



# Standard Details for Metal Roofing & Siding

## Post Frame and Residential Structures



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### **Disclaimer**

The details and written instructions described in this manual are suggested installation methods to ensure a quality application of our products, and should be considered as a guideline only. FABRAL recognizes that installation techniques can vary based upon builder and geographical preferences, and that there are other acceptable ways to install our products.



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\*\*Due to Product improvements, changes and other factors, Fabral reserves the right to change or delete information herein without prior notice or obligation to make changes in products previously purchased.

# Installation Instructions

## Building Design and Construction

In order to ensure the anticipated performance and longevity, protect metal panels from potentially corrosive situations and materials. When treated lumber will be in direct contact with metal panels or flashings please note the following: Galvanized steel is compatible with the CCA (Chromated Copper Arsenate) pressure-treated lumber that was predominantly used before 2004, but not with the older Penta treated lumber or the new ACQ (Alkaline Copper Quaternary), CA (Copper Azole), or CBA (Copper Boron Azole). Stainless steel or other special treated fasteners should be used into these non-compatible pressure treated lumbers. Aluminum must be separated from contact with all treated wood since the soluble copper in the preservative is corrosive to aluminum. Likewise, dissimilar metals also require a protective barrier between them to prevent galvanic corrosion. Request FABRAL Technical Bulletins #803, 106, and 107 for more information on treated lumber and dissimilar metals.

**Plastic, builders' felt, bituminous paint, caulking, or gasket material may be used to separate panels from treated wood and dissimilar metals.** When using aluminum panels in direct contact with steel, use a separator as described above and fasten with Stainless Steel screws.

Fertilizer, lime, acids, feeds, manure, soils, and many other compounds also cause corrosion in metal panels. Contact between metal panels and any potentially corrosive materials should be prevented.

Porous insulation materials may absorb and retain moisture, and should not be used in direct contact with metal panels. Use a vapor barrier such as polyethylene plastic or 30-lb felt to prevent moisture from contacting both the insulation and the metal panel.

FABRAL's translucent panels are intended for siding applications only. In all situations, foot traffic should be avoided on translucent panels. Translucent panels used in roofing applications will break down in a short time and cause staining and premature corrosion of the metal panels below. If used on roofs, apply butyl caulking to separate the fiberglass panels from the metal. Translucent panels should be cleaned and sealed regularly, as recommended by the translucent panel manufacturer.

## Purlins, Girts and Roof Deck

The substructure to which the metal panels are fastened must be properly spaced and sufficiently thick to provide a roof or wall system able to meet required design loads.

A 2" nominal lumber thickness or 1" nominal thickness are both acceptable purlins. If snow guards are to be installed in the future, a 2 x 8 purlin can be installed in area for snow guard installation. Call engineering for locations of 2 x 8 purlins. When using purlins, FABRAL recommends a maximum spacing of 24" on-center (note that 5V requires solid decking). Pullout values decrease if the fasteners protrude completely through the purlins. Kiln-dried softwood is recommended for purlins or decking (pine, fir, hemlock, and spruce). Hardwoods are difficult to fasten into without splitting and contain tannic acids that are corrosive to metal panels. Green (non-kiln-dried) lumber may warp, twist, and shrink as the wood seasons fully, causing waviness in the panels as well as loosening and leaking of the fasteners.

Solid decking is highly recommended for all residential applications. When using solid decking or sheathing, always use 30-lb felt or underlayment and plan on using closer fastener spacing and larger diameter #14 screws. (Refer to the tables on page 31).

On re-roofing projects where the condition of the old decking is in

question, or where existing shingles will be left in place, new 2x4 or 1x4 purlins should be fastened through the decking and into the rafters. This will provide a solid framework for attaching the metal panels. For more detailed information on Re-roofing applications, consult FABRAL Technical Bulletin #721, Re-Roofing With Metal. Load tables are available for all FABRAL panels; contact FABRAL for additional information.

## Roofing

Panel sidelaps should face away from wind driven rain. To accomplish this, begin by installing the first sheet square with the eave and gable at the down wind end of the roof, farthest away from the source of prevailing winds or away from the primary viewing location.

In applications requiring a panel endlap, please refer to the detailed instructions in this booklet. For best results, lap panels as shown and install in the indicated sequence. **All endlaps require sealant. When weather-tightness is critical, use sealant tape in all sidelaps.**

To provide a drip edge, allow an overhang of 1 to 2 inches at the eave. At the gable edge, use a gable or sidewall flashing. This will keep weather out, prevent lifting in high winds, and provide a neat, finished appearance. The trim and roofing sheet should be fastened every 12 to 24 inches along the gable edge. Do not step on panel ribs or on trim pieces to prevent kinking.

## Roof Pitch

The metal roofing panels shown in this manual require a minimum slope of 2½" per foot to ensure proper drainage. Refer to the rain-carrying table in this booklet for the maximum allowable panel length per slope that will provide adequate drainage. For longer slopes and lower roof pitches, contact FABRAL for other suitable profiles.

## Bending and Bowing

Aluminum roofing and siding sheets are rollformed from hardened, tempered metal for maximum strength. If a sheet must be bent, a gentle 90-degree bend is the maximum recommended. Metal should not be re-bent once it has been formed, nor should it be folded back on itself. When a metal roofing sheet must be installed on a curved roof, screws should be installed at every overlapping rib at the sheet ends to resist the natural tendency of the metal to spring back. The standard fastening pattern is permitted over the rest of the sheet. When installing the metal panels shown in this booklet over a curved arch, the minimum radius of the arch is 18' for aluminum panels and 24' for steel panels. Use sealant tape or butyl caulking at all sidelaps and endlaps. Additional care and fasteners must be provided when securing the top and bottom purlins on an arched rafter building to prevent the curved panels from pulling the purlins loose from the rafters. Ring-shank pole barn nails, heavy wood screws, lag screws, or bolts are often used for attaching these purlins.

## Siding

Siding should be installed using the standard fastening and overlap patterns to ensure optimum performance. For strong, neat corners use hemmed corner flashings. **Do not run siding sheets all the way to the ground. Instead, provide a protective base of concrete, masonry, treated wood, or similar material and terminate the siding sheets 6" above grade.**

If siding sheets are installed horizontally, use sealant tape or butyl caulking at the vertical laps to ensure weather-tight joints. Install panels from the bottom up so that water is directed away from, and not into, the lap joints.

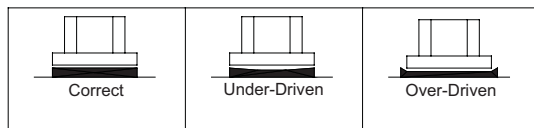
# Installation Instructions

## Fastening

FABRAL can supply either screws or nails for fastening into dimension lumber. Always use screws with solid sheathing. Screws for use with steel panels are galvanized and then coated with an organic polymer for optimum corrosion resistance. For best results with aluminum panels, use #300 series stainless steel screws.

The FabrOseal® galvanized ring-shank nail, with its premium long-life silicone rubber gasket, assures a lasting seal and is the best nail available for steel panels when screws are not the method being used by the installer.

The correct way to fasten steel panels with nails is to drive the nail through the top of the rib so the washer is compressed securely against the metal. Nail placement must be in the ribs for roofing applications to minimize the potential for roof leaks. Over-driving the nail can split the washer and dimple the metal, causing leaks.



Wood screws with combination metal and neoprene washers should be installed in the flat area of the panel adjacent to the ribs, and tightened such that the washer is compressed as illustrated above. This will ensure a lasting, leak-proof seal. **Remove any metal filings created by the drilling action of the screws or predrilling of the holes to avoid rust staining on the panel surface.** Refer to the fastening schedules in this booklet for the correct fastener locations.

## Flashing and Trim

Always begin flashing installation from the bottom and work up, so that upper flashings are lapped on top of lower flashings. This will prevent moisture from leaking under the flashings and into the structure. Endlap flashings a minimum of 6" and seal the lap joints with sealant. Extend flashings 4-6" beyond the building, cut along the bend lines, apply sealant, and fold the side flaps in and the top flaps down to cap off the ends. Secure with pop-rivets or stitch screws.

Some roof conditions, such as valleys, may require a longer endlap and/or a larger flashing to properly drain moisture from the roof. Factors that influence flashing size, shape, and endlap requirements include roof pitch, roof geometry, slope length, and climatic factors (such as heavy snowfall or rainfall).

Whenever possible, begin trim installation at the downwind end of the roof, farthest away from the source of prevailing winds, to allow flashing laps to face away from wind-driven rain. Refer to the details in this book for the proper location of fasteners and sealants.

The flashings and trims shown in this book are standard parts. Custom trims are available to meet your specific design needs. If you need a special trim, please furnish a drawing of the desired shape, including dimensions and angles, to your Fabral dealer to obtain pricing and availability.

Refer to the SMACNA Architectural Sheet Metal Manual for additional information about detailing and installing flashings.

## Safety

Always work safely when installing metal products and use extreme caution on the roof at all times. Wear gloves and safety glasses to reduce the risk of injury, and use hearing protection when operating power

tools. Always be sure that ladders are safely positioned and properly secured. Safety harnesses or other special equipment may be required; be sure to Consult OSHA guidelines for compliance with all safety requirements.

Do Not walk on panels until all the fasteners are installed. Metal roofing panels are slippery when wet, dusty, frosty, or oily – Do Not attempt to walk on a metal roof under these conditions. Wear soft-soled shoes to improve traction and to minimize damage to the paint finish. Always be aware of your position on the roof relative to any roof openings, roof edges, co-workers, and penetrations. Installing metal panels or flashings on a windy day can be dangerous and should be avoided if possible.

## Cutting Aluminum Panels

To make a cut parallel to the ribs, score the panel deeply with a sharp utility knife and bend back-and-forth along the score, breaking the metal off cleanly. For cuts across the ribs, use straight-cut snips, electric or pneumatic shears, a portable profile shear, or an electric nibbler. Some installers prefer using a circular saw with a metal cutting blade (a fine-tooth hardwood blade, or a standard combination blade reversed in the saw works also). Light oil or soap on the blade will make cutting easier.

## Cutting and Drilling Steel Panels

Steel panels may be cut with metal snips, electric or pneumatic shears, a portable profile shear, or an electric nibbler. Some installers prefer using a circular saw to cut metal panels. Do Not use self-consuming abrasive blades because of the following: 1. Abrasive blades burn the paint and galvanizing at the cut edge, leaving edges that are jagged and unsightly and rust more quickly 2. Abrasive blades produce hot metal filings that embed in the paint and cause rust marks on the face of the panel 3. All saw cut panels must be turned face down and cut in a location down-wind and well away from the building and other panels to avoid embedment of metal filings on other panels 4. All saw cut panels must be thoroughly wiped to ensure the removal of all metal filings. If saw cutting cannot be avoided, select a carbide-tipped blade specially designed for cutting light-gage ferrous metal panels. These blades are now available at many home centers and lumber yards. Pre-drilling wall panels gives uniform alignment of screw rows. Be sure to remove drill filings once panels are installed to avoid rust marks from the filings.

## Building Maintenance

A metal roof should be inspected annually and cleaned as necessary to maintain its beauty and performance. Any debris or residue, including leaves, twigs, and dust should be cleaned off promptly to prevent moisture entrapment against the metal, which may lead to finish deterioration or premature corrosion. Flashings may need to be re-sealed periodically in order to maintain optimum weathertightness.

## Proper Storage

Store metal panels indoors when possible; if outdoors, cover and elevate. Elevate one side higher for water drainage. Never cover in plastic; use a tarp that can breathe. Allow for air circulation. If a bundle gets wet, break bands and separate sheets; allow sheets to dry completely and only restack if completely dry. Product should be stored for a maximum of 2-4 weeks before being installed.

# Paint System & Warranties

Enduracote® is a paint system that takes performance to the next level. Based on cutting edge resin technology, this system offers unbeatable durability and superior long-term performance against the elements.

## The Enduracote® Warranty for Galvanized Panels

- Lifetime film integrity for walls & roofs
  - 30-year against fade & chalk for walls and roofs
  - 10-year edge rust against acid rain
- For profiles: Grand Rib 3®, Alu-Tuff II, 5V Crimp, ProClad, StrongClad, Prime Rib

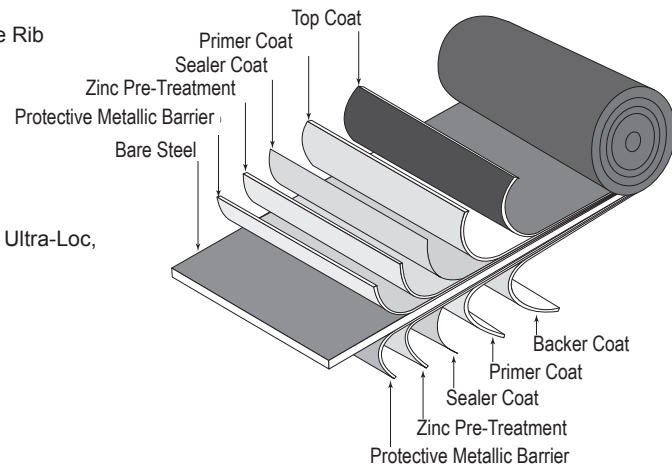
## The Enduracote® Warranty for Galvalume Panels

- Lifetime film integrity for walls & roofs
  - 30-year against fade & chalk for walls and roofs
  - 20 year non-perforation warranty
- For profiles: 1 1/2" SSR, Climaguard™, Mighti-Rib®, Horizon S, Horizon 16, Ultra-Loc, Ultra-Rib

## The Enduracote® PLUS Warranty

- Lifetime film integrity for walls & roofs
  - 30-year against fade & chalk for walls and roofs
  - 15-year edge rust against acid rain
  - 25-year non-perforation against acid rain for walls; 20-years for roofs
- For profiles: Grandrib 3® PLUS, Alu-Tuff

**ENDURACOTE**  PREMIUM DEFENSE  
Against the Elements



**Example of the Grandrib3® layer system**

## Other Warranties

### Polyester Paint Warranty

- 25-year limited film integrity
  - 10-year against fade & chalk
- For profiles: MP Panel, Shelterguard®, 5-Rib

### Galvalume Perforation Warranty

- 20-year non-perforation warranty for Grandrib 3®, Mighti Rib®, Climaguard™ and 1 1/2" SSR profiles

### Aluminum-Zinc Alloy Warranty

- 20-year limited non-perforation
- For Bare Galvalume® Products

### Aluminum Product Guarantee

- 30-year corrosion guarantee



## The Energy Star® Program

The Energy Star Program promotes highly reflective roof systems that reflect solar energy. These roof systems allow buildings to stay cooler and, in turn, use less electricity for air conditioning; less electricity means a reduction in power generation and a reduction of pollutants discharged at power plants. Fabral has attained Energy Star approval for many of its Enduracote™ system colors. Ask for Technical Bulletin #724 titled "Energy Star Approval", for program details and a list of approved Enduracote™ colors.

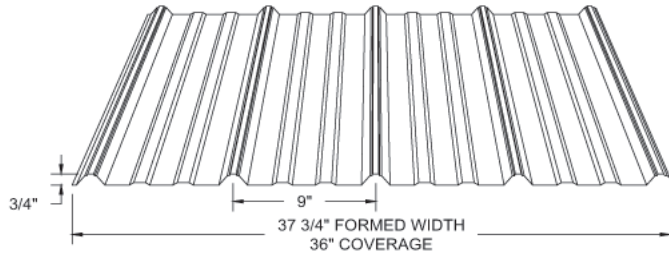
## All Fabral Enduracote Colors are Energy Star Approved

Please contact your Fabral representative for more information about Fabral warranties and paint systems.

# Steel Panel Profiles

## Grandrib 3<sup>®</sup>

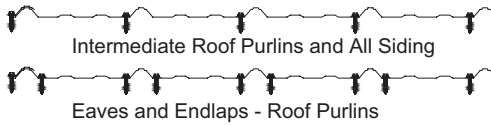
29 Gauge steel, Plain, and Painted Galvanized



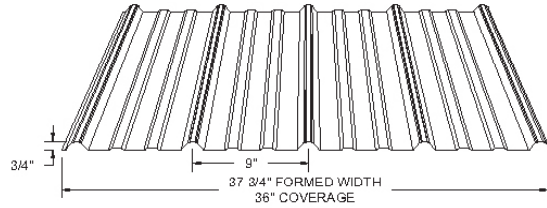
CORRECT SIDELAP FOR ALU-TUFF, GRANDRIB 3, AND MULTI-PURPOSE STEEL PANELS.



### SCREW PATTERNS

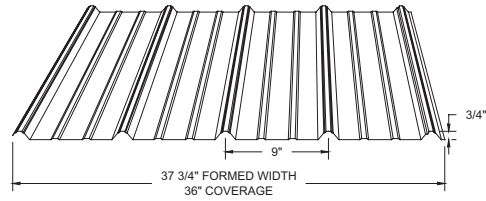


## MP Panel<sup>™</sup>



Screw patterns are the same as the Grandrib 3

## Alu-Tuff



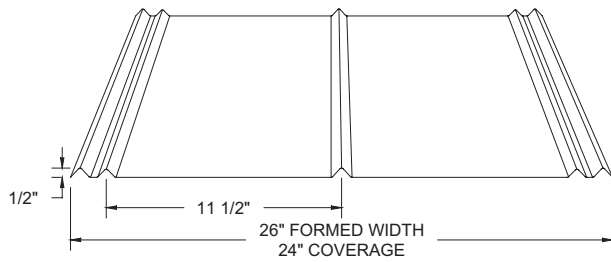
### NAIL PATTERNS



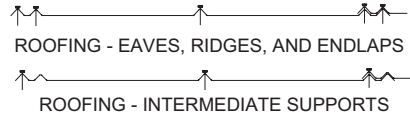
80 screws per square or 1 pound of nails per square  
See page 32 for a table showing screw spacing

## 5V Crimp

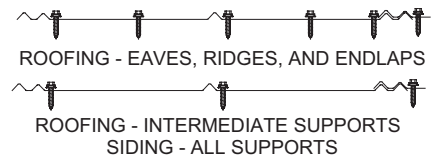
USE ON SOLID DECKING



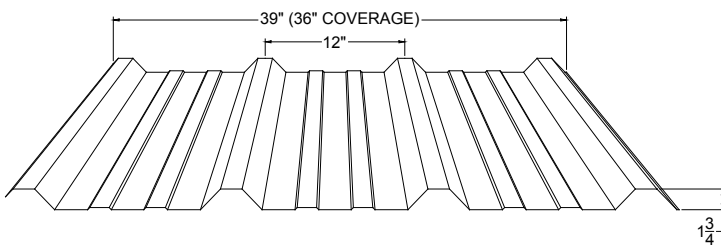
### NAIL PATTERN



### SCREW PATTERN



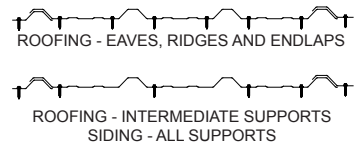
## Mighti-Rib<sup>®</sup>



### NAIL PATTERN



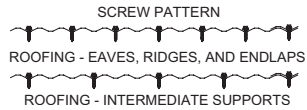
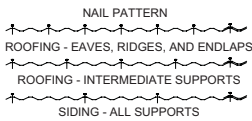
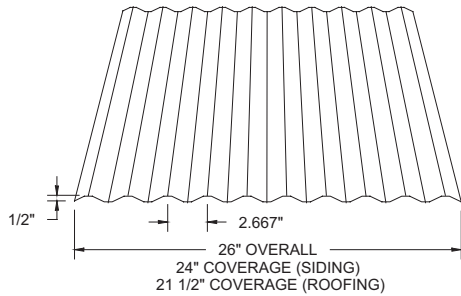
### SCREW PATTERN



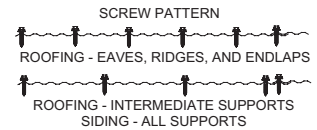
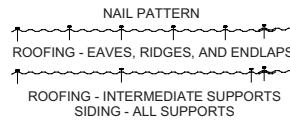
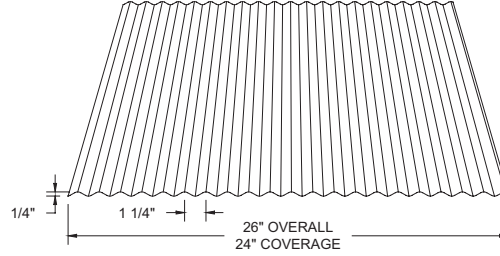
\*Not all profiles are available in all areas. Please contact Fabral for availability.

# Steel Panel Profiles

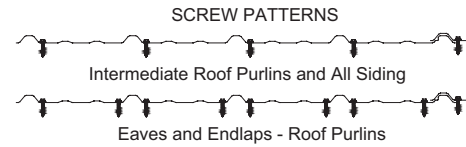
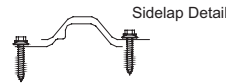
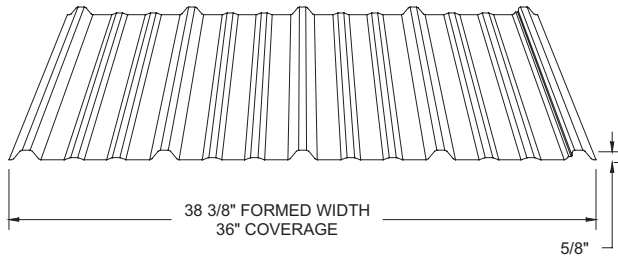
## 2 1/2" Corrugated



## 1 1/4" Corrugated



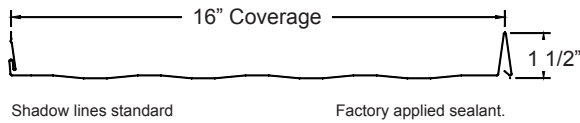
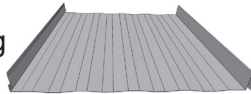
## Proclad



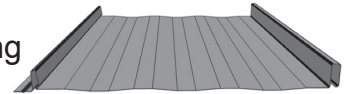
\*Not all profiles are available in all areas. Please contact Fabral for availability.

## Other Steel Profiles Available

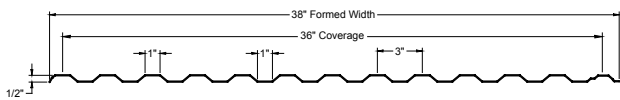
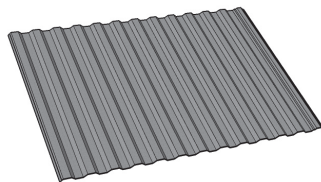
### 1 1/2" SSR™ 24 Gauge Standing Seam Roofing



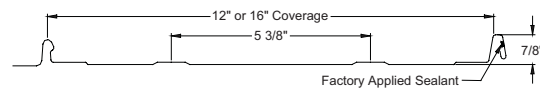
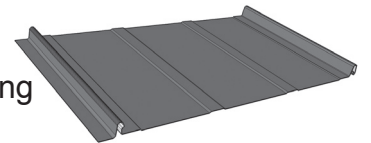
### Horizon S 26 Gauge Standing Seam Roofing



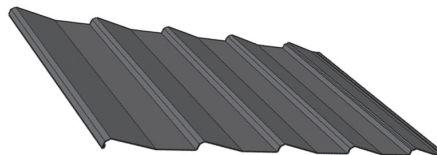
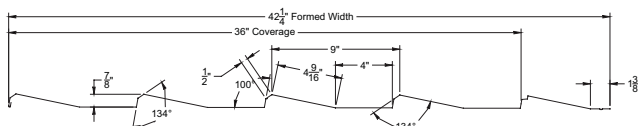
### Prime Rib®



### Climaguard™ 26 Gauge Standing Seam Roofing

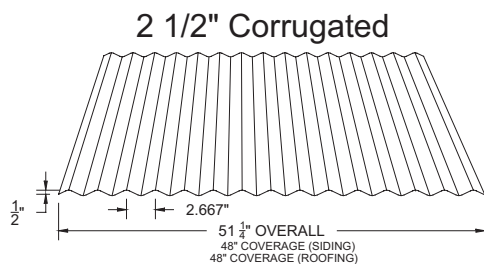
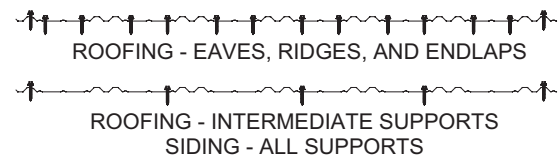
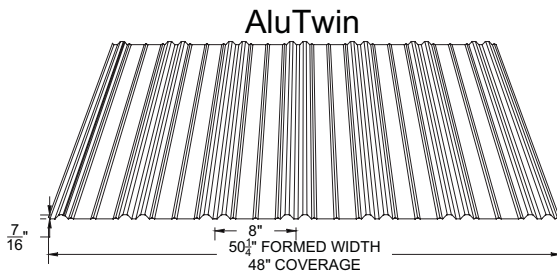
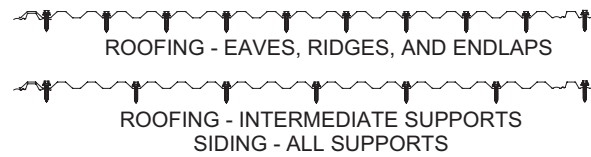
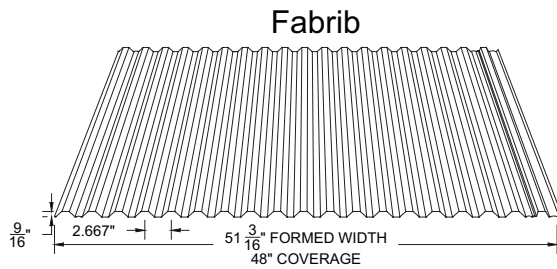
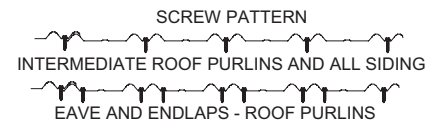
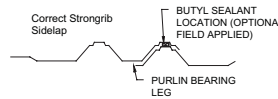
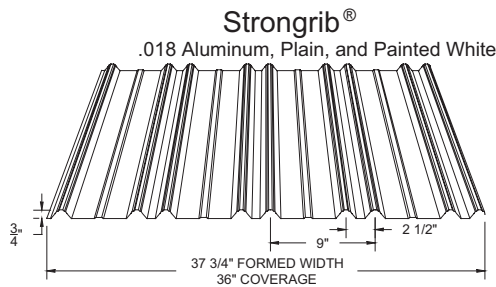
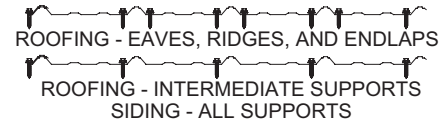
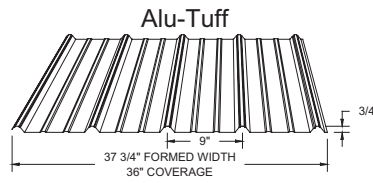
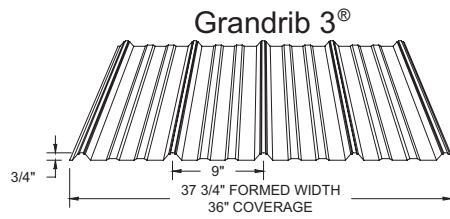


### Grandbeam® 26 Gauge Roofing & Siding





# Aluminum Panel Profiles



\*Not all profiles are available in all areas. Please contact Fabral for availability.

# Post Frame Estimating & Roof Types

## Estimating Metal Roofing, Siding & Flashings

Panel lengths are to be determined by the truss top chord or actual field measurements. Remember to add for overhangs at the eaves; subtract for a gap at the ridge. Siding should be kept up away from the ground with a skirt board.

### Number of Panels

The coverage of the panel being used will determine the number of panels at a length (i.e.: 3' coverage panel on a 30 ft. long building would require 10 panels on each side of the ridge or 20 panels at the particular length.)

### Horizontal Measurement to a Roof

Divide the building width in half, then multiply by the slope factor (i.e.: 40' wide building with 4/12 slope. 40 divided by 2 equals 20' times 1.054 equals 21'-1" in slope dimension.) Allow for 1/2" to 1" gap at peak and 1" to 2" eave overhang.

Roof Pitch	Slope Factor
3/12	1.031
4/12	1.054
5/12	1.083
6/12	1.120
8/12	1.202
10/12	1.302
12/12	1.414

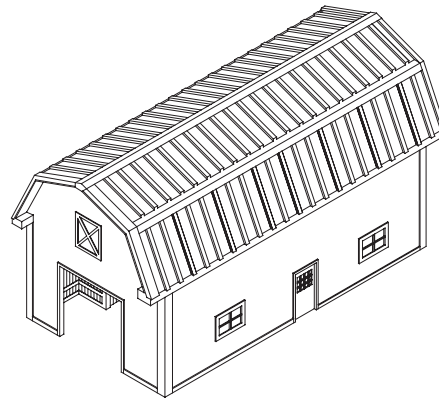
### Flashing Conditions

Roof - Eave, Ridge, Gable, Sidewall, Endwall, Valley, Hip, Transition, Gambrel, Soffits

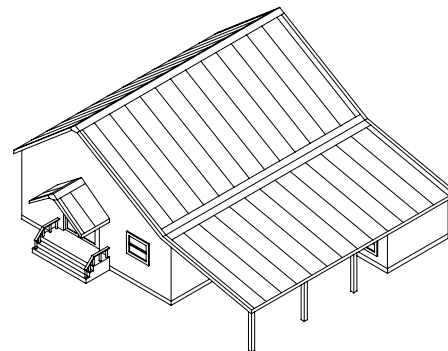
Siding - Base Perimeter, Corners, Inside Corners, Man Doors, Windows, Sliding Doors, Overhead Doors

*Please contact Fabral's Engineering Department for all your estimating & specification needs.*

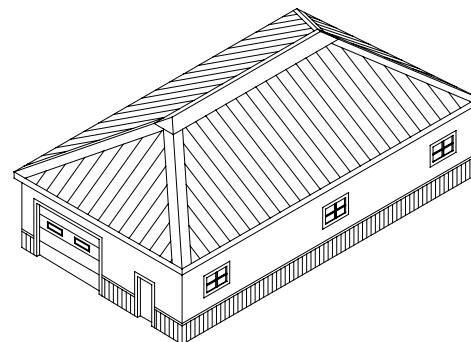
1-800-477-2741  
717-735-1257 Fax



Gambrel Roof



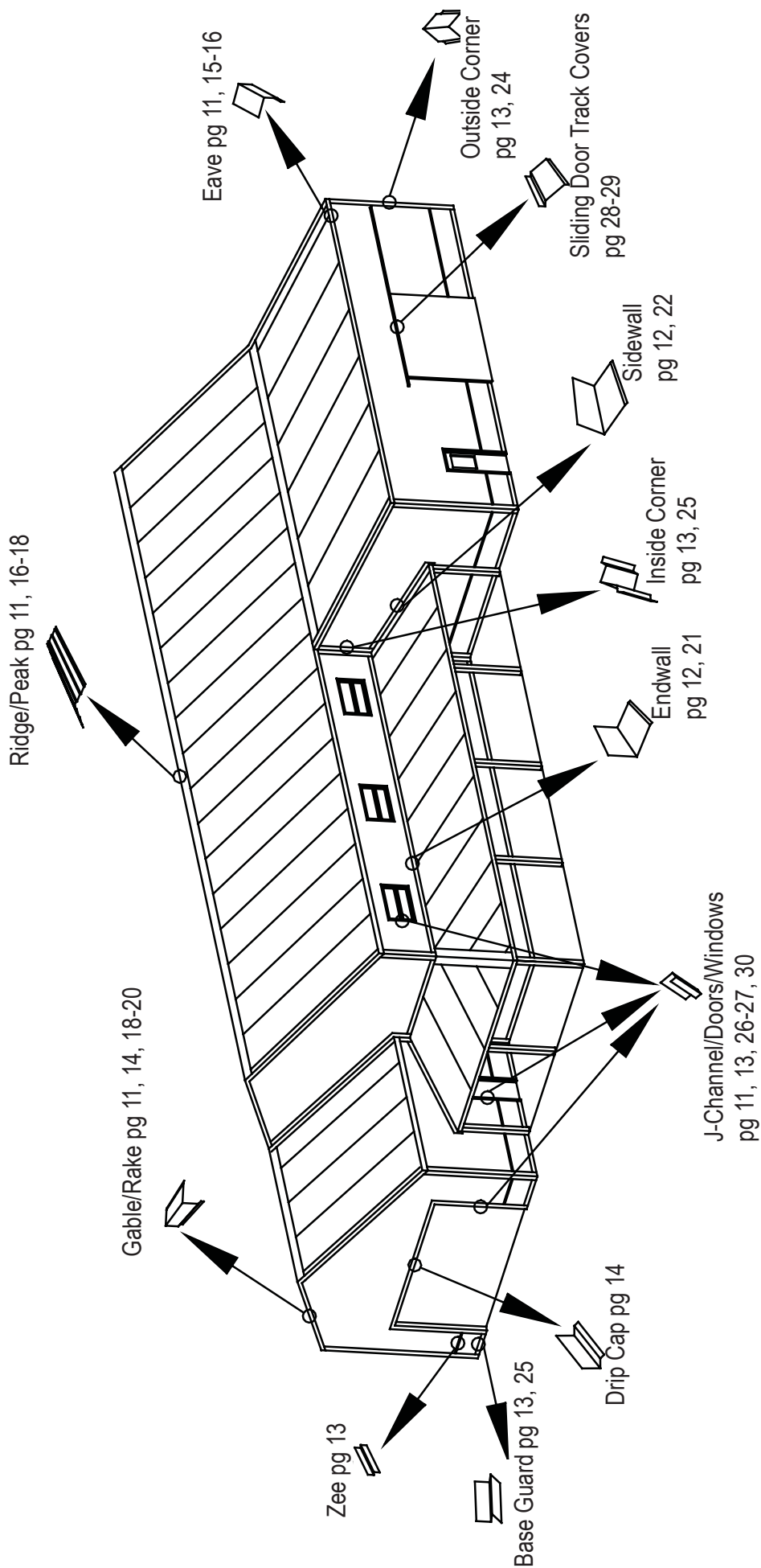
Transition Roof



Hip Roof



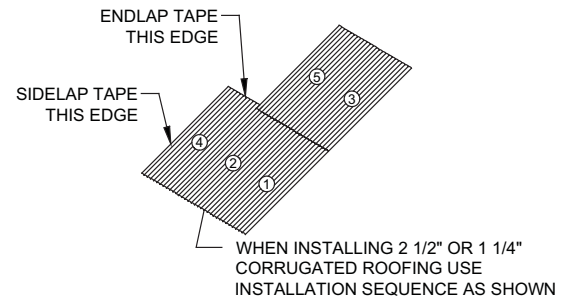
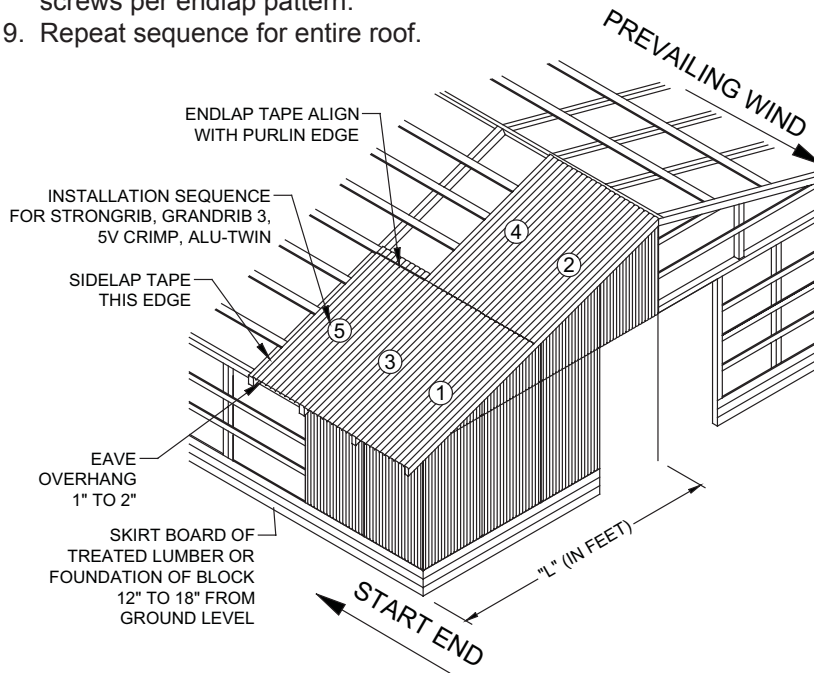
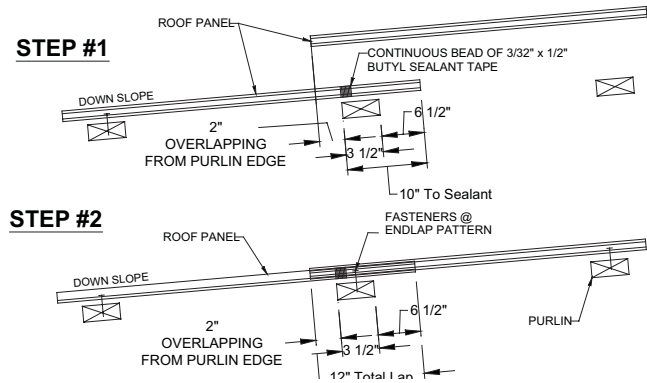
# Post Frame Building Details



# Post Frame Flashing Details

## ENDLAP

1. Apply 3/32" x 1/2" butyl endlap sealant on bottom panel just below centerline of purlin (see endlap diagram for location) on panel #1.
2. Apply sidelap sealant on panel #1 and connect to endlap sealant.
3. Place panel #2 so it overlaps panel #1, 12" as shown. Install screws per endlap fastening pattern.
4. Apply sidelap sealant on panel #2 to connect to sidelap sealant of panel #1.
5. Place panel #3 over sidelap of #1 and #2.
6. Apply endlap sealant on panel #3.
7. Apply sidelap sealant on panel #3 and connect with endlap sealant.
8. Place panel #4 over endlap of panel #3. Install screws per endlap pattern.
9. Repeat sequence for entire roof.



**ALLOWABLE PANEL LENGTHS (ft.) ALONG THE SLOPE FOR 4" RAINFALL PER HOUR**

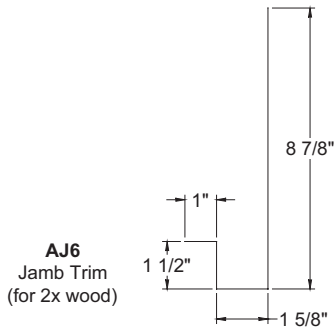
Panel Name	Minimum Slope	Roof Slope					
		2 1/2:12	3:12	3 1/2:12	4:12	5:12	6:12
Alu-Tuff	2 1/2:12	58	61	64	67	73	78
Grandrib 3	2 1/2:12	58	61	64	67	73	78
Prime Rib	2 1/2:12	39	41	43	45	49	53
5V	2 1/2:12	43	45	47	49	54	58
2 1/2" Corrugated	2 1/2:12	28	29	31	32	35	38
1 1/4" Corrugated	2 1/2:12	16	16	17	18	20	21
Alutwin	2 1/2:12	37	39	41	43	46	50
Fabrib	2 1/2:12	32	34	36	38	41	44

### Notes For Rain-Carrying Tables

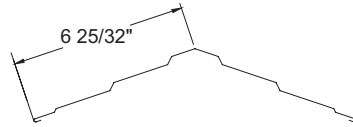
1. All values based on a 1-hour duration storm of 4"/hr. intensity.
2. Values represent the point at which the panel ribs will flood.
3. Size and frequency of penetrations can greatly reduce the amount of water removed from a roof.
4. All panel endlaps must be caulked.
5. When weather-tightness is critical, use sealant tape in all sidelaps.

# Standard Post Frame Flashing/Trims

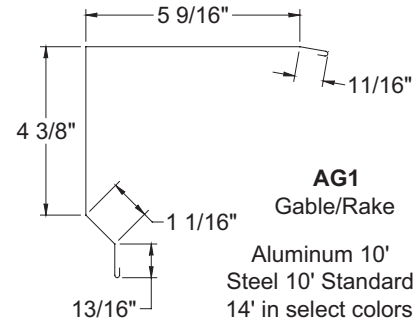
All flashing is 10' 6" in length & available in steel & aluminum, unless otherwise noted. Please contact Fabral for specifics on the trim available in your area.



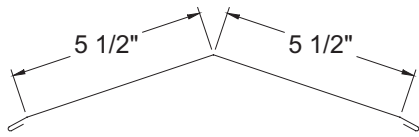
**AJ6**  
Jamb Trim  
(for 2x wood)



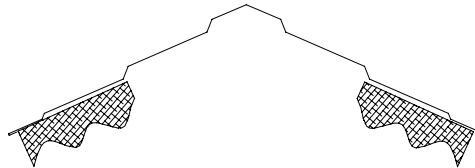
**AR3**  
Ridge Cap



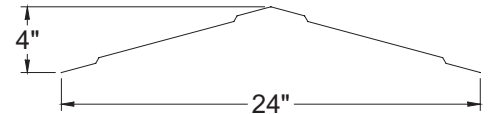
**AG1**  
Gable/Rake  
Aluminum 10'  
Steel 10' Standard  
14' in select colors



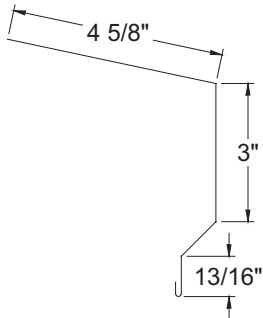
**RR1**  
Universal  
Ridge/Hip  
Flash  
Steel Only  
Customer to specify roof pitch



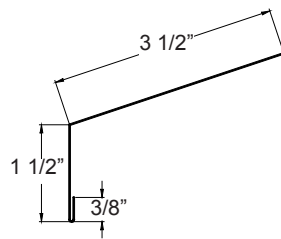
**AR3 w/ VersaVent RX-10**  
Ridge Cap  
Grandrib 3 & Alutuff net free area = 10.66 sq. in. per line:  
feet of ridge (5.33 per side)



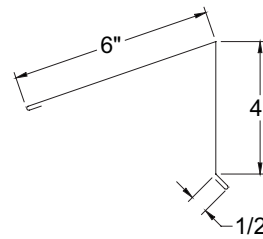
**SunSky Ridge**  
Ridge Cap  
Clear Only



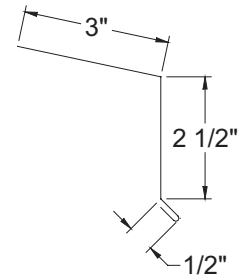
**AE1**  
Eave Flash



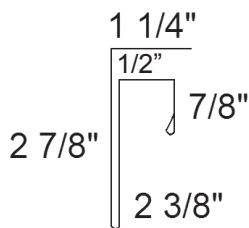
**RE1**  
Residential Eave



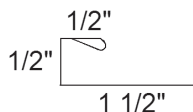
**CP1**  
Monoslope  
Ridge  
Steel Only  
Customer to specify roof pitch



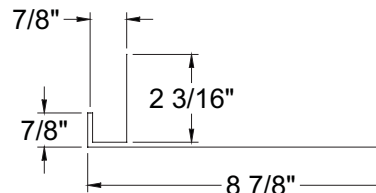
**CE1**  
Denver Eave  
Steel Only  
Customer to specify roof pitch



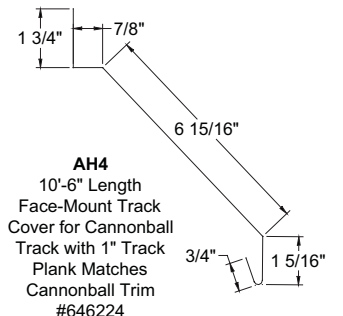
**RJ9**  
F-J Trim



**RJ8**  
J Channel



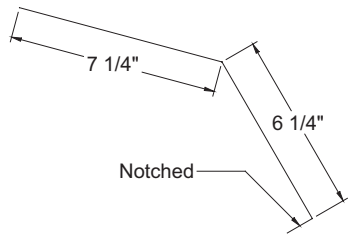
**PJFB**  
One Piece Door Trim



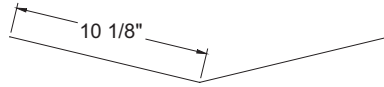
**AH4**  
10'-6" Length  
Face-Mount Track  
Cover for Cannonball  
Track with 1" Track  
Plank Matches  
Cannonball Trim  
#646224

See page 33 for Standard Residential Flashings/Trim

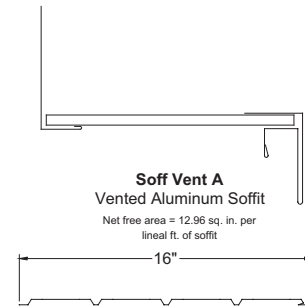
# Standard Post Frame Flashing/Trims



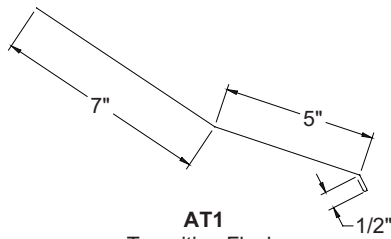
**AGRN4**  
For Grandrib 3 40 1/4" Length  
Notched Gambrel Flash



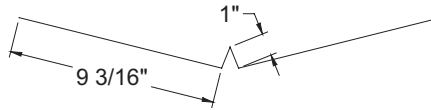
**RV1**  
Valley Flash  
Customer to specify roof pitch



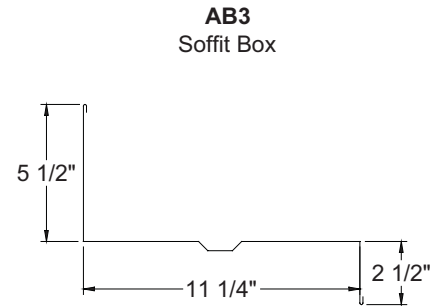
**Soff Vent A**  
Vented Aluminum Soffit  
Net free area = 12.96 sq. in. per  
lineal ft. of soffit



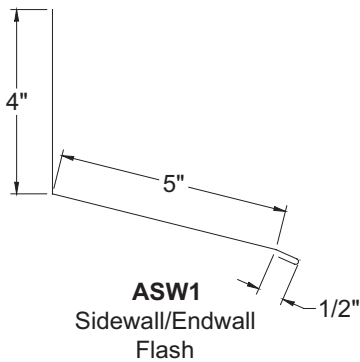
**AT1**  
Transition Flash  
Typical for 8/12 to 4/12  
(otherwise specify pitches)  
Steel Only



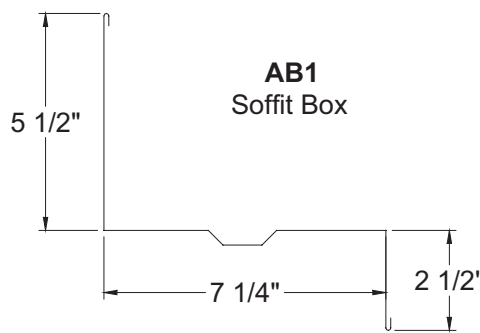
**RV2**  
W-Valley Flash  
Steel Only  
Customer to specify roof pitch



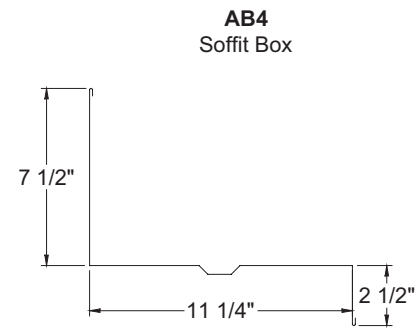
**AB3**  
Soffit Box



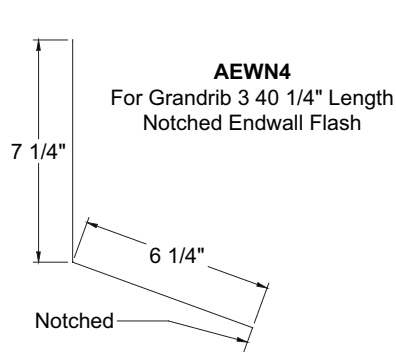
**ASW1**  
Sidewall/Endwall  
Flash



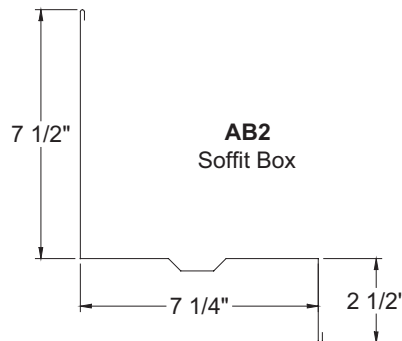
**AB1**  
Soffit Box



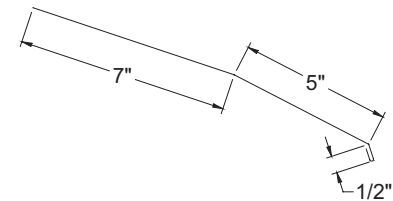
**AB4**  
Soffit Box



**AEWN4**  
For Grandrib 3 40 1/4" Length  
Notched Endwall Flash

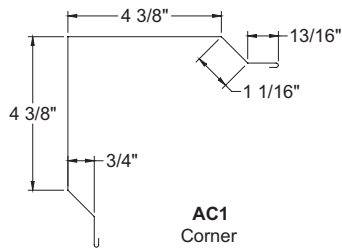


**AB2**  
Soffit Box



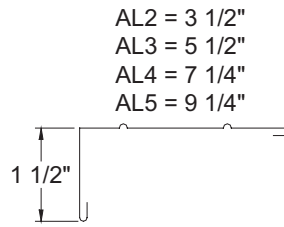
**AT2**  
Gambrel Flash  
Typical for 3/12 to 15/12  
(otherwise specify pitches)

# Standard Post Frame Flashing/Trims



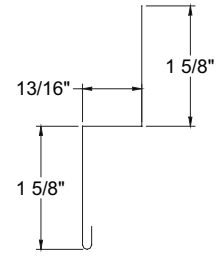
**AC1**  
Corner

Aluminum 10'  
14'-6" in select  
colors

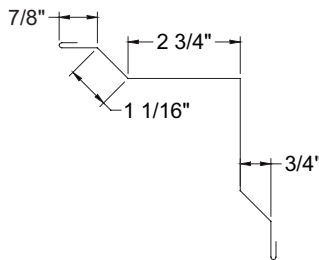


AL2 = 3 1/2"  
AL3 = 5 1/2"  
AL4 = 7 1/4"  
AL5 = 9 1/4"

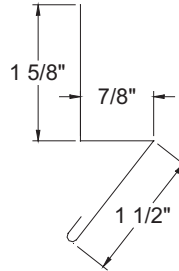
**AL2,3,4,5**  
Angle Flashing



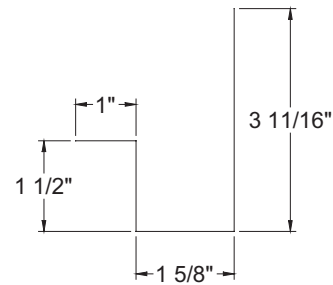
**AZ2**  
Zee



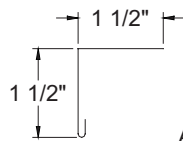
**AC2**  
Inside Corner



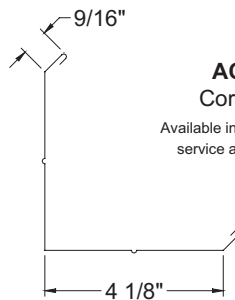
**ABG1**  
Base Guard



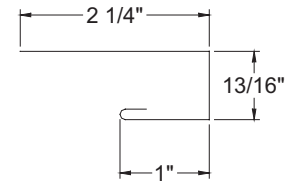
**AJ4**  
Jamb Trim  
Steel Only  
(For 2x wood)



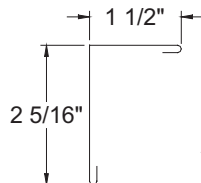
**AL6**  
Angle Flashing



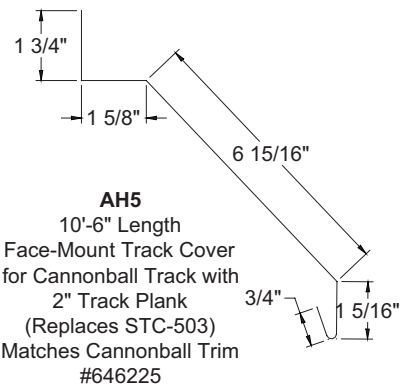
**AC3**  
Corner  
Available in Lancaster  
service area only



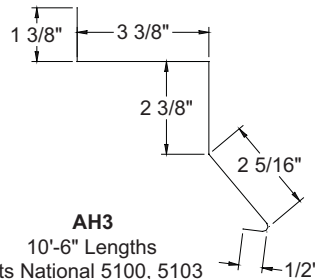
**AJ3**  
J-Channel  
For Grandrib 3, Strongrib and all  
other Agri panels



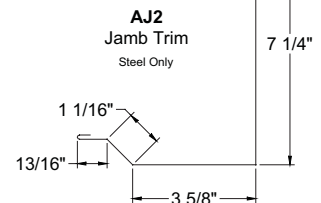
**AL7**  
Angle Flashing



**AH5**  
10'-6" Length  
Face-Mount Track Cover  
for Cannonball Track with  
2" Track Plank  
(Replaces STC-503)  
Matches Cannonball Trim  
#646225



**AH3**  
10'-6" Lengths  
Fits National 5100, 5103  
and 5105 box rail.  
Matches National trim #5120  
(Replaces STC-504)

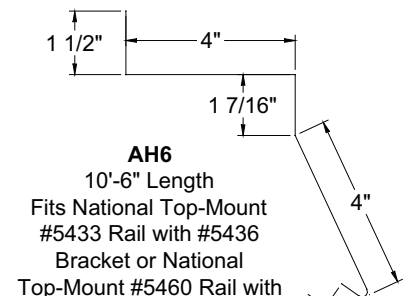
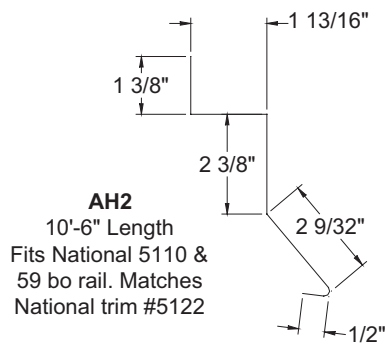
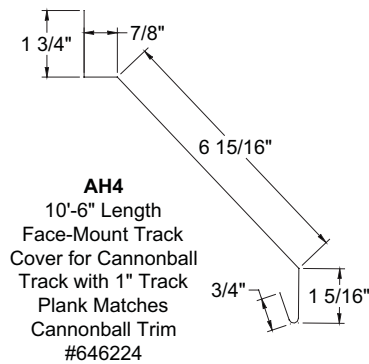
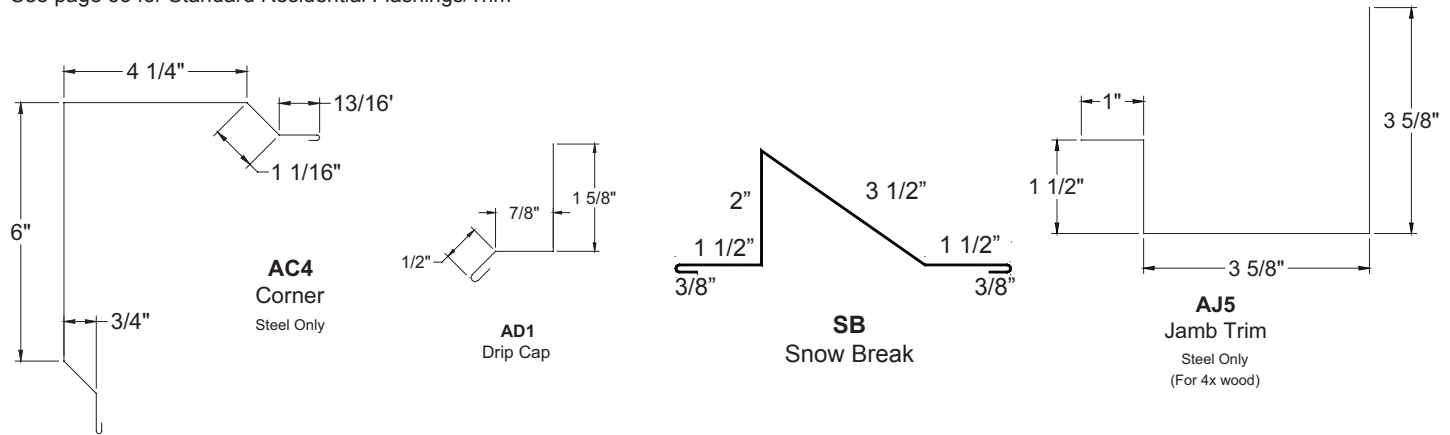


**AJ2**  
Jamb Trim  
Steel Only

See page 33 for Standard Residential Flashings/Trim

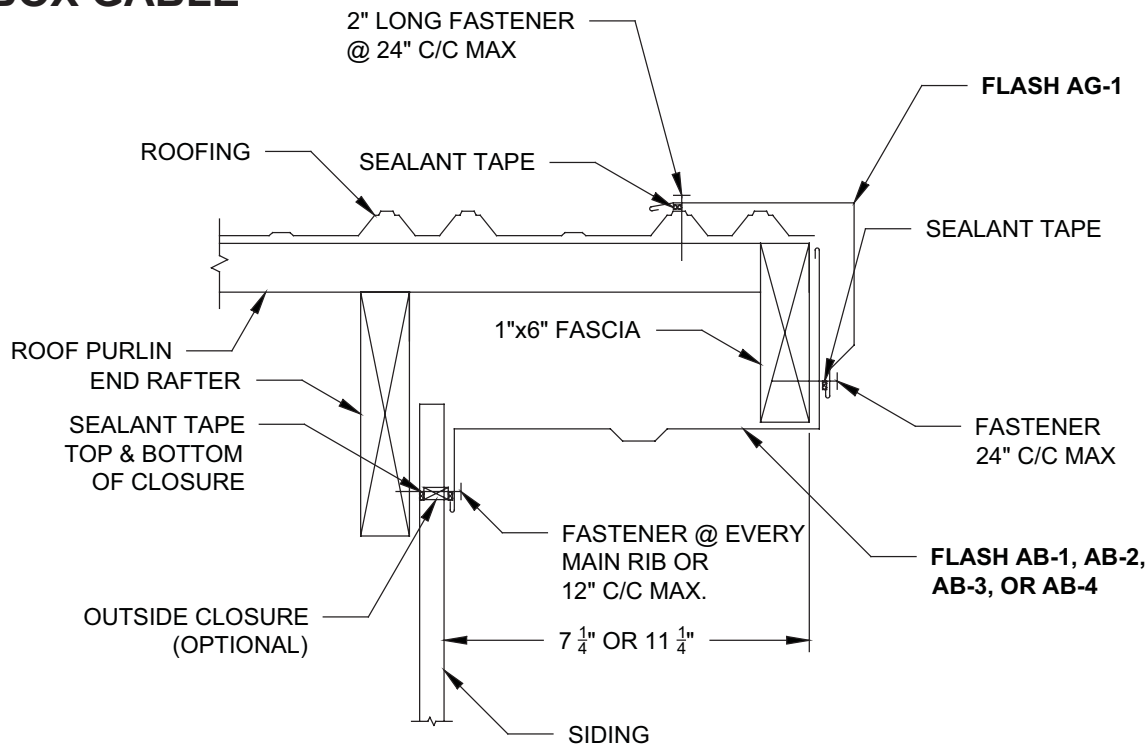
# Standard Post Frame Flashing/Trims

See page 33 for Standard Residential Flashings/Trim



# Post Frame Flashing Details

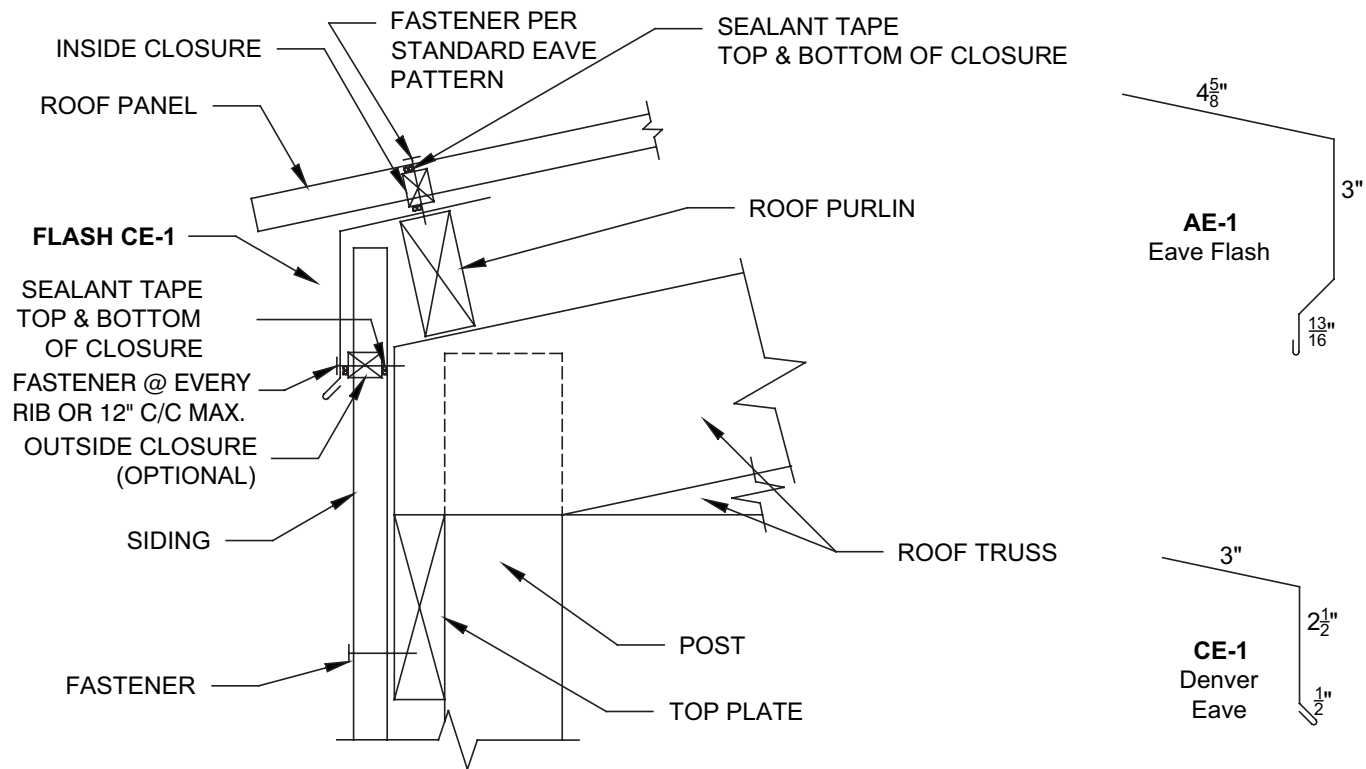
## BOX GABLE



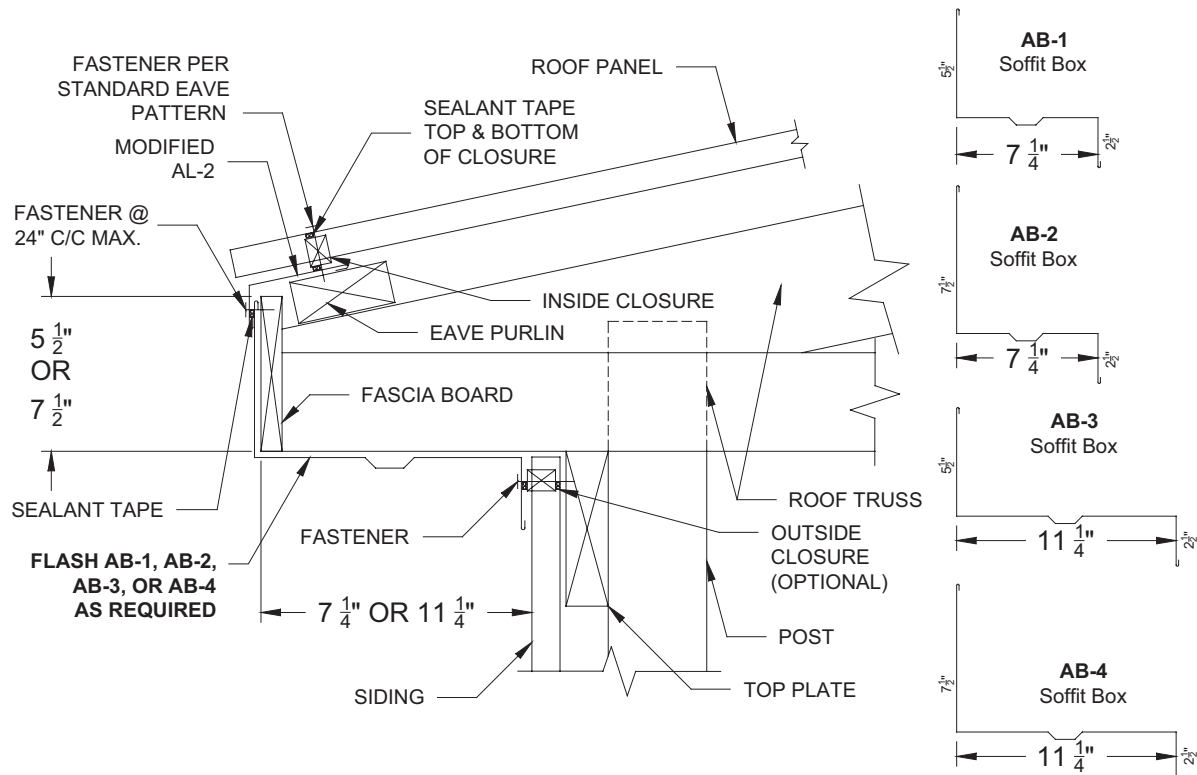


# Post Frame Flashing Details

## EAVE



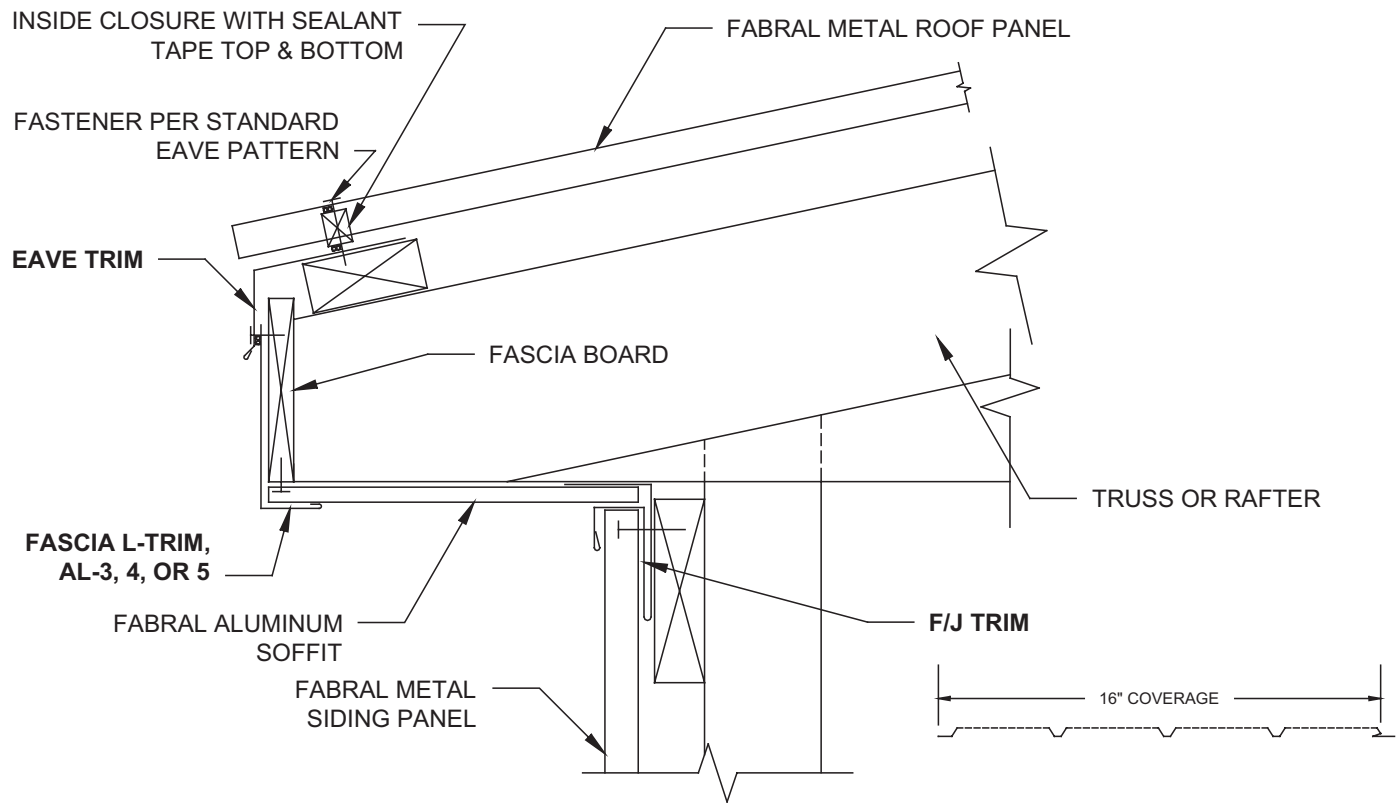
## BOX EAVE



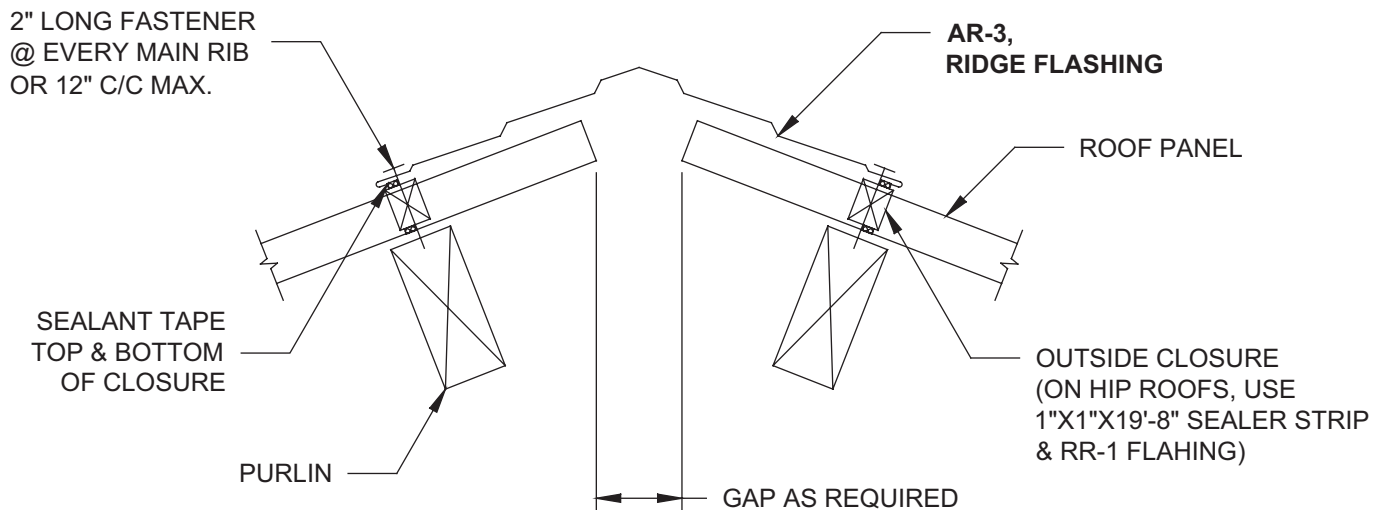
PROVIDES 8" OR 12" OVERHANG WITH GRANDRIB 3, ALU-TUFF, OR STRONGRIB SIDING

# Post Frame Flashing Details

## VENTED EAVE



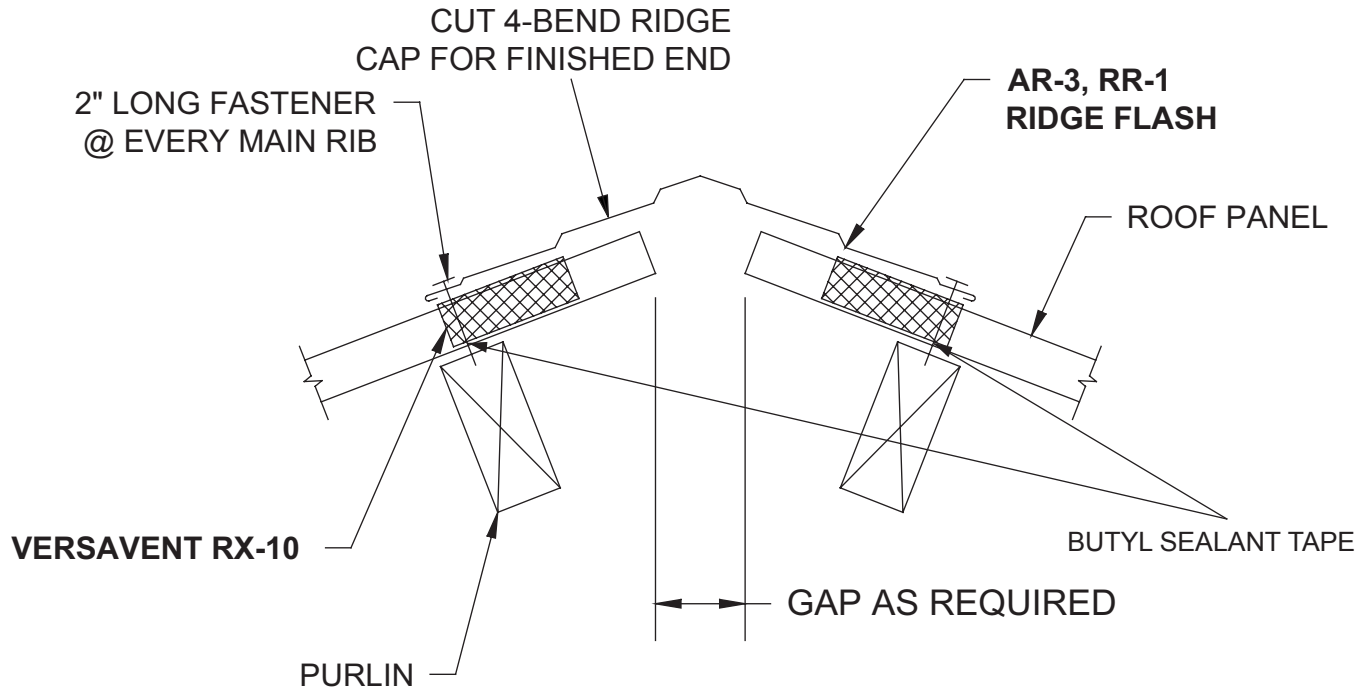
## RIDGE/PEAK - NON VENTED



If closures are omitted, Fabral suggests using screen wire between panels and ridge gap area to keep insects and birds out of attic area. Closures and sealant are recommended for optimum weather resistance.

# Post Frame Flashing Details

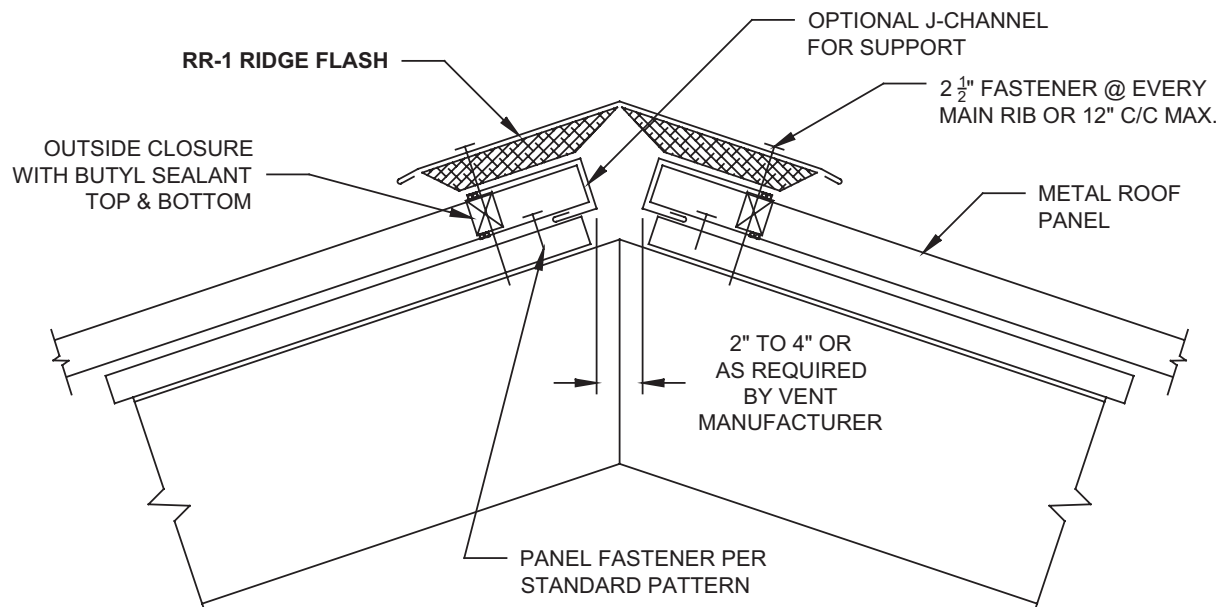
## VENTED RIDGE



**VersaVent RX-10 Factory Applied To Ridge Cap  
Vent Material and Ridge Cap Install As A Unit**

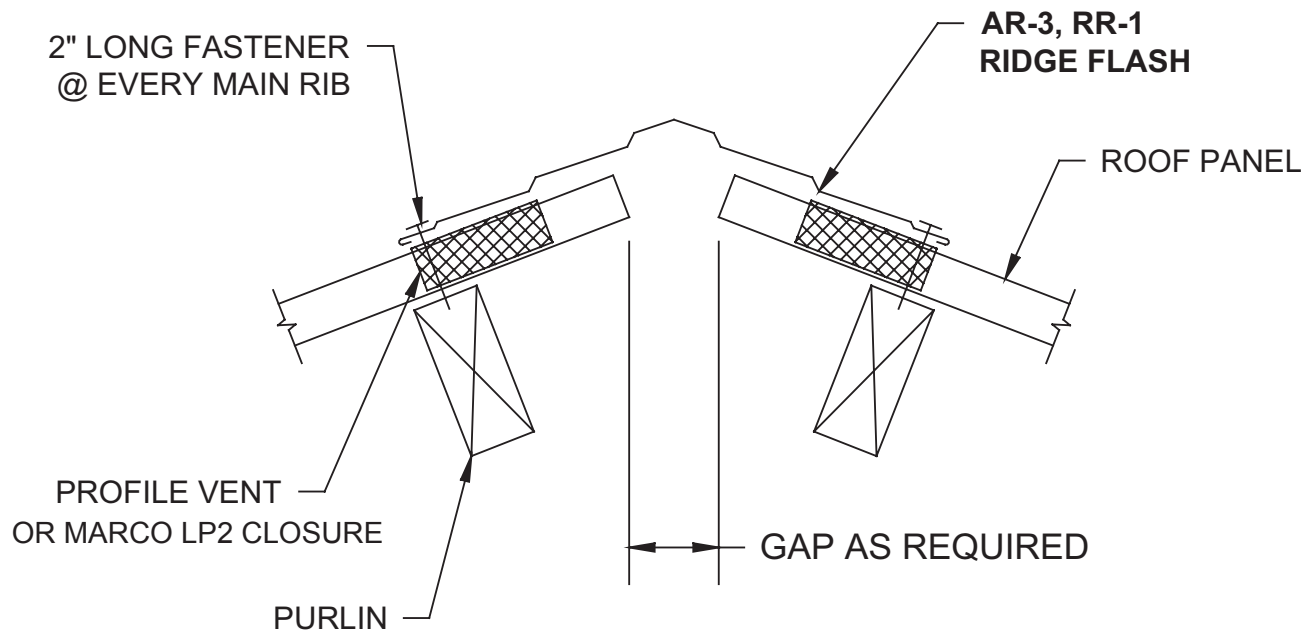
## ALTERNATE VENTED RIDGE

Fabral RR-1 Ridge Flash with CoraVent (shown). The RR-1 can be modified to fit many other solid, plastic vents. Other solid, plastic vents (ie..Ridge Master,...) are available from local lumberyards or dealers. The metal ridge flashing may have to be customized to fit the particular vent. Mesh vents or fiber-type vents are not recommended because a metal ridge can not be fastened securely. They are not rigid enough to give good support or appearance to the metal flash. Coravent is available from Fabral.



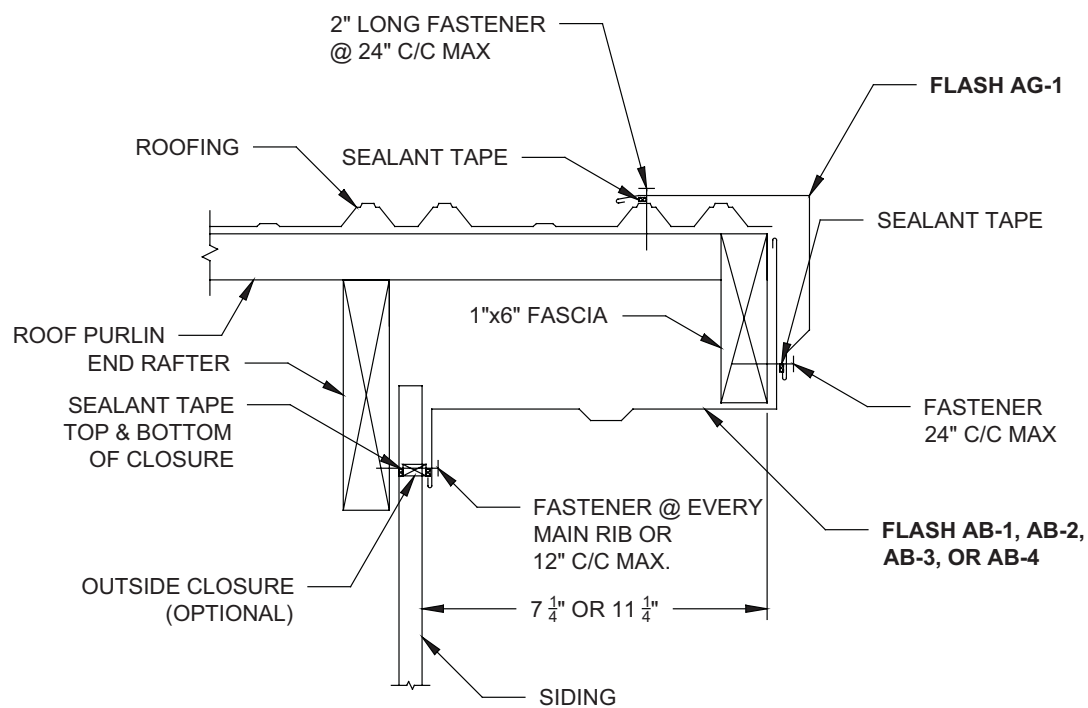
# Post Frame Flashing Details

## ALTERNATE VENTED RIDGE



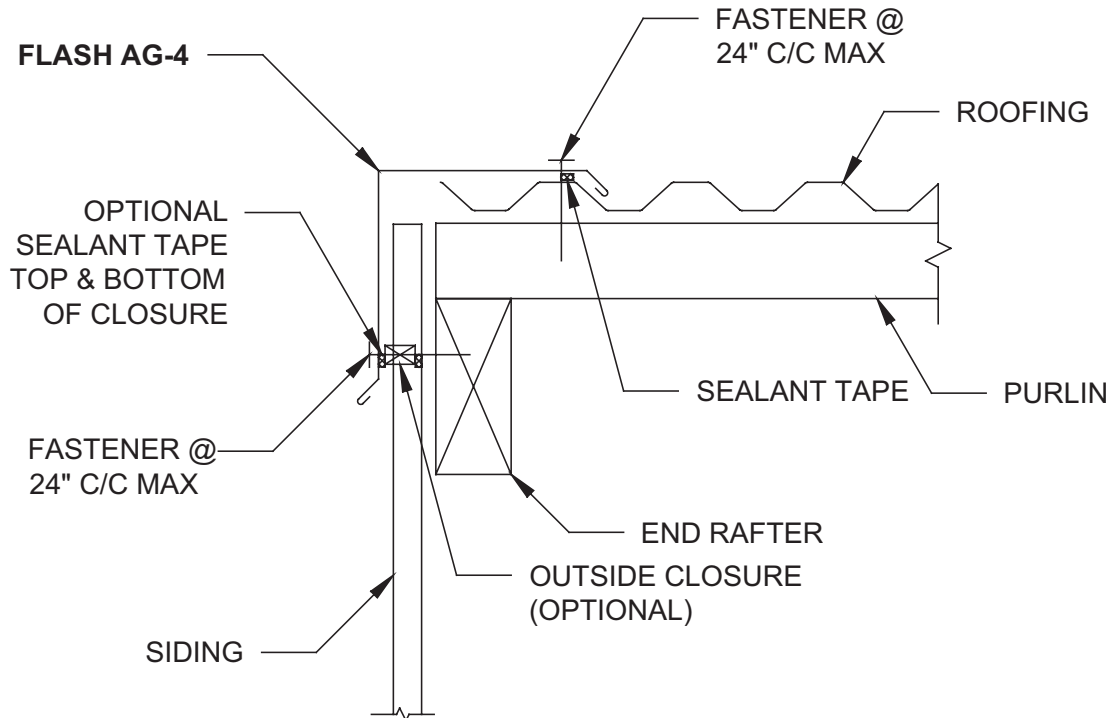
Profile Vent is pre-notched and self adhesive. Fabral stocks Profile Vent for Grandrib 3, Alu-Tuff, and 5v Crimp.

## GABLE - STRONGRIB, GRANDRIB 3

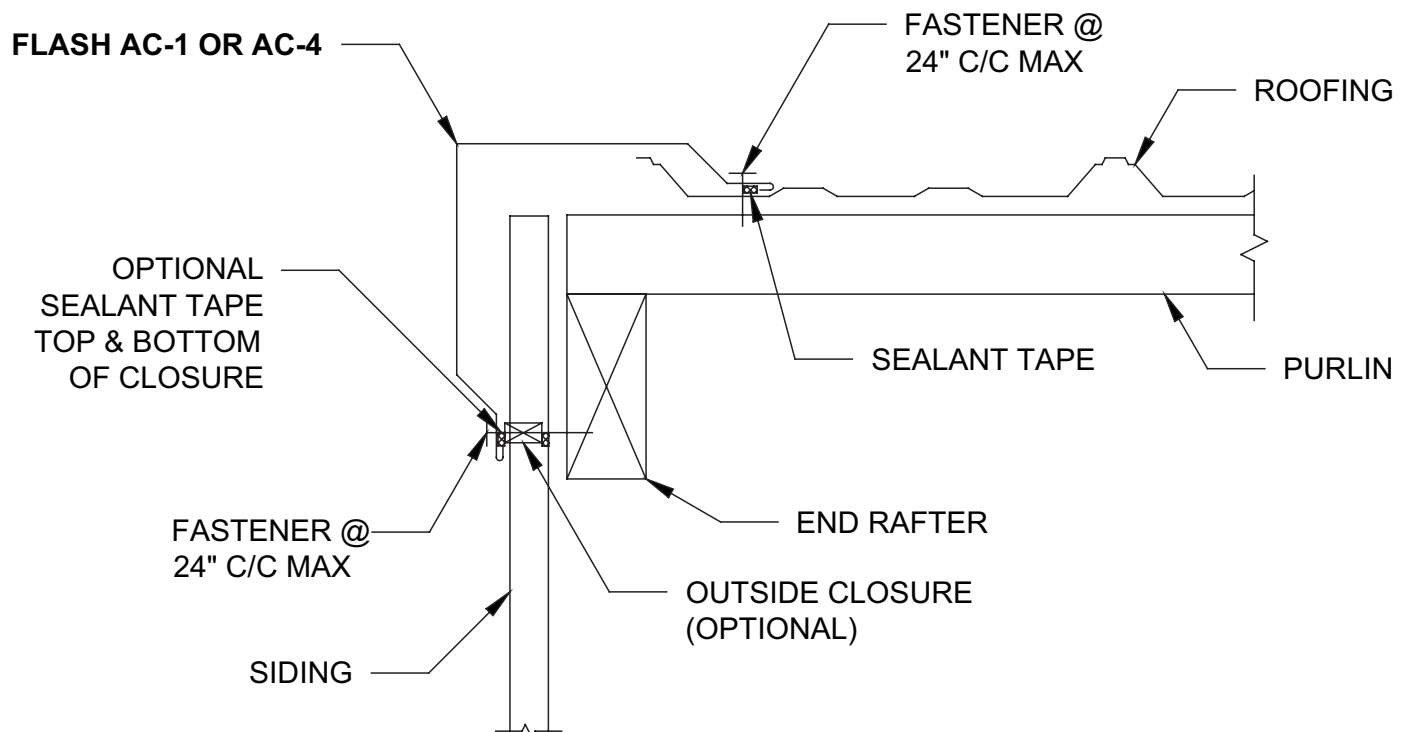


# Post Frame Flashing Details

## GABLE - FABRIB



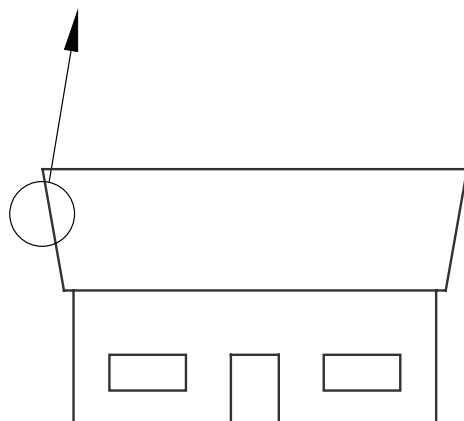
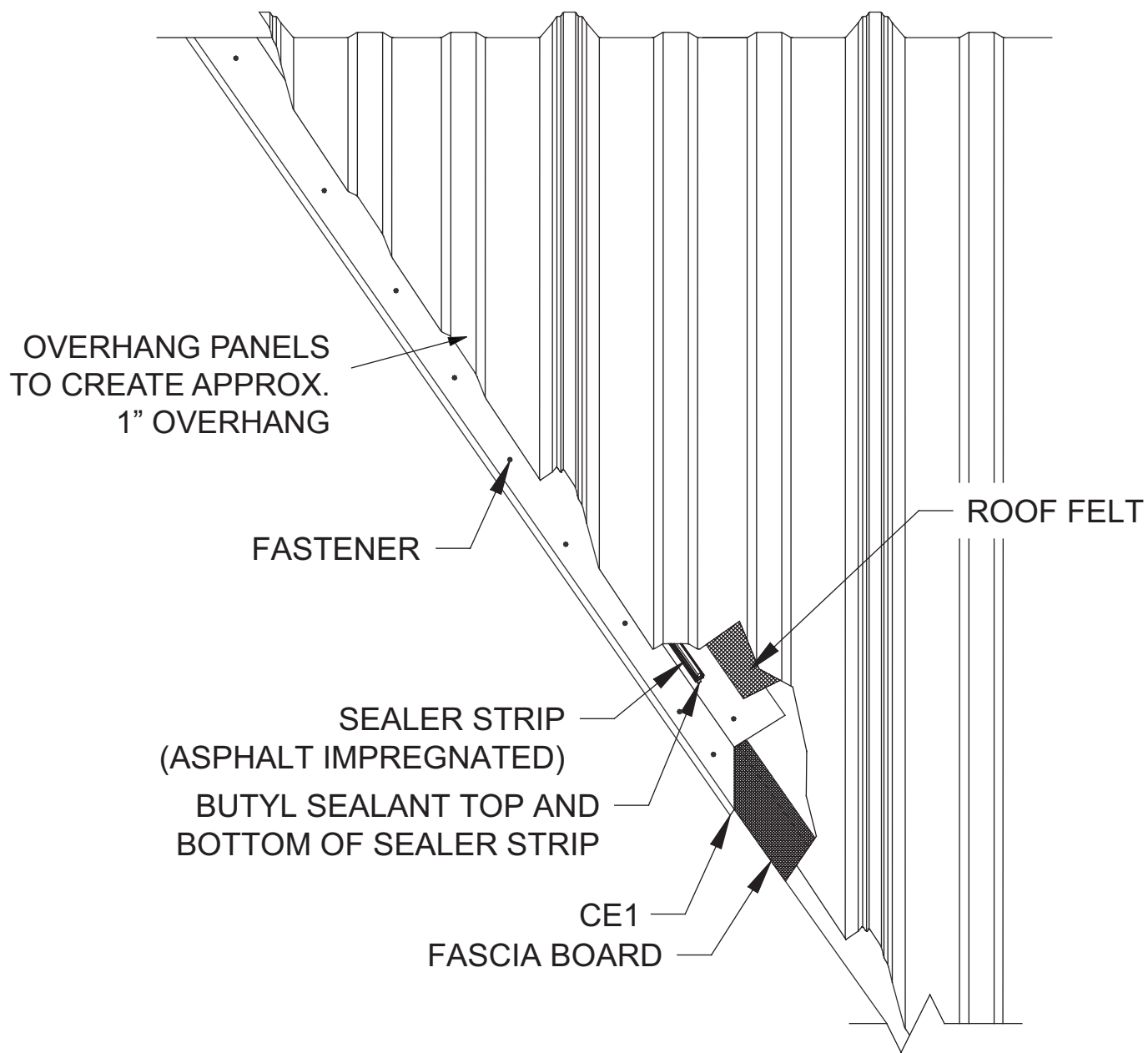
## GABLE - GRANDRIB 3, STRONGRIB





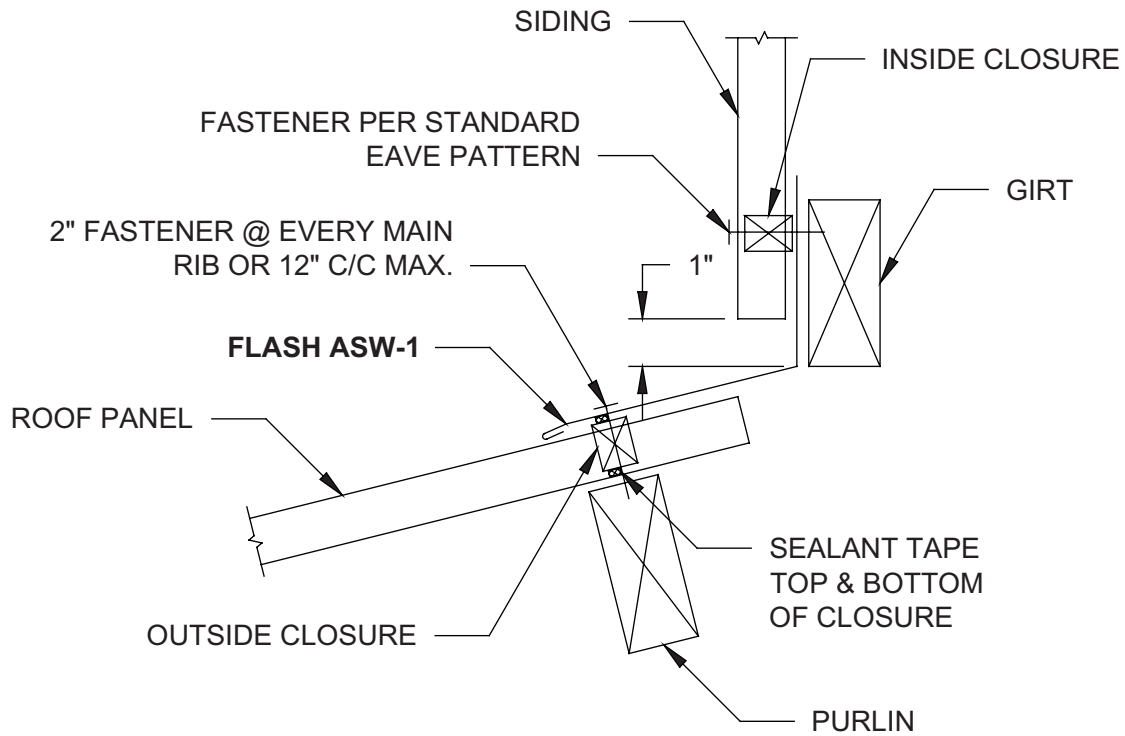
# Post Frame Flashing Details

## FLYING GABLE DETAIL

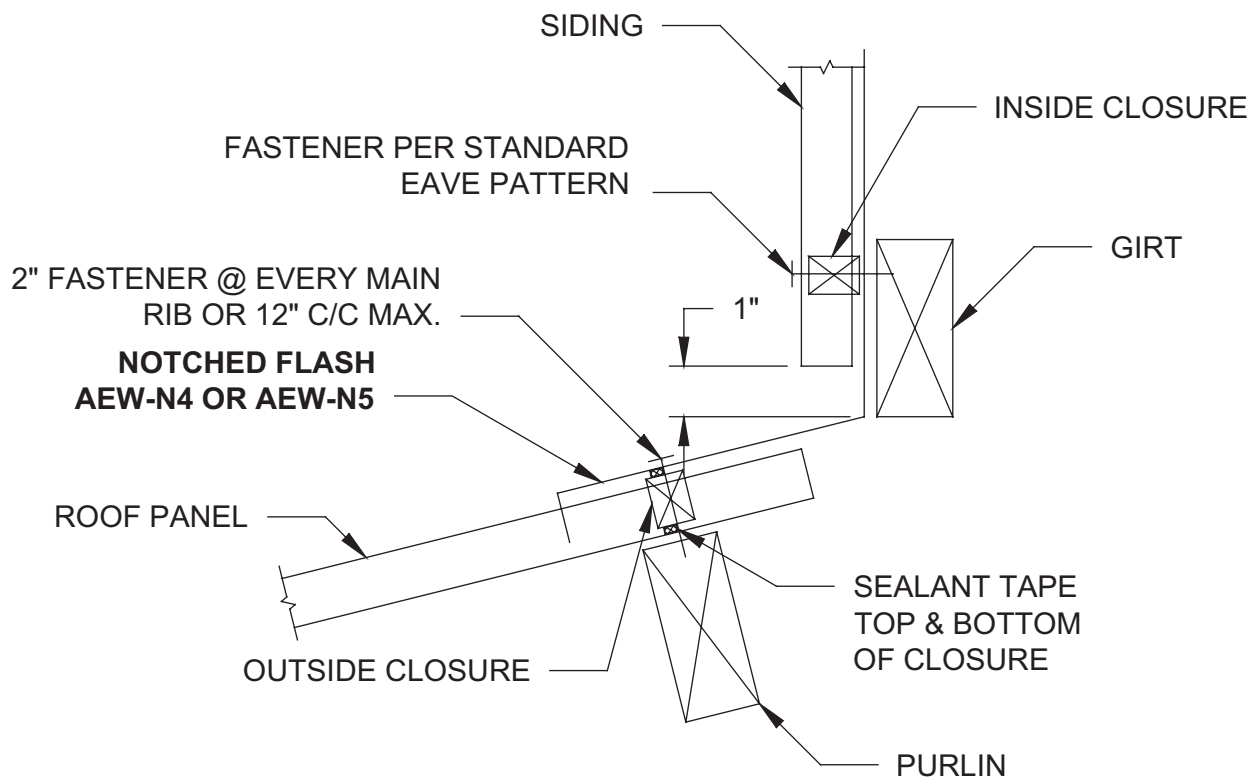


# Post Frame Flashing Details

## ENDWALL

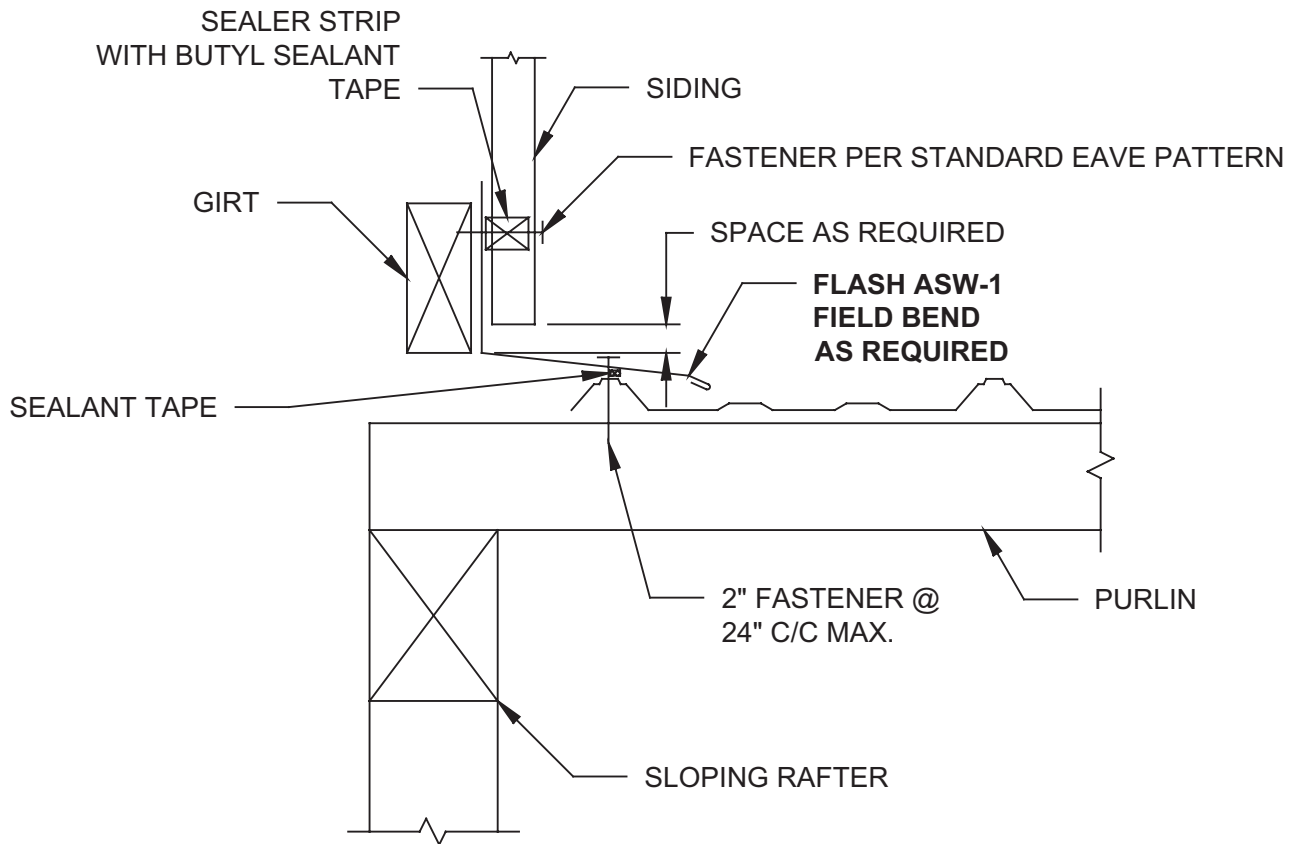


## ENDWALL - NOTCHED

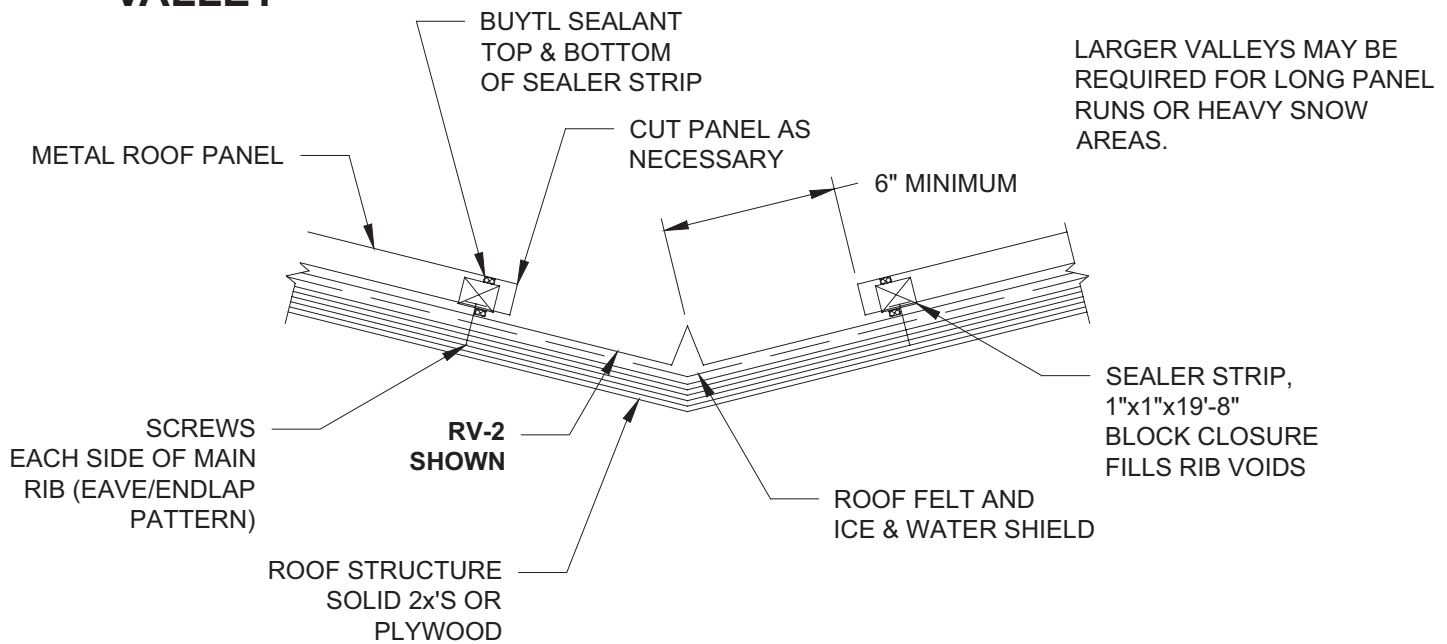


# Post Frame Flashing Details

## SIDEWALL



## VALLEY



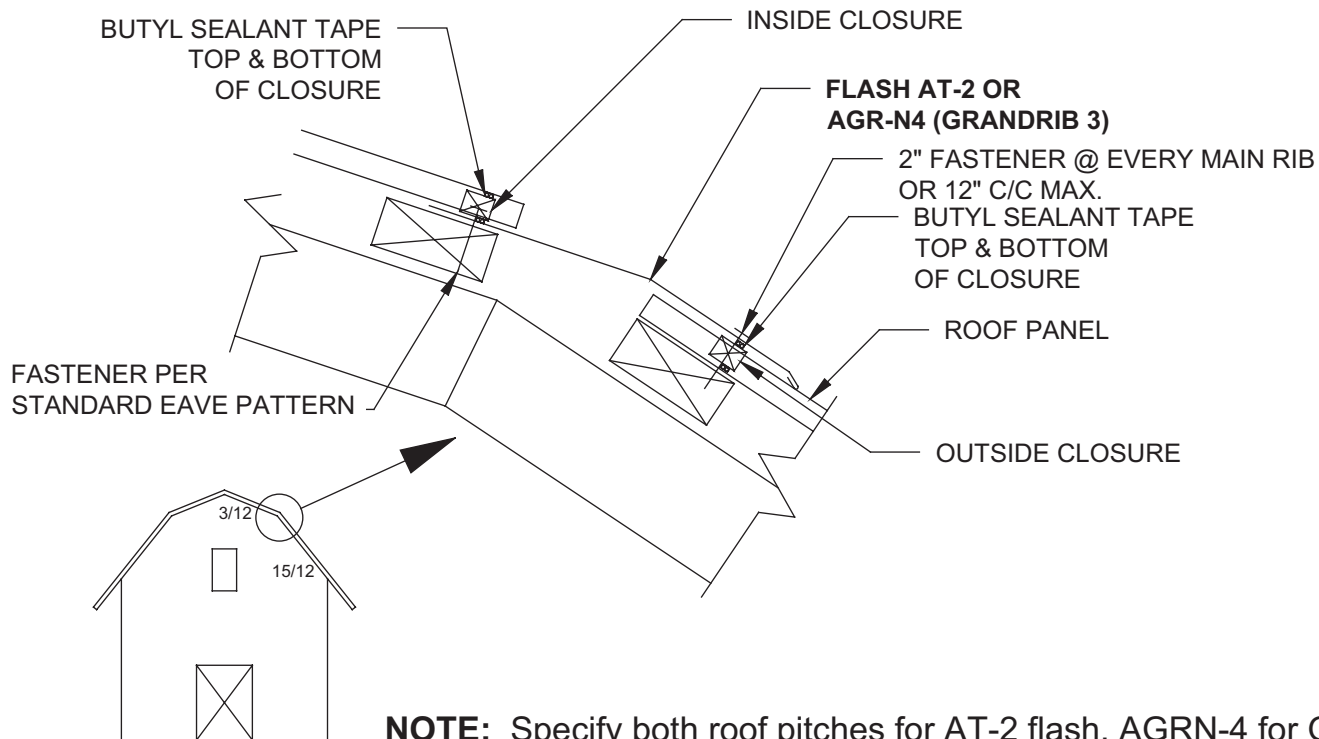
NOTE: VALLEY FLASH MUST HAVE SOLID SUPPORT.

FOR ADDITIONAL INFORMATION ON THE VALLEY DETAIL REFER TO PAGES 42 AND 43 OF THIS BOOK.



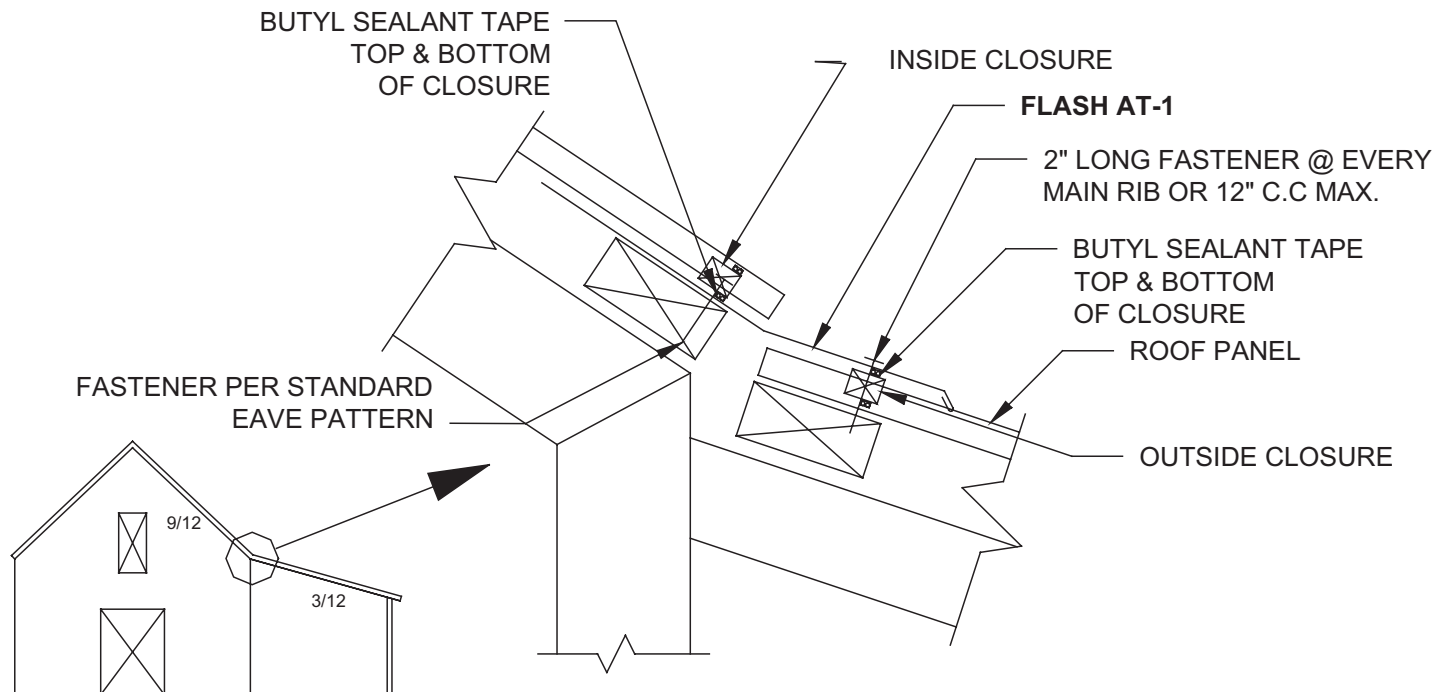
# Post Frame Flashing Details

## GAMBREL



**NOTE:** Specify both roof pitches for AT-2 flash. AGRN-4 for Grandrib 3 and AGRN-5 for Strongrib are for 3/12 to 15/12 Gambrel's

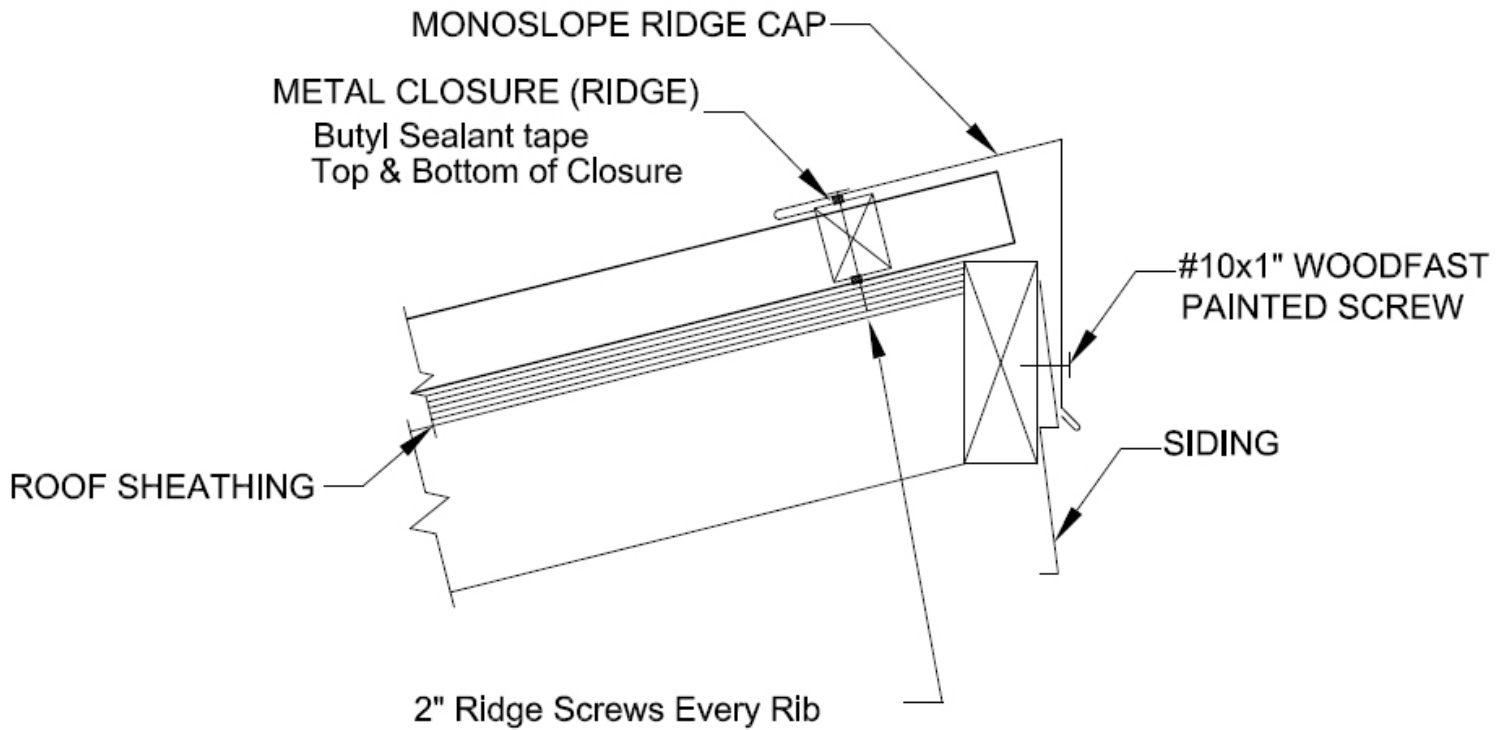
## TRANSITION



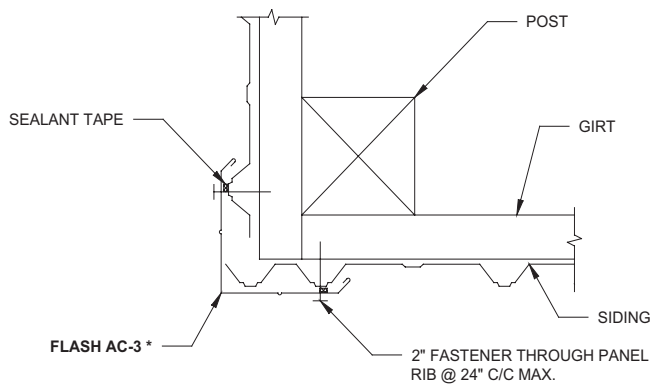
**NOTE:** Specify both roof pitches when ordering AT-1. Standard is 9/12 to 3/12.

# Post Frame Flashing Details

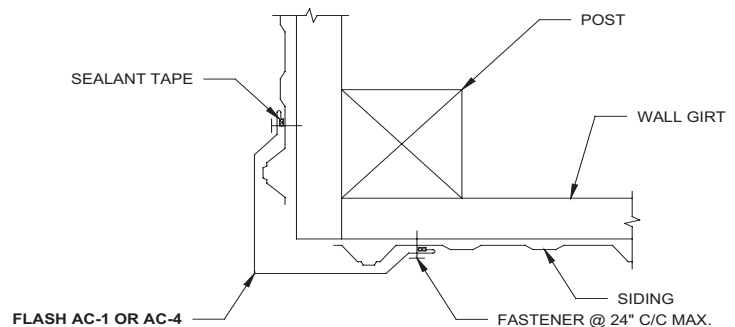
## MONOSLOPE RIDGE



## OUTSIDE CORNERS

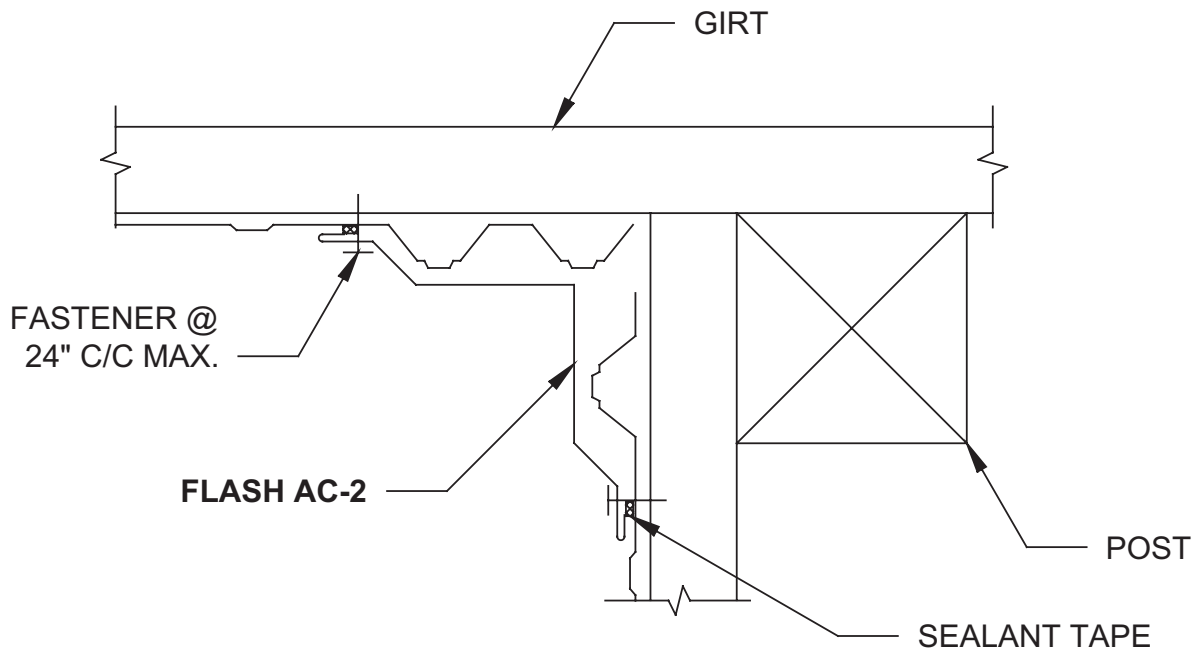


\* Available in Lancaster service area only.

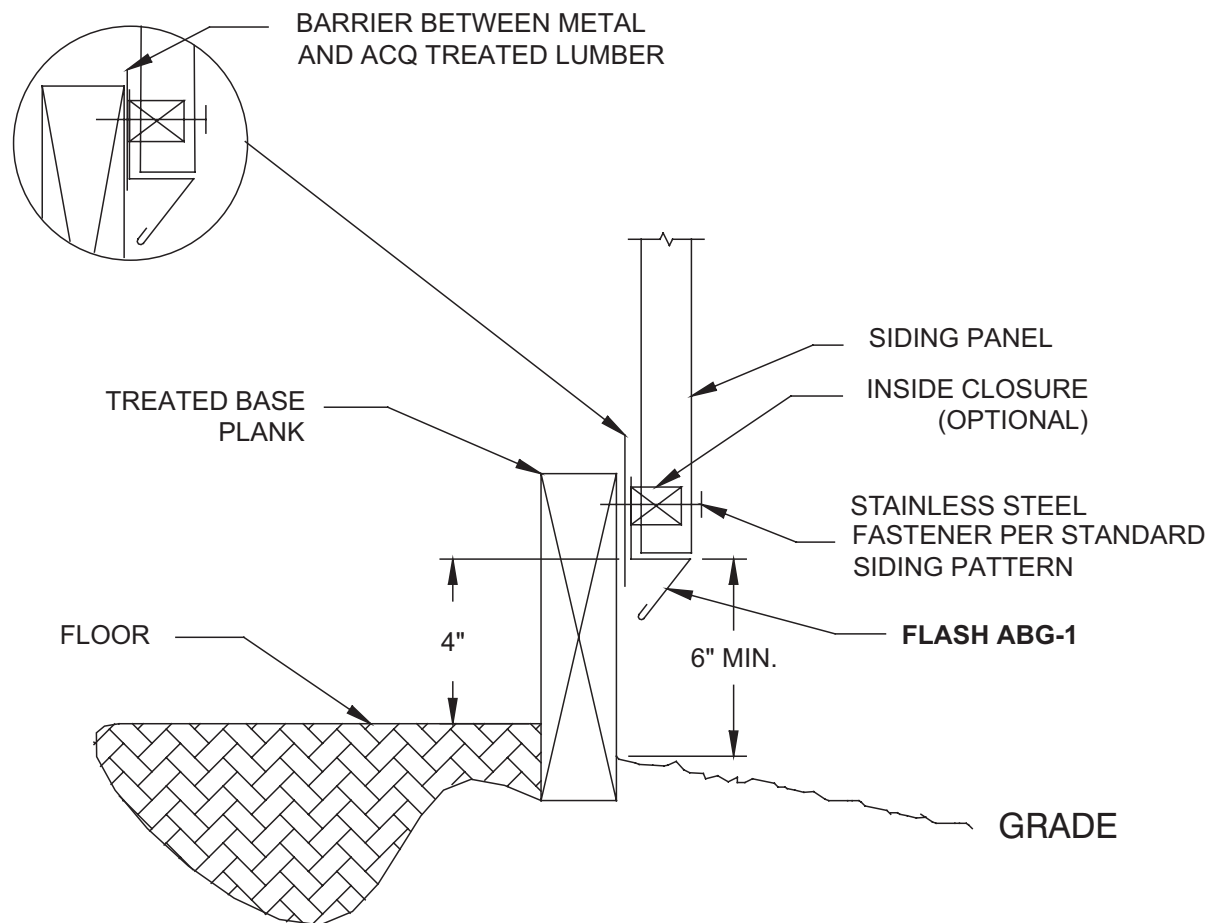


# Post Frame Flashing Details

## INSIDE CORNER

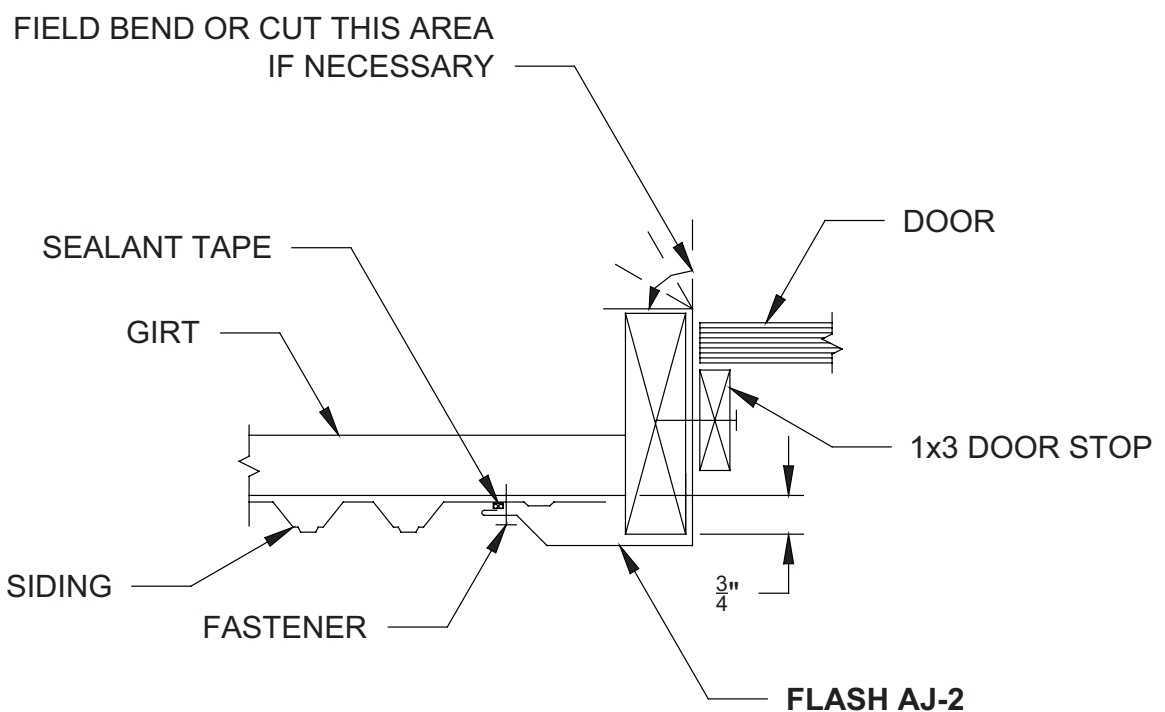
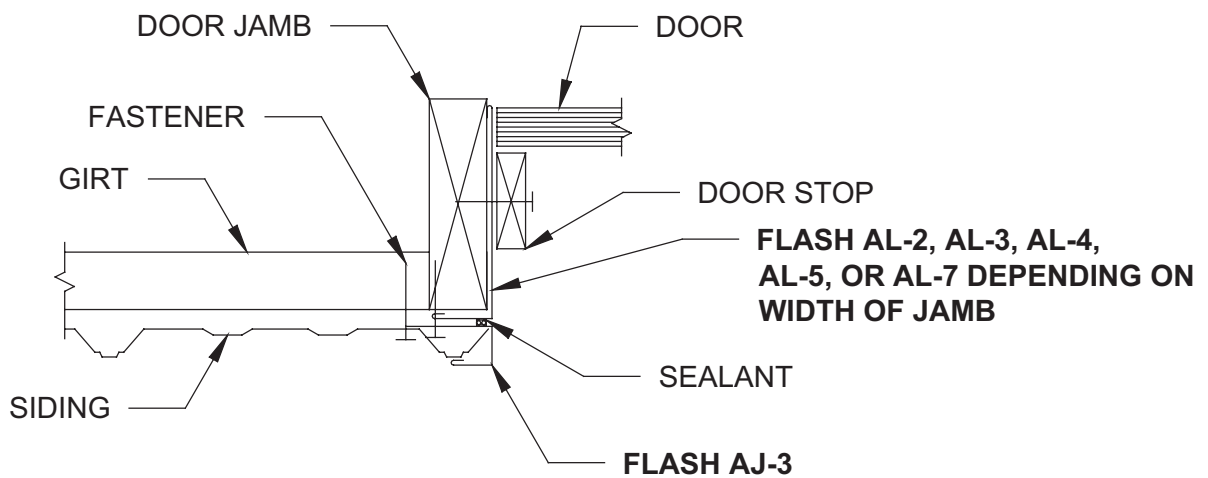
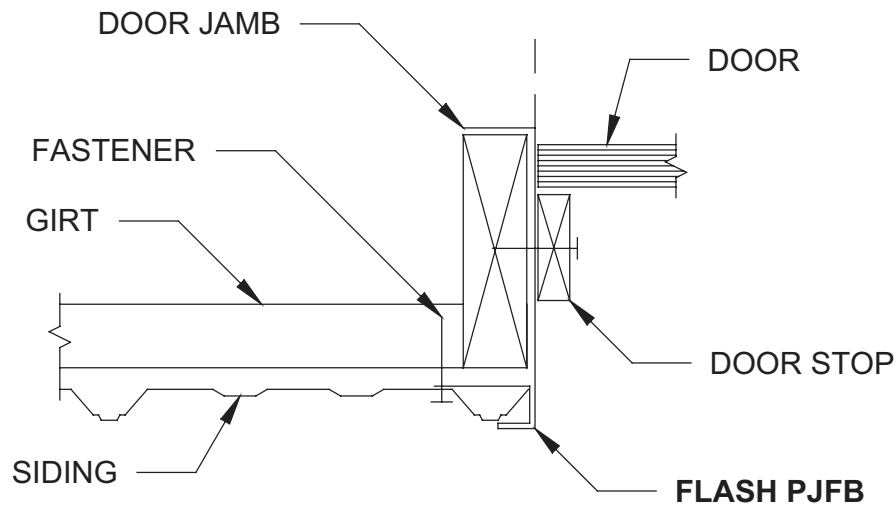


## BASE GUARD



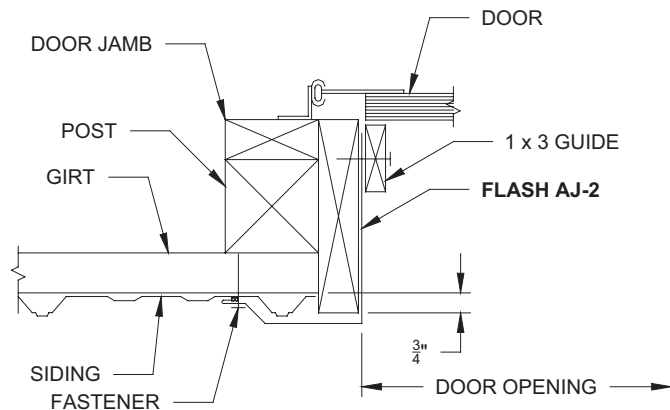
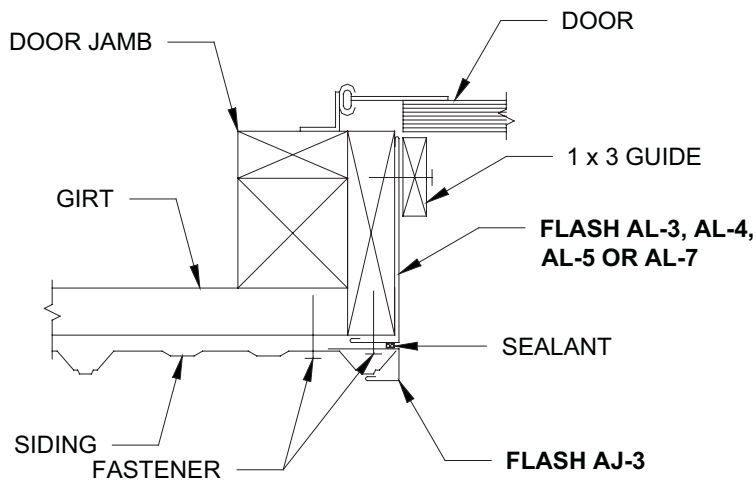
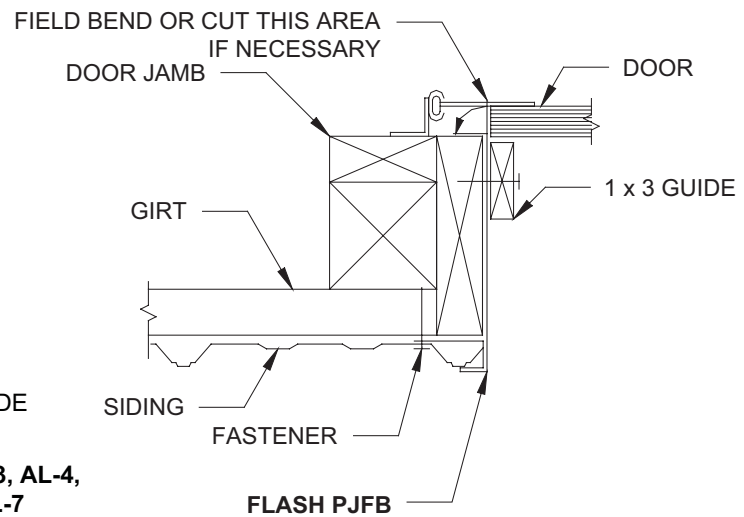
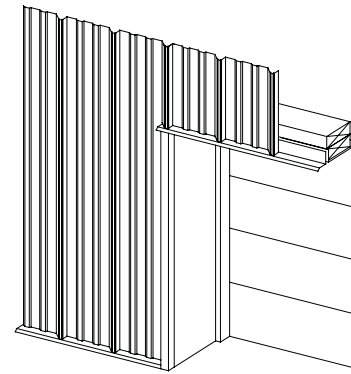
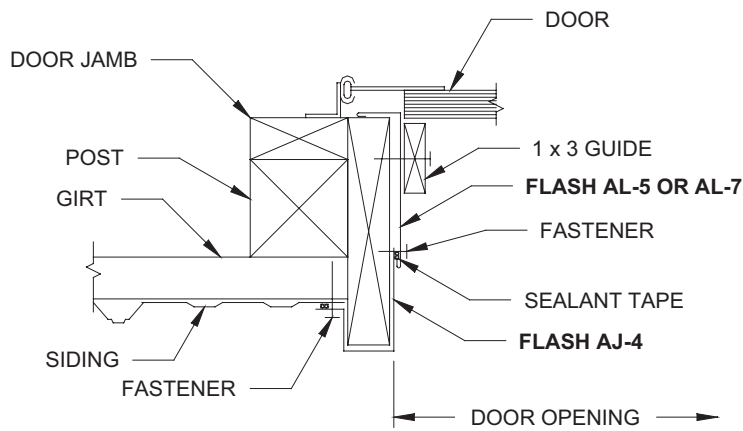
# Post Frame Flashing Details

## DOOR JAMBS



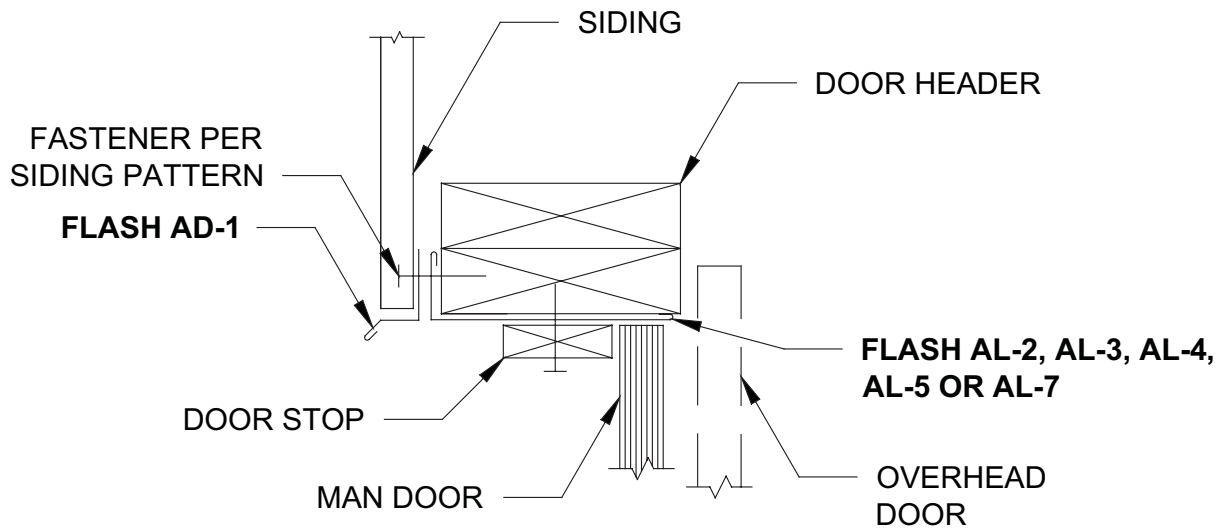
# Post Frame Flashing Details

## OVERHEAD DOOR JAMBS

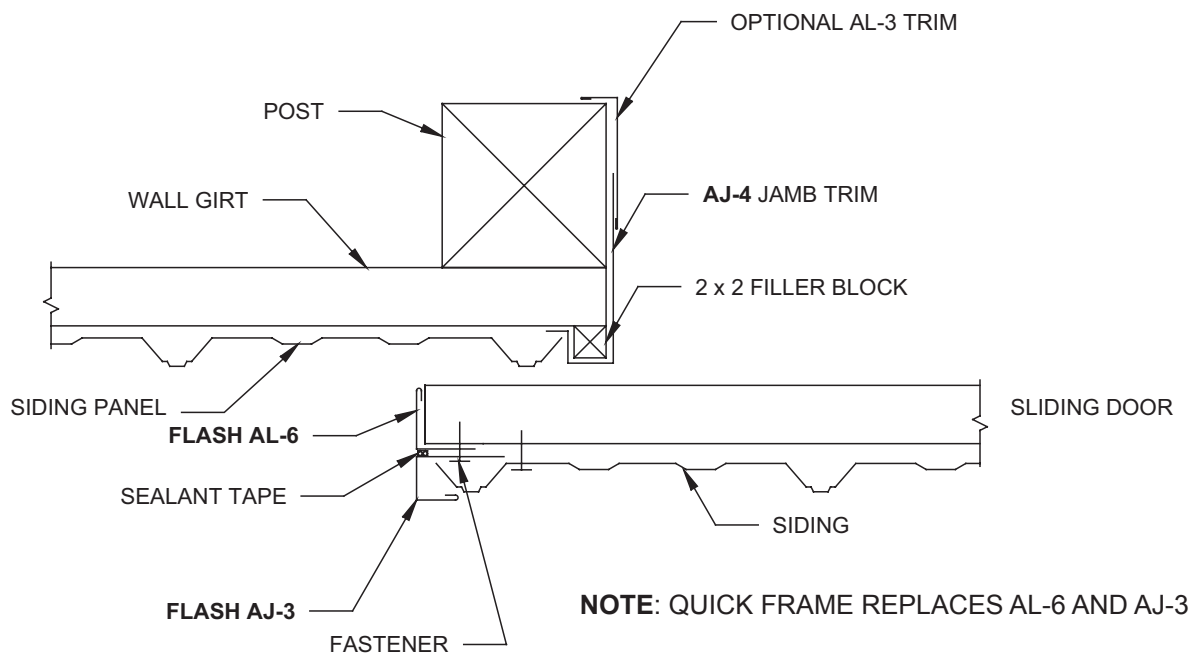


# Post Frame Flashing Details

## DOOR HEADER

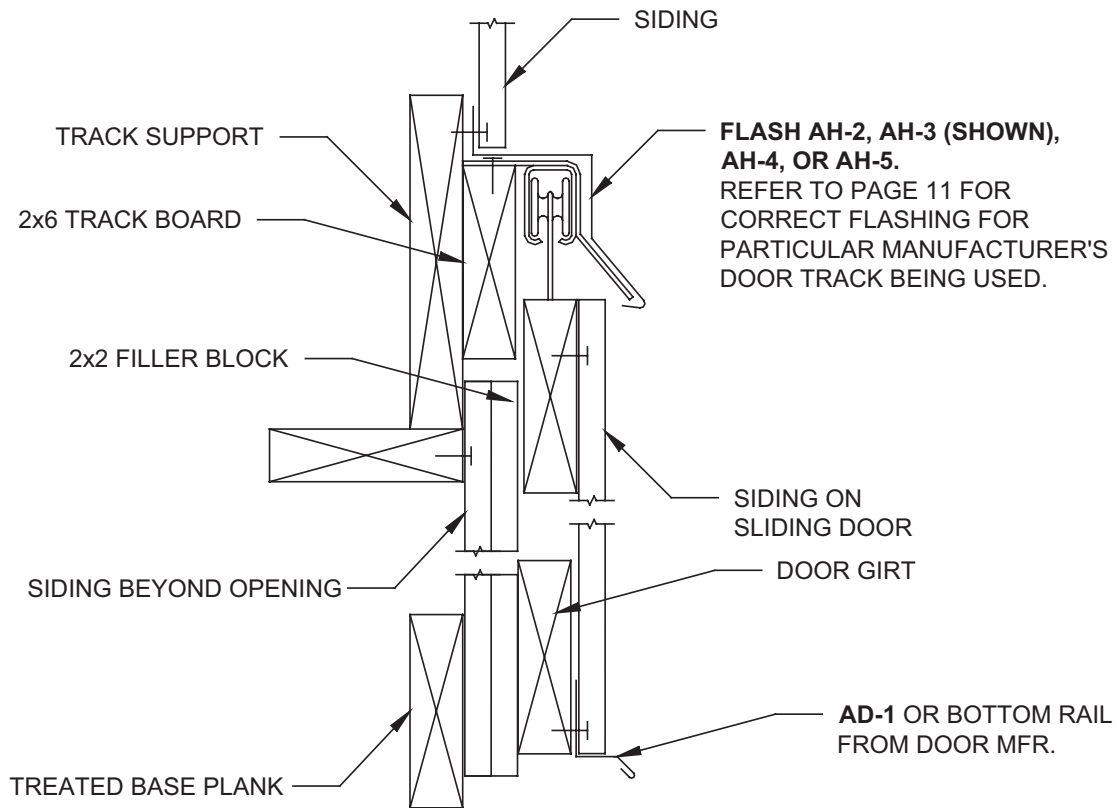


## SLIDING DOOR JAMB DETAIL

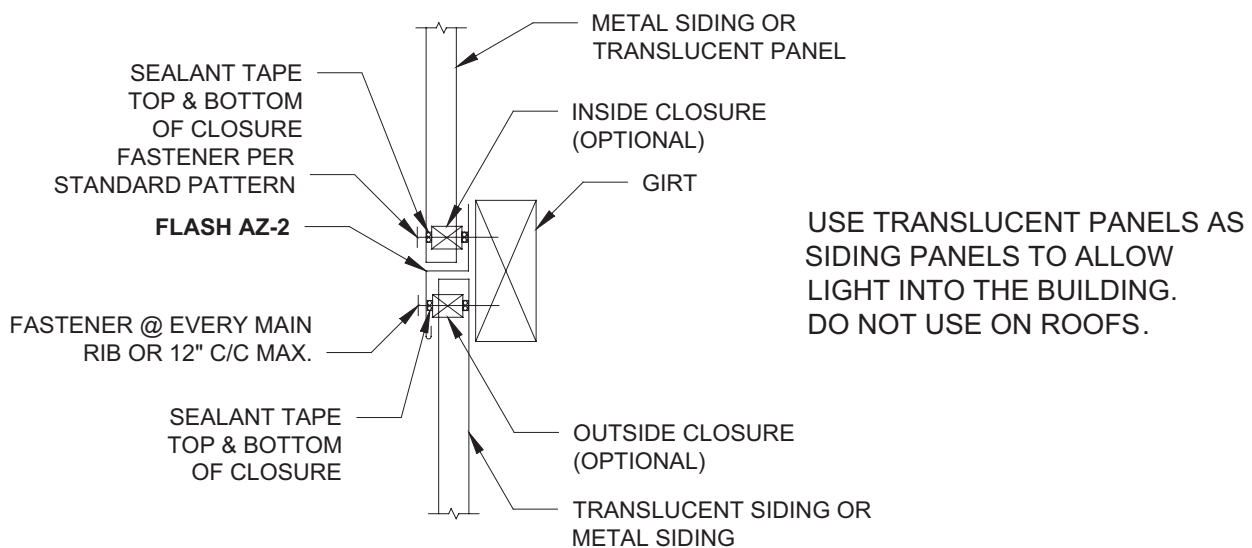


# Post Frame Flashing Details

## SLIDING DOOR HEADER DETAIL



## TRANSLUCENT PANEL

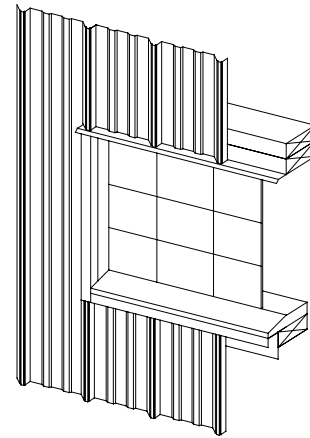
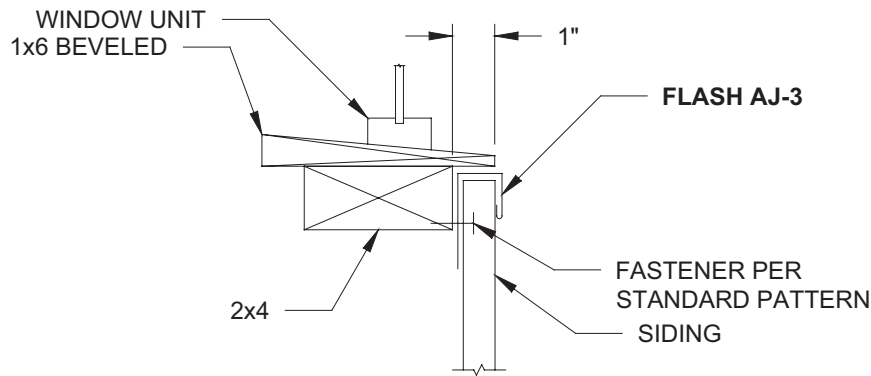




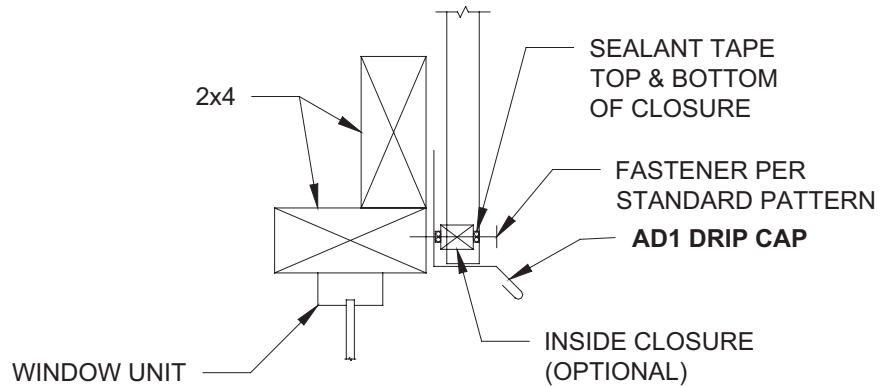
# Post Frame Flashing Details

## WINDOW DETAILS

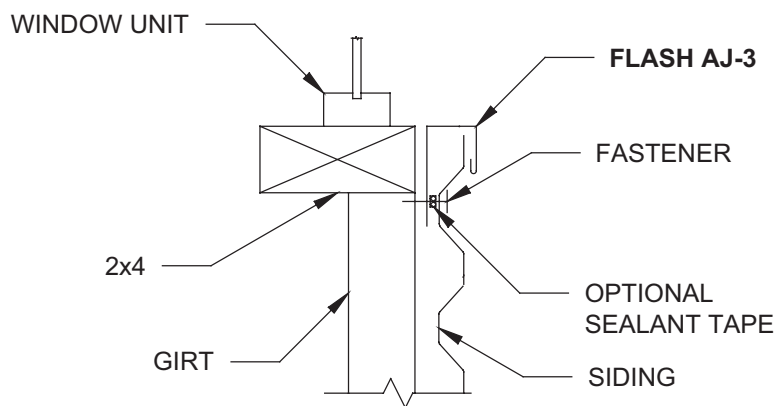
### SILL



### HEAD

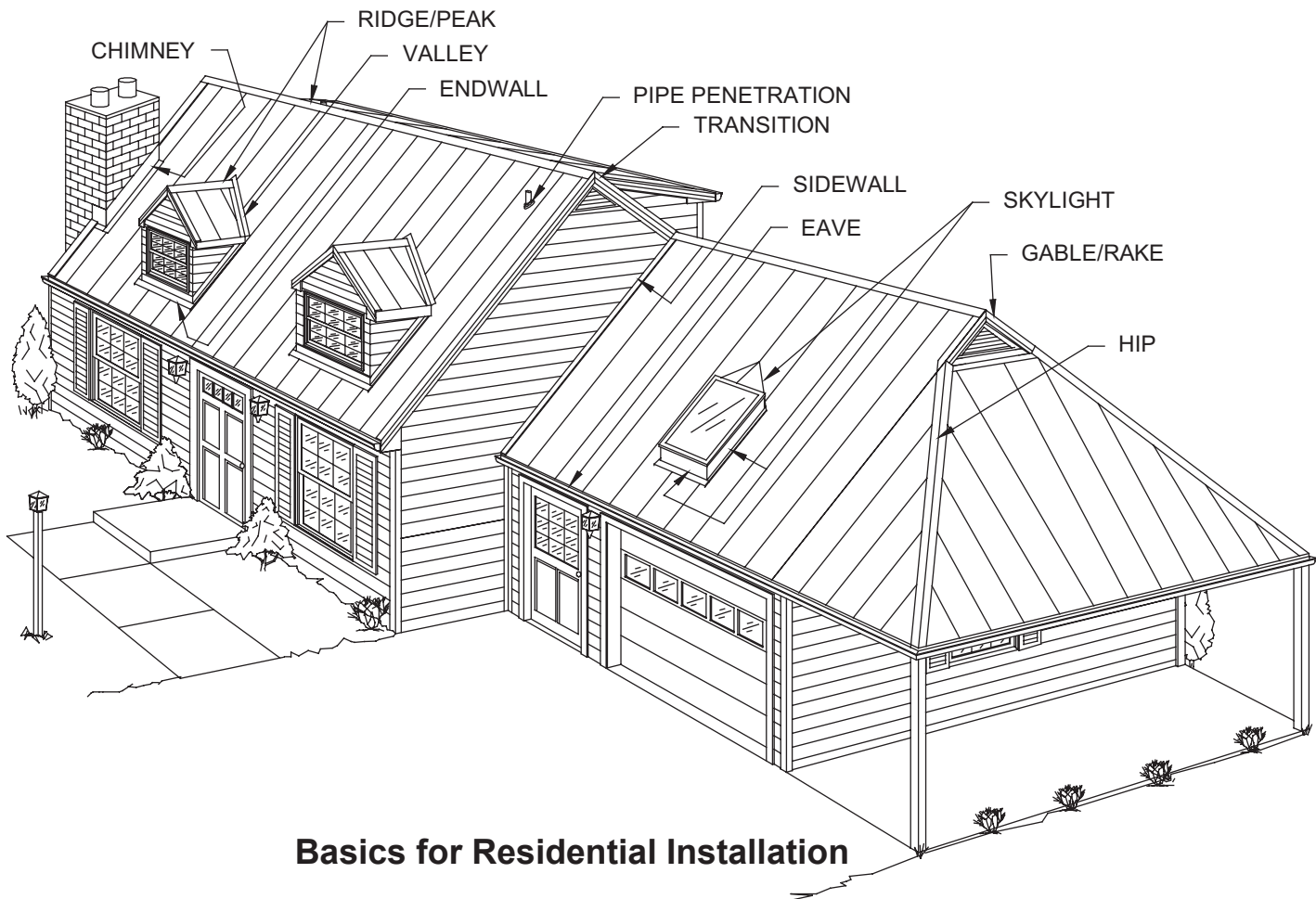


### JAMB





# Residential Building Details



## Basics for Residential Installation

1. Determine the thickness and type of substrate to be used to support the metal roofing.  
**Solid decking is highly recommended for all residential applications (i.e., plywood, OSB).**
2. Refer to the Load-Span tables to select the proper fastener and spacing to meet loads on your structure.  
**Nails are NOT recommended for residential applications.**
3. Consult local building codes and restrictions to determine acceptable methods of construction for residential applications in your area.
4. Solid decking with 30# felt or Pro Master® underlayment for residential applications is recommended. Ice & water shield or similar self-adhesive membrane is recommended at all valleys, dormers, chimneys, transitions, skylights and other critical areas.
5. When re-roofing with metal panels over an existing shingle roof, 2x4 purlins or 1x4 furring strips run parallel with the ridge of the roof and must be securely fastened into the roof rafters or trusses.
6. Request Fabral's technical bulletins # 720 and # 721 for more details on residential roofing.

# Residential Load Table

## GRANDRIB 3®

### Load-Span Tables For 29 Gauge Grandrib 3® & Alu-Tuff

Allowable Wind Uplift Loads (psf)

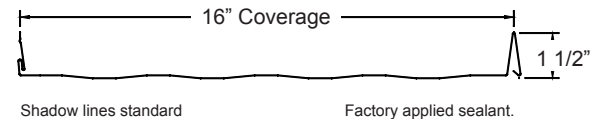
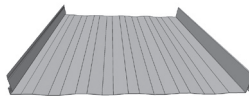
Spacing of Fastener Rows

Substrate	Fastener	9"	12"	15"	18"	21"	24"
3/4" Plywood	#14 Woodtite	275.6	206.7	165.4	137.8	118.1	103.4
5/8" Plywood	#14 Woodtite	160	120	96	80	68.6	60
1/2" Plywood	#14 Woodtite	135.9	101.9	81.5	67.9	58.2	51.0
23/32" OSB	#14 Woodtite	115.9	86.9	69.5	57.9	49.7	43.5
19/32" OSB	#14 Woodtite	100.7	75.5	60.4	50.3	43.1	37.8
7/16" OSB	#14 Woodtite	61.5	46.1	36.9	30.7	26.3	23.1
Solid 2x SPF	#14 Woodtite	293	220.0	176.0	146.7	125.7	110.0
Solid 1x Pine	#14 Woodtite	207.1	155.3	124.2	103.5	88.7	77.7
Solid 2x SPF	#9 WoodFast	218.7	164.0	131.2	109.3	93.7	82.0
Solid 1x Pine	#9 WoodFast	168.4	126.3	101.0	84.2	72.2	63.2
	Screws per Square	190	150	120	100	90	80

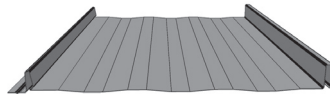
The Above Loads and fastener quantities are based on the standard fastening schedule shown on page 5 of this book, with the fastener having an embedment depth of 1" into the solid wood or penetrating the plywood or OSB. Contact FABRAL for additional design information on our products.

## Other Residential Profiles

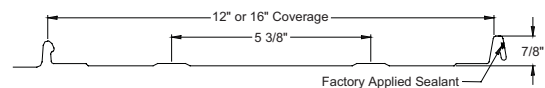
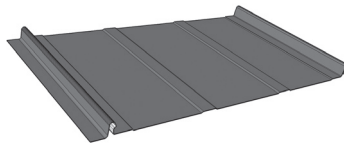
1 1/2" SSR  
24 Gauge Standing Seam Roofing



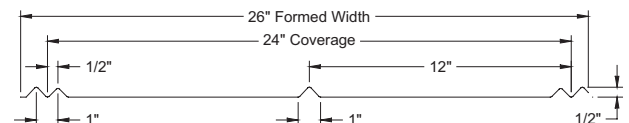
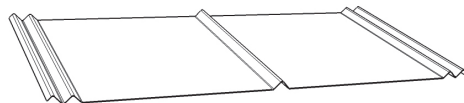
Horizon S  
24 Gauge Standing Seam Roofing



Climaguard™  
26 Gauge Standing Seam Roofing



5V Crimp  
26 Gauge Roofing

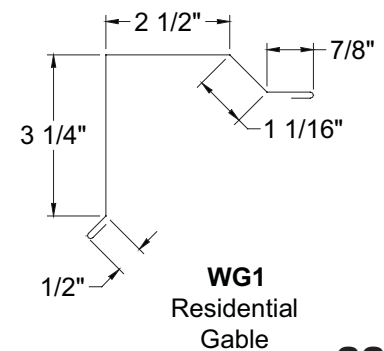
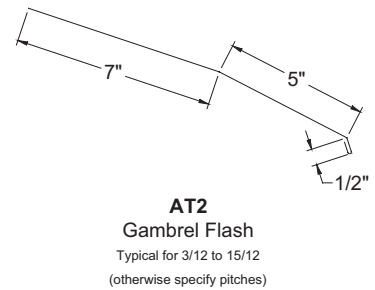
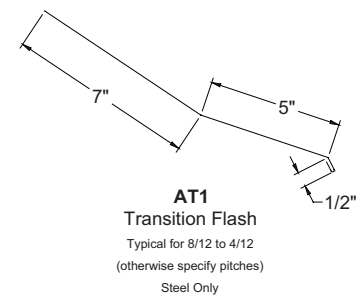
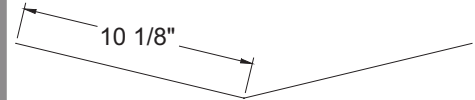
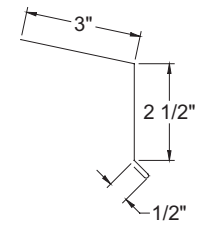
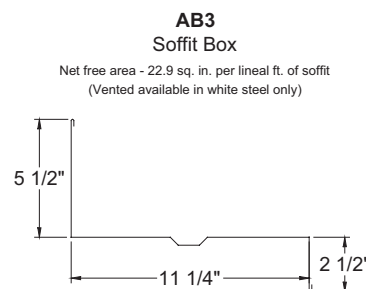
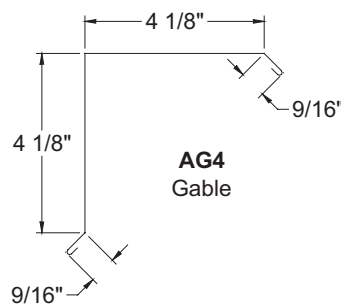
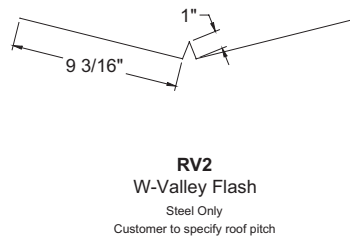
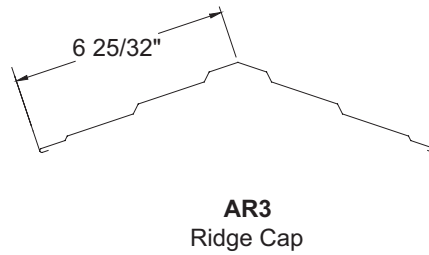
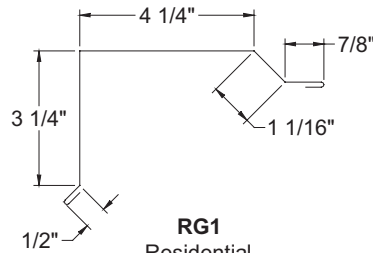
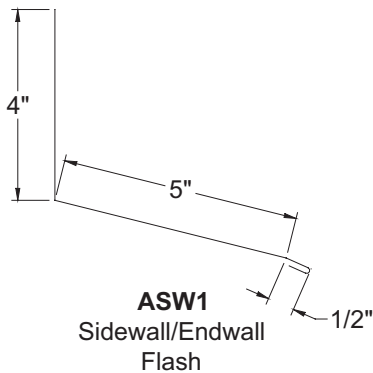
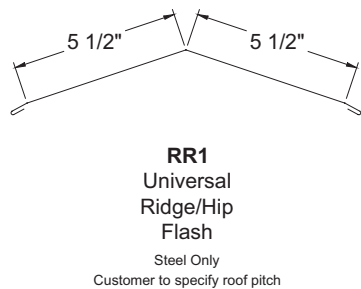
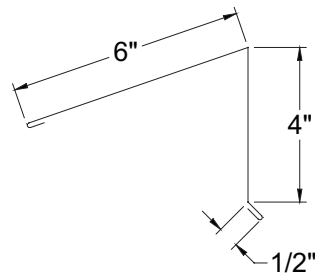
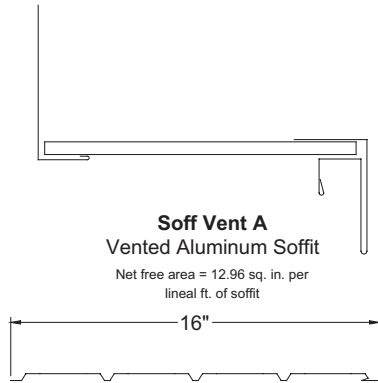


The above Fabral profiles have their own detail manuals, flashings, and accessories. Please contact Fabral for additional information.



# Standard Residential Flashings/Trim

All flashing is 10' 6" in length & available in steel & aluminum, unless otherwise noted. Please contact Fabral for specifics on the trim available in your area.

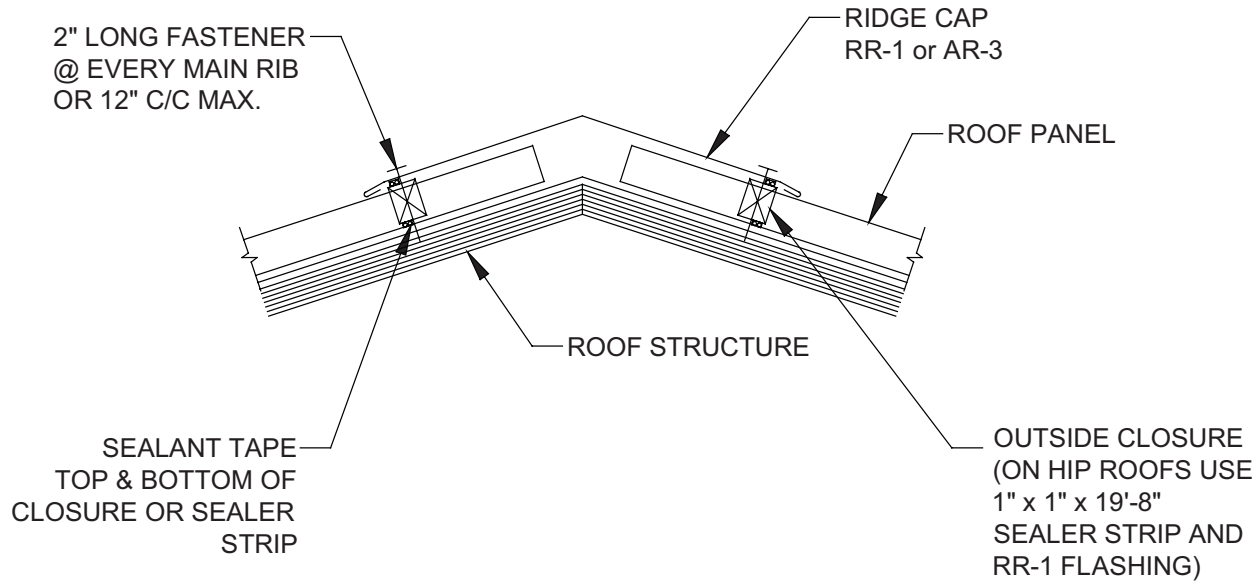




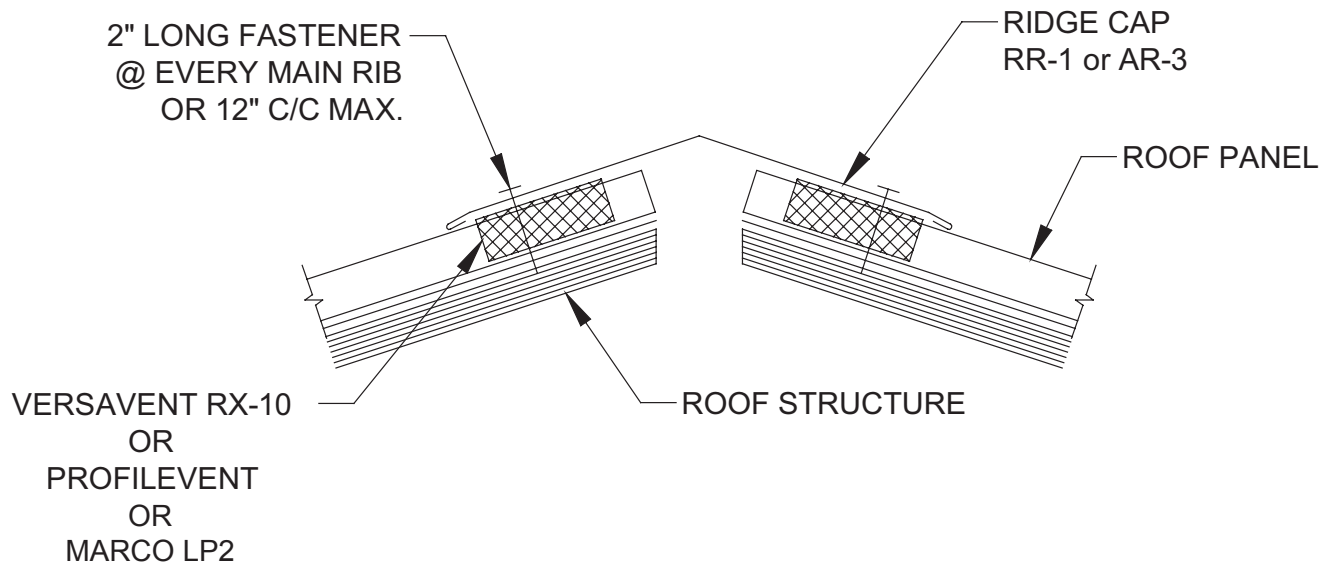
# Residential Flashings Detail

All residential flashings are formed for a 4/12 pitch unless otherwise requested by the customer.

## RESIDENTIAL RIDGE/HIP



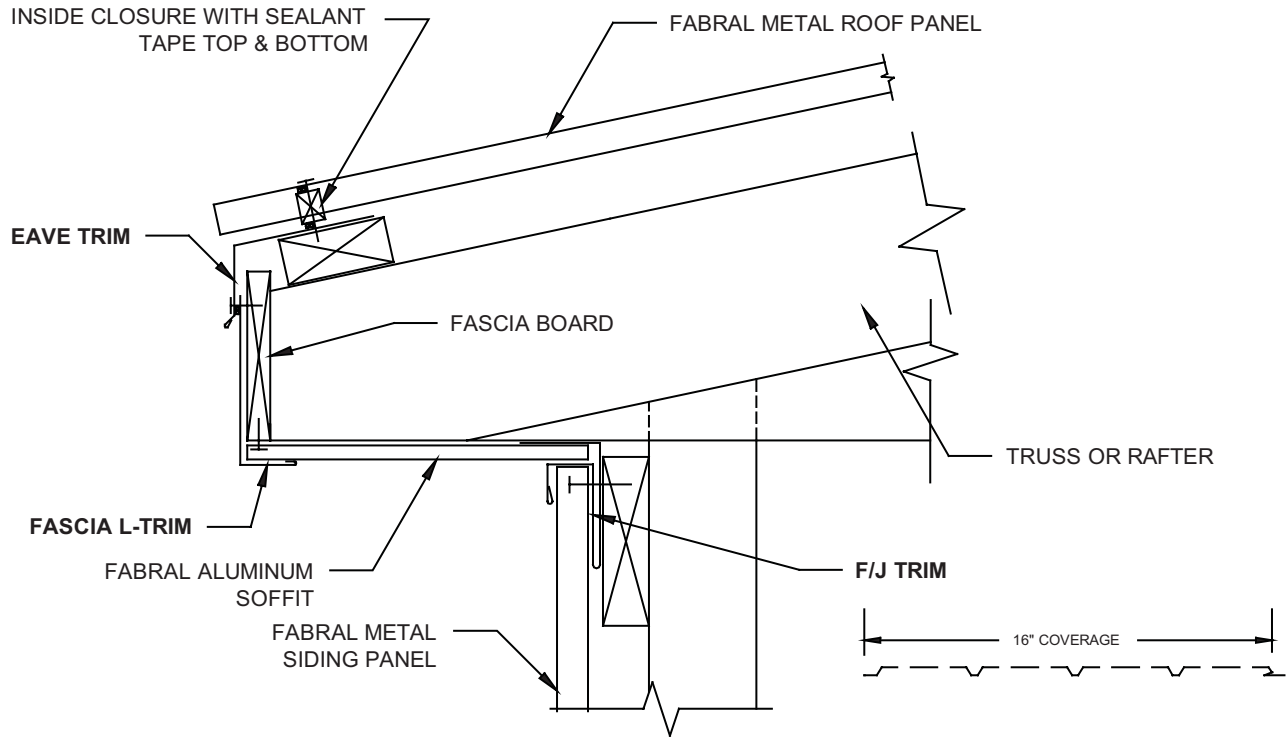
## RESIDENTIAL VENTED RIDGE



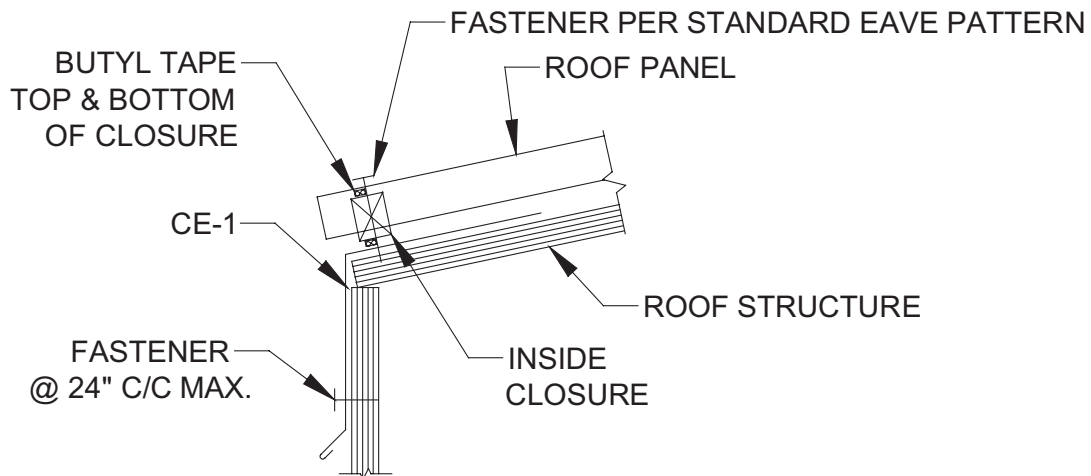


# Residential Flashings Detail

## RESIDENTIAL VENTED EAVE

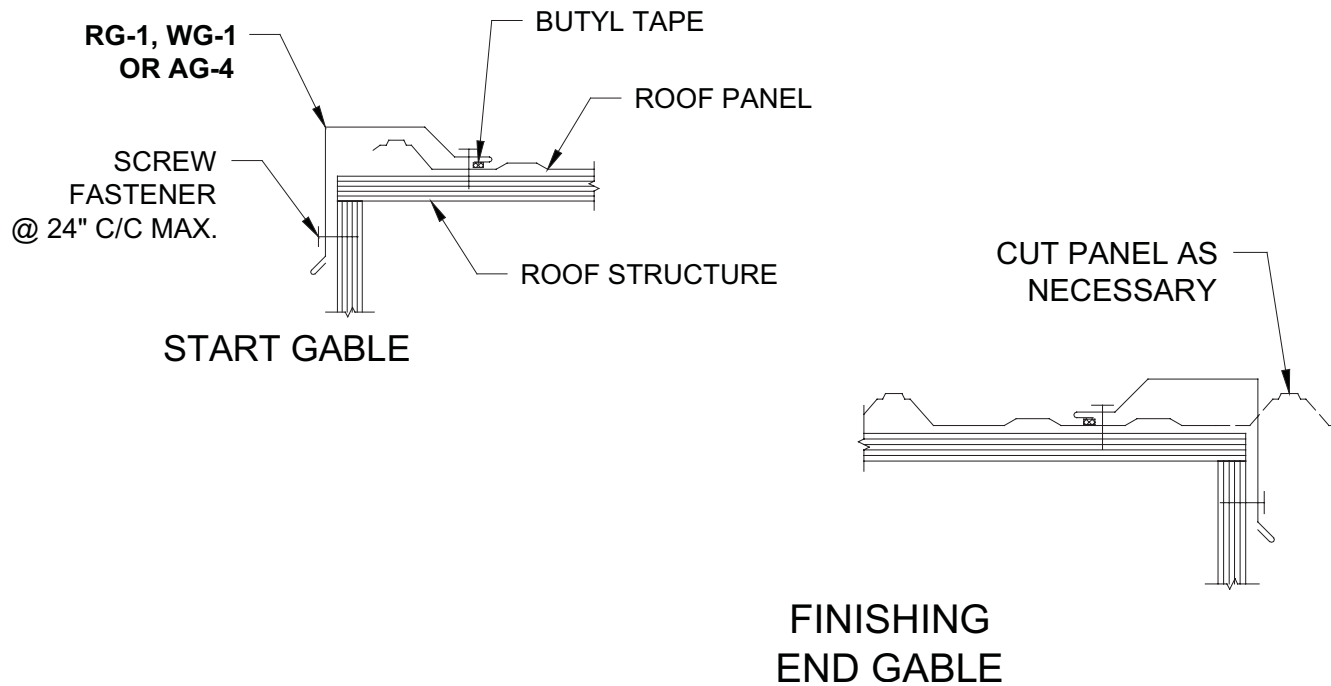


## RESIDENTIAL EAVE

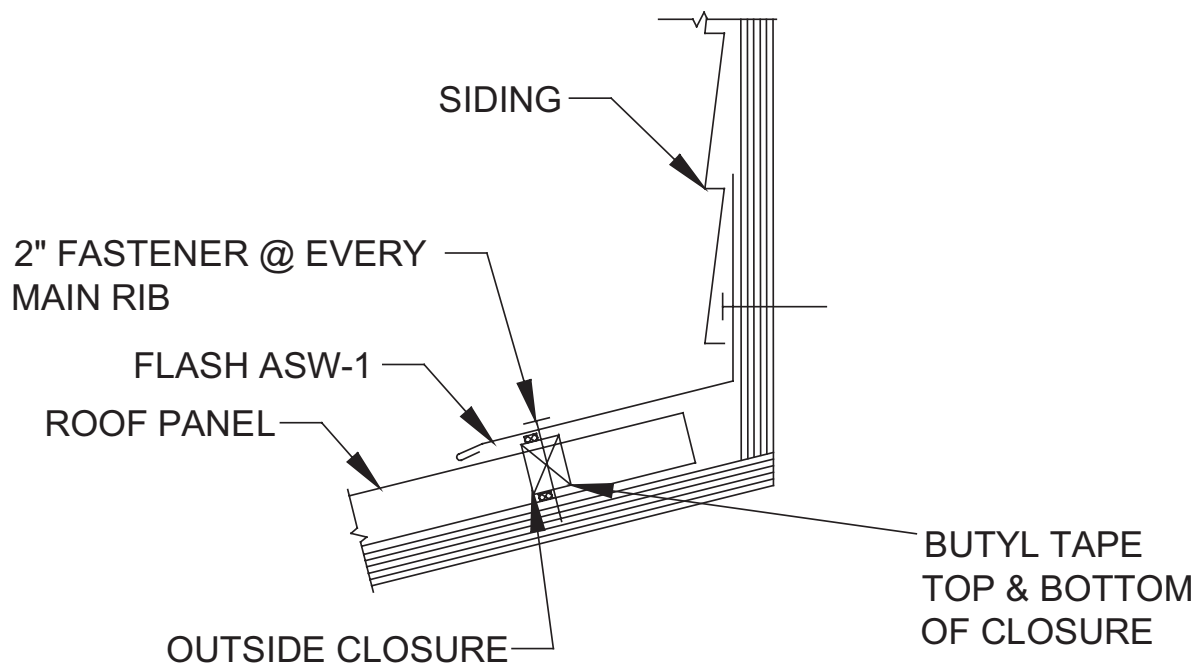


# Residential Flashings Detail

## RESIDENTIAL GABLE



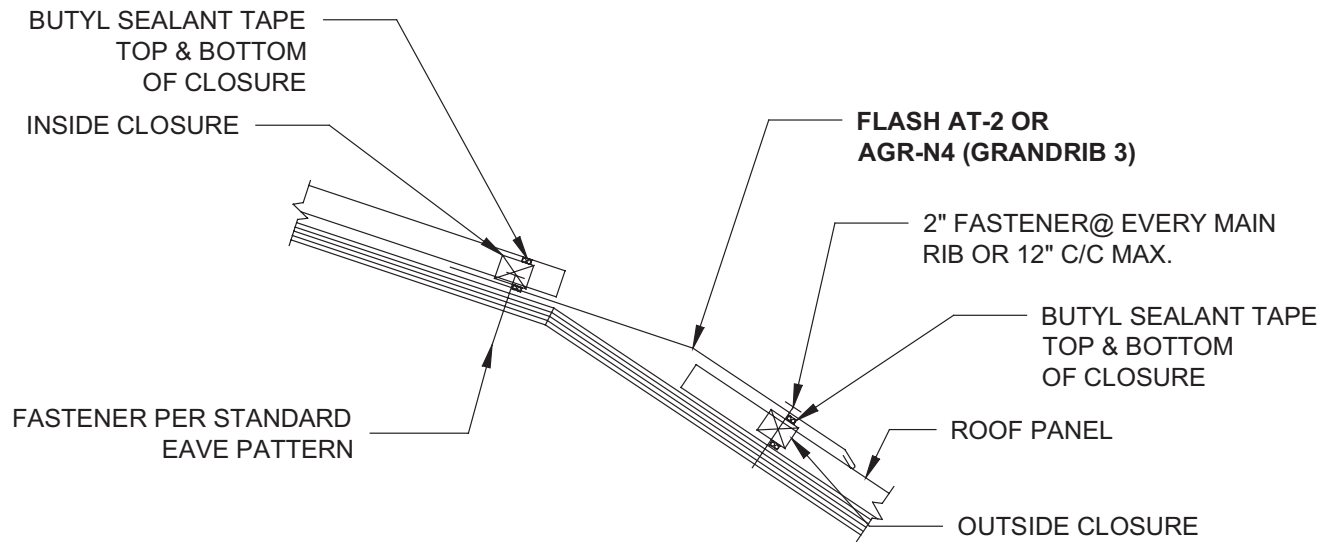
## RESIDENTIAL ENDWALL



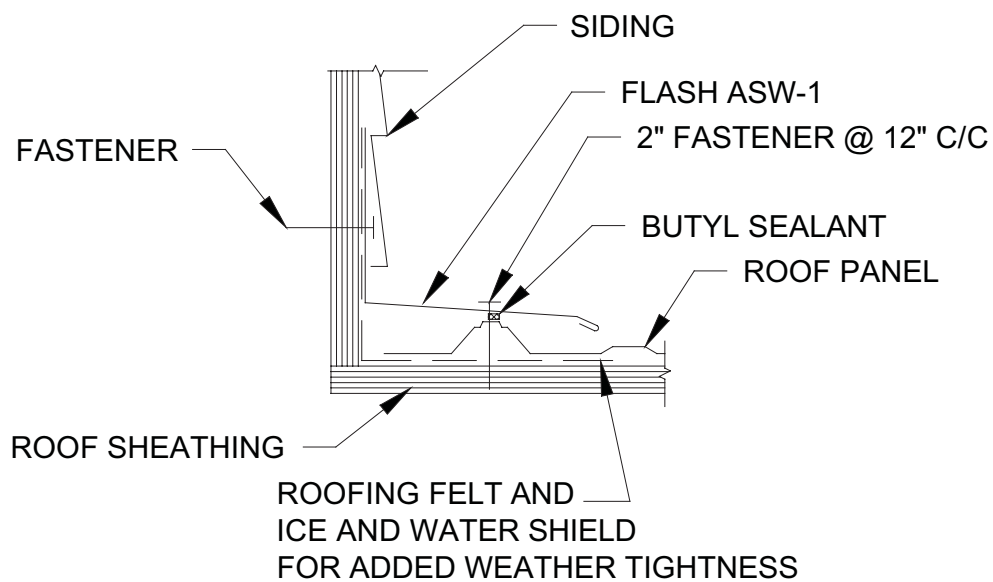


# Residential Flashings Detail

## RESIDENTIAL GAMBREL

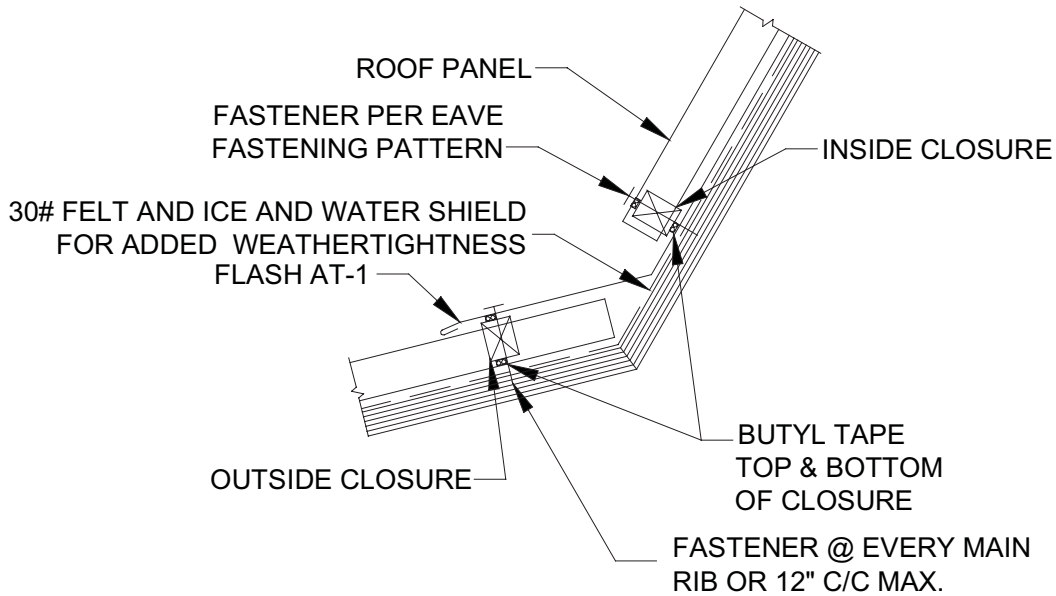


## RESIDENTIAL SIDEWALL

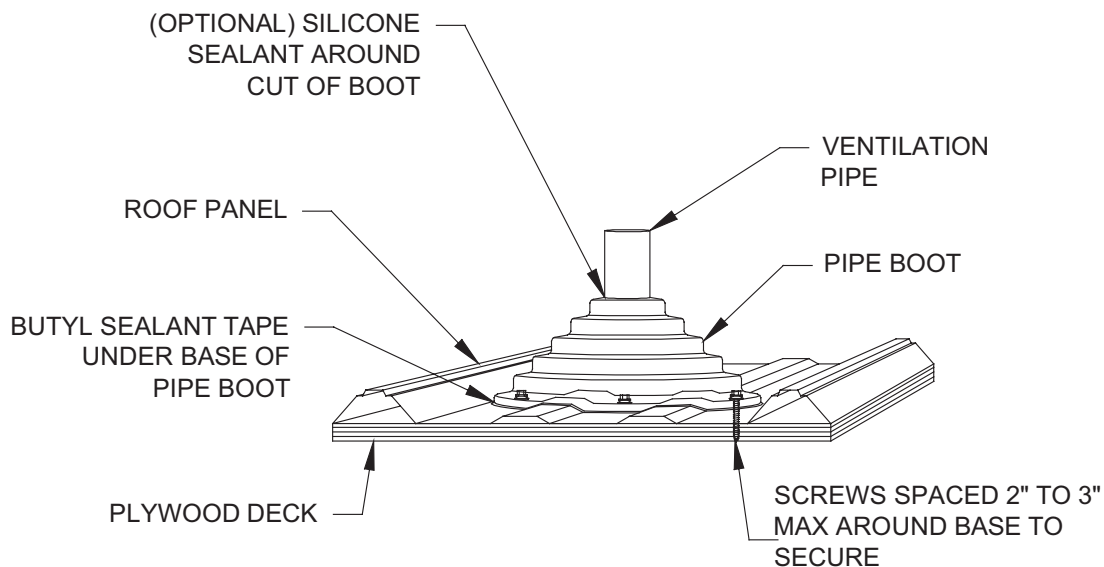


# Residential Flashings Detail

## RESIDENTIAL TRANSITION



## RESIDENTIAL PIPE BOOTS

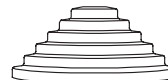


### PIPE BOOT SIZES

#3 1/4" TO 5" PIPE DIA.

#5 4 1/4" TO 7 1/2" DIA.

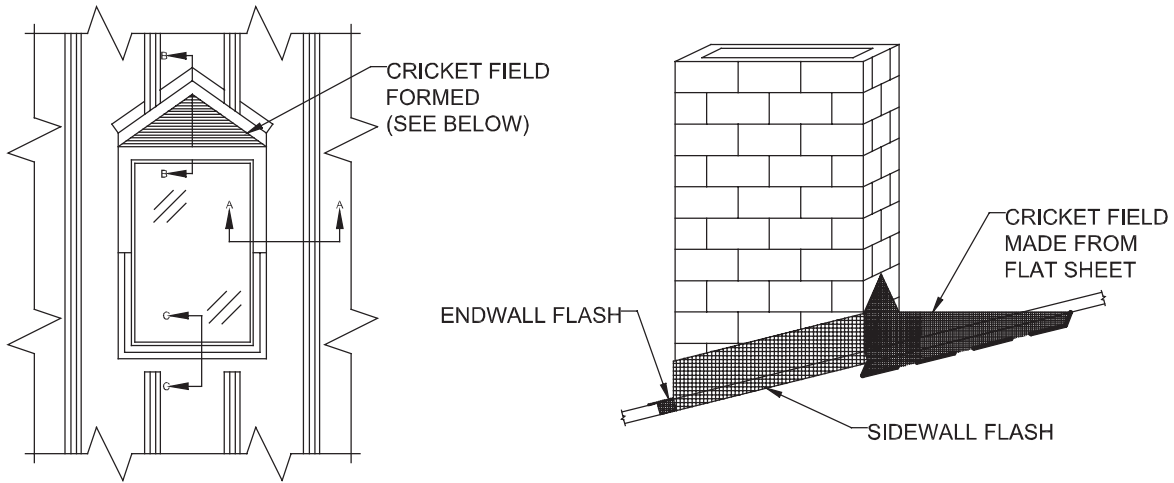
#8 7" TO 13" DIA.





# Residential Flashings Detail

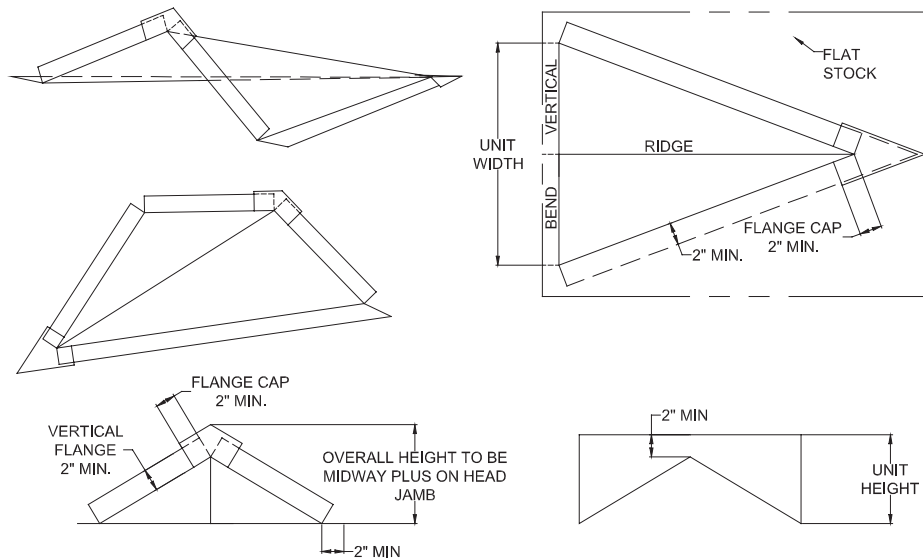
## SKYLIGHT & CHIMNEY DETAILS



**NOTE:** SEE CROSS SECTIONS A-A, B-B, C-C

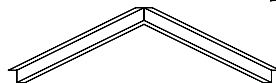
For optimum weathertightness, use ice and water shield or similar around penetrations.

## CRICKET FIELD FORMING

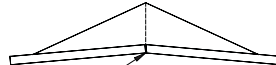


### ALTERNATIVE CRICKET DETAIL

1 1/2" SSR WHC1 "HIP CLOSURE"  
USE TO CREATE BASE/FRAME OF CRICKET

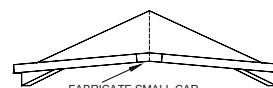


TOP OF CRICKET FIELD FORMED FROM FLAT SHEET



CUT TRIANGULAR CRICKET TOP FOLD UP WIDE END OF TRIANGLE. SLIT CENTER OF FOLD AND BEND SLIGHTLY DOWN THE CENTER.

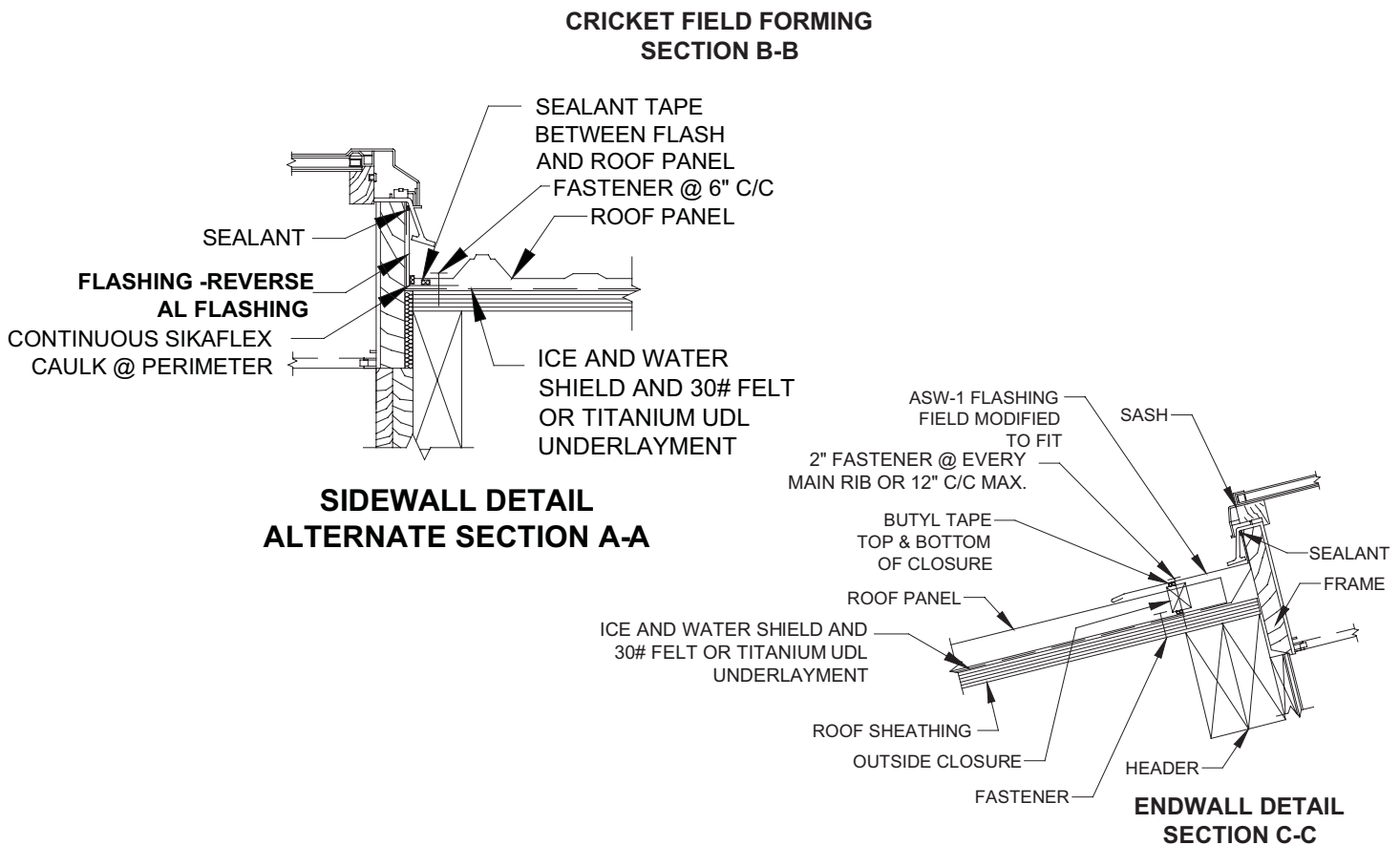
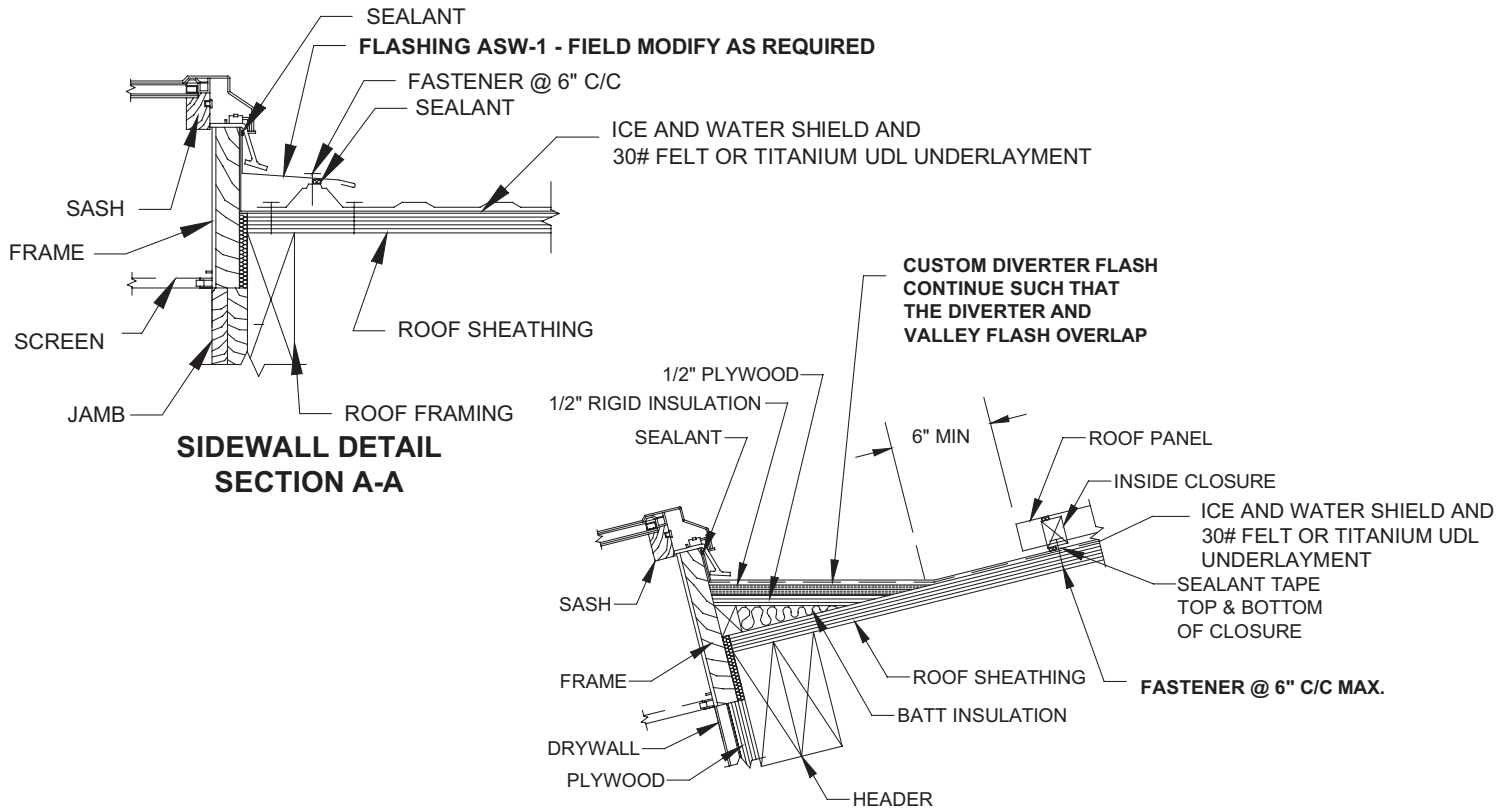
FASTEN TOP OF CRICKET TO BASE USING #14 MP. CAULK ALL JOINTS AND SEAMS WITH ONE-PART POLYURETHANE SEALANT.



FABRICATE SMALL CAP TO COVER AREA WHICH WAS SLIT

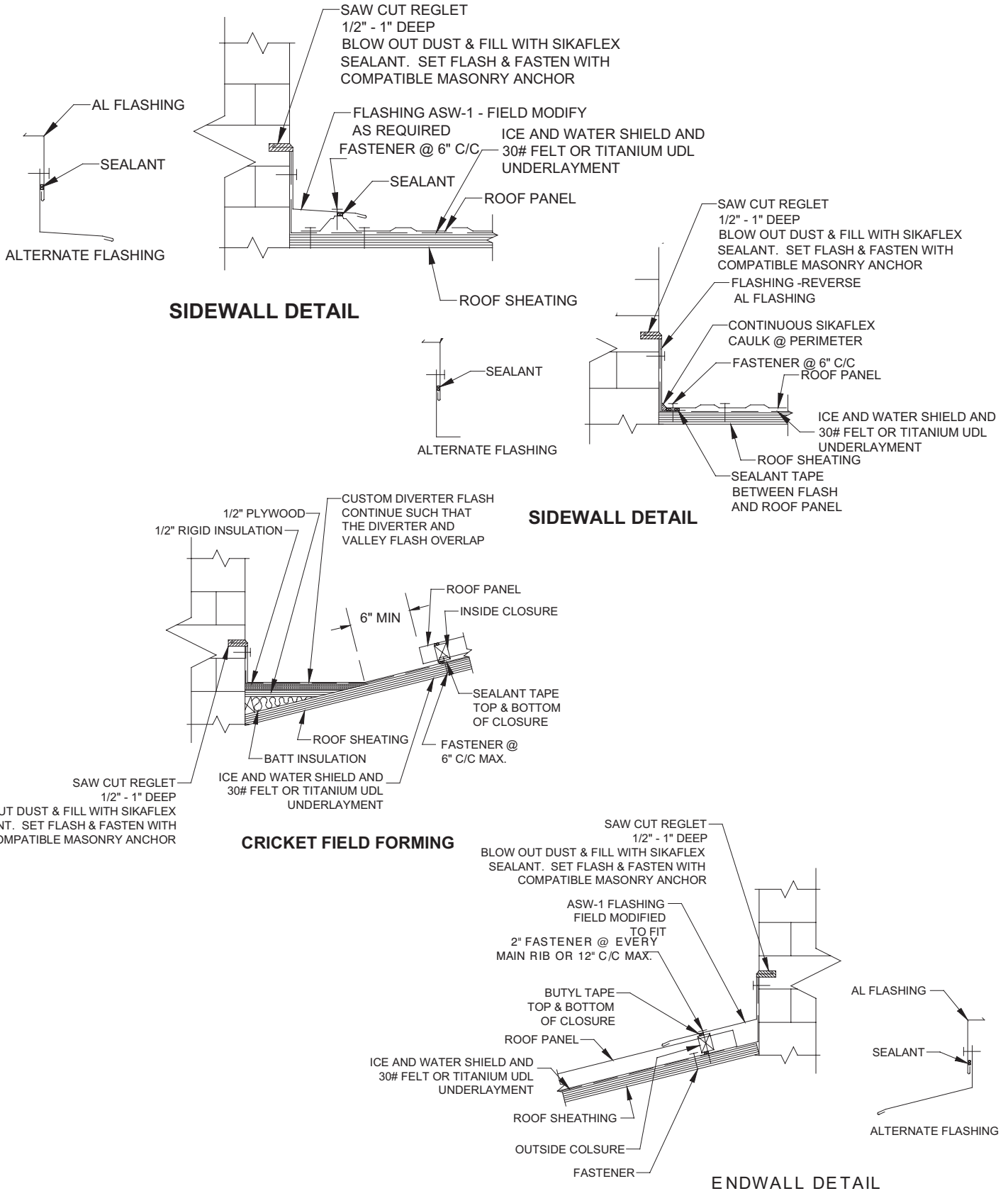
# Residential Flashings Detail

## SKYLIGHT DETAILS



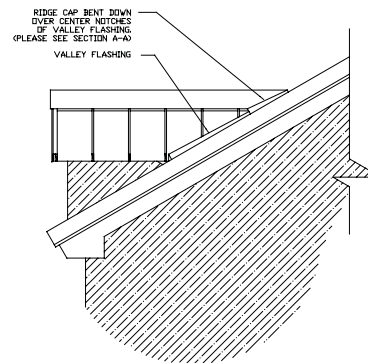
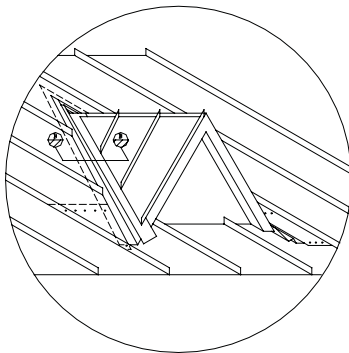
# Residential Flashings Detail

## CHIMNEY DETAILS

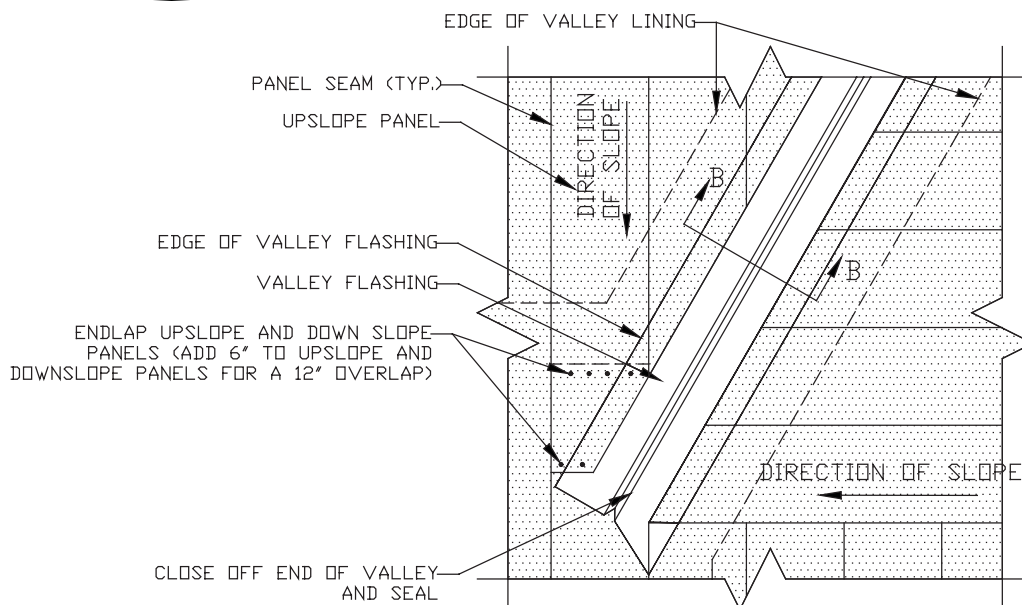


# Residential Flashings Detail

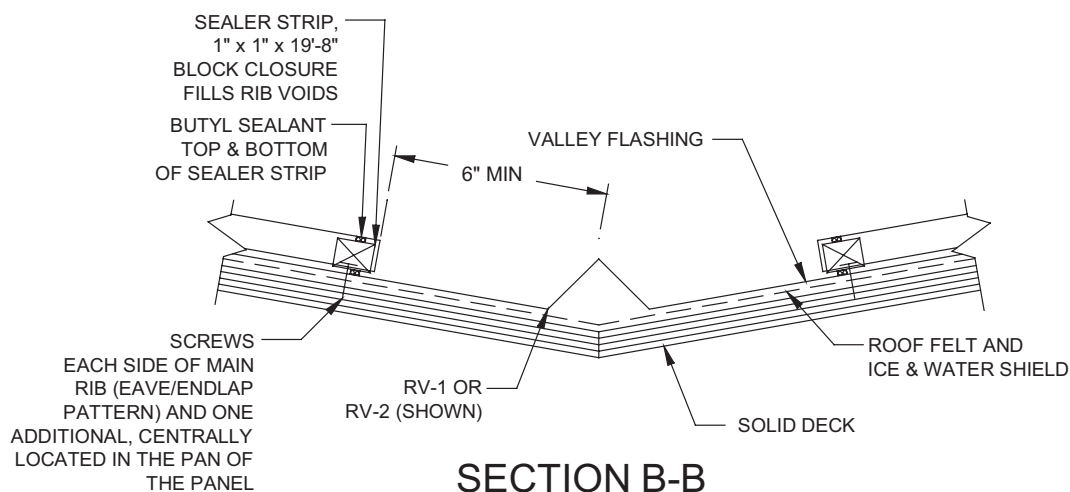
## DORMER DETAILS



DORMER DETAIL- SIDE VIEW



PLAN VIEW OF SIDE OF DORMER

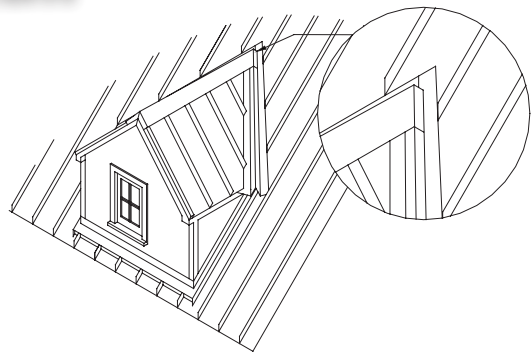


SECTION B-B

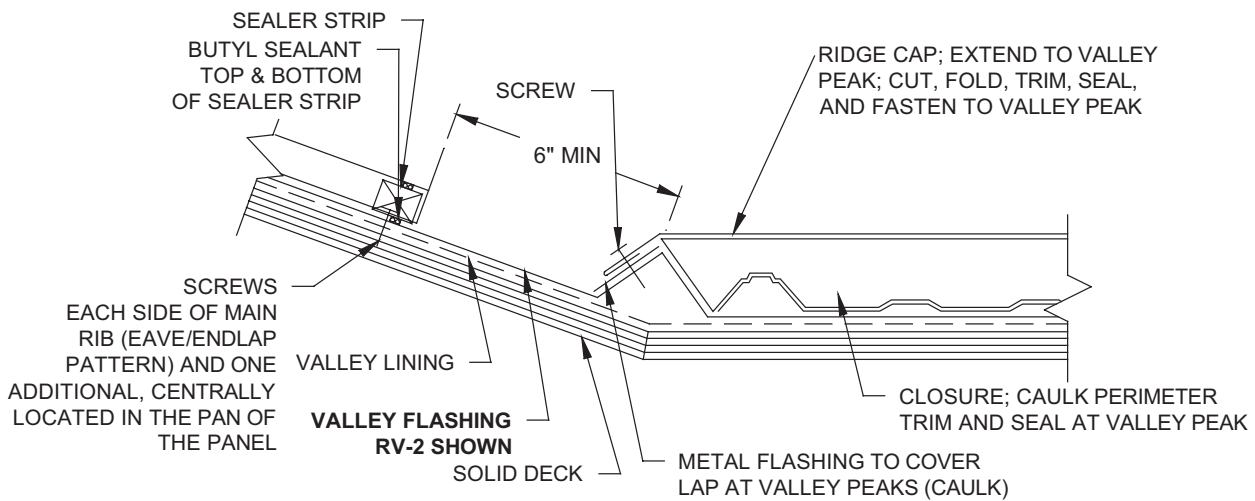
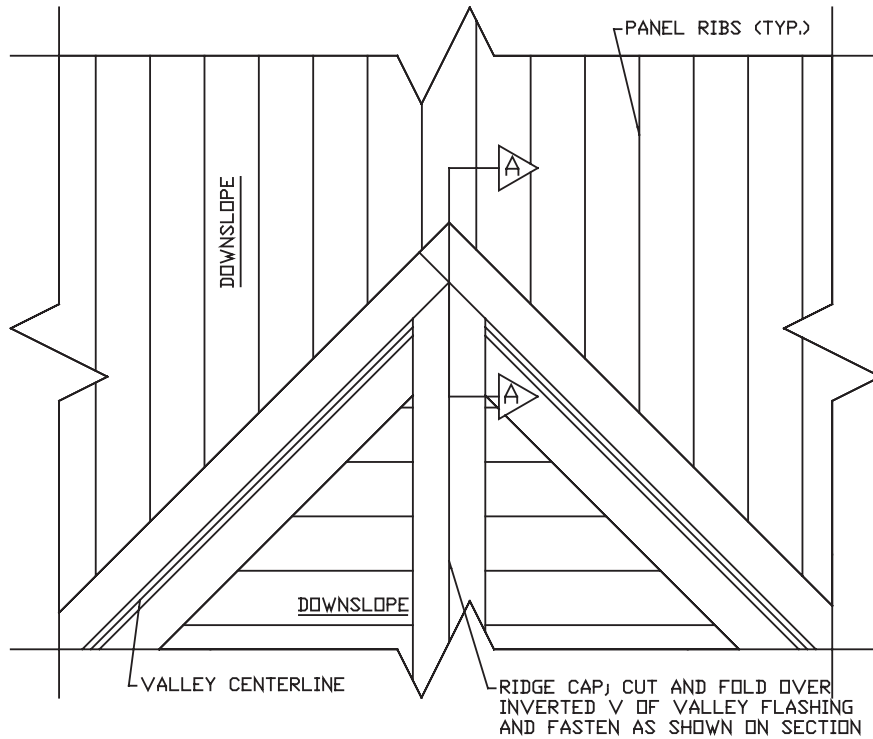
SOLID SUPPORT IS REQUIRED UNDER THE VALLEY. EPDM LINING IS RECOMMENDED UNDER LAPPED PANELS AND VALLEY FLASHING. LINING MUST CONTINUE DOWN TO EAVE LINE.

# Residential Flashings Detail

## DORMER DETAILS



CUT VALLEY PEAKS TO JOIN CLEANLY AND SEAL; COVER JOINT WITH ADDITIONAL FLASHING AND SEAL



SECTION A-A

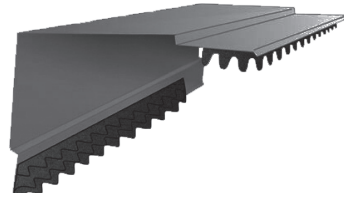
# Accessories

## Venting / Closures

### VersaVent RX-10

#### Product Specifications:

- Venting factory applied to the ridge cap
- Save up to half of your installation time
- Non-profile specific material
- Clean, dust free installation. Virtually NO WASTED material.
- 1 1/2" x 3" material provides 17 sq. inches/lineal foot free area at the ridge



Also available as X-10 version (for field installation; not pre-applied to ridge cap)

### RV35 and RV100 Product Specifications:

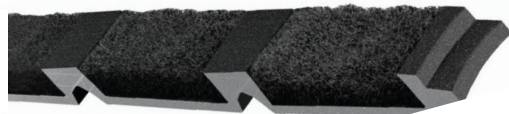
- 10' long metal ridge vent
- Variety of colors available

### ProfileVent Product Specifications:

- Available in Grandrib 3, Alutuff and 5V profiles
- 10.66 sq. in. per lineal ft. of ridge (5.33 / side)

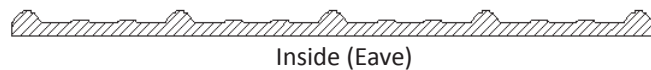


### LP2 Weather-Tite Ridge Vent Product Specifications:



- Available in Climaguard, Grandrib 3 and Mighti-Rib profiles
- Lower, custom-fit profile
- Moisture and pest barrier
- Non-obtrusive appearance
- Reduces utility costs
- One-person installation

### Closure Product Specifications:



- Available in Grandrib 3, Strongrib, 1 1/4" Corrugated, 2 1/2" Corrugated and 5V profiles
- 10.66 sq. in. per lineal ft. of ridge (5.33 / side)

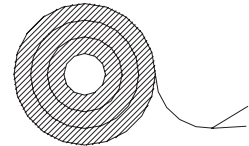
## Sealant / Sealer Strip

### Sealant Product Specifications:

- Waterproof sealant to fill gaps up to 1"
- UV-resistant
- Permanent flexibility - won't crack
- Standard color: gray (stocked)
- Up to 50 additional color options (non stocked)

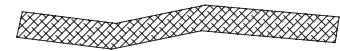
### Sealant Tape Product Specifications:

- 3/16" x 1/4" x 40'
- 3/32" x 1/2" x 40'
- 1/8" x 2" x 30'



### Asphalt Impregnated Sealer Strip Product Specifications:

- Use at valleys and hips
- 1" x 1" x 19' 6.8" long



## Flat Sheets

### Product Specifications:

- Used for field forming crickets around chimney, skylights and penetrations, and special flashing as necessary
- 29 gauge painted and plain galvanized
- Full width (40' 13/16" x 10' 6")
- Grade 33 steel for better hemming, forming and flexibility for field forming

## Translucent Panels

### Fiberglass:

- Grandrib 3 - White, Green - 8', 10', 12'; Strongrib - White - 10', 12'; Fabrib - Green - 12'

### SunSky Polycarbonate:

- Grandrib 3 & Alutuff - Clear & White - 8', 10', 12'; Mighti Rib - Clear & White - 12'

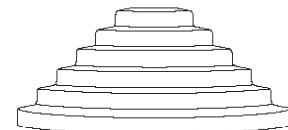
## Pipe Boots

### EPDM Product Specifications:

- Colors: gray and black
- Up to 250°

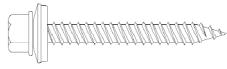
### Silicon Product Specifications

- Color: orange
- Up to 450°
- Ranging for pipe sizes from 1" to 13"
- Larger sizes available on request



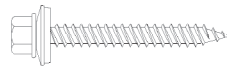
Base Diameter	Item No.	Pipe Size	
		min	max
7 3/4"	3	1/4"	5"
10 3/4"	5	4 1/4"	7 1/2"
16 1/2"	8	7"	13"

# Fasteners



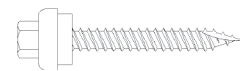
## #9-16 WoodFast

- Use with dimensional lumber 5/8" plywood and thicker
- Available in 1", 1 1/2", 2", 2 1/2" and 3"
- 1/4" hex head, EPDM/metal washer
- Oxyseal Long-Life Coating
- Plain or Painted
- 250/bag



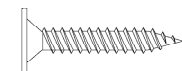
## #9-16 300 Series Stainless Steel

- Use for high corrosive environments
- Use with ALUMINUM panels
- Available in 1", 1 1/2", and 2"
- 1/4" hex head, EPDM/metal washer
- Use with treated lumber
- Plain or Painted
- 250/bag



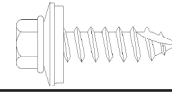
## #10-16 Ultimate WoodTite

- Use with ALL panels
- Available in 1", 1 1/2", 2", 2 1/2" and 3"
- 5/16" case zinc hex head
- Hex head & washer all one piece
- Plain
- 250/bag



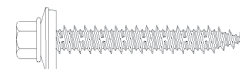
## #10-12 Wafer Head

- Use with all screw flange panels
- Check with engineering department for spacing with OSB or 1/2" plywood
- Available in 1", 1 1/2", 2" and self drillers
- Available with square drive head
- Plain only
- 250/bag



## #14-10 WoodTite

- Use to fasten metal to plywood or OSB
- Use for trim attachment
- Available in 1", 1 1/2", and 2"
- 5/16" hex head, EPDM/metal washer
- Oxyseal Long-Life Coating
- Plain or Painted
- 250/bag



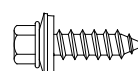
## #10-14 410 Stainless Steel

- Use with 26 gauge or thinner to avoid pre-drilling
- NOT as corrosive resistant as the 300 Series
- Steel is harder than 300 Series
- Available in 1", 1 1/2", and 2"
- 1/4" hex head, EPDM/metal washer
- Use with steel panels installed on treated lumber
- Plain or Painted
- 250/bag



## #10-1 Pancake Head

- Use with standing seam and concealed fastener panels
- Check with engineering department for spacing with OSB or 1/2" plywood
- Plain only
- 250/bag



## #12 x 3/4" Stitch Screw

- Used for attachment of trim to top of seam for screw flange panels
- Use with STEEL panels
- Used to stitch sidelaps for exposed fastener panels (as needed)
- Used for miscellaneous metal to metal attachments
- 1/4" hex head, EPDM/metal washer
- Plain or Painted
- 250/bag

For more information, review Fabral's installation manuals.

# Snow Guards

## MINI Clear Snow Guard

The "Mini" Clear Snow Guard is manufactured in a premium, polycarbonate plastic. This U.V. stabilized snow guard provides maximum protection to fit an economical budget. The two to one base to blade ratio, 4.5 square inch holding area and gusseted blade snow pocket combine to effectively retain snow. Well suited for mechanical attachments with washer face screws into the purlin sealed with Surebound Everseal caulk, part number (6769020) or fully adhered with same.



## CL Snow Guards

The CL Snow Guards are manufactured in a clear polycarbonate with U.V. stabilizers. The unique vent rib system allows for adhesive out gassing, which increases the shear and mechanical strength. The three to one base to blade ratio adds significantly to the shear and peel adhesion of the device to the surface. Well suited for mechanical attachments with washer face screws into the purlin sealed with Surebound Everseal caulk, part number (6769020) or fully adhered with same.

*(Both CL Snow Guards are 3 1/2" wide)*



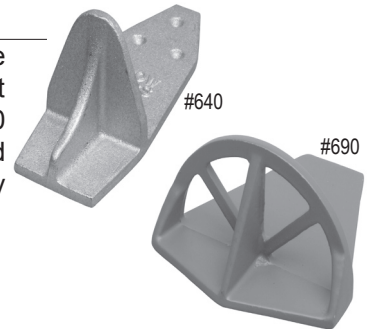
## Snow Boss Snow Guards

Cast in Almag 35, an aluminum alloy which contains magnesium for durability under the most extreme conditions, the Snow Boss has superior strength and tests well against corrosion. The #640 is designed with a traditional shape for mid-panel application. The #690 is a decorative, spoked, half-round snow guard. Both can be custom color matched and may be installed using a combination of fasteners and adhesive or a suitable high-quality non-silicone sealant.

*(Snow Boss #690 is 3 3/4" wide)*

Price -

In Stock - Lancaster, PA, Gridley, IL



## SM Snow Guard

Manufactured of cast aluminum and designed to be adhered to the pan surface of prefinished metal roofs. This Snow Guard is very effective where there are no suitable seams for a seam mounted device, including batten and lap seam panels, or other profiles having a flat surface of as little as 2 3/8" in width. It can be custom color matched. Adhere using a high strength construction adhesive or combination of mechanical fasteners and an adhesive/sealant.

*(SM is 3 1/2" wide)*



## RT Snow Guards

Available in cast aluminum and cast bronze and two sizes to accommodate differing seam widths. **RT-200** is designed for seams up to 3/16" wide; **RT-300** is designed for seams up to 9/32" in thickness and suited for heavier gauge metals.



## AP Snow Guards

Produced in cast aluminum, the deep throat permits the AP Snow Guard to be secured directly without damaging caps or compressing internal gasketing or sealant pockets. **AP-300** is for seams up to 9/32" wide; **AP-400** for seams 3/8" and the **AP-516** for seams just over 1/2" in thickness.



## Snow Meister Snow Guards

Classically designed to fit almost any metal roof. Available in mill finished aluminum, black e-coat primer or custom colors to match the roof. **SG-1** for seams 1.0" or 1-1/2" deep x .250" wide; **SG-175** for seams 1.75" deep x .475" wide; **SL-1** for seams 1.0" deep x .475" wide.



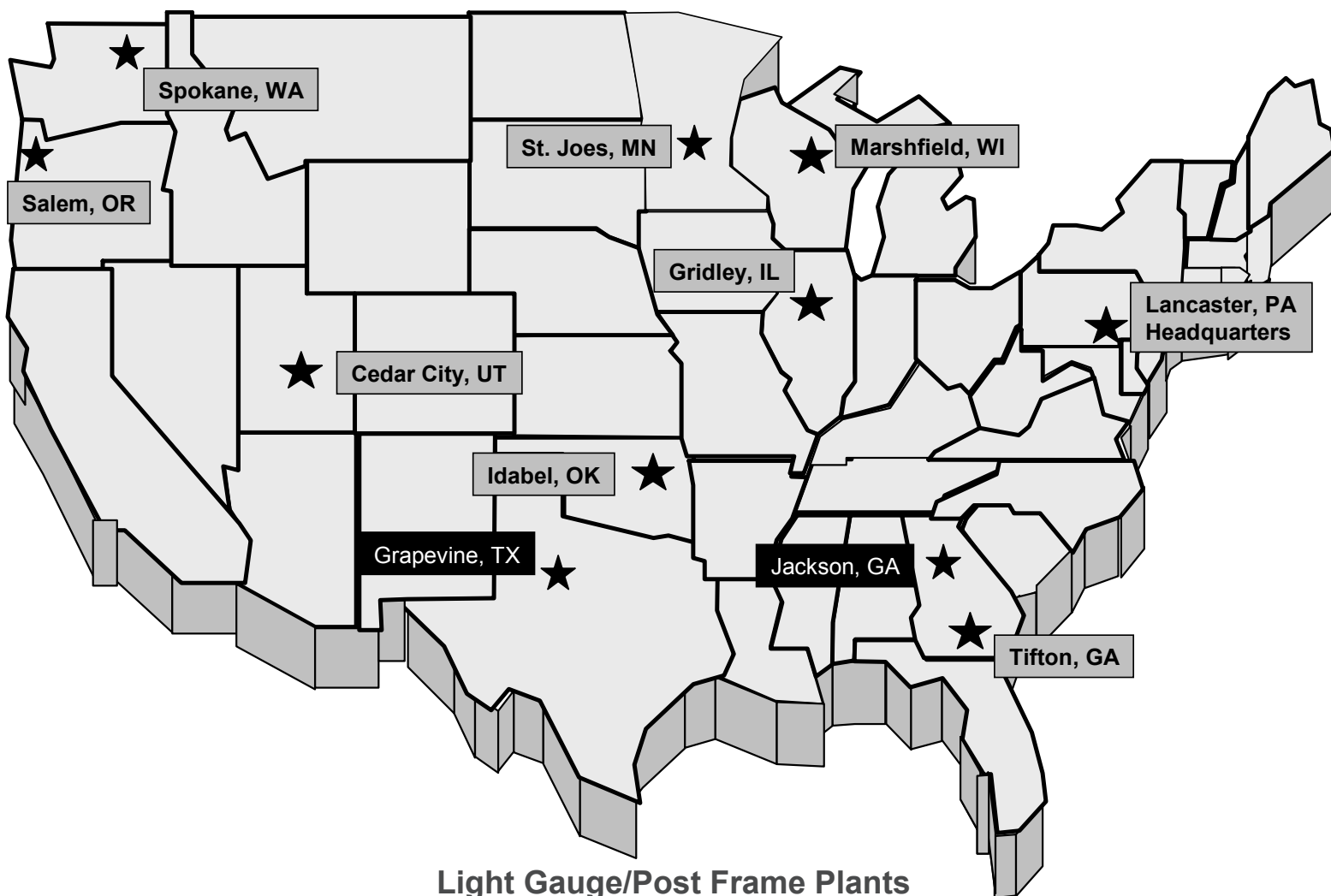








## Fabral Plants Nationwide



### Light Gauge/Post Frame Plants

Cedar City, UT	(800) 432-2725	St. Joseph, MN	(800) 873-3440
Gridley, IL	(800) 451-3974	Salem, OR	(800) 477-8028
Idabel, OK	(800) 926-8509	Spokane, WA	(800) 456-9124
Lancaster, PA	(800) 477-2741	Tifton, GA	(800) 749-8144
Marshfield, WI	(800) 528-0878	Grapevine, TX	(800) 477-9066
Jackson, GA	(800) 884-4484		



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