



# Global vision... 21st Century solutions

#### Why choose Legrand?

In a word, confidence. Legrand is a world leader in its field, with offices and subsidiaries in more than 60 countries and sales in close to 180 countries. Globally, Legrand holds 19% of the wiring devices market and 15% of the cable management market.

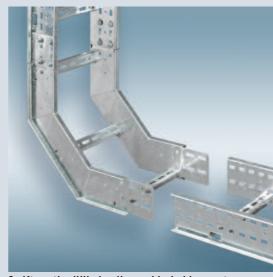
#### Innovation for progress

Legrand invests heavily in research and development. It has around 1,800 people throughout the world inventing, designing, testing and validating new ideas.

By actively focusing on new product development, Legrand is able to launch new ranges that are packed with innovative features to facilitate installation for the contractor and simplify usage for the end user.

#### Sustainable development

Legrand relies heavily on its core values and on the expertise of its teams to ensure profitable, long-lasting and responsible growth... combining long-term performance with environmental conservation and the valuing of human resources.



Swifts... the UK's leading cable ladder system

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Offices Hotels Retail Residential Indus

strength and local knowledge to provide solutions to today's needs





# Same great ladder... fewer steps

Swifts cable ladder has always presented specifiers and contractors with the type of comprehensive system they demanded, enabling the coupling of lengths and fittings without the need for drilling... and now, the UK's leading cable ladder range just got even better.

#### > Integral couplers

The integration of couplers on all fittings means that separate coupler sets become a thing of the past when joining fittings and straight lengths.

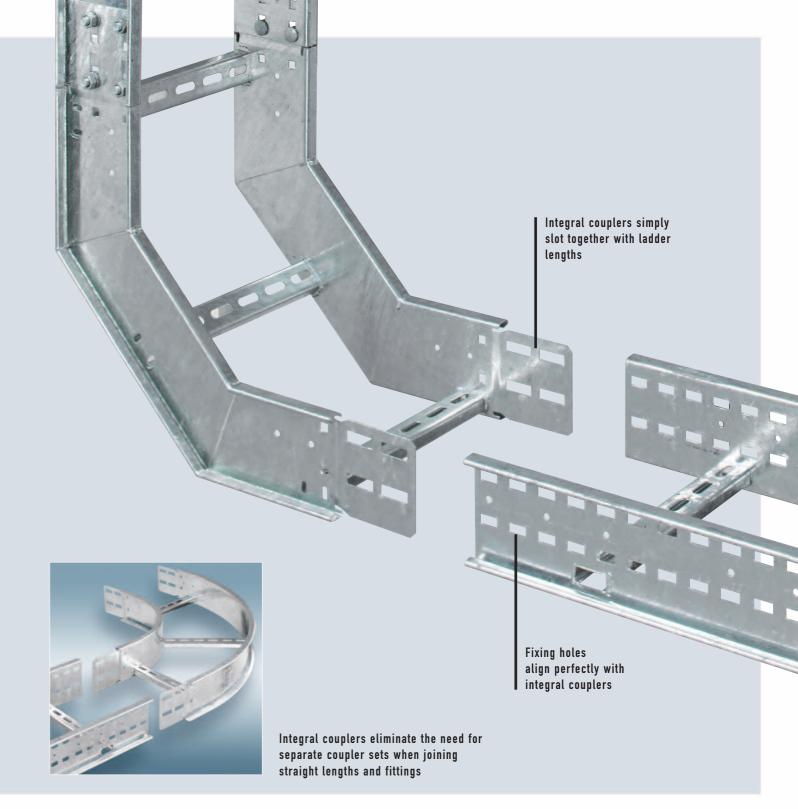
#### > Half the fixings

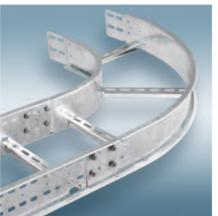
As the couplers already form part of the fittings, they simply slot into place and need only be secured on the straight length... cutting the required number of fasteners by half.

#### > Save time, save money

What does all this mean to you? Fewer components to be ordered, less time to align couplers and less time to secure fasteners.

Swifts... now even fewer steps to get to the top of the ladder





The number of required fasteners has been halved. See p. 17 for our convenient fastener sets





### Swifts® cable ladder systems straight lengths and fittings

general purpose (Topaz), heavy duty (Sapphire) and extra heavy duty (Emerald)

|           |                 |  |   | G   | ENERAL PUR  | POSE (TOPAZ                                | <u>z</u> )                                    |  |  |   |  |  |  |  |   |
|-----------|-----------------|--|---|---|---|--|---|--|--|---|--|--|--|--|---|
|           | LADDER COUPLERS |  |   |   | FITTINGS <sup>(1)</sup>   |  |   |  | FITTINGS                               |   |  |  |  |  |   |
| (TOPAZ)   | Widths<br>(mm)  | Straight<br>lengths<br>(3 m)<br>F = finish | Coupler sets<br>F = finish  | Fitting to<br>fitting<br>coupler sets<br>F = finish | Fitting to<br>straight<br>length<br>fastener<br>sets <sup>(1)</sup><br>F = finish | Flat bends A = angle r = radius F = finish | Inside risers A = angle r = radius F = finish | Outside risers A = angle r = radius F = finish | Equal tees<br>r = radius<br>F = finish | Unequal tees B = branch r = radius F = finish |  | 4 way<br>crosspieces<br>r = radius<br>F = finish | Straight reducers K = reduced width F = finish | Offset reducers (left hand) K = reduced width F = finish | Offset reducers (right hand) K = reduced width F = finish |
| PURPOSE ( |                 | 20 20 20 20 20 20 20 20 20 20 20 20 20 2   | an de a come de |   |   |  |   |  |  |   |  |  | W  |  | W W   |
| ERAL      | 150             | ZL 150 F                                   | ZC F  | ZFC F   | LF F M10P50   | ZFB 150 ArF                                | ZIR 150 ArF                                   | ZOR 150 ArF                                    | ZT 150 r R F                           | ZUT 150 BrRF                                  |  | ZX 150 r R F                                     | -  | -  | -   |
| GENERAL   | 300             | ZL 300 F                                   | ZC F  | ZFC F   | LF F M10P50   | ZFB 300 ArF                                | ZIR 300 ArF                                   | ZOR 300 ArF                                    | ZT 300 r R F                           | ZUT 300 BrRF                                  |  | ZX 300 r R F                                     | ZSR 300 K F                                    | ZLR 300 K F  | ZRR 300 K F   |
|           | 600             | ZL 600 F                                   | ZC F  | ZFC F   | LF F M10P50   | ZFB 600 ArF                                | ZIR 600 A r F                                 | ZOR 600 ArF                                    | ZT 600 r R F                           | ZUT 600 BrRF                                  |  | ZX 600 r R F                                     | ZSR 600 K F                                    | ZLR 600 KF   | ZRR 600 K F   |

#### Key: selecting general purpose (Topaz) fittings

Replace the letters shown in red with your choice from the following options :

A = Angle (°) : 90 or 45

B = Branch width (mm) : 150, 300, 600

F = Finish : G (hot dip galvanised after manufacture)

D = (deep galvanised), S (stainless steel)

K = Narrowed width when using a reducer (mm) : 150, 300



|                 | HEAVY DUTY (SAPPHIRE) |  |  |   |   |  |   |  |  |   |  |  |  |   |
|-----------------|-----------------------|--|--|---|---|--|---|--|--|---|--|--|--|---|
|                 | L                     | ADDER  |  | COUPLERS  |   |  |   | FITTINGS <sup>(1)</sup>                        |  |   | FITTINGS   |  |  |   |
|                 | Widths<br>(mm)        | Straight<br>lengths<br>(3 m) <sup>(2)</sup><br>F = finish  | Coupler sets<br>F = finish   | Fitting to<br>fitting<br>coupler sets<br>F = finish | Fitting to<br>straight<br>length<br>fastener<br>sets <sup>(1)</sup><br>F = finish | Flat bends A = angle r = radius F = finish | Inside risers A = angle r = radius F = finish | Outside risers A = angle r = radius F = finish | Equal tees<br>r = radius<br>F = finish | Unequal tees B = branch r = radius F = finish | 4 way<br>crosspieces<br>r = radius<br>F = finish | Straight reducers K = reduced width F = finish | Offset reducers (left hand) K = reduced width F = finish | Offset reducers (right hand) K = reduced width F = finish |
| DUTY (SAPPHIRE) |                       | To a constitution of the c | San And San An |   |   |  |   |  |  |   |  |  |  | W W   |
| TY (S           | 150                   | PL 150 F   | PC F   | PFC F   | LF F M10P50   | PFB 150 ArF                                | PIR 150 ArF                                   | POR 150 ArF                                    | PT 150 r R F                           | PUT 150 BrRF                                  | PX 150 r R F                                     | -  | -  | -   |
| y DU            | 300                   | PL 300 F   | PC F   | PFC F   | LF F M10P50   | PFB 300 ArF                                | PIR 300 ArF                                   | POR 300 ArF                                    | PT 300 r R F                           | PUT 300 BrRF                                  | PX 300 r R F                                     | PSR 300 K F                                    | PLR 300 KF   | PRR 300 K F   |
| HEAVY           | 450                   | PL 450 <b>F</b>  | PC F   | PFC F   | LF F M10P50   | PFB 450 ArF                                | PIR 450 ArF                                   | POR 450 ArF                                    | PT 450 r R <b>F</b>                    | PUT 450 BrRF                                  | PX 450 r R F                                     | PSR 450 K F                                    | PLR 450 KF   | PRR 450 K F   |
| _               | 600                   | PL 600 F   | PC F   | PFC F   | LF F M10P50   | PFB 600 ArF                                | PIR 600 ArF                                   | POR 600 ArF                                    | PT 600 r R F                           | PUT 600 B r R F                               | PX 600 r R F                                     | PSR 600 K F                                    | PLR 600 K F  | PRR 600 K F   |
|                 | 750                   | PL 750 F   | PC F   | PFC F   | LF F M10P50   | PFB 750 ArF                                | PIR 750 A R F                                 | POR 750 ArF                                    | PT 750 r R <b>F</b>                    | PUT 750 B r R F                               | PX 750 r R F                                     | PSR 750 K F                                    | PLR 750 K F  | PRR 750 K F   |
|                 | 900                   | PL 900 F   | PC F   | PFC F   | LF F M10P50   | PFB 900 ArF                                | PIR 900 ArF                                   | POR 900 ArF                                    | PT 900 r R F                           | PUT 900 B r R F                               | PX 900 r R F                                     | PSR 900 K F                                    | PLR 900 K F  | PRR 900 K F   |

#### Key: selecting heavy duty (Sapphire) fittings

Replace the letters shown in red with your choice from the following options :

A = Angle (°): 90 or 45

B = Branch width (mm): 150, 300, 450, 600, 750, 900

F = Finish: G (hot dip galvanised after manufacture),

D (deep galvanised), S (stainless steel),

E (powder coated)

K = Narrowed width when using a reducer (mm):

150, 300, 450, 600, 750

r = Radius (mm) : 300, 600



|              | EXTRA HEAVY DUTY (EMERALD) |   |                                       |  |   |  |   |  |  |   |  |  |  |  |  |  |
|--------------|----------------------------|---|---------------------------------------|--|---|--|---|--|--|---|--|--|--|--|--|--|
|              | LA                         | ADDER   |                                       | COUPLERS                                   |   |  |   | FITTINGS(1)                                    |  |   |  | FITTINGS   |  |  |  |  |
| (TD)         | Widths<br>(mm)             | Straight<br>lengths<br>(3 m) <sup>(2)</sup><br>F = finish         | Coupler sets<br>F = finish            | Fitting to fitting coupler sets F = finish | Fitting to<br>straight<br>length<br>fastener<br>sets <sup>(1)</sup><br>F = finish | Flat bends A = angle r = radius F = finish | Inside risers A = angle r = radius F = finish | Outside risers A = angle r = radius F = finish | Equal tees<br>r = radius<br>F = finish | Unequal tees B = branch r = radius F = finish |  | 4 way<br>crosspieces<br>r = radius<br>F = finish | Straight<br>reducers<br>K = reduced<br>width<br>F = finish | Offset reducers (left hand) K = reduced width F = finish | Offset reducers (right hand) K = reduced width F = finish  |  |
| ry (EMERALD) |                            | La de la desta de la desta de la dela dela dela dela dela dela de | a a a a a a a a a a a a a a a a a a a |  |   |  |   |  |  |   |  |  | W W  | W  | W STATE OF THE STA |  |
| TDO          |                            | EL 150 F  | EC F                                  | EFC F                                      | LF F M10P50   | EFB 150 ArF                                | EIR 150 A r F                                 | EOR 150 ArF                                    | ET 150 r R F                           | EUT 150 BrRF                                  |  | EX 150 r R F                                     | -  | -  | -  |  |
| EAVY         | 300                        | EL 300 F  | EC F                                  | EFC F                                      | LF F M10P50   | EFB 300 ArF                                | EIR 300 A r F                                 | EOR 300 ArF                                    | ET 300 r R F                           | EUT 300 BrRF                                  |  | EX 300 r R F                                     | ESR 300 K F  | ELR 300 KF   | ERR 300 K F  |  |
| EXTRA HEAVY  | 450                        | EL 450 F  | EC F                                  | EFC F                                      | LF F M10P50   | EFB 450 ArF                                | EIR 450 ArF                                   | EOR 450 ArF                                    | ET 450 r R F                           | EUT 450 BrRF                                  |  | EX 450 r R F                                     | ESR 450 K F  | ELR 450 K F  | ERR 450 K F  |  |
| EXT          | 600                        | EL 600 F  | EC F                                  | EFC F                                      | LF F M10P50   | EFB 600 ArF                                | EIR 600 ArF                                   | EOR 600 ArF                                    | ET 600 r R F                           | EUT 600 BrRF                                  |  | EX 600 r R F                                     | ESR 600 K F  | ELR 600 KF   | ERR 600 K F  |  |
|              | 750                        | EL 750 F  | EC F                                  | EFC F                                      | LF F M10P50   | EFB 750 ArF                                | EIR 750 ArF                                   | EOR 750 ArF                                    | ET 750 r R F                           | EUT 750 BrRF                                  |  | EX 750 r R F                                     | ESR 750 K F  | ELR 750 <b>K F</b>                                       | ERR 750 K F  |  |
|              | 900                        | EL 900 F  | EC F                                  | EFC F                                      | LF F M10P50   | EFB 900 ArF                                | EIR 900 ArF                                   | EOR 900 ArF                                    | ET 900 r R F                           | EUT 900 BrRF                                  |  | EX 900 r R F                                     | ESR 900 K F  | ELR 900 KF   | ERR 900 K F  |  |

# Key: selecting extra heavy duty (Emerald) fittings

Replace the letters shown in red with your choice from the following options :

A = Angle (°): 90 or 45

B = Branch width (mm): 150, 300, 450, 600, 750, 900

F = Finish: G (hot dip galvanised after manufacture),

D (deep galvanised), S (stainless steel)

K = Narrowed width when using a reducer (mm):

150, 300, 450, 600, 750

r = Radius (mm): 300, 600

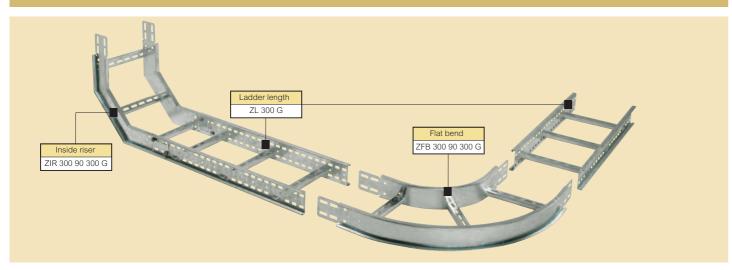


8 (2) 6 m lengths available on special request

<sup>(1)</sup> When connecting fittings to straight lengths, use fastener sets LFGM10P50, LFSM10P50, see p. 17

# **D**legrand

#### Swifts® cable ladder systems general purpose (Topaz)



Dimensions and technical information (p. 18–22) Selection chart (p. 8-9)

When connecting fittings to straight lengths, use fastener sets (see below) Rung spacing: 300 mm between centres

|        |                      | = 0, 11, 11, 11, 10, 10, 10, 10, 10, 10,           |
|--------|----------------------|--|
| Pack   | Cat. Nos.            | Straight lengths – 3 m                             |
| 1      | ZL 150 F             | 150 mm width                                       |
| 1<br>1 | ZL 300 F<br>ZL 600 F | 300 mm width                                       |
| •      | 22 0001              | 000 mm maa.  |
|        |                      | Coupler sets                                       |
|        |                      | Straight length to straight length                 |
| 1      | ZC F                 | Supplied in pairs, with                            |
|        | 201                  | fasteners (4 per coupler)                          |
|        |                      | Use to couple straight lengths to straight         |
|        |                      | lengths  |
|        |                      | Fitting to fitting                                 |
| 1      | ZFC F                | Supplied in pairs, with                            |
|        |                      | fasteners (4 per coupler) Use to couple fitting to |
|        |                      | fitting  |
|        |                      | Fastener sets                                      |
|        |                      | Comprise M10 coach bolt, flat washer,              |
|        |                      | spring washer and nut                              |
| 48     | LFGM10P50            | Hot dip galvanised                                 |
| 48     | LFSM10P50            | Stainless steel                                    |
|        |                      | Fittings   |
| 1      | ZFBWArF              | Flat bends   |
|        |                      |  |
|        |                      | 90° Flat bend 45° Flat bend                        |
|        | 7171111              |  |
| 1      | ZIRWArF              | Inside risers                                      |
|        |                      |  |
|        |                      |  |
|        |                      | 90° Inside riser 45° Inside riser                  |
|        | 705::::              |  |
| 1      | ZORWArF              | Outside risers                                     |
|        |                      |  |

| Pack | Cat. Nos. | Fittings (continued)  |
|------|-----------|---|
|      |           | Tees and crosspieces  |
|      |           | All equal and unequal tees and crosspieces include R after radius to indicate radius and not width.  Larger width/radius combinations are supplied in two indentical halves with fastenings |
| 1    | ZTWrRF    | Equal tees  |
| 1    | ZUTWBrRF  | Unequal tees  |
|      |           | Example: The ordering code for a hot dip galvanised unequal tee with a 300 main run (W) and a 150 branch (B) with a 600R radius: ZUT 300 150 600R G   |
| 1    | ZXWrRF    | 4 way crosspieces   |
| 1    | ZSRWKF    | Straight reducers   |
| 1    | ZLRWKF    | Offset reducers – left hand   |
| 1    | ZRRWKF    | Offset reducers – right hand  |

Key: selecting general purpose (Topaz) fittings. Replace the letters shown in red with your choice from the following options :

W = Widths (mm) : 150, 300, 600

A = Angle (°): 90 or 45

B = Branch width (mm) : 150, 300, 600

F = Finish: G (hot dip galvanised after manufacture),

D (deep galvanised) S (stainless steel)

K = Narrowed width when using a reducer (mm) :

= Radius (mm) : 300, 600

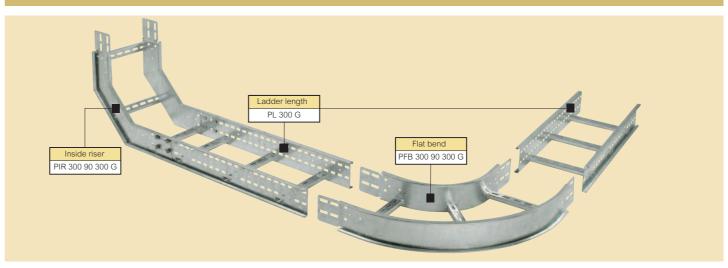


90° Outside riser 45° Outside riser

450, 750, 900 mm widths and 450, 750 and 900 mm radii available to special order. 30° and 60° bends and risers available to special order. Other rung configurations available

Contact us on 0845 605 4333

#### Swifts® cable ladder systems heavy duty (Sapphire)

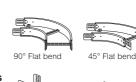


Dimensions and technical information (p. 18-22) Selection chart (p. 8-9)

When connecting fittings to straight lengths, use fastener sets (see below)

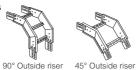
|                       | radius for fittings: 3   |   |
|-----------------------|--|---|
| Pack                  | Cat. Nos.  | Straight lengths – 3 m  |
| 1<br>1<br>1<br>1<br>1 | PL 150 F<br>PL 300 F<br>PL 450 F<br>PL 600 F<br>PL 750 F<br>PL 900 F | 150 mm width 300 mm width 450 mm width 600 mm width 750 mm width 900 mm width                         |
|                       |  | 6 m lengths available on special request  |
|                       |  | Coupler sets  |
|                       |  | Straight length to straight length  |
| 1                     | PCF  | Supplied in pairs, with fasteners (8 per coupler) Use to couple straight lengths to straight lengths  |
| 1                     | PFCF   | Fitting to fitting Supplied in pairs, with fasteners (8 per coupler) Use to couple fitting to fitting |
|                       |  | Fastener sets   |
|                       |  | Comprise M10 coach bolt, flat washer, spring washer and nut   |
| 48<br>48              | LFGM10P50<br>LFSM10P50   | Hot dip galvanised<br>Stainless steel   |
|                       |  | Eittingo  |
| 1                     | PFBWArF  | Fittings Flat bends   |

| 1 | PFBWArF | Flat bends     |
|---|---------|----------------|
| 1 | PIRWArF | Inside risers  |
| 1 | PORWArF | Outside risers |









Tees and crosspieces All equal and unequal tees and crosspieces include R after radius to indicate radius and not width. Larger width/radius combinations are supplied in two indentical halves with fastenings PTWrRF **Equal tees PUTWBrRF** Unequal tees Example: The ordering code for a hot dip galvanised unequal tee with a 300 main run (W) and a 150 branch (B) with a 600R radius: PUT 300 150 600R G **PXWrRF** 4 way crosspieces Straight reducers **PLRWKF** Offset reducers left hand PRRWKF Offset reducers right hand

**Fittings (continued)** 

Key: selecting heavy duty (Sapphire) fittings. Replace the letters shown in red with your choice from the following options: W= Widths: 150, 300, 450, 600, 750, 900

A = Angle (°): 90 or 45

B = Branch width (mm): 150, 300, 450, 600, 750, 900

F = Finish: G (hot dip galvanised after manufacture), D (deep galvanised) S (stainless steel), E (powder coated)

K = Narrowed width when using a reducer (mm):

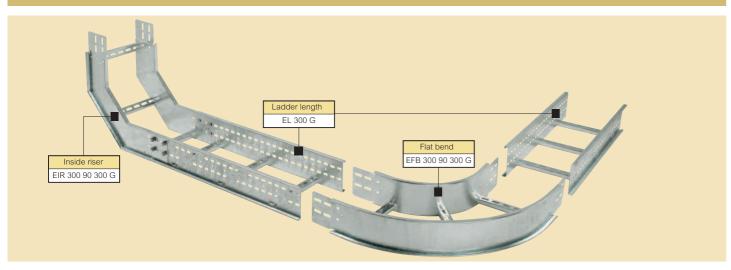
150, 300, 450, 600, 750 = Radius (mm): 300, 600

450, 750 and 900 mm radii available to special order. 30° and 60° bends and risers available to special order. Other rung configurations available

Contact us on 0845 605 4333



#### Swifts® cable ladder systems extra heavy duty (Emerald)



Dimensions and technical information (p. 18–22) Selection chart (p. 8-9)

When connecting fittings to straight lengths, use fastener sets (see below)

| Standard              | cing: 300 mm betwo<br>radius for fittings: 30                        | een centres<br>00 and 600 mm   |
|-----------------------|--|--|
| Pack                  | Cat. Nos.  | Straight lengths – 3 m   |
| 1<br>1<br>1<br>1<br>1 | EL 150 F<br>EL 300 F<br>EL 450 F<br>EL 600 F<br>EL 750 F<br>EL 900 F | 150 mm width 300 mm width 450 mm width 600 mm width 750 mm width 900 mm width  |
|                       |  | 6 m lengths available on special request   |
|                       |  | Coupler sets   |
| 1                     | ECF  | Straight length to straight length  Supplied in pairs, with fasteners (8 per coupler) Use to couple straight lengths to straight lengths |
|                       |  | Fitting to fitting   |
| 1                     | EFCF   | Supplied in pairs, with fasteners (8 per coupler) Use to couple fitting to fitting   |
|                       |  | Fastener sets  |
| 48<br>48              | LFGM10P50<br>LFSM10P50   | Comprise M10 coach bolt, flat washer, spring washer and nut Hot dip galvanised Stainless steel   |
|                       |  | Fittings   |
| 1                     | EFBWArF  | Flat bends  90° Flat bend  45° Flat bend   |
| 1                     | EIRWArF  | Inside risers  |
|                       |  | 90° Inside riser 45° Inside riser  |
| 1                     | EORWArF  | Outside risers   |

| Pack | Cat. Nos. | Fittings (continued)  |
|------|-----------|---|
|      |           | Tees and crosspieces  |
|      |           | All equal and unequal tees and crosspieces include R after radius to indicate radius and not width.  Larger width/radius combinations are supplied in two indentical halves with fastenings |
| 1    | ETWrRF    | Equal tees  |
| 1    | EUTWBrRF  | Unequal tees  |
|      |           | Example: The ordering code for a hot dip galvanised unequal tee with a 300 main run (W) and a 150 branch (B) with a 600R radius: EUT 300 150 600R G   |
| 1    | EXWrRF    | 4 way crosspieces   |
| 1    | ESRWKF    | Straight reducers   |
| 1    | ELRWKF    | Offset reducers – left hand   |
| 1    | ERRWKF    | Offset reducers – right hand  |

Key: selecting extra heavy duty (Emerald) fittings. Replace the letters shown in red with your choice from the following options :

W = Widths (mm): 150, 300, 450, 600, 750, 900

A = Angle (°): 90 or 45

B = Branch width (mm) : 150, 300, 450, 600, 750, 900

F = Finish : G (hot dip galvanised after manufacture),

D (deep galvanised) S (stainless steel)

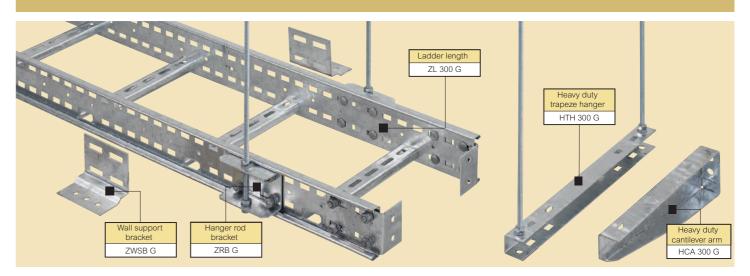
K = Narrowed width when using a reducer (mm) :

150, 300, 450, 600, 750 r = Radius (mm): 300, 600

450, 750 and 900 mm radii available to special order. 30° and 60° bends and risers available to special order. Other rung configurations available

Contact us on 0845 605 4333

# Swifts® cable ladder systems



| For use with general purpose (Topaz), heavy duty (Sapphire) and extra heavy duty (Emerald) ladder  Heavy duty cantilever arms  1 HCAWF  Supplied singly without fasteners Use to fit horizontal runs of ladder to flat surfaces and Swiftrack channel All arms have slots in top flanges to accept ladder hold down brackets  Heavy duty trapeze hangers  Support horizontal runs of ladder form overhead structure Use M12 threaded rods  Hanger rod brackets  When hanger rod brackets are fitted to ladder, covers can not be used Supplied in pairs with bracket to ladder from overhead structure Use M10 threaded rods, (see p. 17)  General purpose (Topaz) Heavy duty (Sapphire) Extra heavy duty (Emerald)                                     | <b>D</b> in | nensions a | and technical information (p. 23)  |   |
|---|-------------|------------|--|---|
| For use with general purpose (Topaz), heavy duty (Sapphire) and extra heavy duty (Emerald) ladder  Heavy duty cantilever arms  1 HCAWF  Supplied singly without fasteners Use to fit horizontal runs of ladder to flat surfaces and Swiftrack channel All arms have slots in top flanges to accept ladder hold down brackets  Heavy duty trapeze hangers  Supplied singly without fasteners Support horizontal runs of ladder from overhead structure Use M12 threaded rods  Hanger rod brackets  When hanger rod brackets are fitted to ladder, covers can not be used Supplied in pairs with bracket to ladder fasteners Support horizontal runs of ladder from overhead structure Use M10 threaded rods, (see p. 17)  ZRBF RBF Heavy duty (Sapphire) | Pack        | Cat. Nos.  | Supports   |   |
| Heavy duty trapeze hangers  Heavy duty trapeze hangers  Supplied singly without fasteners Use to fit horizontal runs of ladder to flat surfaces and Swiftrack channel All arms have slots in top flanges to accept ladder hold down brackets  Heavy duty trapeze hangers  Supplied singly without fasteners Support horizontal runs of ladder from overhead structure Use M12 threaded rods  Hanger rod brackets  When hanger rod brackets are fitted to ladder, covers can not be used Supplied in pairs with bracket to ladder from overhead structure Use M10 threaded rods, (see p. 17)  ZRB F General purpose (Topaz) Heavy duty (Sapphire)  |             |            | For use with general purpose (Topaz), heavy duty   |   |
| Use to fit horizontal runs of ladder to flat surfaces and Swiftrack channel All arms have slots in top flanges to accept ladder hold down brackets  Heavy duty trapeze hangers  Supplied singly without fasteners Support horizontal runs of ladder from overhead structure Use M12 threaded rods  Hanger rod brackets  When hanger rod brackets are fitted to ladder, covers can not be used Supplied in pairs with bracket to ladder from overhead structure Use M10 threaded rods, (see p. 17)  ZRBF General purpose (Topaz)  Heavy duty trapeze hangers  Heavy duty trapeze hangers  Support horizontal runs of ladder from overhead structure Use M10 threaded rods, (see p. 17)  General purpose (Topaz) Heavy duty (Sapphire)                    |             |            | Heavy duty cantilever arms   |   |
| HTHWF Supplied singly without fasteners Support horizontal runs of ladder from overhead structure Use M12 threaded rods  Hanger rod brackets  When hanger rod brackets are fitted to ladder, covers can not be used Supplied in pairs with bracket to ladder fasteners Support horizontal runs of ladder from overhead structure Use M10 threaded rods, (see p. 17)  ZRBF General purpose (Topaz) Heavy duty (Sapphire)   | 1           | HCAWF      | Use to fit horizontal runs of ladder to flat surfaces and Swiftrack channel All arms have slots in top flanges to accept ladder  |   |
| HTHWF Supplied singly without fasteners Support horizontal runs of ladder from overhead structure Use M12 threaded rods  Hanger rod brackets  When hanger rod brackets are fitted to ladder, covers can not be used Supplied in pairs with bracket to ladder fasteners Support horizontal runs of ladder from overhead structure Use M10 threaded rods, (see p. 17)  ZRBF General purpose (Topaz) Heavy duty (Sapphire)   |             |            | Heavy duty transace hangers  |   |
| Fasteners Support horizontal runs of ladder from overhead structure Use M12 threaded rods  Hanger rod brackets  When hanger rod brackets are fitted to ladder, covers can not be used Supplied in pairs with bracket to ladder fasteners Support horizontal runs of ladder from overhead structure Use M10 threaded rods, (see p. 17)  ZRBF 1 CRBF 1 General purpose (Topaz) Heavy duty (Sapphire)  | 1           | штш \и/ Е  |  |   |
| When hanger rod brackets are fitted to ladder, covers can not be used Supplied in pairs with bracket to ladder fasteners Support horizontal runs of ladder from overhead structure Use M10 threaded rods, (see p. 17)  1 ZRBF General purpose (Topaz) Heavy duty (Sapphire)   | 1           | HIHWF      | fasteners Support horizontal runs of ladder from overhead structure Use M12 threaded rods  |   |
| covers can not be used Supplied in pairs with bracket to ladder fasteners Support horizontal runs of ladder from overhead structure Use M10 threaded rods, (see p. 17)  1 ZRBF General purpose (Topaz) Heavy duty (Sapphire)  |             |            |  |   |
| Figure 1 to 1 t   | 1 1 1       | PRBF       | covers can not be used Supplied in pairs with bracket to ladder fasteners Support horizontal runs of ladder from overhead structure Use M10 threaded rods, (see p. 17) General purpose (Topaz) Heavy duty (Sapphire) |   |
| V   |             |            | a a a a a a a a a a a a a a a a a a a  | k |
|   |             |            |  | V |

Pack Cat. Nos Supports (continued) Wall support brackets Supplied in pairs with bracket to ladder fasteners Fit horizontal or vertical runs of ladder to vertical surfaces and Swiftrack channel ZWSBF General purpose (Topaz)
PWSBF Heavy duty (Sapphire)
EWSBF Extra heavy duty (Emerald) 90° end connectors Supplied in pairs with bracket to ladder fastener Fits ends of ladder to vertical surfaces ZB F PB F EB F General purpose (Topaz) Heavy duty (Sapphire) Extra heavy duty (Emerald)

Key: selecting general purpose (Topaz), heavy duty (Sapphire) and extra heavy duty (Emerald) supports. Replace the letters shown in red with your choice from the following options:

W = Widths: 150, 300, 450, 600, 750, 900

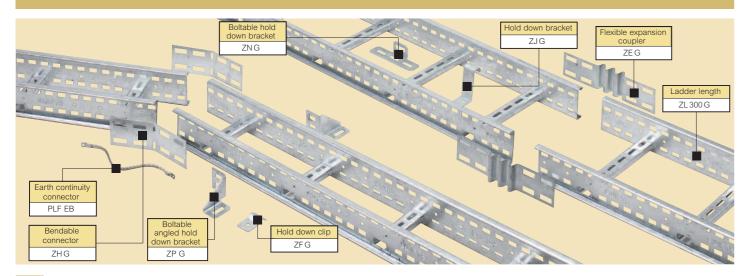
F = Finish : G (hot dip galvanised after manufacture),

D (deep galvanised) S (stainless steel), E (powder coated)





# Swifts® cable ladder systems ancillary items



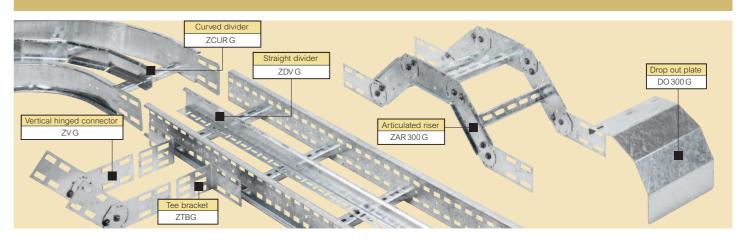
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and technical information (n. 24–25)

| <b>(+)</b> Din | nensions a           | and technical information (p. 24–25)   |  |
|----------------|----------------------|--|--|
| Pack           | Cat. Nos.            | Ancillary items  |  |
|                |                      | Bendable connectors  Supplied in pairs with fasteners For fabricating accessories on site to make up bends, reducers and compensate for misalignment of straight lengths                           |  |
| 1 1 1          | ZHF<br>PHF<br>EHF    | General purpose (Topaz) Heavy duty (Sapphire) Extra heavy duty (Emerald)   |  |
|                |                      | Flexible expansion couplers  |  |
|                |                      | Supplied in pairs with fasteners Provide a semi-flexible joint to compensate for relative movement when spanning separate structures or changes in ladder lengths due to temperature variation     |  |
| 1 1 1          | ZE F<br>PE F<br>EE F | General purpose (Topaz) Heavy duty (Sapphire) Extra heavy duty (Emerald)   |  |
|                |                      | Earth continuity connectors  |  |
| 10             | PLFEB                | General purpose (Topaz), heavy duty (Sapphire) and extra heavy duty (Emerald) M6 brass fasteners included in pack Copper braid and copper lugs both in electrotinned finish Conductor area: 16 mm² |  |

| Pack        | Cat. Nos.            | Ancillary items (continued)   |
|-------------|----------------------|---|
|             |                      | Hold down clip  |
|             |                      | Supplied singly without fasteners Fits ladder to flat surfaces, Swiftrack channel or heavy duty trapeze hangers which have slots in the top flange to accept fasteners                  |
| 1<br>1<br>1 | ZF F<br>PF F<br>EF F | General purpose (Topaz) Heavy duty (Sapphire) Extra heavy duty (Emerald)  |
|             |                      | Hold down bracket   |
|             |                      | Supplied singly without fasteners Fits ladder to flat surfaces, Swiftrack channel, cantilever arms or heavy duty trapeze hangers which have slots in the top flange to accept fasteners |
| 1<br>1<br>1 | ZJF<br>PJF<br>EJF    | General purpose (Topaz) Heavy duty (Sapphire) Extra heavy duty (Emerald)  |
|             |                      | Boltable hold down bracket  |
|             |                      | Supplied singly with bracket to ladder fastener Fits ladder to Swiftrack channel in fabricated steel support structure  |
| 1<br>1<br>1 | ZNF<br>PNF<br>ENF    | General purpose (Topaz)<br>Heavy duty (Sapphire)<br>Extra heavy duty (Emerald)  |
|             |                      | Boltable angled hold down brackets  |
|             |                      | Supplied in handed pairs with bracket to ladder fastener Fits ladder to heavy duty cantilever arms and trapeze hangers which have slots in the side flange to accept fasteners          |
| 1<br>1<br>1 | ZP F<br>PP F<br>EP F | General purpose (Topaz)<br>Heavy duty (Sapphire)<br>Extra heavy duty (Emerald)  |

# Swifts® cable ladder systems ancillary items (continued)



| ack | Cat. Nos.               | Ancillary items (continued)   | Pack        | Cat. Nos.               | Ancillary items (continued)   |
|-----|-------------------------|---|-------------|-------------------------|---|
|     |                         | Straight dividers – 3·0 m   |             |                         | Dropout plate   |
|     |                         | Supplied with fasteners   |             |                         | Supplied with fasteners Use to provide local  |
|     | ZDV F<br>PDV F<br>EDV F | General purpose (Topaz)<br>Heavy duty (Sapphire)<br>Extra heavy duty (Emerald)  |             |                         | support for cables as they exit a cable ladder run between rungs  |
|     |                         | Curved dividers – 1·0 m   | 1           | DOWF                    | All ladder types  |
|     |                         | Supplied with fasteners<br>Drill on site to suit rung position  |             |                         | Rail-to-rail dropout brackets   |
| I   | PCURF                   | General purpose (Topaz) Heavy duty (Sapphire) Extra heavy duty (Emerald)  |             |                         | Supplied in pairs with fasteners Use to attach a vertical run of ladder or tray beneath a horizontal main ladder run    |
|     |                         | Vertical hinged connectors  | 1           | MF                      | For ladder to ladder  |
|     |                         | Supplied in sets comprising four plates and fasteners Use with straight lengths to form risers or solve minor misalignment problems on site When used with tee bracket, |             |                         | or  |
|     |                         | vertical hinged connectors can offset tee branch  |             |                         | Tray to ladder connection   |
|     | ZV F<br>PV F<br>EV F    | General purpose (Topaz) Heavy duty (Sapphire) Extra heavy duty (Emerald)  |             |                         |   |
|     |                         | Articulated risers  |             |                         | Tee brackets  |
|     |                         | Set comprises three ladder sections and the necessary vertical hinged connectors with fasteners Use to form risers or solve   |             |                         | Supplied in pairs with fasteners Use to create a branch of a straight ladder run, (see p. 26) for technical information |
|     |                         | most misalignment problems on site  | 1<br>1<br>1 | ZTB F<br>PTB F<br>ETB F | General purpose (Topaz) Heavy duty (Sapphire) Extra heavy duty (Emerald)  |
|     | PARWF                   | General purpose (Topaz) Heavy duty (Sapphire) Extra heavy duty (Emerald)  |             |                         |   |
|     | LAIVI                   | Extra ricavy duty (Enteraid)  |             |                         |   |

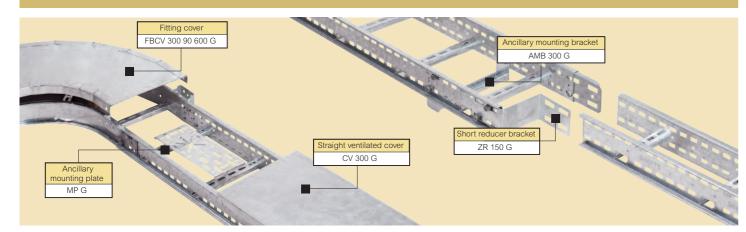
Key: selecting ancillary items. Replace the letters shown in red with your choice from the following options:

W = Widths (mm): 150, 300, 450, 600, 750, 900

Note: see p. 8-9 for specific width and finish options

# 

# Swifts® cable ladder systems ancillary items (continued) and covers



Dimensions and technical information (p. 26–IBC)

| Pack        | Cat. Nos.            | Ancillary items (continued)  |
|-------------|----------------------|--|
|             |                      | Short reducer brackets  Supplied singly with fasteners Use to form a reducer on site Straight reducer – use in pairs Offset reducer – use singly with straight coupler  Offset reducer Y = W - K  W = main ladder mm K = reduced ladder mm |
|             |                      | To calculate (Y) for straight reducers and offset reducers (see p. 26)   |
| 1<br>1<br>1 | ZRYF<br>PRYF<br>ERYF | General purpose (Topaz)<br>Heavy duty (Sapphire)<br>Extra heavy duty (Emerald)   |
|             |                      | Ancillary mounting bracket   |
|             |                      | Supplied singly with bracket to ladder fasteners   |
| 1           | AMBWF                | Suitable for Topaz,<br>Sapphire and<br>Emerald   |
|             |                      | Ancillary mounting plate   |
|             |                      | Supplied singly with bracket to ladder fasteners   |
| 1           | MPF                  | All ladder types   |
|             |                      | For rung mounting or Side rail mounting  |

| Pack        | Cat. Nos.                        | Covers for general purpose (Topaz),  |
|-------------|----------------------------------|--|
|             |                                  | heavy duty (Sapphire) and extra heavy duty (Emerald)   |
|             |                                  | Supplied with clips and fasteners Covers for both closed and ventilated installations are common (except when using inside and outside risers, see below) 600 mm wide and above are overlap jointed for rigidity |
| 1           | -                                | Straight covers – 3·0 m Add CV before the width of your completed straight cover Cat. No. and remove the ref ZL, PL or EL Example: For a heavy duty (Sapphire) 300 wide hot dip galvanised cover code = CV 300 G |
| 1           | -                                | Covers for fittings (except risers)  Example: Product code = PFB 300 90 600 G Cover code = FB CV 300 90 600 G For cover code remove first letter (Z, P or E) add CV before number reference                      |
|             |                                  | Inside riser closed covers   |
| 1<br>1<br>1 | ZIRCWArF<br>PIRCWArF<br>EIRCWArF | General purpose (Topaz)<br>Heavy duty (Sapphire)<br>Extra heavy duty (Emerald)   |
|             |                                  | Inside riser ventilated covers   |
| 1<br>1<br>1 | ZIRVWArF<br>PIRVWArF<br>EIRVWArF | General purpose (Topaz) Heavy duty (Sapphire) Extra heavy duty (Emerald)   |
|             |                                  | Outside riser closed covers  |
| 1<br>1<br>1 | ZORCWArF<br>PORCWArF<br>EORCWArF | General purpose (Topaz)<br>Heavy duty (Sapphire)<br>Extra heavy duty (Emerald)   |
|             |                                  | Outside riser ventilated covers  |
| 1<br>1<br>1 | ZORVWArF<br>PORVWArF<br>EORVWArF | General purpose (Topaz)<br>Heavy duty (Sapphire)<br>Extra heavy duty (Emerald)   |
|             |                                  |  |

150, 300, 450, 600, 750 r = Radius (mm) : 300, 600

Note : see p. 8–9 for specific width and finish options

# Swifts® cable ladder systems



|  |  | 1 W103   |                                 |  |  |
|--|--|--|---------------------------------|--|--|
| Pack                                   | Cat. Nos.  | Fastener sets  | Pack                            | Cat. Nos.  | Fasteners (continued)  |
|  |  | Comprise M10 coach bolt, flat washer,                                |                                 |  | Hexagon nuts   |
| 48<br>48                               | LFGM10P50<br>LFSM10P50                                   | spring washer and nut  Hot dip galvanised Stainless steel  Fasteners | 500<br>500<br>500<br>500        | HN06<br>HN08<br>HN10<br>HN12                             | Electroplated zinc  M6  M8  M10  M12                           |
|  |  | Hexagon head setscrews   | 000                             | 11112  | Hot dip galvanised   |
|  |  | Electroplated zinc   | 500                             | HNG06  | M6   |
| 200<br>200<br>200                      | SS0616<br>SS0620<br>SS0625                               | M6 x 16<br>M6 x 20<br>M6 x 25  | 1 1 1                           | HNG08<br>HNG10<br>HNG12                                  | M8<br>M10<br>M12   |
| 200<br>200                             | SS0630<br>SS1016   | M6 x 30<br>M10 x 16  |                                 |  | Stainless steel  |
| 200<br>200<br>200<br>100<br>100        | SS1020<br>SS1025<br>SS1030<br>SS1035<br>SS1040           | M10 x 20<br>M10 x 25<br>M10 x 30<br>M10 x 35<br>M10 x 40             | 100<br>100<br>100<br>100        | HN06S<br>HN08S<br>HN10S<br>HN12S                         | M6<br>M8<br>M10<br>M12   |
| 100                                    | SS1045   | M10 x 45   |                                 |  | Roofing nuts and bolts   |
| 100<br>100                             | SS1050<br>SS1060   | M10 x 50<br>M10 x 60   | 000                             | DD0040   | Electroplated zinc   |
| 100<br>100<br>100<br>100<br>100<br>100 | SS1220<br>SS1225<br>SS1230<br>SS1235<br>SS1240<br>SS1250 | M12 x 20<br>M12 x 25<br>M12 x 30<br>M12 x 35<br>M12 x 40<br>M12 x 50 | 200<br>200<br>200<br>200<br>100 | RB0612<br>RB0616<br>RB0620<br>RB0625<br>RB0630<br>RB0640 | M6 x 12<br>M6 x 16<br>M6 x 20<br>M6 x 25<br>M6 x 30<br>M6 x 40 |
|  |  | Hot dip galvanised   | 100                             | RB0650   | M6 x 50  |
| 200<br>200<br>200                      | SSG0616<br>SSG0620<br>SSG0625                            | M6 x 16<br>M6 x 20<br>M6 x 25  | 100<br>100                      | RBG0612<br>RBG0616                                       | Hot dip galvanised  M6 x 12  M6 x 16                           |
| 200                                    | SSG0630  | M6 x 30  |                                 |  | Stainless steel  |
| 100                                    | SS0620 S<br>SS0625 S                                     | Stainless steel M6 x 20 M6 x 25                                      | 100<br>100<br>100               | RB0612 S<br>RB0616 S<br>RB0620 S                         | M6 x 12<br>M6 x 16<br>M6 x 20                                  |
| 100<br>100                             | SS1016S<br>SS1035S                                       | M10 x 16<br>M10 x 25   |                                 |  | Threaded rods  |
| 100<br>100                             | SS1040 S<br>SS1225 S                                     | M10 x 40<br>M12 x 25   |                                 |  | Electroplated zinc   |
| 100                                    | 3312233  | Flat washers   | 1<br>1                          | TR06<br>TR08   | M6 x 3 m<br>M8 x 3 m   |
|  |  | Electroplated zinc   | 1                               | TR10<br>TR12   | M10 x 3 m<br>M12 x 3 m   |
| 500                                    | FW06   | M6   | 1                               | IKIZ   |  |
| 500<br>500                             | FW08<br>FW10   | M8<br>M10  | 1                               | TR06S  | Stainless steel<br>M6 x 3 m                                    |
| 500                                    | FW12   | M12  | 1                               | TR08S  | M8 x 3 m   |
|  |  | Stainless steel  | 1<br>1                          | TR10S<br>TR12S   | M10 x 3 m<br>M12 x 3 m   |
| 100<br>100                             | FW06S<br>FW08S   | M6<br>M8   |                                 |  | Threaded rod connectors  |
| 100                                    | FW10S  | M10  |                                 |  | Electroplated zinc   |
| 100                                    | FW12S  | M12<br>Shakeproof washers  | 1                               | RC06<br>RC08   | M6<br>M8   |
|  |  | Electroplated zinc   | 1                               | RC10   | M10  |
| 400                                    | SW06   | M6   | 1                               | RC12   | M12 U  |
| 400<br>400<br>400                      | SW08<br>SW10<br>SW12                                     | M8<br>M10<br>M12   |                                 |  |  |

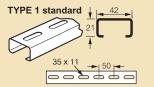
# **L**legrand

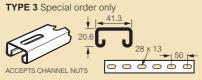
#### Swifts® cable ladder system

dimensions - general purpose (Topaz), heavy duty (Sapphire) and extra heavy duty (Emerald)

#### ■ Rung details

Type 3 is only available to special order Type 3 is not available in deep galvanised finish Types 1 and 3 can be inverted and supplied in any combination to

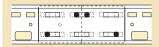




#### ■ Coupler sets (straight length to straight length and fitting to fitting)

**General purpose (Topaz)** Supplied in pairs, with fasteners (4 per coupler)

Fastener positioning: common to both coupler set types



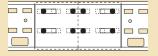
Note: when connecting straight lengths to straight lengths even when ladder is cut to length, the slots in the coupler will always align with slots in the ladder side rail.

When bolting to cut ends adjust coupler to ensure 4 bolts can be

#### Heavy duty (Sapphire) and extra heavy duty (Emerald)

Supplied in pairs, with fasteners (8 per coupler

Fastener positioning: common to both coupler set types



Note: when connecting straight lengths to straight lengths even when ladder is cut to length, the slots in the coupler will always align with slots in the ladder side rail.

When bolting to cut ends adjust coupler to ensure 8 bolts can be

#### **■** Fasteners for fittings

Fasteners for fittings are purchased separately – see table below for requirements

|                           | Number o | of fasteners required per fitting type |
|---------------------------|----------|--|
|                           | Topaz    | Sapphire and Emerald                   |
| Flat Bends                | 8        | 16                                     |
| Outside/<br>Inside risers | 8        | 16                                     |
| Reducers                  | 8        | 16                                     |
| Tees                      | 12       | 24                                     |
| 4 way crosspieces         | 16       | 32                                     |

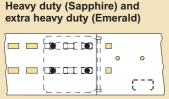
Fastener sets comprising 50 of each of the following: M10 coach bolt, flat washer, spring washer and nut

#### **■** Fastener position

Connecting fittings with integral coupler to straight lengths

#### General purpose (Topaz)

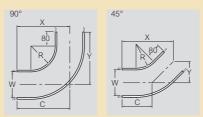




All dimensions (mm)

#### ■ Flat bends

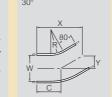
- X = length of fitting from each 'end' of centre-line
- (not including integral coupler)
  Y = length from each 'end' of the fitting to the point at which the centre-lines intersect (not including integral coupler)
- C = length of the centre-line from each 'end' of the fitting to the point at which the centre-lines intersect (not including integral coupler)



#### Note

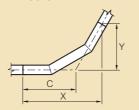
60° and 30° bends can be supplied to special order only





| Width | (W) | Radius (R) | х    | 90°<br>  Y | С    | х    | 45°<br>  Y | С   |
|-------|-----|------------|------|------------|------|------|------------|-----|
|       |     | 300        | 453  | 453        | 453  | 400  | 166        | 235 |
|       |     | 450        | 603  | 603        | 603  | 506  | 210        | 297 |
| 150   |     | 600        | 753  | 753        | 753  | 612  | 254        | 359 |
|       |     | 750        | 903  | 903        | 903  | 719  | 298        | 42  |
|       |     | 900        | 1053 | 1053       | 1053 | 825  | 342        | 483 |
|       |     | 300        | 528  | 528        | 528  | 453  | 188        | 266 |
|       |     | 450        | 678  | 678        | 678  | 559  | 23         | 328 |
| 300   |     | 600        | 828  | 828        | 828  | 665  | 276        | 390 |
|       |     | 750        | 978  | 978        | 978  | 722  | 320        | 452 |
|       |     | 900        | 1128 | 1128       | 1128 | 878  | 364        | 514 |
|       |     | 300        | 603  | 603        | 603  | 506  | 210        | 297 |
|       |     | 450        | 753  | 753        | 753  | 612  | 254        | 359 |
| 450   |     | 600        | 903  | 903        | 903  | 719  | 298        | 421 |
|       |     | 750        | 1053 | 1053       | 1053 | 825  | 342        | 483 |
|       |     | 900        | 1203 | 1203       | 1203 | 931  | 385        | 545 |
|       |     | 300        | 678  | 678        | 678  | 559  | 232        | 328 |
|       |     | 450        | 828  | 828        | 828  | 665  | 276        | 390 |
| 600   |     | 600        | 978  | 978        | 978  | 772  | 320        | 452 |
|       |     | 750        | 1128 | 1128       | 1128 | 878  | 364        | 514 |
|       |     | 900        | 1278 | 1278       | 1278 | 984  | 407        | 576 |
|       |     | 300        | 753  | 753        | 753  | 612  | 254        | 359 |
|       |     | 450        | 903  | 903        | 903  | 719  | 298        | 421 |
| 750   |     | 600        | 1053 | 1053       | 1053 | 825  | 342        | 483 |
|       |     | 750        | 1203 | 1203       | 1203 | 931  | 385        | 545 |
|       |     | 900        | 1353 | 1353       | 1353 | 1037 | 429        | 607 |
|       |     | 300        | 828  | 828        | 828  | 665  | 276        | 390 |
|       |     | 450        | 978  | 978        | 978  | 772  | 320        | 452 |
| 900   |     | 600        | 1128 | 1128       | 1128 | 878  | 364        | 514 |
|       |     | 750        | 1278 | 1278       | 1278 | 984  | 407        | 576 |
|       |     | 900        | 1428 | 1428       | 1428 | 1090 | 451        | 638 |

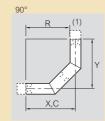
#### **■** Risers

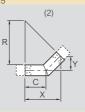


- X = length of fitting from each 'end' of centre-line
- Y = length from each 'end' of the fitting to the point at which the centrelines intersect
- C = length of the centre-line from each 'end' of the fitting to the point at which the centre-lines intersect Dimensions shown are identical for both inside and outside risers



All dimensions (mm)

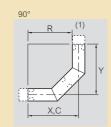


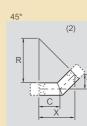


| Widt<br>(W) | Radius<br>(R) | х   | 90°<br>Y | С   | х   | 45°<br>Y | С   |
|-------------|---------------|-----|----------|-----|-----|----------|-----|
| (,          | 300           | 350 | 350      | 350 | 247 | 103      | 145 |
|             | 450           | 500 | 500      | 500 | 354 | 146      | 207 |
| All         | 600           | 650 | 650      | 650 | 460 | 190      | 269 |
|             | 750           | 800 | 800      | 800 | 566 | 234      | 331 |
|             | 900           | 950 | 950      | 950 | 673 | 278      | 394 |

#### Heavy duty (Sapphire)

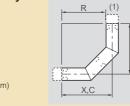
All dimensions (mm)





| Widt<br>(W) | h | Radius<br>(R) | х   | 90°<br>Y | С   | х   | 45°<br>Y | С   |
|-------------|---|---------------|-----|----------|-----|-----|----------|-----|
|             |   | 300           | 363 | 363      | 363 | 256 | 106      | 150 |
|             |   | 450           | 513 | 513      | 513 | 362 | 150      | 212 |
| All         |   | 600           | 663 | 663      | 663 | 468 | 194      | 274 |
|             |   | 750           | 813 | 813      | 813 | 575 | 238      | 337 |
|             |   | 900           | 963 | 963      | 963 | 681 | 282      | 399 |

#### Extra heavy duty (Emerald)

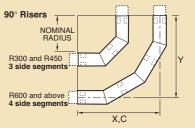




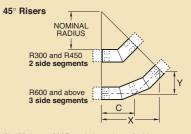
| 300 375 375 375 265 110 1<br>450 525 525 525 371 154 2 | _  |
|--|----|
| 450 525 525 525 371 154 2                              | С  |
|  | 55 |
| All 600 675 675 675 477 108 2                          | 17 |
| All 000 075 075 075 477 198 2                          | 80 |
| <u>750</u> 825 825 825 583 242 3                       | 42 |
| 900 975 975 975 689 286 4                              | 04 |

All dimensions (mm)

#### ■ Risers (continued)

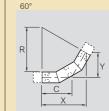


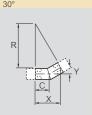
(1) 90° risers, 600R and above have 4 side segments



(2) 45° risers, 600R and above have 3 side segments

60° and 30° risers can be supplied to special order only









#### **Swifts® cable ladder systems**

dimensions – general purpose (Topaz), heavy duty (Sapphire) and extra heavy duty (Emerald)

#### ■ Tees and unequal tees

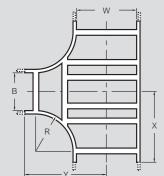
X and Y dimensions are given to assist in the installation of a complete cable ladder run following a centre-line drawing (usually CAD generated)

X = length of fitting from each 'end' of centre-line

Y = length from each 'end' of the fitting to the point at which the centre-lines intersect

For dimensions, see table below

#### Unequal tees



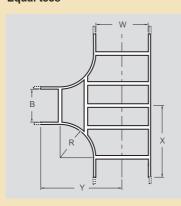
| - W |  |
|-----|--|
| B   |  |

|        | UNEQUAL TEES                             |               |            |            |            |       |            |      |            |            |            |            |            |       |
|--------|--|---------------|------------|------------|------------|-------|------------|------|------------|------------|------------|------------|------------|-------|
| Branch | Radius                                   | lius 150 `300 |            |            |            |       | 750        |      |            |            | Width (W)  |            |            | h (W) |
| (B)    | (R)                                      | Х             | Y          | X          | Y 500      | X     | Y          | X    | Y 070      | X          | 7F0        | X          | Y          |       |
| 150    | 300                                      | _             | -          | 453        | 528        | 453   | 603        | 453  | 678        | 453        | 753        | 453        | 828        |       |
|        | 450                                      | _             | _          | 603        | 678        | 603   | 753        | 603  | 828        | 603        | 903        | 603        | 978        |       |
|        | 600                                      | _             | _          | 753        | 828        | 753   | 903        | 753  | 978        | 753        | 1053       | 753        | 1128       |       |
|        | 750(1)                                   | _             | _          | 903        | 978        | 903   | 1053       | 903  | 1128       | 903        | 1203       | 903        | 1278       |       |
|        | 900(1)                                   | -<br>E20      | 450        | 1053       | 1128       | 1053  | 1203       | 1053 | 1278       | 1053       | 1353       | 1053       | 1428       |       |
|        | 300<br>450                               | 528           | 453<br>603 | _          | _          | 528   | 603<br>753 | 528  | 678        | 528<br>678 | 753<br>903 | 528<br>678 | 828<br>978 |       |
| 000    |  | 678           |            | _          | _          | 678   |            | 678  | 828        |            |            |            |            |       |
| 300    | 600                                      | 828           | 753        | _          | _          | 828   | 903        | 828  | 978        | 828        | 1053       | 828        | 1128       |       |
|        | 750(1)                                   | 978           | 903        | _          | _          | 978   | 1053       | 978  | 1128       | 978        | 1203       | 978        | 1278       |       |
|        | 900(1)                                   | 1128          | 1053       | -          | -          | 1128  | 1203       | 1128 | 1278       | 1128       | 1353       | 1128       | 1428       |       |
|        | 300                                      | 603           | 453        | 603        | 528        | _     | -          | 603  | 678        | 603        | 753        | 603        | 828        |       |
| 450    | 450                                      | 753           | 603        | 753        | 678        | _     | _          | 753  | 828        | 753        | 903        | 753        | 978        |       |
| 450    | 600 <sup>(1)</sup>                       | 903           | 753        | 903        | 828        | _     | _          | 903  | 978        | 903        | 1053       | 903        | 1128       |       |
|        | 750(1)                                   | 1053          | 903        | 1053       | 978        | _     | _          | 1053 | 1128       | 1053       | 1203       | 1053       | 1278       |       |
|        | 900(1)                                   | 1203          | 1053       | 1203       | 1128       | - 070 | -          | 1203 | 1278       | 1203       | 1353       | 1203       | 1428       |       |
|        | 300                                      | 678           | 453        | 678        | 528        | 678   | 603        | _    | _          | 678        | 753        | 678        | 828        |       |
| 000    | 450                                      | 828           | 603        | 828        | 678        | 828   | 753        | _    | _          | 828        | 903        | 828        | 978        |       |
| 600    | 600 <sup>(1)</sup>                       | 978           | 753        | 978        | 828        | 978   | 903        | -    | _          | 978        | 1053       | 978        | 1128       |       |
|        | 750(1)                                   | 1128          | 903        | 1128       | 978        | 1128  | 1053       | _    | _          | 1128       | 1203       | 1128       | 1278       |       |
|        | 900(1)                                   | 1278          | 1053       | 1278       | 1128       | 1278  | 1203       | 750  | - 070      | 1278       | 1353       | 1278       | 1428       |       |
|        | 300                                      | 753           | 453        | 753        | 528        | 753   | 602        | 753  | 678        | _          | _          | 753        | 828        |       |
| 750    | 450(1)                                   | 903           | 603<br>753 | 903        | 678<br>828 | 903   | 753        | 903  | 828        | _          | _          | 903        | 978        |       |
| 750    | 600 <sup>(1)</sup>                       | 1053          |            |            |            |       | 903        |      | 978        | _          | -          |            |            |       |
|        | 750 <sup>(1)</sup><br>900 <sup>(1)</sup> | 1203          | 903        | 1203       | 978        | 1203  | 1053       | 1203 | 1128       | -          | -          | 1203       | 1278       |       |
|        |  | 1353          | 1053       |            | _          | 1353  | 1203       | 1353 | 1278       | 000        | 750        |            | 1428       |       |
|        | 300<br>450 <sup>(1)</sup>                | 828           | 453<br>603 | 828<br>978 | 528<br>678 | 828   | 603<br>753 | 828  | 678<br>828 | 828        | 753<br>903 | _          | _          |       |
| 000    |  | 978           |            |            |            | 978   |            | 978  |            | 978        |            | _          | _          |       |
| 900    | 600 <sup>(1)</sup>                       | 1128          | 753        | 1128       | 828        | 1128  | 903        | 1128 | 978        | 1128       | 1053       | _          | _          |       |
|        | 750(1)                                   | 1278          | 903        | 1278       | 978        | 1278  | 1053       | 1278 | 1128       | 1278       | 1203       | _          | _          |       |
|        | 900(1)                                   | 1428          | 1053       | 1428       | 1128       | 1428  | 1203       | 1428 | 1278       | 1428       | 1353       | _          | -          |       |

#### All dimensions (mm)

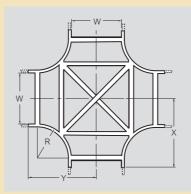
(1) Supplied in 2 parts for assembly on site

#### Equal tees



| EQUAL TEES   |               |      |  |  |  |
|--------------|---------------|------|--|--|--|
| Width<br>(W) | Radius<br>(R) | X/Y  |  |  |  |
|              | 300           | 454  |  |  |  |
|              | 450           | 604  |  |  |  |
| 150          | 600           | 754  |  |  |  |
| 100          | 750(1)        | 904  |  |  |  |
|              | 900(1)        | 1054 |  |  |  |
|              | 300           | 529  |  |  |  |
|              | 450           | 679  |  |  |  |
| 300          | 600           | 829  |  |  |  |
|              | 750(1)        | 979  |  |  |  |
|              | 900(1)        | 1129 |  |  |  |
| 450          | 300           | 604  |  |  |  |
|              | 450           | 754  |  |  |  |
|              | 600(1)        | 904  |  |  |  |
|              | 750(1)        | 1054 |  |  |  |
|              | 900(1)        | 1204 |  |  |  |
|              | 300           | 679  |  |  |  |
|              | 450           | 829  |  |  |  |
| 600          | 600(1)        | 979  |  |  |  |
|              | 750(1)        | 1129 |  |  |  |
|              | 900(1)        | 1279 |  |  |  |
|              | 300           | 754  |  |  |  |
|              | 450(1)        | 904  |  |  |  |
| 750          | 600(1)        | 1054 |  |  |  |
|              | 750(1)        | 1204 |  |  |  |
|              | 900(1)        | 1354 |  |  |  |
|              | 300           | 829  |  |  |  |
|              | 450(1)        | 979  |  |  |  |
| 900          | 600(1)        | 1129 |  |  |  |
|              | 750(1)        | 1279 |  |  |  |
|              | 900(1)        | 1429 |  |  |  |

#### ■ 4 way crosspieces

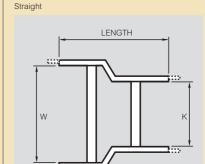


|              | CROSSPIECE    |      |  |  |  |  |
|--------------|---------------|------|--|--|--|--|
| Width<br>(W) | Radius<br>(R) | X/Y  |  |  |  |  |
|              | 300           | 454  |  |  |  |  |
|              | 450           | 604  |  |  |  |  |
| 150          | 600           | 754  |  |  |  |  |
| 150          | 750(1)        | 904  |  |  |  |  |
|              | 900(1)        | 1054 |  |  |  |  |
|              | 300           | 529  |  |  |  |  |
|              | 450           | 679  |  |  |  |  |
| 300          | 600           | 829  |  |  |  |  |
|              | 750(1)        | 979  |  |  |  |  |
|              | 900(1)        | 1129 |  |  |  |  |
|              | 300           | 604  |  |  |  |  |
| 450          | 450           | 754  |  |  |  |  |
|              | 600(1)        | 904  |  |  |  |  |
|              | 750(1)        | 1054 |  |  |  |  |
|              | 900(1)        | 1204 |  |  |  |  |
|              | 300           | 679  |  |  |  |  |
|              | 450           | 829  |  |  |  |  |
| 600          | 600(1)        | 979  |  |  |  |  |
|              | 750(1)        | 1129 |  |  |  |  |
|              | 900(1)        | 1279 |  |  |  |  |
|              | 300           | 754  |  |  |  |  |
|              | 450(1)        | 904  |  |  |  |  |
| 750          | 600(1)        | 1054 |  |  |  |  |
|              | 750(1)        | 1204 |  |  |  |  |
|              | 900(1)        | 1354 |  |  |  |  |
|              | 300           | 829  |  |  |  |  |
|              | 450(1)        | 979  |  |  |  |  |
| 900          | 600(1)        | 1129 |  |  |  |  |
|              | 750(1)        | 1279 |  |  |  |  |
|              | 900(1)        | 1429 |  |  |  |  |
|              |               |      |  |  |  |  |

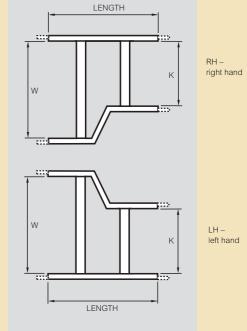
(1) Supplied in 2 parts for assembly on site

All dimensions (mm)

#### ■ Reducers



| 0 | ff | S | е | t |
|---|----|---|---|---|
|   |    |   |   |   |



| Width<br>(W) | Width<br>(K) | Straight length | Offset<br>length |
|--------------|--------------|-----------------|------------------|
| 300          | 150          | 450             | 450              |
| 450          | 150          | 450             | 500              |
| 450          | 300          | 450             | 450              |
|              | 150          | 500             | 550              |
| 600          | 300          | 450             | 500              |
|              | 450          | 450             | 450              |
|              | 150          | 500             | 600              |
| 750          | 300          | 500             | 550              |
|              | 450          | 450             | 500              |
|              | 600          | 450             | 450              |
|              | 150          | 550             | 650              |
|              | 300          | 500             | 600              |
| 900          | 450          | 500             | 550              |
|              | 600          | 450             | 500              |
|              | 750          | 450             | 450              |

When viewing reducer from the widest width end the cranked side shown indicates a RH or LH

21



#### Swifts® cable ladder systems

dimensions - loading graphs for cable ladder

#### **■** Loading graphs

The loads shown on all graphs are the safe recommended maximum loads that can be applied and must include wind, snow and any other external forces in addition to

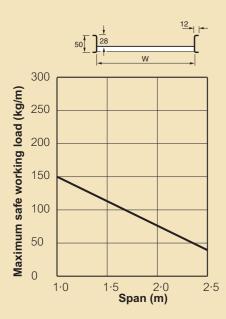
The graphs show the maximum load for ladder installed at a support spacing within its recommended range

When the graph line is above the intersection of the required load and span lines, the support equipment is suitable for use within those load and span conditions

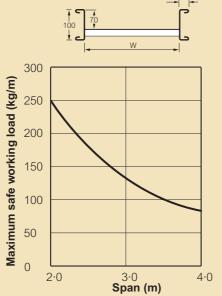
The graphs shown are for galvanised and deep galvanised finishes Loading graphs for stainless steel finish are available on request

# Example

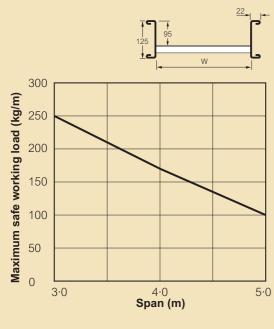
#### Light duty (Opal)



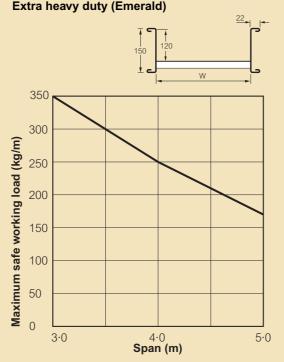
General purpose (Topaz)



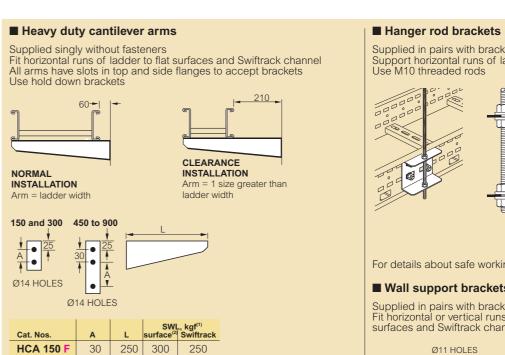
#### Heavy duty (Sapphire)



#### Extra heavy duty (Emerald)



# Swifts® cable ladder systems

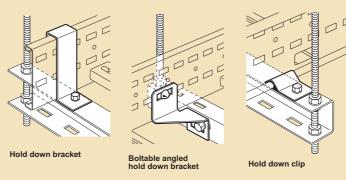


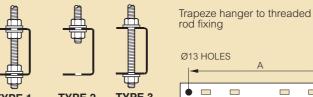
|           |     |      | SWL, kgf <sup>(1)</sup><br>surface <sup>(2)</sup> Swiftrack |           |  |
|-----------|-----|------|---|-----------|--|
| Cat. Nos. | Α   | L    | surface <sup>(2)</sup>                                      | Swiftrack |  |
| HCA 150 F | 30  | 250  | 300   | 250       |  |
| HCA 300 F | 30  | 400  | 350   | 250       |  |
| HCA 450 F | 45  | 550  | 400   | 300       |  |
| HCA 600 F | 95  | 700  | 500   | 350       |  |
| HCA 750 F | 145 | 850  | 600   | 400       |  |
| HCA 900 F | 195 | 1000 | 700   | 450       |  |

(1) Per cantilever arm for load uniformly distributed across the complete arm, when ladder fixed to arm using Swifts hold down brackets Safety factor: 2 (2) Solid surface is RSJ or concrete

#### ■ Heavy duty trapeze hangers

Supplied singly without fasteners Support horizontal runs of ladder from overhead structure Use M12 threaded rods





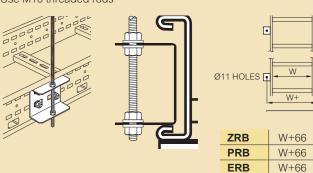
| TYPE 1    | TYPE 2 | \      | /PE 3              | Ø13    |  | Α |  |  |
|-----------|--------|--------|--------------------|--------|--|---|--|--|
| Cat. Nos. | А      | Type 1 | SWL, kgf<br>Type 2 | Type 3 |  |   |  |  |
|           |        |        |                    |        |  |   |  |  |

|                     |             | SVVL, KQI  |             |           |  |  |  |
|---------------------|-------------|------------|-------------|-----------|--|--|--|
| Cat. Nos.           | Α           | Type 1     | Type 2      | Type 3    |  |  |  |
| HTH 150 F           | 310         | 400        | 240         | 120       |  |  |  |
| HTH 300 F           | 460         | 400        | 240         | 120       |  |  |  |
| HTH 450 F           | 610         | 400        | 240         | 120       |  |  |  |
| HTH 600 F           | 760         | 500        | 300         | 150       |  |  |  |
| HTH 750 F           | 910         | 500        | 300         | 150       |  |  |  |
| HTH 900 F           | 1060        | 500        | 300         | 150       |  |  |  |
| (3) Per traneze han | naer for lo | ad uniforr | mly distrib | uted arms |  |  |  |

complete hanger. Safety factor : 2

All dimensions (mm)

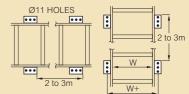
Supplied in pairs with bracket to ladder fasteners Support horizontal runs of ladder from overhead structure



For details about safe working loads, contact us on 0845 605 4333

#### ■ Wall support brackets

Supplied in pairs with bracket to ladder fasteners Fit horizontal or vertical runs of ladder to vertical surfaces and Swiftrack channel



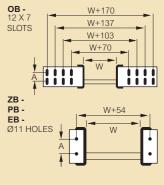
|      | 2 10 0 | W+ "               |
|------|--------|--------------------|
| ZWSB | W+106  | Safe working loads |
|      |        | 011                |

#### Contact us on 0845 605 4333 PWSB W+106

#### ■ 90° end connectors

Supplied in pairs with bracket to ladder fasteners Fit ends of ladder to vertical surfaces

|      | Α  |
|------|----|
| ZB F | 50 |
| PB F | 75 |
| EB F | 75 |



All dimensions (mm)

# **L**legrand

00

R760

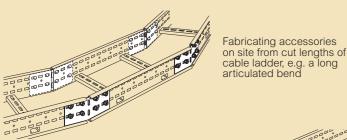
G:C

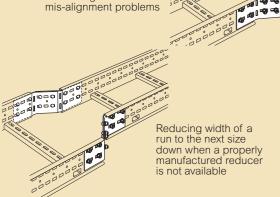
#### Swifts® cable ladder systems ancillary items

#### **■** Bendable connectors

Supplied in pairs with fasteners

Correcting minor

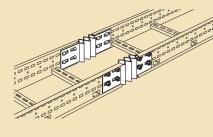




#### **■** Flexible expansion couplers

Supplied in pairs with Provide a semi-flexible joint to compensate for relative movement when spanning separate structures or changes in ladder lengths due to temperature variation. Mounting pairs of couplers back-to-back, will increase the stiffness

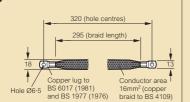
of each joint



#### **■** Earth continuity connectors

General purpose (Topaz), heavy duty (Sapphire) and extra heavy duty (Emerald)

Copper braid and copper lugs, both in electrotinned finish



#### ■ Hold down clip

Fits ladder to flat surfaces, Swiftrack channel or heavy duty trapeze hangers which have slots in the top flange to accept fasteners Supplied singly without fasteners ZF F, PF F, EF F use M10

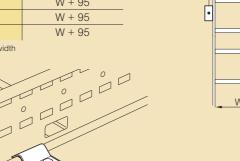
Insulated hold down clips are available for stainless steel ladder,

contact us on 0845 605 4333

All Swifts supports are provided with correctly positioned fixing holes to accept hold down clips without drilling. The table below gives the fixing hole spacing required when attaching hold down clips to other

| Cat. Nos. | Centre distance between fixing holes X |
|-----------|--|
| ZF F      | W + 95                                 |
| PF F      | W + 95                                 |
| EF F      | W + 95                                 |

N = ladder width



#### ■ Hold down bracket

Fits ladder to flat surfaces, Swiftrack channel, cantilever arms or heavy duty trapeze hangers which have slots in the top flange to accept fasteners

Supplied singly without fasteners

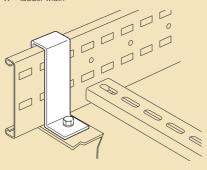
Insulated hold down brackets are available for stainless steel ladder, contact us on 0845 605 4333

All Swifts supports are provided with correctly positioned fixing holes to accept hold down brackets without drilling. The table below gives the fixing hole spacing required when attaching hold down bracket to other supports

| Cat. Nos. | Centre distance b inside ladder Y | etween fixing holes<br>outside ladder X |
|-----------|-----------------------------------|---|
| ZJ F      | W – 44                            | W + 80                                  |
| PJ F      | W – 44                            | W + 80                                  |
| EJ F      | W – 44                            | W + 80                                  |

W = ladder width

All dimensions (mm)



#### ■ Boltable brackets

#### Boltable hold down bracket

Supplied singly with bracket to ladder fastener Fit ladder to Swiftrack channel in fabricated steel support structure

Bracket to support fastener: M12

#### Boltable angled hold down brackets

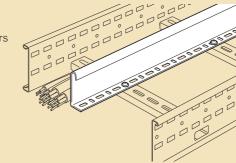
Supplied in handed pairs with bracket to ladder fastener Fit ladder to heavy duty cantilever arms and trapeze hangers which have slots in the side flange to accept fasteners Bracket to support fastener: M10



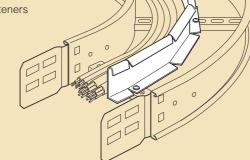
#### ■ Dividers

#### Straight divider

Supplied with fasteners

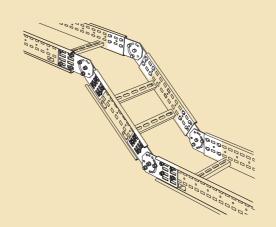


#### **Curved divider** Supplied with fasteners Drill on site to fit



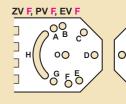
#### ■ Vertical hinged connectors

Supplied in sets comprising four plates and fasteners Use with straight lengths to form risers or solve minor misalignment problems on site



#### ■ Vertical hinged connectors

Connect together to form pre-set angles or pre-assemble for adjustment on site using the holes / slots given



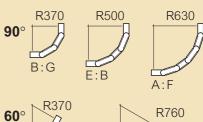
| Cat.<br>Nos.        | 15° | 18° | 22·5° | 30° | 45° |  |
|---------------------|-----|-----|-------|-----|-----|--|
| ZV F, PV F,<br>EV F | G:C | A:F | E:B   | B:G | F:C |  |

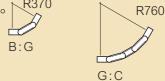
#### ■ Articulated risers

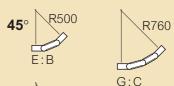
Set comprises three ladder sections and the necessary vertical hinged connectors with fasteners

Use to form risers or solve most misalignment problems on site

# Sections required for a given angle R = radius



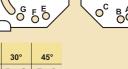






Connect together to form pre-set angles or pre-assembled for adjustment on site using the holes / slots shown





| Nos.          | 15° | 18° | 22·5° | 30° | 45° |  |
|---------------|-----|-----|-------|-----|-----|--|
| ZAR F, PAR F, | G:C | A:F | E:B   | B:G | F:C |  |
| EAR F         |     |     |       |     |     |  |

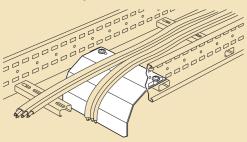
All dimensions (mm)

# **L**legrand

#### Swifts® cable ladder systems ancillary items (continued)

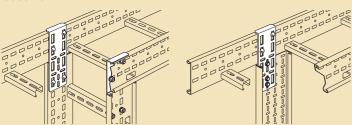
#### ■ Dropout plate

Supplied with fasteners Use to provide local support for cables as they exit a cable ladder run between rungs



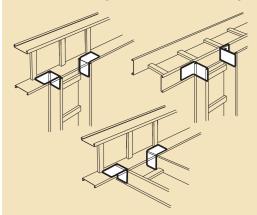
#### ■ Rail-to-rail dropout brackets

Supplied in pairs with fasteners Use to attach a vertical run of ladder or tray beneath a horizontal main ladder run

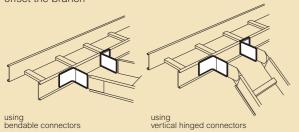


#### ■ Tee brackets

Supplied in pairs with fasteners Use to create a straight or 90° branch off a straight ladder run



Couple with vertical hinged connectors or bendable connectors to offset the branch



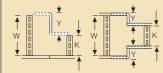
| Main                       | Permitted ladder branch |               |                  |
|----------------------------|-------------------------|---------------|------------------|
| ladder run                 | General purpose         | Heavy<br>duty | Extra heavy duty |
| General purpose (Topaz)    | ZTB F                   | -             | _                |
| Heavy duty (Sapphire)      | ZTB F                   | PTB F         | _                |
| Extra heavy duty (Emerald) | ZTB F                   | PTB F         | ETB F            |

#### ■ Short reducer brackets

Supplied singly with fasteners Use to form a reducer on site Straight reducer

#### Offset reducer

use singly with straight coupler



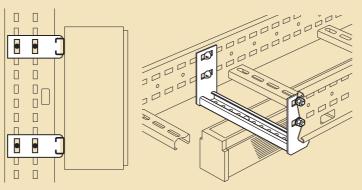
Use the following calculations to establish ladder width reduction This measurement (Y), can then be inserted into relevant Cat. Nos. to show bracket size required (see p. 16)

| Offset reducer       | Straight reducer |
|----------------------|------------------|
| Y = W - K            | Y = W - K        |
|                      | 2                |
| W = main ladder mm   |                  |
| V = raduand ladder m | m                |

Short reducer brackets can also be used to convert an equal tee into

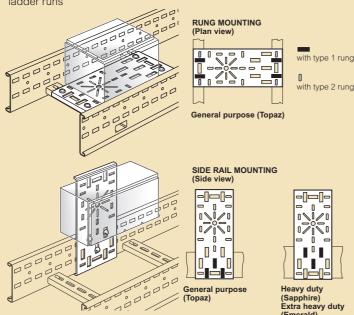
#### ■ Ancillary mounting bracket

Supplied singly with bracket to ladder fastener Slots for M6 fasteners are provided for mounting ancillary items



#### ■ Ancillary mounting plate

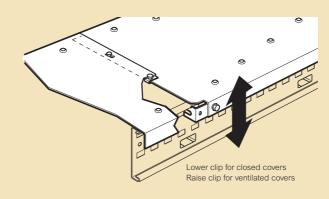
Supplied singly with plate to ladder fasteners Use to mount small lightweight items of ancillary equipment to cable



#### ■ Covers for Topaz, Sapphire and Emerald ladder

General purpose (Topaz), heavy duty (Sapphire) and extra heavy duty (Emerald) use the same covers and closed/ventilated clips

Cover clips are adjustable for closed ventilated covers 600 mm wide covers and above are overlap jointed for rigidity



#### ■ Threaded rods

#### Threaded rod connectors

| Cat. Nos. | Size |
|-----------|------|
| RC06      | M6   |
| RC08      | M8   |
| RC10      | M10  |
| RC12      | M12  |
| RC12      | M12  |

#### Maximum load for connector

| Cat. Nos. | Size | SWL (kgf) |
|-----------|------|-----------|
| TR06      | M6   | 91        |
| TR08      | M8   | 165       |
| TR10      | M10  | 262       |
| TR12      | M12  | 381       |



#### Swifts® cable ladder systems ordering information

#### ■ Ordering information

All Ladder systems comply with BS EN 61537: 2006
Cat. Nos. are generated by replacing the red letters in the product code with the relevant width, angle, radius, branch and finish (where needed). Examples are provided below and in the selection charts in

**Fasteners**Fasteners for fittings are purchased separately – see table below for requirements

|                           | Number of fasteners required per fitting type |                      |  |
|---------------------------|---|----------------------|--|
|                           | Topaz   | Sapphire and Emerald |  |
| Flat Bends                | 8   | 16                   |  |
| Outside/<br>Inside risers | 8   | 16                   |  |
| Reducers                  | 8   | 16                   |  |
| Tees                      | 12  | 24                   |  |
| 4 way cross pieces        | 16  | 32                   |  |

Fastener sets comprising 50 of each of the following: M10 coach bolt, flat washer, spring washer and nut

#### General purpose (Topaz) Standard widths :

150, 300 and 600 mm

Supplied with standard type 1 rungs throughout unless otherwise

#### Key to selecting fittings (see selection chart p. 8-9) Examples:

For a hot dip galvanised straight length, 600 mm wide: Product code = ZL 600 F - Cat. No. = ZL 600 G.

For a hot dip galvanised 90° flat bend with 300 mm radius, 600 mm wide

Product code = ZFB 600 A r F - Cat. No. = ZFB 600 90 300 G

# Heavy duty (Sapphire) Standard widths: 150, 300, 450, 600, 750 and 900 mm

6 m lengths available to special order e.g. PL 600 G 6 M Contact our Customer Service Department for details on 0845 605 4333 Supplied with standard type 1 rungs throughout unless otherwise

#### Key to selecting fittings (see selection chart p. 8-9) Examples:

For a hot dip galvanised straight length, 600 mm wide: Product code = PL 600 F - Cat. No. = PL 600 G
For a hot dip galvanised 90° flat bend with 300 mm radius,

### Product code = PFB 600 A r F - Cat. No. = PFB 600 90 300 G

# Extra heavy duty (Emerald) Standard widths:

150, 300, 450, 600, 750 and 900 mm

6 m lengths available to special order e.g. EL 600 G 6 M Contact our Customer Service Department for details on 0845 605 4333 Supplied with standard type 1 rungs throughout unless otherwise

#### **Key to selecting fittings** (see selection chart p. 8–9) Examples:

For a hot dip galvanised straight length, 600 mm wide:
Product code = EL 600 F - Cat. No. = EL 600 G
For a hot dip galvanised 90° flat bend with 300 mm radius,

Product code = EFB 600 A r F - Cat. No. = EFB 600 90 300 G

#### **FINISHES**

#### Standard stocked finish:

Hot dip galvanised after manufacture to BS EN ISO 1461. Additional Finishes:

Deep galvanised high silicon steel made from BS EN 10025 -

5 grade S355JOW. Stainless steel to BS EN 10088 – 2 grade 1·4404 (equivalent to 316L31).



Sheared steel (particularly stainless steel) does have relatively sharp edges and protective gloves must be worn during handling





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