

STANDARDS AND REQUIREMENTS FOR A CONTAINER SECURITY DEVICE FOR USE IN A GLOBAL SECURE SUPPLY CHAIN

A Presentation for ECITL

14 Oct 2011

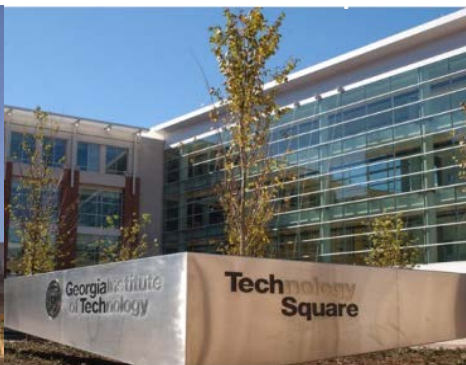
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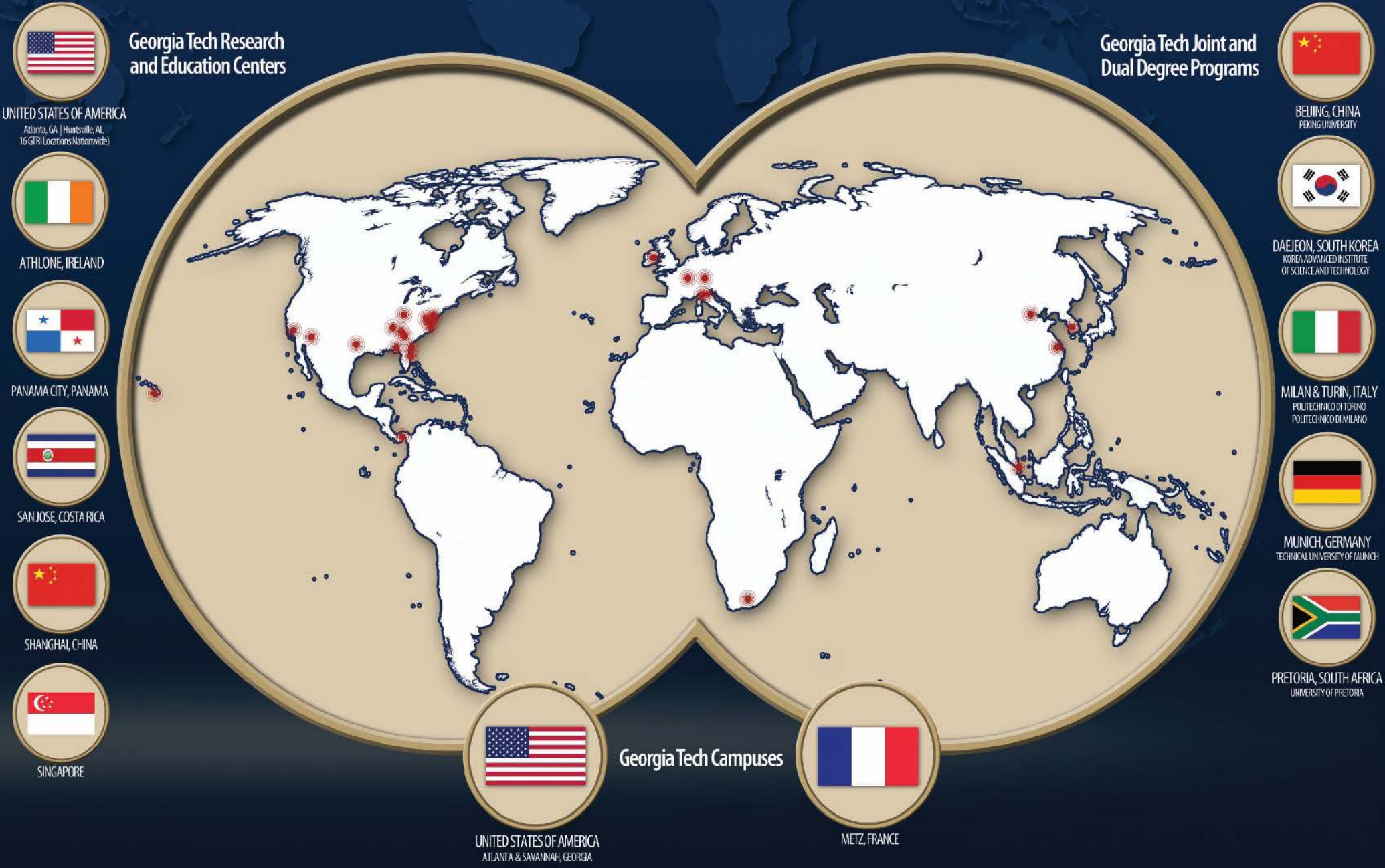
- Who we are
- Our Cargo Security Experience
- Standards
- E-Seals
- Things to consider

Four Pillars of Georgia Tech: a Great Complement, a Greater Synergy

GTRI is an integral part of Georgia Tech, where research and academics combine to provide unmatched expertise, capabilities, and know-how in solving some of the toughest problems facing government and industry.



SOLVING PROBLEMS GLOBALLY



GTRI's Global Research Footprint

★ International Logistics

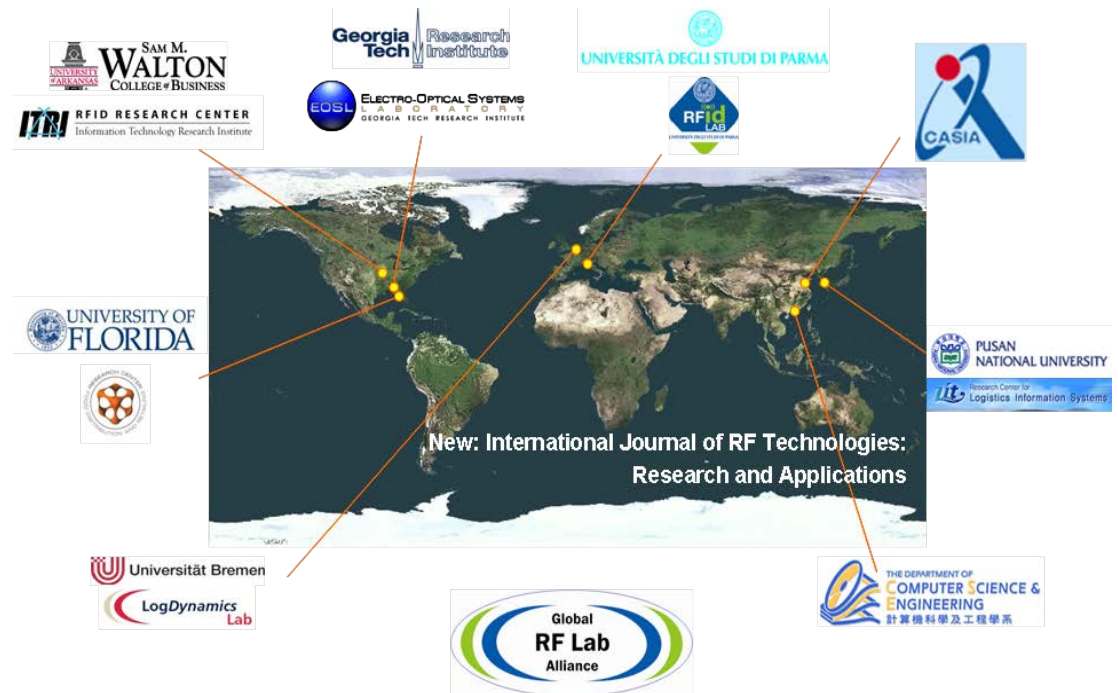
★ People & Technology



★ National Security

★ Human & Health Systems

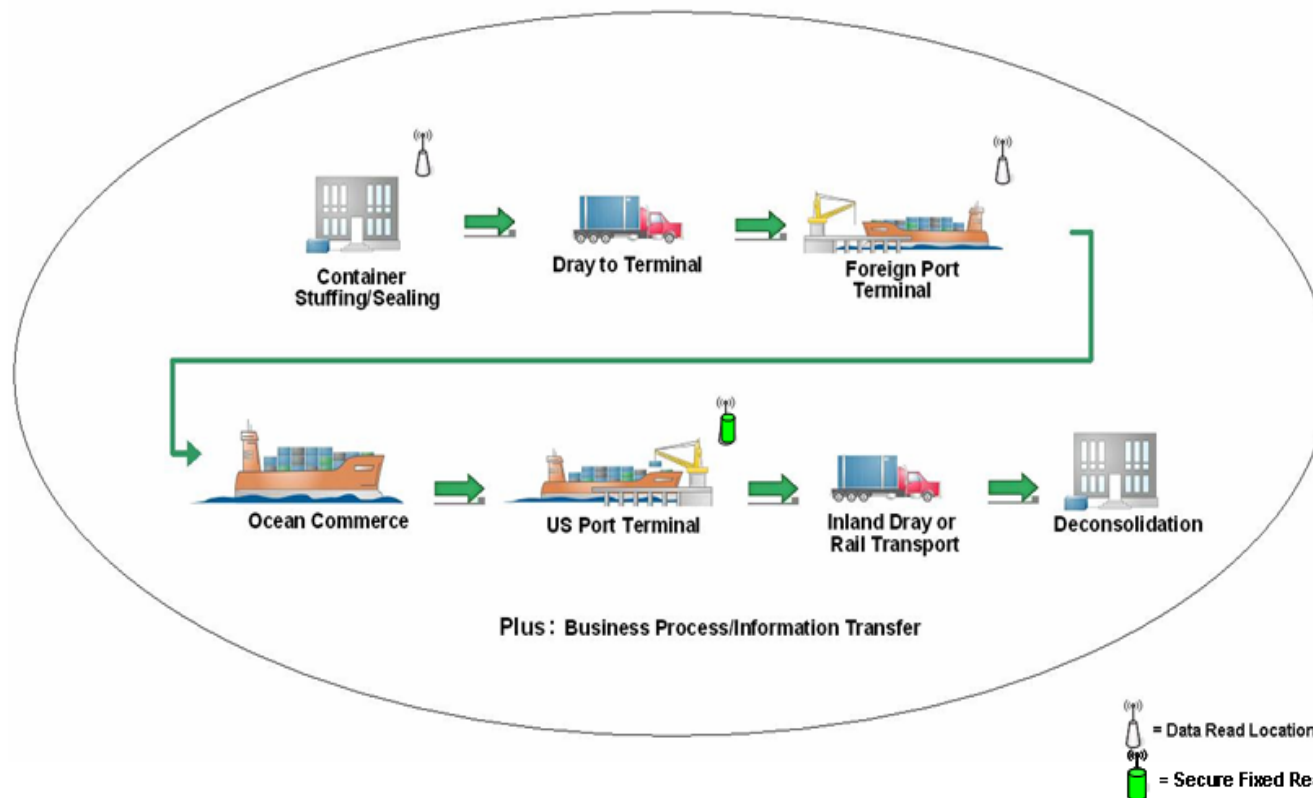
- GTRI is part of a Global RF Lab Alliance (GRFLA) – a network of international RF labs that foster international collaborations
- GTRI facilities in Athlone, Ireland and Georgia Tech Metz, France provide EU-based footprint for broader research and collaboration



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Meeting Cargo Security Challenges

- Secure supply chain that meets the demands of homeland security while providing value added to the commercial sector through asset visibility (e.g. condition, location, status – SECURITY)
- Open and interoperable global communications (outlined by DHS), multi-vender, multi-functional devices can all interface with each other to use a common global infrastructure for data transmission.



- Developing technologies for tracking containers and monitoring condition since the late 90's- developing ruggedized systems that are needed for the global supply chain
- Department of Homeland Security Science & Technology Directorate (DHS S&T) Program Experience:
 - 2004 – Competitively selected to develop a 6-sided Advanced Container Security Device (ACSD)
 - Container Security Device (CSD) evolved from this effort
 - 2006 – Initial contract to develop CSD to detect and report 2” door openings – only commercial CSD to meet DHS requirements to date
 - 2009 – GTRI ACSD 6-side sensor grid design chosen for integration into a DHS composite container
 - 2010 - Shanghai- China to Savannah, GA Global Secure Supply Chain pilot for testing CSD
 - 2011 – Develop Secure Hybrid Composite Container (teamed with University of Maine)
- Member, WCO committee on e-seals

- CSD delivered and passed initial DHS testing at Sandia National Labs.
- CSD operation demonstrated to DoD, State, Federal, Industrial, and International community members in August 2009 simulating a supply chain route.
- Now ready for field testing
<http://www.gtri.gatech.edu/media/726>

*Featured on National Geographic
Channel Special*



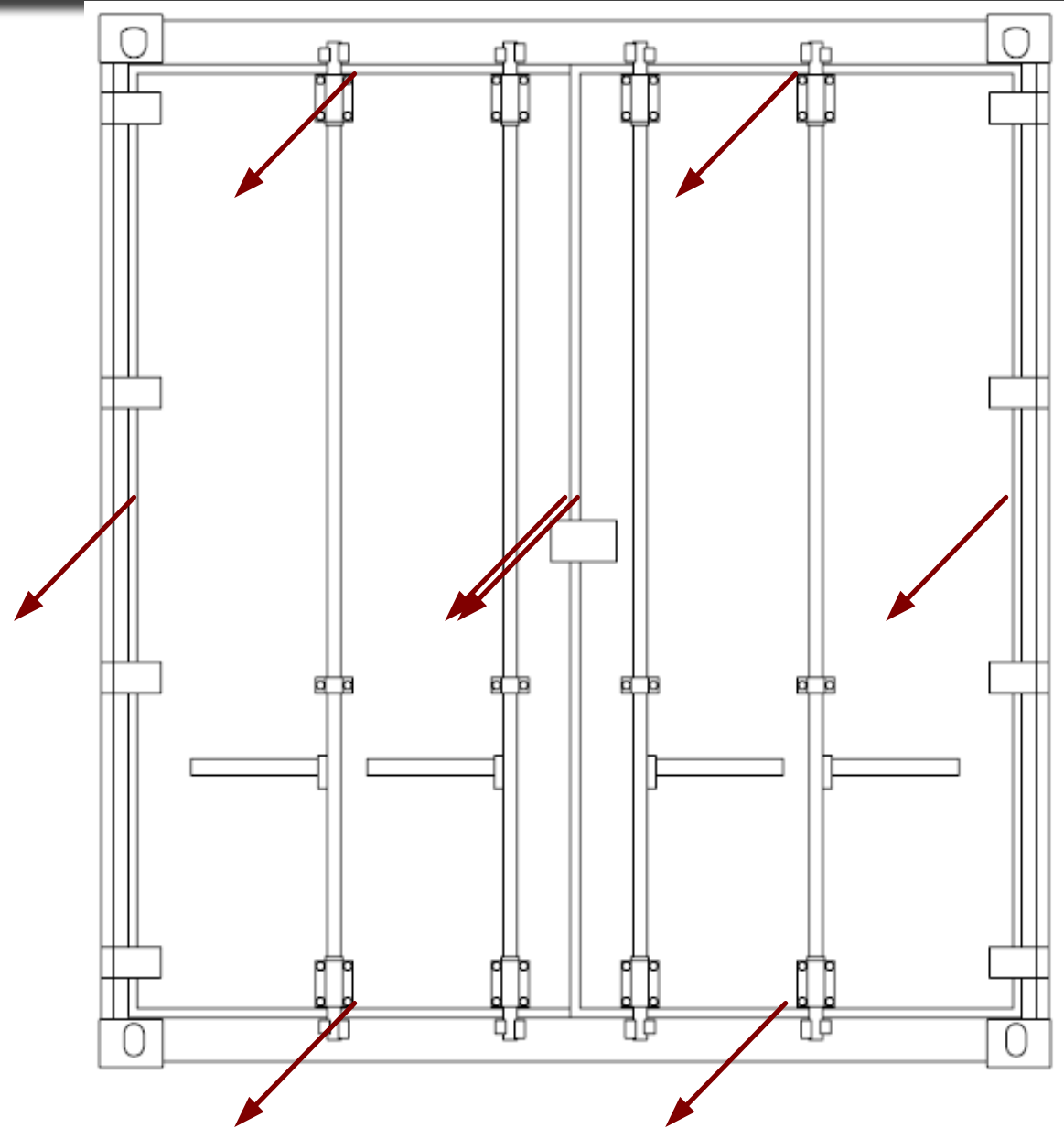
Container Security Device: Door Alarm Functionality and Conditions

- “Any surface experiencing 2” inches of movement” on all axes
- Eight potential degrees of movement not just two

A simple home magnetic door device will not work

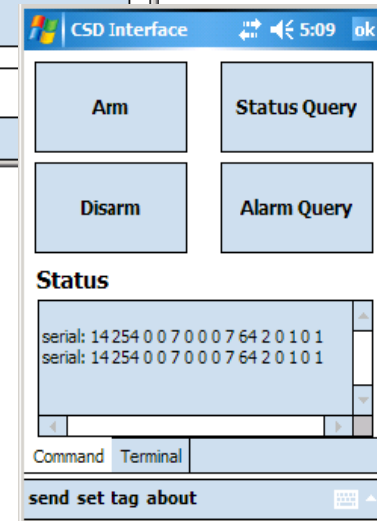
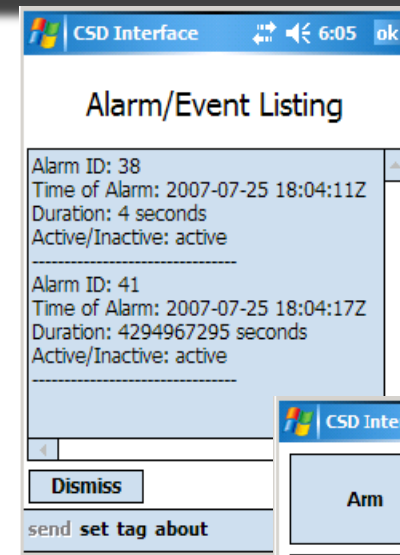


Certain e-seals are easily defeated



Key Features and Functions:

- Easy installation
- Flexible reuse options (one time use or multi-use)
- Cost effective
- Easy battery replacement
- Low false alarm rate
- Located inside container without cargo space interference
- High probability of detection (10s of thousands of controlled laboratory testing)
- Robust sensor design with strong immunity to tampering
- Low power consumption

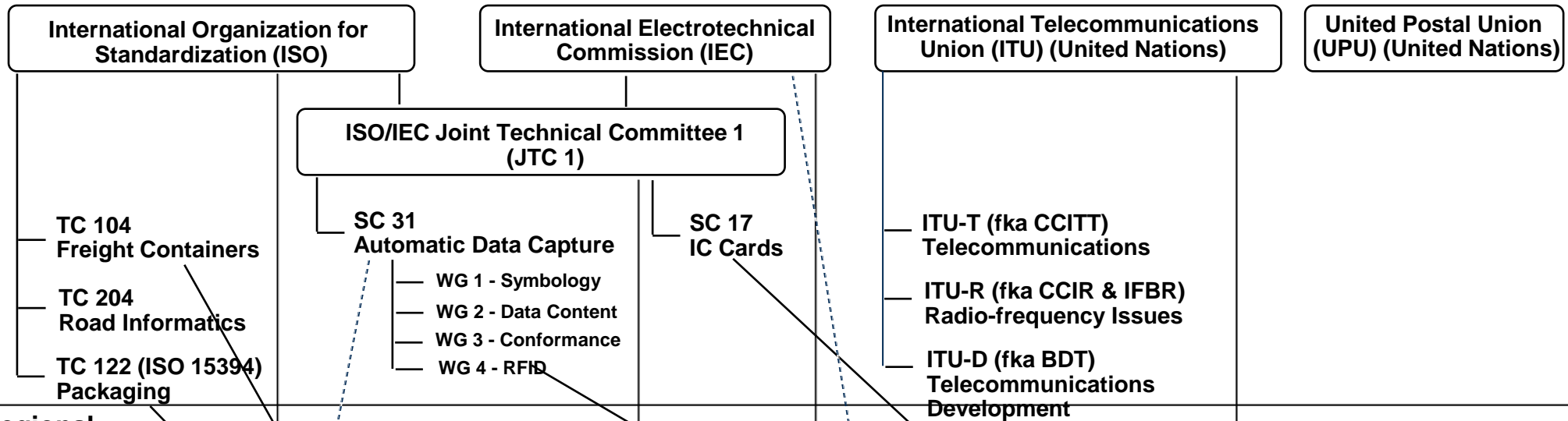


- Develop Secure Supply Chain
 - Container Security Device – Monitors door openings
 - Breach Security Device – Detects 3” hole in any of the 6 sides of the container
- Difficulties:
 - Harsh environment
 - Policy
 - International Regulations
 - Interoperability
- Other efforts
 - Hybrid Composite Container – 25% lighter; can integrate security system

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Standards Organizations*

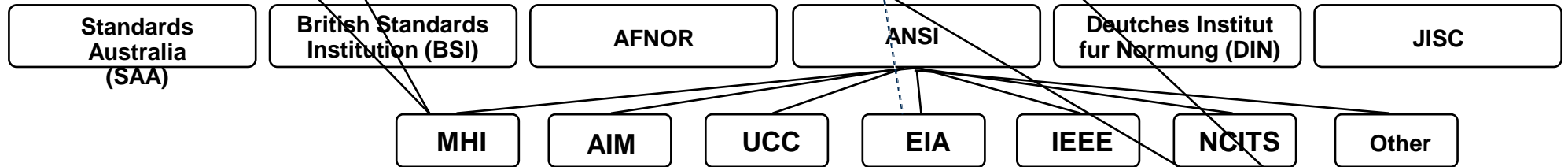
International



Regional



National

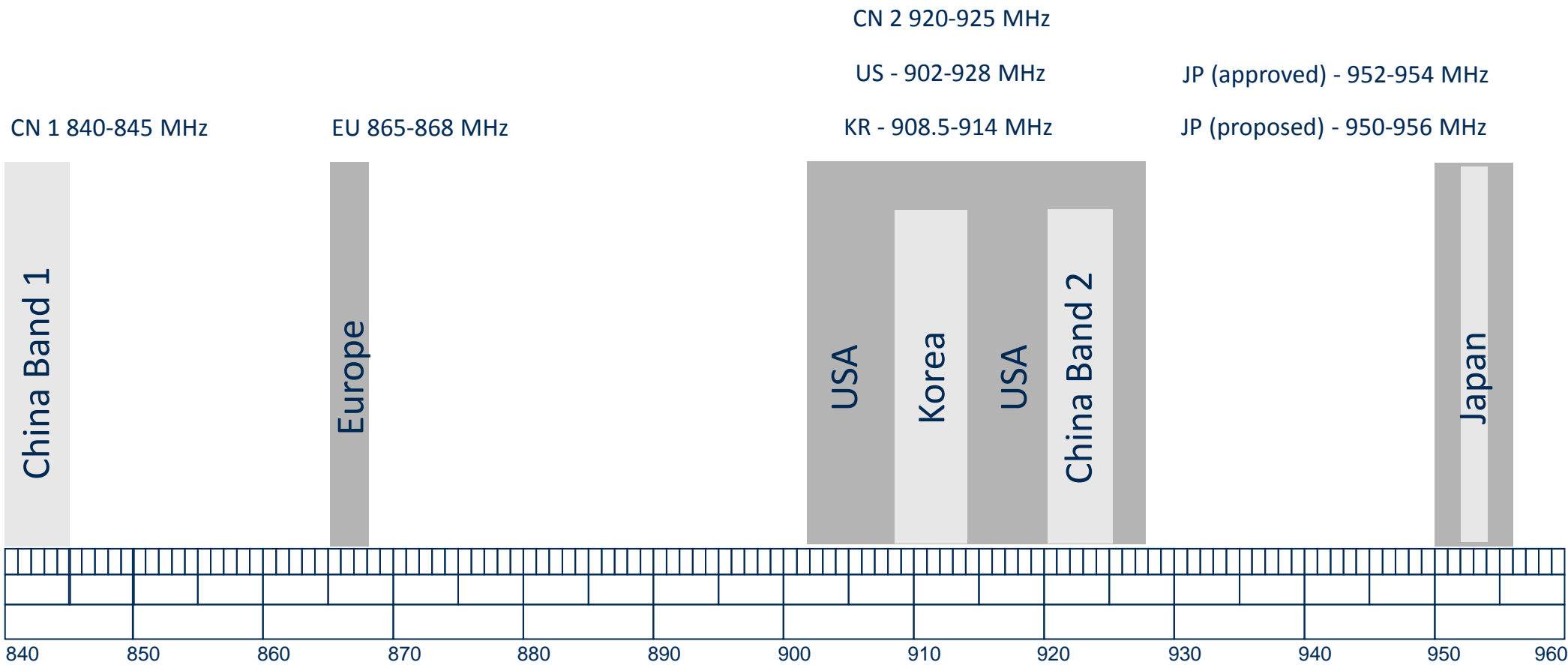


Industry



* Slide Compliments of Craig Harmon, QED Systems

Global Frequency Bands



- International Maritime Organization (IMO) Safety of Life at Sea (SOLAS) Regulation 54.2.2 “Sources of Ignition”
- 802.15.4 – Zigbee
- Certification for radio operations globally
- Data Standards

- Temperature:
 - Operate: -40°C to $+70^{\circ}\text{C}$ (IEC 60721-3-2 Table 1)
 - Survive: -50°C to -40°C and $+70^{\circ}\text{C}$ to $+85^{\circ}\text{C}$ (**IEC 60721-3-2** as above, and **IEC 60721-3-2** Class 2K5 (modified low end to -50°C))
- Thermal Shock
 - As listed in **IEC 60721-3-2**, Table 1, Class 2K4:
 - from 20°C to -40°C in 4 minutes maximum
 - from -40°C to 20°C in 4 minutes maximum
 - from 20°C to 70°C in 4 minutes maximum
 - from 70°C to 20°C in 4 minutes maximum

- Humidity:
 - 95% humidity over the temperature range from -40°C to +70°C (from IEC 60721-3-2, Table 1)
- Structural Vibration and Mechanical Shock Environments
 - Shock: 10' empty container drop & 5' fully-loaded container drop (from IEC 60721-1, Table 1, Item No. 6.1.3)
 - Vibration (from IEC 60721-3-2, Table 5):
 - 3 m²/s³ from 10-200 Hz
 - 1 m²/s³ from 250-2000 Hz
- Precipitation
 - Salt Mist, Rain, Impacting Water/Water from sources other than rain, Frost/Ice, Sand & Dust, Fungus (From IEC 60721-1 and IEC 60721-3-6)

- **Radiation and Electromagnetic Environments**

- Radiated emissions shall not exceed the limits given in 47 CFR Part 15 (UC FCC Rules on radio frequency devices).
- Radiated emissions shall not exceed the emission limits for enclosure port type (please see Appendix B for specifics on enclosure ports) equipment installed in the bridge and deck zone of a ship or in the general power distribution zone of a ship, from IEC 60533, Tables 2 and 3, consolidated in the table below.

| Frequency Range | Limits |
|---------------------------|------------------------------------|
| 150 kHz to 300 kHz | 80 dB μ V/m to 52 dB μ V/m |
| 300 kHz to 30 MHz | 52 dB μ V/m to 34 dB μ V/m |
| 30 MHz to 2 GHz | 54 dB μ V/m |
| Except 156 MHz to 165 MHz | 24 dB μ V/m |

Breach Detection Requirements

| Objectives | Requirements |
|--|--|
| Size of hole to be detected in the container | ≥ 3 inch diameter circle |
| Probability of Detection (P_d) | 95% |
| Probability of False Alarm & Critical Failure (P_{fa}) | 0.2% |
| Time to detect and report a hole in the container | ≤ 1 second |
| Alarm Detection Latency | ≤ 1 minute |
| Lifetime Power Source Duration Continuous enabled time | $\geq 3,600$ hours $\geq 1,680$ hours |

- A “Hole in the Container” is an opening that was not part of the original container design or construction, that was created during container monitoring, and that provides access to the interior volume of the container.
- “Alarm Detection Latency” is the elapsed time between occurrence of an alarm event and communication relay of alarm status.
 - E.g., time from detection of a breach by a subsystem of the BSD to successfully communicating the breach to the CSD.
- “Lifetime Power Source Duration” is defined as the length of time during which no maintenance of the power source is required and only includes time in the armed state.
 - E.g., This includes enabled time and time from testing of the container to stuffing in a disabled but powered state.

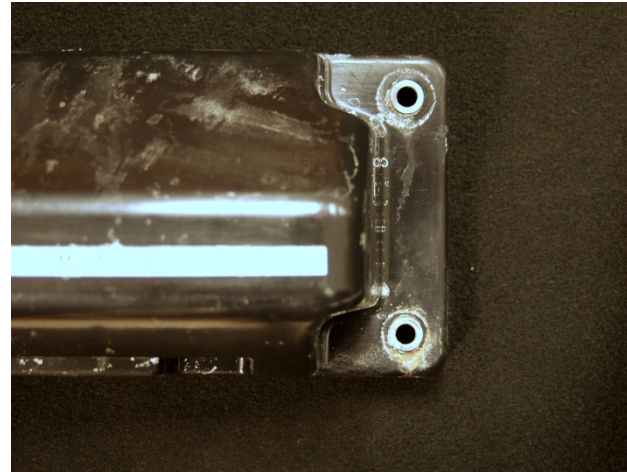
- Cables
- Connectors
- Housings

What not to do



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- Testing
 - How do you test Pd & Pfa
- Regulations and Certifications
- Data control
- Upgradability & Interoperability
 - Add sensors, e.g. chemical
 - Mix and match vendor products – no dependency on a single source



How do we test? E.g. RF Performance Test Standards

Tag tests:

- ✓ Tag turn-on performance
(ISO 18046-3)
No specific field test guidance
- ✓ Tag scattering (ISO 18047-6)
 $\Delta RCS: \pm 2 \text{ dB}$ [Pouzin2008]

Reader tests:

- ✗ Backscatter sensitivity
No 900 MHz test standards
- ✗ Interference rejection
No 900 MHz test standards

■ Current Standards:

- ISO 18046-2 (2011)
 - “Test methods for interrogator performance”
- ISO 18046-3 (2007)
 - “Test methods for tag performance”
- ISO 18047-6 (2011)
 - “Test methods for air interface communications” (860-960 MHz conformance)

What next?

- CSD as data source to support better risk assessment?
- Combining CSD data with NII, manifest information, etc to develop an architecture for secure supply chains
- Pilots for the the future can test architecture as well as provide large scale environment for technology applications
- Focus on open standards, global interoperability



