



# AUCTION

## STRUCTURAL BEAM & PLATE FABRICATOR CLOSING

Featuring: Controlled Automation 3-Spindle CNC Beam Drill, 2006; Controlled Automation 5-Punch CNC Beam Line, retrofit 2005; (2) Large Capacity HEM Structural Bandsaws; Peddinghaus FPB1500-3E CNC Plate Processing Machine, recond. 2012; (35) Late-Model Lincoln Welding Machines; Assorted Fabricating Equipment; Air Compressors; Rough Terrain Crane, Taylor Forklifts, Truck Tractor, Much More!

2006



< HEM MDL.  
WF140HM-DC  
DBL. COLUMN  
HORIZ.  
BANDSAW



> CONTROLLED  
AUTOMATION  
5-PUNCH CNC  
BEAM LINE

RETROFIT  
2006

> TADANO 30 T. CAP. HYDRAULIC  
ROUGH TERRAIN CRANE



100'  
BOOM

Former Assets of a Major Fabricator  
**7012 Highway 1 South  
ADDIS (BATON ROUGE  
AREA), LOUISIANA 70710**  
*(See Directions on Back Page)*

**INSPECTION:** Monday, March 9  
9:00 A.M. to 4:00 P.M.  
& Morning of Sale

**AUCTION: TUES., MARCH 10  
10:00 A.M.**

**On-Site Bidding in  
Addis (Baton Rouge Area), LA  
or Bid Via Webcast at  
[BidSpotter.com](http://BidSpotter.com)**

**BUYER'S PREMIUM:  
15% ONSITE • 18% WEBCAST**

Read Partial Terms & Conditions on  
Back Page of Brochure



< PEDDINGHAUS  
FPB-15003E  
CNC PLASMA  
PUNCH SYSTEM

1999/  
2012

> CONTROLLED  
AUTOMATION  
3-SPINDLE CNC  
DRILL LINE -  
FRONT VIEW



Sale Conducted By:

**PLANT & MACHINERY INC.**

AUCTIONEERS • APPRAISERS • LIQUIDATORS • REAL ESTATE  
1304 Langham Creek Drive, Suite 454, Houston, Texas 77084

PHONE: (713) 691-4401

FAX: (713) 672-7905

E-MAIL: [pmi@pmi-auction.com](mailto:pmi@pmi-auction.com) • WEBSITE: [www.pmi-auction.com](http://www.pmi-auction.com)

Ronald G. Moore, LA LIC. #851 • PMI, LA LIC. #AB-396

HOUSTON • DALLAS • ST. LOUIS

In Conjunction  
With:



105 Revere Drive, Suite C  
Northbrook, IL 60062  
[www.pplauction.com](http://www.pplauction.com)

Phone: 224-927-5320 | Fax: 224-927-5311

2006



HEM MDL. WF140HM-DC DBL. COLUMN HORIZ. BANDSAW



CONTROLLED AUTOMATION 3-SPINDLE CNC DRILL LINE – FRONT VIEW

### BEAM DRILL & SAW LINE

**CONTROLLED AUTOMATION SAW INFEEED CONVEYOR SYSTEM**, approx. 64' overall length, 47" pwr. roller width, (5) 19' hyd. lift and transfer units, heavy gear box design, 20 HP unitized hyd. sys., pedestal control.

**HEM MDL. WF140HM-DC DOUBLE COLUMN HORIZONTAL BANDSAW**, new 2006, 21" round cap., 20" x 40" rectangular cap., 2" blade, 10 HP blade drive, dual hyd. vises, operator's control console, S/N 1928906.

**CONTROLLED AUTOMATION TRANSFER CONVEYORS**, saw exit: approx. 83 overall length, 42" pwr. roller width, (5) 19' hyd. lift and transfer units, beam drill infeed conveyor: approx. 66' overall length, 47" wide, 20 HP unitized hyd. sys., pedestal control.

**CONTROLLED AUTOMATION MDL. DRL-344-3-SPINDLE CNC DRILL LINE**, new 2005, PC based CNC control, 44" max. material width, 4" min. material width, 18" max. flange height, 1,000 lb./ft. max. material weight, 2-1/8" max. drilling cap., 200–1,200 RPM, #4 MT spndl. tapers, 20 HP spndl. drive motors, stenciling press, measuring carriage, horiz. and vert. clamps, probe system, thru-spndl. mist coolant, S/N 05-129.

**CONTROLLED AUTOMATION EXIT CONVEYORS**, approx. 65' overall length, 47" pwr. roller width, (5) 19' hyd. lift and drag conveyors, 20 HP unitized hyd. sys., pedestal control.

Former Assets of a  
Major Fabricator

**7012 Highway 1 South  
ADDIS  
(BATON ROUGE AREA)  
LOUISIANA 70710**

*(See Directions on Back Page)*

**AUCTION:  
TUESDAY  
MARCH 10  
10:00 A.M.**

2005



CONTROLLED AUTOMATION 3-SPINDLE CNC DRILL LINE – REAR VIEW



CONTROLLED AUTOMATION DRILL LINE INPUT CONVEYOR



DRILL LINE OUTPUT CONVEYORS



CONTROLLED AUTOMATION 3-SPINDLE CNC DRILL LINE – CLOSEUP OF DRILL SPINDLES

**2002**



HEM MDL. WF140HM-DC DBL. COLUMN HORIZ. BANDSAW

**BEAM PUNCH & SAW LINE**

**CONTROLLED AUTOMATION SAW INFEEED CONVEYOR SYSTEM**, approx. 69' overall length, 40" pwr. roller width, (5) 19'-6" hyd. lift and transfer units, pedestal control, 20 HP unitized hyd. unit.

**HEM MDL. WF140HM-DC DOUBLE-COLUMN HORIZONTAL BANDSAW**, new 2002, 21" round cap., 20" x 40" rectangular cap., 2" blade, 10 HP blade drive, dual hyd. vises, hyd. Bundle attachment, operator's control console, S/N 820102.

**CONTROLLED AUTOMATION TRANSFER CONVEYORS**, approx. 70' overall length, 40" pwr. roller width, (5) 19' hyd. lift and transfer units, beam punch infeed conveyor: approx. 66' overall length, 40" wide, 20 HP unitized hyd. sys., pedestal control.

**CONTROLLED AUTOMATION MDL. BLW-RETRO-5-PUNCH CNC BEAM LINE**, reconditioned and retrofitted 2006, PC based CNC control, 18" throat depth, approx. 36" max. beam width, rotary marking press, dual flange punch stations, hyd. clamping, measuring probe, S/N 06-143.

**CONTROLLED AUTOMATION EXIT CONVEYORS**, approx. 65' overall length, 47" pwr. roller width, (5) 19' hyd. lift and drag conveyors, 20 HP unitized hyd. sys., pedestal control.

**INSPECTION:** Monday, March 9  
9:00 A.M. to 4:00 P.M. & Morning of Sale

**On-Site Bidding in Addis (Baton Rouge Area), LA  
or Bid Via Webcast at [BidSpotter.com](http://BidSpotter.com)**



**RETROFIT  
2006**

CONTROLLED AUTOMATION 5-PUNCH CNC BEAM LINE



PUNCH LINE CLOSEUP



PUNCH LINE OUTPUT CONVEYORS



PUNCH LINE ROTARY MARKING PRESS



CONTROLLED AUTOMATION PUNCH LINE INPUT CONVEYOR



PEDDINGHAUS FPB-15003E CNC PLASMA PUNCH SYSTEM



PEDDINGHAUS FPB-15003E CNC PLASMA PUNCH SYSTEM – REAR VIEW

### CNC PLATE PROCESSING MACHINE

**PEDDINGHAUS MDL. FPB1500-3E**, new 1999, reconditioned 2012 w/new Fagor 8025 CNC control, 3-pos. CNC hyd. punch unit, .125 to 1" material thickness, 3" to 60.88" material width, 42.5" to 40' max. material length, 177 T. punching cap., 2.25" punch stroke, 850 IPM torch positioning spd., 1.250" max. plasma cutting thickness, plasma stenciling unit, assorted punches and dies, Hypertherm Mdl. HT2000 plasma cutting unit, 60"W. x 20'L. pwr. entry conveyor 60"W. x 112"L. H.D. idler roller out-feed tbl., Torit Downflow 8-cartridge dust collector Mdl. T2-8 w/bottom dump, S/N YA1816400000000.



PEDDINGHAUS FPB-15003E CNC PLASMA PUNCH SYSTEM



PEDDINGHAUS CNC CONTROL SYSTEM



TORIT DUST COLLECTOR FOR PEDDINGHAUS



### ROBOTIC WELDING SYSTEM

**FANUC "ARC-MATE 120iL" 6-AXIS WELDING ROBOT**, Fanuc R-J-3 control, mounted to overhead linear travel rail, **LINCOLN "POWERWAVE 655" WELDING POWER SUPPLY**, S/N:U1011206417, **PRESTIN EASTIN MDL. RDEPI-306 2-AXIS/2-STATION WELDING POSITIONER**, new 2001, 3,000 lb. cap. @ 6" C.G. each side, Fanuc servo motors for rotation and tilt, each platen is 30" dia., Pandjirus Mdl. B gripper chuck, S/N RDEP1306-11.





**HYDRAULIC PRESSBRAKE**

**AFM MDL. MPF10-180**, 180 T. x 10' cap., adj. stop, control pedestal, 10' 4-way die and punch (offered separately), S/N SC9-PB41001.



**2006**

**HORIZONTAL MITERING BANDSAW**

**COSEN MDL. SH-650M**, new 2006, 16.5" rd. cap., 14.9" x 25.59" rectangular cap. (at 90 deg.), 1-1/4" blade, 5 HP drive, hyd. bundle attach., 60 deg. swivel miter frame, S/N SH950672.



**2012**

**WELDING TURNING ROLLS**

**RED ROCK 40 T. CAP. POWER AND IDLER SET**, new 2012, Mdl. RWPP-40-60, 8' x 20" dbl. rubber tires w/overload discs, S/N RR0016-0102.

**(2) WELDING TURNING ROLL IDLER SETS**, 40 T. cap., rubber tires.



Former Assets of a Major Fabricator

**7012 Highway 1 South  
ADDIS (BATON ROUGE AREA),  
LOUISIANA 70710**

*(See Directions on Back Page)*

**AUCTION: TUESDAY, MARCH 10  
10:00 A.M.**



**HORIZONTAL  
BELT SANDERS**

**(2) JANCY 3" MDL. 76B075S**, 3.6 kW drive motor, fabricated steel stand, S/N 05625, S/N N.A.

**IRONWORKER**

**PIRANHA 90 T. CAP. MDL. P-90**, 1-1/8" thru 1" material punch cap., 1" x 12" and 1/2" x 20" flat-bars, 6" x 6" x 5/8" angle cutting cap., 2" rd. bar cap., 4" x 6" x 3/8" coper notcher, 12" brake attach. w/4-way die, H.D. punch head w/strip- per and base, assorted punches and dies, swing-away material stop, 18' x 14" idler roller conveyor, S/N P90-1201.



**2  
AVAILABLE**

**On-Site Bidding in Addis (Baton Rouge Area), LA or Bid Via Webcast at [BidSpotter.com](http://BidSpotter.com)**



LINCOLN DC-600 MIG WELDING MACHINE



LINCOLN IDEALARC DC-600 POWER SUPPLIES

AS NEW AS  
2011

## WELDING MACHINES

**(16) LINCOLN MDL. DC600 MIG WELDERS**, as new as 2005, 600 amps @ 44 v., 100% duty cycle, Lincoln Mdl. LN7 wire feeder, S/N U1980502805, S/N U1930812260, S/N U1050409179, S/N U1980502875, S/N U19-80408655, S/N U1980502827, S/N U1980502825, S/N U1980408634, S/N U1961207337, S/N U1980502828, S/N AC796609 w/multi-process switch, S/N U1990309321, S/N U1980502807, S/N U1980502826, S/N U198-0502804, S/N U1930812259, S/N U1980502806.

**(2) LINCOLN IDEALARC MDL. DC600**, as new as 2011, 750 amps @ 44 v., 50% duty cycle, 600 amps @ 44 v., 100% duty cycle, S/N U1110906135 (2011), S/N U1980517351.

**(2) MILLER MDL. XMT456 INVERTER STYLE MIG WELDERS**, 450 amps @ 38 v., 100% duty cycle, 70 Series wire feeder, fabricated steel stand, S/N LF055005, S/N LF055002.

**LINCOLN MDL. CV400 WELDER**, 400 amps @ 36 v., 100% duty cycle, Mdl. LF72 wire feeder, S/N U1961011918.

**(2) MILLER MDL. EX350I INVERTER WELDERS**, 350 amps @ 32 v., 100% duty cycle, Lincoln Mdl. LF72 wire feeder, fabricated stand, S/N U1020341436, S/N U1020341419.

**(4) LINCOLN INVERTEC MDL. V350PRO WELDERS**, 350 amps @ 32 v., 100% duty cycle, S/N U1060501387 w/TIG torch, S/N U1060305606, S/N U1060510671, S/N U1060210763.

**(3) LINCOLN MDL. CV300 MIG WELDER**, 300 amps @ 32 v., 100% duty cycle, on fabricated metal stand, S/N U1990826654 and S/N U1010514532 w/Lincoln Mdl. LN7 wire feeder, S/N U1990702474 w/Lincoln Mdl. LF72 wire feeder.

**MILLER DELTAWELD MDL. 302 WELDER**, 300 amps @ 32 v., 100% duty cycle, S/N KG220901.

**MILLER MDL. CP302 MIG WELDER**, 300 amps @ 32 v., 100% duty cycle, 60 Series wire feeder, S/N KH514048.

**MILLER MDL. CP300 WELDER**, 300 amps @ 32 v., 100% duty cycle, 60 Series wire feeder, fabricated steel stand, S/N KC3215777.

**MILLER MDL. CP-250TS WELDER**, 250 amps, R-115 wire feeder, S/N U494412.

## STUD WELDER

**NELSON "NELWELD" MDL. 6000**, 790 amps @ 44 v., 100% duty cycle, stud welding gun and leads, (2) gun stations w/(2) stud welding guns, S/N 10016376.



LINCOLN INVERTEC V-350 PRO MIG WELDING MACHINE



LINCOLN CV-300 MIG WELDING MACHINE

## MISC. WELDING, CUTTING & BLASTING EQUIPMENT

**(37) ADDITIONAL WELDING POWER SOURCES & FEEDERS**, incl. Lincoln Invertec and Miller CP250, Lincoln Mdl. STT-10 wire feeds and more!; **(4) WELDING POSITIONERS**, Ransome 5,000 lb., Aronson 3,000, 2,500 and 2,000 lb.; **(2) PLASMA CUTTERS**: Hypertherm Powermax 1650; **(7) KEEF ROD OVENS**; **(3) PORTABLE SANDBLAST TANKS**, up to 1,000 lb. cap.; **AIRCO FLAME CUTTER**, 36' x 13' tbl.; **MILWAUKEE PORTABLE BEAM DRILL**; **WELDING SCREENS**; **WELDING TABLES**; **MORE!**

## SHOP SUPPORT EQUIPMENT

**(7) 20' OCEAN SHIPPING CONTAINERS**; **DAYTON HORIZ. BANDSAW**; **FLOOR AND BENCH TOP DRILL PRESSES**; **DRILL BIT SHARPENER**; **RIDGID 535 THREADER**; **PORTABLE HEATERS**; **FACTORY UTILITY TRUCKS**; **HAND TRUCKS**; **WAREHOUSE LADDERS**; **HYDRAULIC PALLET JACKS**; **LIGHT STANDS**; **MORE!**



RANSOME  
5,000 LB. CAP.  
POSITIONER



NELSON DUAL STATION STUD WELDING SYSTEM



### HYDRAULIC ROUGH TERRAIN CRANE

**TADANO 30 T. CAP. MDL. TR-300XL**, inspected 10/10/2014, Mitsubishi 6D16-TLEA diesel engine, Tadano digital load monitor, 4-section hyd. boom w/swing-away jib, 30 T. main hoist cap., 7-1/2 T. aux. hoist cap., 100' main hoist boom length, S/N 530480.



### FORKLIFTS

**TAYLOR 36,000 LB. CAP. MDL. TEH300L**, 36,000 lbs. @ 24" load center, 30,000 lbs. @ 36" load center, Cummins 6BT Turbo Diesel, 162" overall height, 13' lift height, 96" forks, 1200x20 tires, 3,806 H.O.M., S/N 20874.



### DIESEL TRUCK TRACTOR

**INTERNATIONAL MODEL 9200i 4X2**, new 2000, 32,000 lb. G.V.W.R., sgl. axle, Eaton Fuller trans., sleeper cab, Odo: 619,000 miles, VIN 2HSCDAM-N3YC079236.



### AIR COMPRESSOR SYSTEMS

**INGERSOLL RAND MDL. SSR-EPE50 ROTARY SCREW AIR COMPRESSOR SYSTEM**, new 2007, 50 HP motor, 211 CFM, air cooled, skid mtd., noise enclosure, S/N CA3395U07178, Ingersoll Rand Mdl. TS1A refrigerated air dryer, new 2007, 175 PSI max. pressure, S/N DN00000986-062807.

<  
**INGERSOLL RAND  
AIR COMPRESSOR  
PACKAGE**

>  
**INGERSOLL RAND  
ROTARY SCREW  
AIR COMPRESSOR**



**INGERSOLL RAND MDL. SSREP75S ROTARY SCREW AIR COMPRESSOR SYSTEM**, new 2002, 332 CFM cap., 100 HP drive motor, skid mtd., air cooled, enclosure, S/N CK5125U02198, 500 gal. cap. air receiver, (2) Ingersoll Rand Mdl. TC300-EMS desiccant air dryers.

**SULLAIR 150 HP MDL. 20150HACAC ROTARY SCREW TYPE**, 115/125 PSIG, S/N 00382949.

**AIR RECEIVER**, new 2007, approx. 500 gal. cap., 150 PSI max. working pressure.

**PLANT & MACHINERY INC.**  
AUCTIONEERS • APPRAISERS • LIQUIDATORS • REAL ESTATE

P.O. Box 19100  
Houston, TX 77224-9100

**DATED MATERIAL - PLEASE DELIVER**



**PUBLIC INVITED**  
**AUCTION: TUES., MARCH 10 • 10:00 A.M.**

**STRUCTURAL BEAM & PLATE  
FABRICATOR CLOSING**

**Featuring: Controlled Automation 3-Spindle  
CNC Beam Drill, 2006; Controlled Automation  
5-Punch CNC Beam Line, retrofit 2005;  
(2) Large Capacity HEM Structural Bandsaws;  
Peddinghaus FPB1500-3E CNC Plate Processing  
Machine, recond. 2012; (35) Late-Model  
Lincoln Welding Machines; Assorted  
Fabricating Equipment; Air Compressors;  
Rough Terrain Crane, Taylor Forklifts,  
Truck Tractor, Much More!**



**ATTENTION: PLANT MANAGER  
OR EQUIPMENT BUYER**

Presorted  
First Class Mail  
U.S. Postage  
PAID  
Eugene, Oregon  
Permit No. 17



**DIRECTIONS**

**FROM BATON ROUGE METROPOLITAN AIRPORT:** Exit airport using Veteran's Memorial Boulevard. Turn right onto LA-408/Harding Blvd. and proceed approx. 1/2 mile. Merge onto I-110 S toward Baton Rouge and proceed approx. 6-1/2 miles. Merge onto I-10 W via Exit 1J toward Lafayette and proceed approx. 1-1/2 miles. Merge onto LA-1 S via Exit 153 toward Plaquemine and proceed approx. 6-1/2 miles to the sale site, 7012 Hwy. 1 S, Addis, Louisiana 70710. Watch for auction signs.

**LODGING**

**DAYS INN & SUITES** .....(225) 356-6500  
2949 Varsity Street, Baton Rouge, Louisiana 70807  
**HOLIDAY INN EXPRESS** .....(877) 410-6681  
400 North Boulevard, Baton Rouge, Louisiana 70802

**UNABLE TO ATTEND?**

Bid on-line in real time at **BidSpotter.com**  
**TO PARTICIPATE YOU MUST:**  
1. Register at [www.BidSpotter.com](http://www.BidSpotter.com). Use the link to BidSpotter on PMI's website calendar. **DO IT NOW.**  
2. Either wire transfer, or overnight delivery service a cashier's check deposit in the amount of \$3,000 (U.S. Bidders) or \$10,000 (Foreign Bidders) to:  
**Plant & Machinery Inc.**  
1304 Langham Creek Drive, Suite 454, Houston, TX 77084  
Wire transfer instructions can be found at [pmi-auction.com](http://pmi-auction.com)  
You must be registered and have your deposit in the hands of Plant & Machinery, Inc. at least 24 hours prior to the start of the auction. Failure to register and/or failure to send your deposit to Plant & Machinery, Inc. may disqualify you from bidding. **DON'T WAIT.**  
If you need assistance, don't hesitate to call (713) 691-4401.  
**ALL WEBCAST BIDS ARE SUBJECT TO AN 18% BUYER'S PREMIUM.**

**FINANCE**

**YOUR AUCTION  
PURCHASE**  
Conserve Your Cash &  
Increase Your Bidding Power  
**AuctionLea\$e Provides  
M&E Financing**  
**With Approvals from  
\$5,000 to \$999,000**  
**(800) 438-1470**  
**Apply Online:**  
[www.AuctionLease.com](http://www.AuctionLease.com)

**PARTIAL TERMS & CONDITIONS**

A 15% Buyer's Premium Will Apply On-site.  
An 18% Buyer's Premium Will Apply to Webcast Bids. See Above Rules for Participation.  
Everything will be sold to the highest bidder or bidders for cash in accordance with the auctioneer's Customary Terms of Sale, copies of which will be posted on the premises.  
**ALL PAYMENTS MUST BE MADE BY CASH, CASHIER'S CHECK, WIRE TRANSFER OR COMPANY CHECK WITH BANK LETTER GUARANTEEING PAYMENT TO PLANT & MACHINERY INC.**  
Here is an example of what your letter should be: *Mr. "Customer Name" is a customer of this bank. This bank will guarantee unqualified payment to PMI on the account listed herein up to the amount of \$\_\_\_\_\_. This letter is good until April 10, 2015.*  
In default of payment of bills in full within the time therein specified, the Auctioneer in addition to all other remedies allowed by law, may retain all monies received as deposit or otherwise, as liquidated damages. All items must be removed by the time announced at the start of the sale.  
Lots not paid for and/or removed within the time allowed may be resold at public or private sale without further notice, and any deficiency, together with all expenses and charge of resale, will be charged to the defaulting purchaser.  
The buyer acknowledges that he or an agent has inspected all of the assets upon which he will be bidding and/or does purchase.  
Buyer agrees to accept assets purchased **"AS IS," WITH "ALL FAULTS" AND "WITH REMOVAL AT BUYER'S RISK AND EXPENSE."** THE AUCTIONEER EXPRESSLY DISCLAIMS ON THE PART

**OF THE AUCTIONEER AS AGENT AND THE SELLER, ANY WARRANTY AS TO FITNESS OR USABILITY OF ALL THE ASSETS, AND THE BUYER EXPRESSLY WAIVES ANY CLAIM IN RESPECT TO ANY POSSIBLE FUTURE USE OF ANY ASSET PURCHASED FOR ANY PURPOSE WHATSOEVER.**  
The buyer does hereby assume and does agree to indemnify and hold the auctioneer harmless from any future claim which shall pertain to the fitness or use of that asset as being purchased. Riggers, movers, electricians and buyers performing work at the Auction Site must provide PMI with evidence of insurance. The insurance coverage must be at a level acceptable to PMI and to the seller. PMI reserves the right to withdraw items, alter the order of the sale, accept bids from the seller, and group lots as it may deem appropriate. This auction may include consignment items.  
Although all information has been obtained from sources deemed reliable, the auctioneer and seller make no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained, or contained in our catalog. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the auction. Although it is not likely, auction sales are subject to cancellation or postponement. Kindly contact auctioneer prior to attendance.  
These terms and conditions may be modified or supplemented by language in the catalog available at the sale site or by announcement at the start of the sale. Bidders should be attentive to those announcements and to the catalog language.