

GAIN TIME, SECURITY, AND CONVENIENCE WITH PAPERLESS BILLING

ENJOY THE BENEFITS:

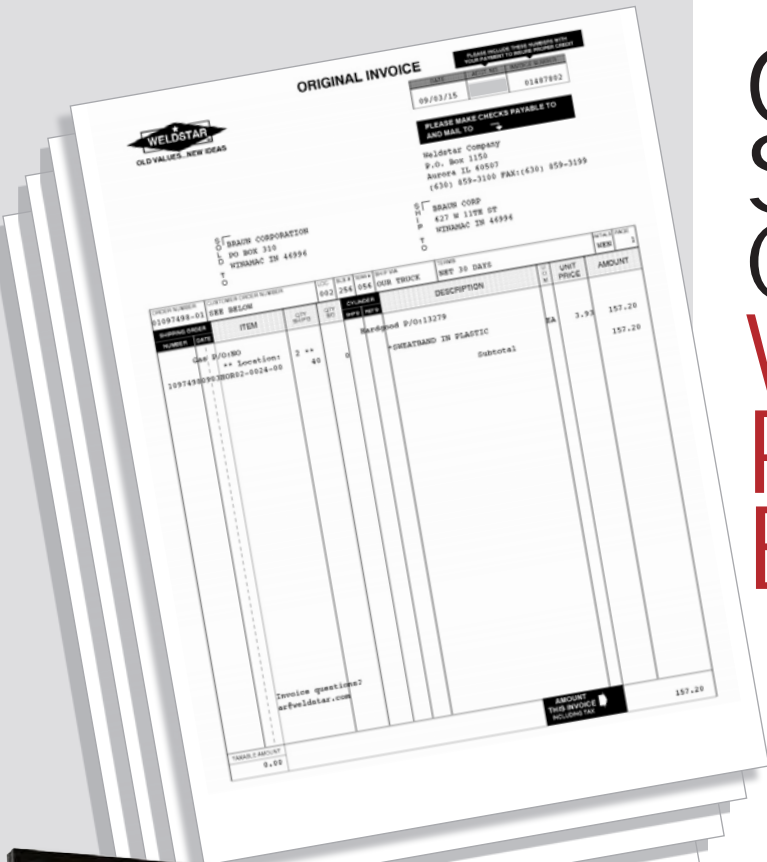
- Provides greater convenience
- Increase security & privacy
- Improves recordkeeping
- Saves time and money
- Helps the environment

HOW TO ENROLL IN PAPERLESS BILLING

STEP 1: Visit www.weldstar.com and click on the "Go Paperless" button on the homepage.



STEP 2: Complete the quick online form and you'll begin receiving your invoice via email or fax within 5 business days.



OLD VALUES...NEW IDEAS

weldstar.com

WELDSTAR COMPANY
Accounts Receivable

1750 Mitchell Road | Aurora, IL 60505
P (630) 859-3100 | F (630) 859-3199

Open Monday through Friday: 7:30 am - 4:30 pm



WELDING EQUIPMENT & SUPPLIES



INDUSTRIAL & SPECIALTY GASES



SAFETY EQUIPMENT



EQUIPMENT RENTALS



NUCLEAR FILLER MATERIAL

LINE CARD

ABRASIVES

3M
Pferd/Abrasive Brush
VSM
Walter

AUTOMATION

ALM
AMET
Banner
Bug-O
Hypertherm
Jetline
Lincoln Electric/Fanuc Automation
Panasonic/Miller Electric
Pandijiris
Tough Gun Robotic Torches

CRYOGENIC VESSELS

Chart
CylTec
H&H Sales
Taylor Wharton

CUTTING & GAS ACCESSORIES

Arcair
Centricut
Concoa
Goss Tips
Harris
Oxylance
Purity Plus
Reelcraft - Hose Reels
Rexarc
Smith Equipment
Symex - Carbons & Torches Victor

ENVIRONMENTAL SYSTEMS

Aerocology
Donaldson/Torit
Lincoln Electric
Miller Electric

GASES

Bulk/Microbulk
Calibration Gases
EPA Standards
Hydrocarbon Mixes
Industrial Gases
Laser Gases
Specialty and Lab Gases
Special Mixes

INDUSTRIAL SUPPLIES & EQUIPMENT

Diamond Saw Blades
Fein
FMB Saws
Hougen
Koike
Magswitch
Peddinghaus
Preston Eastin
Ray-O-Vac-Batteries
Rexarc
Wilton Machinery

POWER TOOLS

Dewalt
Dynabrade
Makita
Metabo
Milwaukee
Ridgid

SAFETY SUPPLIES & PROTECTIVE EQUIPMENT

3M/Hornell
Arc One
Fibre-Metal
Frommelt
Huntsman
Jackson
North Safety
Optrel
Revco Industries
Sellstrom
Steiner Industries
Tillman
Wilson Industries

WELDING & CUTTING AIDS

Atlas
Bessey
Bug-O
Curv-O-Matic
Empire Level
Flange Wizard
H&M Pipe Beveling
Markal
Mathey Dearman
Nissen
Pelican
Strong hand

WELDING & CUTTING EQUIPMENT

Bug-O
ESAB
Hypertherm
Lincoln Electric
Miller Electric

WELDING ELECTRODES & WIRES

Alcotec
Arcos
Avesta
Crown Alloys
ESAB
Hobart
JW Harris
Kobelco
Lincoln Electric
MAXAL
McKay
Oxford Alloys
Polymet
Postle
Special Metals
Stoody
Tri-Mark
Unibraze
Wisconsin Wire Works

WELDING SUPPLIES

Aquasol
Bernard
CM Industries
Direct Wire & Cable Dynaflux
Jackson
Lenco/Profax
Magnaflux
Markal
Phoenix
Tempil
Tig Brush/Ensitech
Tregaskiss
Tungsten
Tweco
Weldmark
Western Enterprise
Wire Wizard

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WELDING EQUIPMENT & SUPPLIES



INDUSTRIAL & SPECIALTY GASES



SAFETY EQUIPMENT



EQUIPMENT RENTALS



NUCLEAR FILLER MATERIAL

AUTOMATION

AUTOMATION SOLUTIONS THAT WORK

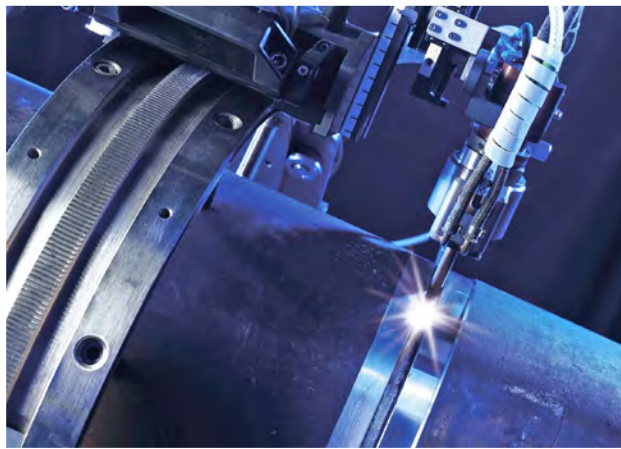
Welding automation gives you advantages such as lower manufacturing costs, better weld quality, an enhanced working environment and much higher productivity. Weldstar combines technology with local support to bring you the most comprehensive automation solutions available in the marketplace.

The seamless integration for automation in the job shop makes learning the process easier, allowing you to concentrate on other areas of your business. Let Weldstar analyze your automation needs and bring the best available solution to you.

Weldstar technical representatives are trained in a variety of welding automation applications including:



- Robotic Work Cell Solutions
- Seam Welding and Tracking
- Orbital Welding
- Fixturing and Positioning Equipment
- Automated Plasma and Cutting Operations
- Circumferential Welders
- Subarc Systems



WELDSTAR REPRESENTS THE FOLLOWING COMPANIES

- ALM Automation
- AMET Panasonic/Miller Electric
- Banner Welding Pandjris
- BUG-0 Preston Eastin
- Hypertherm Retro Systems
- Jetline Tough Gun Robotic Torches
- Lincoln Electric/Fanuc

WELDSTAR - bringing you the most comprehensive automation solutions available in the marketplace



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BULK GASES

BULK GASES/ SYSTEMS PLANNING

Improving Productivity and Profitability

As your volume needs change, Weldstar's bulk gas department delivers "real" customer value by working with you to improve your cost savings and productivity to effectively meet those needs.

Weldstar manages your gas requirements by designing the bulk delivery system for your specific gas application while maximizing your profits.

What makes Weldstar Unique?

Weldstar offers personalized customer support services that only a local independent can provide. With the in-depth knowledge of our Bulk Gas Manager and our team of highly skilled Technical Representatives, Weldstar has the expertise and support available that you need. Weldstar representatives will analyze your monthly consumption of liquids and/or gaseous usage, recommend the proper size tank, vaporizer, and piping design as your full support team for all your bulk gas system needs.

Applications are varied and include:



- Metal Fabrication/Cutting
- Laser Gases
- Heat Treating
- Inert Blanketing
- Forensics

Bulk Products Include:

- Argon
- Oxygen Nitrogen
- Helium
- Propylene
- CO₂



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WELDSTAR - TAKING SERVICE TO A WHOLE NEW LEVEL

Serving Our Customers for Over 75 Years

Do you find yourself with more work to get done and less time to do it? At Weldstar, we continue to look for ways to make doing business with us easier and more convenient while providing the same great service that separates us from our competition.

WHY IT'S EASIER DOING BUSINESS WITH WELDSTAR:

EXPERIENCE

- Average tenure for Weldstar employees is approximately 14 years.
- Drivers and warehouse employees average more than 12 years.
- Technical field representatives average more than 15 years.

SIMPLIFIED BILLING

- No "hazardous material" or "governmental" compliance charges.
- Monthly billing options for customers in good standing.
- Paperless billing

TECHNICAL REPRESENTATIVES

- In the field and at our customer service desk.
- Continuous training on new products and processes in order to introduce new ideas and improve productivity.

PROACTIVE CUSTOMER SERVICE

- Weekly reminder call for following day delivery.
- Order forms with part numbers and package quantities specific to your account.
- Even exchange cylinder maintenance - ensures consistent inventory, often reducing costs associated with handling.

FLEXIBILITY

- One size does not fit all - We tailor our programs to best meet your needs.

EMERGENCY SUPPORT

- Contact numbers for special after hour and weekend emergencies.

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DELIVERIES

ON-TIME DELIVERY THAT YOU CAN DEPEND ON

Weldstar Delivers Trust

Weldstar delivers equipment, gases, and supplies to businesses and construction sites throughout Northern Illinois, Northern Indiana and Southern Wisconsin. Our customer service and operations teams work with our customers to create delivery options that best fit their needs and minimize transactional costs.

We have a large fleet of route trucks traveling from our Illinois and Indiana locations daily. By using a combination of standard delivery days, weekly courtesy contacts, customized order forms, inventory management, and other tools, together we can design the most efficient delivery method available to you, our customer.



AVAILABLE 24/7

Standard deliveries can be scheduled Monday through Friday during our regular business hours of 7:30 a.m. - 4:30 p.m. Daily UPS delivery is available for any orders worldwide. We also understand that emergencies happen. That is why Weldstar will be available to answer your call 24/7.

At Weldstar, we believe our job is to make your life easier.

Please contact any of our four store locations to talk to a Weldstar representative concerning your specific needs.



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EQUIPMENT RENTALS



NUCLEAR FILLER MATERIAL

FACT SHEET



WELDSTAR... A TRADITION OF EXCELLENCE!

STATISTICS

Founded:

1936

Ownership:

Private/Family Owned

Locations:

Illinois and Indiana

Hours of Operation:

Monday- Friday, 7:30am - 4:30pm

PRODUCT OFFERING

- Welding Equipment & Supplies
- Industrial, Specialty, and Scientific Gases
- Automation
- Industrial Tools & Supplies
- Nuclear Filler Material
- Safety Supplies

MARKETS SERVICED

- Metal and steel fabrication
- Oil and gas production
- Nuclear power plants
- Petrochemical refineries
- Fossil fuel facilities
- Heavy equipment manufacturing
- Automotive
- ASME pressure vessels
- Pipe and tube
- Water treatment
- Scientific laboratories
- EPA monitoring
- Other construction and mechanical trades

Testimonials/References upon request.

OUR MISSION

Weldstar provides superior products coupled with unparalleled customer service and technical support. Our goal is to establish lasting relationships with our customers by pursuing excellence in all we do.

TRAINING

- Weld Process Training
- Flame Cutting/Plasma Training
- NFPA
- OSHA
- Abrasives Training
- AWS Certification
- Equipment Maintenance
- Safety
- Quality Program Assistance (ISO, ASME, AISC, etc)

STAFF & SERVICES OFFERED

- Average employee tenure 14 years
- Abrasive Selection Specialist
- Accredited Welding Engineer
- Certified Weld Inspectors
- Cryogenic Services
- Gas Delivery System Solutions
- Rental Equipment
- Repair Department
- Welding Filler Metal Consultants
- Welding Safety Trainers
- Welding Process Trainers

SUPPLY

- Over 70,000 square feet of inventory
- Managed Inventory Programs
- Cylinder Control



- 190 + Global Suppliers
- 620 + Locations
- 1.3 + Billion Retail Sales
- Over 5 Million Cylinders

ADDITIONAL FACTS

- Only independent distributor of Nuclear filler material in the United States since the late 1960's.
- ASME Quality Certificate
- Technically Trained
- Financially Sound (D&B rating 4A 1)

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MICROBULK

MICROBULK SYSTEMS

RELIABLE & COST EFFECTIVE

MicroBulk offers all the advantages of bulk storage without the need for a large onsite tank or the hassles and waste of full-for-empty cylinder exchanges. It is the most reliable, cost effective alternative to some high pressure and liquid cylinder applications, such as, Argon, Oxygen, and Nitrogen, where volumes are less than those required for traditional bulk systems.

MicroBulk Fills an Application Void



- Typical MicroBulk Applications Include: 450 PSI delivery
- Welding fabricating that requires an Argon gas mix
- Oxy-fuel cutting
- Research and laboratory environments
- Alternatives to traditional bulk where space is a concern
- Other Argon, Oxygen, and Nitrogen applications where minimum volume criteria are met

Why Weldstar?



- MicroBulk Specialist
- Gas conservation ideas and implementaion
- Pipeline consulting and design
- "Turn Key" solutions



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SAFETY EQUIPMENT



EQUIPMENT RENTALS



NUCLEAR FILLER MATERIAL

NUCLEAR

NUCLEAR CERTIFIED FILLER METAL

QUALITY, RELIABILITY, DEPENDABILITY

Headquartered in Aurora, Illinois, Weldstar was founded in 1936 to provide quality solutions and products to the welding, industrial supply and specialty gas industries. In 1975, Weldstar became the only independent welding distributor in the country with an ASME QSC 229 certificate; enabling us to inventory and sell tested welding materials to the Nuclear Power Industry.

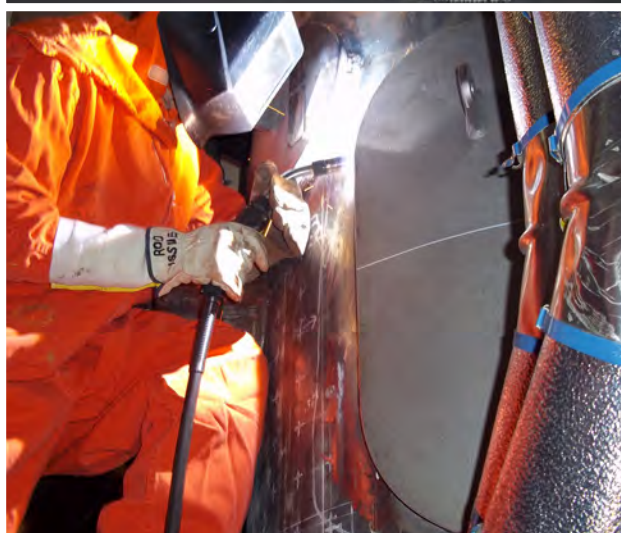
Weldstar's **Quality System Program** is designed to offer the support and solutions you need by providing the pre-tested certified welding materials that you require. As material sourcing and weld challenges arise, our highly experienced customer service department has the know-how and product solutions that allow us to respond quickly to all of your welding supply needs.

KEY BENEFITS OF WELDSTAR'S NUCLEAR PROGRAM

- Broad inventory of pre-tested certified welding material.
- We impose no minimum quantities and no test charges on inventoried material.
- Test charges are amortized over the total amount of material purchased for Weldstar inventory.
- All material that we inventory is tested to the ASME Section II, Part C, applicable SFA specification, and ASME Section III, Division 1, Subsection NB for Class 1 components.

Weldstar's success in the nuclear industry is built upon its customer service-driven philosophy – to provide the correct material and testing to our customers on time.

Weldstar continues to be the Nuclear industry's **number one choice** for tested filler metal because of the reliability, quality, and experience we bring to our customers.



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INDUSTRIAL & SPECIALTY GASES



SAFETY EQUIPMENT



FOR RENT EQUIPMENT RENTALS



NUCLEAR FILLER MATERIAL

NUCLEAR

Weldstar has a broad inventory of pre-tested certified welding material. All materials are priced per pound, or troy ounces for silver.

Prices include the following as required: testing, hermetically sealed tins, flag-tagging, stamping, ink-jet or laser imprinting on cut lengths, control/lot imprinting on covered electrodes and Certified Material Test Reports.

WELDSTAR'S INVENTORY INCLUDES, BUT IS NOT LIMITED TO THE FOLLOWING:

E71T-1M/12MJH4, E71T-1M/12MJH8	E6010
E70C-6M ER70S-2, ER70S-3, ER70S-6	E7018-H4R
E308, E308L, E309, E309L, E316, E316L	E8018-B2H4R
ER308, ER308L, ER309, ER309L	E9018-B3H4R
ER316, ER316L	E8018-B3L (Formerly E9018-B3L) H4R
E308LT1-4, E309LT1-4, E316LT1-4	ER80S-B2
E410-16, ER410	ER90S-B3
ERNICR-3, ENICRFE-3	Alloy 6 & 21-CoCR-A, CoCR-E (cutlength, spooled and powder form)
ENICRFE-7, ENICRFE-7	Silver brazing alloys (BAG-7, BCUP-5, etc.)
ENICRFE-7A (52M), ENICRFE-7A (52M)	Aluminum Alloys
ENICRMO-3, ENICRMO-3	Copper Welding and Brazing Alloys
"Bone Dry" and Non-Copper Coated Alloys	



Weldstar also has Military certified welding materials, spray powders, and consumable inserts available upon request.

In addition to certified welding materials, we stock Magnaflux dye penetrant, developer and cleaner, temperature indicating crayons, welder certification coupons, water soluble tape and paper with material test reports. These reports are provided with no additional cost to our customers.

Weldstar welcomes your inquiries for ASME Section III, safety, related, and NQA-1 welding and brazing materials.

FOR FURTHER INFORMATION:

Visit our website at:
www.weldstar.com,
or call **630-849-2430**
to speak to one of our
Nuclear Team Members:

Abe Winkle
Dan Meisch
Christine Grendzinski
Jason Parini
Bob Decker

Manager of Nuclear Operations awinkle@weldstar.com
Nuclear Specialist/CWI/ASNT dmeisch@weldstar.com
Nuclear Technical Representative cgrendzinski@weldstar.com
Nuclear Technical Representative jparini@weldstar.com
Quality Assurance Manager bdecker@weldstar.com

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SAFETY EQUIPMENT



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NUCLEAR FILLER MATERIAL

RENTAL FLEET



REDUCE DOWNTIME, MAXIMIZE PRODUCTIVITY

with Weldstar Rental Service

We have a large rental fleet to handle down equipment while lengthier repairs are being completed. Weldstar rents by the week or month.

Our rental equipment is regularly serviced and maintained, so they'll be in great shape when you are ready to put them to work for you.



Our knowledgeable staff will make sure that you fully understand how to use the equipment.

Weldstar is here to help with all your specific needs and requirements in order to get the right equipment to get the job done.

Please contact **Chris Burns** our *Rental Equipment Specialist* at:
Phone: (708) 534-8561 or
Email: cburns@weldstar.com



Rental Equipment Includes:

- Multi Operator Feeders
- Multi Process Power Sources
- Tig Machines
- Engine Drives
- Plasma
- Fume Extraction
- Power Distribution Boxes
- Cylinder Cages
- Cables and Accessories
- Lighting

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SPECIALTY GASES



WELDSTAR SPECIALTY GASES by PurityPlus®

A complete line of specialty gases and high-performance gas handling equipment.

Weldstar Specialty Gases by PurityPlus® offers a complete line of specialty gases manufactured and packaged to your specifications. From our sophisticated laboratories, to the expertise of our customer service and technical representatives, our customers can be assured that they are receiving the most accurate mixtures possible.



In-House Production

By filling many specialty gases in-house, we can maintain strict quality controls and reduce lead times on all specialty gases that we produce. Besides producing high quality mixtures, Weldstar's specialty gas division utilizes the most advanced techniques to guarantee analytical precision.

With **Weldstar Specialty Gases by PurityPlus®**, it's all about certified purity and local availability. With facilities in northern Illinois and Indiana, Weldstar has become one of the strongest independent specialty gas producers in the country. Our production facility, located in Aurora, Illinois is certified by an independent third party source to the highest quality standards. Certified purity and reliability is assured through cylinder preparation, dedication by gas service, gas purification, quality control, and statistical quality assurance.



CERTIFIED PURITY AND LOCAL AVAILABILITY

— two good reasons why you can be confident in **Weldstar Specialty Gases by PurityPlus®** for all your important applications.

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PURE GASES

Acetylene
Air
Ammonia
Argon
1,3-Butadiene
n-Butane
1-Butene
CIS-2-Butene
Carbon Dioxide
Carbon Monoxide
Carbonyl Sulfide
Chlorine
Deuterium
Dimethyl Ether (DME)
Ethane
Ethylene
Helium
Hexafluoropropylene
Hydrogen
Hydrogen Bromide
Hydrogen Chloride
Hydrogen Sulfide
Isobutane
Krypton
Methane
Methyl Chloride
Methyl Fluoride
Methyl Mercaptan
Neon
Neopentane (Dimethylpropane)
Nitric Oxide
Nitrogen
Nitrogen Dioxide
Nitrogen Trifluoride
Nitrous Oxide
Octafluoropropane (HC-218)
Oxygen
Propane
Propylene
Sulfur Dioxide
Sulfur Hexafluoride
Tetrafluoromethane (HC-14)
Trimethylamine (TMA)
Xenon

MIXED GASES

Ammonia
Argon
n-Butane
Carbon Dioxide
Carbon Monoxide
Ethane
Ethylene
Helium
Hexane
Hydrogen
Hydrogen Sulfide
Isobutane
Methane
Nitric Oxide
Nitrogen
Nitrogen Dioxide
Nitrous Oxide
Oxygen
n-Pentane
Propane
Propylene
Sulfur Dioxide
Sulfur Hexafluoride
Multi Mixtures

SPECIAL APPLICATION MIXTURES

Food Packaging Gases
Biological Atmosphere Gas Mixtures
Electron Capture Mixtures
Nuclear Counter Mixtures
EPA Protocol Mixtures
Portable Calibration Standards
Flame Ionization Fuel Mixtures
Leak Detection Mixtures
Laser Mixtures
TCD Carrier Gas Mixture
Spark Chamber Mixtures
Multicomponent Hydrocarbon Mixtures
Liquid Hydrocarbon Mixtures
Semiconductor Gases
Medical Gases

GAS HANDLING EQUIPMENT

Regulators
Gas Detection Systems
Manifolds
Cylinder Connections
Purge Assemblies
Stainless Steel Tubing and Fittings
Flowmeters
Stainless Steel Flex Hose
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EQUIPMENT RENTALS



NUCLEAR FILLER MATERIAL

TESTIMONIALS

WHAT OUR CUSTOMERS SAY

TESTIMONIALS

"Thank you for helping me through hundreds of problems in the past twelve years. I consider you and your crew part of our staff. We have many suppliers for many items, but only one supplier for our welding consumables. We are completely satisfied with your service, your products and especially the feeling of "back-up" that you provide."

"COMPLETELY SATISFIED"

GARY WILSON
Anzels Welding & Fabricating

"It costs approximately 1 to 1.5 million dollars a day when a plant is down and not operating, so we have to be very efficient. When you go to the manufacturer, it takes much longer to get a good certified material test report (CMTR) so it's important to get the correct materials the first time. We use Weldstar for the service and they take the time to do the job right the first time."

PAUL R. EVANS
Southern Nuclear

"DO THE JOB RIGHT"

"I really wish that more companies would place value in true customer service as you and your organization have demonstrated. It's a lost skill these days and it's good to see that some still understand that things like this pay off in customer loyalty."

"CUSTOMER LOYALTY"

ERIC WHITE
Skyline Services, LLC

"I was the Building Weld Engineer for the Aurora Tube Facility the past three years, when I needed anything for the weld lines I would call Weldstar. Their response time was second to none and their service is the best in the industry."

JEFFREY DEWYSE
Caterpillar, Inc.

"SECOND TO NONE"

"Thank you for making available your facility for our engineer welding training class. Our engineers came away from the training with a greater knowledge of welding. Using your facility was an outstanding opportunity to get away from the pressures of the job-site and dig into the basic skills. The knowledge gained and the relationships built are an investment in both of our futures."

"GREATER KNOWLEDGE"

JOHN L. HOMER
BMW Constructors, Inc.

"We've worked with Weldstar for many years and they continue to provide quality materials with no certification problems, which is very important at a Nuclear plant. Their sales reps will do whatever is required and have gone the extra mile when called upon."

DAVID L. DIEDERICH C.P.M.
Exelon

"THE EXTRA MILE"

"Thanks so much! I really appreciate the great service and fast response time! You are definitely one of the best companies I have worked with in a very long time! We will be ordering from you as often as we can in the future."

"GREAT SERVICE"

REBECCA MADDOX
Will County Generating Station

"I have been through three major suppliers that either had difficulty with keeping the paperwork straight or keeping the deliveries going to the proper job site. Unfortunately the tolerance for error dealing with welding consumables at BP refinery is zero. I am happy to say that since switching to Weldstar we have had virtually no issues."

PAUL STOUT
AMS Mechanical

"NO ISSUES"



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WELDING EQUIPMENT



INDUSTRIAL & SPECIALTY GASES



SAFETY EQUIPMENT



FOR RENT
EQUIPMENT RENTALS



NUCLEAR METAL MATERIAL

TRAINING

TECHNICAL EXPERTISE & APPLICATION SUPPORT

Customized Training Programs

Weldstar offers a variety of training programs for its customers. Each training program is individually tailored for the needs and requirements of the target audience.

Programs can run as short as thirty minutes and as long as several days. Depth of coverage, area of concentration, and number of people to be trained is taken into consideration when determining the length of training.

Prior to scheduling training, a Weldstar technical representative will meet with the appropriate person to discuss their expectations of the training program. Together, Weldstar and its customer tailor a program that best addresses those expectations. Weldstar often involves outside experts in their training to enhance its programs.

PROGRAMS INCLUDE:



- Abrasive Selection and Safety
- A.W.S. Codes and Classifications
- Basic Welding Processes
- Cylinder Handling and Regulator Safety
- Laser Gas Delivery Systems
- Oxy-Fuel Safety
- Plasma Cutting and Safety
- Welding Safety

For more information on Weldstar's training program, contact your Weldstar Technical Representative, or a store location near you.



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