AUTOCAD®

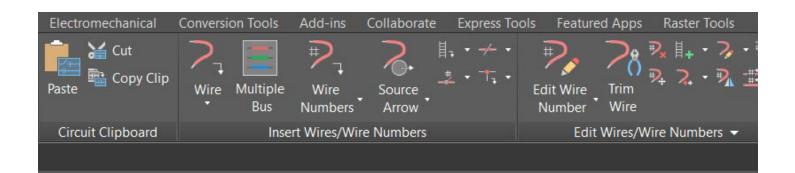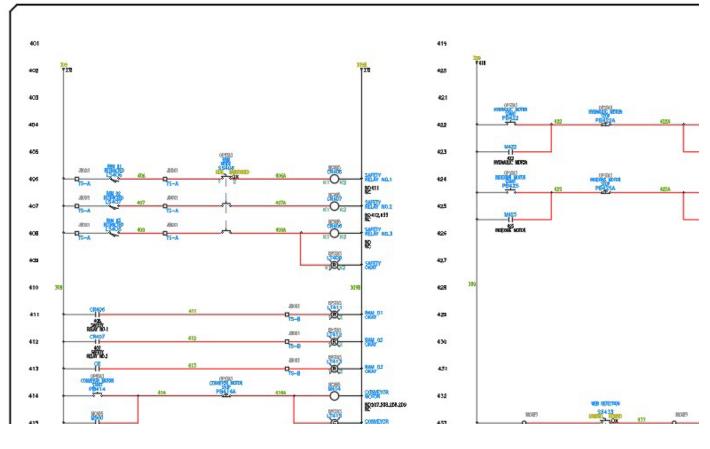# The Benefits of Using the Electrical Toolset in AutoCAD®

A productivity study detailing the differences between AutoCAD® and the Electrical toolset.

■ Built specifically to create and modify electrical controls designs the Electrical toolset (previously referred to as AutoCAD Electrical) is now included as part of the AutoCAD including specialized toolsets offering. Purpose-built electrical design tools that help eliminate errors and provide accurate information to manufacturing, allow more time for design and engineering. This study details the productivity gains that users may experience when using the Electrical toolset rather than basic AutoCAD.*
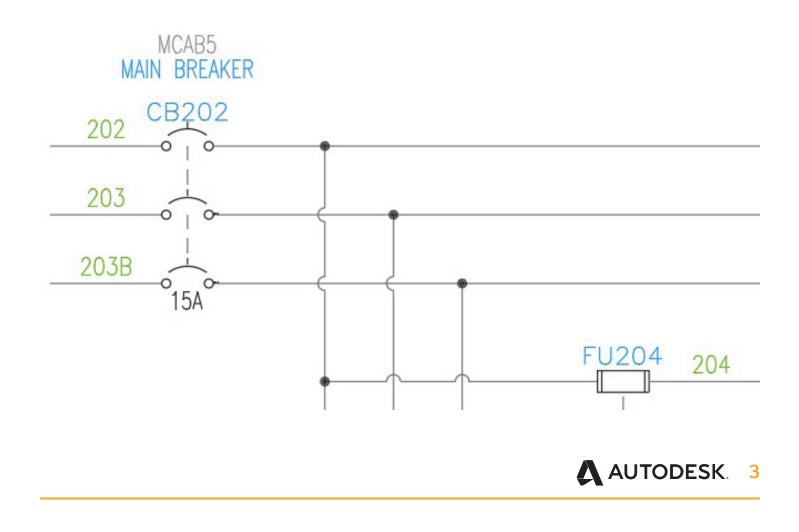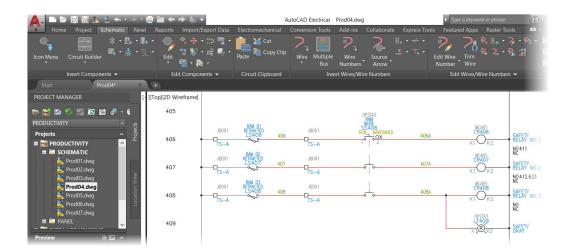
EXECUTIVE SUMMARY

■ Designed by Autodesk and commissioned to an independent consultant, this study explores 10 common design challenges and shows direct comparisons of the time and effort required to accomplish each specific task with AutoCAD and the Electrical toolset. The same tasks were completed up to 95%* faster on average using the Electrical toolset (depending on user expertise level with the Electrical toolset software and based on experience and training).

KEY FINDINGS

- Creating new designs was 84% faster.

- Editing existing designs was 77% faster.

- Risk of errors was greatly reduced because of a 67% reduction in number of commands used.

THE STUDY

This study explores 10 common design challenges and shows direct comparisons of the time and effort required to accomplish each specific task in basic AutoCAD and the Electrical toolset.*

The same tasks were completed up to 95% faster using the Electrical toolset.*

The performance results in this paper were achieved by one expert-level user using both AutoCAD and the Electrical toolset applications. This user conducted the comparative tests on the same sample Electrical toolset drawings in the same project. The tasks are comprehensive in nature. For each task, the number of commands used, number of times each command was accessed, and the total time it took to complete each task using both AutoCAD and the Electrical toolset are documented in each case.

It was assumed during the study that all symbols and title blocks needed in AutoCAD for the design process were local to the document. Searching time is subjective and the methodologies allowed for the quick placement of required blocks in the shortest amount of time possible.

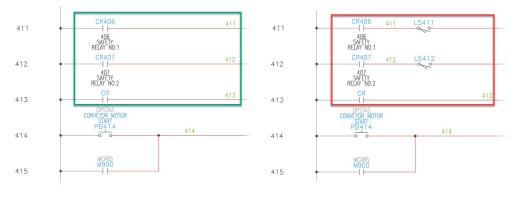A detailed description of the study follows.

COMPREHENSIVE SYMBOL LIBRARIES

■ Task:

The Electrical toolset comes with more than 2,000 standards-based schematic symbols. A simple, icon-menu-driven system for inserting electrical, pneumatic, hydraulic, and P&ID devices is provided, allowing you to quickly build standards-based control designs with a simple pick-and-place workflow. These are "smart" symbols in many ways, one of which is that wiring automatically breaks and connects to them. In this task, two Normally Open (NO) limit switches will be inserted into an existing electrical schematic and next to two relay coil symbols that are tied in to a conveyor start motor circuit. The task is to add two more interlock symbols to the already existing circuit, utilizing the Icon Menu in the Electrical toolset.

■ Steps:

- Insert limit switch contact into an existing wire
- Add new wire numbers and switch numbers as required

Comprehensive Symbol Libraries	AutoCAD	Electrical Toolset
Number of commands utilized	4	1
Number of times commands accessed	8	2
Number of user picks and clicks	48	10
Total time to complete task	1:50	0:16
Time savings with the Electrical Toolset		85%

(Figures shown in minutes and seconds)

Facts:

The Electrical toolset provides "smart" schematic symbols (not just regular AutoCAD blocks) that align with the wires in the schematic drawing and renumber where applicable. In AutoCAD, the blocks had to be moved and rotated to align with the wires, and wire numbers needed to be moved manually.

- The Icon Menu provides an extensive library of component symbols that are easy to use, colorfu,l and customizable
- Inserted component symbols automatically align with any underlying wire
- Existing wiring automatically breaks and reconnects to symbols
- New, unique wire number assignments automatically generate for split wire pieces
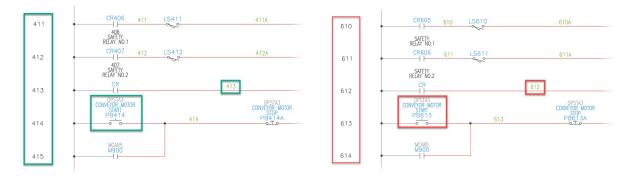
AUTOMATIC WIRE NUMBERING AND COMPONENT TAGGING

Task:

The Electrical toolset automatically places sequential or reference-based numbers on all wires and components based on the chosen configuration. The Electrical toolset can also determine if an inserted wire will "bump" in to anything and automatically searches laterally along the wire for a clear spot to place the wire number. If no clear spot is found, the Electrical toolset will find a spot away from the wire and draw a leader back to the wire. In this task, the circuit needs to be updated to reflect a numbering scheme change for an existing design. The task is to completely retag the drawing with unique reference numbers, component tags and wire numbers.

Steps:

- Change starting ladder reference numbers
- Re-tag all schematic symbols based upon the new line reference numbers
- Reassign wire numbers sequentially, starting with the wire number tags

Automatic Wire Numbering & Component	AutoCAD	Electrical Toolset
Number of commands utilized	2	3
Number of times commands accessed	17	3
Number of user picks and clicks	91	14
Total time to complete task	1:50	0:20
Time savings with the Electrical Toolset		**82%**

(Figures shown in minutes and seconds)

■ Facts:

The Electrical toolset can save vast amounts of tedious editing time that would be needed in AutoCAD, and it provides additional options over basic AutoCAD software for schematic numbering.

- The next unused wire number is determined automatically, even across dozens of drawings

- New, unique component tags/IDs are automatically generated, appropriate to component type

- Automatic component and wire number tags can be reference-based or sequential

- Wire numbering and component tagging can be applied either drawing- or project-wide

3 REAL-TIME ERROR CHECKING

- **Task:**

The Electrical toolset includes real-time error checking to help you avoid errors during the design process. It compares any requested changes with the current project and alerts you to duplicated, schematic component reference designations, wire numbers, and more. The task, in this case, demonstrates automatic contact pin assignment and contact count checking when linking child relay contact symbols to parent relay coil symbols. It assigns the next available set of contact pin numbers based upon the catalog number assignment.

- **Steps:**

- Use a relay coil that has a catalog assignment that corresponds to having four child contacts. Scan the project to find instances of child contacts in other views on other drawings.
- Relate other child contacts, located on another project drawing, back to the relay coil.
- Assigning the next available contact pin number pairs based on the coil's catalog

Real-time error checking	AutoCAD	Electrical Toolset
Number of commands utilized	2	2
Number of times commands accessed	5	3
Number of user picks and clicks	114	18
Total time to complete task	2:15	0:23
Time savings with the Electrical Toolset		**83%**

(Figures shown in minutes and seconds)

■ Facts:

The Electrical toolset provides the following advantages for real-time error checking:

- Automatically finds the next available pin pair for each child contact

- Pulls in a simple pick from a "parent" list pulls in tag/ID, description and assigns cross-references

- Alerts when the maximum contact count is exceeded on any 'smart' component
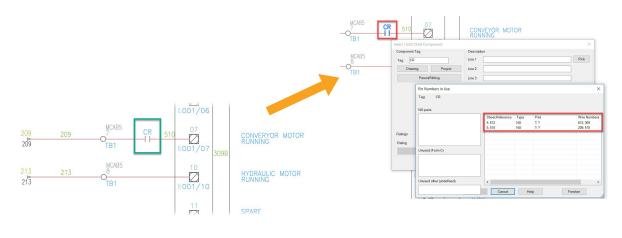
- Avoids costly errors

4 REAL-TIME COIL AND CONTACT CROSS-REFERENCING

■ **Task:**

The Electrical toolset sets up parent/child relationships between component symbols, even if they are on different project drawings. It also keeps track of how many contacts are assigned and alerts users when the limits are exceeded. The task is to tie a relay contact to a relay coil when the coil is on a different drawing and to show the appropriate bi-direction cross-reference annotation in a tabular format.

■ **Steps:**

- Open a second drawing of a multi-drawing project and insert two relay contact symbols
- Tie each relay contact to a parent coil symbol on the first drawing in the contact set
- Update cross-reference information on both the child contact symbol and the parent coil symbol

Calculate forces in mechanism	AutoCAD	Electrical Toolset
Number of commands utilized	5	1
Number of times commands accessed	8	2
Number of user picks and clicks	82	4
Total time to complete task	1:55	0:26
Time savings with the Electrical Toolset		**78%**

(Figures shown in minutes and seconds)

■ Facts:

The Electrical toolset offers huge time savings here because:

- It tracks contact usage over ALL project drawings so that you don't have to

- Selection is simple from a real-time list of parent relays with error checking, auto-pin list assignment, and auto-tagging

- Bi-directional cross-referencing updates automatically, even with complex formats
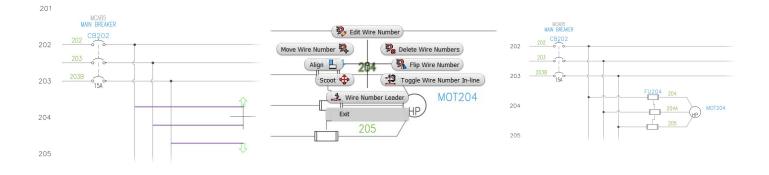
5 ELECTRICAL-SPECIFIC DRAFTING FEATURES

▪ Task:

The Electrical toolset offers many commands designed specifically for electrical schematic drafting. Specialized features such as Trim Wire, Scoot and Align Components make it easier to create drawings quickly.

▪ Steps:

- Add multiple bus-wiring to a three-phase circuit drawing
- Insert a three-phase motor with automatic connections and fuses
- Add wire numbers and components and scoot wire numbers and components when editing
- Adjust wire crossings to keep drawing organized and ensure wires are clearly visible

Electrical-specific drafting features	AutoCAD	Electrical Toolset
Number of commands utilized	6	5
Number of times commands accessed	22	7
Number of user picks and clicks	112	44
Total time to complete task	4:45	1:45
Time savings with the Electrical Toolset		**63%**

(Figures shown in minutes and seconds)

■ Facts:

The advantages of the Electrical toolset:

- "Intelligent" point-to-point wiring tools

- Automatic wire connections with no 'OSNAP' mode required

- Connectors align with underlying wiring

- The "Scoot" command enables quick adjustment to wire and component positions
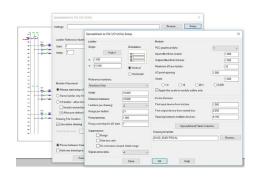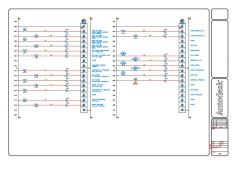
6 AUTOMATICALLY CREATE PLC I/O DRAWINGS FROM SPREADSHEETS

▪ Task:

The Electrical toolset provides users with the ability to create PLC I/O drawings from spreadsheets (such as Microsoft® Excel). All the necessary I/O assignments and connected devices are included in the spreadsheet file, which the Electrical toolset converts in to a PLC I/O drawing using the PLC I/O Utility. The task is to use the Electrical toolset, bring in the PLC I/O spreadsheet and run the PLC I/O Utility to create the PLC I/O drawing. In basic AutoCAD, it is assumed that all the necessary symbols required are in the basic AutoCAD DWG file as blocks.

▪ Steps:

- With the first drawing, insert the PLC I/O symbol and edit addresses to match spreadsheet
- Insert the in-line device symbols with wires to connect symbols from the buses to the I/O points
- Cut/paste description and tag text over from the spreadsheet; repeat until all modules are accounted for

Automatically create PLC I/O dwgs from spreadsheets	AutoCAD	Electrical Toolset
Number of commands utilized	4	1
Number of times commands accessed	246	1
Number of user picks and clicks	448	6
Total time to complete task	112:00	0:41
Time savings with the Electrical Toolset		99%

(Figures shown in minutes and seconds)

■ Facts:

The Electrical toolset provides massive time savings when creating PLC I/O drawings as compared to basic AutoCAD, but with the following assumptions:

- The designer has created an initial controls scheme in a suitable spreadsheet (Excel)

- The data is properly formatted

- The basic AutoCAD user has created the ladders in the drawings and is using suitable blocks for symbols
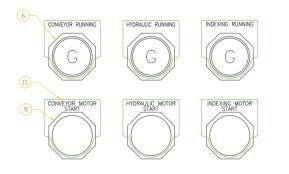
7 CREATE SMART PANEL LAYOUT DRAWINGS

■ Task:

The Electrical toolset allows you to create physical "footprint" representations of your panel layouts in your project drawings. Users can choose the panel location and install a "footprint" of panel components, which, in turn, are then linked back to the schematic component symbols in their schematic drawings. In this task, the panel drawing includes a panel door layout created from schematic data, with nameplates added to each operator. Balloons are also added to the pushbuttons and switches. In basic AutoCAD, it is assumed that all panel components are blocks in the drawing file.

■ Steps:

- Create a panel layout drawing, with a door to represent the panel door "footprint"
- Insert panel components to represent schematic pushbuttons and selector switches
- Add nameplates with descriptions for each panel door component
- Balloon each of the pushbuttons and the switch with the same balloon number as the parts list

ITEM	QTY	CATALOG	MFG	DESCRIPTION
6	3	800H-PR16G	AB	GREEN PILOT LIGHT - STANDARD, ROUND OILTIGHT 30.5mm 120VAC XFMR PLASTIC LENS CORROSION RESISTANT
7	5	800H-PR16R	AB	RED PILOT LIGHT - STANDARD, ROUND OILTIGHT 30.5mm 120VAC XFMR PLASTIC LENS CORROSION RESISTANT
8	2	800MR-HH2BB	AB	SELECTOR SW - 2 POS MAINT, NEMA 13 22.5mm BLACK KNOB 2 NO 2 NC QUICK CONNECT TERMS
9	3	800T-A2A	AB	PUSH BUTTON - MOMENTARY, NEMA 4/13 30.5mm FLUSH BLACK 1 NO 1 NC
10	3	800T-D1B	AB	PUSH BUTTON - MUSHROOM, NEMA 4/13 30.5mm GREEN 2 NO 2 NC
11	13	800T-X59E	AB	Name Plate 800T Half Round Gray Custom Text
12	3	800T-X701	AB	Name Plate 800T Automotive Red Blank

Create smart panel layout drawings	AutoCAD	Electrical Toolset
Number of commands utilized	3	4
Number of times commands accessed	18	4
Number of user picks and clicks	210	77
Total time to complete task	6:29	2:33
Time savings with the Electrical Toolset		**61%**

(Figures shown in minutes and seconds)

■ Facts:

The time savings provided by the Electrical toolset are obvious when creating panel layout drawings:

- Part number assignments in schematic drawings can drive automatic panel foot print selection
- Tag-ID and description text from schematic symbols automatically copies to panel components
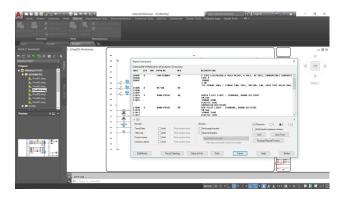- Automatic tracking of item numbers for balloons and parts lists

AUTOMATIC PROJECT REPORTS

- ## Task:

With the data available in the Electrical toolset projects, the time taken to generate reports is drastically reduced. Everything is covered: Bills of Materials (BOMs), cable lists, terminal reports, from/to wire lists, and many more. The task is to create a BOM list for the current drawing in a project. The drawing includes several components used numerous times throughout the panel. The BOM will consist of tag numbers, quantity, manufacturer name, catalog number and description.

- ## Steps:

- Create table with required fields (BOM)
- Add component data to the table

TAGS	QTY	SUB	CATALOG	MFG	DESCRIPTION
CR605 CR606 CR607	3		700-P200A1	AB	P TYPE ELECTRICALLY HELD RELAY, 4 POLE, AC COIL, CONVERTIBLE CONTACTS TYPE P 120VAC 2 NO 115-120VAC 60Hz / 110VAC 50Hz COIL, RATING 10A, OPEN TYPE RELAY RAIL MOUNT
LS605 LS606 LS607	3		MS-50L	MS	
LT614 LT622 LT625	3		800H-PR16G	AB	GREEN PILOT LIGHT - STANDARD, ROUND OILTIGHT 30.5mm 120VAC XFMR PLASTIC LENS CORROSION RESISTANT
LT608 LT610 LT611 LT612	4		800H-PR16R	AB	RED PILOT LIGHT - STANDARD, ROUND OILTIGHT 30.5mm 120VAC XFMR PLASTIC LENS CORROSION RESISTANT
M613 M621 M624 M632 M634	5		AN16DNDAB	EATON	
PB613	1	#1	800EP-E2	AB	PUSH BUTTON - MOMENTARY, IP66, NEMA 4/4X/13 22.5mm EXTENDED, IEC STYLE BLACK 2 NO PLASTIC OPERATOR w 2 ACROSS MTG
		#2	800E-2X10	AB	800E CONTACT BLOCK 22.5mm IEC STYLE 1 NO
		#1	800E-A2L	AB	800E MOUNTING LATCH - 2 ACROSS 22.5mm IEC STYLE 2 ACROSS MOUNTING LATCH 2 ACROSS MOUNTING LATCH
PB621 PB624	2		800T-A2A	AB	PUSH BUTTON - MOMENTARY, NEMA 4/13 30.5mm FLUSH BLACK 1 NO 1 NC
PB613A PB621A PB624A	3		800T-D1B	AB	PUSH BUTTON - MUSHROOM, NEMA 4/13 30.5mm GREEN 2 NO 2 NC
SS605 SS632	2		800MR-HH2BB	AB	SELECTOR SW - 2 POS MAINT, NEMA 13 22.5mm BLACK KNOB 2 NO 2 NC QUICK CONNECT TERMS
TB-2	4		DN-T1/0	AUTOMATIONDIRECT	
TS-A	6		BWA1 011-1BF22	SIEMENS	
TS-B	3		BWA1 011-1BF24	SIEMENS	

Automatic project reports	AutoCAD	Electrical Toolset
Number of commands utilized	1	1
Number of times commands accessed	1	1
Number of user picks and clicks	694	8
Total time to complete task	9:28	0:18
Time savings with the Electrical Toolset		**97%**

(Figures shown in minutes and seconds)

■ Facts:

Using a basic AutoCAD table object helps with this task, but does not remove the time-consuming process of collecting all the project data to go in to the table nor does it avoid the chances of error. The Electrical toolset provides an incredible time-saving workflow and is wholly accurate with:

- Part numbers assigned from pick lists with full descriptions

- The BOM can be placed on the drawing, using project data, from the dialog box

- Minimal error; with no mis-typed component tag names, quantities and descriptions

- The surfable report feature allows automatic location of a specific component by tag number, catalog number, or description as well as finding the location on any project drawing
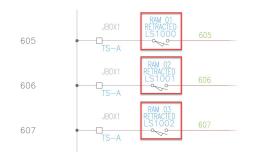
9 SHARE AND TRACK DRAWING CHANGES

■ Task:

Your project drawings can be shared from the Electrical toolset to basic AutoCAD and AutoCAD LT. When changes are made in the drawings outside of the Electrical toolset, these changes can be tracked easily and reports generated to display the changes. You can also mark your new revisions to project drawings in this way. The task is to identify drawing changes after a customer's modifications.

■ Steps:

- Run the Mark/Verify command on a project drawing set prior to releasing the drawings
- The customer will use basic AutoCAD to edit the drawing and make alterations to the design
- Once the drawings are back with you, create a list of the changes made by the customer to the drawing

Share and track drawing changes	AutoCAD	Electrical Toolset
Number of commands utilized	1	1
Number of times commands accessed	2	2
Number of user picks and clicks	37	12
Total time to complete task	5:36	0:48
Time savings with the Electrical Toolset		**86%**

(Figures shown in minutes and seconds)

Facts:

Basic AutoCAD does not have any reporting tools with which you can compare workflow in the same way as AutoCAD with the Electrical toolset, but it does have DWG Compare, which provides a visual review of any changes. The benefits of the Mark/Verify command in the Electrical toolset are self-evident and reduce tedious drawing reviews that can lead to errors:

- Automatic tracking of drawing modifications

- Mark/Verify accepts changes from the Electrical toolset, basic AutoCAD and AutoCAD LT

- Report generation of design revisions, thus creating a workflow/audit trail

10 REUSE EXISTING DRAWINGS

■ Task:

External drawings can be brought in to your Electrical toolset projects easily, with updating and re-tagging made very easy with the Update/Retag tool. You can also reuse existing project drawings for a new project. The task is to take a small number of project-related schematic and panel layout drawings and copy them to a new project and update the drawing title blocks accordingly. This then provides large time savings when starting a new design using existing design data.

■ Steps:

- Copy each drawing to a new project folder and rename each file name
- Open each drawing and edit the project name, job number, and engineer attribute values on the title block to reference in the new project information

wReuse existing drawings	AutoCAD	Electrical Toolset
Number of commands utilized	8	3
Number of times commands accessed	35	3
Number of user picks and clicks	275	61
Total time to complete task	6:43	1:18
Time savings with the Electrical Toolset		**81%**

(Figures shown in minutes and seconds)

■ Facts:

With the update and re-tagging tools in the Electrical toolset, you can automate the repetitive manual copying, pasting and renaming that is required in basic AutoCAD. The workflow is highly customizable and provides the following advantages:

- Reduces repetitious and time-consuming renaming of DWG files in your projects
- As the project drawing count increases, so does the overall time saving in your Electrical toolset workflow

CONCLUSION

In this the Electrical toolset productivity study, the 10 design tasks analyzed were just a few examples of how the Electrical toolset can provide tools and workflows to make you more productive.

Based on these 10 selected tasks, the Electrical toolset provides a level of productivity that is not possible with general purpose CAD applications, such as basic AutoCAD. Because the Electrical toolset is built specifically for electrical controls design, the software can allow electrical designers to realize immediate and substantial productivity gains, such as the tasks mentioned in this study

Project Tasks	AutoCAD (min:secs)	Electrical Toolset (min:secs)	Time Savings
1. Comprehensive symbol libraries	1:50	0:16	85%
2. Automatic wire numbering and component tagging	1:50	0:20	82%
3. Real-time error checking	2:15	0:23	83%
4. Real-time coil and contact cross-referencing	1:55	0:26	78%
5. Electrical-specific drafting features	4:45	1:45	63%
6. Automatically create PLC I/O drawings from spread-sheets	122:00	0:41	99%
7. Create smart panel layout drawings	6:29	2:33	61%
8. Automatic project reports	9:28	0:18	97%
9. Share and track drawing changes	5:36	0:48	86%
10. Reuse existing drawings	6:43	1:18	81%
Total time	**162:51**	**8:48**	
Overall time savings (AutoCAD vs. Electrical toolset)			**95%**

With the Electrical toolset, it is possible to save about 95% of the 2D CAD working time, as compared to basic AutoCAD.*

The advantages of the Electrical toolset

Because the Electrical toolset is built specifically for electrical design, you could realize immediate productivity benefits such as the ones discussed in this paper.

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*As with all performance tests, results may vary based on machine, operating system, filters, and even source material. While every effort has been made to make the tests as fair and objective as possible, your results may differ. Product information and specifications are subject to change without notice. Autodesk provides this information "as is," without warranty of any kind, either express or implied.

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