# MTB SERIES

## PBC Linear

### Belt Driven Linear Actuators

MT 42, 55, 80

The MT Series offers a number of profile sizes with multiple design configurations to fit almost any application.



#### **Features and Benefits**

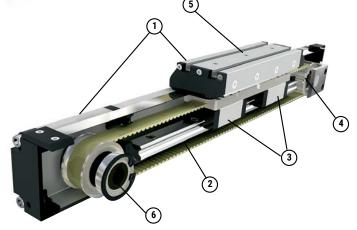
- · High Acceleration, Speed & Rigidity
- · Long Travel Length
- · Low Friction, Noise & Vibration
- · Strong yet Lightweight & Corrosion Resistant
- · Multiple Accessories & Options

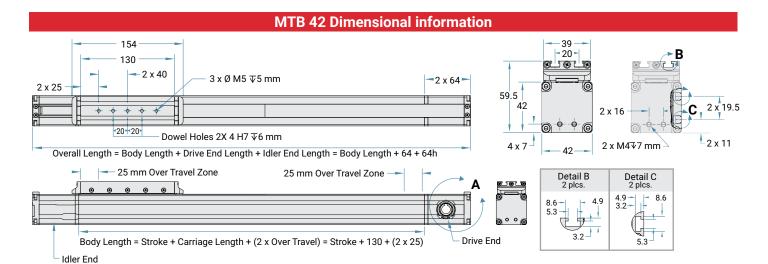
#### **Key Features**

- 1- Anodized aluminum housing and carriage
- 2- Steel reinforced belt capable of handling high loads
- 3- Ball guided rail system
- 4-Adjustable belt tension
- 5- T-slots for mounting and sensor mounting
- 6-Multiple drive configurations

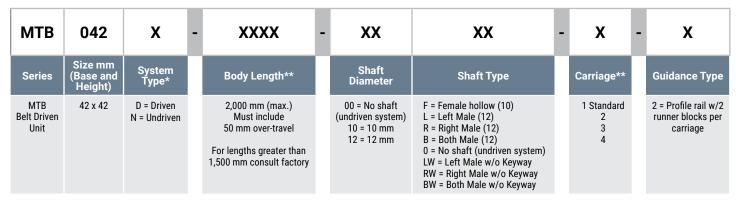
#### NOTE:

- 1. Moment arms for calculating moments should be measured from the centerline of the extrusion.
- 2. Limit switches must be used in order to prevent the carriage from contacting the actuator end blocks, resulting in damage.
- 3. 25 mm of over-travel has been added to the body length in each direction to allow for carriage over-travel. 25 mm is the recommended over-travel; although a minimum of 10 mm may be specified for special applications.

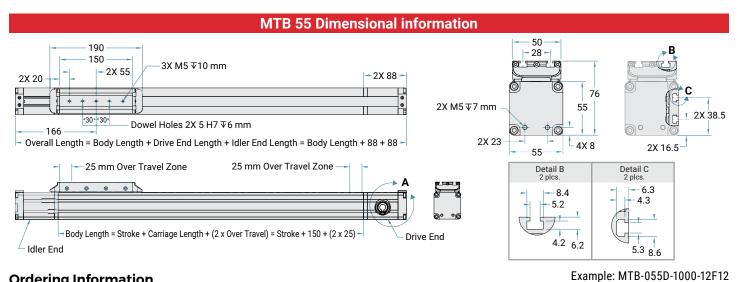




#### **Ordering Information**



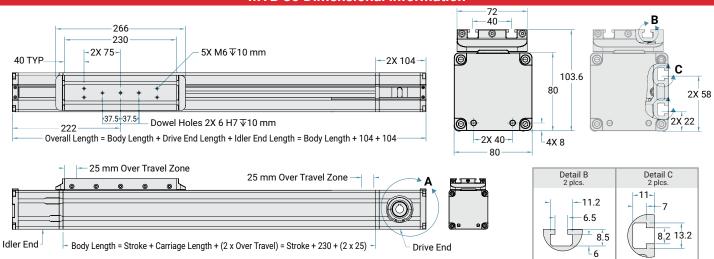
Example: MTB-042D-1000-12B12



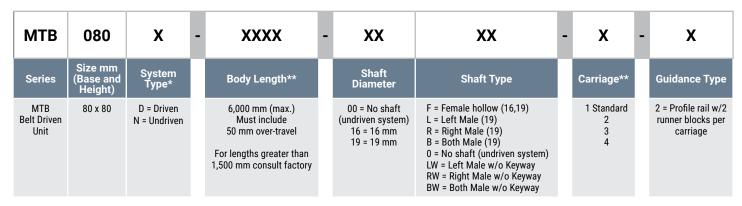
#### **Ordering Information**

| МТВ                        | 055                             | X                          | - XXXX   | - | XX   | xx   | - | X                         | - | х   |
|----------------------------|---------------------------------|----------------------------|--|---|--|--|---|---------------------------|---|---|
| Series                     | Size mm<br>(Base and<br>Height) | System<br>Type*            | Body Length**  |   | Shaft<br>Diameter  | Shaft Type   |   | Carriage**                |   | Guidance Type   |
| MTB<br>Belt Driven<br>Unit | 55 x 55                         | D = Driven<br>N = Undriven | 6,000 mm (max.) Must include 50 mm over-travel For lengths greater than 1,500 mm consult factory |   | 00 = No shaft<br>(undriven system)<br>12 = 12 mm<br>14 = 14 mm<br>16 = 16 mm | F = Female hollow (14) L = Left Male (16) R = Right Male (16) B = Both Male (16) 0 = No shaft (undriven system) LW = Left Male w/o Keyway RW = Right Male w/o Keyway BW = Both Male w/o Keyway |   | 1 Standard<br>2<br>3<br>4 |   | 2 = Profile rail w/2<br>runner blocks per<br>carriage |

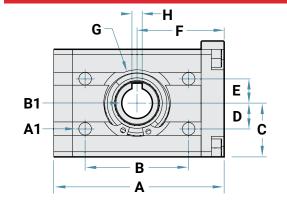
#### MTB 80 Dimensional information



#### **Ordering Information**

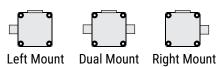


#### **Detail A - Drive End**



| MTB Size | A<br>mm | <b>B</b><br>MAX | C<br>mm | <b>D</b><br>mm | E<br>mm | F<br>mm | G                          |
|----------|---------|-----------------|---------|----------------|---------|---------|----------------------------|
| MTB 42   | 64      | 42              | 21      | 10             | 9.5     | 34      | 2 x Ø30 H7 <b>↓</b> 1.5 mm |
| MTB 55   | 88      | 55              | 25      | 8.5            | 13.5    | 48.5    | 2 x Ø32 H7 <b>▼</b> 1.5 mm |
| MTB 80   | 104     | 71              | 41      | 19             | 17      | 54      | 2 x Ø55 H7 <b>▼</b> 2 mm   |

**Male Shaft Type Options:** As viewed from drive end with carriage on top



|          |                                      | A1                     | B1           |            | Н                                |                                |  |  |
|----------|--------------------------------------|------------------------|--------------|------------|----------------------------------|--------------------------------|--|--|
| MTB Size |                                      | Square Nut<br>Included | Female<br>mm | Male<br>mm | Female Dia. Bore Width           | Keyway Width                   |  |  |
| MTB 42   | 12H7 +0.018/-0 Dia. X 18 mm length   | M5 DIN526              | Ø 10         | Ø 12       | 10H7 -0/+0.018                   | 3N9 -0.004/-0.029              |  |  |
| MTB 55   | 16H7 +0.018/-0 Dia. X 18.5 mm length | M5 NIN557              | Ø 12<br>Ø 14 | Ø 16       | 12H7 -0/+0.018<br>14H7 -0/+0.018 | 4N9 -0.030/+0<br>5N9 -0.030/+0 |  |  |
| MTB 80   | 19H7 +0.021/-0 Dia. X 30 mm length   | M8 DIN557              | Ø 16<br>Ø 19 | Ø 19       | 16H7 -0/+0.018<br>19H7 -0/+0.018 | 5N9 -0/+0.030<br>6N9 -0/+0.030 |  |  |

No helt or motor mount, contact manufacturer for "N" version.

042 Common Drive Combinations

12B - 40% 12R - 20% 10F - 10% 12F - 20% 12L - 10%

055 Common Drive Combinations 12F - 40% 16B - 20% 16L - 10% 16R - 10%

14F - 20%

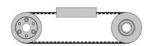
080 Common Drive Combinations 19F - 50% 19R - 10% 16F - 10% 19L - 20% 19B - 10%

Example: MTB-080D-1000-19F12

Contact manufacturer for other options and availability. Profile rail will be segmented for lengths over 1 m.

#### **Technical Data**





| Size                                |    | mm              | 42 x 42 | 55 x 55 | 80 x 80 | in     | 1.65 x 1.65 | 2.17 x 2.17 | 3.15 x 3.15 |
|-------------------------------------|----|-----------------|---------|---------|---------|--------|-------------|-------------|-------------|
| Max. Speed                          |    | m/s             | 3       | 3       | 3       | in/s   | 118.11      | 118.11      | 118.11      |
| Max. Stroke Length                  |    | mm              | 2,000   | 6,000   | 6,000   | in     | 78.74       | 236.22      | 236.22      |
| Min. Stroke Length                  |    | mm              | 100     | 100     | 100     | in     | 3.94        | 3.94        | 3.94        |
| Pulley Drive Ratio                  |    | mm              | 90      | 120     | 160     | in     | 3.54        | 4.72        | 6.30        |
| Number of Pulley Teeth              |    |                 | 18      | 24      | 32      |        | 18          | 24          | 32          |
| MAX RPM                             |    |                 | 2,000   | 1,500   | 1,125   |        | 2,000       | 1,500       | 1,125       |
| Base Weight                         |    | Kg              | 1.60    | 4.80    | 6.00    | lb     | 3.53        | 10.58       | 13.20       |
| Add for 100 mm or 3.94 in of Stroke |    | Kg              | 0.25    | 0.37    | 0.90    | lb     | 0.55        | 0.816       | 1.98        |
|                                     | Fx | N               | 460     | 820     | 1,650   | lbf    | 103         | 184         | 370.93      |
| Max. Load                           | Fy | N               | 1,560   | 1,850   | 4,500   | lbf    | 351         | 416         | 1,011.64    |
|                                     | Fz | N               | 1,560   | 1,850   | 4,500   | lbf    | 351         | 416         | 1,011.64    |
|                                     | Mx | Nm              | 20      | 25      | 80      | lbf-in | 177         | 221         | 708         |
| Max. Moments                        | Му | Nm              | 55      | 120     | 450     | lbf-in | 487         | 1,062       | 3,983       |
|                                     | Mz | Nm              | 55      | 120     | 450     | lbf-in | 487         | 1,062       | 3,983       |
| Moment of Inertia                   | lx | cm⁴             | 12      | 36      | 183     | in⁴    | 0.29        | 0.86        | 4.39        |
| Monient of metha                    | ly | cm <sup>4</sup> | 15      | 45      | 226     | in⁴    | 0.36        | 1.08        | 5.42        |
| Max. Radial Load on Input Shaft     |    | N               | 220     | 300     | 300     | lbf    | 49.5        | 67.4        | 67.4        |
| No Load Torque                      |    | Nm              | 0.8     | 1       | 1.1     | lbf-in | 7.1         | 8.9         | 9.7         |



For combined loads, the combined loading cannot exceed the following formula.

$$\frac{Fy_{\scriptscriptstyle A}}{Fy} + \frac{Fz_{\scriptscriptstyle A}}{Fz} + \frac{Mx_{\scriptscriptstyle A}}{Mx} + \frac{My_{\scriptscriptstyle A}}{My} + \frac{Mz_{\scriptscriptstyle A}}{Mz} <= 1$$

#### Accessories (Available upon request.)







End Cap Mounting Bracket



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