

TECHNICAL SPECIFICATION.

TECHNICAL SPECIFICATION FOR PROCUREMENT OF 33KV, 132KV, 220 KV & 400KV CURRENT TRANSFORMERS WITH METERING CORES OF ACCURACY CLASS 0.2S

LOT	DESCRIPTION	QUANTITY
I	LOT-I 33kV Current transformer, Ratio 800-400-200/1-1-1 A. Accuracy class: 0.2s,	70 Nos
II	LOT-II: 132kV Current transformer, Ratio 800-400-200/1-1-1 A. Accuracy class: 0.2s,	42 Nos
III	LOT-III 2200kv Current transformer, Ratio: 1200-600-300/1-1-1-1A. Accuracy class: 0.2s	40 Nos
IV	LOT-IV: 400kv Current transformer, Ratio: 2000-1000-500/1-1-1-1-1A. Accuracy class: 0.2s	45 Nos

1.0 SCOPE:

- 1.1. The specification covers the design, manufacture, assembly, inspection and testing at the manufacture's work, packing and delivery F.O.R. (destination) of the outdoor mounted live tank type, single phase, single unit type current Transformers for protection and metering services in 33KV, 132KV, 220 KV & 400KV solidly grounded system.
- 1.2. The current transformers shall be of the outdoor type, single phase, 50 C/S, oil immersed, self-cooled, hermetically sealed and suitable for operating in the tropical conditions with maximum ambient temperature up to 50°C. The C.Ts should be suitable for use in the areas subject to heavy lightning storms and highly polluted conditions.

1.3. Followings are the list of documents constituting this specification.

[i]	Technical specification(TS)									
[ii]	Technical Requirements	Appendix I								
[iii]	Quantity and Delivery Schedule (Appendix II)	Appendix II								
[iv]	Guaranteed Technical Particulars	Annexure –A								
[v]	Calibration Status of testing equipments and meters / Instruments	Annexure – B								
[vi]	Check-List towards Type Test Reports	Annexure-C								
[vii]	Check-List for Delivery Schedule	Annexure-D								
Note:	Annexure- A, B, C & D are to be filled up by the Bidde	er								

1.4 The current transformer shall conform in all respects to high standards of engineering, design, workmanship and latest revisions of relevant standards at the time of offer and purchaser shall have the power to reject any work or material which in his judgment is not in full accordance therewith.

- 1.5 Bidders are required to quote for Current transformers of respective voltage class with 0.2S accuracy class of metering cores along with following data / information etc., failing which the tender may not be considered for evaluation.
 - [a]Guaranteed Technical particulars.
 - [b] Technical literatures, brochures and drawings as per this specification.
 - [c] Type Test Reports.
 - [d] List of orders, executed and User's certificates,

2.0 STANDARDS

2.1 Except to the extent modified in the specification, the C.Ts shall conform to the latest editions and amendments of the standards listed hereunder.

S1.	Standard Ref. No.	Title
No.		
1	IEC-44	Instrument transformer-measurement of PDS
2.	IEC-60	High Voltage Testing Technique.
3.	IEC-171	Insulation co-ordination
4.	IEC-185	Current Transformers.
5.	IEC-270	Partial Discharge Measurement
6.	IEC-8263	Method for RIV Test on High Voltage Insulators.
7.	IS-335 / IEC	Insulating oil for Transformers
	60296	
8.	IS:2071	Method of High Voltage Testing
9.	IS:2099	High Voltage porcelain Bushings
10.	IS:2147	Degree of Protection Provided by Enclosures for Low Voltage
		Switchgear and Control.
11.	IS:2165	Insulation Co-ordination for equipment of 100KV and above
12.	IS:2705	Current Transformers
	[Part-I to IV)	IEC 61869-1, 61869-2.
13.	IS:3347	Dimensions of Porcelain Transformer Bushing
14.	IS:5621	Specification for Large Hollow Porcelain for use in Electrical
		installation.
15.	IS:4201	Application guide for CTS
16.		Indian Electricity Rules, 1956
17.	IS:13072 of 1991	SF6 gas (for 22oKV SF6 gas filled CT only)
18.	IEC: 60376	SF6 gas (for 22oKV SF6 gas filled CT only)

- Current Transformers with the requirements of other authoritative standards, which ensure equal or better quality than the standards, mentioned above, shall also be acceptable, Where the equipment, offered by the supplier conforms to other standards, salient points of difference between the standards adopted and specified standards shall be brought out in the offer. 4 (four) copies of the reference standards in English language shall be furnished along with the offer.
- 2.3 The supplier is to furnish the latest edition of the standards as mentioned above from SI.1 to Sl.15 with their amendments, if any, at their own cost, if required by the Purchaser.

2.4 All the above along with amendments thereof shall be read and interpreted together. However, in case of a contradiction between the Technical Specification and any other volume, the provisions of this specification will prevail.

3.0 CLIMATIC & SERVICE CONDITIONS:

3.1 The current Transformers are required to operate satisfactorily under the following conditions.

[a]	Maximum ambient temperature	50°C
[b]	Minimum ambient temperature	0°C
[c]	Maximum daily average ambient air	45°C
	temperature	
[d]	Maximum relative humidity	100%
[e]	Average no. of rainy days in a year.	120 days
[f]	Average annual rainfall	150 cm
[g]	Maximum wind pressure	260 Kg/Sq.m
[h]	Altitude not exceeding	1000 m

3.2 **EARTHOUAKE INCIDENCE**

The current Transformers are to be designed to withstand earthquakes of intensity equivalent to seismic acceleration of 0.3g in the horizontal direction and 0.15g in the vertical direction, where 'g' stands for acceleration due to gravity.

3.3 The current Transformers covered under this specification shall be suitable for outdoor installation.

4.0 GENERAL TECHNICAL REQUIREMENTS:

- 4.1 **The C.T. shall be of dead/ live tank design** and shall be so constructed that it can be easily transported to site within the allowable limitation and in horizontal position if the transport limitations so demand.
- 4.2 For compensation of variation in the oil volume due to ambient variation, nitrogen cushion / metal bellows shall be used. Rubber diaphragms shall not be permitted for this purpose.
- 4.3 The C.T. secondary terminals shall be brought out in a weather proof terminal box. The terminal box shall be provided with removable gland plate and gland (s) suitable for 1100 volts grade PVC insulated, PVC sheathed, multicore 4 Sq. mm stranded copper conductor cable. The terminal blocks shall be stud-type and provided with ferrules, indelibly marked or numbered. The terminals shall be rated for not less than 10 Amps. The terminal box shall be dust and vermin proof. Suitable arrangements shall be made for drying of air inside the secondary terminal box. The dimensions of the terminal box and its openings shall be adequate to enable easy access and working space with the use of normal tools.
- 4.4 Polarity shall be indelibly marked on each primary and secondary terminal. Facility shall be provided for short-circuiting and grounding of the C.T. secondary terminals inside the terminal box.
- 4.5 The C.T. shall be provided with non-corrosive, legible nameplate with the information, specified in the relevant standards, duly engraved/punched on it.
- 4.6 The current Transformer shall be vacuum filled with oil after processing and thereafter hermetically sealed to eliminate breathing and to prevent air and moisture from entering the tanks. Oil filling and / or sampling cocks, if provided to facilitate factory processing should be properly sealed before dispatching the C.T., The method adopted for hermetic sealing shall be described in the offer

- 4.7 The castings of base, collar etc. shall be die cast and tested before assembly to detect cracks and voids, if any.
- 4.8 The instrument security factor of metering core shall be low enough and not greater than '5'. This shall be demonstrated on all the ratios of the metering core in accordance with procedure, specified in IEC-185 OR IS: 2705.
- 4.9 Current transformers' guaranteed burdens and accuracy class are to be intended as simultaneous for all cores.
- 4.10 For 420 KV,245KV, 145KV and 36 KV Current Transformers, characteristics shall be such as to provide satisfactory performance in accordance with latest IS & IEC.
- 4.11 Current Transformers shall be designed so as to achieve the minimum risk of explosion in service. The Bidder shall bring out in his offer, the measures taken to achieve this.

4.12 **PRIMARY WINDING:**

- 4.12.1 The rated extended primary current shall be 120% on all cores of the C.Ts, specified in tables. The offered Primary winding type, for 400KV, 220KV, 132KV, and 33KV class C.Ts, should have been type tested.
- 4.12.2 The primary windings of current transformers shall be constructed of high purity, annealed, high conductivity electrolytic copper meeting to the requirements of IEC 28/IS: 2705.
- 4.13 **SECONDARY WINDINGS:** Suitably insulated copper wire of electrolytic grade shall be used for secondary windings. Type of insulation, used shall be described in the offer. The secondary taps shall be adequately reinforced to withstand handling without damage. The rating of the Current Transformer's secondary winding shall be 1 (One) Amp. The secondary terminals shall be brought out in a compartment for easy access.
- 4.14 **PRIMARY TERMINALS:** The primary terminals shall be heavily tinned electrolytic of 99.9% conductivity. The minimum thickness of tinning shall be 1.5 microns.

4.15 **SECONDARY TERMINALS**

- 4.15.1 Secondary terminal studs shall be provided with at least three nuts and adequate plain and spring washers for fixing the leads. The studs, nuts and washers shall be of brass, duly nickel-plated. The minimum outside diameter of the stud shall be 6 mm. The length of at least 15 mm shall be available on the studs for inserting the leads. The horizontal spacing between the centers of the adjacent studs shall be at least 1.5 times the outside circum-dia of the nuts.
- 4.15.2 The current transformer shall be provided with suitable test tap for measurement of capacitance, tan delta as well as partial discharges. Provision shall be made on a screw cap for solid and secured earthing of the test tap connection, when not in use. A suitable caution plate shall be provided duly fixed on the cover of the secondary terminal box indicating the purpose of the test tap and the necessity of its solid earthing as per prescribed method before energizing the Current Transformer.
- 4.15.3 The secondary terminals shall be provided with shorting arrangements.

4.16 **CORE**

Each core of the Current Transformer shall be of torroidal shape. Core laminations shall be of cold rolled grain oriented silicon steel or other equivalent alloys of low hysteresis and eddy current losses, high permeability to ensure high accuracy at both normal and over-current conditions. The cores (Mu metal) used for protection shall produce undistorted secondary current under transient conditions at all ratios, with specified Current Transformer parameters. The core material,

thickness of lamination, the relevant graphs showing the characteristics of the core material shall be submitted along with the offer.

4.17**TANK**

- 4.17.1 Both expansion chambers and the tanks of the Current Transformers shall be made up of high quality steel, which should be able to withstand full vacuums and pressure occurring during transit and thermal and mechanical stresses resulting from maximum short circuit current during operation. The tanks along with all ferrous parts shall be got dip galvanized as per relevant standard.
- 4.17.2The metal tanks shall have bare minimum number of welded joints so as to minimize possible locations of oil leakage. Welding in horizontal plane is to be avoided as welding at this location may give way due to vibrations during transport resulting in oil leakage. Supplier has to obtain specific approval from purchaser for any horizontal welding used in the bottom tank.

4.18 **SECONDARY TERMINAL BOX:**

- 4.18.1 Secondary Terminal Boxes shall be weather proof with a rating not less than IP 55.
- 4.18.2 All secondary terminals shall be brought out in a compartment on the same side of each current transformer for easy access.
- 4.18.3 The exterior of this terminal box shall be hot dip galvanized.
- 4.18.4 A terminal board which shall have arrangement for series / parallel connection and arrangement for shorting of secondary terminals shall be provided. For 400KV and 132KV CTs, at least one of the ratios should be achieved through secondary tapping(s). i.e. Primary re-connection is allowed for two ratios whereas third ratio is to be achieved by provision of secondary tapping or alternatively all the stipulated ratios may be achieved through secondary tapings. The terminal box shall be provided with a removable cable gland plate at bottom for mounting cable glands for 1.1KV PVC sheathed 4 x 4 Sq. mm stranded copper conductor cables.
- 4.18.5 The terminal box shall be provided with a door in front so as to have easy access of secondary terminals. The door shall have a sealing / locking arrangement and shall be suitable to prevent penetration of moisture and rainwater.
- 4.18.6 All terminals shall be clearly marked with identification number to facilitate connection to external wiring.

4.19 PORCELAIN HOUSING

- 4.19.1 The housing shall be made up of homogeneous, vitreous porcelain of high mechanical and dielectric strength; Glazing of porcelain shall be of uniform brown or dark brown colour with a smooth surface, arranged to shed away rain water or condensed water particles (fog.) The details of location and type of joint, if provided on the porcelain, shall be furnished by the Bidder along with the offer.
- 4.19.2 The bushings of the Current Transformers shall conform to the latest edition of IS:2099. The hollow porcelain insulator shall conform to the latest edition of IS:5621.
- 4.19.3 The insulators shall be cemented with Portland cement to the flanges resulting in high mechanical, tensile and breaking strength.
- 4.19.4 The bushings shall have ample insulation, mechanical strength and rigidity for the condition under which they shall be used and shall be designed to prevent accumulation of explosive gases and provide adequate oil circulation to remove the internal heat.

- 4.19.5 Cast metal end caps for the bushings shall be of high strength, hot dip galvanized malleable iron. They shall have smooth surface to prevent discharge-taking place between the metal parts and porcelain as a result of ionization.
- 4.19.6 The insulation of bushings shall be coordinated with that of the current transformer such that the flashover, if any, will occur only external to the Current Transformer.
- 4.19.7 Oil level gauge and convenient means of filling, sampling and draining of oil should be provided.
- 4.19.8 End shields should be provided for distribution of stresses.
- 4.19.9 Corona shields for bushings, if required should be provided.

4.20 INSULATING MEDIUM. (OIL)

The quantity of insulating oil for the filling and the complete specification of the insulating oil shall be stated. The oil shall comply in all respects with the provisions of latest edition of IS: 335. The current Transformers shall be supplied, filled with purified oil completely.

4.21 PREVENTION OF OIL LEAKAGE AND ENTRY OF MOISTURE:

- 4.21.1 The supplier shall ensure that the sealing of the Current Transformer is properly achieved. In this connection, the arrangement provided by the supplier at various locations including the following ones shall be described, supported by sectional drawings.
- (a) Locations of emergence of primary and secondary terminals.
- (b) Interface between porcelain housing and metal tank/s
- (c) Cover of the secondary terminal box.
- 4.21.2 Nuts and bolts or screws, used for fixation of the interfacing porcelain bushings for taking out terminals shall be provided on flanges, cemented to the bushings and not on the porcelain.
- 4.21.3 For gasketed joints, wherever used, nitrite butyl rubber gaskets shall be used. The gasket shall be fitted in properly machined groove with adequate space for accommodating the gasket under compression.

4.22 FITTINGS AND ACCESSORIES:

Fittings and accessories, listed below shall be supplied with each Current Transformer. Any fitting, required essential other than those listed below shall also be supplied along with each Current Transformer without any extra cost to the purchaser:

- (a) Oil level gauge.
- (b)Oil filling hole and cap.
- (c) Pressure relieving device.
- (d) Phase terminal connectors.
- (e) Lifting lugs for core and windings, bushings and complete Current Transformers.
- (f) Tank earthing pads/terminals with necessary nuts, bolts and washers for connecting to purchaser's earth strip.
- (g) Name / Rating plate.
- 4.22.1 **(A) OIL LEVEL GAUGE**: An oil level gauge shall be provided to indicate the oil level in the Current Transformer. This gauge shall be mounted in such a way that the oil level can be seen from ground level. If metal bellow is used, a ground glass window shall be provided to monitor the position of the metal bellow. The metal below shall be tested in accordance with relevant standards. The details shall be to the approval of the purchaser.
- 4.22.2 **PRESSURE RELIEVING DEVICE**: Each Current Transformer shall be provided with a pressure relieving device so as to protect bushing of the Current Transformer even under

unfavorable Conditions. In case of non-provision of the PRD, the same should be brought out clearly in the offer with detailed explanation and proof.

- 4.22.3 **(A)OIL DRAIN COCK**: An oil drain cock along with a stop cock shall be provided in the bottom flange so as to permit taking of oil samples for testing, if required.
- 4.22.4 **EARTHING:** Metal tank of each Current Transformer shall be provided with two separate earthing terminals for bolted connection to 50mm X 6mm flat, to be provided by the purchaser for connection to station earth-mat.
- 4.22.4 **LIFTING ARRANGMENT**: The Current Transformer shall be provided with suitable lifting arrangement to lift the entire unit. The lifting arrangement shall be clearly shown in the general arrangement drawing. Lifting arrangement (lifting eye) shall be positioned in such a way so as to avoid any damage to the porcelain housing or the tanks during lifting for installation / transport. Necessary string guides shall be offered which shall be of removable type.

4.22.5 NAME PLATE & MARKING:

- 4.22.5.1 The Current Transformer shall be provided with non-corrosive, legible name plate with the information specified in relevant standards, duly engraved/punched on it.
- 4.22.5.2 A schematic drawing indicating the connections shall be provided in the interior of the Terminal box.

4.22.6 **TERMINAL CONNECTORS**:

All the Current Transformers shall be provided with bimetallic solderless clamp type, rigid type terminal connectors, suitable for

- (i) 132/33KV C.T. ACSR 'ZEBRA' conductor.
- (ii) 220 Kv C.T ACSR Moose conductor.
- (iii) 400 KV C.T. ACSR 'TWIN MOOSE' conductor.

Each terminal connector shall be of universal type, suitable for both horizontal and vertical connections to the transmission line conductors / station bus bars.

- 4.22.6.1 Terminal connectors shall be manufactured and tested as per IS: 5561.
- 4.22.6.2 All castings shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.
- 4.22.6.3 No part of a clamp shall be less than 10mm thick. All ferrous parts shall be hot-dip galvanized conforming to relevant standard.
- 4.22.6.4 For bimetallic connectors, copper alloy linear of minimum thickness of 2 mm shall be cast integral with aluminum body.
- 4.22.6.5 All current carrying parts shall be designed and manufactured to have minimum contact resistance.
- 4.22.6.6 Connectors shall be designed to be corona free in accordance with requirements, stipulated in IS:5561.

5.0 **TEST**:

5.1 **TYPE TESTS & SPECIAL TESTS:**-

The current transformers, offered should have been subjected to the following type tests and Special Tests in Government approved test laboratory. The bidder shall furnish type test and Special Tests reports along with the offer for the offered CTs. These tests should not have been conducted earlier than five years from the date of opening of the bid. For any change in the design/type already type tested and the design/type offered against this specification, the purchaser reserves the right to demand repetition of some or all type & special

tests without any extra cost to OPTCL in the presence of OPTCL's representative(s) at the cost of the supplier.

- (a) Lightning Impulse Voltage Test.
- (b) Multiple chopped lightning impulse test.(IEC-60044-1 Clause-9.1)
- (c) High Voltage power frequency wet withstand voltage Test.
- (d) Short time current test.
- (e) Temperature rise test.
- (f) Determination of errors or other characteristics according to the requirements of the appropriate designation and accuracy class as per individual parts of IS: 2705.
- (g) Instrument Security Factor Test.
- (h) IP-55 Test on Secondary Terminal Box. (In addition to the above tests, following type tests/special tests should have been conducted exclusively for 220KV & 400 KV C.T)
- (i) Radio Interference voltage test.
- (j) Corona Extinction test.
- (k) Thermal stability test.
- (1) Thermal Co-efficient test.
- (m) Fast transient test.
- (n) Seismic withstand test.
- (o) Mechanical terminal load on bushing.
- (p) Magnetization and internal burden tests.
- (q) Effectiveness of sealing tests.
- (r) Capacitance and dielectric loss angle test. (For both 132KV, 220KV &400KV CTs.)
- (s) STC Test on primary terminal connector.
- (t) Internal Arc fault test for 145kv & above CT.(Not applicable for Polymer Insulator).

N.B:

- Lightning Impulse Test, switching Impulse Voltage test and High Voltage power frequency wet withstand voltage Tests should have been carried out on the same current transformer.
- After the current transformers have been subjected to lightning Impulse Test, and High Voltage power frequency wet withstand voltage tests, these must have been subjected to all the routine tests as per IS: 2705 (Part-I to IV).

5.2 **ROUTINE TESTS**:

The following routine tests shall be conducted on each Current Transformer in the presence of OPTCL's representative(s) for which no charges will be payable by OPTCL. No sampling will be allowed.

- (i) Appearance and Dimensional Check.
- (ii) Verification of Terminal Marking and polarity.
- (iii) Verification of all individual parts / components of the Current Transformer so as to ensure to have complied the above specification.
- (iv) Measurement of Insulation Resistance.
- (v) Power Frequency Dry withstanding Test on Primary and Secondary winding including primary intersections.
- (vi) Over Voltage Inter-turn test.
- (vii) Partial discharge Test for 400 KV,220 KV and 132KV C.TS
- (viii) Knee point voltage and Excitation current measurement for 'PS' class cores.
- (ix) Secondary winding resistance measurement.
- (x) Determination of errors.
- (xi) ISF Test.
- (xii) Leakage Test.
- (xiii) Magnetization Characteristics of the Current Transformers.
- (xiv) Turn ratio error on 'PS' class cores.
- (xv) Measurement of capacitance for 400KV, 220Kv and 132KV C.TS.
- (xvi) Measurement of tan delta at 0.3, 0.7, 1.0 and 1. $IUM/\sqrt{3}$ for 400KV, 220KV & 132KV C.Ts.

- The Method For Conducting Partial Discharge Test: The test circuit for the measurement of partial discharge (PD) should have been in accordance with sub-clause 4.2 of IEC-270. The applied voltage should be raised to the rated voltage of the Current Transformers and should have been maintained for a period greater than or equal to 10 seconds. The voltage should have been reduced to measuring voltage of
 - $1.1 \frac{\text{X}145/420\text{KV}}{3\frac{1}{2}} \text{ rms/phase}$

to ground and maintained for a period greater than or equal to 1 minute. The PD should not exceed 10 picco-coulombs.

6.0 **INSPECTION**:

- 6.1 The purchaser shall have access at all times to the works and all other places of manufacture, where the Current Transformers are being manufactured and the supplier shall provide all facilities for unrestricted inspection of the supplier's works, raw materials, manufacture of all the accessories and for conducting the necessary tests.
- 6.2 The supplier shall keep the purchaser informed in advance of the time of starting and of the progress of manufacture of equipment in its various stages so that arrangement could be made for inspection.
- 6.3 No material shall be despatched from its point of manufacture unless the material has been satisfactorily inspected, tested and despatch clearance issued. However, the purchaser reserves the right to alter the despatch schedule, attached to this specification without any extra financial liability to OPTCL.
- 6.4 The acceptance of any quantity of equipment shall in no way relieve the supplier of his responsibility for meeting all the requirements of this specification and shall not prevent subsequent rejection, if such equipment are found to be defective.

7.0 QUALITY ASSURANCE PLAN:

- 7.1 The Bidder shall invariably furnish following information along with his offer.
 - (i) Statement giving list of important raw materials, names of sub-suppliers for the raw materials, list of standards, according to which the raw materials are tested, list of tests, normally carried out on raw material in presence of Bidders' representative, copies of test certificates.
 - (ii) Information and copies of test certificates as in (i) above in respect of bought out items.
 - (iii) List of manufacturing facilities available.
 - (iv) Level of automation achieved and list of areas where manual processing exists.
 - (v) List of areas in manufacturing process where stage inspections are normally carried out for quality control and details of such test and inspections.
 - (v) Special features provided in the equipment to make it maintenance free.
 - (vii) List of testing equipment, meters available with the Bidder for final testing of equipment specified and test plant limitation, if any, vis-à-vis the type, acceptance and routine tests, specified in the relevant standards. These limitations shall be very clearly brought out in the offer.
 - (viii) All the testing equipment, meters etc, should have been calibrated in a Government approved laboratory. The Bidder must submit the list of
 - testing equipment and meters test-wise as per Annexure B of the Technical Specification.
- 7.2 The supplier shall within 30 days of placement of order submit the following information to the purchaser.
- (i) List of raw materials as well as bought out accessories and the names of the materials as well as bought-out accessories and the names of sub-suppliers, selected from those, furnished along with the offer.
- (ii) Type Test Certificates of the raw material and bought out accessories.
- (iii) Quality Assurance plan (QAP) withhold points for the purchaser's inspection. The QAP and hold points shall be discussed between the purchaser and the supplier before the QAP is finalized.

7.3 The supplier shall submit the routine test certificate of bought-out items and raw materials at the time of acceptance testing of the fully assembled equipment.

8.0 **DOCUMENTATION**:

- 8.1 All drawings shall conform to relevant Indian Standard as per relevant IS. All drawings shall be in ink and suitable for microfilming. All dimensions and data shall be in S.I. units.
- 8.2 The supplier shall furnish the following drawings/documents along with his offer for 0.2S accuracy class metering core CTs in form of scanned copy.
- (a) General outline and assembly drawings of the Current Transformers.
- (b) Sectional views showing.
- (i) General constructional features.
- (ii) Materials / gaskets / sealing used.
- (iii) The insulation of the winding arrangement, method of connection of the primary / secondary winding to the primary / secondary terminals etc.
- (c) Schematic drawing
- (d) Rating and Diagram plate.
- (e) Secondary Terminal Box.
- (f) Assembly Sectional view of Primary Terminal
- (g) Assembly drawing for secondary terminal.
- (h) The detailed dimensional drawing of Porcelain Housing such as ID, OD, thickness and Insulator details such as height, profile of petticoats, angle of inclination and gap between successive petticoats, total creepage distance etc.
- (i) Sectional view of Pressure Release device.
- (j) Drawing showing details of Oil level Indicator.
- (k) All type and special test reports relating to tests, as mentioned at CI. No. 6.1 of this Technical Specification.
- (l) Ratio and phase angle error curves for CTS.
- (m) Magnetization characteristic curves such as B-H curves and sp.loss vs. flux density curves.
- (n) Drawings for Terminal Connector.

9.0 **TEST REPORTS**:

- (i) Four copies of type test and special test reports shall be furnished to the purchaser with the tender offer for 0.2S accuracy class metering core CTs.
- (ii) Copies of acceptance test reports and routine test reports shall be furnished to the purchaser. One copy will be returned, duly certified by the purchaser and only thereafter shall the materials be despatched.
- (iii) All records of routine test reports shall be maintained by the supplier at his works for periodic inspection by the purchaser.
- (iv) All test reports of tests, conducted during manufacture shall be maintained by the supplier. These shall be produced for verification as and when required for by the purchaser.

10.0 **SPARE PARTS**

A list of spare parts recommended for five years operations for each Current Transformer shall be furnished with the tender. The purchaser will decide the actual quantities of spare parts to be ordered on the basis of the list and the item wise price of spare parts.

11.0 The necessary galvanized flanges, bolts etc. for the base of the Current Transformers shall be supplied without any extra cost to the purchaser.

12.0 PACKING AND FORWARDING:

12.1 The equipment shall be packed in suitable crates so as to withstand handling during transport and outdoor storage during transit. The supplier shall be responsible for any damage to the equipment during transit, due to improper and inadequate packing. The easily damageable material shall be carefully packed and marked with the appropriate caution symbols. Wherever

necessary, proper arrangement for lifting such as lifting hooks etc. shall be provided. A material found short inside the packing cases shall be supplied by supplier without any extra cost.

- 12.1.1 Each consignment shall be accompanied by a detailed packing list containing the following information:-
- (a) Name of the consignee
- (b) Details of consignment
- (c) Destination
- (d) Total weight of consignment
- (e) Sign showing upper / lower side of the crate
- (f) Handling and unpacking instructions
- (g) Bill of materials indicating contents of each package.
- 12.1.2 The supplier shall ensure that the bills of materials are approved by the purchaser before dispatch.
- 12.1.3 Any tender without complete information, as asked for in the above specification, is likely to be rejected.

13.0 Other additional constructional features:

10.0 00.10	a auditional constituotional loataros.
1	Bellows made of stainless steel shall be used at top of hermetic sealing of CT.
2	Bidder / Manufacturer shall recommend whether any special storage is required
	for spare CTs.
3	Different ratios specified shall be achieved by secondary tapings only.
4	Oil filling and drain plugs, oil slight glasses shall be provided for CTs.
5	The impregnation details along with test checks to ensure successful completion of
	impregnation cycle shall be furnished for approval.
6	The CT shall be designed so as to achieve the minimum risk of explosion in service.
	Manufacture shall bring out in their offer the measures taken to achieve the same.
7	CTs must have adequate provision for taking samples from the bottom without
	exposure to atmosphere. Manufacturer shall recommend the frequency at which oil
	sample should be drawn and norms for various gases in oil after being in operation
	for different duration. Manufacturer should also indicate the total quantity of oil
	which can be withdrawn from CT for gas analysis before refilling or further
	treatment of CT becomes necessary.
8	Accuracy class of metering should be 0.2s and the CT secondary wire shall be
	rated for 2A continuous rating.

APPENDIX-I

TECHNICAL REQUIREMENT FOR 33 KV, 132 KV ,400KV CT .
The Current Transformers under this specification shall conform to the parameters given below

S1. No.	Item.	36 KV	Specificat 145 KV	tion 245K	V 420KV
1	Type of CT/Installation.	Single pha		il filled, hermeti self-cooled	cally sealed,
2	Type of mounting.	Pedestal type	-		
3	Suitable for system frequency.	50 HZ ± 5 %			
4	Rated voltage (KV rms)	33	132	220	400
5	Nominal system voltage (KV rms)	33	132	220	400
6	Highest system voltage (KV rms)	36	145	245	420
7	Current ratio (A/A)	800-400- 200/1-1-1 A	800-400- 200/1-1-1 A	1200-600- 300/1-1-1-1A	2000-1000- 500/1-1-1-1- 1A
8.	Method of earthing the system where the current transformer will be installed.	Solidly effect	tively earthed.		
9	Rated continuous thermal current (A)	120 % of rate	ed primary curr	ent	
10	Acceptable limit of tempe operation at rated contin			t temperature fo	or continous
(a)	Winding	45°C			
(b)	Oil	40°C			
(c)	External surface of the core, metallic parts in contact with or adjacent to, insulation.	45°C			
11	Acceptable partial discharge level	Less than 10	picco coulombs		
12.	Maximum radio interference voltage at l. 1 times the maximum rated voltage.	Less than 500) micro volts		
13.	1.2/50 micro second lightning impulse withstand voltage (KVP) (dry)	170	650	1050	1425
14.	1 minute dry power frequency withstand voltage primary (KV rms)	70	275	460	630
15.	Switching Impulse with stand and voltage (KVP)	-			10500

16.	1 Minute dry power frequency withstand	3	3	5	5
	voltage secondary (KV rms)				
17.	Minimum creepage distance of porcelain Housing (mm)	900	3625	10,500	10500
18.	Rated short time withstand current for 1 second at all ratios (KA rms)	25KA	31.5 KA	40KA	50KA
19.	Instrument security factor at all ratios for metering core.	Not more than 5.0			
20.	Minimum rated short time thermal current density of the primary winding at all ratios (A/mm ²)			S: 2705 (Part-I)/1992	
21.	Application, current ratio, output burden, accuracy class, minimum knee point voltage, secondary winding resistance, maximum excitation current at minimum knee point voltage etc.	Enclosed in separa Transformers.	te sheets for	each rating of the C	urrent
22.	Type of core	Torroidal type			
23.	Seismic acceleration	0.15g (Vertical) 0.3g (Horizontal)			
24.	Dielectric dissipation factor for 132 KV & higher voltage class C.T. at ambient temperature.	0.005 or less			
25.	Accuracy class of standard C.T. to be used during testing towards determination of ratio errors and phase angle errors for metering cores.	0.05 or batter.			

SPECIFIED PARAMETERS FOR FOR 33KV/ 132KV/ 220KV/ 400KV CT

- (1) KPV, SEC. WDG. RESISTANCE, EXCITATION CURRENT FOR PS CLASS CORES
- (2) BURDEN, ISF FOR METERING CORES OF ACC.CLASS 0.2S

REQUIREMENT FOR 36 KV CURRENT TRANSFORMERS

	<u> </u>	MENI FOR	00 111 0	<u> </u>	1111101	<u> </u>			
No. of	Co	Applic-	Current	Output	Acc:	Minimum	Maximu	Maximum	Instrum-
Cores	re	ation	Ratilo	burden	class	knee	m CT	excitation	ent security
	No.			in VA	as per	point	resistanc	current at	factor at all
					IS:	voltage	e RCT in	Vk in mA	ratios
					2705	(V _k) at all	ohms at	at all	
						ratios in	75 ºC at	ratios.	
						volts.	all ratios		
1	2	3	4	5	6	7	8	9	10
36 KV (CT; R	ATIO- 1200	0-600-300	/1-1-1.					
3	1	Protec-	1200/1	-	PS				-
		tion	600/1	-	PS	400	5.0	25	
			300/1		PS				
	2.	Meter-	1200/1	30	0.2S				5 or less
		ing	600/1	30	0.2S	_	-	-	5 or less
			300/1	30	0.2S				5 or less
	3.	Protec-	1200/1	-	PS				
		tion	600/1	-	PS	400	5.0	25	-
			300/1	-	PS				
				; RATIO-	************	D-150/1-1-1			
3	1	Protec-	600/1	-	PS				7
		tion	300/1	<i>_</i>	PS	450	5	25	
			150/1		PS				
	2.	Meter-	600/1	30	0.2S				5 or less
		ing	300/1	30	0.28	-	-	-	5 or less
			150/1	30	0.2S				5 or less
	3.	Protec-	600/1	-	PS				
		tion	300/1	-	PS	450	5	25	-
			150/1	-	PS				

36 KV CT; RATIO- 800-400-200/1-1-1

3	1	Protec-	800/1	-	PS				
		tion	400/1	-	PS	450	10	40	
			200/1		PS				
	2.	Meter-	800/1	30	0.2S				5 or less
	1	ing	400/1	30	0.2S	-	-	-	5 or less
			200/1	30	0.2S				5 or less
	3.	Protec-	800/1		PS				
		tion	400/1	_	PS	450	10	40	-
			200/1	_	PS				

36 KV CT; RATIO- 400-200-100/1-1-1

3	1	Protec-	400/1	-	PS				
		tion	200/1	-	PS	400	5	25	
			100/1		PS				
	2.	Meter-ing	400/1	30	0.2S				5 or less
			200/1	30	0.2S	-	-	-	5 or less
			100/1	30	0.2S				5 or less
	3.	Protec-	400/1	-	PS				
		tion	200/1	-	PS	400	5	25	-
			100/1	-	PS				

REQU	REQUIREMENT FOR 145 KV CURRENT TRANSFORMERS										
No. of	Core	Applic-	Current	Output	Acc:	Minimum	Maximu	Maximum	Instrum-		
Cores	No.	ation	Ratilo	burden	class	knee	m CT	excitation	ent		
				in VA	as per	point	resistanc	current at	security		
					IS:	voltage	e RCT in	Vk in mA	factor at		
					2705	(V_k) at all	ohms at	at all	all ratios		
					2700	ratios in	75 °C at	ratios.	an ratios		
						volts.	all ratios	rados.			
1	2	3	4	5	6	7	8	9	10		
_)-400-200,		U	1	0	9	10		
4	1.	Protec-	800/1	/ 1-1-1-1	PS						
4	1.		,	-		400	4	20			
		tion	400/1	-	PS	400	4	30	-		
		3.5	200/1	20	PS						
	2.	Meter-	800/1	30	0.2S	-	-	-	5 or less		
		ing	400/1	30	0.2S	-	-	-	5 or less		
			200/1	30	0.2S	-	-	-	5 or less		
	3.	Back	800/1	-	PS						
		up	400/1	-	PS	400	4	30	-		
			200/1		PS						
	4.	For	800/1	-	PS						
		future	400/1	- 🥒	PS	400	4	30	_		
		use.	200/1	-	PS						
145 KV	CT : R	ATIO- 600	0-300-150	/1-1-1-1							
4	1.	Protec-	600/1	-	PS						
•	1.	tion	300/1	_	PS	500	5	60	_		
		cion	150/1		PS	000	9				
	2.	Meter-	600/1	30	0.2S				5 or less		
	۷.	ing	300/1	30	0.2S	_	_	_	5 or less		
		ing	150/1	30	0.2S	_	_	_	5 or less		
	3.	Back	600/1	30	PS				0 01 1035		
	٥.		300/1	7	PS	500	5	60			
		up	150/1	. 7	PS	300	3	00	_		
	4.	For	600/1		PS						
	7.	07			PS	500	_	60			
		future	300/1	-		500	5	60	-		
		use.	150/1		PS						
145 1717	CT D	ATIO 400	000 100	/1 1 1 1							
	70000	200000	100-100	1-1-1-1	DO						
4	1.	Protec-	400/1	-	PS	000	4	20			
		tion	200/1	-	PS	800	4	30	-		
	-	3.5	100/1		PS						
	2.	Meter-	400/1	30	0.28				5 or less		
		ing	200/1	30	0.2S	-	-	-	5 or less		
			100/1	30	0.2S				5 or less		
	3.	Back	400/1	-	PS						
		up	200/1	-	PS	800	4	30	-		
			100/1		PS						
	4.	For	400/1	-	PS						
		future	200/1	-	PS	800	4	30	-		
		use.	100/1		PS						
			,								

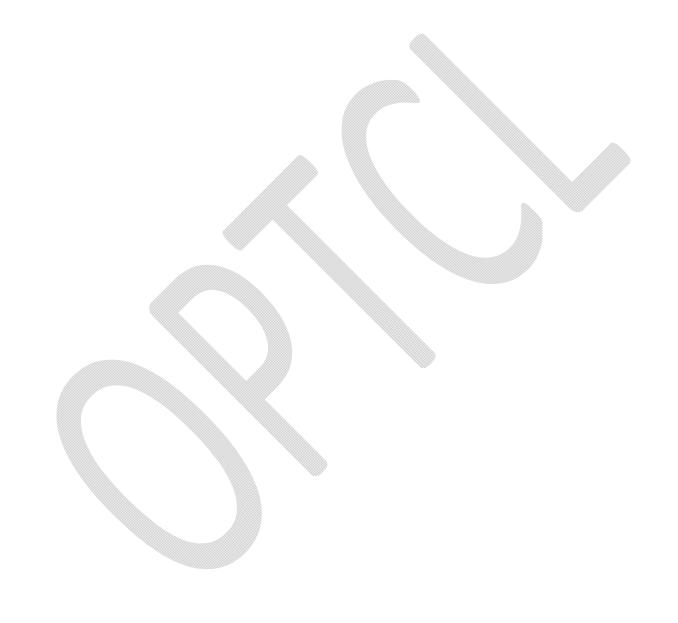
REQUIREMENT FOR 245 KV CURRENT TRANSFORMERS

No. of	Core	Applic-	Current	Output	Acc:	Minimum	Maximu	Maximum	Instrum-
Cores	No.	ation	Ratilo	burden	class	knee	m CT	excitation	ent
				in VA	as per	point	resistanc	current at	security
					IS:	voltage	e RCT in	Vk in mA	factor at
					2705	(V _k) at all	ohms at	at all	all ratios
						ratios in	75 °C at	ratios.	
						volts.	all ratios		
1	2	3	4	5	6	7	8	9	10
245 KV	CT;	RATIO- 120	0-600-300	0/1-1-1-1	-1				
5	1	Bus diff:	1200/1	-	PS	600	5.0	40	
		check	600/1	-	PS				_
			300/1	-	PS				
	2.	Bus diff:	1200/1	-	PS	600	5.0	40	-
		check	600/1	-	PS /				-
			300/1	-	PS				-
	3.	Metering	1200/1	30	0.2S				5 or less
			600/1	30	0.2S	-		-	5 or less
			300/1	30	0.2S				5 or less
	4.	Trans:	1200/1	-/	PS	1200	5.0	40	
		back	600/1	-	PS				_
		B/U –	300/1		PS				_
		Line Prot:	4						_
	5.	Trans:	1200/1		PS	1200	5.0	40	
		back	600/1	-	PS			9	_
		B/U –	300/1	-	PS				_
		Line Prot:							_

REQUIREMENT FOR 420 KV CURRENT TRANSFORMERS

<u>ICDQU</u>		LENI FOR 4	IZOIL CO	JICICE L	1011101	JIGHILLIA			
No. of	Core	e Applic-	Current	Output	Acc:	Minimum	Maximu	Maximum	Instru
Cores	No.	ation	Ratilo	burden	class	knee	m CT	excitation	m-ent
				in VA	as per	point	resistanc	current at	security
					IS:	voltage	e RCT in	Vk in mA	factor
					2705	(V _k) at all	ohms at	at all	at all
						ratios in	75 °C at	ratios.	ratios
	- 1					volts.	all ratios		
1	2	3	4	5	6	7	8	9	10
420 KV	CT;	RATIO- 200	00-1000-5	00/1-1-1-	1-1				
5	1	Bus diff:	2000/1	-	PS	2000	10		
		check	1000/1	-	PS	1000	05	30	-
		~	500/1	-	PS	500	2.5	60	
								120	
	2.	Bus diff:	2000/1	-	PS	2000	10		-
		check	1000/1	-	PS	1000	05	30	-
			500/1	-	PS	500	2.5	60	-
								120	
	3.	Metering	2000/1	30	0.2		10		5 or
			1000/1	30	0.2	-	05	-	less
			500/1	30	0.2		2.5		5 or
									less
									5 or
									less

4.	Trans:	4000/1	-	PS	2000	10		
	back	2000/1	-	PS	1000	05	30	-
	B/U –	1000/1	-	PS	500	2.5	60	-
	Line Prot:						120	-
5.	Trans:	4000/1	-	PS	2000	10		
	back	2000/1	-	PS	1000	05	30	-
	B/U –	1000/1	-	PS	500	2.5	60	-
	Line Prot:						120	_



APPENDIX – II

QUANTITY AND DELIVERY SCHEDULE

LOT No.	Description of materials	Quantity	Scheduled Delivery	Destination
1	2		4	5
i	LOT-I 33kV Current transformer, Ratio 800-400-200/1-1-1 A. Accuracy class: 0.2s,	30	03 Months from the date of issue of Purchase order	Any site/ store/destination sub-station within
		40	Within 03 months from 1.4.2019	state of Odisha.
ii	LOT-II: 132kV Current transformer, Ratio 800-400-200/1-1-1 A.	21	03 Months from the date of issue of Purchase order	Any site/ store/destination sub-station within
	Accuracy class: 0.2s,	21	Within 03 months from 1.4.2019	state of Odisha.
iii	LOT-III 2200kv Current transformer, Ratio: 1200-600-300/1-1-1-	10	03 Months from the date of issue of Purchase order	Any site/ store/destination sub-station within
	1A. Accuracy class: 0.2s	30	Within 03 months from 1.4.2019	state of Odisha.
iv	LOT-IV: 400kv Current transformer, Ratio: 2000-1000-500/1-1-	30	03 Months from the date of issue of Purchase order	Any site/ store/destination sub-station within
	1-1-1A. Accuracy class: 0.2s	15	Within 03 months from 1.4.2019	state of Odisha.

NOTE: The detail delivery schedule and quantity to be delivered will be intimated at the time of award of the purchase order/issue of release order.

AVNEXURE - A

GUARANTEED TECHNICAL PARTICULARS FOR CURRENT TRANSFORMER.

SL. NO.	DESCRIPTION	LOT-I (33 KV)	LOT-II	LOT-III	LOT-II (400KV)
		RATIO: 800-400- 200/1-1-1 A	RATIO: 800-400- 200/1-1-1 A	RATIO: 1200-600- 300/1-1-1- 1A	RATIO: 2000-1000- 500/1-1-1- 1-1A
1.	Bidder's name and address				
2.	Name and address of the Manufacturer				
3.	Manufacture's type designation				
4.	Standards applicable				
5.	Rated frequency (HZ)				
6.	Rated Voltage (KV)		7		
7.0	Rated current (A)				
7.1	Rated continuous current (A)				
7.2	Rated extended primary current (A)				
8.	Short time thermal current withstand for stipulated time duration (KA)				
9.	Dynamic current withstand (KAP)				
10.	1.2/50 μs impulse withstand voltage (KVP)				
11.	One minute dry and wet power frequency withstand voltage (KV-rms)				
12.	No. of cores per CT				
13.	Transformation Ratio				
14.	No. of secondary turns				
15.	Rated output at all ratios for metering core (VA)				
16.	Accuracy class				
17.	Minimum Knee point voltage at different taps for all 'PS' class cores (V)				
18.	Secondary winding resistance at different taps for all cores (Ω) (75°C)				
19.0	Maximum exciting current at all ratios (for all PS class cores)				
19.1	100% KPV (Knee point voltage) (mA)				
19.2	25% KPV (Knee point voltage) (mA)				

19.3	20% KPV (Knee point			
15.0	voltage) (mA)			
19.4	10% KPV (Knee point			
19.4	voltage) (mA)			
20.	Instrument security factor			
	at different ratios.			
21.	Radio interference voltage			
	at 1.1 $V_r / 3^{1/2}$ at 1.0 MHZ			
	(Micro volts)			
22.	Whether auxiliary CT			
	provided for metering			
	winding			
23.	Corona extinction voltage			
20.	(KV rms)			
24.	Partal discharge level (PC)			
25.	Total creepage distance			
20.	(mm)			
26.	Primary		*	
26.1	No. of primary turns			
26.2	Material and cross-section			
40.4	of primary (mm ²)			
26.3	Type of primary			
27.	Whether CT is suitable for			
41.	transportation horizontally.			
28.	Percentage current (ratio)			
20.	error and phase			
	displacement in minutes at			
	rated burden and at			
28.1	5% rated current			
28.2	10% rated current			
28.3.	20% rated current			
28.4.	120% rated current			
29.	Percentage current (ratio)			
49.	error and phase			
	displacement in minutes at			
	25% rated burden and			
29.1	At 5% rated current			
29.1	At 10% rated current			
29.3.	At 20% rated current			
29.3.	At 120% rated current			
30.	Quantity of oil per CT			
30.	(Litres)	V		
31.	Standard to which oil			
	conforms generally.			
32.	Characteristics of oil (prior			
	to filling)			
32.1	Breakdown voltage (KVrms)			
32.2	Dielectric dissipation			
	constant (tan delta)			
32.3	Water content (ppm)			
32.4	Gas content			
32.5	Interfacial tension at 27°C			
	(N/m)			
32.6	Specific resistance			
	·			

32.6.1	At 90°C (Ωcm)			
32.6.2	At 27° C (Ωcm)			
33.	Whether current			
	transformers are			
	hermetically sealed. If so,			
	how?			
34.	Total weight (Kg)			
35.	Transport weight (Kg)			
36.1	Temperature rise over an			
	ambient temperature of			
	50°C for continuous			
	operation at rated			
	continuous thermal			
	current.			
36.1	Winding			
36.2	Oil			
36.3	External surface of the core,			
	metallic parts in contact		7	
	with or adjacent to			
	insulation.			
37.	Whether CT characteristic			
	curves enclosed.			
37.1	Ratio and phase angle			
	curve			
37.2	Magnetisation curves			
37.3	Ratio correction factor			
	curves.			
38.	DATA ON PRIMARY			
	WINDING			
38.1	Rated primary current (A)			
38.2	No. of conductors in one			
	turn		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	
38.3	No. of turns of primary			
38.4	Material of the primary			
	conductors			
38.5	Size of the primary			
	conductor (Bare/ Insulated			
	(mm x mm)	***		
38.6	Cross-sectional area of each			
20.7	conductor (mm²)			
38.7	Total cross-sectional area of	7		
	primary winding (mm²)			
20.0	conductors			
38.8	Current density(A/mm²)			
	(i) At highest ratio			
	(ii) At intermediate ratio			
20.0	(iii) At lowest ratio			
38.9	Short circuit current			
	densiry (A/mm²)			
	(i) At highest ratio			
	(ii) At intermediate ratio			
00.10	(iii) At lowest ratio			
38.10	Ampere-turn of Primary			
	(AT)			
	(i) At highest ratio			

(iii) At lowest ratio 38.11 Length of primary conductor (m) 38.12 Weight of primary winding (kg.) 39. CORE 39.1 Material and grade of the core 39.2 Thickness of core (mm) 39.3.1 Core-1 39.3.2 Core - 2 39.3.3 Core - 3 39.3.4 Core - 4 39.4.5 Core - 5 39.4.1 Core - 1 39.4.2 Core - 2 39.4.3 Core - 3 39.4.4 Core - 4 39.4.5 Core - 5 39.4.5 Core - 5 39.4.7 Core - 5 39.4.7 Core - 1 39.4.7 Core - 1 39.4.7 Core - 2 39.4.8 Core - 5 39.4.7 Core - 5 39.4.7 Core - 5 39.4.7 Core - 6 39.4.7 Core - 1 39.4.8 Core - 8 39.4.8 Core - 8 39.4.9 Core - 9 39.4.9 Core - 9 39.4.9 Core - 9 39.4.9 Core - 9 39.4.9 Core - 1 39.4.9 Core - 1 39.4.9 Core - 2 39.4.9 Core - 4 39.4.5 Core - 5 39.8 Inside diameter of the cores (mm) 39.8.1 Core - 1 39.8.2 Core - 2 39.8.3 Core - 3 39.8.4 Core - 4 39.8.5 Core - 5 39.9 Weight of the core (kg) 39.9.9 Weight of the core (kg) 39.9.9 Core - 2 39.9.3 Core - 3 39.9.4 Core - 4 39.9.2 Core - 2 39.9.3 Core - 3 39.9.4 Core - 4 39.9.9 Core - 2 39.9.3 Core - 3 39.9.4 Core - 4 39.9.2 Core - 2 39.9.3 Core - 3 39.9.4 Core - 4 39.9.2 Core - 2 39.9.3 Core - 3 39.9.4 Core - 4 39		(ii)At intermediate ratio			
38.11 Length of primary conductor (m) 38.12 Weight of primary winding (kg.) 39. CORE 39.1 Material and grade of the core 39.2 Thickness of core (mm) 39.3 Net Iron cross-sectional area of core (mm²) 39.3.1 Core-1 39.3.2 Core - 2 39.3.3 Core - 3 39.3.4 Core - 4 39.3.5 Core - 5 39.4 Mean magnetic path length (cm) 39.4.1 Core - 1 39.4.2 Core - 2 39.4.3 Core - 3 39.4.4 Core - 4 39.4.5 Core - 5 39.6 Whether B-H curve for the core material, used, furnished? (B-wb/m², H-AT/cm) 39.7.1 Core - 1 39.7.1 Core - 1 39.7.2 Core - 2 39.7.3 Core - 3 39.7.4 xial length of core (mm) 39.7.5 Core - 5 39.7. Axial length of core (mm) 39.7.1 Core - 1 39.7.2 Core - 2 39.7.3 Core - 3 39.7.4 Core - 4 39.7.5 Core - 5 39.8.1 Core - 4 39.8.2 Core - 2 39.8.3 Core - 3 39.8.4 Core - 4 39.8.5 Core - 5 39.8.1 Core - 1 39.8.2 Core - 2 39.8.3 Core - 3 39.8.4 Core - 4 39.8.5 Core - 5 39.9.9 Weight of the core (kg) 39.9.1 Core - 1 39.9.2 Core - 2					
conductor (m) Weight of primary winding (kg.) 39.	38.11	\ /			
38.12 Weight of primary winding (kg.) 39. CORE 39.1 Material and grade of the core 39.2 Thickness of core (mm) 39.3.1 Core-1 39.3.1 Core-1 39.3.2 Core - 2 39.3.3 Core - 3 39.3.4 Core - 4 39.3.5 Core - 5 39.4.1 Core - 1 39.4.2 Core - 2 39.4.3 Core - 3 39.4.4 Core - 4 39.4.5 Core - 5 39.5 Whether B-H curve for the core material, used, furnished? (B-wb/m², H-AT/cm) 39.6 Whether specific loss vs. flux density graph for the core material used furnished? (and in the core material) and form of the core material specific loss vs. flux density graph for the core material used furnished? (and in the core material) and form of the core material specific loss vs. flux density graph for the core material used furnished? (and in the core material) and form of the core material specific loss vs. flux density graph for the core material used furnished? (and in the core material) and form of the core material specific loss vs. flux density graph for the core material used furnished? (and in the core in the cor	00.11				
(kg)	38.12				
39.1 Material and grade of the core 39.2 Thickness of core (mm) 39.3 Net Iron cross-sectional area of core (mm²) 39.3.1 Core-1 39.3.2 Core -2 39.3.3 Core -3 39.3.4 Core -4 39.3.5 Core -5 39.4 Mean magnetic path length (cm) 39.4.1 Core -1 39.4.2 Core -2 39.4.3 Core -3 39.4.4 Core -4 39.4.5 Core -5 39.5 Whether B-H curve for the core material, used, furnished? (B-wb/m², H-AT/cm) 39.6 Whether specific loss vs. flux density graph for the core material used furnished? 39.7.1 Core -1 39.7.2 Core -2 39.7.3 Core -3 39.7.3 Core -3 39.7.4 Core -4 39.7.5 Core -5 39.8 Inside diameter / outside diameter of the cores (mm) 39.8.1 Core -1 39.8.2 Core -2 39.8.3 Core -3 39.8.4 Core -4 39.8.5 Core -5 39.9 Weight of the core (kg) 39.9.1 Core -1 39.8.2 Core -2 39.8.3 Core -3 39.8.4 Core -4 39.8.5 Core -5 39.9 Weight of the core (kg) 39.9.1 Core -1 39.9.2 Core -2 39.9.3 Core -3 39.9.4 Core -4 39.8.5 Core -5 39.9 Weight of the core (kg) 39.9.1 Core -1 39.9.2 Core -2 39.9.3 Core -3 39.9.4 Core -4 29.9.5 Core -5 29.9.9 Core -2 29.9.9 Core -2 29.9.9 Core -2 29.9					
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39.3.5 Core - 5	39.3.3	Core – 3			
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39.4.1	39.4	Mean magnetic path length			
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39.7.4					
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diameter of the cores (mm) 39.8.1 Core - 1		***************************************			
39.8.1					
39.8.2	39.8.1		7		
39.8.3		***************************************			
39.8.4 Core – 4 39.8.5 Core – 5 39.9 Weight of the core (kg) 39.9.1 Core – 1 39.9.2 Core – 2 39.9.3 Core – 3 39.9.4 Core – 4		V0000000000000000000000000000000000000			
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39.9.1 Core – 1 39.9.2 Core – 2 39.9.3 Core – 3 39.9.4 Core – 4					
39.9.2 Core – 2 39.9.3 Core – 3 39.9.4 Core – 4					
39.9.3 Core – 3 39.9.4 Core – 4	39.9.2	Core – 2			
	39.9.3				
39.9.5 Core – 5	39.9.4	Core – 4		 	
		Core – 5			
40. SECONDARY WINDINGS	40.	SECONDARY WINDINGS		 	
40.1 Rated secondary current (A)	40.1	Rated secondary current (A)			

40.2	Material of the secondary			
	windings			
40.3.	Size of the secondary			
	conductor [Bare /			
	Insulated] [mm]			
40.3.1	Core – 1			
40.3.2	Core – 2			
40.3.3	Core – 3			
40.3.4	Core – 4			
40.3.5	Core – 5			
40.4	Cross sectional area of the			
	secondary conductor (mm²)			
40.4.1	Core – 1			
40.4.2	Core – 2			
40.4.3	Core –3			
40.4.4	Core – 4			
40.4.5	Core – 5			
40.5	Current density of		6	
	secondary windings			
	(A/mm ²)			
40.5.1	Core – 1			
40.5.2	Core – 2			
40.5.3	Core – 3			
40.5.4	Core – 4			
40.5.5	Core – 5			
40.6	No. of secondary turns			
40.6.1	Core – 1			
40.6.2	Core – 2			
40.6.3	Core – 3			
40.6.4	Core – 4			
40.6.5	Core – 5			
40.7	No. of layers		****	
40.7.1	Core – 1			
40.7.2	Core – 2			
40.7.3	Core – 3			
40.7.4	Core – 4			
40.7.5	Core – 5			
40.8	No. of turns / layer	****		
40.8.1	Core – 1			
40.8.2	Core – 2			
40.8.3	Core – 3	7		
40.8.4	Core – 4			
40.8.5	Core – 5			
40.9	Average length / turn of			
	secondary windings (mm)			
40.9.1	Core – 1			
40.9.2	Core – 2			
40.9.3	Core – 3			
40.9.4	Core – 4			
40.9.5	Core – 5			
40.10	Resistance of the conductor			
10.10	used for secondary winding			
	per meter length at 75°C			
	(Ω/M)			
L	(~~/ 171)	<u> </u>	<u> </u>	

40.11	Weight of secondary			
10.11	windings (kg)			
40.11.1	Core – 1			
40.11.2	Core – 2			
40.11.3	Core – 3			
40.11.4				
40.11.5	Core – 5			
41	INSULATION			
41.1	Name and class of			
11.1	insulating material between			
	core and secondary			
	winding.			
41.2	Name/s of Insulating			
1111	materials between			
	secondary winding and			
	primary windings.			
41.3	Insulating materials used			
	to achieve grading of		7	
	capacitance.			
42.	DIAMETER OF WINDINGS			
42.1	Inside / outside diameter of			
	secondary windings (mm)			
42.1.1	Inside / outside diameter of			
	secondary windings (mm)			
42.1.1	Core – 1			
42.1.2	Core – 2			
42.1.3	Core – 3			
42.1.4	Core – 4			
42.1.5	Core – 5			
42.2	Inside / outsde diameters of			
	primary winding (mm)			
42.3	Minimum clearance from		482	
	tank (mm)			
42.4	Minimum clearance from			
	secondary to tank (mm)			
43.	TANK AND SECONDARY			

	TERMINAL BOX			
43.1	Material of the CT tank			
43.1	Material of the CT tank Material of the CT			
43.2	Material of the CT tank Material of the CT secondary terminal box			
	Material of the CT tank Material of the CT secondary terminal box Thickness of CT tank			
43.2	Material of the CT tank Material of the CT secondary terminal box Thickness of CT tank material (mm)			
43.2	Material of the CT tank Material of the CT secondary terminal box Thickness of CT tank material (mm) Thickness of CT			
43.2	Material of the CT tank Material of the CT secondary terminal box Thickness of CT tank material (mm) Thickness of CT secondary terminal box			
43.2 43.3 43.4	Material of the CT tank Material of the CT secondary terminal box Thickness of CT tank material (mm) Thickness of CT secondary terminal box material (mm)			
43.2	Material of the CT tank Material of the CT secondary terminal box Thickness of CT tank material (mm) Thickness of CT secondary terminal box material (mm) Zinc coating of the CT tank			
43.2 43.3 43.4	Material of the CT tank Material of the CT secondary terminal box Thickness of CT tank material (mm) Thickness of CT secondary terminal box material (mm) Zinc coating of the CT tank (gm/m²) as per relevant			
43.2 43.3 43.4 43.5	Material of the CT tank Material of the CT secondary terminal box Thickness of CT tank material (mm) Thickness of CT secondary terminal box material (mm) Zinc coating of the CT tank (gm/m²) as per relevant upto date ISS			
43.2 43.3 43.4	Material of the CT tank Material of the CT secondary terminal box Thickness of CT tank material (mm) Thickness of CT secondary terminal box material (mm) Zinc coating of the CT tank (gm/m²) as per relevant upto date ISS Zinc coating of the CT			
43.2 43.3 43.4 43.5	Material of the CT tank Material of the CT secondary terminal box Thickness of CT tank material (mm) Thickness of CT secondary terminal box material (mm) Zinc coating of the CT tank (gm/m²) as per relevant upto date ISS Zinc coating of the CT secondary terminal box			
43.2 43.3 43.4 43.5	Material of the CT tank Material of the CT secondary terminal box Thickness of CT tank material (mm) Thickness of CT secondary terminal box material (mm) Zinc coating of the CT tank (gm/m²) as per relevant upto date ISS Zinc coating of the CT secondary terminal box (gm/m²) as per the relevant			
43.2 43.3 43.4 43.5 43.6	Material of the CT tank Material of the CT secondary terminal box Thickness of CT tank material (mm) Thickness of CT secondary terminal box material (mm) Zinc coating of the CT tank (gm/m²) as per relevant upto date ISS Zinc coating of the CT secondary terminal box (gm/m²) as per the relevant upto date ISS.			
43.2 43.3 43.4 43.5	Material of the CT tank Material of the CT secondary terminal box Thickness of CT tank material (mm) Thickness of CT secondary terminal box material (mm) Zinc coating of the CT tank (gm/m²) as per relevant upto date ISS Zinc coating of the CT secondary terminal box (gm/m²) as per the relevant			

43.8	Weight of the tank, fittings		
	and other accessories (kg)		
44.	TERMINAL CONNECTOR		
44.1	Manufacturer's name		
44.2	Applicable standard		
44.3	Type		
44.4	Material of connector		
44.4.1	Clamp body		
44.4.2	Bolts and Nuts		
44.4.3	Spring washers		
44.5	Rated current (Amp)		
44.6	Rated terminal load (Kg)		
44.7	Factor of safety		
44.8	Minimum thickness of any part (mm)		
44.9	Weight of clamp complete with hardwares (kg)		
44.10	Type test reports as per IS enclosed		
44.11	OGA drawing enclosed		
45.	INSULATOR		
45.1	Manufacturer's name		207
45.2	Type		
45.3	Applicable standards		
45.4	Height (mm)		
45.5	Diameter (top) (mm)		
45.7	Total creepage distance (mm)		
45.8.	Rated voltage (KV)		
45.9	Power frequency withstand voltage for 1 min. dry and wet. (KV – rms)		
45.10	1.2/50 micro-sec impulse withstand voltage (KVP)		
45.11	Corona extinction vollage (KV)		
45.12	Weight (Kg)		
45.13	Maximum allowable span (mm)		
45.14	Cantilever strength (Kg)		
45.15	The drawing enclosed.		
46.	Dielectric dissipation factor at 245/1.732KV (for 220KV C.T) and 145/1.732 KV (for 132 kv C.T.) at ambient temperature.		

47.	Accuracy class of standard C.T. to be used towards determination of ratio errors and phase angle		
	errors for metering cores.		



ANNEXTURE - B. CALLIBRATION STATUS OF TESTING EQUIPMENTS AND INSTRUMENTS / METERS

Name	Meters	Date of	Due Date	Name of	Whether	Whether	Whether	Whether	Whether	In spite	Re-
of the	&	Calibra	of	the	Calibrati	documen	the meters	the	green	of	marks
Test	Equipm	tion	Calibrati	Calibrati	ng	t relating	/	calibrating	sticker or	impose	
	ent		on	ng	Agency is	to Govt.	equipment	agency has	Blue	d	
	require			Agency	Govt.	approval	fulfill the	put any	Sticker	limitati	
	d for				approved	of the	accuracy	limitation	or Yellow	ons,	
	the					calibratin	class as	towards	Sticker	whethe	
	corresp					g Agency	per	the use of	has been	r the	
	onding					furnished	calibration	the	affixed	particul	
	test						report	particular	on the	ar	
	with							meter /	body of	meter /	
	range							equipment.	the	equipm	
	accurac							If yes state	particula	ent can	
	y, make							the	r	still be	
	&							limitations.	equipme	used?	
	Sl.No.								nt /	Justify	
									meter.	its use	
									State the	for	
									colour of	corresp	
									the	onding	
						7	***************************************		affixed	test (s)	
									sticker		
1	2	3	4	5	6	7	8	9	10	11	12

Signature of the tenderer with Seal & date

ANNEXURE - C

CHECK-LIST TOWARDS TYPE TEST & SPECIAL TEST REPORTS

Name	Date of	Name of the	Whether the	Whether the	Whether	Whether	If the tested Current	Remarks
of the	Test.	Laboratory	Laboratory	Test report	the copy of	the tested	Transformer does not	
Type		where the	is	is valid as	test report	Current	fulfill the technical	
Test &		Test has	Government	per Cl.No.	in	Transform	requirements as per	
special		been	approved	6.1 of TS	complete	ers fulfill	this specification,	
test		conducted			shape	the	whether the bidder	
					alongwith	technical	agrees to conduct the	
					drawings	requireme	particular type test	
					etc.	nts as per	again at their own cost	
					furnished	TS	without any financial	
					or not ?		liability to OPTCL in	
							the presence of	
							OPTCL's	
							representative(s)	
							within the specified	
							delivery period.	
1	2	3	4	5	6	7	8	9

Signature of the Tenderer with seal and date

 $\label{eq:annexure} \underline{\textbf{ANNEXURE}} = \underline{\textbf{D}}$ CHECK-LIST FOR DELIVERY SCHEDULE.

LOT No.	Description of materials	Quantity	Scheduled Delivery	Destination	
1	2		4	5	
i	LOT-I 33kV Current transformer, Ratio 800-400-200/1-1-1 A. Accuracy class: 0.2s,	30	03 Months from the date of issue of Purchase order	Any site/ store/destination sub-station within	
		40	Within 03 months from 1.4.2019	state of Odisha.	
ii	LOT-II: 132kV Current transformer, Ratio 800-400-200/1-1-1 A.	21	03 Months from the date of issue of Purchase order	Any site/ store/destination sub-station within	
	Accuracy class: 0.2s,	21	Within 03 months from 1.4.2019	state of Odisha.	
iii	LOT-III 2200kv Current transformer, Ratio: 1200-600-300/1-1-1-	10	03 Months from the date of issue of Purchase order	Any site/ store/destination sub-station within	
	1A. Accuracy class: 0.2s	30	Within 03 months from 1.4.2019	state of Odisha.	
iv	LOT-IV: 400kv Current transformer, Ratio: 2000-1000-500/1-1-	30	03 Months from the date of issue of Purchase order	Any site/ store/destination sub-station within	
	1-1-1A. Accuracy class: 0.2s	15	Within 03 months from 1.4.2019	state of Odisha.	

Signature of the Tenderer with seal and date