

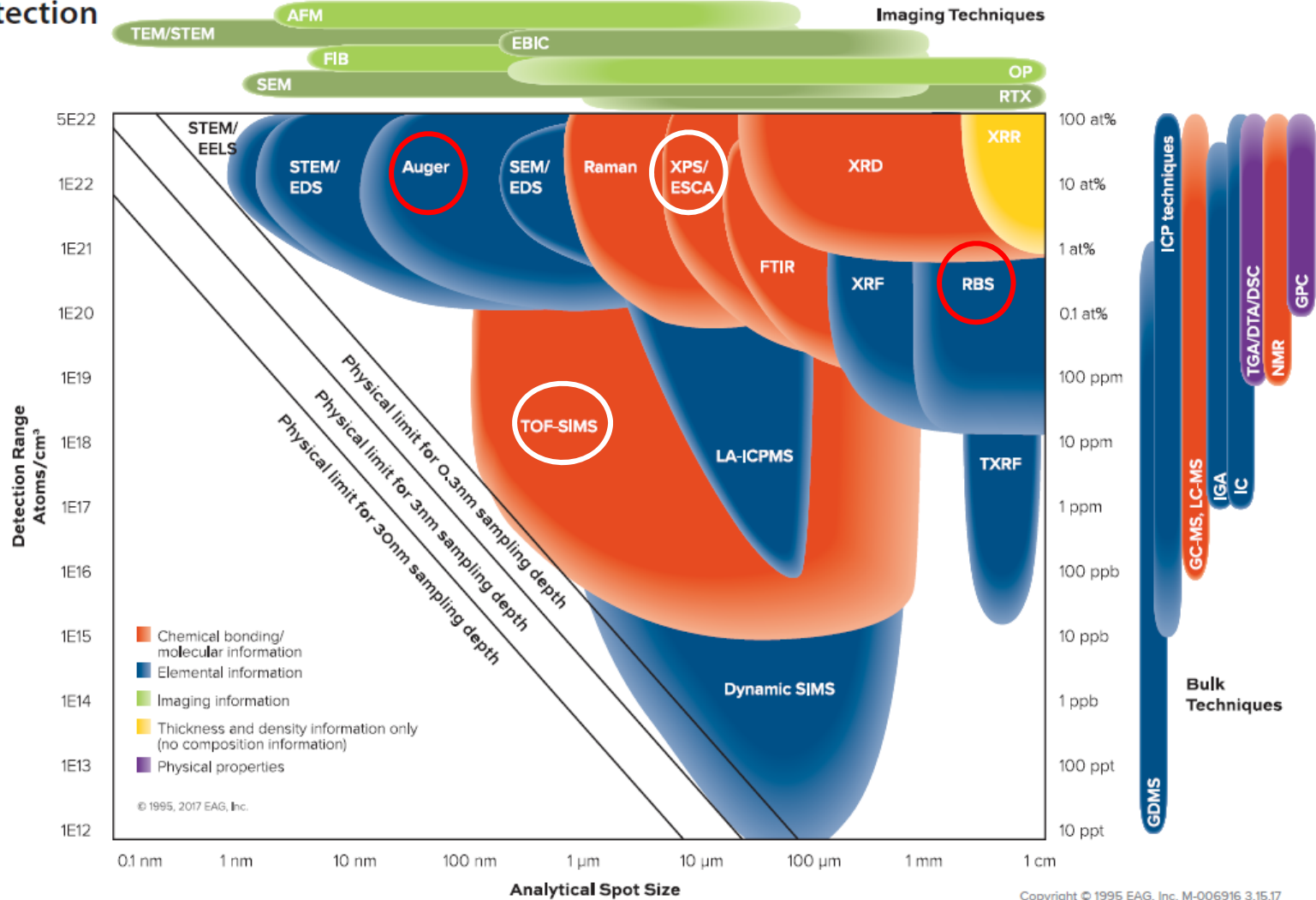
Surface Analytical Techniques (XPS, Auger, SIMS and RBS)

Jerry Hunter, Ph. D.

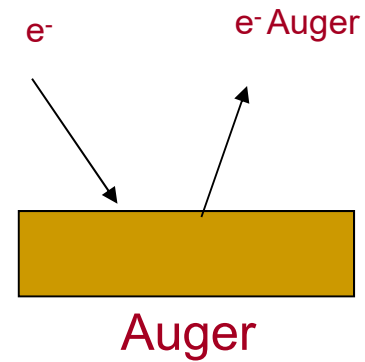
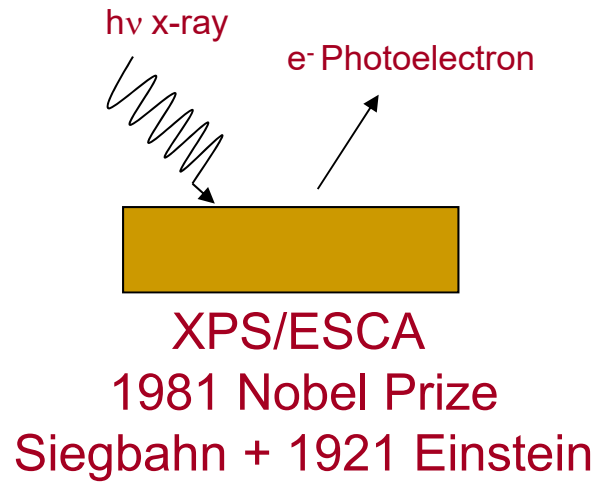
Analytical Methods



Analytical Resolution vs. Detection Limit



Electron Spectroscopy



XPS Key ideas to take away

- XPS provides detection limits to ~0.1% atomic
- XPS is very surface sensitive (top <10 nm)
- XPS gives chemical bonding information
- XPS is useful for surveys of unknown contamination
- Can combine with ion sputtering to perform compositional depth profiling

X-ray Photoelectron Spectroscopy (XPS)



- X-ray beam irradiates a sample surface resulting in the ejection of photoelectrons from the core level of the atoms present in the sample
- Photoelectrons are extracted and filtered with respect to their energy (energy is representative of the elements in the sample)
- Can be combined with sputtering to do depth profiling

X-ray Photoelectron Spectroscopy (XPS)

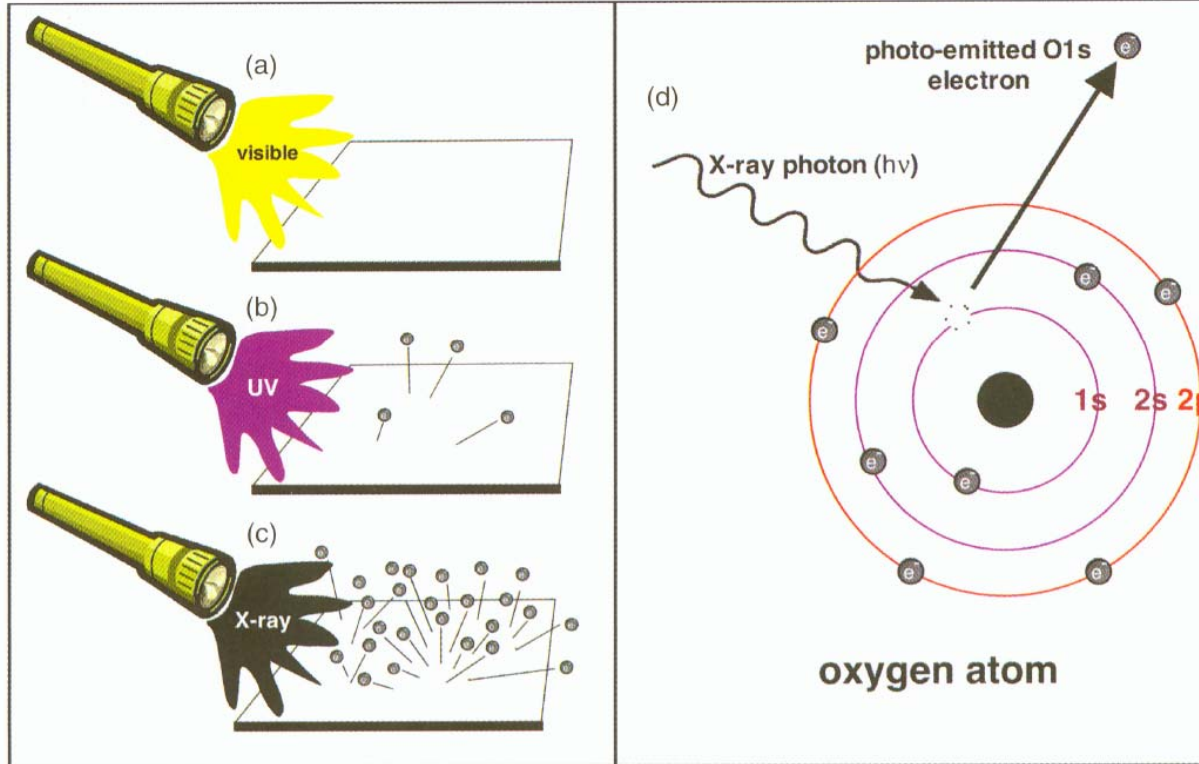


- Signal detected: Photoelectrons from near surface atoms
- Elements detected: Li – U, Chemical bonding
- Detection limit: 0.1 – 1% atomic
- Imaging: Yes
- Lateral Resolution: 9 μ m – 2mm

Photoelectric Effect

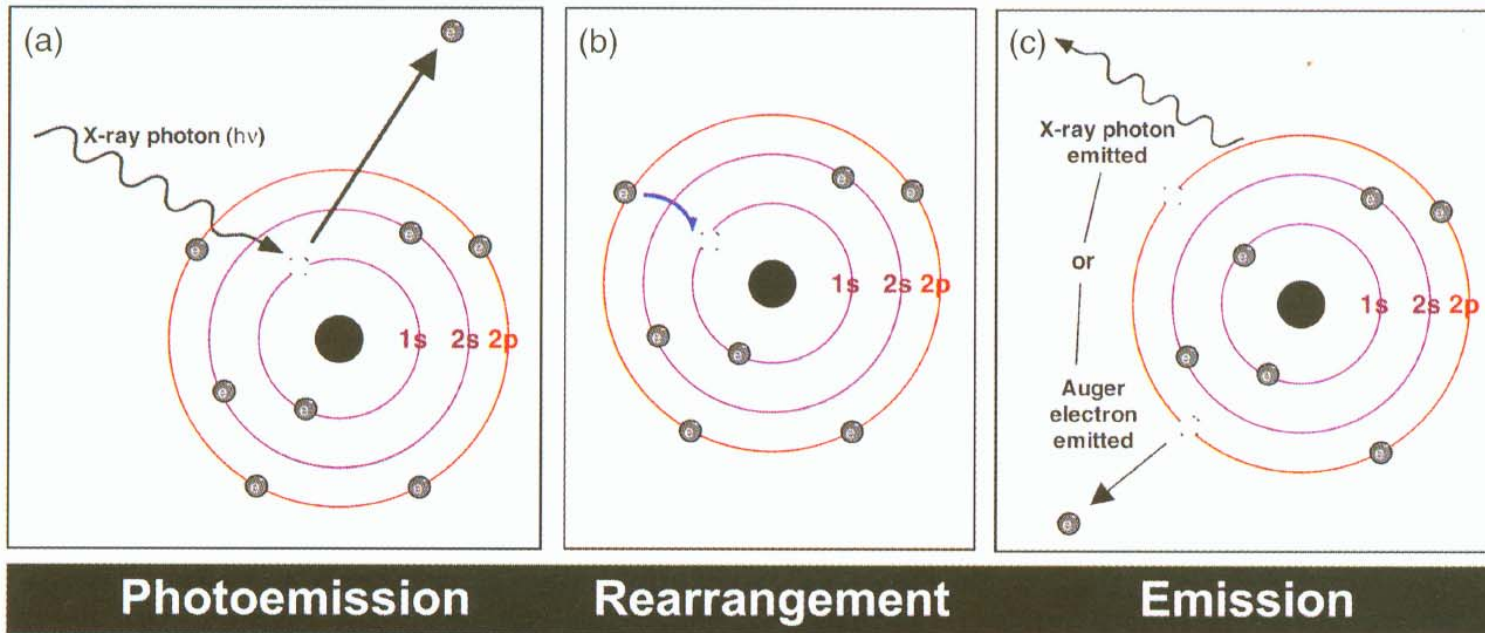
UPS

XPS



Vickerman

Photoemission Process



Vickerman

X-ray photoelectron spectroscopy, XPS (a.k.a. Electron Spectroscopy for Chemical Analysis, ESCA)



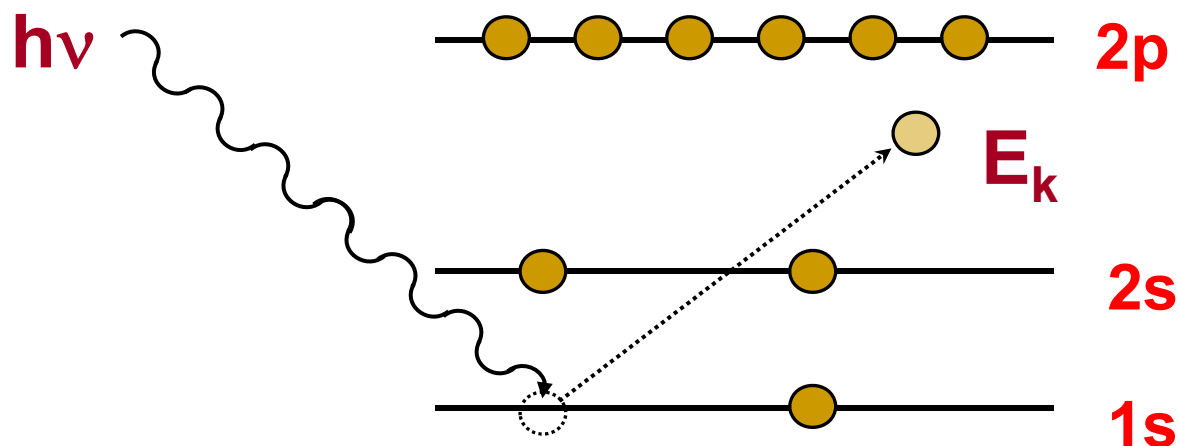
Photoelectric effect:

Photon of energy, $h\nu$, bombards a material and is absorbed by an electron with binding energy E_b which then is ejected into the vacuum with kinetic energy,

$$E_k = h\nu - E_b - \phi$$

where,

ϕ = work function to remove the electron from the surface

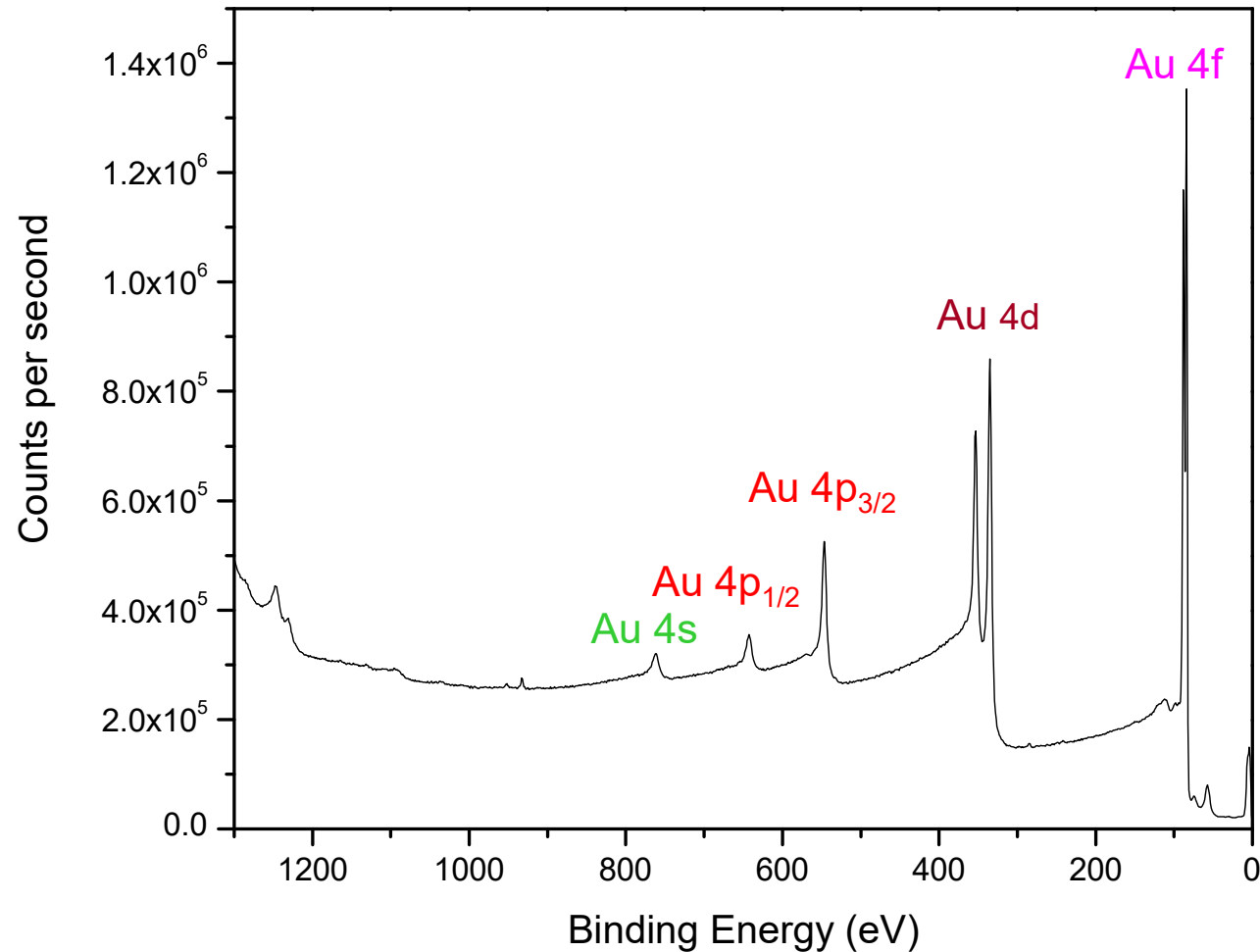


Courtesy of J. Shallenberger

XPS Survey Spectra of Gold foil



note peaks have discrete, well defined energies



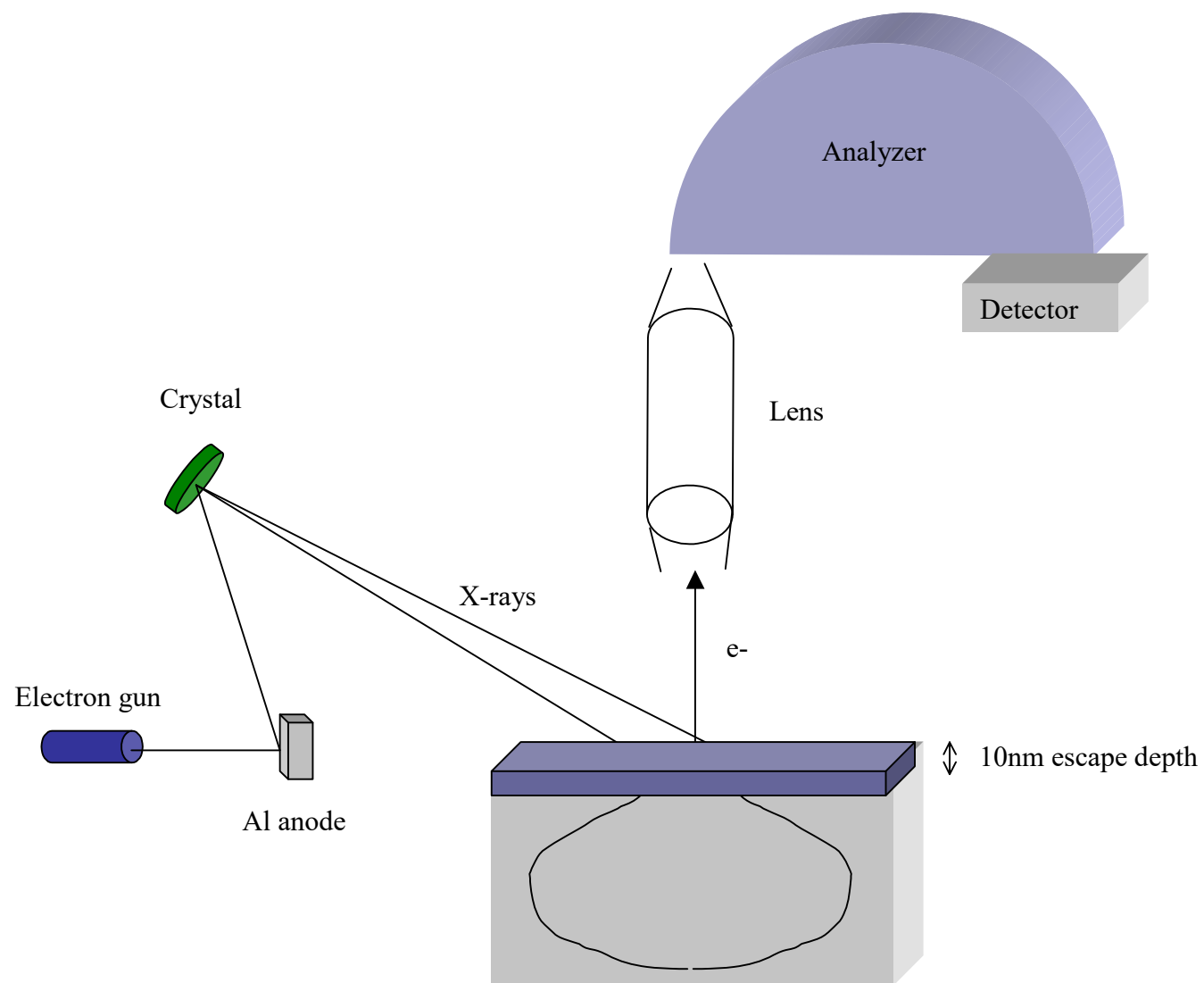
Courtesy of J. Shallenberger

XPS Strengths and Limitations



- Strengths
 - Can detect Li-U
 - Surface sensitive (1-10nm sampling depth)
 - Sensitive to differences in chemical environment
 - Quantitative without standards
 - Works well on insulating materials
- Limitations
 - Poor lateral resolution ($\sim 10 \mu\text{m}$)
 - Surface sensitive
 - Detection limit $\sim 0.1\%$ atomic
 - Cannot detect H

The XPS Experiment



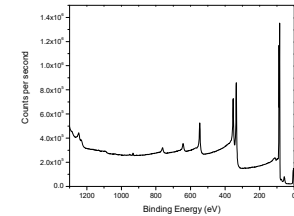
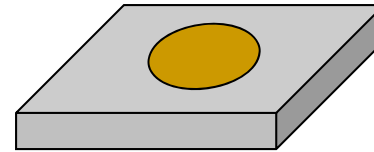
Types of XPS data



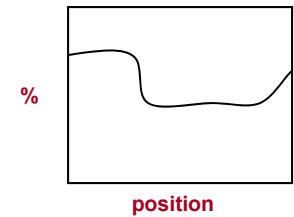
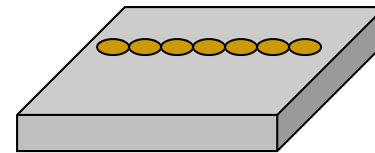
- Spectra
 - Survey – a wide energy scan to see all elemental lines
 - High resolution scans – narrow energy scans to look at chemical bonding for specific elemental lines
- Depth profiles
 - Sputter depth profiles for composition vs. depth up to a few μm
- XPS maps
 - Elemental or bonding information images with $\sim 10 \mu\text{m}$ resolution

Modes of data acquisition

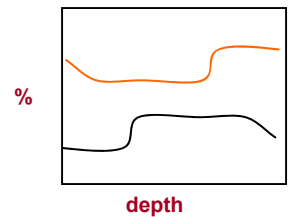
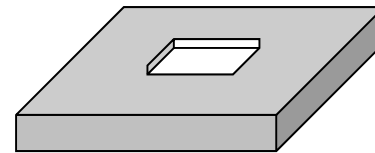
Point mode (spectra)
Most common analysis approach;
variable analysis size



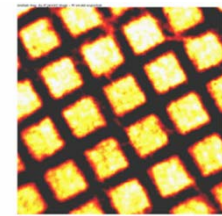
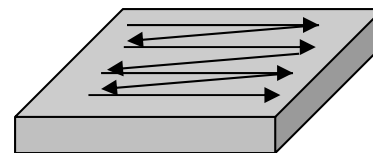
Line scan (1-D surface scan)



Depth Profile



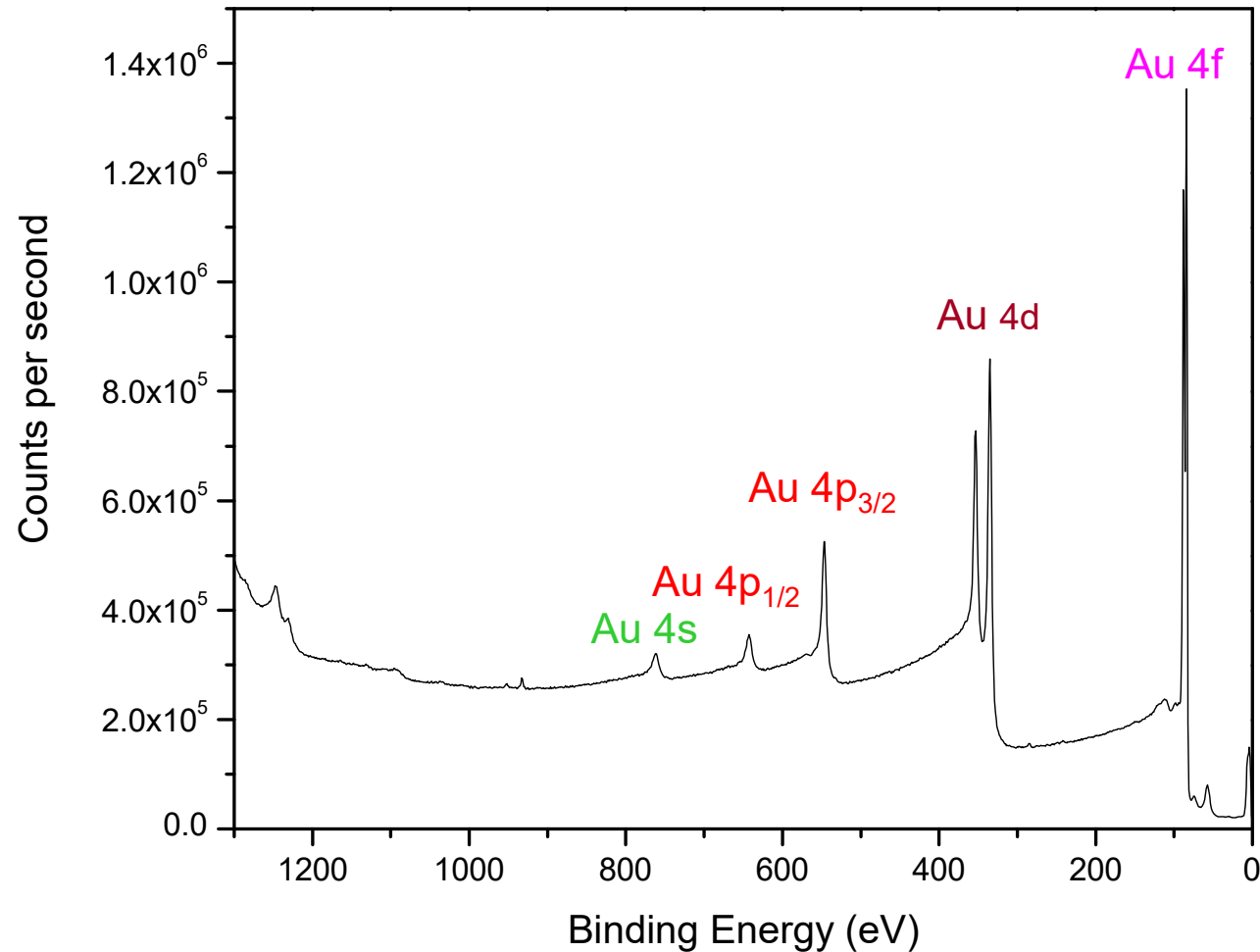
Mapping (2-D surface image)



XPS Survey Spectra of Gold foil

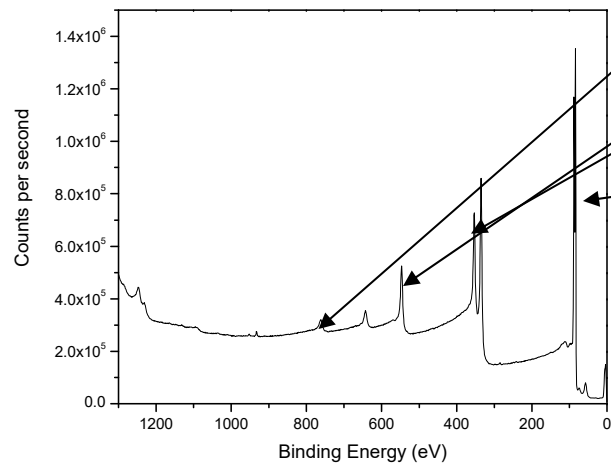
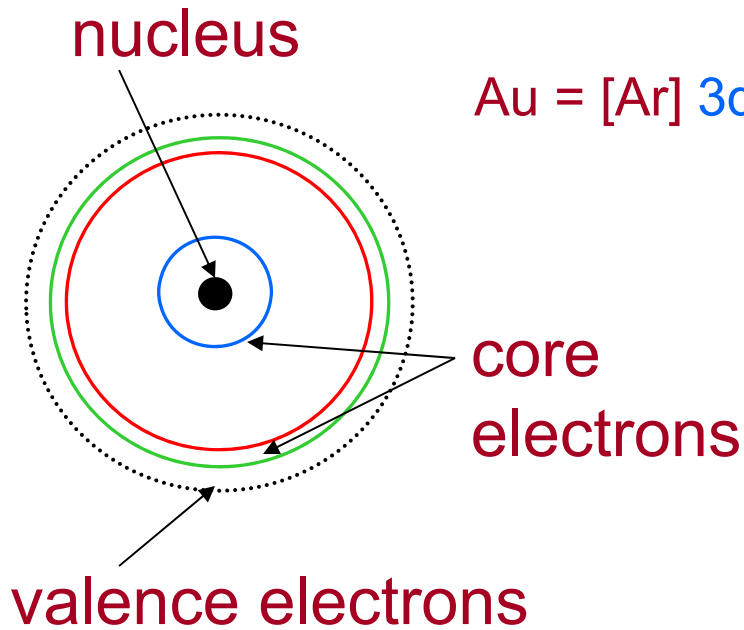


note peaks have discrete, well defined energies



Courtesy of J. Shallenberger

Gold electronic structure

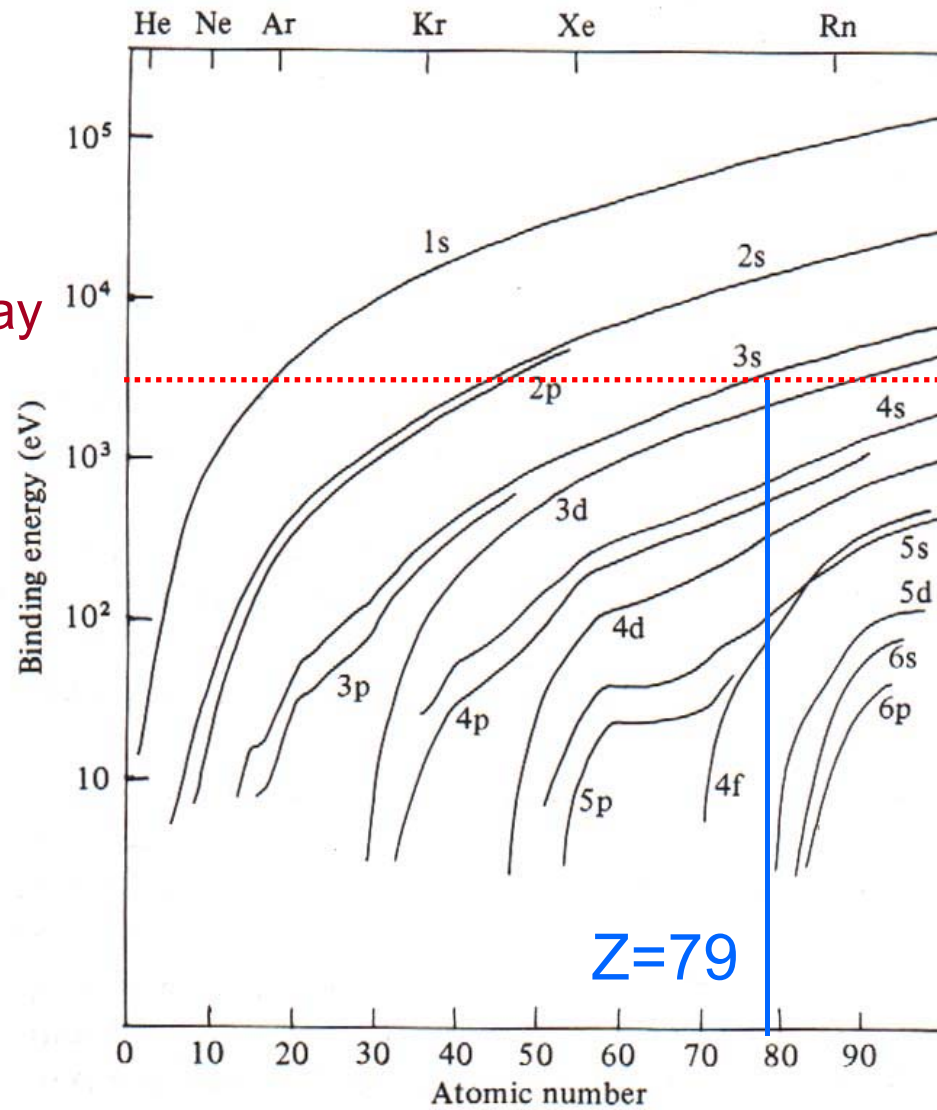


Orbital	Binding energy
3d _{3/2}	2291
3d _{5/2}	2206
4s	762
4p _{1/2}	643
4p _{3/2}	546
4d _{3/2}	353
4d _{1/2}	335
5s	107
4f _{5/2}	88
4f _{7/2}	84
5p _{1/2}	74
5p _{3/2}	57

Courtesy of J. Shallenberger

XPS capable of identifying Li-U

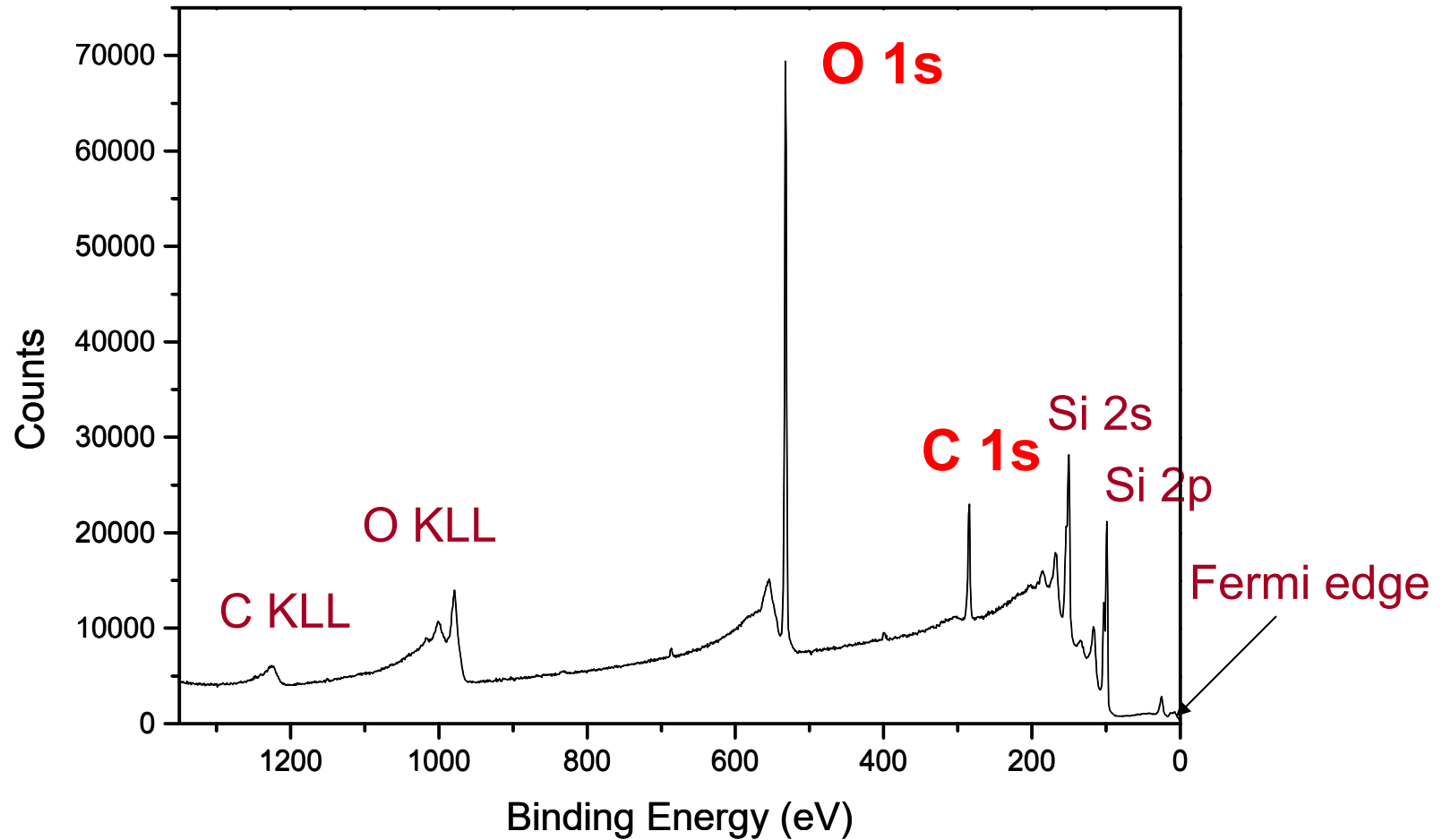
Typical x-ray energy, $h\nu$



Courtesy of J. Shallenberger

Photoelectron spectrum of silicon wafer

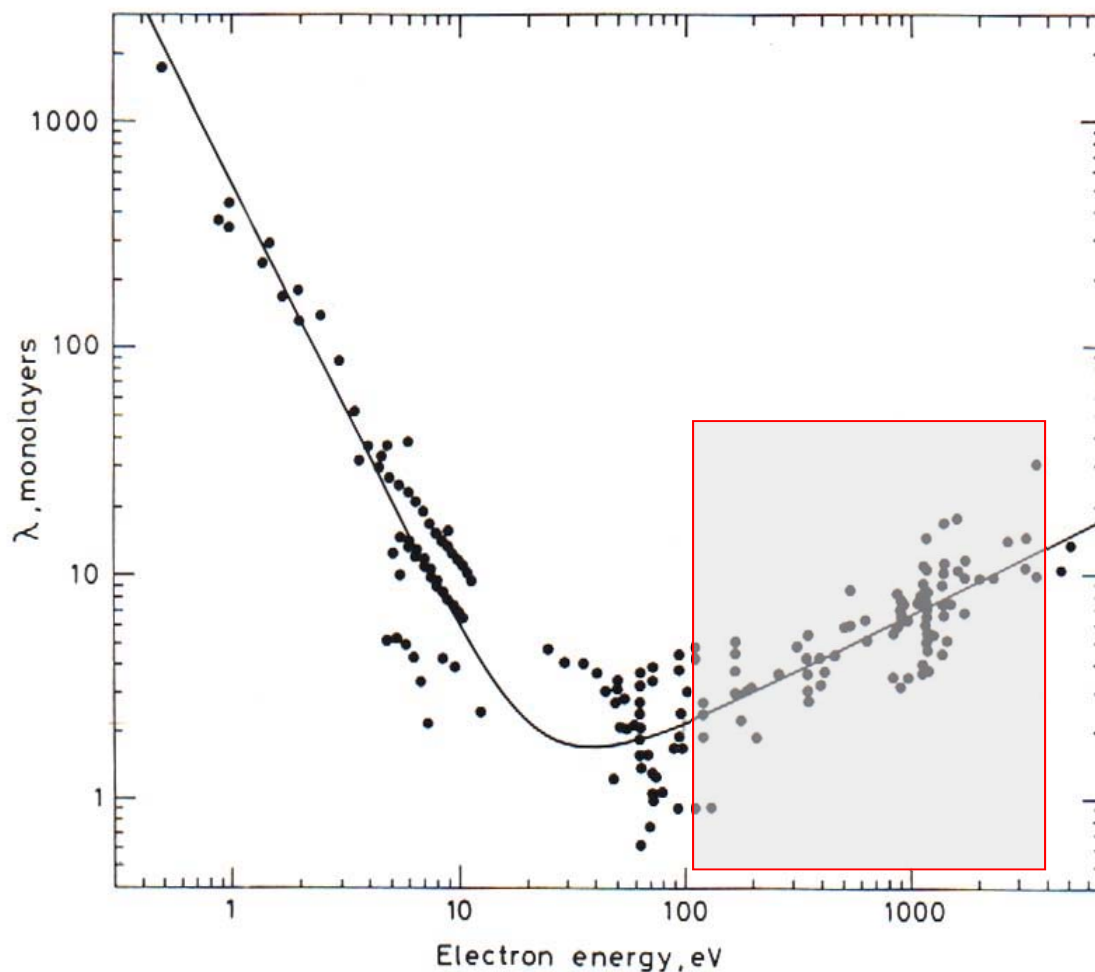
Photoelectron spectrum of silicon wafer



Always see C and O, due to high surface sensitivity

Courtesy of J. Shallenberger

Surface Sensitivity

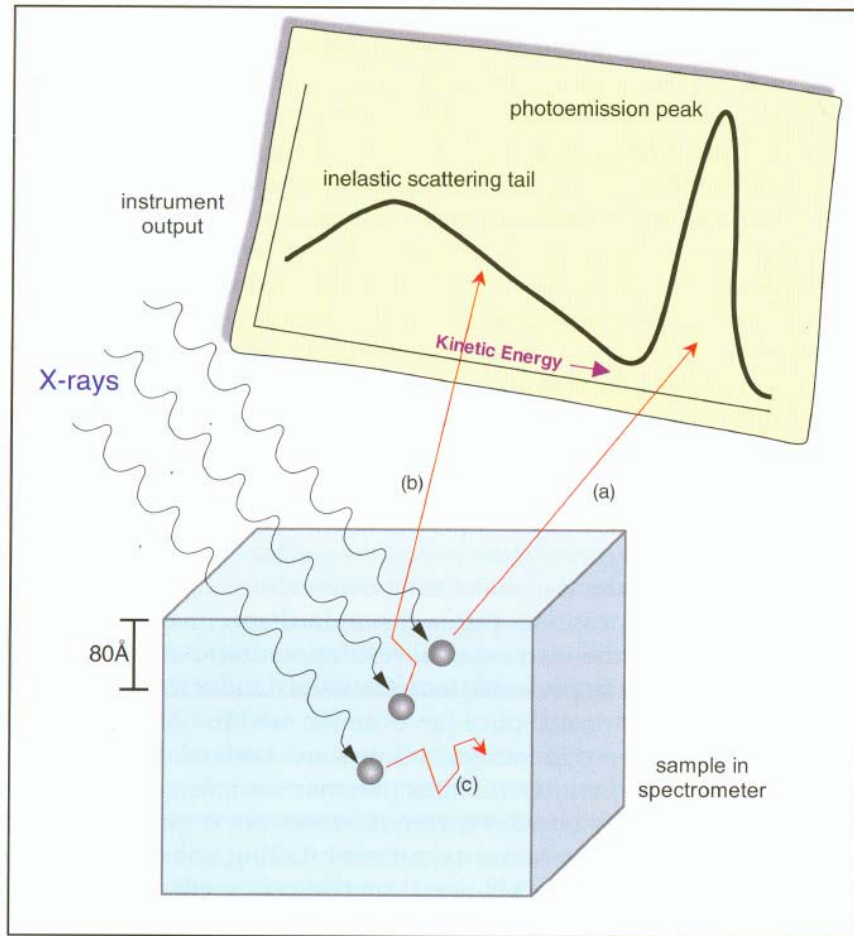


- XPS is surface sensitive because an electron with kinetic energy < 1,500 eV will NOT travel very far through a solid

from Briggs and Seah, Practical Surface Analysis 2nd Edition John Wiley & Sons (Chichester) 1990, p. 207.

Courtesy of J. Shallenberger

Surface Sensitivity



- X-rays penetrate deeply into sample causing electron emission
- Only electrons emitted near the surface that have escaped with no energy loss will contribute to the photoemission peak
- Some electrons have experienced inelastic collisions prior to escaping the sample surface and will present as a background in the spectrum
- Electrons that are too deep have insufficient energy to escape the surface
- Analytical depth is determined by the distance a photoelectron can travel without the loss of energy

Vickerman

Chemical Shift



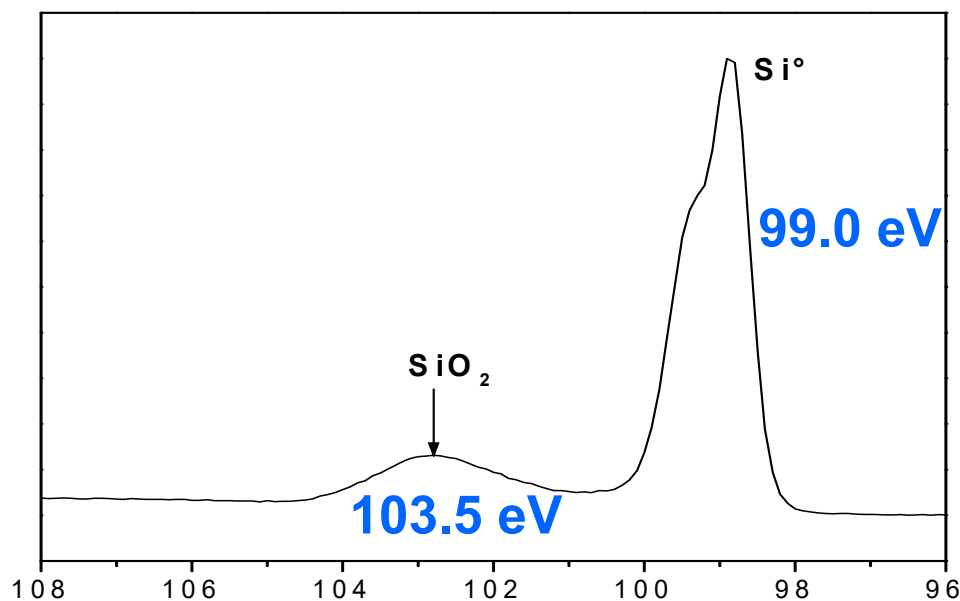
- Binding energy of core electrons can change when the chemical environment changes
- Generally, the binding energies of core levels increase when valence electrons are removed from an atom
- Binding energies of core levels decrease when valence electrons are added to an atom

General observations in chemical shifts

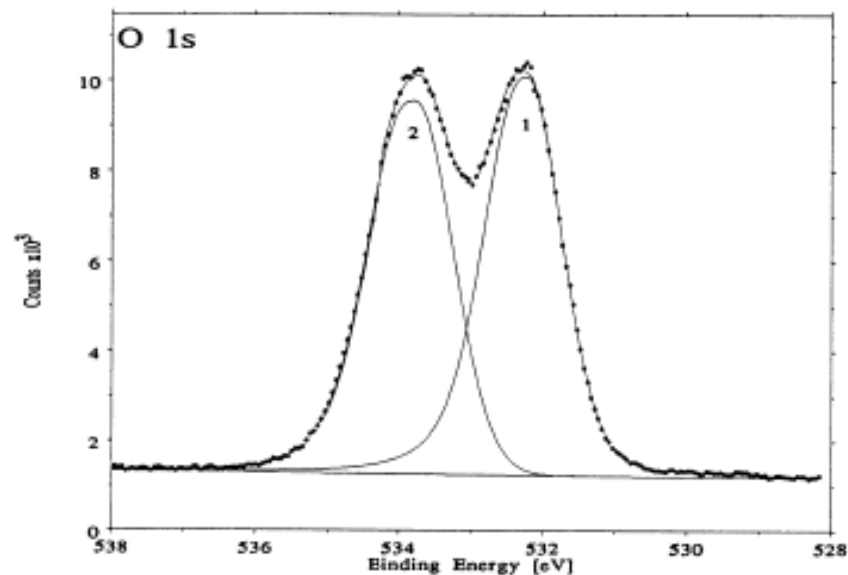
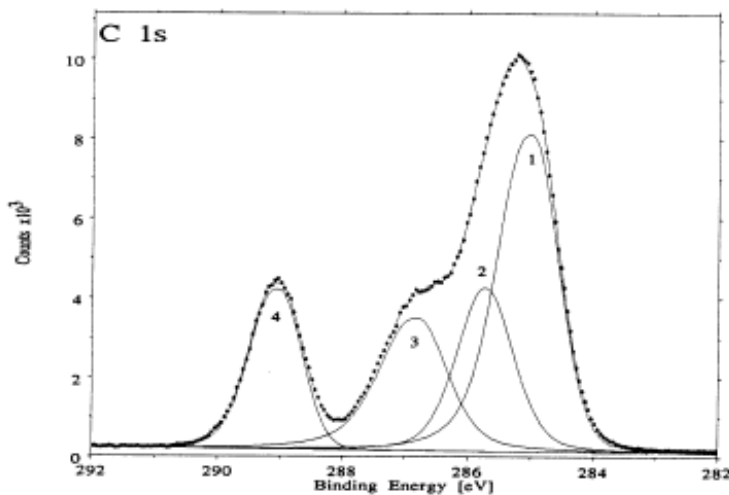
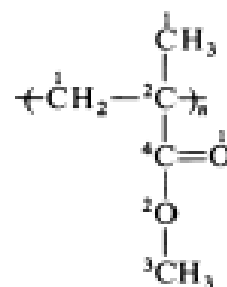
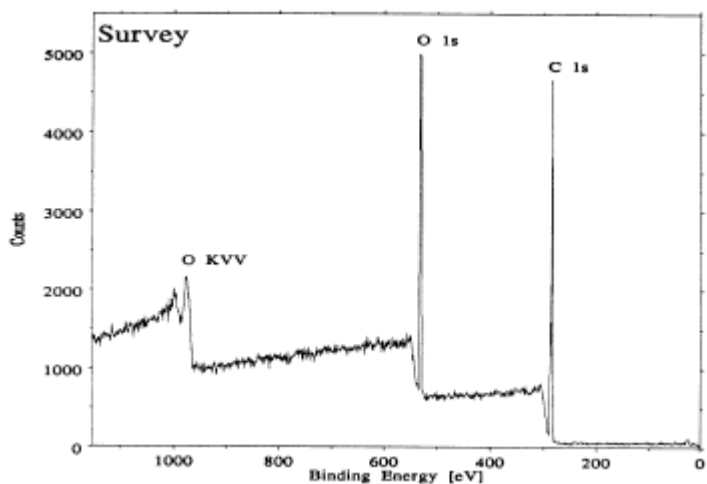


- (1) higher valence oxidation state species has electrons bound with higher energy compared with more reduced state
- (2) In atoms with same formal valence state, BE increases with electronegativity of neighboring atoms

High resolution spectrum



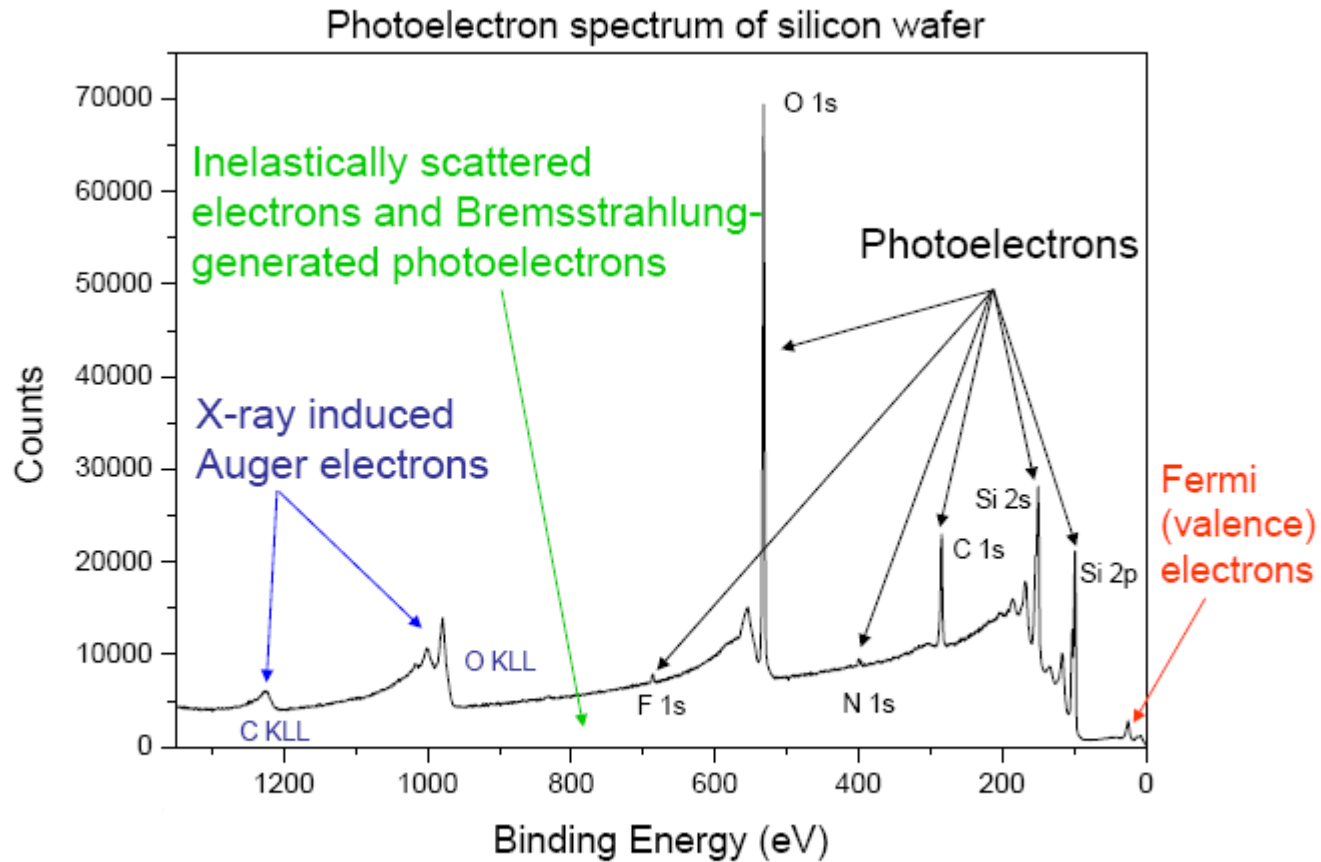
XPS of Poly (methyl methacrylate) PMMA





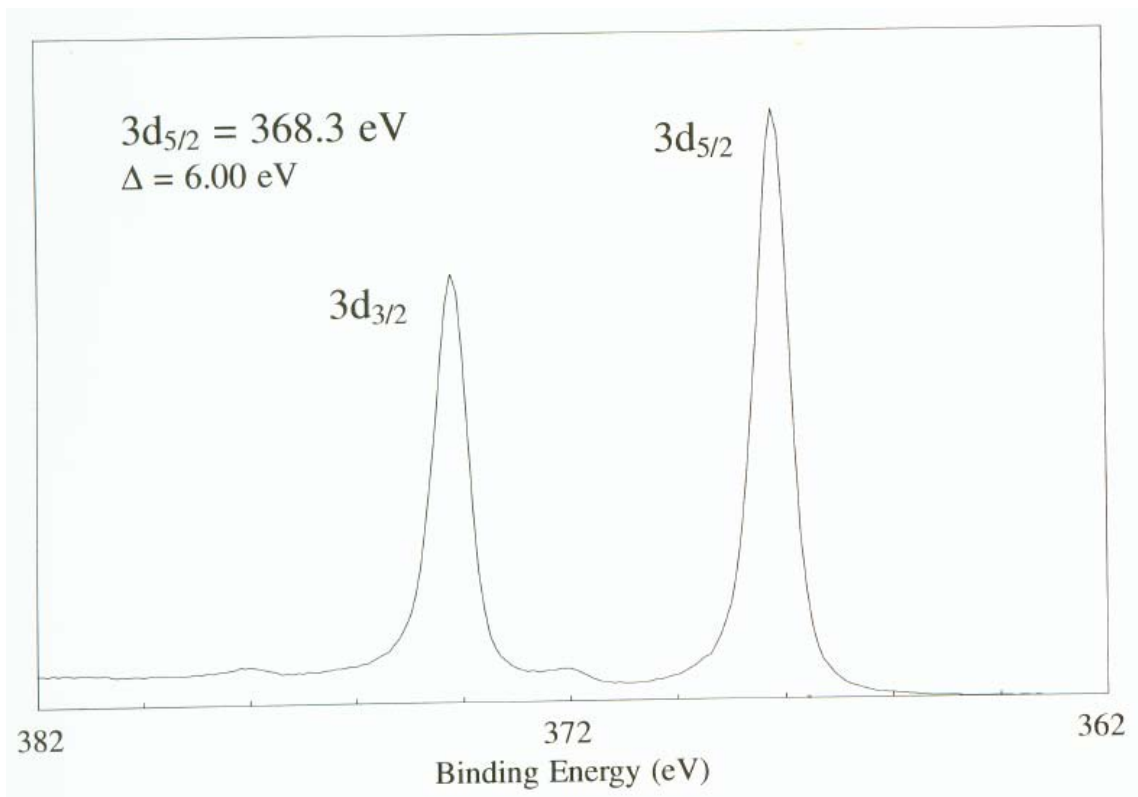
Spectral Features in XPS

XPS Spectral Features



1-5% of detected electrons are photoelectrons with no loss of energy

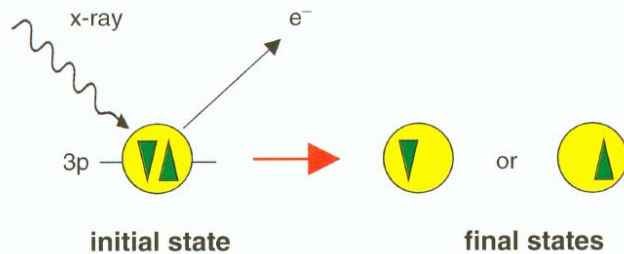
Spin orbit splittings: Ag 3d peak



Subshell	j value	Area ratio
s	$\frac{1}{2}$	-
p	$\frac{1}{2}, \frac{3}{2}$	1:2
d	$\frac{3}{2}, \frac{5}{2}$	2:3
f	$\frac{5}{2}, \frac{7}{2}$	3:4

Peak ratios given by: $2j+1$

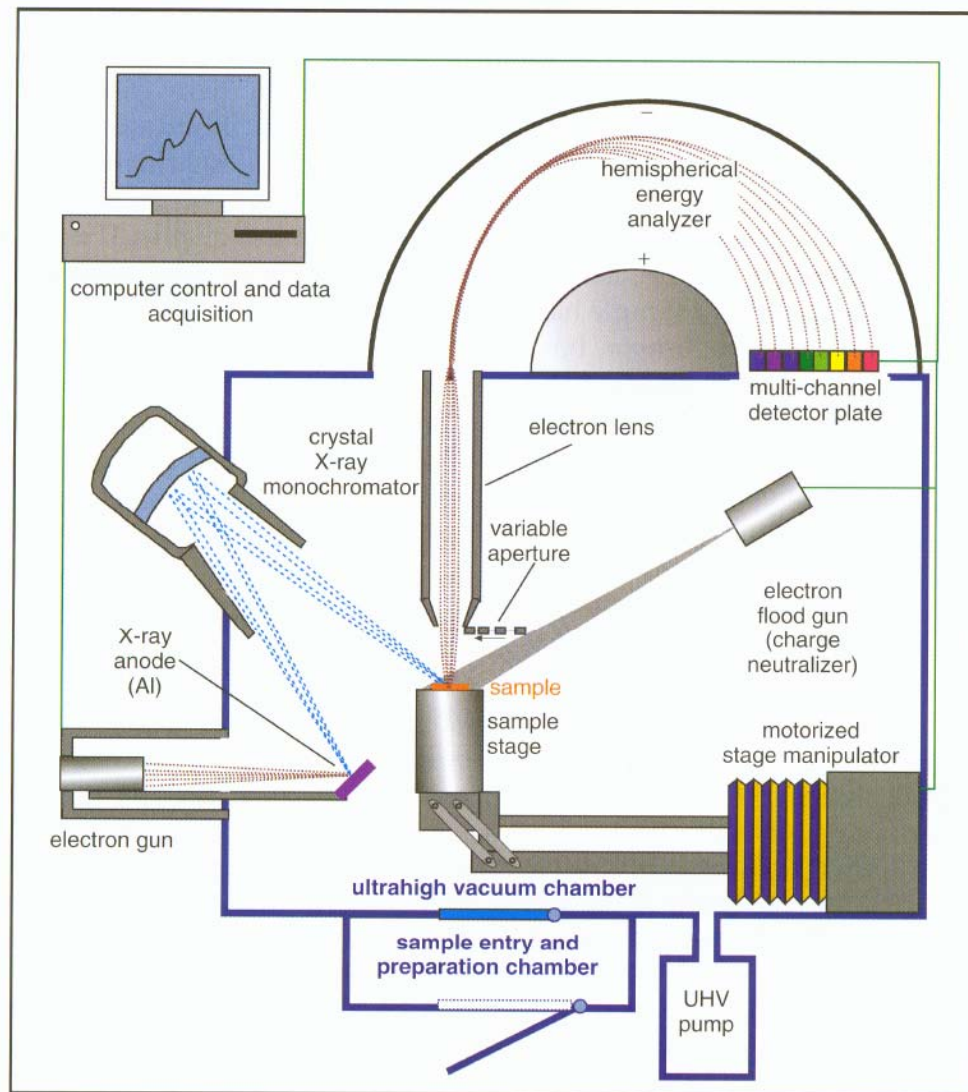
Spin-Orbit Splitting



<p>p</p> <p>$p_{1/2}$ $p_{3/2}$</p> <p>$s = -1/2$ $s = +1/2$</p> <p>area ratio</p> <p>1 : 2</p>	<p>d</p> <p>$d_{3/2}$ $d_{5/2}$</p> <p>$s = -1/2$ $s = +1/2$</p> <p>area ratio</p> <p>2 : 3</p>	<p>f</p> <p>$f_{5/2}$ $f_{7/2}$</p> <p>$s = -1/2$ $s = +1/2$</p> <p>area ratio</p> <p>3 : 4</p>
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- After electron emission from a 3p orbital subshell, remaining electron can have either spin-up or spin-down state
- Magnetic interaction between these electrons and the orbital angular momentum leads to spin-orbit splitting

XPS instrumentation



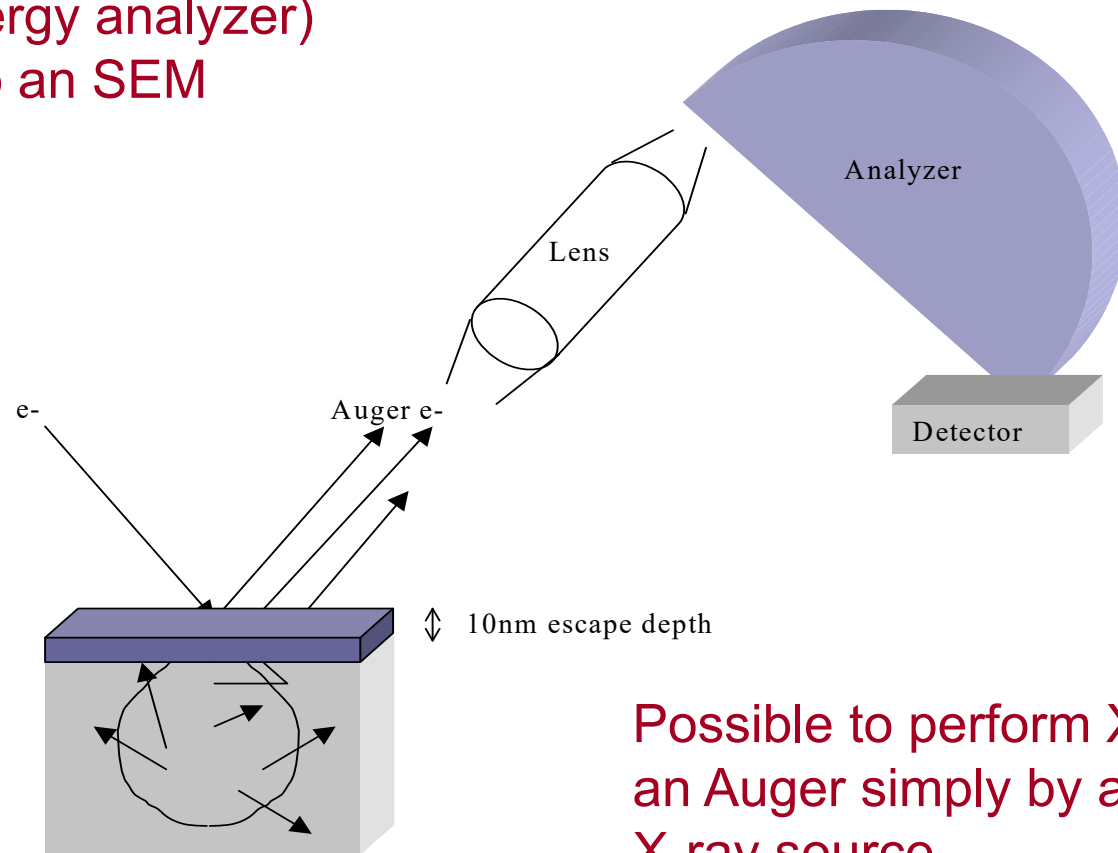
XPS Summary



- Elemental sensitivity
 - Range Li – U
 - Excellent specificity
 - Detection limits 0.1 – 1 atomic %
- Spatial resolution
 - Few μm for commercial systems
- Analysis depth
 - Depends on material and photoelectron energy
 - Can sputter depth profile for larger depths
- Quantitative
 - Homogeneous samples easier
 - Need reliable sensitivity factors
- Chemical information
 - Chemical shift can give bonding information

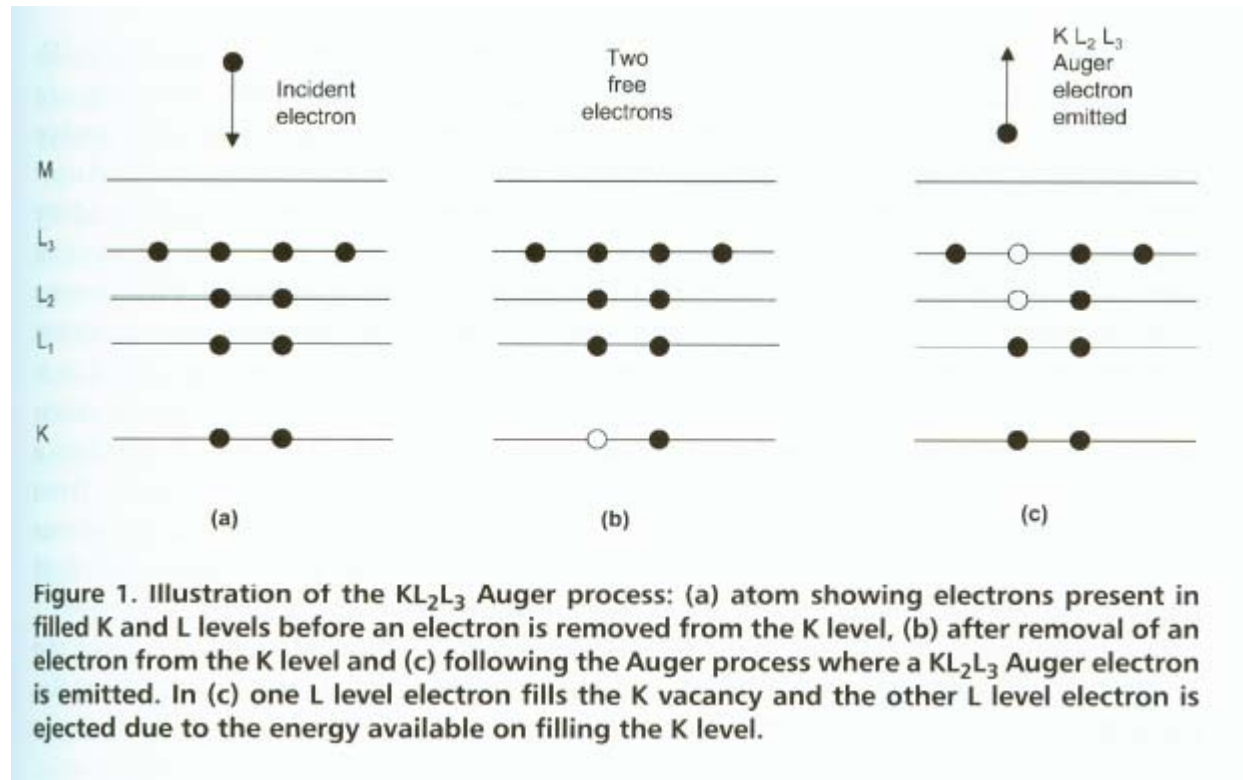
The Auger Experiment

Auger is essentially an XPS
(electron energy analyzer)
hooked up to an SEM



Possible to perform XPS on
an Auger simply by adding an
X-ray source

Auger Process



Auger Summary



- Elemental sensitivity
 - Range Li – U
 - Excellent specificity
 - Sensitivity factor variation is ~100
 - Detection limits 0.1 – 1 atomic %
- Spatial resolution
 - 10-20 nm for commercial systems
- Analysis depth
 - Depends on material and Auger electron energy
 - Can sputter depth profile for larger depths
- Quantitative
 - Not as straightforward as XPS
 - Need reliable sensitivity factors
- Chemical information
 - Chemical shift in some cases
- Beam damage
 - More significant problem vs. XPS
- Sample charging is an issue

Auger vs. XPS

- XPS better able to analyze insulating materials
- Spot size is orders of magnitude smaller with AES allowing chemical analysis of nm size spots
- Narrow XPS peaks allow chemical analysis
- High resolution elemental maps possible with AES
- Both capable of elemental depth profiling

Auger and XPS



- Similar
 - Surface sensitivity (all of the discussion about IMFP, mean escape depth, etc. holds for the Auger electrons)
 - Kinetic energies are typically 100eV – 2keV
 - Cost of instrument (\$500K - \$1M)
 - Typically same type of analyzer
 - Detection limits
 - Elements detected (Li-U)
 - Depth profiling by sputtering
- Different
 - Excitation source is electrons
 - Multi-electron process
 - Much higher lateral resolution (10nm vs. 10,000 nm)
 - Much higher background
 - More typically used for elemental information
 - Higher likelihood of beam damage from e-beam

Electron Spectroscopy = Surface Analysis

- Identification of elements present at the surface – qualitative analysis
- Quantitative analysis of elements at the surface
- Chemical bonding information
- Distribution of elements across the surface – elemental image or map
- Change in composition with depth – depth profile

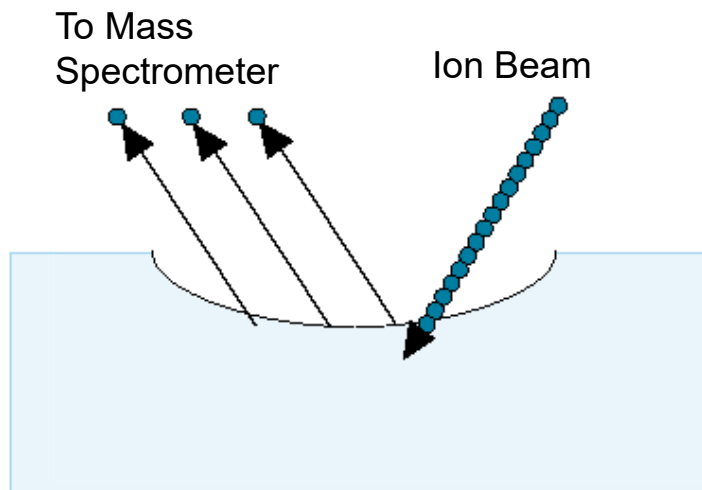
Electron Spectroscopy Key ideas to take away

- Electron spectroscopy provides detection limits to ~0.1% atomic
- Both XPS and Auger are very surface sensitive (top <10 nm)
- Auger has much better (~10nm) lateral resolution than XPS (1 – 10 μm)
- XPS gives chemical bonding information
- Auger and XPS are useful for surveys of unknown contamination
- When combined with ion sputtering can perform compositional depth profiling

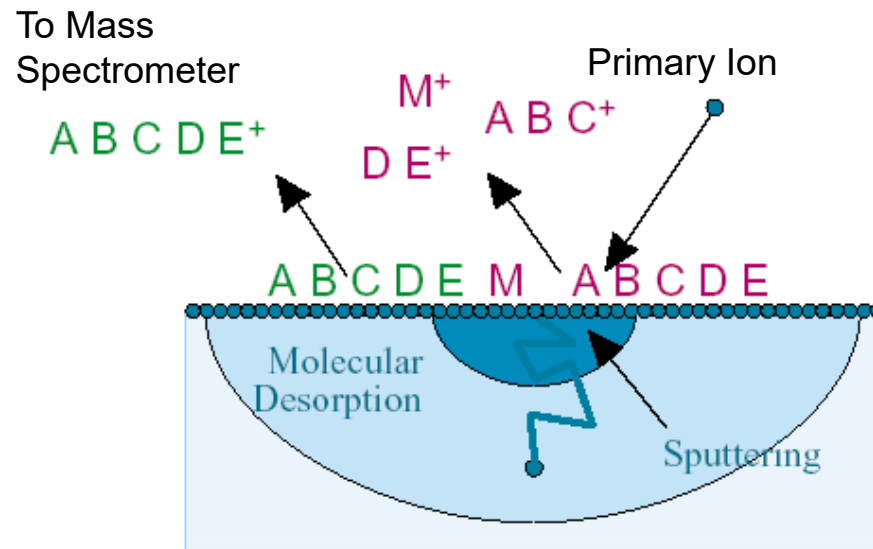
Dynamic and Static Modes of Operation



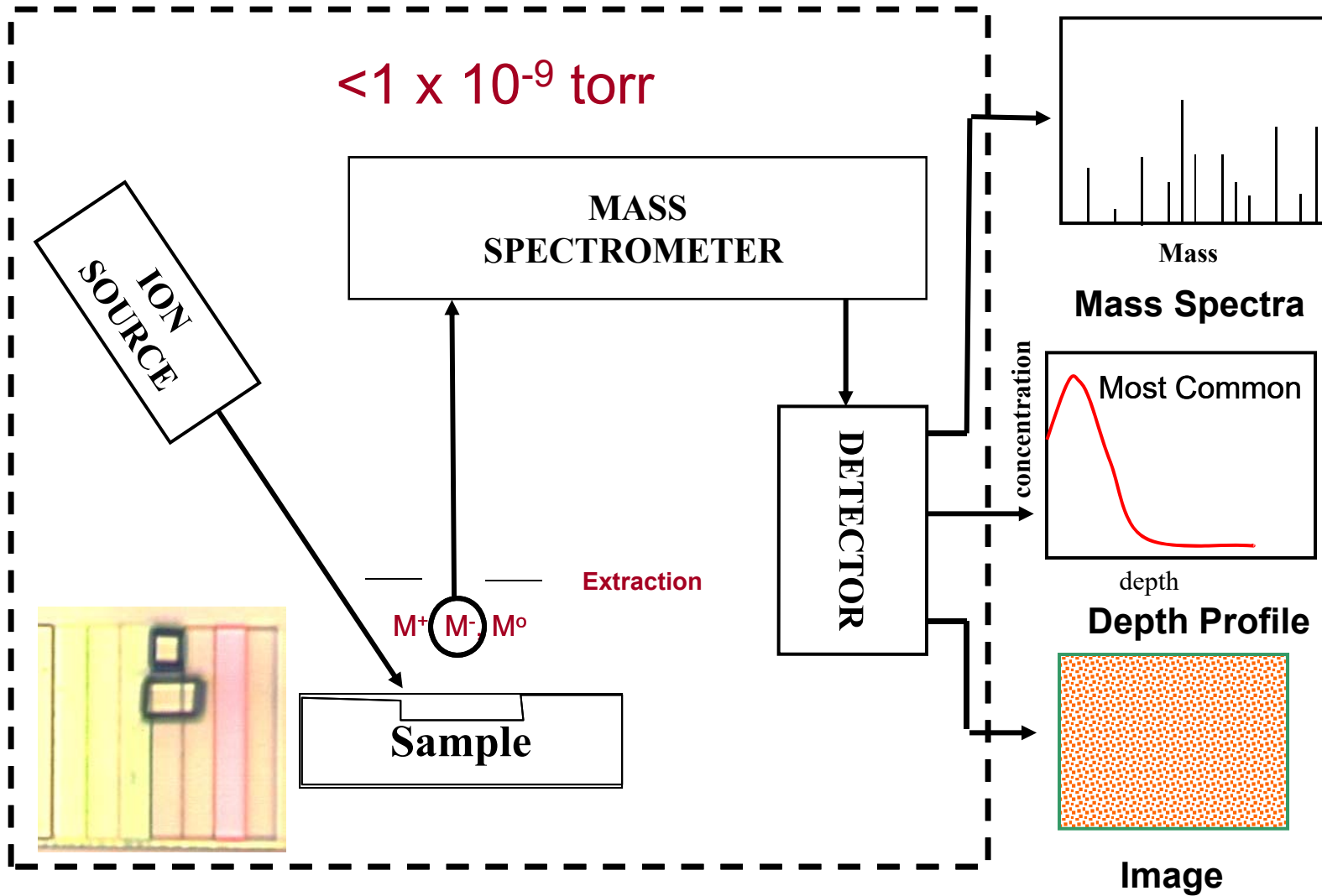
Dynamic SIMS



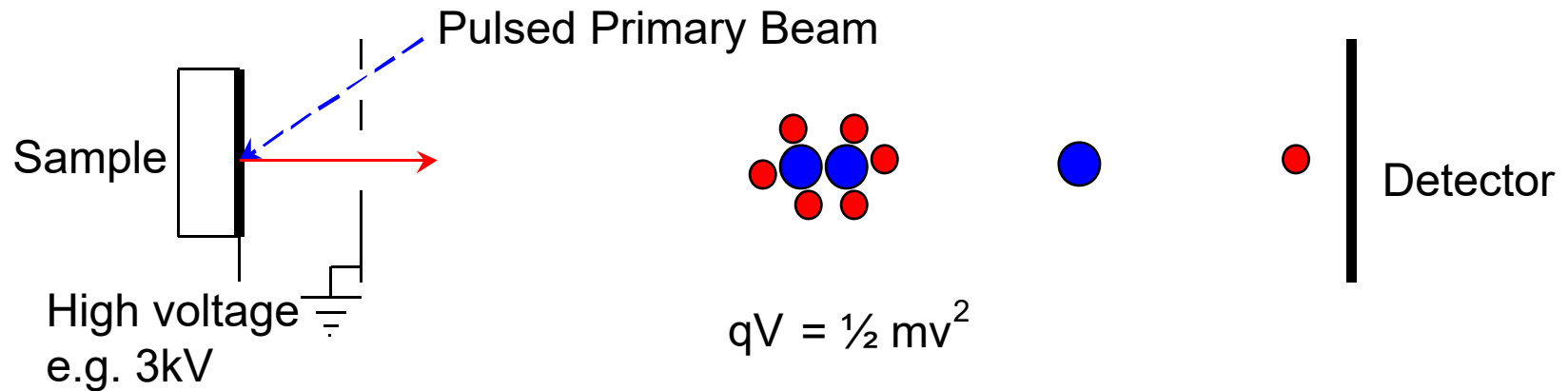
Static SIMS



SIMS Technique



Time-of-Flight SIMS: Basic Principles



Flight time of each ion is recorded: $t = k(m)^{\frac{1}{2}}$

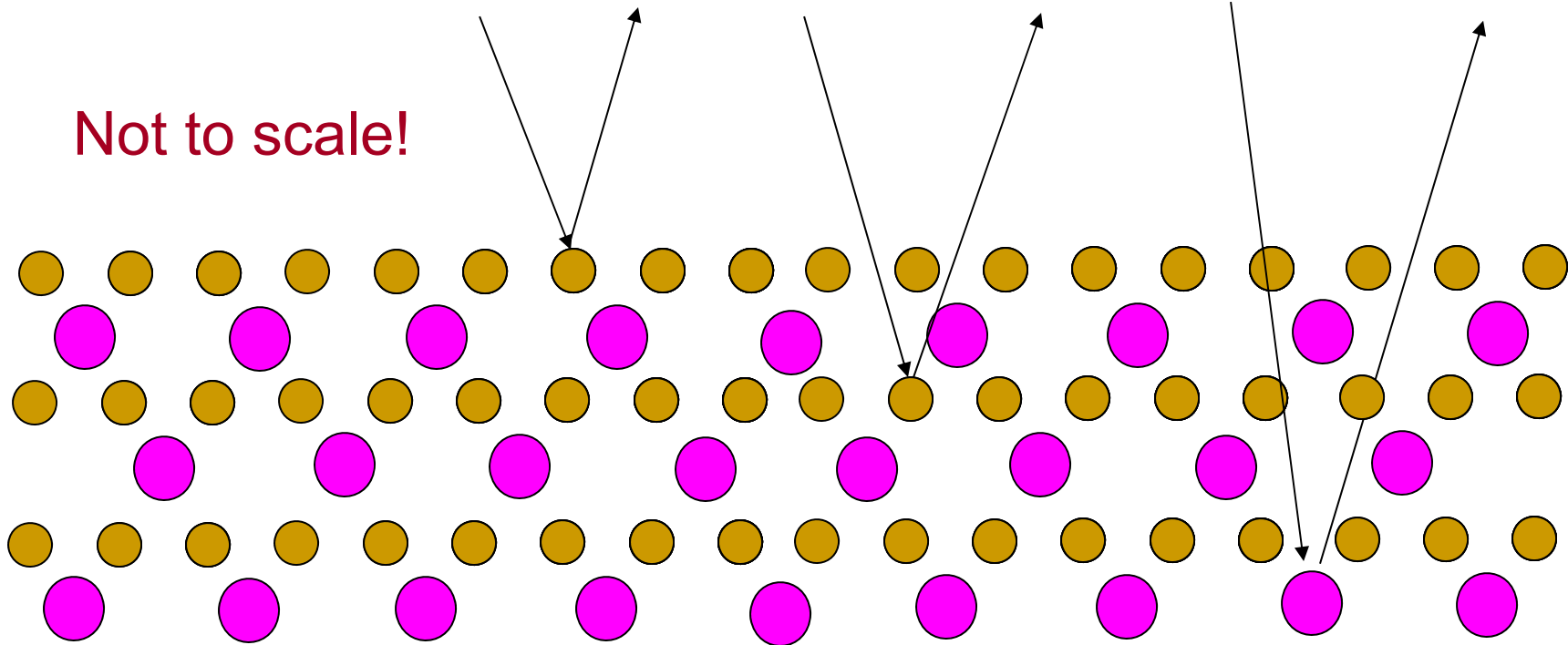
Convert time axis to mass by rearrangement: $m = at^2 + b$

- Quasi-parallel detection of entire mass spectrum
- Unlimited mass range

Scattering Methods

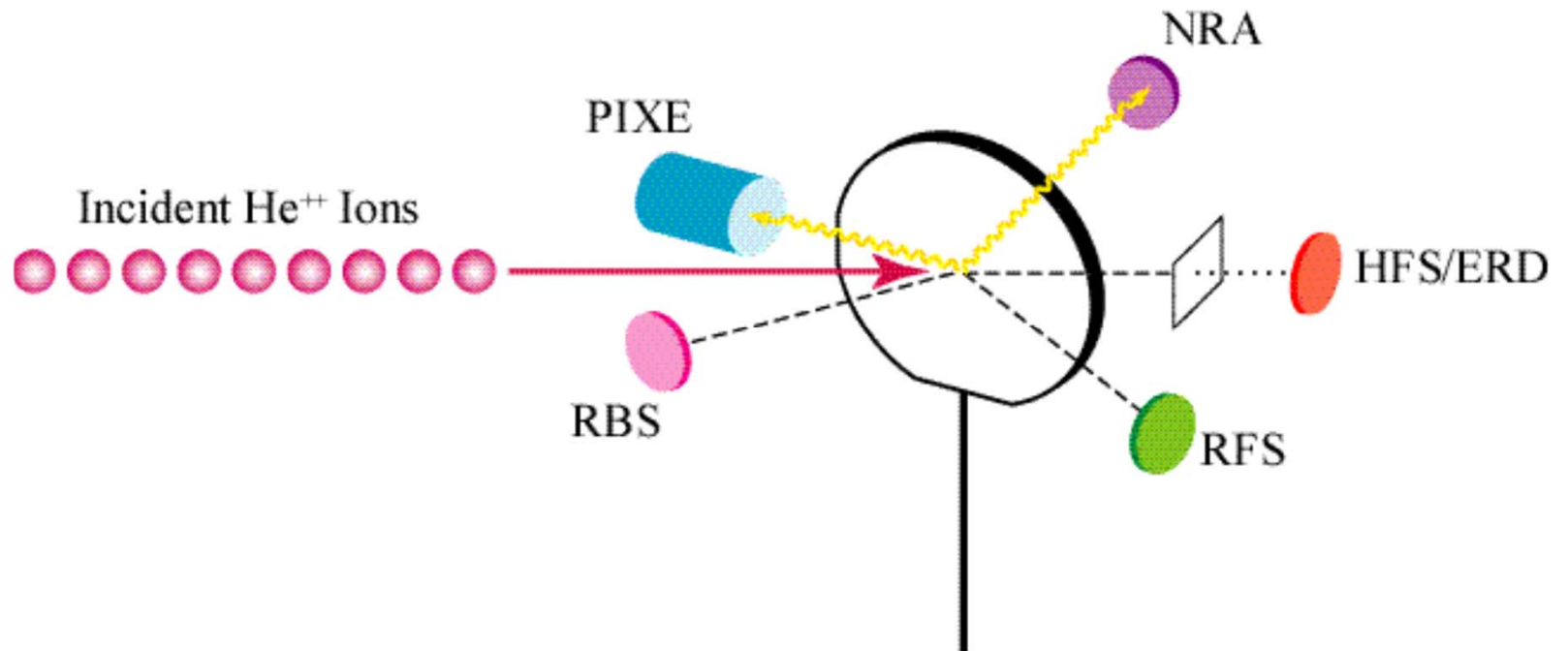
Technique	ISS/LEIS	MEIS	RBS
Ions	1-2kV He ⁺ or Ne ⁺	50-500kV H ⁺ or He ⁺	1-3MeV H ⁺ or He ⁺
Depth resolution	Top surface	0.3-1nm	5-50nm
Maximum depth	Surface	Surface-50nm	2-20 μ m

Not to scale!



MeV Ion Beam Processes

Techniques



Courtesy of EAG

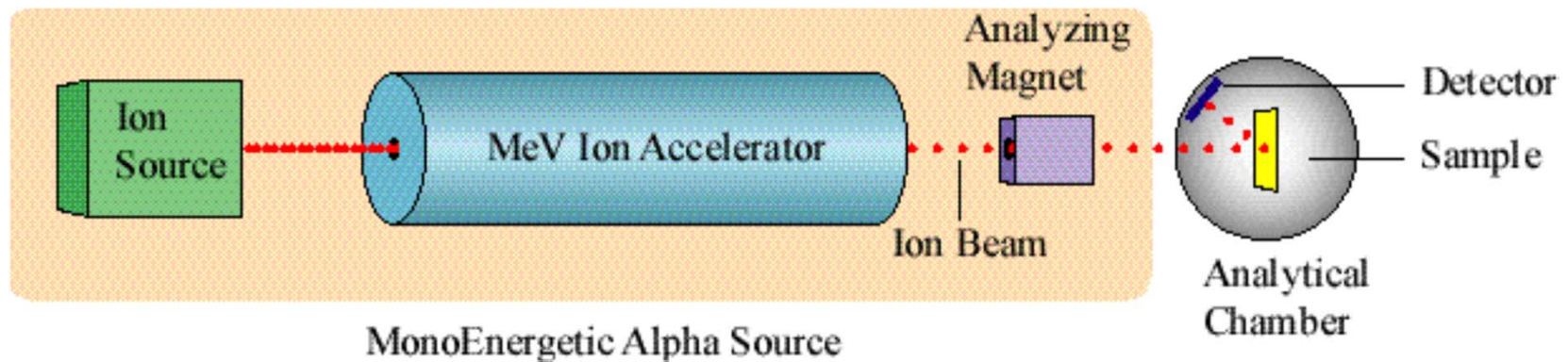
RBS Accelerator System



MODEL 5SDH-4 PELLETRON ACCELERATOR

Instrument Configuration

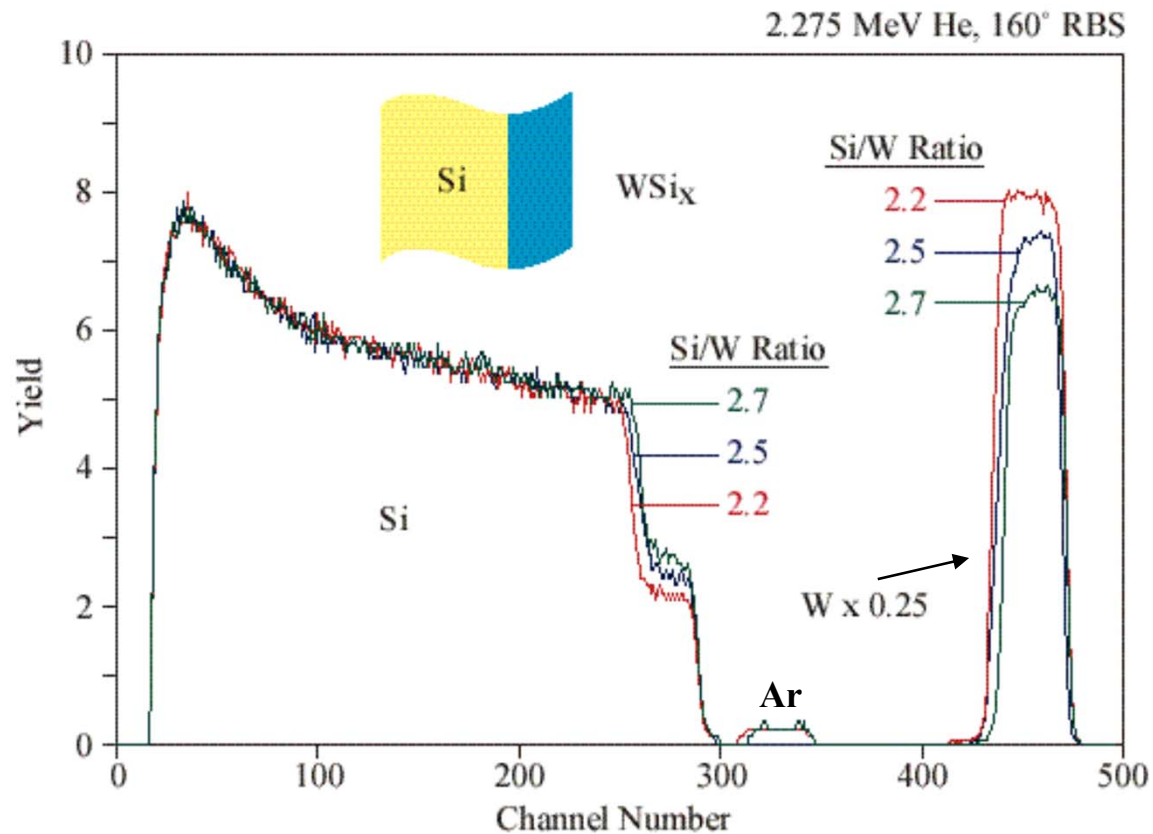
- MeV ions from an electrostatic accelerator are focused on a sample in a vacuum chamber for analysis.
- Typically, 2 MeV He^{++} ions are used.



Courtesy of EAG

Analysis of Tungsten Silicide

Comparison of Three WSi_x Films



Courtesy of EAG