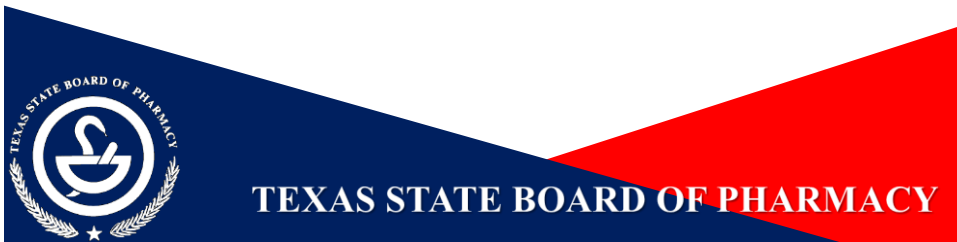


The Inspection Process for Pharmacies Compounding Sterile Preparations (CSPs)



Timeline of the Regulation of CSPs in Texas

- 1982 First mention of **"IV Admixtures"** in the Texas Pharmacy Act
- 1991 **Requirements for the preparation of sterile pharmaceuticals the same for Class A and Class C pharmacies**
- 2002 **First of three Task Forces on Sterile Compounding**
- 2004 USP 797 becomes enforceable
- 2005 **Second Task Force on Sterile Compounding**
- 2007 TSBP Section 291.133, **"Pharmacies Compounding Sterile Preparations"**
- 2008 USP 797 Revisions
- 2012 New England Compounding Center incident
- 2013 **Third TSBP appointed Task Force on Compounding**
- 2014 TSBP Inspection Form for Sterile Compounding



TSBP Inspection Process

- Part of the inspection of a Class A-S, B, or C-S pharmacy that must occur prior to license renewal
- Uses a 2-page question-based inspection form that parallels TSBP Rule §291.133
- Divided into 15 sections
- Time required for the inspection varies based on size and compliance-level of the pharmacy



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TSBP Inspection Process

- Environment
- Primary Engineering Control Devices
- Equipment and Supplies
- Library
- Personnel Cleansing and Garbing
- Cleaning and Disinfection Procedures
- Environmental Sampling
- Records of Compounded Sterile Preparations
- General Operational Requirements
- Quality Control and Verification of Compounding Accuracy
- Label
- Training and Competency



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TSBP Inspection Process

If applicable,

- High-risk Sterile Preparations
- Hazardous Sterile Preparations
- Compounding for Office Use



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Environment

Is the cleanroom . . .

- free of objects that shed particles?
- contain only appropriate supplies?
- used only for sterile preparations?



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Environment

Does the ante-area . . .

- provide at least ISO Class 8 conditions?
- contain a hands-free sink?

Does the buffer area . . .

- provide at least ISO Class 7 conditions?
- free from sources of water?
- have hands-free access?



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Environment

- Are floors, walls, ceilings, and fixtures smooth, impervious, and free from cracks and crevices?
- Does the floor enable regular disinfection?
- Are supplies stored above the floor?



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Environment

Does the cleanroom have a pressure gauge to monitor pressure differential

- between the buffer area and ante-area?
- between the ante-area and the general environment?

Is the pressure differential monitored and documented (at least daily)?

Are the temperature and humidity monitored and within the required range?



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Examples of Commonly Seen Violations

Environment

- Objects that shed particles in the cleanroom – cardboard, exposed particle board, chipped paint, rust
- Cracks and crevices – outlets not sealed, linoleum separating from wall, cracks in linoleum
- Sink is not hands-free
- Access to buffer area is not hands-free
- Temperature and/or humidity is not monitored or not in the required range (≤ 68 degrees F and $< 60\%$ humidity)



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Primary Engineering Control (PEC) Devices

What type(s) of PECs are present?

- Laminar air flow hood (LAFH)
- Biological safety cabinet (BSC)
- Containment aseptic isolator (CAI)
- Compounding aseptic containment isolator (CACI)

Where is the PEC placed?



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Primary Engineering Control Devices

- Are certified by an independent contractor every 6 months and when relocated?
- Have pre-filters that are inspected and replaced as needed periodically?



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Examples of Commonly Seen Violations

Primary Engineering Control Devices

- Certification of ISO classified areas and/or PEC is > 6 months
- Prefilter inspection/replacement is not documented
- Incorrect placement of CAI or CACI



Equipment and Supplies

Does the pharmacy have . . .

- Disposable needles, syringes and other applicable supplies?
- Lint-free towels/wipes or electronic hand dryer appropriately located?
- Handwashing agents with bactericidal action including a nail cleaner?
- Appropriate garb – masks, caps, gowns with tight cuffs, shoe covers, beard covers?



Equipment and Supplies

Does the pharmacy have . . .

- Disinfectant cleaning solution(s)?
- Dedicated cleaning supplies?
- Sterile alcohol, sterile gloves and waterless alcohol-based surgical scrub with persistent activity?



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Equipment and Supplies

- Does the pharmacy have . . .
 - Filters and filtration equipment?
 - Hazardous spill kit, if applicable?
- If using automated compounding devices (i.e., repeater pumps), does pharmacy staff calibrate, verify accuracy, and document calibration on a daily basis?



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Examples of Commonly Seen Violations

Equipment/Supplies

- Lack of:
 - Sterile gloves
 - Sterile isopropyl alcohol
 - Water-less, alcohol-based surgical scrub
- No documentation of calibration of automated compounding devices



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Library

In addition to the references required for a Class A, Class B, or Class C pharmacy, does the pharmacy have . . .

- Current reference on injectable drugs?
- Specialty reference, if applicable?
- USP chapters – 71, 85, 795, 797, 1163 and others if applicable (e.g., USP 800)?



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Examples of Commonly Seen Violations

Library

- Lack of access to all required USP chapters
- Out-of-date reference on injectable drugs



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Personnel Cleansing, Garbing and Hand Hygiene

Do personnel . . .

- perform hand sanitizing and gowning occur outside of the buffer area (in the ante-area)?
- Perform appropriate hand hygiene?
- Not wear cosmetics, jewelry, artificial nails, or have illness/open lesions?
- Use a nail cleaner during hand hygiene?
- Appropriately re-don garb?



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Cleaning and Disinfecting Procedures

Does the pharmacy . . .

- Have written procedures regarding cleaning/disinfecting of the direct compounding area by trained personnel using an approved agent?
- Perform appropriate daily and monthly cleaning?
- Document cleaning?
- Are supplies wiped with a disinfecting agent prior to being brought into the clean room?



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Examples of Commonly Seen Violations

Personnel Cleansing and Garbing

- Inappropriate hand hygiene (not to elbows, no nail cleaner)
- Inappropriate donning of garb (order, placement)
- Inappropriate re-donning of garb (only gown may be reused and only for one shift)

Cleaning and Disinfection Procedures

- No written procedures for when and what is used for cleaning
- Lack of documentation (need date/time and name of person performing the cleaning)
- Monthly cleaning is inconsistent



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Environmental Sampling

Is surface sampling performed . . .

- on a periodic basis?
- in all ISO classified areas?

Is air sampling performed . . .

- by trained individuals at least every six months?

Is there an appropriate response to sampling based on action levels?



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Examples of Commonly Seen Violations

Environmental Sampling

- Viable air sampling was not done
- Surface sampling was not done, or not done in all ISO classified areas
- No response to reported growth on viable air sampling or surface sampling



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Compounding Records

- Are records maintained for 2 years?
- Does the record include all required information?
- If batch compounding, are the master worksheets . . .
 - complete?
 - developed and approved by a pharmacist?



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General Operational Requirements

- Is a pharmacist available 24/7?
- Are there written SOPs on the required topics (including recalls)?
- Are requirements met if compounding commercially available products?
- Are CSPs being dispensed to other states without proper licensure?



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Quality Control

- Does the pharmacist review all compounding records for accuracy and perform a final check of the CSP?
- Are periodic in-process checks performed as defined in the pharmacy's written procedures?
- Is a Certificate of Analysis available, if applicable?



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Examples of Commonly Seen Violations

- No SOPs for sterile compounding
- Lack of policy for drug recalls of CSPs
- Lack of policy defining in-process checks for the pharmacy



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Label

- Is the CSP properly labeled including . . .
 - generic name?
 - BUD?
 - “compounded by pharmacy,” if applicable?
 - unique facility lot number, if compounded as a batch?
- Are CSPs assigned a BUD based on labeling for the drug, literature sources, and/or direct testing?



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Training and Competency

Have all compounding personnel (pharmacist and pharmacy technician) completed the required education and training?

- ACPE-accredited course or ASHP-approved program
- On-the-job training

Is there documentation of an initial competency evaluation that includes . . .

- Observation?
- Media-fill testing?
- Gloved fingertip testing?

Is there documentation of ongoing training and testing?



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Initial vs. Ongoing Competency

	Initial (prior to preparing CSPs for patients)	Ongoing
Education	20/40 hours of ACPE- accredited training	2 or 4 hours of continuing education per renewal period
Observation	By a trained compounder	By a trained compounder
Media-fill Test	Representing the most challenging or complex preparation	Representing the most challenging or complex preparation
Gloved Fingertip Test	Thumb and all fingers of both hands on 3 occasions to demonstrate competence at donning garb and sterile gloves	Thumb and all fingers of both hands after preparing a compound or completing media fill test to demonstrate aseptic technique competency

Examples of Commonly Seen Violations

Training and Competency

- Lack of education/training documentation
- Improper initial gloved fingertip testing (not obtained prior to compounding and on 3 occasions)



High-risk Sterile Preparations

- Does the buffer area provide physical separation?
- Is sterility testing performed if . . .
 - CSPs are prepared in groups > 25?
 - MDVs are prepared for multiple patients or when exposed to > 12 hrs at 2-8 degrees C?
 - Exposed > 6 hrs at > 8 degrees C?



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High-risk Sterile Preparations

- Are CSPs . . .
 - Pre-filtered using no larger than a 1.2 micron filter?
 - Filtered using a sterile 0.2 to 0.22 micrometer pore size filter in at least an ISO Class 5 environment?
- Are filter integrity tests performed and documented?
- Are pre-sterilization procedures (weighing and mixing) completed in an ISO 8 or better environment?



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Hazardous Sterile Preparations

Does the pharmacy have . . .

- protective apparel?
- safety and containment techniques?
- appropriate waste disposal?
- appropriate labeling?
- pressure indicator to readily monitor room pressurization?

Are hazardous drugs stored separately?



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Compounding for Office Use

- Does the pharmacy have a written agreement with the prescriber that meets all requirements?
- If the pharmacy is distributing to another pharmacy, are the specified requirements met?



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You are the Compliance Inspector. What is the violation?



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Questions?



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