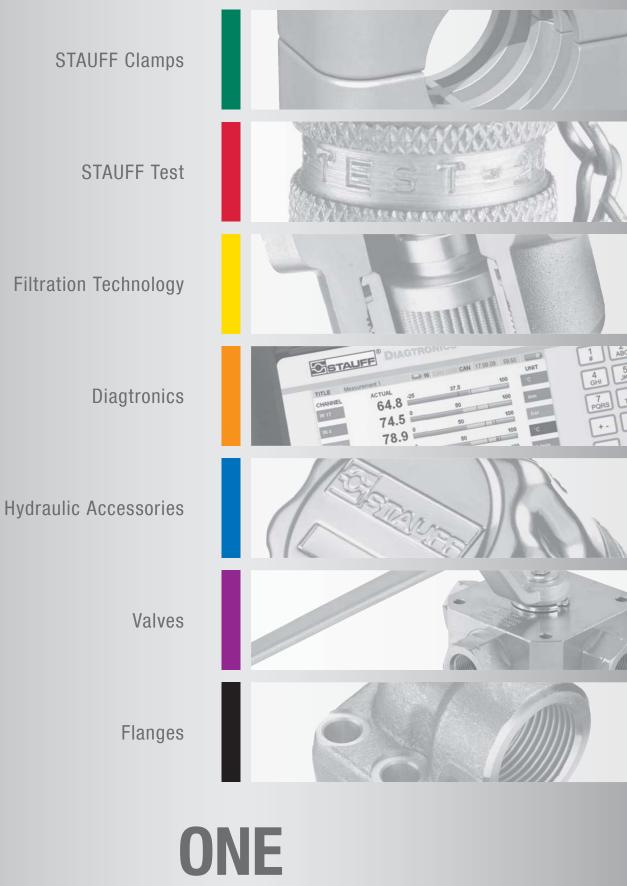


Local Solutions For Individual Customers Worldwide



Product Overview

#### **STAUFF ONE**



# **That's STAUFF**

Originating and located in Werdohl in the German Sauerland region, we have become an internationally leading developer, manufacturer and supplier of pipework components, measuring equipment and hydraulic accessories.

Decades of experience, highly-motivated and qualified staff, state-of-the-art manufacturing technologies and a foresighted management give us the reputation of being a competitive partner.

Our in-house laboratories carry out constant tests in line with international standards on all products. Certified in accordance with ISO 9001:2008 (Quality), DIN EN ISO 14001:2004 (Environmental Protection) and OHSAS 18001:2007 (Occupational Health and Safety), our management system continually strives for perfection. Many of our products have been successfully tested and approved by several international organisations and institutes.

Our well-stocked warehouses and flexible production lines ensure prompt reactions and short delivery times.

Represented by a tight network of distributors and wholly-owned manufacturing facilities, distribution bases and warehouses in 18 countries worldwide, we are also close to you.

Our subsidiaries also supply additional retail products related to the hydraulics industry, thereby offering a near-complete range of industry-specific key products.



#### www.stauff.com



# **STAUFF Clamps**

Clamping systems for pipes, tubes, hoses, cables and other components; custom-designed special clamps according to customer's requirements



#### Standard Series according to DIN 3015-1

- For diameters up to 102 mm
- Clamp bodies made of Plastic or Aluminium Installation equipment in Steel or Stainless Steel

# Heavy Series according to DIN 3015-2

- For diameters up to 450 mm
- Clamp bodies made of Plastic or Aluminium
- Installation equipment in Steel or Stainless Steel

#### Twin Series according to DIN 3015-3

- For diameters up to 42 mm
- Also available for two different diameters
- Clamp bodies made of Plastic
- Installation equipment in Steel or Stainless Steel Also available as Heavy or Compact version

#### Saddle Clamps for Cylinder Supply Lines

#### Light Series

- Single or Double version available
- For diameters up to 32 mm
- Also available for two different diameters.
- Clamp bodies made of Plastic
- Installation equipment in Steel or Stainless Steel

## **Construction Series**

- For diameters up to 1000 mm Bobust multi-part Steel construction
- · For weld or bolt installation

#### Flat and Round Steel U-Bolts

- For diameters up to 521 mm
- U-Profile and accessories made
- of Steel or Stainless Steel
- Also available with Plastic Pipe Saddle
- Rubber-Shrouded versions available



For diameters up to 521 mm

#### Light Saddles according to DIN 1592/93

Heavy Saddles according to DIN 1596/97 For diameters up to 115 mm



#### **Cushion Clamp Series**

#### **Custom-Designed Clamps**

- Custom-designed clamping systems according to customer's specifications or based on STAUFF developments
- Clamp bodies made of Plastic or Metal
- Machined or injection moulded versions



# **STAUFF** Test

Test couplings and hoses for the leakage-free connection of test devices for the monitoring of fluid technology systems

#### Test 20 - Connection Thread M16 x 2

- Available with ball check and piston valve
- Max. working pressure 630 bar / 9137 PSI
- Coupling at working pressure
- Available in Steel, zinc/nickel-plated C6F (CrVI-free) or Stainless Steel

#### Test 15 - Connection Thread M16 x 1.5

- · Available with ball check and piston valve
- Max. working pressure 630 bar / 9137 PSI
- · Coupling at working pressure
- Available in Steel, zinc/nickel-plated C6F (CrVI-free) or Stainless Steel

#### Test 12 - Connection Thread S12,65 x 1,5

#### Available with piston valve

- Max. working pressure 630 bar / 9137 PSI
- Coupling at working pressure Available in Steel, zinc/nickel-plated
- C6F (CrVI-free) or Stainless Steel

#### Test 10 - Plug in System

- Available with ball check Max. working pressure 400 bar / 5801 PSI
- Coupling at working pressure
- · Available in Steel, zinc/nickel-plated C6F (CrVI-free)

# Adaptors

- Thread and Welding Adaptors
- Gauge Adaptor
- Sampling Hose Adaptor
- Hose Connector

#### Pressure Gauges and Accessories

- Stainless Steel Pressure Gauges
- Pressure Test Kits (consisting of test hoses, pressure gauges, test points, adaptors and accessories)
- Can be assembled according to customer's requirements

#### **Test Hoses and Accessories**

- Nominal bores DN2 and DN4
- Max. working pressure 630 bar / 9137 PSI
- Comprehensive range of Hose Ends



# **Filtration Technology**

Filter systems for the basic equipment of mobile and industrial hydraulic applications; wide range of replacement filter elements



- **High Pressure Filters**
- Max. working pressure up to 420 bar / 6000 PSI
- Max. flow rate up to 1320 l/min / 300 US GPM
- Available for different installation positions

#### Medium Pressure Filters

Max. working pressure up to 160 bar / 2320 PSI Max. flow rate up to 1320 l/min / 300 US GPM



- In-Line Filters
- Max. working pressure up to 14 bar / 200 PSI
- Max. flow rate up to 7000 l/min / 1850 US GPM

#### Return Line Filters

- Max. working pressure up to 34,5 bar / 500 PSI
- Max. flow rate up to 1135 I/min / 300 US GPM

#### **Spin-On Filters**

Spin-On Filter Heads

Offline / Bynass Filters

Mobile Filter Units

Several types available

Large stock-availability

Replacement Filter Elements

More than 10000 different types

Several motor types available

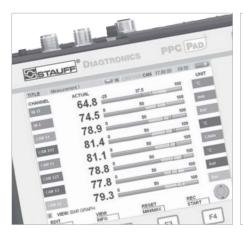
- Comprehensive range of Spin-On Filter Elements Clogging Indicators

Max. system volume up to 10800 I / 2853 gal

Nominal flow rate up to 110 l/min / 30 US GPM

· Replacements for all major brands available

· Available with integrated motor/pump unit



Analogue and digital pressure test systems for

of fluid and gaseous media

comprehensive accessories

Pressure Test Kits available with

Hydraulic Testers PPC-04/06/08-plus

Digital measuring device for working pressure.

temperature, flow rate and rotational speed

Available with up to 6 sensor interfaces;

**Pressure Gauges** 

monitoring and analysis of hydraulic fluids (pressure,

temperature, flow rate, rotational speed, contamination)

Analogue and digital pressure measuring



# **Hydraulic Accessories**

Components for the construction of hydraulic reservoirs and power units for the mobile and industrial hydraulic sectors

# Level Gauges

- Visual/electrical level indication
- Also available with thermo sensors /

# switches for temperature indication

#### **Filler Breathers**

- Made of Plastic or Metal Different types and accessories

# **Giant Air Breathers**

#### **Desiccant Air Breathers**

- · Economy version or with check valves available
- · Visual Contamination Indicator with adaptor plate
- Suction Line Accessories
- Suction Strainers

#### **Return Line Accessories**

- Return Line Bushings

Pipe, Tube and Hose Cleaning System

# Valves

Shut-off and throttle valves from DN2 to DN125 for the mobile and industrial hydraulic sectors

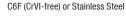
#### **Two-Way Ball Valves**

- Block, forged or round body design
- Different connection styles and sizes
- Available in Steel, zinc/iron-plated C6F (CrVI-free) or Stainless Steel

#### Multi-Way Ball Valves



- Three-way or four-way selector
- Available with L-, T- or double L-bore
- Different connection styles and sizes Available in Steel, zinc/iron-plated



#### Flow Control Valves

- Throttle and shut-off the flow of liquid media in both directions or only in one direction (free flow in reverse direction) Also with pressure compensating
- Available in different designs (for in-line, manifold or cartridge assembly)
- Check Valves

#### **Gauge Isolator Valves**

- Effective protection of pressure gauges against overload caused by pressure peaks
- Multi station version for pressure measurement on six positions in the hydraulic circuit with only one pressure gauge



#### Laser Particle Counters

- 8-channel particle counters for the contamination control of hydraulic fluids
- 3 versions available (portable, mobile, inline)
- Comprehensive range of accessories
- (e.g. Bottle Sampler) 4-channel particle counters for the permanent contamination control of hydraulic fluids



- Sensors and Switches
- · For continuous monitoring of critical
- hydraulic systems
- Wide range of STAUFF transmitters
- and switches are available Available in many pressure and temperature ranges

**Flow Meters** 







- - Diffusers





















**Diagtronics** 

# Hydraulic Tester PPC-Pad Portable multi-function hand-held

- measuring instrument
- Pressure, temperature, flow and speed can be measured, monitored and analysed
- Measurement and display of over 50 channels • Measured value display: numerical, bar graph, pointer, curve graph
- Project templates can be saved and loaded
- Interfaces: CAN, LAN, USB
- Total memory with up to 1 billion

# measured values



# Our products are a driving force, whether on land, on water or in the air.

The exceptional quality of the equipment and the machines in which STAUFF products are used form the benchmark for the functionality and precision of the STAUFF product portfolio.

STAUFF products play a crucial role in many key sectors such as mobile and industrial hydraulics.

The complete portfolio is as varied as the sectors in which the products are used.

# Product Applications

#### Mobile Applications:

construction, forestry, agricultural and mining equipment; municipal vehicles; lifting and material handling; marine, railroad and automobile transportation; etc.

Industrial Applications:

machines, engines and power units (metal-working machinery, iron and steel industry, injection moulding machinery, etc.); production, transportation and processing of oil and gas (on-shore and off-shore); wind power; nuclear plants and reactors; chemical and food processing industries; etc.

# Flanges

# Full range of SAE flanges (standard and high-pressure series) and gear pump flanges



#### SAE Flanges

- According to DIN ISO 6162-1/2 and SAE J 518C
  Standard and high-pressure series
- Nominal sizes DN13 to DN127Split flange halves and flange clamps
- Butt weld and socket weld adapters
- Both straight and 90° version available
  Male threaded adapters with 24° cone connector
- Male threaded adapters with 24° cone connect
   Single-part flanges available in different types (e.g. female threaded flanges, butt weld and socket weld flanges, male threaded flanges), both straight and 90° version available
   Flange blocks



#### Gear Pump Flanges

 In different types and sizes (e.g. 3- or 4-hole flanges)

- Both straight and 90° version available
- Threaded connections, butt weld and socket weld flanges, fitting and screw-in flanges



# System Technology

#### Turned, milled, punched and bent parts

- All suitable materials such as Steel, Stainless Steel, non-ferrous metals or thermoplastics
- Various surface and heat treatments
- Size of up to 65 mm on automatic bar machines and up to 400 mm on automatic chuck lathes
- Production on modern single and multi-spindle automatic lathes, long turning automatic screw machines and CNC turning centers
- Permanent control of all production processes















Figures: 1. ThyssenKrupp Marine Systems AG; 2. Nordex AG; 3. Voith Paper GmbH & Co. KG

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# STAUFF

#### Laser Particle Counter • Type LasPaC-II



#### Fluid analysis is a crucial component of any oil management program. Early detection of potential problems can prevent costly repairs and downtime. The LasPaC-II makes it possible to detect the ISO Cleanness levels of the hydraulic media.

#### **Characteristics**

The LasPaC-II devices feature a twin laser system and eight channels for different particle sizes in order to gurantee high accuracy and repeatability. These compact unit are easy to handle for mobile and inline applications for systems with pressures up to 400 bar / 5801 PSI. The LasPaC-II is available in three different versions:

#### LasPaC-II-P: Portable Laser Particle Counter

The LasPaC-II-P is a fully equipped portable laser particle counter.

The LasPaC-II-P features a complete QWERTY keyboard, an integrated thermal printer, an internal rechargeable battery and a large LCD display.

#### LasPaC-II-M: Mobile Laser Particle Counter

The LasPaC-II-M is a highly accurate laser particle counter. With a competitive price, the LasPaC-II-M is the best compromise between lower cost and briliant accuracy/reliability.

All LasPaC-II devices have an internal data memory and are available within the accompanying Windows® based software package for reports and data downloads.

#### **Overview**

Options	LasPaC-II-P (Portable)	LasPaC-II-M (Mobile)	Bottle Sampler 110	Bottle Sampler 500	LPM-II
Laser Type	Twin-Laser	Twin-Laser	-	-	LED Laser
Analysis Range	8 channels (4,6,14,21,25,38,50,68 μm <sub>ic</sub> )	8 channels (4,6,14,21,25,38,50,68 μm <sub>ιc</sub> )	-	-	8 channels (4,6,14,21,25,38,50,68 μm <sub>ic</sub> )
Power Supply	External	External	-	-	External
Battery Option	Internal	Internal (optional)	-	-	-
Display	Integrated (large)	Integrated (small)	-	-	Internal / External
Keyboard	Integrated	-	-	-	-
Printer	Integrated	-	-	-	-
Data Storage	Internal (for approximately 600 tests)	Internal (for approximately 600 tests)	-	-	Internal (for approximately 4000 tests)
PC Interface	RS-232	RS-232	-	-	RS485, RS232, Modbus, CAN Bus
Fluid Preparation	-	-	Integrated vacuum/pressure pump	Integrated vacuum/pressure pump	-
Maximal Bottle Size	-	-	110 ml	500 ml	-
Compatible with	Mineral oil and petroleum based fluids, Specific Water Glycol fluids or phosphate ester	Mineral oil and petroleum based fluids, Specific Water Glycol fluids or phosphate ester	Mineral oil and petroleum based fluids	Mineral oil, petroleum based fluids and Specific Water Glycol fluids or phosphate ester	Mineral oil and Specific Water Glycol fluids or phosphate ester



C



#### Features & Options: LasPaC-II (General)

#### **Mobile - Compact and Convenient**

The LasPaC-II-P (Portable), the LasPaC-II-M (Mobile) and all its accessories are supplied in a light-weight rugged industrial case.

This user-friendly portable case is waterproof and resistant against all common fluids.

#### Accuracy - Twin-laser, 100% Coverage

In all STAUFF laser particle counting devices, the fluid passes through the measuring cell and through a laser beam. The light from the laser is evaluated by a photo diode.

As the fluid passes through the laser beam the amount of light changes. These changes are directly proportional to size of the particles, and the total volume of particles. In many other particle counters only part of the measuring cell is lighted by the laser, thus only a part of the total amount of particles are registered, and the result is projected.

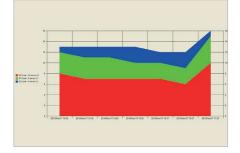
In contrast, the measuring cell of the LasPaC-II is completely examined, and all particles are registered. In addition to this, a second laser is used to analyze all particles sizes smaller than 6  $\mu m_{\rm ec}$ .

Additionally, the integrated booster cylinder allows very precisely dosage of the test fluids. This ensures a very high accuracy with excellent repeatability.

#### Functional - Calibration to ISO 11 171

The LasPaC-II devices are calibrated with ISO Medium Test Dust (MTD) based on the ISO 11 171:1999 calibration standard.

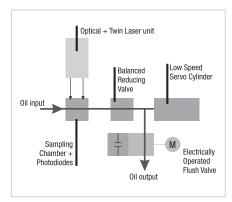
STAUFF particle counters meet the new ISO 4406 cleanliness classification codes and provide results in the NAS 1638 and the SAE 4059 codes.



#### For any Type of Application - Large Pressure Range

A big advantage of the LasPaC-II devices is the wide pressure range: Low pressure measurements starting with 2 bar / 29 PSI and high pressure tests up to 400 bar / 5801 PSI result in reliable readings. Many other products available today require special add-on devices or pressure cartridges which need to be recharged for this.

The test hoses, which are provided with the device, allow an easy connection to common test couplings M16 x 2 (STAUFF TEST 20 or comparable).



#### **Global Use - Variable Voltage Supply**

The external power supply unit provides most variable voltage ranges of 110 ... 240 V AC. European, UK and US plug adaptors ensure a worldwide applicability of the LasPaC-II.

#### **Always Secure - External Alarms**

The LasPaC-II-P devices offer the opportunity to define different alarm levels.

It is possible to configure two separate contamination alarm levels (e.g. clean alarm level and dirt alarm level). When set, an alarm indicator is given to external devices (e.g. indicator light, offline-filter) if the alarm level is reached.

#### Making the Connection -

Downloading with RS-232 Interface and USB Adaptor The measured data can be downloaded onto any PC or laptop computer via the RS-232 interface or alternativley via a USB adaptor.

The LasPaC-II software supports an easy download for data processing of the recorded measurements.

Several diagrams are available and are automatically generated to offer a very clear arrangement of all data for analysis. Data can also be easily exported to Microsoft Excel®.

#### Always up-to-date - Integrated Clock

An integrated rechargeable battery-operated clock provides the exact date and time which are shown on every printout.

In addition, every download of measured data is marked with date and time as well. The precise time of measurement is documented on all printouts and for all data stored.

#### Adaptable - Software Updates

The RS-232 (or USB) interface ensures flexibility for future developments in terms of calibration, evaluation and output. Software updates can easily be installed onto the LasPaC-II devices.



#### Laser Particle Counter Type LasPaC-II

#### **Cleanliness - High-Speed Flush Valve**

To ensure an accurate measurement is taken, the sensor must be cleaned before each test.

The LasPaC-II achieves this by means of an electric operated flush valve. This valve can be opened on demand and between tests by simply depressing the flushing valve push button. The optimized design of the flush valve reduces the rinsing process to the minimum requirement, and ensures a quick restart of the next measurement.

#### For all Applications - High Compatibility

The LasPaC-II units are compatible with all Mineral Oil and Petroleum based fluids. Phosphate Ester (e.g. Skydrol®) and Water Glycol compatible devices are available upon request. Please contact STAUFF for details.

#### More Oil Information - The Moisture/ Temperature Sensor

The LasPaC-II also offers the option of adding an integral moisture / temperature sensor.

This sensor measures the moisture content of the test fluids (displayed as relative humidity in RH %) and also indicates the current fluid temperature (in  $^{\circ}$ C).

Please note that the moisture/ temperature sensor is not compatible with Phosphate Ester (e.g. Skydrol®) and Water Glycol fluids.

For further information please see on page 67.

#### **Optional - Bottle Sampling Unit**

Highly aerated fluids may lead to inaccurate results.

Therefore a de-aeration facility has been incorporated into the optional bottle sampling units.

Both sizes (110 ml and 500 ml) of the bottle sampling unit are delivered with an external power supply, and allow the user to properly condition the sample fluid prior to any measurements taken. For further information please see on page 66.

Please note that the moisture/ temperature sensor as mentioned above does not work in conjunction with the bottle sampling unit.

#### **Scope of Delivery**

# Each kit of a laser particle counter STAUFF LasPaC-II includes:

- 1x Laser particle counter STAUFF LasPaC-II
- 1x LasPaC-II-M / LasPaC-II-P: Waste hose 2 m / 3.65 ft
- 1x Pressure hose: 1,5 m / 2.67 ft
- Ix Waste bottle
- 1x External power supply including cable with European, UK and USA plug adaptors
- 1x RS-232 connecting cable, 1 m / 1.78 ft including RS-232 to USB converter
- 1x Software CD "LasPaC-II View"
- 1x User guide LasPaC-II
- 1x User guide LasPaC-II View
- 3x Thermal printer paper (only with LasPaC-II-P)



## Laser Particle Counter - Type LasPaC-II-P (Portable)



#### **Product Description**

The LasPaC-II-P (Portable) is the most complete way to measure the contamination level of your system. With the LasPaC-II-P you have the ability to measure, analyze and document your results immediately without the need of any additional equipment.



Light-Weight Rugged Industrial Case

#### **Features**

#### Quick Results - Fast Results and Easy Operation

The integrated complete QWERTY keyboard, a large LCD display and intuitive handling all lead to the easy and quick operation of the LasPaC-II Portable. The optimized flushing process of the LasPaC-II-P is quick and effective, and allows for continuously accurate measurements.

#### **Black and White - Integrated Printer**

The integrated printer in the LasPaC-II-P supports print-outs in the field, thus providing immediate documentation. Every printout confirms date and time of your measurement.

#### Independent Use - Rechargeable Battery Mode

The integrated rechargeable battery of the LasPaC-II-P allows the use of on site measurements, even in the event where access of an external power source is not available. The measurement data is stored in the internal memory of the unit and can be transferred to a computer when required.

Once charged the LasPaC-II-P can run approximately 100 tests before recharging is needed again.

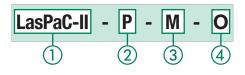
#### **Options**

- Moisture / Temperature Sensor This sensor measures the moisture content of the test fluids (displayed as relative humidity in RH %) and also indicates the current fluid temperature (in °C).
   For further information please see on page 67.
- Phosphate Ester (e.g. Skydrol®) or specific Water Glycol fluids units on request



**Integrated Printer** 

#### Order Codes



(1) Series and Types	
Laser Particle Counter La	sPaC-II
(2) Version	
Portable	Р

#### **③ Fluid Compatibility**

 Mineral Oil, Petroleum based fluids (standard option)
 M

 Phosphate Ester (e.g. Skydrol®)
 E

 Specific Water Glycol fluids
 G

#### (4) Moisture/ Temperature Sensor Without moisture/ temperature sensor

Without moisture/ temperature sensor	0
With moisture/ temperature sensor	W

Please note: The moisture/ temperature sensor is not suitable for Phosphate Ester (e.g. Skydrol®) and Water Glycol fluids.





## **Oil Analysis Equipment**

#### Laser Particle Counter - Type LasPaC-II-P (Portable)



Highspeed Flush Valve

#### **Technical Data**

#### **Dimensions and Weight**

551 x 358 x 226 mm / 21.69 x 14.09 x 8.90 in 13 kg / 28.66 lbs

QWERTY keyboard

(384 dots per line)

Integrated thermal printer

#### **Keyboard / Printer**

Keyboard:

L/W/H:

Weight:

- Printer:
- Power SupplyVoltage range:
- 110 ... 240 V AC 12 ... 24 V DC
- European, UK and US power plug adaptors included
- Number of tests before recharging is required: 100

#### Calibration

- Calibration:
- Analysis range:
- according to ISO 11 171:1999 ISO 8-24, ISO 4406 Code, NAS 1638 Code 2-12, SAE AS 4059 Code 2-12

ISO Medium Test Dust (MTD)

#### **Pressure / Viscosity**

Pressure range:	2 400 bar /	
	29 5801 PSI	
Viscosity range:	1 400 cSt	

# Laser SensorsHigh accuracy laser:

Standard accuracy laser:6 ... 68 µm<sub>(c)</sub>

0

Measured channels: 4, 6, 14, 21, 25, 38, 50, 68 μm<sub>(c)</sub>

Computer Interfaces of the LasPaC-II-P

4 ... 6 µm<sub>(c)</sub>

- The orifice of the sensor has a cross section of 0,9 x 0,9 mm / .04 x .04 in
- The maximum concentration is ISO 4406 Code 24 (160.000 p/ml)

#### Accessories

- Bottle Sampling Unit 110 ml (for Mineral Oil and Petroleum based fluids)
- Bottle Sampling Unit 500 ml
   (for Mineral Oil and Petroleum based fluids)
- Bottle Sampling Unit 500 ml (Version E) (for Phosphate Ester (e.g. Skydrol®) available on request)
- For further information please see on page 66. Screen filter: 500 μm (see on page 67)

# Hose Connections

Test coupling STAUFF Test 20 or comparable (M16 x 2)

#### Sample Volume

- 8 ml (short)
- 15 ml (normal)
- 30 ml (dynamic)
- 24 ml (bottle sampler)
- 15 ml (continuous)



Easy Connection to common Test Couplings

#### Permissible Temperature

Operating: +5 °C ... +80 °C / +41 °F ...+176 °F

#### Data Output

- Cumulative particle counts, as well as cleanliness classes according to ISO 4406 (1999) / SAE AS 4059 Rev.D (2001) and ISO 4406 (1191) / NAS 1638 (1964)
- Max. Concentration
- ISO 24

#### Accumulator

Internal rechargeable battery

#### **Data Storage**

600 tests

#### Fluid Compatibility

- Mineral Oil, Petroleum based fluids
- Phosphate Ester and Water Glycol compatible devices on request

#### **Computer Interface**

- RS-232 communication port as standard
- USB adaptors included

#### **External Alarm**

 External alarm socket with switching outputs max. 24 V DC/AC, 1 A

#### Software

 Downloading and storage of the data with included "LasPaC-II View" software. Further processing with Microsoft Excel® possible.

# STAUFF

#### Laser Particle Counter • Type LasPaC-II-M (Mobile)



LasPaC-II-M with integrated battery (standard option)

#### **Product Description**

The LasPaC-II-M is a highly accurate laser particle counter. With a competitive price, the LasPaC-II-M is the best compromise between lower cost and briliant accuracy/reliability.



LasPaC-II-M also available without integrated battery

#### **Features**

#### Versatile - Lightweight and Convenient

The LasPaC-II-M (Mobile) is designed for applications where it is necessary to have a small, light and robust service unit.

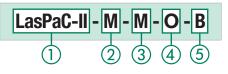
#### Low Cost - Same Functions for a Budget Price

Without losing the quality in measurement accuracy, reliability and repeatability the LasPaC-II-M is a cost effective alternative to the fully equipped LasPaC-II-P.

#### **Options**

- Moisture / Temperature Sensor This sensor measures the moisture content of the test fluids (displayed as relative humidity in RH %) and also indicates the current fluid temperature (in °C). For further information please see on page 67.
- Phosphate Ester (e.g. Skydrol®) or specific Water Glycol fluids units on request
- LasPaC-II-M also available without integrated battery

#### **Order Codes**



#### (1) Type and Series

Laser Particle Counter	LasPaC-II		
(2) Version			
Mobile	Μ		
③ Fluid Compatibility			
Mineral Oil, Petroleum based fluids (standa	rd option) M		
Phosphate Ester (e.g. Skydrol®)	E		
Specific Water Glycol fluids	G		
④ Moisture/ Temperature Sensor			
Without moisture/ temperature sensor	0		
With moisture/ temperature sensor	W		
Please note: The moisture/ temperature sensor is not suitable for Phosphate Ester (e.g. Skydrol®) and Water Glycol fluids.			

#### (5) Battery

With internal rechargeable bat	tery (standard option)	B
Without internal rechargeable	battery (	С



## **Oil Analysis Equipment**

#### Laser Particle Counter • Type LasPaC-II-M (Mobile)



LasPaC-II-M with small Bottle Sampler

4 ... 6 μm<sub>(C)</sub>

 $\label{eq:masses} \begin{array}{ll} \mbox{ Measured channels:} & 4, \, 6, \, 14, \, 21, \, 25, \, 38, \, 50, \, 68 \, \mu m_{\odot} \\ \hline \\ \mbox{ The orifice of the sensor has a cross section of} \end{array}$ 

The maximum concentration is ISO 4406 Code 24

(for Mineral Oil and Petroleum based fluids)

(for Mineral Oil and Petroleum based fluids)

For further information please see on page 66.

Bottle Sampling Unit 500 ml (Version E)



Display and Buttons

# Technical Data

# Dimensions and Weight L/W/H:

340 x 295 x 152 mm / 13.40 x 11.61 x 5.98 in 4,75 kg / 10.47 lbs

#### **Power Supply**

Weight:

- Voltage range:
- 110 ... 240 V AC 12 ... 24 V DC
- European, UK and US power plug adaptors included
  Number of tests before recharging is required: 60

#### Calibration

- Calibration:
- Analysis range:

- Pressure / Viscosity
- Pressure range:Viscosity range:
- 2 ... 400 bar / 29 ... 5801 PSI 1 ... 400 cSt

ISO Medium Test Dust (MTD)

according to ISO 11 171:1999

ISO 8-24, ISO 4406 Code,

NAS 1638 Code 2-12,

SAE AS 4059 Code 2-12

- PSI Hose Connections
  - Test coupling STAUFF Test 20 or comparable (M16 x 2)

(for Phosphate Ester (e.g. Skydrol®) available on request)

500 µm (see on page 67)

#### Sample Volume

Screen filter:

Laser Sensors

High accuracy laser:

(160.000 p/ml)

Accessories

0,9 x 0,9 mm / .04 x .04 in

Bottle Sampling Unit 110 ml

Bottle Sampling Unit 500 ml

Standard accuracy laser:6 ... 68 µm<sub>(c)</sub>

- 8 ml (short)
- 15 ml (normal)
- 30 ml (dynamic)
- 24 ml (bottle sampler)
- 15 ml (continuous)

#### Permissible Temperature

• Operating: +5 °C ... +80 °C / +41 °F ...+176 °F

#### Data Output

 Cumulative particle counts, as well as cleanliness classes according to ISO 4406 (1999) / SAE AS 4059 Rev.D (2001) and ISO 4406 (1191) / NAS 1638 (1964)

#### Max. Concentration

ISO 24

#### **Data Storage**

600 tests

#### Fluid Compatibility

- Mineral Oil, Petroleum based fluids
- Phosphate Ester and Water Glycol compatible devices on request

#### **Computer Interface**

- · RS-232 communication port as standard
- USB adaptors included

#### Software

 Downloading and storage of the data with included "LasPaC-II View" software. Further processing with Microsoft Excel® possible.

#### **Internal Rechargeable Battery**

· Standard option with internal rechargeable battery



#### Bottle Sampling Unit • Typ Bottle-Sampler-LasPaC-II





Bottle Sampling Unit 110 ml and Accessories

#### **Product Description**

#### Analysis Everywhere - Bottle Sampling Unit

If a direct particle count on your system is not possible, the LasPaC-II bottle sampler units allow you to take measurement samples for analysis at a later time.

#### **Conditioning - The De-aeration Facility**

A highly aerated fluid may lead to inaccurate results; therefore a de-aeration process has been incorporated into the bottle sampling units. By evacuating the air from the sampling chamber,

aeration within the fluid is removed, and the fluid is properly conditioned prior to sampling.

#### Your Choice - 110 ml or 500 ml Size

STAUFF offers two sizes of bottle sampling units for the LasPaC-II devices: the 110 ml and the 500 ml units.

The 110 ml unit is supplied in an extra case including various accessories such as power supply, sampling hoses, pressure hoses, bottles (sample and waste) and adaptors. It is designed for mobile applications and is only compatible with Mineral Oil and Petroleum based fluids.

The standard version of the 500 ml unit is compatible with Mineral Oil and Petroleum based fluids; a Phosphate Ester (e.g. Skydrol®) compatible version of the 500 ml unit is available on request. Please contact STAUFF for details.

The 500 ml bottle sampling unit is delivered with the required power supply.

Please note that the moisture / temperature sensor does not work in combination with bottle sampler devices.





Bottle Sampling Unit 500 ml

Bottle Sampling Unit 110 ml

#### **Order Codes**



(e.g. Skydrol®)

	JUIIL
	110 ml Bottle Sampling Unit
110-M	suitable for Mineral Oil and
	Petroleum based fluids only
	500 ml Bottle Sampling Unit
500 M/0	suitable for Mineral Oil and
500-M/G	Specific Water Glycol fluids,
	Petroleum based fluids only
	500 ml Bottle Sampling Unit
500-E	suitable Phosphate Ester





#### **Product Description**

#### More Oil Analysis - Oil Saturation and Temperature

In Mineral Oils and non-aqueous fire resistant fluids, water is undesirable. Once the water exceeds a saturation level (about 500 ppm for Mineral Oils) the fluid starts to appear hazy. Above this level there is a danger of free water accumulating in the system. This can lead to corrosion and accelerated wear.

As an option, all LasPaC-II devices provide accurate and repeatable measurement of the saturation level of water in oil with the moisture / temperature sensor. The sensor is located internally in a specially designed housing and is positioned in the low pressure constant flow line.

#### Additional Information - Oil Temperature Readings

Beside the saturation level the optional moisture / temperature sensor of the LasPaC-II units has the ability to measure the fluid temperature. This allows to provide a reference temperature for the RH (relative humidity / % saturation of water in oil) readings.

Both results, RH % and °C, are displayed on the main / test progress screen and on the printed analysis.

Please note: Due to the temperature gradient existing between the system tapping point and the RH / temperature module, the temperature reading can be 5° to 10° less than the actual system temperature, depending on operating conditions. The moisture / temperature sensor is not suitable for bottle sampling.

#### Laser Particle Counter Accessories



#### **Order Codes**

Accessories / Spare Parts

#### (1) Type of Accessories / Spare Parts

Waste hose 2 m / 6.56 ft Pressure hose 1,5 m / 4.92 ft 110 ml certified clean bottle (5 pieces) 250 ml certified clean bottle (5 pieces) 110 ml glass sample bottle (5 pieces) 250 ml glass sample bottle (5 pieces) 500 ml glass sample bottle (5 pieces) Printer paper LasPaC-II-P (5 pieces) RS 232 to USB converter Screen filter Hose-LasPaC-II-Waste-2m SMS-20-1500-A-W3 Set-Bottle-LasPaC-II-110-C Set-Bottle-LasPaC-II-250-C Set-Bottle-LasPaC-II-250 Set-Bottle-LasPaC-II-250 Set-Bottle-LasPaC-II-500 Set-Paper-LasPaC-II-Finter Adaptor-PPC-04/12-RS232-to-USB-CAB Screen-Filter-LasPaC-II

#### **Product Description: Screen Filter**

An optional Screen Filter is available for heavily contaminated systems. The filter device is assembled directly to the supply line and allows particle counts in ambient conditions where normally the contamination is too high for a reliable test.

A Contraction of the

The Stainless Steel Filter has a mesh of 500  $\mu m$  and is cleanable.

ator

There is no such thing as too little water. As a guideline, we recommend maintaining saturation levels below 50 % in all equipment.

Since the effects of free (also emulsified) water

are more harmful than those of dissolved water.

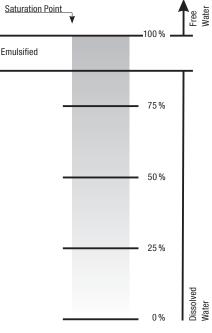
water levels should remain always well below

However, even water in solution can cause

damage, and therefore every reasonable effort should be made to keep saturation levels as low

Different oils have different saturation levels, and % saturation is the best and most practical measurement.

These results can be converted to ppm (parts per million), if the oil type saturation / temperature characteristic is known.





Saturation Levels

the saturation point.

as possible.



# Laser Particle Counter - Technical Data

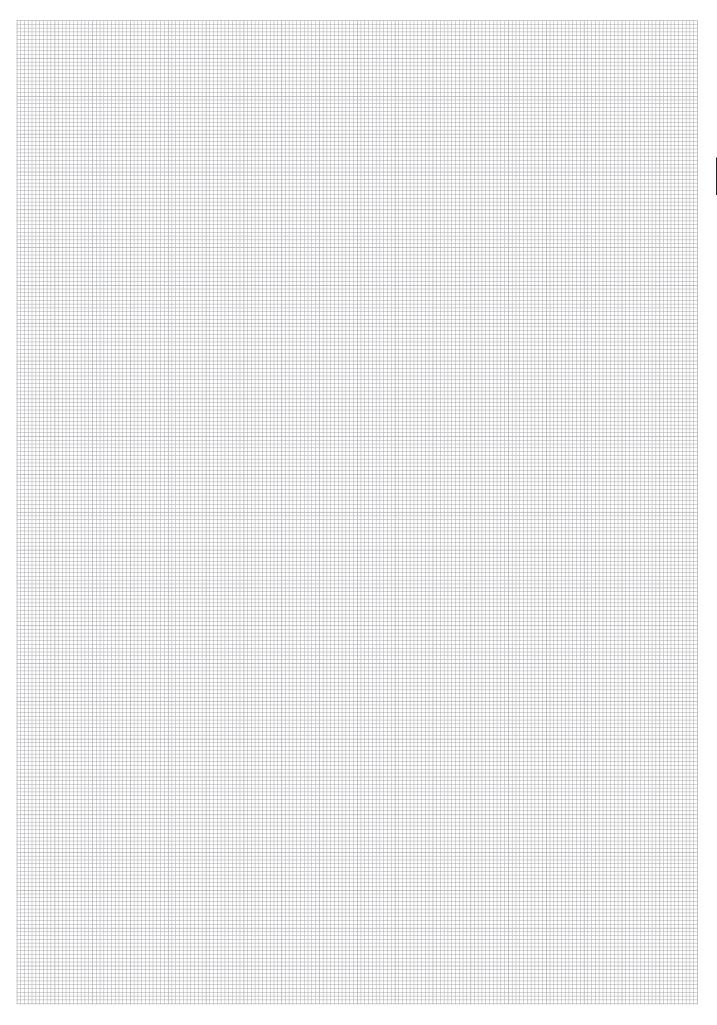
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	Contraction of the second	A. TON	
Туре	LasPaC-II-P (Portable)	LasPaC-II-M (Mobile)	LPM-II
Dimensions ( <sup>mm</sup> / <sub>in</sub> ) (W x D x H)	551 x 358 x 226 21.69 x 14.09 x 8.90	340 x 295 x 152 13.40 x 11.61 x 5.98	141 x 116 x 63,5 5.55 x 4.57 x 2.5
Weight ( <sup>kg</sup> / <sub>lbs</sub> )	13 28.66	4,75 10.47	1,15 2.53
Keyboard	QWERTY keyboard integrated	-	5 Button Display Settings
Printer	Thermal printer integrated (384 dots per line)	-	-
Viscosity Range	1 400 cSt	1 400 cSt	<= 1000 cSt
Calibration	MTD, ISO 11 171:1999	MTD, ISO 11 171:1999	MTD, ISO 11171:1999
Analysis Range	ISO 8-24, ISO 4406 Code, NAS 1638 Code 2-12, SAE AS 4059 Code 2-12	ISO 8-24, ISO 4406 Code, NAS 1638 Code 2-12, SAE AS 4059 Code 2-12	ISO 8-24, ISO 4406 Code, NAS 1638 Code 2-12, SAE AS 4059 Code 2-12
Sensitivity	4, 6, 14, 21, 25, 38, 50, 68 μm <sub>(c)</sub>	4, 6, 14, 21, 25, 38, 50, 68 μm <sub>(c)</sub>	4, 6, 14, 21, 25, 38, 50, 68 μm <sub>(c)</sub>
Sample Volume	8 ml (short) 15 ml (normal) 30 ml (dynamic) 24 ml (bottle sampler) 15 ml (continuous)	8 ml (short) 15 ml (normal) 30 ml (dynamic) 24 ml (bottle sampler) 15 ml (continuous)	Adjustable by user
Pressure Range ( <sup>bar</sup> / <sub>PSI</sub> )	2 400 29 5801	2 400 29 5801	Please refer differential pressure diagram
Operating Temperature ( $^{\circ C}/_{^{\circ F}}$ )	+5 +80 +41 +176	+5 +80 +41 +176	-25 +80 -13 +176
Max. Concentration	ISO 24	ISO 24	ISO 24
Power Supply	110 240 V AC 12 24 V DC	110 240 V AC 12 24 V DC	110 240 V AC 9 36 V DC, <2,2W
Battery	Internal rechargeable battery	Internal rechargeable battery	-
Data Storage	600 tests	600 tests	4000 tests
Fluid Compatibility	Mineral Oil / Petroleum based fluids; Phosphate Ester and water glycol compatible devices on request	Mineral Oil / Petroleum based fluids; Phosphate Ester and Water Glycol compatible devices on request	Mineral Oil / Petroleum based fluids; Phosphate Ester and Water Glycol compatible devices on request
PC Interface	RS-232	RS-232	RS-232
External Alarm	External alarm socket	-	External Alarm
Hose Connections	Test coupling STAUFF Test 20 or comparable (M16 x 2)	Test coupling STAUFF Test 20 or comparable (M16 x 2)	Test coupling STAUFF Test 20 or comparable (M16 x 2)
Accessories	Moisture/temperature sensor Bottle sampling unit (110 ml / 500 ml)	Moisture/temperature sensor Bottle sampling unit (110 ml / 500 ml)	Remote Display Interface Module Flaw Control Volume
	Screen filter (500 µm)	Screen filter (500 µm)	Flow Control Valve





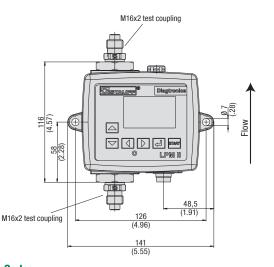


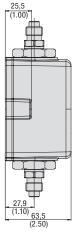


# STAUFF

# Particle Monitor - LPM-II







#### **Product Description**

The LPM-II Particle Monitor determines the contamination level of the measured fluid on eight size channels and offers precise and complete determination of particle sizes in accordance with international standards.

The LPM-II is an automatic, optical particle counter with high-performance LEDs that work on the light obscuration principle.

STAUFF recommends recalibrating the measuring equipment at regular intervals.

#### **Options**

- Moisture sensor / temperature sensor: RH in % (relative humidity) and temperatures in °C
- Phosphate Ester- (e.g. Skydrol®) and Water Glycolcompatible devices are available on request

#### **Technical Data**

#### Channels

>4, 6, 14, 21, 25, 38, 50, 70 μm(c) according to ISO
 4406:1999

#### **Measuring Range / Purity Classes**

 ISO 4406:1999 Code 0 to 25, NAS 1638 Class 00 to 12, AS4059 Rev. E. Tables 1 and 2 Sizes A-F: Classes 000 to 12, ISO 11218 Classes 00 to 12 (lower codes or classes are test time-dependent)

#### Precision

- ±1/2 Code for 4, 6, 14 µm(c)
- ±1 Code for larger particles

#### Calibration

 Each device is individually calibrated using ISO Medium Test Dust (MTD) in accordance with ISO 11171 (1999);

#### Flow

20 ... 400 ml/min / 0.005 ... 0.11 US GPM

#### **Viscosity Range**

■ ≤ 1000 mm²/s

#### **Medium Temperature**

= -25 °C ... +80 °C / -13 °F ... +176 °F \*pressure-dependent

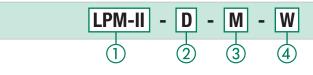
#### **Ambient Temperature**

- LMP II-0: -25 °C ... +80 °C / -13 °F ... +176 °F
- LMP II-D: -25 °C ... +55 °C / -13 °F ... +131 °F

#### Weight

1.15 kg / 2.53 lbs

# Order Codes



D

0

# Series and Type Particle Monitor (Incl. LPM-II-CAB-P-FL-3 connecting cable)

#### (2) Version

<u></u>	
	With display and keypad
	Without display and keypad

#### ③ Fluid Compatibility

Fluids based on Mineral Oil and Petroleum (standard)	М
Phosphate Ester (e.g. Skydrol®)	Е
Specific Water Glycols	G

Note: If you have any queries on fluid compatibility, please contact STAUFF.

#### Fluid Compatibility

- M: suitable for Synthetic and Mineral Oil based fluids, Diesel and Petroleum
- G: Austenitic Stainless Steel, FKM/FPM (Viton®): suitable for offshore and aqueous fluids
- E: Austenitic Stainless Steel, Perfluorinated Rubber (FFKM): suitable for Phosphate Ester and aggressive media

#### Max. Permissible Operating Pressure

 400 bar / 5801 PSI static \*temperature-dependent (Note: In systems with extreme pressure peaks, please contact STAUFF)

#### **Test Duration**

 Settable between 10 ... 3600 sec., set ex-works to 120 sec.
 As standard with start delay and freely programmable test intervals

#### Moisture Sensor / Temperature Sensor

- % RH (relative humidity) ±3 %
- ±3 °C / ±32 °F

#### **Volumetric Flow Measurement**

As display only

#### **Hose Connections**

Test coupling STAUFF Test 20 or comparable (M16 x 2)

#### Data Storage

Max. 4000 measuring results

## (4) Moisture Sensor / Temperature Sensor

Without moisture sensor / temperature sensorOWith moisture sensor / temperature sensorW

Note: In the case applications with extreme pressure peaks, please contact STAUFF.

Note: Versions "E" and "G" can only be supplied without moisture sensor / temperature sensor

Note: You need an interface module with either a USB or an Ethernet interface for exporting and programming.

#### Interfaces

RS485, RS232, Modbus, CAN Bus

#### **International Protection Rating**

- IP 65: Dust-proof and protected from spray
- Impact resistance rating IK04

#### Power Supply / Power

 9 ... 36 V DC, < 2.2 W (connecting cable with flying leads is included)

#### **Current Consumption**

- 12 V: 70 mA (LPM-II-0), 150 mA (LPM-II-D)
- 24 V: 40 mA (LPM-II-0), 80 mA (LPM-II-D)
- 36 V: 30 mA (LPM-II-0), 60 mA (LPM-II-D)

#### **Housing Surface Treatment**

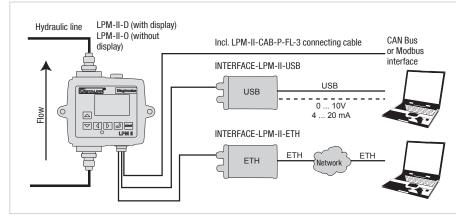
- Painted, Polyurethane based paint, according to BSX34 colour BS381-638 (dark grey)
- Tested according to: BS2X34A and BS2X34B, MM0114 and SP-J-513-083 Part II. Cl. A
- The unit meets: MIL-PRF-85285

#### Wetted parts

- M: C46400 Cu Alloy, 316 Stainless Steel, FKM/FPM (Viton®), FR4, Sapphire
- G: 316 Stainless Steel, FKM/FPM (Viton®), Sapphire
- E: 316 Stainless Steel, Perfluorinated Rubber (FFKM), Sapphire, EPDM

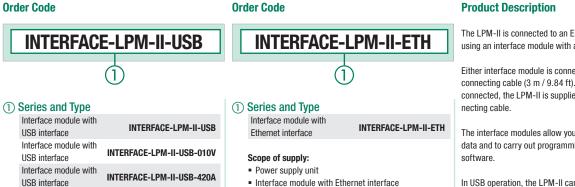


# Interface Module with USB or Ethernet Interface • INTERFACE -LPM-II-USB/ETH





Connection diagram: PC connection of the LPM-II Particle Monitor



#### Scope of supply:

- · Power supply unit
- Interface module with USB interface
- · Connecting cable (3 m / 9.84 ft)
- USB cable

- Connecting cable (3 m / 9.84 ft) Note: An Ethernet cable is not supplied.

The LPM-II is connected to an EDP system or a laptop/PC using an interface module with a USB or an Ethernet interface.

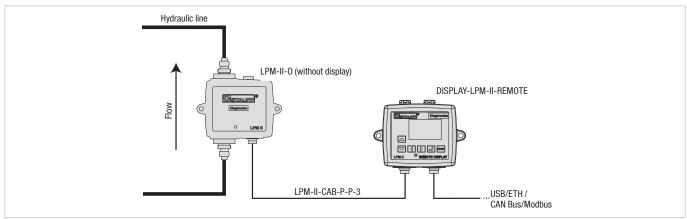
Either interface module is connected to the LPM-II using a connecting cable (3 m / 9.84 ft). With the power supply unit connected, the LPM-II is supplied with current via the con-

The interface modules allow you to evaluate the measured data and to carry out programming using the supplied

In USB operation, the LPM-II can be supplied with current via the USB cable too.

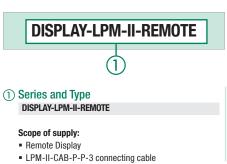
The USB interface is optionally also available with additional 0-10 V or 4-20 mA outputs. The 0-10 V interface provides six ISO channels, the relative humidity and the temperature on eight voltage outputs. The 4-20 mA version, on the other hand, supplies e.g. the NAS code and the relative humidity on two outputs.

#### Remote Display Unit DISPLAY-LPM-II-REMOTE



Connection diagram: Remote display

**Order Code** 



#### **Product Description**

In the case of applications outside the operator's field of view or in locations that are difficult to access, it is possible to display via a remote display the values that the LPM-II measured.



#### R STALIFF

# Flow Control Valve = LPM-II-DAV



#### **Product Description**

C

In systems in which the volumetric flow or the pressure is too high, the optimum flow is achieved with the use of a flow control valve.

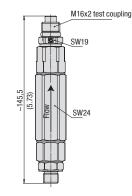
It can process pressures from 4 bar ... 400 bar / 58 PSI ... 5801 PSI.

The LPM-II-DAV, flow control valve is connected to the hydraulic outlet of the LPM-II via the connection fittings.

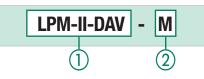
#### Max. Permissible Operating Pressure

400 bar / 5801 PSI

(Note: Note that a minimum operating pressure of 4 bar / 58 PSI must be maintained for the proper function of the flow control valve.)



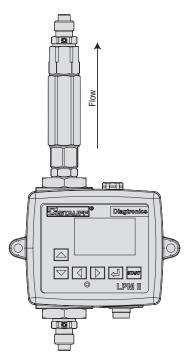
#### **Order Code**



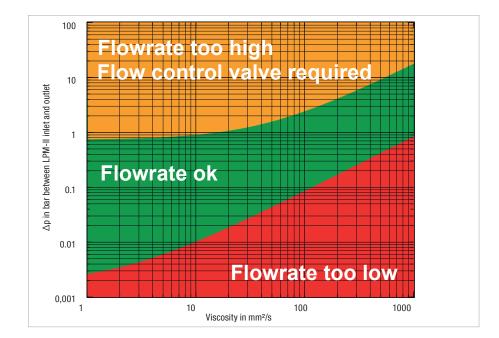
1 Series and Type Flow Control Valve LPM-II-DAV

#### (2) Fluid Compatibility

Fluids based on Mineral Oil and Petroleum (standard)	М	
Phosphate Ester (e.g. Skydrol®)	Е	
Specific Water Glycols	G	



LPM-II with flow control valve LPM-II-DAV





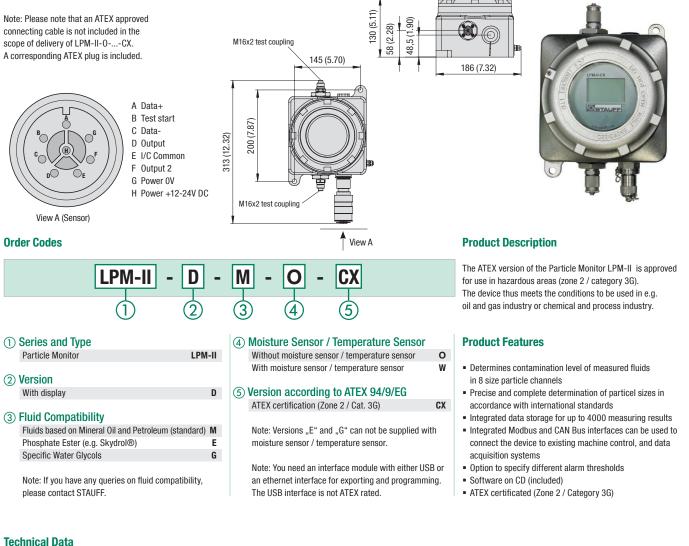


**Wiring Diagram** 

## **Oil Analysis Equipment**

C

#### Particle Monitor • LPM-II-...-CX



#### Channels

>4, 6, 14, 21, 25, 38, 50, 70 μm(c) acc. to ISO 4406:1999

#### **Measuring Range / Purity Classes**

• ISO 4406:1999 Code 0 to 25, NAS 1638 classes 00 to 12, AS4059 Rev. E. tables 1 and 2 sizes A-F: classes 000 to 12, ISO 11218 classes 00 to 12 (lower codes or classes are test time-dependent)

#### Accurancy

- ±1/2 code for 4, 6, 14 μm(c)
- ±1 code for larger particles

#### Calibration

· Each device is individually calibrated using ISO Medium Test Dust (MTD) in accordance with ISO 11171 (1999)

#### Flow

20 ... 400 ml/min / .005 ... .11 US GPM

#### **Viscosity Range**

 $\le 1000 \text{ mm}^2/\text{s}$ 

#### **Temperature Range**

-25 °C ... + 80 °C / -13 °F ... +176 °F Media: Ambient: -5 °C ... +80 °C / +23 °F ... +176 °F

#### Weight

5,5 kg / 12.16 lbs

#### **Power Supply**

- 9 ... 36 V DC
  - www.stauff.com/8/en/#73

#### Fluid Compatibility

- M: suitable for Synthetic and Mineral Oil based fluids. Diesel and Petroleum
- G: Austenitic Stainless Steel, FKM/FPM (Viton®): suitable for offshore and aqueous fluids
- E: Austenitic Stainless Steel, Perfluorinated Rubber (FFKM): suitable for Phosphate Ester and aggressive media

#### Max. Permissible Operating Pressure

- 400 bar / 5801 PSI
- (Note: In systems with extreme pressure peaks, please contact STAUFF)

#### Test Duration

- Settable between 10 ... 3600 sec., set ex-works to 120 sec. · As standard with start delay and freely programmable
- test intervals

#### Moisture Sensor / Temperature Sensor

- % RH (relative humidity) ±3 %
- ±3 °C / ±32 °F

#### Volumetric Flow Measurement

As display only

#### **Hose Connections**

Test coupling STAUFF Test 20 or comparable (M16 x 2)

#### Data Storage

Max. 4000 measuring results

#### Interfaces

- RS485, RS232, Modbus, CAN Bus
- Catalogue 8 Edition 02/2017

#### **Current Consumption**

- 12 V: 70 mA
- 24 V: 40 mA
- 36 V: 30 mA

#### Power

<2,2 W

#### **Housing Surface Treatment**

- Polyester vinyl paint (light grey)
- Cast
- Stainless Steel
- Material spec.: ANC ABF/C

#### Wetted Parts

- M: C46400 Cu Alloy, 316 Stainless Steel, FKM/FPM (Viton®), FR4, Sapphire
- G: 316 Stainless Steel, FKM/FPM (Viton®), Sapphire
- E: 316 Stainless Steel, Perfluorinated Rubber (FFKM), Sapphire, EPDM

#### **ATEX Directive 94/9/EG**

Harmonises legal provisions of memberstates for devices and protection systemsfor designated use in potentially explosive areas.

#### ATEX Classification

- CE 🕼 II 3G Ex nR IIB T6 X
- **ATEX Rating** Zone 2 / Cat. 3G







#### **Product Description**

C

Fluid analysis is a crucial component of any oil management program. Early detection of potential problems can prevent costly repairs and downtime. STAUFF SFSK oil analysis kits provide the tools to take a sample from a STAUFF test coupling or directly from a reservoir or sump.

For this the supplied hose is directly connected to the test coupling with an adaptor and the fluid is filled into the supplied vials.

But there is also the possibility to draw up the sample directly from a tank with the hand pump and fill it into the vial.

This sample set is available in two versions with BSP and NPT test couplings.

#### **Scope of Delivery**

 Contains vacuum pump for drawing samples of oil equipment

- 1 m / 3.28 ft hose for insertion into tank
- Two sample bottles
- STAUFF test points and adaptor allows oil sample to be taken from STAUFF Test 20 test points

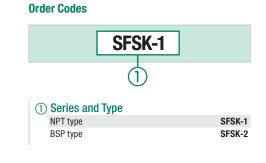
#### **Components**

#### SFSK-1

- 1x Fluid Sample Pump FSP-38
- 1x Hose adaptor SHA-20-5.5mm
- 1 m / 3.28 ft Push on 1/4" hose
- 1x SMK-20-1/4NPT-V-D-W3
- 1x SMK-20-7/16UNF-V-E-W3
- Sample bottles

#### SFSK-2

- 1x Fluid Sample Pump FSP-38
- 1x Hose adaptor SHA-20-5.5mm
- 1 m / 3.28 ft Push on 1/4" hose
- 1x SMK-20-G1/4-B-C-W3
- 1x SMK-20-M10x1-B-A-W3
- Sample bottles





#### **Oil Condition Sensor**



Preventative maintenance and servicing is playing an increasingly relevant role today to guarantee the trouble-free operation of plant and machinery.

With hydraulic and lubricating oil systems, the main focus is on preventative monitoring of their condition and analysis of the fluids used. Apart from the purity of the oils, which can be determined using mobile or stationary STAUFF LasPac-II and LPM-II Laser Particle Counters, oil ageing is a second important criterion for the decisive and comprehensive determination of the condition of a system. Lubricants and operating media age with progressive use. Old or used oils can sometimes no longer guarantee the necessary protection of system components from wear, a factor that can decisively impair the operation of sensitive components in particular. Quite often this means repairing or replacing the affected components, which usually results in expensive downtimes and unplanned oil changes.

The STAUFF OCS Oil Condition Sensor continuously monitors the condition of hydraulic and lubricating oils and displays this in real time on the OCD Oil Condition Display, optionally available as an accessory.

The OCD displays the values recorded by the OCS sensor on a multi-segment display, which enables the oil condition and temperature to be recorded at a glance without the need to connect to a PC.

The data can, of course, also be transmitted directly into the machine control or to a PC, if required. More important, a multi-coloured LED provides the ACTUAL condition in relation to the TARGET condition, which enables demand-led maintenance and oil change intervals to be planned.

#### Oil Condition Sensor • Type OCS-I-M-B08-M16



#### **Product Description**

The Oil Condition Sensor OCS is designed for continuous monitoring of hydraulic systems. Permanently installed in the system the OCS sensor monitors the condition of hydraulic fluids and lubricating oils in real time, whereby water ingress and oxidation can be detected in time. The OCS sensor is 60 times more sensitive than dielectric sensors on increasing contamination and protects the system from cost-intensive downtimes and reduces machine downtimes.

#### **Technical Data**

#### Materials

Stainless Steel (corrosion-resistant Steel) AISI304, 1.4301

#### Dimensions

90 x 37 mm / 3.54 x 1.46 in

#### Weight

160 g / .35 lbs

## **Sealing Material**

FKM/FPM (Viton®)

#### 31,6 10 1.24 .53 1.14 Ø11,3 .44 .39 <sup>336,1</sup> ¢ 021 G1/2



#### **Features**

- Robust construction
- . Usage under extreme conditions with temperatures from -20 °C to +120 °C / -4 °F to +248 °F
- · Suitable for use at operating pressures up to 20 bar / 290 PSI

Max. Burst Pressure

20 bar / 290 PSI

#### **Media Temperature**

-20 °C ... +120 °C / -4 °F ... +248 °F

#### Media Compatibility

 Mineral and Synthetic Oil (Please contact STAUFF for other fluids)

**Process Connection** G1/2

#### **Order Code**



#### Oil Condition Sensor (only)

OCS-I-M-B08-M16

#### **Electrical Connection**

6-pin connection plug

#### **Power Supply**

9 ... 30 V DC

**Analog Output** • 4 ... 20 mA

- **Computer Interface**
- BS485

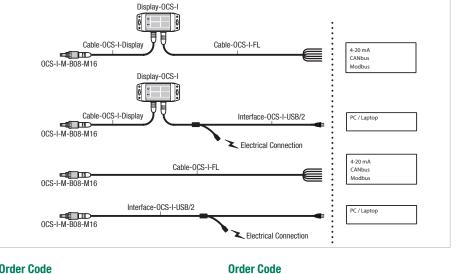
#### **Protection Rating** IP67

USB Interface = Type Interface-OCS-I-USB

#### **Product Description**

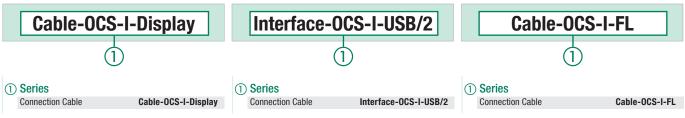
The OCS sensor respectively the Display-OCS-I can be connected to a PC or laptop using the Interface-OCS-I-USB. It allows you to download the measured data and to carry out programming using the supplied software.

The Interface-OCS-I-USB was not designed for a permanent operating and should be used for programming the OCS sensor respectively download the measured data from the Display-OCS-I only.



#### **Order Code**

# **Order Code**

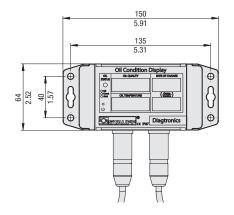


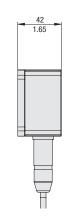
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# **Oil Analysis Equipment**

# Oil Condition Display - Type Display-OCS-I





#### **Order Code**



Series
 Oil Condition Display OCS

Oli Condition Display Balance Display Display

#### **Product Description**

The optional Oil Condition Display OCS unit shows the values measured by the sensor using a multi-segment LED indicator, which makes the oil condition apparent at a glance and without any connection to a PC.

The display unit also has integrated measurement value memory, from which the data can be subsequently transferred for assessment via USB.

#### **Technical Data**

#### Materials

Polycarbonate

#### Dimensions

150 x 64 x 42 mm / 5.91 x 2.52 x 1.65 in

Weight • 250 g / .35 lbs

#### **Power Supply**

• 9 ... 30 V DC

### Analog Output

• 4 ... 20 mA

#### Computer Interface RS485, 9600 Baud (half duplex)

#### Mounting

 Mounting flange on back side 150 x 64 mm / 5.91 x 2.52 in

#### Protection Rating • IP67

Display-OCS-I

Display

 Multi-segment LED indicator (20 segments: 13 green LED, 4 amber LED, 3 red LED, 1 red LED (Unit ON))

#### Order Code

Starterkit

# Starterkit-OCS-I

Starterkit-0CS-I

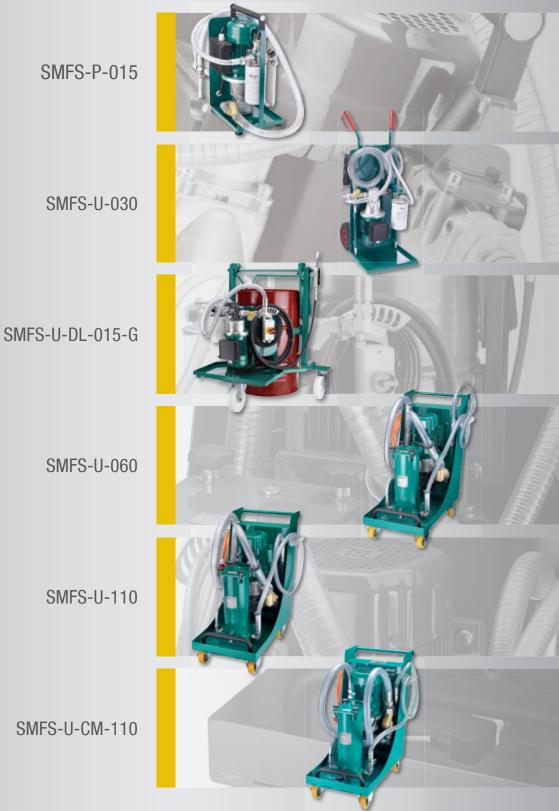
#### Includes

- 1x Oil Condition Sensor Type OCS-I-M-B08-M16
- 1x Oil Condition Display Type Display-OCS-I
- 1x Connection Cable Type Cable-OCS-I-Display
- 1x Connection Cable Type Interface-OCS-I-USB/2
- 1x Connection Cable Type Cable-OCS-I-FL



Starterkit - Type Starterkit-OCS-I





SMFS-U-CM-110



Mobile Filtration Systems SMFS-P and SMFS-U





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STAUFF Filtration Technology offers a complete range of filtration products and services. This will provide the system designer or user with the highest level of contamination control demanded by today's most sophisticated applications.

STAUFF Filtration Technology Products include Pressure Filters, Return Line Filters, Replacement Filter Elements, Spin-On Filters, Suction Strainers and Filler Breathers for various hydraulic, lubrication and fuel oils.

STAUFF has the technical expertise to provide superior filter element designs for the STAUFF original filter housings and also for the interchange element market.

STAUFF manufactures more than 10000 different elements. Many of these are designed to fit into filter housings produced by other companies while maintaining or surpassing the original performance.

A well-stocked warehouse guarantees the possibility of short-term arrangements without their own storage. Therefore, we can react flexible for your specific needs.

The "STAUFF Contamination Control Program" comprised the diagnostic services including fluid sampling and laser particle counting products for monitoring the system contamination level. In addition STAUFF offers a range of software solutions for element interchange and filter calculation. All products are subject to the audits in reference to international standards. This ensures a consistently high standard of quality.

Please do not hesitate to contact STAUFF for further details.

www.stauff.com www.filterinterchange.com











#### Index

Mobile Filtration System - Type SMFS-P-015 Product Description / Technical Data Dimensions / Order Codes Filter Elements - Type SFC-35/36
Mobile Filtration System - Type SMFS-U-030 Product Description / Technical Data Dimensions / Order Codes Filter Elements - Type SFC-57/58
Mobile Filtration System - Type SMFS-U-DL-015-G Product Description / Technical Data Dimensions / Order Codes Filter Elements - Type SFC-57/58
Mobile Filtration Systems - Types SMFS-U-060 / -110 Product Description / Technical Data Dimensions / Order Codes Filter Elements - Type NR-630
Mobile Filtration System - Type SMFS-U-CM-110 Product Description / Technical Data Dimensions / Order Codes Filter Elements - Type NR-630

# **STAUFF**®

Туре	SMFS-P-015	SMFS-U-030	SMFS-U-DL-015-G
Flow	15 I/min / 4 US GPM (depends on the viscosity of fluid)	30 I/min / 7.5 US GPM (depends on the viscosity of fluid)	15 I/min / 4 US GPM (depends on the viscosity of fluid)
Pump	Gear pump	Gear pump	Gear pump
Motors	0,75 kW; 1400 U/min	0,75 kW; 1400 U/min	0,75 kW; 1400 U/min
Electrical Connection	230 V AC @ 50 Hz - 1 phase Safety Plug	230 V AC @ 50 Hz - 1 phase Safety Plug	230 V AC @ 50 Hz - 1 phase Safety Plug
	400 V AC @ 50 Hz - 3 phases Plug CEE 16A 3P+N+PE	400 V AC @ 50 Hz - 3 phases Plug CEE 16A 3P+N+PE	400 V AC @ 50 Hz - 3 phases Plug CEE 16A 3P+N+PE
	IP 55 protection rating	IP 55 protection rating	IP 55 protection rating
Filter Element	SFC-35/36	SFC-57/58	SFC-57/58
Micron Rating	3-125 μm	3-125 μm	3-125 μm
Media Compatibility	mineral oils	mineral oils	mineral oils
Clogging Indicator	STAUFF Visual Pressure Clogging SPG-040	STAUFF Visual Pressure Clogging SPG-040	STAUFF Visual Pressure Clogging SPG-040
Hoses Length Suction Side Pressure Side	1,5 m / 4.92 ft 2 m / 6.56 ft	3 m / 9.84 ft 3 m / 9.84 ft	1,5 m / 4.92 ft 6 m / 19.68 ft
Particle Counter	-	-	-



Туре	SMFS-U-060	SMFS-U-110	SMFS-U-CM-110
Flow	60 I/min / 15 US GPM (depends on the viscosity of fluid)	110 I/min / 30 US GPM (depends on the viscosity of fluid)	110 I/min / 30 US GPM (depends on the viscosity of fluid)
Pump	Gear pump with pressure limitation valve	Gear pump with pressure limitation valve	Gear pump with pressure limitation valve
Motors	2,2 kW; 1440 U/min	4 kW; 1445 U/min	4 kW; 1445 U/min
Electrical Connection	-	-	-
	400 V AC @ 50 Hz - 3 phases Plug CEE 16A 3P+N+PE	400 V AC @ 50 Hz - 3 phases Plug CEE 16A 3P+N+PE	400 V AC @ 50 Hz - 3 phases Plug CEE 16A 3P+N+PE
	IP 55 protection rating	IP 55 protection rating	IP 55 protection rating
Filter Element	NR-630	NR-630	NR-630
Micron Rating	3-25 μm	3-25 μm	3-25 μm
Media Compatibility	mineral oils	mineral oils	mineral oils
Clogging Indicator	STAUFF Visual Pressure Clogging HI-A	STAUFF Visual Pressure Clogging HI-A	STAUFF Visual Pressure Clogging HI-E
Hoses Length Suction Side Pressure Side	3 m / 9.84 ft 3 m / 9.84 ft	3 m / 9.84 ft 3 m / 9.84 ft	3 m / 9.84 ft 3 m / 9.84 ft
Particle Counter	-	-	STAUFF Particle Monitor LPM-II



#### Mobile Filtration System • Type SMFS-P-015



#### **Product Description**

The SMFS-P-015 supplement the range of STAUFF products, which is a portable hand-held Mobile Filtration System. Due to it's compact and robust design, it can be used very flexible and consistenly provides best filtration performance at the same time.

#### **Technical Data**

#### **Dimensions and Weight**

W x D x H:	258 x 454 x 551 mm / 10.16 x 17.87 x 21.69 in
Weight:	33 kg / 51 lbs

· Weight:

#### **Media Compatibility**

Suitable for mineral oils, other fluids on request

#### Flow

• 15 I/min / 4 US GPM (depends on the viscosity of fluid)

#### Temperature

-15 °C ... +65 °C / +5 °F ... +149 °F Media temp.:

-40 °C ... +70 °C / +32 °F ... +158 °F Ambient temp.:

#### Viscosity

10 ... 400 mm<sup>2</sup>/sec / 10 ... 400 cSt Admissible: Recommended: 25 mm²/sec / 25 cSt

#### Pressure

- Operating Pressure: 2 bar / 29 PSI
- Pressure for shut-off of the
- 3,5 bar / 51 PSI electric motor:
- Test pressure: 12 bar / 174 PSI

#### Framework

Material: painted Steel (RAL 6026)

#### Hoses

- Material: PVC, reinforced with internal wire wrapping
- 1,5 m / 4.92 ft on the suction side and 2 m / 6.56 ft on the pressure side Length:
- Dimensions
- on suction side: DN 25
- on pressure side: DN 16
- On suction side with integrated coarse filter (Stainless Steel sieve 200  $\mu\text{m})$

#### Lance

Length 150 mm / 5.91 in

Pump	

# Gear pump

#### Motors

230 V:	CE-certified motor unit (230 V AC @ 50 Hz - 1 phase)		
	with safety plug (0,75 kW; 1400 U/min)		
400 V:	CE-certified motor unit (400 V AC @ 50 Hz - 3 phases)		
	with plug CEE 16A 3P+N+PE (0,75 kW; 1400 U/min)		
IP 55 protection rating: Dust protected and protected against water jets			

#### **Clogging Indicator**

Visual Pressure Clogging Indicator Type SIM 04

# **Options and Accessories**

#### **Replacement Filter Elements**

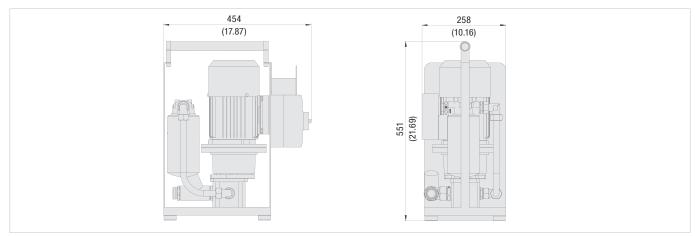
- Filter Elements of the Spin-On series SFC-35/36
- Micron rating available from 3 ... 125  $\mu m$
- Also available with a blank filter element (SFC-3500) for the reason of used oil to be removed from the hydraulic reservoir



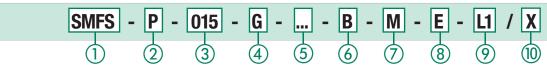
#### **Mobile Filtration Systems**

#### Mobile Filtration System • Type SMFS-P-015

#### **Dimensions**



#### **Order Codes**





5	Filter Elements SFC		
Filter element is not includ			

**6** Sealing Material NBR (Buna-N®) Other sealing materials on request.

**(7) Clogging Indicator** Visual Pressure Clogging Indicator SIM 04

⑧ Motor Configuration				
	230 V / 50 HZ / 1 phase (standard)			
	400 V / 50 HZ / 3 phases			

#### (9) Lance

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$\sim$		
	Length 150 mm / 5.9 in	L1
	3	
<b>1</b> 0	Design Code	

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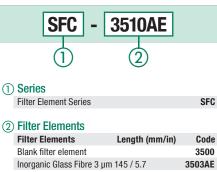
(1) Design Code Only for information

#### Filter Elements = Type SFC-35/36

#### **Product Description**

STAUFF Replacement Filter Elements SFC-35/36 for use with STAUFF Mobile Filtration System SMFS-P-015. For further information and technical data on Replacement Filter Elements please see our product catalogue 9, - STAUFF Filtration Technology.

#### **Order Codes**



Blank filter element		3500
Inorganic Glass Fibre	3 µm 145 / 5.7	3503AE
Inorganic Glass Fibre	3 µm 190 / 7.5	3603AE
Inorganic Glass Fibre	10 µm 145 / 5.7	3510AE
Inorganic Glass Fibre	10 µm 190 / 7.5	3610AE
Wire Mesh 60 µm	145 / 5.7	3560E
Wire Mesh 60 µm	190 / 7.5	3660E
Brass Mesh 125 µm	145 / 5.7	35125E
Brass Mesh 125 µm	190 / 7.5	36125E

Dimensional drawings: All dimensions in mm/in.







#### Mobile Filtration System • Type SMFS-U-030



#### **Product Description**

The SMFS-U-030 is a Mobile Filtration System mounted on a robust steel frame push cart, which means the perfect compromise between flexibility on the one hand and highest nominal flow rates on the other hand.

#### **Technical Data**

#### **Dimensions and Weight**

•	W	Х	D	Х	H:	
•	W	Х	D	Х	H:	

Weight:

#### **Media Compatibility**

· Suitable for mineral oils, other fluids on request

#### Flow

30 I/min / 7.5 US GPM (depends on the viscosity of fluid)

58,5 kg / 129 lbs

570 x 650 x 1230 mm / 22.44 x 25.59 x 48.43 in

#### Temperature

Media temp.: -15 °C ... +65 °C / +5 °F ... +149 °F
 Ambient temp.: -40 °C ... +70 °C / +32 °F ... +158 °F

#### Viscosity

Admissible: 10 ... 400 mm²/sec / 10 ... 400 cSt
 Recommended: 25 mm²/sec / 25 cSt

- Pressure
- Operating pressure: 2 bar / 29 PSI
- Pressure for shut-off of the
- electric motor: 3,5 bar / 51 PSI Test pressure: 12 bar / 174 PSI

## Framework

- Material: painted Steel (RAL 6026)
- Removable oil sump

#### Hoses

- Material: PVC, reinforced with internal wire wrapping
- Length: 2 x 3 m / 9.84 ft on the suction and pressure side
- Dimensions
- on suction side: DN 16
- on pressure side: DN 13
- On suction side with integrated coarse filter (Stainless Steel sieve 200  $\mu\text{m})$

#### Lance

Length 450 mm / 17.72 in

# Pump

or num

- dear pump	
Motors	
230 V:	CE-certified motor unit (230 V AC @ 50 Hz - 1 phase)
	with safety plug (0,75 kW; 1400 U/min)
400 V:	CE-certified motor unit (400 V AC @ 50 Hz - 3 phases)
	with plug CEE 16A 3P+N+PE (0,75 kW; 1400 U/min)
ID FF COLORIDA	with a Boot contract of a set of a structure of a s

· IP 55 protection rating: Dust protected and protected against water jets

#### **Clogging Indicator**

• Visual Pressure Clogging Indicator Type SIM 04

#### **Options and Accessories**

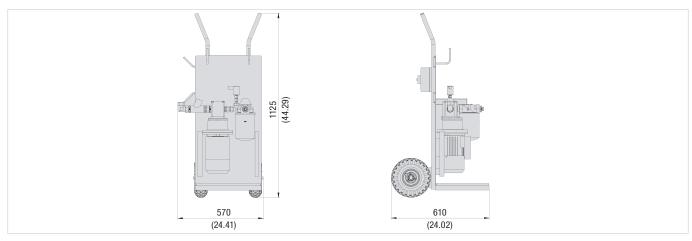
#### **Replacement Filter Elements**

- Filter Elements of the Spin-On series SFC-57/58
- Micron rating available from 3 ... 125 µm
- Also available with a blank filter element (SFC-5700) for the reason of used oil to be removed from the hydraulic reservoir

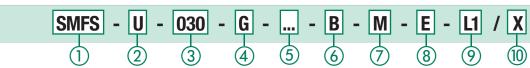


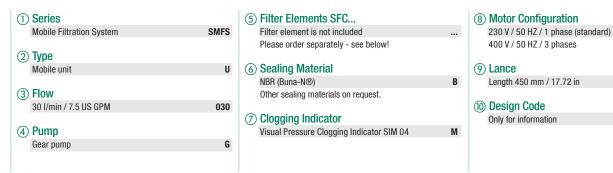
#### Mobile Filtration System • Type SMFS-U-030

#### Dimensions



#### **Order Codes**





#### Filter Elements Type SFC-57/58

#### **Product Description**

STAUFF Replacement Filter Elements SFC-57/58 for use with STAUFF Mobile Filtration System SMFS-U-030. For further information and technical data on Replacement Filter Elements please see our product catalogue 9, – STAUFF Filtration Technology.

#### **Order Codes**

	SFC - 57	710AE	
	360 - 3	TUAL	
		6	
	$\cup$		
$\sim$	o :		
(1)	Series		
	Filter Element Series		SFC
2	Filter Elements		
	Filter Elements L	ength (mm/in)	Code
	Blank filter element		5700
	Inorganic Glass Fibre 3 µm	180 / 7.1	5703AE
	Inorganic Glass Fibre 3 µm	226 / 8.9	5803AE
	Inorganic Glass Fibre 10 µm	180 / 7.1	5710AE
	Inorganic Glass Fibre 10 µm	226 / 8.9	5810AE
	Wire Mesh 60 µm	180 / 7.1	5760E
	Wire Mesh 60 µm	226 / 8.9	5860E

180 / 7.1

226/8.9

57125E

58125E

Dimensional drawings: All dimensions in mm/in.

Brass Mesh 125 µm

Brass Mesh 125 µm



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#### Mobile Filtration System • Type SMFS-U-DL-015-G



#### **Product Description**

The SMFS-U-DL-015-G is the first unit that has the filtration components including a high-quality motor/pump unit used along with a sturdy transport cart for 2001 / 52 US GAL oil drums with a weight up to 250 kg / 551 lbs.

#### **Technical Data**

#### **Dimensions and Weight**

- W x D x H:
- Weight:

#### **Media Compatibility**

· Suitable for mineral oils, other fluids on request

#### Flow

15 l/min / 4 US GPM (depends on the viscosity of fluid)

85 kg / 187 lbs

1000 x 1100 x 1200 mm / 39.37 x 43.30 x 47.24 in

#### Temperature

Media temp.: -15 °C ... +65 °C / +5 °F ... +149 °F
 Ambient temp.: -40 °C ... +70 °C / +32 °F ... +158 °F

#### Viscosity

- Admissible: 10 ... 400 mm<sup>2</sup>/sec / 10 ... 400 cSt
- Recommended: 25 mm<sup>2</sup>/sec / 25 cSt

#### Pressure

- Operating pressure: 4,5 bar / 65 PSI (Oil Pump Nozzle open)
- Pressure for shut-off of the
- Pump: 8 bar / 116 PSI (Oil Pump Nozzle closed)
- Test pressure: 12 bar / 174 PSI

#### Framework

Material: painted Steel (RAL 6026)

### Hoses

- Material
   Suction Side: PVC, reinforced with internal wire wrapping
- Pressure Side: Synthetic rubber with Textile braid
- Length:
- Dimensions
- on suction side: DN 25
- on pressure side: DN 16
- On suction side with integrated coarse filter (Stainless Steel sieve 200  $\mu\text{m})$

1,5 m / 4.92 ft on the suction side and 6 m / 19.68 ft on the pressure side

#### Lance

Length 300 mm / 11.81 in

#### Pump

Gear pump

#### Motors • 230 V:

- CE-certified motor unit (230 V AC @ 50 Hz 1 phase)
- with safety plug (0,75 kW; 1400 U/min) • 400 V: CF-certified motor unit (400 V AC @ 50 Hz - 3 pha
  - 00 V: CE-certified motor unit (400 V AC @ 50 Hz 3 phases) with plug CEE 16A 3P+N+PE (0,75 kW; 1400 U/min)
- · IP 55 protection rating: Dust protected and protected against water jets

#### **Clogging Indicator**

Visual Pressure Clogging Indicator Type SPG-040

#### **Options and Accessories**

#### **Replacement Filter Elements**

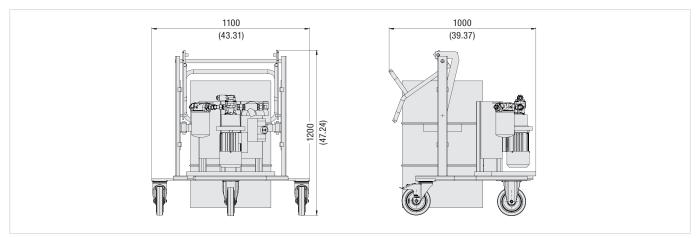
- Filter Elements of the Spin-On series SFC-57/58
- Micron rating available from 3 ... 125 µm
- Also available with a blank filter element (SFC-5700) for the reason of used oil to be removed from the hydraulic reservoir



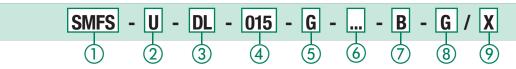
#### **Mobile Filtration Systems**

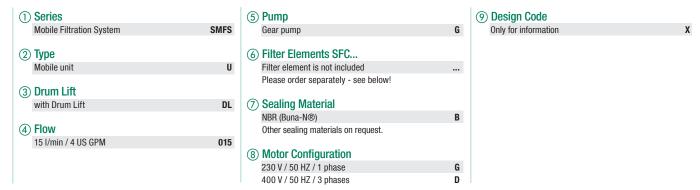
#### Mobile Filtration System • Type SMFS-U-DL-015-G

#### Dimensions



#### **Order Codes**





#### Filter Elements = Type SFC-57/58

#### **Product Description**

STAUFF Replacement Filter Elements SFC-57/58 for use with STAUFF Mobile Filtration System SMFS-U-DL-015-G. For further information and technical data on Replacement Filter Elements please see our product catalogue 9, – STAUFF Filtration Technology.

#### **Order Codes**



Filter Elements	Length (mm/in)	Code
Blank filter element		5700
Inorganic Glass Fibre 3 µm	180 / 7.1	5703AE
Inorganic Glass Fibre 3 µm	226 / 8.9	5803AE
Inorganic Glass Fibre 10 µm	180 / 7.1	5710AE
Inorganic Glass Fibre 10 µm	226 / 8.9	5810AE
Wire Mesh 60 µm	180 / 7.1	5760E
Wire Mesh 60 µm	226 / 8.9	5860E
Brass Mesh 125 µm	180 / 7.1	57125E
Brass Mesh 125 µm	226 / 8.9	58125E

Dimensional drawings: All dimensions in mm/in.



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#### Mobile Filtration Systems • Types SMFS-U-060 / -110





#### **Product Description**

STAUFF manufacturers a complete range of Mobile Filtration Systems. Compact in design and easy to operate on the one hand, but also made for permanent use with high flow rates on the other hand, Mobile Filtration Systems are essential tools for the preventive maintenance either to transfer new oil or to purify hydraulic and lubrication oil systems.

#### **Technical Data**

#### **Dimensions and Weight**

- W x D x H: 947 x 620 x 984 mm / 37.28 x 24.41 x 38.74 in
- · Weight:
- SMFS-U-060: 165 kg / 364 lbs - SMFS-U-110: 177,2 kg / 391 lbs

#### Media Compatibility

- Suitable for mineral oils, other fluids on request

#### Flow

SMFS-U-060:	60 I/min / 15 GPM (depends on the viscosity of fluid)
SMFS-U-110:	110 I/min / 30 GPM (depends on the viscosity of fluid)

#### Temperature

- Media temp.: -15 °C ... +65 °C / +5 °F ... +149 °F
- -40 °C ... +70 °C / +32 °F ... +158 °F Ambient temp.:

#### Viscosity

- 12 ... 800 mm²/sec / 12...800 cSt Admissible:
- Recommended (at continuous exposure): 20 ... 100 mm²/sec / 20...100 cSt
- Pressure
- Operating pressure: max. 4 bar / max. 58 PSI
- Suction pressure: max. -0,4 bar / max. -6 PSI
- Pressure for shut-off of the electric motor: over pressure of 7 bar / 101 PSI

 Burst pressure - on suction side: 11 bar / 160 PSI

- on pressure side: 15 bar / 218 PSI
- Test pressure: 24 bar / 348 PSI

#### Framework

Material: phosphated and epoxy-coated Steel

#### Hoses

- Material: PVC, reinforced with internal wire wrapping 3m / 9.84ft on the suction and pressure side
- Length:
- Dimensions
- on suction side: DN 38
- on pressure side: DN 28

#### Pump

· Gear pump with pressure limitation valve

#### Motor

- CE-certified motor unit (400 VAC @ 50 Hz 3 phases)
- IP 55 protection rating
- Plug CEE 16A 3P+N+PE
- SMFS-U-060: 2,2kW
- SMFS-U-110: 4kW

#### **Options and Accessories**

#### **Replacement Filter Elements**

- Filter Elements series NR-630
- Micron rating available from 3 ... 25 µm

#### **Clogging Indicator**

- Clogging Indicator Type HI-A (Visual, automatic reset)

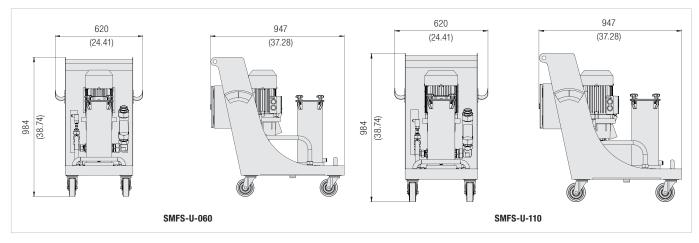
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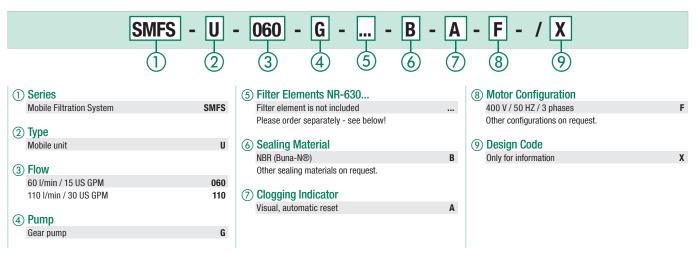
#### **Mobile Filtration Systems**

#### Mobile Filtration Systems • Types SMFS-U-060 / -110

#### Dimensions



#### **Order Codes**



#### Filter Elements = Type NR-630

#### **Product Description**

STAUFF Replacement Filter Elements NR-630 for use with STAUFF Mobile Filtration Systems SMFS-U-030 and SMFS-U-110. All STAUFF Inorganic Glass Fibre Filter Elements are designed to achieve  $\beta$ -value  $\geq$ 200 at their rated micron rating. For further information and technical data on Replacement Filter Elements please see our product catalogue 9, – STAUFF Filtration Technology.

#### **Order Codes**

NR-630 E10 -	В
1 2	3
(1) Series	
Filter Element Series	NR-630
② Filter Elements	
Filter Elements	Code
Inorganic Glass Fibre 3 µm	E03
Inorganic Glass Fibre 6 µm	E06
Inorganic Glass Fibre 10 µm	E10
Inorganic Glass Fibre 16 µm	E16
Inorganic Glass Fibre 25 µm	E25
③ Sealing Material	
NBR (Buna-N®)	В
Other sealing materials on request.	



Dimensional drawings: All dimensions in mm/in.



#### Mobile Filtration System • Type SMFS-U-CM-110



#### **Product Description**

In addition to the mobile filter system SMFS-U-110 the SMFS-U-CM-110 provides a particle counter LPM-II and a control panel to setup the operating mode and display the test results.

#### **Technical Data**

#### **Dimensions and Weight**

- W x D x H:
- Weight:

#### **Media Compatibility**

- Suitable for mineral oils, other fluids on request

#### Flow

110 l/min / 30 GPM (depends on the viscosity of fluid)

220 kg / 485 lbs

#### Temperature

Media temp.: -15 °C ... +65 °C / +5 °F ... +149 °F
 Ambient temp.: -40 °C ... +70 °C / +32 °F ... +158 °F

#### Viscosity

- Admissible: 12 ... 800 mm²/sec / 12...800 cSt
- Recommended (at continuous exposure): 20 ... 100 mm<sup>2</sup>/sec / 20...100 cSt

#### Pressure

- Operating pressure: max. 4 bar / max. 58 PSI
- Suction pressure: max. -0,4 bar / max. -6 PSI
- Switch off pressure motor protection switch: over pressure of 7 bar / 101 PSI

947 x 620 x 984 mm / 37.28 x 24.41 x 38.74 in

- Burst pressure
- on suction side: 11 bar / 160 PSI - on pressure side: 15 bar / 218 PSI
- Test pressure: 24 bar / 348 PSI

#### Framework

Material: phosphated and epoxy-coated Steel

#### Hoses

- Material: PVC, reinforced with internal wire wrapping
- Length: 3m / 9.84ft on the suction and pressure side
- Dimensions
   on suction side: DN 38
- on pressure side: DN 28

#### Pump

- Gear pump with pressure limitation valve

#### Motor

- CE-certified motor unit (400 VAC @ 50 Hz 3 phases)
- IP 55 protection rating
- Plug CEE 16A 3P+N+PE

#### **Outstanding Features**

- 8-chanel particle counter incl. moisture / temperature sensor (in a separated control enclosure)
- Software LasPaC II View supports an easy download for data processing of the recorded measurements



· Control panel to setup the operating mode and display the test resultsmeasurements



Electric Clogging Indicator / Signal "Change Element" is displayed on the control panel



#### **Options and Accessories**

#### **Replacement Filter Elements**

- Filter Elements series NR-630
- Micron rating available from 3 ... 25 µm

#### **Clogging Indicator**

Clogging Indicator Type HI-E

#### Particle Counter

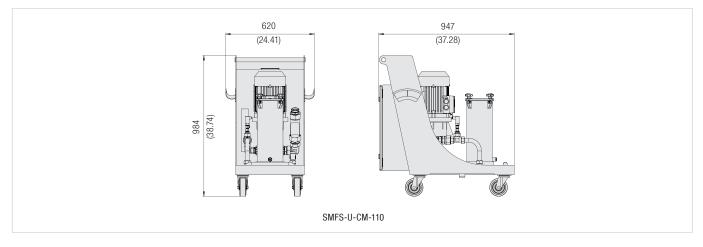
STAUFF Particle Monitor LPM-II



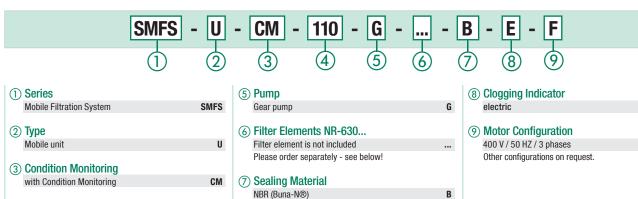
#### **Mobile Filtration Systems**

#### Mobile Filtration System • Type SMFS-U-CM-110

#### **Dimensions**



#### **Order Codes**



Other sealing materials on request.

В

#### Filter Elements = Type NR-630

#### **Product Description**

110 I/min / 30 US GPM

STAUFF Replacement Filter Elements NR-630 for use with STAUFF Mobile Filtration System SMFS-U-CM-110. All STAUFF Inorganic Glass Fibre Filter Elements are designed to achieve β-value ≥200 at their rated micron rating. For further information and technical data on Replacement Filter Elements please see our product catalogue 9, - STAUFF Filtration Technology.

110

#### **Order Codes**

(4) Flow

NR-630       E10       -       B         1       2       3         1       2       3         1       2       3         1       2       3         1       2       3         1       2       3         1       2       3         1       2       3         1       2       3         1       2       3         1       2       3         1       2       3         1       2       3         1       2       3		
Filter Element Series       NR-630         (2)       Filter Elements         Filter Elements       Code         Inorganic Glass Fibre 3 µm       E03         Inorganic Glass Fibre 6 µm       E06         Inorganic Glass Fibre 10 µm       E10         Inorganic Glass Fibre 16 µm       E16         Inorganic Glass Fibre 25 µm       E25	NR-630 E10	- B
Filter Element Series       NR-630         (2)       Filter Elements         Filter Elements       Code         Inorganic Glass Fibre 3 µm       E03         Inorganic Glass Fibre 6 µm       E06         Inorganic Glass Fibre 10 µm       E10         Inorganic Glass Fibre 16 µm       E16         Inorganic Glass Fibre 25 µm       E25		
Filter Element Series       NR-630         (2)       Filter Elements         Filter Elements       Code         Inorganic Glass Fibre 3 µm       E03         Inorganic Glass Fibre 6 µm       E06         Inorganic Glass Fibre 10 µm       E10         Inorganic Glass Fibre 16 µm       E16         Inorganic Glass Fibre 25 µm       E25	$\bigcirc \bigcirc \bigcirc \bigcirc$	(3)
Filter Element Series       NR-630         (2)       Filter Elements         Filter Elements       Code         Inorganic Glass Fibre 3 µm       E03         Inorganic Glass Fibre 6 µm       E06         Inorganic Glass Fibre 10 µm       E10         Inorganic Glass Fibre 16 µm       E16         Inorganic Glass Fibre 25 µm       E25	$\odot$	C
Filter Elements       Code         Inorganic Glass Fibre 3 µm       E03         Inorganic Glass Fibre 6 µm       E06         Inorganic Glass Fibre 10 µm       E10         Inorganic Glass Fibre 16 µm       E16         Inorganic Glass Fibre 25 µm       E25	(1) Series	
Filter Elements       Code         Inorganic Glass Fibre 3 μm       E03         Inorganic Glass Fibre 6 μm       E06         Inorganic Glass Fibre 10 μm       E10         Inorganic Glass Fibre 16 μm       E16         Inorganic Glass Fibre 25 μm       E25	Filter Element Series	NR-630
Filter Elements       Code         Inorganic Glass Fibre 3 μm       E03         Inorganic Glass Fibre 6 μm       E06         Inorganic Glass Fibre 10 μm       E10         Inorganic Glass Fibre 16 μm       E16         Inorganic Glass Fibre 25 μm       E25		
Inorganic Glass Fibre 3 μmE03Inorganic Glass Fibre 6 μmE06Inorganic Glass Fibre 10 μmE10Inorganic Glass Fibre 16 μmE16Inorganic Glass Fibre 25 μmE25	② Filter Elements	
Inorganic Glass Fibre 6 μmE06Inorganic Glass Fibre 10 μmE10Inorganic Glass Fibre 16 μmE16Inorganic Glass Fibre 25 μmE25	Filter Elements	Code
Inorganic Glass Fibre 10 μm     E10       Inorganic Glass Fibre 16 μm     E16       Inorganic Glass Fibre 25 μm     E25	Inorganic Glass Fibre 3 µm	E03
Inorganic Glass Fibre 16 μm         E16           Inorganic Glass Fibre 25 μm         E25	Inorganic Glass Fibre 6 µm	E06
Inorganic Glass Fibre 25 µm E25	Inorganic Glass Fibre 10 µm	E10
	Inorganic Glass Fibre 16 µm	E16
③ Sealing Material	Inorganic Glass Fibre 25 µm	E25
③ Sealing Material		
	③ Sealing Material	
NBR (Buna-N®) B	NBR (Buna-N®)	В
Other sealing materials on request.	Other sealing materials on request.	



Dimensional drawings: All dimensions in mm/in.

E

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