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Article that more than half of ACL injuries are to the left knee? 7. The article "Developing a Tool to Measure the Factors Influencing Nurses' Enjoyment of Nursing" (L. Wilkes, M. Doull, et al., Journal of Clinical Nursing, 2016:1854-1860) reports that in a sample of 124 nurses, 54 said that a busy workload had a positive effect on their enjoyment of their job. ...

Example 6.19. $n = 10$, $S = 7$. Figures 6.17 and 6.18 show how $S +$ can be used as a test statistic. In Figure 6.17, $p > 12$. For this distribution, positive differences are more probable than negative differences and tend to be larger in magnitude as well. Therefore it is likely that the positive ranks will be greater both in number and in magnitude than the negative ranks. In Figure 6.18, $p = 12$. The distribution is symmetric, so positive and negative differences are equally likely. In general, if the observations above 12 will tend to have larger differences from μ than the observations below 12, therefore p is likely to be larger. FIGURE 6.18 The true median is less than 12. Sample observations are more likely to be below 12 than above 12. Furthermore, the observations below 12 will tend to have larger differences from 12 than the observations above 12. Therefore $S +$ is likely to be small. We see that in general, large values of $S +$ will provide evidence against a null hypothesis of the form $H_0: \mu \leq \mu_0$, while small values of $S +$ will provide evidence against a null hypothesis of the form $H_0: \mu \geq \mu_0$. In this example, the null hypothesis is $H_0: \mu \geq 12$, so a small value of $S +$ will provide evidence against H_0 . We observe $S + = 7$. The P -value is the probability of observing a value of $S +$ that is less than or equal to 7 when H_0 is true. Table A.5 (in Appendix A) presents certain probabilities for the null distribution of $S +$. Consulting this table with the sample size $n = 6$, we find that the probability of observing a value of 4 or less is 0.1094. The probability of observing a value of 7 or less must be greater than this, so we conclude that $P > 0.1094$, and thus do not reject H_0 . Example 6.15 In the example discussed previously, the nickel content for six welds was measured to be 9.3, 0.9, 9.0, 21.7, 11.5, and 13.9. Use these data to test $H_0: \mu \leq 5$ versus $H_1: \mu > 5$. Solution The table of differences and signed ranks is as follows: $x, 0, 9, 0, x - 5, -4, -0, 4, 1$. Signed Rank $T = -2.9, 3, 1.1, 5, 13.9, 21.7, 4.3, 6.5, 8.9, 16.7, 3, 4, 5, 6$. The observed value of the test statistic is $S + = 19$. Since the null hypothesis is of the form $\mu \leq \mu_0$, large values of $S +$ provide evidence against H_0 . Therefore the P -value is the area in the right-hand tail of the null distribution, corresponding to values greater than or equal to 19. Consulting Table A.5 shows that the P -value is 0.0469. Example 6.16 Use the data in Example 6.15 to test $H_0: \mu = 16$ versus $H_1: \mu \neq 16$. Solution The table of differences and signed ranks is as follows: $13.9, 11.5, 21.7, 9.3, 0.9, 0, 9, x - 16, -2, 1, -4.5, 5.7, -6.7, 7.0, -15.1$. Signed Rank $T = -1.9, 2.9, 3.9, 4.9, 5.9, 6.9, 7.9, 8.9, 9.9, 10.9, 11.9, 12.9, 13.9, 14.9, 15.9, 16.9, 17.9, 18.9, 19.9, 20.9, 21.9, 22.9, 23.9, 24.9, 25.9, 26.9, 27.9, 28.9, 29.9, 30.9, 31.9, 32.9, 33.9, 34.9, 35.9, 36.9, 37.9, 38.9, 39.9, 40.9, 41.9, 42.9, 43.9, 44.9, 45.9, 46.9, 47.9, 48.9, 49.9, 50.9, 51.9, 52.9, 53.9, 54.9, 55.9, 56.9, 57.9, 58.9, 59.9, 60.9, 61.9, 62.9, 63.9, 64.9, 65.9, 66.9, 67.9, 68.9, 69.9, 70.9, 71.9, 72.9, 73.9, 74.9, 75.9, 76.9, 77.9, 78.9, 79.9, 80.9, 81.9, 82.9, 83.9, 84.9, 85.9, 86.9, 87.9, 88.9, 89.9, 90.9, 91.9, 92.9, 93.9, 94.9, 95.9, 96.9, 97.9, 98.9, 99.9, 100.9, 101.9, 102.9, 103.9, 104.9, 105.9, 106.9, 107.9, 108.9, 109.9, 110.9, 111.9, 112.9, 113.9, 114.9, 115.9, 116.9, 117.9, 118.9, 119.9, 120.9, 121.9, 122.9, 123.9, 124.9, 125.9, 126.9, 127.9, 128.9, 129.9, 130.9, 131.9, 132.9, 133.9, 134.9, 135.9, 136.9, 137.9, 138.9, 139.9, 140.9, 141.9, 142.9, 143.9, 144.9, 145.9, 146.9, 147.9, 148.9, 149.9, 150.9, 151.9, 152.9, 153.9, 154.9, 155.9, 156.9, 157.9, 158.9, 159.9, 160.9, 161.9, 162.9, 163.9, 164.9, 165.9, 166.9, 167.9, 168.9, 169.9, 170.9, 171.9, 172.9, 173.9, 174.9, 175.9, 176.9, 177.9, 178.9, 179.9, 180.9, 181.9, 182.9, 183.9, 184.9, 185.9, 186.9, 187.9, 188.9, 189.9, 190.9, 191.9, 192.9, 193.9, 194.9, 195.9, 196.9, 197.9, 198.9, 199.9, 200.9, 201.9, 202.9, 203.9, 204.9, 205.9, 206.9, 207.9, 208.9, 209.9, 210.9, 211.9, 212.9, 213.9, 214.9, 215.9, 216.9, 217.9, 218.9, 219.9, 220.9, 221.9, 222.9, 223.9, 224.9, 225.9, 226.9, 227.9, 228.9, 229.9, 230.9, 231.9, 232.9, 233.9, 234.9, 235.9, 236.9, 237.9, 238.9, 239.9, 240.9, 241.9, 242.9, 243.9, 244.9, 245.9, 246.9, 247.9, 248.9, 249.9, 250.9, 251.9, 252.9, 253.9, 254.9, 255.9, 256.9, 257.9, 258.9, 259.9, 260.9, 261.9, 262.9, 263.9, 264.9, 265.9, 266.9, 267.9, 268.9, 269.9, 270.9, 271.9, 272.9, 273.9, 274.9, 275.9, 276.9, 277.9, 278.9, 279.9, 280.9, 281.9, 282.9, 283.9, 284.9, 285.9, 286.9, 287.9, 288.9, 289.9, 290.9, 291.9, 292.9, 293.9, 294.9, 295.9, 296.9, 297.9, 298.9, 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1137.9, 1138.9, 1139.9, 1140.9, 1141.9, 1142.9, 1143.9, 1144.9, 1145.9, 1146.9, 1147.9, 1148.9, 1149.9, 1150.9, 1151.9, 1152.9, 1153.9, 1154.9, 1155.9, 1156.9, 1157.9, 1158.9, 1159.9, 1160.9, 1161.9, 1162.9, 1163.9, 1164.9, 1165.9, 1166.9, 1167.9, 1168.9, 1169.9, 1170.9, 1171.9, 1172.9, 1173.9, 1174.9, 1175.9, 1176.9, 1177.9, 1178.9, 1179.9, 1180.9, 1181.9, 1182.9, 1183.9, 1184.9, 1185.9, 1186.9, 1187.9, 1188.9, 1189.9, 1190.9, 1191.9, 1192.9, 1193.9, 1194.9, 1195.9, 1196.9, 1197.9, 1198.9, 1199.9, 1200.9, 1201.9, 1202.9, 1203.9, 1204.9, 1205.9, 1206.9, 1207.9, 1208.9, 1209.9, 1210.9, 1211.9, 1212.9, 1213.9, 1214.9, 1215.9, 1216.9, 1217.9, 1218.9, 1219.9, 1220.9, 1221.9, 1222.9, 1223.9, 1224.9, 1225.9, 1226.9, 1227.9, 1228.9, 1229.9, 1230.9, 1231.9, 1232.9, 1233.9, 1234.9, 1235.9, 1236.9, 1237.9, 1238.9, 1239.9, 1240.9, 1241.9, 1242.9, 1243.9, 1244.9, 1245.9, 1246.9, 1247.9, 1248.9, 1249.9, 1250.9, 1251.9, 1252.9, 1253.9, 1254.9, 1255.9, 1256.9, 1257.9, 1258.9, 1259.9, 1260.9, 1261.9, 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1387.9, 1388.9, 1389.9, 1390.9, 1391.9, 1392.9, 1393.9, 1394.9, 1395.9, 1396.9, 1397.9, 1398.9, 1399.9, 1400.9, 1401.9, 1402.9, 1403.9, 1404.9, 1405.9, 1406.9, 1407.9, 1408.9, 1409.9, 1410.9, 1411.9, 1412.9, 1413.9, 1414.9, 1415.9, 1416.9, 1417.9, 1418.9, 1419.9, 1420.9, 1421.9, 1422.9, 1423.9, 1424.9, 1425.9, 1426.9, 1427.9, 1428.9, 1429.9, 1430.9, 1431.9, 1432.9, 1433.9, 1434.9, 1435.9, 1436.9, 1437.9, 1438.9, 1439.9, 1440.9, 1441.9, 1442.9, 1443.9, 1444.9, 1445.9, 1446.9, 1447.9, 1448.9, 1449.9, 1450.9, 1451.9, 1452.9, 1453.9, 1454.9, 1455.9, 1456.9, 1457.9, 1458.9, 1459.9, 1460.9, 1461.9, 1462.9, 1463.9, 1464.9, 1465.9, 1466.9, 1467.9, 1468.9, 1469.9, 1470.9, 1471.9, 1472.9, 1473.9, 1474.9, 1475.9, 1476.9, 1477.9, 1478.9, 1479.9, 1480.9, 1481.9, 1482.9, 1483.9, 1484.9, 1485.9, 1486.9, 1487.9, 1488.9, 1489.9, 1490.9, 1491.9, 1492.9, 1493.9, 1494.9, 1495.9, 1496.9, 1497.9, 1498.9, 1499.9, 1500.9, 1501.9, 1502.9, 1503.9, 1504.9, 1505.9, 1506.9, 1507.9, 1508.9, 1509.9, 1510.9, 1511.9, 1512.9, 1513.9, 1514.9, 1515.9, 1516.9, 1517.9, 1518.9, 1519.9, 1520.9, 1521.9, 1522.9, 1523.9, 1524.9, 1525.9, 1526.9, 1527.9, 1528.9, 1529.9, 1530.9, 1531.9, 1532.9, 1533.9, 1534.9, 1535.9, 1536.9, 1537.9, 1538.9, 1539.9, 1540.9, 1541.9, 1542.9, 1543.9, 1544.9, 1545.9, 1546.9, 1547.9, 1548.9, 1549.9, 1550.9, 1551.9, 1552.9, 1$

2. An ANOVA table for these data was presented on page 715. If appropriate, use a t-lookup method to determine which pairs of catalysts and which pairs of reagents can be concluded to differ, at the 5% level, in their effect on yield. Page 724 Solution From the ANOVA table, the P-value for interactions is 0.550. Therefore the additive model is not appropriate. The ANOVA table is as follows: Factor A, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 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1011, 1012, 1013, 1014, 1015, 1016, 1017, 1018, 1019, 1020, 1021, 1022, 1023, 1024, 1025, 1026, 1027, 1028, 1029, 1030, 1031, 1032, 1033, 1034, 1035, 1036, 1037, 1038, 1039, 1040, 1041, 1042, 1043, 1044, 1045, 1046, 1047, 1048, 1049, 1050, 1051, 1052, 1053, 1054, 1055, 1056, 1057, 1058, 1059, 1060, 1061, 1062, 1063, 1064, 1065, 1066, 1067, 1068, 1069, 1070, 1071, 1072, 1073, 1074, 1075, 1076, 1077, 1078, 1079, 1080, 1081, 1082, 1083, 1084, 1085, 1086, 1087, 1088, 1089, 1090, 1091, 1092, 1093, 1094, 1095, 1096, 1097, 1098, 1099, 1100, 1101, 1102, 1103, 1104, 1105, 1106, 1107, 1108, 1109, 1110, 1111, 1112, 1113, 1114, 1115, 1116, 1117, 1118, 1119, 1120, 1121, 1122, 1123, 1124, 1125, 1126, 1127, 1128, 1129, 1130, 1131, 1132, 1133, 1134, 1135, 1136, 1137, 1138, 1139, 1140, 1141, 1142, 1143, 1144, 1145, 1146, 1147, 1148, 1149, 1150, 1151, 1152, 1153, 1154, 1155, 1156, 1157, 1158, 1159, 1160, 1161, 1162, 1163, 1164, 1165, 1166, 1167, 1168, 1169, 1170, 1171, 1172, 1173, 1174, 1175, 1176, 1177, 1178, 1179, 1180, 1181, 1182, 1183, 1184, 1185, 1186, 1187, 1188, 1189, 1190, 1191, 1192, 1193, 1194, 1195, 1196, 1197, 1198, 1199, 1200, 1201, 1202, 1203, 1204, 1205, 1206, 1207, 1208, 1209, 1210, 1211, 1212, 1213, 1214, 1215, 1216, 1217, 1218, 1219, 1220, 1221, 1222, 1223, 1224, 1225, 1226, 1227, 1228, 1229, 1230, 1231, 1232, 1233, 1234, 1235, 1236, 1237, 1238, 1239, 1240, 1241, 1242, 1243, 1244, 1245, 1246, 1247, 1248, 1249, 1250, 1251, 1252, 1253, 1254, 1255, 1256, 1257, 1258, 1259, 1260, 1261, 1262, 1263, 1264, 1265, 1266, 1267, 1268, 1269, 1270, 1271, 1272, 1273, 1274, 1275, 1276, 1277, 1278, 1279, 1280, 1281, 1282, 1283, 1284, 1285, 1286, 1287, 1288, 1289, 1290, 1291, 1292, 1293, 1294, 1295, 1296, 1297, 1298, 1299, 1300, 1301, 1302, 1303, 1304, 1305, 1306, 1307, 1308, 1309, 1310, 1311, 1312, 1313, 1314, 1315, 1316, 1317, 1318, 1319, 1320, 1321, 1322, 1323, 1324, 1325, 1326, 1327, 1328, 1329, 1330, 1331, 1332, 1333, 1334, 1335, 1336, 1337, 1338, 1339, 1340, 1341, 1342, 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1509, 1510, 1511, 1512, 1513, 1514, 1515, 1516, 1517, 1518, 1519, 1520, 1521, 1522, 1523, 1524, 1525, 1526, 1527, 1528, 1529, 1530, 1531, 1532, 1533, 1534, 1535, 1536, 1537, 1538, 1539, 1540, 1541, 1542, 1543, 1544, 1545, 1546, 1547, 1548, 1549, 1550, 1551, 1552, 1553, 1554, 1555, 1556, 1557, 1558, 1559, 1560, 1561, 1562, 1563, 1564, 1565, 1566, 1567, 1568, 1569, 1570, 1571, 1572, 1573, 1574, 1575, 1576, 1577, 1578, 1579, 1580, 1581, 1582, 1583, 1584, 1585, 1586, 1587, 1588, 1589, 1590, 1591, 1592, 1593, 1594, 1595, 1596, 1597, 1598, 1599, 1600, 1601, 1602, 1603, 1604, 1605, 1606, 1607, 1608, 1609, 1610, 1611, 1612, 1613, 1614, 1615, 1616, 1617, 1618, 1619, 1620, 1621, 1622, 1623, 1624, 1625, 1626, 1627, 1628, 1629, 1630, 1631, 1632, 1633, 1634, 1635, 1636, 1637, 1638, 1639, 1640, 1641, 1642, 1643, 1644, 1645, 1646, 1647, 1648, 1649, 1650, 1651, 1652, 1653, 1654, 1655, 1656, 1657, 1658, 1659, 1660, 1661, 1662, 1663, 1664, 1665, 1666, 1667, 1668, 1669, 1670, 1671, 1672, 1673, 1674, 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2007, 2008, 2009, 2010, 2011, 2012, 2013, 2014, 2015, 2016, 2017, 2018, 2019, 2020, 2021, 2022, 2023, 2024, 2025, 2026, 2027, 2028, 2029, 2030, 2031, 2032, 2033, 2034, 2035, 2036, 2037, 2038, 2039, 2040, 2041, 2042, 2043, 2044, 2045, 2046, 2047, 2048, 2049, 2050, 2051, 2052, 2053, 2054, 2055, 2056, 2057, 2058, 2059, 2060, 2061, 2062, 2063, 2064, 2065, 2066, 2067, 2068, 2069, 2070, 2071, 2072, 2073, 2074, 2075, 2076, 2077, 2078, 2079, 2080, 2081, 2082, 2083, 2084, 2085, 2086, 2087, 2088, 2089, 2090, 2091, 2092, 2093, 2094, 2095, 2096, 2097, 2098, 2099, 2100, 2101, 2102, 2103, 2104, 2105, 2106, 2107, 2108, 2109, 2110, 2111, 2112, 2113, 2114, 2115, 2116, 2117, 2118, 2119, 2120, 2121, 2122, 2123, 2124, 2125, 2126, 2127, 2128, 2129, 2130, 2131, 2132, 2133, 2134, 2135, 2136, 2137, 2138, 2139, 2140, 2141, 2142, 2143, 2144, 2145, 2146, 2147, 2148, 2149, 2150, 2151, 2152, 2153, 2154, 2155, 2156, 2157, 2158, 2159, 2160, 2161, 2162, 2163, 2164, 2165, 2166, 2167, 2168, 2169, 2170, 2171, 2172, 2173, 2174, 2175, 2176, 2177, 2178, 2179, 2180, 2181, 2182, 2183, 2184, 2185, 2186, 2187, 2188, 2189, 2190, 2191, 2192, 2193, 2194, 2195, 2196, 2197, 2198, 2199, 2200, 2201, 2202, 2203, 2204, 2205, 2206, 2207, 2208, 2209, 2210, 2211, 2212, 2213, 2214, 2215, 2216, 2217, 2218, 2219, 2220, 2221, 2222, 2223, 2224, 2225, 2226, 22

On the sample ranges. Compare with Figure 10.3. FIGURE 10.3 S chart and chart after special cause is remedied. The process is now in a state of statistical control. Compare with Figure 10.4. In summary, the S chart is an alternative to the R chart, to be used in combination with the X-bar chart. For the moisture data, I turned out that the two charts are very similar. The S chart will be used in the future. The CUSUM chart is a more precise estimate of the process standard deviation than is R, because it is a smaller uncertainty. To see this intuitively, note that the computation of S involves all the measurements in each sample, while the computation of R involves only two measurements (the largest and the smallest). It turns out that the improvement in Page 791 precision obtained as S is opposed to R increases as the sample size increases. It follows that the S chart is a better choice, especially for larger sample sizes (greater than 5 or so). The R chart is still widely used, largely through tradition. At one time, the R chart had the advantage that the sample range required less arithmetic to compute than did the sample standard deviation. Now that most calculations are done electronically, this advantage no longer holds. So the S chart is in general the better choice. Samples of Size 1 Sometimes it is necessary to define rational subgroups in such a way that each sample can contain only one value. For example, if the production rate is very slow, it may not be convenient to wait to accumulate samples larger than n = 1. It is impossible to compute a sample range or a sample standard deviation for a sample of size 1, so R charts and S charts cannot be used. Several other methods are available. One method is the CUSUM chart, discussed in Section 10.4. Exercises for Section 10.2. 1. The quality-control plan for a certain production process involves taking samples of size 4. The results from the last 30 samples can be summarized as follows: a. Compute the 3σ control limits for the R chart. b. Compute the 3σ control limits for the S chart. c. Using the sample ranges, compute the 3σ control limits for the chart. d. Using the sample standard deviations, compute the 3σ control limits for the chart. The following chart depicts the last 30 samples taken from the output of a process. Using the Western Electric rules, is the process detected to be out of control at any time? If so, specify at what point the first defect is detected to be out of control? Repeat Exercise 3, using the S chart in place of the R chart. A process has mean 12 and standard deviation 3. The process is monitored by taking samples of size 5 at regular intervals. The process is declared to be out of control if a point falls outside the 3σ control limits on an chart. a. If the process mean shifts to 14, what is the average number of samples that will be drawn before the shift is detected on an chart? b. An upward shift to what value will be detected with an ARL of 4? c. If the sample size remains at 5, to what value must the standard deviation be reduced to produce an ARL of 4 when the process mean shifts to 14? d. If the standard deviation remains at 3, what sample size must be used to produce an ARL no greater than 4 when the process mean shifts to 14? A process has mean 8 and standard deviation 2. The process is monitored by taking samples of size 4 at regular intervals. The process is declared to be out of control if a point falls outside the 3σ control limits on an chart. a. If the process mean shifts to 9, what is the average number of samples that will be drawn before the shift is detected on an chart? b. An upward shift to what value will be detected with an ARL of 8? c. If the sample size remains at 4, to what value must the standard deviation be reduced to produce an ARL of 8 when the process mean shifts to 9? d. If the standard deviation remains at 2, what sample size must be used to produce an ARL no greater than 8 when the process mean shifts to 9? 2. The probability that a false alarm will occur within the next 50 samples? What is the probability that a false alarm will occur within the next 100 samples? d. Fill in the blank: The probability is 0.5 that there will be a false alarm within the next samples. Samples of eight bolts are taken periodically, and their diameters (in mm) are measured. The following table presents the means, ranges, and standard deviations for 25 consecutive samples. Page 793 Sample 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100 101 102 103 104 105 106 107 108 109 110 111 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126 127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146 147 148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 218 219 220 221 222 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247 248 249 250 251 252 253 254 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 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