


AUCTION

Thursday, August 17, 2006
Beginning at 10:30 A.M. EDT
1355 Oakman Boulevard
Detroit, Michigan 48238 USA



WEBCAST

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LATE MODEL VERTICAL & HORIZONTAL CNC EQUIPMENT & STATE-OF-THE-ART TOOL ROOM

— Focus: HOPE —



2000

CNC

Kingsbury HMC, Mdl. HM-500

- ▼ HORIZONTAL MACHINING CENTERS
- ▼ VERTICAL MACHINING CENTERS
- ▼ CNC VERTICAL CHUCKERS
- ▼ CNC TURNING CENTERS
- ▼ CNC CYLINDRICAL GRINDER
- ▼ AUTOMATIC DEBURRING & ASSEMBLY CELLS
- ▼ ASSEMBLY LINE
- ▼ JIG MILL
- ▼ BROACH
- ▼ LATHES
- ▼ CNC VERTICAL MILL
- ▼ VERTICAL MILLS
- ▼ HORIZONTAL MILLS
- ▼ VERTICAL BAND SAWS
- ▼ HORIZONTAL BAND SAWS
- ▼ COLD SAW
- ▼ ROTARY SURFACE GRINDERS
- ▼ CYLINDRICAL GRINDER
- ▼ UNIVERSAL GRINDER
- ▼ SURFACE GRINDERS
- ▼ TOOL SHARPENERS & GRINDERS
- ▼ RADIAL DRILLS
- ▼ JIG BORER
- ▼ HONE
- ▼ PRESS
- ▼ AUTOMATIC SCREW MACHINE
- ▼ TAPPERS
- ▼ BOX COLUMN DRILLS
- ▼ DRILL PRESSES
- ▼ GRINDERS/BUFFERS
- ▼ WELDING
- ▼ PARTS WASH LINE
- ▼ COORDINATE MEASURING MACHINE
- ▼ MISCELLANEOUS



1996

CNC

Cincinnati VMC, Mdl. Sabre 1000



1992

CNC

Olofsson CNC Vertical Chucker



2000

CNC

FULL 4TH AXIS

Kingsbury HMC, Mdl. HM-500

HORIZONTAL MACHINING CENTERS

2000 Kingsbury Horizontal Machining Center, MDL. HM-500, 19 5/8" x 19 5/8" 2-Pallet System, 21.65" X-Axis, 31.49" Y-Axis, 15.75" Z-Axis, Full 4th Axis, 28-ATC, Chip Conveyor, GE Fanuc 16-iM CNC Control 5 Axis Capable, S/N B13572

(2) 1993 Giddings & Lewis Horizontal Machining Centers, MDL. Orion 2200, 24 3/4" x 24 3/4" 3-Pallet System, 39.4" X-Axis, 35.4" Y-Axis, 29.52" Z-Axis, Full 4th Axis, 50-ATC, Coolant, Air Conditioner, Chip Conveyor, CNC Control With Hand Held Module, S/N 9391074, 9391075

(3) 1990-89 Cincinnati Milacron Horizontal Machining Centers, MDL. T-10, 19 5/8" x 19 5/8" 2-Pallet System, Optional Load Station, 26" X-Axis, 26" Y-Axis, 26" Z-Axis, Full 4th Axis, 90-ATC, Jorgensen Chip Conveyor, Acramatic 950 CNC Control, S/N 3621B1189-0065, 3621B1189-0073, 3621B1190-0002

Cincinnati Milacron Horizontal Machining Center, 32" x 32" Rotary Table, 30-ATC



1993

CNC

FULL 4TH AXIS

(2) AVAILABLE

Giddings & Lewis HMC, Mdl. Orion 2200

VERTICAL MACHINING CENTERS

1996 Cincinnati Milacron Vertical Machining Center, MDL. Sabre 1000, 20" x 40" Tables With Series 40 3-Pallet Changing System, 40" X-Axis, 20" Y-Axis, 22" Z-Axis, 21-ATC, CAT 40, 8,000 RPM, Jorgensen Chip Conveyor, Acramatic 2100 CNC Control With Hand Held Module, S/N 7039A01960809

1994 Cincinnati Milacron Vertical Machining Center, MDL. Arrow 750, 20 1/2" x 37 1/2" Table, 30" X-Axis, 20" Y-Axis, 20" Z-Axis, 21-ATC, Coolant, Acramatic CNC Control, S/N 7043C00940032

(3) 1995-94 Cincinnati Milacron Vertical Machining Centers, MDL. Arrow 500, 20 1/2" x 27 1/2" Table, 20" X-Axis, 20" Y-Axis, 20" Z-Axis, 20-ATC, Acramatic CNC Control, S/N 7042C00950521, 7042C00940337, 7042C00940235

(2) 1993 Cincinnati Milacron Vertical Machining Centers, MDL. Sabre 500, 20" x 25 1/2" Table, 20" X-Axis, 20" Y-Axis, 22" Z-Axis, 21-ATC, Titan Chip Conveyor, Acramatic 850 SX CNC Control, S/N 7040-A00-93-0270, 7042-C00-93-0011

(4) 1992 Hurco Vertical Machining Centers, MDL. BMC-30, 19 1/2" x 39" Table, 30" X-Axis, 18" Y-Axis, 24" Z-Axis, 24-ATC, Coolant, Hurco Ultimax 3 CNC Control, S/N 2C-9001032K, BK-9002022K, BK-9004012K, BK-9005012

1995 Cincinnati Milacron Vertical Machining Center, MDL. 5VC-750, 17 1/4" x 33 1/4" Table, 24-ATC, Acramatic 900 CNC Control, S/N 95095VC84-0912

Milwaukee Vertical Machining Center, 16" x 56" Table, 18-ATC, S/N 558106



1990

CNC

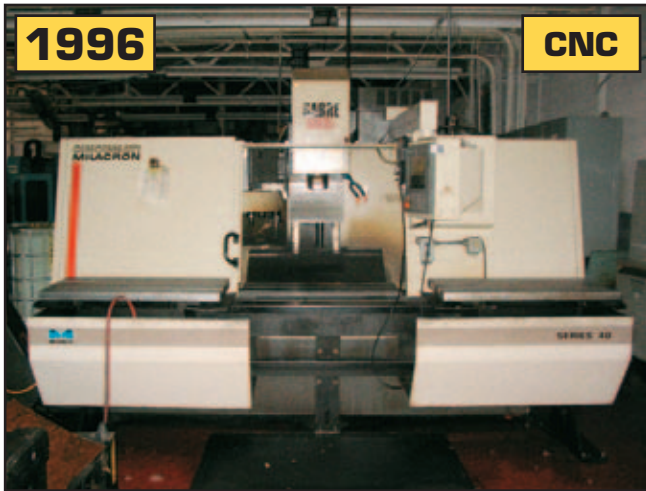
FULL 4TH AXIS

(3) AVAILABLE

Cincinnati HMC, Mdl. T-10

**LEASE/FINANCING
AVAILABLE
DIRECT FROM
BIDITUP Capital Corporation**

HORIZONTAL MACHINING CENTERS, VERTICAL MACHINING CENTERS



Cincinnati VMC, Mdl. Sabre 1000



Cincinnati VMC, Mdl. Arrow 750



Cincinnati VMC, Mdl. Arrow 500



Cincinnati VMC, Mdl. Sabre 500



Hurco VMC, Mdl. BMC-30



Cincinnati VMC, Mdl. 5VC-750

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CNC VERTICAL CHUCKERS, CNC TURNING CENTERS, CNC CYLINDRICAL GRINDER, AUTOMATIC DEBURRING & ASSEMBLY CELLS, ASSEMBLY LINE, JIG MILL



Olofsson CNC Vertical Chucker

CNC VERTICAL CHUCKER

1992 Olofsson CNC Vertical Chucker, MDL. 1275, 15" Chuck, 4-Position Sauter Turret, Mayfran Chip Conveyor, GE Fanuc 15-T CNC Control, S/N 13635

CNC TURNING CENTERS

1989 Cincinnati Milacron CNC Chucker, MDL. Cinturn 2216C, 37" Swing, 16" 3-Jaw Chuck, 12-Station Turret With Coolant, 2,000 RPM, Jorgensen Chip Conveyor, Acramatic 850 CNC Control, S/N 5321C16-89-003

(6) 1990-91 Cincinnati Milacron CNC Chuckers, MDL. Series 1212 Cinturn 12U-40, 21" Swing, 12" 3-Jaw Chuck, 8-Station Turret, 3,500 RPM, Coolant, Jorgensen Chip Conveyor, Acramatic 850 CNC Control, S/N 5320C12-90-026, (tail stock), 5520C12-88-054, 5320U12-90-002, 5320C12-89-048, 5320C12-89-030, 5320C12-90-027

CNC CYLINDRICAL GRINDER

SMTW Angle Head CNC Cylindrical Grinder, MDL. H160, 12" x 40" Capacity Work Size, GE Fanuc O-GC CNC Control, S/N 8302



Cincinnati CNC Chucker, Mdl. Cinturn 2216C

AUTOMATIC DEBURRING & ASSEMBLY CELLS

(3) Creative Machine Company Deburr and Assembly Cells Each Consisting of: Hi-Pressure Booth With Internal blower, 1994 Fanuc MDL. S-420F 6-Axis Articulating Robots With Fanuc System R-J Control and Handheld Module, Part Placement Area With Minisafe-B Safety Lights, NLB MDL. 750E-1-1/8 60 HP Pumps, Pump Station Enclosure, Manifold Assembly Line, Uson Leak Test Panel, Filtration System and Unload

ASSEMBLY LINE

Merritech Assembly Line Consisting of: (2) Advanced Assembly Group Tech-Motive Tool System Controls (S/N 801082-01) With (6) Tech Motive Tool MDL. CS4000 System Controls, 8-Stations Containing an Automatic Parts Feeder With Parts fed to Multiple ASG Single and Multi-Spindle Torque Guns, Uson Series 4000 Leak Testing Module, ASG Torque Testing Module, Part Insertion Machines, Automatic Gear Driven Conveyor System, Load and Unload Station With (2) Foot Controlled 4000 LB Hydraulic Floor Lifts/Roller Conveyor (Approx 4' x 4')



Cincinnati CNC Chucker, Mdl. Cinturn 12U-40

JIG MILL

DeVlieg Jig Mill, MDL. Spiramatic 3B-48, 48" x 30" T-Slotted Table, Approx. 4' Column Travel, Approx. 32" Table Travel, Acu-Rite II 3-Axis DRO, S/N 6-81

WEBCAST

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FOR LEASE & FINANCE SERVICES - BIDITUP CAPITAL CORPORATION

CNC VERTICAL CHUCKERS, CNC TURNING CENTERS, CNC CYLINDRICAL GRINDER, AUTOMATIC DEBURRING & ASSEMBLY CELLS, ASSEMBLY LINE, JIG MILL



Merritech Assembly Line



Deburr Pressure Booth



Front View of Assembly Line



Fanuc 6-Axis Robot



Deburr & Assembly Line



Assembly Line



Parts Feed Area

DIRECTIONS

From Detroit Metropolitan Wayne County Airport, Michigan (DTW) (Approximately 21 miles from auction site), Start going toward the airport exit on William G. Rogell Drive. William G. Rogell Drive becomes Merriman Road. Bear right onto I-94 East toward Detroit. Take left Exit 215B onto M-10 North. Take left Exit 7C/M-8 West onto Davison West. Turn right on LaSalle Boulevard. Turn right on Oakman Boulevard. Arrive at 1355 Oakman Boulevard. Auction site is on the right, look for signs.

LODGING

St. Regis Hotel
3071 W. Grand Boulevard
Detroit, Michigan
313-873-3000

**Holiday Inn Southgate-
Heritage Center**
17201 Northlawn Street
Detroit, Michigan
734-283-4400

Courtyard by Marriott
5200 Mercury Drive
Dearborn, Michigan
313-271-1400

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SMTW CNC Cylindrical Grinder



DeVlieg Jig Mill



Apex Broach



Bridgeport CNC Vertical Mill

BROACH

Apex Broach, MDL. 30T60S, Pit Mounted, Magnetic Chip Conveyor, 50 HP, S/N MD4729

LATHES

Lodge & Shipley Engine Lathe, 16" x 60" Bed, 32" Centers, 20" Swing, 12" 3-Jaw Chuck, Tool Post, 2000 RPM Variable Speed

Warner & Swasey Engine Lathe, MDL. M-1420, 8 1/2" x 52" Bed, 18" Swing, 10" 3-Jaw Chuck, 6-Station Tool Holder

Hardinge Super Precision Lathe, MDL. HLV-H, 6 3/4" x 38" Dovetail Bed, 22" Centers, 11" Swing, 1 1/8" Collet Closure, Tool Post, 2-Axis DRO, S/N HLV-H-14411-T

Monarch Tool Room Lathe, 9" x 36" Bed, 20" Centers, 13" Swing, 8" 3-Jaw Chuck, Tool Post, Acu-Rite Turn Vision DRO, S/N 53899

Monarch Cabinet Base Lathe, MDL. EE, 12" Swing, 20" Centers, 1 5/8" Capacity, 6" 3-Jaw Chuck, S/N 32344

Hardinge Bench Top Lathe, 9" Swing, 20" Centers, Collet Closure, Tool Post

Hardinge Cabinet Base Lathe, 1 1/8" Collet Closure, With Omniturn

(2) Aeroquip Fitting Lathes

CNC VERTICAL MILL

Bridgeport Series I CNC Vertical Mill, 12" x 34" T-Slotted Table, 4,200 RPM VS, Bridgeport CNC Control

VERTICAL MILLS

Kearney & Trecker Vertical Mill, 13" x 56" Table, MDL. 10HP-2CK, S/N 8-7105

Cincinnati Vertical Mill, MDL. Cinova 80, 12" x 56" Table, S/N 10J2U5R-12

Cincinnati Vertical Mill, 11" x 55 1/2" T-Slotted Table

Bridgeport Vertical Mill, 10 1/2" x 52 1/2" T-Slotted Table, 1 HP, S/N 176933

(2) **Bridgeport Vertical Mills**, 9" x 48" Table, T-Slotted, Power Feed, 4,200 RPM Variable Speed, 2 HP, Acu-Rite III 3-Axis DRO, S/N 258619, NA

(3) **Bridgeport Vertical Mills**, 9" x 42" T-Slotted Table, Power Feed, 4,200 RPM VS, 1 HP, S/N 177895, 63185, 77065

Bridgeport Vertical Mill, 9" x 36" T-Slotted Table, 1 HP, S/N 36902

HORIZONTAL MILLS

Cincinnati Horizontal Mill, 10 1/2" x 52 1/2" T-Slotted Table

Cincinnati Milacron Horizontal Mill, 6 1/2" x 33" Table, S/N F4835-e-79-02-03

Cincinnati Rise and Fall Mill, 18" x 96" Table, S/N 684P5F-2

Cincinnati Rise and Fall Mill, S/N 15179

TO SCHEDULE AN AUCTION OR APPRAISAL

VERTICAL BAND SAWS

DoAll Vertical Band Saw, MDL. 6013, 60" Throat, 41" x 32" Table

DoAll Vertical Band Saw, MDL. DBW-15M, 36" Throat, 30" x 30" Table, Blade Welder, S/N 290-8413201

Grob Vertical Band Saw, MDL. NS18, 18" Throat, Blade Welder, S/N 6936

Racine Hydraulic Shear Cut Band Saw, 17" Capacity



Lodge & Shipley Engine Lathe

HORIZONTAL BAND SAWS

Ramco Horizontal Band Saw, MDL. RS-90P, 12" x 8 1/2" Capacity, S/N 010548

Carolina Horizontal Band Saw, MDL. HD 10, 10" Capacity, S/N HD1027388

Kalamazoo Horizontal Band Saw

COLD SAW

Wallace 20" Cold Saw, 2,575 RPM, 7.5 HP, S/N 4339

ROTARY SURFACE GRINDERS

Blanchard Rotary Surface Grinder, MDL. No.18, 42" Diameter Magnetic Chuck, S/N 8568

(2) Blanchard Rotary Surface Grinders, MDL. No.18, 36" Diameter Chuck, S/N 8975, 7403



Hardinge Super Precision Lathe



Monarch Lathe

CYLINDRICAL GRINDER

1991 Landis Cylindrical Grinder, MDL. 3RH, 14" x 36" Bed, 16" Grind Wheel, 7.5 HP, Coolant

UNIVERSAL GRINDER

Brown & Sharpe Universal Grinder, MDL. No.1

SURFACE GRINDERS

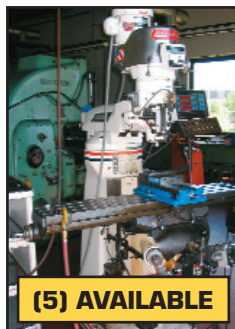
Brown & Sharpe Hydraulic Surface Grinder, MDL. 824 Techmaster, Walker 8" x 24" Magnetic Chuck and Control, Cross Feed Control, Cycle Size Control, 12" Grind Wheel, S/N 523-3824-1864

DoAll Hydraulic Surface Grinder, 8 1/2" x 24" Table, S/N D8-1-3853342

Harig Automatic Hydraulic Surface Grinder, MDL. 618 Autostep, 6" x 18" Walker Ceramax Chuck, Acu-Rite Qwikcount, Coolant, Hardened Ways, 8" Grind Wheel

Reid Hydraulic Surface Grinder, MDL. 618H, 6" x 18" Chuck, S/N 12203

Brown & Sharpe Surface Grinder, MDL. 21, 6" x 12" Chuck, 6" Grind Wheel



Bridgeport V-Mill



Moore Jig Borer



Sunnen Hone

TOOL SHARPENERS & GRINDERS

1991 Giddings & Lewis Davis Tool Grinder/Sharpener, MDL. Winslomatic FR 200, 8" Double End Grinder, Coolant, 10" Optical Comparator, Miniwizard 2-Axis DRO, S/N 946-0078-91

Giddings & Lewis Davis Tool Sharpener, S/N 927-00341-91

Rush Drill Grinder, MDL. 252, S/N 1912



Blanchard No. 18 Rotary Surface Grinder

RADIAL DRILLS, JIG BORER, HONE, PRESS, AUTOMATIC SCREW MACHINE, TAPPERS, BOX COLUMN DRILLS, DRILL PRESSES, GRINDERS/BUFFERS

1991



Landis Cylindrical Grinder

1991



Giddings & Lewis Winslomatic FR200



Brown & Sharpe 824 Techmaster

RADIAL DRILLS

1991 Natco Carlton Radial Drill, MDL. 1A, 10" Column x 6' Arm, 32" x 62" Table, S/N 1A-4458

Carlton Radial Drill, 11" Column x 4' Arm, 31" x 54" Table

JIG BORER

Moore Jig Borer, MDL. B18, 11" x 24" Table, 2,500 RPM, 2-Axis DRO, S/N B1915

HONE

Sunnen Precision Hone, MDL. MBB-1660, Tooling, Cabinet, S/N 91618

PRESS

Hanover Industrial Press, MDL. 6984, Hey Geared Head, S/N 2269

AUTOMATIC SCREW MACHINE

Acme-Gridley 6-Spindle Automatic Screw Machine, MDL. RA-6, 1 1/4", 20 HP, S/N 712229-A

TAPPERS

South Bend Deka 6-Spindle Drill/Tapper, MDL. HRG 1222-18, S/N HRGD3005-10-A79

Natco Multi-Spindle Tapper, MDL. H-1, 18" x 18" Table, S/N C225H811

Drill Nut Machine, 18 1/2" x 36 1/2" Table

BOX COLUMN DRILLS

(3) **Avey Box Column Drills**, Size 34, 24" x 34" Table, Power Feed, 8" Riser

DRILL PRESSES

16-Spindle Drill Press

Index 58" Radial Drill Press, 15" x 45" Table

Allen Dual Floor Type Drill Press Bench, MDL. 2930V427, 25" x 54" Table

Alzmetal 22" Floor Type Drill Press, 12" x 16" Table

Cincinnati Bickford Superservice 22" Floor Standing Drill Press

Wilton 20" Floor Type Drill Press, MDL. 24543, 14" x 20" Table, 32,430 RPM, S/N I5369

WT 20" Floor Type Drill Press, 13" x 13" Table, 9-Speed

20" Floor Type Drill Press

Clausing 16" Floor Type Drill Press, 8" x 10" Table, 1,800 RPM VS, S/N 533326

GRINDERS/BUFFERS

Baldor 12" Double End Pedestal Grinder, MDL. 1216W, 3 HP, S/N 612-89-4

12" Disc Combo 6" Vertical Belt Grinder

12" Double End Pedestal Grinder, 2 HP

Dayton 10" Double End Pedestal Grinder

8" Vertical Belt Grinder

TO SCHEDULE AN AUCTION OR APPRAISAL

RADIAL DRILLS, JIG BORER, HONE, PRESS, AUTOMATIC SCREW MACHINE, TAPPERS, BOX COLUMN DRILLS, DRILL PRESSES, GRINDERS/BUFFERS



Giddings & Lewis Winslomatic HR



Rush Drill Grinder



Harig 618 Auto Step



DoAll 60" V-Band Saw



Carolina H-Band Saw



Ramco H-Band Saw



Wallace Cold Saw



Grinders



Kalamazoo V-Band Saw



Carlton Radial Drill



Carlton Radial Drill

1991



16-Spindle Drill



South Bend Tapper



Balance Engineering STR 332



Storage Carousel

1992

(2) AVAILABLE



Acme-Gridley Screw Machine



High Capacity Parts Washer



Cincinnati Rise & Fall Mill

(2) AVAILABLE

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Wash Line



Throttle Body Tester



Raymond Forklift



John Deere Excavator



Milwaukee VMC

WELDING

Lincoln Weldpower AC/DC Arc Welder

Lincoln Ranger 8 Portable Arc Welder

Lincoln AC/DC Arc Welder

Miller Spoolmate 200 With Acetylene Torch

Miller Syncrowave 300 With Radiator 1 Cooling System

Linde Type X Blade Welder, S/N M84A-27785

4' x 8' Welding Table

PARTS WASH LINE

Centri-Spray Conveyorized Wash Line, 30" Wide Steel Conveyor

COORDINATE MEASURING MACHINE

Brown & Sharpe CMM, MDL. Microval, 18" x 24" Table, MJP Renishaw Probe, S/N 023729

MISCELLANEOUS

(2) Balance Engineering, MDL. STR332, Triad Safety Lights, CBI-55 Control DRO, Aget Dust/Chip Collector, S/N 3182, 3122; Textron Micro-Precision, With Extron Series 100, S/N 274-1093; 1992 Hanel Storage Carousel, MDL. Rotomat 200/970, S/N 60553; Cincinnati Milacron Cimcool Full Cycle Module, MDL.3348429001, S/N 109104; Raymond Electric Walk Behind Forklift, 4,000 LB Capacity, S/N 031G-91-17144; John Deere Excavator, MDL. 5573; Denison Hydroil Multipress, MDL. FF8C02C21A68A35, S/N 6649; Better Engineering High Capacity Parts Washer, 5' x 6' x 4' Capacity; Chesterton Parts Washer; US Tool H-Frame Press, S/N 5245; Tranco Dry Blast Cabinet, MDL. 42x24/300RC, S/N 64-69-0; Parker Fluid Connectors, MDL. TH2-7, S/N 0106-18; Lamda Gold Series Pressure Washer; Stratoflex Pressure Tester, MDL.T05-120, S/N 120; Vacuum Tester; Ingersoll-Rand TMAD2; Upper Manifold Assembly System; Seal Installation Press; Custom Assembly Machine; Creative Machine Company Throttle Body Manifold Leak Tester; GSE Load Tester; (2) Dake 1A Arbor Presses; Unitek Ram Type EDM, 24" x 24" Table; Everett 12" Chop Saw, 3 HP; 12" Cold Saw; Craftsman Table Saw; Ridgid Pipe Threader; Machine Vises; Lista Tool Chests; Craftsmen Tool Chests; Toolboxes; End Mills; Drills; Reamers; Hand Tools; Dollies; Banding Carts; Heavy Duty Material Racking; Roll-In Cantilever Racking; Step Ladders; Dump Hoppers; Shop Fans; Oil Drums; PC Monitors

**LEASE/FINANCING
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WELDING, PARTS WASH LINE, COORDINATE MEASURING MACHINE, MISCELLANEOUS



Dake Arbor Press



Vertical Belt Grinder



Drill Press



Drill Press



Textron Micro-Precision



Drill Press



Multi Press



Blast Cabinet



Lift Cart



Radial Drill Press



Chop Saw



Custom Machine



Surface Grinder



Press



Brown & Sharpe CMM



Scrap Hoppers



Tool Cabinets



CNC Tooling



Racking

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**LIVE
ON-SITE &
WEBCAST**

MACHINERY AUCTION

AUGUST 17, 2006

LATE MODEL VERTICAL & HORIZONTAL CNC EQUIPMENT & STATE-OF-THE-ART TOOL ROOM

— **Focus: HOPE** —

AUCTION

Thursday, August 17, 2006
Beginning at 10:30 A.M. EDT

PREVIEW

Wednesday, August 16, 2006
9:00 A.M. to 4:00 P.M. EDT

LOCATION

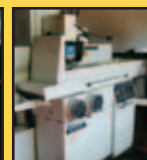
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Giddings & Lewis
Winslomatic FR200



Brown & Sharpe
824 Techmaster



Landis Cylindrical
Grinder

FEATURED AUCTION

Thursday, August 17, 2006 • Detroit, Michigan

LATE MODEL VERTICAL & HORIZONTAL CNC EQUIPMENT & STATE-OF-THE-ART TOOL ROOM

— **Focus: HOPE** —



Kingsbury HMC,
Mdl. HM-500



Cincinnati VMC,
Mdl. Sabre 1000



Olofsson CNC
Vertical Chucker

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MACHINERY AUCTION, LOOK INSIDE!

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