

Lossnay

Total Heat Exchangers (RX4)

Miseries Mir. SLIM. | CITY III LITI | CONTROLS | TECHNICAL |



Air conditioning is an ideal way of controlling the temperature, movement and cleanliness of air inside any building, large or small. With today's buildings being so well insulated and increasingly full of electronic equipment, the need for effective climate control is greater than ever. Not only does it cool in the summer months, but air conditioning can also heat, doing away with the need for separate heating systems altogether. More and more people today are enjoying the benefits of comfortable working and living environments made possible with air conditioning.

# Unsurpassed air conditioning

#### from Mitsubishi Electric

Known the world over, the name Mitsubishi is a trusted household name associated with a variety of products and services. Founded in 1907, the company known today as Mitsubishi Electric, quickly rose to the forefront of the air conditioning industry - a position we still enjoy today. We pride ourselves on offering some of the most energy efficient systems available on the market and with every single unit of electricity used to run our systems generating up to 7 units of cooling or heating in return - that's efficient!

# Driven by latest technology

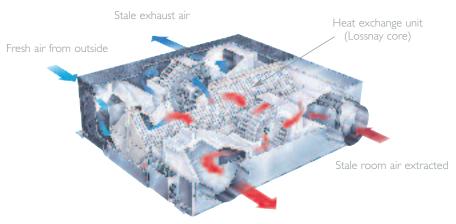
At Mitsubishi Electric we strive to continually meet the increasing demands of our customers, being the first in the industry to offer highly advanced 'inverter driven' systems. Using inverter technology our systems produce just the right amount of output to match the exact requirement of any building. These systems work so efficiently that they don't waste valuable energy by over-heating or over-cooling, resulting in greatly reduced running costs. Alternative systems that may appear cheaper, can often cost substantially more to run, making us the most cost effective choice all round.

# Protecting the environment

As scientific evidence points to man-made chemicals for the damage caused to the ozone layer, we only use chlorine-free refrigerants that are safe and have 'zero ozone depletion potential'. Accordingly, as our systems require less energy to run, they have a significantly lower indirect global warming potential too. In short, our constant investment and product development enables us to provide the most efficient equipment possible, whilst protecting the environment at the same time.

# Simple and

# Excellent air quality and unbeatable Heat Exchange Efficiency





Fresh air supply to the room

Poor air quality can be attributed to many problems arising in the workplace or in the home. It is believed to contribute to a significant loss in productivity, low morale and higher rates of sickness amongst many employees. The object of providing good ventilation alongside air conditioning in residential and commercial buildings is to provide conditions under which people can live and work in comfort and safety.

Developed and refined over the past 30 years, the Lossnay system has perfected the recovery of waste energy. The units reduce overall energy costs by extracting stale air and then recovering the heating or cooling energy to either warm or cool incoming fresh air. By utilising this energy, the Lossnay system can save up to 30% on initial capital costs of heating and cooling plant.





The Lossnay systems can be used virtually anywhere, with models designed for both

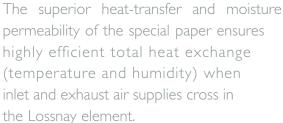
# Commercial applications & Residential use



# The Secret of the Lossnay System

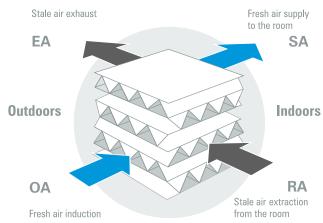
The secret of the Lossnay system lies in the cross flow, plate fin structure of the heat exchange unit (Lossnay core).

A diaphragm made of specially processed paper fully separates inlet and exhaust air supplies, ensuring that only fresh air is introduced to the indoor environment.



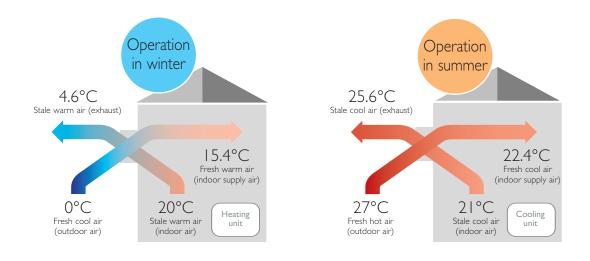
The total heat recovery concept provided by Mitsubishi Electric Lossnay systems is outlined in the example on page 7.







# Total heat recovery CONCEPT >>>



Using a Lossnay LGH-100RX4 in the winter example above, 8.9kW of heat is recovered per hour from the extracted air.

# Main features of Lossnay

## Effective ventilation

Lossnay's simultaneous air exhaust/supply provides effective ventilation. Conventional ventilators (i.e. extract propeller fans) do not work effectively within air tight buildings because of the negative air pressures involved.

# Good energy recovery

Total heat (sensible and latent) recovery provides a comfortable air temperature within the room. The energy saved by using Lossnay contributes towards lowering the heating or cooling requirement within the building, therefore reducing the energy requirement and running costs.

## > Free cooling function (LGH series)

When the outdoor temperature is lower than the indoor air conditioned temperature in the summer, Lossnay provides fresh outdoor cool air to reduce the indoor air temperature.

## Good sound attenuation

As the Lossnay core is made of paper and the permeable holes are small, the Lossnay core provides outstanding soundproofing properties and is appropriate for sound proof rooms.

# > Part L2 Building Regulations

With the introduction of Part L2 (Part J in Scotland), new building design is changing to become more airtight, as well as energy efficient. The need for fresh air has remained the same however and thus poses new challenges for modern design. Lossnay fully meets these challenges due to its basic principal and its efficient heat recovery. See the **Technical Information Section** for CIBSE recommended fresh air rates.

## > Enhanced Capital Allowance (ECA)

LGH-RX4 now qualifies for Enhanced Capital Allowances. See page 14.





# Efficient recovery

of heating/cooling energy

# TOTAL HEAT EXCHANGERS

Residential Series >

Particularly suitable for modern homes with high insulation afforded by double glazing and cavity insulation, which require ventilation to remove stale air without major heat loss.

- > Effective fresh air ventilation
- > Efficient recovery of heating/cooling energy
- > Good sound attenuation
- > Reduces heating costs



# LGH RX4

# Commercial Series >





This commercially orientated system can be utilised virtually anywhere and is able to handle a wide range of ventilation requirements.

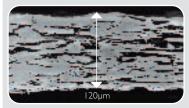
- > Effective fresh air ventilation
- > Good sound attenuation
- > Supply and extract air at the same rate
- > Ability to increase the supply air fan speed, creating a positive air pressure for use within clean room environments
- > High heat recovery
- > Free cooling function
- > Single phase power supply as standard

# Hyper Lossnay Core

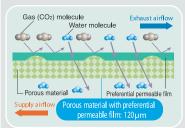
LGH-RX4 Lossnay units feature the newly developed "Hyper Lossnay Core", which uses non-porous, ultra-thin film to achieve high enthalpy exchange efficiency. With a thickness of only 25µm, these are the thinnest in the world and are approximately one fifth the thickness of previous Mitsubishi Electric products. Moisture permeability is dramatically increased and enthalpy heat exchange greatly improved.

### Comparison of new and old Lossnay Core cross-sections

#### Previous Lossnay Core

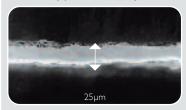


Porous partition plate

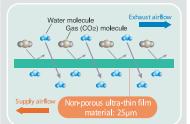


Consists of a two-layer construction using a specially processed material made of a preferential permeable film on a porous base material. This provides moisture permeability and air barrier properties, but the two-layer construction makes a certain thickness upagoidable.

#### New Hyper Lossnay Core



Non-porous film partition plate



Consists of a specially processed structure based on a single-layer, non-porous, ultra-thin film material. Moisture exchange (water vapour transmission) is promoted by the special film, which increases the affinity for moisture (the thinner the film, the higher the permeability). The non-porous ultra-thin film material acts as a barrier against air leakage.



Comparison of material used in Hyper Lossnay Core (25µm ultra-thin film) with regular paper

The thinnest paper used in regular printing is 51 µm thick (used in dictionaries) and the material of the Hyper Lossnay Core is approximately half the thickness of this.

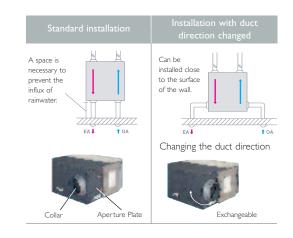
Use	Thickness
Hyper Lossnay Core material	25µm
Previous Mitsubishi Electric material	120µm
Photocopier paper	100µm
Dictionary paper	51 µm



# Effective fresh air ventilation

# Connect ducts in two different directions (Outdoor vents)

Ducts can be connected in two different directions to the outdoor vents thanks to collars and aperture plates that can be interchangeably placed in two different positions. This flexibility allows for installations close to the surface of a wall and helps avoid cases where the stale air exhaust vent would be blocked by an obstruction of some kind. This makes both the planning and installation of Lossnay units that much simpler.



## Interface simply

Because an adaptor now comes as standard equipment, networking LGH RX4 systems connected with Mitsubishi Electric's line of air conditioners has never been easier. There is no need to purchase any extra parts, creating the possibility of very simple systems and keeping initial costs as well as construction time and trouble to an affordable minimum.

# Multi-Ventilation Mode

Enables the appropriate supply/exhaust balance to be selected to suit usage, environment and location.

All LGH models feature the "Multi-ventilation Mode," which allows the air supply/exhaust balance to be varied dynamically to suit the usage environment and location. Modes can be selected easily by setting the connectors on the circuit board.

Ventilation Mode	Supply Airflow	Exhaust Airflow
Power air supply/exhaust mode	High	High
Power air supply mode	High	Low
Power air exhaust mode	Low	High
Energy-saving ventilation mode	Low	Low

<sup>\* &</sup>quot;High" can be further set to "Extra high" using the dip switch.



Most widely-used pattern forming the basis for traditional ventilation design. This allows the most efficient ventilation while maintaining the air supply/exhaust balance. The optimum ventilation rate can be maintained by selecting the Power air supply/exhaust mode with both the air supply & air exhaust switched to "High" (or "Extra high") on the main unit. For example in an office, the control switches can be set to "High" to run in Power air supply/exhaust mode when a large number of people are in the office, then switched to "Low" to run in Energy-saving ventilation mode late at night or on holidays when there are few people present.



In smaller offices or buildings, there may be insufficient air supply to the main rooms or offices due to the excessive exhaust via extractor fans located in toilets or kitchen areas. Setting to Power air supply mode with the air supply switch on "High" (or "Extra high") and the air exhaust switch on "Low" on the main unit, allows efficient ventilation while making up for the insufficient air supply.



In locations such as smoking areas, dirty air must be exhausted swiftly. Setting the Power air exhaust mode with the air supply switch on "Low" and the air exhaust switch on "High" (or "Extra high") on the main unit allows efficient extraction of cigarette smoke and odours. Maintaining the area at a negative air pressure also prevents dirty air from spreading to surrounding areas.



# Lossnay lowers initial capital costs

Lossnay selection and payback software

> Payback calculation software

- > Technical information
- > Sales brochure
- > Specifications
- > UK temperature data
- > Ouestions and answers

Please consult your local sales office for a FREE copy



# Enhanced Capital Allowance & Part L2

The need for energy efficiency is paramount and is determined by legislation and regulation. To encourage efficient use of energy, the UK Government introduced the Enhanced Capital Allowance Scheme (ECA). The number of qualifying products on the Energy Technology Product List has recently been expanded and includes 'air to air energy recovery'. The Lossnay heat recovery units (LGH-RX4) have been designed to ensure businesses qualify for ECA and benefit from the utmost efficiency, both financially and environmentally.

## How Enhanced Capital Allowances Work

Enhanced Capital Allowances are used to encourage businesses to invest in particular types of equipment by providing up-front tax relief, as 100% of the allowances can be reclaimed in the first year. So, using the below example of a £1000 investment in equipment that qualifies for ECA's, the company could reclaim £300 in the first year.

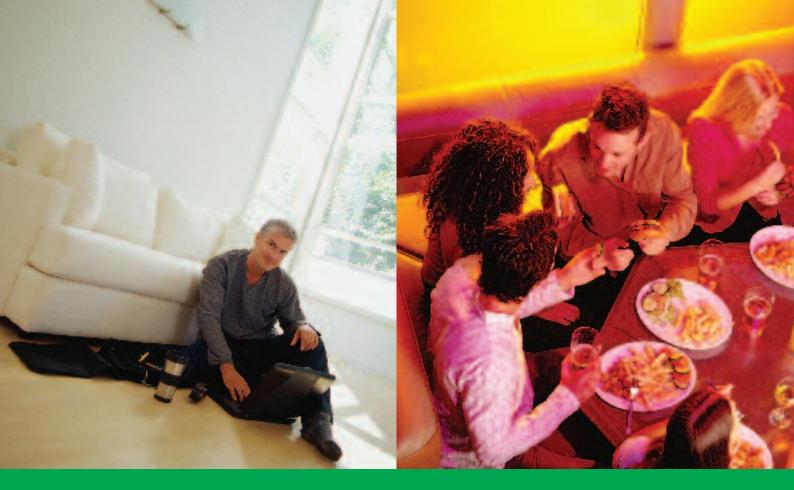
	Enhanced Capital Allowance
Tax Rate	30%
% of expenditure to which allowance applies	100%
Equipment plus installation costs	£1000
Taxable amount reduced by	100% OF £1000 = £1000
first year saving	30% of £1000 = £300



## Part L2

Part L2 of the Building Regulations is undergoing a major change. With building regulations set to tighten up from January 2006, new commercial buildings will have to be pressure tested to show they are airtight and energy efficient. Proof will also be needed to show that the new buildings will not overheat and the occupants will be able to work comfortably. This means that the fresh air requirements are even more important than ever before. Lossnay offers many features that will help the building designer as well as the occupants and with Lossnay's high efficiency, unique controllability and its modular design approach, Lossnay will assist greatly in Part L2 compliance.





# Enhanced Capital Allowance Scheme (ECA)

# The key features of the ECA scheme:

- > Under the scheme, all businesses liable for UK corporation tax, are able to claim an enhanced capital allowance on any qualifying expenditure (regardless of size and location of business or whether in the industrial or commercial sector)
- > Businesses can offset the full cost of specific technologies (such as Lossnay) against taxable profits of the period of the investment
- In order to qualify for this scheme, technology has to meet the energy saving criteria as published in the Energy Technology Criteria List. Our LGH-RX4 Lossnay systems fully meet this criteria in their drive for energy efficiency
- > Only investment in new and unused plant and machinery qualify

Further information on this scheme and Energy Saving Investment is available on the Inland Revenue's website: http://www.inlandrevenue.gov.uk/capital\_allowances/eca\_guidance.htm

Or alternatively use www.eca.gov.uk and click on Mitsubishi Electric Air Conditioning under the air to air energy recovery category.



# Fresh & clean air whatever the environment

# Offices

# Fresh air - improving the overall quality of working life

Many office buildings today are heavily insulated, air-tight structures with little or no natural ventilation. The unnatural environment created by air conditioners without added ventilation is a breeding ground for bacteria. Factor this in with the accumulation of pollutants and odours in the form of cigarette smoke, formaldehyde, pollen, dust, carbon dioxide and the necessity of ventilation becomes ever more apparent. In fact, poorly ventilated buildings can give rise to Sick Building Syndrome, a malady that is known to cause headaches, sore eyes, itching and loss of concentration. This results not only in discomfort at best and sickness at worst for the building's occupants, but also the reduced productivity of the workforce. Fresh air, effectively ventilated throughout the building is therefore essential to the overall quality of working life.

### If it's Lossnay

Simultaneous forced-air supply and exhaust introduces fresh, outdoor air into the building, effectively ventilating even fully airtight structures.

Multiple split-type units operate independently of one another, simplifying system set up and ensuring a layout that optimally matches nearly any office design.

Lossnay operation can be interlocked with air-conditioning system operation.

Heat that is commonly lost due to ventilation is collected and reused thanks to the Lossnay Core, reducing an air conditioners energy load and cutting operating costs.

# The unbeatable



# Lossnay

The Lossnay allows the extraction of stale

air and efficient recovery of heating

or cooling energy to treat

incoming fresh air. Whatever



your environment, it's simple to improve



it with Lossnay.





# Simple technology at its best

Systems marked with the ECA logo contain models that are registered on the Energy Technology List and hence qualify for 100% first year enhanced capital allowances (whole system cost and 'reasonable' cost of installation). For further information please go to www.eca.gov.uk



Nominal conditions cooling: indoor 27°C DB, 19°C WB; outdoor 35°C DB, 24°C WB.

Nominal conditions heating: indoor 20°C DB; outdoor 7°C DB, 6°C WB.

UK Conditions: Summer; indoor 21°C DB, 15°C WB; outdoor 27°C DB. Winter; indoor 21°C DB; outdoor -1°C WB.

## Restaurants

# A restaurant can never be too clean and its air never too fresh

The atmosphere of a restaurant is crucial to securing and retaining customers. Cleanliness is the key to an attractive atmosphere and restaurants devote significant effort to ensuring their premises are sanitary. Sanitation and cleanliness, however, are not enough. No matter how clean a restaurant may look, if there are bothersome odours lingering in the air, all those efforts go to waste and the restaurant's clean image is tarnished. For these reasons, Lossnay's superior ventilation capabilities ensure that every breath is a fresh one and a pleasant environment is maintained for guests at all times. Lossnay also keeps owners happy with its remarkable heat recovery technology that supplies fresh outdoor air with minimal change to indoor temperature, saving on energy costs.

#### If it's Lossnay

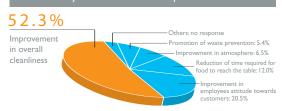
Lossnay works to remove stale air and supply fresh, clean air free of the odours associated with cooking, cigarettes and the people working and dining.

Change in room temperature is kept to a minimum during ventilation thanks to the heat-recovery function.

The Lossnay operate very quietly, so those in the midst of enjoying their meals will not be bothered by any excess noise.

A large array of Lossnay sizes are available to match the layout of just about any restaurant.

What would you most like to see improved in restaurants?



1996 Foodstuffs Consumption Monitor, Second Periodic Survey (Ministry of Agriculture, Forestry and Fisheries, Japan)

## Schools

# Creating the best possible environment for our children to succeed

Children deserve all the help we can give them to grow up healthy, happy and prosperous. No matter how good a school's curriculum, no matter how positive and enthusiastic the teacher, a child who does not feel well will have a hard time learning. A constant flow of fresh air is nowhere as important as it is in our schools. In classrooms where large numbers of students are gathered for long periods of time, carbonic gases have the tendency to accumulate, decreasing the levels of oxygen that are vital for alertness and concentration. This is especially true during the winter months when windows tend to remain closed. Lossnay ventilates fresh outdoor air into classrooms to replenish the supply of oxygen and expels not only carbon dioxide, but also other pollutants and odours that inevitably sully the air.

#### If it's Lossnay

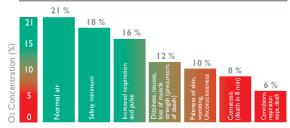
The continuous influx of fresh, outdoor air and the exhaust of stale, indoor air ensure that the indoor oxygen level is maintained at just the right balance for comfort and health.

Occupants have the luxury of breathing fresh air at all times even in highly air-tight buildings.

Lossnay's sound attenuation qualities prevent outside noise from penetrating into the room, helping to maintain a quiet environment for productive study.

Heat-exchange technology prevents fluctuations in temperature creating significant energy savings when either heating or cooling a room.

#### O2 Concentration and Deficiency



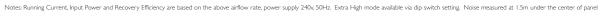


# Technical << Information



ENTIAL							
	RESIDENTIAL WALL- MOUNTED VL 100U						
	220 - 240V, 50Hz						
	Single						
Low	23						
High	26						
Low	65						
High	105						
Low	29.5						
High	39						
Low	77						
High	70						
	6.5						
Width	620						
Depth	168						
Height	265						
	2x075						
	6						
	3						
	Low High  Low High  Low High  Width Depth						

MODEL R	REFEREN	NCE	COMMERCIAL LGH-15RX4	COMMERCIAL LGH-25RX4	COMMERCIAL LGH-35RX4	COMMERCIAL LGH-50RX4	COMMERCIAL LGH-80RX4	COMMERCIAL LGH-100RX4	COMMERCIAL LGH-150RX4	COMMERCIAL LGH-200RX4
Electrical Powe	r Supply		220-240V, 50Hz	220-240V, 50Hz	220-240V, 50Hz					
Starting Current (A)		0.7	0.8	1.7	1.9	3.6	5.4	7.2	10.8	
Running Currer	nt (A)	Low	0.22	0.25	0.48	0.60	1.40	1.70	2.70	3.50
		High	0.31	0.40	0.71	0.90	1.60	2.00	3.10	4.20
Extra High		0.45	0.49	0.79	0.95	1.70	2.10	3.30	4.30	
Input Power (V	V)	Low	51	59	110	142	315	400	625	820
		High	73	96	167	214	370	475	730	980
		Extra High	107	117	187	225	385	490	770	1010
Airflow (m3/h)		Low	110	165	230	350	670	870	1250	1650
		High / Extra High	150	250	350	500	800	1000	1500	2000
Airflow (I/s)		Low	31	46	64	97	186	242	347	458
		High / Extra High	42	69	97	139	222	278	417	556
External Static		Low	35	25	25	30	70	80	70	65
Pressure (PA)		High	60	50	70	60	100	100	100	90
		Extra High	95	80	150	150	140	160	140	150
Noise (dBA)	Lossnay	Low	23	23	24	24.5	31	32.5	33.5	36
		High	25	26	30	31.5	33	35	36.5	38
		Extra High	27	27.5	32	34	34.5	37	37.5	40
	Bypass	Low	23	23	24	25.5	31.5	34	36.5	37
		High	25	26.5	30	33	34	36.5	38.5	39.5
		Extra High	27	28	32.5	35.5	35.5	38	40	41
Temperature Ex	xchange	Low	81	83.5	84	82	80.5	81	81.5	81.5
Efficiency (%)		High / Extra High	77	78	79	77	78	79	79	79
Enthalpy	Heating	Low	74	77	77	73.5	73.5	74	74.5	75
Exchange		Extra High	70	70	70	67.5	71	71	72	71
Efficiency (%)	Cooling	Low	70	71	74.5	71.5	70.5	69.5	72	71
		Extra High	64.5	65	68	64.5	67	67	68	67
Weight (kg)		17	21	30	33	61	69	124	140	
Dimensions (m	m)	Width	610	735	874	1016	1004	1231	1004	1231
		Depth	780	780	888	888	1164	1164	1164	1164
		Height	275	275	317	317	398	398	800	800
Duct Size (mm)		100	150	150	200	250	250	(SA,RA)250 (OA,EA)270x700	(SA,RA)250 (OA,EA)270x700	
Standard Filter*		EU3	EU3	EU3	EU3	EU3	EU3	EU3	EU3	
Fuse Rating (BS88) - HRC (A)		6	6	6	6	6	10	16	16	
Mains Cable No	o. Cores		3	3	3	3	3	3	3	3



<sup>\*1:</sup> Eu7 filter available as optional parts





#### CIBSE Recommended Fresh Air Rates (UK)

APPLICATION	Recommended	Minir	num	Smoking	
	Per Person	Per Person	Per m²		
Factories	10 l/s / person	5 l/s / person	0.8 l/s / m <sup>2</sup>	None	
Offices (open plan)	10 l/s / person	5 l/s / person	1.3 l/s / m <sup>2</sup>	Some	
Shops, Department Stores and Supermarkets	10 l/s / person	5 l/s / person	3.0 l/s / m <sup>2</sup>	Some	
Theatres	10 l/s / person	5 l/s / person	-	Some	
Dance Halls	12 l/s / person	8 l/s / person	-	Some	
Hotel Bedrooms	12 l/s / person	8 l/s / person	1.7 l/s / m <sup>2</sup>	Heavy	
Laboratories	12 l/s / person	8 l/s / person	-	Some	
Offices (private)	12 l/s / person	8 l/s / person	1.3 l/s / m <sup>2</sup>	Heavy	
Residences (average)	12 l/s / person	8 l/s / person	-	Heavy	
Restaurants (cafeteria)	12 l/s / person	8 l/s / person	-	Heavy	
Cocktail Bars	18 l/s / person	12 l/s / person	-	Heavy	
Conference Rooms (average)	18 l/s / person	12 l/s / person	-	Some	
Residence	18 l/s / person	12 l/s / person	-	Heavy	
Restaurant	18 l/s / person	12 l/s / person	-	Heavy	
Board Rooms, Executive Offices and Conference Rooms	25 l/s / person	18 l/s / person	6.0 l/s / m <sup>2</sup>	Very Heavy	
Corridors	N/A	N/A	1.3 l/s / m <sup>2</sup>	N/A	
Kitchens (domestic)	N/A	N/A	10.0 l/s / m <sup>2</sup>	N/A	
Kitchens (restaurants)	N/A	N/A	20.0 l/s / m <sup>2</sup>	N/A	
Toilets	N/A	N/A	10.0 l/s / m <sup>2</sup>	N/A	

Notes: I/s = Litres per second

#### Accessories / Optional Extras



Lossnay Controller for LGH-RX<sub>4</sub> PZ-41SLB-E

Control 15 Lossnay units from sizes 15 - 100 or up to 7, sizes 150 - 200

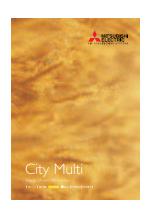


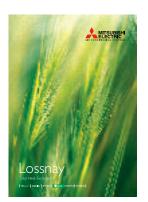
M-NET Controller for LGH-RX<sub>4</sub> PZ-52SF-E (M-NET)

Control 16 Lossnay units from sizes 15 -100 or up to 8, sizes 150 - 200  $\,$ 















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SAP No. 165202

