



SYSTEM REQUIREMENTS FOR Q-DAS PRODUCTS

VERSION V12 (32-BIT, 64-BIT)

8/2983/4 098/2983/4982/39 8470 2 Q-DBM 7 1545 82138 12 7198723987 987239 98729872 PROCELLA 234 154 13 544 565 45 8912 687723 VIDARA 27198 21245 666 1214432 329 **0-QIS** 928 234 345 344 4718723987 0187309 445 455 4877298374 M-QIS DASHBOARD 772728498 81 4981 DESTRA 918 2589 23 59 QS-STAT 49814981 45598 M-QIS ENGINE 49983 259 1547 7487 29837409872 98374982 73984702 SOLARA.MP 987349 9283 120 38 485 0 2 38 49081 STATISTICS



CONTENTS

1	Preface	3
1.1.	General hardware requirements	3
1.2.	Authorization to access folders and files	3
1.3.	Products and use cases	4
2.	Single installation	5
3.	Network installation / server-client installation	6
3.1.	Server components of the network installation	6
3.2.	Client components of the network installation	7
4.	Services	9
5.	Databases	11
5.1.	Microsoft Access	11
5.2.	MS SQL server databases	11
5.3.	Oracle databases	12
6.	Virtualisation / terminal server / Citrix	13
6.1.	Virtualisation	13
6.2.	Terminal server / Citrix	13
7.	3D CAD Integration	14

1 PREFACE

This document describes the system requirements for the application of Q-DAS software products. It also tries to illustrate different scenarios since our software is quite flexible providing various types of installations. In case of doubt, you may still discuss the respective installation type with the Q-DAS support in your country. The requirements this document describes do not depend on the 32-bit or 64-bit version of the Q-DAS programs. Always consider the respective system requirements of the Windows operating system you use and the conditions required to apply the software on site.

1.1. General hardware requirements

The statements about hardware issued in the following refer to systems that are mainly used with Q-DAS programs. In case you apply any third-party programs or services with high requirements on the resources, you have to consider these requirements in the hardware configuration.

Faster CPUs (higher clock rate), extended RAM (random access memory) and a faster mass storage solution (hard drives, SSD) increase the processing speed. In addition, we recommend a higher resolution and a large screen for comprehensive evaluations, analyses and for the application of e.g. the Form Designer. Take care of your workplace ergonomics.

In addition to the requirements mentioned in the single chapters, there are some other useful components.

- Interfaces in order to connect measuring instruments
 RS232 or USB (a list of supported measuring instruments is available at www.q-das.de)
- Sound card (e.g. for procella/O-QIS)
- Printer in order to print reports
- Acrobat Reader for the display of PDF files. Download this program at http://get.adobe.com/de/reader/.

1.2. Authorization to access folders and files

In order to run a Q-DAS program, you need the user right to **modify** directories.

In case you use Windows as an operating system for a single or client installation, you need to access

- programs under C:\Program Files (x86)\Q-DAS\... (no adjustment of user rights required)
- data under C:\ProgramData\Q-DAS\... (hidden folder) (user needs right to modify)

...in any directory of your choice,

• e.g. C:\Q-DAS\... -> **Modify**



In order to run Q-DAS programs on the clients, the users require at least **read** access on the network share in which the "network installation" was executed.

Depending on the task and operational concept, you will need the right to modify some directories.

- Example
 - ...\PLANT\DEFAULT this concern the entire directory and all the folders it includes
 - o Requried to use MS Access databases (*.MDB files)
 - o Required to edit masks, report templates or other files

You may adapt the user rights to your requirements.

1.3. Products and use cases

There is a wide variety of use cases for Q-DAS products. Some products are available as a single installation or server-client installation. Other products run as a service on a server. The system requirements thus differ depending on the data volume and the intensity of use.

The single use cases and corresponding requirements are described in the following.

2. SINGLE INSTALLATION

Refers to solara.MP, procella, destra, vidara, qs-STAT, O-QIS, Q-EMPB, Q-FD

In case of a single installation, you start a single installation from a CD and run the setup on a computer. After completing the setup, all program files and configurations are stored on this computer.

You can connect a remote database (Access database on a file share, SQL database on a SQL server) to this computer but we call it single installation since we particularly refer to the configuration database.

The current standard requirements for office computers apply to single installations.

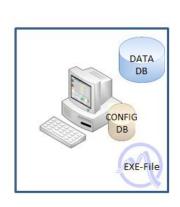
- The following office/server Windows operating systems supported by Microsoft:
 Windows 7, Windows 8, 8.1 (no ARM architecture), Server 2003, Server 2008R2, Server2012
 Windows 10,
 Server2016
- Minimum requirements specified by the provider of the respective operating system (see Windows system requirements)
 - o For 32-bit versions, we recommend
 - 2 GB RAM
 - minimum 2 GB hard disk space



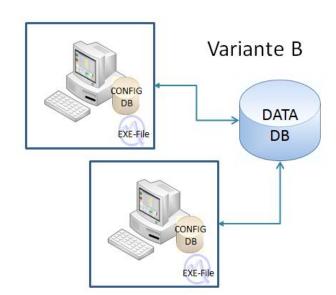
Depending on the settings of your company, you need **administrato**r rights to install the software.



In order to use the software, the registered user needs rights to **access/modify** all Q-DAS files installed.



Variante A



3. NETWORK INSTALLATION / SERVER-CLIENT INSTALLATION

Refers to solara.MP, procella, destra, vidara, qs-STAT, O-QIS, Q-EMPB, Q-FD, M-QIS Dashboard

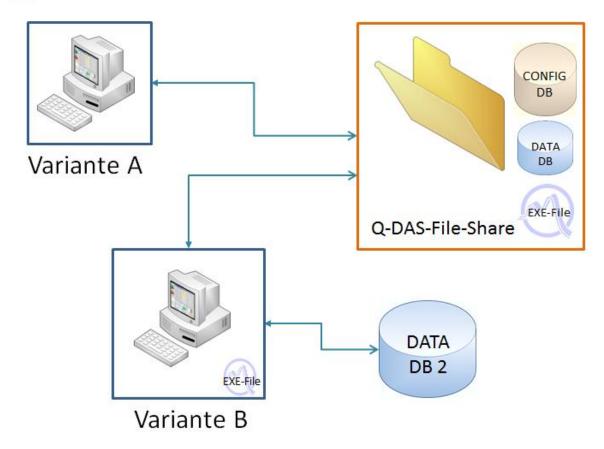
In case of a network installation, you start the setup from a CD and install all data on a central file share. The file share contains all program files and configurations after completing the setup.

All subsequently installed client installations use a joint configuration and access the program files stored on the central file share. However, you can also store the files selected for each client (program exe, DLL files, help files, etc.) locally on the selected client.

You may connect one or several databases (Access database on a file share, SQL database on a SQL server).



The software products listed above do not run on the "server". All programs work with the CPU and the RAM of the client PC.



3.1. Server components of the network installation

In a server client installation, you first have to install the components stored on the server. Start a setup that copies all the data to the central file share and conducts the registration afterwards. You can start the setup from any workplace or location; it does not have to be the physical host of the file share.

However, the application writes registry entries during the installation. If you want to make any basic changes to the system (e.g. add programs) later one, you will need them to open the setup again.



We recommend you to use a computer, virtual machine or server for the setup of server components that will still be available in the future.

On the one hand, the products concerned do not really need a server for the installation of the server components but a file share only.

On the other hand, an available server including the file share also has its advantages since you can start the setup from this server and the registry entries are kept there.

In case you want to install any components of the products mentioned in chapter "4 Services", you have to use a real Windows server. See chapter 4 for more details.

The following requirements apply to the type of installation described in this chapter.

- About 1 GB available hard disk space for system files (program installation)
- Up to 4 GB available hard disk space for data database (measured values) in case the Access database (included in the installation) is applied
- The following office/server Windows operating systems supported by Microsoft: Windows 7, Windows 8, 8.1 (no ARM architecture), Server 2003, Server 2008R2, Server2012 Server2016

3.2. Client components of the network installation

A product-specific client setup installs the client components of the respective products.

After completing the setup of server components successfully, you can find this setup in the respective product folder on the central Q-DAS share.

The same requirements as to the single installation are applied to the client installation. It only requires considerably less hard disk space since the setup of client components installs only a link and an INI file in extreme cases.



However, you should focus on how to connect the single installations to the central Q-DAS share. You may transfer huge amounts of data here, so the bandwidth of the network connection affects the start-up behaviour and the performance of the system.

The current standard requirements for office computers apply to client installations.

- The following office/server Windows operating systems supported by Microsoft:
 Windows 7, Windows 8, 8.1 (no ARM architecture), Server 2003, Server 2008R2, Server2012
 Windows 10,
 Server2016
- Minimum requirements specified by the provider of the respective operating system (see Windows system requirements)
 - o For 32-bit versions, we recommend
 - 2 GB RAM
 - minimum 2 GB hard disk space
- Stable network connection to the Q-DAS share, min. 100 Mbit



Depending on the settings of your company, you need **administrato**r rights to install the software.



In order to use the software, the registered user needs rights to **access/modify** all Q-DAS files installed.

4. SERVICES

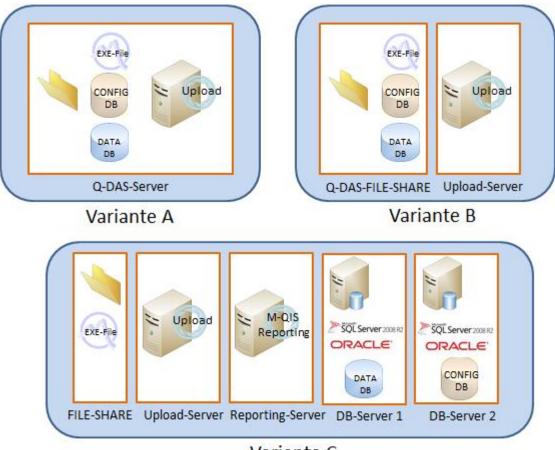
Refers to Q-DAS Upload, M-QIS Engine, M-QIS Upload Reporting

Q-DAS services are programs with a similar installation compared to all server components (see chapter 3.1.) but they include a Windows service requiring a real runtime environment.

Ideally, you install the products listed above on a real server in order that they can perform their tasks permanently.

You have to consider the total load of your system to find the best suitable server in your system.

Some systems use only a single server that serves as Q-DAS share, Upload Reporting and as the server running the setup. However, you can also allocate the single tasks to different servers.



Variante C

The same requirements apply to all these systems.

- The following office/server Windows operating systems supported by Microsoft:
 Windows 7, Windows 8, 8.1 (no ARM architecture), Server 2003, Server 2008R2, Server2012
 Windows 10,
 Server2016
- Minimum requirements specified by the provider of the respective operating system (see Windows system requirements)
- Windows service account (service user) with sufficient rights to run the service



In order to use the M-QIS web server, you need a Microsoft server with IIS installed. You have to make some adjustments to IIS; otherwise you will not be able to publish websites. The Q-DAS support in your country will advise you on these adjustments and provide you with the respective details.

- At least version 6.5 of IIS
- > 2 GB RAM
- CPU: minimum requirements of your operating system but also depends on the extend and amount of usage

5. DATABASES

Refers to all product

The Q-DAS software uses several databases depending on the respective type of application.

- Configuration database
- Text database
- Several data databases for measured values (data, CMM, monitoring)

You can use MS Access databases as a configuration database, text database and as local buffer databases for O-QIS CMM because they work quite well and have a good performance. However, in case you work with a system including many users, a huge amount of data and complicated network connections, we recommend you to apply a "real" database system, e.g. MS SQL server or Oracle, for one or several databases mentioned above.

In order to decide in favour of or against a database server, you find some further information about databases in the Q-DAS download centre at http://www.q-das.de/de/service/downloads/. Your local Q-DAS support will also be pleased to advise you on this topic.



In general, Q-DAS does not provide any hardware, operating systems or third-party database licenses. The customer is also responsible for installing, operating, maintain and performing backups of a database server or individual databases.

Server databases (MS-SQL server or Oracle) shall support unicode (UTF8).

5.1. Microsoft Access

After installing Q-DAS software products, MS Access databases are provided automatically in the installation folder.

These databases are free of charge. Even if you do not have Microsoft Access installed, the Q-DAS software is able to use them.

The size of Access databases is limited to 4 GB. This storage space can be sufficient if you work with a small system including few users and a limited amount of data.

Larger systems including a high amount of measured data should/must apply a "real" database system solution (see following chapters).

5.2. MS SQL server databases

You may also store single or all databases of the Q-DAS system on an available MS SQL server at the customer's site. Thus you have to create a database running Q-DAS products are able to access with the help of a SQL user, Windows authentication or an UDL file (OLE Core DB provider).

There are SQL scripts available to create this database structure.

Either your local Q-DAS support or the customer's IT department is able to create databases.

Q-DAS software products support the following database servers.

Microsoft SQL server since version 2005
 all variants, even Express (please consider the corresponding limitations)



Each client / single installation needs an installed **SQL Server Native Client 11.0** to get access to the data. (Download: https://www.microsoft.com/en-us/download/details.aspx?id=50402).

Q-DAS assumes that you tested the database connection successfully by using the Microsoft product OLE DB Core provider (UDL file).

5.3. Oracle databases

You may also store single or all databases of the Q-DAS system on an available Oracle database server at the customer's site. Thus you have to create a scheme running Q-DAS products are able to access with the help of an UDL file (OLE Core DB provider).

There are SQL scripts available to create this database structure.

Either an employee of the Q-DAS system integration department or the customer's IT department is able to create databases.

Q-DAS software products support the following database servers.

Oracle Server since version 9.x



Also consider that the Oracle database provider – compared to the MS SQL database provider – is not included in the Windows operating system.



Oracle systems need an installed Oracle client (32-bit) according to the installed server version for each client / single installation in order that the respective user is able to access the database.

Q-DAS assumes that you tested the database connection successfully by using the Microsoft product OLE DB Core provider (UDL file).

6. VIRTUALISATION / TERMINAL SERVER / CITRIX

Q-DAS customers operate small and very large terminal server and Citrix solutions successfully. Due to these solutions, you may implement global installations including centralized data management.

The Q-DAS magazine "PIQ" offers some examples for these types of installation at http://www.q-das.de/de/allgemeine-links-service/fachzeitschrift-piq/.

Since there is a wide variety of solutions available on the market that are sometimes integrated into complex IT structures, we recommend you to ask your local Q-DAS support for help and consultation.

http://www.q-das.de/de/service/projektunterstuetzung/

General requirements are given in the following.

6.1. Virtualisation

You may operate Q-DAS products under virtualisation solutions as long as the program runs on a fully fledged operating system (or at least a system that seems to be fully fledged) and sufficient resources are available. The requirements that apply to each entity are similar to the requirements mentioned in chapter 2 "Single installation".

6.2. Terminal server / Citrix

The operation under terminal server (Windows terminal server, Citrix, XenApp, ...) is often applied to global installations.

In general, this type of installation is similar to a server client installation. However, in this case, all clients run in a shared virtual runtime environment of the terminal server / Citrix server.

The requirements that apply to each client of the terminal server / Citrix system are similar to the requirements mentioned in chapter 2 "Single installation".

7.3D CAD INTEGRATION

Please consider the following requirements to apply the 3D CAD Integration:

System requirements

- Processor
 - o 2 GHz Quad Core or fast (recommended)
 - o 8 GB RAM
- Hard disk
 - o SSD with 500 GB (recommended)
- Graphics
 - o VideoRAM: Minimum 1 GB DDR3 RAM
 - o PCle 2.0 x 16
 - o OpenGL 3.0 or higher
- Operating system
 - o 64-bit operating system (Windows 7, Windows 10 or higher)
 - o Unable to apply on terminal server, Citrix or in virtual environment
- Database
 - o Databases: MS-SQL or Oracle
- Q-DAS Software
 - o 64-bit Q-DAS Software (recommended)