ACOUSTI**CORK**







Cork an exceptional raw material

Cork, is commonly described as being the bark of the cork oak (Quercus Suber L.), which means that it is the 100% natural plant tissue that covers its trunk and branches.

It consists of a honeycomb-like structure of microscopic cells filled with an air-like gas and coated mainly with suberin and lignin. One cubic centimetre of cork contains about 40 million cells.

Cork is also known as the "nature's foam" due to its alveolar structure. It has a closed cell structure making it lightweight, airtight and watertight, resistant to acids, fuels and oils, and impervious to rotting.

It is sustainably harvested by specialized professionals without damaging the trunk, meaning that the tree itself lives to grow another bark layer that, in time, will be harvested once again. Over the course of its lifetime, which on average lasts 200 years, it may be stripped around 17 times meaning that cork is not only a natural material, but also a renewable and recyclable one.



Excellent acoustic



Excellent thermal insulator



Good resilience, excellent compressibility and recovery



Extremely light and buoyant



100% natural, reusable and recyclable





Efficiency, Resilience and Durability

ACOUSTICORK natural base materials for demanding applications

Amorim Cork Composites specific compound formulations for acoustic insulation and vibration control allow creating highly insulating or dampening materials able to comply with a wide range of environmental conditions and chemical resistances.

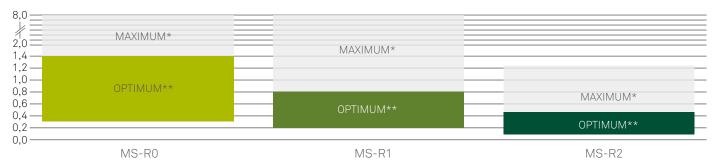
The combination of cork granules with diverse polymers provides added characteristics to different compounds or use as acoustic or vibration control materials.

ACOUSTICORK maximises energy efficiency

Cork absorbs energy due to its unique compressibility and recovery characteristics yielding higher loss factors that are essential for the dampening function, while its extremely low Poisson Ratio improves the behaviour of such material in dynamic loading applications.



LOAD RANGE (MPa)



*at <50% Deflection - ** at <25% Deflection

MS-RO
Cork and Recycled Rubber



MS-R1
Recycled Rubber



MS-R2Cork Recycled Polyurethane





Underscreed				
Thickness (mm)		U22	U32	U85
4	ΔLW		19dB	19dB
	IIC	50dB	47dB	51dB
4/2	ΔLW	-	19dB	23dB
	IIC	-	47dB	52dB
6	ΔLW	22dB	20dB	20dB
	IIC	50dB	48dB	51dB
6/3	ΔLW	-	20dB	23dB
	IIC	<u>-</u>	48dB	52dB
8	ΔLW	23dB	-	-
	IIC	51dB	-	-
8/4	ΔLW	23dB	21dB	25dB
	IIC	51dB	42dB	52dB
10	ΔLW	23dB	20dB	-
	IIC	51dB	50dB	-
10/5	ΔLW	-	22dB	27dB
	IIC	-	47dB	52dB



Underlay					
Flooring		T22	T61*	T66 @	T85*
Non Glued Laminate	Thickness	-	2mm	3mm	2mm
	ΔLW	-	20dB	19dB	19dB
	IIC	-	54dB	47dB	49dB
Glued Down Wood	Thickness	4mm	3mm 3mm	3mm	2mm
	ΔLW	20dB	26dB 18dB	16dB	14dB
	IIC	49dB	59dB 51dB	50dB	49dB
Ceramic (Or Natural Stone)	Thickness	-	5mm	3mm	2mm
	ΔLW	-	16dB	16dB	12dB
	IIC	-	50dB	51dB	46dB
	Thickness	-	-	3mm	1,6mm 2mm
LVT	ΔLW	-	-	19dB	17dB -
	IIC	-	-	51dB	52dB 54dB









Cork & Natural Rubber **Engineered Compound**



Resin Bonded Cork & Recycled Rubber



Resin Bonded Recycled Rubber

Vibration Control

Acousticork's specific material formulations for vibration control combine performance with environmental concerns.

Cork & Natural Rubber **Engineered Compound**

Features:

- Dynamic-to-static stiffness ratio (1,3 2,5)
- Low Damping
- Low Creep
- Low Water Absorption
- High Poisson Ratio (Shape Factor Dependency)
 UV/Ozone upon request

Benefits:

- High Vibration Insulation
- Low Resonance Frequency

VC1001

VC1002

VC1003

VC1004

- Long Term Durability
- · Can be used in mats, strips or pads and with different backings, such as double-sided tape.

Resin Bonded Cork & Recycled Rubber

Features:

- Dynamic-to-static stiffness ratio (2 3,5)
- High Damping
 Low Poisson Ratio
 (No Shape Factor Dependency)
- Recycled Products

Benefits:

- High Vibration Insulation
- Lower Amplification at Resonance
- Long Term DurabilityGood Quality/Value RatioCan be used in pads

Resin Bonded Recycled Rubber

Features:

- Dynamic-to-static stiffness ratio (2 3)

- Low Damping
 Fatigue Resistance
 Low Poisson Ratio
 (No Shape Factor Dependency)
- Recycled Products

Benefits:

- High Vibration Insulation
- Long Term Durability
 Good Quality/Value Ratio
- Can be used in mats and strips

VC7100

VC7200

WORK LOAD RANGE (MPA)



VC-PAD-5015 VC7700