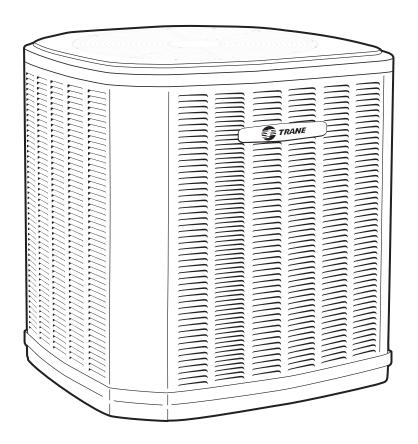


Split System Heat Pump Product Data

XR15 4TWR5

 $1^{1}/_{2}$ - 5 Tons





Features and Benefits

- CLIMATUFF® compressor
- Efficiency up to 17.0 SEER and 9.0 HSPF
- All aluminum **SPINE FIN**™ coil
- WEATHERGUARD™ fasteners
- QUICK-SESSTM cabinet, service access and refrigerant connections with full coil protection
- **DURATUFF**[™] base, fast complete drain, weatherproof
- **COMFORT-R**TM mode approved
- Glossy corrosion resistant finish
- Internal compressor high/low pressure & temperature protection
- 018, 024, 030 & 060 ship with start kit

- Compressor Sump Heat
- Liquid line filter/drier
- Tarpaulin gray cabinet with anthracite gray badge and cap
- High pressure switch
- Demand Defrost with Diagnostics
- · Service valve cover
- R-410A refrigerant
- S.E.E.T. design testing
- 100% line run test
- Low ambient cooling to 20°F with AY28X084
- Low ambient cooling to 55°F as shipped
- Extended warranties available



Contents

Features and Benefits	2
General Data	4
Product Specifications	
A-weighted Sound Power Level [dB(A)]	
Accessory Description and Usage	
ARI Standard Capacity Rating Conditions	
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General Data

Product Specifications

Model No. 1	4TWR5018E1	4TWR5024E1	4TWR5030E1	4TWR5036E1
Electrical Data V/Ph/Hz ②	208/230/1/60	208/230/1/60	208/230/1/60	208/230/1/60
Min Cir Ampacity	10	12	15	20
Max Fuse Size (Amps)	15	20	25	35
Compressors	CLIMATUFF®	CLIMATUFF®	CLIMATUFF®	CLIMATUFF® - SCROLL
RL AMPS - LR AMPS	7.3 - 38.6	9.5 - 57.8	11.1 - 63	15.4 - 83
Outdoor Fan FL Amps	.70	.70	.70	1.00
Fan HP	1/8	1/8	1/8	1/5
Fan Dia (inches)	27.6	27.6	27.6	27.6
Coil	Spine Fin™	Spine Fin™	Spine Fin™	Spine Fin™
Refrigerant R-410A	7/5-LB/OZ	7/5-LB/OZ	9/3-LB/OZ	9/3-LB/OZ
Line Size - (in.) O.D. Gas 3	1/2	5/8	3/4	3/4
Line Size - (in.) O.D. Liquid 3	3/8	3/8	3/8	3/8
Dimensions H x W x D (Crated)	38.4 x 35.1 x 38.7	38.4 x 35.1 x 38.7	38.4 x 35.1 x 38.7	46.4 x 35.1 x 38.7
Weight - Shipping	252	255	281	283
Weight - Net	219	222	245	247
Start Components	YES	YES	YES	NO
Sound Enclosure	YES	YES	YES	YES
Compressor Sump Heat	YES	YES	YES	YES
Optional Accessories: 4				
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A	TAYASCT501A
Evaporator Defrost Control A/C	AY28X084	AY28X084	AY28X084	AY28X084
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101	BAYISLT101
Hard Start Kit Scroll				BAYKSKT260
Extreme Condition Mounting Kit	BAYECMT004	BAYECMT004	BAYECMT004	BAYECMT004
Snow Leg - Base & Cap 4" High	BAYLEGS002	BAYLEGS002	BAYLEGS002	BAYLEGS002
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003	BAYLEGS003
Seacoast Kit	BAYSEAC001	BAYSEAC001	BAYSEAC001	BAYSEAC001
Refrigerant Lineset 5	TAYREFLN850	TAYREFLN7*	TAYREFLN7*	TAYREFLN7*

① Certified in accordance with the Air-Source Unitary Heat Pump Equipment certification program which is based on ARI Standard 210/240.
 ② Calculated in accordance with N.E.C. Only use HACR circuit breakers or fuses.
 ③ Standard line lengths - 80'. Standard lift - 60' Suction and Liquid line.

A-weighted Sound Power Level [dB(A)]

MODEL	SOUND POWER A-WEIGHTED FULL OCTAVE SOUND POWER LEVEL dB - [dB(A)] High Stage							Stage	
WIODEL	LEVEL [dB(A)]	63	125	250	500	1000	2000	4000	8000
4TWR5018E1	75	52.3	57.8	62.4	67.2	69.4	67.2	59.6	52.5
4TWR5024E1	75	50.3	55	58.6	65.3	69.5	64.5	58.6	50.8
4TWR5030E1	75	48.8	55.4	60.1	66.4	67.4	63.9	60.2	53.5
4TWR5036E1	75	54.5	55.1	58.3	67	69.8	65.9	59.7	49.1
4TWR5042E1	75	55.1	52	59.3	64.9	67.2	63.5	60.4	47.6
4TWR5048E1	75	55.6	53.3	59.2	66.7	71.7	67.9	60.7	51.3
4TWR5060E1	75	55.1	53.7	61.1	69.2	73.6	68.7	61.4	50

Note: Rated in accordance with AHRI Standard 270-2008

For Greater lengths and lifts refer to refrigerant piping software Pub# 32-3312-0[†]. (†denotes latest revision)

For accessory description and usage, see page 5.
 * = 15, 20, 25, 30, 40 and 50 foot lineset available.



General Data

Product Specifications

Model No. ①	4TWR5042E1	4TWR5048E1	4TWR5060E1	
Electrical Data V/Ph/Hz ②	208/230/1/60	208/230/1/60	208/230/1/60	
Min Cir Ampacity	27	29	35	
Max Fuse Size (Amps)	45	50	60	
Compressors	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROLL	
RL AMPS - LR AMPS	19.9 - 109	21.8 - 117	26.4 - 134	
Outdoor Fan FL Amps	1.00	1.00	1.00	
Fan HP	1/5	1/5	1/5	
Fan Dia (inches)	27.6	27.6	27.6	
Coil	Spine Fin™	Spine Fin™	Spine Fin™	
Refrigerant R-410A	12/1-LB/OZ	13/9-LB/OZ	12/1-LB/OZ	
Line Size - (in.) O.D. Gas 3	3/4	7/8	7/8	
Line Size - (in.) O.D. Liquid ③	3/8	3/8	3/8	
Dimensions H x W x D (Crated)	46.4 x 35.1 x 38.7	51 x 35.1 x 38.7	51 x 35.1 x 38.7	
Weight - Shipping	313	331	332	
Weight - Net	277	294	295	
Start Components	NO	NO	YES	
Sound Enclosure	YES	YES	YES	
Compressor Sump Heat	YES	YES	YES	
Optional Accessories: 4				
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A	
Evaporator Defrost Control A/C	AY28X084	AY28X084	AY28X084	
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101	
Hard Start Kit Scroll	BAYKSKT260	BAYKSKT260		
Extreme Condition Mounting Ki	it BAYECMT004	BAYECMT004	BAYECMT004	
Snow Leg - Base & Cap 4" Hig	h BAYLEGS002	BAYLEGS002	BAYLEGS002	
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003	
Seacoast Kit	BAYSEAC001	BAYSEAC001	BAYSEAC001	
Refrigerant Lineset 5	TAYREFLN7*	TAYREFLN3*	TAYREFLN3*	

5

Certified in accordance with the Air-Source Unitary Heat Pump Equipment certification program which is based on ARI Standard 210/240.
 Calculated in accordance with N.E.C. Only use HACR circuit breakers or fuses.
 Standard line lengths - 80'. Standard lift - 60' Suction and Liquid line.
 For Greater lengths and lifts refer to refrigerant piping software Pub# 32-3312-0[†]. (†denotes latest revision)

<sup>To disease inigina and initiation of stringstative p.p.

For accessory description and usage, see page 5.

* = 15, 20, 25, 30, 40 and 50 foot lineset available.</sup>



General Data

Accessory Description and Usage

Anti-Short Cycle Timer — Solid state timing device that prevents compressor recycling until 5 minutes have elapsed after satisfying call or power interruptions. Use in area with questionable power delivery, commercial applications, long lineset, etc.

Evaporator Defrost Control — SPST Temperature actuated switch that cycles the condenser off as indoor coil reaches freeze-up conditions. Used for low ambient cooling to 30°F with TXV.

Rubber Isolators — 5 large rubber donuts to isolate condensing unit from transmitting energy into mounting frame or pad. Use on any application where sound transmission needs to be minimized.

Hard Start kit — Start capacitor and relay to assist compressor motor startup. Use in areas with marginal power supply, on long linesets, low ambient conditions, etc.

Extreme Condition Mount Kit — Bracket kits to securely mount condensing unit to a frame or pad without removing any panels. Use in areas with high winds, or on commercial roof tops, etc.

ARI Standard Capacity Rating Conditions

ARI STANDARD 210/240 RATING CONDITIONS —

(A) Cooling 80°F DB, 67°F WB air entering indoor coil, 95°F DB air entering outdoor coil.

ARI STANDARD 270 RATING CONDITIONS — (Noise rating numbers are determined with the unit in cooling operation.) Standard Noise Rating number is at 95°F outdoor air.

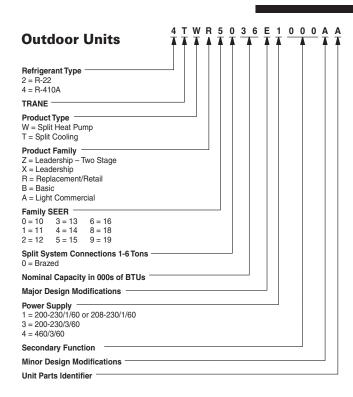


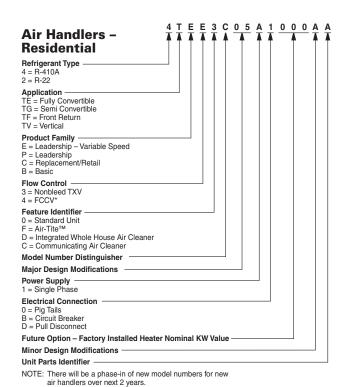


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Model Nomenclature

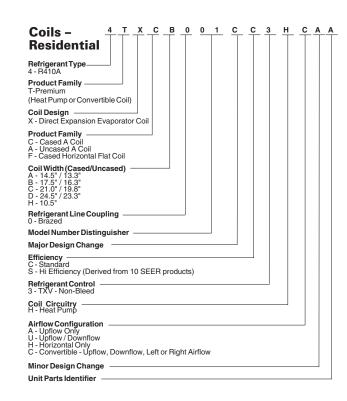




Furnace Configuration
TU = Upflow/Horizontal
TD = Downflow/Horizontal
TD = Downflow/Horizontal
TD = B 80% Induced Draft Standard
D = 80% Induced Draft Standard
D = 80% Induced Draft Premium
C = 90% Condensing Standard
X = 90% Condensing Premium
H = 95% Condensing Premium
Number of Heating Stages
1 = Single Stage
2 = Two Stage
3 = Three Stage
Cabinet Width
A = 14.5" Cabinet Width
B = 17.5" Cabinet Width
D = 24.5" Cabinet Width
Heating Input
080 = 80,000 MBTUH
Major Design Change
Voltage
9 = 115 Volts / 60 Hertz / Natural Gas
A = 115 Volts / 50 Hertz / Natural Gas
C = 115 Volts / Natural Gas with Communicating System Control
F = 115 Volts / Natural Gas with Integrated Electronic Filter
D = 115 Volts / Natural Gas with Communicating System Control and Integrated Electronic Filter
Air Capacity for Cooling
36 = 3 Ton Standard PSC Motor
H3 = 3 Ton Standard PSC Motor

Minor Design Change
Service Digit - Not Orderable

7



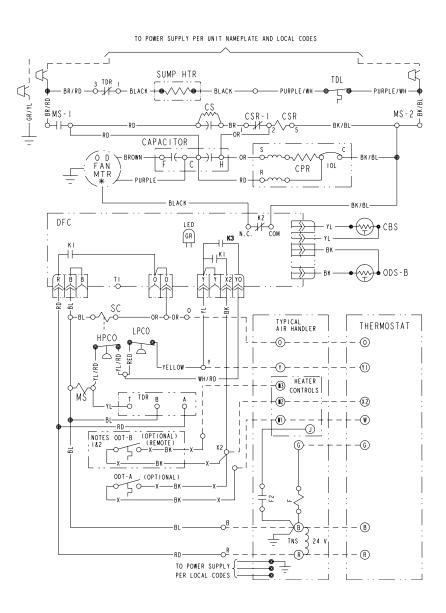
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*Shipped with R-22 FCCV



Schematic Diagrams

4TWR5018, 4TWR5024, 4TWR5030



```
LPCO LOW PRESSURE CUTOUT SW.

MS COMPRESSOR MOTOR CONTACTOR
ODA OUTDOOR FAN THERMOSTAT
ODS OUTDOOR FAN THERMOSTAT
ODS OUTDOOR THERMOSTAT
RHS RESISTANCE HEAT SWITCH
SC SWITCHOVER VALVE SOLENOID
SM SYSTEM "ON-OFF" SWITCH
DID DISCHARGE LINE THERMOSTAT
THS TRANSFORMER
TS HEATING -COOLING THERMOSTAT
TSH HEATING -THERMOSTAT
TOR TIME DELAY RELAY
COOLING ANTICIPATOR
COIL BOTTOM SENSOR
FAN CAPACITOR
WIRE CONNECTOR
COMPRESSOR
RUN CAPACITOR
STARTING CAPACITOR
CAPACITOR SWITCHING RELAY
DEFROST CONTROL
INDOOR FAN RELAY
HEATING ANTICIPATOR
HIGH PRESSURE CUTOUT SW.
INTERNAL OVERLOAD PROTECTOR
```

 WARNING HAZARDOUS VOLTAGE! DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING. FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH!

△ CAUTION USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS. FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

PURPLE

COLOR OF WIRE BK/BL BLACK WIRE WINCE COLOR OF MARKER BLACK WIRE WITH BLUE MARKER BLACK OR ORANGE YELLOW RD RED BL BLUE GR GREEN

NOTES:

- IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER. IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AM APPROVED WEATHER PROOF ENCLOSURE. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2 AT AIR HANDLER. LOW VOLTAGE (24 V.) FIELD WIRING MUST BE I8 AWG MIN.

FOR CANADIAN INSTALLATIONS
POUR INSTALLATIONS CANADIENNES
CAUTION: NOT SUITABLE FOR USE ON
SYSTEMS EXCEEDING 150V-TO-GROUND.
ATTENTION: NE CONVIENT PAS AUX
INSTALLATIONS DE PLUS DE 150 V A
LA TERRE.

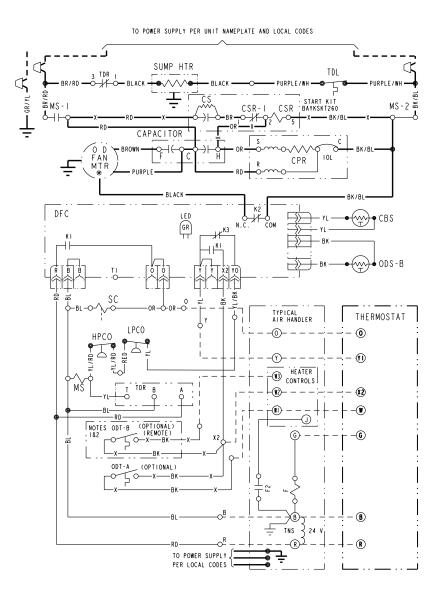
TDR relay cycles sump heat off during compressor operation and delays energizing the sump heat for 30 mins after "Y" call is removed.

Printed from D156126P01 Rev 00



Schematic Diagrams

4TWR5036



LPCO LOW PRESSURE CUTOUT SW.

MS COMPRESSOR MOTOR CONTACTOR
ODA OUTDOOR FAN THERMOSTAT
ODS OUTDOOR FAN THERMOSTAT
ODS OUTDOOR THERMOSTAT
RHS RESISTANCE HEAT SWITCH
SC SWITCHOVER VALVE SOLENOID
SM SYSTEM "ON-OFF" SWITCH
DLD DISCHARGE LINE THERMOSTAT
INS TRANSFORMER
IS HEATING-COOLING THERMOSTAT
TOR TIME DELAY RELAY CA COOLING ANTICIPATOR
CBS COIL BOTTON SENSOR
CF FAN CAPACITOR
CPR COMPRESSOR
CFR RUN CAPACITOR
CS STARTING CAPACITOR
CS STARTING CAPACITOR
CFR CAPACITOR SWITCHING RELAY
DFC DEFROST CONTROL
F INDOOR FAN RELAY
HA HEATING ANTICIPATOR
HEATING ANTICIPATOR
IOL INTERNAL OVERLOAD PROTECTOR

△ WARNING HAZARDOUS VOLTAGE! DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING.

FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH!

△ CAUTION USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS.

- COLOR OF WIRE BK/BL BLACK WIRE WITH BLUE MARKER

COLOR OF MARKER BK BLACK OR ORANGE

YI YELLOW ВL RD RED GREEN BLUE BR BROWN WH WHITE PR PURPLE

NOTES:

- IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3
 AT AIR HANDLER
 IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL
 BOX IN AN APPROVED WEATHER PROOF ENCLOSURE.
 IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2
 AT AIR HANDLER.
 LOW VOLTAGE (24 V.) FIELD WIRING MUST BE I8 AWG MIN.

FOR CANADIAN INSTALLATIONS

POUR CANADIAN INSTALLATIONS
POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON
SYSTEMS EXCEEDING 150V-TO-GROUND.
ATTENTION: NE CONVIENT PAS AUX
INSTALLATIONS DE PLUS DE 150 V A

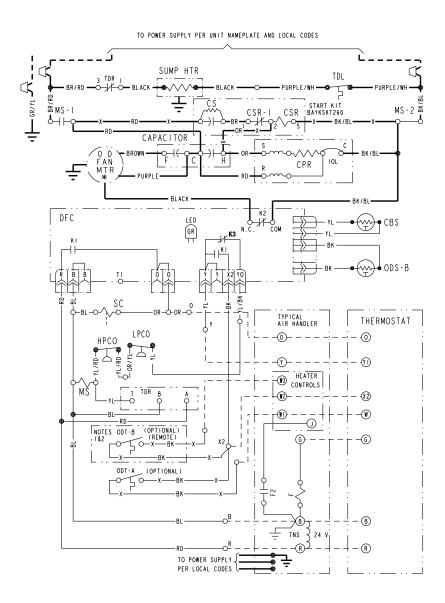
TDR relay cycles sump heat off during compressor operation and delays energizing the sump heat for 30 mins after "Y" call is removed.

Printed from D156127P02 Rev 00



Schematic Diagrams

4TWR5042



```
LPCO LOW PRESSURE CUTOUT SW.

MS COMPRESSOR MOTOR CONTACTOR
ODA OUTDOOR FAN THERMOSTAT
ODS OUTDOOR FAN THERMOSTAT
ODS OUTDOOR THERMOSTAT
RHS RESISTANCE HEAT SWITCH
SC SWITCHOVER VALVE SOLENOID
SM SYSTEM "ON-OFF" SWITCH
IDL DISCHARGE LINE THERMOSTAT
INS TRANSFORMER
IS HEATING-COOLING THERMOSTAT
ISH HEATING-ING THERMOSTAT
IDR TIME DELAY RELAY
COOLING ANTICIPATOR
COIL BOTTOM SENSOR
FAN CAPACITOR
WIRE CONNECTOR
COMPRESSOR
RUN CAPACITOR
STARTING CAPACITOR
CAPACITOR
CAPACITOR
STARTING CAPACITOR
CAPACITOR
CAPACITOR
STARTING CAPACITOR
CAPACITOR
NOTOR FAN WITCHING RELAY
DEFROST CONIROL
INDOOR FAN RELAY
HEATING ANTICIPATOR
HIGH PRESSURE CUTOUT SW.
INTERNAL OVERLOAD PROTECTOR
```

▲ WARNING HAZARDOUS VOLTAGE! DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING. FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH!

△ CAUTION USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS. FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

COLOR OF WIRE
BLACK WIRE WITH BLUE MARKER BR/BL BLACK WINE

BLACK OR ORANGE BI BILLE RD RED GR GREEN BROWN WH WHITE PURPLE

NOTES:

- I. IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3
 AT AIR HANDLER.
 IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL
 BOX IN AN APPROVED WEATHER PROOF ENCLOSURE.
 2. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2
 AT AIR HANDLER.
 3. LOW VOLTAGE (24 V.) FIELD WIRING MUST BE I8 AWG MIN.

FOR CANADIAN INSTALLATIONS POUR INSTALLATIONS CANADIENNES CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V-TO-GROUND. ATTENTION: NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150 V A LA TERRE.

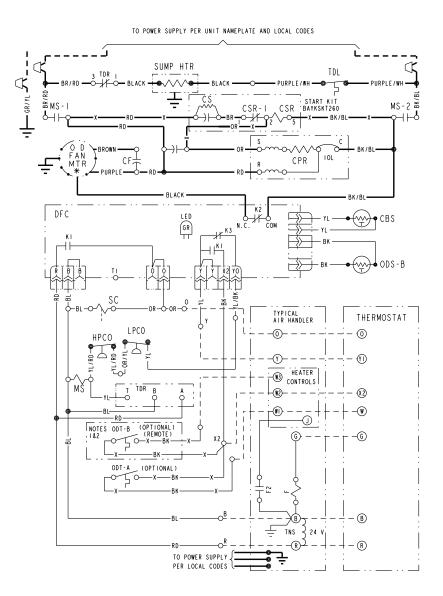
TDR relay cycles sump heat off during compressor operation and delays energizing the sump heat for 30 mins after "Y" call is removed.

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Schematic Diagrams

4TWR5048



```
CA COOLING ANTICIPATOR
CBS COIL BOTTOM SENSOR
CF FAN CAPACITOR
ON WIRE CONNECTOR
OFF COMPRESSOR
CPR COMPRESSOR
CPR COMPRESSOR
CPR COMPRESSOR
CPR COMPRESSOR
ODS OUTDOOR FAN THERMOSTAT
CS STARTING CAPACITOR
CS STARTING CAPACITOR
CS CAPACITOR
```

HAZARDOUS VOLTAGE!
DISCONNECT ALL ELECTRIC POWER
INCLUDING REMOTE DISCONNECTS
BEFORE SERVICING.
FAILURE TO DISCONNECT POWER
BEFORE SERVICING CAN CAUSE
SEVERE PERSONAL INJURY OR DEATH!

A CAUTION
USE COPPER CONDUCTORS ONLY!
UNIT TERMINALS ARE NOT DESIGNED
TO ACCEPT OTHER TYPES OF
CONDUCTORS.

FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

COLOR OF WIRE

BK/BL BLACK WIRE WITH BLUE MARKER

COLOR OF MARKER

 BK
 BLACK
 OR
 ORANGE
 YL
 YELLOW

 BL
 BLUE
 RD
 RED
 GR
 GREEN

 BR
 BROWN
 WH
 WHITE
 PR
 PURPLE

NOTES:

- I. IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3
 AT AIR HANDLER.
 IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL
 BOX IN AN APPROVED WEATHER PROOF ENCLOSURE.
 2. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2
 AT AIR HANDLER.
 3. LOW VOLTAGE (24 V.) FIELD WIRING MUST BE I8 AWG MIN.
- FOR CANADIAN INSTALLATIONS
 POUR INSTALLATIONS CANADIENNES
 CAUTION: NOT SUITABLE FOR USE ON
 SYSTEMS EXCEDING 150V-TO-GROUND.
 ATTENTION: NE CONVIENT PAS AUX
 INSTALLATIONS DE PLUS DE 150 V A
 LA TERRE.

TDR relay cycles sump heat off during compressor operation and delays energizing the sump heat for 30 mins after "Y" call is removed.

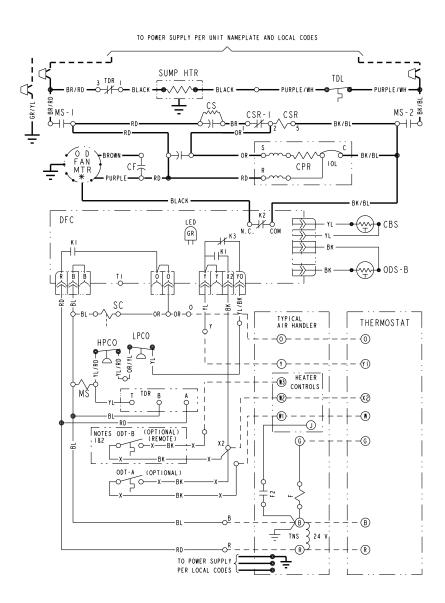
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Schematic Diagrams

4TWR5060



```
LPCO LOW PRESSURE CUTOUT SW.

MS COMPRESSOR MOTOR CONTACTOR
ODA OUTDOOR FAINTLEIPATOR
ODS OUTDOOR FAINTHERMOSTAT
ODS OUTDOOR THERMOSTAT
ODS OUTDOOR THERMOSTAT
RHS RESISTANCE HEAT SWITCH
SC SWITCHOVER VALVE SOLENOID
SM SYSTEM "ON-OFF" SWITCH
TDL DISCHARGE LINE THERMOSTAT
THS RAMSFORMER
TS HEATING-COOLING THERMOSTAT
TS HEATING-TERMOSTAT
CA COOLING ANTICIPATOR
CBS COIL BOTTOM SENSOR
CF FAM CAPACITOR
CN WIRE CONNECTOR
CR COMPRESSOR
CR RUN CAPACITOR
CS STARTING CAPACITOR
CSR CAPACITOR SWITCHING RELAY
DFC DEFROST CONTROL
F INDOOR FAM RELAY
HACH TING ANTICIPATOR
HPCO HIGH PRESSURE CUTOUT SW.
```

IOL INTERNAL OVERLOAD PROTECTOR	TSH HEATING THERMOSTAT TDR TIME DELAY RELAY
⚠ WARNING HAZARDOUS VOLTAGE!	△ CAUTION USE COPPER CONDUCTORS ONLY!
DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING.	UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS.
FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH!	FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

```
COLOR OF WIRE
BK/BL BLACK WIRE WI
COLOR OF MARKER
          BLACK WIRE WITH BLUE MARKER
BK BLACK
              OR ORANGE
                                  YELLOW
```

BLUE RD RED GREEN BROWN WH WHITE PURPLE

NOTES:

- I. IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3
 AT AIR HANDLER.
 IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL
 BOX IN AM APPROVED WEATHER PROOF ENCLOSURE.
 2. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2
 AT AIR HANDLER.
 3. LOW VOLTAGE (24 V.) FIELD WIRING MUST BE I8 AWG MIN.

FOR CANADIAN INSTALLATIONS
POUR INSTALLATIONS CANADIENNES
CAUTION: NOT SUITABLE FOR USE ON
SYSTEMS EXCEEDING 150V-TO-GROUND.
ATTENTION: NE CONVIENT PAS AUX
INSTALLATIONS DE PLUS DE 150 V A
IA TERRE

TDR relay cycles sump heat off during compressor operation and delays energizing the sump heat for 30 mins after "Y" call is removed.

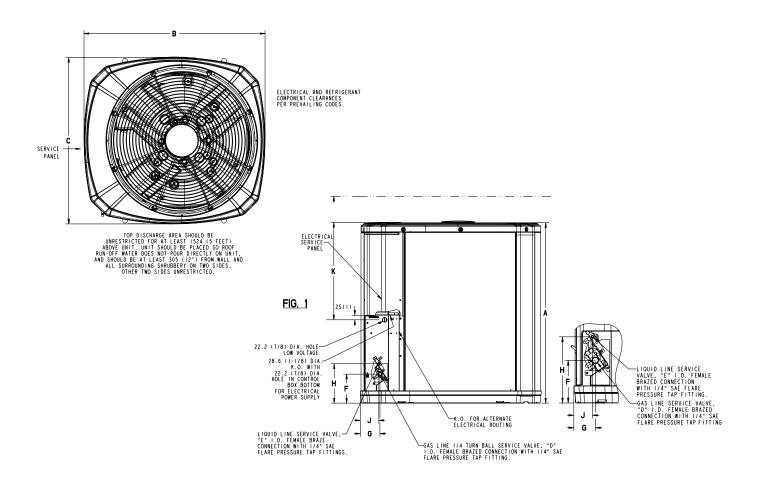
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Dimensions

4TWR5 Outline Drawing

Note: All dimensions are in MM (Inches).



MODELS	BASE	A	В	С	D	E	F	G	н	J	К
4TWR5018E	4	841 (33-1/8)	946 (37-1/4)	870 (34-1/4)	1/2	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWR5024E	4	841 (33-1/8)	946 (37-1/4)	870 (34-1/4)	5/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWR5030E	4	1045 (41 1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWR5036E	4	1045 (41 1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWR5042E	4	1045 (41 1/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWR5048E	4	1147 (45 1/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
4TWR5060E	4	1147 (45 1/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)

From Dwg. D156010

Mechanical Specification Options

General

The 4TWR5 is fully charged from the factory for up to 15 feet of piping. This unit is designed to operate at outdoor ambient temperatures as high as 115°F. Cooling capacities are matched with a wide selection of air handlers and furnace coils that are A.R.I. certified. The unit is certified to UL 1995. Exterior is designed for outdoor application.

Casing

Unit casing is constructed of heavy gauge, G90 galvanized steel and painted with a weather-resistant powder paint

on all louvers, panels, prepaint on all other panels. Corrosion and weather-proof CMBP-G30 DuraTuff™ base.

Refrigerant Controls

Refrigeration system controls include condenser fan and compressor contactor. High and low pressure controls are inherent to the compressor. A factory installed liquid line drier is standard.

Compressor

The Climatuff® compressor features internal over temperature and pressure protection and total dipped hermetic motor. Other features include: roto lock suction and discharge refrigerant connections, centrifugal oil pump and low vibration and noise.

Condenser Coil

The outdoor coil provides low airflow resistance and efficient heat transfer. The coil is protected on all four sides by louvered panels.

Low Ambient Cooling

As manufactured, this unit has a cooling capability to 55°F. The addition of an evaporator defrost control with TXV permits low ambient cooling to 20° F.

Accessories

Thermostats — Cooling only and heat/cooling (manual and automatic change-over). Sub-base to match thermostat and locking thermostat cover.







12/09