mag}$$

$$\mathbf{b}_i = \mathbf{H}_B^I [\mathbf{b}_B(x, y, z) + \text{error}]$$

$\mathbf{S}_{mag}(\epsilon_1, \epsilon_2, \epsilon_3)$ = calibration rotation matrix
 \mathbf{H}_B^I = body to inertial rotation matrix

- Estimation of yaw, ψ , pitch, θ , and roll, ϕ , angles requires additional information
 - Equation has 2 degrees of freedom, but there are 3 unknowns

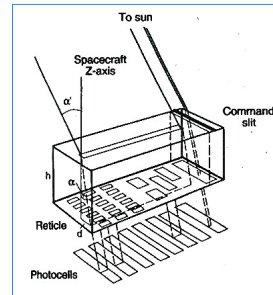
9

Single-Axis Sun Sensor

$$\tan \alpha = d / h$$

$$\sin \alpha' = n \sin \alpha \quad (\text{Snell's law})$$

$$n = \text{index of refraction}$$



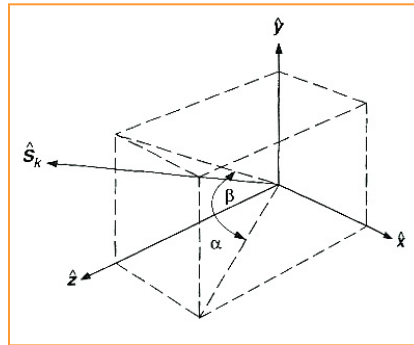
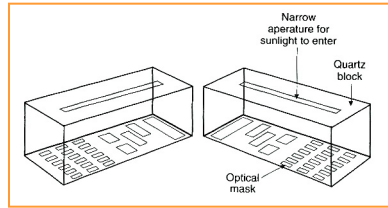
- Transparent block of material, known refractive index, n , coated with opaque material
- Slit etched in top, receptive areas on bottom
- Sun light passing through slit forms a line over photodetectors
- Distance from centerline determines angle, α
- With index of refraction, n , angle to sun, α , is determined
- Photodetectors provide coarse or fine outputs

10

10

Dual-Axis Sun Sensors

Orthogonal sun sensors determine direction (two angles) to the sun



$$s_{Sun} = \frac{1}{\sqrt{1 + \tan^2 \alpha + \tan^2 \beta}} \begin{bmatrix} \tan \alpha \\ \tan \beta \\ 1 \end{bmatrix}$$

$$s_B = S_{Sun} s_{Sun}$$

$$s_I = H_B^T (s_B + \text{error})$$

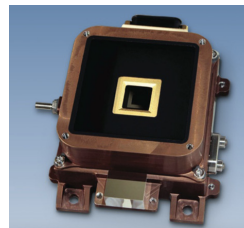
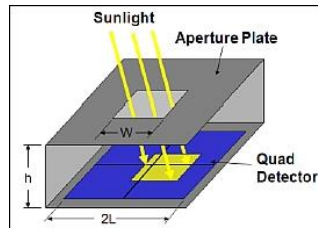
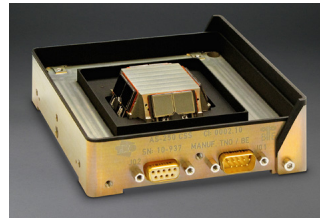
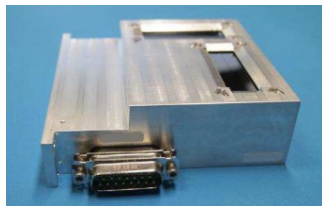
Two measurements, three unknowns
Three-axis attitude determination requires additional information

11

11

Dual-Axis Sun Sensors

Dual single-axis detection Four-quadrant detection

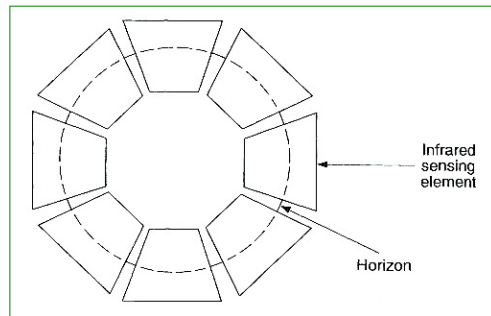


12

12

Static Earth Horizon Sensor

- Infrared sensing
- Field of view larger than the entire earth's edge (limb)
- Determines local vertical: provides orientation with respect to the nadir

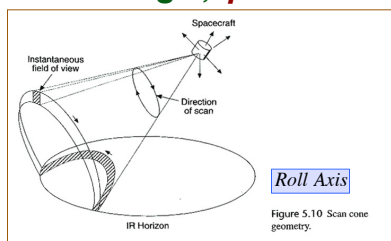
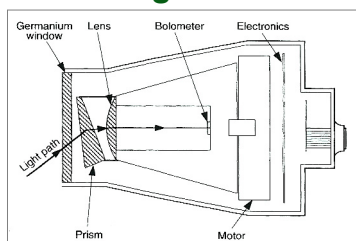


13

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Scanning Earth Horizon Sensor

- Spinning assembly identifies light and dark IR areas
- Width of light area identifies width angle, η



$$\Omega = \omega_{\text{scanner}} (t_{\text{LOS}} - t_{\text{AOS}}) : \text{Width angle}$$

$$t_{\text{LOS/AOS}} : \text{Time of loss/acquisition of signal}$$

$$\cos \rho = \cos \gamma \cos \eta + \sin \gamma \sin \eta \cos(\Omega / 2)$$

ρ : Earth angular radius

γ : Half-cone angle

η : Scanner nadir angle

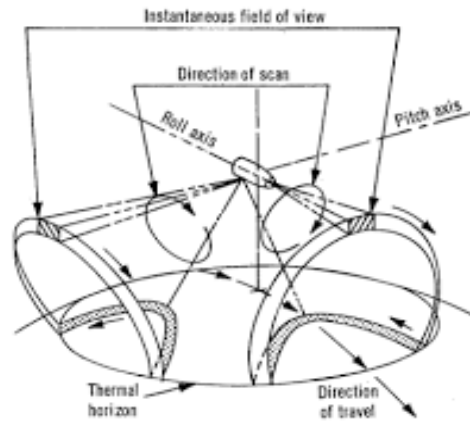
Fortescue

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Dual Earth Horizon Sensor

Measures roll and pitch angles, more precise nadir angle

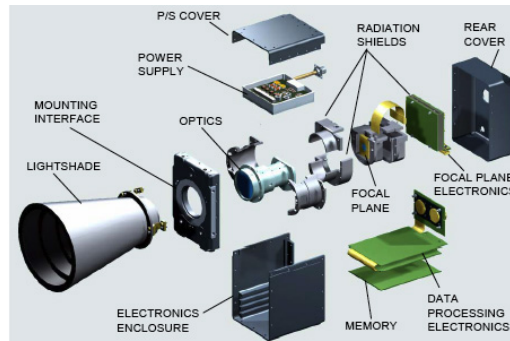


15

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Star Tracker/Telescope

- Coarse and fine fields field of view
- Star location catalog helps identify target
- Instrument base must have low angular velocity
- (x, y) location of star on focal plane determines angles to the star



16

16

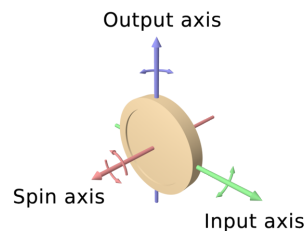
Typical Spacecraft Sensor Suites

- Most precise measurements (e.g., scientific satellites, lunar/deep space probes)
 - star trackers
- Moderate accuracy requirements
 - coarse digital sun sensors
 - horizon sensors
 - magnetometers
- Spinning satellites
 - single-axis sun sensors
 - magnetometers
 - horizon sensors
- High-altitude (e.g., geosynchronous) satellites
 - optical sensors
 - gyroscopes

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Mechanical Gyroscopes



- **Body-axis moment equation**

$$\mathbf{M}_B = \dot{\mathbf{h}}_B + \tilde{\boldsymbol{\omega}}_B \mathbf{h}_B$$

$$\text{Angular momentum : } \mathbf{h}_B = \mathbf{I}_B \boldsymbol{\omega}_B$$

$$\dot{\boldsymbol{\omega}}_B = \mathbf{I}_B^{-1} (\mathbf{M}_B - \tilde{\boldsymbol{\omega}}_B \mathbf{I}_B \boldsymbol{\omega}_B)$$

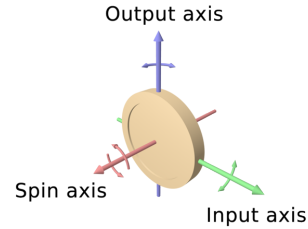
- **Assumptions**
 - Constant nominal spin rate, ω_n , about **z** axis
 - $I_{xx} = I_{yy} \ll I_{zz}$
 - Small perturbations in ω_x and ω_y

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Gyroscope Equations of Motion

Linearized equations of angular rate change



$$\begin{bmatrix} \Delta\dot{\omega}_x \\ \Delta\dot{\omega}_y \\ 0 \end{bmatrix} = \begin{bmatrix} I_{xx} & 0 & 0 \\ 0 & I_{yy} & 0 \\ 0 & 0 & I_{zz} \end{bmatrix}^{-1} \begin{bmatrix} M_x \\ M_y \\ 0 \end{bmatrix} - \begin{pmatrix} 0 & -\omega_{z_0} & \Delta\omega_y \\ \omega_{z_0} & 0 & -\Delta\omega_x \\ -\Delta\omega_y & \Delta\omega_x & 0 \end{pmatrix} \begin{pmatrix} I_{xx} & 0 & 0 \\ 0 & I_{yy} & 0 \\ 0 & 0 & I_{zz} \end{pmatrix} \begin{pmatrix} \Delta\omega_x \\ \Delta\omega_y \\ \omega_{z_0} \end{pmatrix}$$

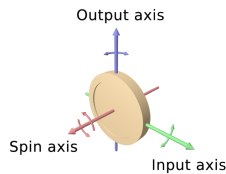
$$\begin{bmatrix} \Delta\dot{\omega}_x \\ \Delta\dot{\omega}_y \\ 0 \end{bmatrix} = \begin{bmatrix} [M_x - \omega_{z_0}(I_{zz} - I_{yy})\Delta\omega_y]/I_{xx} \\ [M_y - \omega_{z_0}(I_{xx} - I_{zz})\Delta\omega_x]/I_{yy} \\ 0 \end{bmatrix}$$

or

$$\begin{bmatrix} \Delta\dot{\omega}_x \\ \Delta\dot{\omega}_y \end{bmatrix} = \begin{bmatrix} 0 & \omega_{z_0}(I_{yy} - I_{zz})/I_{xx} \\ \omega_{z_0}(I_{zz} - I_{xx})/I_{yy} & 0 \end{bmatrix} \begin{bmatrix} \Delta\omega_x \\ \Delta\omega_y \end{bmatrix} + \begin{bmatrix} M_x/I_{xx} \\ M_y/I_{yy} \end{bmatrix}$$

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Gyroscope Natural Frequency



Laplace transform of dynamic equation

$$\begin{bmatrix} s & -\omega_{z_0}(I_{yy} - I_{zz})/I_{xx} \\ -\omega_{z_0}(I_{zz} - I_{xx})/I_{yy} & s \end{bmatrix} \begin{bmatrix} \Delta\omega_y(s) \\ \Delta\omega_x(s) \end{bmatrix} = \begin{bmatrix} M_x(s)/I_{xx} \\ M_y(s)/I_{yy} \end{bmatrix}$$

Characteristic equation

$$\Delta(s) = s^2 + \omega_{z_0}^2 \left(\frac{I_{zz}}{I_{xx}} - 1 \right)^2 = 0$$

Natural frequency, ω_n , of small perturbations

$$\omega_n = \omega_{z_0} \left(\frac{I_{zz}}{I_{xx}} - 1 \right) \text{ rad/sec}$$

Example

$$\omega_{z_0} = 36,000 \text{ rpm} = 3,770 \text{ rad/sec}$$

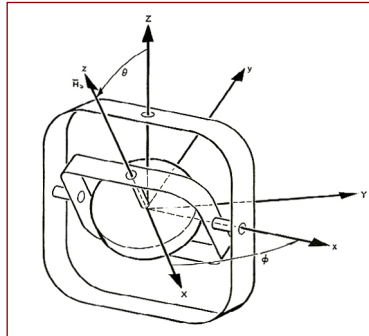
Thin disk: $\frac{I_{zz}}{I_{xx}} = 2$

$$\omega_n = 3,770 \text{ rad/sec} = 600 \text{ Hz}$$

20

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Two-Degree of Freedom Gyroscope



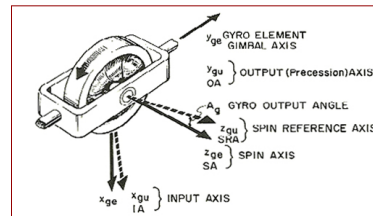
- Free gyro mounted on gimbaled platform
- Gyro “stores” reference direction in space
- Angle pickoffs on gimbal axes measure pitch and yaw angles
- Direction can be precessed by applying a torque

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Single-Degree of Freedom Gyroscope

- Gyro axis, ζ, constrained to rotate with respect to the output axis, y, only



$$\begin{bmatrix} \Delta \dot{\theta} \\ \Delta \dot{\omega}_y \end{bmatrix} = \begin{bmatrix} \Delta \omega_y \\ (h_{rotor} \Delta \omega_x + M_{ycontrol}) / I_{yy} \end{bmatrix}$$

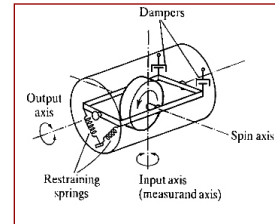
- “Synchro” measures axis rotation, and “torquer” keeps $\Delta \psi$ small
- Torque applied is a measure of the input about the x axis

$$M_{ycontrol} = k_{\theta} \Delta \theta + k_{\omega} \Delta \omega_y + k_c \Delta u_c$$

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Rate and Integrating Gyroscopes



- Large angle feedback produces a **rate gyro**
 - Analogous to a mechanical spring restraint

$$\Delta \dot{\omega}_{y_{SS}} = 0 = (h_{rotor} \Delta \omega_{x_{SS}} + k_{\theta} \Delta \theta_{SS}) / I_{yy}$$

$$\Delta \theta_{SS} = -\frac{h_{rotor}}{k_{\theta}} \Delta \omega_{x_{SS}}$$

- Large rate feedback produces an **integrating gyro**
 - Analogous to a mechanical damper restraint

$$\Delta \dot{\omega}_{y_{SS}} = 0 = (h_{rotor} \Delta \omega_{x_{SS}} + k_{\omega} \Delta \omega_{y_{SS}}) / I_{yy}$$

$$\Delta \omega_{y_{SS}} = -\frac{h_{rotor}}{k_{\omega}} \Delta \omega_{x_{SS}}$$

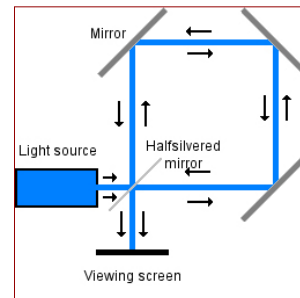
$$\Delta \theta_{SS} = \Delta \phi_{SS}$$

23

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Optical Gyroscopes

- Sagnac interferometer measures rotational rate, Ω
 - $\Omega = 0$, photons traveling in opposite directions complete the circuit in the same time
 - $\Omega \neq 0$, travel length and time are different
- On a circular path of radius R :



$$t_{ccw} = \frac{2\pi R}{c} \left(1 - \frac{R\Omega}{c} \right); \quad t_{cw} = \frac{2\pi R}{c} \left(1 + \frac{R\Omega}{c} \right)$$

$$\Delta t = t_{cw} - t_{ccw} = \frac{4\pi R^2}{c^2} \Omega = \frac{4A}{c^2} \Omega$$

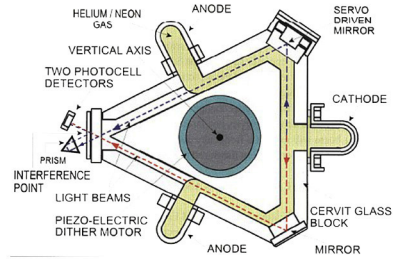
c : speed of light; R : radius; A : area

24

24

Ring Laser Gyro

- Laser in optical path creates photon resonance at wavelength, λ
- Frequency change in cavity is proportional to angular rate
- Three RLGs needed to measure three angular rates

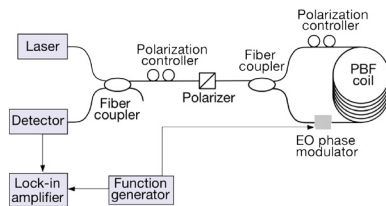


$$\Delta f = \frac{4A}{\lambda P} \Omega$$

P : perimeter length

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Fiber Optic Gyro



- Long fiber cable wrapped in circle
- Photon source and sensor external to fiber optics
- Length difference for opposite beams, ΔL

A : included area
 N : number of turns

- Phase difference proportional to angular rate

$$\Delta L = \frac{4AN}{c} \Omega$$

$$\Delta \phi = \frac{8\pi AN}{\lambda c} \Omega$$

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26

Vibrating Piezoelectric Crystal Angular Rate Sensor

- “Tuning fork” principle
- 4 piezoelectric crystals
 - 2 active, oscillating out of phase with each other
 - 2 sensors, mounted perpendicular to the active crystals
- With zero rate along the long axis, sensors do not detect vibration
- Differential output of sensors is proportional to angular rate

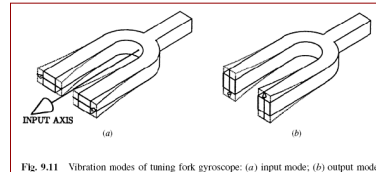
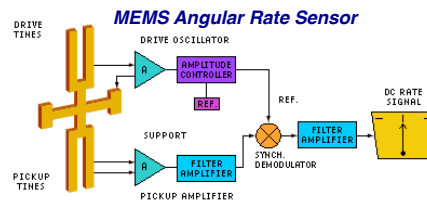
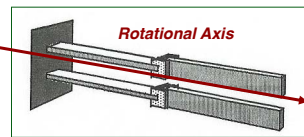


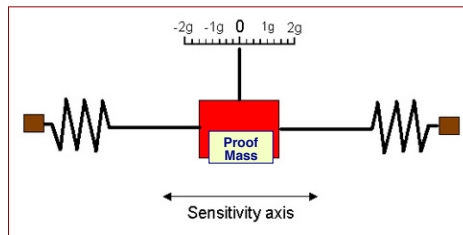
Fig. 9.11 Vibration modes of tuning fork gyroscope: (a) input mode; (b) output mode.



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Spring Deflection Accelerometer



$$\Delta \ddot{x} = -k_s \Delta x / m$$

$$\Delta x = \frac{m}{k_s} \Delta \ddot{x}$$

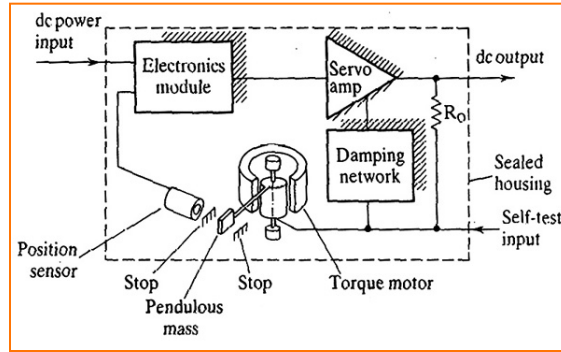
- Deflection is proportional to acceleration
- Damping required to reduce oscillation

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Force Rebalance Accelerometer

$$f = ma$$



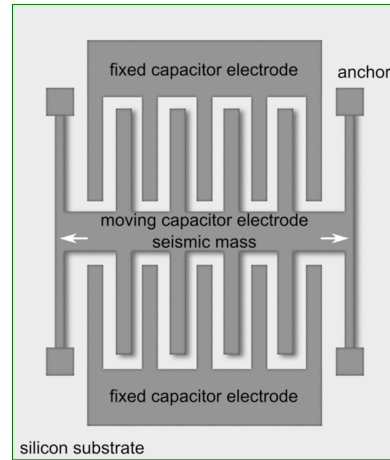
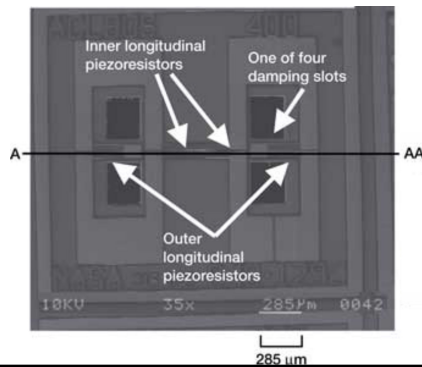
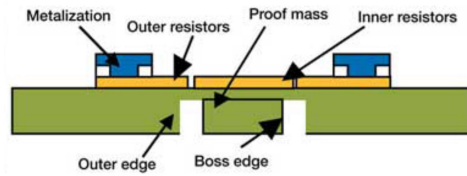
$$\Delta\ddot{x} = f_x / m = (-k_d \Delta\dot{x} - k_s \Delta x) / m$$

Voltage required to re-center the proof mass becomes the measure of acceleration

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MicroElectroMechanical System (MEMS) Accelerometer



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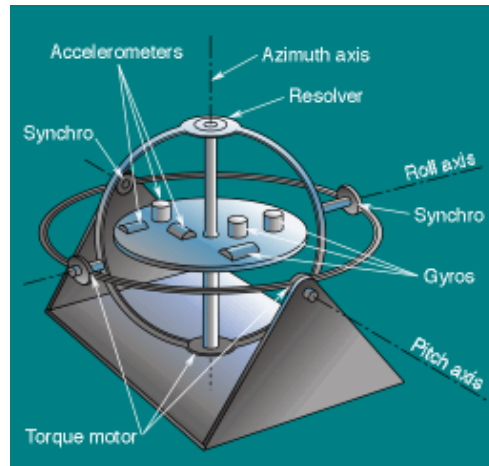
30

$$\begin{bmatrix} a_x \\ a_y \\ a_z \end{bmatrix} \Rightarrow \begin{bmatrix} v_x \\ v_y \\ v_z \end{bmatrix} \Rightarrow \begin{bmatrix} x \\ y \\ z \end{bmatrix}$$

$$\begin{bmatrix} \omega_x \\ \omega_y \\ \omega_z \end{bmatrix} \Rightarrow \begin{bmatrix} \phi \\ \theta \\ \psi \end{bmatrix}$$

Inertial Measurement Units

Gimbaled Physical Platform



- **3 accelerometers**
- **3 rate or rate-integrating gyroscopes**
- **Platform orientation “fixed” in space**
- **Vehicle rotates about the platform**
- **Need for high precision instruments**
- **Drift due to errors and constants of integration**
- **Platform re-oriented with external data (e.g., GPS)**

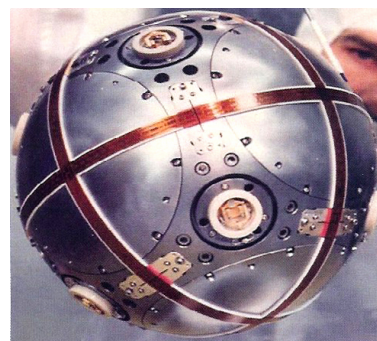
31

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Gimbal-less Physical Platform

- **Air bearing floats platform in lieu of gimbals**
- **Peacekeeper IMU***
- **Reduced errors due to fluidic suspension**
- **Instruments subjected to low dynamic range, allowing high precision**

Servo-driven reference frame

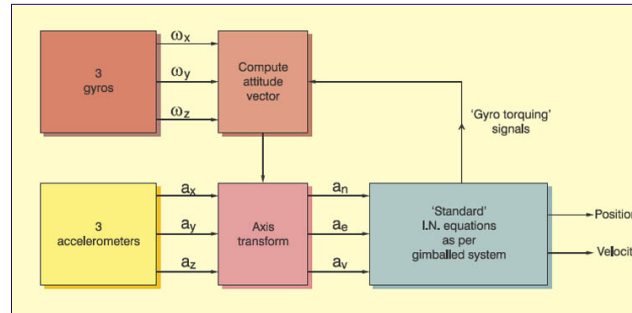


*IEEE Control Systems Magazine, 2/08

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Strapdown Inertial Measurement Units



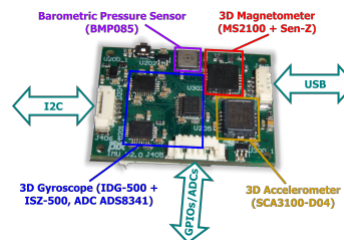
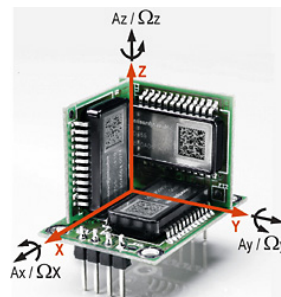
- Rate gyros and accelerometers rotate with vehicle
- High dynamic range of instruments is required
- Inertial reference frame is computed rather than physical
- Use of direction cosine matrix and quaternions for attitude reference

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MicroElectroMechanical (MEMS) Strapdown Inertial Measurement Units

- Less accurate than precision physical platform
- High drift rates
- Acceptable short-term accuracy
- Can be integrated with magnetometer and pressure sensor, updated with GPS

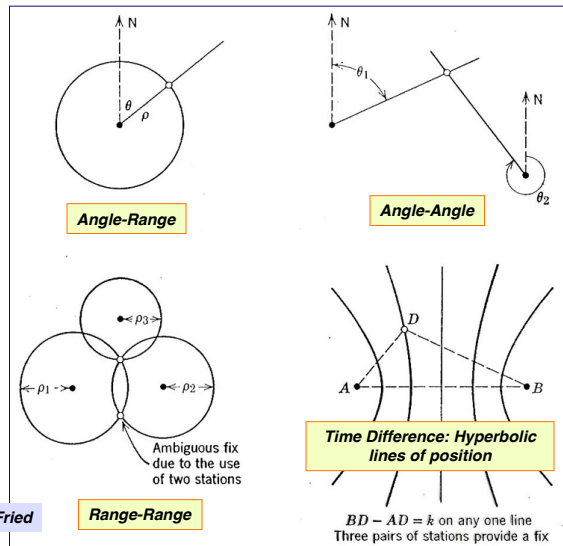


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Position Fixing for Navigation (2-D Examples)

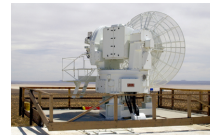
**Lines of Position:
Lines, Circles, and
Hyperbolae**



35

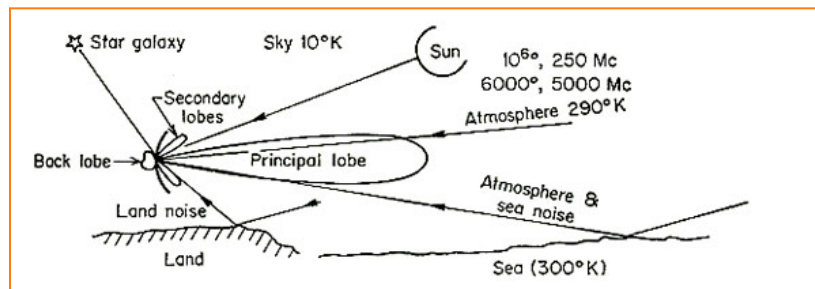


• Pulse Radar



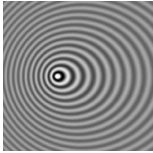
- Pulse radar measures range by sending a pulse and measuring time to receive return
- Elevation and azimuth angles measured from tracking antenna angles

$$R = c\Delta t = c(t_{\text{receive}} - t_{\text{transmit}})$$

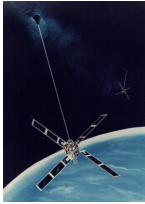


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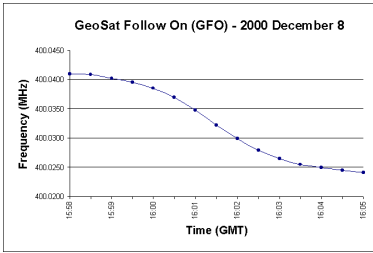


Doppler Radar




Doppler Effect Demo

- Doppler radar measures velocity along line of sight
- **Transit** satellite constellation (5 satellites, minimum)
 - navigation signals to 200-m accuracy
 - point of closest approach determined by inflection in Doppler curve (received signal frequency vs. time)
 - [http://en.wikipedia.org/wiki/Transit_\(satellite\)](http://en.wikipedia.org/wiki/Transit_(satellite))



GeoSat Follow On (GFO) - 2000 December 8



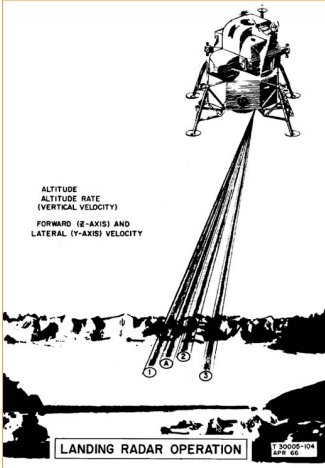
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Apollo Lunar Module Radars

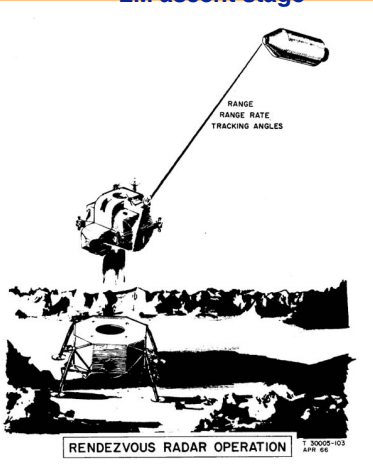
- **Landing radar**
 - 3-beam Doppler
 - radar altimeter
 - LM descent stage

- **Rendezvous radar**
 - continuous-wave tracking radar
 - LM ascent stage



LANDING RADAR OPERATION

1-30009-104
172 66



RENDEZVOUS RADAR OPERATION

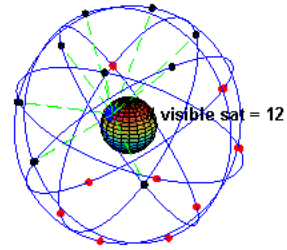
1-30009-103
174 66

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Global Positioning System



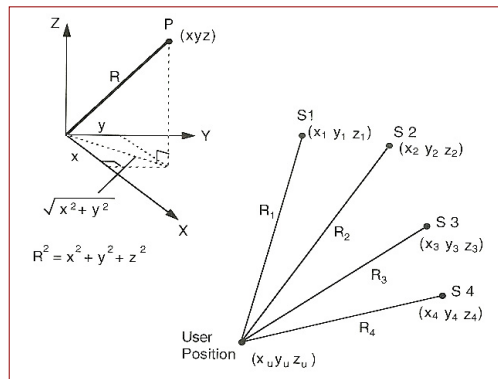
- Six orbital planes with four satellites each
 - Altitude: 20,200 km (10,900 nm)
 - Inclination : 55 deg
 - Constellation planes separated by 60 deg
- Each satellite contains an atomic clock and broadcasts a 30-sec message at 50 bps
 - Ephemeris
 - ID
 - Clock data
 - Details of satellite signal at <http://en.wikipedia.org/wiki/Gps>
- http://www.youtube.com/watch?v=v_6yeGcpoyE

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Position Fixing from 4 GPS Satellites

- **Pseudorange** estimated from speed of light and time required to receive signal



$$R_{1p} = c\Delta t_1$$

$$R_{3p} = c\Delta t_3$$

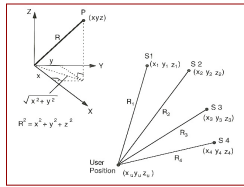
$$R_{2p} = c\Delta t_2$$

$$R_{4p} = c\Delta t_4$$

User clock inaccuracy produces error, $C_u = c\Delta t$

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Position Fixing from Four GPS Satellites

$$R_1 = \sqrt{(x_1 - x_u)^2 + (y_1 - y_u)^2 + (z_1 - z_u)^2} = R_{1_p} + C_u$$

$$R_2 = \sqrt{(x_2 - x_u)^2 + (y_2 - y_u)^2 + (z_2 - z_u)^2} = R_{2_p} + C_u$$

$$R_3 = \sqrt{(x_3 - x_u)^2 + (y_3 - y_u)^2 + (z_3 - z_u)^2} = R_{3_p} + C_u$$

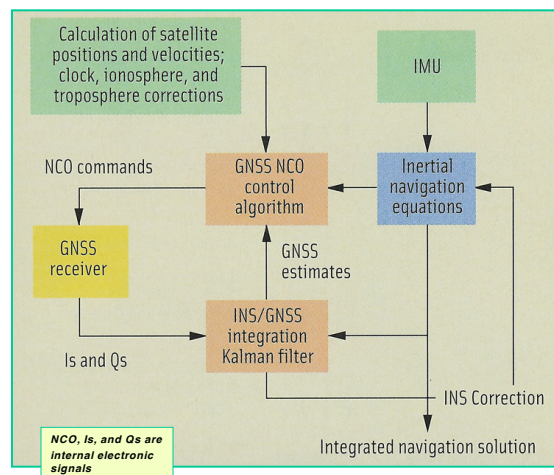
$$R_4 = \sqrt{(x_4 - x_u)^2 + (y_4 - y_u)^2 + (z_4 - z_u)^2} = R_{4_p} + C_u$$

- Four equations and four unknowns (x_u, y_u, z_u, C_u)
- Accuracy improved using data from more than 4 satellites

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Integrated Inertial Navigation/GPS System



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Angular Attitude Actuators

Internal Devices

Momentum/reaction wheels
Control moment gyroscope
Nutation dampers

External Devices

Magnetic coils
Thrusters
Solar radiation pressure

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Momentum/Reaction Wheels

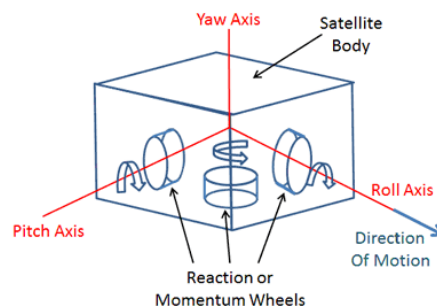
Flywheels on motor shafts

Reaction wheel *rpm* is varied to trade angular momentum with spacecraft for control

Three orthogonal wheels vary all components of angular momentum

Fourth wheel at oblique angle would provide redundancy

Three Axis Stabilisation



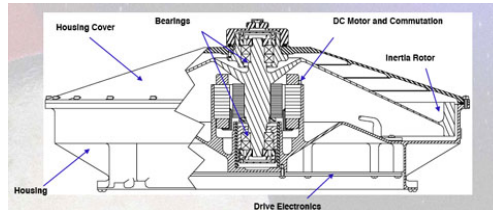
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Momentum/ Reaction Wheels

- **Momentum wheel** operates at high *rpm* and provide spin stability (~dual-spin spacecraft) plus control torques



- **Reaction wheel *rpm*** is low, varied to trade angular momentum with the spacecraft for control
 - Three orthogonal wheels vary all components of angular momentum
 - Fourth wheel at oblique angle provides redundancy

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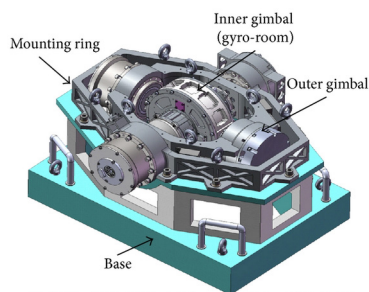
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Control Moment Gyroscope

Gyros operate at *constant rpm*

Small torque on input axis produces large torque on output axis, modifying spacecraft momentum

One or two degrees of freedom

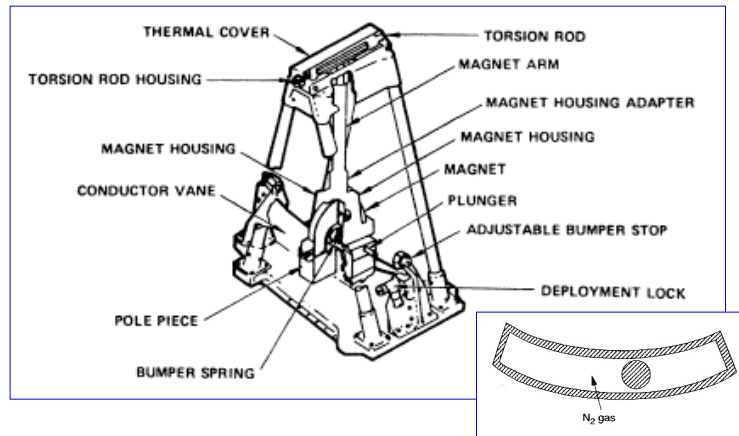


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Nutation Dampers

- **Nutation dampers dissipate angular energy**
 - Eddy current on a conducting pendulum in a magnetic field
 - Mass moving in a gas or viscous fluid



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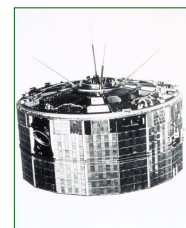
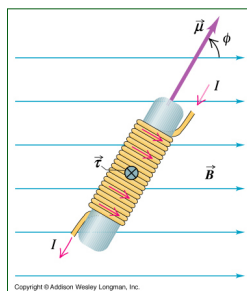
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Magnetic Torquers

$$\mathbf{m} = N I A (\mathbf{i} \times \mathbf{B})$$

- **Current flowing through a loop generates a magnetic torque through interaction with the Earth's magnetic field**

N: number of loops
I: current
A: included area of loops
i: unit vector along coil axis
B: local flux density



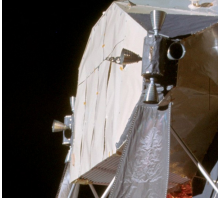
48

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Reaction Control Thrusters

- Direct control of angular rate
- Unloading momentum wheels or control-moment gyros
- Reaction control thrusters are typically on-off devices using
 - Cold gas
 - Hypergolic propellants
 - Catalytic propellant
 - Ion/plasma rockets

Apollo Lunar Module RCS



Space Shuttle RCS



- **Issues**
 - Specific impulse
 - Propellant mass
 - Expendability


- Thrusters commanded in pairs for *pure couple*

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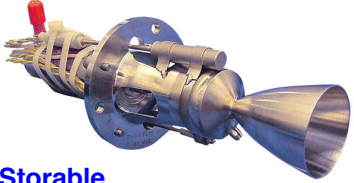
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Reaction Control Thrusters

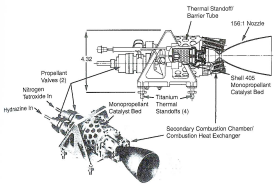
Cold Gas Thruster
(used with inert gas)



Monopropellant Hydrazine Thruster



Hypergolic, Storable Bipropellant Thruster

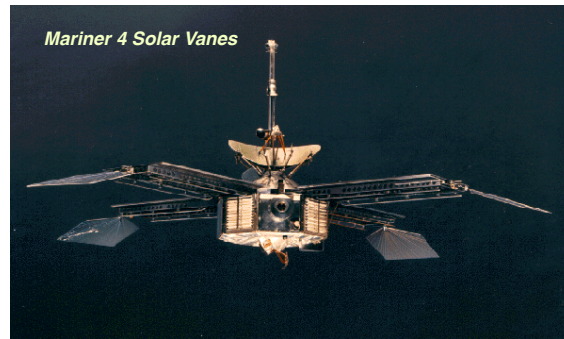


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Solar Radiation Pressure Control Panels

Solar radiation pressure
Vanes deflected differentially
Analogous to aerodynamic control surfaces
Long moment arm from center of mass



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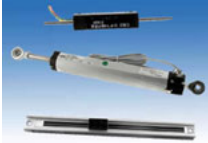

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Sensors and Actuators for Spacecraft Mechanisms

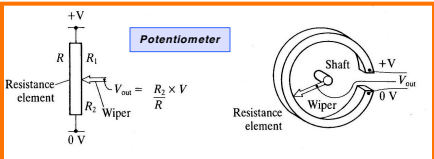
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Potentiometer, Synchro, and Tachometer

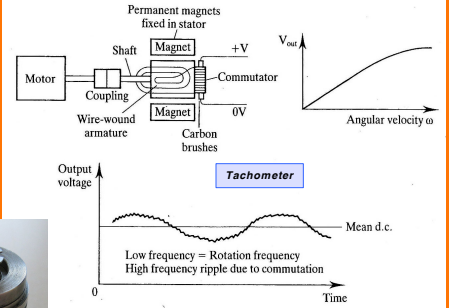



Potentiometer

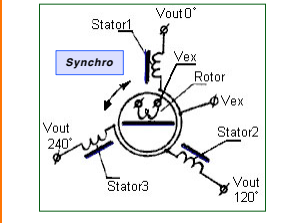



$V_{out} = \frac{R_2}{R} \times V$

Tachometer



Synchro

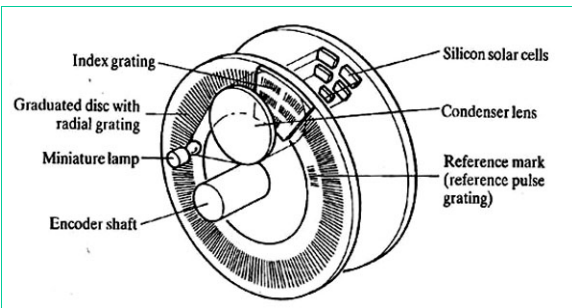


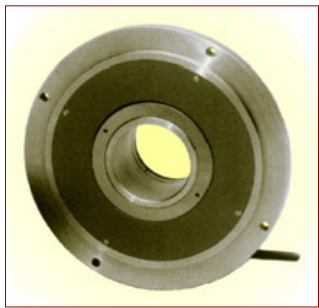


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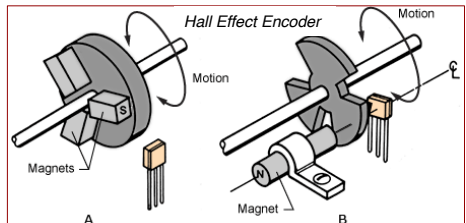
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Angular Encoder





Hall Effect Encoder

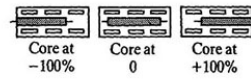
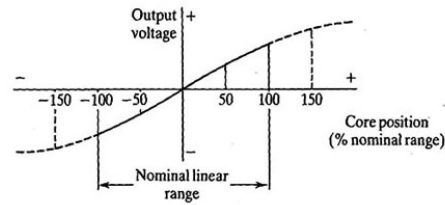
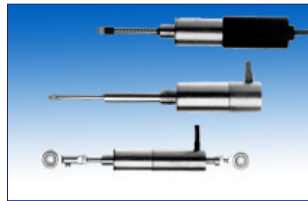
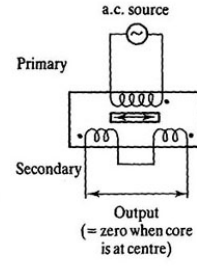
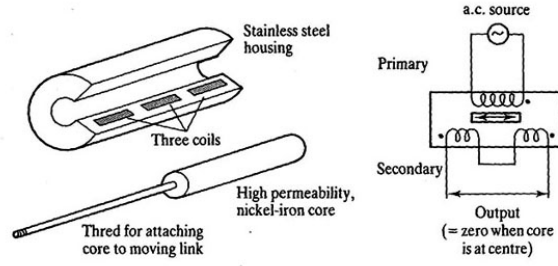




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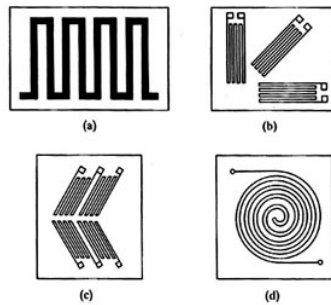
Linear Variable Differential Transformer



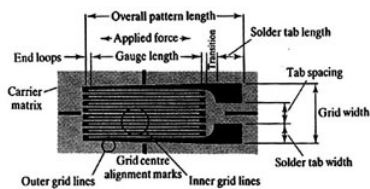
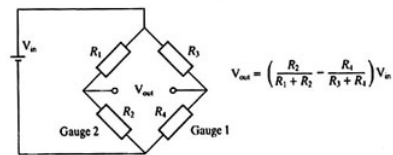
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Strain Gage



Wheatstone Bridge



$$\epsilon = \left(\frac{\Delta R}{R_o} \right) / \text{Gage Factor}$$

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Electric Actuator Brushed DC Motor

Two-pole DC Motor

- **Current flowing through armature generates a magnetic field**
- **Permanent magnets torque the armature**
- **When armature is aligned with magnets, commutator reverses current and magnetic field**
- **Multiple poles added to allow motor to smooth output torque and to start from any position**

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Electric Actuator Brushless DC Motor

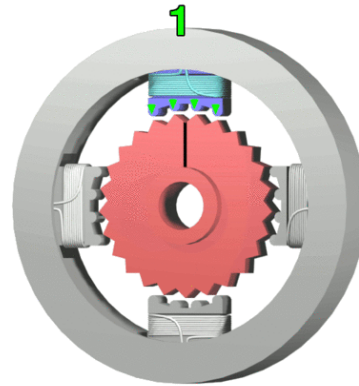
- **Armature is fixed, and permanent magnets rotate**
- **Electronic controller commutates the electromagnetic force, providing a rotating field**
- **Advantages**
 - Efficiency
 - Noise
 - Lifetime
 - Reduced EMI
 - Cooling
 - Water-resistant

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Electric Actuator Stepper Motor

- **Brushless, synchronous motor that moves in discrete steps**
- **Precise, quantized control without feedback**
- **Armature teeth offset to induce rotary motion**

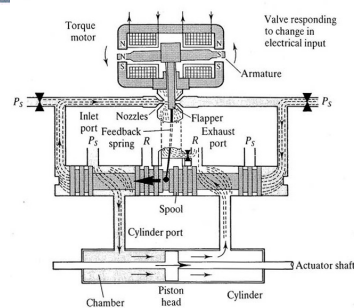


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Hydraulic Actuator



**Used principally for launch vehicle thrust vector
and propellant control
Not widely used on spacecraft**

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Ball/Roller Screw Linear Actuator

Transforms rotary to linear motion



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*Next Time:
Electrical Power Systems*

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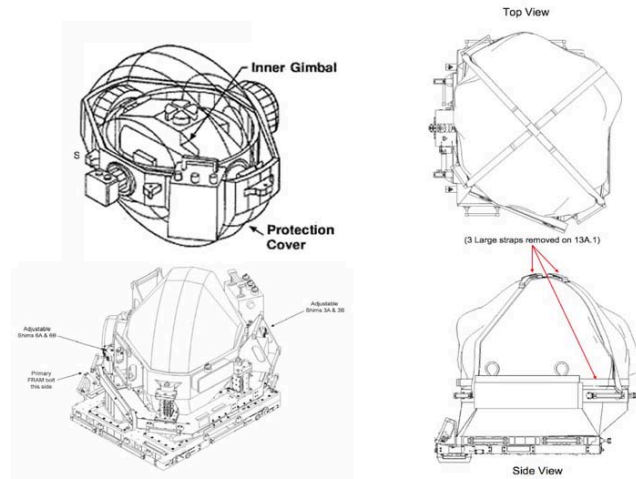
Supplemental Material

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Control-Moment Gyro Flywheel on a motor shaft

RPM is fixed, axis is rotated to impart torque



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