

Re-stamping and/or Nameplate Replacement Including Marking Transfer



National Board Inspection Code , ASME CSP-53 , ASME CAP-21, Section I, and Section IV



National Board Members Meeting, Fall 2012
Presented by Robert Schueler, Senior Staff Engineer

OVERVIEW GUIDE FOR REAPPLICATION OF CODE DATA

Required By	NBIC			ASME	
	Inservice	Repairs or Alterations	Pressure Relief Devices	Section I	Section IV
Responsible Organization	Owner	“R” Stamp Holder	“VR” Stamp Holder	“S, M, E, PP or V” Designation Holder	“H, HLW or HV” Designation Holder
Jurisdictional Permission	Yes	Yes	No	Yes	Yes
Oversight By	NB Commissioned Inspector	“R” Holder’s NB Inspector	“VR” Stamp Holder	AI or CI as applicable for the item	AI or CI as applicable for the item
Reapplication or ASME Mark	No	No	No	Yes	Yes
Reapplication of NB Mark	No	No	No	No	No
Required Form	NB-136	NB Form R-1 or R-2	None	ASME Form III-1A	ASME Form 8-1



**National Board Inspection Code
Rules For Replacement Of
Stamping Data**

And / Or

**Transfer Of Marking
During A Repair Or Alteration**



National Board Inspection Code

The National Board Inspection Code provides for three conditions of reapplication of the Code required information (excluding the ASME Mark) for the following:

- 1). Replacement stamping during inservice inspection.
NBIC Part 2, Section 5, paragraph 5.2 and
Form NB-136
- 2). Replacement or relocation stamping during repairs or alterations
NBIC Part 3, Section 5, paragraph 5.11 and applicable
“R” Form
- 3). Replacement stamping for pressure relieving devices
NBIC Part 3, Section 5, paragraph 5.12.5



Inservice Replacement Stamping or Nameplate

Location of rule – National Board Inspection Code [NBIC]
Part 2, Section 5, paragraph 5.2 and Form NB-136.

[Available at www.nationalboard.org]

These rules apply to all ASME Code stamped pressure retaining items. Sections I, IV, VIII, X, and XII. They also apply to all applicable Codes and Standards to which the pressure containing item was constructed and certified.

It is the Owner's responsibility to maintain, and when required, to replace all lost, illegible, or detached stamping or nameplate data on all pressure retaining items



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NBIC Part 2, Section 5

5.2 REPLACEMENT OF STAMPING DURING INSERVICE INSPECTION

5.2.1 AUTHORIZATION

a) When the stamping on a pressure-retaining item becomes indistinct or the nameplate is lost, illegible, or detached, but traceability to the original pressure-retaining item is still possible, the Inspector shall instruct the owner or user to have the stamped data replaced. All re-stamping shall be done in accordance with the original code of construction, except as modified herein. Requests for permission to re-stamp or replace nameplates shall be made to the Jurisdiction in which the pressure-retaining item is installed. Application must be made on the *Replacement of stamped Data Form*, NB-136 (see NBIC Part 2, 5.3.2). Proof of the original stamping and other such data, as is available, shall be furnished with the request. Permission from the Jurisdiction is not required for the reattachment of nameplates that are partially attached. When traceability cannot be established, the Jurisdiction shall be contacted.

b) When there is no Jurisdiction, the replacement of stamped data shall be

authorized and witnessed by a National Board Commissioned Inspector and: the completed Form NB-136 shall be submitted to the National Board.

5.2.2 REPLACEMENT OF STAMPED DATA

- a) The re-stamping or replacement of data shall be witnessed: by a National Board Commissioned Inspector and shall be identical] to the original stamping.

- b) The re-stamping or replacement of a code symbol stamp shall be performed only as permitted by the governing code of construction.

- c) Replacement nameplates shall be clearly marked "replacement."

5.2.3 REPORTING

Form NB-136 shall be filed with the Jurisdiction (if required) or the National Board by the owner or user together with a facsimile of the stamping or nameplate, as applied, and shall] also bear the Signature of the National Board Commissioned Inspector who witnessed the replacement.

Inservice

When restoration of the marking or nameplate is required, the Owner shall:

- 1) Provide the missing or illegible information traceable to the original pressure retaining item.
- 2) Request permission to re-stamp or replace the nameplate from the applicable Jurisdiction, where installed. This application for permission shall be submitted on NB Form NB-136.

If there is no jurisdiction, the Owner shall complete NB Form NB-136 and shall acquire authorization to reapply the data from a National Board Commissioned Inspector who shall witness the remarking and sign the NB-136 Report.

- 3) When the NB-136 Form is signed by a National Board Commissioned Inspector, a copy of the signed form shall be submitted to the National Board.



Typical National Board Replacement Nameplate

REPLACEMENT

NATL BD NO 60309

U

W HT
RT-3

CERTIFIED BY
ABC COMPANY

MAWP 600 PSI AT 400 F

MDMT -20 F AT 600 PSI

SERIAL NO 25A2001

YEAR 2002

Note: Neither the National Board nor the ASME trademark symbols are reapplied in this case.



National Board Form NB-136

Facsimile



REPLACEMENT OF STAMPED DATA FORM
in accordance with provisions of the National Board Inspection Code

Submitted to _____ Submitted by _____
Name of jurisdiction _____ State of origin _____
Address _____ Address _____
Telephone _____ Telephone _____

1. Manufactured by _____
2. Manufactured for _____
3. Location of installation _____
4. Date installed _____
5. Previously installed at _____
6. Manufacturer's Data Report attached No Yes
7. Item registered with National Board No Yes, NB Number _____
8. Item identification _____ Year built _____
Type _____ Dimensions _____
Mfg. serial no. _____ Jurisdiction no. _____
MAWP _____ psi Safety relief valve set at _____ psi

9. Complete the reverse side of this report with a true facsimile of the legible portion of the nameplate.
10. If nameplate is lost or illegible, documentation shall be attached identifying the object to the Manufacturer's Data Report referenced on this form.

11. I request authorization to replace the stamped data and / or nameplate on the above described pressure containing item in accordance with the rules of the National Board Inspection Code (NBIC).
Owner or User: _____
Signature: _____ Date: _____
Title: _____

12. Authorized by jurisdiction _____
Signature: _____ Date: _____
Jurisdiction: _____

Signed by Owner
Signed by Jurisdiction
When Applicable

The following is a true facsimile of the legible portion of the nameplate. Please print. Where possible, also attach a rubbing of the nameplate.

REPLACEMENT
NATL BD NO 60309
U CERTIFIED BY
W HT ABC COMPANY
RD-3 MAWP 600 PSI AT 400 F
MDMT -20 F AT 600 PSI
SERIAL NO 25A2001
YEAR 2002

I certify that to the best of my knowledge and belief, the statements in this report are correct, and that the replacement information, data, and identification numbers are correct and in accordance with provisions of the National Board Inspection Code (NBIC).
Signed by National Board
Name of Commissioned Inspector _____
Signature _____
Witnessed by _____ Employer _____
Signature _____ (NB Commission) _____
When Applicable

(Back)

Note: Where possible, attach a rubbing.



Transfer of Data During Repairs Or Alterations

Location of rule:

NBIC Part 3, Section 5, paragraph 5.11 and applicable National Board “R” Form

It is the responsibility of the National Board “R” Stamp Organization as part of the repair or alteration to relocate the Code marking should such relocation become necessary.



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NBIC Part 3, Section 5

5.11 REMOVAL OF ORIGINAL STAMPING OR NAMEPLATE

If it becomes necessary to remove original stamping, the Inspector shall, subject to the approval of the Jurisdiction, witness marking of a facsimile of stamping, the obliteration of old stamping, and transfer of stamping to the new item. When stamping is on a nameplate, the Inspector shall witness transfer of the nameplate to the new location. Any relocation shall be described on the applicable NBIC “R” Form. The re-stamping or replacement of a code symbol stamp shall be performed only as permitted by the governing code of construction.


When Transfer of Code Marking is Required

The National Board “R” Stamp Holder Shall:

- 1. Obtain permission from the applicable Jurisdiction where the pressure containing item is installed or will be reinstalled.**
- 2. The National Board Commissioned Inspector who is performing the required inspections for the “R” organization shall witness the transfer.**
- 3. If this involves re-stamping, the original marking shall be obliterated.**
- 4. The relocation shall be described on the applicable NBIC “R” Report Form.**






Case 1: Marking Transfer, Typical Re-stamping During a Repair

U <small>W HT RT-3</small>	NATL BD NO 60309	REPAIRED BY	Company B
	CERTIFIED BY ABC COMPANY		CERTIFICATE HOLDER
	MAWP 600 PSI AT 400 F	1234	AUG 15 2012
	MDMT -20 F AT 600 PSI	<small>NATIONAL BOARD "R" CERTIFICATE NUMBER</small>	<small>DATE REPAIRED</small>
	SERIAL NO 25A2001 YEAR 2002		



Case 2: Existing Nameplate is Relocated During an Alteration

 U <small>W HT RT-3</small>	 60309	ALTERED BY <u>Company B</u> <small>CERTIFICATE HOLDER</small>	
	Certified By ABC Company		<small>M.A.W.P.</small> <u>600</u> <small>P.S.I.</small>
	MAWP 600 PSI AT 400 F MDMT -20 F AT 600 PSI	SERIAL 25A2001	<small>AT</small> <u>400</u> <small>°F</small>
	YEAR 2002	1234	<small>* Minimum Required Relieving Capacity</small> <u>August 15, 2012</u> <small>DATE ALTERED</small>
		<small>NATIONAL BOARD "R" CERTIFICATE NUMBER</small>	

Note: Existing nameplate is moved with no modification of same. The required "R" stamping will be located next to the final location of the original nameplate.



National Board R-1 Form

FORM R-1 REPORT OF REPAIR
in accordance with provisions of the National Board Inspection Code

1. Work performed by _____ (state of repair organization) _____ (Print Registration No.)

2. Owner _____ (Print No. 301.36, etc.)

3. Location of installation _____ (Print No.)

4. Item identification _____ (Name of original manufacturer) _____ (Print name view or type)

5. Manufacturer _____ (Print No.) _____ (Print No.) _____ (Print No.) _____ (Print No.)

6. NBIC Element Address _____ (Print No.) _____ (Print No.) _____ (Print No.) _____ (Print No.)

Original Code of Construction for Item _____ (Print No.) _____ (Print No.)

Construction Code Used for Repair Performed _____ (Print No.) _____ (Print No.)

7. Repair Type Welded Complete Pressure Equipment PEP Pressure Equipment

8. Description of work _____ (Print No. 301.36, etc.) _____ (Print No. 301.36, etc.)

9. Replacement Part: Attached are Manufacturer's Part Data Report or Form R-3s properly completed for the following items of this report _____ (Print No.) _____ (Print No.)

10. Remarks: _____

Code Marking has been relocated from front to rear head.

CERTIFICATE OF COMPLIANCE

I, _____, certify that to the best of my knowledge and belief the statements in this report are correct and that all material, construction, and workmanship on this Repair conforms to the National Board Inspection Code.

National Board "R" Certificate of Authorization No. _____ expires on _____

Date _____ (state of repair organization) _____ (Print name and title)

CERTIFICATE OF INSPECTION

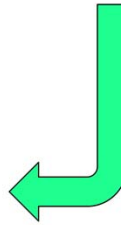
I, _____, holding a valid Commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency, where required, issued by the Jurisdiction of _____, and employed by _____, have inspected the work described in this report on _____ and state that to the best of my knowledge and belief this work complies with the applicable requirements of the National Board Inspection Code.

By signing this certificate, neither the undersigned nor any employee makes any warranty, expressed or implied, concerning the work described in this report. Furthermore, neither the undersigned nor any employee shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection.

Date _____ (Print name) _____ (Print name and title)

This form may be obtained from The National Board of Boiler and Pressure Vessel Inspectors, 1015 Crupper Ave., Columbus, OH 43229 308-66 Rev. 11

Code Marking has been relocated from front to rear head.



National Board R-2 Form

FORM R-2: REPORT OF ALTERATION
in accordance with provisions of the National Board Inspection Code

CONSTRUCTION REPORT SHEET 1 OF 2

1. Construction performed by: (name of "R" organization responsible for construction) (DATE OF "R" ORGANIZATION TEST)

2. Owner: (ADDRESS) (PHONE NUMBER)

3. Location of installation: (ADDRESS) (CITY) (STATE) (ZIP)

4. Item identification: (NAME OF ORIGINAL MANUFACTURER) (NEW PARTS/ASSEMBLY)

5. Identifying no.: (DATE) (TIME) (LOCATION) (UNIT)

6. NBIC Edition/Address: (NBIC EDITION) (NBIC ADDRESS)

Original Code of Construction for Item: (NBIC) (NBIC ADDRESS)

Construction Code to be used for Alteration performed: (NBIC) (NBIC ADDRESS)

7. Description of Construction Scope (see requirements from Form R-4, if applicable) Form R-2 Report supplementary item is attached

Pressure Test, if applied: (PSI) (MAMP)

8. Requirement Note: Attached are Manufacturer's Partial Data Reports or Form R-3s properly completed for the following reason of this report (name of part, item number, item report type or condition of equipment, tag, name and marking mark)

9. **Code Marking has been relocated from front to rear head.**

CERTIFICATE OF DESIGN (used for design organization) (NAME OF DESIGNER) (ADDRESS OF DESIGNER) (PHONE NUMBER) (CITY) (STATE) (ZIP)

I, _____, acknowledge the provisions and requirements of design described on the DESIGN REPORT, sheet 2, and the design was constructed in accordance with the construction scope as required by the National Board Inspection Code.

Date: _____ Signed: _____ (name of design organization) (authorized representative)

CONSTRUCTION CERTIFICATION

I, _____, certify that to the best of my knowledge and belief the statements in this report are correct and that all materials, construction, and workmanship on the Alteration conforms to the National Board Inspection Code.

National Board "R" Certificate of Authorization No. _____ expires on: _____

Date: _____ Signed: _____ (name of alteration organization) (authorized representative)

CERTIFICATE OF INSPECTION

I, _____, holding a valid Commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency issued by the Instructions of _____, and employed by _____, have inspected the work described in this report on _____ and certify that to the best of my knowledge and belief this work complies with the applicable requirements of the National Board Inspection Code. By signing this certificate, neither the undersigned nor any employer makes any warranty, expressed or implied, concerning the work described in this report. Furthermore, neither the undersigned nor any employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection.

Date: _____ Signed: _____ (Commission) (Company) (Name and Address)

This form may be obtained from The National Board of Boiler and Pressure Vessel Inspectors, 1037 Orange Ave., Columbus, OH 43260. NB-209 Rev. 1

Code Marking has been relocated from front to rear head.



National Board “VR” Stamp Holder Replacement of Illegible or Missing Nameplates

Location of the rule for illegible pressure relief device (PRV) nameplate is given in NBIC, Part 3, Section 5, paragraph 5.12.5(a).

The location of the rule for missing PRV nameplate is given in NBIC Part 3, Section 5, paragraph 5.12.5(b).

There are no report forms or supporting documents required.



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5.12.2 REPAIR NAMEPLATE

When a pressure relief valve is repaired, a metal repair nameplate stamped with the information required: below shall be securely attached to the valve adjacent to the original manufacturer's stamping or nameplate. If not

mounted directly on the valve, the nameplate shall be securely attached so as not to interfere with valve operation and sealed in accordance with the quality system.

a) Prior to attachment of the repair nameplate, the previous repair nameplate, if applicable, shall be removed from the repaired valve.

b) As a minimum, the information on the valve repair nameplate (see NBIC Part 3, Figure 5.7.5-e) shall include:

- 1) The name of the repair organization preceded by the words “repaired by”;
- 2) The “YR” repair symbol stamp and the “YR” certificate number;
- 3) Unique identifier (e.g., repair serial number, shop order number, etc.);
- 4) Date of repair;
- 5) Set pressure;
- 6) Capacity and capacity units (if changed from original nameplate due to set pressure or service fluid change);

7) Type/Model number (if changed from original nameplate by a conversion. See NBIC Part 3, S7.2); and

8) When an adjustment is made to correct for service conditions of superimposed back pressure and/or temperature or the differential between popping pressure between steam and air (see NBIC Part 3, 4.52), the information on the valve repair nameplate shall include the:

- a. Cold Differential Test Pressure (CDTP); and
- b. Superimposed Back Pressure (BP) (only when applicable).

Replacement of Illegible Nameplate

The National Board “VR” Stamp Holder shall produce a replacement nameplate, marked “DUPLICATE” containing all information that originally appeared on the PRV. In addition to this, the “VR” Stamp Holder shall apply his PRV Repair nameplate.



Replacement of PRV Missing Nameplate

The National Board “VR” Stamp Holder is not permitted to perform repairs on a PRV unless positive identification can be made to that specific valve.

When, and only when, such positive identification can be made, the “VR” Stamp Holder shall provide a duplicate nameplate and his repair plate as described in the rules for illegible nameplates




Typical PRV Replacement Nameplate

[TYPICAL] DUPLICATE NAMEPLATE

MFGR _____
TYPE/MODEL NO _____
SIZE _____
TAG or SERIAL NO _____
SET PRESSURE _____ @ _____ TEMP _____
CODE DESIGNATOR _____
YEAR _____

REPAIRED BY _____ CERTIFICATE HOLDER _____

 _____
TYPE/MODEL NUMBER _____
SET PRESSURE _____ CAPACITY _____
CDTP _____ BP _____
REPAIR IDENTIFICATION _____
DATE REPAIRED _____

NATIONAL BOARD "VR"
CERTIFICATE NUMBER _____

Note: The “VR” Stamp Holder shall not apply the ASME or National Board Trademarks on the duplicate nameplate.

No report provided.



**ASME Criteria
For The Reapplication Of
An ASME
Certification Mark**



ASME Codes and Standards Policy

ASME Codes & Standards Policy (CPS)
CSP-53 Policy on Protection of ASME
Marks

ASME Code Accreditation Policy (CAP)
CAP-21 Criteria for Reapplication of an
ASME Certification Mark



ASME Policy CSP-53 (Public Document)

The ASME Mark can only be applied by an ASME Authorized Certificate of Authorization Holder and then only under the following conditions as applicable:

1. It is a product constructed by the Certificate of Authorization Holder.
2. The application of the Mark is **witnessed by:**
 - a) An **Authorized Inspector** in the employ of an Authorized Inspection Agency
 - b) A **Qualified Inspector** in the employ of a Qualified Inspection Organization
 - c) A **Certified Individual** in the employ of the Authorized Certificate of Authorization Holder.



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CSP-53 POLICY ON PROTECTION OF ASME MARKS

(a) Policy on the Protection of ASME Mark

All ASME accreditation programs that specify the use of an ASME mark shall provide for designated oversight of those activities that affect the proper utilization of ASME marks. Only ASME accreditation programs with measures established for designated oversight may utilize ASME marks.

(b) Policy on Designated Oversight

The measures established for designated oversight shall comply with ASME-developed criteria. The criteria shall provide oversight measures that establish reasonable assurance that the activities (of the entity authorized by ASME to use its marks) that affect the use of ASME marks are accomplished in accordance with the appropriate ASME codes or standards. Where such activities are not accomplished in accordance with the appropriate ASME codes or standards, the criteria shall provide for notification of ASME and appropriate redress. ASME shall establish criteria for and administer the qualification and certification of those agencies, organizations, and individuals authorized to provide designated oversight.

(c) General Requirements for Designated Oversight:

(1) Each ASME accreditation program that utilizes ASME marks shall provide for one (or more than one, where applicable) of the types of authorized designated oversight given below.

(i) An ASME accredited authorized inspection agency (AIA), i.e., an authorized insurance company or Enforcement Authority that provides designated oversight through the use of authorized Inspectors (AI), qualified to criteria specified in the appropriate code or standard, and is not a qualified inspection organization, as described in Para. (c)(1)(ii) below.

(ii) An ASME qualified inspection organization (QIO), i.e., an organization that is qualified by ASME, to criteria specified in the appropriate code or standard, to provide designated oversight through the use of qualified inspectors (QI); is not an authorized inspection agency, as described in Para. (c)(1)(i) above; and is not an entity authorized by ASME to use its marks.

(iii) A certified individual (CI), i.e., an individual employee of the accredited entity authorized by ASME to use its marks, the CI is qualified and certified by the entity authorized by ASME to use its marks, to criteria specified in the appropriate code or standard. The qualification and certification are subject to evaluation by ASME during the accreditation survey or review. The CI is neither an AI nor QI, as described in Paras. (c)(1)(i) and (ii) above.

(2) The use of all ASME marks shall be documented with data reports or certificates of conformance that are signed by a responsible representative of the accredited entity authorized by ASME to use its marks and the appropriate inspector or individual authorized to perform the designated oversight activities (i.e., either an AI, QI, or CI).

(3) ASME accreditation programs that utilize ASME marks shall provide for record retention of all data reports and certificates of conformance, such that the use of the ASME marks is documented and traceable to the entity authorized by ASME to use its marks. All data reports and certificates of conformance shall be retained for a period established by the appropriate code or standard.

CAP-21 Criteria for Reapplication of an ASME Certification Mark (Internal Document)

CAP-21 is an internal ASME guide document which was distributed to the Boiler Code Committees to allow the ASME Code Committees, using ASME trademarks and designators, to draft rules permitting the reapplication of the ASME Certification Mark.

As of this time, only ASME Code Section I and Section IV have adopted rules for reapplication of the Certification Mark. Both Sections now have mandatory appendix which are nearly word for word duplications of the CAP-21 Policy.



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CAP-21 CRITERIA FOR REAPPLICATION OF AN ASME CERTIFICATION MARK

1 After an item has been certified under an ASME standard, if the ASME certification mark (e.g. Code Symbol Stamp) becomes indistinct or the nameplate is illegible or lost, but traceability to the original certification can be established, the certification mark may be reapplied to the item.

2 Reapplication of certification marks shall only be permitted under the following conditions:

2.1 The owner has requested the reapplication.

2.2 Where applicable, the Jurisdiction has granted the request for reapplication.

2.3 The reapplication shall be performed by the original manufacturer of the Code item. Where responsibility to the original Code certification has been maintained, reapplication by a successor organization to the original manufacturer is permitted.

2.4 The reapplication shall be authorized and witnessed by an Inspector from an ASME accredited Authorized Inspection Agency, or by an authorized representative of the Qualified Inspection Organization or a Certified Individual, as applicable under the associated certification program.

2.5 The reapplication of the mark shall be documented on a data report form which

is retained as required for the original data report.

3 Reapplication of the certification mark shall only be provided to restore evidence of original compliance with the standard. Reapplication of the mark shall not be applied for certification of the current condition of the item or for certification to different requirements than originally constructed.

ASME Codes Permitting Reapplication of the Mark

**ASME Code Section I
Mandatory Appendix III
Form III-1A required.**

**ASME Code Section IV
Mandatory Appendix 8
Form 8-1 required.**

Warning Note:

ASME provides rules and permission for reapplying the ASME Mark to only Section I and Section IV Boilers and their Pressure Relief Devices.

No ASME Code permission exists for Section VIII, X, or XII Code stamped equipment or their pressure relieving devices.



ASME Code Section I Criteria For Reapplication Of A Certification Mark [“S, M, E, PP, or V”]

Rules:

- 1) **The boiler, boiler part, or pressure relief valve shall be traceable to the original certification. (Applicable Section I Data Report Form as this shall be attached to the new III-1A report).**
- 2) **The Current Owner has requested the reapplication.**
- 3) **Where applicable, the Jurisdiction has granted a request for the reapplication**
- 4) **The reapplication is performed by the original Manufacturer of the item.**
- 5) **The reapplication shall be witness by an AI in the employ of an ASME Authorized Inspection Agency or a CI in the employ of the original Manufacturer, as applicable.**
- 6) **Data Form III-A1 shall be completed by the original Manufacturer.**



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ASME Code Section I

MANDATORY APPENDIX III

CRITERIA FOR REAPPLICATION OF A CERTIFICATION MARK

III-1 INTRODUCTION

After an item has been certified under ASME Section I, if the stamping of the Certification Mark with appropriate Designator becomes indistinct or the nameplate is illegible or lost, but traceability to the original certification can be established, the Certification Mark may be reapplied to the item.

III-2 CONDITIONS

Reapplication of the Certification Mark shall only be permitted under the following conditions:

- (a) The Owner has requested the reapplication.
- (b) Where applicable, the jurisdiction has granted the request for reapplication.
- (c) The reapplication shall be performed by the original Manufacturer of the Code item. Where responsibility for the original Code certification has been maintained, reapplication by a successor organization to the original Manufacturer is permitted.

(d) The reapplication shall be authorized and witnessed by an Inspector from an ASME-accredited Authorized Inspection Agency, or by an authorized representative of the Qualified Inspection Organization or a Certified

Individual, as applicable under the associated certification program.

(e) Reapplication of the Certification Mark shall be documented on a Certificate of Conformance for Reapplication of the Certification Mark as shown in Form III-1A. The completed Certificate of Conformance for Reapplication of the Certification Mark shall be retained as required for the original Manufacturer's Data Report.

III-3 RULES

Reapplication of the Certification Mark shall only be provided to restore evidence of original compliance with ASME Section I requirements. Reapplication of the Certification Mark shall not be applied for certification of the current condition of the item or for certification to different requirements than originally constructed.

ASME Section I Form III-1A

FORM III-1A CERTIFICATE OF CONFORMANCE FOR REAPPLICATION OF THE CERTIFICATION MARK
In Accordance With Provisions of the ASME Boiler and Pressure Vessel Code

1. Manufactured by: _____
Name and address

2. Manufactured for: _____
Name and address

3. Location of Installation: _____
Name and address

4. Item Description: _____
Development code (if any) Why Mark Report Code Certification Mark Applied Year Mark

5. Item Identification: _____
Manufacturer's Code Manufacturer's Item No. Manufacturer's Registration No. Code (if any)

6. Original Construction Code: _____

7. Traceability to Code Certification. (Attach a copy of the original Manufacturer's Data Report.)

8. Remarks: _____

Authorization is requested to have the Certification Mark reapplied on the above described item in accordance with the rules of the ASME Boiler and Pressure Vessel Code.

Owner: _____
Name and address

Signature: _____ Title: _____ Date: _____
Authorized Representative

Authorization is granted to reapply the Certification Mark on the above described item in accordance with the rules of the ASME Boiler and Pressure Vessel Code.

Jurisdiction: _____

Signature: _____ Date: _____
Authorized Representative

I certify that to the best of my knowledge and belief, the statements in this Certificate of Conformance are correct and that the reapplication of the Certification Mark is in accordance with provisions of the ASME Boiler and Pressure Vessel Code. Furthermore, it is understood that reapplication of the Certification Mark is provided to restore evidence of original compliance with the construction code and is never to be construed as endorsement of the identified item in its current condition.

Name of Original Manufacturer: _____
Name and address

Responsible Successor Organization: _____
Name and address

Signature: _____ Date: _____
Authorized Representative

Certification Mark: _____ Certificate of Authorization No.: _____ Expiration Date: _____

Inspected by: _____ Designated Oversight by: AIA GIG CI
Name and address

Employer: _____
Name and address

Signature: _____ Date: _____ Commission: _____
Inspector Inspection Commissioner Commissioner's Approver

BD-111

Original Manufacturer's Name

Owner

Jurisdiction

Original Manufacturer's Certification

AI or CI as applicable



ASME Code Section IV

Criteria For Reapplication Of A Certification Mark

["H, HLW or HV"]

Rules:

- 1) The boiler, boiler part, or pressure relief valve shall be traceable to the original certification. (Applicable Section I Data Report Form as this shall be attached to the new III-1A report).
- 2) The Current Owner has requested the reapplication.
- 3) Where applicable, the Jurisdiction has granted a request for the reapplication
- 4) The reapplication is performed by the original Manufacturer of the item.
- 5) The reapplication shall be witness by an AI in the employ of an ASME Authorized Inspection Agency or a CI in the employ of the original Manufacturer, as applicable.
- 6) Data Form 8-1 shall be completed by the original Manufacturer.



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MANDATORY APPENDIX 8

CRITERIA FOR REAPPLICATION OF A CERTIFICATION MARK

8-100 INTRODUCTION

After an item has been certified under ASME Section IV, if the Certification Mark with appropriate Designator stamping becomes indistinct or the nameplate is illegible or lost, but traceability to the original certification can be established, the Certification Mark may be reapplied to the item.

8-200 CONDITIONS

Reapplication of the Certification Mark shall only be permitted under the following conditions:

- (a) The Owner has requested the reapplication.
- (b) Where applicable, the jurisdiction has granted the request for reapplication.
- (c) The reapplication shall be performed by the original Manufacturer of the Code item. Where responsibility for the original Code certification has been maintained, reapplication by a successor organization to the original Manufacturer is permitted.
- (d) The reapplication shall be authorized and witnessed by an Inspector from an ASME-accredited Authorized Inspection Agency, or by an authorized representative

of the Qualified Inspection Organization or a Certified Individual, as applicable under the associated certification program.

(e) Reapplication of the Certification Mark shall be documented on a Certificate of Conformance for Reapplication of the Certification Mark as shown in Form 8-1. The completed Certificate of Conformance for Reapplication of the Certification Mark shall be retained as required for the original Manufacturer's Data Report.

8-300 RULES

Reapplication of the Certification Mark shall only be provided to restore evidence of original compliance with ASME Section IV requirements. Reapplication of the Certification Mark shall not be applied for certification of the current condition of the item or for certification to different requirements than originally constructed.

ASME Section IV Form 8-1

FORM 8-1 CERTIFICATE OF CONFORMANCE FOR REAPPLICATION OF THE CERTIFICATION MARK
In Accordance With Provisions of the ASME Boiler and Pressure Vessel Code

1. Manufactured by: _____ (Name and address) ←

2. Manufactured for: _____ (Name and address) ←

3. Location of installation: _____ (Name and address)

4. Item Description: _____ (Serial pressure vessel, etc.) _____ (Mfg. Code Report #) _____ (Certification Mark applied) _____ (Year built)

5. Item Identification: _____ (Manufacturer's Report #) _____ (Approval Report #) _____ (Jurisdiction no.) _____ (Date)

6. Original Construction Code: _____ (Name/Construction Code) _____ (Subsections, if applicable) _____ (Code name)

7. Traceability to Code Certification. (Attach a copy of the original Manufacturer's Data Report.)

8. Remarks:

Authorization is requested to have the Certification Mark reappplied on the above described item in accordance with the rules of the ASME Boiler and Pressure Vessel Code.

Owner: _____ (Name and address) ←

Signature: _____ (Authorized Representative) Title: _____ Date: _____

Authorization is granted to reapply the Certification Mark on the above described item in accordance with the rules of the ASME Boiler and Pressure Vessel Code.

Jurisdiction: _____ ←

Signature: _____ (Authorized Representative) Date: _____

I certify that to the best of my knowledge and belief, the statements in this Certificate of Conformance are correct and that the reapplication of the Certification Mark is in accordance with provisions of the ASME Boiler and Pressure Vessel Code. Furthermore, it is understood that reapplication of the Certification Mark is provided to restore evidence of original compliance with the construction code and is not to be construed as endorsement of the identified item in its current condition.

Name of Original Manufacturer: _____ (Name and address) ←

Responsible Successor Organization: _____ (Name and address)

Signature: _____ (Authorized Representative) Title: _____ Date: _____

Certification Mark: _____ Certificate of Authorization No.: _____ Expiration Date: _____

Inspected by: _____ (Name of individual) Designated Oversight by: AIA CID CI

Employer: _____ (Name and address)

Signature: _____ (Inspector) Date: _____ Commission: _____ (Jurisdiction, if applicable)

(B711)

Original Manufacturer's Name

Owner

Jurisdiction

Original Manufacturer's Certification

AI or CI as applicable





Re-stamping

Re-stamping and/or new nameplates shall be in full compliance with the Code, Sections I or IV for the Edition and Addenda to which the original item was manufactured.

The resultant Data Report Forms shall be distributed and maintained as was required by the Code at the time the item was originally manufactured.



Additional Things To Consider

- 1) **The National Board is silent on the subject of reapplication of the National Board Mark.** 
Opinion: Only the original Authorized Manufacture can reapply the NB Mark when witnessed by a National Board Commissioned Inspector.
- 2) **ASME is recalling all of their old symbol stamps on or before January 1, 2013.**
Opinion: Affective now, we will have to accept the new MARK  and Designator.
- 3) **For Pressure Relief Devices, ASME does not have a stamp small enough to fit on the PRV nameplate.**
Opinion: We will have to continue using the old letters, V, or HV.

