

BIDITUP™ LIVE ON-SITE
AUCTIONS & APPRAISALS WORLDWIDE & WEBCAST

AUCTION

Tuesday, October 16, 2007
Beginning at 10:00 A.M. EDT
61 Burford Road
Hamilton, Ontario, Canada L8E 3C6
 (APPROXIMATELY 50 MILES FROM BUFFALO, NEW YORK)



WEBCAST
 Can't attend the auction in person?
 Bid live on WWW.BIDITUP.COM

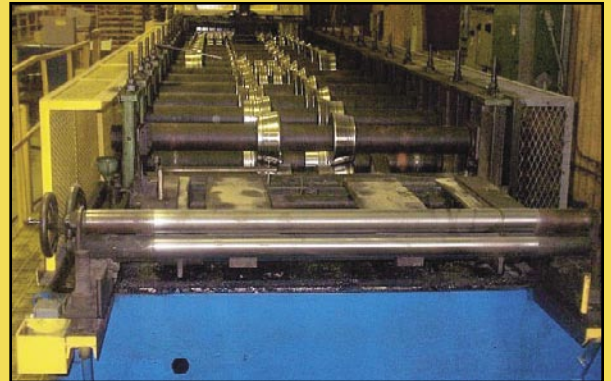
Assets No Longer Required in the Continuing Operations of

— ROBERTSON BUILDING SYSTEMS LIMITED —

STATE-OF-THE-ART METAL BUILDING MANUFACTURER
 Complete 36" Dura-Rib Panel Line, Complete Z Purlin Line (12-Gauge Capacity), Late-Model Demag Cranes, 30' Hydraulic Brake, 5-Axis Plasma Cutting System, CNC Welder & All Support Equipment



400 Ton Cincinnati Hydraulic Press Brake



36" Dura-Rib Panel Line



36" Dura-Rib Panel Line

- ▶ Rollforming Lines—Complete With Tooling
- ▶ 5-Axis Plasma Cutting System
- ▶ Press Brakes
- ▶ Ironworkers/ Punches
- ▶ Bridge Cranes—All Late-Model
- ▶ Tool Room
- ▶ Shop Equipment



5-Axis Hypertherm Plasma Cutter

ROLLFORMING LINES - COMPLETE WITH TOOLING



Purlin & Girt Line, complete side by side Z line – Complete with tooling – Makes 8 1/2" and 10" Z-Purlins

Complete Line Consisting of: 10,000 Lb. Prima motorized uncoiler, Mandrel width 24", hydraulic overarm holddown

5-Roll Straightener, 24" width, rolls diameter 5", 20 HP variable speed drive

Hydraulic Side Conveyor, 10' long

24" Prima Variable Speed Set of Entry Rolls, roll diameter 6"

Prima Pre Punch and Shear

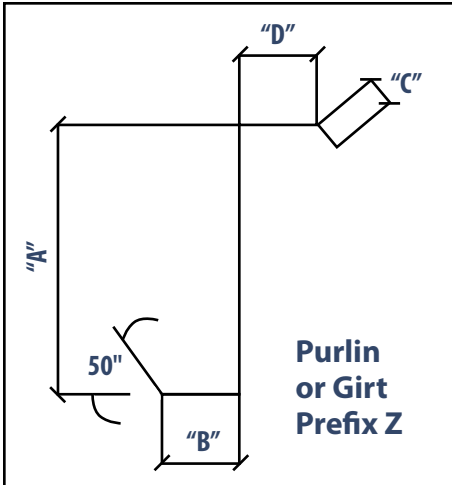


14-Stand Bigwood Rollformer, spindle diameter 4", S/N RF313407, 14 ga. capacity, geared head, 125 HP variable speed drive, air clutch, rollspace 46", vertical adjustment 5", horizontal centers 24"

4-Post Mechanical Press, with 44" x 32" between posts, tooled to do punching and free cutoffs, 15 HP drive

Indramat Servo Drive, Siemens DC variable speed drive, updated late model drive control system

20' Conveyor; 45' Hydraulic Stacker; Approx. 60' Exit Conveyor and Stacker



"A"	DESIGN THICKNESS	"B"	"C"*	"D"	STRETCH-OUT	WEIGHT/FEET
8-1/2"	.057	2-1/2"	25/32"	2-1/2"	14-5/8"	2.83 LB.
8-1/2"	.064	2-1/2"	25/32"	2-1/2"	14-5/8"	3.18 LB.
8-1/2"	.072	2-1/2"	15/16"	2-1/2"	14-15/16"	3.66 LB.
8-1/2"	.080	2-1/2"	31/32"	2-1/2"	14-15/16"	4.06 LB.
8-1/2"	.088	2-1/2"	31/32"	2-1/2"	14-15/16"	4.47 LB.
10"	.075	2-3/4"	1"	2-3/4"	17-1/16"	4.35 LB.
10"	.084	2-3/4"	1"	2-3/4"	17-1/16"	4.87 LB.
10"	.100	2-3/4"	1-1/16"	2-3/4"	17-1/16"	5.80 LB.

*Up dimension (C) is given to closest 1/32"

LEASE/FINANCING AVAILABLE DIRECT FROM BIDITUP Capital Corporation



5-Axis Hypertherm Plasma Cutter



5-AXIS PLASMA CUTTING SYSTEM

1999 New Automation Corp / Burlington Automation Corp. Hypertherm 2000 Cutting Unit, water cooled plasma torch, cuts 1.25" thick mild steel, travels: X: 86.5", Y: 49.5", Z: 24", A: -285 deg to 104 deg, B: -95 deg to 95 deg.; rotates torch in X and Y plane; B rotates torch in Y and Z plane; Ingersoll-Rand compressor, Burlington NAC dust collector, operator's control

WEBCAST

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Bid live online at www.BIDITUP.com

5-AXIS PLASMA CUTTING SYSTEM, PRESS BRAKES, IRONWORKERS/PUNCHES, BRIDGE CRANES - ALL LATE-MODEL

PRESS BRAKES

400 Ton Cincinnati Hydraulic Press Brake, MDL. 400H, 12" stroke, 20" daylight opening, 24' between centers, bed and ram 30' overall, CNC backgauge, MDL. Hurco autobend 6 control, equipped with safety guards, safety lights, 4-way die (full length), Hem die (full length), palm button and foot pedal controls, S/N 39809

Sturdy Bender Mechanical Press Brake, MDL. B-10, Bed and Ram 12' Overall, Capacity 12' x 12 ga. / 6' x 3/16", 4-way die and Hemming die, front arm support, push button controls, safety system, air actuated clutch, floor standing, twin end drive, Allen-Bradley Panel View 550 control, S/N 4330



400 Ton Cincinnati Hydraulic Press Brake



Sturdy Bender Press Brake



80 Ton Whitney Hydraulic Punch With Eave Struts Die Set



75 Ton Peddinghaus Ironworker

IRONWORKERS/PUNCHES

80 Ton W.A. Whitney 4-Post Hydraulic Punch Press, hydraulic unit, 12" x 12" between posts, die set used for eave struts, 20' entry conveyor table, 10 HP hydraulic unit

75 Ton Peddinghaus Iron Worker, MDL. 210A-16, angles 5' x 5' x 1/2", coper accessory, S/N FH1329

100 Ton Whitney Single End Punch, MDL. 790-084, complete with hydraulic unit and miscellaneous tooling, S/N 790-084-49114

BRIDGE CRANES - ALL LATE MODEL

10 Ton Demag Crane, 62' span, double girder, top riding, radio control

5 Ton Demag Crane, 62' span, single girder, top riding, underhung, pendant control, S/N 99562

(6) 5 Ton Demag Cranes, 45' span, motorized in all directions, single girder, Top riding, underhung, pendant control, S/N's 33469, 33470, 33471, 33472, 33473, 33474

5 Ton Demag Crane, 45' span, top riding, underhung, pendant control, S/N 98025

5 Ton Demag Crane, 45' span, top riding, underhung, pendant control, S/N 95233

5 Ton Demag Crane, top riding, underhung, radio control, S/N 98334

5 Ton Demag, 72' span, top riding, underhung, radio control, S/N 3347

1990s - (13) O'Brien Free-Standing Jib Cranes, 2 ton, 16' arm length, with Demag 2 ton hoists, pendant control

2 Ton O'Brien Crane, overhead, top riding, underhung

(2) 5 Ton O'Brien Cranes, 45' span, underhung, with Demag hoists, S/N 54714



Overhead Cranes



Overhead Cranes

DIRECTIONS

From Toronto Pearson International Airport: Take Provincial Route 427 South for 6.4 miles to QEW. Merge onto QEW toward Hamilton and travel 31.4 miles to Highway 20 North/Centennial Parkway North (Exit 88). Continue straight at end of exit ramp to South Service Road. Travel .2 mile and turn right onto Burford Road. Travel .5 mile to plant entrance.

LODGING

Comfort Inn Hamilton
183 Centennial Parkway North,
Hamilton, ON L8E 1H8, Canada
(905) 560-4500

Sheraton Hamilton Hotel
116 King Street West
Hamilton, ON L8P 4V3, Canada
(905) 529-5515

Ramada Plaza Hotel
150 King Street East
Hamilton, ON L8N 1B2, Canada
(905) 528-2789

Upcoming Future Sale

Unique opportunity due to consolidation in the metal building industry.

Prime machinery will be offered at auction.

Assets No Longer Required in the Continuing Operations of NCI LP Group

(7) Complete Rollform Lines, With Tooling - C, Z & Girt Purlin Lines by Bradbury, ASC, Pearson & Metform - late as 1999.

(3) Standing Seam Rollform Lines by Bradbury, ASC & Hilston

Whitney 3 Head Beam Punch Line

Uncoilers to 30,000# Capacity

Cutoff Presses, Punch Presses, Shears & Straighteners

Watch for auction details

TO SCHEDULE AN AUCTION OR APPRAISAL, CALL (818) 508-7034

FORKLIFTS, WELDERS, TOOL ROOM, SHOP EQUIPMENT



10,000 Lb. Toyota Forklift

FORKLIFTS

Toyota 10,000 Lb. High Lift Mast Truck, with enclosed cab, lift 197" max., MDL. 02-5F-G45, mast V, LPG, S/N 30436, dual front hard tires and 60" forks

Yale 8,000 Lb. Forklift, LPG, MDL. GLP080L, dual tire, triple mast, propane, lift 185" max., S/N B813D03440V

Yale 8,000 Lb. Forklift, LPG, MDL. GLP080LFN, 48" forks, dual tire, triple mast, S/N N545888

WELDERS

(5) Thermal Arc Welders, Ocell-ARC MDL. 6045CC/CV welder, with Thermo Arc 2410 wire feeders, 500 amps, S/N 974-1

(2) PCM 1000I Esab Welders, S/N's 742134, PB1631112

(7) 1990s - Hobart Excel Arc Welders, MDL. 8065 CC-CV, with Hobart 2410 and wire feed, S/N 197PS11210, 500 amps

Hobart Mega Mig Welder, MDL. 650-RBS, 650 amps

Lincoln Idealarc DC1000 Welder

Linde Arc Welder



Trecin Engine Lathe

TOOL ROOM

Trecin Engine Lathe, MDL. SN 400-N, swing diameter 18", distance between centers 60", 3-jaw chuck, tailstock, steadyrest, 4-way toolpost, 4" spindle hole, geared head, S/N 400-500-630-710

Ex-Cell-O Vertical Milling Machine, variable speed head, 1 1/2 HP, powerfeed table, powerfeed crosstravel, vise, 3800 RPM

Brown & Sharpe Surface Grinder, 6" x 18"

International Horizontal Band Saw, 10" capacity, with vise, coolant pump, approx. 5 HP motor

1996 - King Floor Type Drill Press, MDL. KC-30FC, 3/4" chuck

General Floor Drill Press, 1/2" chuck, 3/4 HP, MDL. 340

SHOP EQUIPMENT

Nederman Portable Smog Hog; Torches; Hammers; Vises; C-Clamps; Racking; Tractor, MF; Zebra 105 Printer Labeler; Little Ridgid MDL. 535 Pipe Threader; Support Equipment; (7) Portable Dolly Trucks, with rubber tires, 6' x 30'; **Miscellaneous Tooling; Drills; Mills; Toolposts**

ROLLFORMERS WITH TOOLING

8" & 9 1/2" Z-Purlin Rollformer: 14 Stand ASC Gifford & Hill Universal Joint Rollformer, Mdl 5U-34-14, Spindle Diameter 3", Rollspace 36", Rafted Base, Vertical Adjustment 6" - 12", Horizontal Centers 23", Lower Spindle to Base 8 1/2", U Joint Drive, 60 HP Drive, Job #2413M0140.10, Tooled for 8" & 9 1/2" Z Purlin (Sold via photo - Toledo, OH location)

Modified R Panel Line - Common to Butler Shape, Complete Line consisting of: 20,000# ASC Uncoiler, Coil width 48", Coil ID 20", Hydraulic Drive & Expansion, Coil Car; 18 Stand ASC Rollformer, Spindle Diameter 3", Rollspace 50", 60 HP Drive; ASC 50 Ton Cutoff Press, Air Clutch, Less Cutoff Die, Serial #907; ASC Drop Leaf Stacker; Runout & Conveyor (Sold via photo - Texas location)

32 Stand (Dual 16 Stand & 16 Stand) Pro Eco Duplex Head Rollformer, Used to make 8" to 13" Webb x 3" to 5" Leg, Mounted on traversing base to change from 3" to 5" Leg, Capacity 25" wide x .210" thickness, Spindle Diameter 2 1/4", Rollspace 20" Min to 32" Max, Vertical Adjustment 8" - 15", Horizontal Centers 24", Center drive to each Inboard, Two speed drive 75 HP & 150 HP, Serial #3904-26-82 (Sold via photo - Toledo, OH location)



Ex-Cell-O Vertical Milling Machine



Surface Grinder & Drills



14 Stand ASC Gifford & Hill Rollformer



14 Stand ASC Gifford & Hill Rollformer



32 Stand (Dual 16 Stand & 16 Stand) Pro Eco Duplex Rollformer



View of Welders



Modified R Panel Line



Modified R Panel Line



Modified R Panel Line



6' x 30' Portable Dolly Trucks

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& WEBCAST**

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MACHINERY AUCTION
October 16, 2007

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— ROBERTSON BUILDING SYSTEMS LIMITED —

STATE-OF-THE-ART METAL BUILDING MANUFACTURER

Complete 36" Dura-Rib Panel Line, Complete Z Purlin Line (12-Gauge Capacity), Late-Model Demag Cranes, 30' Hydraulic Brake, 5-Axis Plasma Cutting System, CNC Welder & All Support Equipment

AUCTION

Tuesday, October 16, 2007
Beginning at 10:00 A.M. EDT

PREVIEW

Monday, October 15, 2007
9:00 A.M. to 4:00 P.M. EDT

LOCATION

61 Burford Road, Hamilton,
Ontario, Canada L8E 3C6

See inside
for directions
& lodging

FOR THE COMPLETE TERMS & CONDITIONS OF THIS AUCTION
Please visit our website — www.BIDITUP.com and click on Robertson

NOW OFFERING IN-HOUSE FINANCING & LEASING. Call 818.508.7034

FEATURED AUCTION

Tuesday, October 16, 2007
Ontario, Canada

Assets No Longer Required in the Continuing Operations of

— Roberson Building Systems Limited —

State-of-the-Art Metal Building Manufacturer

Complete 6" Dura-Rib Panel Line, Complete Combination C & Z Purlin Line (12-Gauge Capacity), Late Model Demag Cranes, 30' Hydraulic Brake, 5-Axis CNC Welder & All Support Equipment



400 Ton Cincinnati Hydraulic Press Brake



36" Dura-Rib Panel Line



36" Dura-Rib Panel Line



5-Axis Hypertherm Plasma Cutter

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Studio City, California 91604
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info@biditup.com

MACHINERY AUCTION, LOOK INSIDE!

**ATTENTION: PLANT MANAGER
OR EQUIPMENT BUYER**

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WEBCAST

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www.BIDITUP.com

Please note, all webcast participants must submit a 25% deposit and signed registration forms no later than 24 hours before a sale.