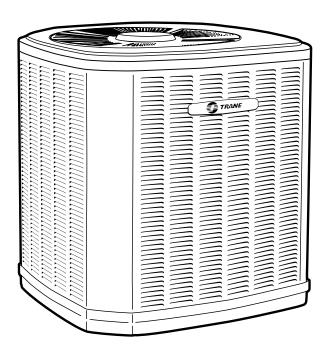


Split System Air Conditioner Product & Performance Data

XR14 4TTR4018-060

 $1\frac{1}{2} - 5$ Tons





Features and Benefits

- Climatuff® compressor
- Efficiency up to 14.0 SEER and 9.0 HSPF
- All aluminum **Spine Fin™** coil
- WeatherGuard™ fasteners
- Quick-Sess[™] cabinet, service access and refrigerant connections with full coil protection
- **DuraTuff™** base, fast complete drain, weatherproof
- Comfort "R"™ mode approved
- · Glossy corrosion resistant finish
- Internal compressor high/low pressure & temperature protection
- 018, 024, 030 & 060 ship with start kit
- · Compressor sump heat
- · Liquid line filter-drier

- Tarpaulin gray cabinet with anthracite gray badge and cap
- High pressure switch
- Demand Defrost Control with Diagnostics
- · Service valve cover
- R-410A refrigerant
- 10 year limited warranty on compressor, coil, 5 years internal functional parts (Residential only)
- · Extended warranties available
- · S.E.E.T. design testing
- 100% line run test
- Low ambient to 30°F with AY28X084
- Low ambient cooling to 55°F as shipped



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General Data

Product Specifications

Model No. ①	4TTR4018C1	4TTR4024C1	4TTR4030C1	4TTR4036C1		
Electrical Data V/Ph/Hz ②	200/230/1/60	200/230/1/60	200/230/1/60	208/230/1/60		
Min Cir Ampacity	11	14	17	22		
Max Fuse Size (Amps)	15	20	25	35		
Compressor	CLIMATUFF®	CLIMATUFF®	CLIMATUFF®	CLIMATUFF® - SCROLL		
RL Amps - LR Amps	6.2 - 38.6	8.6 - 57.8	11.1 - 63	15.4 - 83		
Outdoor Fan FL Amps	2.8	2.8	2.8	2.8		
Fan HP	1/3	1/3	1/3	1/3		
Fan Dia (inches)	27.6	27.6	27.6	27.6		
Coil	Spine Fin™	Spine Fin™	Spine Fin™	Spine Fin™		
Refrigerant R-410A	6/09-LB/OZ	6/10-LB/OZ	6/10-LB/OZ	7/11-LB/OZ		
Line Size - (in.) O.D. Gas 3	1/2	5/8	3/4	3/4		
Line Size - (in.) O.D. Liquid ③	3/8	3/8	3/8	3/8		
Dimensions H x W x D (Crated)	38.4 x 35.1 x 38.7	38.4 x 35.1 x 38.7	38.4 x 35.1 x 38.7	46.4 x 35.1 x 38.7		
Weight - Shipping	250	253	255	278		
Weight - Net	216	219	221	242		
Start Components	YES	YES	YES	NO		
Sound Enclosure	YES	YES	YES	YES		
Compressor Sump Heat NO		NO	NO	NO		
Optional Accessories: 4						
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A	TAYASCT501A		
Evaporator Defrost Control A/C	AY28X079	AY28X079	AY28X079	AY28X079		
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101	BAYISLT101		
Crank Case Heater Kit	BAYCCHT300	BAYCCHT300	BAYCCHT300	BAYCCHT301		
Hard Start Kit Scroll				BAYKSKT260		
Extreme Condition Mounting Kit	BAYECMT001	BAYECMT001	BAYECMT001	BAYECMT001		
Snow Leg - Base & Cap 4" High	BAYLEGS002	BAYLEGS002	BAYLEGS002	BAYLEGS002		
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003	BAYLEGS003		
Seacoast Kit	BAYSEAC001	BAYSEAC001	BAYSEAC001	BAYSEAC001		
Refrigerant Lineset 5	TAYREFLN850	TAYREFLN950	TAYREFLN7*	TAYREFLN7*		

① Certified in accordance with the Unitary Air-Conditioner equipment certification program which is based on ARI Standard 210/240.

A-weighted Sound Power Level [dB(A)]

MODEL	SOUND POWER LEVEL [dB(A)]	A-WEIGHTED FULL OCTAVE SOUND POWER LEVEL dB - [dB(A)]								
		63	125	250	500	1000	2000	4000	8000	
4TTR4018C1	74	52.3	57.8	62.4	67.2	69.4	67.2	59.6	52.5	
4TTR4024C1	75	52.6	58.7	64.3	68.9	70.9	65.8	60.5	54.6	
4TTR4030C1	72	48.8	55.4	60.1	66.4	67.4	63.9	60.2	53.5	
4TTR4036C1	73	54.5	55.1	58.3	67	69.8	65.9	59.7	49.1	
4TTR4042C1	73	52	55.7	57.8	67.2	69.2	65	59.5	48.3	
4TTR4048C1	75	55.6	53.3	59.2	66.7	71.7	67.9	60.7	51.3	
4TTR4060C1	74	54.9	54.7	60.2	70.2	70.5	65.4	59.3	48.4	

Note: Tested in accordance with ARI Standard 270.95. (Not listed with ARI)

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② Calculated in accordance with N.E.C. Only use HACR circuit breakers or fuses.

³ Standard line lengths - 60'. Standard lift - 60' Suction and Liquid line. For Greater lengths and lifts refer to refrigerant piping software Pub# 32-3312-0[†]. (†denotes latest revision)

4 For accessory description and usage, see page 5.

5 * = 15, 20, 25, 30, 40 and 50 foot lineset available.



General Data

Product Specifications

Model No. ①	4TTR4042C1	4TTR4048C1	4TTR4060C1
Electrical Data V/Ph/Hz ②	208/230/1/60	208/230/1/60	208/230/1/60
Min Cir Ampacity	28	30	36
Max Fuse Size (Amps)	45	50	60
Compressor	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROLL
RL Amps - LR Amps	19.9 - 109	21.8 - 117	26.4 - 134
Outdoor Fan FL Amps	2.8	2.8	2.8
Fan HP	1/3	1/3	1/3
Fan Dia (inches)	27.6	27.6	27.6
Coil	Spine Fin™	Spine Fin™	Spine Fin™
Refrigerant R-410A	7/00-LB/OZ	11/00-LB/OZ	11/00-LB/OZ
Line Size - (in.) O.D. Gas ③	3/4	7/8	1 1/8
Line Size - (in.) O.D. Liquid ③	3/8	3/8	3/8
Dimensions H x W x D (Crated)	46.4 x 35.1 x 38.7	51 x 35.1 x 38.7	51 x 35.1 x 38.7
Weight - Shipping	281	328	330
Weight - Net	246	291	293
Start Components	NO	NO	YES
Sound Enclosure	YES	YES	YES
Compressor Sump Heat	NO	NO	NO
Optional Accessories: 4			
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A
Evaporator Defrost Control A/C	AY28X079	AY28X079	AY28X079
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101
Crank Case Heater Scroll	BAYCCHT301	BAYCCHT301	BAYCCHT301
Hard Start Kit Scroll	BAYKSKT260	BAYKSKT260	
Extreme Condition Mounting Kit	BAYECMT001	BAYECMT001	BAYECMT001
Snow Leg - Base & Cap 4" High	BAYLEGS002	BAYLEGS002	BAYLEGS002
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003
Seacoast Kit	BAYSEAC001	BAYSEAC001	BAYSEAC001
Refrigerant Lineset 5	TAYREFLN7*	TAYREFLN3*	TAYREFLN4*

Accessory Description and Usage

Anti-Short Cycle Timer — Solid state timing device that prevents compressor recycling until 5 minutes have elapsed after satisfying call or power interruptions. Use in area with questionable power delivery, commercial applications, long lineset, etc.

Evaporator Defrost Control — SPST Temperature actuated switch that cycles the condenser off as indoor coil reaches freeze-up conditions. Used for low ambient cooling to 30°F with TXV

Rubber Isolators — 5 large rubber donuts to isolate condensing unit from transmitting energy into mounting frame or pad. Use on any application where sound transmission needs to be minimized.

Hard Start kit — Start capacitor and relay to assist compressor motor startup. Use in areas with marginal power supply, on long linesets, low ambient conditions, etc.

Extreme Condition Mount Kit — Bracket kits to securely mount condensing unit to a frame or pad without removing any panels. Use in areas with high winds, or on commercial roof tops, etc.

ARI Standard Capacity Rating Conditions

ARI STANDARD 210/240 RATING CONDITIONS —

- (A) Cooling 80°F DB, 67°F WB air entering indoor coil, 95°F DB air entering outdoor coil.
- (B) High Temperature Heating 47°F DB, 43°F WB air entering outdoor coil, 70°F DB air entering indoor coil.
- (C) Low Temperature Heating 17°F ĎB, 15°F WB air entering outdoor coil, 70°F DB air entering indoor coil.
- (D) Rated indoor airflow for heating is the same as for cooling.

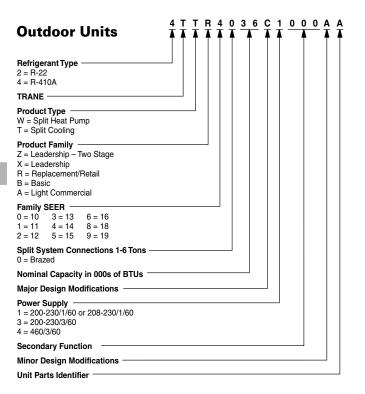
ARI STANDARD 270 RATING CONDITIONS — (Noise rating numbers are determined with the unit in cooling operation.) Standard Noise Rating number is at 95°F outdoor air.

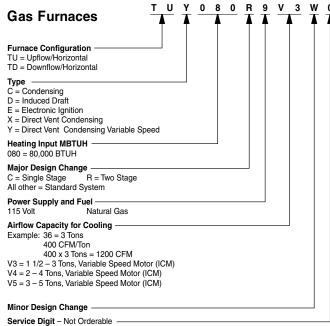


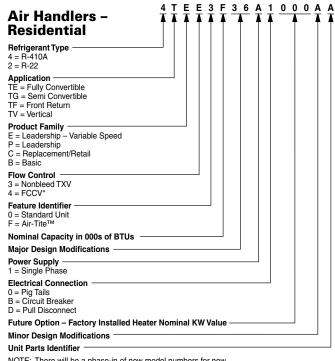




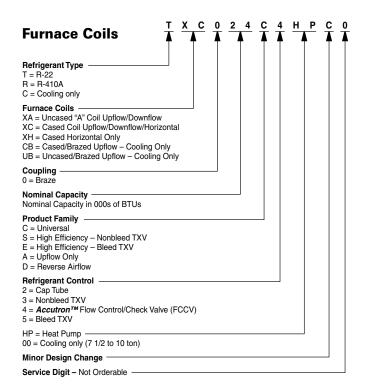
Model **Nomenclature**







NOTE: There will be a phase-in of new model numbers for new air handlers over next 2 years.
*Shipped with R-22 FCCV





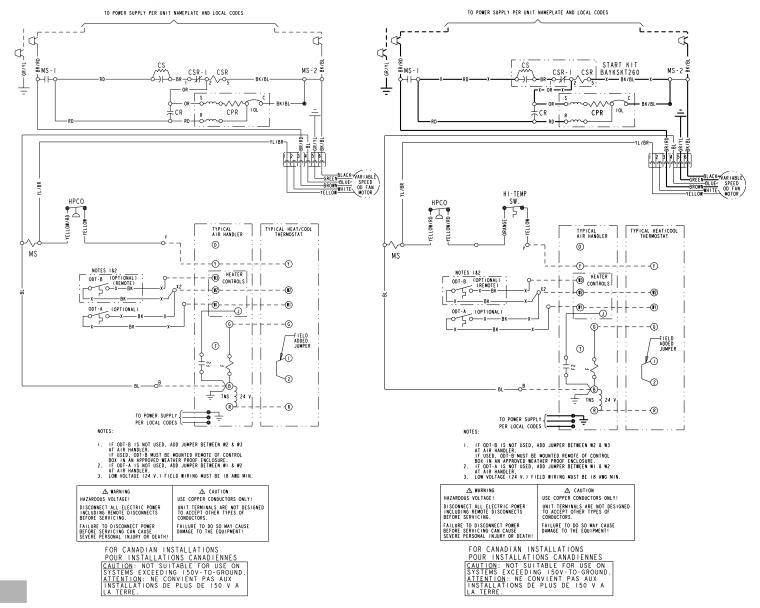
Electrical Data

Schematic Diagrams

(SEE LEGEND)

4TTR4018,024.030C

4TTR4036C



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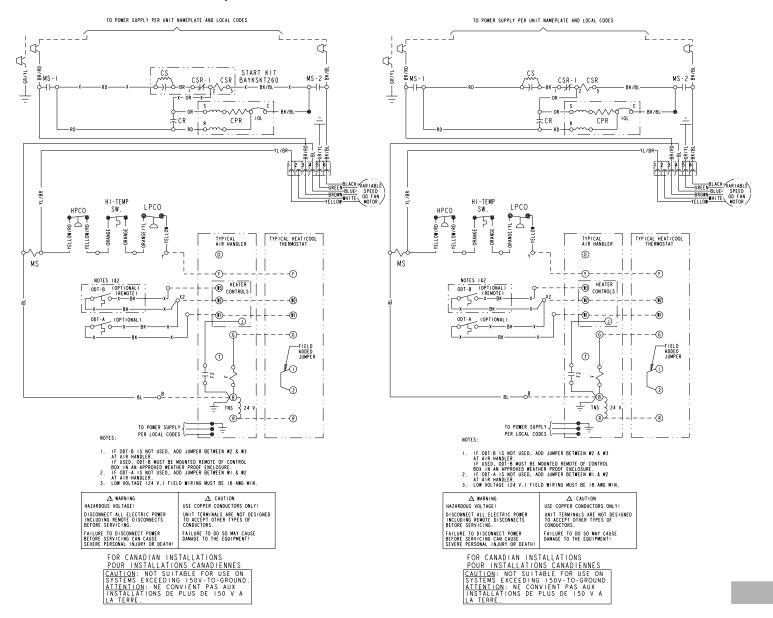
Electrical Data

Schematic Diagrams

(SEE LEGEND)

4TTR4042, 48C

4TTR4060C



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Electrical Data

Schematic Diagrams

LEGEND

```
COLOR OF WIRE

BK/BL BLACK WIRE WITH BLUE MARKER

COLOR OF MARKER

BK BLACK OR ORANGE YL YELLOW

BL BLUE RD RED GR GREEN

BR BROWN WH WHITE PR PURPLE
```

SYMBOLS

```
24 V.
                FACTORY WIRING
     LINE V.
 — - 24 V.
                FIELD WIRING
 - - LINE V. ∫
 -X - FIELD INSTALLED FACTORY WIRING
       GROUND
       JUNCTION
       WIRE NUT OR CONNECTOR
\rightarrow\vdash
       CAPACITOR
-I-
       RELAY CONTACT (N.O.)
-1/-
       RELAY CONTACT (N.C.)
(///
       THERMISTOR
       INTERNAL OVERLOAD PROTECTOR
       PRESSURE ACTUATED SWITCH
      TEMP. ACTUATED SWITCH
      POL. PLUG FEMALE HOUSING (MALE TERM.)
POL. PLUG MALE HOUSING (FEMALE TERM.)
-√√ RESISTOR OR HEATING ELEMENT
OMOTOR WINDING
     TERMINAL
 0
```

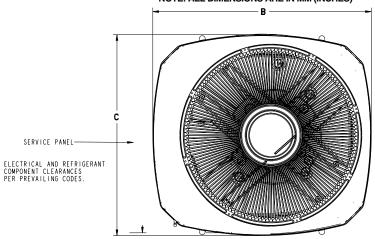
```
CA COOLING ANTICIPATOR
CBS COIL BOTTOM SENSOR
CF FAN CAPACITOR
CN WIRE CONNECTOR
CPR COMPRESSOR
CR RUN CAPACITOR
CS STARTING CAPACITOR
CS CAPACITOR
```



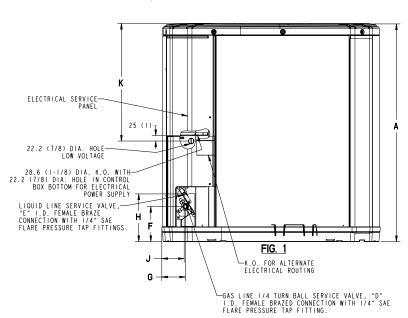
Dimensions

4TTR4 Outline Drawing

NOTE: ALL DIMENSIONS ARE IN MM (INCHES)



TOP DISCHARGE AREA SHOULD BE UNRESTRICTED FOR AT LEAST 1524 (5 FEET) ABOVE UNIT. UNIT SHOULD BE PLACED SO ROOF RUN-OFF WATER DOES NOT POUR DIRECTLY ON UNIT, AND SHOULD BE AT LEAST 305 (12") FROM WALL AND ALL SURROUNDING SHUBBERT ON TWO SIDES. OTHER TWO SIDES UNRESTRICTED.



MODELS	BASE	FIG.	Α	В	С	D	E	F	G	Н	J	K
4TTR4018C	4	1	841 (33-1/8)	946 (37-1/4)	870 (34-1/4)	1/2	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TTR4024C	4	1	841 (33-1/8)	946 (37-1/4)	870 (34-1/4)	5/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TTR4030C	4	1	841 (33-1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TTR4036C	4	1	1045 (41-1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TTR4042C	4	1	1045 (41-1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TTR4048C	4	1	1147 (45-1/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TTR4060C	4	1	1147 (45-1/8)	946 (37-1/4)	870 (34-1/4)	1-1/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)

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From Dwg. 21D152898 Rev. 16





Mechanical Specification Options

General

The 4TTR4 is fully charged from the factory for up to 15 feet of piping. This unit is designed to operate at outdoor ambient temperatures as high as 115°F. Cooling capacities are matched with a wide selection of air handlers and furnace coils that are ARI certified. The unit is UL listed. Exterior is designed for outdoor application.

Casing

Unit casing is constructed of heavy gauge, G90 galvanized steel and painted with a weather-resistant powder paint on all louvers, panels, prepaint on all other panels. Corrosion and weather-proof CMBP-G30 DuraTuffTM base.

Refrigerant Controls

Refrigeration system controls include condenser fan, compressor contactor and high pressure switch. High and low pressure controls are inherent to the compressor. A factory installed liquid line drier is standard.

Compressor

The Climatuff® compressor features a 10 year limited warranty, internal over temperature and pressure protection and total dipped hermetic motor. Other features include: roto lock suction and discharge refrigerant connections, centrifugal oil pump and low vibration and noise.

Condenser Coil

The outdoor coil provides low airflow resistance and efficient heat transfer. The coil is protected on all four sides by louvered panels and has a 10 year limited warranty.

Low Ambient Cooling

As manufactured, this unit has a cooling capability to 55°F. The addition of an evaporator defrost control with TXV permits low ambient cooling to 30°F.

Accessories

Thermostats — Cooling only and heat/cooling (manual and automatic changeover). Sub-base to match thermostat and locking thermostat cover.

Evaporator Defrost Control — See Low Ambient Cooling.



