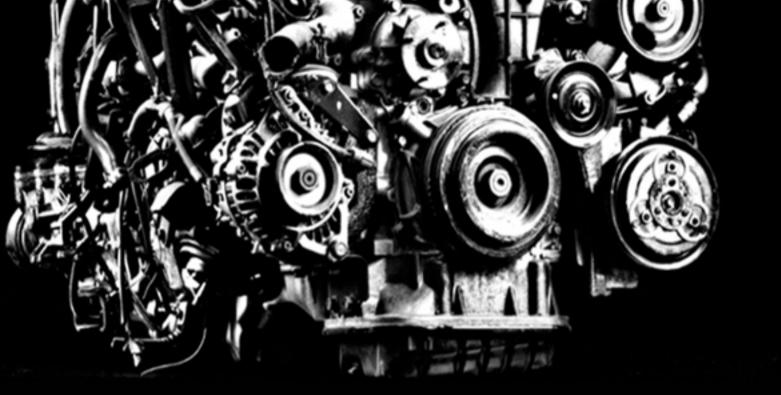
# GATE Study Material



Theory of Machines (Mechanical Engineering)

## **Theory of Machines**

#### 1. Mechanism

Kinematic pair Lower pair Higher pair Kinematic chain **Mechanism** Degrees of freedom Kutzbach criterion Grubler criterion Grashof's law Inversion of Mechanism Inversion of four bar chain Inversion of Single Slider crank chain Quick return motion mechanism Inversion of Double slider crank chain **Elliptical trammels** Scotch yoke mechanism Oldham's coupling Velocity of a point on a link Location of Instantaneous centres Number of Instantaneous centres in Mechanism and Kennedy Theorem Force acting in a mechanism Acceleration of a link in a mechanism Coriolis component of Acceleration Pantograph Exact straight line motion mechanism Approximate straight line motion mechanism Steering gear mechanism Hooke's Joint (Universal Joint)

#### 2. Cam

 Classification of follower

 Pressure angle

 Pitch point

 Displacement, Velocity, Acceleration and Jerk (Follower moves in uniform velocity)

 Displacement, Velocity, Acceleration and Jerk (Follower moves in SHM)

 Displacement, Velocity, Acceleration and Jerk (Follower moves in uniform acceleration or retardation)

 Displacement, Velocity, Acceleration and Jerk (Follower moves in uniform acceleration or retardation)

 Displacement, Velocity, Acceleration and jerk (Follower moves in cycloidal motion)

 Cam profile

#### 3. Flywheel

Coefficient of Fluctuation of speed Energy stored in a flywheel Flywheel rim (Dimension) Turning moment diagram

#### 4. Governor

Watt Governor Porter Governor Proell Governor Hartnell Governor Hartung Governor Pickering Governor Sensitiveness of Governor Isochronous Governor Hunting Controlling force

#### 5. Balancing of rigid rotors and field balancing

Balancing of a single rotating mass by a single mass rotating in a same plane Balancing of a single rotating mass by two masses rotating in different planes Balancing of several masses rotating in a same plane Balancing of several masses rotating in different planes

#### 6. Balancing of single and multi-cylinder engines

D-Alembert's Principle---page 497 Klien's Construction---page 497 Velocity and Acceleration of the Piston---page 505 Angular velocity and acceleration of connecting rod---page 507 Forces on the reciprocating parts of an engine ---page 510 Primary unbalanced forces Secondary unbalanced forces Partial balancing Primary unbalanced forces Tractive force Swaying couple Hammer Blow Balancing of multi-cylinder engine

#### 7. Linear vibration analysis of mechanical systems

Natural frequency of free longitudinal vibration Energy method Rayleigh's method Natural frequency of free transverse vibration Effect of Inertia on the longitudinal and transverse vibration Natural frequency of free transverse vibrations of a shaft subjected to a number of point load Rayleigh's method (accurate result) Dunkerley's method (Approximate result) Frequency of free damped vibration Damping factor Logarithmic Decrement Frequency of under damped forced vibration Magnification factor or Dynamic magnifier Vibration Isolation and Transmissibility **Torsional Vibration** Torsionally equivalent shaft

#### 8. Critical speeds or whirling of Shaft

#### 9. Miscellaneous



### Mechanism

#### **Objective Questions (IES, IAS, GATE)**

#### **Kinematic pair**

<ol> <li>Match List I with List II and select the correct answer</li> </ol>										[IES-2002]
List I	(Kinem	natic pa	irs)		List I	I (Pract	tical exa	ample)		
A. Sli	iding pa	air		1. A	road rol	ler rolli	ng over	the gro	und	
B. Re	evolute	pair		2. C	2. Crank shaft in a journal bearing in an engine					
C. Ro	olling pa	air		3. B	all and s	ocket j	oint	-		-
D. Sp	oherica	l pair		4. Pi	4. Piston and cylinder					
			5. N	5. Nut and screw						
	Α	В	С	D		Α	В	С	D	
(a)	5	2	4	3	(b)	4	3	1	2	
(c)	5	3	4	2	(d)	4	2	1	3	
1. Ans. (d)										
2. A round bar A passes through the										

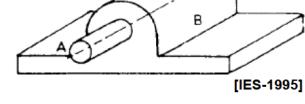
2. A round bar A pa sses inrougn ine cylindrical hole in B as shown in the given figure. Which one of the following statements is correct in this regard? (a) The two links shown form a

kinematic pair.

- (b) The pair is completely constrained.
- (c) The pair has incomplete constraint.
- (d) The pair is successfully constrained.

3. Consider the following statements

2. Ans. (b)



[IAS 1994; IES-2000]

- 1. A round bar in a round hole form a turning pair.
- 2. A square bar in a square hole forms a sliding pair.
- 3. A vertical shaft in a footstep bearing forms a successful constraint.

Of these statements (a) 1 and 2 are correct

- (c) 1 and 3 are correct
- (b) 2 and 3 are correct

List-II

- (d) 1, 2 and 3 are correct
- 3. Ans. (b)

4. Match List-I with List-II and select the correct answer using the codes given below the Lists:

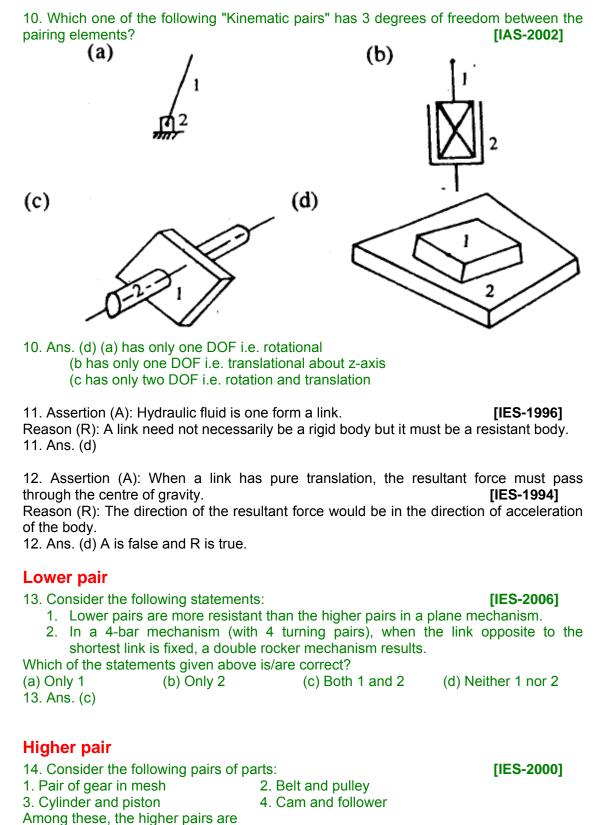
List-I

- A. 4 links, 4 turning pairs
- B. 3 links, 3 turning pairs C. 5 links, 5 turning pairs
- D. Footstep bearing
- 2. Successful constraint 3. Rigid frame
- 4. Incomplete constraint

1. Complete constraint

[IES-1999]

Code:ABC(a)314(c)312	D 2 (b) 4 (d)	A 1 1	B 3 3	C 2 4	D 4 2 3	
4. Ans. (d) 4 links and 4	turning pairs s	atisfy the	equati	on L =	$\frac{3}{2}$ (j + 2); It is ca	ase of
complete constraint. 3 lin results in successful cons constraint.						
<ul> <li>5. The connection betwee corresponding to</li> <li>(a) completely constrained</li> <li>(b) incompletely constrained</li> <li>(c) successfully constrained</li> <li>5. Ans. (c)</li> </ul>	kinematic pair d kinematic pa	ir		r in a gle link		-
6. Match the items in colun	nns I and II				[GATE-2	2006]
Column I P. Higher kinematic pair Q. Lower kinematic pair R. Quick return mechanism S. Mobility of a linkage (a) P-2, Q-6, R-4, S-3 (c) P-6, Q-2, R-5, S-3 6. Ans. (d)	1. Gi 2. Lii 3. Eu 4. Pl 5. Sł	naper urface cor , R-4, S-1	ation ntact			
7. The minimum number of both higher and lower kine (a) 2 (b) 3 7. Ans. (c)		gle degre (c) 4	ee-of-fre	edom	olanar mechanisn <b>[GATE-2</b> (d) 5	
<ul> <li>8. Consider the following statements: [IES-2005]</li> <li>1. The degree of freedom for lower kinematic pairs is always equal to one.</li> <li>2. A ball-and-socket joint has 3 degrees of freedom and is a higher kinematic pair</li> <li>3. Oldham's coupling mechanism has two prismatic pairs and two revolute pairs.</li> <li>Which of the statements given above is/are correct?</li> <li>(a) 1, 2 and 3 (b) 1 only (c) 2 and 3 (d) 3 only</li> <li>8. Ans. (a)</li> </ul>						
<ul> <li>9. Which of the following at 1. Cam and roller mechanism</li> <li>3. Slider-crank mechanism Select the correct answer to Codes:</li> <li>(a) 1, 2 and 4 (b) 1</li> </ul>	sm 2. Do 4. Au	oor closin Itomotive given be	g mech	anism operatir	pairs? [IES-200 g mechanism (d) 1, 2, 3 and 4	3]
9. Ans. (a)		(0) 2, (			(d) 1, 2, 0 and 4	



•	•			
(a) 1 and 4	(b)	) 2 and 4	(c) 1, 2 and 3	(d) 1, 2 and 4

#### 14. Ans. (a)

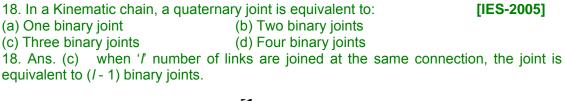
15. Assertion (A): The elements of higher pairs must be force closed. [IES-1995]
Reason (R): This is required in order to provide completely constrained motion.
15. Ans. (a) Elements of higher pairs must be force closed to provide completely constrained motion.

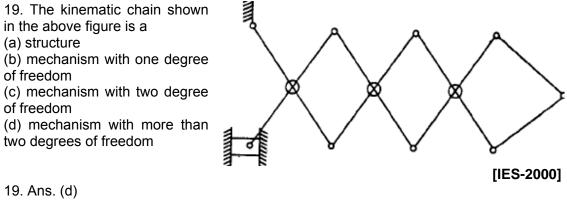
16. Which of the following is a higher pair?[IAS-1995](a) Belt and pulley(b) Turning pair(c) Screw pair(d) Sliding pair16. Ans. (a) A higher pair have point or line contact.(d) Sliding pair

**17.** Assertion (A): A cam and follower is an example of a higher pair. **[IAS 1994]** Reason (R): The two elements have surface contact when the relative motion takes place.

17. Ans. (c)

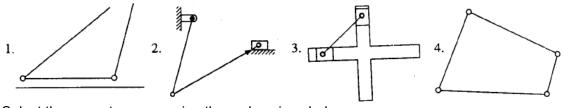
#### **Kinematic chain**





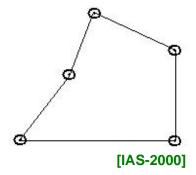
20. Which of the following are examples of a kinematic chain?

[IES-1998]



Select the correct answer using the codes given below: Codes: (a) 1, 3 and 4 (b) 2 and 4 (c) 1, 2 and 3 (d) 1, 2, 3 and 4 20. Ans. (d) 21. The given figure shows a / an (a) locked chain (b) constrained kinematic chain (c) unconstrained kinematic chain

(d) mechanism



21. Ans. (c)

Here l = 5, and j = 5condition-1, l = 2p - 4 or  $5 = 2 \times 5 - 4 = 6$  *i.e.* L.H.S < R.H.S condition-2,  $j = \frac{3}{2}l - 2$  or  $5 = \frac{3}{2} \times 5 - 4 = 5.5$  *i.e.* L.H.S < R.H.S

It is not a kinematic chain. L.H.S < R.H.S, such a type of chain is called unconstrained chain i.e. relative motion is not completely constrained.

22. In a four-link kinematic chain, the relation between the number of links (L) and number of pairs (j) is [IAS-2000] (a) L=2j+4 (b) L=2j-4 (c) L = 4j + 2(d) L =4j-2

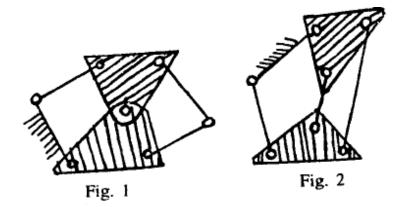
22. Ans. (b) Here notation of number of pairs (j) [our notation is p]

23. A linkage is shown below in the F D figure in which links ABC and DEF are ternary Jinks whereas AF, BE and CD are binary links. E The degrees of freedom of the В linkage when link ABC is fixed are (a) 0 (b) 1 (c) 2 (d) 3 А [IES-2002]

23. Ans. (a)

24. Assertion (A): The kinematic mechanisms shown in Fig. 1 and Fig. 2 above are the kinematic inversion of the same kinematic chain. [IAS-2002] Reason (R): Both the kinematic mechanisms have equal number of links and revolute joints, but different fixed links.

24. Ans. (d) A is false. Kinematic inversion is obtained different mechanisms by fixing different links in a kinematic chain. Here they change kinematic chain also.



#### Mechanism

#### **Degrees of freedom**

25. Match List-I with List-II and select the correct answer using the codes given below the lists:

A. 6 d.o.f. system 1. Vibrating beam B. 1 d.o.f. system 2. Vibration absorber C. 2 d.o.f. system 3. A rigid body in space D. Multi d.o.f. system 4. Pure rolling of a cylinder Codes: A B C D A B C D (a) 1 2 4 3 (b) 1 4 2 3 (c) 3 2 4 1 (d) 3 4 2 1 25. Ans. (a) 26. The two-link system, shown in the given figure, is constrained to move with planar motion. It possesses (a) 2-degrees of freedom (b) 3-degrees of freedom (c) 4-degrees of freedom (d) 6-degrees of freedom	List-I	List-	-11		[IES-2001]
C. 2 d.o.f. system       3. A rigid body in space         D. Multi d.o.f. system       4. Pure rolling of a cylinder         Codes: A       B       C       D       A       B       C       D         (a)       1       2       4       3       (b)       1       4       2       3         (c)       3       2       4       1       (d)       3       4       2       1         25. Ans. (a)       26. The two-link system, shown in the given figure, is constrained to move with planar motion. It possesses       Y       Image: set the system is constrained to move with planar motion. It possesses       Image: set the system is constrained to move with planar motion. It possesses       Image: set the system is constrained to move with planar motion. It possesses         (a)       2-degrees of freedom       Image: set the system is constrained to move with planar motion. It possesses       Image: set the system is constrained to move is the planar motion. It posses set the system is constrained to move is the planar motion. It posses set the system is constrained to move is the planar motion. It posses set the system is constrained to move is the planar motion. It planar motion is the system is constrained to move is the planar motion. It planar motion is the system is constrained to move is the planar motion is the system is constrained to move is the planar motion is the system is constrained to move is constrained to mo	A. 6 d.o.f. system	1. Vibrating	beam		
D. Multi d.o.f. system       4. Pure rolling of a cylinder         Codes: A       B       C       D       A       B       C       D         (a)       1       2       4       3       (b)       1       4       2       3         (c)       3       2       4       1       (d)       3       4       2       1         26. The two-link system, shown in the given figure, is constrained to move with planar motion. It possesses       Y       Image: Constrained to move with planar motion. It possesses       Image: Constrained to move with planar motion. It possesses       Image: Constrained to move with planar motion. It possesses         (a)       2-degrees of freedom       Image: Constrained to move with planar motion. It possesses       Image: Constrained to move with planar motion. It posses for freedom         (b)       3-degrees of freedom       Image: Constrained to move with planar motion. It posses for freedom       Image: Constrained to move with planar motion. It posses for freedom         (c)       4-degrees of freedom       Image: Constrained to move planar motion       Image: Constrained to move planar motion       Image: Constrained to move planar motion         (b)       3-degrees of freedom       Image: Constrained to move planar motion       Image: Constrained to move planar motion       Image: Constrained to move planar motion       Image: Constrained to move planar motion<	B. 1 d.o.f. system	2. Vibration	absorber		
Codes:A       B       C       D       A       B       C       D         (a)       1       2       4       3       (b)       1       4       2       3         (c)       3       2       4       1       (d)       3       4       2       1         26. The two-link system, shown in the given figure, is constrained to move with planar motion. It possesses       Y       Y       Y         (a)       2-degrees of freedom       (b)       3-degrees of freedom       Y       Y	C. 2 d.o.f. system	3. A rigid bo	ody in space		
<ul> <li>(a) 1 2 4 3 (b) 1 4 2 3</li> <li>(c) 3 2 4 1 (d) 3 4 2 1</li> <li>25. Ans. (a)</li> <li>26. The two-link system, shown in the given figure, is constrained to move with planar motion. It possesses</li> <li>(a) 2-degrees of freedom</li> <li>(b) 3-degrees of freedom</li> <li>(c) 4-degrees of freedom</li> </ul>	D. Multi d.o.f. system	n 4. Pure rolli	ing of a cylinder		
<ul> <li>(c) 3 2 4 1 (d) 3 4 2 1</li> <li>25. Ans. (a)</li> <li>26. The two-link system, shown in the given figure, is constrained to move with planar motion. It possesses <ul> <li>(a) 2-degrees of freedom</li> <li>(b) 3-degrees of freedom</li> <li>(c) 4-degrees of freedom</li> </ul> </li> </ul>	Codes: A B	C D	A B	C D	
<ul> <li>25. Ans. (a)</li> <li>26. The two-link system, shown in the given figure, is constrained to move with planar motion. It possesses</li> <li>(a) 2-degrees of freedom</li> <li>(b) 3-degrees of freedom</li> <li>(c) 4-degrees of freedom</li> </ul>	(a) 1 2 4	4 3 (b)	1 4	2 3	
<ul> <li>26. The two-link system, shown in the given figure, Y</li> <li>is constrained to move with planar motion. It</li> <li>possesses</li> <li>(a) 2-degrees of freedom</li> <li>(b) 3-degrees of freedom</li> <li>(c) 4-degrees of freedom</li> </ul>	(c) 3 2 4	4 1 (d)	3 4	2 1	
is constrained to move with planar motion. It possesses (a) 2-degrees of freedom (b) 3-degrees of freedom (c) 4-degrees of freedom	25. Ans. (a)				
C [IES-1994	is constrained to mo possesses (a) 2-degrees of freedo (b) 3-degrees of freedo (c) 4-degrees of freedo	move with planar r edom edom edom			, Х [IES-1994]

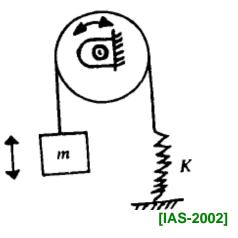
26. Ans. (a) Two link system shown in the above figure has 2 degrees of freedom.

27. When support	rted on three poir	nts, out of the	12 degrees	of freedom	the number of
degrees of freedo	m arrested in a bo	ody is			[IES-1993]
(a) 3	(b) 4		(c) 5		(d) 6

27. Ans. (d) When supported on three points, following six degrees of freedom are arrested (two line movements along y-axis, two rotational movements each along x-axis and z-axis.)

28. Assertion (A): The mechanical system shown in the above figure is an example of a 'two degrees of freedom' system undergoing vibrations.

Reason (R): The system consists of two distinct moving elements in the form of a pulley undergoing rotary oscillations and a mass undergoing linear

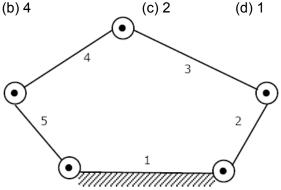


28. Ans. (a)

	egrees of freedo	om of a planar linkage with Bli	nks and 9	simple revolute
joints is	(h) 2	$(\mathbf{a})$	(d) 1	
(a)1 29. Ans. (c)	(b) 2	(c) 3	(d) 4	[GATE-2005]
Number of deg	ree of freedom	$,  n=3(l-1)-2\mathbf{J}-h$		
		$= (3 \times 7) - (2 \times 9) - 0$	= 3	
30. When a cylinc are arrested is	ler is located in a	a Vee-block, then number of c	legrees of	f freedom which [GATE-2003]
(a) 2	(b) 4	(c) 7	(d) 8	

30. Ans. (c)

31. The number of degrees of freedom of a five link plane mechanism with five revolute<br/>pairs as shown in the figure is[GATE-1993](a) 3(b) 4(c) 2(d) 1

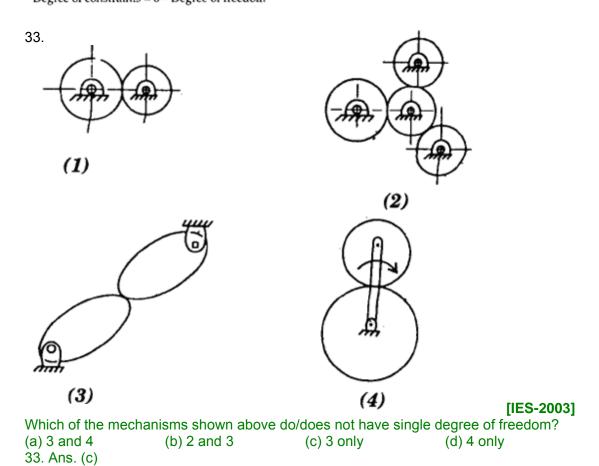


31. Ans. (c)

Explanation. Degrees of	freedom
	$m = 3(n-1) - 2j_1 - j_2$
where	n = nuber of links
	$j_1$ = number of single degree of freedom, and
	$j_2$ = number of two degree of freedom
Given,	$n = 5, j_1 = 5, j_2 = 0$
Hence	$m = 3(5-1) - 2 \times 5 - 0 = 2$

32. Match the follow	[GATE-2004]					
Type of Joint Degrees of constraint						
P-Revolute	1. T	hree				
Q-Cylindrical 2. Five						
R-5pherical	•					
4. Two						
5. Zero						
(a) P-1 Q-3 R-3	(b) P-5 Q-4 R-3	(c) P-2 Q-3 R-1	(d) P-4 Q-5 R-3			
32. Ans. (c)						
East source last shares	and freedom -1					

For revolute joint, degree of freedom = 1 For cylinderical joint, degree of freedom = 2 For spherical joint, degree of freedom = 3 Degree of constraints = 6 – Degree of freedom



#### **Kutzbach criterion**

#### **Grubler criterion**

34. f = 3 (n - 1) - 2j. In the Grubler's equation for planar mechanisms given, j is the						
(a) Number of mobile links	(b) Number of links	[IES-2003]				
(c) Number of lower pairs	(d) Length of the longest link					
34. Ans. (a)						

35. Match List-I with List-II and select the correct answer using the codes given below the lists:

List-I						List-I	I		[IES-2001]
A. Cam and	followe	r			1. G	rubler's	rule		
B. Screw pa	ir				2. G	rashof's	linkage	;	
C. 4-bar me	chanisn	n			3. Pressure angle				
D. Degree of freedom of planar mechanism 4. Single degree of freedom									
-		-				-	-		
Codes:A	В	С	D		А	В	С	D	

Code	s:A	В	С	D		Α	В	С	D
(a)	3	4	2	1	(b)	1	2	4	3
(C)	1	4	2	3	(d)	3	2	4	1
35. A	ns. (a)	)							

36. For one degree of freedom planar mechanism having 6 links, which one of the following is the possible combination? **[IAS-2007]** 

(a) Four binary links and two ternary links (b) Four ternary links and two binary links (c) Three ternary links and three binary links (d) One ternary link and five binary links

36. Ans. (d) From Grubler's criteria 1=3 (*l*-1)-2j or j =  $\frac{3}{2}l - 2$  for six link

$j = \frac{3}{2} \times 6 - 2 = 7$	1 ternay link $\equiv$ 2 binary link
(a) j= 4+2×2 ≠ 7	(b) $j = 4 \times 2 + 2 \neq 7$
(c) j= $3 \times 2 + 2 \neq 7$	(d) j= $1 \times 2 + 5 \neq 7$ ans. is d

37. A planar mechanism has 8 links and 10 rotary joints. The number of degrees of freedom of the mechanism, using Grubler's criterion, is [GATE-2008]
(a) 0 (b) 1 (c) 2 (d) 3
37. Ans. (b) Whatever may be the number of links and joints Grubler's criterion applies to mechanism with only single degree freedom. Subject to the condition 3I-2j-4=0 and it satisfy this condition.

#### Grashof's law

38. In a four-bar linkage, S denotes the shortest link length, L is the longest link length, P and Q are the lengths of other two links. At least one of the three moving links will rotate by  $360^{\circ}$  if [GATE-2006] (a) S + L  $\leq$  P + Q (b) S + L > P + Q (c) S + P  $\leq$  L + Q (d) S + P > L + Q

(a)  $S + L \le P + Q$  (b) S + L > P + Q (c)  $S + P \le L + Q$  (d) 38. Ans. (a)

According to Grashoff's Criteria.

$$S + L \le P + Q$$

- 39. Consider the following statements in respect of four bar mechanism: [IAS-2003]
  - 1. It is possible to have the length of one link greater than the sum of lengths of the other three links.
  - 2. If the sum of the lengths of the shortest and the longest links is less than the sum of lengths of the other two, it is known as Grashof linkage.
  - 3. It is possible to have the sum of the lengths of the shortest and the longest links greater than that of the remaining two links.

Which of these statements is/are correct?

(a) 1, 2 and 3 (b) 2 and 3 (c) 2 only (d) 3 only 39. Ans. (c)

40. The lengths of the links of a 4-bar linkage with revolute pairs only are p, q, r, and s units. Given that p < q < r < s. Which of these links should be the fixed one, for obtaining a "double crank" mechanism? [GATE-2003]

(a) link of length p (b) link of length q (c) link of length r (d) link of length s 40. Ans. (d) To obtain a "DOUBLE CRANK MECHANISM", shortest link is always fixed. While obtaining a "DOUBLE LEVER MECHANISM", the link opposite to the "SHORTEST LINK" is fixed.

#### **Inversion of Mechanism**

41. Assertion (A): Inversion of a kinematic chain has no effect on the relative motion of its links.

Reason(R): The motion of links in a kinematic chain relative to some other links is a property of the chain and is not that of the mechanism. **[IAS-2000]** 

41. Ans. (a) Ina kinematic inversion relative motion does not change but absolute motion change drastically.

42. Assertion (A): An inversion is obtained by fixing in turn different links in a kinematic chain.

Reason (R): Quick return mechanism is derived from single slider crank chain by fixing the ram of a shaper with the slotted lever through a link. [IAS-1997] 42. Ans. (c)

[IES-1992]

43. Inversion of a mechanism is

- (a) changing of a higher pair to lower pair(b) obtained by fixing different links in a kinematic chain
- (b) turning it upside down
- (d) obtained by reversing the input and output motion

43. Ans. (b)

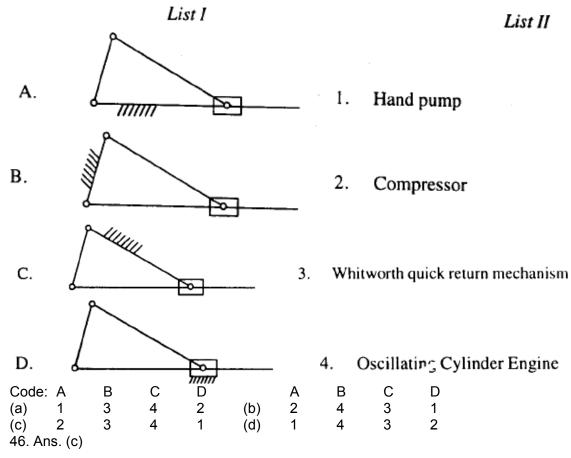
44. For L number of links in a mechanism, the number of possible inversions is equal to (a) L - 2 (b) L – 1 (c) L (d) L + 1 [IAS-1996] 44. Ans. (b)

45. The number of inversions for a slider crank mechanism is [GATE-2006] (a) 6 (b) 5 (c) 4 (d) 3 45. Ans. (c)

There are four number of inversions for a slider crank mechanism.

46. Match List I (Kinematic inversions) with List II (Applications) and select the correct answer using the codes given below the Lists: [IES-2000]

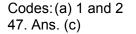
List II



#### Inversion of four bar chain

47. Which of the following pairs are correctly matched? Select the correct answer using the codes given below the pairs. [IES-1998] Mechanism Chain from which derived

- 1. Whitworth quick return motion..... Single slider crank chain
- 2. Oldham's coupling..... Four bar chain
- 3. Scotch Yoke......Double slider crank chain



(b) 1, 2 and 3



48. Which one of the following conversions is used by a lawn-sprinkler which is a four bar mechanisms? [IES-2004]

(a) Reciprocating motion to rotary motion

(b) Reciprocating motion to oscillatory motion

(c) Rotary motion to oscillatory motion

(d) Oscillatory motion to rotary motion

48. Ans. (\*)

49. The four bar mechanism shown in the figure

(Given: OA = 3 cm, AB = 5 cm

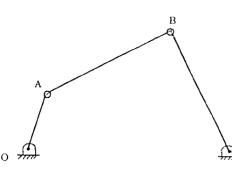
BC = 6 cm, OC = 7 cm) is a

(a) Double crank mechanism

(b) Double rocker mechanism

(c) Crank rocker mechanism

(d) Single slider mechanism

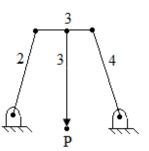




49. Ans. (c)

50. In the four bar mechanism shown in the given figure, linhs2 and 4 have equal length. The point P on the coupler 3 will generate a/an

- (a) ellipse
- (b) parabola
- (c) approximately straight line
- (d) circle



[IAS-1995]

50. Ans. (a) Point P being rigidly connected to point 3, will trace same path as point 3, *i.e.* ellipse.

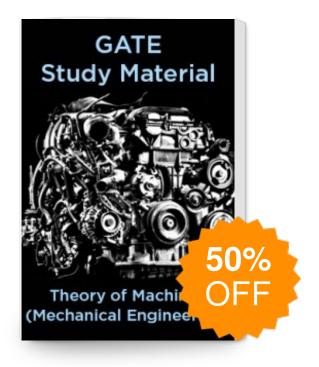
51. A four-bar chain has

#### [IES-2000]

(a) all turning pairs (b) one turning pair and the others are sliding pairs (c) one sliding pair and the others are turning pairs (d) all sliding pairs

51. Ans. (a)

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Author : Panel Of Experts

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