# Synthesis & Characteristic Study of Agricultural Waste Activated Carbon/Fe<sub>3</sub>o<sub>4</sub>–Nano Particles

# S.Sivaprakash

Research and Development centre, Bharathiar University, Coimbatore, Tamilnadu, India.

#### P.Satheesh Kumar

Research and Development centre, Bharathiar University, Coimbatore, Tamilnadu, India.

#### Dr. S.K. Krishna

Department of Chemistry, Chikkaiah Naicker College, Erode, Tamilnadu, India.

#### **Abstract**

Adsorption is an important surface operation in industrial polluted water treatment for removal of dyes and other impurities. Among many types of agricultural waste adsorbent used, because of their large adsorption capacity and its low cost. In this study we have to prepare the activated carbon from cajanuscajan stem as a agricultural waste by physical method and synthesis of Fe<sub>3</sub>O<sub>4</sub>/Activated carbon nano particles by hydro thermal method. The Fe<sub>3</sub>O<sub>4</sub>/Activated carbon nano particles are studied by X-ray Diffraction (XRD), Fourier Transform Infrared (FTIR) spectroscopy and Scanning Electron Microscopy (SEM) respectively. From this study we have to confirm that the obtained material is a nano particle and it is used as a excellent adsorbent.

**Keywords-** activated carbon; adsorption; nanoparticle; pores; cracks.

#### I. INTRODUCTION

Ancient Hindus in India used charcoal for drinking water filtration. Egyptians used carbonized wood as a medical adsorbent and purifying agent. Activated carbon from agricultural waste material was introduced industrially in the first part of the 20<sup>th</sup> century, and used in sugar refining. In the US activated carbon from black ash was

found very effective in decolorizing liquids [1]. The treatment of industrial effluents is a challenging topic in environmental science, as control of water pollution has become of increasing importance in recent years. Synthetic dyes are widely used in a number of industrial processes, such as the textile industry, paper printing, etc. Although dyes not particularly hazardous, it can cause some harmful effects like increasing heart beat rate, shock, Heinz body formation, cyanosis, jaundice, quadriplegia, and tissue necrosis in humans [2]. Recently, textile, printing, and other related industries are facing problems of treatment and disposal of dye wastewater. Many countries discharge the effluent to surface water without any treatment because of technological and economical limitations [3]. There are currently numerous treatment processes for effluent discharged from industrial processes containing dyes, the important and economic method is adsorption process [4]. The use of nanoparticles for separation and treatment of waste water is a new methodology that is faster and simpler. Nanoparticles have been widely studied because of structural and functional elements have various applications [5]. Among the treatment methods, adsorption on commercial activated carbon is a very effective removal technique which produces effluents containing dissolved organic compounds. However, the expensive price of the commercial activated carbon had encouraged many researchers to investigate the use of cheap and efficient alternative substitutes to remove dyes from wastewater [3]. The magnetic nanoparticles have many uses such as magnetic drug target, magnetic resonance imaging forclinical diagnosis, recording material and catalyst, environment, etc., [5,6]. Iron oxides nanoparticles play a major role in many areas of chemistry, physics and materials science. Fe<sub>3</sub>O<sub>4</sub> (magnetite) is one of the important magnetic nanoparticle. There are many various ways to prepare Fe<sub>3</sub>O<sub>4</sub> nanoparticles, which have been reported in other papers. Furthermore, the presence of magnetic iron oxide (Fe<sub>3</sub>O<sub>4</sub>) leads to chemical stability, low toxicity, and excellent recyclability of adsorbent and these have caused to use this method widely for removal of toxic ions and organic contaminants from water and wastewater [7]. Use of the magnetic particles in the nano scale have attracted by many authors. Extremely fine size of nano-particles yields favorable characteristics with a reduction in size, more atoms located on the surface of a particle results to a remarkable increase in surface area of nanopowders [8]. In this study, Fe<sub>3</sub>O<sub>4</sub>/Cajanuscajan stem activated carbon magnetic nano particles were prepared by a hydrothermal method. The resulting Fe<sub>3</sub>O<sub>4</sub>/AC nano particles were characterized by X-ray diffraction study (XRD), Fourier Transformation Infrared Spectroscopy (FTIR) and Scanning Electronic Microscopy (SEM) [9]. In this study nanoparticles of Fe<sub>3</sub>O<sub>4</sub> supported on cajanuscajan stem activated carbon (AC) [9,10]. The present research investigates the obtained Fe<sub>3</sub>O<sub>4</sub>/AC magnetic nanoparticles are confirmed as a nano composites and it will be used as a cheap and effective adsorbent [11].

#### II. EXPERIMENTAL

A. Materials

Agricultural waste cajanuscajan stem was collected from fallow lands in and around Erode District, Tamil Nadu, India and washed with tap water followed by washing

with distilled water [12]. The material was cut into pieces of 2-4 cm size sun dried for one week. The dried mass was used for the preparation of adsorbent as per the following procedure [13].

### B. Preparation of Activated Carbon by Physical method

A dried sample of cajanuscajan stem placed in a muffle furnace and heated at  $800^{\circ}$ C for two hours. This was allowed to cool and washed with distilled water to a pH of 7, oven dried at  $105^{\circ}$ C for four hours and grounded. It was sieved with a  $53\mu$  mesh to obtain a fine powdered cajanuscajan stem activated carbon and it was kept in an air tight container and used for various experiments [14].

### C. Synthesis of Nano composites by hydrothermal method

Hydrothermal synthesis is a typical solution based approach, which is usually employed under high temperature and pressure. Unlike the thermal decomposition method, which can only use an organic compound as a solvent, hydrothermal synthesis can occur in a water-based system and at a lower reaction temperature (160– 220 °C) in a relatively environment friendly approach. It is an effective and convenient process in preparing nono composite materials [15]. The Fe<sub>3</sub>O<sub>4</sub>/ACMNCS were prepared by hydrothermal method. In typical experiment 50 mg of cajanuscajan stem AC were suspended in 50ml of di-ionized water to form stable black color solutions. Subsequently, 30ml of FeCl<sub>2</sub>·4H2O and 80ml of FeCl<sub>3</sub>·6H<sub>2</sub>O were dissolved in to the above solution and pH value was adjusted 10-11 by adding 30% of ammonium hydroxide solution (NH<sub>4</sub>OH). After that, the final solution was transferred into the 75 ml Teflon-lined stainless steel autoclave were placed in an oven at 180°C for 12 hours. After hydrothermal reaction, the autoclave was cooled down to room temperature and black color precipitate was washed with double distilled water and ethanol several times. Finally, the prepared Fe<sub>3</sub>O<sub>4</sub>/ cajanuscajan stem AC MNCS sample was dried in vacuum oven at 70°C for overnight [16].

#### D. Characterization

Solid state chemists use primarily the Powder X-ray Diffraction techniques which are the most important characterization tools used in solid state chemistry and material science. The size, shape, lattice parameter determination and phase fraction analysis of the unit cell for any compound can be determined easily by XRD. The information of translational symmetry-size and shape of the unit cell are obtained from peak positions of diffraction pattern [17].

Fourier Transform Infrared Spectroscopy (FTIR) study was carried out to identify the functional groups present in the adsorbents in the 4000-400 cm range. The adsorption capacity of adsorbent depends upon porosity as well as chemical reactivity of functional groups at the adsorbent surface [18].

Scanning Electronic Microscopy (SEM) have a variety of applications in a number of scientific and industry-related fields, especially where characterizations of solid materials is beneficial. In addition to topographical, morphological and compositional information, a Scanning Electron Microscope can detect and analyze surface fractures, provide information in microstructures, examine surface contaminations,

reveal spatial variations in chemical compositions, provide qualitative chemical analyses and identify crystalline structures [19].

#### III. RESULT AND DISCUSSION

## A. X-ray Diffraction Analysis of Fe<sub>3</sub>O<sub>4</sub>/Activated Carbon Nano composite

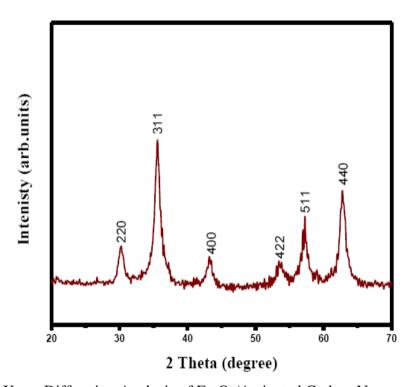
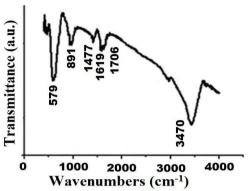


Fig.1. X-ray Diffraction Analysis of Fe<sub>3</sub>O<sub>4</sub>/Activated Carbon Nano composite

The powder XRD pattern for the as-prepared magnetite (Fe<sub>3</sub>O<sub>4</sub>) nanoparticles was recorded by a Rich Secifer, X-ray diffractometer using monochromatic nickel filtered CuK (= 1.5416  $A^0$ ) radiation [20]. The crystal structure and the phase purity of the synthesized cajanuscajan stem activated carbon magnetic (Fe<sub>3</sub>O<sub>4</sub>) nanoparticles were examined [21]. Fig.1 displays the typical XRD pattern of the cajanus cajan stem activated carbon magnetic (Fe<sub>3</sub>O<sub>4</sub>) nano particles samples [22]. The stronger peaks reveal the high purity, good crystallinity and the peak broadening indicates the formation of cajanuscajan stem activated carbon Fe<sub>3</sub>O<sub>4</sub> nanoparticles [23]. For cajanuscajan stem activated carbon Fe<sub>3</sub>O<sub>4</sub> magnetic nanoparticles shows various peaks corresponding to planes (220), (311), (400), (422), (511) and (440) are observed [24]. The crystal structure is found to be face centered cubic with lattice constant a = 8.4272 Å and this matches well with JCPDS (89-3854) data (a=8.393(Å) [25-27]. The peak value also shows that the average particle size is 30 nm were calculated from scherrer formula [28].

# B. Fourier Transform Infrared (FTIR) spectroscopy of Fe<sub>3</sub>O<sub>4</sub>/Activated Carbon Nano composite



**Fig.2.** Fourier Transform Infrared Spectroscopy of Fe<sub>3</sub>O<sub>4</sub>/Activated Carbon Nano composite

Fourier Transform Infrared Spectroscopy (FTIR) spectra was performed to the dried sample of magnetite using a FTIR –Shimadzu 8400 spectrophotometer in wave range of 3500 - 400 cm with a resolution of 4 cm<sup>-1</sup>. The dried sample was placed on a silicon substrate transparent to infrared, and spectra were measured according to the transmittance method [29]. FTIR spectrum in fig.5 shows that very strong band around 3500-3200 cm<sup>-1</sup> could be assigned to O-H and N-H stretching vibrations [30]. The spectrum shows an absorption band at 1706 cm<sup>-1</sup>, which presents the stretching vibration of the carboxyl group (C = O), associated to the acid molecule, adsorbed on to the surface of the composites [29], the peak at 1619 cm<sup>-1</sup> is assigned to the carboxylate (COO-) stretching vibration [31], The –CH<sub>2</sub> deformation bending gives a band about 1477 cm<sup>-1</sup> [32], Peak at 891 cm<sup>-1</sup> may be attributed to vibrations of the Fe-O bond for FeO(OH) [33], and the strong peak at 579 cm<sup>-1</sup> is assigned to the Fe-O bond, which confirms the presence of activated carbon magnetic nanoparticles [31].

# **D.** Scanning electron microscopy (SEM) of $Fe_3O_4$ /Activated Carbon Nano composite

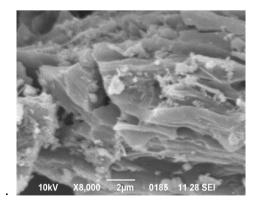


Fig.3. Scanning electron microscopy of Fe<sub>3</sub>O<sub>4</sub>/Activated Carbon Nano composite

Scanning electron microscopy was performed to investigate the morphology of the nano composites. It is easy to notice that the examined particles consist of a number of smaller objects. The surface of the films shows number of peaks and cracks, indicating good adhesion capacity on the thin film layer [34], the SEM of adsorbent shows irregular groove and ridges in fibrous network that is considered helpful for the accessibility of metal ions to the adsorbent surface [35], the pore size distribution of the nano composites was non-uniform due to rapid development of the pore which results in formation of too much cavities and cracks [36], The SEM image demonstrates clearly the formation of spherical shape Fe<sub>3</sub>O<sub>4</sub>/Activated Carbon magnetic nano composite.

#### IV. CONCLUSION

Cajanuscajan stem activated carbon/Fe<sub>3</sub>O<sub>4</sub> Magnetic nanoparticles were successfully synthesized using low-cost, renewable, eco-friendly biotemplates. The activated carbon and nanoparticles were characterized using X-ray diffraction technique, Scanning Electron Microscopy (SEM) and Fourier Transform Infrared (FTIR) spectroscopy. From XRD analysis we obtain the characteristics of activated carbon (002) peak is observed diffraction is almost at around 26° reveals to amorphous nature of carbon. The characteristics of Fe<sub>3</sub>O<sub>4</sub>/Activated carbon nano particles in X-ray diffraction technique various peaks corresponding to planes (220), (311), (400), (422), (511) and (440) are observed so the crystal structure is found to be face centered cubic with lattice constant and the average particle size is 30 nm. So the Fe<sub>3</sub>O<sub>4</sub>/Activated carbon nano particles are confirmed as nano particles. From the results of Fourier Transform Infrared Spectroscopy (FTIR) the bands 1706, 1619, 1477,891 and 579 cm<sup>-1</sup> 1 show that the different functional groups such as surface hydroxyl, carbonyl, methylene and alcohol etc were responsible for the adsorption process and it should be very effective in adsorption of dyes compare to normal activated carbon. The Scanning electron microscopy (SEM) result of Fe<sub>3</sub>O<sub>4</sub>/Activated Carbon Nano composite confirms the formation of spherical shape Fe<sub>3</sub>O<sub>4</sub>/Activated Carbon magnetic nano composite with large number of pores, cracks and peaks were responsible for the adsorption process and it should be very effective in adsorption of dyes compare to normal activated carbon.

#### REFERENCES

- [1] M.Jambulingam1\*, S.Karthikeyan2, P.Sivakumar2, J.Kiruthika3 and T.Maiyalagan4 "Characteristic studies of some activated carbons from agricultural wastes" Journal of Scientific & Industrial Research Vol.66, June 2007, 495-500.
- [2] A. Ebrahimian Pirbazari a, E. Saberikhah a, S.S. Habibzadeh Kozani b"Fe3O4–wheat straw: preparation, characterization and its application for methylene blue adsorption" Water Resources and Industry 7-8 (2014) 23–37.

- [3] Kah Aik Tan, Norhashimah Morad\*, Tjoon Tow Teng, Ismail Norli and P. Panneerselvam "Removal of Cationic Dye by Magnetic Nanoparticle (Fe3O4) Impregnated onto Activated Maize Cob Powder and Kinetic Study of Dye Waste Adsorption" APCBEE Procedia 1 (2012) 83 89.
- [4] S.K.Krishnaa\* and S.Sivaprakashb "Removal of Dyes by Using Various Adsorbents: A Review" International Journal of Applied Chemistry. ISSN 0973-1792 Volume 11, Number 2 (2015) pp. 195-202.
- [5] Adeleh Aftabtalab1\* and Hamed Sadabadi2 "Application of Magnetite (Fe3O4) Nanoparticles in Hexavalent Chromium Adsorption from Aquatic Solutions" Aftabtalab and Sadabadi, J Pet Environ Biotechnol 2015, 6:1.
- [6] Poedji Loekitowati Hariani, Muhammad Faizal, Ridwan, Marsi, and Dedi Setiabudidaya "Synthesis and Properties of Fe3O4 Nanoparticles by Coprecipitation Method to Removal Procion Dye" International Journal of Environmental Science and Development, Vol. 4, No. 3, June 2013.
- [7] Babak Kakavandi1, Ahmad Jonidi Jafari2\*, Roshanak Rezaeialantary Kalantary1 "Synthesis and properties of Fe3O4-activated carbon magnetic nanoparticles for removal of aniline from aqueous solution: equilibrium, kinetic and thermodynamic studies" Iranian Journal of Environmental Health Sciences & Engineering 2013, 10:19.
- [8] Hashem FS\* "Adsorption of Methylene Blue from Aqueous Solutions using Fe3O4/ Bentonite Nanocomposite" 1:12 scientificreports.549.
- [9] Yankai Du, Meishan Pei\*, Youjun He, Faqi Yu, Wenjuan Guo, Luyan Wang "Preparation, Characterization and Application of Magnetic Fe3O4-CS for the Adsorption of Orange I from Aqueous Solutions" (2014)open access freely available in online.
- [10] Igor Bychko, Yevhen Kalishyn\*, Peter Strizhak "TPR Study of Core-Shell Fe@Fe3O4 Nanoparticles Supported on Activated Carbon and Carbon Nanotubes" Advances in Materials Physics and Chemistry, 2012, 2, 17-22.
- [11] Seyed Mohammad Mostashari, Shahab Shariati\* and Mahboobeh Manoochehri "Lignin Removal From Aqueous Solutions Using Fe3O4 Magnetic Nanoparticles as Recoverable Adsorbent" 2012, Cellulose Chemistry and Technology.
- [12] N.Gopala, M.Asaithambia, P.Sivakumarb\*, V.Sasikumarc "Adsorption studies of a direct dye using polyaniline coated activated carbon prepared from Prosopis juliflora" Journal of water process Engineering (2014).
- [13] K. Riaz Ahamed, T. Chandrasekaran, A. Arun Kumar "Characterization of Activated Carbon prepared from Albizia lebbeck by Physical Activation" IJIRI Vol. 1, Issue 1, pp. (26-31), Month: October-December 2013.
- [14] Jiao Chen and Julia Xiaojun Zhao \* "Upconversion Nanomaterials: Synthesis, Mechanism, and Applications in Sensing" Sensors 2012, 12, 2414-2435; doi:10.3390/s120302414.

- [15] Wankhade Amey A. and Ganvir V.N. "Preparation of Low Cost Activated Carbon from Tea Waste using Sulphuric Acid as Activating Agent" International Research Journal of Environment Sciences ISSN 2319–1414 Vol. 2(4), 53-55, April (2013).
- [16] Mohd Adib Yahya a, Z. Al-Qodah b,n, C.W. Zanariah Ngah a "Agricultural bio-waste materials as potential sustainable precursors used for activated carbon production: A review" Renewable and Sustainable Energy Reviews 46 (2015) 218–235.
- [17] Satish Bykkam1\*, Mohsen Ahmadipour2, Sowmya Narisngam1, Venkateswara Rao Kalagadda1, Shilpa Chakra Chidurala1 "Extensive Studies on X-Ray Diffraction of Green Synthesized Silver Nanoparticles" Advances in Nanoparticles, 2015, 4, 1-10.
- [18] Hassan M. Al-Swaidan<sup>+</sup> and Ashfaq Ahmad, Synthesis and Characterization of Activated Carbon from Saudi Arabian Dates Tree's Fronds Wastes, 2011 3rd International Conference on Chemical, Biological and Environmental Engineering IPCBEE vol. 20 (2011) © (2011) IACSIT Press, Singapore.
- [19] Berrin Tansel\*, Pradeep Nagarajan, SEM study of phenolphthalein adsorption on granular activated Carbon, Advances in Environmental Research 8 (2004) 411–415.
- [20] S.Amala Jayanthi1, D.Sukanya1, A.Joseph Arul Pragasam2 and P. Sagayaraj1\* The influence of PEG 20,000 concentration on the size control and magnetic properties of functionalized bio-compatible magnetic nanoparticles" Der Pharma Chemica, 2013, 5(1):90-102.
- [21] Javier A. Lopez1\*, Ferney González2, Flavio A. Bonilla3, Gustavo Zambrano1, Maria E. Gómez1 "Synthesis and Characterization of Fe<sub>3</sub>O<sub>4</sub> Magnetic Nanofluid" Revista Latinoamericana de Metalurgia y Materiales 2010; 30 (1): 60-66.
- [22] Sunil H Chaki, Mahesh D Chaudhary and M P Deshpande "Synthesis and characterization of different morphological SnS nanomaterials" Nat.Sci.:Nano sci.5 (2014) 045010 (9pp).
- [23] Issa M El-Nahhal<sup>1\*</sup>, Shehata M Zourab<sup>1</sup>, Fawzi S Kodeh<sup>1</sup>, Mohamed Selmane<sup>2</sup> and Isabelle Genois<sup>2</sup> "Nanostructured copper oxide-cotton fibers: synthesis, characterization and applications" International nano letters 2012. 2:14.
- [24] Obaid ur Rahman, Subash Chandra Mohapatra, Sharif Ahmad \* "Fe3O4 inverse spinal super paramagnetic nanoparticles" Materials Chemistry and Physics 132 (2012) 196–202.
- [25] T. Theivasanthi (1) and M. Alagar (2) "X-Ray Diffraction Studies of Copper Nanopowder" Der Pharma Chemica, 2012, 5(1):95-100.
- [26] Urai Seetawan1, Suwit Jugsujinda1, Tosawat Seetawan1\*, Ackradate Ratchasin1, Chanipat Euvananont2, Chabaipon Junin2, Chanchana Thanachayanont2, Prasarn Chainaronk3 "Effect of Calcinations Temperature

- on Crystallography and Nanoparticles in ZnO Disk" Materials Sciences and Applications, 2011, 2, 1302-1306.
- [27] Yoshikazu Todaka, Masahide Nakamura\*2, Satoshi Hattori\*3, Koichi Tsuchiya and Minoru Umemoto "Synthesis of Ferrite Nanoparticles by Mechanochemical Processing Using a Ball Mill" Materials Transactions, Vol. 44, No. 2 (2003) pp. 277 to 284.
- [28] T.Theivasanthi\*and M.Alagar "Electrolytic synthesis and characterizations of Silver nanopowder" IJANT, Vol.8, No. 2 (2014) pp. 177 to 182.
- [29] Javier A. Lopez<sup>1\*</sup>, Ferney González<sup>2</sup>, Flavio A. Bonilla<sup>3</sup>, Gustavo Zambrano<sup>1</sup>, Maria E. Gomez<sup>1</sup>, SYNTHESIS AND CHARACTERIZATION OF Fe3O4 MAGNETIC NANOFLUID, Revista Latinoamericana de Metalurgia y Materiales 2010; 30 (1): 60-66.
- [30] C.M.Antonio-Cisneros, M.P.Elizalde-González, Characterization of Manihot residues and preparation of activated carbon, Biomass and Bioenergy Volume 34, Issue 3, March 2010, Pages 389–395.
- [31] S.AmalaJayanthi<sup>1</sup>,D.Sukanya<sup>1</sup>,A.JosephArul Pragasam<sup>2</sup> and P.Sagayaraj<sup>1</sup>\*,The influence of PEG 20,000 concentration on the size control and magnetic Properties of functionalized bio-compatible magnetic nanoparticles, Scholars Research Library Der Pharma Chemica, 2013, 5(1):90-102.
- [32] Bajpai S.K<sup>1</sup>, Chand Navin<sup>2</sup>, Mahendra Manika<sup>1</sup>,The adsorptive removal of cationic dye from aqueous solution using Poly (methacrylic acid) Hydrogels:Part-I. equlibrium studies, International Journal Of Environmental Sciences Volume 2, No 3, 2012, ISSN 0976 4402.
- [33] Igor Bychko, Yevhen Kalishyn\*, Peter Strizhak, TPR Study of Core-Shell Fe@Fe3O<sub>4</sub> Nanoparticles Supported on Activated Carbon and Carbon Nanotubes, Advances in Materials Physics and Chemistry, 2012, 2, 17-22.
- [34] NarenderBudhiraja<sup>1\*</sup>, AshwaniSharma<sup>1</sup>, SanjayDahiya<sup>1</sup>, Rajesh Parmar<sup>1</sup>, Viji Vidyadharan<sup>2</sup>, Synthesis and optical characteristics of silver nanoparticles on different substrates, International Letters of Chemistry, Physics and Astronomy ISSN: 2299-3843, Vol. 19, pp 80-88.
- [35] K. Riaz Ahamed, T. Chandrasekaran, A. Arun Kumar, Characterization of Activated Carbon prepared from Albizia lebbeck by Physical Activation, International Journal of Interdisciplinary Research and Innovations, Vol. 1,2013, Issue 1, pp:26-31.
- [36] Mohd Adib Yahya<sup>a</sup>,Z. Al-Qodah<sup>b\*</sup>,C.W. Zanariah Ngah<sup>a</sup>, Agricultural biowaste materials as potential sustainable precursors used for activated carbon production: A review, Renewable and Sustainable Energy Reviews Volume 46, June 2015, Pages 218–235.